Proximity switches for T-slot





★/☆

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Peripherals overview



Proximity switches SMTO-8E/SMTSO-8E, for T-slot

Peripherals overview

Mou	nting attachments and accessories	unting attachments and accessories	→ Page							
Proxi	mity switches		Mo	Mounting kits and accessories						
[1]	SMTO/SMTSO, with plug	4	[4]	Mounting kit SMBR-8-8/100-S6, heat resistant	9					
	·	,	[6]	Mounting kit SMB-8E	9					
			[8]	Mounting SMBZ-8	10					
			[10	Sensor tester SM-TEST-1	11					
			-	Positioning element SMM-8	10					
			-	Clip SMBK-8	11					
			-	Inscription label ASLR	11					
			-	Safety clip NEAU	11					
Conn	ecting cables		Driv	/es						
[2]	NEBU-MG	11	[5]	Round cylinders	-					
[3]	NEBU-MW	11	[7]	Standards-based cylinder DSBC	-					
			[9]	Drives with tie or mounting rod	-					

Proximity switches SMTO-8E/SMTSO-8E, for T-slot

Type codes

001	Series	
SMTO	Proximity sensor, magnetoresistive	
002	Design type	
8	For T-slot	
003	Sensor version	
E	Mounting with accessories	
004	Switching output	
NS	3-wire NPN N/O contact	
PS	3-wire PNP N/O contact	

005	Electrical connection, cable length	
S	Plug M8x1 with cable, 0.3 m	
M12	Plug M12x1	
006	Switching status indication	
LED	Yellow LED	
007	Rated operating voltage	
24	24 V DC	

001	Series
SMTSO	Proximity sensor, magneto-inductive, welding field immune
002	Design type
8	For T-slot
003	Sensor version
E	Mounting with accessories
004	Switching output
NC	3-wire NPN N/O contact

005	Electrical connection	
M12	Plug M12, A-coded	
006	Switching status indication	
LED	Yellow LED	
007	Rated operating voltage	
24	24 V DC	

Data sheet – Magneto-resistive

Function PNP, N/O contact with plug



NPN, N/O contact with plug



- Magneto-resistive measuring principle
- Welding-field-resistant designs





General technical data

General lecinical uala								
Туре	SMTO-8E	SMTSO-8E, welding-field-resistant						
Design	For T-slot							
Mounting position	Any							
Certification	RCM compliance mark							
Based on standard	EN 60947-5-2							
CE marking	To EU EMC Directive ¹⁾	To EU EMC Directive ¹⁾						
(see declaration of conformity)	To EU RoHS Directive	To EU RoHS Directive						
UKCA marking	To UK instructions for EMC	To UK instructions for EMC						
(see declaration of conformity)	To UK RoHS instructions	To UK RoHS instructions						
Application information	Support / Actuator-sensor overview "The right s	ensor for the actuator"						
Note on materials	RoHS-compliant							
Inductive protective circuit	Adapted to MZ, MY, ME coils	-						
Special characteristics	-	Resistant to welding spatter						
LABS (PWIS) conformity	VDMA24364-B2-L							

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp \rightarrow Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Input signal/measuring element

input signat/measuring etement		
Туре	SMTO-8E	SMTSO-8E, welding-field-resistant
Measuring principle	Magneto-resistive	Magneto-inductive
Ambient temperature [°C	-20 +60	-25 +70

Switching output

Switching output								
Туре		SMTO-8E		SMTSO-8E, welding-field-resista	SMTSO-8E, welding-field-resistant			
Switching output		PNP	NPN	PNP	NPN			
Switching element function		N/O contact						
Repetition accuracy	[mm]	0.2						
Reproducibility of switching value	[mm]	±0.1						
Switch-on time	[ms]	≤ 1.3		≤ 38				
Switch-off time	[ms]	≤ 7.3		≤ 20				
Max. output current	[mA]	100		200				
Max. switching capacity DC	[W]	2.8		6				
Voltage drop	[V]	≤ 1.8		≤ 1.8	≤ 3			
Residual current	[mA]	≤ 0.01	≤ 0.15	≤ 0.01				
Max. switching frequency	[Hz]	130		14				
Residual ripple	[%]	10						

Data sheet – Magneto-resistive

	ata												
Туре			SMTO-8E					E, welding-	field-resistan				
Switching output			PNP		NPN		PNP			NPN			
Short circuit current ra	ating		Pulsed				Yes			Pulsed			
Overload protection			Present										
Electronics													
Operating voltage rang	ge DC	[V]	10 30										
Reverse polarity proteo	ection		For all elect	For all electrical connections									
Electromechanics													
Туре			SMTO-8E	S		SMTO-8EM12			SMTSO-8E-	M12, welding-field	-resista		
Electrical connection			Plug M8x1,	3-pin		Plug M12x1, 3-pi	n		Plug M12x	1, 3-pin			
Connection technology	y		M8x1, A-co	ded to EN 61076-	2-104	M12x1, A-coded t	o EN 61076-2	-101	M12x1, A-0	coded to EN 61076-2-	101		
Number of pins/wires			3			3			3				
Type of mounting			-			-			Screw-type	lock			
Outlet direction of con			Lateral			- 1							
Max. tightening torque	e, plug	[Nm]	0.3	0.3 0.5					0.5				
N/O contact	Pin	Wire colour		Allocation		N/O contact	Pin	Wire co	olour	Allocation			
4	1	Brown	+										
+				+			1	Brown		+			
1 + 3	3	Blue		-		3 + + 1	3	Blue		-			
1 (+ +) 3				+ - Output		$3 \left(+ + + + \right) 1$							
1 (+++) 3 Mechanics	3	Blue		-		$3\left(+\right)$	3	Blue		-			
	3	Blue	SMTO-8E	– Output		3 (+ + + 1 4) SMT0-8EM12	3	Blue	SMTSO-8E-	-	-resista		
Туре	3	Blue		– Output -S		3 (+ +) 1 3 (+ +) 1 4 1 SMT0-8EM12	3	Blue	SMTSO-8E-	– Output	-resista		
Туре	3	Blue	SMTO-8E Clamped in	– Output -S		3 (+ + + 1 4) SMT0-8EM12	3	Blue	SMTSO-8E-	– Output	-resista		
Туре	3	Blue	SMTO-8E Clamped in	– Output -S T-slot the slot from abov	/e	3 (+ + + 1 SMTO-8EM12	3	Blue	SMTSO-8E-	– Output	-resista		
Type Type of mounting Tightening torque	3 4	Blue	SMTO-8E Clamped in Inserted in With access 1	– Output -S T-slot the slot from abov	/e	0.5	3	Blue	0.5	– Output	-resista		
Type Type of mounting Tightening torque	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU)	– Output -S T-slot the slot from abox sories	/e	0.5 TPE-U(PU)	3 4	Blue	0.5 TPE-U(PU)	– Output	-resista		
Type Type of mounting Tightening torque	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate	– Output -S T-slot the slot from abox sories	/e	0.5 TPE-U(PU) High-alloy stainle:	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloys	Output Output	-resista		
Type Type of mounting Tightening torque	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU)	– Output -S T-slot the slot from abox sories	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al	– Output	-resista		
1 (+++)3 Mechanics Type Type of mounting Tightening torque Information on materia	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate	– Output -S T-slot the slot from abox sories	/e	0.5 TPE-U(PU) High-alloy stainle:	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloys	Output Output	-resista		
Type Type of mounting Tightening torque Information on materia Housing colour	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate – Black	- Output -S T-slot the slot from abov sories ed brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al	Output Output	resista		
Type Type of mounting Tightening torque Information on materia Housing colour	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate	- Output -S T-slot the slot from abov sories ed brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al	Output Output	-resista		
Type Type of mounting Tightening torque Information on materia Housing colour Pin contacts material	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate – Black	- Output -S T-slot the slot from abov sories ed brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al	Output Output	-resista		
Type of mounting Tightening torque Information on materia Housing colour Pin contacts material Display/operation	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate – Black	- Output -S T-slot the slot from abov sories ed brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al	Output Output	-resista		
Type Type of mounting Tightening torque Information on materia Housing colour Pin contacts material Display/operation Switching status indice	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate Black Gold-plated	- Output -S T-slot the slot from abov sories ed brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al	Output Output	-resista		
Type Type of mounting Tightening torque Information on materia Housing colour Pin contacts material Display/operation Switching status indic. Immission/emission	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate - Black Gold-plated Yellow LED	- Output Output -S T-slot the slot from abox sories ed brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu –	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al PA	- Output OutputM12, welding-field stainless steel uminium alloy			
Type Type of mounting Tightening torque Information on materia Housing colour Pin contacts material Display/operation Switching status indica Immission/emission Type	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate Black Gold-plated Yellow LED SMTO-8E	- Output Output -S T-slot the slot from abox sories ed brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al PA	Output Output			
Type Type of mounting Tightening torque Information on materia	3 4	Blue Black	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate Black Gold-plated Yellow LED SMTO-8E IP65	- Output Output -S T-slot the slot from abov sories ed brass d brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu –	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al PA	- Output OutputM12, welding-field stainless steel uminium alloy			
Type Type of mounting Tightening torque Information on materia Housing colour Pin contacts material Display/operation Switching status indica Immission/emission Type	3 4	Blue Black [Nm]	SMTO-8E Clamped in Inserted in With access 1 TPE-U(PU) Nickel-plate Black Gold-plated Yellow LED SMTO-8E	- Output Output -S T-slot the slot from abov sories ed brass d brass	/e	0.5 TPE-U(PU) High-alloy stainle: Wrought aluminiu –	3 4 ss steel	Blue	0.5 TPE-U(PU) High-alloy : Wrought al PA SMTSO-8E-	- Output OutputM12, welding-field stainless steel uminium alloy			

Download CAD data → <u>www.festo.com</u>

Data sheet – Magneto-resistive



	B1 ±0.3	B2	D1	H1	H2 ±0.27	H3	H4	H5	H6	H7	L1 ±0.3	L2	L3	L4
SMTO-8ES-LED-24	20	28	M8x1	19.2	11.5	4.4	4	2.2	~32	~46	20	5	4	~26

Dimensions

SMTO-8E--M12-LED-24 - Plug M12x1



	B1 ±0.3	B2	D1	H1 ±0.34	H2 ±0.27	H3	H4	H5	H6	H7	L1 ±0.3	L2	L3	L4
SMTO-8EM12-LED-24	20	28	M12x1	22.5	11.5	4.4	4	2.2	~36	~59	20	5	4	~36.5

Data sheet - Magneto-resistive



Accessories

Mounting kit SMBR-8-8/100-S6

Material: Rail: Anodised wrought aluminium alloy Clamping strap, screws: High-alloy stainless steel Free of copper and PTFE RoHS-compliant



Dimensions and ordering data

For piston Ø	B1	B2	D1	H1	L1	L2	L3	=© 1	CRC ¹⁾	Part no.	Туре
8 100	27.4	0.2	М3	22.4	34	10	7.9	2.5	4	★ 538937	SMBR-8-8/100-S6

1) Corrosion resistance class CRC 4 to Festo standard FN 940070

Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded by means of special testing (→ also FN 940082), using appropriate media.

Mounting kit SMB-8E

Material:

Anodised aluminium, stainless steel

Note on materials: RoHS-compliant





Ordering data									
For piston Ø	B1	B2	D1	H1	H2	L1	=©1	Part no.	Туре
10 125	21.5	5.1	M3	11.5	3	8	2.5	178230	SMB-8E

Proximity switches SMT/SME-8, for T-slot

Accessories

Mounting SMBZ-8-...

Design: For tie rods Mounting position: Any Type of mounting: Clamped Tightening torque: ≤ 0.5 Nm Ambient temperature: -40 ... +120°C PWIS conformity: VDMA24364-B2-L

Material: Housing: Anodised wrought aluminium alloy Screws: High-alloy stainless steel Free of copper and PTFE RoHS-compliant





SMBZ-8-125/320



Slot for inscription label
 Slot for proximity switch

Dimensions and ordering data

For piston Ø	B1	D1	D2	H1	L1	L2	=©1	Weight	CRC ¹⁾	Part no.	Туре
								[g]			
32 100	31	M5	M3	30	22	20	1.5	1.4	2	537806	SMBZ-8-32/100
125 320	32.3	1115	IN S	22		20	2.5	14	2	537808	SMBZ-8-125/320

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor application where condensation is allowed to occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Positioning element SMM

Insertable in the slot lengthwise

Ambient temperature: -40 ... +120°C

Materials:

Housing: Anodised wrought aluminium alloy

Screws: High-alloy stainless steel Note on materials: RoHS-compliant





Dimensions and ordering data

B1	H1	H2	L1	=©1	CRC ¹⁾	Part no.	Туре	PU ²⁾
6.3	5.0	4.0	4.0	1.5	3	547941	SMM-8	10

1) Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. Externally visible parts with primarily functional surface requirements which are in direct contact with a normal industrial environment.

2) Packaging unit

Accessories

Ordering dat	rdering data – Connecting cables Data sheets → Internet: nebu/sim							
		Number of wires	Cable length [m]	Part no.	Туре			
Socket M8x1	, 3-pin							
	For SMT/SME-8 and	3	2.5	★ 541333	NEBU-M8G3-K-2.5-LE3			
OT THE	SMTO/SMTSO/SMEO-8E		5	★ 541334	NEBU-M8G3-K-5-LE3			
	For SMT/SME-8 and	3	2.5	★ 541338	NEBU-M8W3-K-2.5-LE3			
	SMTO/SMTSO/SMEO-8E		5	★ 541341	NEBU-M8W3-K-5-LE3			
Socket M12x	1, 5-pin		_					
	For SMT/SME-8M and	3	2.5	★ 541363	NEBU-M12G5-K-2.5-LE3			
OF TR	SMTO/SMTSO/SMEO-8E		5	★ 541364	NEBU-M12G5-K-5-LE3			
	For SMT/SME-8M and	3	2.5	541367	NEBU-M12W5-K-2.5-LE3			
1	SMTO/SMTSO/SMEO-8E		5	541370	NEBU-M12W5-K-5-LE3			

Ordering data – Safety clip for ATEX zone									
	Size	Description	Part no.	Туре	PU ¹⁾				
e de la companya de l	M8	• Protects "equipment that is not intrinsically safe" in zones 2 and 22 against simple disconnection	548067	NEAU-M8-GD	1				
	M12	ATEX category: gas: II 3G / dust: II 3D	548068	NEAU-M12-GD	1				

1) Packaging unit

Ordering data – Mounting components

g	Description	Part no.	Туре
G.	For fixing connecting cables in place	534254	SMBK-8
Ordering dat	ta – Sensor tester Description	Part no.	Туре
	 Testing the functionality of proximity switches using the integrated voltage supply Adjusting proximity switches on the cylinder 	158481	SM-TEST-1
Ordering dat	ta – Inscription labels		

Size	Part no.	Туре	PU ¹⁾
23x4 mm	541598	ASLR-L-423	34

1) Packaging unit