Integrated drives EMCA

FESTO



Characteristics

At a glance

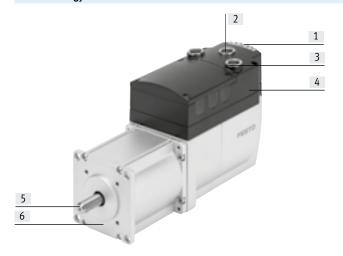
Integrated drive

- Brushless DC motor (EC motor) for positioning tasks with integrated power and control electronics. This prevents the need for long motor cables, improves the electromagnetic compatibility and reduces the installation time and space requirements
- 64 freely programmable position sets (target variable: position, speed or torque)
- Optional: integrated holding brake including holding brake control
- Safety function: "safe torque off" (STO)
- · Selectable degree of protection:
 - Standard: IP54 housing and connection technology
 - Optional: IP65 housing and connection technology for increased requirements
- Absolute position sensing via:
 - Standard: single-turn absolute encoder
 - Optional: multi-turn absolute displacement encoder with integrated buffer, for saving the position values of movements for up to 7 days (without external power supply). The time can be extended using an external battery box (→ page 19)

Accessories

- · Gear unit:
 - Standard: flange-mounted gear unit and angle step (available ex-stock)
 - Special gear unit on request
- Braking resistor:
 - Integrated chopper as braking resistor
 - Optional: external braking resistor (with mounting bracket)
- · Pre-assembled cables
- · Drive configuration using Electric Motion Sizing
 - Sizing of EMCA and gear unit
 - Braking resistor required: Yes/No
- Commissioning via the Ethernet interface with Festo Configuration Tool (FCT)

The technology in detail



- [1] LED indicators
- [2] Parameterisation interface Modbus TCP interface (integrated in EMCA-DIO)
- [3] CANopen interface PROFINET interface EtherNet/IP interface EtherCAT interface
- [4] Terminal box
- [5] Motor shaft
- [6] Motor flange

Bus protocols





EtherNet/IP





CANopen®, PROFINET®, EtherNet/IP®, EtherCAT®and Modbus® are registered trademarks of the respective trademark holder in certain countries.

Characteristics

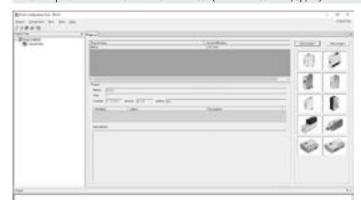
Libraries & tools → www.festo.com/sp/emca (software)

Function blocks for simplified programming as well as other software support

- FCT Festo Configuration Tool Plug-in for EMCA
- EMCA firmware updates
- CANopen EDS
- EtherNet/IP EDS
- EtherCAT ESI
- PROFINET GSDML
- Function blocks for Festo, Omron, Rockwell Studio 5000, CODESYS, Beckhoff TwinCAT, Siemens TIA Portal
- Modbus Demonstrator

FCT software - Festo Configuration Tool

Software platform for electric drives from Festo (→ www.festo.com/sp/fct)



- All drives in a system can be managed and saved in a common project
- Project and data management for all supported types of equipment
- Simple to use thanks to graphically supported parameter entry
- Universal mode of operation for all drives
- Work offline at your desk or online at the machine

FHPP - Festo Handling and Positioning Profile

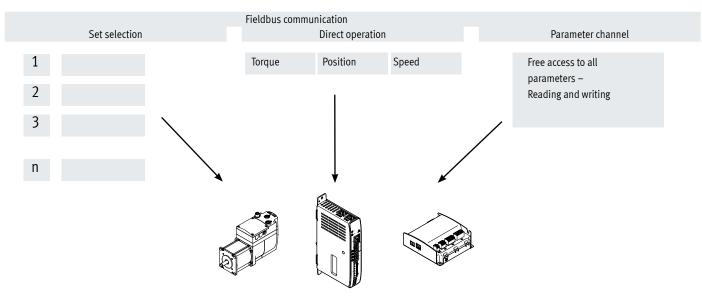
Optimised data profile

Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", tailored to specific handling and positioning tasks.

With the FHPP data profile, Festo motor controllers can be controlled using a fieldbus interface via standardised control and status bytes.

The following are defined, among others:

- · Operating modes
- I/O data structure
- · Parameter objects
- Sequence control

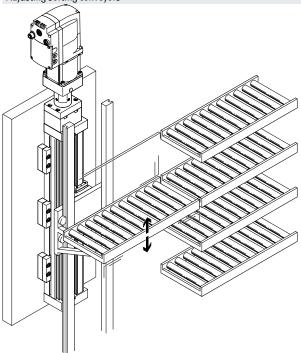


Characteristics

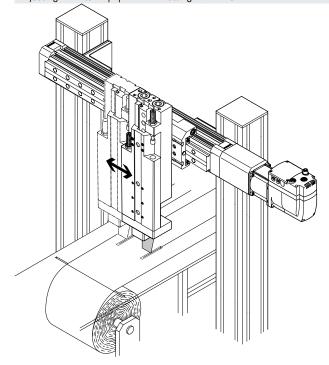
Application examples

- Printing press and post-pressing machines
- Packaging and labelling machines
- Woodworking machines
- Textile industry
- Medical technology
- Material transport
- Conveying
- Inscription
- Electronics manufacturing

Adjusting sorting conveyors



Adjusting formats for paper or film cutting machines



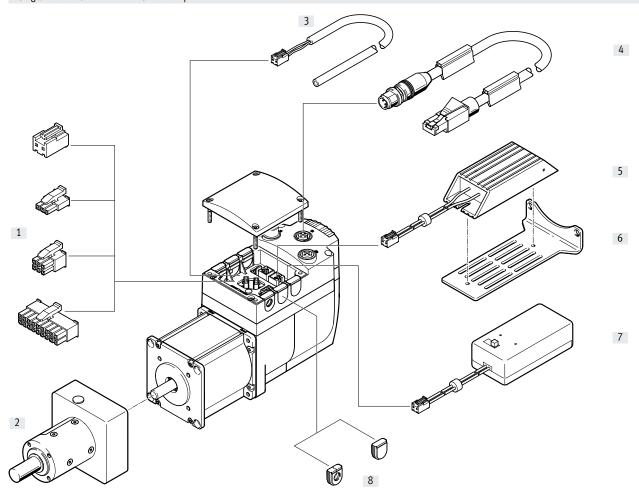
Type codes

001	Series
EMCA	Motor with controller
002	Motor type
EC	EC motor
003	Flange size, motors
67	67
004	Length
S	Short
М	Centre
005	Nominal operating voltage
1	24 V DC
006	Electrical connection
T	Terminal box

007	Measuring unit	
007		_
E	Encoder	
M	Absolute encoder, multi-turn	
800	Brake	
	None	
В	With brake	
009	Bus protocol/activation	
DIO	Digital I/O interface	
EC	EtherCAT®	
EP	EtherNet/IP	
PN	Profinet	
1 14	Tomet	
CO	CANopen	
СО	CANopen	

Peripherals overview

Using the variant EMCA-...-CO as an example



Peripherals overview

Acce	ssories		→ Page/Internet
[1]	Assortment of plugs NEKM	 Connector plugs for power supply, reference/limit switch etc. (for plugs X4, X6, X7, X8, X9 → page 13). Not included in the scope of delivery of the EMCA 	19
[2]	Gear unit EMGC	Increases the torque of the motor, while simultaneously reducing the rotational speed	18
[3]	Pre-assembled cable NEBM	For power supply, STO interface and I/O interface	20
[4]	Connecting cable NEBC-D12G4	To parameterise the integrated drive	20
[5]	Braking resistor CACR-LE2	Absorbs the energy that is supplied back into the intermediate circuit during braking or with external excitation	19
[6]	Mounting bracket EAHM-M1	For flexible mounting of the braking resistor	19
[7]	Battery box EADA	To save the position values in combination with the multi-turn absolute displacement encoder	19
[8]	Rubber seals	 Assortment of seals is included in the scope of delivery of the EMCA Additional orders can be placed using the spare parts catalogue → www.festo.com/emca (documentation) 	emca

- **Ø** - Size 67

- 🖣 - Nominal voltage 24 V DC



Bus protocols











General technical data		
Controller operating mode	PWM-MOSFET power output stage	
	Cascade controller with	
	P position controller	
	PI speed controller	
	PI current regulator	
Parameterisation interface	Ethernet	
Ethernet, supported protocols	TCP/IP	
Max. transmission rate [Mbps]	100	
Rotor position sensor	Absolute encoder, single-turn	
	Absolute encoder, multi-turn displacement encoder	
Rotor position sensor measuring principle	Magnetic	
Resolution		
Single-turn	12 bit (4096 increments per revolution)	
Multi-turn displacement encoder	12 bit (4096 increments per revolution) and 4,294,967,729 (±2,147,483,648) revolutions; 32 bit	
Operating time of multi-turn displacement encoder	Without external battery: 3 days (typically); 7 days (in the best case) ¹⁾	
	With external battery: 6 months ²⁾	
Indicators	LED	
Type of mounting	Mounting flange with through-hole	
Mounting position	Any	

- 1) The maximum storage period depends on the charge status of the internal capacitor, the ambient temperature and ageing effects.
- $2) \qquad \text{The maximum service life of the battery depends its state of charge, the ambient temperature and ageing effects.} \\$

Electrical data			
Size		S	M
Nominal voltage	[V DC]	24 ±20%	
Nominal current	[A]	6.9	7.2
Peak current	[A]	10.2	10.3
Nominal motor power	[W]	120	150
Peak motor power	[W]	158	200
Max. current, digital outputs	[mA]	100	
Switching logic, input/output		PNP	

Technical data – Motor			
Size		S	M
Nominal rotary speed	[rpm]	3100	3150
Max. rotational speed	[rpm]	3500	3300
Nominal torque	[Nm]	0.37	0.45
Peak torque	[Nm]	0.85	0.91
Mass moment of inertia of rotor [kg cm ²]		0.175	0.301
Permissible shaft load		•	
Axial	[N]	60	
Radial	[N]	100	

Technical data – Holding brake		
Holding torque	[Nm]	1
Power consumption	[W]	9
Mass moment of inertia	[kg cm ²]	0.021

Technical data					
Interfaces	1/0	CANopen	PROFINET	EtherNet/IP	EtherCAT
Number of digital logic outputs	4	2	2	2	2
Number of digital logic inputs	11	2	2	2	2

Technical data – Bus protocol						
Interfaces		Modbus TCP	CANopen	PROFINET	EtherNet/IP	EtherCAT
Position sets		64	64	64	64	64
Communication profile		FHPP	CiA 402 and FHPP	FHPP	FHPP	CiA 402 and FHPP
Max. fieldbus transmission rate	[Mbps]	100	1	100	100	100
Terminating resistor	[Ω]	-	120 (can be activated via DIP switch)	-	-	-
RPI (requested packet interval)	[ms]	-	-	_	5	-
Transmission services		-	-	-	Messaging: Implicit (T1) Explicit	-

Safety data			
Safety function to EN 61800-5-2		Safe torque off (STO)	
Performance Level (PL) to EN ISO 13849-1		Category 3, Performance Level d	
Safety integrity level (SIL) to EN 61800-5-2		SIL 2	
Max. positive test pulse	[µs]	10000	
with logic 0			
Max. negative test pulse	[µs]	600	
with logic 1			
Proof test interval		20 years	
PFH		1 x 10 ⁻⁹	
PFD		1.86 x 10 ⁻⁵	
Diagnostic coverage	[%]	90	
Safe failure fraction (SFF)	[%]	> 90	
Hardware fault tolerance		1	
Certificate issuing authority		German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	
		German Technical Control Board (TÜV) Rheinland UK Ltd. 01/205U/5514.00/22	
		German Technical Control Board (TÜV) Rheinland 01/205/5514.01/21	
		UL E331130	
CE marking (see declaration of conformity)		To EU EMC Directive ¹⁾	
		To EU Machinery Directive	
UKCA marking (see declaration of conformity)		To UK instructions for EMC	
		To UK instructions for machines	
Certification	,	c UL us - Recognized (OL)	
		RCM trademark	
Vibration resistance		Transport application test with severity class 2 to FN 942017-4 and EN 60068-2-6	
Shock resistance	,	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27	

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Weights [g]		
Size	S	М
Product weight	1900	2260
Plus holding brake	350	350
Plus multi-turn displacement encoder	25	25

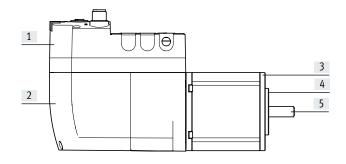
Operating and environmental conditions			
Characteristics of digital logic outputs	Freely configurable in some cases		
	Not galvanically isolated		
Characteristics of logic inputs	Galvanically connected to logic potential		
Logic input specification	Based on IEC 61131-2		
Protective function	i ² t monitoring		
	Following error monitoring		
	Software end-position detection		
	Voltage failure detection		
	Current monitoring		
	Temperature monitoring		
Degree of protection			
EMCA, motor shaft	IP54		
EMCA, motor housing incl. connection technology	IP54		
EMCAS1, motor housing incl. connection technology	IP65		
Ambient temperature [°C]	0+50		
Note on ambient temperature	Power must be reduced by 1.75% per °C at ambient temperatures above 20 °C		
Storage temperature [°C]	-25 +70		
Relative humidity [%]	0 95 (non-condensing)		
Corrosion resistance CRC ¹⁾	1		
Certification	RCM compliance mark		
CE marking (see declaration of conformity)	To EU EMC Directive ²⁾		
	To EU Machinery Directive		
KC mark	KCEMC		

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

2) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

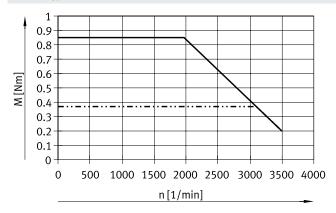
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.



Materia	Materials					
Integra	Integrated drive					
Housin	g					
[1]	Terminal box	Glass fibre-reinforced plastic				
[2]	Lower housing part	Die-cast zinc				
-	Seals	NBR				
Motor						
[3]	Profile barrel	Aluminium				
[4]	Flange	Die-cast zinc				
[5]	Shaft	Steel				
Note or	ı materials	RoHS-compliant				
PWIS co	onformity	VDMA24364 zone III				

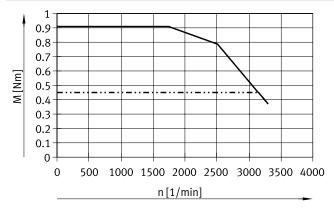
Torque M as a function of rotational speed n

EMCA-EC-67-S



Peak torque
Nominal torque

EMCA-EC-67-M

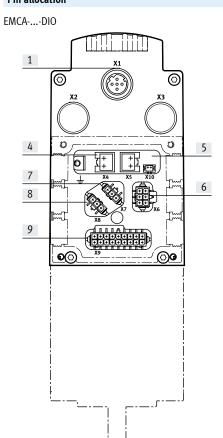


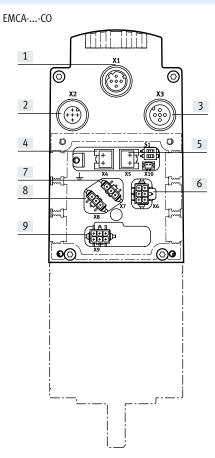
Peak torque
Nominal torque

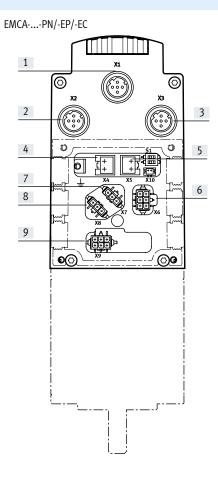
· 🚪 - Note

Typical motor characteristic curves (typical production tolerances ±20%) at nominal voltage.

Pin allocation







[1] [X1] Paramete	isation interface (Ethernet)				
	PIN		Function		
3	1	TD+	Transmitted data+		
	2	RD+	Received data+		
5	3	TD-	Transmitted data-		
$ 2+\langle O \otimes O \rangle + 4$	4	RD-	Received data-		
	5	_	n.c.		
	Housi	ing	Shielding/functional earth		

[2] [X2] CAN IN (CAN interface)					
	PIN		Function		
1	1	CAN shielding	Shielding		
	2	n.c.	-		
/ / · · · · · · · · · · · · · · · · · ·	3	CAN GND	CAN bus reference potential		
2++++++++++++++++++++++++++++++++++++	4	CAN H	CAN bus high		
	5	CAN L	CAN bus low		
	Housin	g	Shielding/functional earth		

[2] [X2] PN OUT (PROFINET interface) [X2] EP OUT (EtherNet/IP interface) [X2] EC OUT (EtherCAT interface)					
	PIN Function				
3	1	TD+	Transmitted data+		
	2	RD+	Received data+		
5	3	TD-	Transmitted data-		
2 + 0	4	RD-	Received data-		
	5	-	n.c.		
	Housin	ng	Shielding/functional earth		

[3] [X3] CAN OUT (CAN interface)				
	PIN		Function	
3	1	CAN shielding	Shielding	
	2	n.c.	-	
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	3	CAN GND	CAN bus reference potential	
$ 2 + \langle O \otimes O \rangle + 4$	4	CAN H	CAN bus high	
1 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5	CAN L	CAN bus low	
	Housin	g	Shielding/functional earth	

[3] [X3] PN IN (PROFINET interface)								
[X3] EP IN (EtherNet/IP interface)								
[X3] EC IN (EtherCAT interface)								
	PIN		Function					
3	1	TD+	Transmitted data+					
	2	RD+	Received data+					
5	3	TD-	Transmitted data-					
2 + 0	4	RD-	Received data-					
	5	_	n.c.					
	Housin	g	Shielding/functional earth					

Pin allocation

[4] [X4] Power supply					
	PIN		Function		
	1	24 V DC	Power supply		
2 1	2	GND	Reference potential		

[5] [X5] Braking resistor					
	PIN		Function		
	1	ZK+	Connection for external braking		
	2	BR-CH	resistor		
1 2					

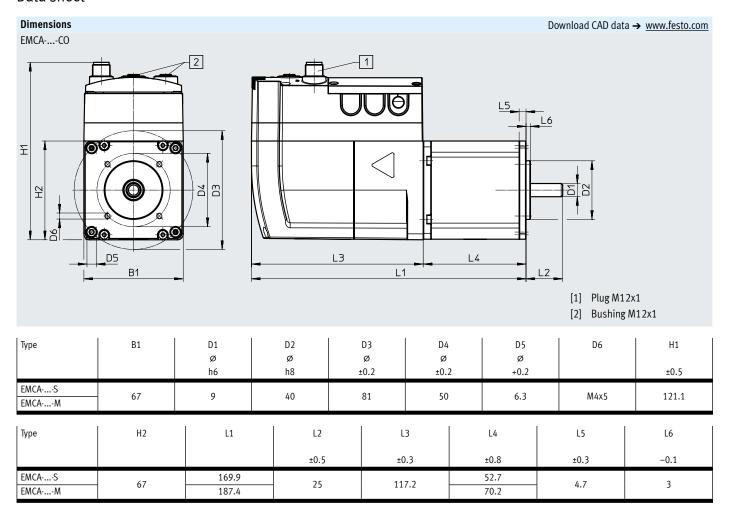
[6] [X6] STO interface					
	PIN		Function		
6 5 4	1	NC1	Acknowledgement contact 1		
	2	NC2	Acknowledgement contact 2		
	3	24 V DC	Voltage output		
	4	STO1	Control input		
3 2 1	5	STO2	Control input		
3 2 1	6	GND	Reference potential		

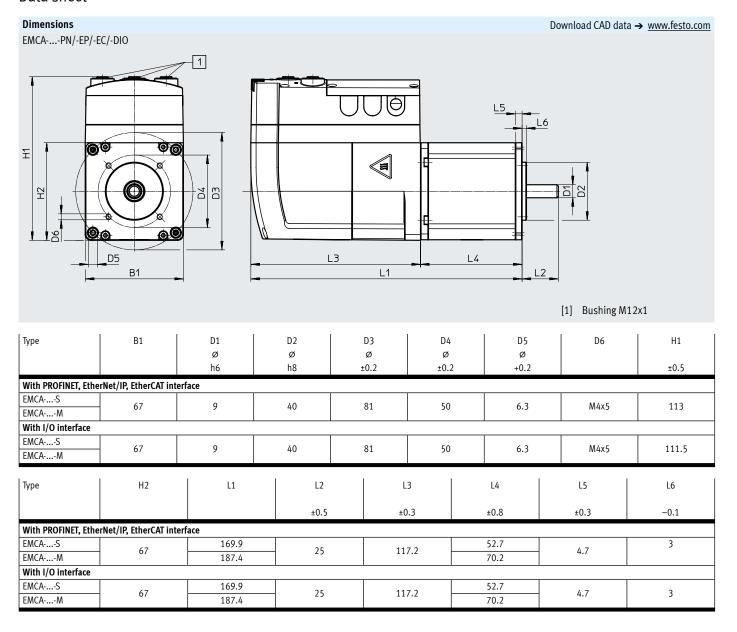
[7]/[8] [X7/X8] Limit and reference switches				
	PIN		Function	
	1	24 V DC	Voltage output	
	2	Switch 1	Signal input 1	
2	3	GND	Reference potential	
	1	24 V DC	Voltage output	
🔊 3	2	Switch 2	Signal input 2	
2	3	GND	Reference potential	

[9]	[9] [X9] I/O interface on EMCADIO					
		PIN		Function (mode0/mode1)		
10	[+ +] 1	1	DIN	Set selection 1		
		2	DIN	Set selection 2		
11		3	DIN	Set selection 4		
12	+ + 3	4	DIN	Set selection 8		
13	<u> + + </u> 4	5	DIN	Set selection 16		
14 🗆	1+1+1 5	6	DIN	Set selection 32/jog+		
15	<u> + + </u> 6	7	DOUT	Ready		
16	+ + 7	8	DOUT	Configurable		
17	+ + 8	9	24 V DC	Voltage output		
18	++9	10	DOUT	Start confirmed/teach confirmed		
		11	DOUT	Motion complete		
		12	DIN	Control mode 0/1		
		13	DIN	Start/teach		
		14	DIN	Open brake, delete remaining path/jog-		
		15	DIN	Stop		
		16	DIN	Enabling / acknowledge error		
		17	_	n.c.		
		18	GND	Reference potential		

[9] [X9] I/O interface on EMCACO/-PN/-EP/-EC				
	PIN		Function	
4 + 1	1	DOUT	Ready	
5 + + 2	2	DOUT	Configurable	
6 + + 3	3	24 V DC	Voltage output	
د احتاجتا	4	DIN	Controller enabling	
	5	DIN	Sample input	
	6	GND	Reference potential	

[10] [X10] External batte	ry		
	PIN		Function
	1	Battery+	Connection for external battery
2 +	2	Battery-	
1 			





Integrated drives EMCA

Ordering data						
Size		Measuring unit		Degree of protection	Part no.	Туре
Short	Medium	Encoder,	Encoder,	IP54		
		single-turn	multi-turn			
nterface: I/O v	vith Modbus TCP					
				•	8061196	EMCA-EC-67-S-1TE-DIO
	•	•		•	8061197	EMCA-EC-67-M-1TE-DIO
			•	•	8061199	EMCA-EC-67-S-1TM-DIO
	•		•	•	8061198	EMCA-EC-67-M-1TM-DIO
nterface: CANo	open		·			
•		•		•	8034238	EMCA-EC-67-S-1TE-CO
	•	•		•	8034239	EMCA-EC-67-M-1TE-CO
•			-	•	8034240	EMCA-EC-67-S-1TM-CO
	•		-	•	8034241	EMCA-EC-67-M-1TM-CO
nterface: PROI	FINET					
		•		•	8069725	EMCA-EC-67-S-1TE-PN
	•	•		•	8069726	EMCA-EC-67-M-1TE-PN
			-	•	8069727	EMCA-EC-67-S-1TM-PN
	•		•	•	8069728	EMCA-EC-67-M-1TM-PN
nterface: Ethe	rNet/IP					
		•		•	8061201	EMCA-EC-67-S-1TE-EP
	•			•	8061202	EMCA-EC-67-M-1TE-EP
			-	•	8061203	EMCA-EC-67-S-1TM-EP
			-	•	8061204	EMCA-EC-67-M-1TM-EP
nterface: Ethe	rCAT					
		•			8069729	EMCA-EC-67-S-1TE-EC
					8069730	EMCA-EC-67-M-1TE-EC
				•	8069731	EMCA-EC-67-S-1TM-EC
			•	•	8069732	EMCA-EC-67-M-1TM-EC

Ordering data – Modular product system

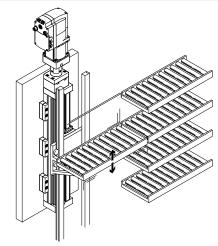
Ordering table				
Size	67	Conditions	Code	Enter cod
Module no.	1509036			
Product type	EMCA motor with controller		EMCA	EMCA
Motor technology	EC motor		-EC	-EC
Flange size	67 mm		-67	-67
Overall length	Short		-S	
	Medium		-M	
Nominal operating voltage	24 V DC		-1	-1
Electrical connection	Terminal box		T	T
Measuring unit	Absolute encoder, single-turn		E	
	Absolute encoder, multi-turn displacement encoder		M	
Brake	Without			
	With holding brake		В	
Bus protocol/control	Digital I/O interface with Modbus TCP		-DIO	
	CANopen		-CO	
	PROFINET		-PN	
	EtherNet/IP		-EP	
	EtherCAT		-EC	
Degree of protection, electrical system	Standard			
	IP65		-S1	

Accessories

Ordering data – Gear unit					Data sheets → Internet: emgc
	Gear unit type	Gear ratio		Part no.	Туре
	EMGC-40-P	3	Single-stage	8000594	EMGC-40-P-G3-SEC-67
		4	1	8000595	EMGC-40-P-G4-SEC-67
		5]	8000596	EMGC-40-P-G5-SEC-67
		7		8000597	EMGC-40-P-G7-SEC-67
		12	Two-stage	8000598	EMGC-40-P-G12-SEC-67
		16		8000599	EMGC-40-P-G16-SEC-67
		20		8000600	EMGC-40-P-G20-SEC-67
		25		8000601	EMGC-40-P-G25-SEC-67
		35		8000602	EMGC-40-P-G35-SEC-67
	EMGC-60-P	3	Single-stage	8000612	EMGC-60-P-G3-SEC-67
		4		8000613	EMGC-60-P-G4-SEC-67
		5		8000614	EMGC-60-P-G5-SEC-67
		7		8000615	EMGC-60-P-G7-SEC-67
		10		8000616	EMGC-60-P-G10-SEC-67
		12	Two-stage	8000617	EMGC-60-P-G12-SEC-67
		16		8000618	EMGC-60-P-G16-SEC-67
		20		8000619	EMGC-60-P-G20-SEC-67
		25		8000620	EMGC-60-P-G25-SEC-67
		35		8000621	EMGC-60-P-G35-SEC-67
		40		8000622	EMGC-60-P-G40-SEC-67

Fitting instructions for EMGC-40

- Only suitable for vertical mounting position
- Suitable as a vertical axis where, for example, only the slide moves and not the
 axis
- Not suitable as a Z-axis as part of a 3-dimensional gantry, for example



1	Ordering data – Right-angle gear unit					Data sheets → Internet: emgc
		Gear unit type	Gear ratio	Part no.	Туре	
		EMGC-67-A-G1	1	2321480	EMGC-67-A-G1-SEC-67	

Accessories

Ordering data – Braking resisto	or							
	Resistance N	Nominal W	eight	Degree of	Cable length	Dimensions	Part no.	Туре
		oower		protection				
	[Ω]	W] [g	:]		[mm]	[mm]		
///>	6 6	50 1	40	IP65	300	Length: 102	8047913	CACR-LE2-6-W60
						Width: 40		
						Height: 21		
Ordering data – Mounting brack	ket							
ordering data mounting brace	Description			Weight			Part no.	Туре
				[g]				77-
<u> </u>	For flexible mour	nting of the braki	ing recistor	106			8080406	EAHM-M1-AB
	Tor nexible illour	itilig of the black	ing resistor	100			0000400	LAHMINITAD
Ordering data – Battery box	I no accession to			l D r	C-1-1-1	l n:	l n	I T
	Description			Degree of protection	Cable length	Dimensions	Part no.	Туре
				protection	[mm]	[mm]		
	- u		11	ID (o			2015010	F101 1 0
	To save the po with the multi-	sition values in (-turn absolute d		IP40	135	Length: 68 Width: 33	8047912	EADA-A-9
(%) ·	encoder	-turri absolute ui	ispiacemeni			Height: 25		
	It contains a st	tandard 9 V batte	erv (6LR61)			Tieight. 29		
			, (,					
Ordering data – Assortment of	plugs							
	Description				For bus prot	ocol/control	Part no.	Туре
	Connector plugs	for power supply	, reference/li	mit switch etc.	CANopen, Pl	ROFINET	8034242	NEKM-C-20
	(for plugs X4, X6				EtherNet/IP,	EtherCAT		
	Not included in t	he scope of deliv	ery of the EN	ICA				
					I/O interface	with Modbus TCP	8034243	NEKM-C-21
Out the first succession								
Ordering data – Fixed power su	Description		Input volta	ago I Nom	inal output	Nominal output	Dart no	Type
	Describtion		range	volta		current	Part no.	Туре
			[V AC]	[V D		[A]		
*	Power supply for	motor controller				10	8149581	CACN-3A-1-10-G2
	rower Supply for	וווטנטו כטוונוטנופו	100 24	0 24		10	0147301	CACIA-34-1-10-02
√ 11800	1		1					

Accessories

	led cable				
	Description		Cable length [m]	Part no.	Туре
or power supply (plug X4) fo	or EMCACO/-PN/-EP/-EC/-DIO				
	Electrical connection: One end: pre-assembled with plug end	, other end: open cable	10	4977492	NEBM-L4G2-E-10-N-LE2
or STO interface (plug X6) fo	or EMCACO/-PN/-EP/-EC/-DIO and	I/O interface (plug X9) fo	or EMCACO/-PN/-EP/	/-EC	
	Electrical connection: One end: pre-assembled with plugend		10	4977493	NEBM-L5G6-E-10-N-LE6
For I/O interface (plug X9) for	r EMCADIO				
	Electrical connection: One end: pre-assembled with plug end	, other end: open cable	10	4977494	NEBM-L5G18-E-10-N-LE18
Ordering data – Connecting o	cable Cable length	Weight			
	[m]			Part no.	Туре
or narameterisation interfac	[m]	[g]		Part no.	Туре
or parameterisation interfa				Part no. 8040451	Type NEBC-D12G4-ES-1-S-R3G4-ET
or parameterisation interfa	ce (plug X1)	[g]			
or parameterisation interfa	ce (plug X1)	[g] 89		8040451	NEBC-D12G4-ES-1-S-R3G4-ET
or parameterisation interfa	ce (plug X1) 1 3	[g] 89 219		8040451 8040452	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET
	1 3 5 10	[g]		8040451 8040452 8040453	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET
	ce (plug X1) 1 3 5	[g]		8040451 8040452 8040453	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET
	1 3 5 10 therCAT interface (plug X2, X3)	89 219 347 674		8040451 8040452 8040453 8040454	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET NEBC-D12G4-ES-10-S-R3G4-ET
	1 3 5 10	[g]		8040451 8040452 8040453 8040454	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET NEBC-D12G4-ES-10-S-R3G4-ET NEBC-D12G4-ES-0.5-S-D12G4-ET
	1 3 5 10	[g]		8040451 8040452 8040453 8040454 8040446 8040447	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET NEBC-D12G4-ES-10-S-R3G4-ET NEBC-D12G4-ES-0.5-S-D12G4-ET NEBC-D12G4-ES-1-S-D12G4-ET
	1 3 5 10	[g]		8040451 8040452 8040453 8040454 8040446 8040447 8040448	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET NEBC-D12G4-ES-10-S-R3G4-ET NEBC-D12G4-ES-0.5-S-D12G4-ET NEBC-D12G4-ES-1-S-D12G4-ET NEBC-D12G4-ES-3-S-D12G4-ET
FOR PROFINET; EtherNet/IP; E	1 3 5 10 1 3 5 10 1 3 5 10 1 1 1 1 1 1 1	[g]		8040451 8040452 8040453 8040454 8040446 8040447 8040448 8040449	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET NEBC-D12G4-ES-10-S-R3G4-ET NEBC-D12G4-ES-0.5-S-D12G4-ET NEBC-D12G4-ES-1-S-D12G4-ET NEBC-D12G4-ES-3-S-D12G4-ET NEBC-D12G4-ES-3-S-D12G4-ET NEBC-D12G4-ES-5-S-D12G4-ET
FOR PROFINET; EtherNet/IP; E	1 3 5 10 1 3 5 10 1 3 5 10 1 1 1 1 1 1 1	[g]		8040451 8040452 8040453 8040454 8040446 8040447 8040448 8040449	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET NEBC-D12G4-ES-10-S-R3G4-ET NEBC-D12G4-ES-10-S-D12G4-ET NEBC-D12G4-ES-3-S-D12G4-ET NEBC-D12G4-ES-3-S-D12G4-ET NEBC-D12G4-ES-5-S-D12G4-ET NEBC-D12G4-ES-10-S-D12G4-ET
For PROFINET; EtherNet/IP; E	1 3 5 10 1 3 5 10 1 3 5 10 1	[g] 89 219 347 674 57 93 223 350 679		8040451 8040452 8040453 8040454 8040446 8040447 8040448 8040449 8040450	NEBC-D12G4-ES-1-S-R3G4-ET NEBC-D12G4-ES-3-S-R3G4-ET NEBC-D12G4-ES-5-S-R3G4-ET NEBC-D12G4-ES-10-S-R3G4-ET NEBC-D12G4-ES-0.5-S-D12G4-ET NEBC-D12G4-ES-1-S-D12G4-ET NEBC-D12G4-ES-3-S-D12G4-ET NEBC-D12G4-ES-3-S-D12G4-ET NEBC-D12G4-ES-5-S-D12G4-ET

- **Note**Spare parts:

→ www.festo.com/emca (documentation)

20