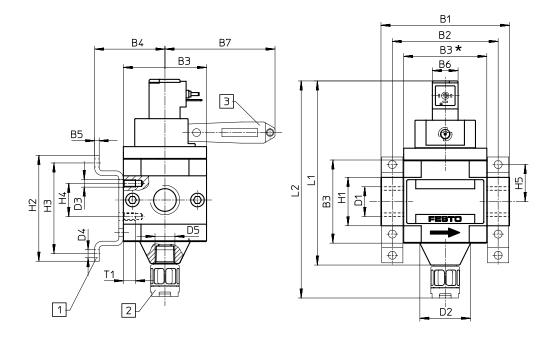
FESTO

On-Off Valves, Solenoid Actuated, Type HEE

On-Off Valves, Solenoid Actuated, Type HEE 3/2-Way Valve, Dimensions, INCH and Metric Series

Type HEE-D-... HEE-...-D-...(-NPT)



¹ Mounting brackets Type HFOE-D-... (order separately)

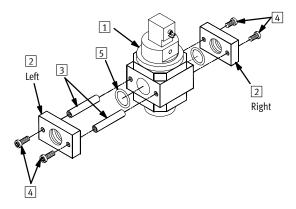
Туре	B1	B2	В3	B4	B5	B6	B7	D1 thread	D2	D3
	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	Inch/Metric	in / mm	thread
HEE-1/8-D-MINI	2.52 / 64	2.05 / 52	1.57 / 40	1.55 / 39.4	0.08 / 2	1.26 / 17	237.2 / 72.3	1/8 NPT / G 1/8 ISO	0.93 / 23.7	M4
HEE-1/4-D-MINI	2.52 / 64							1/4 NPT / G 1/4 ISO		
HEE-3/8-D-MINI	2.76 / 70							3/8 NPT / G 3/8 ISO		
HEE-1/8-D-MIDI	3.35 / 85	2.76 / 70	2.17 / 55	1.83 / 46.5	0.12 / 3	1.73 / 17	238.8 / 72.8	3/8 NPT / G 3/8 ISO	1.32 / 33.5	M5
HEE-1/2-D-MIDI								1/2 NPT / G 1/2 ISO		
HEE-3/4-D-MIDI								3/4 NPT / G 3/4 ISO		
HEE-3/4-D-MAXI	3.70 / 94	3.15 / 80	2.60 / 66	2.09 / 53.1	0.12/3	1.73 / 17	238.8 / 72.8	3/4 NPT / G 3/4 ISO	1.37 / 38.4	M5
HEE-1-D-MAXI	4.57 / 116	3.58 / 91						1 NPT / G 1 ISO		
Туре	D4	D5	H1	H2	H3	H4	H5	L1	L2	T1
	in / mm	thread	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm
HEE-1/8-D-MINI	0.17 / 4.3	G 1/8	0.79 / 20	1.69 / 43	1.38 / 35	0.43 / 11	0.69 / 17.5	339.6 / 103.5	438.0 / 133.5	0.28 / 7
HEE-1/4-D-MINI										
HEE-3/8-D-MINI										
HEE-1/8-D-MIDI	0.21 / 5.3	G 1/4	1.26 / 32	2.76 / 70	2.36 / 60	0.86 / 22	0.96 / 24.5	4.80 / 121.8	6.76 / 171.6	0.32 / 8
HEE-1/2-D-MIDI										
HEE-3/4-D-MIDI										
HEE-3/4-D-MAXI	0.21 / 5.3	G 3/8	1.26 / 32	2.76 / 70	2.36 / 60	0.86 / 22	0.96 / 24.5	5.31 / 134.8	8.13 / 206.5	0.32 / 8
HEE-1-D-MAXI			1.57 / 40							

² Silencer (MINI: U-1/8; MIDI: U-1/4; MAXI: U-3/8; order separately)

³ Manual override handle, momentary contact and detenting, Type AHB-M-... (order separately)

^{*}Width of valve without threaded connector plates





A complete valve assembly consists of the following items:

Item	Description	Qty Required per Assy
1	Main Unit	1
2	Port Block	2 [one left, one right]
3	Single Unit Joining Rod	2
4	Port Block Screw	4
5	Port Block Seal	2
6	Mounting Bracket Kit [Not shown]	1

Step 1: Based upon the required Port Size, Maximum Flow, Filtration Level, Drain Type, and Thread Type, select the Main Unit [Item 1] and the Left and Right Port Block [Item 2]. Note the Product Type/Description for the next step.

			Item					1
			1	2				
Port	Max. Flow	Coil	Main	ain NPT Thread BSP Thread				Product Type/
size	(l/min/sfcm]	'sfcm] Voltage	oltage Unit	Left Connection Port	Right Connection Port	Left Connection Port	Right Connection Port	Description
				Block	Block	Block	Block	
1/8	1000/35.3	24	172 956	372 030	372 038	380 285	380 287	HEED-MINI
		110	172 957					
		230	172 958					
	1500/52.9	24	172 956	372 031	372 039	380 289	380 291	
		110	172 957					
		230	172 958					
	2600/91.8	24	172 959	-	-	380 902	380 903	HEED-MIDI
		110	172 960					
		230	172 961					
	1600/56.5	24	172 956	372 032	372 040	380 293	380 295	HEED-MINI
		110	172 957					
		230	172 958					
	3200/113.0	24	172 959	372 035	372 043	380 297	380 299	HEED-MIDI
		110	172 960					
		230	172 961					
/2	3600/127.1	24	172 959	372 033	372 041	380 301	380 303	
		110	172 960					
		230	172 961					
	5600/197.8	24	172 962	-	-	381 529	381 530	HEED-MAXI
		110	172 963					
		230	172 964					
/4	3800/134.2	24	172 959	372 034	372 042	380 305	380 307	HEED-MIDI
		110	172 960					
		230	172 961					
	6000/211.9	24	172 962	372 036	372 044	380 309	380 311	HEED-MAXI
		110	172 963					
		230	172 964					
ļ	6500/229.5	24	172 962	372 037	372 045	380 313	380 315	
		110	172 963					
		230	172 964					

■ Not available

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation ComponentsComplete custom engineered solutions



Custom Control CabinetsComprehensive engineering support and on-site services



Complete SystemsShipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



ElectromechanicalElectromechanical actuators, motors, controllers & drives



PneumaticsPneumatic linear and rotary actuators, valves, and air supply



PLC's and I/O Devices
PLC's, operator interfaces, sensors
and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



Festo North America

United States

Customer Resource Center

502 Earth City Expy., Suite 125 Earth City, MO 63045

For ordering assistance, or to find your nearest Festo Distributor, **Call:** 1.800.99.FESTO **Fax:** 1.800.96.FESTO

Email: customer.service@us.festo.com

For technical support,
Call: 1.866.GO.FESTO
Fax: 1.800.96.FESTO

Email: product.support@us.festo.com

Headquarters

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788 www.festo.com/us

Sales Offices

Appleton

N. 922 Tower View Drive, Suite N Greenville, WI 54942

Boston

120 Presidential Way, Suite 330 Woburn, MA 01801

Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056

Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057

Detroit - Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326

New York

395 Moreland Road Hauppauge, NY 11788

Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550

Design and Manufacturing Operations



East: 395 Moreland Road, Hauppauge, NY 11788



Central: 1441 East Business Center Drive, Mt. Prospect, IL 60056



West: 4935 Southfront Road, Suite F, Livermore, CA 94550

Mexico

Headquarters

Festo Pneumatic, S.A.

Av. Ceylán 3, Col. Tequesquinahuac
54020 Tlalnepantla, Edo. de México
Call: 011 52 [55] 53 21 66 00

Fax: 011 52 [55] 53 21 66 65

Email: festo.mexico@mx.festo.com

www.festo.com/mx



Canada

Headquarters

Festo Inc. 5300 Explorer Drive

Mississauga, Ontario L4W 5G4
Call: 1.905.624.9000

Fax: 1.905.624.9001 Email: info.ca@ca.festo.com

www.festo.com/ca



Festo Worldwide

Argentina Australia Australia Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela