# Proportional directional control valves VPWS

# **FESTO**



#### Proportional directional control valves VPWS

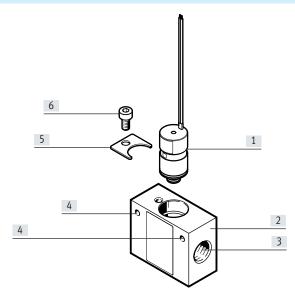
# Key features

#### General

The solenoid valves VPWS are proportional directional control valves. This means that the flow rate of suitable media can be controlled proportionally. Approved operating media include air, oxygen and inert gases.

The solenoid valve VPWS should only be operated within the limits defined in the technical data. The specific on-site operating conditions are to be observed.

#### Overview of valve with manifold block



- 🖣 - Note

The product has no redundancy and no error detection. When malfunctions need to be detected, this must be done by implementing the necessary measures in the customer product.

- [1] Solenoid valve VPWS
- [2] Manifold block
- [3] Pneumatic connection
- [4] Mounting hole for M3 screws
- [5] Mounting
- [6] Socket head screw M4

# Type codes

001	Series	
VPWS	Proportional directional control valve	
002	Nominal width [mm]	
1.5	1.5	
2.2	2.2	
6	6	
003	Directional control valve type	
В	Sub-base valve	

004	Valve function	
6	2/2-way valve, normally closed	
005	Pneumatic connection	
PC15	Cartridge 15 mm	
006	Pressure range [bar]	
3	0 3	
8	08	
007	Sealant	
٧	FPM	

# Proportional directional control valves VPWS

# Technical data

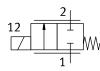
- N - Flow rate

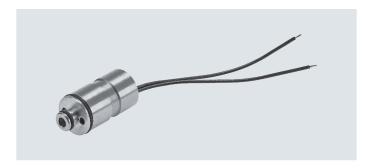
46 ... 220 l/min

Diameter of cartridge 7.5 ... 15 mm

- **\** - Voltage

≤19 ... 19.9 V DC





General technical data								
Nominal width DN		1.5 mm	2.2 mm	6 mm				
Valve function		2/2-way proportional of	2/2-way proportional directional control valve, closed					
Reset method		Mechanical spring						
Design		Directly actuated popp	et valve					
Sealing principle		Soft						
Actuation type		Electrical						
Type of control		Direct						
Direction of flow	,	Not reversible						
Mounting position	'	Any						
Type of mounting		On sub-base						
		Plug-in						
		With accessories						
Pneumatic connection 1		Cartridge 15 mm		Cartridge 7.5 mm				
Pneumatic connection 2		Cartridge 7.2 mm		Cartridge 15 mm				
Flow rate q	[l/min]	82 98	46 56	200 220				
Product weight	[g]	23		25				
Degree of protection to EN 60529		IP60						
Note on degree of protection		IP65 with suitable plug	3					
		In assembled state	In assembled state					

Operating and environmental conditions				
Nominal width DN		1.5 mm	2.2 mm	6 mm
Medium		Inert gases		
		Air		
		Oxygen		
Note on the medium	-	Lubricated operation	on not possible	
Note on the medium, maximum particle size	[µm]	10		
Operating pressure	[bar]	0 8	03	
Nominal operating pressure	[bar]	8	3	2
Ambient temperature	[°C]	+5 +50		·
Temperature of medium	[°C]	+5 +50		
Storage temperature	[°C]	-40 +80		
Corrosion resistance class CRC <sup>1)</sup>		1		

<sup>1)</sup> Corrosion resistance class CRC 1 to Festo standard FN 940070 Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Electrical data			
Nominal width DN		1.5 mm	2.2 mm
Continuous operating voltage at 20°C without inflow	[V DC]	≤ 16.5	
Continuous operating voltage at 50°C without inflow	[V DC]	≤ 14.5	
Typical continuous operating voltage at 50 °C with inflow	[V DC]	≤ 19.0	
Max. switching frequency	[Hz]	18	
Hysteresis	[mA]	16	
Coil resistance	[Ω]	60.5	
Max. electrical power consumption	[W]	2.5	
Current regulating range	[mA]	0 200	
Duty cycle ED	[%]	100 (with operating curre	nt < 155 mA)

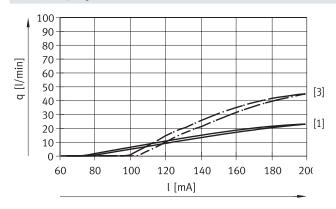
Nominal width DN		6 mm		
		Air	Oxygen	
Continuous operating voltage at 20°C without inflow	[V DC]	≤ 14.5	≤ 11.4	
Continuous operating voltage at 50°C without inflow	[V DC]	≤ 13.3	≤ 9.6	
Typical continuous operating voltage at 50°C with inflow (≥ 30 l/min)	[V DC]	≤ 19.9		
Switching time on	[ms]	10		
Hysteresis	[mA]	22.5		
Coil resistance	[Ω]	60.5		
Max. electrical power consumption	[W]	3		
Current regulating range	[mA]	0 225		
Duty cycle ED	[%]	100 (with operating current < 120	mA)	

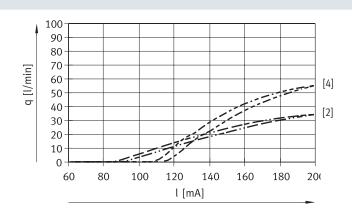
Electrical connection		
Electrical connection	Connection technology	Open end
	Number of pins/wires	2
	Connection type	Cable
Cable length	[mm]	70 80

Materials	
Housing	High-alloy steel
Seals	FPM
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

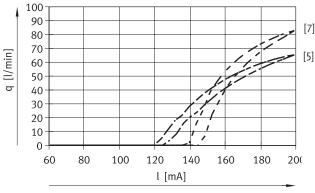
#### Flow rate/current characteristic curves

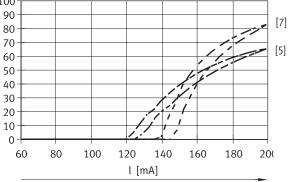
Nominal width 1.5 mm

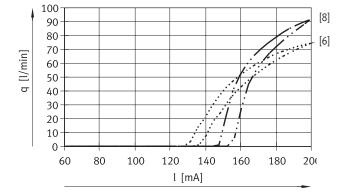




- [1] Characteristic curve for 1 bar
- [3] Characteristic curve for 3 bar
- [2] Characteristic curve for 2 bar
- [4] Characteristic curve for 4 bar







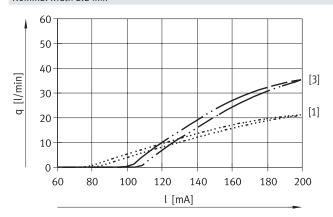
- [5] Characteristic curve for 5 bar
- [7] Characteristic curve for 7 bar
- [6] Characteristic curve for 6 bar
- [8] Characteristic curve for 8 bar

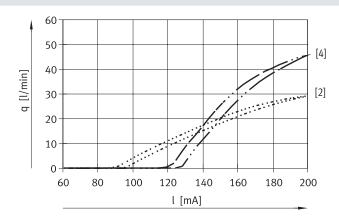


Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

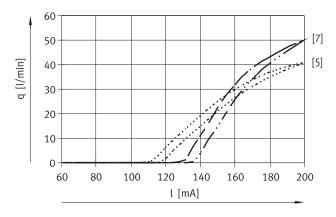
#### Flow rate/current characteristic curves

Nominal width 2.2 mm



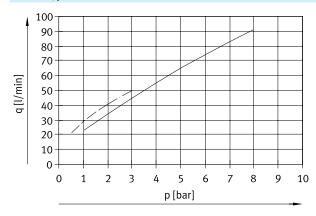


- [1] Characteristic curve for 0.5 bar
- [3] Characteristic curve for 1.5 bar
- [2] Characteristic curve for 1.0 bar
- [4] Characteristic curve for 2.5 bar



- [5] Characteristic curve for 2.0 bar
- [7] Characteristic curve for 3.0 bar

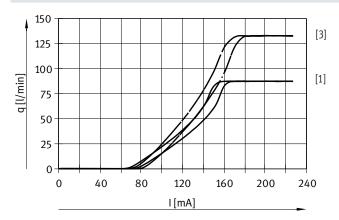
#### Flow rate/pressure characteristic curve at 200 mA

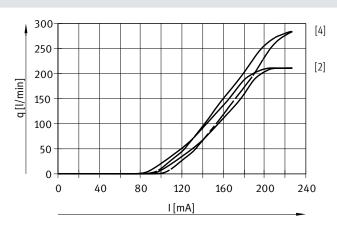


VPWS-DN 1.5
VPWS-DN 2.2

#### Flow rate/current characteristic curves

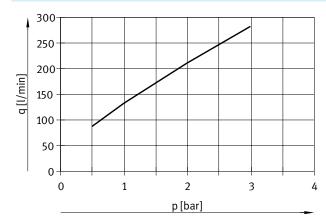
Nominal width 6 mm





- [1] Characteristic curve for 0.5 bar
- [3] Characteristic curve for 1 bar
- [2] Characteristic curve for 2 bar
- [4] Characteristic curve for 3 bar

#### Flow rate/pressure characteristic curve at 225 mA

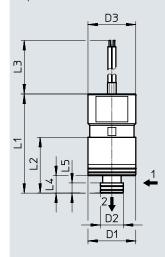


Download CAD data → www.festo.com

# Technical data

#### Dimensions

Proportional directional control valve



[1] Pneumatic connection 1 (with VPWS-6 as connection 2)

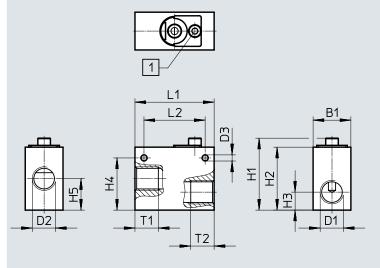
[2] Pneumatic connection 2 (with VPWS-6 as connection 1)

Туре	D1	D2	D3	L1	L2	L3	L4	L5
	Ø	Ø	Ø					
VPWS-1.5-B-6-PC15-8-V	15	7.2	15	31	17.5	70 80	5.5	3.2
VPWS-2.2-B-6-PC15-3-V	15	7.2	15	31	17.5	70 80	5.5	3.2
VPWS-6-B-6-PC15-3-V	15	7.5	15	36.4	22.9	70 80	7.23	2.9

#### Dimensions

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[1] Socket head screw M4X8

Туре	B1	D1	D2	D3 Ø	H1	H2	Н3	H4	H5	L1	L2	T1	T2
VABS-P4-10S-G14	21	G1/4	G1/4	3.4	40	35	10	29	17.5	44	34	13	13
VABS-P4-20S-G38	25	G3/8	G3/8	3.4	47	42	11.5	36	19	44	34	13	13

# Dimensions Download CAD data → www.festo.com Mounting Image: Control of the c

Ordering data					
			Part No.	Туре	PU <sup>1)</sup>
Proportional direction	nal control valve				
	2/2-way proportional directional control	Nominal width 1.5 mm	8074075	VPWS-1.5-B-6-PC15-8-V	1
	valve, closed	Nominal width 2.2 mm	8074074	VPWS-2.2-B-6-PC15-3-V	1
(a)		Nominal width 6 mm	8074537	VPWS-6-B-6-PC15-3-V	1
Manifold block					
	Suitable for proportional directional control Set for 2/2-way proportional directional co Manifold block VABS-P4-10S-G14 1 mounting component from the set VAM Socket head screw M4x8 Suitable for proportional directional control Set for 2/2-way proportional directional co Manifold block VABS-P4-20S-G38 1 mounting component from the set VAM Socket head screw M4x8	8087327 8087328	VABS-P4-10S-G14  VABS-P4-20S-G38	1	
Mounting					
	For 2/2-way proportional directional contro comprises 10 mountings for 10 proportion	•	8087347	VAME-P4-PC15-P-P10	1

Packaging unit.

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