

Pinch valves VZQA

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Key features

Application

- The pinch valve is a 2/2-way valve used to control liquid and powdery media, solids as well as a mixture of substances.

Design

- Easy-to-clean housing (clean design)
- Open or closed in normal position
- Shut-off element made of elastomer

Areas of application

- Filling systems
- Dosing and weighing systems
- Powder coating systems
- Suction and compressed air control units
- Pneumatic conveying systems
- Sandblast systems

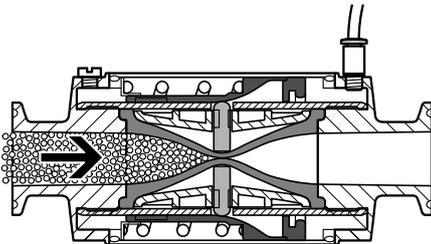
Examples of operating media:

- Granules
- Powder
- Dust
- Liquids containing solids
- Fibrous products
- Highly viscous media
- Abrasive media
- Corrosive media
- Paste-like media

Function

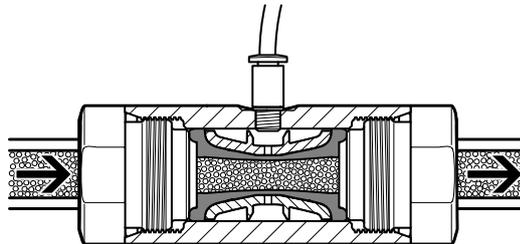
The pinch valve is a 2/2-way valve with a tubular pinch sleeve made of elastomer. The free passage when the valve is opened ensures minimum flow resistance and prevents the valve becoming blocked or clogged.

VZQA-C-M22C (normally closed)



In the normal position, the pinch valve is closed. The pinch valve sleeve opens when the valve is pressurised, releasing the material flow. When pressure is no longer applied, a spring closes the valve. The valve can be used to shut off liquid and gaseous media.

VZQA-C-M22U (normally open)

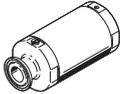
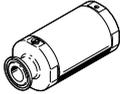
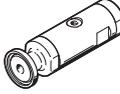


In the normal position, the pinch valve is open. The pinch valve sleeve closes when the valve is pressurised, shutting off the material flow. When pressure is no longer applied, the valve opens due to the inherent stress of the pinch valve sleeve or the pressure of the medium. The valve can be used to shut off liquid and powdery media, solids (granules) as well as a mixture of substances.

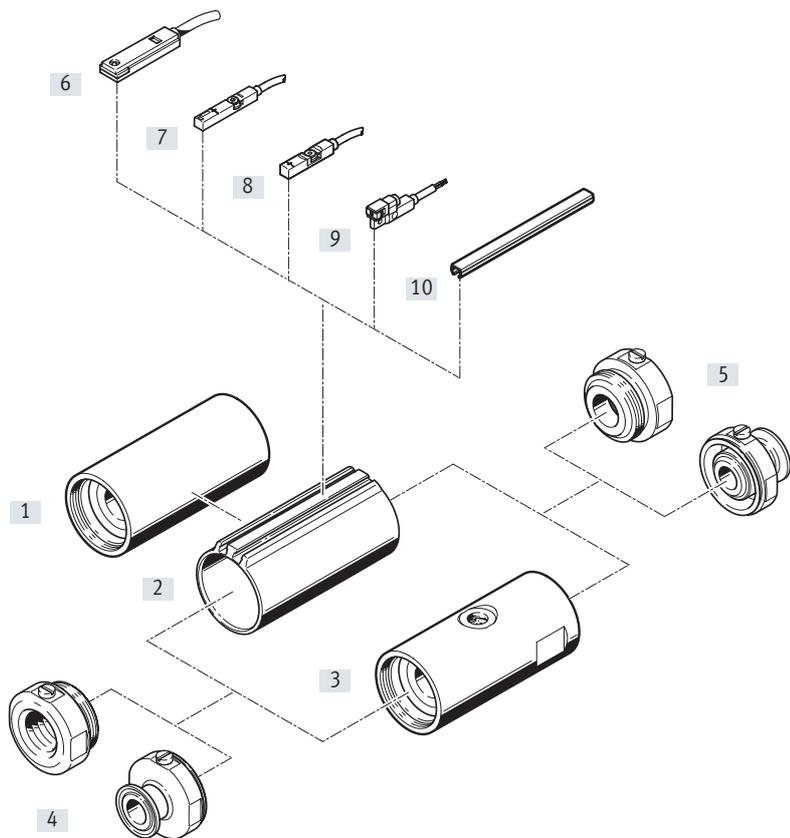
 Note

The hermetic separation between the media circuit and control circuit is no longer guaranteed if wear causes the pinch valve sleeve to leak. The flow medium can then get into the control circuit, from where it can escape. Any potential hazard (e.g. due to aggressive or hot media) must be ruled out. The compressed air supply to the control valve must be protected against the ingress of the flow medium using a suitable check valve, or suitable protection against return flow must be integrated in the pilot line in the immediate vicinity of the media valve. Pilot medium can get into the media circuit if the pinch valve sleeve fails. The media circuit must therefore be sized for the set operating pressure. Any potential hazard must be ruled out.

Product range overview

| Type | | Nominal width DN | Valve body connection | Flow rate [m ³ /h] | Pilot air connection 12, max. permissible screw-in depth | → Page/Internet |
|--|-------------|---------------------|--------------------------------------|--------------------------------------|--|-----------------|
| Normally closed M22C | | | | | | |
|  | VZQA-C-M22C | 6 | G1/4 | 0.7 | M3, 3 mm | 6 |
| | | | 1/4 NPT | | | |
| | | | Clamp ferrule to DIN 32676, series A | | | |
| | | | Clamp ferrule to ASME-BPE, type A | | | |
|  | VZQA-C-M22C | 15 | G1/2 | 5 | M5, 5 mm | 6 |
| | | | 1/2 NPT | | | |
| | | | Clamp ferrule to DIN 32676, series A | | | |
| | | | Clamp ferrule to ASME-BPE, type A | | | |
| Normally open M22U | | | | | | |
|  | VZQA-C-M22U | 6 | G1/4 | 0.7 | M5, 4.5 mm | 9 |
| | | | 1/4 NPT | | | |
| | | | Clamp ferrule to DIN 32676, series A | | | |
| | | | Clamp ferrule to ASME-BPE, type A | | | |
|  | VZQA-C-M22U | 15 | G1/2 | 5 | G1/8, 5 mm | 9 |
| | | | 1/2 NPT | | | |
| | | | Clamp ferrule to DIN 32676, series A | | | |
| | | | Clamp ferrule to ASME-BPE, type A | | | |
|  | VZQA-C-M22U | 25 | G1 | 18 | G1/8, 6 mm | 9 |
| | | | 1 NPT | | | |
| | | | Clamp ferrule to DIN 32676, series A | | | |
| | | | Clamp ferrule to ASME-BPE, type B | | | |

Peripherals overview



| Accessories | Description | → Page/Internet |
|-------------------------------|--|-----------------|
| Basic body | | 6 |
| [1] VZQA-C-M22C | <ul style="list-style-type: none"> • Normally closed • "Stainless steel housing material" variant | 6 |
| [2] VZQA-C-M22C | <ul style="list-style-type: none"> • Normally closed • "Aluminium housing material" variant (always with T-slots) • Integrated ring magnet only available when "End-position sensing type" is selected | |
| [3] Basic body VZQA-C-M22U | Normally open | 9 |
| [4] Connection 1 | Various connections are available: <ul style="list-style-type: none"> • G female thread • NPT female thread • Clamp ferrule DIN 32676, series A • Clamp ferrule ASME-BPE, type A • Clamp ferrule ASME-BPE, type B | - |
| [5] Connection 2 | Various connections are available: <ul style="list-style-type: none"> • G female thread • NPT female thread • Clamp ferrule DIN 32676, series A • Clamp ferrule ASME-BPE, type A • Clamp ferrule ASME-BPE, type B | - |
| Proximity switches for T-slot | | 14 |
| [6] SME-8 | Magnetic reed, insertable in the slot lengthwise | 14 |
| [7] SME-8M | Magnetic reed, insertable in the slot from above | |
| [8] SMT-8M | Magneto-resistive, insertable in the slot from above, to EU Explosion Protection Directive | |
| [9] SMT-8G | Magneto-resistive, insertable in the slot lengthwise | |
| [10] Slot cover ABP-5-S | To protect the sensor cables and slots from contamination | 15 |

Type codes

| 001 Series | |
|-------------------------------------|--------------------------------------|
| VZQA | Pinch valve, pneumatically actuated |
| 002 Product version | |
| C | Easy-to-clean design |
| 003 Valve function | |
| M22C | 2/2-way valve, normally closed |
| M22U | 2/2-way valve, normally open |
| 004 Nominal diameter DN [mm] | |
| 6 | 6 |
| 15 | 15 |
| 25 | 25 |
| 005 Process valve connection type 1 | |
| G | G female thread |
| T | NPT female thread |
| S1 | Clamp ferrule to ASME-BPE, type A |
| S5 | Clamp ferrule to DIN 32676, series A |
| S12 | Clamp ferrule to ASME-BPE, type B |
| 006 Process valve connection type 2 | |
| G | G female thread |
| T | NPT female thread |
| S1 | Clamp ferrule to ASME-BPE, type A |
| S5 | Clamp ferrule to DIN 32676, series A |
| S12 | Clamp ferrule to ASME-BPE, type B |

| 007 Housing material | |
|-------------------------------|---|
| AL | Aluminium |
| V2 | Stainless steel (nickel-chrome austenitic/1.4301, 1.4303, 1.4306 (AISI 304L)) |
| V4 | Stainless steel (chrome-nickel-molybdenum, austenitic/1.4401, 1.4404 (AISI 316L), 1.4408) |
| 008 Housing cover material | |
| AL | Aluminium |
| V4 | Stainless steel |
| POM | Polyoxymethylene |
| 009 Shut-off element material | |
| E | EPDM |
| N | NBR |
| S1 | Silicone |
| 010 Pressure range of media | |
| 4 | 0 ... 4 bar |
| 6 | 0 ... 6 bar |
| 011 Type of sensing | |
| | None |
| E | End positions |

Data sheet M22C



| General technical data | | |
|-------------------------------------|-------------------------------------|-----|
| Nominal width DN | 6 | 15 |
| Nominal pressure of valve body PN | 10 | |
| Design | Pinch valve, pneumatically actuated | |
| Actuation type | Pneumatic | |
| Sealing principle | Soft | |
| Mounting position | Any | |
| Valve function | 2/2-way closed, single solenoid | |
| Flow direction | Reversible | |
| Reset method | Mechanical spring | |
| Type of pilot control | Externally piloted | |
| Type of mounting | In-line installation | |
| Auxiliary pilot air connection 12 | M3 | M5 |
| Switching time on [ms] | 125 | 150 |
| Switching time off [ms] | 125 | 250 |
| Flow rate Kv [m ³ /h] | 0.7 | 5 |
| Max. viscosity [mm ² /s] | 4000 | |

| Operating and environmental conditions | | |
|--|---|---------|
| Nominal width DN | 6 | 15 |
| Operating pressure [bar] | 3.5 ... 6 | |
| Burst pressure [bar] | 16 | |
| Pressure of medium [bar] | 0 ... 4 | 0 ... 6 |
| Ambient temperature [°C] | -5 ... +60 | |
| Temperature of medium [°C] | -5 ... +100 | |
| Storage temperature [°C] | 6 ... 8 | |
| Suitability for use in the food industry ¹⁾ | See supplementary material information | |
| Pilot medium | Compressed air to ISO 8573-1:2010 [7:4:1] | |
| Medium | Compressed air to ISO 8573-1:2010 [-:~:1] | |
| | Water | |

1) Additional information is available at www.festo.com/sp → Certificates.

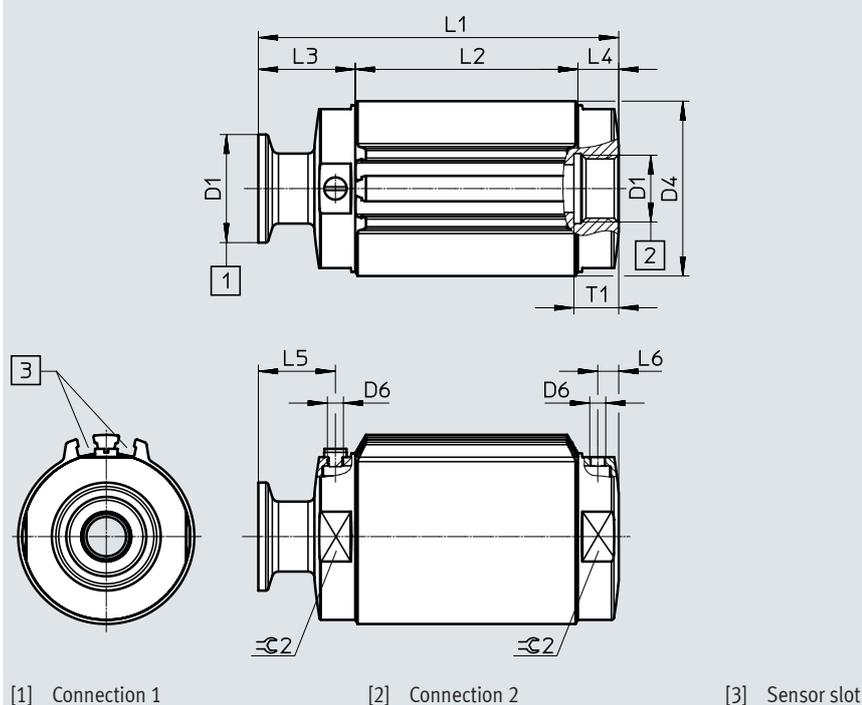
| Materials | | Material number |
|--------------------|--|-----------------|
| Housing | | |
| V2V4 | High-alloy stainless steel | 1.4301 |
| ALV4 | Wrought aluminium alloy | - |
| Housing cover | High-alloy stainless steel | 1.4435 |
| Bowl | | |
| Nominal width DN6 | PPS | |
| Nominal width DN15 | PA6 | |
| Seals | FPM | |
| Shut-off element | EPDM | |
| Note on materials | | |
| | RoHS-compliant | |
| | Contains paint-wetting impairment substances | |

Data sheet M22C

Dimensions

Download CAD data → www.festo.com

Illustration – connection 1: clamp ferrule to DIN 32676, series A; connection 2: G1/2



[1] Connection 1

[2] Connection 2

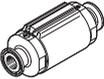
[3] Sensor slot

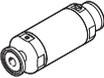
| Valve body connection | D1 | Housing material | D4 ø | D6 | L2 | L3 | L4 | L5 | L6 | T1 | ≈ 2 |
|---------------------------|---------------------|------------------|---------|------|------|------|------|------|------|----|-----|
| Nominal width DN6 | | | | | | | | | | | |
| G | G1/4 | V2 | 33.6 | M3 | 47.2 | 10.9 | 10.9 | 4.8 | 4.8 | 12 | 32 |
| T | 1/4 NPT | | | | | 10.9 | 10.9 | 4.8 | 4.8 | 10 | |
| S5 | DIN 32676, series A | | | | | 24 | 24 | 17.9 | 17.9 | - | |
| S1 | ASME-BPE, type A | | | | | 24 | 24 | 17.9 | 17.9 | - | |
| Nominal width DN15 | | | | | | | | | | | |
| G | G1/2 | V2 | 52.4 | M5 | 69.5 | 12.8 | 12.8 | 6.6 | 6.6 | 14 | 50 |
| | | AL | 55 | | | 12.8 | 12.8 | 6.6 | 6.6 | | |
| T | 1/2 NPT | V2 | 52.4 | | | 12.8 | 12.8 | 6.6 | 6.6 | | |
| | | AL | 55 | | | 12.8 | 12.8 | 6.6 | 6.6 | | |
| S5 | DIN 32676, series A | V2 | 55 | 30.3 | 30.3 | 24 | 24 | | | | |
| S1 | ASME-BPE, type A | V2 | 55 | 30.3 | 30.3 | 24 | 24 | | | | |

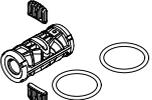
| Valve body combinations | L1 |
|--|-------|
| Nominal width DN6 | |
| GG | 69 |
| GT, TT, TG | 69 |
| S1S1, S1S5, S5S5, S5S1 | 95.1 |
| S1G, S1T, GS1, TS1, S5G, S5T, GS5, TS5 | 82.1 |
| Nominal width DN15 | |
| GG | 95 |
| GT, TT, TG | 95 |
| S1S1, S1S5, S5S5, S5S1 | 130 |
| S1G, S1T, GS1, TS1, S5G, S5T, GS5, TS5 | 112.5 |

Data sheet M22C

★ Core product range

| Ordering data | | | | | | |
|--|------------------|--------------------------------------|---------------------------|------------|-----------|-------------------------------|
| Pinch valves | Nominal width DN | Valve body connection | Shut-off element material | Weight [g] | Part no. | Type |
|  | 15 | G1/2 | EPDM | 536 | ★ 3412426 | VZQA-C-M22C-15-GG-V2V4E-6 |
| | | Clamp ferrule to DIN 32676, series A | | 666 | ★ 3412424 | VZQA-C-M22C-15-S5S5-V2V4E-6 |
| With integrated ring magnet for sensing the end positions | | | | | | |
|  | 15 | Clamp ferrule to DIN 32676, series A | EPDM | 607 | ★ 3412425 | VZQA-C-M22C-15-S5S5-ALV4E-6-E |

| Ordering data | | | | | | |
|--|------------------|--------------------------------------|---------------------------|------------|----------|----------------------------|
| Pinch valves | Nominal width DN | Valve body connection | Shut-off element material | Weight [g] | Part no. | Type |
|  | 6 | G1/4 | EPDM | 253 | 8091739 | VZQA-C-M22C-6-GG-V2V4E-4 |
| | | 1/4 NPT | | 253 | 4748311 | VZQA-C-M22C-6-TT-V2V4E-4 |
|  | 6 | Clamp ferrule to DIN 32676, series A | EPDM | 311 | 8079857 | VZQA-C-M22C-6-S5S5-V2V4E-4 |
| | | Clamp ferrule to ASME-BPE, type A | | 302 | 8079858 | VZQA-C-M22C-6-S1S1-V2V4E-4 |

| Ordering data | | | | | | |
|--|------------------|--------------------------|---------------------------|-------------------|----------|-------------------|
| Seal cartridge | Nominal width DN | Storage temperature [°C] | Shut-off element material | Note on materials | Part no. | Type |
|  | 6 | 6 ... 8 | EPDM | RoHS-compliant | 3418620 | VAVC-Q2-M22C-6-E |
| | 15 | 6 ... 8 | EPDM | RoHS-compliant | 3418619 | VAVC-Q2-M22C-15-E |



Data sheet M22U



| General technical data | | | | |
|------------------------------------|----------------------|-------------------------------------|------|------|
| Nominal width DN | | 6 | 15 | 25 |
| Nominal pressure of valve body PN | | 10 | | |
| Design | | Pinch valve, pneumatically actuated | | |
| Actuation type | | Pneumatic | | |
| Sealing principle | | Soft | | |
| Mounting position | | Any | | |
| Valve function | | 2/2 open, single solenoid | | |
| Flow direction | | Reversible | | |
| Reset method | | Rebound resilience | | |
| Type of pilot control | | Externally piloted | | |
| Type of mounting | | In-line installation | | |
| Auxiliary pilot air connection 1/2 | | M5 | G1/8 | G1/8 |
| Switching time on | [ms] | 125 | 250 | 250 |
| Switching time off | [ms] | 125 | 250 | 250 |
| Flow rate Kv | [m ³ /h] | 0.7 | 5 | 18 |
| Max. viscosity | [mm ² /s] | 4000 | | |

| Materials | | | | |
|-------------------------------------|--|-------------------------|----------------------------|-------|
| VZQA-C-M22U-... | V4V4 | ALAL | ALV4 | ALPOM |
| Housing | High-alloy stainless steel | Wrought aluminium alloy | | |
| Housing cover | High-alloy stainless steel | Wrought aluminium alloy | High-alloy stainless steel | POM |
| Bowl | PA6 | | | |
| Seals | FPM | | | |
| Note on materials | | | | |
| For shut-off element NBR, EPDM, VMQ | RoHS-compliant | | | |
| For shut-off element VMQ | Contains paint-wetting impairment substances | | | |

Data sheet M22U

| Operating and environmental conditions | | | | |
|--|-------|--|-----|-----|
| Nominal width DN | | 6 | 15 | 25 |
| Operating pressure | [bar] | 1 ... 6.5 | | |
| Overload pressure | [bar] | 7.8 | | |
| Pressure of medium | [bar] | 0 ... 4 | | |
| Differential pressure | | | | |
| For shut-off element NBR, EPDM | [bar] | 2.5 | 2.5 | 2.5 |
| For shut-off element VMQ | [bar] | 2.5 | 2.5 | 3 |
| Burst pressure | [bar] | 16 | | |
| Ambient temperature | [°C] | -5 ... +60 | | |
| Temperature of medium | | | | |
| For shut-off element NBR | [°C] | -5 ... +60 | | |
| For shut-off element EPDM | [°C] | -5 ... +100 | | |
| For shut-off element VMQ | [°C] | -5 ... +150 | | |
| Storage temperature | | | | |
| For shut-off element NBR, EPDM | [°C] | 6 ... 8 | | |
| For shut-off element VMQ | [°C] | 5 ... 30 | | |
| Suitability for use in the food industry | | | | |
| For shut-off element EPDM | | See supplementary material information ¹⁾ | | |
| For shut-off element NBR, VMQ | | See declaration of conformity | | |
| Pilot medium | | | | |
| For shut-off element EPDM | | Compressed air to ISO 8573-1:2010 [7:4:1] | | |
| For shut-off element NBR, VMQ | | Compressed air to ISO 8573-1:2010 [7:4:4] | | |
| Medium | | | | |
| For shut-off element EPDM | | Compressed air to ISO 8573-1:2010 [:::1] | | |
| | | Water | | |
| For shut-off element NBR, VMQ | | Compressed air to ISO 8573-1:2010 [:::] | | |

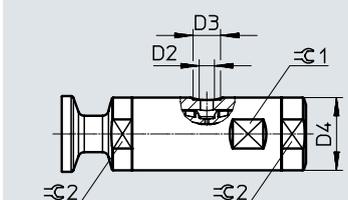
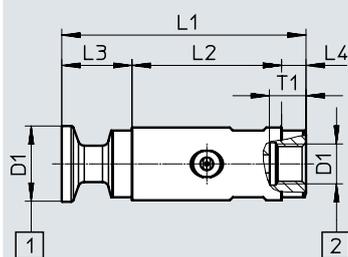
1) Additional information is available at www.festo.com/sp → Certificates.

Data sheet M22U

Dimensions

Download CAD data → www.festo.com

Illustration – connection 1: clamp ferrule to DIN 32676, series A; connection 2: G1/2



[1] Connection 1

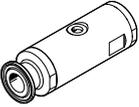
[2] Connection 2

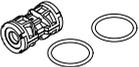
| Valve body connection | D1 | Housing cover material | D2 | D3 ∅ | D4 ∅ | L2 | L3 | L4 | T1 | ⌀1 | ⌀2 |
|---------------------------|---------------------|------------------------|------|---------|---------|-----|------|------|----|----|----|
| Nominal width DN6 | | | | | | | | | | | |
| G | G1/4 | V4, AL | M5 | 9 | 24 | 49 | 8 | 8 | 12 | 22 | 22 |
| T | 1/4 NPT | V4, AL | | | | | 8 | 8 | | | |
| S5 | DIN 32676, series A | V4 | | | | | 23 | 23 | | | |
| S1 | ASME-BPE, type A | V4 | | | | | 23 | 23 | | | |
| Nominal width DN15 | | | | | | | | | | | |
| G | G1/2 | V4, AL | G1/8 | 15 | 38 | 81 | 7 | 7 | 14 | 36 | 36 |
| | | POM | | | | | 12 | 12 | | | |
| T | 1/2 NPT | V4, AL | | | | | 7 | 7 | | | |
| | | POM | | | | | 12 | 12 | | | |
| S5 | DIN 32676, series A | V4 | | | | | 24.5 | 24.5 | | | |
| S1 | ASME-BPE, type A | V4 | | | | | 24.5 | 24.5 | | | |
| Nominal width DN25 | | | | | | | | | | | |
| G | G1 | V4, AL | G1/8 | 15 | 58 | 109 | 10.5 | 10.5 | 18 | 55 | 55 |
| | | POM | | | | | 15.5 | 15.5 | | | |
| T | 1 NPT | V4, AL | | | | | 10.5 | 10.5 | | | |
| | | POM | | | | | 15.5 | 15.5 | | | |
| S5 | DIN 32676, series A | V4 | | | | | 28 | 28 | | | |
| S1 | ASME-BPE, type A | V4 | | | | | 28 | 28 | | | |
| S12 | ASME-BPE, type B | V4 | 28 | 28 | | | | | | | |

| Valve body combinations | L1 | | |
|--|-------------------|--------------------|--------------------|
| | Nominal width DN6 | Nominal width DN15 | Nominal width DN25 |
| GG, GT, TT, TG made of V4 or AL | 65 | 95 | 130 |
| GG, GT, TT, TG made of POM | – | 105 | 140 |
| GG, GT, TT, TG made of V4 or AL with POM | – | 100 | 135 |
| S1S1, S1S5, S5S5, S5S1, S1S12, S12S1, S5S12, S12S5, S12S12 | 80 | 130 | 165 |
| S1G, S1T, GS1, TS1, S5G, S5T, GS5, TS5, S12G, S12T, GS12, TS12 | 95 | 112.5 | 147.5 |

Data sheet M22U

★ Core product range

| Ordering data | | | | | | | | |
|--|--------------------------------------|--------------------------------------|---------------------------|------------|--------------------------------|------------------------------|---------------------------|--|
| Pinch valve | Nominal width DN | Valve body connection | Shut-off element material | Weight [g] | Part no. | Type | | |
|  | 6 | G1/4 | NBR | 105.5 | 2931679 | VZQA-C-M22U-6-GG-ALV4N-4 | | |
| | | | EPDM | 157 | 2931678 | VZQA-C-M22U-6-GG-V4V4E-4 | | |
| | | | Silicone | 157 | 2931683 | VZQA-C-M22U-6-GG-V4V4S1-4 | | |
| | | 1/4 NPT | Silicone | 157 | 2931685 | VZQA-C-M22U-6-TT-V4V4S1-4 | | |
| | | Clamp ferrule to DIN 32676, series A | EPDM | 215 | 2931681 | VZQA-C-M22U-6-S5S5-V4V4E-4 | | |
| | | | Silicone | 215 | 2931682 | VZQA-C-M22U-6-S5S5-V4V4S1-4 | | |
| | | | Silicone | 195 | 2931684 | VZQA-C-M22U-6-S1S1-V4V4S1-4 | | |
| | | 15 | G1/2 | NBR | 431 | 3022830 | VZQA-C-M22U-15-GG-V4V4N-4 | |
| | | | | NBR | 265 | 3022831 | VZQA-C-M22U-15-GG-ALV4N-4 | |
| | NBR | | | 158 | 3022832 | VZQA-C-M22U-15-GG-ALPOMN-4 | | |
| | EPDM | | | 431 | 3022829 | VZQA-C-M22U-15-GG-V4V4E-4 | | |
| | Silicone | | | 431 | 3022835 | VZQA-C-M22U-15-GG-V4V4S1-4 | | |
| | 1/2 NPT | | Silicone | 431 | 3022838 | VZQA-C-M22U-15-TT-V4V4S1-4 | | |
| | Clamp ferrule to DIN 32676, series A | | EPDM | 559 | 3022833 | VZQA-C-M22U-15-S5S5-V4V4E-4 | | |
| | | | Silicone | 559 | 3022834 | VZQA-C-M22U-15-S5S5-V4V4S1-4 | | |
| | Clamp ferrule to ASME-BPE, type A | | Silicone | 495 | 3022837 | VZQA-C-M22U-15-S1S1-V4V4S1-4 | | |
| | 25 | G1 | EPDM | 1178 | 3968922 | VZQA-C-M22U-25-GG-V4V4E-4 | | |
| | | | EPDM | 480 | 3968923 | VZQA-C-M22U-25-GG-ALALE-4 | | |
| | | | Silicone | 1178 | 3968926 | VZQA-C-M22U-25-GG-V4V4S1-4 | | |
| | | 1 NPT | Silicone | 1178 | 3968928 | VZQA-C-M22U-25-TT-V4V4S1-4 | | |
| | | Clamp ferrule to DIN 32676, series A | EPDM | 1474 | 3968924 | VZQA-C-M22U-25-S5S5-V4V4E-4 | | |
| Silicone | | | 1474 | 3968925 | VZQA-C-M22U-25-S5S5-V4V4S1-4 | | | |
| Clamp ferrule to ASME-BPE, type B | | Silicone | 1516 | 3968927 | VZQA-C-M22U-25-S12S12-V4V4S1-4 | | | |

| Ordering data | | | | | | | | | |
|--|------------------|---------------------------|--------------------------|-------------------|--|--|--|------------------|-------------------|
| Seal cartridge | Nominal width DN | Shut-off element material | Storage temperature [°C] | Note on materials | Suitability for use in the food industry | Part no. | Type | | |
|  | 6 | NBR | 6 ... 8 | - | RoHS-compliant | - | 2392881 | VAVC-Q2-M22U-6-N | |
| | | EPDM | | | | ¹⁾ | 2392882 | VAVC-Q2-M22U-6-E | |
| | | VMQ (silicone) | 0 ... 25 | | | Contains paint-wetting impairment substances | ²⁾ | 2392883 | VAVC-Q2-M22U-6-S1 |
| | 15 | NBR | 6 ... 8 | - | - | - | - | 3019151 | VAVC-Q2-M22U-15-N |
| | | EPDM | | | | | ¹⁾ | 3019148 | VAVC-Q2-M22U-15-E |
| | | VMQ (silicone) | 0 ... 25 | | | | Contains paint-wetting impairment substances | ²⁾ | 3019144 |
| | 25 | NBR | 6 ... 8 | - | - | - | - | ★ 3970092 | VAVC-Q2-M22U-25-N |
| | | EPDM | | | | | - | 3970093 | VAVC-Q2-M22U-25-E |
| | | VMQ (silicone) | 0 ... 25 | | | | Contains paint-wetting impairment substances | ²⁾ | 3970094 |

1) See supplementary material information

Additional information is available at www.festo.com/sp → Certificates.

2) See declaration of conformity

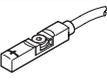
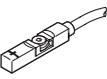
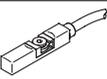
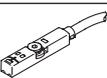
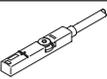
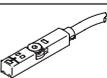


Ordering data – Modular product system

| Ordering table | | | | | |
|-------------------------------|---|---|-----------------|--------------|------------|
| VZQA-C-... | M22C | M22U | Conditions | Code | Enter code |
| Module no. | 3174282 | 2037881 | | | |
| Product type | Pinch valve | | | VZQA | VZQA |
| Version | Easy-to-clean design | | | -C | -C |
| Valve function | 2/2-way valve, normally closed | – | | -M22C | |
| | – | 2/2-way valve, normally open | | -M22U | |
| Nominal diameter DN | 6 | | | -6 | |
| | 15 | | | -15 | |
| | – | 25 | | -25 | |
| Valve body connection type 1 | G female thread | | | -G | |
| | Clamp ferrule to ASME-BPE, type A | | [1] [4] | -S1 | |
| | Clamp ferrule to DIN 32676, series A | | [1] | -S5 | |
| | NPT female thread | | | -T | |
| | Clamp ferrule to ASME-BPE, type B | | [1] [3] [4] [6] | -S12 | |
| Valve body connection type 2 | G female thread | | | G | |
| | Clamp ferrule to ASME-BPE, type A | | [1] [4] | S1 | |
| | Clamp ferrule to DIN 32676, series A | | [1] | S5 | |
| | NPT female thread | | | T | |
| | Clamp ferrule to ASME-BPE, type B | | [1] [3] [4] [6] | S12 | |
| Housing material | Aluminium | | | -AL | |
| | Stainless steel (austenitic chromium-nickel) | – | | -V2 | |
| | – | Stainless steel (austenitic chromium-nickel-molybdenum) | | -V4 | |
| Housing cover material | Aluminium | | | AL | |
| | – | Polyoxymethylene | [3] | POM | |
| | Stainless steel (austenitic chromium-nickel-molybdenum) | | | V4 | |
| Shut-off element material | EPDM | | | E | |
| | – | NBR | | N | |
| | – | Silicone | | S1 | |
| Pressure range of media [bar] | 0 ... 4 | | [7] | -4 | |
| | 0 ... 6 | – | [3] | -6 | |
| Sensing type | None | – | | | |
| | End positions | – | [2] [5] | -E | |

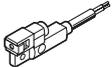
- [1] S1, S5, S12 Only in combination with housing cover material V4 (stainless steel)
- [2] E Only in combination with valve function M22C
- [3] POM, S12, 6 Not in combination with nominal diameter DN6
- [4] S1, S12 Not in combination with nominal diameter DN25 with valve function M22C
- [5] E Not in combination with housing material V2 (stainless steel)
- [6] S12 Not in combination with nominal diameter DN15
- [7] 4 Not in combination with nominal diameter DN15 with valve function M22C

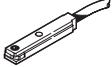
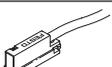
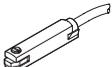
Accessories

| Ordering data – Proximity switches for T-slot, magneto-resistive | | | | | | Data sheets → Internet: smt-8 | |
|--|---------------------|--|-----------------------------------|---------------------|----------|-------------------------------|----------------------------|
| | Switching output | Electrical connection | | Cable length [m] | Part no. | Type | |
| | | Cable | Cable with plug, rotatable thread | | | | |
| | | M8x1 | M12x1 | | | | |
| N/O contact | | | | | | | |
|  | PNP | – | 3-pin | – | 0.3 | ★ 574334 | SMT-8M-A-PS-24V-E-0.3-M8D |
| | | 3-wire | – | – | 2.5 | ★ 574335 | SMT-8M-A-PS-24V-E-2.5-OE |
| | | 3-wire | – | – | 5 | ★ 574336 | SMT-8M-A-PS-24V-E-5.0-OE |
| | | – | – | 3-pin | 0.3 | ★ 574337 | SMT-8M-A-PS-24V-E-0.3-M12 |
| | NPN | 3-wire | – | – | 2.5 | ★ 574338 | SMT-8M-A-NS-24V-E-2.5-OE |
| | | – | – | 3-pin | 0.3 | ★ 574339 | SMT-8M-A-NS-24V-E-0.3-M8D |
| | | To EU Explosion Protection Directive (ATEX) | | | | | |
| Non-contacting | 2-wire | – | – | 5 | ★ 574341 | SMT-8M-A-ZS-24V-E-5.0-OE-EX2 | |
| PNP | – | 3-pin | – | 0.3 | ★ 574342 | SMT-8M-A-PS-24V-E-0.3-M8D-EX2 | |
| N/O contact, corrosion-resistant | | | | | | | |
|  | PNP | 3-wire | – | – | 5 | ★ 574380 | CRSMT-8M-PS-24V-K-5.0-OE |
| | | 3-wire | – | – | 10 | ★ 574381 | CRSMT-8M-PS-24V-K-10.0-OE |
|  | PNP | – | – | 3-pin | 0.3 | ★ 574382 | CRSMT-8M-PS-24V-K-0.3-M12 |
| | | – | 3-pin | – | 0.3 | ★ 574383 | CRSMT-8M-PS-24V-K-0.3-M8D |
| N/C contact | | | | | | | |
|  | PNP | 3-wire | – | – | 7.5 | ★ 574340 | SMT-8M-A-PO-24V-E-7.5-OE |
| Switchable | | | | | | | |
|  | PNP/NPN | – | 3-pin | – | 0.3 | ★ 574343 | SMT-8M-A-PNS-24V-E-0.3-M8D |
| | PNP PS/PO | – | 3-pin | – | 0.3 | ★ 574344 | SMT-8M-A-PSO-24V-E-0.3-M8D |
| Ordering data – Proximity switches for T-slot, magnetic reed | | | | | | Data sheets → Internet: sme-8 | |
| | Switching output | Electrical connection | | Cable length [m] | Part no. | Type | |
| | | Cable | Cable with plug, rotatable thread | | | | |
| | | M8x1 | | | | | |
| N/O contact | | | | | | | |
|  | Contacting, bipolar | – | 3-pin | – | 0.3 | ★ 543861 | SME-8M-DS-24V-K-0.3-M8D |
| | | 3-wire | – | – | 2.5 | ★ 543862 | SME-8M-DS-24V-K-2.5-OE |
| | | 3-wire | – | – | 5 | ★ 543863 | SME-8M-DS-24V-K-5.0-OE |
| | | 2-wire | – | – | 2.5 | ★ 543872 | SME-8M-ZS-24V-K-2.5-OE |
| | | 3-wire | – | – | 7.5 | ★ 543876 | SME-8M-DS-24V-K-7.5-OE |
| N/C contact | | | | | | | |
|  | Contacting, bipolar | 3-wire | – | – | 7.5 | ★ 546799 | SME-8M-DO-24V-K-7.5-OE |



Accessories

| Ordering data – Proximity switches for T-slot, magnetoresistive | | | | | | Data sheets → Internet: smt-8 |
|---|------------------|-----------------------|-----------|---------------------|----------|-------------------------------|
| | Switching output | Electrical connection | | Cable length [m] | Part no. | Type |
| | | Cable | Plug M8x1 | | | |
| N/O contact | | | | | | |
|  | PNP | 3-wire | – | 2.5 | 547859 | SMT-8G-PS-24V-E-2.5Q-OE |
| | | – | 3-pin | 0.3 | 547860 | SMT-8G-PS-24V-E-0.3Q-M8D |
|  | PNP | – | 3-pin | – | 562019 | SMT-8-SL-PS-LED-24-B |

| Ordering data – Proximity switches for T-slot, magnetic reed | | | | | | Data sheets → Internet: sme-8 |
|---|--|-----------------------|-----------|---------------------|----------|-------------------------------|
| | Switching output | Electrical connection | | Cable length [m] | Part no. | Type |
| | | Cable | Plug M8x1 | | | |
| N/O contact | | | | | | |
|  | Contacting, bipolar | 3-wire | – | 2.5 | 150855 | SME-8-K-LED-24 |
| | | 3-wire | – | 5.0 | 175404 | SME-8-K5-LED-24 |
| | | 3-wire | – | 7.5 | 530491 | SME-8-K-7.5-LED-24 |
| | | – | 3-pin | 0.3 | 150857 | SME-8-S-LED-24 |
| | | 2-wire | – | 2.5 | 171169 | SME-8-ZS-KL-LED-24 |
|  | Contacting, bipolar | – | 3-pin | – | 526622 | SME-8-SL-LED-24 |
|  | Contacting, bipolar, heat-resistant | 2-wire | – | 2.5 | 161756 | SME-8-K-24-S6 |
|  | Contacting, bipolar, operating voltage range up to 230 V AC/DC | 2-wire | – | 2.5 | 152820 | SME-8-K-LED-230 |
|  | Contacting, bipolar | 3-wire | – | 1 | 562515 | SME-8-FM-DS-24V-K-1.0-OE |
| | | 2-wire | – | 1 | 562516 | SME-8-FM-ZS-24V-K-1.0-OE |
| N/C contact | | | | | | |
|  | Contacting, bipolar | 3-wire | – | 7.5 | 160251 | SME-8-O-K-LED-24 |

| Ordering data – Slot cover for T-slot | | | | |
|---|------------|---------------|----------|---------|
| | Mounting | Length [m] | Part no. | Type |
|  | Insertable | 2x 0.5 | 151680 | ABP-5-S |

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