



Characteristics

At a glance

Very compact series for use close to the process directly on the machine

- Grid dimension: 62 mm
- Proportional lubricator with precision oil dosing
- Reduces wear on drive units subject to high loads
- High flow rate performance
- Quick and easy oil top-up even during operation (under pressure)

The following oils are recommended for Festo components (viscosity range to ISO 3448, ISO class VG 32, 32 mm2/s (= cSt) at 40 °C):

• Festo special oil OFSW-32 (see accessories)

Ordering data - modular system



Configurable product

This product and all its product options can be ordered online via the configurator.

Diagrams

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The diagrams shown in this document are also available online. These can be used to display precise values.

Function

The proportional lubricator adds a precisely adjustable amount of oil to the compressed air. The pressure drop that occurs when air flows through a Venturi nozzle is used to feed oil from a reservoir to the drip cap. From there, the oil drips into the air duct directly behind the proportional valve, where it is atomised. The amount of oil mist is proportional to the compressed air flow rate.

Pneumatic connection

Depending on the size, different connection types can be selected:

- Individual fittings that are fastened via a female thread
- Connecting plates with female thread

Bowl type

Bowl guard can be selected either as a plastic bowl guard or integrated as a metal bowl guard.

EU certification

Optional device variant EX4 for use in potentially explosive areas of zones 1, 2, 21 and 22

UL certification

Optional device variant UL1, which meets the safety requirements for the Canadian and US markets.

Flow direction

Available with flow in the opposite direction.

Further information \rightarrow ms6-loe

Type code

001	Series						
MS	MS series						
002	Size						
6	Grid dimension 62 mm						
003	Function						
LOE	Compressed air lubricator						
004	Pneumatic connection						
1/4	Female thread G1/4						
3/8	Female thread G3/8						
1/2	Female thread G1/2						
AGB	Sub-base G1/4						
AGC	Sub-base G3/8						
AGD	Sub-base G1/2						
AGE	Sub-base G3/4						
AQN	Sub-base 1/4 NPT						
AQP	Sub-base 3/8 NPT						
AQR	Sub-base 1/2 NPT						
AQS	Sub-base 3/4 NPT						

005	Bowl type	
R	Plastic tray with plastic basket	
U	Aluminium	
006	Type of mounting	
	Without mounting bracket	
WP	Mounting bracket basic design	
WPM	Mounting bracket for hooking in service unit components	
WB	Mounting centrally at rear (wall mounting top and bottom), con- necting plates not required	
007	EU certification	
	None	
EX4	II 2GD	
008	UL certification	
	None	
UL1	cULus ordinary location for Canada and USA	
009	Flow direction	
	Flow direction from left to right	
Z	Flow direction from right to left	

Datasheet

General technical data



Pneumatic connection, port 1	G1/4	G3/8		G1/2				
Bowl type	Plastic tray with plastic basket	Aluminium	Plastic tray with plastic basket	Aluminium	Plastic tray with plastic basket	Aluminium		
Pneumatic connection, port 2	G1/4		G3/8		G1/2			
Design	Proportional standard mi	Proportional standard mist lubricator						
Type of mounting	Either: In-line installation With accessories	In-line installation						
Mounting position	Vertical +/-5°							
Min. flow rate for lubricator function	50 l/min							
Max. oil capacity	75 cm ³	80 cm ³	75 cm ³	80 cm ³	75 cm ³	80 cm ³		

Standard nominal flow rate qnN						
Pneumatic connection, port 1	G1/4	G3/8	G1/2			
Standard nominal flow rate 1)	2,500 l/min	5,300 l/min	7,200 l/min			

1) in main flow direction 1->2

Operating and environmental conditions

1 -	
Operating pressure 1)	1 16 bar
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
	Inert gases
Note on operating and pilot	Lubricated operation possible
medium	
Ambient temperature	-10 60°C
Media temperature	-10 60°C
Storage temperature	-10 60°C
UL certification ²⁾	None, cULus ordinary location for Canada and USA
Corrosion resistance class	2 - Moderate corrosion stress
CRC 3)	

1) With certification UL: 1 ... 10 bar

2) More information www.festo.com/catalogue/ms6-loe \rightarrow Support/Downloads.

3) More information www.festo.com/x/topic/crc

ATEX

AIEX	
ATEX category gas	II 2G
Explosion ignition protection	Ex h IIC T6 Gb X
type for gas	
ATEX category dust	II 2D
Explosion ignition protection	Ex h IIIC T60°C Db X
type for dust	
Explosion ambient tempera-	$-10^{\circ}C \le Ta \le +60^{\circ}C$
ture	
Explosion protection certifica-	EPL Db (GB)
tion outside the EU	EPL Gb (GB)
CE mark (see declaration of	To EU Explosion Protection Directive (ATEX)
conformity) 1)	
CE marking (see declaration of	To UK EX instructions
conformity) ²⁾	

1) More information www.festo.com/catalogue/ms6-loe \rightarrow Support/Downloads.

2) More information www.festo.com/catalogue/ms6-loe \rightarrow Support/Downloads.

Datasheet

Materials					
Bowl type	Plastic tray with plastic basket Aluminium				
Material housing	Die-cast aluminium				
Material bowl	PC	Wrought aluminium alloy			
Note on materials	RoHS-compliant				
LABS (PWIS) conformity	VDMA24364-B1/B2-L				

Standard flow rate qn as a function of differential pressure p1-2 (MS6-LOE-1/4)



Standard flow rate qn as a function of differential pressure p1-2 (MS4-LOE-3/8)



Datasheet

Standard flow rate qn as a function of differential pressure p1-2 (MS6-LOE-1/2)



Download CAD data → www.festo.com

Dimensions

Dimensions – Basic type

[1] Installation dimension

	B1	B2	B3	D1	L	1	L2	L3	L4	L5
					1)	2)				
MS6-LOE-1/4				G1/4						
MS6-LOE-3/8	62	31	76	G3/8	218	223	66	27	112	130
MS6-LOE-1/2				G1/2						

1) Bowl guard, polymer

2) Bowl guard, metal

Ordering data

Ordering data

Ordering data						
	Pneumatic con- nection, port 1	Bowl type	Flow direction	Product weight	Part no.	Туре
	G1/4	Plastic tray with plastic basket	Flow direction from left to right	600 g	529779	MS6-LOE-1/4-R
		Aluminium		810 g	529781	MS6-LOE-1/4-U
•	G3/8	Plastic tray with plastic basket		600 g	529783	MS6-LOE-3/8-R
		Aluminium		810 g	529785	MS6-LOE-3/8-U
	G1/2	Plastic tray with		600 g	529775	MS6-LOE-1/2-R
		plastic basket	Flow direction from right to left		529776	MS6-LOE-1/2-R-Z
		Aluminium	Flow direction from left to right	810 g	529777	MS6-LOE-1/2-U

Ordering data – Modular product system Short type code Part no. Туре MS6-LOE 527674 MS6-LOE

Peripherals





Accessories

Acces	Accessories					
	Type/order code	Description				
[1]	Lubricator MS6-LOE		ms6-loe			
[2]	Mounting bracket MS6-WB	For individual device	10			
[3]	Cover cap MS6-END	For devices without connecting plate	10			
[4]	Module connector MS6-MV1	For device combinations and individual devices with connecting plate	10			
[5]	Connecting plate SET MS6-AG	For device combinations	10			

Accessories

Module connector MS6-MV1						
	Size	Product weight	Part no.	Туре		
	6	33 g	★ 8119204	MS6-MV1		

Mounting bracket MS6-WP...

Mounting bracket MS6-WP						
	Size	Product weight	Part no.	Туре		
0	6	76 g	★ 532195	MS6-WP		
P			541544	MS6-WP-EX		
L I		115 g	★ 526074	MS6-WPB		
			541542	MS6-WPB-EX		
		144 g	526073	MS6-WPM-D		
		154 g	532186	MS6-WPM-2D		

Mounting bracket MS6-WB

Size	Product weight	Part no.	Туре
6	121 g	★ 532196	MS6-WB

Cover cap MS6-END

Cover cap MS6-END			
	Size	Part no.	Туре
	6	538780	MS6-END

Connecting plate-SET MS6-AG...

Size	Pneumatic connection, port 1	Product weight	Part no.	Туре
6	G1/4	300 g	526080	MS6-AGB

Accessories

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Connecting plate-SET MS6-AG					
	Size	Pneumatic connection,	Product weight	Part no.	Туре
		port 1			
\sim	6	G1/4	300 g	541538	MS6-AGB-EX
		G3/8		526081	MS6-AGC
				541539	MS6-AGC-EX
		G1/2		★ 526082	MS6-AGD
				541540	MS6-AGD-EX
		G3/4		★ 526083	MS6-AGE
				541541	MS6-AGE-EX

Special oil OFSW (1 litre)

Short type code	Part no.	Туре
OFSW	152811	OFSW-32