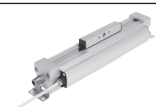










## Standards-based cylinders DNCI, with integrated displacement encoder

**FESTO**



## Product range overview

Function	Type	Description
Drives	Rodless	
	DDLI	<ul style="list-style-type: none"><li>• Without guide</li><li>• With displacement encoder for contactless measurement</li><li>• Based on linear drive DGC-K</li><li>• Supply ports on the end face</li><li>• System product for handling and assembly technology</li></ul>
		
	DGCI	<ul style="list-style-type: none"><li>• With guide</li><li>• With displacement encoder for contactless measurement</li><li>• Based on linear drive DGC</li><li>• Supply ports optionally on the end face or at the front</li><li>• System product for handling and assembly technology</li></ul>
		
	With piston rod	
	DNCI	<ul style="list-style-type: none"><li>• With displacement encoder for contactless measurement</li><li>• Range of piston rod variants</li><li>• Standards-based cylinder to ISO 15552</li></ul> 
		
	DDPC	<ul style="list-style-type: none"><li>• With displacement encoder for contactless measurement</li><li>• Range of piston rod variants</li><li>• Standards-based cylinder to ISO 15552</li></ul> 
		
	DNC/DSBC	<ul style="list-style-type: none"><li>• With attached potentiometer MLO-LWG</li><li>• Range of piston rod variants</li><li>• Standards-based cylinder to ISO 15552</li></ul> 
		
Semi-rotary drive	Semi-rotary drive	
		<ul style="list-style-type: none"><li>• Based on semi-rotary drive DSM</li><li>• Integrated rotary potentiometer</li><li>• Compact design</li><li>• Wide range of mounting options</li></ul>

## Product range overview

Piston ø	Stroke/swivel angle [mm/°]	Suitable			
		For positioning with	For end-position controller		As a measuring cylinder
		CPX-CMAX	CPX-CMPX	SPC11	
Rodless					
25, 32, 40, 63	100, 160, 225, 300, 360, 450, 500, 600, 750, 850, 1000, 1250, 1500, 1750, 2000	■	■	■	■
18, 25, 32, 40, 63	100, 160, 225, 300, 360, 450, 500, 600, 750, 850, 1000, 1250, 1500, 1750, 2000	■	■	■	■
With piston rod					
32, 40, 50, 63	10 ... 2000	—	—	—	■
	100 ... 750	■	■	■	—
80, 100	10 ... 2000	—	—	—	■
	100 ... 750	■	■	■	—
32, 40, 50, 63, 80	100, 150, 225, 300, 360, 450, 600, 750	■	■	■	■
Semi-rotary drive					
25, 40, 63	270	■	■	■	■

### Key features

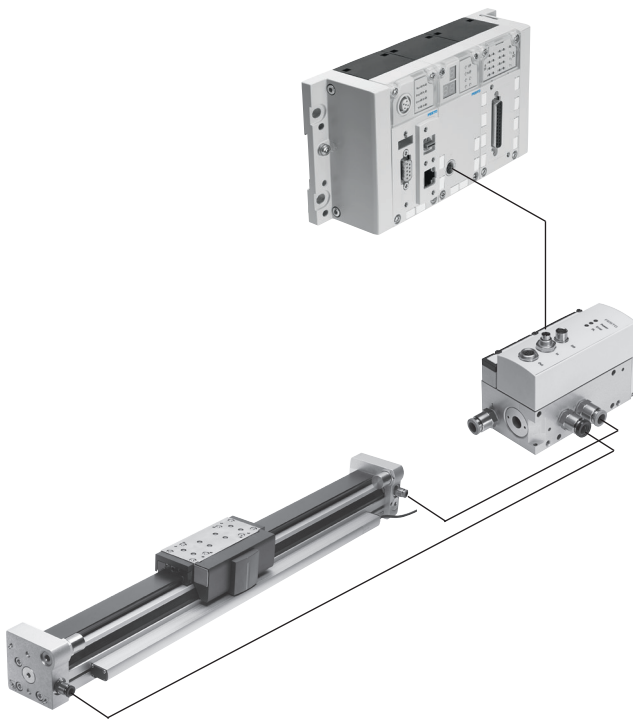
#### Servo-pneumatic drive technology

Positioning and Soft Stop applications as an integral component of the valve terminal CPX – the modular peripheral system for decentralised automation tasks.

The modular design means that valves, digital inputs and outputs, positioning modules and end-position controllers, as appropriate for the application, can be combined in almost any way on the CPX terminal.

#### Advantages:

- Pneumatics and electrics – control and positioning on one platform
- Innovative positioning technology – piston rod drives, rodless drives, rotary drives
- Actuation via fieldbus
- Remote maintenance, remote diagnostics, web server, SMS and e-mail alerts are all possible via TCP/IP
- Modules can be quickly exchanged and expanded without altering the wiring



#### Axis controller CPX-CMAX



#### Free choice:

Position and force control, directly actuated or selected from one of 128 configurable position sets.

#### If more is needed:

The configurable record sequencing function enables simple functional sequences to be realised with the axis controller CPX-CMAX.

Everything is recognisable: the auto-identification function identifies each participant with its device data on the controller CPX-CMAX.

#### Also included:

Actuation of a brake or clamping unit via the proportional directional control valve VPWP is also part of the scope of performance of the controller CPX-CMAX.

Up to 8 modules (max. 8 axes) can be operated in parallel and independently of each other. Commissioning via FCT (Festo configuration software) or via fieldbus: no programming, only configuration.

#### Advantages:

- Greater flexibility
- OEM friendly – commissioning also via fieldbus
- Easy installation and fast commissioning
- Cost-effective
- You program the system in your PLC environment

## Key features

## End-position controllers CPX-CMPX

Datasheets → Internet: [cpx-cmpx](#)

Fast travel between the mechanical end stops of the cylinder, stopping gently and without impact in the end position.

Fast commissioning via control panel, fieldbus or handheld unit. Improved control of standstills. Actuation of a brake or clamping unit via the proportional directional control valve VPWP is an integral part of the controller CMPX.

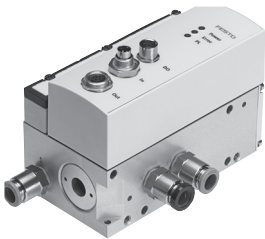
Depending on the fieldbus chosen, up to 9 end-position controllers can be actuated on the CPX terminal.

All system data can be read and written via the fieldbus, including, for example, the mid-positions.

## Advantages:

- Greater flexibility
- OEM friendly – commissioning also via fieldbus
- Easy installation and fast commissioning
- Cost-effective
  - Up to 30% faster cycle rates
  - Significantly reduced system vibration
- Improved work ergonomics thanks to significantly reduced noise level
- The extended diagnostics help to reduce the service time of the machine

## Proportional directional control valve VPWP

Datasheets → Internet: [vpwp](#)

The 5/3-way proportional directional control valve for applications with Soft Stop and pneumatic positioning. Fully digitalised – with integrated pressure sensors, with new diagnostic functions.

In sizes 4, 6, 8 and 10.

Flow rates of 350, 700, 1400 and 2000 l/min.

With switching output for controlling a brake.

Colour-coded supply ports.

Pre-assembled cables guarantee error-free and fast connection to the controllers CPX-CMPX and CPX-CMAX.

## Advantages:

- Easy installation and fast commissioning
- Reduction of system downtimes thanks to the new diagnostic options
- With switching output for controlling a brake/clamping unit

## Measuring module CPX-CMIX

Datasheets → Internet: [cpx-cmix](#)

Fully digital data acquisition and transmission means that pneumatic cylinders can be used as sensors. With very high repetition accuracy and incorporating both analogue and digital measuring sensors.

Suitable for the linear drive DGCI with displacement encoder for measuring absolute values, for the piston rod drive DNCI/DDPC with incremental displacement encoder or even for a potentiometer type MLO.

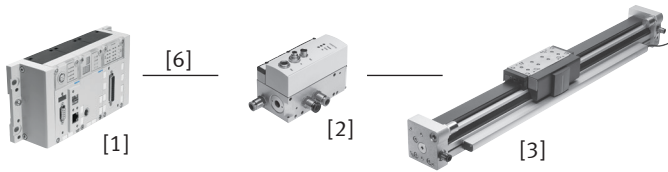
## Advantages:

- All process steps can be documented, which improves quality
- An adjustable contact force (via pressure regulator) increases the precision of the "displacement sensor"
- With displacement encoders for measuring absolute values, the actual position is immediately available after the system is switched on

## Drive options

### System with linear drive DDLI, DGCI

Datasheets → Internet: [ddli](#) oder [dgci](#)



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Linear drive DDLI, DGCI with displacement encoder
- [6] Connecting cable KVI-CP-3-...

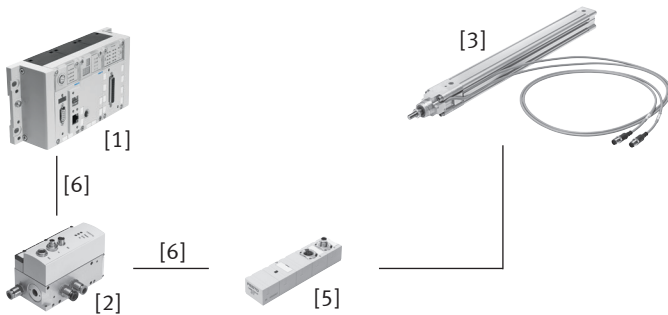
- Pneumatic rodless linear drive with displacement encoder, with or without recirculating ball bearing guide
- Displacement encoder with absolute and contactless measurement
- Diameter:
  - With DGCI: 18 ... 63 mm
  - With DDLI: 25 ... 63 mm
- Stroke: 100 ... 2000 mm in fixed lengths
- Application areas: Soft Stop and pneumatic positioning
- Loads from 1 ... 180 kg
- No sensor interface required

#### Advantages:

- Complete drive unit
- DDLI for easy connection to customer's guide system
- Excellent running characteristics
- For fast and accurate positioning up to  $\pm 0.2$  mm (only with axis controller CPX-CMAX)

### System with standards-based cylinder DNCI, DDPC

Datasheets → Internet: [dncl](#)



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Standards-based cylinder DNCI, DDPC with displacement encoder
- [5] Sensor interface CASM-S-D3-R7
- [6] Connecting cable KVI-CP-3-...

- Standards-based cylinder with integrated displacement encoder, conforms to DIN ISO 6432, VDMA 24 562, NF E 49 003.1 and Uni 10 290
- Displacement encoder with contactless and incremental measurement
- Diameter: 32 ... 100 mm
- Stroke: 100 ... 750 mm
- Application areas: Soft Stop and pneumatic positioning
- Loads from 3 ... 450 kg and the corresponding sensor interface CASM-S-D3-R7
- Pre-assembled cables guarantee error-free and fast electrical connection

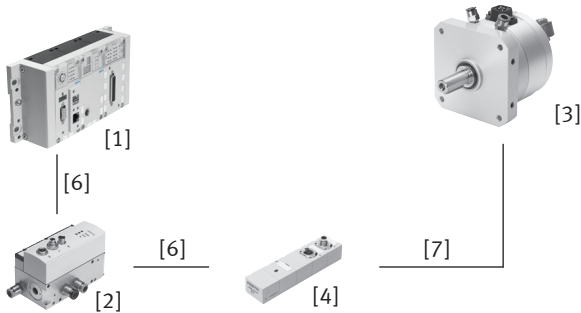
#### Advantages:

- Compact drive unit
- Can be used universally
- Also with guide unit
- For fast and accurate positioning up to  $\pm 0.5$  mm (only with axis controller CPX-CMAX)

## Drive options

### System with semi-rotary drive DSMI

Datasheets → Internet: dsmi



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Semi-rotary drive DSMI with displacement encoder
- [4] Sensor interface CASM-S-D2-R3
- [6] Connecting cable KVI-CP-3-...
- [7] Connecting cable NEBC-P1W4-K-0.3-N-M12G5

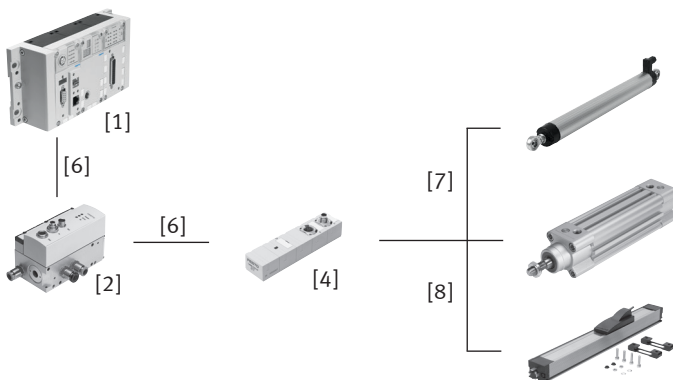
- Swivel drive DSMI with integrated displacement encoder
- Identical design to pneumatic semi-rotary drive DSM
- Absolute displacement encoder based on a potentiometer
- Swivel range from 0 ... 270°
- Size: 25, 40, 63
- Max. torque: 5 ... 40 Nm
- Application areas: Soft Stop and pneumatic positioning
- Mass moments of inertia of 15 ... 6000 kgcm<sup>2</sup> and the corresponding sensor interface CASM-S-D2-R3
- Pre-assembled cables guarantee error-free and fast connection to the proportional directional control valve VPWP

#### Advantages:

- Complete drive unit, compact, can be used immediately
- High angular acceleration
- With adjustable fixed stops
- For fast and accurate positioning down to ±0.2° (only with axis controller CPX-CMAX)

### System with potentiometer

Datasheets → Internet: casm



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [4] Sensor interface CASM-S-D2-R3
- [6] Connecting cable KVI-CP-3-...
- [7] Connecting cable NEBC-P1W4-K-0.3-N-M12G5
- [8] Connecting cable NEBC-A1W3-K-0.4-N-M12G5

- Attachable potentiometers with absolute measurement, with high degree of protection
- With connecting rod or moment compensator
- Measuring range:  
Connecting rod: 100 ... 750 mm  
Moment compensator: 225 ... 2000 mm
- Pre-assembled cables guarantee error-free and fast connection to the sensor interface CASM
- Application areas: Soft Stop and pneumatic positioning with cylinder diameters of 25 ... 80 mm
- Loads from 1 ... 300 kg

#### Advantages:

- Easy installation and fast commissioning
- Cost-effective
- Can also be used in harsh operating conditions
- Variety of drives: CPX-CMPX and CPX-CMAX also support cylinders with external displacement encoder

## Drive options

System components for Soft Stop systems with end-position controller CPX-CMPX						
	Linear drive	Standards-based cylinder	Semi-rotary drive	Displacement encoder		→ Page/ Internet
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	
End-position controller CPX-CMPX	■	■	■	■	■	cmpx
Proportional directional control valve VPWP	■	■	■	■	■	vpwp
Sensor interface CASM-S-D2-R3	—	—	■	■	—	casm
Sensor interface CASM-S-D3-R7	—	■	—	—	—	casm
Connecting cable KVI-CP-3-...	■	■	■	■	■	kvi
Connecting cable NEBC-P1W4-...	—	—	■	■ / —	—	nebc
Connecting cable NEBC-A1W3-...	—	—	—	— / ■	—	nebc
Connecting cable NEBP-M16W6-...	—	—	—	—	■	vpwp

System components for pneumatic positioning systems with axis controller CPX-CMAX						
	Linear drive	Standards-based cylinder	Semi-rotary drive	Displacement encoder		→ Page/ Internet
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	
Axis controller CPX-CMAX	■	■	■	■	■	cmax
Proportional directional control valve VPWP	■	■	■	■	■	vpwp
Sensor interface CASM-S-D2-R3	—	—	■	■	—	casm
Sensor interface CASM-S-D3-R7	—	■	—	—	—	casm
Connecting cable KVI-CP-3-...	■	■	■	■	■	kvi
Connecting cable NEBC-P1W4-...	—	—	■	■ / —	—	nebc
Connecting cable NEBC-A1W3-...	—	—	—	— / ■	—	nebc
Connecting cable NEBP-M16W6-...	—	—	—	—	■	vpwp

System components for measuring cylinders with measuring module CPX-CMIX						
	Linear drive	Standards-based cylinder	Semi-rotary drive	Displacement encoder		→ Page/ Internet
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	
Measuring module CPX-CMIX-M1-1	■	■	■	■	■	cmix
Sensor interface CASM-S-D2-R3	—	—	■	■	—	casm
Sensor interface CASM-S-D3-R7	—	■	—	—	—	casm
Connecting cable KVI-CP-3-...	(■) <sup>1)</sup>	■	■	■	(■)	kvi
Connecting cable NEBC-P1W4-...	—	—	■	■ / —	—	nebc
Connecting cable NEBC-A1W3-...	—	—	—	— / ■	—	nebc
Connecting cable NEBP-M16W6-...	—	—	—	—	■	vpwp

1) As an extension



## Type codes

001	Series	
DNCI	Standards-based cylinder, integrated displacement encoder	

002	Piston diameter	
32	32	
40	40	
50	50	
63	63	

003	Stroke	
...	10 ... 2000	

004	Cushioning	
P	Elastic cushioning rings/plates on both sides	

005	Position sensing	
A	For proximity sensor	

006	Piston rod type	
	At one end	
S2	Through piston rod	

007	Piston rod extension	
...K8	1 ... 500 mm	

008	Clamping unit	
	None	
KP	Attached	

009	Guide	
	None	
FENG	Guide unit with recirculating ball bearing guide	

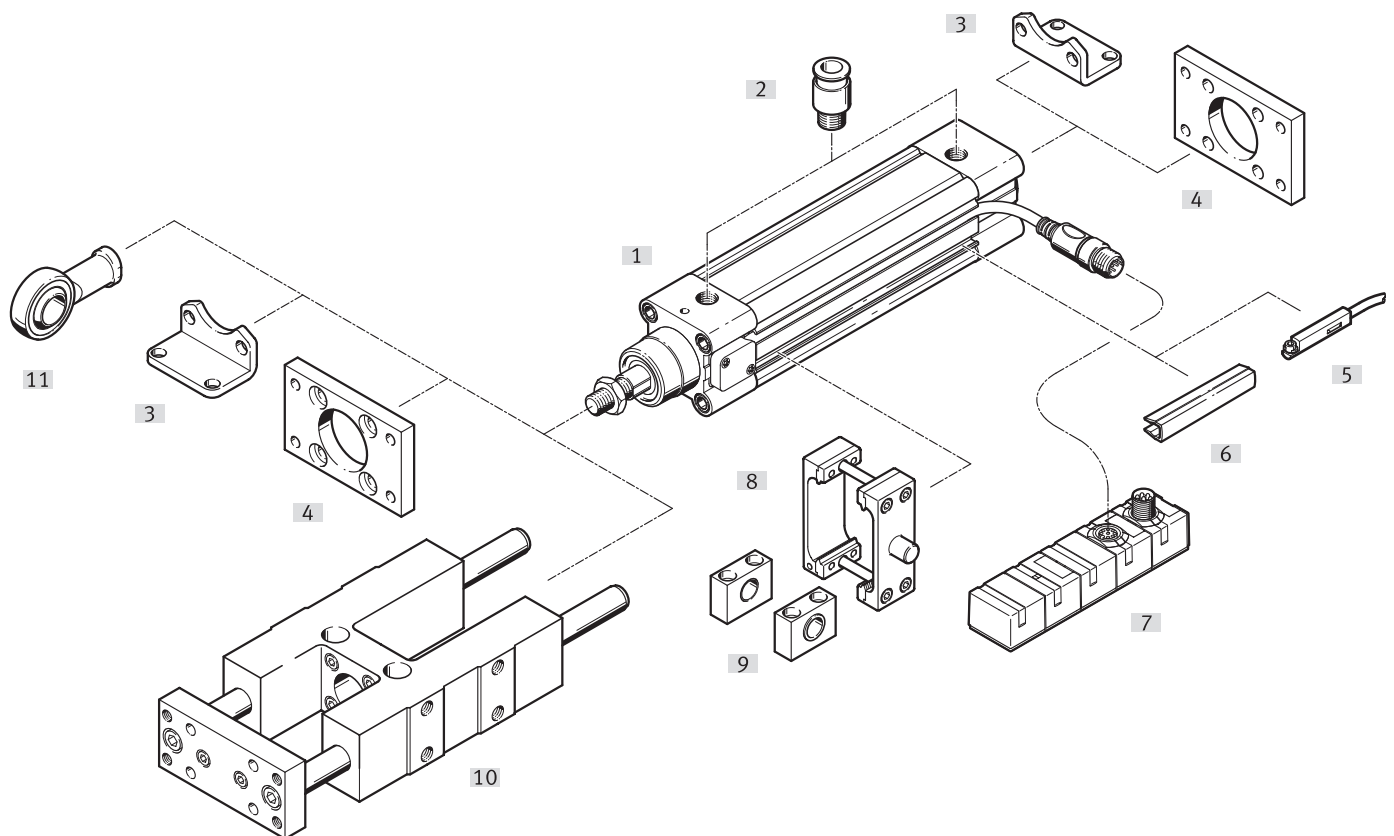
  

010	Measured-value transducer	
	None	
MU	Output 0 ... 10 V	
MI	Output 4 ... 20 mA	

011	Measuring head	
	With measuring head	
BA	Two measuring heads	
MS	No measuring head	

## Peripherals overview



### Note

If the drive DNCI is used without an end-position controller CPX-CMPX, SPC11 or axis controller CPX-CMAX, e.g. as a measuring cylinder, then the standard accessories for the drive DNC can be used.



## Peripherals overview

Accessories		
Type	Description	→ Page/Internet
[1] Standards-based cylinder DNCI	Double-acting	12
[2] Push-in fitting QS	For connecting tubing with standard O.D.	27
[3] Foot mounting HNC	For mounting the drive on the bearing and end caps	24
[4] Flange mounting FNC	For mounting the drive on the bearing and end caps	25
[5] Proximity switch SME/SMT-8	For additional sensing of the piston position, can be ordered optionally, only in conjunction with the order code A in the drive's modular product system	smt
[6] Slot cover ABP-5-S	For protection against contamination	27
[7] Sensor interface CASM	Establishes the connection between the displacement encoder and the proportional directional control valve VPWP	casm
[8] Trunnion flange kit DAMT	For swivel mounting of the drive	26
[9] Trunnion support LNZG	For securing the trunnion flange kit DAMT	26
[10] Guide unit <sup>1)</sup> FENG-KF	To protect against rotation at high torques	feng
[11] Rod eye SGS	With spherical bearing	25

1) The guide unit FENG-KF must be connected to the piston rod without any backlash

Datasheet



 Repair service  
 [www.festo.com](http://www.festo.com)

- Ø - Diameter  
32 and 63 mm

- | - Stroke length  
10 ... 2000 mm



General technical data				
Piston ø	32	40	50	63
Based on standard	ISO 15552			
Design	Piston			
	Piston rod			
	Profile barrel			
Mode of operation	Double-acting			
Guide1)	Guide rod with yoke, ball bearing guided			
Mounting position	Any			
Type of mounting	With accessories			
Cushioning	Elastic cushioning rings/plates at both ends			
Position sensing	Integrated displacement encoder			
	Via proximity sensor2)			
Measuring principle (displacement encoder)	Encoder, non-contact and relative measuring			
Pneumatic connection	G1/8	G1/4	G1/4	G3/8
Stroke				
DNCI-... <sup>3)</sup>	[mm]	10 ... 2000		
DNCI-...-FENG	[mm]	100 ... 500		
Extended piston rod	[mm]	1 ... 500		

1) Guide unit FENG-KF can be ordered via the modular product system (feature FENG) and is supplied attached. The maximum stroke is limited.

2) Not included in the scope of delivery, can be ordered as an option

3) Can only be used as a positioning drive without restriction in the range from 100 ... 750 mm.  
Note stroke reduction in combination with CPX-CMAX

## Datasheet

Operating and environmental conditions		
Operating pressure	[bar]	0.6 ... 12
Operating pressure <sup>1)</sup>	[bar]	4 ... 8
Operating medium <sup>2)</sup>		Compressed air according to ISO 8573-1:2010 [6:4:4]
Note on the operating/pilot medium		Lubricated operation not possible Pressure dew point 10 °C below ambient/medium temperature
Ambient temperature <sup>3)</sup>	[°C]	-20 ... +80
Vibration resistance to DIN/IEC 68, Part 2-6		Severity level 2
Permanent shock resistance according to DIN/IEC 68 Part 2-82		Severity level 2
CE marking (see declaration of conformity) <sup>4)</sup>		To EU EMC Directive
		To EU RoHS Directive
UKCA marking (see declaration of conformity) <sup>4)</sup>		To UK EMC regulations
		To UK RoHS regulations
Corrosion resistance class CRC <sup>5)</sup>		1

1) Only applies to applications with end-position controller CPX-CMPX, SPC11 and axis controller CPX-CMAX

2) The proportional directional control valve VPWP, MPYE used requires these characteristic values

3) Note operating range of proximity switches

4) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/sp](http://www.festo.com/sp) a Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

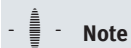
5) More information: [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

Forces [N] and impact energy [Nm]					
Piston ø		32	40	50	63
Theoretical force at 6 bar		483	754	1178	1870
Advancing	S2	415	633	990	1682
Theoretical force at 6 bar		415	633	990	1682
Retracting	S2	415	633	990	1682
Impact energy in the end positions		0.1	0.2	0.2	0.5

Permissible impact velocity:  $v = \sqrt{\frac{2 \cdot E}{m_1 + m_2}}$

Maximum permissible mass:  $m_2 = \frac{2 \cdot E}{v^2} - m_1$

V Permissible impact velocity  
E Max. impact energy  
m1 Moving mass (drive)  
m2 Moving payload

**Note**

These specifications represent the maximum values that can be achieved. The maximum permissible impact energy must be observed.

## Datasheet

Positioning characteristics with axis controller CPX-CMAX					
Piston ø		32	40	50	63
Stroke	[mm]	100 ... 750			
Mounting position		Any			
Resolution	[mm]	0.01			
Repetition accuracy	[mm]	≤ ±0.5			
Minimum load, horizontal	[kg]	3	5	8	12
Maximum load, horizontal	[kg]	45	75	120	180
Minimum load, vertical1)	[kg]	3	5	8	12
Maximum load, vertical1)	[kg]	15	25	40	60
Min. travel speed	[m/s]	0.05			
Max. travel speed	[m/s]	1.5			
Typical positioning time, long stroke2)	[s]	0.4 5/0.70	0.5 0/0.75	0.6 5/0.80	0.5 5/0.75
Typical positioning time, short stroke3)	[s]	0.3 5/0.55	0.4 0/0.55	0.4 5/0.60	0.4 0/0.55
Minimum positioning stroke4)	[%]	≤ 3			
Stroke reduction5)	[mm]	10		15	
Recommended proportional directional control valve					
For CPX-CMAX		→ Page 27			

1) Only in conjunction with an external tour

2) At 6 bar, horizontal mounting position, DNCI-XX-500, 400 mm positioning travel at min./max. load

3) At 6 bar, horizontal mounting position, DNCI-XX-500, 100 mm positioning travel at min./max. load

4) In relation to the maximum stroke of the drive, but never more than 20 mm

5) The stroke reduction is to be maintained on each side of the drive, the max. positionable stroke is therefore: stroke – two times the stroke reduction

Force control characteristics with axis controller CPX-CMAX					
Piston Ø		32	40	50	63
Stroke	[mm]	100 ... 750			
Mounting position		Any			
Max. controllable force1)	[N]	43 5/375	68 0/570	106 0/890	168 5/1515
Typical friction forces2)	[N]	30	40	70	70
Repetition accuracy of pressure control3)4)	[%]	< ±2			

1) Advancing/retracting at 6 bar

2) These values can fluctuate greatly from cylinder to cylinder and are not guaranteed.

These friction forces must also be taken into consideration when using an external guide or when the cylinder is moving other components subject to friction

3) This value defines the repetition accuracy with which the internal pressure differential in the cylinder, that corresponds to the prescribed force setpoint value, is controlled and refers to the maximum controllable force

4) The effective force at the workpiece and its accuracy depend largely on the friction in the system as well as the repetition accuracy of the internal control system. Note that friction forces always work against the direction of movement of the piston. The following formula can be used as a rule of thumb to approximate the force F at the workpiece:

$$F = F_{\text{setpoint}} \pm F_{\text{friction forces}} \pm \text{repetition accuracy of pressure control}$$

## Datasheet

Positioning characteristics with Soft Stop end-position controller CPX-CMPX, SPC11					
Piston ø	32	40	50	63	
Stroke	[mm]	100 ... 500			
Mounting position		Any			
Repetition accuracy <sup>1)</sup>	[mm]	±2			
Minimum load, horizontal	[kg]	3	5	8	12
Maximum load, horizontal	[kg]	45	75	120	180
Minimum load, vertical <sup>2)</sup>	[kg]	3	5	8	12
Maximum load, vertical <sup>2)</sup>	[kg]	15	25	40	60
Travel time	→ Engineering software Soft Stop: → <a href="http://www.festo.com">www.festo.com</a>				
Recommended proportional directional control valve					
For CPX-CMPX	→ Page 27				
For SPC11	→ Page 28				

1) Intermediate position The accuracy in the end positions depends solely on the stability of the end stops

2) Only in conjunction with an external tour

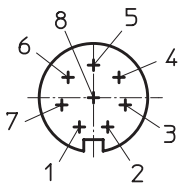
Electrical data – Displacement encoder	
Output signal	Analogue
Linearity error	
Strokes up to 500 mm [mm]	< ±0.08
Strokes up to 1000 mm [mm]	< ±0.09
Strokes over 1000 mm [mm]	< ±0.11
Max. travel speed [m/s]	1.5
Degree of protection	IP65
CE marking (see declaration of conformity)	To EU EMC Directive <sup>1)</sup>
Max. permitted magnetic interference field <sup>2)</sup> [kA/m]	10
Electrical connection	Cable with 8-pin plug, round M12 design
Cable length [m]	1.5

1) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/sp](http://www.festo.com/sp) a Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

2) Distance in 100 mm

## Pin allocation for the plug



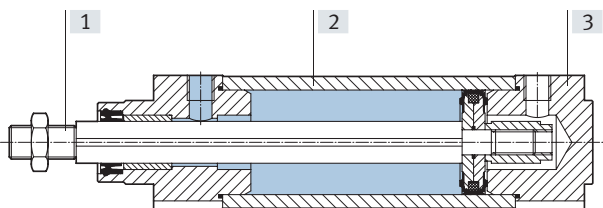
Pin	
1	+ Ub sensor
2	0 V
3	Signal sine +
4	Signal sine -
5	Signal Cosine -
6	Signal Cosine +
7	Shielding
8	-
Housing	Earth terminal (FE)

## Datasheet

<b>Weight [g]</b>					
Piston Ø	32	40	50	63	
<b>DNCI-...</b>					
Product weight with 0 mm stroke	521	853	1319	1914	
Additional weight per 10 mm stroke	30	44	62	71	
Moving mass with 0 mm stroke	95	175	316	383	
Additional weight per 10 mm stroke	8	14	23	23	
<b>DNCI-...-S2 – Through piston rod</b>					
Product weight with 0 mm stroke	586	981	1553	2165	
Additional weight per 10 mm stroke	39	60	87	96	
Moving mass with 0 mm stroke	155	164	297	364	
Additional weight per 10 mm stroke	17	30	48	48	
<b>DNCI-...-K8 – Additional weight with piston rod extension</b>					
Additional weight per 10 mm stroke	8	14	23	23	
<b>DNCI-...-KP – Additional weight with clamping unit</b>					
Product weight	234	394	700	1147	
<b>DNCI-...-FENG – Additional weight with guide unit</b>					
Product weight with 0 mm stroke	1530	2370	4030	5410	
Additional weight per 10 mm stroke	18	32	50	62	

**Materials**

## Sectional view



## Standards-based cylinder

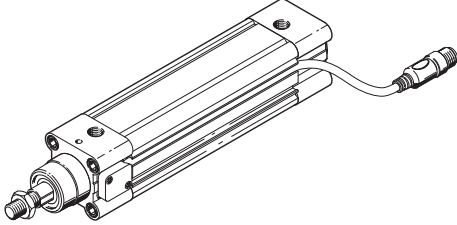
[1] Piston rod	High-alloy steel
[2] Cylinder barrel	Anodised aluminium
[3] Bearing and end caps	Die-cast aluminium
– Dynamic seals	Polyurethane TPE-U
– Static seals	NBR
Note on materials	RoHS-compliant
<b>Displacement encoder</b>	
– Sensor housing	Polyacetal
– Cable sheath	Polyurethane
– Plug housing	Polybutylene terephthalate
– Mounting plate	Polyacetal
– Screws Mounting plate	Steel



## Datasheet

### Torques and shear forces

The piston rod must not absorb any torques. An external guide unit FENG-KF is therefore recommended when using the DNCI drive. The guide unit is supplied fitted.



The permissible static and dynamic load parameters with and without attached guide, as well as the technical data of the variants (S2, S8, S9)  
→ Internet: dnc

### Installation conditions

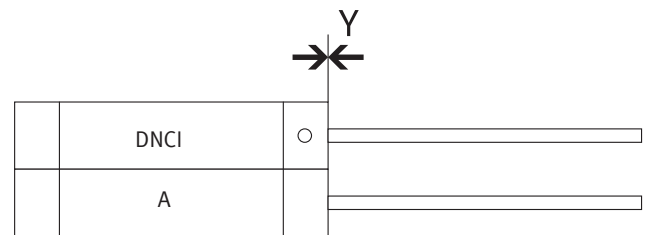
When mounting a drive A with magnet (for position detection) next to a standard cylinder DNCI, the following conditions must be observed:

X Minimum distance between the drives

Y Offset between the drives on the bearing cover

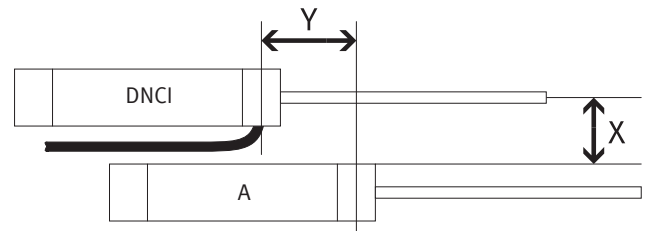
#### Parallel mounting

If the offset  $Y = 0$  mm, the drives can be mounted directly next to each other.



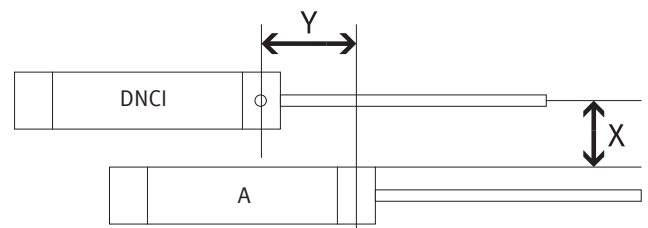
#### Offset mounting, cable outlet between the drives

If the offset is  $Y > 0$  mm and the cable outlet is between the drives, a distance of  $X > 70$  mm must be observed.



#### Offset mounting, cable outlet upwards or downwards

If the offset is  $Y > 0$  mm and the cable outlet is up or down, a distance of  $X > 60$  mm must be observed.

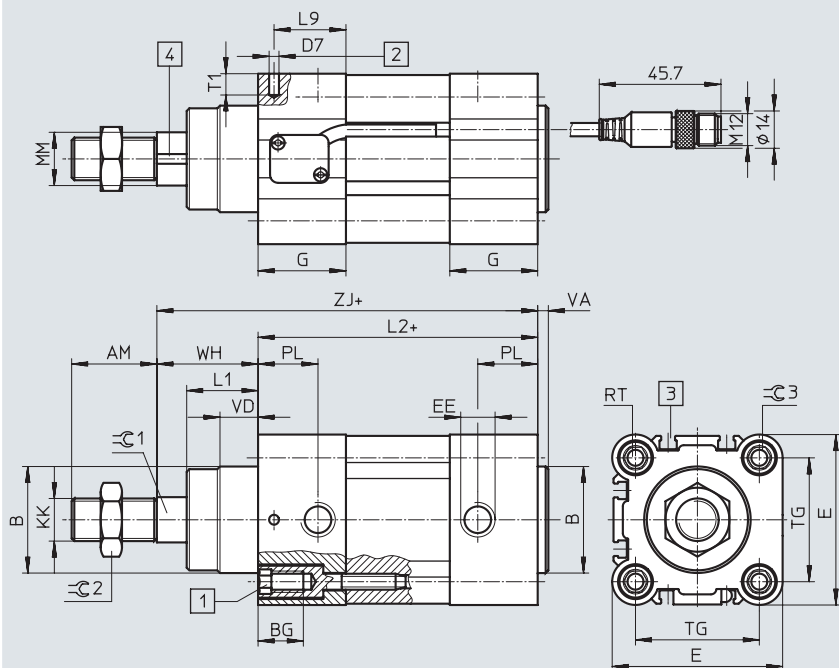


# Datasheet

## Dimensions

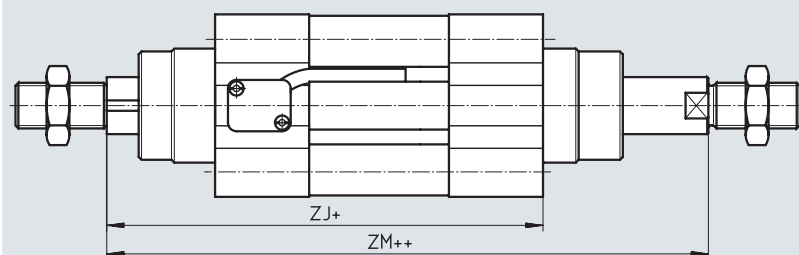
Download CAD data → [www.festo.com](http://www.festo.com)

### Basic version



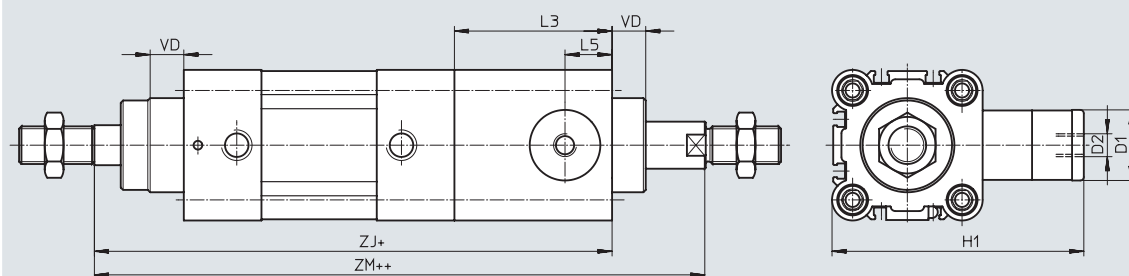
- [1] Socket head screw with female thread for mounting components
- [2] Hole for securing the earthing for self-tapping M4 screw to DIN 7500
- [3] Sensor slot for proximity switch SME/SMT-8
- [4] Magnetic measuring band  
+ = plus stroke length  
++ = plus 2x stroke length

### S2 – Through piston rod

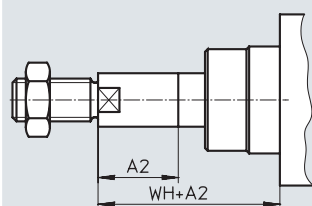


- + = plus stroke length
- ++ = plus 2x stroke length

### S2 / KP – Through piston rod with clamping unit



### K8 – Extended piston rod



## Datasheet

∅ [mm]	AM	A2 max.	B ∅ d11	BG	D1 ∅ f9	D2	D7 ∅	E	EE	G	H1
32	22	500	30	16	20	M5	3.7	45	G1/8	28	67
40	24	500	35	16	24	G1/8	3.7	54	G1/4	33	88
50	32	500	40	17	30	G1/8	3.7	64	G1/4	33	107
63	32	500	45	17	38	G1/8	3.7	75	G3/8	40.5	123

∅ [mm]	KK	L1	L2	L3	L5	L9	MM ∅ f8	PL	RT	T1	TG
32	M10x1.25	18	94	45	14	22.5	12	15.6	M6	8	32.5
40	M12x1.25	21.3	105	53	16	27	16	14	M6	8	38
50	M16x1.5	26.8	106	67	20	27	20	14	M8	8	46.5
63	M16x1.5	27	121	76	24	33	20	17	M8	8	56.5

∅ [mm]	VA	VD	WH	ZJ		ZM		≈G1	≈G2	≈G3
					KP		KP			
32	4	10	26	120	165	148	193	10	16	6
40	4	10.8	30	135	188	167	220	13	18	6
50	4	14.3	37	143	210	183	250	17	24	8
63	4	14.5	37	158	234	199	275	17	24	8

## Guide unit FENG-KF

Technical drawing of a 3D-printed part, showing multiple views and dimensions. The drawing includes a front view, a top view, a side view, and a cross-section view. Dimensions are labeled with letters and numbers, indicating various lengths, widths, and heights. The part features a central rectangular body with a circular feature on the front face, and a series of rectangular protrusions on the top and bottom surfaces. The drawing is oriented horizontally, with the front view on the left and the top view on the right. The side view is shown below the front view, and the cross-section view is shown to the right of the top view. The dimensions are as follows:

- Front View (Left):**
  - Overall width:  $B1$
  - Overall height:  $H1$
  - Height of top section:  $H3$
  - Height of bottom section:  $H2$
  - Width of bottom section:  $T2$
  - Width of bottom section:  $D2$
- Top View (Right):**
  - Overall width:  $B2$
  - Overall height:  $H2$
  - Height of top section:  $H5$
  - Height of bottom section:  $H4$
  - Width of bottom section:  $L11$
  - Width of bottom section:  $D2$
- Side View (Bottom):**
  - Overall width:  $L1+$
  - Overall height:  $L11$
  - Width of bottom section:  $T1$
  - Width of bottom section:  $D3$
  - Width of bottom section:  $D4$
  - Width of bottom section:  $L7$
  - Width of bottom section:  $L11$
  - Width of bottom section:  $L12$
  - Width of bottom section:  $L13$
- Cross-section View (Right):**
  - Overall width:  $B3$
  - Overall height:  $D1$
  - Width of bottom section:  $L2+$
  - Width of bottom section:  $L2$
  - Width of bottom section:  $L3+$
  - Width of bottom section:  $L4$
  - Width of bottom section:  $L5$
  - Width of bottom section:  $L6$
  - Width of bottom section:  $L7$
  - Width of bottom section:  $L8$
  - Width of bottom section:  $L9$
  - Width of bottom section:  $L10$
  - Width of bottom section:  $L11$
  - Width of bottom section:  $L12$
  - Width of bottom section:  $L13$
  - Width of bottom section:  $L14$
  - Width of bottom section:  $L15$
  - Width of bottom section:  $L16$
  - Width of bottom section:  $L17$
  - Width of bottom section:  $L18$
  - Width of bottom section:  $L19$
  - Width of bottom section:  $L20$
  - Width of bottom section:  $L21$
  - Width of bottom section:  $L22$
  - Width of bottom section:  $L23$
  - Width of bottom section:  $L24$
  - Width of bottom section:  $L25$
  - Width of bottom section:  $L26$
  - Width of bottom section:  $L27$
  - Width of bottom section:  $L28$
  - Width of bottom section:  $L29$
  - Width of bottom section:  $L30$
  - Width of bottom section:  $L31$
  - Width of bottom section:  $L32$
  - Width of bottom section:  $L33$
  - Width of bottom section:  $L34$
  - Width of bottom section:  $L35$
  - Width of bottom section:  $L36$
  - Width of bottom section:  $L37$
  - Width of bottom section:  $L38$
  - Width of bottom section:  $L39$
  - Width of bottom section:  $L40$
  - Width of bottom section:  $L41$
  - Width of bottom section:  $L42$
  - Width of bottom section:  $L43$
  - Width of bottom section:  $L44$
  - Width of bottom section:  $L45$
  - Width of bottom section:  $L46$
  - Width of bottom section:  $L47$
  - Width of bottom section:  $L48$
  - Width of bottom section:  $L49$
  - Width of bottom section:  $L50$
  - Width of bottom section:  $L51$
  - Width of bottom section:  $L52$
  - Width of bottom section:  $L53$
  - Width of bottom section:  $L54$
  - Width of bottom section:  $L55$
  - Width of bottom section:  $L56$
  - Width of bottom section:  $L57$
  - Width of bottom section:  $L58$
  - Width of bottom section:  $L59$
  - Width of bottom section:  $L60$
  - Width of bottom section:  $L61$
  - Width of bottom section:  $L62$
  - Width of bottom section:  $L63$
  - Width of bottom section:  $L64$
  - Width of bottom section:  $L65$
  - Width of bottom section:  $L66$
  - Width of bottom section:  $L67$
  - Width of bottom section:  $L68$
  - Width of bottom section:  $L69$
  - Width of bottom section:  $L70$
  - Width of bottom section:  $L71$
  - Width of bottom section:  $L72$
  - Width of bottom section:  $L73$
  - Width of bottom section:  $L74$
  - Width of bottom section:  $L75$
  - Width of bottom section:  $L76$
  - Width of bottom section:  $L77$
  - Width of bottom section:  $L78$
  - Width of bottom section:  $L79$
  - Width of bottom section:  $L80$
  - Width of bottom section:  $L81$
  - Width of bottom section:  $L82$
  - Width of bottom section:  $L83$
  - Width of bottom section:  $L84$
  - Width of bottom section:  $L85$
  - Width of bottom section:  $L86$
  - Width of bottom section:  $L87$
  - Width of bottom section:  $L88$
  - Width of bottom section:  $L89$
  - Width of bottom section:  $L90$
  - Width of bottom section:  $L91$
  - Width of bottom section:  $L92$
  - Width of bottom section:  $L93$
  - Width of bottom section:  $L94$
  - Width of bottom section:  $L95$
  - Width of bottom section:  $L96$
  - Width of bottom section:  $L97$
  - Width of bottom section:  $L98$
  - Width of bottom section:  $L99$
  - Width of bottom section:  $L100$
  - Width of bottom section:  $L101$
  - Width of bottom section:  $L102$
  - Width of bottom section:  $L103$
  - Width of bottom section:  $L104$
  - Width of bottom section:  $L105$
  - Width of bottom section:  $L106$
  - Width of bottom section:  $L107$
  - Width of bottom section:  $L108$
  - Width of bottom section:  $L109$
  - Width of bottom section:  $L110$
  - Width of bottom section:  $L111$
  - Width of bottom section:  $L112$
  - Width of bottom section:  $L113$
  - Width of bottom section:  $L114$
  - Width of bottom section:  $L115$
  - Width of bottom section:  $L116$
  - Width of bottom section:  $L117$
  - Width of bottom section:  $L118$
  - Width of bottom section:  $L119$
  - Width of bottom section:  $L120$
  - Width of bottom section:  $L121$
  - Width of bottom section:  $L122$
  - Width of bottom section:  $L123$
  - Width of bottom section:  $L124$
  - Width of bottom section:  $L125$
  - Width of bottom section:  $L126$
  - Width of bottom section:  $L127$
  - Width of bottom section:  $L128$
  - Width of bottom section:  $L129$
  - Width of bottom section:  $L130$
  - Width of bottom section:  $L131$
  - Width of bottom section:  $L132$
  - Width of bottom section:  $L133$
  - Width of bottom section:  $L134$
  - Width of bottom section:  $L135$
  - Width of bottom section:  $L136$
  - Width of bottom section:  $L137$
  - Width of bottom section:  $L138$
  - Width of bottom section:  $L139$
  - Width of bottom section:  $L140$
  - Width of bottom section:  $L141$
  - Width of bottom section:  $L142$
  - Width of bottom section:  $L143$
  - Width of bottom section:  $L144$
  - Width of bottom section:  $L145$
  - Width of bottom section:  $L146$
  - Width of bottom section:  $L147$
  - Width of bottom section:  $L148$
  - Width of bottom section:  $L149$
  - Width of bottom section:  $L150$
  - Width of bottom section:  $L151$
  - Width of bottom section:  $L152$
  - Width of bottom section:  $L153$
  - Width of bottom section:  $L154$
  - Width of bottom section:  $L155$
  - Width of bottom section:  $L156$
  - Width of bottom section:  $L157$
  - Width of bottom section:  $L158$
  - Width of bottom section:  $L159$
  - Width of bottom section:  $L160$
  - Width of bottom section:  $L161$
  - Width of bottom section:  $L162$
  - Width of bottom section:  $L163$
  - Width of bottom section:  $L164$
  - Width of bottom section:  $L165$
  - Width of bottom section:  $L166$
  - Width of bottom section:  $L167$
  - Width of bottom section:  $L168$
  - Width of bottom section:  $L169$
  - Width of bottom section:  $L170$
  - Width of bottom section:  $L171$
  - Width of bottom section:  $L172$
  - Width of bottom section:  $L173$
  - Width of bottom section:  $L174$
  - Width of bottom section:  $L175$
  - Width of bottom section:  $L176$
  - Width of bottom section:  $L177$
  - Width of bottom section:  $L178$
  - Width of bottom section:  $L179$
  - Width of bottom section:  $L180$
  - Width of bottom section:  $L181$
  - Width of bottom section:  $L182$
  - Width of bottom section:  $L183$
  - Width of bottom section:  $L184$
  - Width of bottom section:  $L185$
  - Width of bottom section:  $L186$
  - Width of bottom section:  $L187$
  - Width of bottom section:  $L188$ </

## Datasheet

For ø [mm]	B1 -0.3	B2	B3 ±0.2	B4 ±0.3	D1 ø	D2	D3 ø	D4 ø	D6 ø h6	H1
32	50	45	74	50.5	44	M6	11	6.6	12	97 <sub>-0.4</sub>
40	58	54	87	58.5	44	M6	11	6.6	16	115 <sub>-0.4</sub>
50	70	63	104	70.5	60	M8	15	9	20	137 <sub>-0.5</sub>
63	85	80	119	85.5	60	M8	15	9	20	152 <sub>-0.5</sub>

For ø [mm]	H2	H3 ±0.2	H4 ±0.2	KK	L1	L2	L3	L4	L5	L6
32	90	61	78	M10x1.25	155	67 <sub>+5</sub>	94	125	24	76
40	110	69	84	M12x1.25	170	75 <sub>+5</sub>	105	140	28	81
50	130	85	100	M16x1	188	89 <sub>+10</sub>	106	150	34	79
63	145	100	105	M16x1	220	89 <sub>+10</sub>	121	182	34	111

For ø [mm]	L9	L10	L11	L12 ±0.2	L13 ±0.2	L14 ±0.2	L15	L16	≈C1
32	20	12	4.3	32.5	70.3	78	6.5	12	15
40	22	12	11	38	84	–	6.5	14	15
50	25	15	18.8	46.5	81.8	100	9	16	19
63	25	15	15.3	56.5	105	–	9	16	19

## Ordering data – Modular product system

Ordering table							
Piston ø	32	40	50	63	Conditions	Code	Enter code
Module no.	<b>535411</b>	<b>535412</b>	<b>535413</b>	<b>535414</b>			
Function	Standards-based cylinder with integrated displacement encoder, non-rotating piston rod					<b>DNCI</b>	DNCI
Piston ø [mm]	32	40	50	63		-...	
Stroke [mm]	10 ... 2000				[1]	-...	
Stroke [mm]	10 ... 2 000					-...	
Cushioning	Elastic cushioning rings/plates at both ends					<b>-P</b>	-P
Position sensing	Via proximity switch					<b>-A</b>	-A

[1] Can only be used as a positioning drive without restriction in the range from 100 ... 750 mm.

## Ordering data – Modular product system

Ordering table							
Piston Ø	32	40	50	63	Conditions	Code	Enter code
Piston rod type	Through piston rod					<b>-S2</b>	
Piston rod extended at front [mm]	1 ... 500				[2]	<b>-...K8</b>	
Clamping unit	Attached				[3]	<b>-KP</b>	
Guide	Guide unit with ball guide on sensor head side				[4]	<b>-FENG</b>	
Measured-value transducer	Output 0 ... 10 V					<b>-MU</b>	
	Output 4 ... 20 mA					<b>-MI</b>	
Measuring head	No measuring head				[5]	<b>-MS</b>	

[2] K8 In combination with piston rod type S2, the piston rod is only extended at the front (the side facing the measuring head).

[3] KP Only with piston rod type S2.

[4] FENG Maximum stroke length 500 mm.

**Note**

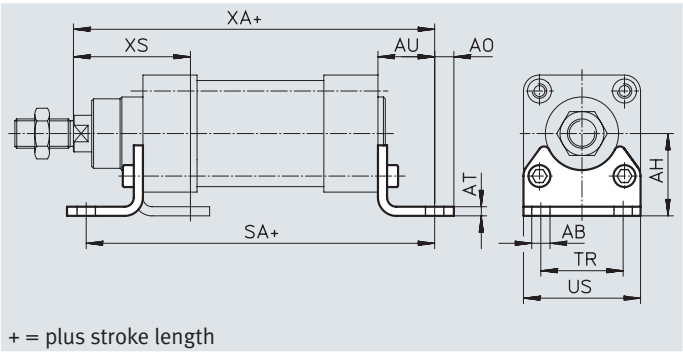
[5] In the case of repairs, the standards-based cylinder can be ordered without a measuring head (code MS).

The existing measuring head can then be installed in the new standards-based cylinder (operating instructions for DNCI).

Accessories

Foot mounting HNC

Material:  
Galvanised steel



Dimensions and ordering data								
For ø [mm]	AB ø	AH	A0	AT	AU	SA		
						Basic cylinder	KP	
32	7	32	6.5	4	24	142	187	
40	10	36	9	4	28	161	214	
50	10	45	9.5	5	32	170	237	
63	10	50	12.5	5	32	185	261	

For ø [mm]	TR	US	XA		XS	CRC <sup>1)</sup>	Weight [g]	Part no.	Type
			Basic cylinder	KP					
32	32	45	144	189	45	1	144	174369	HNC-32
40	36	54	163	216	53	1	193	174370	HNC-40
50	45	64	175	242	62	1	353	174371	HNC-50
63	50	75	190	266	63	1	436	174372	HNC-63

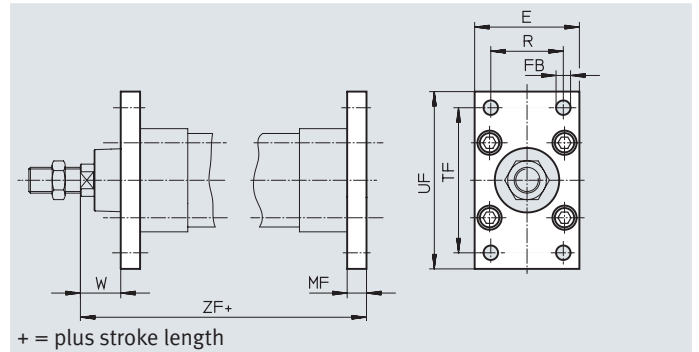
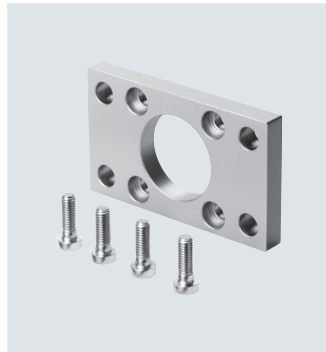
1) More information: [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)



## Accessories

### Flange mounting FNC

Material:  
FNC: Galvanised steel  
RoHS-compliant



#### Dimensions and ordering data

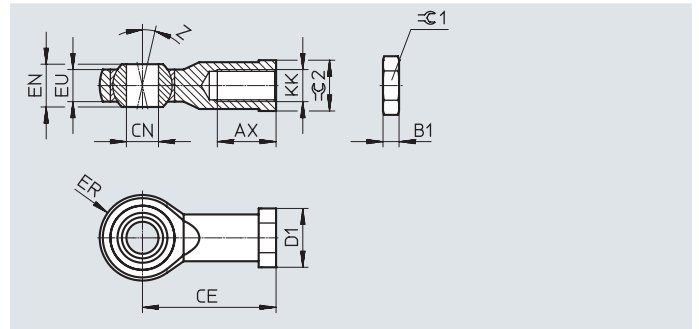
For Ø	E	FB Ø H13	MF	R	TF	UF	W	ZF		CRC <sup>1)</sup>	Weight	Part no.	Type
[mm]								Basic cylinder	KP		[g]		
32	45	7	10	32	64	80	16	130	175	1	221	174376	FNC-32
40	54	9	10	36	72	90	20	145	198	1	291	174377	FNC-40
50	65	9	12	45	90	110	25	155	222	1	536	174378	FNC-50
63	75	9	12	50	100	120	25	170	246	1	679	174379	FNC-63

1) More information: [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

### Rod eye SGS

Scope of delivery:  
1 rod eye, 1 hex nut to DIN 439

Material:  
Galvanised steel  
RoHS-compliant



#### Dimensions and ordering data

For Ø	AX	B1	CE	CN Ø H7	D1 Ø max.	DR max.	EN	ER	EU	KK	ML	Z	$\approx \text{G}1$	$\approx \text{G}2$	CRC <sup>1)</sup>	Weight	Part no.	Type
[mm]			±1.2								max.	[°]				[g]		
M10x1.25	20 -2	5	43	10	20	40	14	14	10.5	M10x1.25	0.23	13	17	17	1	87	9261	SGS-M10x1.25
M12x1.25	22 -2	6	50	12	23	45	16	16	12	M12x1.25	0.28	13	19	19	1	129	9262	SGS-M12x1.25
M16x1.5	28 -2	8	64	16	29	45	21	21	15	M16x1.5	0.4	15	24	22	1	259	9263	SGS-M16x1.5

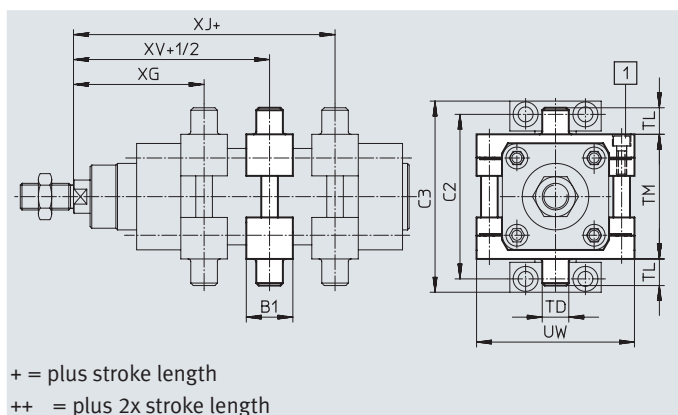
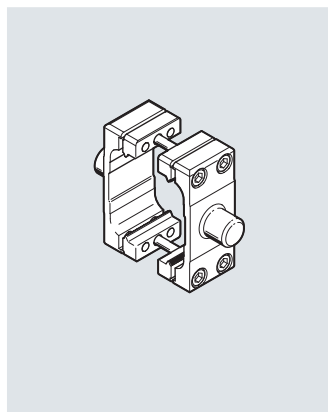
1) More information: [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Accessories

### Trunnion flange kit DAMT

The kit can be attached at any position along the profile barrel of the cylinder.

Material:  
Galvanised steel  
RoHS-compliant



#### Dimensions and ordering data

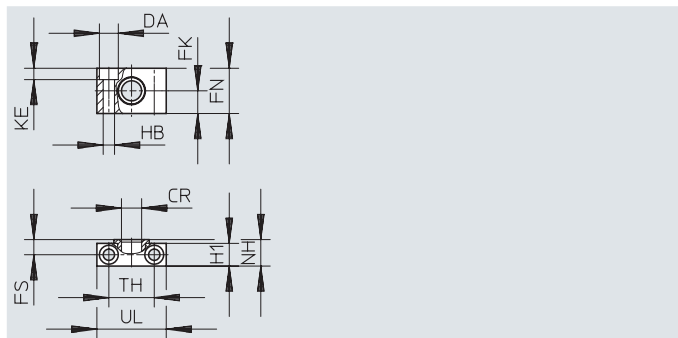
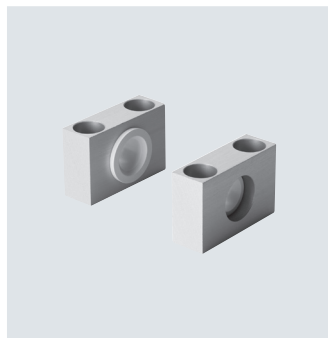
For $\varnothing$	B1	C2)	C3)	TD $\varnothing$ e9	TL	TM	UW	XG	
[mm]								Basic cylinder	KP
32	30	71	86	12	12	50	65	66.1	111.1
40	32	87	105	16	16	63	75	75.6	128.6
50	34	99	117	16	16	75	95	83.6	150.6
63	41	116	136	20	20	90	105	93.1	169.1

For $\varnothing$	XJ		XV		Max. tightening torque	CRC <sup>1)</sup>	Weight	Part no.	Type
[mm]	Basic cylinder	KP	Basic cylinder	KP	[Nm]		[g]		
32	79.9	124.9	73	118	4+1	1	213	2213233	DAMT-V1-32-A
40	89.4	142.4	82.5	135.5	8+1	1	388	2214899	DAMT-V1-40-A
50	96.4	163.4	90	157	8+2	1	608	2214909	DAMT-V1-50-A
63	101.9	177.9	97.5	173.5	18+2	1	911	2214971	DAMT-V1-63-A

1) More information: [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

### Trunnion support LN2G

Material:  
Trunnion support: Anodised aluminium  
Plain bearing: Plastic  
RoHS-compliant

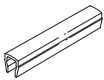


#### Dimensions and ordering data

For $\varnothing$	CR $\varnothing$ D11	DA $\varnothing$ H13	FK $\varnothing$ $\pm 0.1$	FN	FS	H1	HB $\varnothing$ H13	KE	NH	TH $\pm 0.2$	UL	CRC <sup>1)</sup>	Weight	Part no.	Type
[mm]													[g]		
32	12	11	15	30	10.5	15	6.6	6.8	18	32	46	2	83	32959	LN2G-32
40, 50	16	15	18	36	12	18	9	9	21	36	55	2	129	32960	LN2G-4 0/50
63	20	18	20	40	13	20	11	11	23	42	65	2	178	32961	LN2G-6 3/80

1) More information: [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Accessories

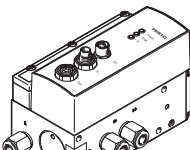
Ordering data		For ø	Comment	Part no.	Type	PU <sup>1)</sup>
Slot cover					Datasheets → Internet: abp	
		32, 40, 50, 63	Every 0.5 m	151680	ABP-5-S	2

1) Packaging unit

**Note**

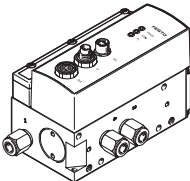
Recommended proximity switch  
a Internet: dnc

## Ordering data – Proportional directional control valves and push-in fittings

	For ø	Stroke	Proportional directional control valve Datasheets → Internet: vpwp		Push-in fitting for DNCI Datasheets → Internet: qs		PU <sup>1)</sup>
	[mm]	[mm]	Part no.	Type	Part no.	Type	
	For applications with axis controller CPX-CMAX						
	32	50 ... 150	550170	VPWP-4-L-5-Q6-10-E-...	186096	QS-G1/8-6	10
		151 ... 400	550170	VPWP-4-L-5-Q8-10-E-...	186098	QS-G1/8-8	
		>401	550171	VPWP-6-L-5-Q8-10-E-...	186098	QS-G1/8-8	
	40	50 ... 250	550170	VPWP-4-L-5-Q8-10-E-...	186099	QS-G1/4-8	
		>251	550171	VPWP-6-L-5-Q8-10-E-...	186099	QS-G1/4-8	
	50	50 ... 180	550170	VPWP-4-L-5-Q8-10-E-...	186099	QS-G1/4-8	
		181 ... 600	550171	VPWP-6-L-5-Q8-10-E-...	186099	QS-G1/4-8	
		>601	550172	VPWP-8-L-5-Q10-10-E-...	186101	QS-G1/4-10	
	63	50 ... 100	550170	VPWP-4-L-5-Q8-10-E-...	186100	QS-G3/8-8	
		101 ... 350	550171	VPWP-6-L-5-Q8-10-E-...	186102	QS-G3/8-10	
		>351	550172	VPWP-8-L-5-Q10-10-E-...	186102	QS-G3/8-10	

1) Packaging unit

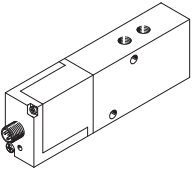
## Ordering data – Proportional directional control valves and push-in fittings

	For ø	Stroke1)	Proportional directional control valve Datasheets → Internet: vpwp		Push-in fitting for DNCI Datasheets → Internet: qs		PU <sup>2)</sup>
	[mm]	[mm]	Part no.	Type	Part no.	Type	
	For applications with Soft Stop end-position controller CPX-CMPX, horizontal						
32	100 ... 400	550170	VPWP-4-L-5-Q8-10-E-...	186098	QS-G1/8-8	10	
	401 ... 500	550171	VPWP-6-L-5-Q8-10-E-...	186098	QS-G1/8-8		
40	100 ... 250	550170	VPWP-4-L-5-Q8-10-E-...	186099	QS-G1/4-8		
	251 ... 500	550171	VPWP-6-L-5-Q8-10-E-...	186099	QS-G1/4-8		
50	100 ... 250	550170	VPWP-4-L-5-Q8-10-E-...	186099	QS-G1/4-8		
	251 ... 400	550171	VPWP-6-L-5-Q8-10-E-...	186099	QS-G1/4-8		
	500	550172	VPWP-8-L-5-Q10-10-E-...	186101	QS-G1/4-10		
63	100 ... 160	550170	VPWP-4-L-5-Q8-10-E-...	186100	QS-G3/8-8		
	161 ... 320	550171	VPWP-6-L-5-Q8-10-E-...	186100	QS-G3/8-8		
	321 ... 500	550172	VPWP-8-L-5-Q10-10-E-...	186102	QS-G3/8-10		

1) Stroke lengths not listed on request

2) Packaging unit

## Accessories

Ordering data – Proportional directional control valves and push-in fittings							
	For ø	Stroke <sup>1)</sup>	Proportional directional control valve		Push-in fitting for DNCl		
	[mm]	[mm]	Datasheets → Internet: mpye	Part no.	Type	Datasheets → Internet: qs	Part no.
For applications with Soft Stop end-position controller SPC11, horizontal							
	32	100 ... 400	151692	MPYE-5-1/8-LF-010-B	186098	QS-G1/8-8	10
		401 ... 500	151693	MPYE-5-1/8-HF-010-B	186098	QS-G1/8-8	
	40	100 ... 250	151692	MPYE-5-1/8-LF-010-B	186099	QS-G1/4-8	
		251 ... 500	151693	MPYE-5-1/8-HF-010-B	186099	QS-G1/4-8	
	50	100 ... 250	151692	MPYE-5-1/8-LF-010-B	186099	QS-G1/4-8	
		251 ... 400	151693	MPYE-5-1/8-HF-010-B	186099	QS-G1/4-8	
		500	151694	MPYE-5-1/4-010-B	186101	QS-G1/4-10	
	63	100 ... 160	151692	MPYE-5-1/8-LF-010-B	186100	QS-G3/8-8	
		161 ... 320	151693	MPYE-5-1/8-HF-010-B	186100	QS-G3/8-8	
		321 ... 500	151694	MPYE-5-1/4-010-B	186102	QS-G3/8-10	

1) Stroke lengths not listed on request

2) Packaging unit