



Product range overview

Function	Туре	Description
Drives	Rodless DDLI	 Without guide With displacement encoder for contactless measurement Based on linear drive DGC-K Supply ports on the end face
	DGCI	System product for handling and assembly technology With guide With displacement encoder for contactless measurement Based on linear drive DGC Supply ports optionally on the end face or at the front System product for handling and assembly technology
	With piston rod DNCI	With displacement encoder for contactless measurement
	No.	 Range of piston rod variants Standards-based cylinder to ISO 15552
	DDPC	With displacement encoder for contactless measurement Range of piston rod variants Standards-based cylinder to ISO 15552
	DNC/DSBC	 With attached potentiometer MLO-LWG Range of piston rod variants Standards-based cylinder to ISO 15552
Semi-rotary	Semi-rotary drive	
drive		 Based on semi-rotary drive DSM Integrated rotary potentiometer Compact design Wide range of mounting options

Product range overview

Piston Ø	Stroke/swivel angle	Suitable					
		For positioning with	For end-position controller		As a measuring cylinder		
	[mm/°]	CPX-CMAX	CPX-CMPX	SPC11			
Rodless							
25, 32, 40, 63	100, 160, 225, 300, 360, 450, 500, 600, 750, 850, 1000, 1250, 1500, 1750, 2000	•		•	•		
18, 25, 32, 40, 63	100, 160, 225, 300, 360, 450, 500, 600, 750, 850, 1000, 1250, 1500, 1750, 2000	•	•	•	•		
With piston rod 32, 40, 50, 63	10 2000						
52, 40, 50, 65	102000	_	_	_	•		
	100 750	•	•		-		
80, 100	10 2000	-	-	-	•		
	100 750	•	•	•	-		
32, 40, 50, 63, 80	100, 150, 225, 300, 360, 450, 600, 750	•	•	•	•		
Semi-rotary driv	/e						
40	270						

Key features

Servo-pneumatic drive technology

Positioning and Soft Stop applications as an integral component of the valve terminal CPX – the modular peripheral system for decentralised automation tasks. The modular design means that valves, digital inputs and outputs, positioning modules and end-position controllers, as appropriate for the application, can be combined in almost any way on the CPX terminal.

Advantages:

- · Pneumatics and electrics control and positioning on one platform
- Innovative positioning technology piston rod drives, rodless drives, rotary drives
- Actuation via fieldbus
- Remote maintenance, remote diagnostics, web server, SMS and e-mail alerts are all possible via TCP/IP
- Modules can be quickly exchanged and expanded without altering the wiring



Axis controller CPX-CMAX



Free choice:

Position and force control, directly actuated or selected from one of 128 configurable position sets. If you are looking for something more:

The configurable record sequencing function enables simple functional sequences to be realised with the axis controller CPX-CMAX.

Everything is recognisable: the auto-identification function identifies each participant with its device

data on the controller CPX-CMAX.

Also included:

Actuation of a brake or clamping unit via the proportional directional control valve VPWP is also part of the scope of performance of the controller CPX-CMAX.

Up to 8 modules (max. 8 axes) can be operated in parallel and independently of each other.

Commissioning via FCT (Festo configuration software) or via fieldbus: no programming, only configuration.

Advantages:

- Greater flexibility
- OEM friendly commissioning also via fieldbus
- Easy installation and fast commissioning
- Cost-effective
- You program the system in your PLC environment

Key features

End-position controllers CPX-CMPX



Fast travel between the mechanical end stops of the cylinder, stopping gently and without impact in the end position.

Fast commissioning via control panel, fieldbus or handheld unit.

Improved control of standstills. Actuation of a brake or clamping unit via the proportional directional control valve VPWP is an integral part of the controller CMPX. Depending on the fieldbus chosen, up to 9 end-position controllers can be actuated on the CPX terminal.

All system data can be read and written via the fieldbus, including, for example, the mid-positions. $\mathsf{Datasheets} \twoheadrightarrow \mathsf{Internet:} \mathsf{cpx}\text{-}\mathsf{cmpx}$

Advantages:

- Greater flexibility
- OEM friendly commissioning also via fieldbus
- Easy installation and fast commissioning
- Cost-effective
 - Up to 30% faster cycle rates
 - Significantly reduced system vibration
- Improved work ergonomics thanks to significantly reduced noise level
- The extended diagnostics help to reduce the service time of the machine

Datasheets \rightarrow Internet: vpwp

Proportional directional control valve VPWP



Measuring module CPX-CMIX



The 5/3-way proportional directional control valve for applications with Soft Stop and pneumatic positioning. Fully digitalised – with integrated pressure sensors, with new diagnostic functions. In sizes 4, 6, 8 and 10. Flow rates of 350, 700, 1400 and 2000 l/min. With switching output for controlling a brake.

Colour-coded supply ports. Pre-assembled cables guarantee error-free and fast connection to the controllers CPX-CMPX and CPX-CMAX. • Advantages:

- Easy installation and fast commissioning
- Reduction of system downtimes thanks to the new diagnostic options
- With switching output for controlling a brake/clamping unit

Datasheets \rightarrow Internet: cpx-cmix

Advantages:

- All process steps can be documented, which improves quality
- An adjustable contact force (via pressure regulator) increases the precision of the "displacement sensor"
- With displacement encoders for measuring absolute values, the actual position is immediately available after the system is switched on

Fully digital data acquisition and transmission means that pneumatic cylinders can be used as sensors. With very high repetition accuracy and incorporating both analogue and digital measuring sensors.

Suitable for the linear drive DGCI with displacement encoder for measuring absolute values, for the piston rod drive DNCI/DDPC with incremental displacement encoder or even for a potentiometer type MLO.

Drive options

System with linear drive DDLI, DGCI



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Linear drive DDLI, DGCI with displacement encoder
- [6] Connecting cable KVI-CP-3-...

System with standards-based cylinder DNCI, DDPC



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Standards-based cylinder DNCI, DDPC with displacement encoder
- [5] Sensor interface CASM-S-D3-R7
- [6] Connecting cable KVI-CP-3-...

- Pneumatic rodless linear drive with displacement encoder, with or without recirculating ball bearing guide
- Displacement encoder with absolute and contactless measurement
- Diameter:
 - With DGCI: 18 ... 63 mm
 - With DDLI: 25 ... 63 mm
- Stroke: 100 ... 2000 mm in fixed lengths
- Application areas: Soft Stop and pneumatic positioning
- Loads from 1 ... 180 kg
- No sensor interface required

Datasheets → Internet: dnci

Advantages:

Advantages:

• Complete drive unit

er's guide system

CPX-CMAX)

- Compact drive unit
- Universal applications
- · Also with guide unit
- For fast and accurate positioning up to ±0.5 mm (only with axis controller CPX-CMAX)
- Standards-based cylinder with integrated displacement encoder, conforms to DIN ISO 6432,
 VDMA 24 562 NE 5 60 002 1 and
- VDMA 24 562, NF E 49 003.1 and Uni 10 290Displacement encoder with contact-
- less and incremental measurement
- Diameter: 32 ... 100 mm
 Stroke: 100 ... 750 mm
- Application areas: Soft Stop and pneumatic positioning
- Loads from 3 ... 450 kg and the corresponding sensor interface CASM-S-D3-R7
- Pre-assembled cables guarantee error-free and fast electrical connection

Datasheets \rightarrow Internet: ddli or dgci

• DDLI for easy connection to custom-

• Excellent running characteristics

• For fast and accurate positioning up

to ±0.2 mm (only with axis controller

Drive options

System with semi-rotary drive DSMI



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Semi-rotary drive DSMI with displacement encoder
- [4] Sensor interface CASM-S-D2-R3
- [6] Connecting cable KVI-CP-3-...
- [7] Connecting cable NEBC-P1W4-K-0.3-N-M12G5
- System with potentiometer



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [4] Sensor interface CASM-S-D2-R3
- [6] Connecting cable KVI-CP-3-...
- [7] Connecting cable NEBC-P1W4-K-0.3-N-M12G5
- [8] Connecting cable NEBC-A1W3-K-0.4-N-M12G5

- Swivel drive DSMI with integrated displacement encoder
- Identical design to pneumatic semi-rotary drive DSM
- Absolute displacement encoder based on a potentiometer
- Swivel range from 0 ... 270°
- Size: 40
- Max. torque:
 20 Nm
- Application areas: Soft Stop and pneumatic positioning
- Mass moments of inertia of 60 ... 1200 kgcm² and the corresponding sensor interface CASM-S-D2-R3
- Pre-assembled cables guarantee error-free and fast connection to the proportional directional control valve VPWP

Datasheets → Internet: dsmi

Advantages:

- Complete drive unit, compact, can be used immediately
- High angular acceleration
- With adjustable fixed stops
- For fast and accurate positioning down to ±0.2° (only with axis controller CPX-CMAX)

Datasheets → Internet: casm

Advantages:

- Easy installation and fast commissioning
- Cost-effective
- Can also be used in harsh operating conditions
- Variety of drives: CPX-CMPX and CPX-CMAX also support cylinders with external displacement encoder
- Attachable potentiometers with absolute measurement, with high degree of protection
- With connecting rod or moment compensator
- Measuring range: Connecting rod: 100 ... 750 mm Moment compensator: 225 ... 2000 mm
- Pre-assembled cables guarantee error-free and fast connection to the sensor interface CASM
- Application areas: Soft Stop and pneumatic positioning with cylinder diameters of 25 ... 80 mm
- Loads from 1 ... 300 kg

Drive options

System components for Soft Stop systems with end-position controller CPX-CMPX

	Linear drive	Standards-based cylinder	Semi-rotary drive	Displacement encode	r	→ Page/ Internet
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	
End-position controller CPX-CMPX	•	•			•	стрх
Proportional directional control valve VPWP		•			•	vpwp
Sensor interface CASM-S-D2-R3	-	-			-	casm
Sensor interface CASM-S-D3-R7	-	•	-	-	-	casm
Connecting cable KVI-CP-3		•			•	kvi
Connecting cable NEBC-P1W4	-	-		■ / -	-	nebc
Connecting cable NEBC-A1W3	-	-	-	- / ■	-	nebc
Connecting cable NEBP-M16W6	-	-	-	-	•	vpwp

System components for pneumatic positioning systems with axis controller CPX-CMAX

	Linear drive	Standards-based cylin- der	Semi-rotary drive	Displacement encode	er	→ Page/ Internet
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	
Axis controller						cmax
CPX-CMAX						
Proportional directional control valve VPWP	•	•	•	•	•	vpwp
Sensor interface	-	-			-	casm
CASM-S-D2-R3						
Sensor interface	-		-	-	-	casm
CASM-S-D3-R7						
Connecting cable						kvi
KVI-CP-3						
Connecting cable	-	-		■/-	-	nebc
NEBC-P1W4				,		
Connecting cable	-	-	-	- / ■	-	nebc
NEBC-A1W3				,		
Connecting cable	-	-	-	-		vpwp
NEBP-M16W6						

System components for measuring cylinders with measuring module CPX-CMIX

	Linear drive	Standards-based cylinder	Semi-rotary drive	Displacement encoder		→ Page/ Internet
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	
Measuring module						cmix
CPX-CMIX-M1-1						
Sensor interface	-	-			-	casm
CASM-S-D2-R3						
Sensor interface	-		-	-	-	casm
CASM-S-D3-R7						
Connecting cable	(■) ¹⁾				(■)	kvi
KVI-CP-3						
Connecting cable	-	-		■/-	-	nebc
NEBC-P1W4						
Connecting cable	-	-	-	- / =	-	nebc
NEBC-A1W3				,		
Connecting cable	-	-	-	-		vpwp
NEBP-M16W6						

1) As an extension

Key features

At a glance



- [1] Connector plug for displacement encoder
- [2] Wide range of integrated mounting options
- [3] Option for mounting on the drive shaft by the customer
- [4] Feather key
- [5] Fixed stop with precision adjustment of the swivel angle
- [6] Sensor bracket for mounting proximity switch, for contactless position sensing

Mounting options



Threaded through-hole





- [7] Fixed stop can be set at any point within the swivel angle
- [8] Manual operation via internal hexagon socket in the drive shaft. A female thread is already integrated for attaching an additional drive shaft by the customer.





Basic thread

Type codes

001	Series	003	Nominal swivel angle [°]	
DSMI	Semi-rotary drive with displacement encoder, double-acting	270	270	
002	Size [mm]	004	Position sensing	
25	25	Α	For proximity sensor	
40	40	005	Variant	
		B	B-series	

Peripherals overview



Accessories

		Description	→ Page/Internet
[1]	Push-on flange FWSR	For mounting attachments	17
[2]	Mounting plate HSM	Adapter plate for mounting the drive	17
[3]	Push-in fitting	For connecting tubing with standard 0.D.	qs
[4]	QS One-way flow control valve GRLA	(push-in fittings are included in the scope of delivery of the drive) For regulating speed (is recommended when using the DSMI as a measuring cylinder)	19
[5]	Cushioning mount DSM-B	 For elastic cushioning components For shock absorbers As a mechanical stop in Soft Stop applications 	18
[6]	Shock absorber DYSC	Self-adjusting shock absorbers with fixed stop (is recommended when using the DSMI as a measuring cylinder)	18
[7]	Cushioning kit DSMP-B	Elastic cushioning components with fixed stop	18
[8]	Cover cap AKM	Reduces the risk of injury in the swivel range of the stop lever	18
[9]	Plug socket SD	For connecting the displacement encoder	19

Datasheet





General technical data

Size		40
Design		Vane
		Drive shaft, fitted with ball bearings
Operating mode		Double-acting
Type of mounting		Via female thread
Position sensing		Via integrated angular displacement encoder
		Via proximity sensor ¹⁾
Measuring principle (angular displacement encode	er)	Analogue with conductive plastic potentiometer
Min. travel speed	[°/s]	50
Max. travel speed	[°/s]	2 000
Max. swivel angle ²⁾	[°]	272
Setting range of swivel angle	[°]	0270
Pneumatic connection		G1/8
Push-in fitting used		QS-G1/8-8-I
Compressed air tubing O.D.	[mm]	8

1) Not included in the scope of delivery, can be ordered as an option

2) Note stroke reduction in combination with axis controller CPX-CMAX

Operating and environmental conditions

Size		40
Operating pressure	[MPa]	0.2 1
	[bar]	210
	[psi]	29145
Operating pressure ¹⁾	[MPa]	0.4 0.8
	[bar]	48
	[psi]	58 116
Operating medium ²⁾		Compressed air to ISO 8573-1:2010 [6:4:4]
Note on the operating/pilot medium		Lubricated operation not possible
		Pressure dew point 10 °C below ambient/medium temperature
Ambient temperature ³⁾	[°C]	-10+60
Vibration resistance to DIN/IEC 68, Part 2-6		Severity level 2
Continuous shock resistance to DIN/IEC 68, Part 2 - 82		Severity level 2
CE marking (see declaration of conformity) ⁴⁾		To EU EMC Directive
		To EU RoHS Directive
UKCA marking (see declaration of conformity) ⁴⁾		To UK instructions for EMC
		To UK RoHS instructions
Corrosion resistance class CRC ⁵⁾		1

1) Only applies to applications with end-position controller CPX-CMPX, SPC11 and axis controller CPX-CMAX

2) The proportional directional control valve VPWP, MPYE used requires these characteristic values

3) Note operating range of proximity switches

4) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp \rightarrow Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

5) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, or parts that are covered in the application (e.g. drive trunnions).

Weight		
Size		40
DSMI	[g]	3950

Datasheet

Torque [Nm]

1	e []	
Size		40
Torqu	e ¹⁾	20
-		

1) Theoretical values, calculated at 0.6 MPa (6 bar, 87 psi)

Permissible forces on the drive shaft

Size		40
Max. radial force	[N]	350
Max. axial force	[N]	120
Max. swivel frequency ¹⁾	[Hz]	2

1) At max. permissible mass moment of inertia, operating pressure of 0.6 MPa (6 bar, 87 psi) and a swivel angle of 270°

- 📲 - Note

Additional technical data

→ Internet: dsm

Positioning characteristics with axis controller CPX-CMAX

Size		40
Mounting position		Any
Resolution	[°]	0.1
Repetition accuracy	[°]	≤ ±0.3
Min. mass moment of inertia, horizontal ¹⁾	[kgm ²]	60 x 10 ⁻⁴
Max. mass moment of inertia,	[kgm ²]	1200 x 10 ⁻⁴
horizontal ¹⁾		
Min. mass moment of inertia,	[kgm ²]	60 x 10 ⁻⁴
vertical ²⁾		
Max. mass moment of inertia,	[kgm ²]	1200 x 10 ⁻⁴
vertical ²⁾		
Min. travel speed	[°/s]	50
Max. travel speed	[°/s]	2000
Typical positioning time, long stroke ³⁾	[s]	0.30/0.55
Typical positioning time, short stroke ⁴⁾	[s]	0.25/0.25
Min. positioning stroke	[°]	5
Max. swivel stroke ⁵⁾	[°]	260
Recommended proportional directional control valve		
For CPX-CMAX		VPWP-4-L-5-Q8-10-E-F

1) Must not change during the movement, but may be outside the centre of gravity

2) Must not change during the movement, must act at the centre of gravity

3) At 0.6 MPa (6 bar, 87 psi), vertical mounting position, 260° positioning angle at min./max. mass moment of inertia

4) At 0.6 MPa (6 bar, 87 psi), vertical mounting position, 15° positioning angle at min./max. mass moment of inertia

5) A stroke reduction of 5° on both sides must be observed

Datasheet

Positioning characteristics with Soft Stop end-position controller CPX-CMPX, SPC11

Size		40
Mounting position		Horizontal
End-position repetition accuracy ¹⁾	[°]	<±0.2
Intermediate-position repetition accuracy	[°]	±2
Cushioning ²⁾		Electronically controlled
Min. mass moment of inertia, horizontal ³⁾	[kgm ²]	60 x 10 ⁻⁴
Max. mass moment of inertia, horizontal ³⁾	[kgm ²]	1200 x 10 ⁻⁴
Min. swivel stroke	[°]	15
Recommended proportional directional control valve		
For CPX-CMPX		VPWP-4-L-5-Q8-10-E-F
For SPC11		MPYE-5-1/8-LF-010-B

1) When using the DSMI stops

2) The cushioning pad on the stop lever must be removed for applications with Soft Stop. The stop lever must not swivel to the end stop at too great a speed as this could damage the swivel module

3) Must not change during the movement, but may be outside the centre of gravity

Electrical data – Displacement encoder

Electrical and Displacement encou			
Size			40
Output signal			Analogue
Linearity error ¹⁾		[%]	<±0.25
Power supply ²⁾		[V DC]	10
Max. current consumption		[mA]	4
Wiper current	Recommended	[µA]	<1
	Maximum ³⁾	[mA]	10
Connection resistance		[kΩ]	5
Connection resistance tolerance		[%]	±20
Degree of protection			IP65
CE marking (see declaration of conform	ity)		To EU EMC Directive ⁴⁾
Electrical connection			4-pin plug, 🗆 16, DIN 45 322

1) In relation to max. swivel angle

2) Stabilised power supply is recommended, max. 42 V DC permissible

3) Only permissible in the short term in the event of a fault

4) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Pin allocation for the plug

	Pin	Function
	1	24 V Power supply
2 4	2	Sig Signal
	3	0 V GND
	4	PE Shield

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Datasheet

Materials



Cylinder/displacement encoder

<i>,</i>									
Cylin	ylinders								
[1]	Feather key	Steel							
[2]	Vane	Glass fibre-reinforced plastic							
[3]	Stop lever	Anodised wrought aluminium alloy							
[4]	Drive shaft	Nickel-plated steel							
[5]	Housing	Anodised wrought aluminium alloy							
[6]	Fixed stop/screw	Steel							
	Note on materials	RoHS-compliant							
		PWIS conformity: VDMA24364-B2-L							
Displ	acement encoder								
[7]	Coupling	Polyurethane							
[8]	Housing	Anodised aluminium							

Datasheet

Dimensions



- Blue releasing ring for supply port [2]
- [3] Black releasing ring for supply port
- [4] Locking screw for clamping the stop
- [5] Manual override (internal hexagon)

- End-position adjustment
- Lock nut for end-position adjustment [7]
- [8] Infinitely adjustable stops
- [9] Projection for end-position adjustment
- [10] Earth terminal for self-tapping M4x8 screw

Size	B1	B2	B3	B4	B5	B6	D1 g7	D	2	D3 f8	D4	D5	D6	D7
[mm]	±0.5						Ø	Q	ð	Ø				Ø
40	43.8	105±0.3	130±0.5	80±0.3	139	16	20	36-	-0.4	52	M6	M10	M2	168±0.5
Size	D8	D10	D11	EE	H1	L2	L3	L	4	L5	L6	L7	L9	L10
[mm]					±0.2	+0.6/-0.7	±0.2	±0	.4	+0.2/-0.3		±0.2	±1	
40	M10	M6	M16x1	G1/8	65	62	50	8	3	23.7	184±0.	6 12	64.5	3.4
Size [mm]	L11 ±2	T1 max.	T2 +2	T3 ±0.2	T4	W	1	=© 1	=	-C 2	=© 3	=© 4	Feathe to DIN 6	
40	16	22.5	16	15	10	40)°	19		10	8	5	A6x6	x45

Accessories



Accessories

Push-on flange FWSR

Material: Anodised aluminium







Dimensions and ordering data

Dimension	is und ord	icining aut												
For size		B5	D11	D12	D13	D14	D15	L9	L10	L11	L12	Weight	Part no.	Туре
				ø	ø	ø	ø							
[mm]				H13	g7							[g]		
40		54	M8	9	36	70	38	60	11	5	186.5	240	14656	FWSR-40

Mounting plate HSM

Material: Anodised aluminium





Dimensions and ordering data

For size	B6	D16	D17	H2	L12	L13	T4	Weight	Part no.	Туре
		ø	ø							
[mm]								[g]		
40	45	18	11	20	180	155	11	459	165575	HSM-40

Accessories

Cover cap AKM Material: \odot Polyamide Б \odot L1 Dimensions and ordering data D1 L1 Part no. Type For size [mm] ø 40 130 135.5±1.5 549198 AKM-40 Ordering data For size Description PU¹⁾ Part no. Туре Cushioning mount 547904 DSM-40-B 40 • For elastic cushioning components 2 • For shock absorbers Cushioning kit 40 For cushioning mount DSMI-...-B 550660 DSM-40-P-B 2

Shock absorber					
	40	For cushioning mount DSMIB	548014	DYSC-12-12-Y1F	1
Califable -					

1) Packaging unit.

Accessories

Ordering data – One-way fl	ow control valves					Datasheets → Internet: grla
	For size	Connection		Material	Part no.	Туре
		Thread	For tubing O.D.			
For exhaust air						
	40	G1/8	3	Metal design	193142	GRLA-1/8-QS-3-D
			4		193143	GRLA-1/8-QS-4-D
			6		193144	GRLA-1/8-QS-6-D
			8		193145	GRLA-1/8-QS-8-D
Ordering data – Connecting	cable					

ordering data connecting capte	Description	Part no.	Туре
	Between sensor interface CASM and displacement encoder	549293	NEBC-P1W4-K-0.3-N-M12G5

rdering data – Plug sockets			
	Description	Part no.	Туре
	For displacement encoder connection	194332	SD-4-WD-7