Mechanically actuated valves





Mechanically actuated valves

Key features



V/0-3-1/8



R/O-3-PK-3



L/0-3-PK-3



RW-3-M5

Innovative

- Small and compact for a wide range of pneumatic applications
- Wide range of selectable valve functions; 3/2-way, 4/2-way and 5/2-way functions
- With flow rates of up to 600 l/min, the valves offer outstanding pneumatic performance for a wide range of applications
- Lightweight
- Minimal actuating forces

Versatile

- Flexibility of the pneumatic working ports provides a practical solution to different requirements
- Round silencer for ducted exhaust air
- Suitable for vacuum in some casesReverse operation possible in some
- casesActuation: direct and piloted
- Pressure range from vacuum to
 10 bar possible
- Design:
 - Stem actuated valve
 - Swivel lever valve
 - Roller valve, toggle lever valve
 - Roller lever valve with idle return
 - Whisker valve
 - Roller actuated valve



FVS-3-1/8

Operational safety

- Durable with proven piston slide and piston poppet valves
- Sturdy thanks to metal or plastic housing and connecting thread or connector



LS-3-1/8

Easy to install

• Front panel mounting or mounting on bracket

Key features



 Fast mounting: screwed directly via through-hole, front panel mounting possible in some cases

Equipment options

- 3/2-way valve, monostable
- Normally open/closed
- Mechanical spring
- Vacuum operation possible
- Directly controlled and pneumatically piloted
- Ducted exhaust air

Valve selection

You can order mechanically and manually operated directional control valves using the order code: [2] Actuated via plunger, swivel lever, roller, toggle lever, whisker, roller plunger

4/2-way valves, monostable

• Mechanical spring

• Ducted exhaust air

· Pneumatically piloted

[3] Practical connection with threaded connection or connecting pieces

5/2-way valve, monostable

- Pneumatic spring/mechanical spring
- Vacuum operation possible
- Reversible in some cases
- Pneumatically piloted
- Ducted exhaust air

→ Internet: www.festo.com

Ordering system for valves → Internet: mechanically and manually operated directional control valves

Key features – Pneumatic components

Mechanically actuated valves

Mechanically actuated valves are often used as "signal valves", and return a pneumatic signal to the controller. This signal, e.g. "end position reached", is transmitted via a stem or roller actuated valve.

This application sounds simple, but it is commonly used in smaller machines

and in conveyor systems, e.g. to control simple clamping and locking processes in semi-automatic assembly and manufacturing. A modern design with a metal housing combines durability and functionality. Benefits of mechanically actuated valves:

- No electronic controller required
- No programming required
- Easy to set up and connect
- Can be controlled and measured using sensors

Valve functions		
Circuit symbol	Туре	Description
Stem actuated valve		
	V-3-M5 V-3-1/4-B V/O-3-PK-3	 3/2-way valve, monostable Normally closed Mechanical spring return Suitable for vacuum (not V/O-3-PK-3)
	V0-3-1/4-B	 3/2-way valve, monostable Normally open Mechanical spring return Suitable for vacuum
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	V/0-3-1/8	 3/2-way valve, monostable Normally open/closed Mechanical spring return Suitable for vacuum
	VS-3-1/8	 3/2-way valve, monostable Normally closed Pneumatically piloted, internal pilot air Mechanical spring return
	VOS-3-1/8	 3/2-way valve, monostable Normally open Pneumatically piloted, internal pilot air Mechanical spring return
	VS-4-1/8	4/2-way valve, monostablePneumatically piloted, internal pilot airMechanical spring return
	V-5-1/4-B	 5/2-way valve, monostable Normally open/closed Mechanical spring return Suitable for vacuum

Mechanically actuated valves

Key features - Pneumatic components



Key features – Pneumatic components

Valve functions – circuit symbol	1	
Circuit symbol	Туре	Description
Roller lever, roller actuated valve		
	R-3-M5 R-3-1/4-B	 3/2-way valve, monostable Normally closed Mechanical spring return Suitable for vacuum
	RO-3-1/4-B	 3/2-way valve, monostable Normally open Mechanical spring return Suitable for vacuum
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	R/O-3-PK-3	3/2-way valve, monostableNormally open/closedMechanical spring return
	RS-3-1/8	 3/2-way valve, monostable Normally closed Mechanical spring return Pneumatically piloted, internal pilot air
	ROS-3-1/8	 3/2-way valve, monostable Normally open Mechanical spring return Pneumatically piloted, internal pilot air
	RS-4-1/8	 4/2-way valve, monostable Mechanical spring return Pneumatically piloted, internal pilot air
	R-5-1/4-B	 5/2-way valve, monostable Mechanical spring return Suitable for vacuum

- 🗍 - Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Valves, mechanically actuated, stem actuated valve

Datasheet - Stem actuated valve, 80 ... 160 l/min standard nominal flow rate

- 11 -Flow rate 80 ... 600 l/min Mounting via through-hole

Pressure -0.95 ... +10 bar

- 1 -Temperature range -10 ... +60°C



General technical data							
Туре		V-3-M5	V/O-3-PK-3	VS-3-1/8 VOS-3-1/8	VS-4-1/8	V/0-3-1/8	RW/O-3-1/8
	[l/min]	80		146 154 (VS)	140 147	140	140
1 2				141 161 (VOS)			
Valve function		3/2-way valve		3/2-way valve	4/2-way valve	3/2-way valve	
Exhaust air		-	-	Can be throttled		-	-
Design		Poppet valve, directly	actuated	Poppet seat valve, pilote	d	Poppet valve, directly a	actuated
Flow direction		-	-	Not reversible		-	-
Sealing principle		-	-	Soft		-	-
Mounting position		-	-	Any		-	-
Note on forced checking procedure		-	-	Switching frequency min	. 1/year	-	-
Pneumatic port		M5	PK-3 ¹⁾	G1/8	G1/8	G1/8	
Nominal width	[mm]	2.0	2.5	3.5	3.5	3.5	
Weight	[g]	25	20	110	220	90	150
Actuating force	[N]	23.0	17.0	3.0	3.2	28.0	28.0
• at 6 bar							
• with normally closed position	[N]	-	17.0	-	-	37.5	-
• with normally open position	[N]	-	24.0	-	-	-	-

1) PK-3=barbed connector for plastic tubing, nominal width 3 mm

Materials						
Туре	V-3-M5	V/0-3-PK-3	VS-3-1/8 VOS-3-1/8	VS-4-1/8	V/O-3-1/8	RW/O-3-1/8
Seal	NBR	-	-	-		
Housing	Die-cast zinc	POM	Anodised aluminium			

Datasheet - Stem actuated valve, 80 ... 160 l/min standard nominal flow rate

Operating and environmental co	nditions						
Туре		V-3-M5	V/O-3-PK-3	VS-3-1/8 VOS-3-1/8	VS-4-1/8	V/0-3-1/8	RW/O-3-1/8
Operating medium		Compressed air to ISC	0 8573-1:2010 [-:	-:-]	-	-	-
Note on the operating/		Lubricated operation	possible (in which	case lubricated operatior	n will always be required)		
pilot medium							
Operating pressure range	[MPa]	-	-	0.35 0.8		-	-
	[bar]	-0.95 +8	08	3.5 8		-0.95 +8	-0.95 +8
Temperature of medium	[°C]	-10 +60		·		·	
Ambient temperature	[°C]	-10 +60	-	-10 +60			
Corrosion resistance class CRC ¹⁾		-	-	2		-	-

Corrosion resistance class CRC 2 to Festo standard FN 940070 1)

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Technical data – actuator attachment for swivel lever valve RW/0-3-1/8

Technical data – actuator a	ttachment for s	wivel lever valve RW/0-3-1/8			
Swivel lever, type		ASK-02 (short)	ASL-02 (long)	ASS-02 (bar)	
Max. actuating force	[N]	7	Depending on starting height	Depending on starting height	
Weight	[g]	30	35	30	
Materials - Swivel lever					
Swivel lever		Aluminium, steel			

Datasheet – Stem actuated valve, 550 ... 600 l/min standard nominal flow rate

[°C]

-10 ... +60

-10 ... +60

Temperature of medium

Ambient temperature

General technical data				
Туре		V-5-1/4-B	VO-3-1/4-B	V-3-1/4-B
Standard nominal flow rate	[l/min]	550	600	
1				
Valve function		5/2-way valve	3/2-way valve	
Design		Poppet valve, directly actuated	Poppet valve, directly actuated	Poppet valve, directly actuated
Pneumatic port		G1/4	G1/4	G1/4
Nominal width	[mm]	7.0	7.0	7.0
Weight	[g]	240	130	130
Actuating force	[N]	163.8 200.2	115.2 140.8	63 77
at 6 bar				
Materials Seal		NBR		
Housing		Die-cast aluminium		
Operating and environmental	conditions			
Operating medium		Compressed air to ISO 8573-1:2010 [7	':-:-]	
Note on the operating/		Lubricated operation possible (in whic	h case lubricated operation will always be requ	ired)
pilot medium				
Operating pressure range	[bar]	-0.95 +10		
	[0.0]			

Sectional views



V....-3-1/8, normally closed



Actuator attachment on the left (number 1 on the attachment above number 1 on the housing)





number 2 on the housing)



VS-4-1/8



[1] Supply port

[2], [4] Working port

[3] Exhaust port

- [Note -

The sectional views, shown on the stem actuated valve, are also generally applicable for roller lever valves, toggle lever valves and swivel lever valves. The function remains identical, only the operation with actuator attachments is different.



V-3-M5



Actuator attachment on the right (number 1 on the attachment above

Dimensions



Download CAD data → www.festo.com

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50

VO-3-1/4-B V-5-1/4-B

37.5

7

64

50

19

11.5

32.5

4

2.6

1.7





^[2] Max. stroke

Stem actuated valve	B1	B2		D1	D2 Ø	D: Ø		D3	D4 Ø		D5 Ø	D6 Ø	T1
V/0-3-PK-3	15	8		-	4.3	7.	5	-	4		2.4	7	10
V-3-M5	15	8		M5	4.3	-		M3	-		-	-	-
Stem actuated valve	L1	L2	L3	L4	L5	H1	H2	H3	H4	H5	H6	H7	H8
V/0-3-PK-3	20	12	13	3	8.5	38.5	33	13	11	4	0.9	2.1	2.9
V-3-M5	-	-	-	-	-	35.5	30	8	13	10	17	3.5	2.5

Download CAD data → <u>www.festo.com</u>

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L1

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Dimensions





[1] Initial position

[3] Actuation direction

[2] ON position

- [4] Smallest cam clearance
- [1] Initial position [2] ON position

[3] Actuation direction [4] Smallest cam clearance

Stem actuated valve	B1		B2	D1		D2 Ø	D4 Ø	D5 Ø		T1	T2	
VS-3-1/8 VOS-3-1/8	18		3.5	G1/8		5.5	-	-		-	-	
VS-4-1/8	20		5.5	G1/8		5.5	4	10		8	5	
Stem actuated valve	L1	L2	L3	L4	L5	H1	H2	НЗ	H4	H5	H6	H7
	L1 36	L2 25	L3 4.5	L4 39	L5 38.		H2	H3 18	H4 8.5	H5 18.5	H6 5.5	H7 -

Dimensions



Actuator attachment roller lever with idle return AL-01 for stem actuated valve V/0-3-1/8 $\,$





Download CAD data \rightarrow <u>www.festo.com</u>

11	Max. stroke	

- [2] Max. opening
- [3] Opening start
- [4] Min. actuation stroke
- [5] Actuation direction

Stem actuated valve	B1	D1	D2 Ø	D3	D4 Ø	D5 Ø	L1	L2	L3	L4	H1	H2	H3	H4	H5	H6	H7 ±0.2	H8 ±0.2	T1
V/0-3-1/8	18	G1/8	5.3	M4	12.5	4.5	36	25	4.5	28	59.5	44	18	8.5	18.5	3.5	1.4	0.6	8
Actuator attach- ment	B2	D6 Ø		5	L6	L7	LE	3	Н9	H10 Min.	H1	1	H12 +0.2	H13 +0.2	H1	4	H15 Min.	H16	W1
AR-01	8	17	5	4	-	-	-		71	64	7		4	2	-		-	-	30°
AL-01	8	17	-		50.5	51	34	4	-	-	7		4	2	93	.5	86.5	9	-



Mounting bracket	B1	B2	В3	D1 Ø	L1	L2	H1	H2	НЗ
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11

Ordering data										
Nominal flow rate [l/min]	Valve function	Description	Mechanical reset	Normal position	Part no.	Туре				
Stem actuated valve										
80	3/2-way valve,	Suitable for vacuum		Closed	3626	V-3-M5				
	monostable	Suitable for vacuum	•	Open/closed	10747	V/0-3-PK-3				
140 147	4/2-way valve, monostable	-	•	-	3394	VS-4-1/8				
140	3/2-way valve, monostable	Suitable for vacuum	•	Open/closed	4938	V/0-3-1/8				
146 154	3/2-way valve, monostable	-	•	Closed	2334	VS-3-1/8				
141 161	3/2-way valve, monostable	-	•	Open	2952	VOS-3-1/8				
550	5/2-way valve, monostable	Suitable for vacuum	•	-	6809	V-5-1/4-B				
600	3/2-way valve,	Suitable for vacuum	•	Closed	6808	V-3-1/4-B				
	monostable			Open	9157	VO-3-1/4-B				

Datasheet - Swivel lever valve, 80 ... 140 l/min standard nominal flow rate

- 11 -	Flow rate
	80 140 l/min

Mounting via through-hole

Die-cast zinc

- 📥 - Pressure -0.95 ... +8 bar

General technical data

Temperature range
 -10 ... +60°C

General technical data									
Туре		RW-3-M5		RW/0-3-PK-3		RW/0-3-1	RW/0-3-1/8		
Standard nominal flow rate	[l/min]	80		80		140			
1									
Valve function		3/2-way valve							
Design		Poppet valve, directly act	tuated						
Pneumatic port		M5		NW3 (barbed co	onnector)	GÁ			
Nominal width	[mm]	2		2.5		3.5			
Weight	[g]	65	55 4			150			
Actuating force	[N]	14.5	13.0 (RW)		28.0				
at 6 bar				16.0 (RWO)					
Materials				1					
		RW-3-M5					10		
Туре				RW/0-3-PK-3		RW/O-3-1/8			
Seal		NBR		NBR	N				
Housing		Die-cast zinc		POM		Anodised	aluminium		
Operating and environmenta	l conditions	1		1 .		1 .			
Туре		RW-3-M5		RW/0-3-PK-3		RW/0-3-1	RW/O-3-1/8		
Operating medium		Compressed air to ISO 85	573-1:2010 [-:-:-]			-			
Operating pressure range	[bar]	-0.95 +8		08		-0.95	-0.95 +8		
Temperature of medium	[°C]	-10 +60		•					
Technical data – actuator atta	achment for sw	vivel lever valve RW/0-3-1/8	3						
Swivel lever, type		ASK-01 (short)	ASK-02 (short)	ASL-02 (long)		ASS-02 (bar)		
Max. actuating force	[N]	-	7		Depending on start	ing height	Depending on starting height		
Weight	[g]	20	30		35		30		
Materials - Swivel lever							1		
Swivel lever, type		ASK-01 (short)	ASK-02 (short)	ASL-02 (long)		ASS-02 (bar)		

Aluminium, steel



Material

Dimensions Download CAD data → www.festo.com Swivel lever valve RW/O-3-1/8 Swivel lever valve RW-3-M5 B2 1 M^ 2 B C R Ξ Ŧ H2 З 5 8 Ĥ 5 Ħ 5 £ • 11 33 ழ Φ H [1] Max. swivel 2 2 angle W1 1 D2 L2 H6 ž В Max. opening B1 [2] L3 L1 L1 start W2 Β1 B2 Β3 D1 D2 D3 D3 L1 L2 L3 H1 H2 H3 H4 H5 H6 H7 W1 W2 f8 ø ø RW/0-3-1/8 18 38 10 G1/8 5.3 6 36 25 4.5 78 69 18 8.5 18.5 RW-3-M5 15 6 4.3 M5 20 12 73.5 42 50 13 10 17 55° 28° _

Swivel lever valve RW/O-3-PK-3





- Max. swivel angle W1 [1]
- [2] Max. opening start W2
- Barbed connector for 3 mm I.D. plastic tubing [3]

	B1	D1	D2	D3	L1	L2	L3	L4	H1	H2	H3	H4	H5	H6	H7	W1	W2	W2
																+24°	+18°	+16°
		f8														-14°	- 10	- 7
RW/0-3-PK-3	15	6	4.3	7	20	12	3	8.5	77	45.5	53	11	11	4	20	58°	36°	20°

Mounting bracket HV-M5





Mounting bracket HV-1/8



Mounting bracket	B1	B2	В3	D1 Ø	L1	L2	H1	H2	Н3
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11



Adjusting the actuation ranges by converting the control actuator Basic setting (upon delivery)



Valve section 1 and 2 180° rotated around longitudinal axis



Valve section 1 and 2 90° rotated around longitudinal axis



- [1] (w1) idle, or max. angular setting (75°)
- [2] (w3) opening start (25° ± 8°)
- [3] (w2) max. opening angle (40° ± 5°)
- [4] Follow-up time

Valves, mechanically actuated, swivel lever valve

Datasheet

Ordering data						
Nominal flow rate [l/min]	Valve function	Description	Mechanical reset	Normal position	Part no.	Туре
Swivel lever va	lve					
80	3/2-way valve, monostable	Suitable for vacuum		Closed	4031	RW-3-M5
80	3/2-way valve, monostable	Not suitable for vacuum	•	Open/closed	10750	RW/0-3-PK-3
140	3/2-way valve, monostable	Suitable for vacuum		Open/closed	4937	RW/0-3-1/8

Ordering data

Ordering data				
	Description	Part no.	Туре	PU ¹⁾
Actuator attachment				
	Swivel lever short, version 1	13248	ASK-01	1
	Swivel lever short, version 2	5835	ASK-02	1
)))	Swivel lever, long	5836	ASL-02	1
	Swivel lever bar	4789	ASS-02	1

1) Packaging unit

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Datasheet – Whisker valve, 146 ... 175 l/min standard nominal flow rate

- 11 -Flow rate Mounting via through-hole

146 ... 175 l/min

Pressure 0.35 ... 0.8 MPa 3.5 ... 8 bar

. | Temperature range -10 ... +60°C

General technical data



T

Туре		FVS-3-1/8	/S-3-1/8 FVS0-3-1/8						
Design		Whisker valve							
Standard nominal flow rat	te [l/min]	146	175						
1									
Valve function		3/2-way valve, closed, monostable	3/2-way valve, open, monostable						
Exhaust air		Can be throttled							
Design		Poppet seat valve, piloted							
Flow direction		Not reversible							
Sealing principle		Soft							
Mounting position		Any							
Information on forced swi	tch on/off	Switching frequency min. 1/year							
Actuation type		Mechanical							
Reset method		Mechanical spring							
Pneumatic port		G1/8							
Nominal width	[mm]	3.5							
Weight	[g]	130							
Actuating force	[N]	→ graph							
at 6 bar									

Materials

Materials	Materials						
Seal	NBR						
Housing	Anodised aluminium						
Note on materials	RoHS-compliant						

Operating and environmental	perating and environmental conditions								
Operating medium		Compressed air to ISO 8573-1:2010 [-:-:-]							
Pilot medium		Compressed air to ISO 8573-1:2010 [-:-:-]							
Note on operating/		bricated operation possible (in which case lubricated operation will always be required)							
Pilot medium									
Operating pressure range	[MPa]	0.35 0.8							
	[bar]	3.5 8							
Temperature of medium	[°C]	-10+60							
Ambient temperature	[°C]	-10+60							
Corrosion resistance class CRC ¹		2							

Corrosion resistance class CRC 2 to Festo standard FN 940070 1)

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Datasheet – Whisker valve, 146 ... 175 l/min standard nominal flow rate

Switching forces F and switching distances I at 6 bar as a function of approach distance L Whisker valve



This pilot-operated valve with extremely low actuation forces is particularly suitable for systems with which uneven parts or actuating elements that are not precisely positioned are to be detected or in which the actuation levels are different. The whisker can be approached from any direction perpendicular to the whisker axis, or can be passed.

- [1] Switching force
- [2] Passing force
- [3] Switching travel
- [4] Overtravel
- [5] Permissible approach range

Example:

A distance of 30 mm from the end of the spring results in

Switching travel 54 mm Switching force 0.57 N Overtravel 88 mm Passing force 0.75 N

Datasheet – Whisker valve, 146 ... 175 l/min standard nominal flow rate





Whisker valve	B1	D1	D2 Ø	H1	H2	НЗ	H4 max.	H5	H6	H7	L1	L2	- © 1
FVS-3-1/8, FVSO-3-1/8	18	G1/8	5.3	220	85	68.5	40	18.5	18	8.5	36	25	4

Ordering data

oracing auta									
Nominal flow	Valve function	Description	Normal	Pilot air ¹⁾	Part no.	Туре			
rate			position						
[l/min]									
Whisker valve									
146	3/2-way valve,	Whisker valve	Closed	Internal	3876	FVS-3-1/8			
	monostable								
175	3/2-way valve,	Whisker valve	open	Internal	3877	FVSO-3-1/8			
	monostable								

1) With pilot-operated valves

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Data sheet – Roller lever valve, toggle lever valve, 80° ... 175 l/min standard nominal flow rate

- 🚺 - Flow rate 80 ... 600 l/min Mounting via through-hole

Pressure -0.95 ... +8 bar

- 📕 - Temperature range -10 ... +60°C



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General technical data

General lecinical uala							
Туре		L/O-3-PK-3	L-3-M5	LS-3-1/8	LOS-3-1/8	LS-4-1/8	
Design		Toggle lever valve	Toggle lever valve	Toggle lever valve			
Standard nominal flow rate	[l/min]	80	·	146	175	128	
1							
Valve function		3/2-way valve		3/2-way valve	3/2-way valve	4/2-way valve	
Design		Poppet valve, directly actu	ated	Poppet seat valve, piloted			
Flow direction		-	-	Not reversible			
Sealing principle		-	-	Soft			
Mounting position		-	-	Any		·	
Pneumatic port		PK-3 ¹⁾	M5	G1/8	G1/8	G1/8	
Nominal width	[mm]	2.5	2	3.5	3.5	3.5	
Weight	[g]	19	43	110	110	220	
Actuating force	[N]	-	16.5	1.7	1.8	2.2	
• at 6 bar							
 with normally closed position 	[N]	10.0	-	-	-	-	
• with normally open position	[N]	13.0	-	-	-	-	

1) Barbed connector for plastic tubing, nominal width 3 mm

Materials

Туре	L/O-3-PK-3	L-3-M5	LS-3-1/8	LOS-3-1/8	LS-4-1/8
Seal	NBR				
Housing	POM	Die-cast zinc	Anodised aluminium		
Note on materials	-	-	RoHS-compliant		
PWIS conformity	-	VDMA24364-B1/B2-L	-		

Operating and environmental conditions

operating and environmental co	iluitions							
Туре		L/O-3-PK-3	L-3-M5	LS-3-1/8	LOS-3-1/8	LS-4-1/8		
Operating medium		Compressed air to ISO 8573-1:2010 [-:-:-]						
Note on operating/ – Lubricated operation possible (in which case lubricated operation will always be required)						juired)		
Pilot medium								
Operating pressure range	[MPa]	-	-	0.35 0.8				
	[bar]	08	-0.95 +8	3.5 8				
Temperature of medium	mperature of medium [°C] – – – – – – 10 +60							
Ambient temperature	[°C]	-10+60						
Corrosion resistance class CRC ¹⁾		-	-	2				

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Valves, mechanically actuated, roller lever valve, toggle lever valve

Data sheet - Roller lever valve, toggle lever valve, 550 ... 600 l/min standard nominal flow rate

General technical data								
Туре		L-5-1/4-B	L-3-1/4-B	LO-3-1/4-B				
Design	-	Toggle lever valve	Toggle lever valve	Toggle lever valve				
Standard nominal flow rate	[l/min]	550	600	600				
1								
Valve function		5/2-way valve	3/2-way valve, closed	3/2 way valve, open				
Design		Poppet valve, directly actuated	Poppet valve, directly actuated	Poppet valve, directly actuated				
Pneumatic port		G1/4	G1/4	G1/4				
Nominal width	[mm]	7.0	7.0	7.0				
Weight	[g]	360	250	250				
Actuating force	[N]	71.5	24.5	50.0				
Seal		NBR	- 1					
Туре		L-5-1/4-B	L-3-1/4-B	LO-3-1/4-B				
Housing		Die-cast aluminium						
Operating and environmental	conditions							
Type	conditions	L-5-1/4-B	L-3-1/4-B	LO-3-1/4-B				
Operating medium		Compressed air to ISO 8573-1:2010 [7:-:-]						
Note on operating/		Lubricated operation possible (in whic	Lubricated operation possible (in which case lubricated operation will always be required)					
Pilot medium								
Operating pressure range	[bar]	-0.95 +10						
Ambient temperature	[°C]	-10 +60						
PWIS conformity (see declaration	on	VDMA24364-B1/B2-L						

1) For information about the area of use, see the declaration of conformity at: www.festo.com/catalogue/... → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

of conformity)1)



[5]	Max. stroke
-----	-------------

Toggle lever valve	B4	D8 Ø	L6	L7	L8	L9	H12	H13	H16	H17	H18	H19	H20	W2
L-3-1/4-B, LO-3-1/4-B	8	17	9	55	54	31	62.5	7.4	102	6.3	4.1	10	7	50°
L-5-1/4-B	8	17	9	55	54	31	62.5	7.4	102	6.3	4.1	10	7	50°

2022/07 - Subject to change

Max. stroke

B1

L2

Datasheet



Mounting bracket	B1	B2	B3	D1 Ø	L1	L2	H1	H2	НЗ
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11

B1

2

Valves, mechanically actuated, roller lever valve, toggle lever valve

Ordering data

Ordering data							
Nominal flow	Valve function	Description	Mechanical	Normal position	Part no.	Туре	
rate			reset				
[l/min]							
Toggle lever va	alve						
128	4/2-way valve,	Toggle lever valve		-	3416	LS-4-1/8	
	monostable						
146	3/2-way valve,	Toggle lever valve		Closed	2186	LS-3-1/8	
	monostable						
175	3/2-way valve,	Toggle lever valve	•	Open	2950	LOS-3-1/8	
	monostable						
Roller lever va	lve						
80	3/2-way valve,	Roller lever valve		Open/closed	10749	L/O-3-PK-3	
	monostable						
600	3/2-way valve,	Roller lever valve, suitable for vacuum	•	Closed	8982	L-3-1/4-B	
	monostable						
Roller lever va	lve with idle return						
80	3/2-way valve,	Roller lever valve with idle return,		Closed	3628	L-3-M5	
	monostable	suitable for vacuum					
550	5/2-way valve,	Roller lever valve with idle return,	•	-	8993	L-5-1/4-B	
	monostable	suitable for vacuum					
600	3/2-way valve,	Roller lever valve with idle return,	•	Open	8989	LO-3-1/4-B	
	monostable	suitable for vacuum					
Ordering data						I	1
	Description				Part no.	Туре	PU ¹⁾
Actuator attac							
•	For roller lever	valve L-3-M5, roller lever with idle return with retair	ning screws		6513	AL-05	1

1) Packaging unit

Datasheet - Roller lever valve, roller actuated valve, 80 ... 170 l/min standard nominal flow rate

- 🚺 - Flow rate 80 ... 600 l/min Mounting either via through-hole or on front panel

- ► Pressure -0.95 ... +10 bar
- ↓ Temperature range -10 ... +60°C

General technical data								
Туре		R/O-3-PK-3	R-3-M5	RS-3-1/8	ROS-3-1/8	RS-4-1/8		
Design		Roller lever valve						
Standard nominal flow rate $1 2$	[l/min]	80		151	169	128		
Valve function		3/2-way valve, open/ closed	3/2-way valve	3/2-way valve	3/2-way valve	4/2-way valve		
Exhaust air – –			-	Can be throttled	Can be throttled			
Design		Poppet valve, directly act	uated	Poppet seat valve, pi	Poppet seat valve, piloted			
Flow direction		-	-	Not reversible				
Sealing principle		-	-	Soft				
Mounting position		-	-	Any				
Note on forced checking procedure		-	•	Switching frequency min. 1/year				
Pneumatic port		PK-3 ¹⁾	M5	G1/8	G1/8	G1/8		
Nominal width	[mm]	2.5	2	3.5	3.5	3.5		
Weight	[g]	18	40	120	120	230		
Actuating force	[N]	-	16.5	1.7	1.9	1.8		
• at 6 bar								
with normally closed position	[N]	10.0	-	-	-	-		
with normally open position	[N]	15.0	-	-	-	-		

1) Barbed connector for plastic tubing, nominal width 3 mm

Datasheet - Roller lever valve, roller actuated valve, 80 ... 170 l/min standard nominal flow rate

Materials					
Туре	R/O-3-PK-3	R-3-M5	RS-3-1/8	ROS-3-1/8	RS-4-1/8
Seal	NBR				
Housing	POM	Die-cast zinc	Anodised aluminium	1	
Note on materials	-	-	RoHS-compliant		
Note on materials	-	-	RoHS-compliant		
-		-	RoHS-compliant		

Operating and environmental conditions

Operating and environmental c	onditions							
Туре		R/O-3-PK-3	R-3-M5	RS-3-1/8	ROS-3-1/8	RS-4-1/8		
Operating medium		Compressed air to ISO 85	73-1:2010 [-:-:-]					
Note on the operating/		Compressed air to ISO 85	ompressed air to ISO 8573-1:2010 [-:-:-]					
pilot medium	ilot medium Lubricated operation possible (in which case lubricated operation will always be required)							
Operating pressure range	[MPa]	-	-	0.35 0.8	0.35 0.8	0.35 0.8		
	[bar]	08	-0.95 +8	3.5 8	3.5 8	3.5 8		
Temperature of medium	[°C]	-	10+60					
Ambient temperature	[°C]	-10 +60						
Corrosion resistance class CRC ¹⁾		-	-	2				

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Technical data – actuator attachment								
R-01	AL-01							
oller lever	Roller lever with idle return							
0	12							
2	52							
ol 0	ler lever							

Materials - Actuator attachment

Actuator attachment	Galvanised steel

Valves, mechanically actuated, roller lever valve, roller actuated valve

Datasheet - Roller lever valve, roller actuated valve, 550 ... 600 l/min standard nominal flow rate

General technical data				
Туре		R-5-1/4-B	R-3-1/4-B	RO-3-1/4-B
Design		Roller lever valve	Roller lever valve	Roller lever valve
Standard nominal flow rate 1	[l/min]	550	600	600
Valve function		5/2-way valve	3/2-way valve, closed	3/2 way valve, open
Design		Poppet valve, directly actuated	Poppet valve, directly actuated	Poppet valve, directly actuated
Pneumatic port		G1/4	G1/4	G1/4
Nominal width	[mm]	7.0	7.0	7.0
Weight	[g]	340	230	230
Actuating force	[N]	75.0	26.0	48.0
Materials Seal		NBR		
Housing		Die-cast aluminium		
Operating and environmental	conditions			
Operating medium		Compressed air to ISO 8573-1:2010 [-	-:-:-]	
Note on operating/ Pilot medium		Lubricated operation possible (in whic	h case lubricated operation will always be requ	ired)

Operating pressure range

Ambient temperature

[bar]

[°C]

-0.95 ... +10

-10 ... +60

Dimensions



- [2] Barbed connector for tubing I.D.[4] Max. opening3 mm[5] Max. stroke
- [3] Opening start

Roller lever valve	В3	D7 Ø	L3	L4	L6	H9	H10	H11	H12	H13	W1
R/O-3-PK-3	4.8	10	-	-	23	14.5	51.5	16.8	15.3	10.5	30°
R-3-M5	-	-	14.5	8.5	23	3	48.5	45.5	-	-	30°

Roller lever valve R-3-1/4-B, RO-3-1/4-B



[3] Opening start[4] Max. opening



[5] Max

[5] Max. stroke

Roller lever valve R-5-1/4-B



[3] Opening start[4] Max. opening

Download CAD data → <u>www.festo.com</u>



[1] Switching travel

Roller lever valve R-3-M5

[5] Max. stroke

Roller lever valve	B4	D8 Ø	L4	L5	L6	H10	H11	H12	H13	H14	H15	W1
							min					
R-3-1/4-B, RO-3-1/4-B	8	17	55.5	39	9	79.3	72.5	62.5	7.4	6.5	4.3	30°
R-5-1/4-B	8	17	55.5	39	9	79.3	72.5	62.5	7.4	6.5	4.3	30°

Dimensions



Actuator attachment roller lever with idle return AL-01 for stem actuated valve V/O-3-1/8



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- [1] Max. stroke
- Max. opening [2]
- Opening start [3]
- Min. actuation stroke [4]
- [5] Actuation direction

Stem actuated valve	B1	D1	D2	D3	D4	D5	L1	L2	L3	L4	H1	H2	H3	H4	H5	H6	H7 ±0.2	H8 ±0.2	T1
V/0-3-1/8	18	G1/8	5.3	M4	12.5	4.5	36	25	4.5	28	59.5	44	18	8.5	18.5	3.5	1.4	0.6	8
Actuator attach- ment	B2	D6	l	_5	L6	L7	Ľ	8	H9	H10 Min.	H1	1	H12 +0.2	H13 +0.2	H14	4	H15 Min.	H16	W1
AR-01	8	17	1	54	-	-	-		71	64	7		4	2	-		-	-	30°
AL-01	8	17	-	-	50.5	51	3	4	-	-	7		4	2	93.	5	86.5	9	-

-Note

The stem actuated valve V/O-3-1/8 can be converted to a roller lever valve or a toggle roller lever valve with an actuator attachment. The technical data are listed with the stem actuated valve.

Dimensions



[5] Bottom edge of control rail or control cam



Initial position
 ON position



B2

[5] Bottom edge of control rail or control cam

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B	B2	D1	L1	L2	H1	H2	H3
		Ø			+1.5		+0.2
.1		±0.08	±0.4	±0.3	-1.1		-0.3
) –	-	12.5	51.2	0.6	64.6	61	6
) 9	9	12.5	51.2	0.6	64.6	61	6
)			Ø ±0.08 - 12.5	Ø ±0.08 ±0.4 - 12.5 51.2	Ø ±0.08 ±0.4 ±0.3 - 12.5 51.2 0.6	Ø ±0.08 ±0.4 ±0.3 ±1.5 - 12.5 51.2 0.6 64.6	Ø ±0.4 ±0.3 ±1.5 ±1

Mounting bracket HV-M5

[1] Initial position

[2] ON position



Mounting bracket HV-1/8



Mounting brack- et	B1	B2	B3	D1 Ø	L1	L2	H1	H2	Н3
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11

Ordering data

Ordering data						
Nominal flow	Valve function	Description	Mechanical	Normal position	Part no.	Туре
rate			reset			
[l/min]						
Roller lever va	ve					
80	3/2-way valve,	Roller lever valve	•	Open/closed	10748	R/O-3-PK-3
	monostable			Closed	3629	R-3-M5
128	4/2-way valve,	Roller lever valve		-	2949	RS-4-1/8
	monostable					
151	3/2-way valve,	Roller lever valve	•	Closed	2272	RS-3-1/8
	monostable					
169	3/2-way valve,	Roller lever valve	•	Open	2270	ROS-3-1/8
	monostable					
550	5/2-way valve,	Roller lever valve, suitable for vacuum	•	-	8996	R-5-1/4-B
	monostable					
600	3/2-way valve,	Roller lever valve, suitable for vacuum		Closed	8985	R-3-1/4-B
	monostable			Open	8991	RO-3-1/4-B

Ordering data				
	Description	Part no.	Туре	PU ¹⁾
Actuator attachmen	t			
•	For stem actuated valve V/O-3-1/8, roller lever	4936	AR-01	1
	For stem actuated valve V/O-3-1/8, roller lever with idle return	4941	AL-01	1
•	For roller lever valve R-3-M5, roller lever with retaining screws	6512	AR-05	1

1) Packaging unit

Accessories

	Description external hex (mini version) Connecting thread M5 for tubing O.D. Connecting thread G1/8 for tubing O.D. external hex (standard version) Connecting thread G1/8 for tubing O.D.	3 mm 4 mm 6 mm 4 mm 6 mm	Part no. 153302 153304 153306 186264 186265	Type QSM-M5-3 QSM-M5-4 QSM-M5-6 QSM-G1/8-4	PU ¹⁾ 10 10 10 10
	Connecting thread M5 for tubing O.D. Connecting thread G1/8 for tubing O.D. external hex (standard version)	4 mm 6 mm 4 mm	153304 153306 186264	QSM-M5-4 QSM-M5-6	10 10
Push-in fitting with	Connecting thread G1/8 for tubing O.D. external hex (standard version)	4 mm 6 mm 4 mm	153304 153306 186264	QSM-M5-4 QSM-M5-6	10 10
Push-in fitting with	external hex (standard version)	6 mm 4 mm	153306 186264	QSM-M5-6	10
Push-in fitting with	external hex (standard version)	4 mm	186264	,	
Push-in fitting with	external hex (standard version)			QSM-G1/8-4	1.1
Push-in fitting with		6 mm	186265		10
Push-in fitting with				QSM-G1/8-6	10
		4 mm	186095	QS-G1/8-4	10
		6 mm	186096	QS-G1/8-4	10
	Connecting thread G1/4 for tubing O.D.	6 mm	186097	QS-G1/4-6	10
	connecting thread 01/4 for tubing 0.D.	8 mm	186099	QS-G1/4-8	10
		10 mm	186101	QS-G1/4-10	10
		10 1111	100101	Q3-01/4-10	10
Push-in fitting with	internal hex (mini version)				
	Connecting thread M5 for tubing O.D.	3 mm	153313	QSM-M5-3-I	10
لله 🔊		4 mm	153315	QSM-M5-4-I	10
		6 mm	153315	QSM-M5-6-I	10
	Connecting thread G1/8 for tubing O.D.	4 mm	186266	QSM-G1/8-4-I	10
		6 mm	186267	QSM-G1/8-6-I	10
Push-in fitting with	internal hex (standard version)				
	Connecting thread G1/8 for tubing 0.D.	4 mm	186106	QS-G1/8-4-I	10
		6 mm	186107	QS-G1/8-6-I	10
		8 mm	186109	QS-G1/8-8-I	10
•	Connecting thread G1/4 for tubing O.D.	6 mm	186108	QS-G1/4-6-I	10
		8 mm	186110	QS-G1/4-8-I	10
		10 mm	186112	QS-G1/4-10-I	10
Silencers		64.10			
	Connecting thread	G1/8	2307	U-1/8	1
		0.11	161419	UC-1/8	1
0		G1/4	2316	U-1/4	1
			6842	U-1/4-B	1
			165004	UC-1/4	1
Nounting bracket					
	For valves with push-in connector and M5 threaded connection	11 g	9634	HV-M5	1
0	For valves with push-in connector and G1/8 threaded connection	32 g	9635	HV-1/8	1

1) Packaging unit