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Festo Core Range Solves the majority of your automation tasks

Worldwide: Simply good: Fast: Quickest delivery – wherever, whenever Expected high Festo quality Easy and fast to select With the Festo Core Range, we have selected the most important products and functions from our broad product catalogue, and added the quickest delivery.

The Core Range offers you the best value for your automation tasks.



Service unit components of the MS series

Solutions for every application

With its large product range, highly effective components and a wide choice of functions, the MS series from Festo offers a complete concept for compressed air preparation. It is suitable for simple standard applications as well as application-specific solutions with very high quality requirements. Available as individual components, pre-assembled combinations ex-stock, application-specific combinations or complete turnkey solutions. The five sizes in the MS series achieve maximum flow rates with minimum space requirements.

Freely combinable function modules

Pressure regulators, on/off and softstart valves with safety function, filters, pressure and flow sensors, dryers, sensors and lubricators can be assembled into a suitable solution for every task. With the modular structure the components can be combined as required. The simple connection system saves time because replacing individual modules does not require disassembling the entire combination. Many of the components are also UL and ATEX certified.

CAD models and configurator

Engineering tools

Convenient tools for planning and selecting application-specific individual components and combinations. The product configurator lets you configure customised solutions quickly and transfer the order data without any hassle.

Selection tool for choosing the right service unit combination without oversizing, and with the right air purity class: → www.festo.com/engineering/

service unit

Selection criterio: Application	Interdist of	taria 1	til-tim			(from the selection	
The control of property hand upon law second againstics	-			-	-		
C standard prospiration	-		-			Statio 6	ŝ
Country and building tokyolty			41	÷	1	Otyn Hel St	7
C application of pressure operated tasks and machines another tasks in oper performance pressure and						Childran Max Film*	ļ
 stations, fulganet and astar industry trailst anotypager production application of mission constraint (copyri). 							
Capaciting provide copies, as bearing and second copies.		- 24	51	<u> </u>			
C final and because induction option approximate and an and a set of the set							
	A. 101 100 1 1	ette mater	1.000	mini a a	the property of the	To extransi in the disect solid international result and part of the Marchine Restartion (1) The second second line	

Integrated sensors

Pressure and flow sensors



- Maximum machine availability thanks to controlled processes
- Reliable compressed air preparation and supply for the system
- Integrated or stand-alone
- Easy to connect with M8/M12 plug





- Fast and reliable exhausting of systems up to Performance Level e, certified to EN ISO 13849-1
- Integrated soft-start function



Service unit combinations MSE6

Energy savings

- Fully automatic monitoring and regulation of compressed air supply
- Automatic shut-off of the compressed air in stand-by mode
- Detection and notification of leakages
- Condition monitoring of relevant process data

Intelligent mix of sizes



- Optimum flow rate with a size that is up to 18% smaller
- Excellent energy efficiency
- Cost-optimised combinations save up to 30%!

Size differences						
Size		MS2	MS4	MS6	MS9	MS12
Grid dimension	[mm]	25	40	62	90	124
Connection sizes		M5, QS-6	G1/8, G1/4, G3/8	G1/4, G3/8, G1/2, G3/4	G1/2,G3/4,G1,G11/4,	G1, G1 1/4, G1 1/2, G2
					G1 1/2	
Standard nominal flow rate qnN ¹⁾	[l/min]	350	1800	6500	20000	22000

1) Using pressure regulator MS-LR as an example

Note

Information

The next few pages provide a brief overview of the product range for the service unit components of the MS series.

Design of a service unit

The order of the individual service unit components within a combination is relevant for safety and functionality. The service unit components cannot be combined in any order in the flow direction. They are subject to restrictions and rules. You can find detailed information and all the technical data in the documentation for the relevant service unit component.

The configurator for the service unit

MSB is a reliable and convenient way

of combining individual service unit

components and it ensures compliance

with the applicable rules. As a result,

you get a fully assembled unit, includ-

ing UL or ATEX certification, if neces-

When combining a unit from individ-

ually configured and ordered service

unit components, the points on the right must be adhered to under all cir-

sary.

cumstances.

Accessories such as connecting plates or mounting brackets can be ordered either via the configurator or separately.

- Regulators MS-LFR/LR/LRP are only permissible in the flow direction with the same or decreasing pressure regulation range
- Filters MS-LFR/LF/LFM/LFX are only permissible in the flow direction with an increasing grade of filtration
- Lubricators MS-LOE are not permitted in the flow direction upstream of a filter MS-LFR/LFM/LF/LFX, water separator MS-LWS or membrane air dryer MS-LDM1
- A micro filter MS-LFM must be installed in the flow direction upstream of an activated carbon filter MS-LFX or membrane air dryer MS-LDM1
- A flow sensor SFAM cannot be installed directly downstream of a regulator MS-LFR/LR; a branching module MS-FRM must be positioned between them
- A soft-start/quick exhaust valve MS-SV must be the last service unit component in the flow direction

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Product range for service unit components of the MS series

Туре	Description	Size	Pneumatic o	connection				
			Push-in	Female thread			Connecting plate with three	ad
			connector	М	G	NPT	G	NPT
Combinations								
Service unit combi	nations MSB-FRC							Datasheets \rightarrow Internet: msb
	Combinations of filter regu-	4	-	-	1/8, 1/4	-	-	-
	lator and lubricator	6	-	-	1/4, 3/8, 1/2	-	-	-
-								
Service unit combi	nations MSB							Datasheets \rightarrow Internet: msb
	Certain combinations pre-	4	-	-	1/4	-	-	-
	defined	6	-	-	1/2	-	-	-
in test	Freely configurable combin-	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	ations	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
		9	-	-	3/4,1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
TI W								
Service unit combi	nations MSE6							Datasheets → Internet: mse6
a al.	Combinations with fieldbus	6	-	-	-	-	1/2	-
and the second second	connection for measuring			•	1			-
	pressure, flow rate and con-							
	sumption							

уре	Description	Size								
			Push-in	Female thread			Connecting plate with thre	ad		
			connector	М	G	NPT	G	NPT		
ndividual de	vices									
ilter regulat						[Datasheets \rightarrow Internet: ms2-lfr; m	194-lfr; ms6-lfr; ms9-lfr; ms12		
	Filter and pressure regula-	2	QS-6	M5	-	-	-	-		
- dit -	tor in a single device, grade	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8		
	of filtration 5 or 40 µm	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4		
		9	-	-	3/4, 1	3/4,1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2		
Ψ.		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-		
lter regulat	ors MS-LFR-B			_			Datasheets	→ Internet: ms4-lfr-b; ms6-l		
	Filter and pressure regula-	4	-	_	1/4	-	-			
_	tor in a single device in	6	-	-	1/2	-		_		
NS.	polymer housing, grade of filtration 5 or 40 μm									
Iters MS-LF	_							t: ms4-lf; ms6-lf; ms9-lf; ms1		
ILLEIS MIS-LF		4	_	-	1/8, 1/4	_	1/8, 1/4, 3/8	1/8, 1/4, 3/8		
States of the	Grade of filtration 5 or	4	-	-	1/0, 1/4	1-	1/0.1/4.2/0			
-	/(0 um	6			1/4 2/9 1/2					
E.	40 µm	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4		
1	40 µm	9	-	-	1/4, 3/8, 1/2 3/4, 1	- 3/4, 1	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2			
-	40 µm	-				-	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 1, 1 1/4, 1 1/2, 2	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 -		
ine and mic	40 μm ro filters MS-LFM	9		-		-	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 -		
ine and mic		9		-	3/4, 1 - 1/8, 1/4	-	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8		
ine and mic	ro filters MS-LFM	9 12		-	3/4, 1	3/4, 1	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 1, 1 1/4, 1 1/2, 2 Datasheets → Internet: ms4-lt	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12-		
ine and mic	ro filters MS-LFM Grade of filtration 0.01 or	9 12 4	- - -	-	3/4, 1 - 1/8, 1/4		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8		
ne and mice	ro filters MS-LFM Grade of filtration 0.01 or	9 12 4 6	- - -	- - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2		1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 1, 1 1/4, 1 1/2, 2 Datasheets → Internet: ms4-lu 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4		
11-	ro filters MS-LFM Grade of filtration 0.01 or	9 12 4 6 9	- - - - - -	- - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1		$\begin{array}{c} 1/4, 3/8, 1/2, 3/4 \\ 1/2, 3/4, 1, 1 1/4, 1 1/2 \\ 1, 1 1/4, 1 1/2, 2 \\ \end{array}$ Datasheets \rightarrow Internet: ms4-lt 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 1, 1 1/4, 1 1/2, 2	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 -		
- E	ro filters MS-LFM Grade of filtration 0.01 or 1 μm	9 12 4 6 9	- - - - - -	- - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1		1/4, 3/8, 1/2, 3/4 $1/2, 3/4, 1, 11/4, 11/2$ $1, 11/4, 11/2, 2$ Datasheets → Internet: ms4-lt $1/8, 1/4, 3/8$ $1/4, 3/8, 1/2, 3/4$ $1/2, 3/4, 1, 11/4, 11/2$ $1, 11/4, 11/2, 2$ Datasheets → Internet: ms5	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - 4-lfx; ms6-lfx; ms9-lfx; ms12		
- E	ro filters MS-LFM Grade of filtration 0.01 or 1 μm	9 12 4 6 9 12	- - - - - -	- - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 -	3/4, 1 - - 3/4, 1 -	$\begin{array}{c} 1/4, 3/8, 1/2, 3/4 \\ 1/2, 3/4, 1, 1 1/4, 1 1/2 \\ 1, 1 1/4, 1 1/2, 2 \\ \end{array}$ Datasheets \rightarrow Internet: ms4-lt 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 1, 1 1/4, 1 1/2, 2	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 -		
- 17	ro filters MS-LFM Grade of filtration 0.01 or 1 μm bon filters MS-LFX For removing liquid and	9 12 4 6 9 12 4	- - - - - - - -	- - - - - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 - 1/8, 1/4	3/4, 1 - - 3/4, 1 -	1/4, 3/8, 1/2, 3/4 $1/2, 3/4, 1, 11/4, 11/2$ $1, 11/4, 11/2, 2$ Datasheets → Internet: ms4-lt $1/8, 1/4, 3/8$ $1/4, 3/8, 1/2, 3/4$ $1/2, 3/4, 1, 11/4, 11/2$ $1, 11/4, 11/2, 2$ Datasheets → Internet: ms	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - 4-lfx; ms6-lfx; ms9-lfx; ms12- 1/8, 1/4, 3/8		
11-	ro filters MS-LFM Grade of filtration 0.01 or 1 μm bon filters MS-LFX For removing liquid and	9 12 4 6 9 12 4 6	- - - - - - - - - - -	- - - - - - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 - 1/8, 1/4 1/8, 1/4 1/8, 1/4		1/4, $3/8$, $1/2$, $3/4$ $1/2$, $3/4$, 1 , $11/4$, $11/2$ $1, 11/4$, $11/2$, 2 Datasheets → Internet: ms4-li $1/8$, $1/4$, $3/8$ $1/4$, $3/8$, $1/2$, $3/4$ $1/2$, $3/4$, 1 , $11/4$, $11/2$ 1 , $11/4$, $11/2$, 2 Datasheets → Internet: ms $1/8$, $1/4$, $3/8$, $1/2$, $3/4$ $1/4$, $3/8$, $1/4$, $3/8$ $1/4$, $3/8$, $1/2$, $3/4$	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - 4-lfx; ms6-lfx; ms9-lfx; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4		
ctivated car	ro filters MS-LFM Grade of filtration 0.01 or 1 μm bon filters MS-LFX For removing liquid and gaseous oil particles	9 12 4 6 9 12 12 4 6 9	- - - - - - - - - - - - -	- - - - - - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 - 1/8, 1/4 1/8, 1/4 1/8, 1/4		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - 4-lfx; ms6-lfx; ms9-lfx; ms12 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 -		
ctivated car	ro filters MS-LFM Grade of filtration 0.01 or 1 μm bon filters MS-LFX For removing liquid and	9 12 4 6 9 12 12 4 6 9	- - - - - - - - - - - - -	- - - - - - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 - 1/8, 1/4 1/8, 1/4 1/8, 1/4		1/4, $3/8$, $1/2$, $3/4$ $1/2$, $3/4$, 1 , $11/4$, $11/2$ $1, 11/4$, $11/2$, 2 Datasheets → Internet: ms4-li $1/8$, $1/4$, $3/8$ $1/4$, $3/8$, $1/2$, $3/4$ $1/2$, $3/4$, 1 , $11/4$, $11/2$ $1, 11/4$, $11/2$, 2 Datasheets → Internet: ms $1/8$, $1/4$, $3/8$ $1/4$, $3/8$, $1/2$, $3/4$ $1/4$, $3/8$, $1/2$, $3/4$ $1/4$, $3/8$, $1/2$, $3/4$ $1/2$, $3/4$, 1 , $11/4$, $11/2$ $1, 11/4$, $11/2$, 2 Datasheets → Internet	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - 4-lfx; ms6-lfx; ms9-lfx; ms12 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 -		
ctivated car	ro filters MS-LFM Grade of filtration 0.01 or 1 μm bon filters MS-LFX For removing liquid and gaseous oil particles	9 12 4 6 9 12 12 4 6 9 12	- - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - -	3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 - 3/4, 1 - - 1/8, 1/4 1/4, 3/8, 1/2 3/4, 1 -	3/4, 1 - - - 3/4, 1 - - 3/4, 1 - 3/4, 1 -	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - fm; ms6-lfm; ms9-lfm; ms12- 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - 4-lfx; ms6-lfx; ms9-lfx; ms12 1/8, 1/4, 3/8 1/4, 3/8, 1/2, 3/4 1/2, 3/4, 1, 1 1/4, 1 1/2 - et: ms6-lws; ms9-lws; ms12-		

Туре	Description	Size	Pneumatic	connection				
			Push-in	Female th	read		Connecting plate with thre	ad
			connector	м	G	NPT	G	NPT
ndividual device	es							
Pressure regulat	tors MS-LR						Datasheets → Internet: ms2-lr	; ms4-lr; ms6-lr; ms9-lr; ms12
	For setting the required	2	QS-6	M5	-	-	-	-
	operating pressure,	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	4 pressure regulation	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
2 4	ranges	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
1		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
Pressure regulat	tors MS-LR-B						Datasheet	s → Internet: ms4-lr-b; ms6-l
	For setting the required	4	_	_	1/4	_	_	_
	operating pressure, in a	6	_	_	1/2	-		_
	polymer housing	0			1/2			
10								
Pressure regulat							Datasha	te a laternat mail lab mail
ressure regulat	For configuring a regulator	4	_	_	1/4	_	1/8, 1/4, 3/8	ets → Internet: ms4-lrb; ms6-
	manifold with independent		_	_		-		-
	pressure regulation ranges.	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	-
10008	Pressure output is to the							
10010	front or rear.							
Precision pressu	ire regulators MS-LRP	·		-1		1	I	Datasheets → Internet: ms6-
1.1	For precise setting of the re-	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	quired operating pressure,							
	4 pressure regulation							
	ranges,							
	pressure hysteresis 0.02 bar							
	0.02 bar							
Precision pressu	Ire regulators MS-LRPB	·		-1		1		atasheets → Internet: ms6-lr
	For configuring a regulator	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	-
	manifold with independent							
- 4 8-	pressure regulation ranges.							
Sec. 1	Pressure output is to the							
	front or rear.							
Lubricators MS-I							Datashoots > Internet ms ()	an ma(lon ma0 lon ma12 l
	Add a precisely adjustable	4		_	1/8, 1/4	_	Datasheets → Internet: ms4- 1/8, 1/4, 3/8	0e; ms6-loe; ms9-loe; ms12-l 1/8, 1/4, 3/8
100	amount of oil to the com-	6	_	-	1/8, 1/4	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	pressed air. The amount of	9						
	oil mist is proportional to	-		-	3/4, 1	3/4,1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
	the compressed air flow	12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-

Service unit components, MS series

Key features

Product range for Type	service unit components of th Description	e MS ser Size	ies Pneumatic	connection				
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		0.20	Push-in	Female threa	h		Connecting plate with three	her
			connector	M	G	NPT	G	NPT
Individual devices	· · · · · · · · · · · · · · · · · · ·				1	1		
On/off valves MS-							Datasheets \rightarrow Internet: ms4-	em; ms6-em; ms9-em; ms12-em
	Manually actuated on/off	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	valve for pressurising and	6	_	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
100	exhausting pneumatic sys-	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
2	tems.	12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
						-1		
On/off valves MS-	FF						Datachoots -> Internet: me	54-ee; ms6-ee; ms9-ee; ms12-ee
	Electrically actuated on/off	4	_	-	1/8, 1/4	_	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	valve for pressurising and	6	_	_	1/4, 3/8, 1/2		1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
-	exhausting pneumatic sys-	9	_	_	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
	tems.	12	_	_	-	-	1, 1 1/4, 1 1/2, 2	-
							-,, -,, -, -	
On /offuniture MC					I		Detector	
On/off valves MS-	1	4			1//		Datasheets	→ Internet: ms4-ee-b; ms6-ee-b
	Electrically actuated on/off valve in polymer housing	4	-	-	1/4	-	-	
	for pressurising and ex-	6	-	-	1/2	-	-	
	hausting pneumatic sys-							
-	tems.							
Soft-start valves	MS-DL		_	_			Datasheets → Ir	ternet: ms4-dl; ms6-dl; ms12-dl
	Pneumatically actuated	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
1000	soft-start valve for slow	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	pressurisation and exhaust	12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
	of pneumatic installations.							
Soft-start valves	MS-DE						Datasheets \rightarrow Inte	ernet: ms4-de; ms6-de; ms12-de
<u></u>	Electrically actuated soft-	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	start valve for slowly pres-	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
100	surising and exhausting	12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
	pneumatic systems.							
On/off valves MS-	EDE-B						Datasheets →	Internet: ms4-ede-b; ms6-ede-b
6	Electrically actuated soft-	4	-	-	1/4	-	-	-
100	start valve in polymer hous-	6	-	-	1/2	-	-	-
ALC: N	ing for slowly pressurising							
	and exhausting pneumatic systems.							
\sim	systems.							
Soft-start/quick e	xhaust valves MS-SV						Datash	eets → Internet: ms6-sv; ms9-sv
	For gradually increasing	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	pressurisation and quick,	9	-	-	3/4, 1	3/4,1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
2	safe pressure reduction in							
\sim	pneumatic piping systems.							
	Up to category 1, PL c.							
-	Up to category 3, PL d.	6	_	_	1/2	_	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	Up to category 4, PL e in the	-	-	-	1/2	-	1/4, 5/6, 1/2, 5/4	1/4, 3/0, 1/2, 3/4
1	case of optional extension.							
	Up to category 4, PL e.	6	_	_	1/2	_	1/4, 3/8, 1/2, 3/4	-
				1	112	1	1,7,9,0,1,2,9,7	
100								
100								
B								
-								

Гуре	Description	Size	Pneumatic o	connection				
			Push-in	Female thread			Connecting plate with thre	ad
			connector	М	G	NPT	G	NPT
ndividual dev	vices							
Membrane ai	r dryers MS-LDM1						Datasheets	→ Internet: ms4-ldm; ms6-ld
•	Wear-free membrane dryer	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
- 1î	with internal air consump- tion	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
Branching mo	dules MS-FRM						Datasheets → Internet: ms4-fr	m. mc6.frm. mc0.frm. mc12.f
	1	4	-	_	1/8, 1/4	-	1/8, 1/4, 3/8	, 1150-1111, 1157-1111, 11512-1
-	with 4 connections	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	
0		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
Distributor bl	ocks MS-FRM-FRZ					-	Datasheets → Ir	iternet: ms4-frm-frz; ms6-frm
-	Compressed air distributors	4	-	-	-	-	-	-
61	with 4 connections and half	6	-	-	-	-	-	-
10	the grid width		·		·			
low sensors	SFAM							Datasheets → Internet: sf
States and	For absolute flow rate infor-	6	-	-	-	-	1/2	1/2
	mation and cumulative air	9	-	-	-	-	1,11/2	1,11/2
0	consumption measurement							

Peripherals overview



Moun	nting attachments and accessories	→ Page/Internet
[1]	Cover cap	ms4-end,
	MS4/6-END	ms6-end
[2]	Connecting plate SET	ms4-ag,
	MS4/6-AG	ms6-ag
[3]	Module connector	ms4-mv,
	MS4/6-MV	ms6-mv
[4]	Mounting bracket	ms4-wp,
	MS4/6-WP	ms6-wp
[5]	Mounting bracket	ms4-wp,
	MS4/6-WPB	ms6-wp
[6]	Mounting bracket	ms4-wp,
	MS4/6-WPE	ms6-wp
[7]	Mounting bracket	ms4-wp,
	MS4/6-WPM	ms6-wp
[8]	Padlock	17
	LRVS-D	

Type codes

001	Series	
MSB	Service unit component MS series	
002	Size	
4	Grid dimension 40 mm	
003	Pneumatic connection	
1/8	Female thread G1/8	
1/4	Female thread G1/4	
004	Function	
FRC		

005	Service unit component equipment	
J1	Filter regulator, 0.5 12 bar, 40 µm, plastic bowl with plastic bowl	
	guard, manual condensate drain, lockable rotary knob	
J2	Filter regulator, 0.5 12 bar, 40 µm, plastic bowl with plastic bowl	
	guard, fully automatic condensate drain, lockable rotary knob	
J3	Filter regulator, 0.5 12 bar, 5 µm, plastic bowl with plastic bowl	
	guard, manual condensate drain, lockable rotary knob	
J5	Filter regulator, 0.3 7 bar, 40 µm, plastic bowl with plastic bowl	
	guard, manual condensate drain, lockable rotary knob	
J120	Filter regulator, lockable, 0.3 7 bar, 40 µm, plastic bowl with plastic	
	bowl guard, manual condensate drain, MPa, lockable rotary knob	
M1	Lubricator, plastic bowl with plastic bowl guard	
L		
006	Flow direction	

Flow direction from left to right

Flow direction from right to left

Z

2023	/12 – Sub	iect to	change

Type codes

001	Series	
MSB	Service unit component MS series	
002	Size	
6	Grid dimension 62 mm	
003	Pneumatic connection	
1/4	Female thread G1/4	
3/8	Female thread G3/8	
1/2	Female thread G1/2	
004	Function	
FRC		

005	Service unit component equipment	
]1	Filter regulator, 0.5 12 bar, 40 µm, plastic bowl with plastic bowl	
	guard, manual condensate drain, lockable rotary knob	
J2	Filter regulator, 0.5 12 bar, 40 µm, plastic bowl with plastic bowl	-
	guard, fully automatic condensate drain, lockable rotary knob	
J3	Filter regulator, 0.5 12 bar, 5 µm, plastic bowl with plastic bowl	
	guard, manual condensate drain, lockable rotary knob	
J5	Filter regulator, 0.3 7 bar, 40 µm, plastic bowl with plastic bowl	
	guard, manual condensate drain, lockable rotary knob	
J9	Filter regulator, 0.5 12 bar, 5 µm, metal bowl guard with manual	_
	condensate drain, lockable rotary knob	
J10	Filter regulator, 0.5 12 bar, 5 µm, metal bowl with fully automatic	
	condensate drain, lockable rotary knob	
J11	Filter regulator, 0.5 12 bar, 40 µm, metal bowl guard with manual	
	condensate drain, lockable rotary knob	
J12	Filter regulator, 0.5 12 bar, 40 µm, metal bowl guard with fully au-	
	tomatic condensate drain, lockable rotary knob	
J120	Filter regulator, lockable, 0.3 7 bar, 40 μ m, plastic bowl with plastic	
	bowl guard, manual condensate drain, MPa, lockable rotary knob	
M1	Lubricator, plastic bowl with plastic bowl guard	
M2	Lubricator, metal bowl	
006	Flow direction	
000		-
_	Flow direction from left to right	
Z	Flow direction from right to left	

Datasheet





Fully automatic



Flow rate 850 ... 4800 l/min Temperature range

_

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−10 ... +60°C



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- Filter, regulator and lubricator functions in a single unit
- High flow rate and highly efficient in removing contaminants
- Good regulation characteristics with minimal pressure hysteresis
- Set values are secured by locking the rotary knob
- Lockable rotary knob
- Two pressure regulation ranges: 0.3°... 7 bar and 0.5 ... 12 bar
- Available with manual or integrated, fully automatic condensate drain
- Choice of filter inserts 5 µm or 40 µm
- New filter cartridges → page 17 Festo special oil → page 17

General	technical	data

Size		MSB4	MSB6			
Pneumatic connection 1, 2		G1/8 –				
		G1/4	G1/4			
		-	G3/8			
		-	G1/2			
Design		Filter regulator with pressure gauge				
		Proportional standard mist lubricator				
Regulator function		Output pressure constant, with primary pressure compensation, with	return flow, with secondary exhausting			
Type of mounting		With accessories				
Mounting position		Vertical ±5°				
Grade of filtration	[µm]	5				
		40				
Air purity class at the output		Compressed air to ISO 8573-1:2010 [6:4:] (grade of filtration 5 µm)				
		Compressed air to ISO 8573-1:2010 [7:4:-] (grade of filtration 40 µm)				
Bowl guard		Plastic bowl guard	Plastic bowl guard			
		-	Integrated as metal bowl			
Condensate drain		Manual				
		Fully automatic				
Actuator lock		Rotary knob with detent, can be locked using accessories				
Pressure regulation range	[bar]	0.3 7				
		0.5 12				
Display pressure		With pressure gauge				

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Standard nominal flow rate qnN¹ [l/min]

Standard nominal flow rate qnN ¹⁾ [l/min]							
Size		MSB4		MSB6			
Pneumatic connection		G1/8	G1/4	G1/4	G3/8	G1/2	
Pressure regulation range 0.3 7 bar							
Grade of filtration	40 µm	-	1400	-	-	4800	
Pressure regulation range 0.5 12 bar							
Grade of filtration	5 µm	-	850	-	-	3600	
	40 µm	850	900	1900	3500	3700	

1) Measured at p1 = 10 bar and p2 = 6 bar, Δp = 1 bar.

125 l/min must be available for the fully automatic condensate drain to close correctly. ŧ

Operating and environmental conditions

Condensate drain		Manual		Fully automatic			
Size		MSB4	MSB6	MSB4	MSB6		
Operating pressure	[bar]	1.5 14	1.5 20	2 12	2 12		
Operating medium		Compressed air to ISO 8573-1:20	10 [-:4:-]	Compressed air to ISO 8573-1:20	10 [7:4:-]		
		Inert gases					
Note on the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)					
Ambient temperature	[°C]	-10 +60					
Temperature of medium	[°C]	-10 +60					
Storage temperature	[°C]	-10 +60					
Corrosion resistance class CRC ¹⁾ 2							
Food-safe ²⁾		See supplementary material information					

1) Additional information: www.festo.com/x/topic/kbk

Additional information: www.festo.com/catalogue/ms \rightarrow Support/Downloads. 2)

Weight [g]

Size	MSB4	MSB6				
With plastic bowl guard	500	1495				
With metal bowl	-	1713				

Materials

Sectional view



Servic	Service unit					
[1]	Housing	Die-cast aluminium				
[2]	Rotary knob	PA/POM				
[3]	Plastic bowl guard	PC				
[4]	Metal bowl	Wrought aluminium alloy				
-	Seals	NBR				
PWIS (conformity	VDMA24364-B1/B2-L				

I

Standard flow rate qn as a function of output pressure p2

Pressure regulation range 0.3 ... 7 bar $$\ Grade of filtration 5 \ \mu m$ MSB4-1/8$$

Pressure regulation range 0.5 ... 12 bar $\,$ $\,$ Grade of filtration 5 μm

Input pressure p1 = 10 bar







MSB4-1/4

MSB4-1/8

Input pressure p1 = 10 bar

Input pressure p1 = 10 bar





Datasheet

Standard flow rate qn as a function of output pressure p2

Pressure regulation range 0.3 ... 7 bar $$\rm Grade\ of\ filtration\ 5\ \mu m\ MSB6-1/2$}$$

Input pressure p1 = 10 bar

Grade of filtration 40 μm



Pressure regulation range 0.5 ... 12 bar $\,$ Grade of filtration 5 μm MSB6-1/4 $\,$

Input pressure p1 = 10 bar

Grade of filtration 40 μm







MSB6-3/8

Input pressure p1 = 10 bar

Input pressure p1 = 10 bar





Dimensions

Download CAD data → <u>www.festo.com</u>





[1]	Install	ation	dime	ension
-----	---------	-------	------	--------

→ Flow direction

Туре	B1	B2	B3	B4	B5	B6	D1	L1	L2	L3	L4	L5		6	L7	L8
														ate drain		
													Manual	Fully automatic		
MSB4-1/8	80.4	40.2	21	57	44	29.7	G1/8	201	87	60	80	25	17.7	20.4	167	53
MSB4-1/4	00.4	40.2	21	57	44	29.7	G1/4	201	0/	00	80	25	17.7	20.4	107	
MSB6-1/4							G1/4									
MSB6-3/8	124	62	31	77	54	38.8	G3/8	284.8	134.5	95.5	130	68	15.8	18.5	215.3	65.6
MSB6-1/2							G1/2									

Note: This product conforms to ISO 1179-1 and ISO 228-1.

★ Core Range

Ordering data					
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре
Pressure regula	ation range 0.5 12 bar, j	plastic bowl guard, pressure gauge	with outer scale in bar and inner scale	in psi	
Flow direction	from left to right				
MSB4	G1/4	Manual	40	★ 531117	MSB4-1/4-FRC5:J1M1
MSB6	G1/2	Manual	40	★ 530244	MSB6-1/2-FRC5:J1M1
Flow direction	from right to left				
MSB4	G1/4	Manual	40	531118	MSB4-1/4-FRC5:J1M1-Z
MSB6	G1/2	Manual	40	530245	MSB6-1/2-FRC5:J1M1-Z
Ordering data	1	l.			
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре
Pressure regula	ation range 0.3 7 bar, pl	astic bowl guard, pressure gauge	with outer scale in MPa		
MSB4	G1/4	Manual	40	8042669	MSB4-1/4-FRC13:J120M1
MSB6	G1/2	Manual	40	8042673	MSB6-1/2-FRC13:J120M1
Pressure regula	ation range 0.3 7 bar. pl	astic bowl guard, pressure gauge	with outer scale in bar and inner scale ir	n psi	-
MSB4	G1/4	Manual	40	531109	MSB4-1/4-FRC1:J5M1
MSB6	G1/2	Manual	40	530230	MSB6-1/2-FRC1:J5M1
Pressure regula	ation range 0.5 12 bar. I	plastic bowl guard, pressure gauge	with outer scale in bar and inner scale	in psi	
MSB4	G1/8	Manual	40	531133	MSB4-1/8-FRC5:J1M1
	G1/4		5	531121	MSB4-1/4-FRC7:J3M1
	G1/4	Fully automatic	40	531119	MSB4-1/4-FRC6:J2M1
MSB6	G1/4	Manual	40	530268	MSB6-1/4-FRC5:J1M1
	G3/8		40	530292	MSB6-3/8-FRC5:J1M1
	G1/2		5	530248	MSB6-1/2-FRC7:J3M1
	G1/2	Fully automatic	40	530246	MSB6-1/2-FRC6:J2M1
Pressure regula	ation range 0.5 12 bar. ı	metal bowl, pressure gauge with o	uter scale in bar and inner scale in psi		
MSB6	G1/2	Manual	40	530252	MSB6-1/2-FRC9:J11M2
			5	530234	MSB6-1/2-FRC11:J9M2
		Fully automatic	40	530232	MSB6-1/2-FRC10:J12M2
			5	530236	MSB6-1/2-FRC12:J10M2

Accessories

Filter cartridges



Ordering data

Size	Grade of filtration	Part no.	Туре				
	[μm]						
MS4	5 (colour: blue)	534501	MS4-LFP-C				
	40 (colour: white)	534502	MS4-LFP-E				
MS6	5 (colour: blue)	534499	MS6-LFP-C				
	40 (colour: white)	534500	MS6-LFP-E				

Special oil



Ordering data								
Scope of delivery		Part no.	Туре					
1 litre		152811	OFSW-32					
Ordering data – Padlo	Ordering data – Padlock LRVS-D							
	Weight [g]	Part no.	Туре					
	120	193786	LRVS-D					