

**Piezo valves VEMP**

**FESTO**



## Piezo valves VEMP

Key features

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### Innovative

- Piezo technology
- Very low energy consumption
- Very precise

### Versatile

- When combined with pressure sensor and control electronics it can be used as a proportional pressure regulator
- When combined with a flow sensor and control electronics it can be used as a proportional flow control valve

### Reliable

- No self-heating
- Long service life

### Easy to install

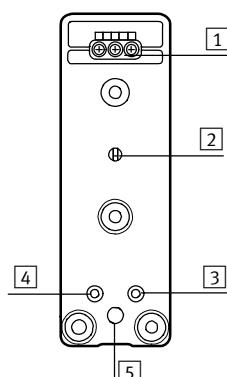
- Can be mounted on a sub-base or manifold rail
- Small installation space
- Light weight

## Piezo valves VEMP

Key features

### Mode of operation

#### Description



- [1] Electrical connection
- [2] Connection for pressure sensor
- [3] Port 1 (pressure supply port)
- [4] Port 3 (exhaust)
- [5] Port 2 (working port)

The VEMP is a proportional 3/3-way valve in which a split piezo actuator (piezo actuator 1 and 2) is controlled electrically. The valve also has a connection for a pressure sensor.

When combined with a pressure sensor and control electronics, the 3/3-way proportional valve can be used as a proportional pressure regulator.

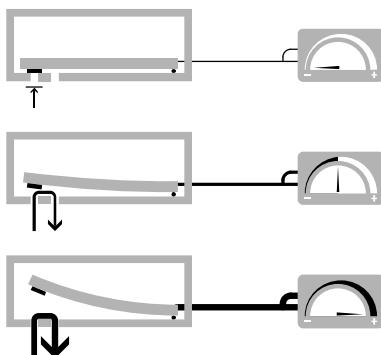
Alternatively, the flow can also be controlled by means of a closed loop

circuit by integrating a flow sensor in the outlet line (operation as 2/2-way valve).

In the normal position, the valve is closed. The working and pressure sensor ports are connected and always open, regardless of the switching status.

The two piezo actuators can only be controlled separately; if they are activated simultaneously, safe and reliable operation cannot be ensured.

#### Control response



No voltage  
No flow

Medium voltage  
Medium flow

High voltage  
High flow

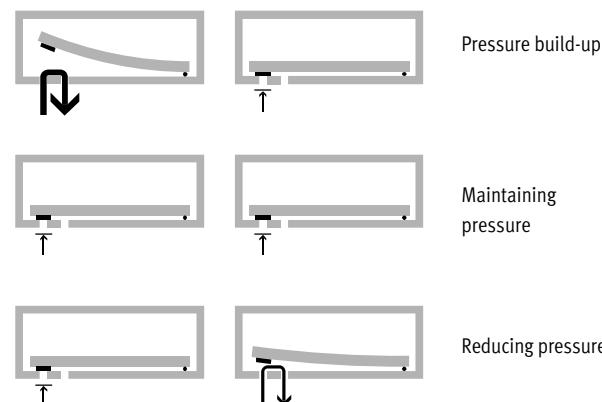
The piezo actuators are controlled using variable voltage to give proportional closed-loop control.

This allows either pressure or flow to be controlled, depending on the design.

The pressure or flow behaviour is controlled by integrating a sensor in the outlet line of the closed-loop control circuit.

The piezo valve VEMP exhibits the typical hysteresis behaviour of a proportional valve. Linear behaviour can be achieved by combining electronic control with a flow sensor.

#### Operation as a proportional 3/3-way valve



Pressure build-up

Maintaining pressure

Reducing pressure

Pressurisation,  
piezo actuator 1

Exhausting,  
piezo actuator 2

The piezo actuators installed in valves VEMP provide proportional regulation of both the pressure and flow rate for pressurisation as well as proportional exhausting.

**Pressurisation:**  
During pressurisation, piezo actuator 1 opens, enabling flow from port 1 (pressure supply port) to port 2 (working port). At the same time, piezo actuator 2 closes port 3 (exhaust).

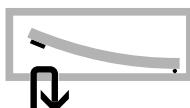
**Exhausting:**  
During exhausting, piezo actuator 2 opens, enabling flow from port 2 (working port) to port 3 (exhaust). At the same time, piezo actuator 1 closes port 1 (pressure supply port).

## Piezo valves VEMP

Key features

### Mode of operation

Operation as a proportional 2/2-way valve



Maximum flow

When used as a proportional 2/2-way valve, only piezo actuator 2 (exhaust) is switched; piezo actuator 1 (pressure supply port) must be electrically connected to earth (GND).

The flow behaviour is controlled by integrating a sensor in the supply or outlet line of the closed-loop control circuit.



Low flow

Flow takes place from port 2 (working port) to port 3 (exhaust). When used as a 2/2-way valve, port 1 (pressure supply port) is not used, and must be closed.

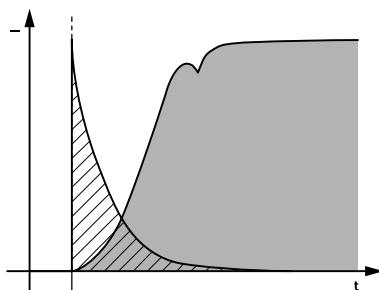


Valve closed

Exhausting,  
piezo actuator 2

Pressurisation,  
piezo actuator 1

### Low energy consumption



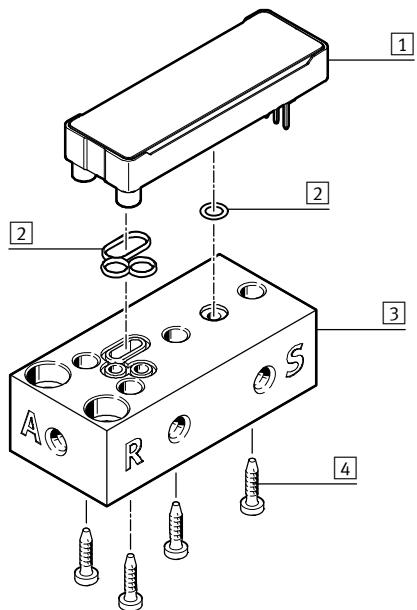
Compared with solenoid valves, proportional valves with piezo technology require virtually no energy to maintain an active state, thanks to their capacitive principle. The piezo valve operates like a capacitor: it needs current only at the start in order to charge the piezoceramics.

No further energy is needed to maintain its state. The valves therefore generate no heat. They consume up to 95% less energy than solenoid valves, which permanently require an electrical current

## Piezo valves VEMP

Peripherals overview

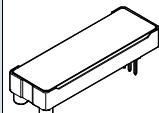
Example of VEMP with manifold rail



Designation	➔ Page/Internet
[1] Piezo valve VEMP	14
[2] Seal set	14
[3] Manifold rail	14
[4] Screw set	14

## Piezo valves VEMP

Product range overview

Function	Description	Nominal width	Flow	Operating pressure	Operating voltage	
			[l/min]	[bar]	0 ... 310 V	0 ... 250 V
<b>Sub-base valve</b>		3/3-way valve, normally closed, monostable				
		Flange	1.3 mm	19/20	0 ... 1.1	- ■
		3/3-way valve, normally closed, monostable				
		Flange	1.3 mm	28/30	0 ... 1.7	■ -
		3/3-way valve, normally closed, monostable				
		Flange	1.6 mm	18/19	0 ... 0.7	■ -
		3/3-way valve, normally closed, monostable				
		Flange	1.6 mm	28/27	0 ... 1.1	■ -

## Piezo valves VEMP

Type codes

VEMP	B	S	3			F		T1	
<b>Type</b>									
VEMP Proportional pressure regulator									
<b>Type of directional control valve</b>									
B Sub-base valve									
<b>Design principle</b>									
S Bending actuator									
<b>Valve function</b>									
3 3/3-way valve, normally closed									
<b>Nominal width</b>									
13 1.3 mm									
16 1.6 mm									
<b>Pressure range</b>									
D5 0 ... 0.5 bar									
D7 0 ... 1 bar									
D19 0 ... 1.7 bar									
<b>Pneumatic connection</b>									
F Flange/sub-base									
<b>Operating voltage</b>									
22 250 V DC									
28 310 V DC									
<b>Electrical connection</b>									
T1 Pin									
<b>Packaging unit quantity</b>									
Standard (1 unit)									
P30 30 (30 units)									

## Piezo valves VEMP

Technical data

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-  - Flow rate  
19 ... 30 l/min

-  - Voltage  
0 ... 250 V DC  
0 ... 310 V DC

-  - Operating pressure  
0 ... 1.7 bar



### General technical data

	VEMP-BS-3-13-D7-...	VEMP-BS-3-13-D19-...	VEMP-BS-3-16-D5-...	VEMP-BS-3-16-D7-...
Valve function	3/3-way valve, monostable	3/3-way valve, monostable, 2/2-way valve, monostable	3/3-way valve, monostable	3/3-way valve, monostable
Normal position	Closed			
Standard nominal flow rate 1 → 2 [l/min]	19	28	18	27
Standard nominal flow rate 2 → 3 [l/min]	20	29	19	28
Dimensions W x L x H [mm]	17.2 x 52.1 x 7.2			
Nominal width [mm]	1.3	1.3	1.6	1.6
Grid dimension [mm]	17.2			
Pneumatic connection 1, 2, 3	Flange			
Actuation type	Electrical			
Type of mounting	On manifold rail/sub-base			
Mounting position	Any			
Flow direction	1 → 2 and 2 → 3			
Product weight [g]	8			
Special characteristics	Oxygen-compatible to DIN EN 1797			

### Electrical data

	VEMP-BS-3-13-D7-...	VEMP-BS-3-13-D19-...	VEMP-BS-3-16-D5-...	VEMP-BS-3-16-D7-...
Nominal operating voltage [V DC]	250	310	310	310
Operating voltage range [V DC]	0 ... 250	0 ... 310	0 ... 310	0 ... 310
Max. electrical power consumption [mW]	1			
Max. current consumption [mA]	5			
Max. switching frequency [Hz]	5			
Degree of protection	Depending on manifold block			

# Piezo valves VEMP

Technical data

Operating and environmental conditions		VEMP-BS-3-13-D7-...	VEMP-BS-3-13-D19-...	VEMP-BS-3-16-D5-...	VEMP-BS-3-16-D7-...
Operating pressure	[bar]	0 ... 1.1	0 ... 1.7	0 ... 0.7	0 ... 1.1
Nominal operating pressure	[bar]	1	1.7	0.5	1
Operating medium		<ul style="list-style-type: none"> <li>Compressed air to ISO 8573-1:2010 [6:3:4]</li> <li>Inert gases</li> <li>Air</li> <li>Oxygen</li> <li>Nitrogen</li> </ul>			
Note on the operating/pilot medium		Lubricated operation not possible			
Air quality	[µm]	≤ 5			
Ambient temperature	[°C]	-20 ... 70 0 ... 50 in operation as 2/2-way valve			
Temperature of medium	[°C]	-20 ... 60 0 ... 50 in operation as 2/2-way valve			
Corrosion resistance class CRC		2 <sup>1)</sup>			

- 1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

## Safety data

CE marking (see declaration of conformity)	To EU Low Voltage Directive <sup>1)</sup>
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

- 1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: [www.festo.com/sp](http://www.festo.com/sp) → User documentation.

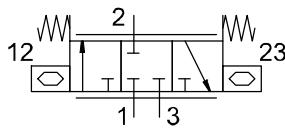
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

## Materials

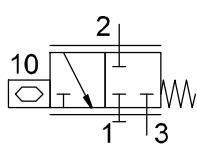
Seals	EPDM
Housing	PA reinforced
Cover	PA reinforced
Note on materials	RoHS compliant

## Version

Circuit symbol



• 3/3-way valve, normally closed



• 2/2-way valve, normally closed

## Note on risk assessment when used in medical equipment

The product has no redundancy and  
no error detection. Malfunctions must  
be detected by measures in the  
customer product if required.

## Pin allocation

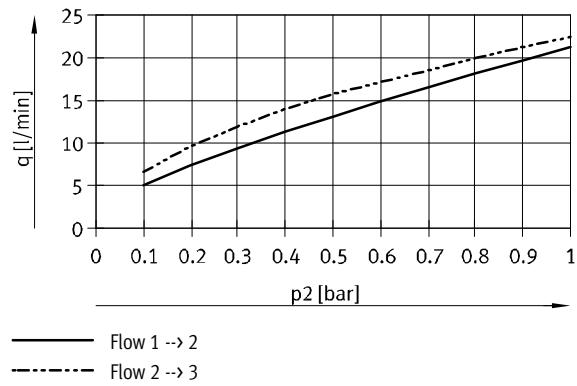
	Pin	Function
	1	GND
	2	Pressurizing
	3	Exhausting

## Piezo valves VEMP

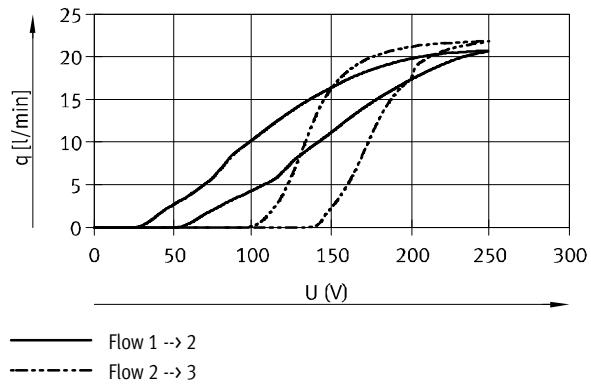
Technical data

### VEMP-BS-3-13-D7-F-22T1, 1.3 mm nominal width

Flow plotted against operating pressure at 250 V

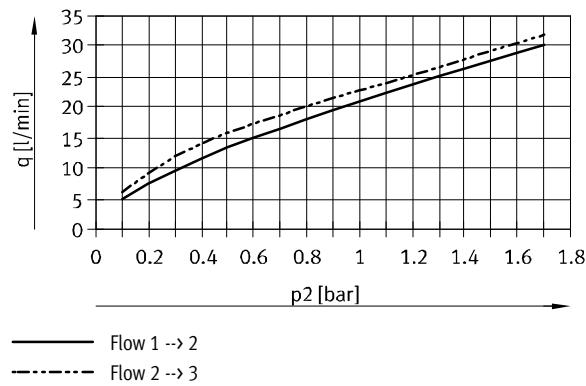


Flow plotted against voltage at room temperature, operating pressure 1 bar

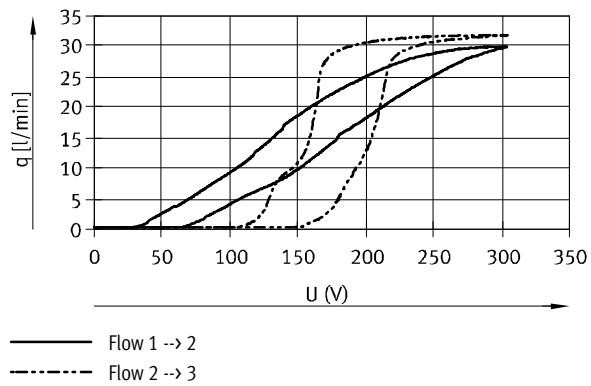


### VEMP-BS-3-13-D19-F-28T1, 1.3 mm nominal width

Flow plotted against operating pressure at 310 V



Flow plotted against voltage at room temperature, operating pressure 1.7 bar

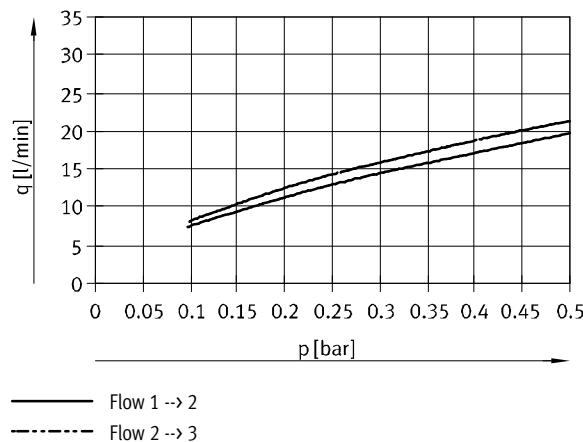


## Piezo valves VEMP

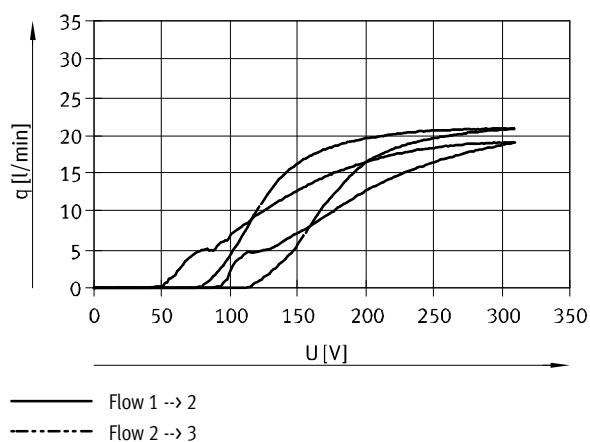
Technical data

### VEMP-BS-3-16-D5-F-28T1, 1.6 mm nominal width

Flow plotted against operating pressure at 310 V

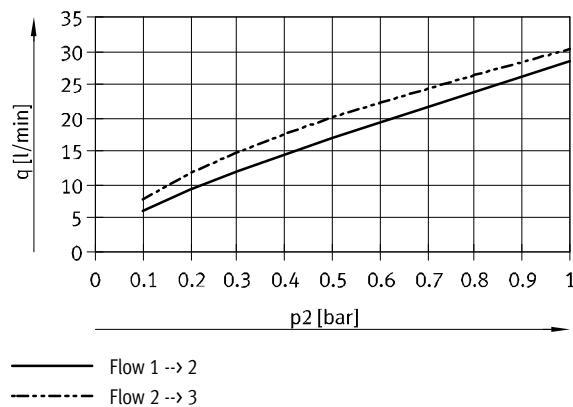


Flow plotted against voltage at room temperature, operating pressure 0.5 bar

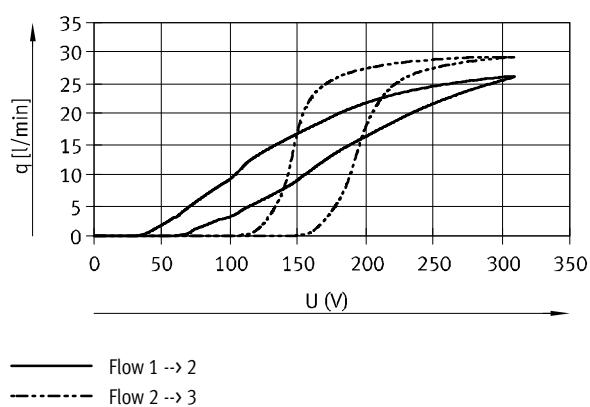


### VEMP-BS-3-16-D7-F-28T1, 1.6 mm nominal width

Flow plotted against operating pressure at 310 V



Flow plotted against voltage at room temperature, operating pressure 1 bar



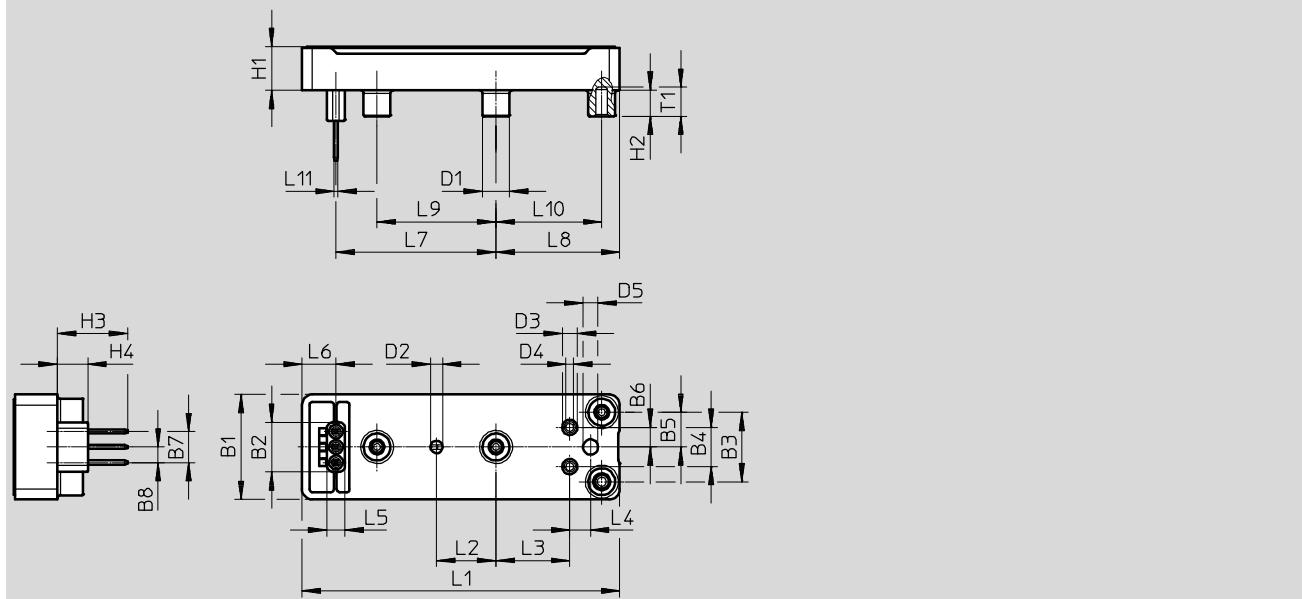
## Piezo valves VEMP

Technical data

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### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



Type	B1	B2	B3	B4	B5	B6	B7	B8	D1	D2	D3	D4	D5
VEMP	17.2	8.1	11.4	6.4	5.7	3.2	5.1	2.5	4.4	2	2.5	1.3/1.6	2.5

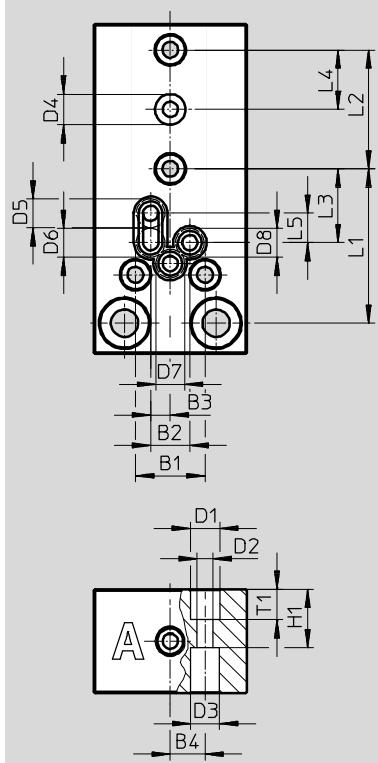
Type	H1	H2	H3	H4	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	T1
VEMP	7.2	4.3	11.6	5	52.1	9.8	12.1	3.4	3	5.6	26.3	20.3	19.5	17.4	0.6	4.8

**Piezo valves VEMP**

Technical data

**Dimensions**

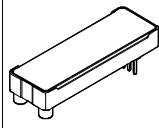
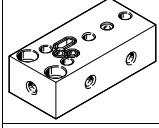
Example of manifold rail, seal

Download CAD data → [www.festo.com](http://www.festo.com)

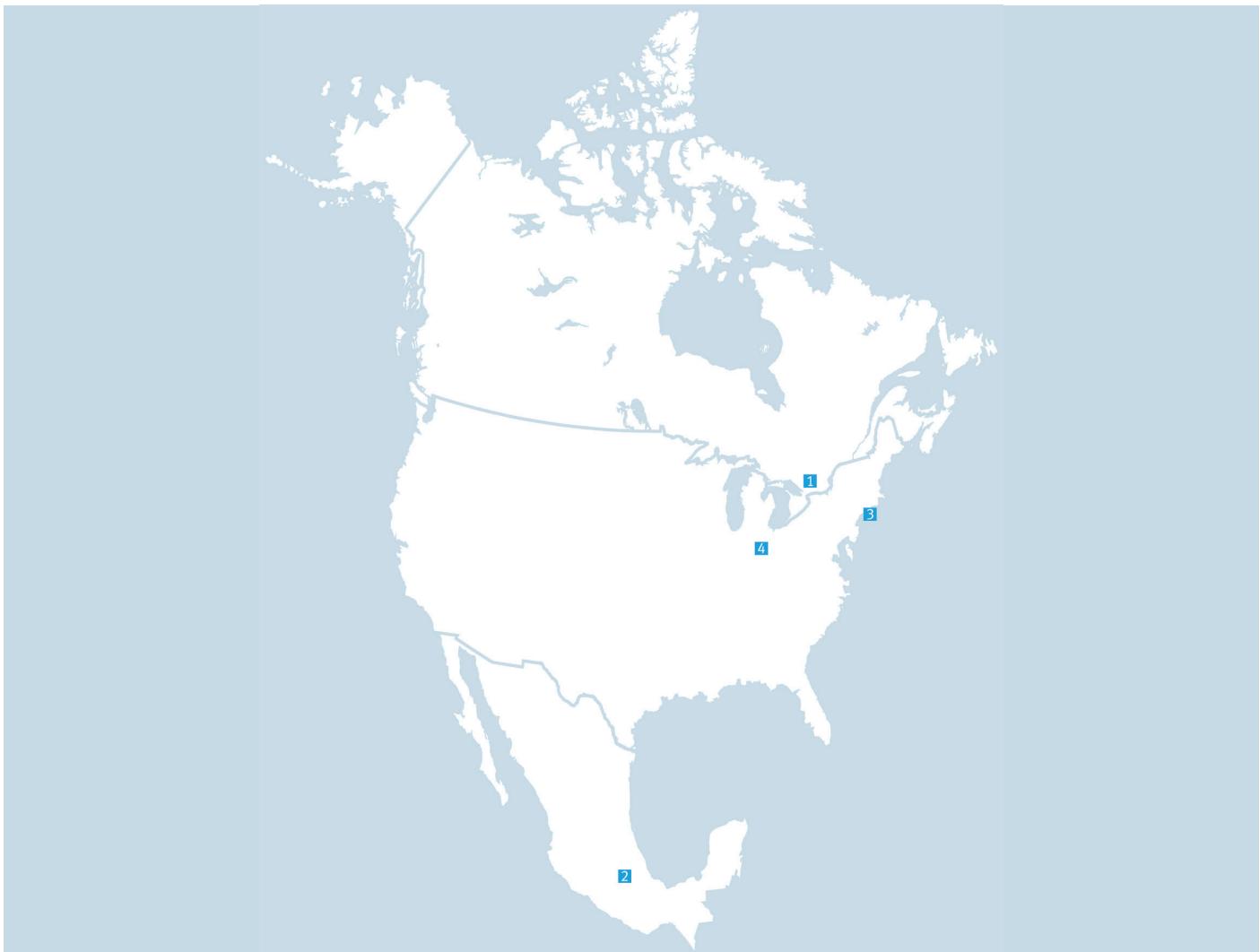
B1	B2	B3	B4	D1 Ø	D2 Ø	D3 Ø	D4 Ø	D5 Ø	D6 Ø	D7 Ø	D8 Ø	H1	L1	L2	L3	L4	L5	T1
11.4	6.4	3.2	5.7	4.8	2.6	4.7	5	4.7	4.7	4.7	4.7	9.6	25.3	19.5	12.1	9.8	4.8	5

## Piezo valves VEMP

Accessories

Ordering data					
	Description	Nominal size [mm]	Operating pressure [bar]	Part No.	Type
<b>Sub-base valve</b>					
	3/3-way valve, monostable, normally closed	1.3	0 ... 1.1	8064292	VEMP-BS-3-13-D7-F-22T1
			0 ... 1.7	8064293	VEMP-BS-3-13-D7-F-22T1-P30
		1.6	0 ... 0.7	8065734	VEMP-BS-3-13-D19-F-28T1
			0 ... 1.1	8065735	VEMP-BS-3-13-D19-F-28T1-P30
	For 3/3-way valve, with 4 pneumatic connections M5 (pressure supply port, exhaust, working port, sensor connection).  The sensor connection is connected with the working port.	1.6	0 ... 0.7	8065738	VEMP-BS-3-16-D5-F-28T1
			0 ... 1.1	8065739	VEMP-BS-3-16-D5-F-28T1-P30
		1.6	0 ... 0.7	8064294	VEMP-BS-3-16-D7-F-28T1
			0 ... 1.1	8064295	VEMP-BS-3-16-D7-F-28T1-P30
<b>Manifold rail</b>					
	For 3/3-way valve, with 4 pneumatic connections M5 (pressure supply port, exhaust, working port, sensor connection).  The sensor connection is connected with the working port.			8068637	VABS-P12-S-M5-P3
<b>Seal set</b>					
	For 30 valves, comprising seal (30 units) and O-ring for sensor connection (30 units)			8065525	VABD-P12-S-P30
<b>Screw set</b>					
	120 screws for 30 valves (4 screws per valve VEMP)			8065526	VAME-P12-MK

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