



Key features

Application

Controller

CODESYS The IEC 61131-3 Programming System provided by Festo



Basic functions

The control blocks CPX-CEC-...-V3 offer the following basic functions:

- Programming with CODESYS to IEC 61131-3
- Communication via Ethernet (Modbus/TCP, EasyIP, TCP/IP)
- Process visualisation using operator unit CDPX or OPC server
- Communication via fieldbus in combination with a fieldbus node in the CPX terminal
- Diagnostics and quick commissioning of CPX modules via handheld CPX-FMT

Bus connection

The control blocks CPX-CEC-...-V3 are remote controllers that can be connected to a higher-order PLC via the bus nodes of the CPX terminal or via Ethernet, for example:

- PROFINET
- EtherNet/IP
- EtherCAT[®]
- PROFIBUS
- DeviceNet[®]

The control blocks CPX-CEC-...-V3 are modern control systems for CPX terminals that enable programming with CODESYS to IEC 61131-3.

CANopen master for controlling up

to 127 CANopen stations. Electric

axes can be controlled in point-to-

Programming in a global language

CODESYS V3 provided by Festo offers a convenient user interface with the following functions:

- Integrated module libraries
- Library Manager for integrating further libraries
- Visualisation editor

CPX-CEC-M1-V3 offers

- All basic functions
- CANopen master for controlling up to eight electric axes (recommended) in interpolated mode Of these, up to 3 axes can be 3D-interpolated and up to 5 axes can be linearly interpolated.
- SoftMotion function library for coordinated multi-axis movements

• Simulation mode

- Integrated project documentation
- Debugging functions for fault finding
- Configuration and parameterisation of the controller using the control configuration
- Object-oriented programming

CPX-CEC-S1-V3 offers

- All basic functions
- RS232 interface for operating external devices

- Note

When using third-party devices, data communication must be programmed by the user.

Operating modes

CPX-CEC-C1-V3 offers

All basic functions

point mode

Stand-alone

- Remote controller on the fieldbus
- Remote controller on Ethernet

System expansion

CANopen connects CPX-CEC with valve terminals and electric drive controllers from Festo:

• CPX, CPV

- CMMP-AS etc.
- AS-Interface gateway

Ethernet connects CPX-CEC with additional controllers and operator units from Festo:

- CDPX
- Camera SBO...-Q

Key features

Advantages for users

Increased performance

Improved cycle times – more actuators can be connected.

The CPX terminal ensures compatibility with virtually all control systems on the market.

Simple, yet efficient decentralised structures

The modular I/O system with up to 512 I/Os and CAN master functionality offers complete flexibility, whether for openloop or closed-loop control. Stand-alone for low-cost automation of manual workstations, for example, or remote control with pre-processing.

The extensive CODESYS function library

provides diagnostics and condition

monitoring options.

Reduced costs

As an intelligent remote I/O terminal to IP65/IP67, it reduces installation costs for standardised preprocessing directly at the machine.

The only one in the world to IP65

The fully integrated automation platform for standard, proportional and servo-pneumatics, sensor and motion control to IP65.

The control blocks CPX-CEC-...-V3 are

perfectly adapted to CPX and motion

applications with up to 127 axes.

And commissioning is really easy.

Classification of CPX-CEC in the portfolio for multi-axis controllers for electric drive technology

Integrated controller in CDPX



Display generation with integrated controller with CODESYS V3 provided by Festo, powerful processors, combined with widescreen technology for greater functionality, higher resolution and versatile access options. Integrated control blocks in CPX terminal: CPX-CEC



CODESYS V3 provided by Festo for the best valve/sensor terminal on the market: CPX-CEC reduces installation costs as an intelligent remote system to IP65/IP67 directly at the machine. Perfect for CPX terminal and motion applications with up to 127 electric drives, PTP and SoftMotion applications up to 3D plus auxiliary axes.

- Industrial Ethernet
- TCP/IP
- EasyIP
- Web interface
- Email
- Data transfer

The CODESYS controller is a modern control system for CPX terminals that enables programming with CODESYS to IEC 61131-3.

The power supply to and communication with other modules takes place via the interlinking block.

In addition to network connections, LEDs are also provided for the bus status, operating status of the PLC and CPX peripherals information, as are switching elements and a diagnostic interface for CPX-FMT.

At the same time, it is possible to oper-

alone controller directly on the machine.

ate the CPX-CEC as a compact stand-



Application

Bus connection

The CPX-CEC is a remote controller that can be connected to a higher-order PLC via the bus nodes of the CPX terminal or via Ethernet.

Setting options

The CPX-CEC has the following interfaces for monitoring, programming and commissioning:

Characteristics

- Easy actuation of valve terminal configurations with MPA, VTSA
- Diagnostics with flexible monitoring options for pressure, flow rate, cylinder operating time, air consumption
- For the CPX-FMT
- Ethernet interface for IT applications
- Remote diagnostics

Communication protocols

- Fieldbus via CPX bus node
- Modbus/TCP
- EasyIP

The operating mode and fieldbus pro-

tocol are set using the DIL switch on the CPX-CEC.

Operating modes

- Stand-alone
- Remote controller, fieldbus
- Remote controller, Ethernet

The integrated web server offers a convenient means of querying data saved in the CPX-CEC.

- Activation of decentralised installation systems on the basis of CPI control of applications in proportional pneumatics
- AS-Interface control via gateway
- Connection to all fieldbuses as a remote controller and for pre-processing
- Control of electric actuators as individual axes via CANopen (CPX-CEC-C1/-M1)
- Early warnings and visualisation options
- Servo-pneumatic applications

General technical data							
Protocol			CODESYS Level 2				
			EasylP				
			Modbus TCP				
			TCP/IP				
Processing time			Approx. 200 µs/1 k instructions				
Programming software			CODESYS provided by Festo				
Programming language			To IEC 61131-3				
			Sequential function chart (SFC)				
			Instruction list (IL)				
			Function chart (FCH), additional continuous function chart (CFC)				
			Ladder diagram (LD)				
			Structured text (ST)				
Programming	Operating language		German, English				
	Support for file handling		Yes				
Device-specific diagnostics			Diagnostics memory				
			Channel and module-oriented diagnostics				
			Undervoltage/short circuit of modules				
LED indicators	Bus-specific		TP: Link/traffic				
	Product-specific		RUN: PLC status				
			STOP: PLC status				
			ERR: PLC runtime error				
			PS: Electronics supply, sensor supply				
			PL: Load supply				
			SF: System fault				
			M: Modify/forcing active				
IP address setting	IP address setting		DHCP				
			Via CODESYS				
			Via MMI				
Function elements			CPX diagnostic status, copy CPX diagnostic trace, read CPX module diagnostics, and more				
Dimensions (including interlinking	block) W x L x H	[mm]	50 x 107 x 55				
Product weight		[g]	135				

Materials

Housing	Reinforced PA
	PC
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B2-L

Operating and environmental conditions

Ambient temperature	[°C]	-5 +50
Storage temperature	[°C]	-20 +70
Relative humidity	[%]	95, non-condensing
Corrosion resistance class CRC ¹⁾		2

1) More information www.festo.com/x/topic/crc

Electrical data

Nominal operating voltage [V DC] 24 Load voltage Nominal operating voltage [V DC] 24 With pneumatics type VTSA [V DC] 24 With pneumatics type MPA [V DC] 21.6 26.4	
With pneumatics type VTSA [V DC] 21.6 26.4	
With proumatics type MPA IV DCI 18 30	
Without pneumatics [V DC] 18 30	
Power failure buffering [ms] 10	
Intrinsic current consumption at nominal operating voltage [mA] Typically 85	
Protection rating to EN 60529 IP65, IP67	

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Technical data								
Туре			CPX-CEC-S1-V3	CPX-CEC-C1-V3	CPX-CEC-M1-V3			
Additional functions			Diagnostic functions	Motion functions for electric drives	SoftMotion functions for electric drives			
			RS232 communication function	-	-			
CPU data	Flash	[MB]	32	-				
	RAM	[MB]	256					
	Processor	[MHz]	800	800				
Control interface			-	CAN bus	CAN bus			
Parameterisation			CODESYS V3					
Configuration support			CODESYS V3					
Program memory, user program		[MB]	16					
Flags			CODESYS variable concept					
	Remanent data	[kB]	28					
Control elements			-	DIL switch for CAN termina-	DIL switch for CAN termina-			
				tion	tion			
			Rotary switch for RUN/STOP	Rotary switch for RUN/STOP	Rotary switch for RUN/STOP			
Total number of axes			-	127	31			
Ethernet	No. of		1					
	Connection technology		RJ45 socket, 8-pin					
	Data transmission speed	ta transmission speed [Mbps]		10/100				
	Supported protocols	upported protocols		TCP/IP, EasyIP, Modbus TCP				
Fieldbus interface	No. of		-	1	1			
	Connection technology		-	Sub-D plug, 9-pin	Sub-D plug, 9-pin			
	Data transmission speed, can be set via software	[kbps]	-	125, 250, 500, 800, 1000	125, 250, 500, 800, 1000			
	Supported protocols		-	CAN bus	CAN bus			
	Max. cable length	[m]	-	-	-			
	Galvanic isolation		-	Yes	Yes			
Data interface	No. of	of		-	-			
	Connection technology		Sub-D socket, 9-pin	-	-			
	Data transmission speed,	[kbps]	9.6 230.4	-	-			
	can be set via software							
	Supported protocols		RS232 interface	-	-			
	Max. cable length	[m]	30	-	-			
	Galvanic isolation		Yes	-	-			

Connection and display elements CPX-CEC-C1-V3, CPX-CEC-M1-V3



- [1] CPX-FMT connection
- [2] DIL switch
- [3] Fieldbus interface (Sub-D plug, 9-pin)
- [4] Status LEDs, bus-specific and product-specific
- [5] RUN/STOP rotary switch
- [6] Ethernet interface (RJ45 socket, 8-pin)

Pin assignment – CPX-CEC-C1-V3, CPX-CEC-M1-V3

	Pin	Signal	Meaning
Fieldbus interface, Sub-D plug			
	1	n.c.	Not connected
$\begin{vmatrix} 1(+++++)5\\ 6(++++)9 \end{vmatrix}$	2	CAN_L	CAN low
	3	CAN_GND	CAN Ground
	4	n.c.	Not connected
	5	CAN_SHLD	Connection to functional earth FE
	6	CAN_GND	CAN Ground (optional) 1)
	7	CAN_H	CAN High
	8	n.c.	Not connected
	9	n.c.	Not connected
	Housing	Shielding	Plug housing must be connected to FE
Ethernet interface, RJ45 plug			
	1	TD+	Transmitted data+
	2	TD-	Transmitted data-
	3	RD+	Received data+
	4	n.c.	Not connected
	5	n.c.	Not connected
	6	RD-	Received data-
	7	n.c.	Not connected
	8	n.c.	Not connected
	Housing	Shielding	Shielding

1) If a servo drive is connected to an external power supply, CAN Ground (optional), pin 6, cannot be used on the CPX-CEC-C1/-M1.

Datasheet

Connection and display elements CPX-CEC-S1-V3



- [1] CPX-FMT connection
- [2] DIL switch[3] RS232 interface
- (Sub-D socket, 9-pin)[4] Status LEDs, bus-specific and
- product-specific
- [5] RUN/STOP rotary switch
- [6] Ethernet interface (RJ45 socket, 8-pin)

Pin assignment – CPX-CEC-S1-V3

	Pin	Signal	Meaning
RS 232 interface, Sub-D socket			
	1	n.c.	Not connected
5(0000) 9(0000) 6	2	RxD	Received data
9,0000,6	3	TxD	Transmitted data
	4	n.c.	Not connected
	5	GND	Data reference potential
	6	n.c.	Not connected
	7	n.c.	Not connected
	8	n.c.	Not connected
	9	n.c.	Not connected
	Shielding	Shielding	Connection to functional earth
Ethernet interface, RJ45 plug			
	1	TD+	Transmitted data+
	2	TD-	Transmitted data-
	3	RD+	Received data+
	4	n.c.	Not connected
	5	n.c.	Not connected
	6	RD-	Received data-
	7	n.c.	Not connected
	8	n.c.	Not connected
	Housing	Shielding	Shielding

Accessories

Ordering data						
Designation						Туре
Control block						
	Motion functions for electric drives			3473128	CPX-CEC-C1-V3	
	SoftMotion functions for electric dri	3472765	CPX-CEC-M1-V3			
	RS232 communication function				3472425	CPX-CEC-S1-V3
Fieldbus interface						
	Sub-D plug, 9-pin, for CANopen					FBS-SUB-9-BU-2x5POL-B
	Micro style bus connection, 2xM12 for DeviceNet/CANopen					FBA-2-M12-5POL
OP B	Socket for micro style connection, M12					NECB-M12G5-C2
an er	Plug for micro style connection, M12					NECB-S-M12G5-C2
Contraction of the second seco	Open style bus connection for 5-pin terminal strip for DeviceNet/CANopen					FBA-1-SL-5POL
A BEERE	Terminal strip for open style connection, 5-pin					FBSD-KL-2x5POL
Ethernet interface						
	RJ45 plug	Degree of protectio	n IP 65, IP67	534494	FBS-RJ45-8-GS	
·	Cover for RJ45 connection	Degree of protection IP 65, IP67		534496	AK-RJ45	
	Straight plug, RJ45, 8-pin	Straight plug, M12x1,	Degree of protec-	1 m	8040451	NEBC-D12G4-ES-1-S-R3G4-ET
MART 32		4-pin, D-coded	tion IP20	3 m	8040452	NEBC-D12G4-ES-3-S-R3G4-ET
and the				5 m	8040453	NEBC-D12G4-ES-5-S-R3G4-ET
Same -				10 m	8040454	NEBC-D12G4-ES-10-S-R3G4-ET
and and and	Straight plug, RJ45, 8-pin	Straight plug, RJ45, 8-pin	Degree of protec- tion IP20	1 m	8040455	NEBC-R3G4-ES-1-S-R3G4-ET

Accessories

Ordering data								
Designation		Part no.	Туре					
Covers and attachments	Covers and attachments							
	Inspection cover, transparent, for Sub-D connection			AK-SUB-9/15-B				
	Inscription label holder for connection block			CPX-ST-1				
User documentation								
	Manual for control block CPX-CEC	German	569121	P.BE-CPX-CEC-DE				
		English	569122	P.BE-CPX-CEC-EN				