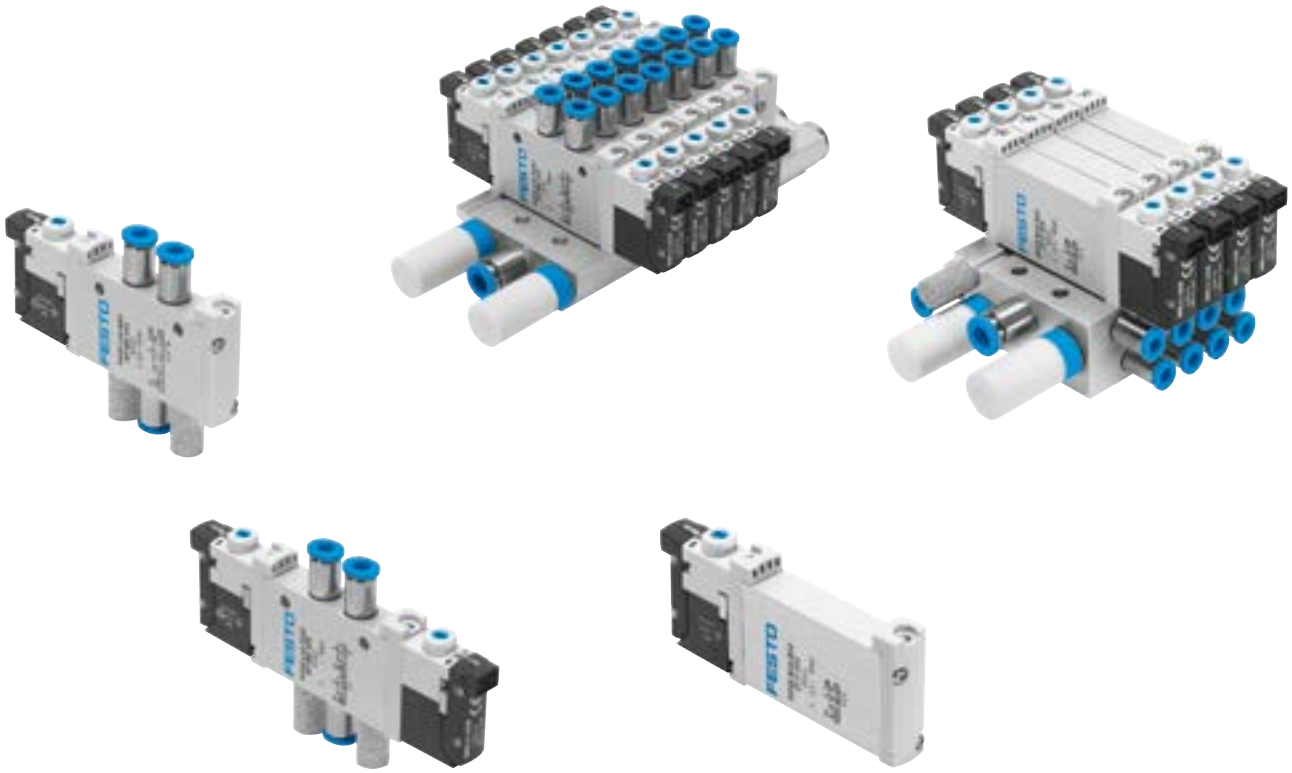
Solenoid valves VUVG/valve manifold assembly VTUG-S

★	Festo Core Range Solves the majority of your automation tasks	With the Festo Core Range, we have selected the most important products and functions from our broad product catalogue, and added the quickest delivery.
Worldwide:	Quickest delivery – wherever, whenever	The Core Range offers you the best value for your automation tasks.
Simply good:	Expected high Festo quality	
Fast:	Easy and fast to select	

Just look for the star!

Key features



Innovative

- Can be set to internal or external pilot air supply for manifold assemblies with sub-base valves
- Maximum pressure 10 bar
- Design principle:
  - Piston spool with sealing ring (VUVG-LK, VUVG-BK)
  - Piston spool with sealing cartridge (VUVG-L, VUVG-B)

Flexible

- Wide range of valve functions
- Choice of quick push-in connectors
- In-line valves
- Semi in-line valves for manifold assembly
- M5 and M7 in-line valves can be combined on one manifold rail
- Valve manifold assembly with pressure zones
- IP40, IP65
- Connection technology via:
  - Electrical connection block (E-box)
  - Pneumatic interface CNOMO, to ISO 15218

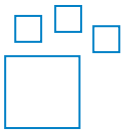
Reliable

- Sturdy and durable metal components
  - Valves
  - Manifold rails
- Fast troubleshooting thanks to 360° LED display
- Convenient servicing thanks to valves that can be replaced quickly and easily
- Choice of manual override: non-detenting, covered, non-detenting/detenting or detenting (without accessories)

Easy to install

- Secure wall mounting or H-rail mounting
- Easy mounting, captive screws and seal
- Connection technology easy to change via the electrical sub-base
- Identification holder for labelling the valves

Ordering data – Product options



Configurable product
This product and all its product options can be ordered using the configurator.

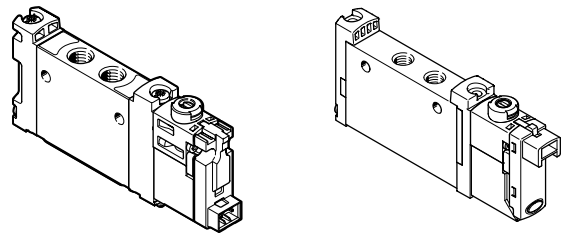
The configurator can be found at
➔ **www.festo.com/catalogue/...**
Enter the part number or the type.

Part no.	Type
564212	VUVG
575203	VUVG-...T1
8163285	VUVG-...F1A

Key features – Pneumatic components

Individual valves and valve manifold assemblies

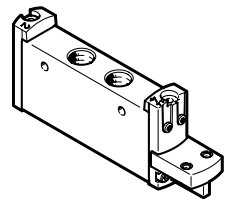
In-line valves as individual valve



In-line valve VUVG-LK/VUVG-L

In-line valves are designed to be used without being linked pneumatically. All pneumatic connections are on the valve and can be equipped with fittings/tubing. The electrical connection is established via different E-boxes.

If a special seal set is used, in-line valves VUVG can also be mounted on a manifold rail (pneumatic linking) as semi in-line valves.

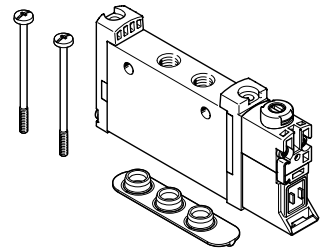


In-line valve VUVG-L, to ISO15218 (CNOMO)

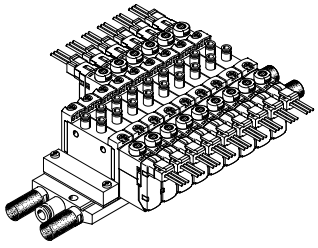
The in-line valve VTUG-L-...-P1 to ISO15218 is a solenoid valve without electrical pilot control.
The basic valve with the CNOMO pneumatic interface to ISO15218 can be equipped with the following electrical pilot controls:

- Connection type C (DIN EN175301-803)
- Connection type C to industry standard
- Connection M12 (IEC61076-2-101)

Semi in-line valves for manifold assembly



Semi in-line valve VUVG-S

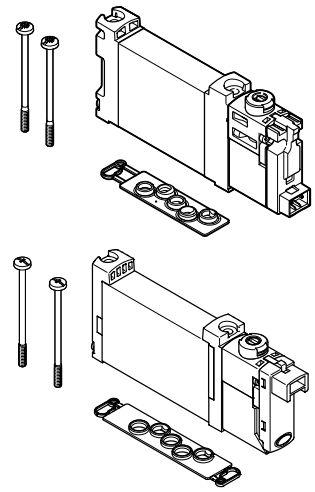


Valve manifold assembly VTUG comprised of semi in-line valves VUVG-S

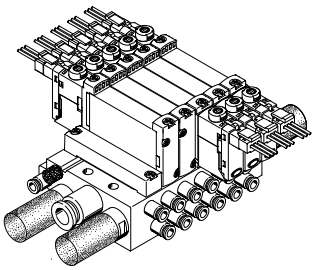
The supply ports (1, 3 and 5) for semi in-line valves are connected to the valve by common pneumatic links (e.g. sub-base).

The working ports (2, 4) are on the valve. The electrical connection is established via different E-boxes.

Sub-base valves for manifold assembly



Sub-base valve
VUVG-BK/VUVG-B



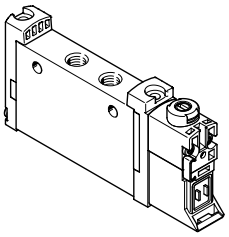
Valve manifold assembly VTUG comprised of sub-base valves VUVG-BK/ VUVG-B

The supply ports (1, 3 and 5) and the working ports (2, 4) of sub-base valves are connected to the valve by a pneumatic link (e.g. sub-base)

. The electrical connection is established via different E-boxes.

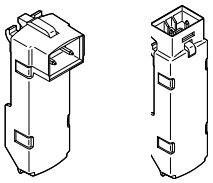
Key features – Pneumatic components

Basic valves VUVG



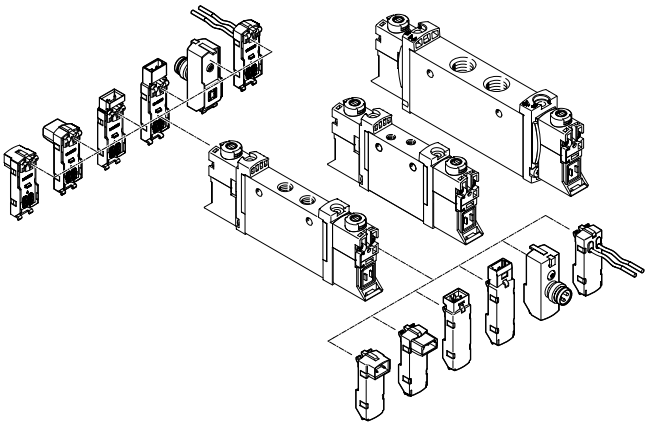
- Size 10, 14 and 18 mm
- In-line valves and semi in-line valves
- Sub-base valves
- 2x 3/2-way, 5/2-way and 5/3-way valves

E-boxes



- 5, 12 and 24 V DC
- With or without holding current reduction
- LED

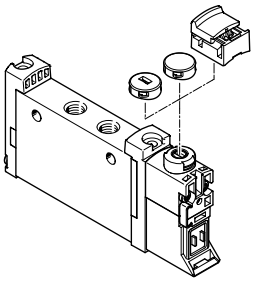
Combinations of basic valve and E-boxes



Note

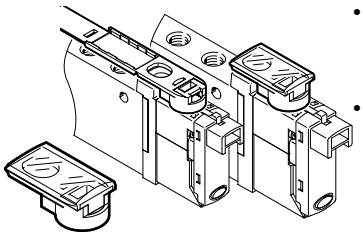
More E-boxes ➔ page 112

Cover caps for manual override



- Closed cover cap, concealed manual override
- Slotted cover cap, non-detenting manual override
- Cover, detenting manual override

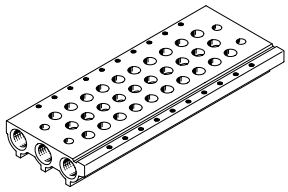
Identification holder



- The identification holder is mounted in the same way as a cover cap for manual override
- The hinged identification holder covers the retaining screw and the manual override

Key features – Pneumatic components

Manifold rail for in-line valves

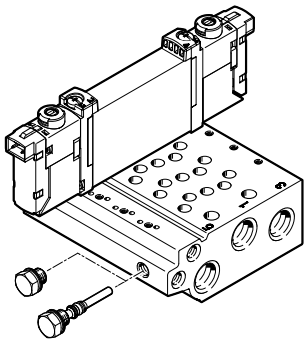


- For in-line valves M3, M5, M7, G1/8 and G1/4
- For 2x 3/2-way, 5/2-way and 5/3-way valves
- 2 to 10 and 12, 14, 16 valve positions

Note

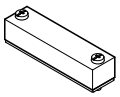
Pressurisation and exhaust at both ends is recommended for an optimised flow rate in cases where multiple valves switch simultaneously.

Manifold rail for sub-base valves



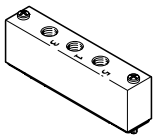
- For sub-base valves 10A, 10, 14 and 18
- Manifold rail with M5, M7, G1/8 and G1/4 working ports
- For 2x 3/2-way, 5/2-way and 5/3-way valves
- 2 to 10, 12, 14 and 16 valve positions
- The sub-base valves are always supplied with external pilot air. The pilot air is set via the manifold rail. A short and a long blanking plug are therefore included in the scope of delivery of the manifold rail.

Cover plate for vacant position



Vacant position cover

Supply plate



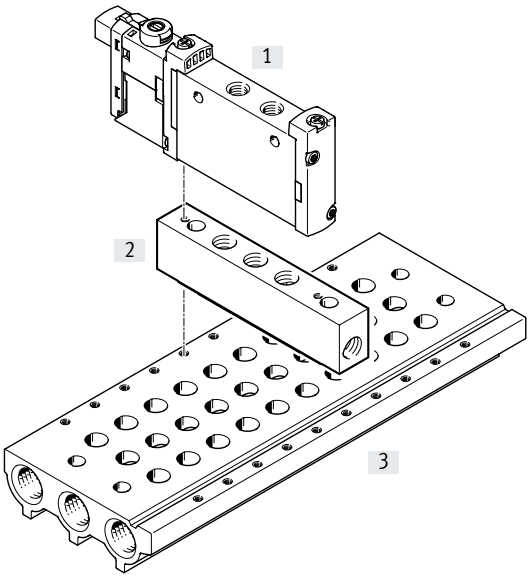
For additional air supply and exhaust via a valve position

Separator for pressure zones

For creating multiple pressure zones in a valve manifold assembly

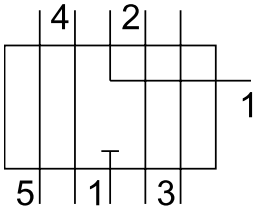
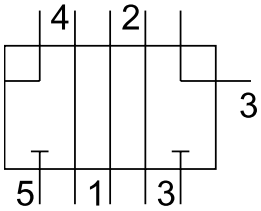
Key features – Pneumatic components

Vertical pressure supply plate
For in-line valves M5/M7 and G1/8



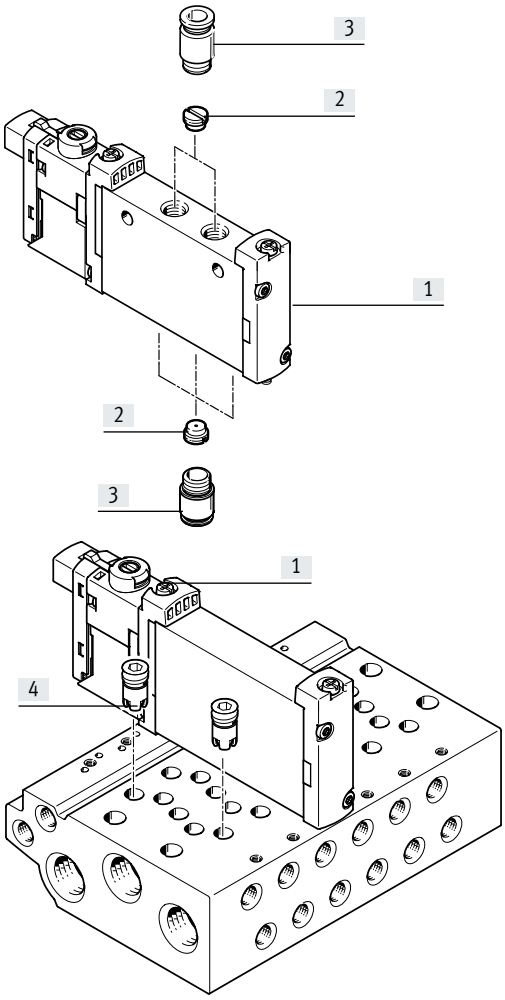
[1] In-line valves VUVG
[2] Vertical pressure supply plate
[3] Manifold rail

The vertical pressure supply plate allows the valve mounted on it to be pressurised and exhausted separately.
If two vertical pressure supply plates are mounted on top of each other, the valve can be supplied with compressed air and exhausted completely independently of the valve terminal (terminal code CS).

Code		Type	For in-line valves		Description
			M5/M7	G1/8	
ZU		VABF-L1-P3A	■	■	Plate with port 1 for supplying an individual operating pressure or separate exhausting (reverse operation) for a valve position.
ZV		VABF-L1-P7A	■	■	Plate with ports 3 and 5 for exhausting the valve or supplying an individual operating pressure (reverse operation) for a valve position.

Key features – Pneumatic components

Exhaust functions



[1] Valves VUVG with individual electrical connection
[2] Flow restrictor for M5 thread
[3] Fitting
[4] Fixed flow restrictor, self-tapping/check valve

Flow restrictor for M5 thread

In-line valve, individual electrical connection: flow restrictor can be fitted in port 1, 3, 5 and/or in port 2, 4.

Sub-base valve, individual electrical connection: flow restrictor can be fitted in port 2, 4.

Fixed flow restrictor, self-tapping

The fixed flow restrictor can be used to permanently set the exhaust flow rate in ducts 3 and 5.

The fixed flow restrictors are screwed into ducts 3 and 5 in the manifold rail.

Please see the relevant assembly instructions:
➔ www.festo.com/sp

Check valve

Check valves block the flow towards the valves if back pressure develops in ducts 3 and 5 in the case of a high exhaust output, thereby preventing actuators from switching unexpectedly.
The check valves are screwed into ducts 3 and 5 in the manifold rail.
Please see the relevant assembly instructions:
➔ www.festo.com/sp

Note

- It is not possible to use a check valve and a fixed flow restrictor (in the same duct) at the same time.
- When screwing in again, use the threads already present.

Key features – Pneumatic components

Creating pressure zones and separating exhaust air

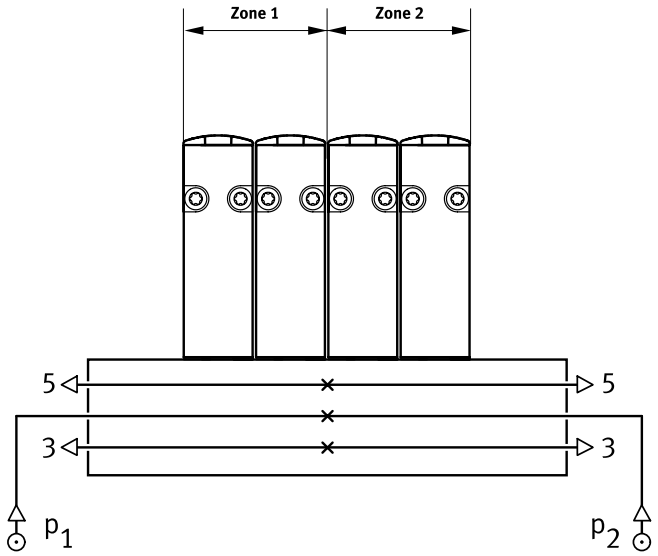
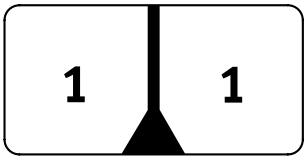
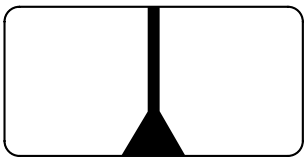
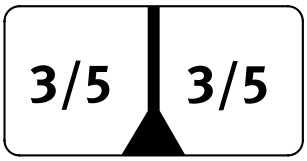
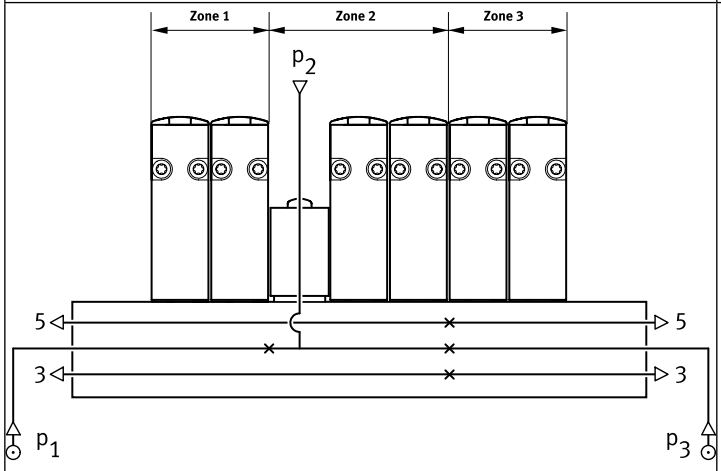
Compressed air is supplied and exhausted via the manifold rail and via supply plates.
The position of the supply plates and duct separations can be freely selected with the VUVG.

Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by appropriate duct separation.

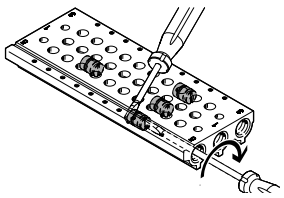
Pressure zone separation can be used for the following ducts:
- Duct 1
- Duct 3
- Duct 5

Note
- Use a separator if the exhaust air pressures are high
- Use at least one supply plate/air supply for each pressure zone
- Pressure zone separation is not possible in duct 12/14 (pilot air supply)

Duct separation

	Description
	Pressure zones can be freely configured with the VUVG. The following duct separations are possible: Duct 1 closed  Duct 1, 3, 5 closed  Duct 3, 5 closed 
	With the VUVG, the number of pressure zones is limited only by the number of valve positions on the manifold rail. Note that each supply plate occupies one valve position.

Separator VABD



Note

As the separators are only fitted from one side using a slotted screwdriver, several pressure zones can be created in one profile.

Key features – Pneumatic components

Pilot air supply

Internal pilot air supply

Internal pilot air supply can be chosen with an operating pressure between 0.15 ... 0.8 MPa, 0.25 ... 0.8 MPa, or 0.3 ... 0.8 MPa (depending on the valve used).

The pilot air supply is branched from duct 1 (compressed air supply) using an internal connection.

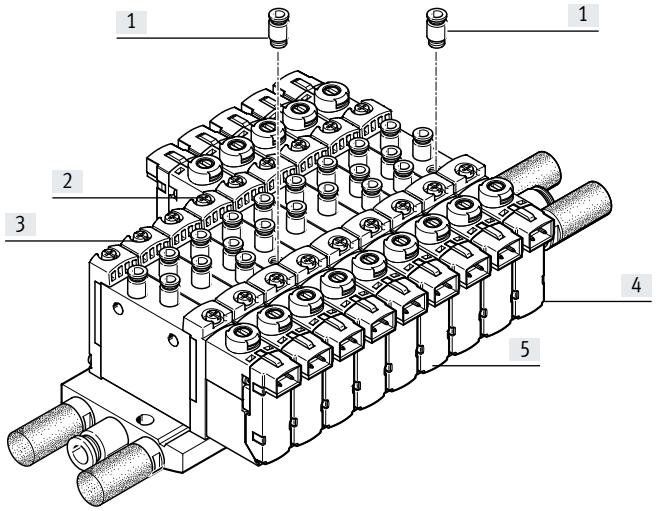
External pilot air supply

External pilot air supply is required for vacuum operation.
The port for external pilot air supply (port 12/14) is located on the valve in the case of in-line valves and on the manifold rail in the case of sub-base valves.

Pilot exhaust air

With in-line valves, the pilot exhaust air escapes via exhaust holes.
With sub-base valves, the pilot air is exhausted via duct 82/84 of the manifold rail.

Pilot air supply with in-line and semi in-line valves



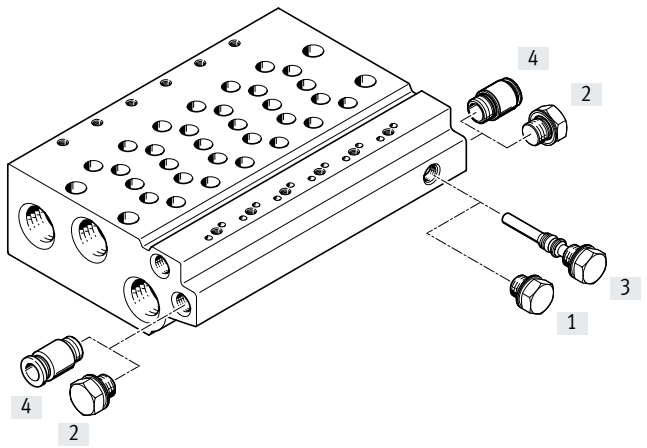
[1] Push-in fitting for external pilot air supply at port 12/14
[2] Single solenoid valve with external pilot air supply
[3] Single solenoid valve with internal pilot air supply
[4] Double solenoid valve with external pilot air supply
[5] Double solenoid valve with internal pilot air supply

The internal pilot air is branched from port 1 in the valve body. The external pilot air (port 12/14) is supplied individually at each valve housing.

Note

Semi in-line valves cannot be supplied centrally with pilot air via the manifold rail.

Pilot air supply with sub-base valves



[1] Blanking plug, short, with internal pilot air
[2] Blanking plug for duct 12/14 with internal pilot air
[3] Blanking plug, long, with external pilot air
[4] Push-in fitting in duct 12/14 with external pilot air

The manifold rails for sub-base valves have an internal connection between duct 12/14 and duct 1.
By inserting a blanking plug into this connection, it is possible to switch between internal and external pilot air.

Key features – Pneumatic components

Operation with different pressures

Vacuum operation

Points to note with 3/2-way valves
The 3/2-way valves are available in a design with two valves in one valve body and with pneumatic spring return. With these valves, the force for the return movement is obtained from port 1.

Vacuum operation is therefore only possible at port 3 and 5, not at port 1.

With external pilot air supply, vacuum can be connected at port 1, 3, 5 of the 5/2-way and 5/3-way valves.

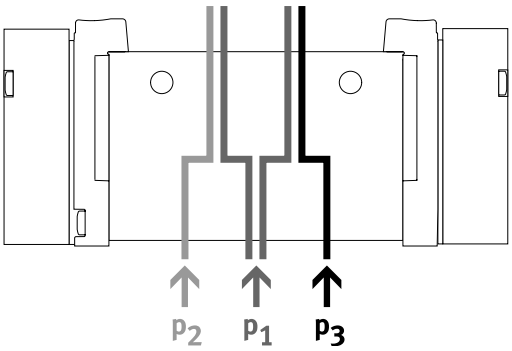
Reverse operation

The 3/2-way valves with pneumatic spring are not suitable for reverse operation, since at least the minimum pilot pressure must be available at duct 1.

- **Note**

Pressure must be available at port 1.

Pressure divider (internal pilot air)



- If two different pressures are required.
- Different pressures can be supplied at duct 1, 3 and 5.

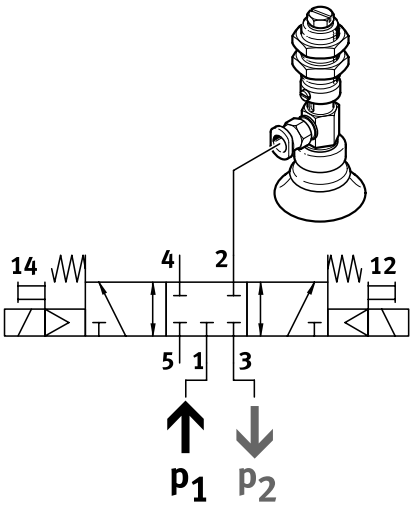
- **Note**

- With internal pilot air supply, the minimum pilot pressure must be adhered to in duct 1
- With 2x 3/2-way valves without spring return, the minimum pilot pressure must always be adhered to in duct 1

Advantages

Any pressure or vacuum can be connected at ducts 3 and 5 both with external and internal pilot air.

Vacuum, ejector pulse and normal position



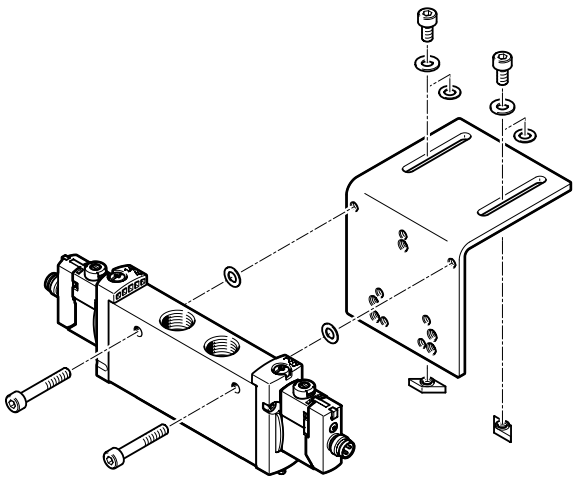
Vacuum, ejector pulse and normal position can be achieved as follows:

- Internal pilot air supply
- Vacuum in duct 3
- Pressure for the ejector pulse in duct 1

Key features – Mounting

Mounting – Individual valve VUVG

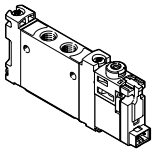
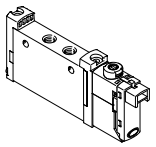
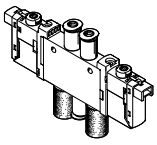
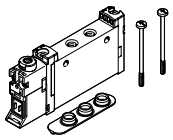
Cylinder mounting

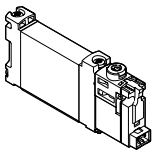
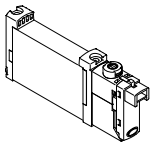


For mounting individual valves directly on a drive.
The solenoid valves are provided with two through-holes for attaching to the cylinder mounting DAVM-MW-V1...-V.
Mounting is only possible on the side on which the pneumatic connections are located.

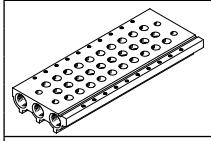
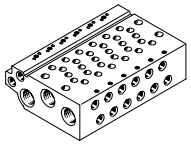
The relevant screw set is included when the cylinder mounting DAVM-MW-V1...-V is ordered.

Product range overview

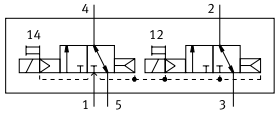
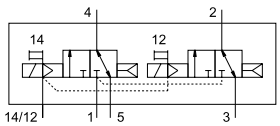
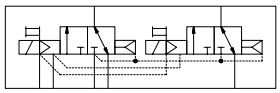
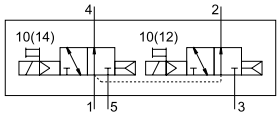
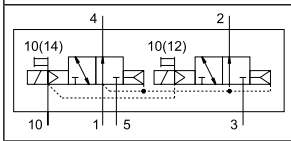
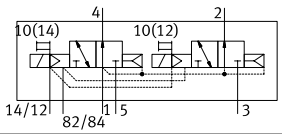
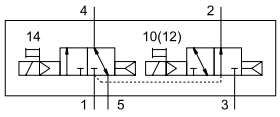
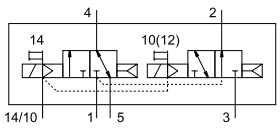
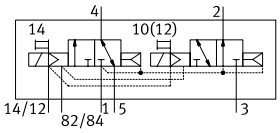
Design	Working port	Size	Functions and flow rate [l/min]												→ Page/ Internet
			T32C	T32U	T32H	T32C/M	T32U/M	T32H/M	M52	M52/M	B52	P53C	P53U	P53E	
In-line valve as individual valve, solenoid valve VUVG-LK															
	M5	10	■ 180	–	–	–	–	–	■ 195	–	■ 195	–	–	–	30
	M7	10	■ 280	–	–	–	–	–	■ 340	–	■ 340	–	–	–	34
	G1/8	14	■ 570	–	–	–	–	–	■ 660	–	■ 660	–	–	–	53
In-line valve as individual valve, solenoid valve VUVG-L															
	M3	10A	–	–	–	–	–	–	■ 100	■ 80	■ 100	■ 90	■ 90	■ 90	24
	M5	10	■ 150	■ 150	■ 150	■ 135	■ 125	■ 125	■ 220	■ 190	■ 220	■ 210	■ 210	■ 210	38
	M7	10	■ 190	■ 190	■ 190	■ 150	■ 140	■ 140	■ 330	■ 220	■ 380	■ 320	■ 320	■ 320	44
	G1/8	14	■ 560	■ 600	■ 590	■ 550	■ 500	■ 500	■ 780	■ 780	■ 780	■ 650	■ 560	■ 560	57
	G1/4	18	■ 880	■ 970	■ 950	■ 870	■ 990	■ 920	■ 1300	■ 1300	■ 1380	■ 1200	■ 1000	■ 910	68
Semi in-line valve for manifold assembly, solenoid valve VUVG-S															
	M5	10	■ 150	■ 150	■ 150	■ 135	■ 125	■ 125	■ 220	■ 190	■ 220	■ 210	■ 210	■ 210	38
	M7	10	■ 190	■ 190	■ 190	■ 150	■ 140	■ 140	■ 330	■ 220	■ 380	■ 320	■ 320	■ 320	44
	G1/8	14	■ 560	■ 600	■ 590	■ 550	■ 500	■ 500	■ 780	■ 780	■ 780	■ 650	■ 560	■ 560	57
	G1/4	18	■ 880	■ 970	■ 950	■ 870	■ 990	■ 920	■ 1300	■ 1300	■ 1380	■ 1200	■ 1000	■ 910	68

Design	Working port	Size	Functions and flow rate [l/min]												→ Page/ Internet
			T32C	T32U	T32H	T32C/M	T32U/M	T32H/M	M52	M52/M	B52	P53C	P53U	P53E	
Sub-base valve, solenoid valve VUVG-BK															
	M5	10	■ 160	–	–	–	–	–	■ 160	–	■ 160	–	–	–	83
	M7	10	■ 160	–	–	–	–	–	■ 160	–	■ 160	–	–	–	83
	G1/8	14	■ 350	–	–	–	–	–	■ 380	–	■ 380	–	–	–	92
Sub-base valve, solenoid valve VUVG-B															
	M3	10A	–	–	–	–	–	–	■ 100	■ 80	■ 100	■ 90	■ 90	■ 90	78
	M5	10	■ 150	■ 150	■ 150	■ 130	■ 120	■ 120	■ 210	■ 180	■ 210	■ 200	■ 200	■ 200	86
	M7	10	■ 160	■ 160	■ 160	■ 140	■ 130	■ 130	■ 270	■ 230	■ 270	■ 250	■ 250	■ 250	86
	G1/8	14	■ 510	■ 510	■ 510	■ 430	■ 410	■ 410	■ 520	■ 570	■ 570	■ 520	■ 500	■ 460	92
	G1/4	18	■ 800	■ 800	■ 800	■ 800	■ 800	■ 800	■ 1000	■ 1000	■ 1000	■ 950	■ 950	■ 950	102

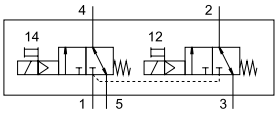
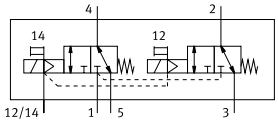
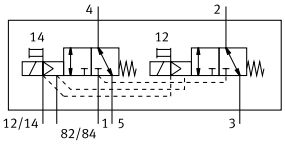
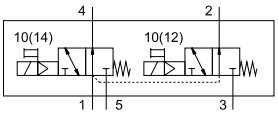
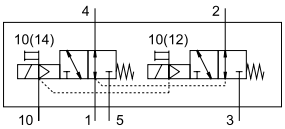
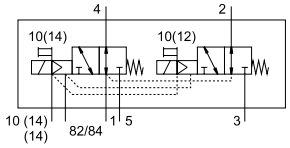
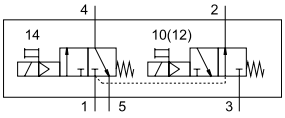
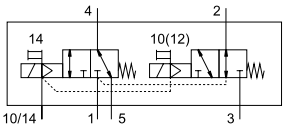
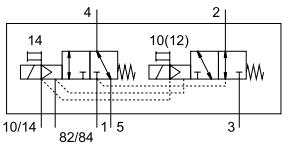
Product range overview

Design	Size	Description	→ Page/ Internet
Manifold rail VABM- ... -S- ... . for in-line valves (manifold assembly)			
	10AS	Size M3	29, 51, 66, 76
	10S	Size M5, M7	
	14S	Size G1/8	
	18S	Size G1/4	
Manifold rail VABM, for sub-base valves (manifold assembly)			
	10AW	Size M3	82, 91, 101, 108
	10W	Size M5	
	10HW	Size M7	
	14W	Size G1/8	
	18W	Size G1/4	

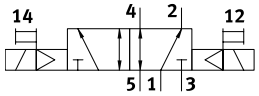
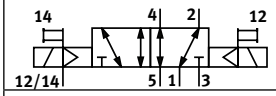
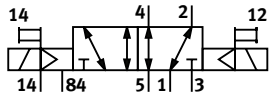
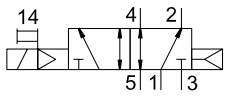
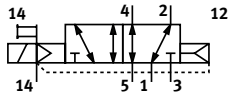
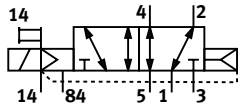
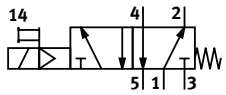
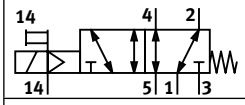
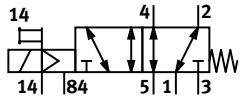
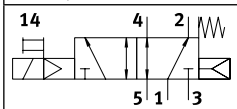
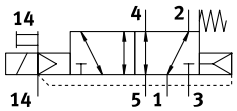
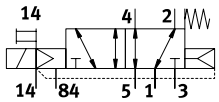
Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
2x 3/2-way valve, normally closed, pneumatic spring								
	T32C-A	In-line valve, pilot air supply Internal	■	■	–	■	■	■
		In-line valve, pilot air supply External	–	–	–	■	■	–
		Sub-base valve, external pilot air supply	–	–	–	■	■	■
2x 3/2-way valve, normally open, pneumatic spring								
	T32U-A	In-line valve, pilot air supply Internal	–	–	–	■	■	■
		In-line valve, pilot air supply External	–	–	–	■	■	–
		Sub-base valve, external pilot air supply	–	–	–	■	■	■
2x 3/2-way valve, 1x normally open, 1x normally closed, pneumatic spring								
	T32H-A	In-line valve, pilot air supply Internal	–	–	–	■	■	■
		In-line valve, pilot air supply External	–	–	–	■	■	–
		Sub-base valve, external pilot air supply	–	–	–	■	■	■

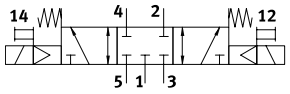
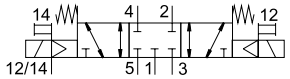
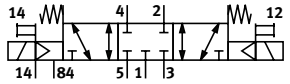
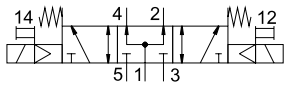
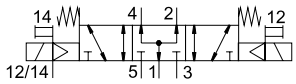
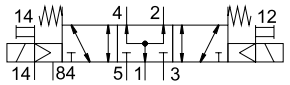
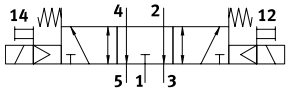
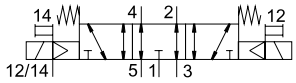
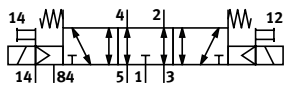
Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
2x 3/2-way valve, normally closed, mechanical spring								
	T32C-M	In-line valve, pilot air supply Internal	–	–	–	■	■	■
		In-line valve, pilot air supply External	–	–	–	■	■	■
		Sub-base valve, external pilot air supply	–	–	–	■	■	■
2x 3/2-way valve, normally open, mechanical spring								
	T32U-M	In-line valve, pilot air supply Internal	–	–	–	■	■	■
		In-line valve, pilot air supply External	–	–	–	■	■	■
		Sub-base valve, external pilot air supply	–	–	–	■	■	■
2x 3/2-way valve, 1x normally open, 1x normally closed, mechanical spring								
	T32H-M	In-line valve, pilot air supply Internal	–	–	–	■	■	■
		In-line valve, pilot air supply External	–	–	–	■	■	■
		Sub-base valve, external pilot air supply	–	–	–	■	■	■

Overview of valve functions

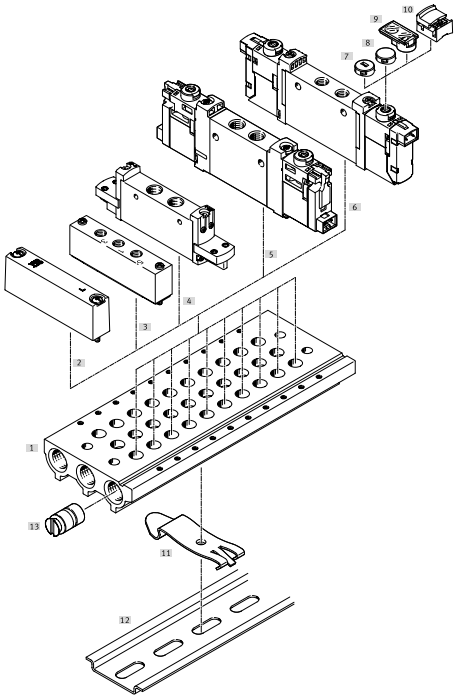
Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
5/2-way valve, double solenoid								
	B52	In-line valve, pilot air supply Internal	■	■	■	■	■	■
		In-line valve, pilot air supply External	–	–	■	■	■	■
		Sub-base valve, external pilot air supply	–	–	■	■	■	■
5/2-way valve, single solenoid, pneumatic spring								
	M52-A	In-line valve, pilot air supply Internal	■	■	–	–	■	–
		In-line valve, pilot air supply External	–	–	–	–	■	–
		Sub-base valve, external pilot air supply	–	–	–	–	■	–
5/2-way single solenoid valve, mechanical spring								
	M52-M	In-line valve, pilot air supply Internal	–	–	■	■	■	■
		In-line valve, pilot air supply External	–	–	■	■	■	■
		Sub-base valve, external pilot air supply	–	–	■	■	■	■
5/2-way valve, single solenoid, pneumatic/mechanical spring								
	M52-R	In-line valve, pilot air supply Internal	–	–	■	■	–	■
		In-line valve, pilot air supply External	–	–	■	■	–	■
		Sub-base valve, external pilot air supply	–	–	■	■	–	■

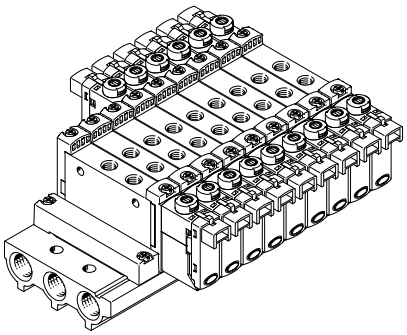
Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
5/3-way valve, mid-position closed								
	P53C	In-line valve, pilot air supply Internal	–	–	■	■	■	■
		In-line valve, pilot air supply External	–	–	■	■	■	■
		Sub-base valve, external pilot air supply	–	–	■	■	■	■
5/3-way valve, mid-position pressurised								
	P53U	In-line valve, pilot air supply Internal	–	–	■	■	■	■
		In-line valve, pilot air supply External	–	–	■	■	■	■
		Sub-base valve, external pilot air supply	–	–	■	■	■	■
5/3-way valve, mid-position exhausted								
	P53E	In-line valve, pilot air supply Internal	–	–	■	■	■	■
		In-line valve, pilot air supply External	–	–	■	■	■	■
		Sub-base valve, external pilot air supply	–	–	■	■	■	■

Peripherals overview example – In-line valves

Manifold assembly



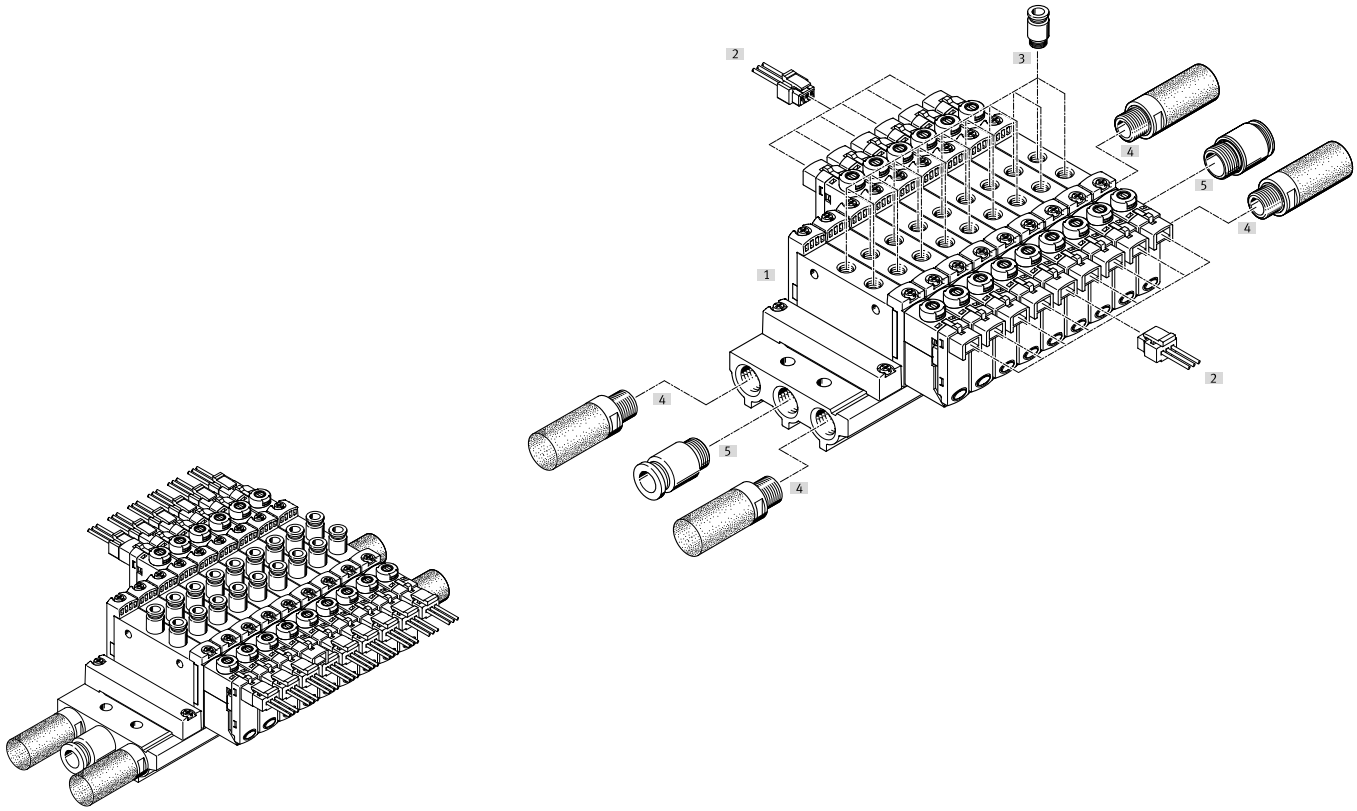


Manifold assembly and accessories

		Type	Description	→ Page/Internet
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	90
[2]	Cover plate	VABB-L1-...	For covering a vacant position	29
[3]	Supply plate	VABF-L1-...	For air supply at duct 1 and duct 3 and 5	29
[4]	Solenoid valve	VUVG-...-P1	In-line valve 2x 3/2-way, 5/2-way and 5/3-way	64
[5]	Solenoid valve	VUVG-LK...	In-line valve 2x 3/2-way, 5/2-way and 5/3-way	30
[6]	Solenoid valve	VUVG-L...	In-line valve 2x 3/2-way, 5/2-way and 5/3-way	30
[7]	Cover cap (non-detenting)	VMPA-HB...-B	For manual override	117
[8]	Cover cap (concealed)	VMPA-HB...-B	For manual override	117
[9]	Identification holder	ASLR-D	For labelling the valves, covering the retaining screw and the manual override	117
[10]	Cover cap (detenting)	VAMC-L1-...	For manual override	117
[11]	H-rail mounting	VAME-T-M4	2 pieces for fitting the valve manifold assembly on an H-rail	117
[12]	H-rail	NRH-35-2000	For mounting the valve manifold assembly	117
[13]	Separator	VABD-...	For creating pressure zones	29

Peripherals overview example – In-line valves

Manifold assembly

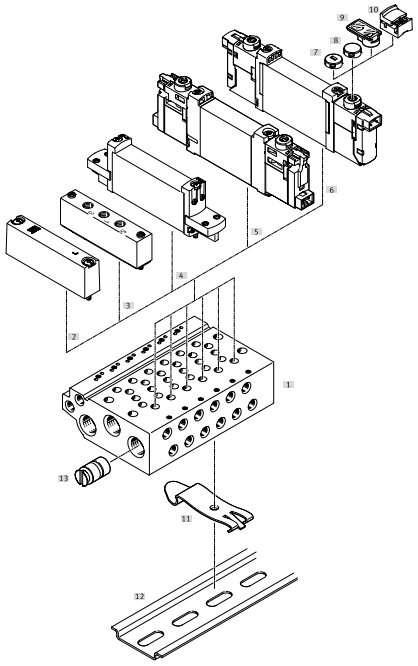


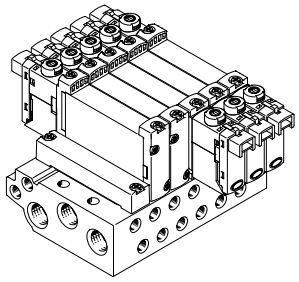
Manifold assembly and accessories

		Type	Description	→ Page/Internet
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	90
[2]	Plug socket with cable	NEBV-H1G2-...-LE2	For E-box H2 and H3	115
[3]	Push-in fitting	QS...	Push-in fitting for duct 2 and 4	116
[4]	Silencers	U...	For duct 3 and 5	117
[5]	Push-in fitting	QS...	Push-in fitting for air supply at duct 1	116

Peripherals overview example – Sub-base valves

Manifold assembly



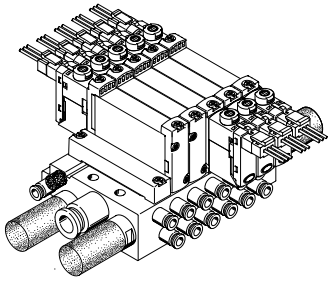


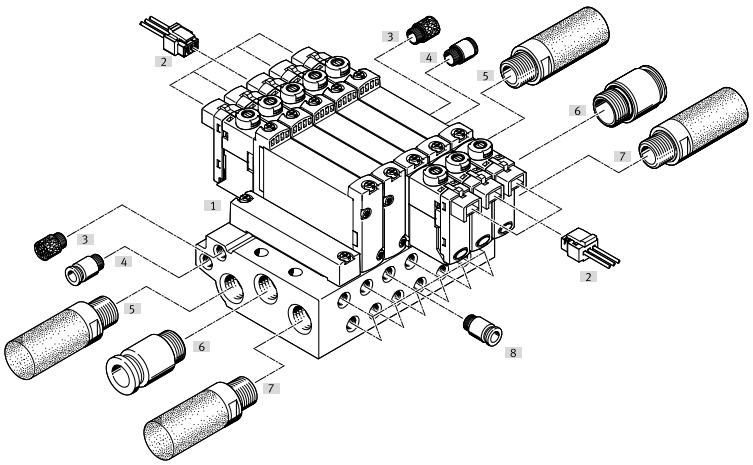
Manifold assembly and accessories

		Type	Description	→ Page/Internet
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	90
[2]	Cover plate	VABB-L1-...	For covering a vacant position	91
[3]	Supply plate	VABF-L1-...	For air supply at duct 1 and duct 3 and 5	91
[4]	Solenoid valve	VUVG-...-P1	In-line valve 2x 3/2-way, 5/2-way and 5/3-way	99
[5]	Solenoid valve	VUVG-BK...	Sub-base valve 2x 3/2-way, 5/2-way and 5/3-way	83
[6]	Solenoid valve	VUVG-B...	Sub-base valve 2x 3/2-way, 5/2-way and 5/3-way	83
[7]	Cover cap (non-detenting)	VMPA-HB...-B	For manual override	117
[8]	Cover cap (concealed)	VMPA-HB...-B	For manual override	117
[9]	Identification holder	ASLR-D	For labelling the valves, covering the retaining screw and the manual override	117
[10]	Cover cap (detenting)	VAMC-L1-...	For manual override	117
[11]	H-rail mounting	VAME-T-M4	2 pieces for fitting the valve manifold assembly on an H-rail	117
[12]	H-rail	NRH-35-2000	For mounting the valve manifold assembly	117
[13]	Separator	VABD- ...	For creating pressure zones	91

Peripherals overview example – Sub-base valves

Manifold assembly





Manifold assembly and accessories

		Type	Description	→ Page/Internet
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	90
[2]	Plug socket with cable	NEBV-H1G2-KN-...-LE2	For E-box H2 and H3	115
[3]	Silencers	U...	Silencer for pilot air exhaust at duct 82/84	117
[4]	Push-in fitting	QS...	Push-in fitting for pilot air supply at duct 12/14	116
[5]	Silencers	U...	For duct 3 and 5	117
[6]	Push-in fitting	QS...	Push-in fitting for air supply at duct 1	116
[7]	Silencers	U...	For duct 3 and 5	117
[8]	Push-in fitting	QS...	Push-in fitting for duct 2 and 4	116

Type codes

001	Series	
VUVG	Solenoid valve	

002	Directional control valve type	
L	In-line valve	
S	Semi-inline valve	
B	Sub-base valve	

003	Design principle	
	Piston spool	
K	Piston spool with sealing ring	

004	Size	
10A	Size 10, deviating flow	
10	Size 10	
14	Size 14	
18	Size 18	

005	Valve function	
T32U	2x3/2-way valve, normally open	
T32C	2x3/2-way valve, normally closed	
T32H	2x3/2-way valve, 1x normally closed, 1x normally open	
B52	5/2-way valve, double solenoid/bistable	
M52	5/2-way valve, single solenoid/monostable	
P53U	5/3-way valve, mid-position pressurised	
P53E	5/3-way valve, mid-position exhausted|	
P53C	5/3-way valve, mid-position closed	

006	Reset method for monostable/single solenoid valves	
	None	
A	Pneumatic spring	
M	Mechanical spring	
R	Mixed, pneumatic/mechanical spring	

007	Pilot air	
	Internal	
Z	External	

008	Manual override	
	None	
H	Non-detenting	
S	Covered	
Y	Detenting	
T	Non-detenting, detenting with accessories	

009	Pneumatic connection	
M3	M3	
G18	G1/8	
G14	G1/4	
M5	M5	
M7	M7	
Q4H	Push-in connector 4 mm, with connecting thread M7	
Q6H	Push-in connector 6 mm, with connecting thread M7	
Q3	Push-in connector 3 mm	
Q4	Push-in connector 4 mm	
Q6	Push-in connector 6 mm	
Q8	Push-in connector 8 mm	
Q10	Push-in connector 10 mm	
T18	Push-in connector 1/8"	
T532	Push-in connector 5/32"	
T316	Push-in connector 3/16"	
T316H	Push-in connector for 3/16", M7	
T14	Push-in connector 1/4"	
T14H	Push-in connector for 1/4", M7	
T38	Push-in connector 3/8"	
T516	Push-in connector 5/16"	
T516H	Push-in connector 5/16", M7	
F	Flange/sub-base	

010	Exhaust	
QN	With fitting	
	No fitting	
U	Silencer	

011	Nominal operating voltage	
	None	
1	24 V DC	
1A	24 V AC/50-60 Hz	
4	5 V DC	
5	12 V DC	

012	Electrical connection	
	None	
P3	Without electrical sub-base	
C1	Plug pattern type C, to EN 175301-803	
E1	Individual connection with plug base	
H2	Connection pattern H, horizontal plug	
H3	Connection pattern H, vertical plug	
S2	Connection pattern S, horizontal plug	
S3	Connection pattern S, vertical connector	
L1	Leads 0.5 m	
L2	Leads 1 m	
L3	Leads 2.5 m	
L4	Leads 5 m	
K6	Cable 0.5 m	
K7	Cable 1 m	
K8	Cable 2.5 m	
K9	Cable 5 m	
R8	Individual connector M8, 3-pin	
R1	Individual connector M8, 4-pin	
R3	Individual plug M12, to EN 61076-2-101	
P1	Interface for pilot valve (CNOMO small)	

013	Circuitry	
	None	
R	Holding current reduction with integrated protective circuit	

Type codes

014	Display	
	None	
L	LED	

015	Electrical valve accessories	
	None	
C1	Connecting cable, 0.5 m	
C2	Connecting cable 1 m	
C3	Connecting cable 2.5 m	
C4	Connecting cable, 5 m	
D	Connector socket type C	
D3	Connecting cable 2.5 m, with plug socket type C	
D4	Connecting cable 5 m, with plug socket type C	
D6		
D7		
D8		
DL3	Connecting cable 2.5 m, with plug socket type C, LED	
DL4	Connecting cable 5 m, with plug socket type C, LED	
DL5	Connecting cable 10 m, with plug socket type C, LED	
E		
E3	Connecting cable 2.5 m, straight plug socket M12	
E4	Connecting cable 5 m, straight plug socket M12	
E6	Connecting cable 2.5 m, angled plug socket M12	
E7	Connecting cable 5 m, angled plug socket M12	
EL		
N1	Connecting cable 2.5 m, straight plug socket M8, 3-pin	
N2	Connecting cable 5 m, straight plug socket M8, 3-pin	
N3	Connecting cable 2.5 m, angled plug socket M8, 3-pin	
N4	Connecting cable 5 m, angled plug socket M8, 3-pin	
N5	Connecting cable 2.5 m, straight plug socket M8, 4-pin	
N6	Connecting cable 5 m, straight plug socket M8, 4-pin	
N7	Connecting cable 2.5 m, angled plug socket M8, 4-pin	
N8	Connecting cable 5 m, angled plug socket M8, 4-pin	
S1	Connecting cable, 0.5 m, S-connector	
S2	Connecting cable 1 m, S-connector	
S3	Connecting cable 2.5 m, S-connector	
S4	Connecting cable, 5 m, S-plug	
W1	Connecting cable, flying leads, 0.5 m	
W2	Connecting cable, flying leads, 1 m	
W3	Connecting cable, flying leads, 2.5 m	
W4	Connecting cable, flying leads, 5 m	
WS1	Connecting cable, S-plug with flying leads, 0.5 m	
WS2	Connecting cable, S-plug with flying leads, 1 m	
WS3	Connecting cable, S-plug with flying leads, 2.5 m	
WS4	Connecting cable, S-plug with flying leads, 5 m	

016	Version	
	Expanded properties	
S	Focused properties	

017	Special material properties	
	None	
F1A	Recommended for production facilities for the manufacture of lithium-ion batteries	

Datasheet

Function
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

Size 10 mm

Flow rate
80 ... 100 l/min

Voltage
5, 12 and 24 V DC

General technical data VUVG-L							
Valve function		M52-R	B52	M52-M	P53		
Normal position		–	–	–	C[1]	U[2]	E[3]
Stable position		Monostable	Bistable	Monostable	Monostable		
Pneumatic spring return		Yes[4]	–	No	–		
Mechanical spring return		Yes[4]	–	Yes	Yes		
Vacuum operation at port 1		Only with external pilot air supply					
Design		Piston spool					
Sealing principle		Soft					
Actuation type		Electrical					
Type of control		Piloted					
Pilot air supply		Internal or external					
Exhaust function		Can be throttled					
Manual override		Choice of non-detenting, covered, non-detenting/detenting or detenting					
Type of mounting		Optionally via through-holes[5] or on manifold rail					
Mounting position		Any					
Nominal width	[mm]	2		1.4	2		
Standard nominal flow rate	[l/min]	100		80	90		
Flow rate on manifold rail	[l/min]	100		80	90		
Switching time on/off	[ms]	7/15	–	7/21	8/25		
Changeover time	[ms]	–	5	–	14		
Size	[mm]	10					
Connection 1, 2, 3, 4, 5, 12/14		M3					
Product weight	[g]	38	49	37			
Certification		c UL us - Recognized (OL)					
		RCM					
CE marking (see declaration of conformity)[6]		To EU EMC Directive					
Corrosion resistance class CRC[7]		2					

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) Combined reset method
5) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.
6) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... ➔ Support/Downloads.
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
7) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions						
Valve function			M52-R[1]	B52	M52-M[2]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]			
Operating pressure	Internal	[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External	[MPa]	–0.09 ... 1			–0.09 ... 0.8
		[bar]	–0.9 ... 10			–0.9 ... 8
Pilot pressure		[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	–5 ... +50, with holding current reduction –5 ... +60			
Temperature of medium		[°C]	–5 ... +50, with holding current reduction –5 ... +60			

1) Mixed, pneumatic/mechanical spring
2) Mechanical spring

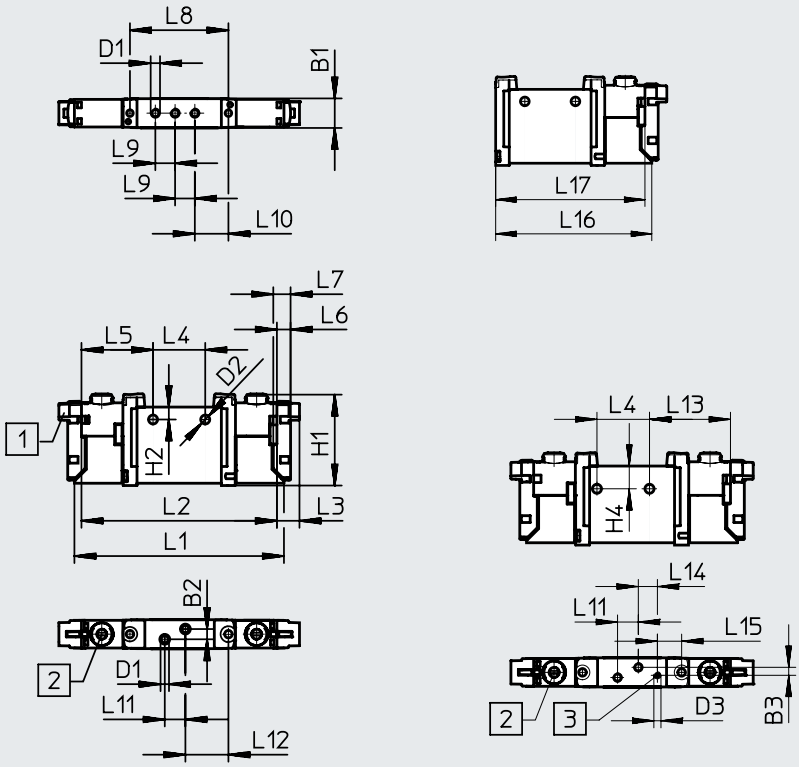
Electrical data		
Electrical connection		Via E-box ➔ page 110
Operating voltage	[V DC]	5, 12 and 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions Download CAD data ➔ www.festo.com

5/2-way and 5/3-way valve



Note

More dimensions
E-boxes
➔ Page 112

[1] Electrical connection for solenoid valve, horizontal

[2] Manual override

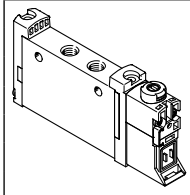
[3] Port for external pilot air supply

Type	B1	B2	B3	D1	D2	D3	H1	H2	L1	L2	L3	L4	L5
VUVG-L10A-...-M3...	10.2	3.6	2.83	M3	3.2	M3	32.5	4.4	74.3	69.3	8	18.5	25.4
VUVG-S10A-...-M3...													

Type	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17
VUVG-L10A-...-M3...	4.85	6.15	34.9	7	11.9	7.3	15.25	28.5	6.7	8.54	57.06	54.56
VUVG-S10A-...-M3...												

Ordering data

Ordering data

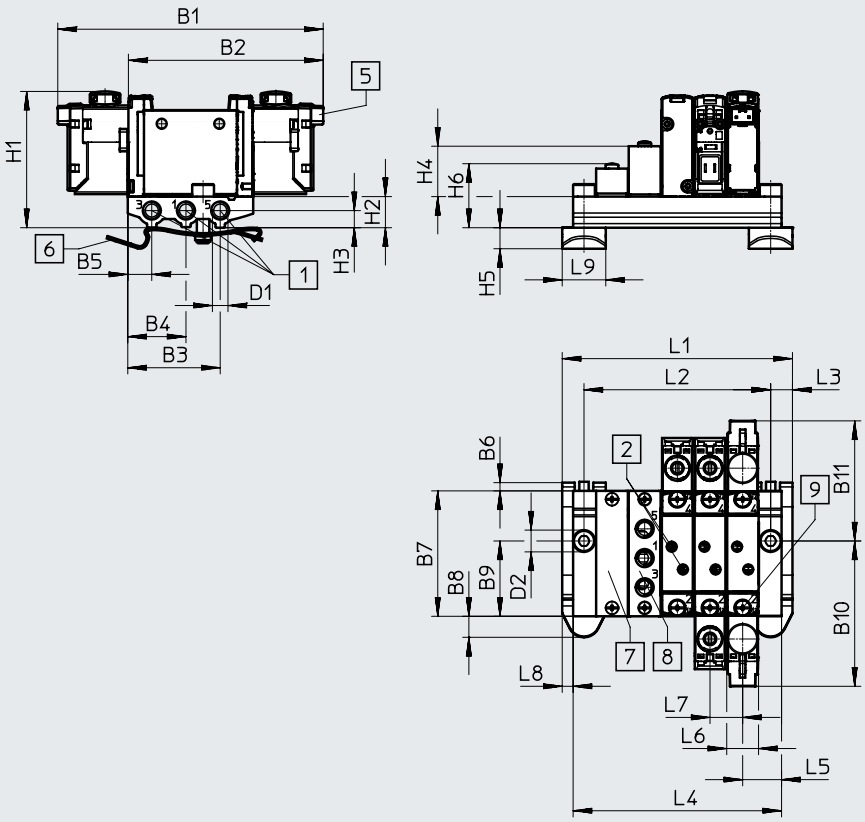
	Description		Part no.	Type
In-line valve M3, without E-box				
	**5/2-way valve, single solenoid**			
	Internal pilot air supply	Pneumatic/mechanical spring return	**566437**	**VUVG-L10A-M52-RT-M3-1P3**
		Mechanical spring return	**574345**	**VUVG-L10A-M52-MT-M3-1P3**
	External pilot air supply	Pneumatic/mechanical spring return	**566443**	**VUVG-L10A-M52-RZT-M3-1P3**
		Mechanical spring return	**574346**	**VUVG-L10A-M52-MZT-M3-1P3**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**566438**	**VUVG-L10A-B52-T-M3-1P3**
	External pilot air supply		**566444**	**VUVG-L10A-B52-ZT-M3-1P3**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring return	**566439**	**VUVG-L10A-P53C-T-M3-1P3**
		Mid-position exhausted, mechanical spring return	**566440**	**VUVG-L10A-P53E-T-M3-1P3**
		Mid-position pressurised, mechanical spring return	**566441**	**VUVG-L10A-P53U-T-M3-1P3**
	External pilot air supply	Mid-position closed, mechanical spring return	**566445**	**VUVG-L10A-P53C-ZT-M3-1P3**
		Mid-position exhausted, mechanical spring return	**566446**	**VUVG-L10A-P53E-ZT-M3-1P3**
		Mid-position pressurised, mechanical spring return	**566447**	**VUVG-L10A-P53U-ZT-M3-1P3**

Manifold assembly

In-line valves for manifold assembly

Dimensions

Download CAD data ➔ www.festo.com



Note

More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: M5 (at both ends)
[2] Ports 2 and 4: M3
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x16 screws are required for mounting)
[7] Cover plate
[8] Supply plate, ports 1, 3 and 5: M5
[9] Valves/cover plate mounting on manifold rail: M2 thread

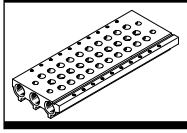
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	D1
VABM-L1-10AS-M5	85.3	62.6	29.7	18.7	7.7	3	40.3	6.8	24.2	46.7	38.6	M5

Type	D2 ⌀	H1	H2	H3	H4	H5	H6	L3	L5	L6	L7	L8	L9
VABM-L1-10AS-M5	4.5	43.8	10	5.5	16.2	6.8	20.3	7	12.5	10.3	10.5	3.5	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	42.5	53	63.5	74	84.5	95	105.5	116	126.5	147.5	168.5	189.5
L2	28.5	39	49.5	60	70.5	81	91.5	102	112.5	133.5	154.5	175.5
L4	35.5	46	56.5	67	77.5	88	98.5	109	119.5	140.5	161.5	182.5
Weight of VABM [g]	26	34	42	50	58	66	74	82	90	106	122	138

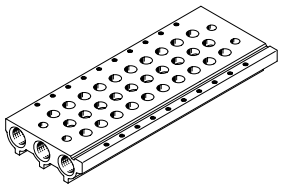
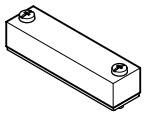
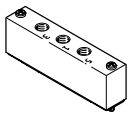
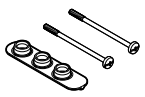
Ordering data

Technical data – Manifold rails

	Connection	KBK	Material[2]	Operating pressure		Max. tightening torque for assembly [Nm]		
	1, 3, 5			[MPa]	[bar]	Valve	H-rail	Wall
	M5	2[1]	Wrought aluminium alloy	–0.09 ... 1	–0.9 ... 10	0.45	1.5	3

1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.
2) Information on materials: RoHS-compliant.

Ordering data – Manifold rail

	Description		Part no.	Type
Manifold rail for in-line valves (manifold assembly)				
	For size M3	2 valve positions	**566522**	**VABM-L1-10AS-M5-2**
		3 valve positions	**566523**	**VABM-L1-10AS-M5-3**
		4 valve positions	**566524**	**VABM-L1-10AS-M5-4**
		5 valve positions	**566525**	**VABM-L1-10AS-M5-5**
		6 valve positions	**566526**	**VABM-L1-10AS-M5-6**
		7 valve positions	**566527**	**VABM-L1-10AS-M5-7**
		8 valve positions	**566528**	**VABM-L1-10AS-M5-8**
		9 valve positions	**566529**	**VABM-L1-10AS-M5-9**
		10 valve positions	**566530**	**VABM-L1-10AS-M5-10**
		12 valve positions	**566531**	**VABM-L1-10AS-M5-12**
		14 valve positions	**566532**	**VABM-L1-10AS-M5-14**
		16 valve positions	**566533**	**VABM-L1-10AS-M5-16**
Cover plate				Datasheets → Internet: vabb
	For valve position on manifold rail, including screws and seal		**569986**	**VABB-L1-10A**
Separator				Datasheets → Internet: vabd
	For creating pressure zones		**570872**	**VABD-4.2-B**
Supply plate				Datasheets → Internet: vabf
	For valve position on manifold rail, including screws and seal		**569990**	**VABF-L1-10A-P3A4-M5**
Seals for in-line valves				Datasheets → Internet: vabd
	For in-line valves M3	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	**566670**	**VABD-L1-10AX-S-M3**

Datasheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

Circuit symbols ➔ page 14

- Size 10 mm
- Flow rate
  180 ... 195 l/min
- Voltage
  24 V DC

General technical data VUVG-LK					
Valve function			T32-A	M52-A	B52
Normal position			C[1]	–	–
Stable position			Monostable		Bistable
Pneumatic spring return			Yes	Yes	–
Design			Piston spool		
Sealing principle			Soft		
Actuation type			Electrical		
Type of control			Piloted		
Pilot air supply			Internal		
Exhaust function			Can be throttled		
Manual override			Detenting, non-detenting		
Type of mounting			Optionally via through-holes[2] or on manifold rail		
Mounting position			Any		
Standard nominal flow rate		[l/min]	180	195	195
Switching time on/off		[ms]	12/14	14/17	–
Changeover time		[ms]	–		7
Size		[mm]	10		
Connection	2, 4		M5		
Product weight		[g]	55	45	57
Corrosion resistance class CRC[3]			0		
Certificate-issuing authority			UL MH19482		
Certification			c UL us - Recognized (OL)		

1) C = normally closed
2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers
3) More information: www.festo.com/x/topic/kbk

Safety characteristics		
Max. positive test pulse with 0 signal	[µs]	1600
Max. negative test pulse with 1 signal	[µs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

Datasheet

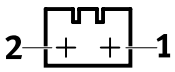
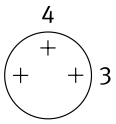
Operating and environmental conditions				
Valve function		T32-A[1]	M52-A[1]	B52
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7	0.15 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7	1.5 ... 7
Ambient temperature	[°C]	–5 ... +50		
Temperature of medium	[°C]	–5 ... +50		

1) Pneumatic spring

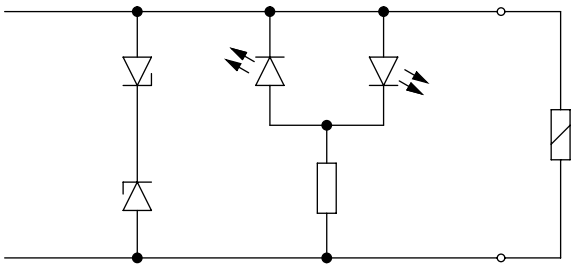
Electrical data		
Electrical connection		Via E-box → page 112
Operating voltage	[V DC]	24 ±10%
Power	[W]	0.7
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)
Signal status indication		LED
Maximum switching frequency	[Hz]	2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364 zone III

Pin allocation for E-box

	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or –	Protective circuit without holding current reduction
	2	+ or –	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or –	
	4	+ or –	

Protective circuit without holding current reduction

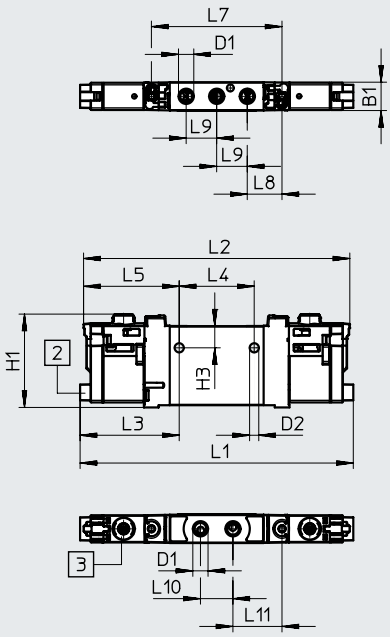


The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

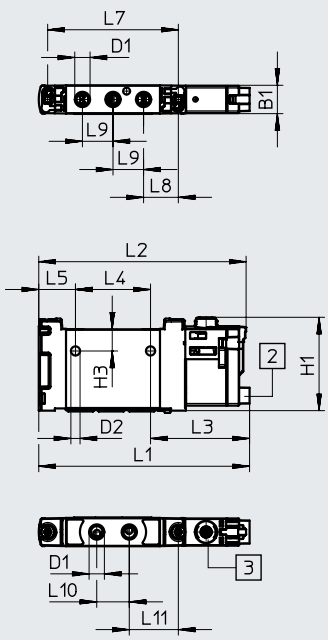
Datasheet

Dimensions Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid



5/2-way valve, single solenoid



Note

More dimensions
E-boxes
➔ Page 112

[2] Horizontal electrical connection [3] Manual override

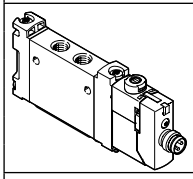
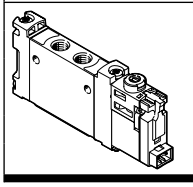
Type	B1	D1	D2	H1	H3	L1	L2	L3
VUVG-LK10-T32C-...-M5...	10.2	M5	3.3	33.6	7.8	98.3	95.8	35.7
VUVG-LK10-B52-...-M5...								
VUVG-LK10-M52-...-M5...						75.9	74.6	

Type	L4	L5	L7	L8	L9	L10	L11
VUVG-LK10-T32C-...-M5...	27	34.4	47	12.5	11	11.7	17.7
VUVG-LK10-B52-...-M5...							
VUVG-LK10-M52-...-M5...		13.2					

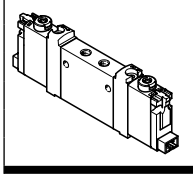
Ordering data

★ Core Range

Ordering data

	Description		Part no.	Type
In-line valve M5, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042542**	**VUVG-LK10-T32C-AT-M5-1R8L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042543**	**VUVG-LK10-M52-AT-M5-1R8L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042544**	**VUVG-LK10-B52-T-M5-1R8L-S**
In-line valve M5, with E-box H2				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042538**	**VUVG-LK10-T32C-AT-M5-1H2L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042539**	**VUVG-LK10-M52-AT-M5-1H2L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042540**	**VUVG-LK10-B52-T-M5-1H2L-S**

Ordering data

	Description		Part no.	Type
In-line valve M5, for battery manufacturing				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**8173199**	**VUVG-LK10-T32C-AT-M5-1H2L-F1A**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	**8173200**	**VUVG-LK10-M52-AT-M5-1H2L-F1A**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**8173201**	**VUVG-LK10-B52-T-M5-1H2L-F1A**

Datasheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

Circuit symbols ➔ page 14

- Size 10 mm
- Flow rate 280 ... 340 l/min
- Voltage 24 V DC

General technical data VUVG-LK				
Valve function		T32-A	M52-A	B52
Normal position		C[1]	–	–
Stable position		Monostable		Bistable
Pneumatic spring return		Yes	Yes	–
Design		Piston spool		
Sealing principle		Soft		
Actuation type		Electrical		
Type of control		Piloted		
Pilot air supply		Internal		
Exhaust function		Can be throttled		
Manual override		Detenting, non-detenting		
Type of mounting		Optionally via through-holes[2] or on manifold rail		
Mounting position		Any		
Standard nominal flow rate	[l/min]	280	340	340
Switching time on/off	[ms]	12/14	14/17	–
Changeover time	[ms]	–		7
Size	[mm]	10		
Connection 2, 4		M7		
Product weight	[g]	55	45	57
Corrosion resistance class CRC[3]		0		
Certificate-issuing authority		UL MH19482		
Certification		c UL us - Recognized (OL)		

1) C = normally closed
2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers
3) More information: www.festo.com/x/topic/kbk

Safety characteristics		
Max. positive test pulse with 0 signal	[µs]	1600
Max. negative test pulse with 1 signal	[µs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

Datasheet

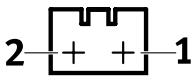
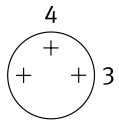
Operating and environmental conditions				
Valve function		T32-A[1]	M52-A[1]	B52
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7	0.15 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7	1.5 ... 7
Ambient temperature	[°C]	–5 ... +50		
Temperature of medium	[°C]	–5 ... +50		

1) Pneumatic spring

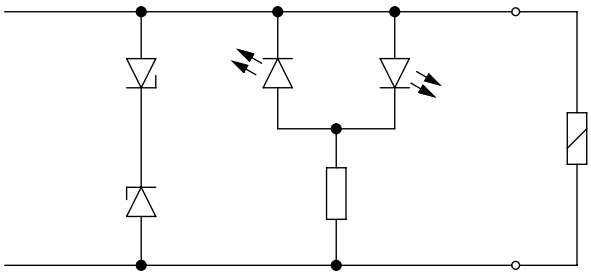
Electrical data		
Electrical connection		Via E-box → page 110
Operating voltage	[V DC]	24 ±10%
Power	[W]	0.7
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)
Signal status indication		LED
Maximum switching frequency	[Hz]	2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364 zone III

Pin allocation for E-box

	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or –	Protective circuit without holding current reduction
	2	+ or –	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or –	
	4	+ or –	

Protective circuit without holding current reduction

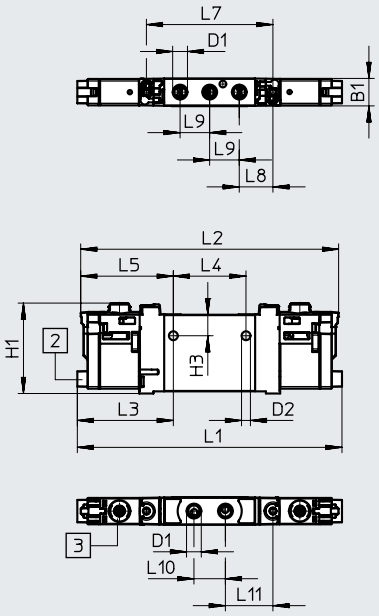


The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

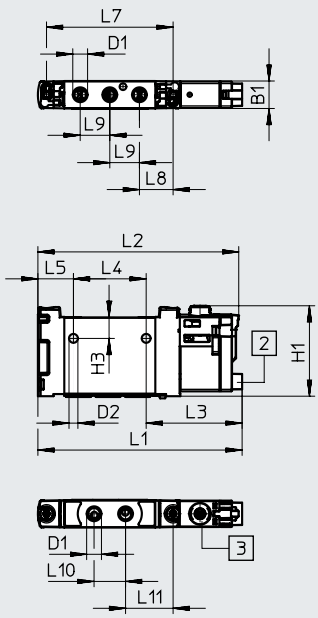
Datasheet

Dimensions Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid



5/2-way valve, single solenoid



Note

More dimensions
E-boxes
➔ Page 112

[2] Horizontal electrical connection [3] Manual override

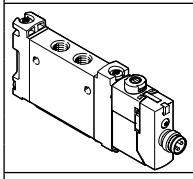
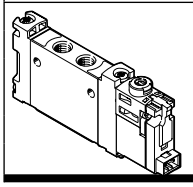
Type	B1	D1	D2	H1	H3	L1	L2	L3
VUVG-LK10-T32C-...-M7...	10.2	M7	3.3	33.6	7.8	98.3	95.8	35.7
VUVG-LK10-B52-...-M7...								
VUVG-LK10-M52-...-M7...						75.9	74.6	35.7

Type	L4	L5	L7	L8	L9	L10	L11
VUVG-LK10-T32C-...-M7...	27	34.4	47	12.5	11	11.7	17.7
VUVG-LK10-B52-...-M7...							
VUVG-LK10-M52-...-M7...		13.2					

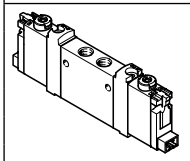
Ordering data

★ Core Range

Ordering data

	Description		Part no.	Type
In-line valve M7, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042550**	**VUVG-LK10-T32C-AT-M7-1R8L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042551**	**VUVG-LK10-M52-AT-M7-1R8L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042552**	**VUVG-LK10-B52-T-M7-1R8L-S**
In-line valve M7, with E-box H2				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042546**	**VUVG-LK10-T32C-AT-M7-1H2L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042547**	**VUVG-LK10-M52-AT-M7-1H2L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042548**	**VUVG-LK10-B52-T-M7-1H2L-S**

Ordering data

	Description		Part no.	Type
In-line valve M7, for battery manufacturing				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**8173202**	**VUVG-LK10-T32C-AT-M7-1H2L-F1A**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	**8173203**	**VUVG-LK10-M52-AT-M7-1H2L-F1A**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**8173204**	**VUVG-LK10-B52-T-M7-1H2L-F1A**

Datasheet

Function
2x 3/2C, 2x 3/2U, 2x 3/2H
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

- Size 10 mm
- Flow rate
  125 ... 220 l/min
- Voltage
  5, 12 and 24 V DC

General technical data VUVG-L M5

Valve function			T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position			C[1]	U[2]	H[4]	C[1]	U[2]	H[4]	–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return			Yes			No			Yes[5]	–	No	–		
Mechanical spring return			No			Yes			Yes[5]	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			Internal or external											
Exhaust function			Can be throttled											
Manual override			Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting			Optionally via through-holes[6] or on manifold rail											
Mounting position			Any											
Nominal width		[mm]	2.7			1.9	1.8		3.2		2.2	3.2		
Standard nominal flow rate		[l/min]	150			135	135	135	220		220	210		
Flow rate on manifold rail		[l/min]	150			135	125	125	220		190	210		
Switching time on/off		[ms]	6/15			8/11			7/17	–	8/24	11/30		
Changeover time		[ms]	–							7	–	14		
Size		[mm]	10											
Connection	1, 2, 3, 4, 5		M5											
	12/14		M3											
Product weight		[g]	55			54			45	55	44	55		
Certificate-issuing authority	VUVG-...-F1A		UL MH19482											
Certification			c UL us - Recognized (OL)											
			RCM											
CE marking (see declaration of conformity)[7]			To EU EMC Directive											
Corrosion resistance class CRC[8]			2											

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
5) Combined reset method
6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.
7) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... ➔ Support/Downloads.
   If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
8) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions								
Valve function			T32-A[1]	T32-M[3]	M52-R[2]	B52	M52-M[3]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.25 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External	[MPa]	0.15 ... 1	–0.09 ... 1			–0.09 ...0.8	–0.09 ... 1
		[bar]	1.5 ... 10	–0.9 ... 10			–0.9 ...8	–0.9 ... 10
Pilot pressure		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	–5 ... +50, with holding current reduction –5 ... +60					
Temperature of medium		[°C]	–5 ... +50, with holding current reduction –5 ... +60					

1) Pneumatic spring
2) Mixed, pneumatic/mechanical spring
3) Mechanical spring

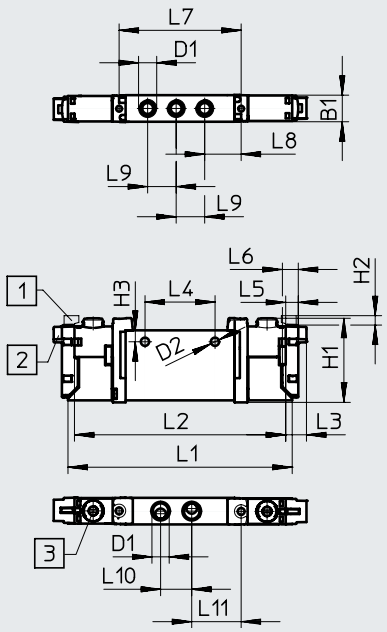
Electrical data		
Electrical connection		Via E-box ➔ page 110
Operating voltage	[V DC]	5, 12 and 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

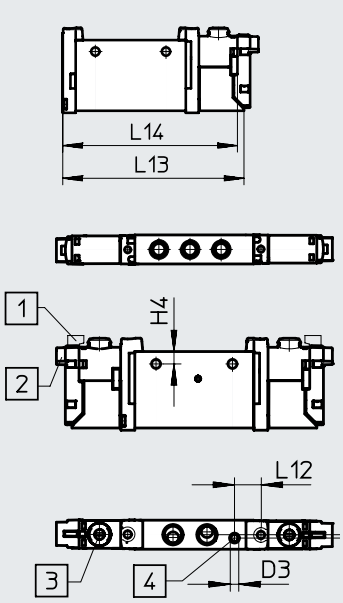
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve





Note

More dimensions
E-boxes
➔ Page 112

[1] Vertical electrical connection [2] Horizontal electrical connection [3] Manual override [4] Port for external pilot air supply

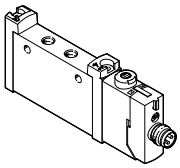
Type	B1	B2	D1	D2	D3	H1	H2	H3	L1	L2	L3	L4
VUVG-L10 -...-M5...	10.2	–	M5	3.2	M3	32.5	3.6	4.4	86.5	81.5	8	27
VUVG-S-10 -...-M5...												

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14
VUVG-L-10 -...-M5...	4.85	6.15	47	14	11	12	19	–	69.2	66.7
VUVG-S-10 -...-M5...										

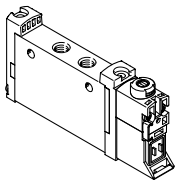
Ordering data

★ Core Range

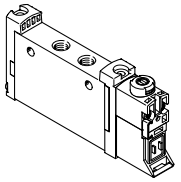
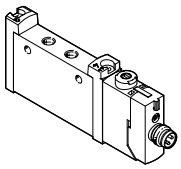
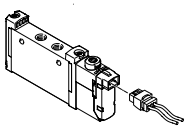
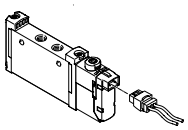
Ordering data

	Description		Part no.	Type
In-line valve M5, with E-box R8				
	**5/3-way valve**			
	Internal pilot air supply	Mid-position closed, mechanical spring return	★ **577346**	**VUVG-L10-P53C-T-M5-1R8L**

Ordering data

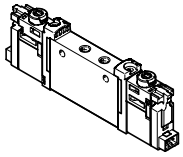
	Description		Part no.	Type
In-line valve M5, without E-box				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**566454**	**VUVG-L10-T32C-AT-M5-1P3**
		Normally open, pneumatic spring return	**566455**	**VUVG-L10-T32U-AT-M5-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566456**	**VUVG-L10-T32H-AT-M5-1P3**
		Normally closed, mechanical spring return	**574348**	**VUVG-L10-T32C-MT-M5-1P3**
		Normally open, mechanical spring return	**574349**	**VUVG-L10-T32U-MT-M5-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574350**	**VUVG-L10-T32H-MT-M5-1P3**
	External pilot air supply	Normally closed, pneumatic spring return	**566463**	**VUVG-L10-T32C-AZT-M5-1P3**
		Normally open, pneumatic spring return	**566464**	**VUVG-L10-T32U-AZT-M5-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566465**	**VUVG-L10-T32H-AZT-M5-1P3**
		Normally closed, mechanical spring return	**574352**	**VUVG-L10-T32C-MZT-M5-1P3**
		Normally open, mechanical spring return	**574353**	**VUVG-L10-T32U-MZT-M5-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574354**	**VUVG-L10-T32H-MZT-M5-1P3**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic/mechanical spring return	**566457**	**VUVG-L10-M52-RT-M5-1P3**
		Mechanical spring return	**574351**	**VUVG-L10-M52-MT-M5-1P3**
	External pilot air supply	Pneumatic/mechanical spring return	**566466**	**VUVG-L10-M52-RZT-M5-1P3**
		Mechanical spring return	**574355**	**VUVG-L10-M52-MZT-M5-1P3**

Ordering data

Ordering data				
	Description		Part no.	Type
In-line valve M5, without E-box				
	**5/2-way valve, double solenoid**			
	Internal pilot air supply		**566458**	**VUVG-L10-B52-T-M5-1P3**
	External pilot air supply		**566467**	**VUVG-L10-B52-ZT-M5-1P3**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring return	**566459**	**VUVG-L10-P53C-T-M5-1P3**
		Mid-position exhausted, mechanical spring return	**566460**	**VUVG-L10-P53E-T-M5-1P3**
		Mid-position pressurised, mechanical spring return	**566461**	**VUVG-L10-P53U-T-M5-1P3**
	External pilot air supply	Mid-position closed, mechanical spring return	**566468**	**VUVG-L10-P53C-ZT-M5-1P3**
		Mid-position exhausted, mechanical spring return	**566469**	**VUVG-L10-P53E-ZT-M5-1P3**
		Mid-position pressurised, mechanical spring return	**566470**	**VUVG-L10-P53U-ZT-M5-1P3**
In-line valve M5, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**577347**	**VUVG-L10-T32C-AT-M5-1R8L**
		Normally open, pneumatic spring return	**8031466**	**VUVG-L10-T32U-AT-M5-1R8L**
		1x normally open, 1x normally closed, pneumatic spring return	**8031467**	**VUVG-L10-T32H-AT-M5-1R8L**
		Normally closed, mechanical spring return	**8031468**	**VUVG-L10-T32C-MT-M5-1R8L**
		Normally open, mechanical spring return	**8031469**	**VUVG-L10-T32U-MT-M5-1R8L**
		1x normally open, 1x normally closed, mechanical spring return	**8031470**	**VUVG-L10-T32H-MT-M5-1R8L**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic/mechanical spring return	**572634**	**VUVG-L10-M52-RT-M5-1R8L**
		Mechanical spring return	**8031472**	**VUVG-L10-M52-MT-M5-1R8L**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**576664**	**VUVG-L10-B52-T-M5-1R8L**
	5/3-way valve			
	Internal pilot air supply	Mid-position exhausted, mechanical spring return	**8031475**	**VUVG-L10-P53E-T-M5-1R8L**
		Mid-position pressurised, mechanical spring return	**8031476**	**VUVG-L10-P53U-T-M5-1R8L**
In-line valve M5, with E-box H2				
	**5/2-way valve, single solenoid**			
	Internal pilot air supply	Pneumatic/mechanical spring return	**577316**	**VUVG-L10-M52-RT-M5-1H2L-W1**
		Mechanical spring return	**578162**	**VUVG-L10-M52-MT-M5-1H2L-W1**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**577317**	**VUVG-L10-B52-T-M5-1H2L-W1**
Semi in-line valve M5, with E-box H2				
	**5/2-way valve, single solenoid**			
	Internal pilot air supply	Pneumatic/mechanical spring return	**577324**	**VUVG-S10-M52-RT-M5-1H2L-W1**

Ordering data

Ordering data

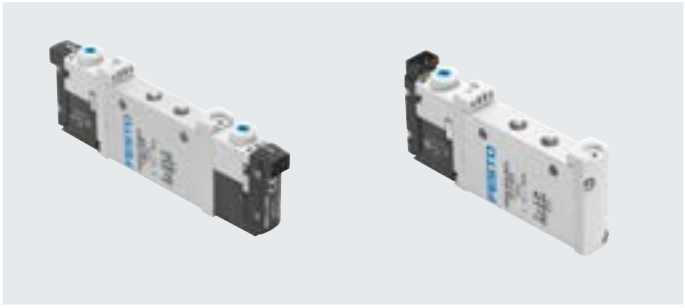
	Description		Part no.	Type
In-line valve M5, suited for battery manufacturing				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, mechanical spring return	**8164322**	**VUVG-L10-T32C-MT-M5-1H2L-F1A**
		Normally open, pneumatic spring return	**8164323**	**VUVG-L10-T32U-AT-M5-1H2L-F1A**
		Normally open, mechanical spring return	**8164324**	**VUVG-L10-T32U-MT-M5-1H2L-F1A**
		1x normally open, 1x normally closed, pneumatic spring return	**8164325**	**VUVG-L10-T32H-AT-M5-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8164326**	**VUVG-L10-T32H-MT-M5-1H2L-F1A**
	External pilot air supply	Normally closed, pneumatic spring return	**8164331**	**VUVG-L10-T32C-AZT-M5-1H2L-F1A**
		Normally closed, mechanical spring return	**8164332**	**VUVG-L10-T32C-MZT-M5-1H2L-F1A**
		Normally open, pneumatic spring return	**8164333**	**VUVG-L10-T32U-AZT-M5-1H2L-F1A**
		Normally open, mechanical spring return	**8164334**	**VUVG-L10-T32U-MZT-M5-1H2L-F1A**
		1x normally open, 1x normally closed, pneumatic spring return	**8164335**	**VUVG-L10-T32H-AZT-M5-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8164336**	**VUVG-L10-T32H-MZT-M5-1H2L-F1A**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Mechanical spring return	**8164327**	**VUVG-L10-M52-MT-M5-1H2L-F1A**
	External pilot air supply	Pneumatic/mechanical spring return	**8164337**	**VUVG-L10-M52-RZT-M5-1H2L-F1A**
		Mechanical spring return	**8164338**	**VUVG-L10-M52-MZT-M5-1H2L-F1A**
	5/2-way valve, double solenoid			
	External pilot air supply		**8164339**	**VUVG-L10-B52-ZT-M5-1H2L-F1A**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed	**8164328**	**VUVG-L10-P53C-T-M5-1H2L-F1A**
		Mid-position exhausted	**8164329**	**VUVG-L10-P53E-T-M5-1H2L-F1A**
		Mid-position pressurised	**8164330**	**VUVG-L10-P53U-T-M5-1H2L-F1A**
	External pilot air supply	Mid-position closed	**8164340**	**VUVG-L10-P53C-ZT-M5-1H2L-F1A**
		Mid-position exhausted	**8164341**	**VUVG-L10-P53E-ZT-M5-1H2L-F1A**
		Mid-position pressurised	**8164342**	**VUVG-L10-P53U-ZT-M5-1H2L-F1A**

Datasheet

Function
2x 3/2C, 2x 3/2U, 2x 3/2H
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

- Size 10 mm
- Flow rate
  130 ... 380 l/min
- Voltage
  5, 12 and 24 V DC



General technical data VUVG-L M7

Valve function			T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position			C[1]	U[2]	H[4]	C[1]	U[2]	H[4]	–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return			Yes			No			Yes[5]	–	No	–		
Mechanical spring return			No			Yes			Yes[5]	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			Internal or external											
Exhaust function			Can be throttled											
Manual override			Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting			Optionally via through-holes[6] or on manifold rail											
Mounting position			Any											
Nominal width		[mm]	2.7			2.0	1.9	1.9	4.0		2.8	3.5		
Standard nominal flow rate		[l/min]	190			155	155	155	330	380	320	320		
Flow rate on manifold rail		[l/min]	170			140	130	130	320	340	290	300		
Switching time on/off		[ms]	6/15			8/11			7/17	–	8/24	11/30		
Changeover time		[ms]	–							7		14		
Size		[mm]	10											
Connection	1, 2, 3, 4, 5		M7											
	12/14		M3											
Product weight		[g]	55			54			45	55	44	55		
Certificate-issuing authority	VUVG-...-F1A		UL MH19482											
Certification			c UL us - Recognized (OL)											
			RCM											
CE marking (see declaration of conformity)[7]			To EU EMC Directive											
Corrosion resistance class CRC[8]			2											

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
5) Combined reset method
6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.
7) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... ➔ Support/Downloads.
   If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
8) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions								
Valve function			T32-A[1]	T32-M[3]	M52-R[2]	B52	M52-M[3]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.25 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[MPa]	0.15 ... 1	–0.09 ... 1			–0.09 ... 0.8	–0.09 ... 1
		[bar]	1.5 ... 10	–0.9 ... 10			–0.9 ... 8	–0.9 ... 10
Pilot pressure		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	2 ...8	2.5 ... 8	1.5 ... 8	3 ...8	3 ... 8
Ambient temperature		[°C]	–5 ... +50, with holding current reduction –5 ... +60					
Temperature of medium		[°C]	–5 ... +50, with holding current reduction –5 ... +60					

1) Pneumatic spring
2) Mixed, pneumatic/mechanical spring
3) Mechanical spring

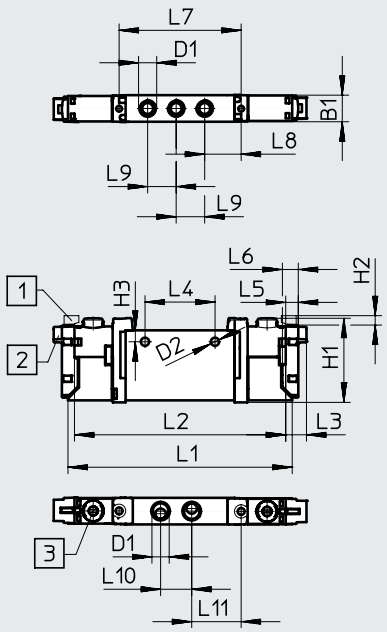
Electrical data		
Electrical connection		Via E-box ➔ page 110
Operating voltage	[V DC]	5, 12, 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

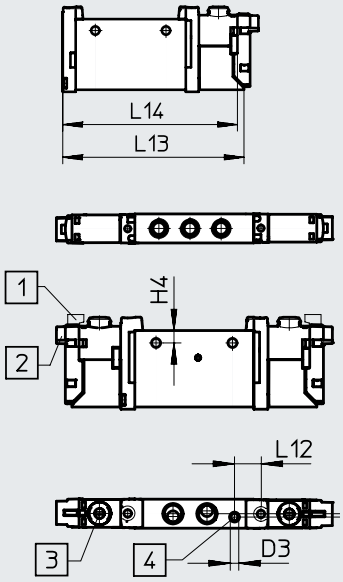
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve





Note

More dimensions
E-boxes
➔ Page 112

[1] Vertical electrical connection [2] Horizontal electrical connection [3] Manual override [4] Port for external pilot air supply

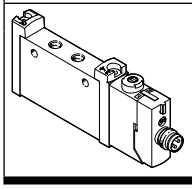
Type	B1	B2	D1	D2	D3	H1	H2	H3	L1	L2	L3	L4
VUVG-L10 -...-M7...	10.2	–	M7	3.2	M3	32.5	3.6	4.4	86.5	81.5	8	27
VUVG-S-10 -...-M7...												

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14
VUVG-L-10 -...-M7...	4.85	6.15	47	14	11	12	19	–	69.2	66.7
VUVG-S-10 -...-M7...										

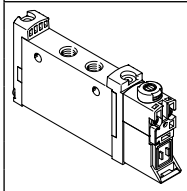
Ordering data

★ Core Range

Ordering data

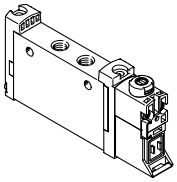
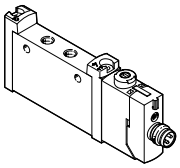
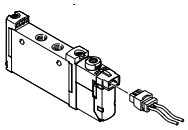
	Description		Part no.	Type
In-line valve M7, with E-box R8				
	**5/3-way valve**			
	Internal pilot air supply	Mid-position closed, mechanical spring return	★ **574223**	**VUVG-L10-P53C-T-M7-1R8L**

Ordering data

	Description		Part no.	Type
In-line valve M7, without E-box				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**566471**	**VUVG-L10-T32C-AT-M7-1P3**
		Normally open, pneumatic spring return	**566472**	**VUVG-L10-T32U-AT-M7-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566473**	**VUVG-L10-T32H-AT-M7-1P3**
		Normally closed, mechanical spring return	**574356**	**VUVG-L10-T32C-MT-M7-1P3**
		Normally open, mechanical spring return	**574357**	**VUVG-L10-T32U-MT-M7-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574358**	**VUVG-L10-T32H-MT-M7-1P3**
	External pilot air supply	Normally closed, pneumatic spring return	**566479**	**VUVG-L10-T32C-AZT-M7-1P3**
		Normally open, pneumatic spring return	**566480**	**VUVG-L10-T32U-AZT-M7-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566481**	**VUVG-L10-T32H-AZT-M7-1P3**
		Normally closed, mechanical spring return	**574360**	**VUVG-L10-T32C-MZT-M7-1P3**
		Normally open, mechanical spring return	**574361**	**VUVG-L10-T32U-MZT-M7-1P3**
		Normally closed, mechanical spring return	**574362**	**VUVG-L10-T32H-MZT-M7-1P3**

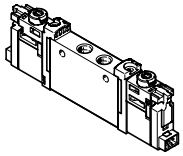
Ordering data

Ordering data

	Description		Part no.	Type
In-line valve M7, without E-box				
	**5/2-way valve, single solenoid**			
	Internal pilot air supply	Mechanical spring return	**574359**	**VUVG-L10-M52-MT-M7-1P3**
		Pneumatic/mechanical spring return	**566474**	**VUVG-L10-M52-RT-M7-1P3**
	External pilot air supply	Mechanical spring return	**574363**	**VUVG-L10-M52-MZT-M7-1P3**
		Pneumatic/mechanical spring return	**566482**	**VUVG-L10-M52-RZT-M7-1P3**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**566475**	**VUVG-L10-B52-T-M7-1P3**
	External pilot air supply		**566483**	**VUVG-L10-B52-ZT-M7-1P3**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring return	**566476**	**VUVG-L10-P53C-T-M7-1P3**
		Mid-position exhausted, mechanical spring return	**566477**	**VUVG-L10-P53E-T-M7-1P3**
		Mid-position pressurised, mechanical spring return	**566478**	**VUVG-L10-P53U-T-M7-1P3**
	External pilot air supply	Mid-position closed, mechanical spring return	**566484**	**VUVG-L10-P53C-ZT-M7-1P3**
		Mid-position exhausted, mechanical spring return	**566485**	**VUVG-L10-P53E-ZT-M7-1P3**
		Mid-position pressurised, mechanical spring return	**566486**	**VUVG-L10-P53U-ZT-M7-1P3**
In-line valve M7, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**574218**	**VUVG-L10-T32C-AT-M7-1R8L**
		Normally open, pneumatic spring return	**574219**	**VUVG-L10-T32U-AT-M7-1R8L**
		1x normally open, 1x normally closed, pneumatic spring return	**574220**	**VUVG-L10-T32H-AT-M7-1R8L**
		Normally closed, mechanical spring return	**8031480**	**VUVG-L10-T32C-MT-M7-1R8L**
		Normally open, mechanical spring return	**8031481**	**VUVG-L10-T32U-MT-M7-1R8L**
		1x normally open, 1x normally closed, mechanical spring return	**8031482**	**VUVG-L10-T32H-MT-M7-1R8L**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic/mechanical spring return	**574221**	**VUVG-L10-M52-RT-M7-1R8L**
		Mechanical spring return	**8031485**	**VUVG-L10-M52-MT-M7-1R8L**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**574222**	**VUVG-L10-B52-T-M7-1R8L**
	5/3-way valve			
	Internal pilot air supply	Mid-position exhausted, mechanical spring return	**574225**	**VUVG-L10-P53E-T-M7-1R8L**
		Mid-position pressurised, mechanical spring return	**574224**	**VUVG-L10-P53U-T-M7-1R8L**
In-line valve M7, with E-box H2				
	**5/2-way valve, single solenoid**			
	Internal pilot air supply	Pneumatic/mechanical spring return	**577333**	**VUVG-L10-M52-RT-M7-1H2L-W1**
		Mechanical spring return	**578163**	**VUVG-L10-M52-MT-M7-1H2L-W1**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**577332**	**VUVG-L10-B52-T-M7-1H2L-W1**

Ordering data

Ordering data

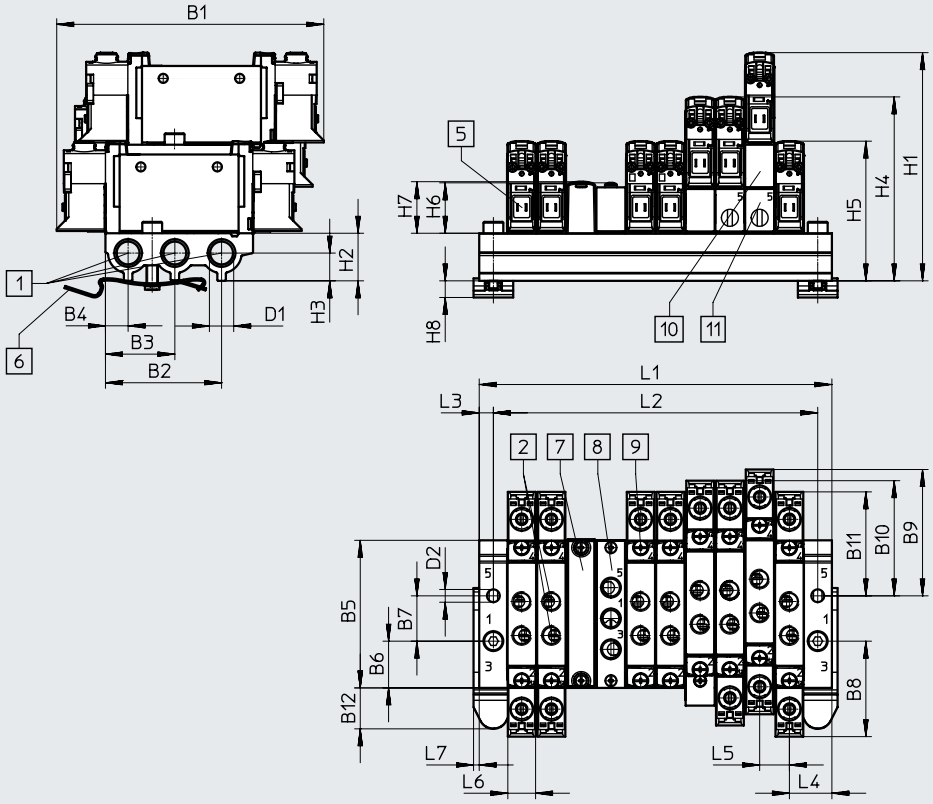
	Description		Part no.	Type
In-line valve M7, suited for battery manufacturing				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, mechanical spring return	**8164343**	**VUVG-L10-T32C-MT-M7-1H2L-F1A**
		Normally open, pneumatic spring return	**8164344**	**VUVG-L10-T32U-AT-M7-1H2L-F1A**
		Normally open, mechanical spring return	**8164345**	**VUVG-L10-T32U-MT-M7-1H2L-F1A**
		1x normally open, 1x normally closed, pneumatic spring return	**8154346**	**VUVG-L10-T32H-AT-M7-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8164347**	**VUVG-L10-T32H-MT-M7-1H2L-F1A**
	External pilot air supply	Normally closed, pneumatic spring return	**8164352**	**VUVG-L10-T32C-AZT-M7-1H2L-F1A**
		Normally closed, mechanical spring return	**8164353**	**VUVG-L10-T32C-MZT-M7-1H2L-F1A**
		Normally open, pneumatic spring return	**8164354**	**VUVG-L10-T32U-AZT-M7-1H2L-F1A**
		Normally open, mechanical spring return	**8164355**	**VUVG-L10-T32U-MZT-M7-1H2L-F1A**
		1x normally open, 1x normally closed, pneumatic spring return	**8164356**	**VUVG-L10-T32H-AZT-M7-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8164357**	**VUVG-L10-T32H-MZT-M7-1H2L-F1A**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Mechanical spring return	**8164348**	**VUVG-L10-M52-MT-M7-1H2L-F1A**
	External pilot air supply	Pneumatic/mechanical spring return	**8164358**	**VUVG-L10-M52-RZT-M7-1H2L-F1A**
		Mechanical spring return	**8164359**	**VUVG-L10-M52-MZT-M7-1H2L-F1A**
	5/2-way valve, double solenoid			
	External pilot air supply		**8164360**	**VUVG-L10-B52-ZT-M7-1H2L-F1A**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed	**8164349**	**VUVG-L10-P53C-T-M7-1H2L-F1A**
		Mid-position exhausted	**8164350**	**VUVG-L10-P53E-T-M7-1H2L-F1A**
		Mid-position pressurised	**8164351**	**VUVG-L10-P53U-T-M7-1H2L-F1A**
	External pilot air supply	Mid-position closed	**8164361**	**VUVG-L10-P53C-ZT-M7-1H2L-F1A**
		Mid-position exhausted	**8164362**	**VUVG-L10-P53E-ZT-M7-1H2L-F1A**
		Mid-position pressurised	**8164363**	**VUVG-L10-P53U-ZT-M7-1H2L-F1A**

Manifold assembly

In-line valves for manifold assembly

Dimensions

Download CAD data ➔ www.festo.com



Note

More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: G1/8
[2] Ports 1, 2, 3, 4 and 5 on the valve: M7 or M5
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x20 screws are required for mounting)
[7] Cover plate
[8] Supply plate
[9] Valves/cover plate mounting on manifold rail: M2 thread
[10] Vertical pressure supply plate
[11] Vertical pressure exhaust plate

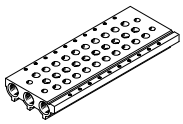
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	D1	D2
VABML-L1-10S-G18	94.3	41	24.5	8	52.1	16.5	16	33.7	44.6	40.7	36.7	14.4	G1/8	4.5

Type	D5	H1	H2	H3	H4	H5	H6	H7	H8	L3	L4	L5	L6	L7
VABML-L1-10S-G18	8	80.6	16.8	9.8	64.9	49.3	17.8	18	5.9	5	15	10.5	10.3	2

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	40.5	51	61.5	72	82.5	93	103.5	114	124.5	145.5	166.5	187.5	250.5
L2	30.5	41	51.5	62	72.5	83	93.5	104	114.5	135.5	156.5	177.5	240.5
Weight of VABM [g]	63	78	93	108	123	138	153	168	183	213	243	273	363

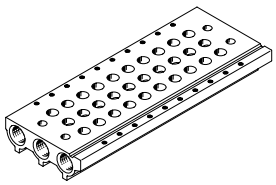
Ordering data

Technical data – Manifold rails

	Connection	KBK	Material[2]	Operating pressure		Max. tightening torque for assembly [Nm]		
	1, 3, 5			[MPa]	[bar]	Valve	H-rail	Wall
	G1/8	2[1]	Wrought aluminium alloy	0.15 ... 0.8	1.5 ... 8	0.45	1.5	3

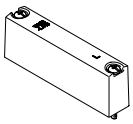
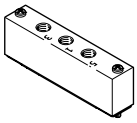
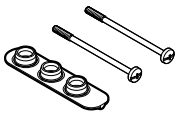
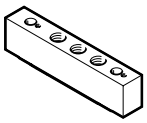
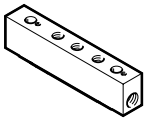
1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.
2) Information on materials: RoHS-compliant.

Ordering data – Manifold rail

	Description		Part no.	Type
Manifold rail for in-line valve (manifold assembly)				
	For size M5/M7	2 valve positions	★ 566558	VABM-L1-10S-G18-2
		3 valve positions	★ 566559	VABM-L1-10S-G18-3
		4 valve positions	★ 566560	VABM-L1-10S-G18-4
		5 valve positions	566561	VABM-L1-10S-G18-5
		6 valve positions	★ 566562	VABM-L1-10S-G18-6
		7 valve positions	566563	VABM-L1-10S-G18-7
		8 valve positions	★ 566564	VABM-L1-10S-G18-8
		9 valve positions	566565	VABM-L1-10S-G18-9
		10 valve positions	★ 566566	VABM-L1-10S-G18-10
		12 valve positions	566567	VABM-L1-10S-G18-12
		14 valve positions	566568	VABM-L1-10S-G18-14
		16 valve positions	566569	VABM-L1-10S-G18-16

Ordering data

Ordering data – Accessories

	Description			Part no.	Type
Cover plate					Datasheets → Internet: vabb
	For valve position on manifold rail, including screws and seal		–	★ 566462	VABB-L1-10-S
			Suitable for battery production	8168538	VABB-L1-10-F1A
Separator					Datasheets → Internet: vabd
	For creating pressure zones			569995	VABD-8-B
Supply plate					Datasheets → Internet: vabf
	For valve position (in-line valves M5) on manifold rail, including screws and seal		–	569991	VABF-L1-10-P3A4-M5
			Suitable for battery production	8163542	VABF-L1-10-P3A4-M5-F1A
	For valve position (in-line valves M7) on manifold rail, including screws and seal		–	569992	VABF-L1-10-P3A4-M7
			Suitable for battery production	8163543	VABF-L1-10-P3A4-M7-F1A
Seals					Datasheets → Internet: vabd
	**In-line valves VUVG-LK**				
	For in-line valves M5	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	★ 8043718	VABD-L1-10XK-S-M5-S
			Suitable for battery production	8168885	VABD-L1-10XK-S-M5-F1A
	For in-line valves M7		–	★ 8043719	VABD-L1-10XK-S-M7-S
			Suitable for battery production	8168884	VABD-L1-10XK-S-M7-F1A
	In-line valves VUVG-L				
	For in-line valves M5	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	★ 566672	VABD-L1-10X-S-M5
			Suitable for battery production	8168587	VABD-L1-10X-S-M5-F1A
	For in-line valves M7		–	★ 566673	VABD-L1-10X-S-M7
			Suitable for battery production	8168588	VABD-L1-10X-S-M7-F1A
Vertical pressure supply plate					
	Pneumatic connection 1: M7		Terminal code CP	574592	VABF-L1-P3A3-M7
Vertical pressure exhaust plate					
	Pneumatic connection 3, 5: M7		Terminal code CR	574594	VABF-L1-P7A13-M7

Datasheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

Circuit symbols ➔ page 14

- Size 14 mm
- Flow rate
  570 ... 660 l/min
- Voltage
  24 V DC

General technical data VUVG-LK					
Valve function			T32-A	M52-A	B52
Normal position			C[1]	–	–
Stable position			Monostable		Bistable
Pneumatic spring return			Yes	Yes	–
Design			Piston spool		
Sealing principle			Soft		
Actuation type			Electrical		
Type of control			Piloted		
Pilot air supply			Internal		
Exhaust function			Can be throttled		
Manual override			Non-detenting, detenting		
Type of mounting			Optionally via through-holes[2] or on manifold rail		
Mounting position			Any		
Standard nominal flow rate		[l/min]	570	660	660
Switching time on/off		[ms]	13/20	14/24	–
Changeover time		[ms]	–		8
Size		[mm]	14		
Connection	2, 4		G1/8		
Product weight		[g]	75	65	85
Corrosion resistance class CRC[3]			0		
Certificate-issuing authority			UL MH19482		
Certification			c UL us - Recognized (OL)		

1) C = normally closed
2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers
3) More information: www.festo.com/x/topic/kbk

Safety characteristics		
Max. positive test pulse with 0 signal	[µs]	1600
Max. negative test pulse with 1 signal	[µs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

Datasheet

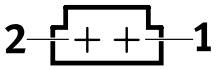
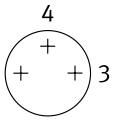
Operating and environmental conditions				
Valve function		T32-A[1]	M52-A[1]	B52
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7	0.15 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7	1.5 ... 7
Ambient temperature	[°C]	–5 ... +50		
Temperature of medium	[°C]	–5 ... +50		

1) Pneumatic spring

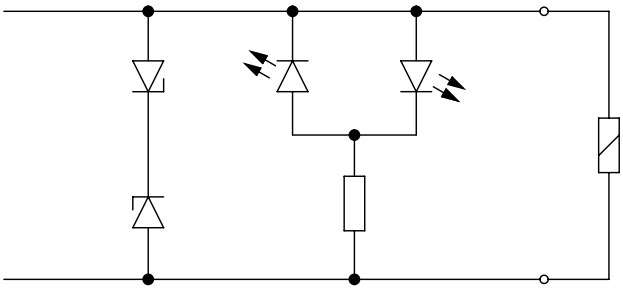
Electrical data		
Electrical connection		Via E-box ➔ page 110
Operating voltage	[V DC]	5, 12, 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364 zone III

Pin allocation for E-box

	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or –	Protective circuit without holding current reduction
	2	+ or –	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or –	
	4	+ or –	

Protective circuit without holding current reduction

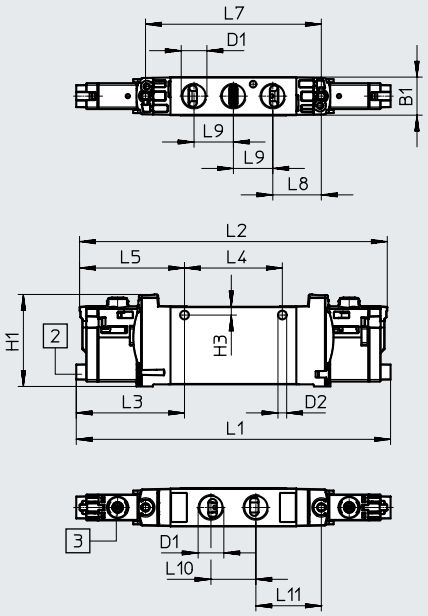


The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

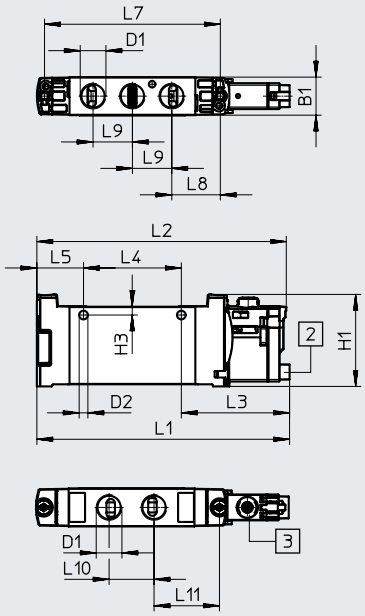
Datasheet

Dimensions Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid



5/2-way valve, single solenoid



Note

More dimensions
E-boxes
➔ Page 112

[2] Horizontal electrical connection [3] Manual override

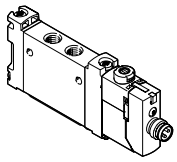
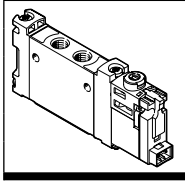
Type	B1	D1	D2	H1	H3	L1	L2	L3	L4	L5
VUVG-LK14-T32C...-G18...	14.4	G1/8	3.3	34.8	3.2	118.9	116.4	41	37	39.7
VUVG-LK14-B52...-G18...										
VUVG-LK14-M52...-G18...						95.6	94.4			17.7

Type	L7	L8	L9	L10	L11
VUVG-LK14-T32C...-G18...	66.5	18.4	14.9	17	24.8
VUVG-LK14-B52...-G18...					
VUVG-LK14-M52...-G18...					

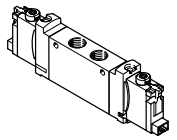
Ordering data

★ Core Range

Ordering data

	Description		Part no.	Type
In-line valve G1/8, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042566**	**VUVG-LK14-T32C-AT-G18-1R8L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042567**	**VUVG-LK14-M52-AT-G18-1R8L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042568**	**VUVG-LK14-B52-T-G18-1R8L-S**
In-line valve G1/8, with E-box H2				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042562**	**VUVG-LK14-T32C-AT-G18-1H2L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042563**	**VUVG-LK14-M52-AT-G18-1H2L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042564**	**VUVG-LK14-B52-T-G18-1H2L-S**

Ordering data

	Description		Part no.	Type
In-line valve G1/8, for battery manufacturing				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**8173205**	**VUVG-LK14-T32C-AT-G18-1H2L-F1A**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	**8173206**	**VUVG-LK14-M52-AT-G18-1H2L-F1A**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**8173207**	**VUVG-LK14-B52-T-G18-1H2L-F1A**

Datasheet

Function
2x 3/2C, 2x 3/2U, 2x 3/2H
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

- Size 14 mm
- Flow rate
  480 ... 780 l/min
- Voltage VUVG-...
  5, 12 and 24 V DC
  24, 110 and 230 V AC
- Voltage VUVG-...-P1
  12 and 24 V DC
  24, 110 and 230 V AC

General technical data VUVG-L

Valve function			T32-A			T32-M			M52-A	B52	M52-M	P53		
Normal position			C[1]	U[2]	H[4]	C[1]	U[2]	H[4]	–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable							Bistable	Monostable			
Pneumatic spring return			Yes			No			Yes	–	No	–		
Mechanical spring return			No			Yes			No	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Size		[mm]	14											
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			Internal or external											
Exhaust function			Can be throttled											
Manual override	VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting											
	VUVG-...-P1		Non-detenting, non-detenting/detenting											
Type of mounting			Optionally via through-holes[5] or on manifold rail											
Mounting position			Any											
Nominal width		[mm]	4.6			4.3			5.6	5.6	5.6	5.6		
Standard nominal flow rate		[l/min]	560	600	590	550	500	500	780	780	780	650	560	
Flow rate on manifold rail		[l/min]	560	580		520	480	480	680	700	700	620	560	
Switching time														
VUVG-...	On/off	[ms]	9/25			12/18			14/22	–	13/37	12/40		
	Changeover	[ms]	–							8	–	20		
VUVG-...-P1	On/off	[ms]	11/18			14/13			16/16	–	12/26	14/24		
	Changeover	[ms]	–			–			–	12	–	19		
Pneumatic connection	1, 2, 3, 4, 5		G1/8											
	12/14		M5											
Certificate-issuing authority	VUVG-...-P1		UL MH19482											
Certification	VUVG-...		RCM mark											
	VUVG-...		c UL us - Recognized (OL)											
	VUVG-...-P1													

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
5) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.

Datasheet

General technical data VUVG-L

Valve function			T32-A	T32-M	M52-A	B52	M52-M	P53
Product weight	VUVG-...	[g]	89	80	78	89	70	89
	VUVG-...-P1	[g]	65	56	66	65	58	65
Certification VUVG-...			c UL us - Recognized (OL)					
			RCM					
CE marking (see declaration of conformity)[1)]								
	VUVG-...		To EU EMC Directive					
	VUVG-...-P1		To EU Low Voltage Directive					
Corrosion resistance class CRC[2)]			2					
Certificate-issuing authority	VUVG-...-F1A		UL MH19482					

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... → Support/Downloads.
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
2) More information: www.festo.com/x/topic/kbk

Operating and environmental conditions

Valve function			T32-A[1)]	T32-M[2)]	M52-A[1)]	B52	M52-M[2)]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External VUVG-...	[MPa]	0.15 ... 1	–0.09 ... 1			–0.09 ... 0.8	–0.09 ... 1
		[bar]	1.5... 10	–0.9... 10			–0.9... 8	–0.9... 10
Pilot pressure[3)]	Internal	[MPa]	0.15 ... 0.8	0.35 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	3.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External VUVG-...	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
Ambient temperature	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					
	VUVG-...-P1	[°C]	–5 ... +50, for mounting on manifold rail –5 ... +60					
Temperature of medium	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					
	VUVG-...-P1	[°C]	–5 ... +50, for mounting on manifold rail –5 ... +60					

1) Pneumatic spring
2) Mechanical spring
3) Minimum pilot pressure 50% of operating pressure

Electrical data

Electrical connection	VUVG-...		Via E-box → page 110
	VUVG-...-P1		Via electric pilot valve
Pilot interface	VUVG-...-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
	VUVG-...-P1	[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-...-P1	[W]	1.3
Duty cycle		[%]	100
Degree of protection to EN 60529	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-...-P1		IP65, with electric pilot valve and plug socket

Safety characteristics

Max. positive test pulse with 0 signal	[µs]	700
Max. negative test pulse with 1 signal	[µs]	900
Shock resistance		Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

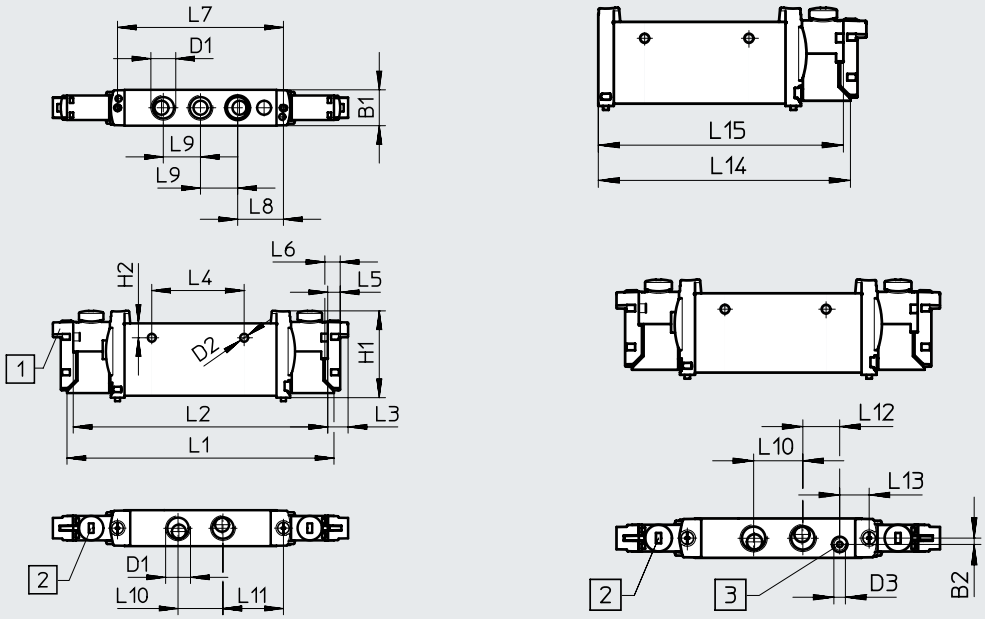
Information on materials

Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions VUVG Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



Note

More dimensions
E-boxes
➔ Page 112

[1] Horizontal electrical connection [2] Manual override [3] Port for external pilot air supply

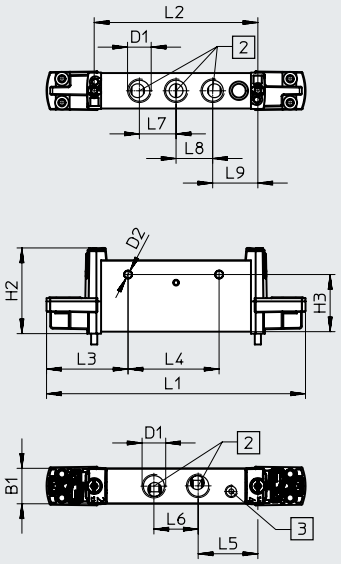
Type	B1	B2	D1	D2 Ø	D3	H1	H2	L1	L2	L3	L4
VUVG-L14 -...-G18...	14.4	2.3	G1/8	3.2	M5	34.8	5.8	107	102	8	37
VUVG-S14 -...-G18...											

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15
VUVG-L14 -...-G18...	4.85	6.2	66.5	18.35	14.9	18	24.3	13.5	10.8	89.4	87
VUVG-S14 -...-G18...											

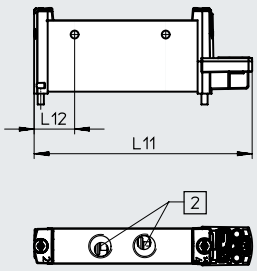
Datasheet

Dimensions VUVG-...-P1 Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



5/2-way valve, single solenoid



[2] Connections 1...5

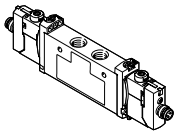
[3] Port for external pilot air supply

Type	B1	D1	D2 Ø	H2	H3	L1	L2	L3	L4	L5	L6	L7	L8	L9	L11	L12
VUVG-L14 -...-P1	14.4	G1/8	3.2	34.8	23.2	105.2	66.5	33.1	37	24.3	18	14.9	14.9	18.4	88.6	16.5

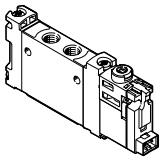
Ordering data

★ Core Range

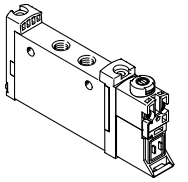
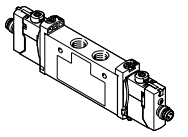
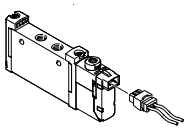
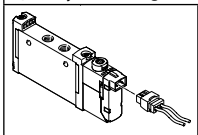
Ordering data

	Description		Part no.	Type
In-line valve G1/8, with E-box R8				
	**5/3-way valve**			
	Internal pilot air supply	Mid-position closed, mechanical spring return	★ **574231**	**VUVG-L14-P53C-T-G18-1R8L**

Ordering data

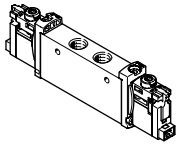
	Description		Part no.	Type
In-line valve G1/8, without E-box				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**566496**	**VUVG-L14-T32-AT-G18-P3**
		Normally open, pneumatic spring return	**566497**	**VUVG-L14-32U-AT-G18-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566498**	**VUVG-L14-T32H-AT-G18-1P3**
		Normally closed, mechanical spring return	**574368**	**VUVG-L14-T32C-MT-G18-1P3**
		Normally open, mechanical spring return	**574369**	**VUVG-L14-T32U-MT-G18-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574370**	**VUVG-L14-T32H-MT-G18-1P3**
	External pilot air supply	Normally closed, pneumatic spring return	**566505**	**VUVG-L14-T32C-AZT-G18-1P3**
		Normally open, pneumatic spring return	**566506**	**VUVG-L14-T32U-AZT-G18-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566507**	**VUVG-L14-T32H-AZTG18-1P3**
		Normally closed, mechanical spring return	**574372**	**VUVG-L14-T32C-MZT-G18-1P3**
		Normally open, mechanical spring return	**574373**	**VUVG-L14-T32U-MZT-G18-1P3**
		Normally closed, mechanical spring return	**574374**	**VUVG-L14-T32H-MZT-G18-1P3**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	**566499**	**VUVG-L14-M52-AT-G18-1P3**
		Mechanical spring return	**574371**	**VUVG-L14-M52-MT-G18-1P3**
	External pilot air supply	Pneumatic spring return	**566508**	**VUVG-L14-M52-AZT-G18-1P3**
		Mechanical spring return	**574375**	**VUVG-L14-M52-MZT-G18-1P3**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**566500**	**VUVG-L14-B52-T-G18-1P3**
	External pilot air supply		**566509**	**VUVG-L14-B52-ZT-G18-1P3**

Ordering data

Ordering data				
	Description		Part no.	Type
In-line valve G1/8, without E-box				
	**5/3-way valve**			
	Internal pilot air supply	Mid-position closed, mechanical spring return	**566501**	**VUVG-L14-P53C-T-G18-1P3**
		Mid-position exhausted, mechanical spring return	**566502**	**VUVG-L14-P53E-T-G18-1P3**
		Mid-position pressurised, mechanical spring return	**566503**	**VUVG-L14-P53U-T-G18-1P3**
	External pilot air supply	Mid-position closed, mechanical spring return	**566510**	**VUVG-L14-P53C-ZT-G18-1P3**
		Mid-position exhausted, mechanical spring return	**566511**	**VUVG-L14-P53E-ZT-G18-1P3**
		Mid-position pressurised, mechanical spring return	**566512**	**VUVG-L14-P53U-ZT-G18-1P3**
In-line valve G1/8, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**574226**	**VUVG-L14-T32C-AT-G18-1R8L**
		Normally open, pneumatic spring return	**574227**	**VUVG-L14-T32U-AT-G18-1R8L**
		1x normally open, 1x normally closed, pneumatic spring return	**574228**	**VUVG-L14-T32H-AT-G18-1R8L**
		Normally closed, mechanical spring return	**8031504**	**VUVG-L14-T32C-MT-G18-1R8L**
		Normally open, mechanical spring return	**8031505**	**VUVG-L14-T32U-MT-G18-1R8L**
		1x normally open, 1x normally closed, mechanical spring return	**8031506**	**VUVG-L14-T32H-MT-G18-1R8L**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	**574229**	**VUVG-L14-M52-AT-G18-1R8L**
		Mechanical spring return	**8031508**	**VUVG-L14-M52-MT-G18-1R8L**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**574230**	**VUVG-L14-B52-T-G18-1R8L**
	5/3-way valve			
	Internal pilot air supply	Mid-position exhausted, mechanical spring return	**574233**	**VUVG-L14-P53E-T-G18-1R8L**
		Mid-position pressurised, mechanical spring return	**574232**	**VUVG-L14-P53U-T-G18-1R8L**
In-line valve G1/8, with E-box H2				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**577321**	**VUVG-L14-T32C-AT-G18-1H2L-W1**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	**576256**	**VUVG-L14-M52-AT-G18-1H2L-W1**
		Mechanical spring return	**578164**	**VUVG-L14-M52-MT-G18-1H2L-W1**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**577319**	**VUVG-L14-B52-T-G18-1H2L-W1**
Semi in-line valve G1/8, with E-box H2				
5/2-way valve, single solenoid				
	Internal pilot air supply	Pneumatic spring return	**577325**	**VUVG-S14-M52-AT-G18-1H2L-W1**

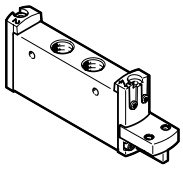
Ordering data

Ordering data

	Description		Part no.	Type
In-line valve G1/8, suited for battery manufacturing				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, mechanical spring return	**8164552**	**VUVG-L14-T32C-MT-G18-1H2L-F1A**
		Normally open, pneumatic spring return	**8164553**	**VUVG-L14-T32U-AT-G18-1H2L-F1A**
		Normally open, mechanical spring return	**8164554**	**VUVG-L14-T32U-MT-G18-1H2L-F1A**
		1x normally open, 1x normally closed, pneumatic spring return	**8164555**	**VUVG-L14-T32H-AT-G18-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8164556**	**VUVG-L14-T32H-MT-G18-1H2L-F1A**
	External pilot air supply	Normally closed, pneumatic spring return	**8164561**	**VUVG-L14-T32C-AZT-G18-1H2L-F1A**
		Normally closed, mechanical spring return	**8164562**	**VUVG-L14-T32C-MZT-G18-1H2L-F1A**
		Normally open, pneumatic spring return	**8164563**	**VUVG-L14-T32U-AZT-G18-1H2L-F1A**
		Normally open, mechanical spring return	**8164564**	**VUVG-L14-T32U-MZT-G18-1H2L-F1A**
		1x normally open, 1x normally closed, pneumatic spring return	**8164565**	**VUVG-L14-T32H-AZT-G18-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8164566**	**VUVG-L14-T32H-MZT-G18-1H2L-F1A**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Mechanical spring return	**8164557**	**VUVG-L14-M52-MT-G18-1H2L-F1A**
	External pilot air supply	Pneumatic/mechanical spring return	**8164567**	**VUVG-L14-M52-AZT-G18-1H2L-F1A**
		Mechanical spring return	**8164568**	**VUVG-L14-M52-MZT-G18-1H2L-F1A**
	5/2-way valve, double solenoid			
	External pilot air supply		**8164569**	**VUVG-L14-B52-ZT-G18-1H2L-F1A**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed	**8164558**	**VUVG-L14-P53C-T-G18-1H2L-F1A**
		Mid-position exhausted	**8164559**	**VUVG-L14-P53E-T-G18-1H2L-F1A**
		Mid-position pressurised	**8164560**	**VUVG-L14-P53U-T-G18-1H2L-F1A**
	External pilot air supply	Mid-position closed	**8164570**	**VUVG-L14-P53C-ZT-G18-1H2L-F1A**
		Mid-position exhausted	**8164571**	**VUVG-L14-P53E-ZT-G18-1H2L-F1A**
		Mid-position pressurised	**8164572**	**VUVG-L14-P53U-ZT-G18-1H2L-F1A**

Ordering data

Ordering data

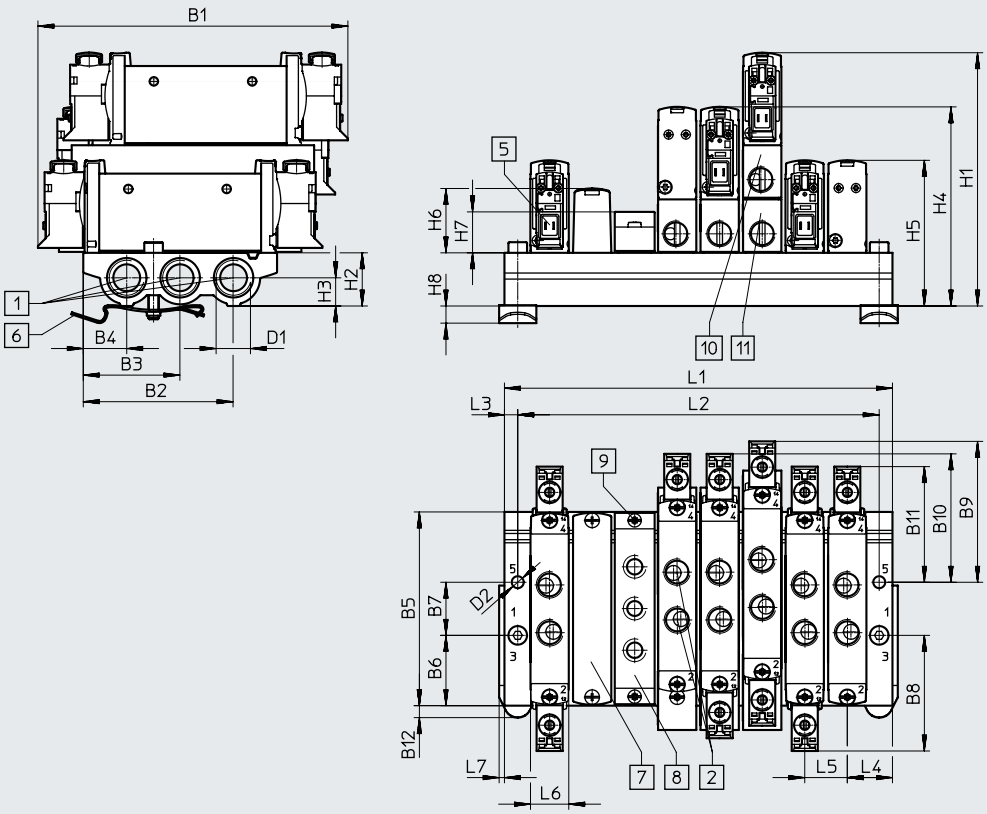
	Description		Part no.	Type
In-line valve G1/8, to ISO15218				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**8033523**	**VUVG-L14-T32C-A-G18-P1**
		Normally open, pneumatic spring return	**8033524**	**VUVG-L14-T32U-A-G18-P1**
		1x normally open, 1x normally closed, pneumatic spring return	**8033525**	**VUVG-L14-T32H-A-G18-P1**
		Normally closed, mechanical spring return	**8033526**	**VUVG-L14-T32C-M-G18-P1**
		Normally open, mechanical spring return	**8033527**	**VUVG-L14-T32U-M-G18-P1**
		1x normally open, 1x normally closed, mechanical spring return	**8033528**	**VUVG-L14-T32H-M-G18-P1**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	**8033529**	**VUVG-L14-M52-A-G18-P1**
		Mechanical spring return	**8033530**	**VUVG-L14-M52-M-G18-P1**
	5/2-way valve, double solenoid			
	Internal pilot air supply	–	**8033531**	**VUVG-L14-B52-G18-P1**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring return	**8033532**	**VUVG-L14-P53C-G18-P1**
		Mid-position exhausted, mechanical spring return	**8033533**	**VUVG-L14-P53E-G18-P1**
		Mid-position pressurised, mechanical spring return	**8033534**	**VUVG-L14-P53U-G18-P1**

Manifold assembly

In-line valves for manifold assembly

Dimensions

Download CAD data ➔ www.festo.com



Note

More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: G1/4 (at both ends)
[2] Ports 1, 2, 3, 4 and 5 on the valve: G1/8
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x25 screws are required for mounting)
[7] Cover plate
[8] Supply plate, ports 1, 3 and 5: G1/8
[9] Valves/cover plate mounting on manifold rail: M2.5 thread
[10] Vertical pressure supply plate
[11] Vertical pressure exhaust plate

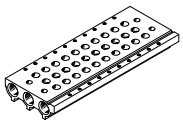
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	D1	D2
VABM-L1-14S-G14	116.6	56.6	36.5	16.4	72.9	26.5	20	43.5	53.1	48.3	43.5	4.5	G1/4	4.5

Type	H1	H2	H3	H4	H5	H6	H7	H8	L3	L4	L5	L6	L7
VABM-L1-14S-G14	95.3	20	10.6	74.9	54.8	23.9	15.4	6.5	5	17	16	14.5	2

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	50	66	82	98	114	130	146	162	178	210	242	274	306
L2	40	56	72	88	104	120	136	152	168	200	232	264	296
Weight of VABM [g]	118	159	200	241	282	323	364	405	446	528	610	692	938

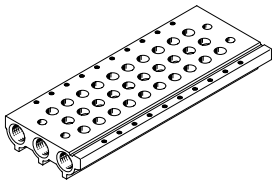
Ordering data

Technical data – Manifold rails

	Connection 1, 3, 5	KBK	Material[2]	Operating pressure [MPa]	[bar]	Max. tightening torque for assembly [Nm] Valve	H-rail	Wall
	G1/4	2[1]	Wrought aluminium alloy	0.15 ... 0.8	1.5 ... 8	0.65	1.5	3

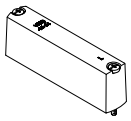
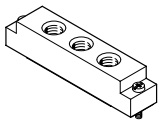
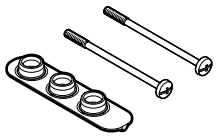
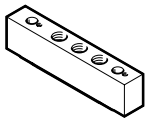
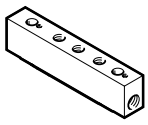
1) More information: www.festo.com/x/topic/kbk
2) Information on materials: RoHS-compliant.

Ordering data – Manifold rail

	Description		Part no.	Type
Manifold rail for in-line valves (manifold assembly)				
	For size G1/8	2 valve positions	★ 566618	VABM-L1-14S-G14-2
		3 valve positions	★ 566619	VABM-L1-14S-G14-3
		4 valve positions	★ 566620	VABM-L1-14S-G14-4
		5 valve positions	566621	VABM-L1-14S-G14-5
		6 valve positions	★ 566622	VABM-L1-14S-G14-6
		7 valve positions	566623	VABM-L1-14S-G14-7
		8 valve positions	★ 566624	VABM-L1-14S-G14-8
		9 valve positions	566625	VABM-L1-14S-G14-9
		10 valve positions	★ 566626	VABM-L1-14S-G14-10
		12 valve positions	566627	VABM-L1-14S-G14-12
		14 valve positions	566628	VABM-L1-14S-G14-14
		16 valve positions	566629	VABM-L1-14S-G14-16

Ordering data

Ordering data – Accessories

	Description			Part no.	Type
Cover plate					Datasheets → Internet: vabb
	For valve position on manifold rail, including screws and seal			★ **569989**	**VABB-L1-14**
Separator					Datasheets → Internet: vabd
	For creating pressure zones			**569996**	**VABD-10-B**
Supply plate					Datasheets → Internet: vabf
	For valve position on manifold rail, including screws and seal			**569993**	**VABF-L1-14-P3A4-G18**
Seals for in-line valves					Datasheets → Internet: vabd
	**In-line valves VUVG-LK**				
	For G1/8 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	★ **8043720**	**VABD-L1-14XK-S-G18-S**
			Suitable for battery production	**8168886**	**VABD-L1-14XK-S-G18-F1A**
	In-line valves VUVG-L				
	For G1/8 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	★ **566675**	**VABD-L1-14X-S-G18**
			Suitable for battery production	**8168589**	**VABD-L1-14X-S-G18-F1A**
Vertical pressure supply plate					
	Pneumatic connection 1: G1/8		Terminal code CP	**574593**	**VABF-L1-P3A3-G18**
Vertical pressure exhaust plate					
	Pneumatic connection 3, 5: G1/8		Terminal code CR	**574595**	**VABF-L1-P7A13-G18**

Datasheet

Function
2x 3/2C, 2x 3/2U, 2x 3/2H
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

- Size 18 mm
- Flow rate
  780 ... 1380 l/min
- Voltage
  5, 12 and 24 V DC
  24, 110 and 230 V AC
- Voltage VUVG-...-P1
  12 and 24 V DC
  24, 110 and 230 V AC

General technical data VUVG-L

Valve function			T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position			C[1]	U[2]	H[4]	C[1]	U[2]	H[4]	–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable							Bistable	Monostable			
Pneumatic spring return			Yes			No			Yes[5]	–	No	–		
Mechanical spring return			No			Yes			Yes[5]	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Size		[mm]	18											
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			Internal/external											
Exhaust function			Can be throttled											
Manual override	VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting											
	VUVG-...-P1		Non-detenting, non-detenting/detenting											
Type of mounting			Optionally via through-holes[6] or on manifold rail											
Mounting position			Any											
Nominal width		[mm]	5.7						6.9	7.3	6.9	6.5	6.3	
Standard nominal flow rate		[l/min]	880	970	950	870	990	920	1300	1380	1300	1200	1000	910
Flow rate on manifold rail			780	980	820	780	960	820	1300	1370	1300	1180	1220	1050
Switching time														
VUVG-...	On/off	[ms]	13/27			15/22			15/31	–	10/45	15/48		
	Changeover	[ms]	–			–			–	11	–	29		
VUVG-...P1	On/off	[ms]	13/18			16/15			16/22	–	14/26	15/32		
	Changeover	[ms]	–			–			–	12	–	21		
Pneumatic connection	1, 2, 3, 4, 5		G1/4											
	12/14		M5											
Product weight	VUVG-...	[g]	164			164			154	164	154	160		
	VUVG-...-P1	[g]	140			140			142	140	142	136		
Certificate-issuing authority	VUVG-...-P1		UL MH19482											
Certification	VUVG-...		RCM mark											
	VUVG-...		c UL us - Recognized (OL)											
	VUVG-...-P1													
CE marking (see declaration of conformity)[7]														
	VUVG-...		To EU EMC Directive											
	VUVG-...-P1		To EU Low Voltage Directive											
Corrosion resistance class CRC[8]			2											

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
5) Combined reset method
6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.
7) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... ➔ Support/Downloads.
   If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
8) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions								
Valve function			T32-A[1]	T32-M[3]	M52-R[2]	B52	M52-M[3]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Note on the operating/pilot medium			Lubricated operation possible (in which case lubricated operation will always be required)					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External VUVG-...	[MPa]	0.15 ... 1	–0.09 ... 1				
		[bar]	1.5 ... 10	–0.9 ... 10				
Pilot pressure[4]		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					
	VUVG-...-P1	[°C]	–5 ... +50 for mounting on manifold rail, –5 ... +60					
Temperature of medium	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					
	VUVG-...-P1	[°C]	–5 ... +50 for mounting on manifold rail, –5 ... +60					

1) Pneumatic spring
2) Mixed, pneumatic/mechanical spring
3) Mechanical spring
4) Minimum pilot pressure 50% of operating pressure

Electrical data			
Electrical connection	VUVG-...		Via E-box ➔ page 110
	VUVG-...-P1		Via electric pilot valve
Pilot interface	VUVG-...-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
	VUVG-...-P1	[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-...-P1	[W]	1.3
Duty cycle		[%]	100
Degree of protection to EN 60529			
	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-...-P1		IP65, with electric pilot valve and plug socket

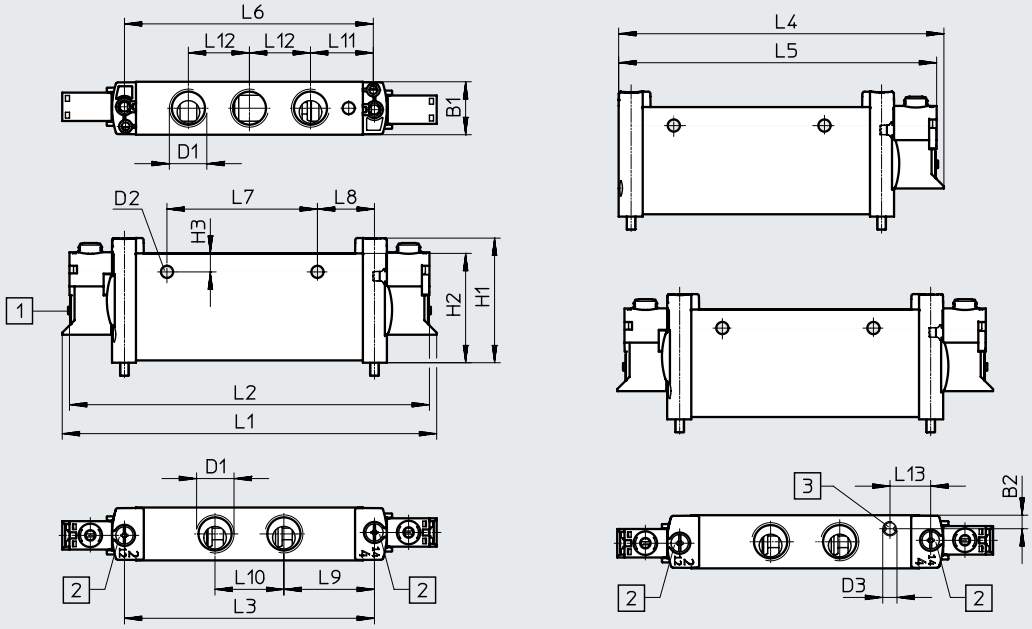
Safety characteristics		
Max. positive test pulse with 0 signal	[µs]	700
Max. negative test pulse with 1 signal	[µs]	900
Shock resistance		Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions VUVG-... Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



[1] Electrical connection without E-box

[2] Retaining screw

[3] Port for external pilot air supply

Note

More dimensions E-boxes

➔ Page 112

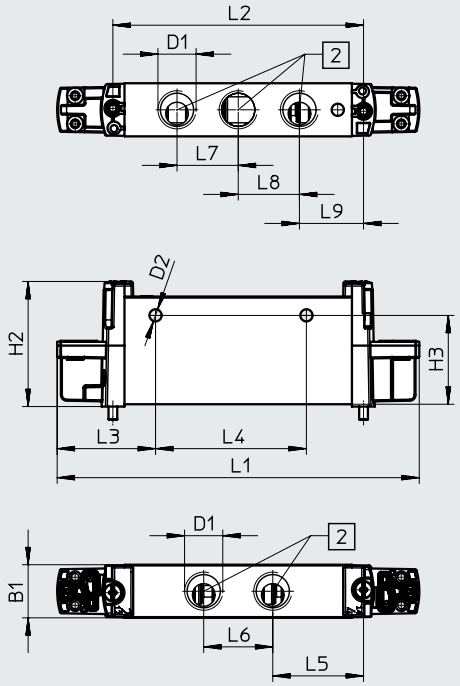
Type	B1	B2	D1	D2 ø	D3	H1	H2	H3	L1	L2	L3
VUVG-L18-...	18.3	4.5	G1/4	4.2	M5	43.1	37.8	6.4	129.4	124.4	86.4
VUVG-S18-...											

Type	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13
VUVG-L18-...	112.2	109.7	86	52	19.7	31.3	23.8	21.7	21.1	14
VUVG-S18-...										

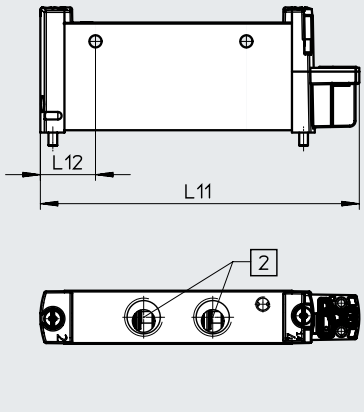
Datasheet

Dimensions VUVG-...-P1 Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



5/2-way valve, single solenoid



[2] Ports 1... 5

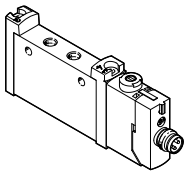
Type	B1	D1	D2	H2	H3	L1	L2	L3
VUVG-L18-...-P1	18.3	G1/4	ø 4.2	43.1	30.6	124.8	86.4	33.9

Type	L4	L5	L6	L7	L8	L9	L11	L12
VUVG-L18-...-P1	52	31.3	23.8	21.1	21.1	22.1	109.9	19

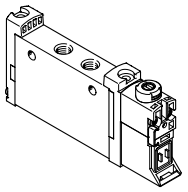
Ordering data

★ Core Range

Ordering data

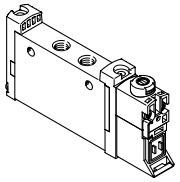
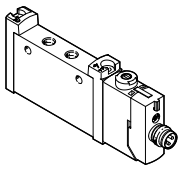
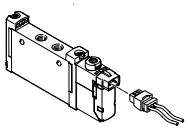
	Description		Part no.	Type
In-line valve G1/4, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8031525**	**VUVG-L18-T32C-AT-G14-1R8L**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic/mechanical spring return	★ **8031531**	**VUVG-L18-M52-RT-G14-1R8L**
		Mechanical spring return	★ **8031532**	**VUVG-L18-M52-MT-G14-1R8L**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring return	★ **8031534**	**VUVG-L18-P53C-T-G14-1R8L**

Ordering data

	Description		Part no.	Type
In-line valve G1/4, without E-box				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**574422**	**VUVG-L18-T32C-AT-G14-1P3**
		Normally open, pneumatic spring return	**574423**	**VUVG-L18-T32U-AT-G14-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**574424**	**VUVG-L18-T32H-AT-G14-1P3**
		Normally closed, mechanical spring return	**574425**	**VUVG-L18-T32C-MT-G14-1P3**
		Normally open, mechanical spring return	**574426**	**VUVG-L18-T32U-MT-G14-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574427**	**VUVG-L18-T32H-MT-G14-1P3**
	External pilot air supply	Normally closed, mechanical spring return	**574434**	**VUVG-L18-T32C-MZT-G14-1P3**
		Normally open, mechanical spring return	**574435**	**VUVG-L18-T32U-MZT-G14-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574436**	**VUVG-L18-T32H-MZT-G14-1P3**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic/mechanical spring return	**574428**	**VUVG-L18-M52-RT-G14-1P3**
		Mechanical spring return	**574429**	**VUVG-L18-M52-MT-G14-1P3**
	External pilot air supply	Mechanical spring return	**574438**	**VUVG-L18-M52-MZT-G14-1P3**
		Pneumatic/mechanical spring return	**574437**	**VUVG-L18-M52-RZT-G14-1P3**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**574430**	**VUVG-L18-B52-T-G14-1P3**
	External pilot air supply		**574439**	**VUVG-L18-B52-ZT-G14-1P3**

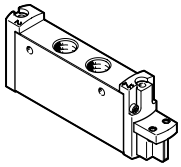
Ordering data

Ordering data

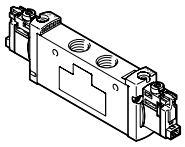
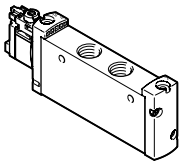
	Description		Part no.	Type
In-line valve G1/4, without E-box				
	**5/3-way valve**			
	Internal pilot air supply	Mid-position closed, mechanical spring return	**574431**	**VUVG-L18-P53C-T-G14-1P3**
		Mid-position exhausted, mechanical spring return	**574432**	**VUVG-L18-P53E-T-G14-1P3**
		Mid-position pressurised, mechanical spring return	**574433**	**VUVG-L18-P53U-T-G14-1P3**
	External pilot air supply	Mid-position closed, mechanical spring return	**574440**	**VUVG-L18-P53C-ZT-G14-1P3**
		Mid-position exhausted, mechanical spring return	**574441**	**VUVG-L18-P53E-ZT-G14-1P3**
		Mid-position pressurised, mechanical spring return	**574442**	**VUVG-L18-P53U-ZT-G14-1P3**
In-line valve G1/4, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally open, pneumatic spring return	**8031526**	**VUVG-L18-T32U-AT-G14-1R8L**
		1x normally open, 1x normally closed, pneumatic spring return	**8031527**	**VUVG-L18-T32H-AT-G14-1R8L**
		Normally closed, mechanical spring return	**8031528**	**VUVG-L18-T32C-MT-G14-1R8L**
		Normally open, mechanical spring return	**8031529**	**VUVG-L18-T32U-MT-G14-1R8L**
		1x normally open, 1x normally closed, mechanical spring return	**8031530**	**VUVG-L18-T32H-MT-G14-1R8L**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**8031533**	**VUVG-L18-B52-T-G14-1R8L**
	5/3-way valve			
	Internal pilot air supply	Mid-position exhausted, mechanical spring return	**8031535**	**VUVG-L18-P53E-T-G14-1R8L**
		Mid-position pressurised, mechanical spring return	**8031536**	**VUVG-L18-P53U-T-G14-1R8L**
In-line valve G1/4, with E-box H2				
	**5/2-way valve, single solenoid**			
	Internal pilot air supply	Pneumatic/mechanical spring return	**578823**	**VUVG-L18-M52-RT-G14-1H2L-W1**

Ordering data

Ordering data

	Description		Part no.	Type
In-line valve G1/4, to ISO 15218				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**8033547**	**VUVG-L18-T32C-A-G14-P1**
		Normally open, pneumatic spring return	**8033548**	**VUVG-L18-T32U-A-G14-P1**
		1x normally open, 1x normally closed, pneumatic spring return	**8033549**	**VUVG-L18-T32H-A-G14-P1**
		Normally closed, mechanical spring return	**8033550**	**VUVG-L18-T32C-M-G14-P1**
		Normally open, mechanical spring return	**8033551**	**VUVG-L18-T32U-M-G14-P1**
		1x normally open, 1x normally closed, mechanical spring return	**8033552**	**VUVG-L18-T32H-M-G14-P1**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic/mechanical spring return	**8033553**	**VUVG-L18-M52-R-G14-P1**
		Mechanical spring return	**8033554**	**VUVG-L18-M52-M-G14-P1**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**8033555**	**VUVG-L18-B52-G14-P1**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring return	**8033556**	**VUVG-L18-P53C-G14-P1**
		Mid-position exhausted, mechanical spring return	**8033557**	**VUVG-L18-P53E-G14-P1**
		Mid-position pressurised, mechanical spring return	**8033558**	**VUVG-L18-P53U-G14-P1**

Ordering data

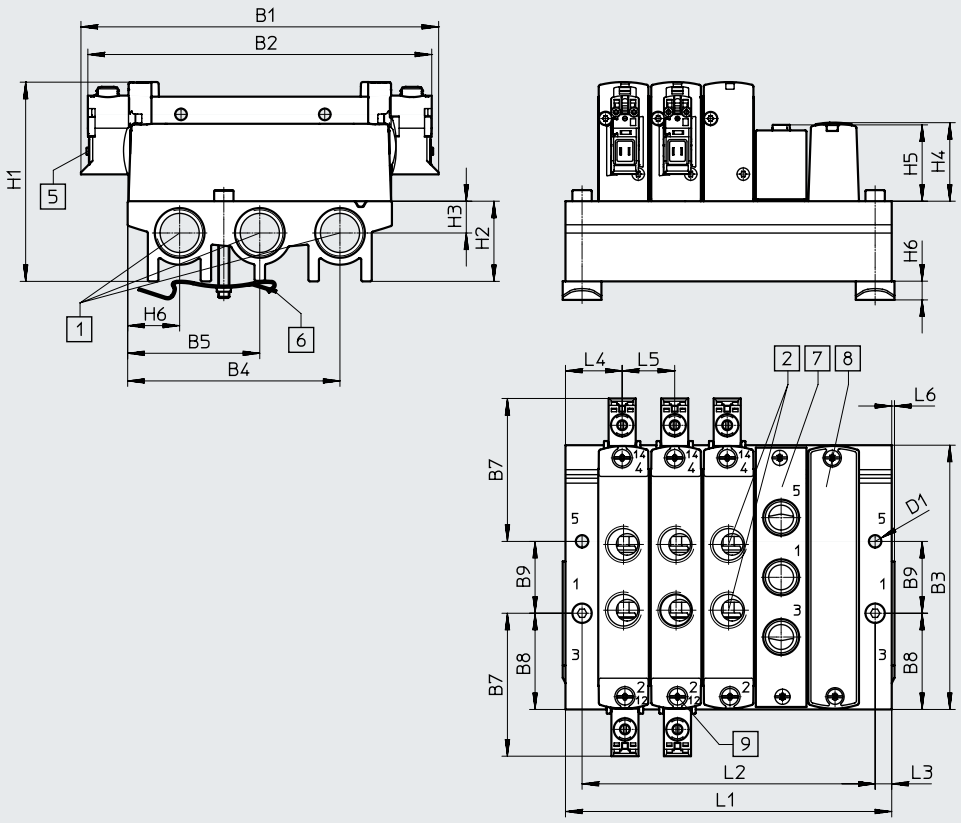
	Description		Part no.	Type
In-line valve G1/4, for battery manufacturing				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	**8172829**	**VUVG-L18-T32C-AT-G14-1H2L-F1A**
		Normally closed, mechanical spring return	**8172830**	**VUVG-L18-T32C-MT-G14-1H2L-F1A**
		Normally open, pneumatic spring return	**8172831**	**VUVG-L18-T32U-AT-G14-1H2L-F1A**
		Normally open, mechanical spring return	**8172832**	**VUVG-L18-T32U-MT-G14-1H2L-F1A**
		1x normally open, 1x normally closed, pneumatic spring return	**8172833**	**VUVG-L18-T32H-AT-G14-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8172834**	**VUVG-L18-T32H-MT-G14-1H2L-F1A**
	External pilot air supply	Normally closed, mechanical spring return	**8172841**	**VUVG-L18-T32C-MZT-G14-1H2L-F1A**
		Normally open, pneumatic spring return	**8172842**	**VUVG-L18-T32U-MZT-G14-1H2L-F1A**
		1x normally open, 1x normally closed, mechanical spring return	**8172843**	**VUVG-L18-T32H-MZT-G14-1H2L-F1A**
	**5/2-way valve, single solenoid**			
	Internal pilot air supply	Pneumatic/mechanical spring return	**8172835**	**VUVG-L18-M52-RT-G14-1H2L-F1A**
		Mechanical spring return	**8172836**	**VUVG-L18-M52-MT-G14-1H2L-F1A**
	External pilot air supply	Pneumatic/mechanical spring return	**8172844**	**VUVG-L18-M52-RZT-G14-1H2L-F1A**
		Mechanical spring return	**8172845**	**VUVG-L18-M52-MZT-G14-1H2L-F1A**
	5/2-way valve, double solenoid			
	Internal pilot air supply		**8172837**	**VUVG-L18-B52-T-G14-1H2L-F1A**
	External pilot air supply		**8172846**	**VUVG-L18-B52-ZT-G14-1H2L-F1A**
	5/3-way valve			
	Internal pilot air supply	Mid-position closed	**8172838**	**VUVG-L18-P53C-T-G14-1H2L-F1A**
		Mid-position exhausted	**8172839**	**VUVG-L18-P53E-T-G14-1H2L-F1A**
			8172840	**VUVG-L18-P53U-T-G14-1H2L-F1A**
	External pilot air supply	Mid-position closed	**8172847**	**VUVG-L18-P53C-ZT-G14-1H2L-F1A**
		Mid-position exhausted	**8172848**	**VUVG-L18-P53E-ZT-G14-1H2L-F1A**
		Mid-position pressurised	**8172849**	**VUVG-L18-P53U-ZT-G14-1H2L-F1A**

Manifold assembly

In-line valves for
Manifold assembly

Dimensions

Download CAD data ➔ www.festo.com



Note

More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: G3/8 (at both ends)
[2] Ports 2 and 4: G1/4
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x35 screws are required for mounting)
[7] Cover plate
[8] Supply plate, ports 1, 3 and 5: G1/4
[9] Valves/cover plate mounting on manifold rail: M3 thread

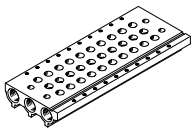
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	D1
VABM-L1-18S-G38	129.4	124.4	95.6	76.8	47.8	18.8	51.7	34.8	26	4.5

Type	H1	H2	H3	H4	H5	H6	L3	L4	L5	L6
VABM-L1-18S-G38	72.1	29	11.5	28.4	27.6	6.5	6	20.5	19	1

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	61	80	99	118	137	156	175	194	213	251	289	327
L2	49	68	87	106	125	144	163	182	201	239	277	315
Weight of VABM [g]	118	159	200	241	282	323	364	405	446	528	610	692

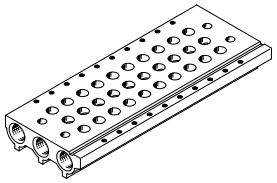
Ordering data

Technical data – Manifold rails

	Connection	KBK	Material[2]	Operating pressure		Max. tightening torque for assembly [Nm]		
	1, 3, 5			[MPa]	[bar]	Valve	H-rail	Wall
	G3/8	2[1]	Wrought aluminium alloy	–0.09 ... 1	–0.9 ... 10	1.18	1.5	3

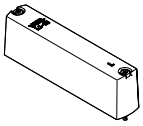
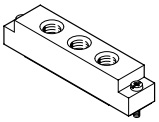
1) More information: www.festo.com/x/topic/kbk
2) Information on materials: RoHS-compliant.

Ordering data – Manifold rail

	Description		Part no.	Type
Manifold rail for in-line valve				
	For size G1/4	2 valve positions	★ 574455	VABM-L1-18S-G38-2
		3 valve positions	★ 574456	VABM-L1-18S-G38-3
		4 valve positions	★ 574457	VABM-L1-18S-G38-4
		5 valve positions	574458	VABM-L1-18S-G38-5
		6 valve positions	★ 574459	VABM-L1-18S-G38-6
		7 valve positions	574460	VABM-L1-18S-G38-7
		8 valve positions	★ 574461	VABM-L1-18S-G38-8
		9 valve positions	574462	VABM-L1-18S-G38-9
		10 valve positions	★ 574463	VABM-L1-18S-G38-10
		12 valve positions	574464	VABM-L1-18S-G38-12
		14 valve positions	574465	VABM-L1-18S-G38-14
		16 valve positions	574466	VABM-L1-18S-G38-16

Ordering data

Ordering data – Accessories

	Description	Part no.	Type
Cover plate			Datasheets ➔ Internet: vabb
	For valve position on manifold rail, including screws and seal	★ **574482**	**VABB-L1-18**
	For valve position on manifold rail, including screws and seal, suitable for battery production	**8172852**	**VABB-L1-18-F1A**
Separator			Datasheets ➔ Internet: vabd
	For creating pressure zones	**574483**	**VABD-14-B**
	For creating pressure zones, suitable for battery production	**8168590**	**VABD-14-B-F1A**
Supply plate			Datasheets ➔ Internet: vabf
	For valve position on manifold rail, including screws and seal	**574481**	**VABF-L1-18-P3A4-G14**
	For valve position on manifold rail, including screws and seal, suitable for battery production	**8172851**	**VABF-L1-18-P3A4-G14-F1A**

Seals for in-line valves				Datasheets ➔ Internet: vabd
	For G1/4 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	★ **574479**	**VABD-L1-18X-S-G14**
	For G1/4 in-line valves, suitable for battery production	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	**8172850**	**VABD-L1-18X-S-G14-F1A**

Note

Connect supply plate at port 1 with compressed air.
Reverse operation (pressure at port 3, 5) is not permissible.

Datasheet

Function
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

- Size 10 mm
- Flow rate 80 ... 100 l/min
- Voltage 5, 12 and 24 V DC

General technical data VUVG-B								
Valve function			M52-R	B52	M52-M	P53		
Normal position			–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable	Bistable	Monostable	Monostable		
Pneumatic spring return			Yes[4]	–	No	–		
Mechanical spring return			Yes[4]	–	Yes	Yes		
Vacuum operation at port 1			Only with external pilot air supply					
Design			Piston spool					
Sealing principle			Soft					
Actuation type			Electrical					
Type of control			Piloted					
Pilot air supply			External, internal; can be selected via sub-base					
Exhaust function			Can be throttled					
Manual override			Choice of non-detenting, covered, non-detenting/detenting or detenting					
Type of mounting			On manifold rail					
Mounting position			Any					
Nominal width		[mm]	2		1.4	2		
Standard nominal flow rate		[l/min]	100		80	90		
Flow rate on manifold rail M3		[l/min]	100		80	90		
Switching time on/off		[ms]	7/15	–	7/21	8/25		
Changeover time		[ms]	–	5	–	14		
Size		[mm]	10					
Connection	1, 3, 5		M7 in manifold rail					
	2, 4		M5 in manifold rail					
	12/14, 82/84		M5 in manifold rail					
Product weight		[g]	38	49	37	49		
Certification			c UL us - Recognized (OL)					
			RCM					
CE marking (see declaration of conformity)[5]			To EU EMC Directive					
Corrosion resistance class CRC[6]			2					

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) Combined reset method
5) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... ➔ Support/Downloads.
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
6) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions						
Valve function			M52-R[1]	B52	M52-M[2]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]			
Operating pressure	Internal	[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[MPa]	–0.09 ... 1		–0.09 ... 0.8	–0.09 ... 1
		[bar]	–0.9 ... 10		–0.9 ... 8	–0.9 ... 10
Pilot pressure		[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	–5 ... +50, with holding current reduction –5 ... +60			
Temperature of medium		[°C]	–5 ... +50, with holding current reduction –5 ... +60			

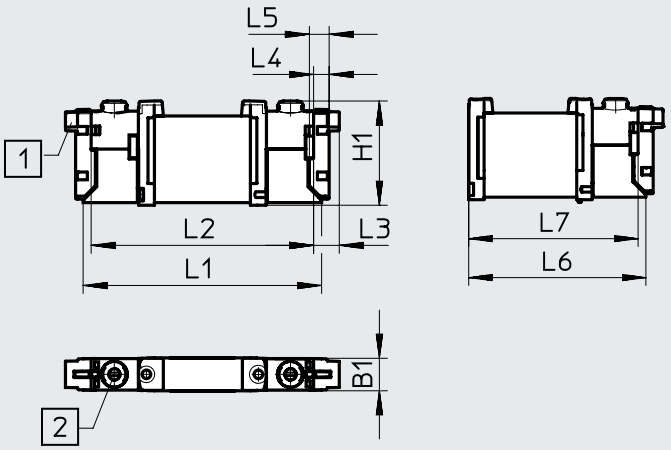
1) Mixed, pneumatic/mechanical spring
2) Mechanical spring

Electrical data		
Electrical connection		Via E-box ➔ page 110
Operating voltage	[V DC]	5, 12 and 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Dimensions Download CAD data ➔ www.festo.com

5/2-way and 5/3-way valve



[1] Vertical electrical connection [2] Manual override

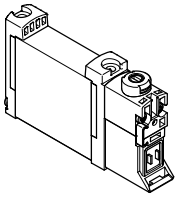
Note

More dimensions
E-boxes
➔ Page 112

Type	B1	H1	L1	L2	L3	L4	L5	L6	L7
VUVG-B10A-...-F...	10.2	32.5	73.9	68.9	8	4.85	6.15	56.9	54.4

Ordering data

Ordering data

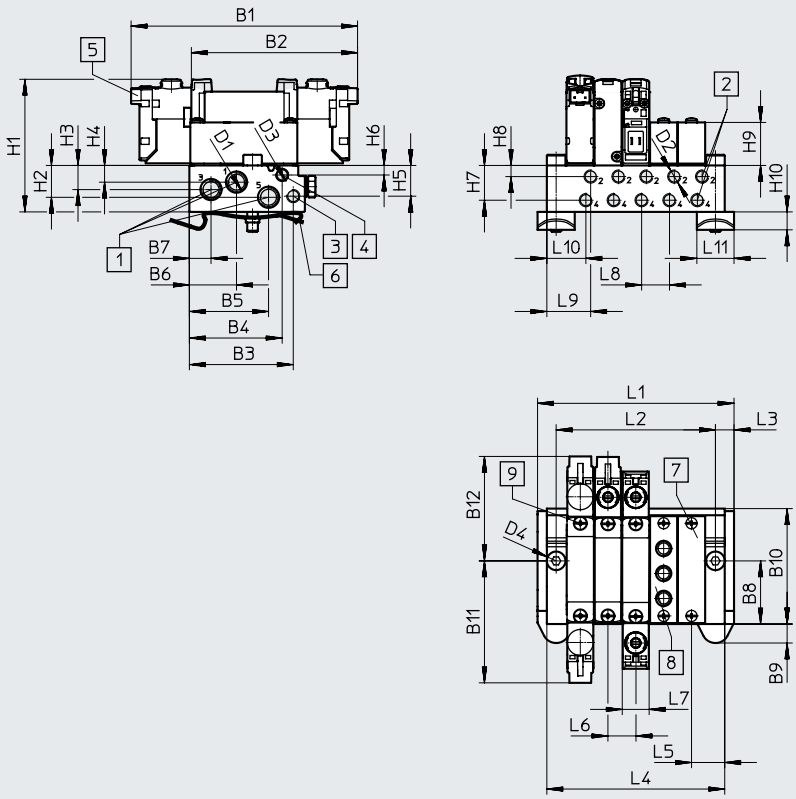
	Description		Part no.	Type
Sub-base valve M3, without E-box				
	**5/2-way valve, single solenoid**			
	External pilot air supply	Pneumatic/mechanical spring return	**566448**	**VUVG-B10A-M52-RZT-F-1P3**
		Mechanical spring return	**574347**	**VUVG-B10A-M52-MZT-F-1P3**
	5/2-way valve, double solenoid			
	External pilot air supply		**566449**	**VUVG-B10A-B52-ZT-F-1P3**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**566450**	**VUVG-B10A-P53C-ZT-F-1P3**
		Mid-position exhausted, mechanical spring return	**566451**	**VUVG-B10A-P53E-ZT-F-1P3**
		Mid-position pressurised, mechanical spring return	**566452**	**VUVG-B10A-P53U-ZT-F-1P3**

Manifold assembly

Sub-base valve for manifold assembly
Connection M5

Dimensions

Download CAD data ➔ www.festo.com



Note

More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: M7 (at both ends)
[2] Ports 2, 4: M5
[3] Ports 12, 14: M5
[4] Ports 82, 84: M5
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x25 screws are required for mounting)
[7] Cover plate
[8] Supply plate, ports 1, 3 and 5: M5
[9] Valves/cover plate mounting on manifold rail: M2 thread

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1-10AW-M7	84.9	62.4	39.1	35	29.8	17.8	8.2	24	7.2	43.5	45.8	39.2

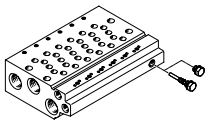
Type	D1	D2	D3	D4	D5	H1	H2	H3	H4	H5	H6
VABM-L1-10AW-M7	M7	M5	M5	Ø 4.5	Ø4	53.1	12	9.1	6.3	11.6	3.6

Type	H7	H8	H9	H10	H15	L3	L5	L6	L7	L8	L9	L10	L11
VABM-L1-10AW-M7	13.1	4.2	16.2	6.8	1.9	7.5	12.5	10.5	10.2	10.5	17	15.2	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	43.5	54	64.5	75	85.5	97	107.5	117	127.5	148.5	169.5	190.5
L2	28.5	39	49.5	60	70.5	81	91.5	102	112.5	133.5	154.5	175.5
L4	36.5	47	57.5	68	78.5	89	99.5	110	120.5	141.5	162.5	183.5
Weight of VABM [g]	60	78	96	114	132	150	168	186	204	240	276	312

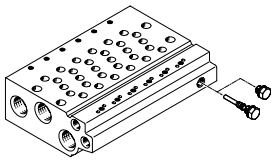
Ordering data

Technical data – Manifold rails[1)]

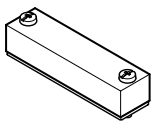
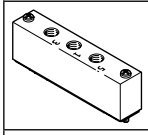
	Connection			KBK	Material[3)]	Operating pressure		Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	H-rail	Wall
	M5	M7	M5	2[2)]	Wrought aluminium alloy	–0.09 ... 1	–0.9 ... 10	0.45	1.5	1.5

1) Blanking plugs are included with the manifold rail.
2) More information: www.festo.com/x/topic/kbk
3) Information on materials: RoHS-compliant.

Ordering data – Manifold rails

	Description		Part no.	Type
Manifold rail for sub-base valve M3				
	For size B10A (M3)	2 valve positions	**566546**	**VABM-L1-10AW-M7-2**
		3 valve positions	**566547**	**VABM-L1-10AW-M7-3**
		4 valve positions	**566548**	**VABM-L1-10AW-M7-4**
		5 valve positions	**566549**	**VABM-L1-10AW-M7-5**
		6 valve positions	**566550**	**VABM-L1-10AW-M7-6**
		7 valve positions	**566551**	**VABM-L1-10AW-M7-7**
		8 valve positions	**566552**	**VABM-L1-10AW-M7-8**
		9 valve positions	**566553**	**VABM-L1-10AW-M7-9**
		10 valve positions	**566554**	**VABM-L1-10AW-M7-10**
		12 valve positions	**566555**	**VABM-L1-10AW-M7-12**
		14 valve positions	**566556**	**VABM-L1-10AW-M7-14**
		16 valve positions	**566557**	**VABM-L1-10AW-M7-16**

Ordering data – Accessories

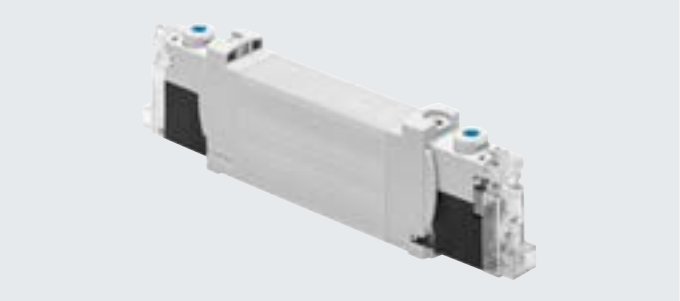
	Description		Part no.	Type
Cover plate				Datasheets → Internet: vabb
	For valve position on manifold rail, including screws and seal		**569986**	**VABB-L1-10A**
Separator				Datasheets → Internet: vabd
	For creating pressure zones		**570872**	**VABD-4.2-B**
Supply plate				Datasheets → Internet: vabf
	For valve position on manifold rail, including screws and seal		**569990**	**VABF-L1-10A-P3A4-M5**
Seals				Datasheets → Internet: vabd
	For sub-base valve M3	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	**566671**	**VABD-L1-10AB-S-M3**

Datasheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

Circuit symbols → page 14

- Size 10 mm
- Flow rate 160 l/min
- Voltage 24 V DC



General technical data VUVG-BK					
Valve function			T32-A	M52-A	B52
Normal position			C[1]	–	–
Stable position			Monostable		Bistable
Pneumatic spring return			Yes	Yes	–
Design			Piston spool		
Sealing principle			Soft		
Actuation type			Electrical		
Type of control			Piloted		
Pilot air supply			Internal		
Exhaust function			Can be throttled		
Manual override			Non-detenting, detenting		
Type of mounting			On manifold rail		
Mounting position			Any		
Standard nominal flow rate		[l/min]	160	160	160
Switching time on/off		[ms]	12/14	14/17	–
Changeover time		[ms]	–		7
Size		[mm]	10		
Connection	2, 4		M5/M7 in manifold rail		
Product weight		[g]	55	45	57
Corrosion resistance class CRC[2]			0		
Certificate-issuing authority			UL MH19482		
Certification			c UL us - Recognized (OL)		

1) C = normally closed

2) More information: www.festo.com/x/topic/kbk

Safety characteristics		
Max. positive test pulse with 0 signal	[µs]	1600
Max. negative test pulse with 1 signal	[µs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

Datasheet

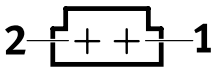
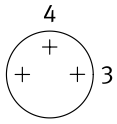
Operating and environmental conditions				
Valve function		T32-A[1]	M52-A[1]	B52
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7	0.15 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7	1.5 ... 7
Ambient temperature	[°C]	–5 ... +50		
Temperature of medium	[°C]	–5 ... +50		

1) Pneumatic spring

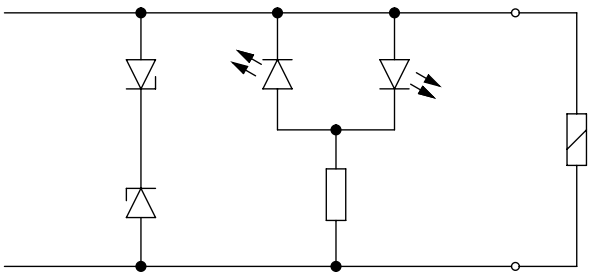
Electrical data		
Electrical connection		Via E-box ➔ page 110
Operating voltage	[V DC]	24 ±10%
Nominal operating voltage	[V DC]	22
Power	[W]	0.7
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)
Signal status indication		LED
Maximum switching frequency	[Hz]	2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364 zone III

Pin allocation for E-box

	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or –	Protective circuit without holding current reduction
	2	+ or –	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or –	
	4	+ or –	

Protective circuit without holding current reduction

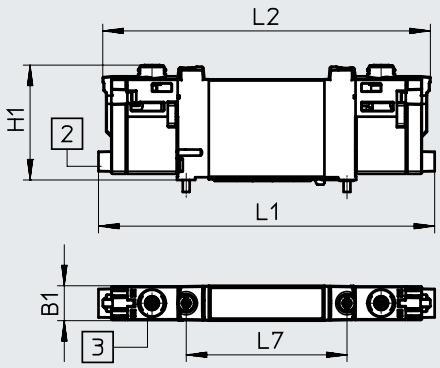


The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

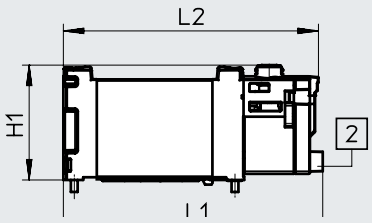
Datasheet

Dimensions Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid



5/2-way valve, single solenoid



Note

More dimensions
E-boxes
➔ Page 112

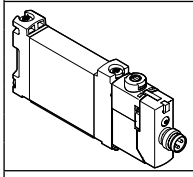
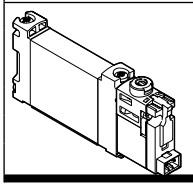
[2] Horizontal electrical connection [3] Manual override

Type	B1	H1	L1	L2	L7
VUVG-BK10-T32C-...	10.2	33.6	98.3	95.8	47
VUVG-BK10-B52-...					
VUVG-BK10-M52-...			75.9	74.6	

Ordering data

★ Core Range

Ordering data

	Description		Part no.	Type
Sub-base valve M5/M7, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042558**	**VUVG-BK10-T32C-AT-F-1R8L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042559**	**VUVG-BK10-M52-AT-F-1R8L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042560**	**VUVG-BK10-B52-T-F-1R8L-S**
Sub-base valve M5/M7, with E-box H2				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042554**	**VUVG-BK10-T32C-AT-F-1H2L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042555**	**VUVG-BK10-M52-AT-F-1H2L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042556**	**VUVG-BK10-B52-T-F-1H2L-S**

Datasheet

Function
2x 3/2C, 2x 3/2U, 2x 3/2H
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols → page 14

- Size 10 mm
- Flow rate 120 ... 330 l/min
- Voltage 5, 12 and 24 V DC

General technical data VUVG-B													
Valve function			T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position			C[1]	U[2]	H[4]	C[1]	U[2]	H[4]	–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return			Yes			No			Yes[5]	–	No	–		
Mechanical spring return			No			Yes			Yes[5]	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			External, internal; can be selected via sub-base											
Exhaust function			Can be throttled											
Manual override			Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting			On manifold rail											
Mounting position			Any											
Nominal width		[mm]	2.7			1.8	1.7		4		2.3	3.5		
Standard nominal flow rate		[l/min]	170			150	140	140	330		285	300		
Flow rate on manifold rail M5		[l/min]	150			130	120	120	210		180	200		
Flow rate on manifold rail M7		[l/min]	160			140	130	130	270		230	250		
Switching time on/off		[ms]	6/15			8/11			7/17	–	8/24	11/30		
Changeover time		[ms]	–							7		14		
Size		[mm]	10											
Connection	1, 3, 5		G1/8 in manifold rail											
	2, 4		M5 or M7 in manifold rail											
	12/14, 82/84		M5 in manifold rail											
Product weight		[g]	55			54			45	55	44	55		
Certification			c UL us - Recognized (OL)											
			RCM											
CE marking (see declaration of conformity)[6]			To EU EMC Directive											
Corrosion resistance class CRC[7]			2											

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
5) Combined reset method
6) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... → Support/Downloads.
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
7) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions								
Valve function			T32-A[1]	T32-M[3]	M52-R[2]	B52	M52-M[3]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.25 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[MPa]	0.15 ... 1	–0.09 ... 1			–0.09 ... 0.8	–0.09 ... 1
		[bar]	1.5 ... 10	–0.9 ... 10			–0.9 ... 8	–0.9 ... 10
Pilot pressure		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	–5 ... +50, with holding current reduction –5 ... +60					
Temperature of medium		[°C]	–5 ... +50, with holding current reduction –5 ... +60					

1) Pneumatic spring
2) Mixed, pneumatic/mechanical spring
3) Mechanical spring

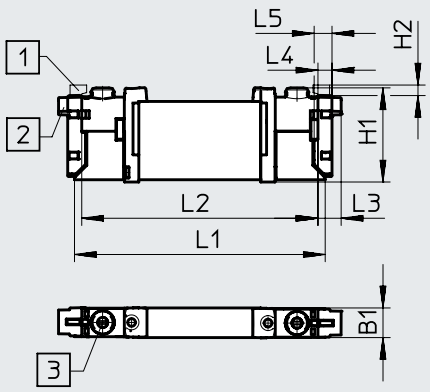
Electrical data		
Electrical connection		Via E-box ➔ page 110
Operating voltage	[V DC]	5, 12 and 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

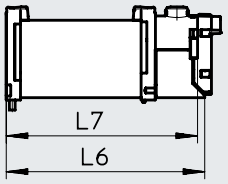
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Dimensions

Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve





Note

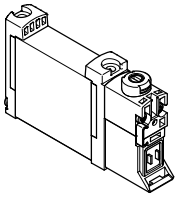
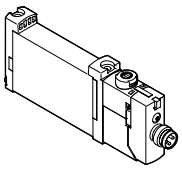
More dimensions
E-boxes
➔ Page 112

[1] Vertical electrical connection [2] Horizontal electrical connection [3] Manual override

Type	B1	H1	H2	L1	L2	L3	L4	L5	L6	L7
VUVG-B10 -...-F...	10.2	32.5	3.6	86.5	81.5	8	4.85	6.15	69.2	66.7

Ordering data

Ordering data

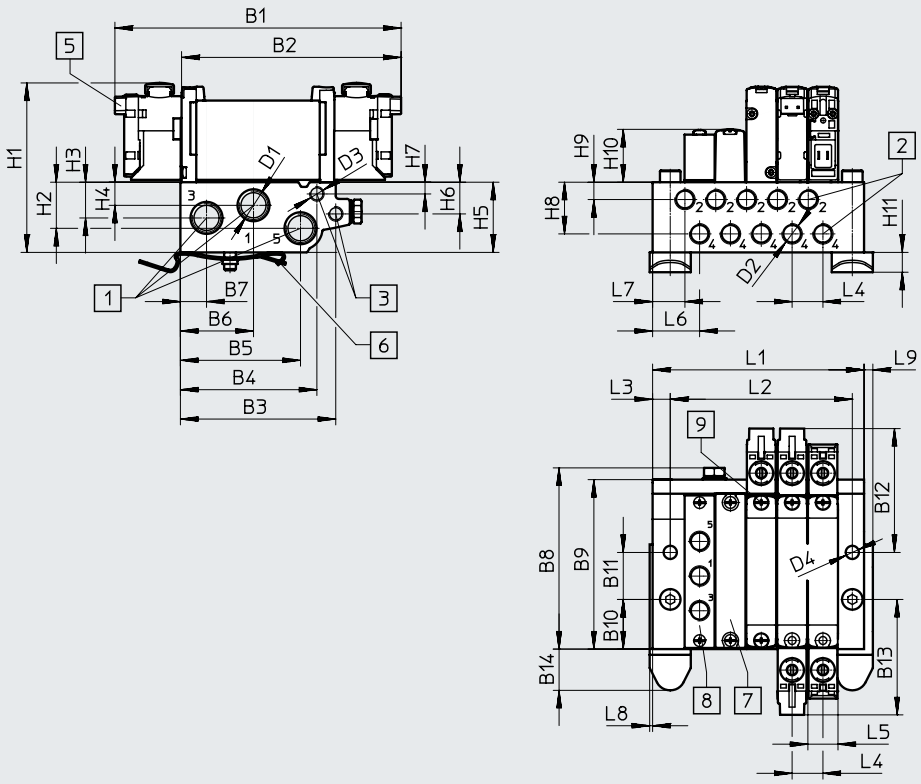
	Description		Part no.	Type
Sub-base valve M5/M7, without E-box				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, pneumatic spring return	**566487**	**VUVG-B10-T32C-AZT-F-1P3**
		Normally open, pneumatic spring return	**566488**	**VUVG-B10-T32U-AZT-F-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566489**	**VUVG-B10-T32H-AZT-F-1P3**
		Normally closed, mechanical spring return	**574364**	**VUVG-B10-T32C-MZT-F-1P3**
		Normally open, mechanical spring return	**574365**	**VUVG-B10-T32U-MZT-F-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574366**	**VUVG-B10-T32H-MZT-F-1P3**
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic/mechanical spring return	**566490**	**VUVG-B10-M52-RZT-F-1P3**
		Mechanical spring return	**574367**	**VUVG-B10-M52-MZT-F-1P3**
	5/2-way valve, double solenoid			
	External pilot air supply		**566491**	**VUVG-B10-B52-ZT-F-1P3**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**566492**	**VUVG-B10-P53C-ZT-F-1P3**
		Mid-position exhausted, mechanical spring return	**566493**	**VUVG-B10-P53E-ZT-F-1P3**
		Mid-position pressurised, mechanical spring return	**566494**	**VUVG-B10-P53U-ZT-F-1P3**
Sub-base valve M5/M7, with E-box R8				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, pneumatic spring return	**574234**	**VUVG-B10-T32C-AZT-F-1R8L**
		Normally open, pneumatic spring return	**574235**	**VUVG-B10-T32U-AZT-F-1R8L**
		1x normally open, 1x normally closed, pneumatic spring return	**574236**	**VUVG-B10-T32H-AZT-F-1R8L**
		Normally closed, mechanical spring return	**8031492**	**VUVG-B10-T32C-MZT-F-1R8L**
		Normally open, mechanical spring return	**8031493**	**VUVG-B10-T32U-MZT-F-1R8L**
		1x normally open, 1x normally closed, mechanical spring return	**8031494**	**VUVG-B10-T32H-MZT-F-1R8L**
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic/mechanical spring return	**574237**	**VUVG-B10-M52-RZT-F-1R8L**
		Mechanical spring return	**578157**	**VUVG-B10-M52-MZT-F-1R8L**
	5/2-way valve, double solenoid			
	External pilot air supply		**574238**	**VUVG-B10-B52-ZT-F-1R8L**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**574239**	**VUVG-B10-P53C-ZT-F-1R8L**
		Mid-position exhausted, mechanical spring return	**574241**	**VUVG-B10-P53E-ZT-F-1R8L**
		Mid-position pressurised, mechanical spring return	**574240**	**VUVG-B10-P53U-ZT-F-1R8L**

Manifold assembly

Sub-base valve for manifold assembly
M5 or M7 connection

Dimensions

Download CAD data ➔ www.festo.com



Note
More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: G1/8 (at both ends)
[2] Ports 2, 4: M7 or M5
[3] Ports 12, 14: M5
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x30 screws are required for mounting)
[7] Cover plate
[8] Supply plate, ports 1, 3 and 5: either M5 or M7
[9] Valves/cover plate mounting on manifold rail: M2 thread

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1 10-...-G18	97.5	74.8	52.9	46.5	40.9	24.9	8.9	61.7	57.7	16.9	16	42.2

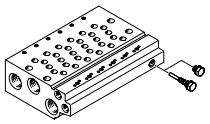
Type	B13	B14	D1	D2	D3	D4	D5	H1	H2	H3	H4
VABM-L1 10-...-G18	39.3	14.1	G1/8	M5/M7	M5	4.5	Ø6	56.4	15.7	12.2	7.9

Type	H5	H6	H7	H8	H9	H10	H11	L3	L4	L5	L6	L7	L8	L9
VABM-L1 10-...-G18	23.9	10.8	4	17.6	5.9	18	6.8	6	10.5	10.3	16	11.9	1	3

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	40.5	51	61.5	72	82.5	93	103.5	114	124.5	145.5	166.5	187.5	250.5
L2	30.5	41	51.5	62	72.5	83	93.5	104	114.5	135.5	156.5	177.5	240.5
Weight of VABM [g]	107	135	163	191	219	247	275	303	331	387	415	471	499

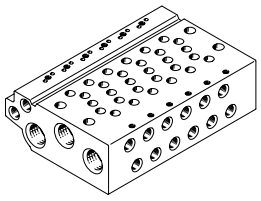
Manifold assembly

Technical data – Manifold rails[1]

	Connection			KBK	Material[3]	Operating pressure		Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	H-rail	Wall
	M5 or M7	G1/8	M5	2[2]	Wrought aluminium alloy	–0.09 ... 1	–0.9 ... 10	0.45	1.5	3

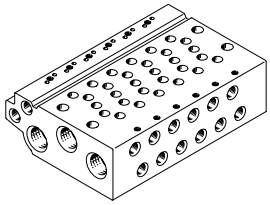
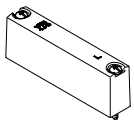
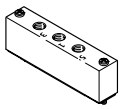
1) Blanking plugs are included with the manifold rail.
2) More information: www.festo.com/x/topic/kbk
3) Information on materials: RoHS-compliant.

Ordering data – Manifold rails

	Description		Part no.	Type
Manifold rail for sub-base valve M5/M7				
	For size B10 (M5)	2 valve positions	★ **566582**	**VABM-L1-10W-G18-2**
		3 valve positions	★ **566583**	**VABM-L1-10W-G18-3**
		4 valve positions	★ **566584**	**VABM-L1-10W-G18-4**
		5 valve positions	**566585**	**VABM-L1-10W-G18-5**
		6 valve positions	★ **566586**	**VABM-L1-10W-G18-6**
		7 valve positions	**566587**	**VABM-L1-10W-G18-7**
		8 valve positions	★ **566588**	**VABM-L1-10W-G18-8**
		9 valve positions	**566589**	**VABM-L1-10W-G18-9**
		10 valve positions	★ **566590**	**VABM-L1-10W-G18-10**
		12 valve positions	**566591**	**VABM-L1-10W-G18-12**
		14 valve positions	**566592**	**VABM-L1-10W-G18-14**
		16 valve positions	**566593**	**VABM-L1-10W-G18-16**

Manifold assembly

Ordering data – Accessories

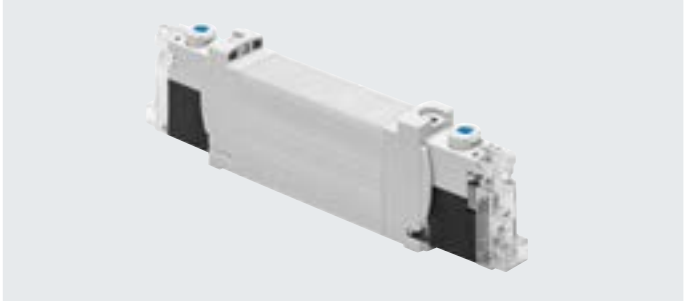
		Description		Part no.	Type
Manifold rail for sub-base valve M5/M7					
	For size B10 (M7)		2 valve positions	★ 566606	VABM-L1-10HW-G18-2
			3 valve positions	★ 566607	VABM-L1-10HW-G18-3
			4 valve positions	★ 566608	VABM-L1-10HW-G18-4
			5 valve positions	566609	VABM-L1-10HW-G18-5
			6 valve positions	★ 566610	VABM-L1-10HW-G18-6
			7 valve positions	566611	VABM-L1-10HW-G18-7
			8 valve positions	★ 566612	VABM-L1-10HW-G18-8
			9 valve positions	566613	VABM-L1-10HW-G18-9
			10 valve positions	★ 566614	VABM-L1-10HW-G18-10
			12 valve positions	566615	VABM-L1-10HW-G18-12
			14 valve positions	566616	VABM-L1-10HW-G18-14
			16 valve positions	566617	VABM-L1-10HW-G18-16
Cover plate					Datasheets → Internet: vabb
	For valve position on manifold rail, including screws and seal			★ 566495	VABB-L1-10-W
Separator					Datasheets → Internet: vabd
	For creating pressure zones			569994	VABD-6-B
Supply plate					Datasheets → Internet: vabf
	For valve position (sub-base valves M5) on manifold rail, including screws and seal			569991	VABF-L1-10-P3A4-M5
	For valve position (sub-base valves M7) on manifold rail, including screws and seal			569992	VABF-L1-10-P3A4-M7
Seals					Datasheets → Internet: vabd
	Only suitable for VUVG-B10	For sub-base valves M5/M7	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566674	VABD-L1-10B-S-M7

Datasheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

Circuit symbols ➔ page 14

- Size 14 mm
- Flow rate 350 ... 380 l/min
- Voltage 24 V DC



General technical data VUVG-BK					
Valve function			T32-A	M52-A	B52
Normal position			C[1]	–	–
Stable position			Monostable		Bistable
Pneumatic spring return			Yes	Yes	–
Design			Piston spool		
Sealing principle			Soft		
Actuation type			Electrical		
Type of control			Piloted		
Pilot air supply			Internal		
Exhaust function			Can be throttled		
Manual override			Non-detenting, detenting		
Type of mounting			On manifold rail		
Mounting position			Any		
Standard nominal flow rate		[l/min]	350	380	380
Switching time on/off		[ms]	13/20	14/24	–
Changeover time		[ms]	–		8
Size		[mm]	14		
Connection	2, 4		G1/8 in manifold rail		
Product weight		[g]	75	65	85
Corrosion resistance class CRC[2]			0		
Certificate-issuing authority			UL MH19482		
Certification			c UL us - Recognized (OL)		

1) C = normally closed
2)

More information: www.festo.com/x/topic/kbk

Safety characteristics		
Max. positive test pulse with 0 signal	[µs]	1600
Max. negative test pulse with 1 signal	[µs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

Datasheet

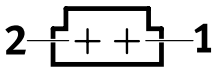
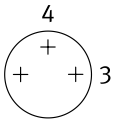
Operating and environmental conditions				
Valve function		T32-A[1]	M52-A[1]	B52
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7	0.15 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7	1.5 ... 7
Ambient temperature	[°C]	–5 ... +50		
Temperature of medium	[°C]	–5 ... +50		

1) Pneumatic spring

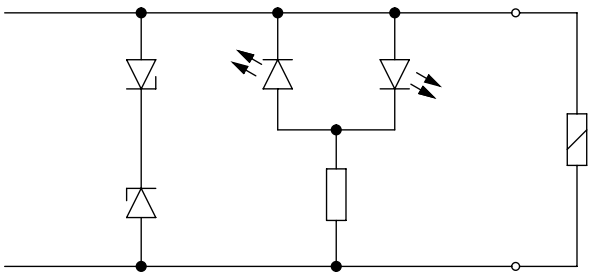
Electrical data		
Electrical connection		Via E-box → page 110
Operating voltage	[V DC]	24 ±10%
Nominal operating voltage	[V DC]	22
Power	[W]	0.7
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)
Signal status indication		LED
Maximum switching frequency	[Hz]	2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364 zone III

Pin allocation for E-box

	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or –	Protective circuit without holding current reduction
	2	+ or –	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or –	
	4	+ or –	

Protective circuit without holding current reduction

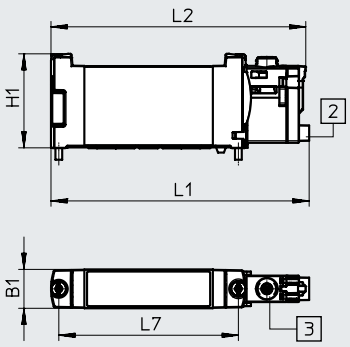


The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

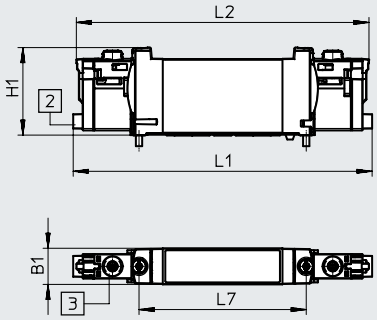
Datasheet

Dimensions Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way valve, single solenoid



5/2-way valve, double solenoid



Note

More dimensions
E-boxes
➔ Page 112

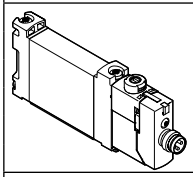
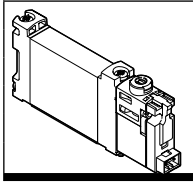
[2] Horizontal electrical connection

[3] Manual override

Type	B1	H1	L1	L2	L7
VUVG-BK14-T32C-...	14.4	34.8	118.9	116.4	66.5
VUVG-BK14-B52-...					
VUVG-BK14-M52-...			95.6	94.4	

Ordering data

★ Core Range

Ordering data				
	Description		Part no.	Type
Sub-base valve G1/8, with E-box R8				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042574**	**VUVG-BK14-T32C-AT-F-1R8L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042575**	**VUVG-BK14-M52-AT-F-1R8L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042576**	**VUVG-BK14-B52-T-F-1R8L-S**
Sub-base valve G1/8, with E-box H2				
	**2x 3/2-way valve**			
	Internal pilot air supply	Normally closed, pneumatic spring return	★ **8042570**	**VUVG-BK14-T32C-AT-F-1H2L-S**
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring return	★ **8042571**	**VUVG-BK14-M52-AT-F-1H2L-S**
	5/2-way valve, double solenoid			
	Internal pilot air supply		★ **8042572**	**VUVG-BK14-B52-T-F-1H2L-S**

Datasheet

Function
2x 3/2C, 2x 3/2U, 2x 3/2H
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

- Size 14 mm
- Flow rate
  410 ... 680 l/min
- Voltage
  5, 12 and 24 V DC
  24, 110 and 230 V AC
- Voltage VUVG-...-P1
  12 and 24 V DC
  24, 110 and 230 V AC

General technical data VUVG-B														
Valve function			T32-A			T32-M			M52-A	B52	M52-M	P53		
Normal position			C[1]	U[2]	H[4]	C[1]	U[2]	H[4]	–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return			Yes			No			Yes	–	No	–		
Mechanical spring return			No			Yes			No	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Size		[mm]	14											
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			External, internal; can be selected via sub-base											
Exhaust function			Can be throttled											
Manual override	VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting											
	VUVG-...-P1		Non-detenting, non-detenting/detenting											
Type of mounting			On manifold rail											
Mounting position			Any											
Nominal width		[mm]	4.6			4.3			5.6					
Standard nominal flow rate		[l/min]	600	580		470	450		630	680	630	600	580	580
Flow rate on manifold rail G1/8		[l/min]	510			430	410		520	570		520	500	460
Switching time														
VUVG-...	On/off	[ms]	9/25			12/18			14/22	–	13/37	12/40		
	Changeover	[ms]	–							8		20		
Pneumatic connection	1, 3, 5		G1/4 in manifold rail											
	2, 4		G1/8 in manifold rail											
	12/14, 82/84		M5 in manifold rail											
Product weight	VUVG-...	[g]	89			80			78	89	70	89		
	VUVG-...-P1	[g]	65			56			66	65	58	65		
Certificate-issuing authority	VUVG-...-P1		UL MH19482											
Certification	VUVG-...		RCM mark											
	VUVG-...		c UL us - Recognized (OL)											
	VUVG-...-P1													
CE marking (see declaration of conformity)[5]			To EU EMC Directive											
			To EU Low Voltage Directive											
Corrosion resistance class CRC[6]			2											

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
5) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... ➔ Support/Downloads.
   If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
6) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions								
Valve function			T32-A[1]	T32-M[2]	M52-A[1]	B52	M52-M[2]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Note on the operating/pilot medium			Lubricated operation possible (in which case lubricated operation will always be required)					
Operating pressure	Internal VUVG-...	[MPa]	0.15 ... 0.8	0.35 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	3.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[MPa]	0.15 ... 1	–0.09 ... 1			–0.09 ... 0.8	–0.09 ... 1
		[bar]	1.5 ... 10	–0.9 ... 10			–0.9 ... 8	–0.9 ... 10
Pilot pressure[3]		[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					
Temperature of medium	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					

1) Pneumatic spring
2) Mechanical spring
3) Minimum pilot pressure 50% of operating pressure

Electrical data			
Electrical connection	VUVG-...		Via E-box ➔ page 110
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle		[%]	100
Degree of protection to EN 60529			
	VUVG-...		IP40 (with plug socket), IP65 (with M8)

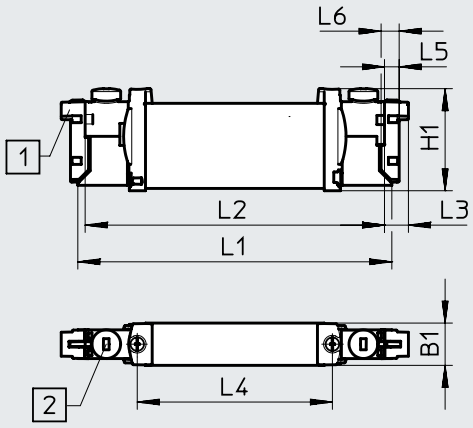
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Datasheet

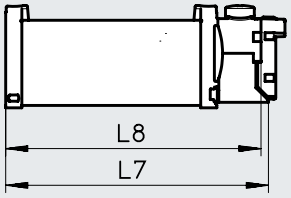
Dimensions VUVG

Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



5/2-way valve, single solenoid



Note

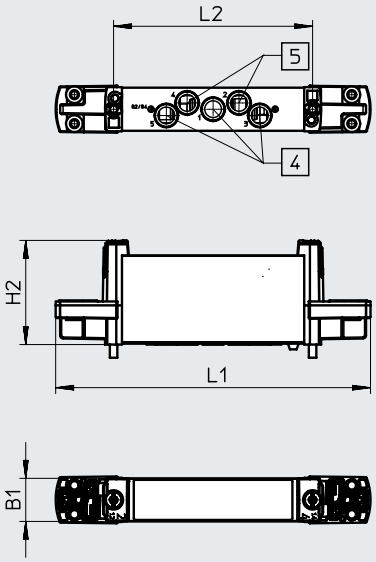
More dimensions
E-boxes
➔ Page 112

[1] Horizontal electrical connection [2] Manual override

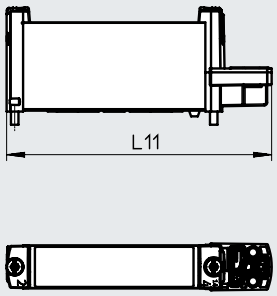
Type	B1	H1	L1	L2	L3	L4	L5	L6	L7	L8
VUVG-B14 -...-F ...	14	34.8	107	102	8	66.5	4.9	6.2	89.5	87

Dimensions VUVG-...-P1

2x 3/2-way, 5/2-way and 5/3-way valve



5/2-way valve, single solenoid

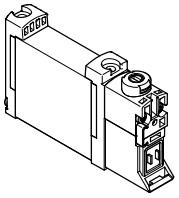
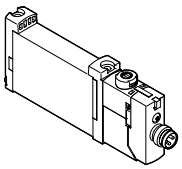


[4] Connections 1, 3 and 5 [5] Connections 2 and 4

Type	B1	H2	L1	L2	L11
VUVG-B14-...-P1	14.4	34.8	105.2	66.5	88.6

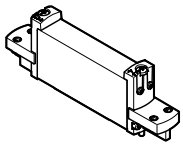
Ordering data

Ordering data

	Description		Part no.	Type
Sub-base valve G1/8, without E-box				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, pneumatic spring return	**566513**	**VUVG-B14-T32C-AZT-F-1P3**
		Normally open, pneumatic spring return	**566514**	**VUVG-B14-T32U-AZT-F-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**566515**	**VUVG-B14-T32H-AZT-F-1P3**
		Normally closed, mechanical spring return	**574376**	**VUVG-B14-T32C-MZT-F-1P3**
		Normally open, mechanical spring return	**574377**	**VUVG-B14-T32U-MZT-F-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574378**	**VUVG-B14-T32H-MZT-F-1P3**
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic spring return	**566516**	**VUVG-B14-M52-AZT-F-1P3**
		Mechanical spring return	**574379**	**VUVG-B14-M52-MZT-F-1P3**
	5/2-way valve, double solenoid			
	External pilot air supply		**566517**	**VUVG-B14-B52-ZT-F-1P3**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**566518**	**VUVG-B14-P53C-ZT-F-1P3**
		Mid-position exhausted, mechanical spring return	**566519**	**VUVG-B14-P53E-ZT-F-1P3**
		Mid-position pressurised, mechanical spring return	**566520**	**VUVG-B14-P53U-ZT-F-1P3**
Sub-base valve G1/8, with E-box R8				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, pneumatic spring return	**574242**	**VUVG-B14-T32C-AZT-F-1R8L**
		Normally open, pneumatic spring return	**574243**	**VUVG-B14-T32U-AZT-F-1R8L**
		1x normally open, 1x normally closed, pneumatic spring return	**574244**	**VUVG-B14-T32H-AZT-F-1R8L**
		Normally closed, mechanical spring return	**578248**	**VUVG-B14-T32C-MZT-F-1R8L**
		Normally open, mechanical spring return	**8031517**	**VUVG-B14-T32U-MZT-F-1R8L**
		1x normally open, 1x normally closed, mechanical spring return	**8031518**	**VUVG-B14-T32H-MZT-F-1R8L**
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic spring return	**574245**	**VUVG-B14-M52-AZT-F-1R8L**
		Mechanical spring return	**578158**	**VUVG-B14-M52-MZT-F-1R8L**
	5/2-way valve, double solenoid			
	External pilot air supply		**574246**	**VUVG-B14-B52-ZT-F-1R8L**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**574247**	**VUVG-B14-P53C-ZT-F-1R8L**
		Mid-position exhausted, mechanical spring return	**574249**	**VUVG-B14-P53E-ZT-F-1R8L**
		Mid-position pressurised, mechanical spring return	**574248**	**VUVG-B14-P53U-ZT-F-1R8L**

Ordering data

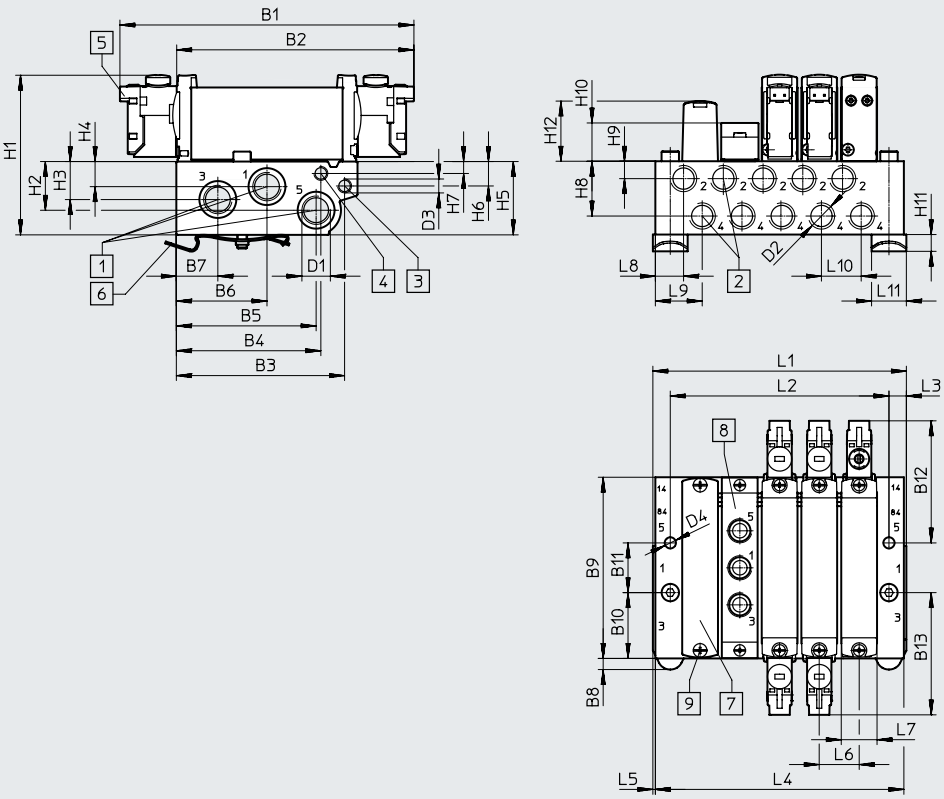
Ordering data

	Description		Part no.	Type
Sub-base valve G1/8, to ISO15218				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, pneumatic spring return	**8033535**	**VUVG-B14-T32C-AZ-F-P1**
		Normally open, pneumatic spring return	**8033536**	**VUVG-B14-T32U-AZ-F-P1**
		1x normally open, 1x normally closed, pneumatic spring return	**8033537**	**VUVG-B14-T32H-AZ-F-P1**
		Normally closed, mechanical spring return	**8033538**	**VUVG-B14-T32C-MZ-F-P1**
		Normally open, mechanical spring return	**8033539**	**VUVG-B14-T32U-MZ-F-P1**
		1x normally open, 1x normally closed, mechanical spring return	**8033540**	**VUVG-B14-T32H-MZ-F-P1**
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic spring return	**8033541**	**VUVG-B14-M52-AZ-F-P1**
		Mechanical spring return	**8033542**	**VUVG-B14-M52-MZ-F-P1**
	5/2-way valve, double solenoid			
	External pilot air supply	–	**8033543**	**VUVG-B14-B52-Z-F-P1**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**8033544**	**VUVG-B14-P53C-Z-F-P1**
		Mid-position exhausted, mechanical spring return	**8033545**	**VUVG-B14-P53E-Z-F-P1**
		Mid-position pressurised, mechanical spring return	**8033546**	**VUVG-B14-P53U-Z-F-P1**

Manifold assembly

Sub-base valve for manifold assembly
Connection G1/8

Dimensions Download CAD data ➔ www.festo.com



Note
More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: G1/4 (at both ends)
[2] Ports 2, 4: G1/8
[3] Ports 12, 14: M5
[4] Ports 82, 84: M5
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x35 screws are required for mounting)
[7] Cover plate
[8] Supply plate: ports 1, 3 and 5: G1/8
[9] Valves/cover plate mounting on manifold rail: M2.5 thread

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1-14W-G14	118.3	95.1	67.7	58.2	56.3	36.6	16.7	4.5	72.9	26.5	20	49.1

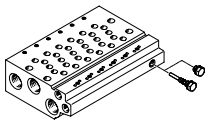
Type	B13	D1	D2	D3	D4	H1	H2	H3	H4	H5
VABM-L1-14W-G14	49.1	G1/4	G1/8	M5	Ø 4.5	64.3	19.6	15.3	10.1	29.5

Type	H6	H7	H8	H9	H10	H11	H12	L3	L5	L6	L7	L8	L9	L10	L11
VABM-L1-14W-G14	9.8	4.8	22.1	7	15.4	6.8	23.9	6	1	16	14.4	11.3	18.5	16	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	56.3	72.3	88.3	104.3	120.3	136.3	152.3	168.3	184.3	216.3	248.3	280.3
L2	40	56	72	88	104	120	136	152	168	200	232	264
L4	54.3	70.3	86.3	102.3	118.3	134.3	150.3	166.3	182.3	214.3	246.6	278.3
Weight of VABM [g]	232	306	380	454	528	602	676	750	824	972	1120	1268

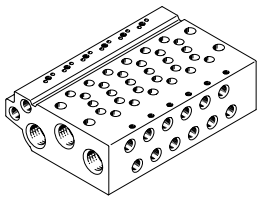
Ordering data

Technical data – Manifold rails[1)]

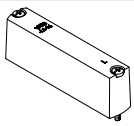
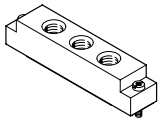
	Connection			KBK	Material[3)]	Operating pressure		Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	H-rail	Wall
	G1/8	G1/4	M5	2[2)]	Wrought aluminium alloy	–0.09 ... 1	–0.9 ... 10	0.65	1.5	3

1) Blanking plugs are included with the manifold rail.
2) More information: www.festo.com/x/topic/kbk
3) Information on materials: RoHS-compliant.

Ordering data – Manifold rail

	Description		Part no.	Type
Manifold rail for sub-base valve G1/8				
	For size B14 (G1/8)	2 valve positions	★ 566642	VABM-L1-14W-G14-2
		3 valve positions	★ 566643	VABM-L1-14W-G14-3
		4 valve positions	★ 566644	VABM-L1-14W-G14-4
		5 valve positions	566645	VABM-L1-14W-G14-5
		6 valve positions	★ 566646	VABM-L1-14W-G14-6
		7 valve positions	566647	VABM-L1-14W-G14-7
		8 valve positions	★ 566648	VABM-L1-14W-G14-8
		9 valve positions	566649	VABM-L1-14W-G14-9
		10 valve positions	★ 566650	VABM-L1-14W-G14-10
		12 valve positions	566651	VABM-L1-14W-G14-12
		14 valve positions	566652	VABM-L1-14W-G14-14
		16 valve positions	566653	VABM-L1-14W-G14-16

Ordering data – Accessories

	Description		Part no.	Type
Cover plate				Datasheets → Internet: vabb
	For valve position on manifold rail, including screws and seal	–	★ 569989	VABB-L1-14
		Suitable for battery production	8168539	VABB-L1-14-F1A
Separator				Datasheets → Internet: vabd
	For creating pressure zones		569996	VABD-10-B
Supply plate				Datasheets → Internet: vabf
	For valve position on manifold rail, including screws and seal	–	569993	VABF-L1-14-P3A4-G18
		Suitable for battery production	8163544	VABF-L1-14-P3A4-G18-F1A
Seals				Datasheets → Internet: vabd
	For sub-base valves G1/8	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566676	VABD-L1-14B-S-G18

Datasheet

Function
2x 3/2C, 2x 3/2U, 2x 3/2H
5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols ➔ page 14

- Size 18 mm
- Flow rate
  800 ... 1150 l/min
- Voltage
  5, 12 and 24 V DC
- Voltage VUVG-...-P1
  12 and 24 V DC
  24, 110 and 230 V AC

General technical data VUVG-B														
Valve function			T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position			C[1]	U[2]	H[4]	C[1]	U[2]	H[4]	–	–	–	C[1]	U[2]	E[3]
Stable position			Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return			Yes			No			Yes[5]	–	No	–		
Mechanical spring return			No			Yes			Yes[5]	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			External, internal; can be selected via sub-base											
Exhaust function			Can be throttled											
Manual override	VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting											
	VUVG-...-P1		–											
Type of mounting			On manifold rail											
Mounting position			Any											
Nominal width		[mm]	5.7						6.9	7.3	6.9	6.5		
Standard nominal flow rate		[l/min]	900						1150			1080		
Flow rate on manifold rail			800						1000			950		
Switching time														
VUVG-...	on/off	[ms]	13/27			15/22			15/31	–	10/45	15/48		
	changeover	[ms]	–							11		29		
VUVG-...-P1	on/off	[ms]	13/18			13/27			16/22	–	14/26	15/32		
	changeover	[ms]	–							12	–	21		
Size		[mm]	18											
Connection	1, 3, 5		G3/8 in manifold rail											
	2, 4		G1/4 in manifold rail											
	12/14, 82/84		M5 in manifold rail											
Product weight	VUVG-...	[g]	164						154	160	154	160		
	VUVG-...-P1	[g]	140						142	140	142	136		
Certificate-issuing authority	VUVG-...-P1		UL MH19482											
Certification	VUVG-...		RCM mark											
	VUVG-...		c UL us - Recognized (OL)											
	VUVG-...-P1													
CE marking (see declaration of conformity)[6]														
	VUVG-...		To EU EMC Directive											
	VUVG-...-P1		To EU Low Voltage Directive											
Corrosion resistance class CRC[7]			2											

1) C=Normally closed/mid-position closed
2) U=Normally open/mid-position pressurised
3) E=Mid-position exhausted
4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
5) Combined reset method
6) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... ➔ Support/Downloads.
   If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
7) More information: www.festo.com/x/topic/kbk

Datasheet

Operating and environmental conditions								
Valve function			T32-A[1]	T32-M[3]	M52-R[2]	B52	M52-M[3]	P53
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[MPa]	0.15 ... 1	–0.09 ... 1			–0.09 ... 1	–0.09 ... 1
		[bar]	1.5 ... 10	–0.9 ... 10			–0.9 ... 10	–0.9 ... 10
Pilot pressure		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					
	VUVG-...-P1	[°C]	–5 ... +60					
Temperature of medium	VUVG-...	[°C]	–5 ... +50, with holding current reduction –5 ... +60					
	VUVG-...-P1	[°C]	–5 ... +60					

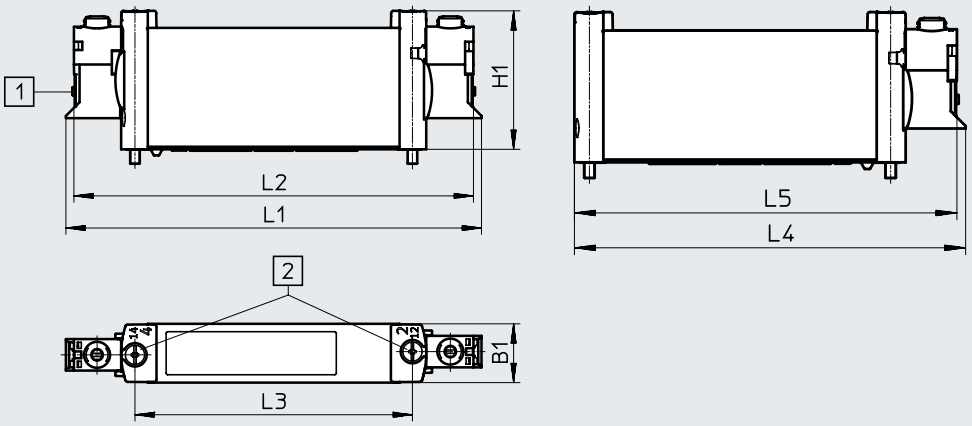
1) Pneumatic spring
2) Mixed, pneumatic/mechanical spring
3) Mechanical spring

Electrical data			
Electrical connection	VUVG-...		Via E-box ➔ page 110
	VUVG-....-P1		Via electric pilot valve
Pilot interface	VUVG-....-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
	VUVG-....-P1	[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-....-P1	[W]	1.3
Duty cycle		[%]	100
Degree of protection to EN 60529			
	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-....-P1		IP65, with electric pilot valve and plug socket

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364-B1/B2-L

Dimensions VUVG-B18-...F-... Download CAD data ➔ www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



[1] Horizontal electrical connection [2] Manual override

Note

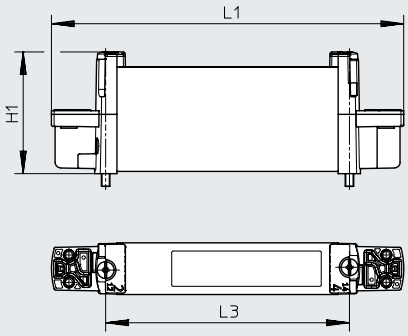
More dimensions
E-boxes
➔ Page 112

Type	B1	H1	L1	L2	L3	L4	L5
VUVG-B18 -...-F...	18.3	43.1	129.4	124.4	86.4	112.2	109.7

Datasheet

Dimensions VUVG-B18-...-F-P1 Download CAD data ➔ www.festo.com

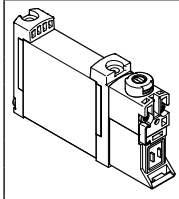
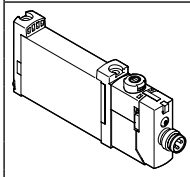
2x 3/2-way, 5/2-way and 5/3-way valve



Type	H1	L1	L3
VUVG-B18-...-F-P1	43.1	124.8	86.4

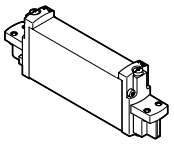
Ordering data

Ordering data

	Description		Part no.	Type
Sub-base valve G1/4, without E-box				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, pneumatic spring return	**574443**	**VUVG-B18-T32C-AZT-F-1P3**
		Normally open, pneumatic spring return	**574444**	**VUVG-B18-T32U-AZT-F-1P3**
		1x normally open, 1x normally closed, pneumatic spring return	**574445**	**VUVG-B18-T32H-AZT-F-1P3**
		Normally closed, mechanical spring return	**574446**	**VUVG-B18-T32C-MZT-F-1P3**
		Normally open, mechanical spring return	**574447**	**VUVG-B18-T32U-MZT-F-1P3**
		1x normally open, 1x normally closed, mechanical spring return	**574448**	**VUVG-B18-T32H-MZT-F-1P3**
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic/mechanical spring return	**574449**	**VUVG-B18-M52-RZT-F-1P3**
		Mechanical spring return	**574450**	**VUVG-B18-M52-MZT-F-1P3**
	5/2-way valve, double solenoid			
	External pilot air supply		**574451**	**VUVG-B18-B52-ZT-F-1P3**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**574452**	**VUVG-B18-P53C-ZT-F-1P3**
		Mid-position exhausted, mechanical spring return	**574453**	**VUVG-B18-P53E-ZT-F-1P3**
		Mid-position pressurised, mechanical spring return	**574454**	**VUVG-B18-P53U-ZT-F-1P3**
Sub-base valve G1/4, with E-box R8				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, pneumatic spring return	**8031537**	**VUVG-B18-T32C-AZT-F-1R8L**
		Normally open, pneumatic spring return	**8031538**	**VUVG-B18-T32U-AZT-F-1R8L**
		1x normally open, 1x normally closed, pneumatic spring return	**8031539**	**VUVG-B18-T32H-AZT-F-1R8L**
		Normally closed, mechanical spring return	**8031540**	**VUVG-B18-T32C-MZT-F-1R8L**
		Normally open, mechanical spring return	**8031541**	**VUVG-B18-T32U-MZT-F-1R8L**
		1x normally open, 1x normally closed, mechanical spring return	**8031542**	**VUVG-B18-T32H-MZT-F-1R8L**
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic/mechanical spring return	**8031543**	**VUVG-B18-M52-RZT-F-1R8L**
		Mechanical spring return	**8031544**	**VUVG-B18-M52-MZT-F-1R8L**
	5/2-way valve, double solenoid			
	External pilot air supply		**8031545**	**VUVG-B18-B52-ZT-F-1R8L**
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring return	**8031546**	**VUVG-B18-P53C-ZT-F-1R8L**
		Mid-position exhausted, mechanical spring return	**8031547**	**VUVG-B18-P53E-ZT-F-1R8L**
		Mid-position pressurised, mechanical spring return	**8031548**	**VUVG-B18-P53U-ZT-F-1R8L**

Ordering data

Ordering data

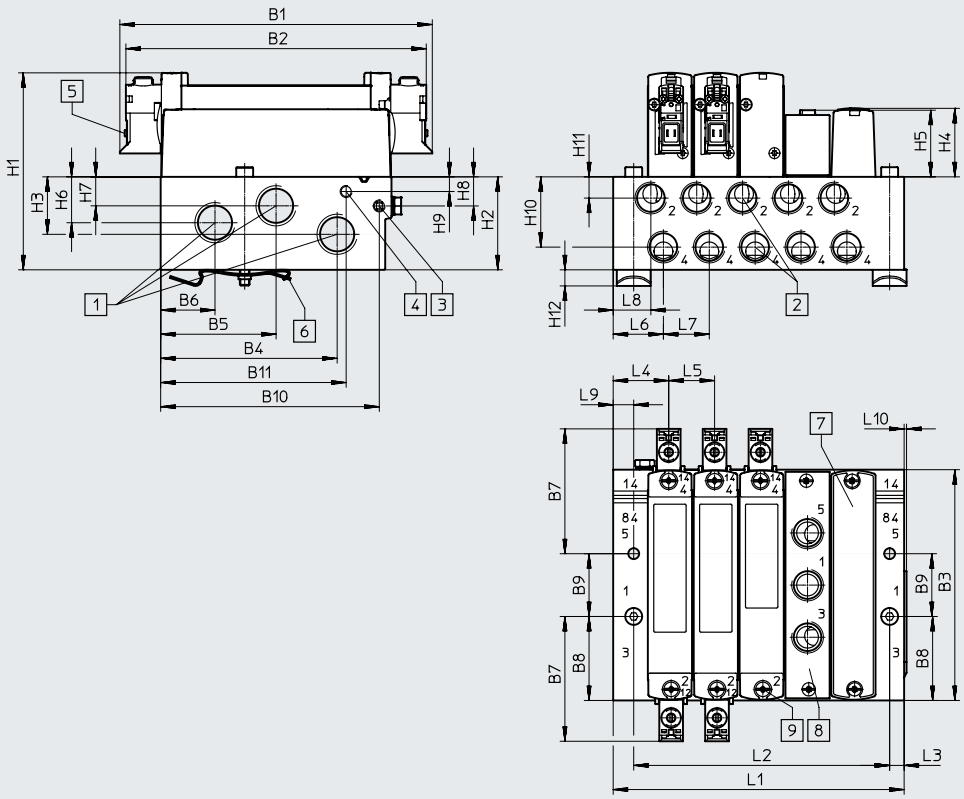
	Description		Part no.	Type
Sub-base valve G1/4, to ISO 15218				
	**2x 3/2-way valve**			
	External pilot air supply	Normally closed, mechanical spring return	**8033559**	**VUVG-B18-T32C-AZ-F-P1**
		Normally open, mechanical spring return	**8033560**	**VUVG-B18-T32U-AZ-F-P1**
		1x normally open, 1x normally closed, mechanical spring return	**8033561**	**VUVG-B18-T32H-AZ-F-P1**
		Normally closed, monostable, mechanical spring return	**8033562**	**VUVG-B18-T32C-MZ-F-P1**
		Normally open, monostable, mechanical spring return	**8033563**	**VUVG-B18-T32U-MZ-F-P1**
		1x normally open, monostable, 1x normally closed, mechanical spring return	**8033564**	**VUVG-B18-T32H-MZ-F-P1**
	5/2-way valve, single solenoid			
	External pilot air supply	Mechanical spring return	**8033565**	**VUVG-B18-M52-RZ-F-P1**
			8033566	**VUVG-B18-M52-MZ-F-P1**
	5/2-way valve, double solenoid			
	External pilot air supply		**8033567**	**VUVG-B18-B52-Z-F-P1**
	5/3-way valve			
	External pilot air supply	Normally closed, mechanical spring return	**8033568**	**VUVG-B18-P53C-Z-F-P1**
		Mid-position exhausted, mechanical spring return	**8033569**	**VUVG-B18-P53E-Z-F-P1**
		Mid-position pressurised, mechanical spring return	**8033570**	**VUVG-B18-P53U-Z-F-P1**

Manifold assembly

Sub-base valve for manifold assembly
Connection G1/4

Dimensions

Download CAD data ➔ www.festo.com



Note

More dimensions
E-boxes
➔ Page 112

[1] Ports 1, 3 and 5: G3/8 (at both ends)
[2] Ports 2, 4: G1/4
[3] Ports 12, 14: M5
[4] Ports 82, 84: M5
[5] Electrical connection for E-boxes and accessories
[6] H-rail mounting (two M4x40 screws are required for mounting)
[7] Cover plate
[8] Supply plate, ports 1, 3 and 5: G1/4
[9] Valve/cover plate/supply plate mounting on manifold rail: M3 thread

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	D1
VABM-L1-18W-G38	129.4	124.4	95.6	73.1	47.8	22.5	51.7	34.8	26	90.6	76.8	4.5

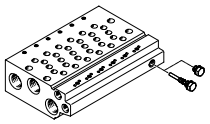
Type	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12
VABM-L1-18W-G38	81.6	38.5	11.5	28.4	27.6	19	12	12.1	6.1	29.1	8.8	6.5

Type	L3	L4	L5	L6	L7	L8	L9	L10
VABM-L1-18W-G38	6	23	19	20.8	19	15.6	8.5	1

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	63.5	82.5	101.5	120.5	139.5	158.5	177.5	196.5	215.5	253.5	291.5	329.5
L2	49	68	87	106	125	144	163	182	201	239	277	315
Weight of VABM [g]	232	306	380	454	528	602	676	750	824	972	1120	1268

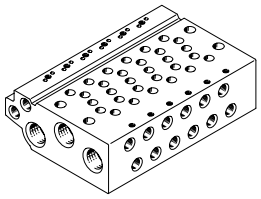
Ordering data

Technical data – Manifold rails[1)]

	Connection			KBK	Material[3)]	Operating pressure		Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	H-rail	Wall
	G1/4	G3/8	M5	2[2)]	Wrought aluminium alloy	–0.09 ... 1	–0.9 ... 10	1.18	1.5	3

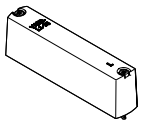
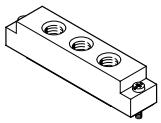
1) Blanking plugs are included with the manifold rail.
2) More information: www.festo.com/x/topic/kbk
3) Information on materials: RoHS-compliant.

Ordering data – Manifold rails

	Description		Part no.	Type
Manifold rail for sub-base valve G1/4				
	For size B18 (G1/4)	2 valve positions	**574467**	**VABM-L1-18W-G38-2**
		3 valve positions	**574468**	**VABM-L1-18W-G38-3**
		4 valve positions	**574469**	**VABM-L1-18W-G38-4**
		5 valve positions	**574470**	**VABM-L1-18W-G38-5**
		6 valve positions	**574471**	**VABM-L1-18W-G38-6**
		7 valve positions	**574472**	**VABM-L1-18W-G38-7**
		8 valve positions	**574473**	**VABM-L1-18W-G38-8**
		9 valve positions	**574474**	**VABM-L1-18W-G38-9**
		10 valve positions	**574475**	**VABM-L1-18W-G38-10**
		12 valve positions	**574476**	**VABM-L1-18W-G38-12**
		14 valve positions	**574477**	**VABM-L1-18W-G38-14**
		16 valve positions	**574478**	**VABM-L1-18W-G38-16**

Ordering data

Ordering data – Accessories

	Description		Part no.	Type
Cover plate				Datasheets ➔ Internet: vabb
	For valve position on manifold rail, including screws and seal		★ **574482**	**VABB-L1-18**
Separator				Datasheets ➔ Internet: vabd
	For creating pressure zones		**574483**	**VABD-14-B**
Supply plate				Datasheets ➔ Internet: vabf
	For valve position on manifold rail, including screws and seal		**574481**	**VABF-L1-18-P3A4-G14**
Seals				Datasheets ➔ Internet: vabd
	For sub-base valves G1/4	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	**574480**	**VABD-L1-18B-S-G14**

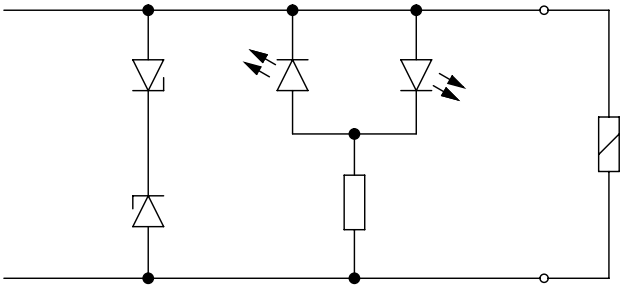
Note

Connect supply plate at port 1 with compressed air. Reverse operation (pressure at port 3, 5) is not permissible.

E-boxes

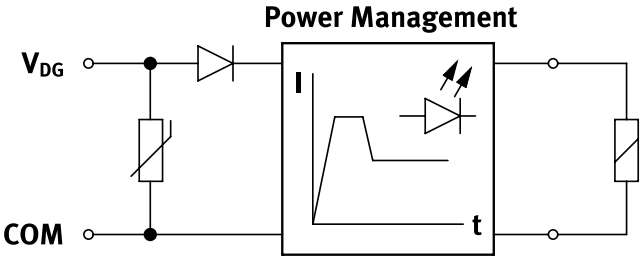
General technical data Variants	H2	H3	S2	S3	L-	R1	R8
Mounting position	Any						
Electrical connection	2-pin, socket				Flying leads	M8 individual plug, 4-pin	M8 individual plug, 3-pin
Degree of protection	IP40					IP65	
Signal status indication	LED						
Type of mounting	Clip					Self-tapping screw	
Note on materials	RoHS-compliant						
Housing colour	Black						
Information about housing materials	PA						
Certification	RCM						

Protective circuit without holding current reduction

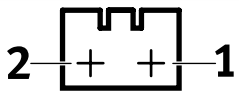
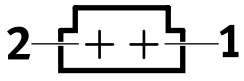
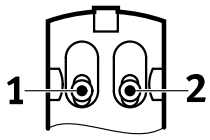


The solenoid coils (P type) of the 5, 12 and 24 V designs have a protective circuit to arrest sparks and protect against polarity reversal.

Protective circuit with holding current reduction

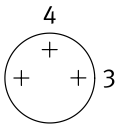
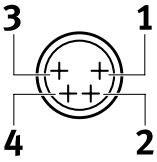


The 24 V DC design (R type) additionally features holding current reduction. This reduces the power from 1 W to 0.35 W.

Pin allocation for E-box	Pin		Description
Rectangular plug, connection pattern H			
	**VAVE-L1-1VH2-LP, VAVE-L1-1VH3-LP**		
	1	+ or –	Without holding current reduction
	2	+ or –	
	VAVE-L1-1H2-LR, VAVE-L1-1H3-LR		
	1	+	With holding current reduction
	2	–	
Rectangular plug, connection pattern S			
	**VAVE-L1-1VS2-LP, VAVE-L1-1VS3-LP**		
	1	+ or –	Without holding current reduction
	2	+ or –	
	VAVE-L1-1S2-LR, VAVE-L1-1S3-LR		
	1	–	With holding current reduction
	2	+	
Flying leads, 2-pin			
	**VAVE-L1-1VL1...4- LP**		
	1	+ or –	Without holding current reduction
	2	+ or –	
	VAVE-L1-1L1...4-LR		
	1	–	With holding current reduction
	2	+	

E-boxes

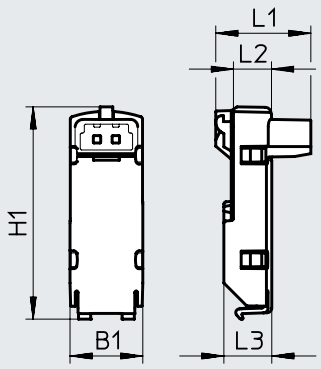
Pin allocation for E-box

	Pin		Description
Round plug, M8, 3-pin			
	**VAVE-L1-1VR8-LP**		
	1	Not used	Without holding current reduction
	3	+ or –	
	4	+ or –	
	VAVE-L1-1R8-LR		
	1	Not used	With holding current reduction
	3	+ or –	
	4	+ or –	
Round plug, M8, 4-pin			
	**VAVE-L1-1VR1-LP**		
	1	Not used	Without holding current reduction
	2	Not used	
	3	+ or –	
	4	+ or –	
	VAVE-L1-1R1-LR		
	1	Not used	With holding current reduction
	2	Not used	
	3	+ or –	
	4	+ or –	
Open cable end			
	**VAVE-L1-1VK...**		
	BK	+ or –	Without holding current reduction
	BK	+ or –	
	VAVE-L1-1K...		
	BK	+ or –	With holding current reduction
	BK	+ or –	

E-boxes

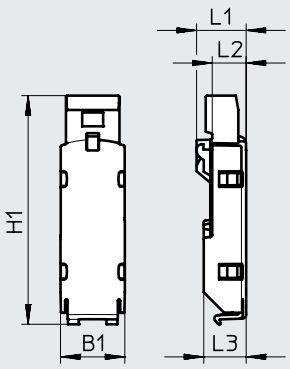
Dimensions Download CAD data ➔ www.festo.com

E-boxes, S2/H2



Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VS2-LP	9.8	28.8	12.9	5.2	6.5
VAVE-L1-1S2-LR					
VAVE-L1-1VH2-LP			10.8		
VAVE-L1-H2-LR					

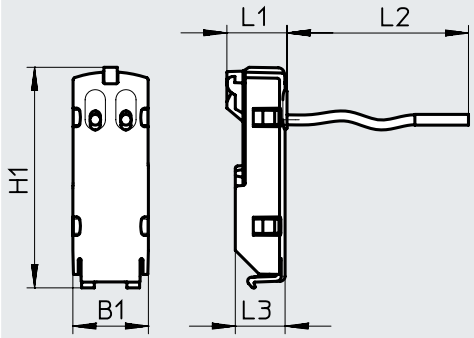
E-boxes, S3/H3



Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VS3-LP	9.8	35	7.6	5.2	6.5
VAVE-L1-1S3-LR					
VAVE-L1-1VH3-LP		33.6	7.5		
VAVE-L1-1H3-LR					

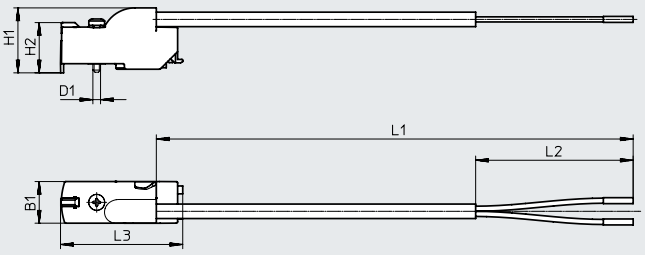
Dimensions Download CAD data ➔ www.festo.com

E-boxes, VL11 ...1 4



Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VL1-LP	9.8	28.8	7.9	0.5	6.5
VAVE-L1-1L1-LR					
VAVE-L1-1VL2-LP				1	
VAVE-L1-1L2-LR					
VAVE-L1-1VL3-LP				2.5	
VAVE-L1-1L3-LR					
VAVE-L1-1VL4-LP				5	
VAVE-L1-1L4-LR					

E-boxes, VK6 ... 9

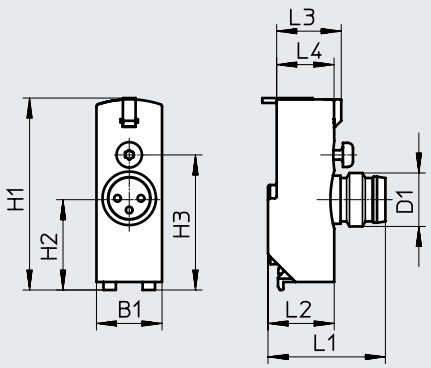


Type	B1	H1	H2 ±0.3	L1	L2 ±5	L3 ±0.5	D1 Ø
VAVE-L1-1VK6-LP	9.8	15.3	11.8	0.5	50	28.7	1.8
VAVE-L1-1VK7-LP				1.0			
VAVE-L1-1VK8-LP				2.5			
VAVE-L1-1VK9-LP				5.0			
VAVE-L1-1K6-LR				0.5			
VAVE-L1-1K7-LR				1.0			
VAVE-L1-1K8-LR				2.5			
VAVE-L1-1K9-LR				5.0			

E-boxes

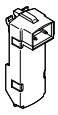
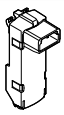
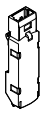
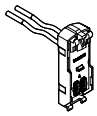
Dimensions Download CAD data ➔ www.festo.com

E-boxes, R8/R1



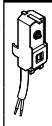
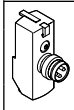
Type	B1	H1	H2	H3	L1	L2	L3	L4	D1 ø
VAVE-L1-1VR8-LP	9.8	28.7	13.7	20.2	18.4	9.9	9.7	8.6	M8
VAVE-L1-1VR1-LP									

Ordering data – E-boxes

Design	Plug	Additional functions	Ambient temperature [°C]	Code	Power [W]	Voltage [V DC]	Part no.	Type
	NEBV-H1 ...	Spark arresting, bipolar, IP40	–5 ... +50	H2	1	12/24	★ **566714**	**VAVE-L1-1VH2-LP**
		Spark arresting, holding current reduction, IP40	–5 ... +60	H2R	0.35	24	★ **566716**	**VAVE-L1-1H2-LR**
	NEBV-H1 ...	Spark arresting, bipolar, IP40	–5 ... +50	H3	1	12/24	**566715**	**VAVE-L1-1VH3-LP**
		Spark arresting, holding current reduction, IP40	–5 ... +60	H3R	0.35	24	**566717**	**VAVE-L1-1H3-LR**
	NEBV-HS ...	Spark arresting, bipolar, IP40	–5 ... +50	S2	1	12/24	**566718**	**VAVE-L1-1VS2-LP**
		Spark arresting, holding current reduction, IP40	–5 ... +60	S2R	0.35	24	**566720**	**VAVE-L1-1S2-LR**
	NEBV-HS ...	Spark arresting, bipolar, IP40	–5 ... +50	S3	1	12/24	**566719**	**VAVE-L1-1VS3-LP**
		Spark arresting, holding current reduction, IP40	–5 ... +60	S3R	0.35	24	**566721**	**VAVE-L1-1S3-LR**
	Open cable end	Spark arresting, bipolar, IP40	–5 ... +50	L1	1	12/24	**566722**	**VAVE-L1-1VL1-LP**
				L2			**566723**	**VAVE-L1-1VL2-LP**
				L3			**566724**	**VAVE-L1-1VL3-LP**
				L4			**566725**	**VAVE-L1-1VL4-LP**
		Spark arresting, holding current reduction, IP40	–5 ... +60	L1R	0.35	24	**566726**	**VAVE-L1-1L1-LR**
				L2R			**566727**	**VAVE-L1-1L2-LR**
				L3R			**566728**	**VAVE-L1-1L3-LR**
				L4R			**566729**	**VAVE-L1-1L4-LR**

E-boxes

Ordering data – E-boxes

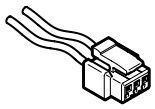
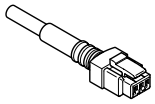
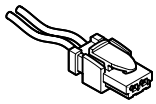
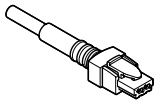
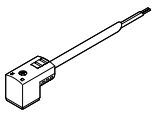
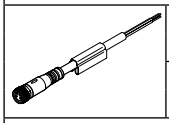
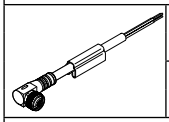
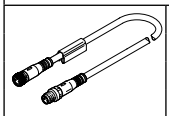
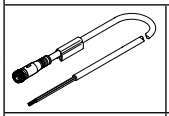
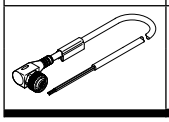
Design	Plug	Additional functions	Ambient temperature [°C]	Code	Power [W]	Voltage [V DC]	Cable length [m]	Part no.	Type
	Open cable end	Spark arresting, bipolar, IP65	–5 … +60	K6	1	12/24	0.5	**573941**	**VAVE-L1-1VK6-LP**
				K7			1	★ **573942**	**VAVE-L1-1VK7-LP**
				K8			2.5	**573943**	**VAVE-L1-1VK8-LP**
				K9			5	**573944**	**VAVE-L1-1VK9-LP**
		Spark arresting, bipolar, holding current reduction, IP65	–5 … +60	K6R	0.35	24	0.5	**573945**	**VAVE-L1-1K6-LR**
				K7R			1	**573946**	**VAVE-L1-1K7-LR**
				K8R			2.5	**573947**	**VAVE-L1-1K8-LR**
				K9R			5	**573948**	**VAVE-L1-1K9-LR**
	NEBU-M8 …	Spark arresting, bipolar, IP65	–5 … +60	R8	1	12/24	–	★ **573919**	**VAVE-L1-1VR8-LP**
		Spark arresting, bipolar, holding current reduction, IP65		R8R	0.35	24	–	**573920**	**VAVE-L1-1R8-LR**
		Spark arresting, bipolar, IP65		R1	1	12/24	–	**573921**	**VAVE-L1-1VR1-LP**
		Spark arresting, bipolar, holding current reduction, IP65		R1R	0.35	24	–	**573922**	**VAVE-L1-1R1-LR**

Ordering data – Pilot controls

Design	Electrical connection	Manual override	Ambient temperature [°C]	Voltage [V DC]	Voltage [V AC]	Part no.	Type
	Type C to DIN EN 175301-803	Non-detenting	–5 … +50	24	–	**8040564**	**VSCS-B-M32-MH-WA-1C1-8**
				12	–	**8040565**	**VSCS-B-M32-MH-WA-5C1-8**
				–	24	**8040566**	**VSCS-B-M32-MH-WA-1AC1-8**
				–	110	**8040567**	**VSCS-B-M32-MH-WA-2AC1-8**
				–	230	**8040568**	**VSCS-B-M32-MH-WA-3AC1-8**
	Connection type C to industry standard			24	–	**8137327**	**VSCS-B-M32-MH-WA-1E1-8**
	M12 to IEC 61076-2-101			24	–	**8040569**	**VSCS-B-M32-MH-WA-1R3-8**
	Type C to DIN EN 175301-803	Non-detenting/detenting		24	–	**8040570**	**VSCS-B-M32-MD-WA-1C1-8**
				12	–	**8040571**	**VSCS-B-M32-MD-WA-5C1-8**
				–	24	**8040572**	**VSCS-B-M32-MD-WA-1AC1-8**
				–	110	**8040573**	**VSCS-B-M32-MD-WA-2AC1-8**
				–	230	**8040574**	**VSCS-B-M32-MD-WA-3AC1-8**
	Connection type C to industry standard			24	–	**8137328**	**VSCS-B-M32-MD-WA-1E1-8**
	M12 to IEC 61076-2-101			24	–	**8040575**	**VSCS-B-M32-MD-WA-1R3-8**

Accessories

Ordering data

	Description	Cable length [m]	Part no.	Type
Plug socket with cable, not sheathed, open end				Datasheets → Internet: nebv
	For E-box code H2, H2R or H3, H3R, 2-pin socket	0.5	★ 566654	NEBV-H1G2-KN-0.5-N-LE2
		1	★ 566655	NEBV-H1G2-KN-1-N-LE2
		2.5	★ 566656	NEBV-H1G2-KN-2.5-N-LE2
		5	566657	NEBV-H1G2-KN-5-N-LE2
Plug socket with cable, sheathed, open end				Datasheets → Internet: nebv
	For E-box code H2, H2R or H3, H3R, 2-pin socket	0.5	★ 566658	NEBV-H1G2-P-0.5-N-LE2
		1	★ 566659	NEBV-H1G2-P-1-N-LE2
		2.5	★ 566660	NEBV-H1G2-P-2.5-N-LE2
		5	566661	NEBV-H1G2-P-5-N-LE2
Plug socket with cable, not sheathed, open end				Datasheets → Internet: nebv
	For E-box code S2, S2R or S3, S3R, 2-pin socket,	0.5	566662	NEBV-HSG2-KN-0.5-N-LE2
		1	566663	NEBV-HSG2-KN-1-N-LE2
		2.5	566664	NEBV-HSG2-KN-2.5-N-LE2
		5	566665	NEBV-HSG2-KN-5-N-LE2
Plug socket with cable, sheathed, open end				Datasheets → Internet: nebv
	For E-box code S2, S2R or S3, S3R, 2-pin socket	0.5	566666	NEBV-HSG2-P-0.5-N-LE2
		1	566667	NEBV-HSG2-P-1-N-LE2
		2.5	566668	NEBV-HSG2-P-2.5-N-LE2
		5	566669	NEBV-HSG2-P-5-N-LE2
Connecting cable, open end				
	For pilot valve VSCS to ISO 15218, narrow socket, type C to EN 175301-803	2.5	8032623	NEBV-C1SW2L-P-K-2.5-N-LE2-S9
		5	8032626	NEBV-C1SW2L-P-K-5-N-LE2-S9
		10	8032627	NEBV-C1SW2L-P-K-10-N-LE2-S9
		2.5	8032628	NEBV-C1SW3-K-2.5-N-LE3-S9
		5	8032629	NEBV-C1SW3-K-5-N-LE3-S9
Connecting cable, open end				Datasheets → Internet: nebu
	For E-box code R8 3-pin, straight socket, M8x1	2.5	★ 541333	NEBU-M8G3-K-2.5-LE3
		5	★ 541334	NEBU-M8G3-K-5-LE3
	For E-box code R1 4-pin, straight socket, M8x1	2.5	541342	NEBU-M8G4-K-2.5-LE4
		5	541343	NEBU-M8G4-K-5-LE4
Connecting cable, open end				Datasheets → Internet: nebu
	For E-box code R8 3-pin, angled socket, M8x1	2.5	★ 541338	NEBU-M8W3-K-2.5-LE3
		5	★ 541341	NEBU-M8W3-K-5-LE3
	For E-box code R1 4-pin, angled socket, M8x1	2.5	541344	NEBU-M8W4-K-2.5-LE4
		5	541345	NEBU-M8W4-K-5-LE4
Connecting cable				Datasheets → Internet: nebu
	For E-box code R8 3-pin, straight socket, M8x1	0.5	★ 541346	NEBU-M8G3-K-0.5-M8G3
		1	★ 541347	NEBU-M8G3-K-1-M8G3
		2.5	★ 541348	NEBU-M8G3-K-2.5-M8G3
		5	★ 541349	NEBU-M8G3-K-5-M8G3
		10	569844	NEBU-M8G3-K-10-M8G3
	For E-box code R1 4-pin, straight socket, M8x1	2.5	554035	NEBU-M8G4-K-2.5-M8G4
Connecting cable, open end				Datasheets → Internet: nebu
	For pilot valve VSCS to ISO 15218, straight socket, M12x1, A-coded to EN 61076-2-101	2.5	541363	NEBU-M12G5-K-2.5-LE3
		5	541364	NEBU-M12G5-K-5-LE3
	For pilot valve VSCS to ISO 15218, angled socket, M12x1, A-coded to EN 61076-2-101	2.5	541367	NEBU-M12W5-K-2.5-LE3
		5	541370	NEBU-M12W5-K-5-LE3

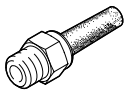
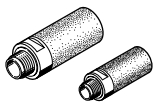
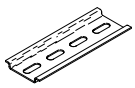
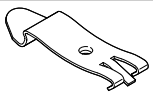
Accessories

Ordering data						
	Description			Part no.	Type	PE[1]
Blanking plug						Datasheets → Internet: b
	For manifold rail and valve	M5 thread		★ 3843	B-M5	10
		M7 thread		★ 174309	B-M7	10
	For manifold rail	G1/8 thread		★ 3568	B-1/8	10
		G1/4 thread		★ 3569	B-1/4	10
		G3/8 thread		★ 3570	B-3/8	10
	For valve	G1/8 thread		578406	NPQH-BK-G18-P10	10
		G1/4 thread		578407	NPQH-BK-G14-P10	10
Reducing nipple						
	Male thread M7	Female thread M5		161359	D-M5I-M7A-ISK	10
Fittings						Datasheets → Internet: qsm
	M3 thread	For tubing Ø 3 mm	Round releasing ring	133001	QSM-M3-3-I-R	10
		For tubing Ø 4 mm	Round releasing ring	133002	QSM-M3-4-I-R	10
	M5 thread	For tubing Ø 3 mm	Round releasing ring	133003	QSM-M5-3-I-R	10
			Oval releasing ring	153313	QSM-M5-3-I	10
		For tubing Ø 4 mm	Round releasing ring	133004	QSM-M5-4-I-R	10
			Oval releasing ring	★ 153315	QSM-M5-4-I	10
		For tubing Ø 6 mm	Round releasing ring	133005	QSM-M5-6-I-R	10
			Oval releasing ring	★ 153317	QSM-M5-6-I	10
	M7 thread	For tubing Ø 4 mm	Oval releasing ring	★ 153319	QSM-M7-4-I	10
		For tubing Ø 6 mm	Round releasing ring	133007	QSM-M7-6-I-R	10
			Oval releasing ring	★ 153321	QSM-M7-6-I	10
	G1/8 thread	For tubing Ø 4 mm	Oval releasing ring	★ 186106	QS-G1/8-4-I	10
		For tubing Ø 6 mm	Oval releasing ring	★ 186107	QS-G1/8-6-I	10
		For tubing Ø 8 mm	Oval releasing ring	★ 186109	QS-G1/8-8-I	10
		For tubing Ø 10 mm	Oval releasing ring	★ 132999	QS-G1/8-10-I	10
	G1/4 thread	For tubing Ø 6 mm	Oval releasing ring	★ 186108	QS-G1/4-6-I	10
				130677	QS-1/4-6-100	100
		For tubing Ø 8 mm	Oval releasing ring	★ 186110	QS-G1/4-8-I	10
				★ 153016	QS-1/4-8-I	10
		For tubing Ø 10 mm	Oval releasing ring	★ 186112	QS-G1/4-10-I	10
				★ 153018	QS-1/4-10-I	10
	3/8 thread	For tubing Ø 8 mm	Oval releasing ring	130681	QS-3/8-8-50	50
		For tubing Ø 10 mm	Oval releasing ring	130682	QS-3/8-10-50	50
		For tubing Ø 12 mm	Oval releasing ring	130683	QS-3/8-12-20	20
		For tubing Ø 16 mm	Oval releasing ring	164957	QS-3/8-16	1

1) Packaging unit.

Accessories

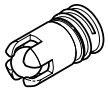
Ordering data

	Description			Part no.	Type	PE[1]
Silencers						Datasheets → Internet: amte
	For M3 thread			1231120	AMTE-M-LH-M3	20
	For M5 thread			★ 1205858	AMTE-M-LH-M5	20
	For M7 thread			161418	UC-M7	1
	For G1/8 thread	High flow rate		★ 2307	U-1/8	1
		Lower flow rate		161419	UC-1/8	1
	For G1/4 thread	High flow rate		★ 2316	U-1/4	1
		Lower flow rate		165004	UC-1/4	1
	For G3/8 thread	High flow rate		★ 2309	U-3/8	1
		Lower flow rate		1707427	UC-3/8	1
		Metal housing		★ 6843	U-3/8-B	1
H-rail						Datasheets → Internet: nrh
	To EN 60715, 35 x 7.5 (WxH)	Length: 2 m		35430	NRH-35-2000	1
H-rail mounting						Datasheets → Internet: vame
	–			★ 569998	VAME-T-M4	2
Cover cap for manual override						
	Concealed			540898	VMPA-HBV-B	10
	Non-detenting			540897	VMPA-HBT-B	10
	Detenting (without accessories)			8002234	VAMC-L1-CD	10
Identification holder						Datasheets → Internet: aslr
	Holder for an inscription label and covering for the retaining screw and manual override			570818	ASLR-D-L1	10
Mounting kit						Datasheets → Internet: davm
	With mounting bracket for lateral valve mounting	For standards-based cylinder DSBC-32...40	For VUVG-L14	2568514	DAVM-MW-V1-32-V	1
		For standards-based cylinder DSBC-50...125	For VUVG-L18	2612128	DAVM-MW-V1-50-V	1

1) Packaging unit.

Accessories

Ordering data

	Description			Part no.	Type	PE[1]
Check valve						
	For manifold rails VABM-L1-10...	For blocking the flow in the event of back pressure in duct 3 and 5		**8047364**	**VABF-L1-10H-H2**	**10**
	For manifold rails VABM-L1-14...			**8047365**	**VABF-L1-14-H2**	**10**
Flow control valve						
	For manifold rails VABM-L1-10...	For setting the flow rate during pressurisation and exhausting (for M5 threaded connection)	Nominal width: 0.5 mm	**8025709**	**VFFG-T-M5-5**	**10**
			Nominal width: 0.6 mm	**8025710**	**VFFG-T-M5-6**	**10**
			Nominal width: 0.7 mm	**8025711**	**VFFG-T-M5-7**	**10**
			Nominal width: 0.85 mm	**8025712**	**VFFG-T-M5-8**	**10**
			Nominal width: 1.05 mm	**8025713**	**VFFG-T-M5-10**	**10**
			Nominal width: 1.2 mm	**8025714**	**VFFG-T-M5-12**	**10**
			Nominal width: 1.55 mm	**8025715**	**VFFG-T-M5-15**	**10**
		For setting the flow rate for pressurisation and exhausting (for Ø 4 mm)	Nominal width: 0.5 mm	**8047346**	**VFFG-T-F4-5**	**10**
			Nominal width: 0.6 mm	**8047347**	**VFFG-T-F4-6**	**10**
			Nominal width: 0.7 mm	**8047348**	**VFFG-T-F4-7**	**10**
			Nominal width: 0.85 mm	**8047349**	**VFFG-T-F4-8**	**10**
			Nominal width: 1.05 mm	**8047350**	**VFFG-T-F4-10**	**10**
			Nominal width: 1.2 mm	**8047351**	**VFFG-T-F4-12**	**10**
			Nominal width: 1.55 mm	**8047352**	**VFFG-T-F4-15**	**10**
	For manifold rails VABM-L1-14...	For setting the flow rate for pressurisation and exhausting (for Ø 5.8 mm)	Nominal width: 0.7 mm	**8047353**	**VFFG-T-F6-7**	**10**
			Nominal width: 0.85 mm	**8047354**	**VFFG-T-F6-8**	**10**
			Nominal width: 1.05 mm	**8047355**	**VFFG-T-F6-10**	**10**
			Nominal width: 1.15 mm	**8047356**	**VFFG-T-F6-11**	**10**
			Nominal width: 1.4 mm	**8047357**	**VFFG-T-F6-14**	**10**
			Nominal width: 1.6 mm	**8047358**	**VFFG-T-F6-16**	**10**
			Nominal width: 1.8 mm	**8047359**	**VFFG-T-F6-18**	**10**
Flow control set						
	For manifold rails VABM-L1-10...	Two of each size, for M5 threaded connection		**8025716**	**VFFG-T-M5-A-V1**	**14**
		Two of each size, for Ø 4 mm		**8062200**	**VFFG-T-F4-A-V1**	**14**
	For manifold rails VABM-L1-14...	Two of each size, for Ø 5.8 mm		**8062201**	**VFFG-T-F6-A-V1**	**14**

1) Packaging unit.