Non-return valves

FESTO



Function	Version	Туре	Description	Port 1	Port	2				Free of	→ Page/In-
				Thread	for t	ubing	Ø [m	m]		copper and	ternet
					4	6	8	10	12	PTFE	
Non-return	QS push-in co	nnector ¹⁾ at l	both ends								
valves		Н	-	-							6
					-	-				•	
		d QS push-in connector ¹⁾									
	Flow direction:		ush-in connector	LMS		Т	1	1	1	T	Lz
		HA	With thread and sealing ring and QS	M5	-	_	-	_	-	-	6
Flow directions of			push-in connector	D1 /-		 	_		-		
			With PTFE-coated thread and QS	R ¹ / ₈	•		-	-	-	-	
			push-in connector	R ¹ /4 R ³ /8	-	•	•	-	-	-	
				R ³ /8		_	-	-		_	_
	ction: push-in connector — thread										
	1 tow direction	HB	With thread and sealing ring and QS	M5		I	l	T	T	1	6
			push-in connector	INIO	•	-	-	-	-	-	O
			With PTFE-coated thread and QS	R ¹ /8				+-	+-	_	
			push-in connector	R ¹ / ₄	 -		_	-	-	_	_
			,	R3/8	-	-	_		•	_	
				R ¹ / ₂	-	-	-			_	
				1				-	1	ı	1
	Connecting th	read at both	ends								
		Н	With thread and sealing rings	M5 ²⁾	-					_	9
				G ¹ /8 ³⁾		-					
									-		
			G1/4 ⁴⁾						-		
				G3/8 ⁴⁾						_	1
				G1/2 ⁴⁾	-						+
										_	1
				G3/4 ⁴⁾						-	

For standard O.D. plastic tubing
 2 female thread
 1 male thread, 1 female thread
 2 male thread

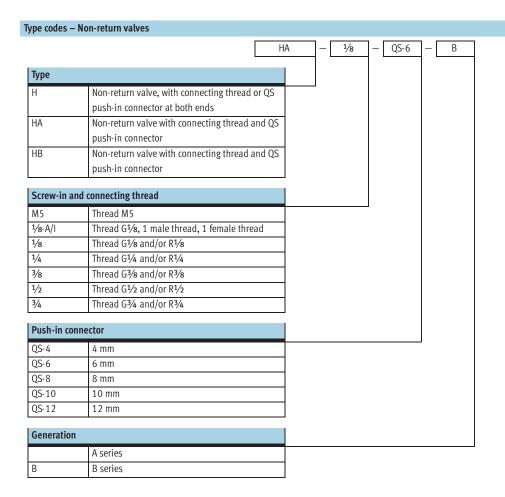
Non-return valves FESTO

Product range overview

Function	Version	Туре	Description	Port 1	Port	2				→ Page/In- ternet
				Thread	for to	ubing	Ø [m	m]		
					4	6	8	10	12	
Non-return		HGL-B	With thread and sealing ring	M5	-					12
valves,				G1/8						
piloted				G1/4						
				G3/8						
			G1/2							
	H	HGL-QS	HGL-QS With thread, sealing ring and QS push-in connector	M5		-	-	-	-	15
				G ¹ / ₈			-	-	-	
				G1/4		•	•	-		
				G3/8	-	-			-	
				G½	-	-	-	-	•	
Manual override		HAB	With thread	G1/8	_					17
for exhaust air				G1/4						
				G3/8						
				G½						

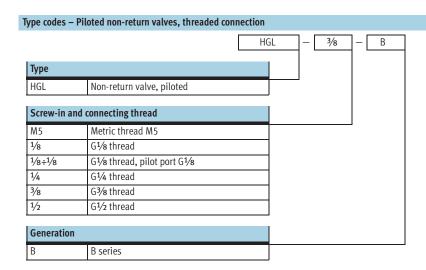
Non-return valves FESTO

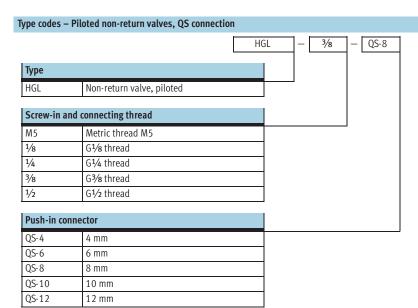
Type codes

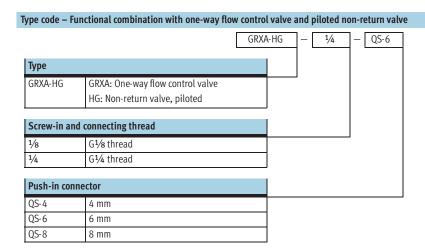


Non-return valves FESTO

Type codes







Non-return valves H-QS/HA/HB Technical data

FESTO

Function



Flow rate

140 ... 1720 l/min

- Non-return valves without pneumatic pilot signal
- QS push-in connector at one or both ends



General technical data								
Valve function		Non-return function						
Type of mounting QS push-in connector, both ends		In-line installation						
	QS push-in connector, one end	Can be screwed in						

Operating and environmental conditions							
Operating medium	Filtered compressed air, lubricated or unlubricated.						
Ambient temperature	0 +60 ℃						
Temperature of medium	0 +60 ℃						

Materials		
Housing	QS push-in connector, both ends	Aluminium, black anodized; Brass, nickel-plated
	QS push-in connector, one end	Brass, nickel-plated
Seals		Nitrile rubber
Material note		Free of copper and PTFE → Ordering data

Technical data – QS push-in connector at both ends									
Tubing O.D.	[mm]	4	6	8	10	12			
Nominal size	[mm]	3.2	5	7	8.5	11			
Standard nominal flow rate	[l/min]	140	280	680	1,480	1,720			
Weight	[g]	5	10	20	62	68			
Operating pressure	[bar]	-1 +10							

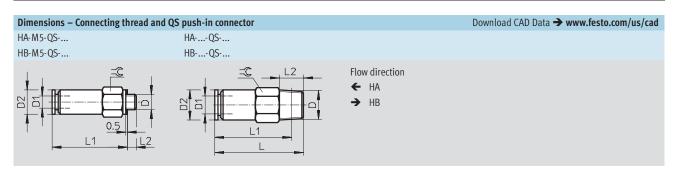


Tubing O.D. D1	D2	L
	Ø	
4	9	34.8
6	12	38.8
8	15	54.9
10	25	73.4
12	25	78.6

Non-return valves H-QS/HA/HB Technical data



Technical data – Connecting thread and QS push-in connector										
Connecting thread		M5	R ¹ /8		R ¹ / ₄		R ³ / ₈		R ¹ / ₂	
Tubing O.D.	[mm]	4	4	6	8	6	8	10	12	12
Nominal size	[mm]	2.4	3.2	5	5	5	7	8.5	11	11
Standard nominal flow rate	[l/min]	150	140	310	330	300	670	1,740	1,880	2,230
Weight	[g]	7.2	9.5	9.5	20	20	22	46	49	68.5
Operating pressure	[bar]	-0.75 +10)							



Connecting thread D	Tubing O.D.	D2 Ø	L	L1	L2	=©
M5	4	8	-	25.4	3	8
R ¹ /8	4	9	24.5	20.5	8	10
	6	10	29.5	25.3	8	10
	8	13.5	35.5	31.5	8	14
R1/4	6	12	29.3	23.3	11	14
	8	13.5	39.2	33.2	11	14
R3/8	10	25	61.7	55.4	12	24
	12	25	64.3	58	12	24
R ¹ / ₂	12	28	70.8	62.6	15	27

Non-return valves H-QS/HA/HB Technical data



Ordering data				
	Description	Connecting thread	For tubing O.D. [mm]	Part No. Type
Non-return valves wit	h QS push-in connector for standard O.D. plastic	tubing		
	QS push-in connector, both ends	-	4	153462 H-QS-4 ¹⁾
			6	153463 H-QS-6 ¹⁾
			8	153464 H-QS-8 ¹⁾
			10	153465 H-QS-10 ¹⁾
Ŭ			12	153466 H-QS-12 ¹⁾
Flow direction: thread	> push-in connector			<u> </u>
	With metric thread and sealing ring and QS push-in connector	M5	4	153444 HA-M5-QS-4
	With PTFE-coated pipe thread and QS	R1/8	4	153446 HA-1/8-QS-4
	push-in connector		6	153448 HA-1/8-QS-6
			8	153452 HA-1/8-QS-8
		R ¹ / ₄	6	153450 HA-1/4-QS-6
			8	153454 HA-1/4-QS-8
		R ³ /8	10	153456 HA-3/8-QS-10
			12	153458 HA-3/8-QS-12
		R ¹ / ₂	12	153460 HA-½-QS-12
Flow direction: push-ir	n connector		•	
	With metric thread and sealing ring and QS push-in connector	M5	4	153445 HB-M5-QS-4
0	With PTFE-coated pipe thread and QS	R1/8	4	153447 HB-1/8-QS-4
9	push-in connector		6	153449 HB-1/8-QS-6
			8	153453 HB-1/8-QS-8
		R1/4	6	153451 HB-1/4-QS-6
			8	153455 HB-1/4-QS-8
		R ³ /8	10	153457 HB-3/8-QS-10
			12	153459 HB-3/8-QS-12
		R ¹ / ₂	12	153461 HB-½-QS-12

¹⁾ Free of copper and PTFE

Non-return valves H

Technical data

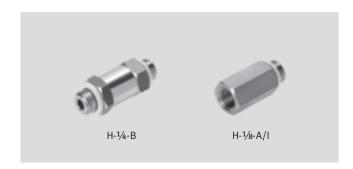
Function



Flow rate

115 ... 5,900 l/min

- Non-return valves
- Connecting thread at both ends



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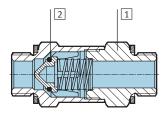
General technical data										
Pneumatic connection		M5	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4			
Valve function		Non-return function	Non-return function							
Type of mounting		Can be screwed in								
Max. tightening torque	[Nm]	_	_	11	20	40	60			

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions									
Pneumatic connection		M5	G½8	G ¹ / ₄ G ³ / ₈ G ¹ / ₂ G ³ / ₄					
Operating medium		Filtered compressed	ltered compressed air, lubricated or unlubricated						
Storage temperature	[°C]	-	-	−10 +60 °C					
Ambient temperature	[°C]	−10 +60 °C							
Temperature of medium	[°C]	−10 +60 °C							
Corrosion resistance class CRC		-	_	21)					

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Materials Sectional view



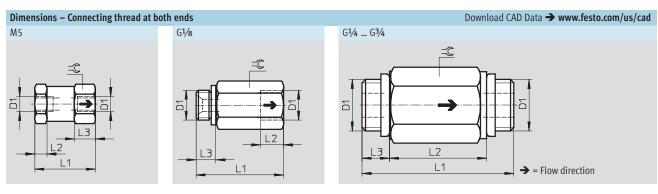
Non-return valve M5, G½	
1 Housing	Brass, nickel-plated
2 Seals	Nitrile rubber

Non-return valve G1/4, G3/8, G1/2, G3/4	
1 Housing	Wrought aluminium alloy, anodised
2 Seals	Nitrile rubber
_	Free of copper and PTFE

Non-return valves H **FESTO**

Technical data

Technical data - Connecting	Technical data – Connecting thread at both ends										
Connecting thread		M5	G½8	G ¹ / ₄	G3/8	G½	G ³ / ₄				
Standard nominal flow rate	[l/min]	115	280	1,000	2,000	5,500	5,900				
Weight	[g]	15	21	25.4	34	58.3	101				
Operating pressure	[bar]	0.4 8		0.4 12							



Connecting thread D1	L1	L2	L3	=©
M5	20	4	7	11
G1/8	28.5	7.5	6.5	14
G1/4	48	32	8	19
G3/8	50	32	9	22
G1/2	65	44	10.5	27
G ³ / ₄	74	50	12	32

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data				
	Description	Connecting thread	Part No.	Туре
Non-return valves, with o	connecting thread at both ends			
	Metric thread at both ends and 2 sealing rings	M5 ¹⁾	3671	H-M5
	With pipe thread at both ends and 2 sealing rings	G½ ²) G¼ ³)	3324 11689	H-1/8-A/I H-1/4-B
		G ³ / ₈ ³⁾	11690	H-3/8-B
		G ¹ /2 ³⁾	11691	H-1/2-B
		G ³ / ₄ ³⁾	11692	H-3⁄4-B

- 2 female threads
 1 male thread, 1 female thread
 2 male threads

Non-return valves HGL-B, piloted Technical data



Function

• Pneumatic piloted non-return valve



Flow rate

130 ... 1,600 l/min



General technical data								
Pneumatic connection		M5	G ¹ /8	G ¹ /8	G1/4	G3/8	G ¹ / ₂	
Valve function	Piloted non-return function							
Type of mounting	Screw in via male	Screw in via male thread						
Max. tightening torque	[Nm]	1.5	5	5	12	15	18	
Actuation type		Pneumatic						
Pilot air connection 21		M5	M5	G1/8	G1/8	G1/4	G ³ / ₈	
Standard nominal flow rate 1 2	[l/min]	130	300	300	550	1,100	1,600	
Weight	[g]	21	20.8	26.2	41.2	62.9	129.4	

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental co	nditions							
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G ¹ / ₂	
Operating medium		Dried air, lubric	ated or unlubricate	ed				
Operating pressure	[bar]	0.5 10	0.5 10					
Pilot pressure	[bar]	2 10	210 110					
Storage temperature	[°C]	-10 +60						
Ambient temperature	[°C]	-10 +60						
Temperature of medium	[°C]	-10 +60						
Corrosion resistance class	CRC	21)						

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants

Note

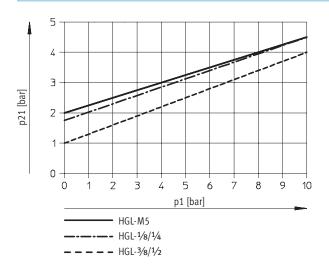
In safety-relevant applications the HGL product family and all of its design variants must ONLY be used in combination with additional measures according to EN 954-1.

A supplementary risk analysis by the user/designer is essential. The instructions and notices on the enclosed product leaflets must be observed.

Non-return valves HGL-B, piloted Technical data

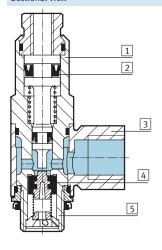


Minimum pilot pressure as a function of operating pressure



Materials

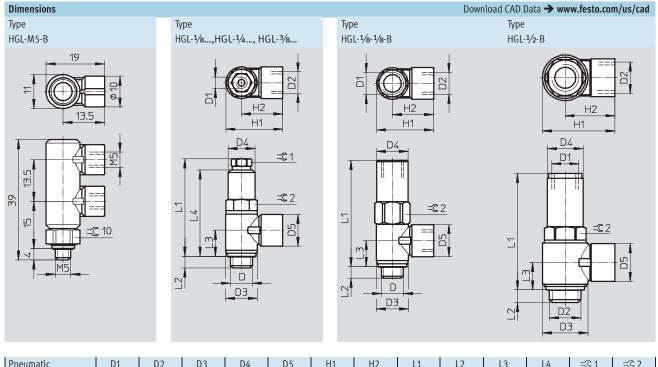
Sectional view



Non-return valve, piloted	
1 Body	Wrought aluminium alloy, anodised
2 Seals	Nitrile rubber
3 Rotatable connection	Die-cast zinc
4 Non-return collar	Nitrile rubber
5 Hollow bolt	Wrought aluminium alloy, anodised
Note on materials	Free of copper and PTFE
	RoHS-compliant (only HGL-1/8-1/8-B)

Non-return valves HGL-B, piloted Technical data





Pneumatic connection D	D1	D2	D3 Ø	D4 Ø	D5 Ø	H1	H2	L1	L2	L3	L4	=©1	=© 2
G1/8	M5	G1/8	14	11.8	14	25.1	18.1	42.6	5.4	11.2	37.8	8	12
G1/8	G1/8	G1/8	14	13.8	14	25.1	18.1	46.7	5.2	11.2	-	-	14
G1/4	G1/8	G1/4	18	16	17.5	34	25	50.8	6.5	13.5	44.6	12	16
G3/8	G1/4	G3/8	23.8	18.8	20	39.3	27.4	56.3	7	15.1	49.6	15	19
G ¹ / ₂	G3/8	G ¹ / ₂	30	23.5	25	47.8	32.8	75.8	8.8	17.7	-	-	24

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data				
Non-return valve, piloted	Pneumatic connection	Pilot port	Part No.	Туре
(A)	M5	M5	530029	HGL-M5-B
	G1/8	M5	530030	HGL-½-B
	G1/8	G ¹ /8	543253	HGL-1/8-1/8-B
	G1/4	G ¹ /8	530031	HGL-1/4-B
	G3/8	G1/4	530032	HGL-3/8-B
	G1/2	G3/8	530033	HGL-1∕2-B

Non-return valves HGL-QS, piloted Technical data

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Function

• Pneumatic piloted non-return valve



Flow rate

130 ... 1,600 l/min



General technical data											
Pneumatic connection 2		M5	G ¹ /8	G1/4	G3/8	G½					
Valve function	/alve function			Piloted non-return function							
Type of mounting		Screw in via male thr	ead								
Max. tightening torque	[Nm]	1.5	5	12	15	18					
Actuation type		Pneumatic									
Pneumatic connection 1 for tubing O.D.	[mm]	4	4, 6	8,10	8, 10	12					
Pilot air connection 21		M5	M5	G½8	G1/4	G3/8					
Standard nominal flow rate 1 2	[l/min]	130	300	550	1,100	1,600					
Weight	[g]	21	18.4/21.4	38.7/45	54.7/60.3	116.9					

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions									
Pneumatic connection		M5	G1/8		G1/4	G3/8	G ¹ / ₂		
Operating medium	Dried air, lub	oricated or unlubr	icated						
Operating pressure	[bar]	0.5 10	0.5 10						
Pilot pressure	[bar]	2 10	2 10				1 10		
Storage temperature	[°C]	-10 +60				•			
Ambient temperature	[°C]	-10 +60							
Temperature of medium	[°C]	-10 +60							
Corrosion resistance class	CRC	21)							

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants

Note

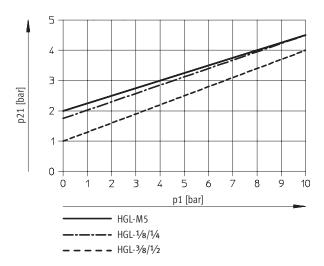
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A supplementary risk analysis by the user/designer is essential. The instructions and notices on the enclosed product leaflets must be observed.

Non-return valves HGL-QS, piloted Technical data

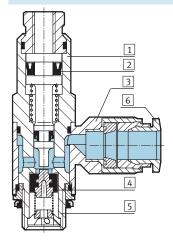
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Minimum pilot pressure as a function of operating pressure



Materials

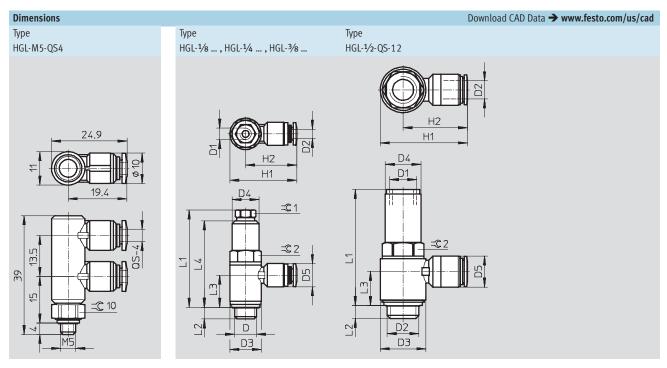
Sectional view



Non-return valve, piloted	Non-return valve, piloted					
1 Body	Wrought aluminium alloy, anodised					
2 Seals	Nitrile rubber					
3 Rotatable connection	Die-cast zinc					
4 Non-return collar	Nitrile rubber					
5 Hollow bolt	Wrought aluminium alloy, anodised					
6 Release ring	Polyacetate					
_	Free of copper and PTFE					

Non-return valves HGL-QS, piloted Technical data





Pneumatic connection D	D1	D2	D3 Ø	D4 Ø	D5 Ø	H1	H2	L1	L2	L3	L4	=©1	=© 2
G½8	M5	QS-4	13.8	11.8	10.2	29.4	22.5	42.6	5.4	13.9	37.8	8	12
		QS-6			12.5	32.6	25.7			13.2			
G1/4	G1/8	QS-8	17.8	16	14.5	39.6	30.7	50.8	6.5	16.6	44.6	12	16
		QS-10			17.5	42	33.1	1		15.5			
G3/8	G1/4	QS-8	22.4	18.8	14.5	44.1	32.9	56.3	7	18.2	49.6	15	19
		QS-10			17.5	46.7	35.5			18.2			
G ¹ / ₂	G3/8	QS-12	27.8	23.5	20.5	55.3	41.4	75.8	8.8	22.4	-	-	24

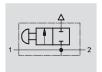
Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data					
Non-return valve, piloted	Pneumatic connection	For tubing O.D. [mm]	Pilot port	Part No.	Туре
	M5	4	M5	530038	HGL-M5-QS-4
	G1/8	4	M5	530039	HGL-1/8-QS-4
	G1/8	6	M5	530040	HGL-1/8-QS-6
	G1/4	8	G1/8	530041	HGL-1/4-QS-8
	G1/4	10	G1/8	530042	HGL-1/4-QS-10
	G3/8	8	G1/4	530043	HGL-3/8-QS-8
	G3/8	10	G1/4	530044	HGL-3/8-QS-10
	G1/2	12	G3/8	530045	HGL-½-QS-12

Manual override HAB for HGL Technical data – Manual override HAB



Function



Flow rate 165 l/min • The manual override module HAB can be used to manually exhaust air locked in the cylinder.



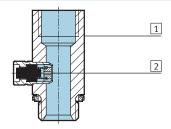
General technical data					
Pneumatic connection		G1/8	G ¹ / ₄	G3/8	G ¹ / ₂
Type of mounting		Can be screwed in			
Nominal size 1 > 2	[mm]	4.1	7	11	14
Exhaust flow rate	[l/min]	165			
Actuating force	[N]	16			
Tightening torque	[Nm]	4	11	40	50

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions							
Pneumatic connection		G1/8	G1/4	G3/8	G ¹ / ₂		
Operating medium		Filtered compressed air, lubricated or unlubricated					
Operating pressure range	[bar]	0 10					
Temperature range	[°C]	-20 +80					

Materials

Sectional view



M	anual override	
1	Housing	Aluminium
2	Seals	Nitrile rubber



Pneumatic connection D1	B1	D2 Ø	L1	L2	L3	L4	=@
G1/8	6.2	7.6	4.7	1.8	19.1	5	13
G ¹ / ₄	6.2	7.6	6.3	2.2	27.5	7	17
G3/8	6.2	7.6	7.5	3	27.3	7	22
G ¹ / ₂	6.2	7.6	10.9	2.6	32	7	24

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data			
Manual override	Pneumatic	Part No.	Туре
	connection		
	G ¹ /8	184585	HAB-1/8
	G1/4	184586	HAB-1/4
	G3/8	184587	HAB-3/8
	G ¹ / ₂	184588	HAB-1/2

18

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

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