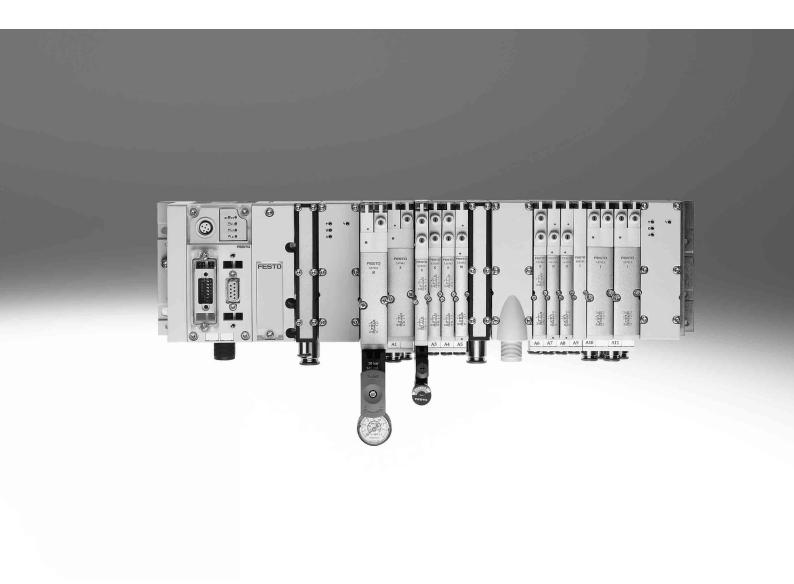
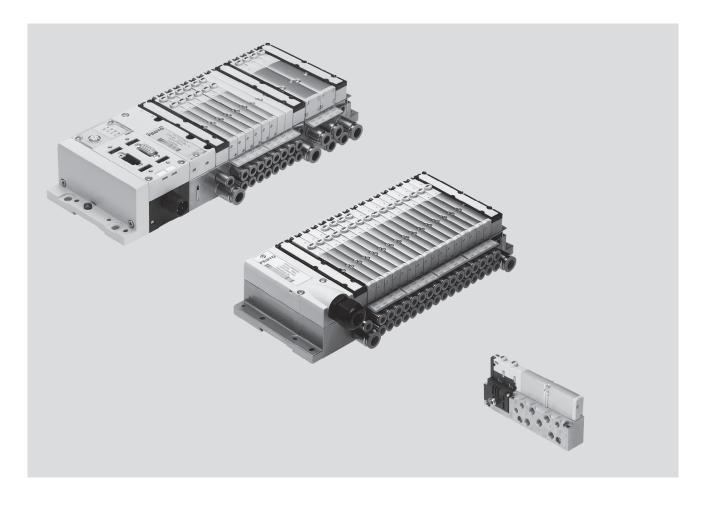
# **FESTO**



Key features





#### Innovative

- Slim high-performance valves in sturdy metal housing
- MPA1 flow rates up to 360 l/min
- MPA14 flow rates up to 550 l/min
- MPA2 flow rates up to 700 l/min
- From the individual valve to the valve terminal with multi-pin plug, AS-interface, CPI and fieldbus connections and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
  - Forward-looking internal communication system for actuation of the valves and CPX modules
- Diagnostics down to the individual valve
- Valves can be actuated with or without (standard) isolated electrical circuits

#### Versatile

- Modular system offering a range of configuration options
- Expandable up to 128 solenoid coils
- Conversion and expansion possible at a later date
- Further manifold blocks can be assembled using just three screws and sturdy separating seals on metal separator plates
- Integration of innovative function modules possible
- Manual regulators, rotatable pressure gauges
- Proportional pressure regulators
- Additional air supply via additional pressure zones using supply plates
- Wide range of pressures -0.9 ... 10 bar
- Wide range of valve functions

### Reliable

- Sturdy and durable metal components
  - Valves
  - Manifold blocks
  - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Extensive operating voltage range ±25%
- Ease of servicing through replaceable valves and electronics modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable, thanks to tried and tested piston spool valves
- Large and durable labelling system, suitable for barcodes

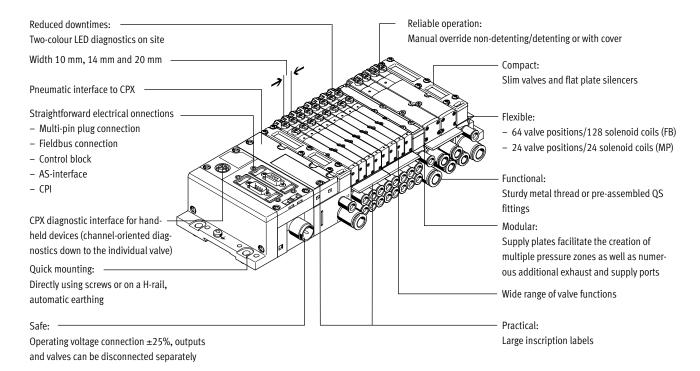
#### Easy to mount

- Ready-to-install unit, already assembled and tested
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail mounting



Key features





#### **Equipment options**

Valve functions

- 5/2-way valve, single solenoid
- 5/2-way valve, double solenoid
- 2x 3/2-way valve, normally open
- 2x 3/2-way valve, normally closed
- 2x 3/2-way valve,
   1x normally open,
   1x normally closed
- 5/3-way valve, mid-position pressurised
- 5/3-way valve, mid-position closed
- 5/3-way valve,
   mid-position exhausted
- 2x 2/2-way valve,
   1x normally closed,
   1x normally closed, reversible
- 2x 2/2-way valve, normally closed
- 1x 3/2-way valve, normally closed, external compressed air supply
- 1x 3/2-way valve, normally open, external compressed air supply
- Manual pressure regulators
- Proportional pressure regulators
- Pressure sensor

All valves have the same compact dimensions with an overall length of 107 mm and a width of 10 mm, 14 mm or 20 mm. A height of 55 mm makes them a perfect match for the electrical peripherals CPX.

#### Special features

#### Multi-pin terminal

- Max. 24 valve positions/ max. 24 solenoid coils
- Parallel modular valve linking via circuit boards
- Electronics module with integrated holding current reduction
- Any compressed air supply
- Creation of pressure zones

#### Fieldbus terminal/control block

- Max. 64 valve positions/ max. 128 solenoid coils
- Internal CPX bus system for valve actuation
- Module for electrical valve actuation, via separate voltage supply or without electrical isolation
- Any compressed air supply
- Creation of pressure zones

#### Individual valve

- Electrical M8 connection, 4-pin with screw connection
- Detachable electronics module with integrated holding current reduction

#### AS-interface

 2 to 8 valves, freely configurable (max. 8 solenoid coils) with input feedback

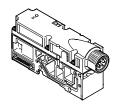
#### **CPI** interface

 Max. 32 valve positions/ max. 32 solenoid coils

#### Combinable

- MPA1 flow rates up to 360 l/min
- MPA14 flow rates up to 550 l/min
- MPA2 flow rates up to 700 l/min
- MPA1, MPA14 and MPA2 can be combined on one valve terminal

#### Electrical supply plate



- Increases the maximum number of valve positions possible to 64, with max. 128 solenoid coils
- Creation of isolated, individually disconnectable electrical circuits (voltage zones)
- Greater economy thanks to the higher number of valves/solenoid coils per valve terminal
- Greater safety through individual disconnection of valve groups, for example for EMERGENCY-STOP functions



Note

The electrical supply plate is available with either an M18 or 7/8" connection.

**FESTO** 

Key features

#### Valve terminal configurator

Selecting an MPA valve terminal using the online catalogue is quick and easy thanks to the convenient valve terminal configurator provided. This makes it much easier to find the right product.

The valve terminals are fully assembled according to your order specifications and are individually tested. This reduces the assembly and installation time to a minimum.

The valve terminal MPA is ordered using the order code.

Ordering system for MPA

- → Internet: mpa Ordering system for CPX
- → Internet: cpx

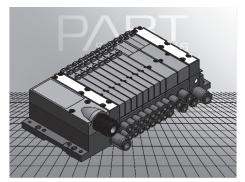
2D/3D CAD data

You can request the CAD data for a valve terminal you have configured. To do so, perform the product search as described above. Go to the shopping basket and click on the CAD icon

(compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail.

Online via: → www.festo.com

Online via: → www.festo.com



Key features

#### **FESTO**

#### Individual connection



Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

The electrical connection is established using a standard 4-pin M8 plug (EN 60947-5-2).

Further information

→ VMPA1

#### Multi-pin plug connection



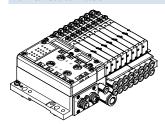
The signal flow from the controller to the valve terminal takes place via a pre-assembled or self-assembled multi-wire cable to the multi-pin plug connection, which substantially reduces installation time.

The valve terminal can be equipped with max. 24 solenoid coils. This corresponds to 4 to 24 MPA1 or 4 to 24 MPA14 or 2 to 24 MPA2 valves, or a combination of both.

#### Versions

- Sub-D connection
- Pre-assembled multi-pin cable
- Multi-pin cable for self-assembly

#### AS-interface connection



A special feature of the AS-interface is its ability to simultaneously transmit data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity.

The valve terminal with AS-interface is available in the following versions:

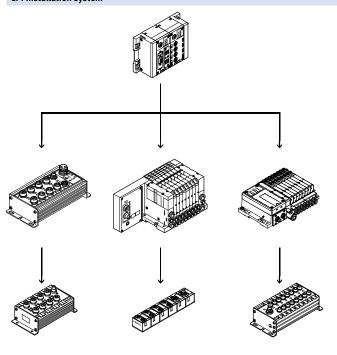
- With two to eight modular valve positions (max. 8 solenoid coils).
   This corresponds to 2 to 8 MPA1 or 2 to 8 MPA14 or 2 to 8 MPA2 valves, or a combination of both.
- With all available valve functions.

The connection technology used for the inputs can be selected as with CPX: M8, M12, Harax, Sub-D, Cage Clamp® (terminals to IP20).

Further information

→ Internet: as-interface

#### CPI installation system



Valve terminal for CPI installation system:

Valve terminals with CP connection are intended for connection to higher-order bus nodes or to control blocks. A bus node or control block also enables the connection of decentralised input/output units. The following bus protocols are supported:

- PROFIBUS DP
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- EtherNet/IP
- PROFINETPOWERLINK
- EtherCAT
- Sercos III

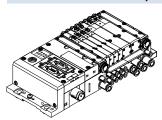
Four strings with up to 32 inputs and outputs can be connected to a bus node or control block. The connecting cables transmit the power supply for the input modules and the load voltage for the valves as well as control signals.

Further information

→ Internet: ctec

Key features

#### Fieldbus connection via the CPX system



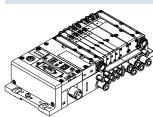
An integrated fieldbus node manages communication with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 or MPA14 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be actuated. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

#### Versions

- PROFIBUS DP
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- EtherNet/IP
- PROFINET
- POWERLINK
- EtherCAT
- Sercos III
- Front End Controller Remote
- Front End Controller Remote I/O
- Modbus/TCP
- CPX terminal
  - → Internet: cpx

#### Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

Using the slave operation mode, these valve terminals can be used for intelligent pre-processing and are therefore ideal modules for designing decentralised intelligence.

In the master operation mode, terminal groups can be designed with many options and functions which can autonomously control a medium-sized machine/system.

- CPX terminal
  - → Internet: cpx



Note

Note possible restrictions for the IP protection class

→ ATEX conformity declaration

Peripherals overview

#### **FESTO**

#### Modular pneumatic components

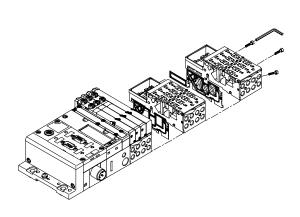
The modular design of the MPA facilitates maximum flexibility right from the planning stage and offers maximum ease of service in operation.

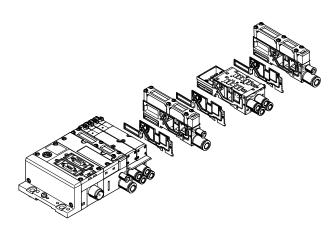
The system consists of manifold blocks and valves.

The manifold blocks are screwed together and thus form the support system for the valves.

They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

Each manifold block is connected to the next using three screws. Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.





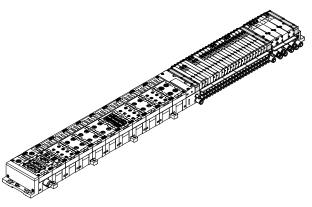
#### Modular electrical peripherals

The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal, fieldbus terminal or individual valve. The MPA with CPX interface is based on the internal bus system of the CPX and uses this serial communication system for all solenoid coils and a range of electrical input and output functions.

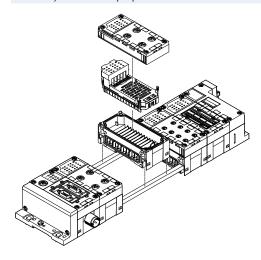
Serial linking facilitates the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data
  - → Internet: cpx
- Option of CP interface
- CPX-CEC as stand-alone controller with access via Ethernet and web server

## MPA with electrical peripherals CPX



#### Modularity with electrical peripherals CPX



**FESTO** 

Peripherals overview

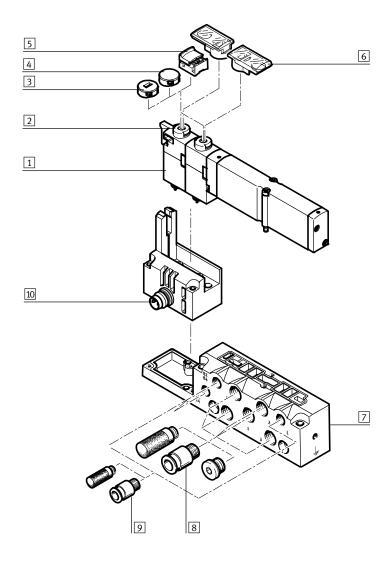
#### Individual sub-base

Ordering:

• Using individual part numbers

Individual sub-bases can be equipped with any valve (VMPA... of the corresponding width).

The electrical connection is established using a standard 4-pin M8 plug (EN 60947-5-2).



Description	Brief description	→ Page/Internet
Solenoid valve	Width 10 mm, 14 mm, 20 mm	VMPA1
2 Manual override (MO)	Non-detenting/turning with detent, per solenoid coil	VMPA1
3 Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	VMPA1
4 Covered cover cap	Manual override blocked once cover cap fitted	VMPA1
5 Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	VMPA1
6 Inscription label holder	Can be pushed onto manual override	VMPA1
7 Sub-base	For individual valve VMPA	VMPA1
8 Fittings, silencers or blanking plugs	For working ports (2, 4) and air supply/exhaust ports (1, 3, 5)	VMPA1
9 Fittings and/or silencers	For pilot air supply/pilot exhaust air (12/14, 82/84) and pressure compensation	VMPA1
10 Electrical connection M8	4-pin	VMPA1



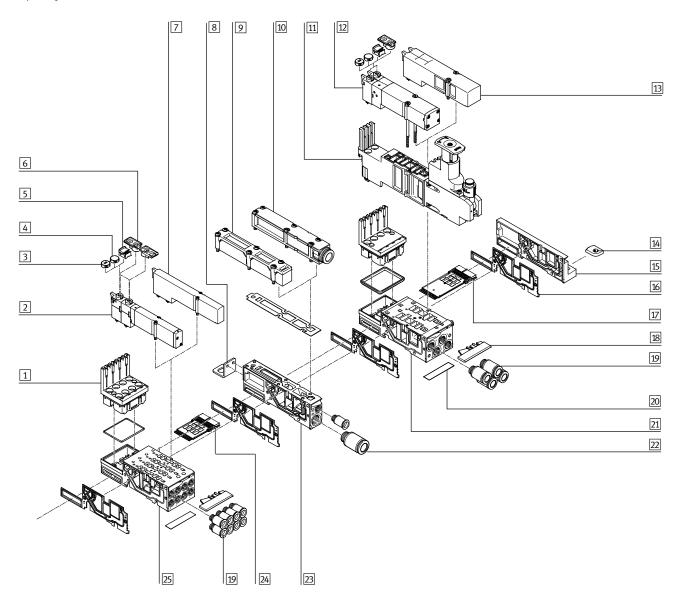
**FESTO** 

Peripherals overview

#### Pneumatic components of the valve terminal – Multi-pin plug, AS-interface

The manifold blocks are either prepared for:

- 2 or 4 single solenoid valves
- 2 or 4 double solenoid valves depending on the size.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves.





**FESTO** 

Peripherals overview

Pne	Pneumatic components of the valve terminal – Multi-pin plug, AS-interface				
Designation Brief description			→ Page/Internet		
1	Electronics module	For connecting valves	80, LEERER MERKER,		
			LEERER MERKER		
2	Solenoid valve	Width 10 mm, 14 mm	74, LEERER MERKER		
3	Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	81		
4	Cover cap	Manual override blocked once cover cap fitted	81		
5	Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	81		
6	Inscription label holder	Can be pushed onto manual override	84		
7	Blanking plate	For unused valve position (vacant position), width 10 mm, 14 mm	LEERER MERKER,		
			LEERER MERKER		
8	Mounting	Optional for valve terminal mounting (on supply plate)	84		
9	Flat plate silencer	-	-		
10	Exhaust plate	For ducted exhaust air	81		
11	Regulator plate	Vertical stacking (pressure regulator plate, vertical pressure shut-off plate, vertical supply	75		
		plate)			
12	Solenoid valve	Width 20 mm	LEERER MERKER		
13	Blanking plate	For unused valve position (vacant position), width 20 mm	LEERER MERKER		
14	H-rail mounting	-	84		
15	Right-hand end plate	-	79		
16	Separating seal	For manifold block	81		
17	Electrical interlinking module	For multi-pin plug connection, for AS-Interface, for a sub-base with pneumatic supply plate	LEERER MERKER,		
		(on the left next to the sub-base), width 10 mm, 14 mm, 20 mm	LEERER MERKER,		
			LEERER MERKER		
18	Inscription label	Inscription label holder for paper foil label	84		
19	Fittings	For working lines	83		
20	Paper foil label	For inscription label holder	84		
21	Manifold block	For two valve locations, width 20 mm	LEERER MERKER		
22	Fittings	For pneumatic supply plate	83		
23	Supply plate	-	81		
24	Electrical interlinking module	Width 10 mm, 14 mm, 20 mm	LEERER MERKER,		
			LEERER MERKER,		
			LEERER MERKER		
25	Manifold block	For four valve locations, width 10 mm, 14 mm	78, LEERER MERKER		



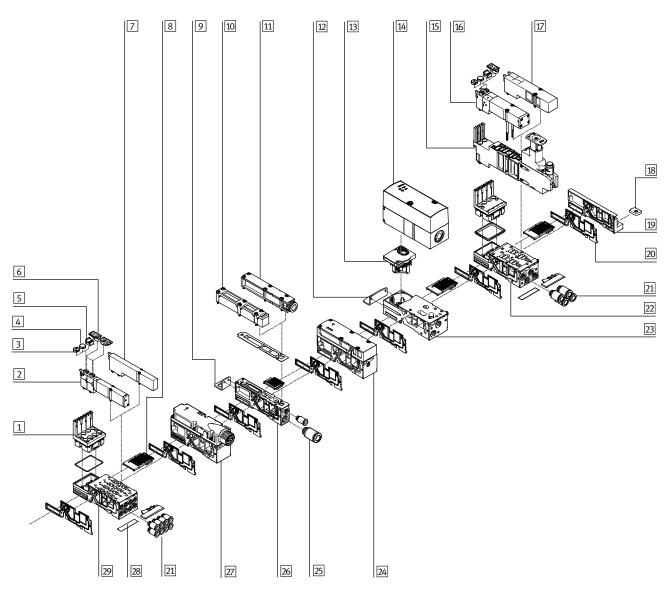
**FESTO** 

Peripherals overview

#### Pneumatic components of the valve terminal - CPI connection, fieldbus

The manifold blocks are either prepared for:

- 2 or 4 single solenoid valves
- 2 or 4 double solenoid valves depending on the size.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves.





**FESTO** 

Peripherals overview

Pne	Pneumatic components of the valve terminal – CPI connection, fieldbus				
Desi	gnation	Brief description	→ Page/Internet		
1	Electronics module	-	80, LEERER MERKER, LEERER MERKER		
2	Solenoid valve	Width 10 mm, 14 mm	74, LEERER MERKER		
3	Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	81		
4	Cover cap	Manual override blocked once cover cap fitted	81		
5	Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	81		
6	Inscription label holder	Can be pushed onto manual override	84		
7	Blanking plate	For unused valve position (vacant position), width 10 mm, 14 mm	LEERER MERKER, LEERER MERKER		
8	Electrical manifold module	For fieldbus connection, for proportional pressure regulator, width 10 mm, 14 mm, 20 mm	LEERER MERKER, LEERER MERKER, LEERER MERKER		
9	Mounting	Optional for valve terminal mounting (on supply plate)	84		
10	Flat plate silencer	-	-		
11	Exhaust plate	For ducted exhaust air	81		
12	Mounting	Optional for valve terminal mounting (on the manifold block of the proportional pressure regulator)	84		
13	Electronics module	For proportional pressure regulator	80		
14	Proportional pressure regulator	-	78		
15	Regulator plate	Vertical stacking (pressure regulator plate, vertical pressure shut-off plate, vertical supply plate)	LEERER MERKER		
16	Solenoid valve	Width 20 mm	LEERER MERKER		
17	Blanking plate	For unused valve position (vacant position), width 20 mm	81		
18	H-rail mounting	-	84		
19	Right-hand end plate	-	79		
20	Separating seal	For manifold block	81		
21	Fittings	For working lines	83		
22	Manifold block	For two valve locations, width 20 mm	LEERER MERKER		
23	Manifold block	For proportional pressure regulator	78		
24	Pressure sensor	-	81		
25	Fittings	For pneumatic supply plate	83		
26	Supply plate	-	81		
27	Electrical supply plate	For auxiliary voltage supply for large valve terminals	80		
28	Paper foil label	For inscription label holder	84		
29	Manifold block	For four valve locations, width 10 mm, 14 mm	78, LEERER MERKER		

**FESTO** 

Peripherals overview

#### Valve terminal with multi-pin plug connection

Order code:

- 32P-... for the pneumatic components
- 32E-... for the electrical components

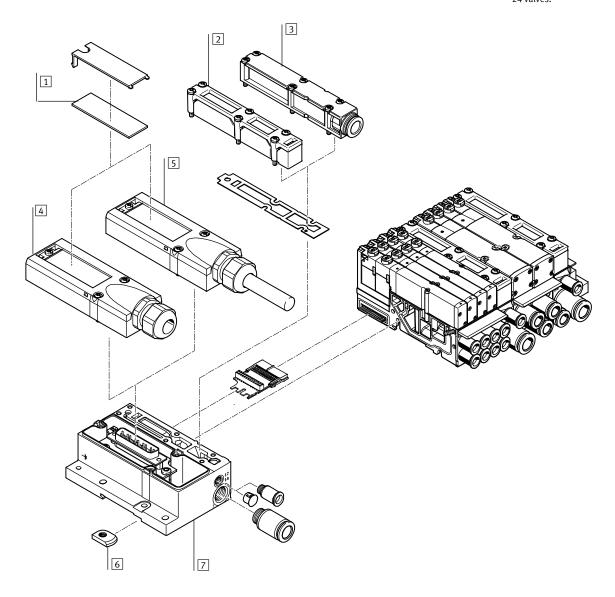
MPA valve terminals with multi-pin plug connection can be expanded by up to 24 solenoid coils.

The multi-pin plug connection is designed as a removable 25-pin Sub-D connection to IP65.

The cable can be selected when ordering:

- 2.5 m
- 5 m
- 10 m

Each can be used for max. 8 or 24 valves.



Designation	Brief description	→ Page/Internet
1 Inscription labels	Large, for multi-pin plug connection	-
2 Flat plate silencer	For pneumatic interface	-
3 Exhaust plate	For ducted exhaust air	81
4 Multi-pin plug connection	For self-assembly	82
5 Multi-pin plug connection	With multi-pin cable	82
6 H-rail mounting	-	84
7 Electrical interface	For multi-pin plug	79

Peripherals overview

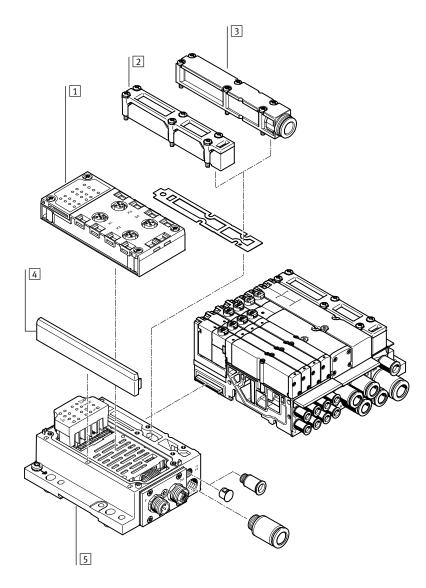
## Valve terminal with AS-interface connection

Order code:

• 32P-... for the pneumatic components

• 52E-... for the electrical components

MPA valve terminals with AS-interface connection can be expanded by up to 8 solenoid coils.



Designation	Brief description	→ Page/Internet
1 Manifold block	-	79
2 Flat plate silencer	For pneumatic interface	_
3 Exhaust plate	For ducted exhaust air	81
4 Cover	-	-
5 Electrical interface	-	79

**FESTO** 

Peripherals overview

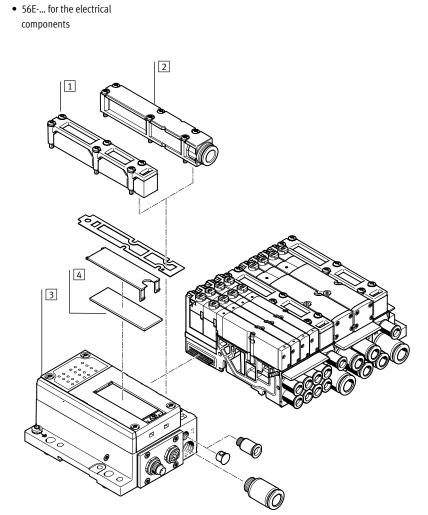
## Valve terminal with CPI connection

Order code:

• 32P-... for the pneumatic components

MPA valve terminals with CPI connection can be expanded by up to

32 solenoid coils.



Designation	Brief description	→ Page/Internet
Flat plate silencer	For pneumatic interface	-
2 Exhaust plate	For ducted exhaust air	81
3 Electrical interface	-	79
4 Inscription label	Large for CPI electrical interface	-

Peripherals overview

#### Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

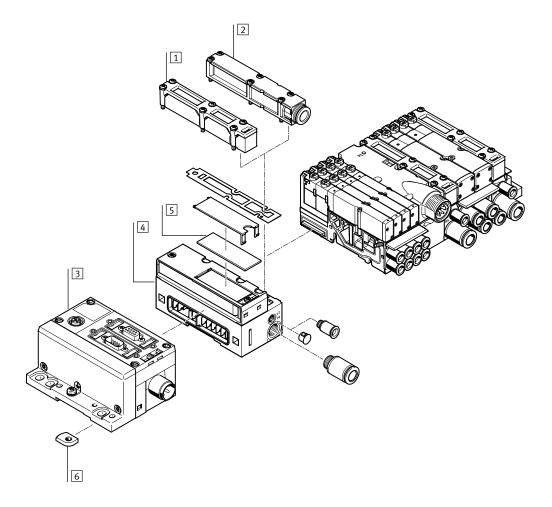
Order code:

- 32P-... for the pneumatic components
- 50E-... for the electrical components

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 or MPA14 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be equipped. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX. In general:

- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated multi-featured diagnostic system
- Preventive maintenance concepts



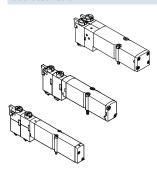
Designation	Brief description	→ Page/Internet
1 Flat plate silencer	For pneumatic interface	-
2 Exhaust plate	For ducted exhaust air	81
3 CPX modules	-	-
4 Pneumatic interface	For CPX modules	79
5 Inscription label	Large, for pneumatic interface CPX	-
6 H-rail mounting	-	84



Key features – Pneumatic components

#### **FESTO**

#### Sub-base valve



MPA offers a comprehensive range of valve functions. All valves are equipped with patented sealing system which facilitates efficient sealing, a broad pressure range and long service life. To increase power they have a pneumatic pilot control supplied by pilot air.

Sub-base valves can be quickly replaced since the tubing connectors remain on the manifold block.
This design is also particularly flat.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

#### Constructional design

Valve replacement

The valves are attached to the metal manifold block using two screws, which means that they can be easily

replaced. The mechanical sturdiness of the manifold block guarantees excellent long-term sealing.

#### Extension

Blanking plates can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

The valve code (M, MS, MU, J, N, NS, NU, K, KS, KU, H, HS, HU, B, G, E, X, W, D, DS, I) is located on the front of the valve beneath the manual override.

5/2-way valve				
Code	Circuit symbol	Width	Description	
		[mm]		
M	14 4 2	10,	Single solenoid	
		14,	Pneumatic spring return	
	14 5 1 3	20	Reverse operation	
	14  5 1  3		• Operating pressure –0.9 +10 bar	
MS	14 4 2	10,	Single solenoid	
		14,	Mechanical spring return	
	L/PITA VI VI	20	Reverse operation	
	14  5 1  3		• Operating pressure –0.9 +8 bar	
MU	14 4 2	10	Single solenoid	
			Polymer poppet valve	
	L/PITA VI VI		Mechanical spring return	
	14  5 1  3		Reverse operation	
			• Operating pressure –0.9 +10 bar	
			• 5/2-way function is achieved using two mechanically	
			separate switching elements	
J	14 4 2 12	10,	Double solenoid	
		14,	Reverse operation	
	14 5 1 3 12	20	• Operating pressure –0.9 +10 bar	



**FESTO** 

Key features – Pneumatic components

2x 3/2-way	2x 3/2-way valve			
Code	Circuit symbol	Width	Description	
		[mm]		
N	4, 2,	10,	Single solenoid	
		14,	Normally open	
	10	20	Pneumatic spring return	
			Operating pressure 3 10 bar	
	12/14 1 5 82/84 3			
NS	4  2	10,	Single solenoid	
		14,	Normally open	
	10 10 TW 10 TW 10 TW	20	Mechanical spring return	
			Reverse operation	
	12/14 82/84 1 5 3		• Operating pressure –0.9 +8 bar	
NU	4  2	10	Single solenoid	
			Polymer poppet valve	
	10 10 10 10 10 10 10 10 10 10 10 10 10 1		Normally open	
			Mechanical spring return	
	12/14 82/84 1 5 3		Reverse operation	
	12/14   82/84   1   5   3		• Operating pressure –0.9 +10 bar	
K		10,	Single solenoid	
IV.	4 2	10,	Normally closed	
	12 12			
		20	Pneumatic spring return     Operating processes 2 10 hors	
			Operating pressure 3 10 bar	
	12/14 1 5 82/84 3			
KS		10,	Single solenoid	
KJ	4 2	14,	Normally closed	
	14 12 12	20	Mechanical spring return	
		20		
	12/14 82/84 1 5 3		<ul> <li>Reverse operation</li> <li>Operating pressure –0.9 +8 bar</li> </ul>	
KU		10	Single solenoid	
KU	4 2	10	Polymer poppet valve	
	12		Normally closed	
			Mechanical spring return	
	12/14 82/84 1 5 3		Reverse operation	
	12/14   02/04  1  3 3		• Operating pressure –0.9 +10 bar	
Н		10,	Single solenoid	
11	4 2	14,	Normal position	
	14 10 10	20	- 1x closed	
		20	- 1x closed - 1x open	
			Pneumatic spring return	
	12/14 1 5 82/84 3		Operating pressure 3 10 bar	
HS		10,	Operating pressure 3 10 bar     Single solenoid	
113	4 2	10,	Normal position	
	10 - 10	20	- 1x closed	
		20		
			- 1x open	
	12/14 82/84 1 5 3		Mechanical spring return     December 2 and the second secon	
			Reverse operation     On anti-property	
1111		10	• Operating pressure –0.9 +8 bar	
HU	4 2	10	Single solenoid     Pelymour point takes	
	14   10   10		Polymer poppet valve	
			Normal position	
			- 1x closed	
	12/14   82/84   1   5   3		- 1x open	
			Mechanical spring return	
			Reverse operation	
			• Operating pressure −0.9 +10 bar	



**FESTO** 

Key features – Pneumatic components

5/3-way valve	5/3-way valve				
Code	Circuit symbol	Width	Description		
		[mm]			
В	14 / 4 2	10,	Mid-position pressurised <sup>1)</sup>		
		14,	Mechanical spring return		
		20	Reverse operation		
	14   84 5   1   3 82   12		• Operating pressure –0.9 +10 bar		
G	14 <sub>                                     </sub>	10,	Mid-position closed <sup>1)</sup>		
		14,	Mechanical spring return		
		20	Reverse operation		
	14   84 5   1   3 82   12		• Operating pressure –0.9 +10 bar		
E	14 M 4 2 M 12	10,	Mid-position exhausted <sup>1)</sup>		
		14,	Mechanical spring return		
		20	Reverse operation		
	14   84 5   1   3 82   12		• Operating pressure –0.9 +10 bar		

If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force.
 If both coils are energised at the same time, the valve remains in the previously assumed switching position.

3/2-way valve			
Code	Circuit symbol	Width [mm]	Description
W	14 84 2 5	10, 14, 20	<ul> <li>Single solenoid</li> <li>Normally open</li> <li>External compressed air supply</li> <li>Pneumatic spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> <li>Compressed air (-0.9 +10 bar) supplied at working port 2 can be switched with both internal and external pilot air supply.</li> </ul>
X	12 82 4 3	10, 14, 20	<ul> <li>Single solenoid</li> <li>Normally closed</li> <li>External compressed air supply</li> <li>Pneumatic spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> <li>Compressed air (-0.9 +10 bar) supplied at working port 4 can be switched with both internal and external pilot air supply.</li> </ul>



**FESTO** 

Key features – Pneumatic components

2x 2/2-way val	2x 2/2-way valve				
Code	Circuit symbol	Width	Description		
		[mm]			
D	4 2	10,	Single solenoid		
	14	14,	Normally closed		
		20	Pneumatic spring return		
			Operating pressure 3 10 bar		
	12/14 82/84 1				
DS	4  2	10,	Single solenoid		
	14 - 12 - 12	14,	Normally closed		
		20	Mechanical spring return		
			Reverse operation		
	12/14 82/84 1		• Operating pressure –0.9 +8 bar		
I	4, 2,	10,	Single solenoid		
	14	14,	1x normally closed		
		20	1x normally closed, reverse operation		
			Pneumatic spring return		
	12/46 E 92/96 4		Operating pressure 3 10 bar		
	12/14 5 82/84 1		Vacuum at port 3/5 only		

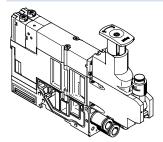
#### - ■ - Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).



#### **FESTO**

#### Vertical stacking

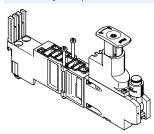


Additional function units can be added to each valve position between the sub-base and the valve.

These functions are known as vertical stacking, and enable special function-

ing or control of an individual valve position.

#### Pressure regulator plate



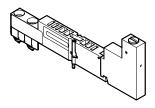
An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

#### Standard version:

- For regulating range up to 6 bar or up to 10 bar
- Without pressure gauge (optional, rotatable, M5 connection with MPA1, cartridge connection with MPA2)
- MPA2: Regulator head with 3 positions (locked, reference position, idle running)
- MPA1: Set using screwdriver

#### Vertical pressure shut-off plate for MPA1



The vertical pressure shut-off plate can be used to hot swap individual valves without switching off the overall air supply.

The working pressure for the individual valve can be switched off manually via the vertical pressure shut-off plate using the actuating element.

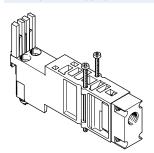
2019/05 – Subject to change 
→ Internet: www.festo.com/catalog/... 21

**FESTO** 

Key features – Pneumatic components

#### Vertical stacking

Vertical pressure supply plate for MPA2



This vertical pressure supply plate enables an individual valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal.

The exhaust and pilot air supply of the valve are still provided via the central connections of the valve terminal.

#### Non-return valve



The non-return valves prevent the air (back pressure) from exhaust ducts 3 and 5 from entering the solenoid valve, thereby preventing the back pressure from having a disruptive effect on other connected actuators. The non-return valves are integrated into ducts 3 and 5 of the sub-bases designed specifically for this purpose.

Please see the relevant assembly instructions:

→ www.festo.com/sp

This function makes it possible to effectively protect single-acting process valves from the effects of back pressure.

This ensures reliable and feedbackfree switching operations, especially in the case of rapid switching operations.



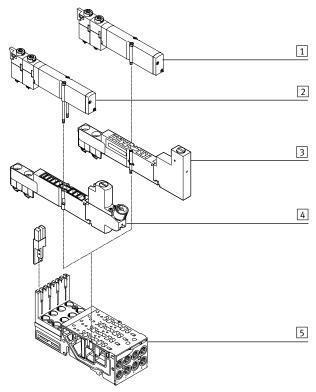
- Special sub-bases are available for use with non-return valves.
- Standard sub-bases cannot be retrofitted with non-return valves.
- Pre-assembled sub-bases with integrated non-return valves are available.
- It is not possible to use a nonreturn valve and a fixed restrictor (in the same duct) at the same time.

Key features – Pneumatic components

#### **FESTO**

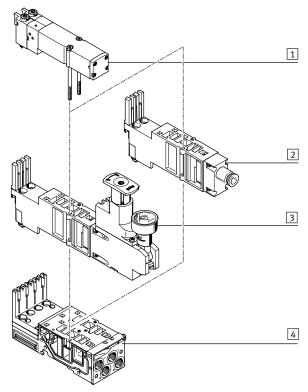
#### Vertical stacking

Vertical stacking components, MPA1



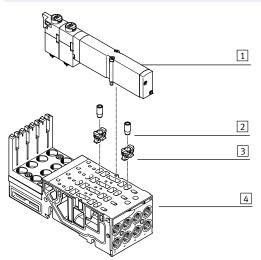
- 1 Valve VMPA1
- 2 Valve VMPA1, mounting screws replaced by long version (included in the scope of delivery of the regulator plate)
- 3 Vertical pressure shut-off plate VMPA1-HS
- 4 Regulator plate VMPA1
- 5 Manifold sub-base

#### Vertical stacking components, MPA2



- 1 Valve VMPA2
- 2 Vertical pressure supply plate
- 3 Regulator plate VMPA2
- 4 Manifold sub-base

#### Fixed restrictor for manifold sub-bases MPA1



The fixed restrictor can be used to permanently set the flow rate in ducts 3 and 5 when exhausting air. To be able to screw the restrictor into the subbase, the retainer is first pressed as far as it will go into the exhaust openings on the sub-base.

The fixed restrictor can then be screwed in until it is flush with the top of the retainer. The restrictor screw cuts a thread into the retainer as it is screwed in. As the restrictor is being screwed in, two hooks on the underside of the retainer also deform to additionally anchor the retainer in the sub-base.

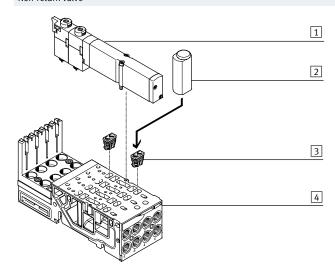
- 1 Valve VMPA1
- 2 Fixed restrictor
- 3 Retainer
- 4 Manifold sub-base

Key features – Pneumatic components



#### Vertical stacking

Non-return valve



- 1 VMPA14 valve
- 2 Assembly tool
- 3 Non-return valve
- 4 Sub-base

Festo non-return valves can only be used in combination with the sub-bases designed specifically for this purpose.

The non-return valves should be installed according to the specifications using the enclosed assembly tool. Following assembly, the non-return valves cannot be removed.

Please see the relevant assembly instructions:

→ www.festo.com/sp

For widths 14 mm and 20 mm there are special sub-bases available that facilitate the installation of non-return valves.

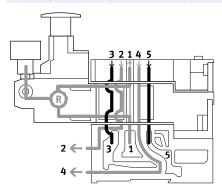
- Note
- Special sub-bases are available for use with non-return valves.
- Standard sub-bases cannot be retrofitted with non-return valves.
- Pre-assembled sub-bases with integrated non-return valves are available.
- It is not possible to use a nonreturn valve and a fixed restrictor (in the same duct) at the same time.

Key features – Pneumatic components

#### **FESTO**

#### Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: PA, PF



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

#### Advantages

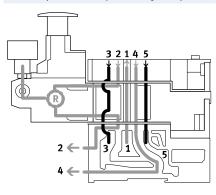
- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

#### Application examples

- An equal working pressure is required at working ports 2 and 4.
- A lower working pressure

   (e.g. 3 bar) than the operating
   pressure present at the valve
   terminal (e.g. 8 bar) is required.

#### Mode of operation of the pressure regulator plate (B regulator) for port 2; code: PC, PH



This pressure regulator regulates the pressure in duct 2 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 via the pressure regulator.

#### Restrictions

The pressure regulator can only be adjusted in switched state (e.g. the valve

is switched to 2 and exhaust flow occurs from 4 to 5).

## Application example

The pressure regulator makes it possible to reduce the pressure at port 2 of an individual valve, in con-

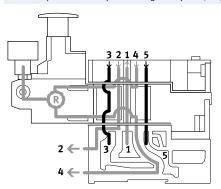
trast to the operating pressure of the valve terminal.

Key features – Pneumatic components

#### **FESTO**

#### Vertical stacking

Mode of operation of the pressure regulator plate (A regulator) for port 4; code: PB, PK



This pressure regulator regulates the pressure in duct 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 4 to duct 5 via the pressure regulator.

#### Restrictions

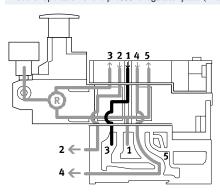
The pressure regulator can only be adjusted in switched state (e.g. the valve

is switched to 4 and exhaust flow occurs from 2 to 3).

#### Application example

If different working pressures are required at ports 4 and 2. The pressure present at port 2 is from duct 1.

#### Mode of operation of the pressure regulator plate (B regulator, reversible) for port 2, reversible; code: PL, PN



The reversible B regulator splits the supply air in duct 1 and regulates the pressure upstream of the valve in duct 3 (the unregulated pressure from duct 1 is in duct 5). The regulated air is then supplied to duct 2. The valve is thus operated in reversible mode.

During venting, the exhaust flow in the valve is from duct 2 to duct 1 and it is reversed into the manifold block via the intermediate plate to duct 3.

#### Application examples

- When instead of the operating pressure of the valve terminal, a different pressure is required in duct 2.
- When fast exhaust venting is required.
- When the pressure regulator must always be adjustable.



Reversible pressure regulator plates may only be combined with valves

that can be operated in reversible mode.

#### Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

#### Restrictions

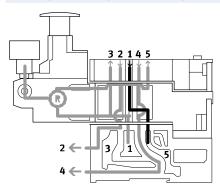
• 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.

Key features – Pneumatic components



#### Vertical stacking

Mode of operation of the pressure regulator plate (A regulator, reversible) for port 4, reversible; code: PK, PM



The reversible A regulator splits the working air in duct 1 and supplies the pressure upstream of the valve into duct 5 (the unregulated pressure from duct 1 is in duct 3). The regulated air is then supplied to duct 4. The valve is thus operated in reversible mode.

During venting, the exhaust flow in the valve is from duct 4 to duct 1 and it is reversed into the manifold block via the intermediate plate to duct 5.

#### Application examples

- When instead of the operating pressure of the valve terminal, a different pressure is required in duct 4.
- When fast exhaust venting is required.
- When the pressure regulator must always be adjustable.

### ≜ -

Reversible pressure regulator plates may only be combined with valves

Note

that can be operated in reversible mode.

#### Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

#### Restrictions

• 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.



Key features – Pneumatic components

ode		Туре	Width Regulating range		ng range	Description
Juc		1,900			up to	- Description
			[IIIIII]	up to 6 bar	10 bar	
essur	e regulator plate for port 1 (P re	gulator)			•	
1	0	VMPA1-B8-R1-M5-10	10			Regulates the operating pressure in duct 1
	4 2	VMPA1-B8-R1C2-C-10	10	_	•	upstream of the directional control valve
		VMPA2-B8-R1C2-C-10	20			
		VMPA1-B8-R1-M5-06	10			_
		VMPA1-B8-R1C2-C-06	10	_		
	14 5 1 3 12	VMPA2-B8-R1C2-C-06	20	_		
	e regulator plate for port 2 (B re					
	A 2	VMPA1-B8-R2-M5-10	10			Regulates the operating pressure in duct 2
		VMPA1-B8-R2C2-C-10	10	_		downstream of the directional control valve
		VMPA2-B8-R2C2-C-10	20			
l		VMPA1-B8-R2-M5-06	10			
		VMPA1-B8-R2C2-C-06	10		_	
	14 5 1 3 12	VMPA2-B8-R2C2-C-06	20			
		1		I		
	e regulator plate for port 4 (A re					
	<b>√</b> 4 2	VMPA1-B8-R3-M5-10	10			Regulates the operating pressure in duct 4
		VMPA1-B8-R3C2-C-10	10	-	•	downstream of the directional control valve
		VMPA2-B8-R3C2-C-10	20			
ì		VMPA1-B8-R3-M5-06	10			
		VMPA1-B8-R3C2-C-06	10		_	
	14 5 1 3 12	VMPA2-B8-R3C2-C-06	20			
	e regulator plate for port 2, reve					
	$\odot$	VMPA2-B8-R6C2-C-10	20			Reversible pressure regulator to port 2
	4 2			-	-	
V		VMPA2-B8-R6C2-C-06	20			
	14 5 1 3 12			-	-	
accur	e regulator plate for port 4, reve	rsible (A regulator)				
essur	Cresulator plate for port 4, feve	VMPA2-B8-R7C2-C-10	20			Reversible pressure regulator to port 4
•	\(\)	7.11.7.2 55 K/CZ C 10	25		_	Siste pressure regulator to port 4
				_	_	
Ι.Α.	<del>┤</del> ╎┌ <del>┑┋═</del> ╅┼╌┼┘╎╎╎╎╎	VMDA2 DO DZC2 C 07	20			
M		VMPA2-B8-R7C2-C-06	20			
	14 5 1 3 12			•	-	





#### Proportional pressure regulator

The purpose of the proportional pressure regulator VPPM-6TA-... is to regulate a pressure proportionally to a specified setpoint value. To this end, an integrated pressure sensor records the pressure at the working line and compares this value against the setpoint value. If there is a

deviation between the nominal and actual values, the valve regulates the output pressure until it reaches the setpoint value. The proportional pressure regulator has an additional supply connection to achieve the constant pressure supply required for

high control quality.
The proportional pressure regulator can be configured via the PLC or onsite via the interface for CPX-FMT.
The proportional pressure regulator can be used for CPI connection and fieldbus.



Note

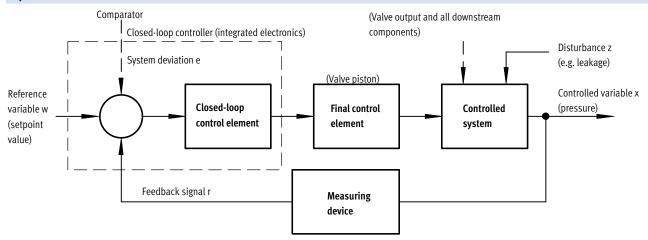
Output pressure is maintained unregulated if the power supply cable is interrupted.

Proportional pressure reg	gulator				
Graphical symbol	Code Type		Full-scale linearity error	Supply pressure 1 [bar]	Pressure regulation range [bar]
	QA	VPPM-6TA-L-1-F-0L2H	2	0 4	0,02 2
< **/	QB	VPPM-6TA-L-1-F-0L6H	2	0 8	0,06 6
	QC	VPPM-6TA-L-1-F-0L10H	2	0 11	0,1 10
<b>\</b> \ \ /	QD	VPPM-6TA-L-1-F-0L2H-S1	1	0 4	0,02 2
$\langle  \rangle  \rangle$	QE	VPPM-6TA-L-1-F-0L6H-S1	1	0 8	0,06 6
	QF	VPPM-6TA-L-1-F-0L10H-S1	1	0 11	0,1 10
	QG	VPPM-8TA-L-1-F-0L2H-C1	2	0 4	0,02 2
$\checkmark$	QH	VPPM-8TA-L-1-F-0L6H-C1	2	0 8	0,06 6
	QK	VPPM-8TA-L-1-F-0L10H-C1	2	0 11	0,1 10
	QL	VPPM-8TA-L-1-F-0L2H-S1C1	1	0 4	0,02 2
	QM	VPPM-8TA-L-1-F-0L6H-S1C1	1	0 8	0,06 6
	QN	VPPM-8TA-L-1-F-0L10H-S1C1	1	0 11	0,1 10

**FESTO** 

Key features – Pneumatic components

#### Layout of a control circuit



#### Layout

The figure shows a closed-loop control circuit. The reference variable w initially acts on a comparator. The measuring device sends the value of the controlled variable x (actual value, e.g. 3 bar) to the comparator as a feedback signal r. The closed-loop control element detects the system deviation e and actuates the final con-

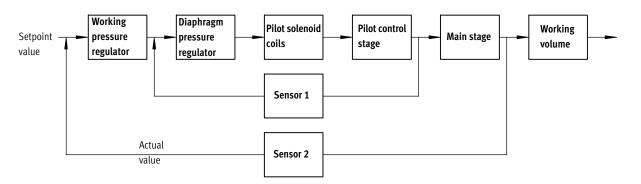
trol element. The output of the final control element acts on the controlled system. The closed-loop control element thus attempts to compensate for the difference between the reference variable w and the controlled variable x by using the final control element.

#### Method of operation

This process runs continuously so changes in the reference variable are always detected. However, a system deviation will also appear if the reference variable is constant but the controlled variable changes. This happens when the flow through the valve changes in response to a switching action, a cylinder movement or a change

in load. The disturbance variable z will also cause a system deviation. An example of this is when the pressure drops in the air supply. The disturbance variable z acts on the controlled variable x unintentionally. In all cases, the regulator attempts to readjust the controlled variable x to the reference variable w.

#### Multi-sensor control (cascade control) of the VPPM



#### Cascade control

Unlike conventional direct-acting regulators, with multi-sensor control several control circuits are nested inside each other. The overall controlled

system is divided into smaller subcontrolled circuits that are easier to control for the specific task.

#### Control precision

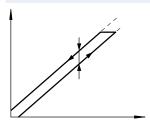
Multi-sensor control significantly improves control precision and dynamic response in comparison with single-acting regulators.

Key features – Pneumatic components

#### **FESTO**

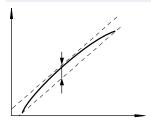
#### Terms related to the proportional-pressure regulator

Hysteresis



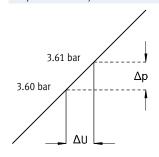
There is always a linear relationship within a certain tolerance between the setpoint value entered and the pressure output. Nevertheless it makes a difference whether the setpoint value is entered as rising or falling. The difference between the maximum deviations is referred to as hysteresis.

#### Linearity error



A perfectly linear progression of the control characteristic of the output pressure is theoretical. The maximum percentage deviation from this theoretical control characteristic is referred to as the linearity error. The percentage value refers to the maximum output pressure (full scale).

#### Response sensitivity



The response sensitivity of the device determines how sensitively one can change, i.e. adjust, a pressure.

The smallest setpoint value difference that results in a change in the output pressure is referred to as the response sensitivity.

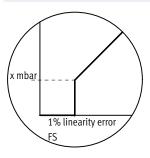
In this case, 0.01 bar.

#### Repetition accuracy (reproducibility)



The repetition accuracy is the margin within which the fluid output variables are scattered when the same electrical input signal coming from the same direction is repeatedly adjusted. The repetition accuracy is expressed as a percentage of the maximum fluid output signal.

#### Zero point suppression



In practice there exists the possibility of residual voltage or residual current at the setpoint input of the VPPM via the setpoint generator.

Zero point suppression is used so that the valve is reliably vented at a setpoint value of zero.

Key features – Pneumatic components

**FESTO** 

#### Blanking plate

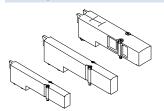


Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold block using two screws.

Valve fund	Valve function					
Code	Circuit symbol	Width	Description			
		[mm]				
L	-	10,	For valve terminal only:			
		14,	Blanking plate for vacant valve position			
		20				

#### Compressed air supply and exhaust

Pneumatics interface



Supply plate

The valve terminal MPA can be supplied with air at one or more points. This ensures that the valve terminal will always have an adequate air supply and exhaust, even with large-scale expansions.

The main supply to the valve terminal

When there is a need for an increase in air supply, multiple supply plates can additionally be provided.
Exhausting is either via integrated flat

is located on the pneumatic interface, which links the electrical and the pneumatic parts. Additional provision is made for a number of supply plates.

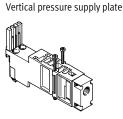
Exhausting is either via integrated flat

plate silencers or common lines for ducted exhaust air.

In the case of ducted exhaust air, at least one additional supply plate is

plate silencers or common lines for ducted exhaust air.

These exhausts are located on the pneumatic interface as well as on the supply plates and on the right-hand end plate (VMPA-ERP-G).



The individual compressed air supply of a single valve with a width of 20 mm can be realised using the vertical pressure supply plate VMPA2-VSP- ....

mmon lines for required, which is used to vent the exhaust air from the pilot air supply d exhaust air, at supply plate is end plate, without port 82/84).

Right-hand end plate (VMPA-ERP-G)



The air to be exhausted can be ducted using the right-hand end plate with port 82/84 (VMPA-ERP-G).

Key features – Pneumatic components



#### Pilot air supply

The port for the main pneumatic supply is located on the pneumatic interface.

The ports differ for the following types of pilot air supply:

- Internal
- External

#### Internal pilot air supply

Internal pilot air supply can be selected if the required working pressure is between 3 and 8 bar. The pilot air supply is then branched from the compressed air supply 1 in the pneumatic interface using an internal connection. Port 12/14 is sealed with a blanking plug.

#### External pilot air supply

pneumatic interface.

If the supply pressure is less than 3 bar or greater than 8 bar, you must operate your MPA valve terminal with external pilot air supply. In this case the pilot air is additionally supplied via port 12/14 on the

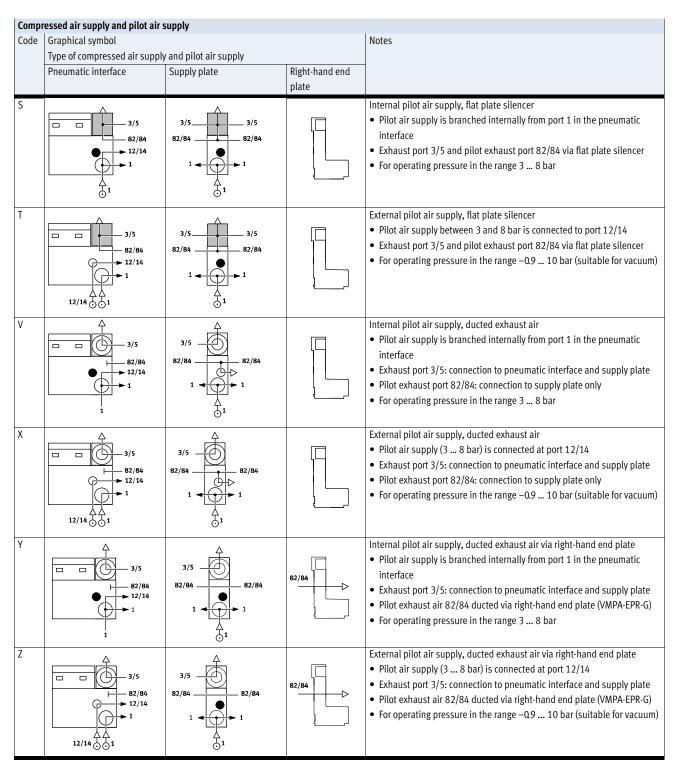


Note

If a gradual pressure build-up in the system using a soft-start valve is chosen, an external pilot air supply should be connected so that the control pressure applied during switch-on is already very high.

**FESTO** 

Key features – Pneumatic components



Pneun	Pneumatic interface				
Code	Pneumatic interface design variants		Notes		
	Graphical symbol	Туре			
M		VMPAEPL	<ul> <li>Used together with compressed air supply S, T, V, X</li> <li>The pilot exhaust air must be vented at least at one supply plate when using V or X. In the case of multiple supply plates, the port 82/84 is open on the last supply plate ex-works</li> </ul>		

Key features – Pneumatic components

#### **FESTO**

35

#### Supply plate

Additional supply plates can be used for larger terminals or to create additional pressure zones.

If several valves are to be operated simultaneously at full flow rate, it is recommended that a supply plate be positioned after every 8 valves (MPA1 or MPA14), or 4 valves (MPA2).

Supply plates can be configured at any point upstream or downstream of sub-bases. This applies to the following interfaces:

- MPA with CPX
- MPA with multi-pin plug connection
- MPA with AS-interface connection
- MPA with CPI connection

#### MPA with ducted exhaust air

When using a right-hand end plate without port 82/84, it is essential that a supply plate for ducted exhaust air is used. Alternatively, an end plate with port 82/84 (VMPA-EPR-G) can be used for ducted exhaust air. In this case, no supply plate is required.

Supply plates contain the following ports:

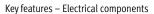
- Compressed air supply (1)
- Venting of the pilot air supply (82/84) and pressure compensation
- Exhaust air (3/5)
  Depending on your order, the exhaust ducts are either ducted or vented via the flat plate silencer.

The supply plate is configured using the code letter U if no directly adjoining separating seal is required.

If a separating seal (S, T or R) is selected to the direct right or left of the supply plate, then the code letter V or W identifies the position of the left-hand or right-hand separating seal. The code for the separating seal (S, T or R) is placed in front of the code for the supply plate (V or W).

	Supply plate					
Code <sup>1)</sup>	Graphical symbol	Туре	Notes			
U		VMPA1SP	Supply plate without separating seal (no R, S or T selected)			
V		VMPA1SP	Supply plate with separating seal on left, if R, S or T selected			
W		VMPA1SP	Supply plate with separating seal on right, if R, S or T selected			

<sup>1)</sup> The supply plate is equipped with silencer or exhaust plate depending on the code for the air supply S, T, V, X.



**FESTO** 

#### **Electrical supply plate**

Additional electrical supply plates can be used for larger terminals. This enables up to 64 valve positions/128 solenoid coils to be supplied.

#### MPA with CPX

Electrical supply plates can be configured at any point upstream or downstream of sub-bases.

An electrical supply plate is required after 8 valve sub-bases.

#### MPA with CPI connection

Electrical supply plates can be configured at any point upstream or downstream of manifold blocks.

An electrical supply plate is required after 8 valve sub-bases.



Note

Max. 24 of 32 MPA1 or MPA14 coils or 12 of 16 MPA2 coils can be switched on at the same time in the case of an MPA with CPI connection.



Note

(type VMPA1-FB-SP...).

Please note that only electrical modules with isolated electrical circuits are permissible to the right of the electrical supply plate. The electrical supply plate must not be installed directly to the left of a pneumatic supply plate

Electrica	Electrical supply plate					
Code	Graphical symbol	Туре	Notes			
L	, o .	VMPA-FB-SP-V-SP	Electrical supply plate with M18 plug connection, 3-pin			
		VMPA-FB-SP-7/8-V-5POL	Electrical supply plate with 7/8" plug connection, 5-pin			
	and the second	VMPA-FB-SP-7/8-V-4POL	Electrical supply plate with 7/8" plug connection, 4-pin			

Pin	Allocation
2	24 V DC valves
3	0 V DC
4	FE
•	
1	0 V DC valves
2	n.c.
3	FE (leading)
4	n.c.
5	24 V DC valves
	•
Α	n.c.
В	24 V DC valves
С	FE
D	0 V DC valves (leading)
	2 3 4 1 2 3 4 5

Key features – Pneumatic components



#### Creation of pressure zones and separation of exhaust air

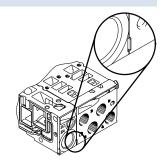
If different work pressures are required, MPA offers various possibilities for building up pressure zones. Depending on the electrical interface up to 16 pressure zones are possible. A pressure zone is created by isolating the internal supply ducts between the manifold blocks using an appropriate separating seal or using a separator that is permanently integrated in the manifold block (code I or code III).

Compressed air is supplied and vented via a supply plate.

The position of the supply plates at

The position of the supply plates and separating seals can be freely selected with the valve terminal MPA.

Separating seals are integrated exworks as per your order.
Separating seals can be distinguished through their coding, even when the valve terminal is assembled.



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Note

The following must be taken into consideration for subsequent expansion or conversions:

Different separating seals are required for operating with ducted exhaust air and operation with flat plate silencers.

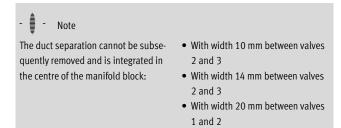
37

Creating	Creating pressure zones – with separating seal									
Code	For operating with flat plate silence	r	For operating with ducted exhaust a	ir	Notes					
	Pictorial examples	Coding	Pictorial examples	Coding						
-	VMPADPU		5 1 3 VMPADP		No duct separation					
T	VMPADPU-P		VMPADP-P		Duct 1 separate					
S	VMPADPU-PRS		VMPADP-PRS		Duct 1 and 3/5 separate					
R	VMPADPU-RS		VMPADP-RS		Duct 3/5 separate					

**FESTO** 

Key features – Pneumatic components

Creating p	Creating pressure zones – with manifold block									
Code	For operating with flat plate silencer or with o	For operating with flat plate silencer or with ducted exhaust air								
	Pictorial examples									
	5 1 3 ° C		Duct 1 separate							
III	300		Duct 1 and 3/5 separate							



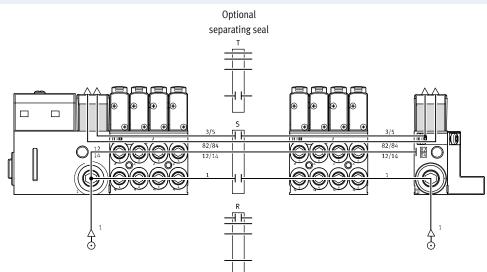
Key features – Pneumatic components

#### **Examples: Compressed air supply and pilot air supply**

Internal pilot air supply, flat plate silencer

Pneumatic air supply to the valve terminal: code S

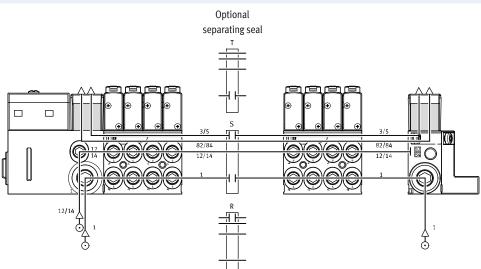
The diagram opposite shows an example of the configuration and connection of the air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.



#### External pilot air supply, flat plate silencer

Pneumatic air supply to the valve terminal: code T

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.



Key features – Pneumatic components

Pneumatic air supply to the valve

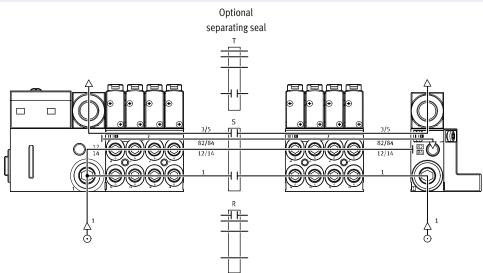
terminal: code V

#### **Examples: Compressed air supply and pilot air supply**

Internal pilot air supply, ducted exhaust air

The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Exhaust ports 3/5 and 82/84 are vented via the appropriate connec-

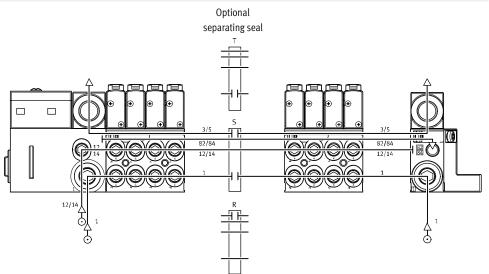
tions. Separating seals can be used optionally to create pressure zones.



#### External pilot air supply, ducted exhaust air

Pneumatic supply to the valve terminal: code X

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Exhaust ports 3/5 and 82/84 are vented via the appropriate connections. Separating seals can be used optionally to create pressure zones.



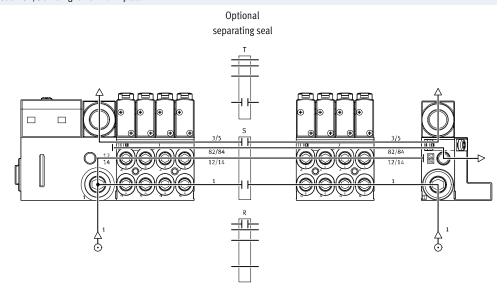
Key features – Pneumatic components

#### Examples: compressed air supply and pilot air supply

Internal pilot air supply, ducted exhaust air 82/84 via right-hand end plate

Pneumatic supply to the valve terminal: code Y

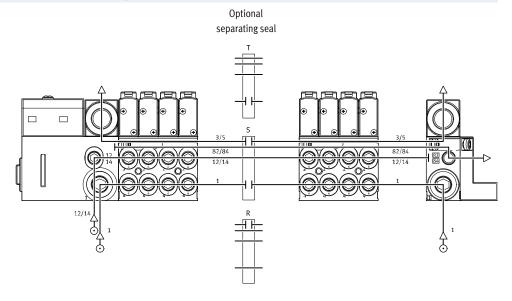
The illustration on the right shows an example of the configuration and connection of the compressed air supply in the case of internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multipin plug) is tightly sealed. The exhaust port 3/5 is vented via the corresponding ports. The exhaust air from port 82/84 is ducted via the right-hand end plate via the right-hand end plate (VMPA-EPR-G). In this case, there is no need for a supply module for expelling the ducted exhaust air 82/84. Separating seals can be used optionally to create pressure zones.



#### External pilot air supply, ducted exhaust air 82/84 via right-hand end plate

Pneumatic supply to the valve terminal: code Z

The illustration on the right shows an example of the configuration and connection of the compressed air supply in the case of external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multipin plug) is equipped with a threaded connector for this purpose. The exhaust port 3/5 is vented via the corresponding ports. The exhaust air from port 82/84 is ducted via the right-hand end plate via the righthand end plate (VMPA-EPR-G). In this case, there is no need for a supply module for expelling the ducted exhaust air 82/84. Separating seals can be used optionally to create pressure zones.

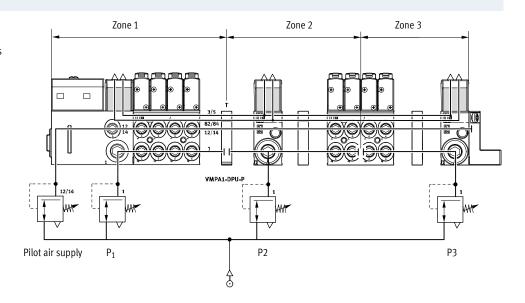


Key features – Pneumatic components

#### **Examples: Creating pressure zones**

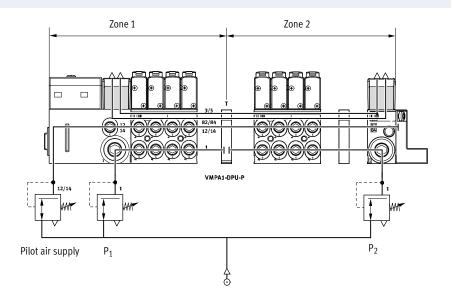
MPA with CPX terminal connection

The diagram shows an example of the configuration and connection of three pressure zones using separating seals – with external pilot air supply.



#### MPA with multi-pin plug connection

The diagram shows an example of the configuration and connection of the pressure zones – with external pilot air supply.

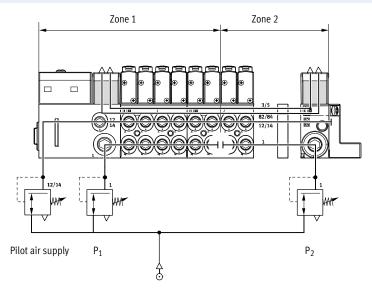


Key features – Pneumatic components

#### **Examples: Creating pressure zones**

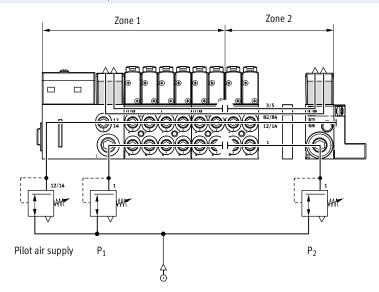
Manifold block with pressure zone separation in duct 1

Another way of creating pressure zones is to use manifold blocks with pressure zone separation. The diagram opposite shows the version with pressure zone separation in duct 1.



#### Manifold block with pressure zone separation in duct 1 and duct 3/5

The diagram opposite shows the version with pressure zone separation in duct 1 and duct 3/5.

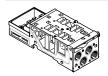




Key features – Pneumatic components

#### **FESTO**

#### Manifold block



MPA is based on a modular system consisting of manifold blocks and valves. The manifold blocks are screwed together and thus form the support system for the valves.

They contain the connection ducts for

supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

Each manifold block is connected to the next using three screws.

Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

Manifol	d block versions				
Code	Graphical symbol	Туре	Width	Number of valve positions	Notes
			[mm]	(solenoid coils)	
Manifold	l block for multi-pin plug/fieldbu	s connection			
A, C <sup>1)</sup>		VMPA1-FB-AP-4-1	10	4 (8/4 <sup>1)</sup> )	Working lines (2, 4) on the manifold block
AI, CI <sup>1)</sup>		VMPA1-FB-AP-4-1-T1			<ul> <li>Connection sizes MPA1:</li> <li>M7, QS4, QS6</li> <li>Code I: Separation in duct 1 in</li> </ul>
AIII, CIII <sup>1)</sup>		VMPA1-FB-AP-4-1-S1			the manifold block  Code III: Separation in duct 1 and duct 3/5 in the manifold block
E, F <sup>1)</sup>	7.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2	VMPA14-FB-AP-4-1	14	4 (8/41))	Working lines (2, 4) on the manifold block  • Connection sizes MPA14:
EI, FI <sup>1)</sup>		VMPA14-FB-AP-4-1-T1			G1/8, QS6, QS8 • Code I: Separation in duct 1 in
EIII, FIII <sup>1</sup>	)	VMPA14-FB-AP-4-1-S1			<ul> <li>the manifold block</li> <li>Code III: Separation in duct 1 and duct 3/5 in the manifold block</li> </ul>
B, D <sup>1)</sup>		VMPA2-FB-AP-2-1	20	2 (4/21)	Working lines (2, 4) on the manifold block
BI, DI <sup>1)</sup>		VMPA2-FB-AP-2-1-TO			<ul> <li>Connection sizes MPA2:</li> <li>G1/8, QS6, QS8</li> <li>Code I: Separation in duct 1 in</li> </ul>
BIII, DIII <sup>1)</sup>	, v	VMPA2-FB-AP-2-1-SO			the manifold block  Code III: Separation in duct 1 and duct 3/5 in the manifold block

<sup>1)</sup> Only possible with multi-pin plug connection



More information about individual sub-bases can be found at:

→ VMPA1



Key features – Pneumatic components

# 

The pressure sensor indicates whether the applied pressure exceeds, adheres to or falls below the setpoint value using three LEDs. An additional LED indicates common errors (limit exceeded or fallen below).

The limits for pressure monitoring are set by means of parameter settings. You can parameterise the pressure sensor plate via the PLC or on-site via the interface for CPX-FMT.

Alternatively the pressure in the exhaust duct (3/5) and the process pressure (external) can be measured. Pressure measurement in the exhaust duct is used for monitoring the operating pressure during reversible operation (supply to (3/5)).

Pressure sensor versions
Code Graphical symbol Type Application

PE VMPA-FB-PS-1 Monitoring the operating pressure in duct 1

VMPA-FB-PS-3/5 Monitoring the pressure in exhaust ducts 3 and 5 (monitoring the venting performance or monitoring pressure in the case of reversible valve terminals)

PG VMPA-FB-PS-P1 Monitoring an external process pressure

Red LED: Pressure exceeded
 Green LED: Pressure adhered to
 Red LED: Pressure fallen below
 Red LED: Common error display



**FESTO** 

Key features – Pneumatic components

Electrical	interface versions						
Code	Graphical symbol	Туре	Width	Number of valve positions	Notes		
			[mm]	(solenoid coils)			
Electronic	cs module for multi-pin plug (	(MPM)					
A <b>,</b> C		VMPA1-MPM-EMM-8	10	4 (8)	Each solenoid coil must be assigned		
		VMPA1-MPM-EMM-4		4 (4)	to a specific pin of the multi-pin		
					plug in order for the valve to be		
	The second second				actuated. Regardless of the blank-		
E, F		VMPA14-MPM-EMM-8	14	4 (8)	ing plates or valves used, valve		
		VMPA14-MPM-EMM-4		4 (4)	positions occupy		
					• 1 address for actuation of 1 coil		
B, D		VMPA2-MPM-EMM-4	20	2 (4)	2 addresses for actuation of		
ь, ь		VMPA2-MPM-EMM-2	20	2 (4)	2 coils		
		VIVII AZ-IVII IVI-LIVIIVI-Z		2 (2)			
			I				
Electronic	cs module for fieldbus with st	andard diagnostics					
A, H	as All	VMPA10-FB-EMS-8	10	4 (8)	The electronics module contains the		
		VMPA10-FB-EMG-8			serial communication system and		
					facilitates:		
					Transmission of switching		
					information		
					Actuation of up to 8 solenoid		
E, H	ANI .	VMPA14-FB-EMS-8	14	4 (8)	coils		
_,		VMPA14-FB-EMG-8	1	1 (6)	Position-based diagnostics		
					Separate voltage supply for		
					valves		
					<ul> <li>Transmission of status,</li> </ul>		
					parameter and diagnostic data		
B, QB, H	A THE	VMPA20-FB-EMS-4	20	2 (4)	There are different versions:		
5, 25,		VMPA20-FB-EMG-4	20		Without isolated electrical circuit		
		7 7.20 13 20 7			(VMPAFB-EMS)		
					With isolated electrical circuit		
					(VMPAFB-EMG)		
					Diagnostic function:		
					Error: Load voltage of the valves		
Flectronic	cs module for fieldbus with ex	tended diagnostic function					
A, H	All	VMPA10-FB-EMS-D2-8	10	4 (8)	The electronics module with		
3		VMPA10-FB-EMG-D2-8		. (=)	extended diagnostic function		
					contains the same functions as the		
					electronics module with standard		
E, H	-M	VMPA14-FB-EMS-D2-8	14	4 (8)	diagnostics. The diagnostic func-		
		VMPA14-FB-EMG-D2-8		. (=)	tion, however, has been extended:		
					Error: Load voltage of the valves		
					Error: Wire break (open load)		
B, QB, H	<b>₩</b>	VMPA20-FB-EMS-D2-4	20	2 (4)	Error: Short circuit in load voltage		
	INTTU	VMPA20-FB-EMG-D2-4			of valves		
					Message: Condition monitoring		
	_ V						



- Multi-pin plug with modular linking
- Manifold blocks VMPA1, VMPA14 and VMPA2 can be combined as
- required
- Positive or negative switching actuation is possible (mixed operation is not permitted)
- Double solenoid valves cannot be mounted on single solenoid electronics modules
- Single solenoid valves can be mounted on double solenoid electronics modules



Key features – Pneumatic components

Ports f	or supply and exhaust									
Code		Port		Designation	Code L Large plug connector	Code K Small plug connector	Code D Thread for supply			
S		Internal	Internal pilot air supply, silencer							
		1	Supply air/ vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4			
		3/5	Exhaust air	Flat plate silencer	_	-	-			
		12/14	Pilot air supply	-	-	-	-			
		82/84	Pilot exhaust air	Flat plate silencer	-	-	-			
	698		Pressure compensation	Vents into the atmosphe	re via silencer					
T		External pilot air supply, silencer								
		1	Supply air/	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4			
			vacuum supply							
		3/5	Exhaust air	Flat plate silencer	-	_	-			
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7			
		82/84	Pilot exhaust air	Flat plate silencer	-	_	-			
			Pressure compensation	Vents into the atmosphe	re via silencer		<u>'</u>			
V	•	Internal	Internal pilot air supply, ducted exhaust air							
		1	Supply air/ vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4			
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10			
		12/14	Pilot air supply	-	-	_	-			
		82/84	Pilot exhaust air	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7			
			Pressure compensation	Vents into duct 82/84						
Χ		Externa	l pilot air supply, ducted e							
		1	Supply air/ vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4			
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10			
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7			
		82/84	Pilot exhaust air	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7			
			Pressure compensation							
Υ				xhaust air via right-hand e						
		1	Air/vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4			
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10			
		12/14	Pilot air supply	_	-	-	-			
		82/84	Pilot exhaust air	Push-in fitting	QSM-M5-3-I	QSM-M5-3-I	M5			
			Pressure compensa-	Exhausts into duct 82/8	4					
			tion							
Z	_	Externa	l pilot air supply, ducted e	exhaust air via right-hand (	end plate (VMPA-EPR	R-G)				
		1	Air/vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4			
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10			
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7			
		82/84	Pilot exhaust air	Push-in fitting	QSM-M5-3-I	QSM-M5-3-I	M5			
			Pressure compensation			1	l .			

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Key features – Assembly

#### **FESTO**

#### Valve terminal assembly

Sturdy terminal assembly thanks to:

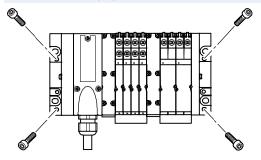
- Four through-holes for wall mounting
- · Additional mounting brackets
- H-rail mounting



Note

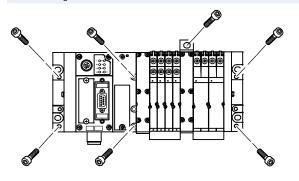
When wall-mounting MPA valve terminals with more than 4 manifold blocks, use additional mounting brackets of the type VMPA-BG-RW to prevent damage to the valve terminal. The mounting brackets can be mounted on the pneumatic supply plates.

#### Wall mounting - Multi-pin plug connection, AS-interface and CPI connection



The MPA valve terminal is screwed onto the mounting surface using four M4 or M6 screws. The mounting holes are on the pneumatic interface and on the right-hand end plate. There are also optional mounting brackets available.

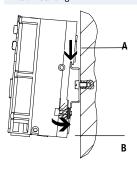
#### Wall mounting - Fieldbus connection



The MPA valve terminal is screwed onto the mounting surface using six M4 or M6 screws. The mounting holes are on the left-hand end plate (CPX) and on the right-hand end plate MPA.

The pneumatic interface also provides further mounting holes as well as optional mounting brackets.

#### H-rail mounting



The MPA valve terminal is attached to the H-rail (see arrow A).

The terminal is then swivelled around the H-rail and secured in place with the clamping component (see arrow B).

For H-rail mounting of the valve terminal you will need the following MPA mounting kit:

- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH

This enables mounting of the valve terminal on a H-rail to EN 60715.



Note

More information about assembly of solenoid valves on individual sub-bases can be found at:

→ VMPA1

Key features - Display and operation

#### **FESTO**

#### Display and operation

Each solenoid coil is allocated an LED that indicates its signal status.

- Indicator 12 shows the signal status of the coil for output 2
- Indicator 14 shows the signal status of the coil for output 4

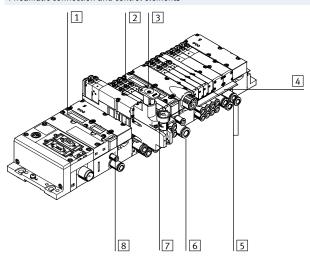
#### Manual override

The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override (code R).

#### Alternatives:

- The cover cap (code N or as an accessory) prevents the manual override from being locked. The manual override can then only be activated by pushing it.
- The cover cap (code V or as an
- accessory) can prevent the manual override from being accidentally activated.
- The cover cap (code Y or as an accessory) can be used to operate the manual override in detenting mode without additional tools.

#### Pneumatic connection and control elements



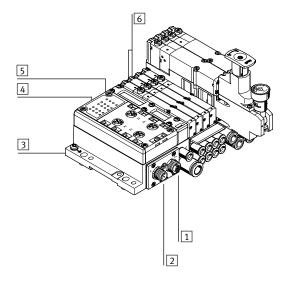
- 1 Flat plate silencer for exhaust port 3/5
- 2 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- 3 Adjusting knob of optional pressure regulator plate
- 4 Inscription label holder for manifold block
- 5 Working lines 2 and 4, for each valve position
- 6 Supply port 1
- 7 Pressure gauge (optional)
- 8 Ports 12 and 14 for supplying the external pilot air



A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Note

Electrical connection and display components on the AS-interface



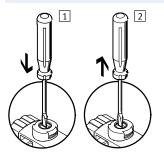
- 1 M12 socket for AS-interface bus and additional supply (AS-i Out)
- 2 M12 plug for AS-interface bus and additional supply (AS-i In)
- 3 Earth terminal
- 4 Status LEDs for inputs
- 5 Status LEDs for AS-interface
- 6 Diagnostic LEDs for valves

Key features – Display and operation

#### **FESTO**

#### Manual override (MO)

MO with automatic return (non-detenting)

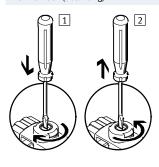


- Press in the stem of the MO with a pointed object or screwdriver. Pilot valve switches and actuates the main valve.
- 2 Remove the pointed object or screwdriver.
  Spring force pushes the stem of

the MO back.

Pilot valve returns to its normal position as does the single solenoid main valve (not the case with double solenoid valve code J).

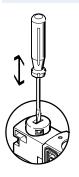
#### MO with lock (detenting)



- These in the stem of the MO with a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

  Valve remains switched.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. The valve returns to its normal position (not the case with double solenoid valve code J).

#### MO with automatic return (non-detenting)



Manual override is actuated by pushing with a pointed object or screwdriver and reset by spring force (detenting position prevented by coded cover cap).

Valves can be ordered with a fitted cover cap in the valve terminal configurator using the selection menu "Manual override" (code N).

#### MO with lock - Assembly



Clip MO with lock onto the pilot valve.

The MO cap can then be operated (detenting) without tools.

Valves can be ordered with a fitted cover cap in the valve terminal configurator using the selection menu "Manual override" (code Y).

#### MO with lock – Actuation



Sliding the cap for the MO with lock in the direction of the arrow causes the following to happen:

- Cap locks into the end position.
- Pilot valve switches and actuates the main valve.

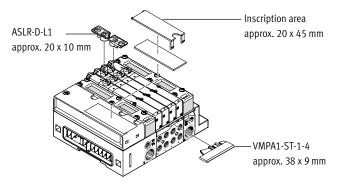
#### MO with lock - Actuation



Sliding the cap for the MO with lock in the direction of the arrow causes the following to happen:

- Cap locks into the end position.
- Spring force pushes the stem of the MO back.
- Pilot valve returns to its normal position as does the single solenoid main valve (not the case with double solenoid valve code )).

#### Inscription system



To label the valves, an inscription label holder VMPA1-ST-1-4 or VMPA1-ST-2-4 (for holding inscription labels IBS-6x10) can be fitted to each manifold block with a width of 42 mm. The inscription label holder ASLR-D-L1 can be pushed onto the manual

override.

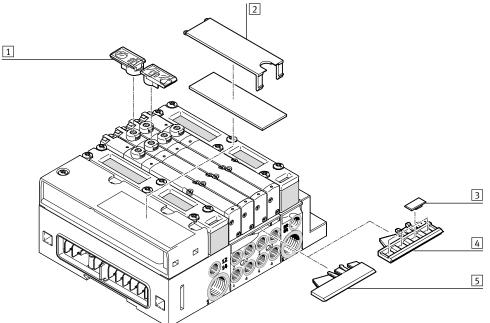
As an alternative or in addition, large inscription labels can be applied to the pneumatic interface:
Inscription labels 20 x 45 mm are suitable for this purpose,
see → page 85



Key features – Display and operation

#### **FESTO**

# Inscription system



To label the valve, an inscription label holder VMPA1-ST-1-4 (for paper labels) or VMPA1-ST-2-4 (for inscription labels IBS-6x10) can be mounted on every sub-base size 10 or 20.

The sub-base for width 14 is wider. Separate inscription label holders VMPA14-ST-1-4 (for paper labels) or VMPA14-ST-2-4 (for inscription labels IBS-6x10) are therefore available for width 14. The inscription label holder
ASLR-D-L1 can be pushed onto the
manual override.
Inscription label holders/inscription
labels that can be ordered individu-

ally → page 85.

1 Inscription label holder ASLR-D-L1

- 2 Inscription label on the flat plate silencer of the pneumatic interface
- 3 Inscription labels IBS-6x10
- Inscription label holder for sub-base VMPA...-ST-2-4, 4-part, for IBS-6x10 inscription labels
- 5 Inscription label holder for sub-base VMPA...-ST-1-4, transparent, for paper labels

As an alternative or in addition, large inscription labels can be applied to the flat plate silencer on the pneumatic interface:

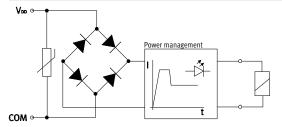
Inscription templates can be downloaded from the Support Portal:

→ Internet: mpa
In the "Software" area.

Key features – Electrical components

#### **FESTO**

#### Electrical power as a result of current reduction



Each MPA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

All valve types are additionally equipped with integrated current reduction.

MPA valves are supplied with operating voltage in the range  $18 \dots 30 \text{ V}$  (24 V +/-25%). This high tolerance is made possible through integrated control electronics and offers additional security, e.g. if the operating voltage drops.

#### Individual valve

Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

- Detachable electronics module with integrated holding current reduction
- Electrical M8 connection, 4-pin with screw connection
- · 🎚 Note

More information about individual sub-bases can be found at:

#### Electrical multi-pin plug connection

The following multi-pin plug connection is offered for the valve terminal MPA:

 Sub-D multi-pin plug connection (25-pin)

Pins 1 ... 24 are used for addresses 1 ... 24 in order.

If fewer than 24 addresses are used for the valve terminal, the remaining

pins up to 24 are left free. Pin 25 is reserved for the neutral conductor. The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted.

Each pin on the multi-pin plug can actuate exactly one solenoid coil. If the maximum configurable number

of valve positions is 24, this means that 24 valves can be addressed with one solenoid coil.

With 12 or less valve positions, 2 solenoid coils per valve can be addressed. With 12 or more valve positions, the number of available valve positions for valves with two solenoid coils decreases. - 🛔 -

Note

If a single solenoid valve is assembled on a double solenoid valve position, the second address is also occupied and cannot be used.

#### Guidelines on addressing for valves/solenoid coils

- The maximum possible number of addresses with a multi-pin plug connection is 24.
- Each manifold block/electronics module occupies a defined number of addresses/pins:
  - Manifold block MPA1 for 4 single solenoid valves: 4
  - Manifold block MPA1 for 4 double solenoid valves: 8
- Manifold block MPA14 for 4 single solenoid valves: 4
- Manifold block MPA14 for 4 double solenoid valves: 8
- Manifold block MPA2 for 2 single solenoid valves: 2
- Manifold block MPA2 for 2 double solenoid valves: 4
- The numbering of the addresses goes from left to right in ascending consecutive order. The following applies to the individual valve positions: address x for coil 14 and address x+1 for coil 12.
- If single solenoid valves are mounted on manifold blocks for double solenoid valves, the address of coil 12 and the assigned pin will remain unused.

Key features – Electrical components

#### **FESTO**

#### AS-interface® fieldbus connection

The AS-interface facilitates the spatial distribution of individual components or small component groups.

The AS-interface connection of valve

terminal MPA can be used to control up to 8 solenoid coils.

The electrical connection of the valve

terminal contains the LEDs that indicate the signal status and the protective circuit for the valves.



- Note

For further information see

→ Internet: as-interface

#### **CPI fieldbus connection**

All CP valve terminals and CP modules are connected using a ready-to-install CP cable, and are attached to the CP interface. Four modules, for example

one CPV valve terminal and one to three CP input modules, make up an installation string that ends at the CP interface. The installation system supports a maximum of 4 installation strings that can be connected to a CP fieldbus node.



Note

For further information see

→ Internet: ctec

#### **CPX** fieldbus connection

All functions and features of the electrical peripherals CPX are supported in connection with the CPX interface. This means:

• The valves and electrical outputs are supplied via the operating voltage connection CPX  The valves are supplied and disconnected separately via a separate valve connection on the CPX (code V)



- Note

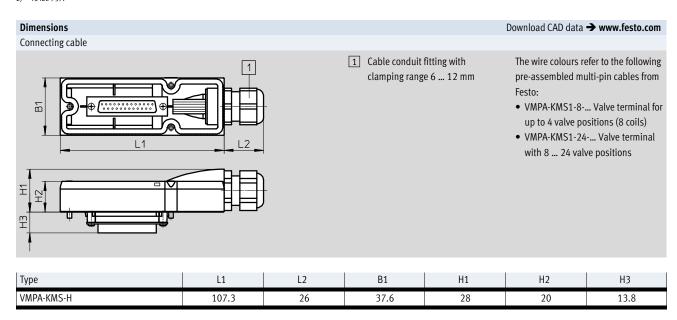
For further information see

→ Internet: cpx

Key features – Electrical components

Pin allocation - Sub-D socket, cable						
	Pin	Address/coil	Wire colour <sup>2)</sup>	Pin	Address/coil	Wire colour <sup>2)</sup>
	1	0	WH	17	16	WH PK
250 013	2	1	GN	18	17	PK BN
0.12	3	2	YE	19	18	WH BU
240 011	4	3	GY	20	19	BN BU
230	5	4	PK	21	20	WH RD
220 0 9	6	5	BU	22	21	BN RD
210 0 8	7	6	RD	23	22	WH BK
200	8	7	VT	24	23	BN
19 0 7	9	8	GY PK	25	0 V <sup>1)</sup>	BK
18 0 6	10	9	RD BU			
17 0 5	11	10	WH GN	â		
16 0 4	12	11	BN GN	- 🛊 -	Note	
15 0 3	13	12	WH YE	The dra	wing shows a view o	on the Sub-D socket on
14 0 2	14	13	YE BN		lti-pin cable VMPA-k	
	15	14	WH GY			
	16	15	GY BN			

- 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
   To IEC 757.



Туре	Sheath	Length	Core x mm <sup>2</sup>	D	Part No.
		[m]		[mm]	
VMPA-KMS1-8-2.5	PVC	2.5	10 x 0.34	6.9	533195
VMPA-KMS2-8-2.5-PUR	PUR	2.5	10 x 0.25	8.3	533504
VMPA-KMS1-8-5	PVC	5	10 x 0.34	6.9	533196
VMPA-KMS2-8-5-PUR	PUR	5	10 x 0.25	8.3	533505
VMPA-KMS1-8-10	PVC	10	10 x 0.34	6.9	533197
VMPA-KMS2-8-10-PUR	PUR	10	10 x 0.25	8.3	533506
VMPA-KMS1-24-2.5	PVC	2.5	25 x 0.34	11.4	533192
VMPA-KMS2-24-2.5-PUR	PUR	2.5	25 x 0.25	11.2	533501
VMPA-KMS1-24-5	PVC	5	25 x 0.34	11.4	533193
VMPA-KMS2-24-5-PUR	PUR	5	25 x 0.25	11.2	533502
VMPA-KMS1-24-10	PVC	10	25 x 0.34	11.4	533194
VMPA-KMS2-24-10-PUR	PUR	10	25 x 0.25	11.2	533503
VMPA-KMS-H	Cover for self-asse	embly	<u>'</u>	,	533198

Key features – Electrical components



#### Instructions for use

Equipment

Operate your equipment with unlubricated compressed air if possible.
Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

#### Bio-oils

When using bio-oils (oils that are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

#### Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.



**FESTO** 

Technical data

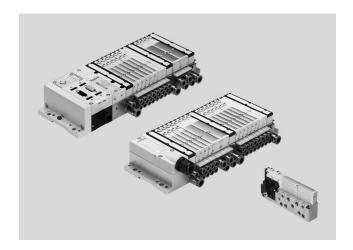
- N - Flow rate

MPA1: Up to 360 l/min
MPA14: Up to 550 l/min
MPA2: Up to 700 l/min

- 🚺 - Valve width

MPA1: 10 mm
MPA1 14 mm
MPA2: 20 mm

- **\** - Voltage 24 V DC



General technical data										
Valve terminal design		Modular, valve sizes can be	e mixed							
Electrical actuation		Fieldbus	Multi-pin plug	AS-i interface	CPI interface					
Actuation type		Electric								
Nominal voltage	[V DC]	24								
Operating voltage range	[V DC]	18 30								
Residual ripple	[Vss]	4								
Max. no of valve positions		64 (FB), 24 (MP)								
Valve size	[mm]	10, 14, 20								
Pilot air supply		Internal or external	rnal or external							
Lubrication		Life-time lubrication, PWIS-	free (free of paint-wetting	impairment substances)						
Type of mounting		Wall mounting								
		On H-rail to EN 60715								
Mounting position		Any (wall mounting)								
		Horizontal only (H-rail)								
Manual override		Non-detenting, detenting								
Protection class to EN 60529		IP67 (for all types of signal	transmission in assemble	ed state)						
Pneumatic connections										
Pneumatic connection		Via manifold block or indiv								
Supply port	1	G1/4 (M7 with individual su								
Exhaust port	3/5	QS-10, QS-3/8" (M7 with ir								
Working ports	2/4	Dependent on the connection type selected								
		MPA1: M7, QS4, QS6, 3/16								
		MPA14: G1/8, QS6, QS8, 1/								
		MPA2: G1/8, QS6, QS8, 1/4	, ,							
Pilot air port	12/14	M7 (M5 with individual sub	•							
Pilot exhaust air port	82/84	M7 (M5 with individual sub	<u>'</u>							
Pressure compensation port		With ducted exhaust air: via port 82/84 (M5 for individual sub-base and for end plate VMPA-EPR-G)								
		With flat plate silencer: exh	aust to atmosphere							



Note

Note possible restrictions for the IP protection class

→ ATEX conformity declaration



Operating and environmental con	Operating and environmental conditions								
Operating medium		Compressed air according to ISO 8573-1:2010 [7:4:4]							
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)							
Operating pressure	[bar]	-0.9 10							
Pilot pressure	[bar]	38							
Ambient temperature	[°C]	-5 +50							
Temperature of medium	[°C]	-5 +50							
Storage temperature <sup>1)</sup>	[°C]	-20 +40							
Relative air humidity		Max. 90 % at 40 °C							

1) Long-term storage

Certifications <sup>1)</sup>					
Туре	MPA-MPM-VI (multi-pin plug interface)	MPA-FB-VI (fieldbus interface)	MPA-ASI-VI (AS-i interface)	MPA-CPI-VI (CPI interface)	
Part number	539105	530411	546279	546280	
ATEX category for gas	II 3 G		II 3 G		
Explosion ignition protection type for gas	Ex nA IIC T4 X Gc	Ex nA IIC T4 Gc	Ex nA IIC T4 X Gc		
ATEX temperature rating [°C]	-5 ≤ Ta ≤ +50		-5 ≤ Ta ≤ +50		
Explosion protection certification outside	-	EPL Gc (BR)	-	-	
the EU					
Certificate issuing authority	-	DNV 15.0193 X	-	-	
CE marking	To EU EMC Directive <sup>2)</sup>	To EU EMC Directive <sup>2)</sup>	To EU EMC Directive <sup>2)</sup>	To EU EMC Directive <sup>2)</sup>	
(see declaration of conformity)	To EU Explosion Protection	To EU Explosion Protection	To EU Explosion Protection	To EU Explosion Protection	
	Directive (ATEX)	Directive (ATEX)	Directive (ATEX)	Directive (ATEX)	
KC mark	KC EMC	•			
Certification	cULus recognized (OL)				
	RCM trademark				
Corrosion resistance class CRC <sup>3)</sup>	1	1	0	0	

<sup>1)</sup> Interface versions not listed do not have any of the listed certifications

For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp > User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

3) Corrosion resistance class 1 according to Festo standard 940 070

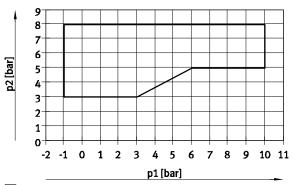
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

**FESTO** 

Technical data

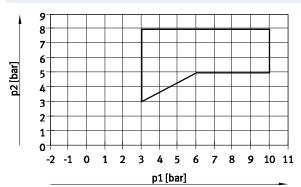
#### Pilot pressure p2 as a function of working pressure p1 with external pilot air supply

For valves with code: M, J, B, G, E, W, X



1 Operating range for valves with external pilot air supply

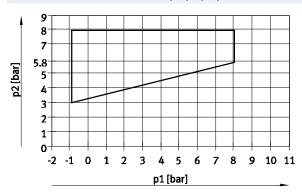
For valves with code: N, K, H, D, I



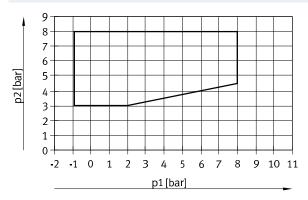
① Operating range for valves with external pilot air supply

#### Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return

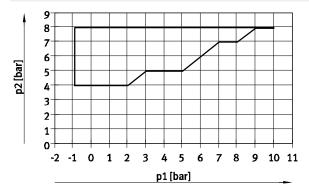
For valves in width 10 mm with code: MS, NS, KS, HS, DS



For valves in width 20 mm with code: MS, NS, KS, HS, DS



For valves in width 10 mm with code: MU, NU, KU, HU

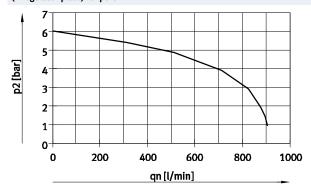




Technical data

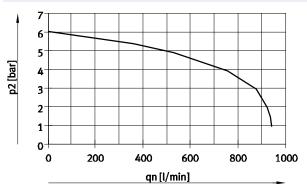
#### Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

(P regulator plate) for port 1



Supply pressure 10 bar, set regulated pressure 6 bar

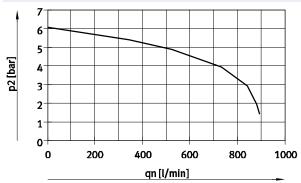
#### (B regulator plates) for port 2



Supply pressure 10 bar, set regulated pressure 6 bar

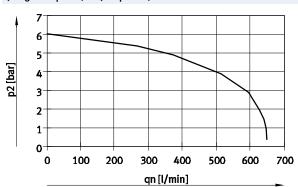
#### Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

(A regulator plates) for ports 4



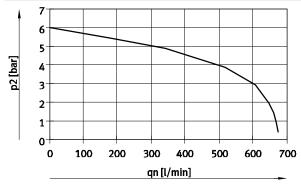
Supply pressure 10 bar, set regulated pressure 6 bar

#### (B regulator plates, rev.) for ports 3, reversible



Supply pressure 10 bar, set regulated pressure 6 bar

# Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm) (A regulator plates, rev.) for ports 5, reversible



Supply pressure 10 bar, set regulated pressure 6 bar



**FESTO** 

Technical data - Valve	width 10 r	nm												
Code			M	J	N	K	Н	В	G	E	Χ	W	D	1
Design	Piston spool valve													
Sealing principle		Soft												
Lap		Overlap												
Reset method			Pneumatic spring	-	Pneuma	tic sprin	g	Mechan	ical sprin	ıg	Pneuma	tic sprin	3	
Switching times	On	[ms]	10	10	10	10	10	10	10	10	10	10	10	8
	Off	[ms]	20	-	20	20	20	35	35	35	20	20	20	20
	Change-	[ms]	-	15	-	-	-	15	15	15	-	-	-	_
	over													
Standard nominal flow	rate	[l/min]	360	360	300	230	300	300	320	240	255	255	230	260
Operating pressure		[bar]	-0.9 +10		3 10		-0.9 +10			-0.9 +10		3 10		
Pilot pressure		[bar]	3 8											
Max. tightening torque	of valve	[Nm]	0.25											
mounting														
Materials			Die-cast aluminium											
Product weight		[g]	49	56	56	56	56	56	56	56	49	49	56	56

Technical data - Valv	e width 10 r	nm										
Code			MS	NS	KS	HS	DS	MU	NU	KU	HU	
Design			Piston s	pool valve				Poppet valve with s	spring ret	urn		
Sealing principle			Soft					Soft				
Lap		Overlap					Underlap					
Reset method			Mechan	ical spring				Mechanical spring				
Switching times	On	[ms]	10	14	14	14	14	10	10	8	10	
	Off	[ms]	27	16	16	16	16	14	8	10	10	
	Change-	[ms]	-	-	-	-	-	-	-	-	-	
	over											
Standard nominal flow	w rate	[l/min]	360	300	230	300	230	140 190	190	160	140 190	
Note on standard non	ninal flow rat	е	-				1} 2: 190 l/min	-	-	1 2: 190 l/min		
								1 4: 140 l/min			1 4: 140 l/min	
Operating pressure		[bar]	-0.9 +	-8				-0.9 +10	-0.9 +10			
Pilot pressure		[bar]	3 8					4 8	4 8			
Max. tightening torqu	e of valve	[Nm]	0.25				0.25	0.25				
mounting												
Materials			Die-cast aluminium				Reinforced PPA	Reinforced PPA				
Product weight		[g]	56					35	42	42	42	

Technical data – Valv	e width 14 r	nm																	
Code			М	J	N	K	Н	В	G	E	Χ	W	D	1	MS	NS	KS	HS	DS
Design			Pistor	Piston spool valve															
Sealing principle			Soft																
Lap			Overl	ар															
Reset method			Pneui	matic s	pring			Mech	anical		Pneu	matic s	pring		Mechai	nical sp	ring		
								sprin	g										
Switching times	On	[ms]	13	9	12	12	12	16	13	13	12	12	12	10	13	12	12	12	10
	Off	[ms]	30	-	38	38	38	50	52	50	20	20	30	28	30	23	23	23	25
	Change-	[ms]	-	24	-	-	-	26	26	26	-	-	-	-	-	-	-	-	-
	over																		
Standard nominal flow	v rate	[l/min]	670	670	650	600	650	630	610	480	400	400	650	670	670	520	560	520	570
Operating pressure		[bar]	-0.9 .	+10	3 1	0		-0.9.	+10		-0.9 .	+10	3 1	.0	-0.9 +8				
Pilot pressure		[bar]	3 8												3 8				
Max. tightening torque of valve [Nm]		0.65												0.65 0.25					
mounting																			
Materials Die-cast aluminium										1									
Product weight		[g]	77																



**FESTO** 

61

Technical data – Va	lve width 20 r	nm																	
Code			M	J	N	K	Н	В	G	E	Х	W	D	1	MS	NS	KS	HS	DS
Design			Pisto	Piston spool valve															
Sealing principle			Soft																
Lap			Overl	ар															
Reset method			Pneui	matic s	pring			Mech	anical s	pring	Pneur	natic s	pring		Mech	anical s	pring		
Switching times	On	[ms]	15	9	8	8	8	11	10	11	13	13	7	7	8	12	12	12	12
	Off	[ms]	28	-	28	28	28	46	40	47	22	22	25	23	36	25	25	25	25
	Change-	[ms]	-	22	-	-	-	23	21	23	-	-	-	-	-	-	-	-	-
	over																		
Standard nominal flo	ow rate	[l/min]	700	860	610	550	550	550	750	700	480	480	840	680	840	620	500	550	820
Operating pressure		[bar]	-0.9 .	+10	3 1	0		-0.9	+10		-0.9 .	+10	3 1	0	-0.9 .	+8			
Pilot pressure		[bar]	3 8	3							•				•				
Max. tightening torq	ue of valve	[Nm]	0.65																
mounting																			
Materials Die-cast aluminium																			
Product weight		[g]	100																

Safety characteristics				
		Valve width 10 mm	Valve width 14 mm	Valve width 20 mm
Max. positive test pulse	[µs]	400	400	400
with 0 signal				
Max. negative test pulse	[µs]	200	200	900
with 1 signal				
Shock resistance Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27				
Vibration resistance Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6				



**FESTO** 

Electrical data - MPA with electronics module VMI	PAFB (CP	X terminal, CPI interface)		
		MPA1	MPA14	MPA2
Intrinsic current consumption per electronics modu	le			
At 24 V U <sub>EL/SEN</sub> 1)	[mA]	Typically 8		
(internal electronics, all outputs 0 signal)				
At 24 V Uval <sup>2)</sup>				
(internal electronics, without valves)				
VMPAEMG, separate circuits	[mA]	Typically 23		
VMPAEMS, with separate circuits	[mA]	Typically 3		
Maximum current consumption per solenoid coil at	nominal volta	age		
Nominal pick-up current	[mA]	58	58	99
Nominal current following current reduction	[mA]	9	9	18
Time until current reduction	[ms]	24	24	24
Diagnostic message				
Undervoltage U <sub>OFF</sub> 3)	[V]	17.5 16		

Electrical data – MPA with electronics module VMPAMPM (AS-i interface, multi-pin plug)							
		MPA1	MPA14	MPA2			
Current consumption at Sub-D multi-pin plug connection per solenoid coil at nominal voltage							
Nominal pick-up current	[mA]	80	80	100			
Nominal current with current reduction [mA] 25 25 20							
Time until current reduction	[ms]	25	25	50			

Calculation example for current consumption (CPX terminal, CPI interface)						
Current consumption with two solenoid coils MPA2	[mA]	<sup>1</sup> <sub>El/SEN</sub> = 8				
switched in parallel and one electronics module						
VMPAEMS without separate circuits						
Nominal pick-up current (duration 24 ms)	[mA]	$I_{VAL} = 3$ (intrinsic current consumption of electronics module) + 2 x 99 (MPA2) = 202				
Nominal current with current reduction (after 24 ms)	[mA]	$I_{VAL} = 3$ (intrinsic current consumption of electronics module) + 2 x 18 (MPA2) = 39				

Power supply for electronics and sensors
 Load voltage supply for valves
 Load voltage outside of function range



Data on vibration and shock <sup>1) 2) 4)</sup> to DIN/EC68					
Vibration	Tested according to DIN/IEC68 / EN60068 parts 2 6				
	With horizontal H-rail mounting: severity level 1				
	With wall mounting: <sup>2) 3)</sup>				
Shock	Tested according to DIN/IEC68 / EN60068 parts 2 27				
	With horizontal H-rail mounting: severity level 1				
	With wall mounting: severity level 1 2 <sup>2)</sup>				
Continuous shock	Tested according to DIN/IEC68 / EN 60068 parts 2 29				
	With wall and H-rail mounting: severity level 1				

- $1) \quad \text{See the CPX System manual for information on vibration and shock for the CPX terminal.} \\$
- Valve terminal MPA-S with CPX terminal:
   up to a length of 280 mm between the pneumatic interface and right-hand end plate, without additional fastening: severity level 2
   above a length of 280 mm between the pneumatic interface and right-hand end plate, with additional fastening at the pneumatic supply plates: severity level 2

   Valve terminal MPA-S with CPI, with AS-i or with multi-pin plug connection:
- up to a valve terminal length of 280 mm, without additional fastening: severity level 2 above a valve terminal length of 280 mm, with at least one additional fastening in the centre of the valve terminal at the pneumatic supply plate: severity level 2
- 4) See table below for explanations of the severity levels.

Test conditions			
Severity level	Vibration	Shock	Continuous shock
1	0.15 mm travel at 10 58 Hz,	±15 g at 11 ms duration,	±15 g at 6 ms duration,
	2 g acceleration at 58 150 Hz	5 shocks per direction	1,000 shocks per direction
2	0.35 mm travel at 10 60 Hz,	±30 g at 11 ms duration,	_
	5 g acceleration at 60 150 Hz	5 shocks per direction	
Continuous shock resistance	To DIN/IEC 68/EN 60068, parts 2-29: +/-1	5 g at 6 ms, 1,000 cycles	·



**FESTO** 

Materials	
Manifold block	Die-cast aluminium
Seals	NBR, elastomer
Supply plate	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Left-hand pneumatic interface	Die-cast aluminium, PA
Exhaust plate	PA
Flat plate silencer	PE
Electrical supply plate	Housing: Die-cast aluminium
	End cap: Reinforced PA
Electronics module	PA PA
Electrical interlinking module	Bronze/PBT
Regulator plate	Control section, housing: PA; Seals: NBR
Note on materials	RoHS-compliant

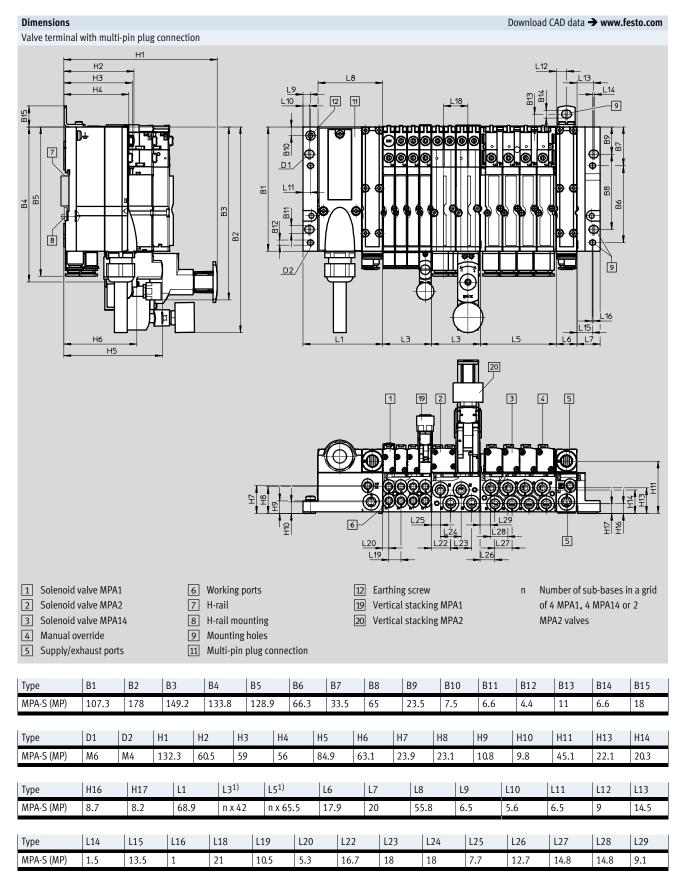
Product weight			
Approx. weight [g]	MPA1	MPA14	MPA2
Manifold block basic weight <sup>1)</sup>	210 (4 valve positions)	252 (4 valve positions)	210 (2 valve positions)
Individual sub-base (VMPA I C)	92	184	233
Per vacant position L	20	40	45
Right-hand end plate	55	J.	
Left-hand pneumatic interface <sup>1)</sup>			
With flat plate silencer	315		
With ducted exhaust air	324		
Supply plate <sup>1)</sup>			
With flat plate silencer	111		
With ducted exhaust air	120		
Electrical supply plate	200		
Regulator plate (MPA1)	73.8		
Regulator plate (MPA2)	180		
QSM-M5-3-I	3		
QSM-M5-5/32-I-U-M	3		
QSM-M5-4-I	4		
QSM-M5-3/16-I-U-M	4		
QSM-M5-6-I	5		
QSM-M5-1/4-I-U-M	5		
QSM-M7-4-I	4		
QSM-M7-3/16-I-U-M	4		
QSM-M7-6-I	5		
QSM-M7-1/4-I-U-M	5		
QS-G1/8-6-l	11		
QS-1/8-1/4-I-U-M	11		
QS-G1/8-8-I	13		
QS-1/8-5/16-I-U-M	13		
QS-G1/4-8-I	22		
QS-1/4-5/16-I-U-M	22		
QS-G1/4-10-I	22		
QS-1/4-3/8-I-U-M	22		

<sup>1)</sup> With sheet metal seal, inscription label holder, screws



**FESTO** 

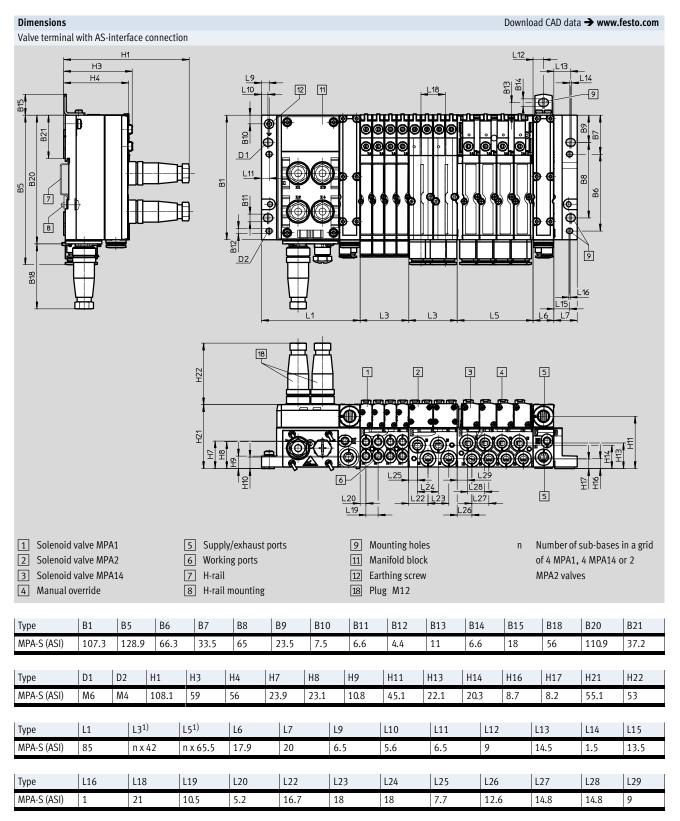
65



<sup>1)</sup> n = number of sub-bases (with MPA1, width 10 mm and MPA14 width 14 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)



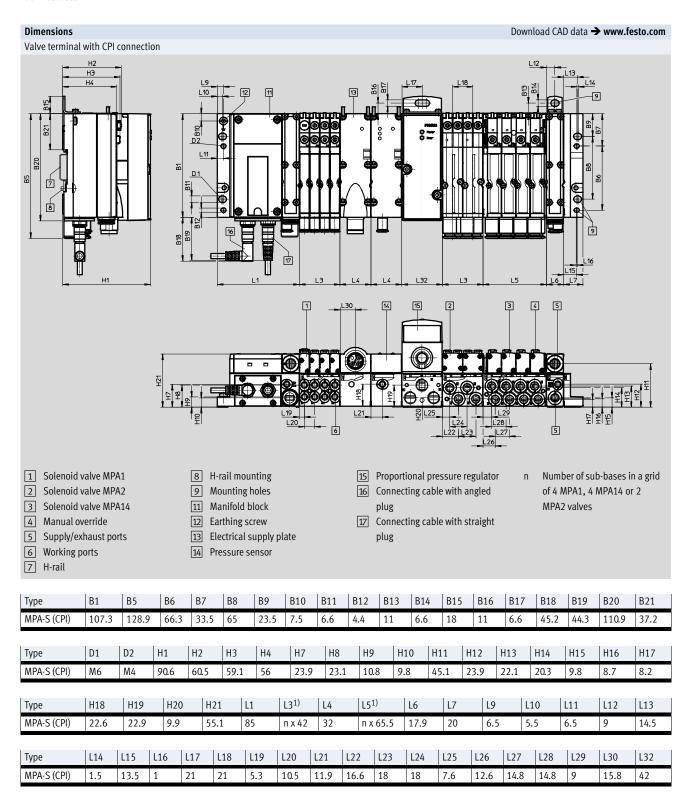
**FESTO** 



n = number of sub-bases (with MPA1, width 10 mm and MPA14 width 14 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)



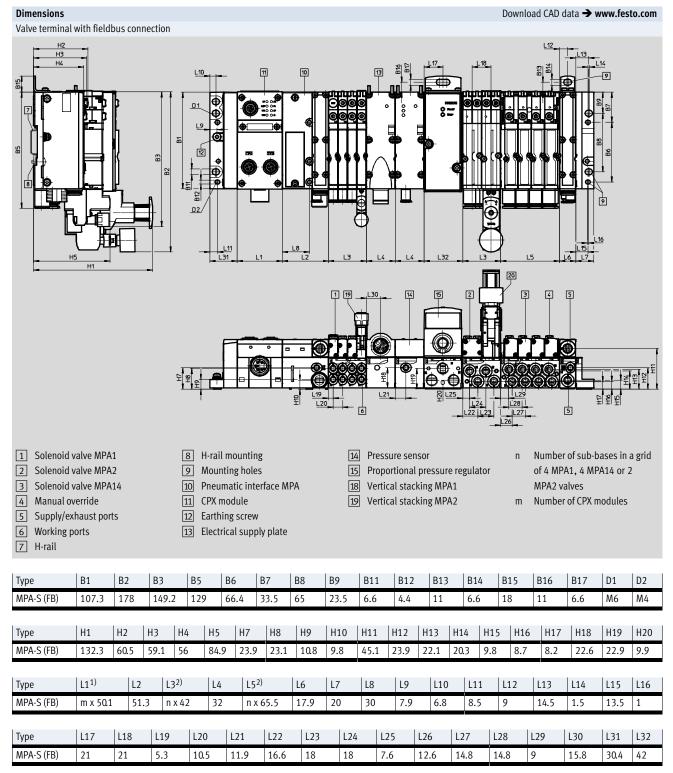
**FESTO** 



<sup>1)</sup> n = number of sub-bases (with MPA1, width 10 mm and MPA14 width 14 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)



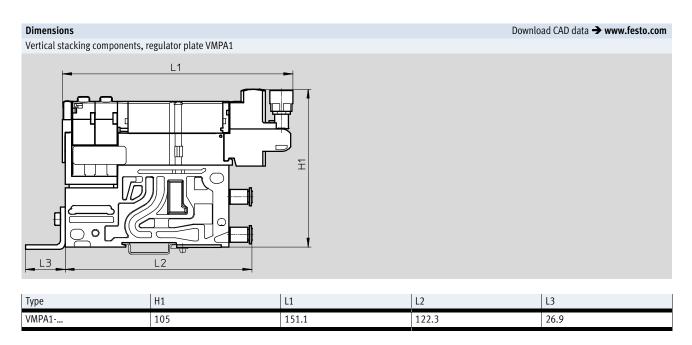
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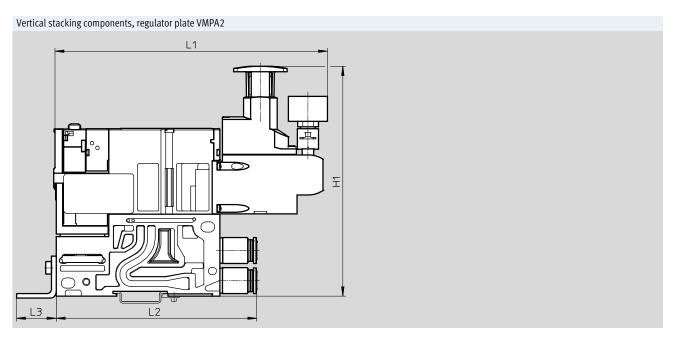


<sup>1)</sup> m = number of CPX modules

<sup>2)</sup> n = number of sub-bases (with MPA1, width 10 mm and MPA14 width 14 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

**FESTO** 

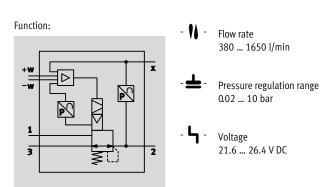




Туре	H1	L1	L2	L3
VMPA2	152	179.6	131.6	26.9

**FESTO** 

Technical data – Proportional pressure regulator VPPM



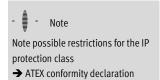


General technical data						
			VPPM-6TA	VPPM-8TA		
Valve function			3-way proportional pressure regulator	•		
Design			Piloted diaphragm regulator			
Type of mounting			Via through-hole or accessories			
Sealing principle			Soft			
Actuation type			Electric			
Type of control			Piloted			
Mounting position			Any			
Reset method			Mechanical spring			
Display type			LED	Back illuminated LCD		
Pneumatic connection	1, 2, 3		Sub-base			
Nominal size	Pressurisation	[mm]	6	8		
	Exhaust	[mm]	4.5	7		
Standard nominal flow rate	2 bar type	[l/min]	380	450		
	6 bar type	[l/min]	900	1050		
	10 bar type	[l/min]	1400	1650		
Product weight		[g]	400	500		
Materials	Housing		Anodised wrought aluminium alloy			

Electrical data		
Electrical connection		Via sub-base
Operating voltage range	[V DC]	21.6 26.4
Residual ripple	[%]	10
Max. electrical power consumption	[W]	7
Duty cycle	[%]	100
Protection against short circuit		For all electrical connections
Reverse polarity protection		For all electrical connections
Protection class to EN 60529		IP65

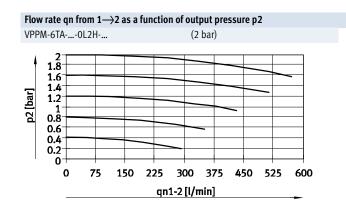


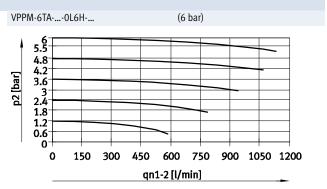
Output pressure is maintained unregulated if the power supply cable is interrupted.

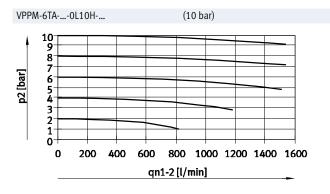




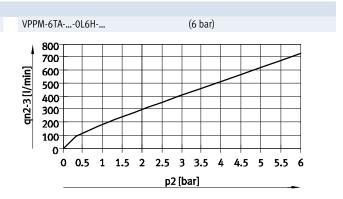
Technical data – Proportional pressure regulator VPPM

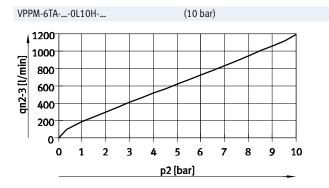






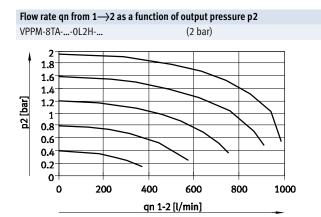
# Flow rate qn from 2→3 as a function of output pressure p2 VPPM-6TA-...-0L2H-... (2 bar) 350 250 250 200 150 100 50 0 0.2 0.4 0.6 0.8 1 1.2 1.4 1.6 1.8 2 p2 [bar]

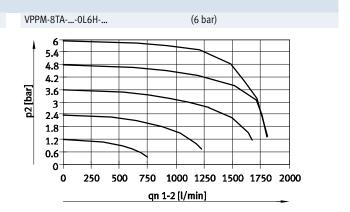


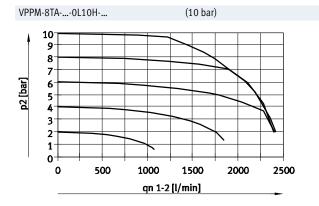


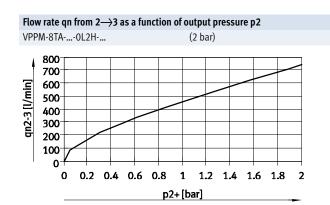
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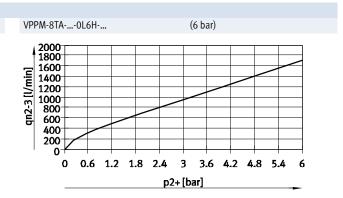
Technical data – Proportional pressure regulator VPPM

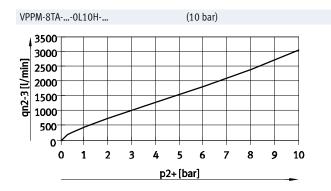














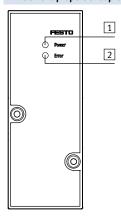
Technical data – Proportional pressure regulator VPPM

Operating and environmental conditions					
			VPPM-6TA	VPPM-8TA	
Operating medium			Compressed air according to ISO 8573-1:2010 [7:4:4]		
			Inert gases		
Note on operating/pilot medium			Lubricated operation not possible		
Pressure regulation range	VPPM0L2H	[bar]	0.02 2		
	VPPM0L6H	[bar]	0.06 6		
	VPPM0L10H	[bar]	0.1 10		
Supply pressure 1 <sup>1)</sup>	VPPM0L2H	[bar]	0 4		
	VPPM0L6H	[bar]	0 8		
	VPPM0L10H	[bar]	0 11		
Max. pressure hysteresis	VPPM0L2H	[bar]	0.01		
	VPPM0L6H	[bar]	0.03		
	VPPM0L10H	[bar]	0.05		
FS (full scale) linearity error	Standard	[%]	2		
	Type S1	[%]	1		
FS (full scale) repetition accuracy		[%]	0.5		
Temperature coefficient		[%/K]	0.04		
Ambient temperature		[°C]	0 60	0 50	
Temperature of medium		[°C]	10 50		
Corrosion resistance class CRC <sup>2)</sup>			2		
CE marking (see declaration of conformity)			To EU EMC Directive <sup>3)</sup>		
Certification			cULus recognized (OL)	-	
			C-Tick		

- 1) Supply pressure 1 should always be 1 bar greater than the maximum regulated output pressure.
- 2) Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
- 3) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → User documentation.

  If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

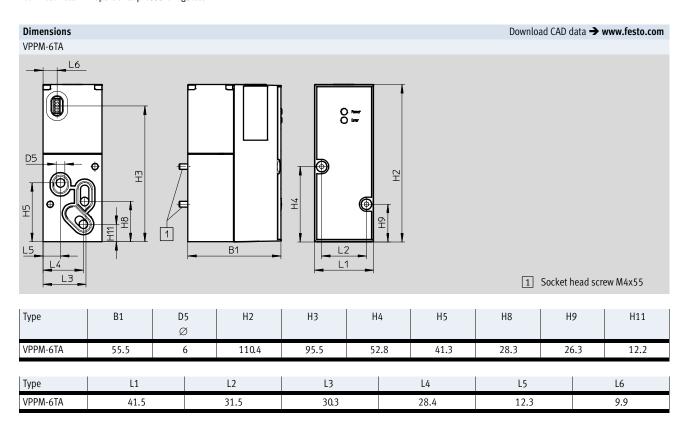
#### LEDs on the proportional pressure regulator VPPM-6TA

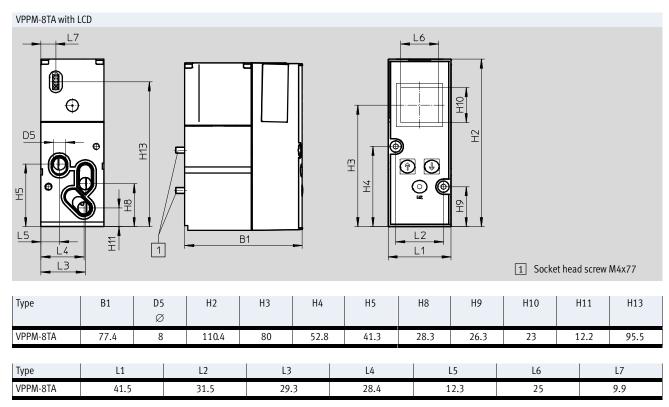


- 1 Green power LED
- 2 Red error LED

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Technical data – Proportional pressure regulator VPPM







Technical data – Proportional pressure regulator VPPM

Ordering data					
Code	Overall accuracy	Supply pressure 1	Pressure regulation range	Part No.	Туре
	[%]	[bar]	[bar]		
QA	2	0 4	0.02 2	542220	VPPM-6TA-L-1-F-0L2H
QD	1	0 4	0.02 2	542217	VPPM-6TA-L-1-F-0L2H-S1
QB	2	0 8	0.06 6	542221	VPPM-6TA-L-1-F-0L6H
QE	1	0 8	0.06 6	542218	VPPM-6TA-L-1-F-0L6H-S1
QC	2	0 11	0.1 10	542222	VPPM-6TA-L-1-F-0L10H
QF	1	0 11	0.1 10	542219	VPPM-6TA-L-1-F-0L10H-S1
QL	1	0 4	0.02 2	572407	VPPM-8TA-L-1-F-0L2H-S1C1
QG	2	0 4	0.02 2	572410	VPPM-8TA-L-1-F-0L2H-C1
QM	1	0 8	0.06 6	572408	VPPM-8TA-L-1-F-0L6H-S1C1
QH	2	0 8	0.06 6	572411	VPPM-8TA-L-1-F-0L6H-C1
QN	1	0 11	0.1 10	572409	VPPM-8TA-L-1-F-0L10H-S1C1
QK	2	0 11	0.1 10	572412	VPPM-8TA-L-1-F-0L10H-C1

Ordering data – Acce	ssories		
Designation		Part No.	Туре
	Mounting	558844	VMPA-BG
	Sub-base without electrical interlinking module or electronics module	542223	VMPA-FB-AP-P1
	Blanking plate	559638	VMPA-P-RP
	Electrical interlinking module for sub-base of the proportional pressure regulator	537998	VMPA1-FB-EV-AB
	Electronics module	542224	VMPA-FB-EMG-P1

rdering data	Code	Valve function	Part No.	Type code
lividual solenoid	valve – width 10 mm			
	5/2-way valve		+	
	Position function 1-32: M	Single solenoid	533342	VMPA1-M1H-M-PI
	Position function 1-32: MS	Single solenoid, mechanical spring return	571334	VMPA1-M1H-MS-PI
	Position function 1-32:	Polymer poppet valve, single solenoid, mechanical spring return	553113	VMPA1-M1H-MU-PI
	Position function 1-32:	Double solenoid	533343	VMPA1-M1H-J-PI
	J 2x 3/2-way valve			
	Position function 1-32:	Normally open	533348	VMPA1-M1H-N-PI
	N			
	Position function 1-32:	Normally open,	556839	VMPA1-M1H-NS-PI
	NS Position function 1-32:	mechanical spring return  Polymer poppet valve, normally open,	553111	VMPA1-M1H-NU-PI
	NU	mechanical spring return	333111	AIMIL WT-IMITH-IMO-LI
	Position function 1-32:	Normally closed	533347	VMPA1-M1H-K-PI
	Position function 1-32:	Normally closed,	556838	VMPA1-M1H-KS-PI
	KS KS	mechanical spring return	223030	
	Position function 1-32:	Polymer poppet valve, normally closed,	553110	VMPA1-M1H-KU-PI
	KU	mechanical spring return		
	Position function 1-32:	1x normally open, 1x normally closed	533349	VMPA1-M1H-H-PI
	Н			
	Position function 1-32: HS	1x normally open, 1x normally closed, mechanical spring return	556840	VMPA1-M1H-HS-PI
	Position function 1-32: HU	Polymer poppet valve, 1x normally open, 1x normally closed, mechanical spring return	553112	VMPA1-M1H-HU-PI
	5/3-way valve	meenumeur spring return		
	Position function 1-32:	Mid-position pressurised	533344	VMPA1-M1H-B-PI
	B Position function 1-32:	Mid-position closed	533345	VMPA1-M1H-G-PI
	G	Mia-position closed	333343	VMPAI-MIN-G-PI
	Position function 1-32:	Mid-position exhausted	533346	VMPA1-M1H-E-PI
	1x 3/2-way valve			
	Position function 1-32:	Normally open, external compressed air supply	540050	VMPA1-M1H-W-PI
	Position function 1-32:	Normally closed, external compressed air supply	534415	VMPA1-M1H-X-PI
	2x 2/2-way valve			
	Position function 1-32:	Normally closed	533350	VMPA1-M1H-D-PI
	D Position function 1 33.	Normally closed	FF/0/4	VMDA4 M411 DC DI
	Position function 1-32: DS	Normally closed, mechanical spring return	556841	VMPA1-M1H-DS-PI
	Position function 1-32:	1x normally closed,	543605	VMPA1-M1H-I-PI
		1x normally closed, reversible only	2 .3003	
acant position – wi	idth 10 mm			
	Position function 1-32:	Blanking plate for a valve position in width 10 mm	533351	VMPA1-RP
	L	A self-adhesive label is supplied.		
<b>V ■</b>				



Ordering data						
_	Code	Description			Part No.	Type code
Vertical stacking mod	ules – width 10 mm					
an ii	Pressure regulator 1-32:	Pressure regulator	For connection 1	0,5 5 bar	564911	VMPA1-B8-R1-M5-06
	PF	plate with fixed				
The state of the s	Pressure regulator 1-32:	threaded		0.5 8.5 bar	564908	VMPA1-B8-R1-M5-10
	PA	connection M5				
, 🕠	Pressure regulator 1-32:		For connection 2	2 5 bar	564912	VMPA1-B8-R2-M5-06
	PH	1		2 05 5	F.(1000	VMDA4 DO DO ME 40
	Pressure regulator 1-32: PC			2 8.5 bar	564909	VMPA1-B8-R2-M5-10
	Pressure regulator 1-32:	1	For connection 4	2 5 bar	564913	VMPA1-B8-R3-M5-06
	PG					
	Pressure regulator 1-32:			2 8.5 bar	564910	VMPA1-B8-R3-M5-10
	PB					
ത ¶	Pressure regulator 1-32:	Pressure regulator	For connection 1	0,5 5 bar	549052	VMPA1-B8-R1C2-C-06
	PF	plate with swivel-				
The state of the s	Pressure regulator 1-32:	ling threaded		0,5 8,5 bar	543339	VMPA1-B8-R1C2-C-10
	PA	connection M5				
1 9	Pressure regulator 1-32:		For connection 2	2 5 bar	549053	VMPA1-B8-R2C2-C-06
	PH			2 051	F/22/2	VALDA A DO DOCO C 40
	Pressure regulator 1-32: PC			2 8,5 bar	543340	VMPA1-B8-R2C2-C-10
	Pressure regulator 1-32:		For connection 4	2 5 bar	549054	VMPA1-B8-R3C2-C-06
	PG		roi connection 4	2 5 Dai	549054	VMPA1-B6-R3C2-C-06
	Pressure regulator 1-32:			2 8,5 bar	543341	VMPA1-B8-R3C2-C-10
	PB			2 0,9 541	313312	VIIII / III DO ROCE C 10
<b>₹</b> >>>	Pressure regulator 1-32:	Vertical pressure sh	ut-off plate	1	567805	VMPA1-HS
	PS	For manually discon	necting individual valve	s from the		
		compressed air sup	ply of the valve terminal	(duct 1 and 12/14		
		pilot air supply), op	erating pressure 3 8 b	ar		
	Pressure gauge 1-32:	Screw-in pressure g	auge with thread M5 for	Unit of measure:	132340	MA-15-10-M5
	VE	pressure regulator p	olate with swivelling	bar		
	Pressure gauge 1-32:	threaded connection	n	Unit of measure:	132341	MA-15-145-M5-PSI
	VD			psi		
	Pressure gauge 1-32:		ing with thread M5 for pr	essure regulator	153291	QSK-M5-4
	VC	plate				
<u> </u>					1	

Ordering data						
	Code	Description		Part No.	Type code	PU <sup>1)</sup>
Fixed restrictor – wid	th 10 mm	-				
	Pneumatic connection 3,	Hollow bolt, for restricting the	3.5 5.5 l/min	572544	VMPA1-FT-NW0.3-10	10
	1-40: V03	exhaust air				
oxdot	Pneumatic connection 5,					
	1-40: Q03					
	Pneumatic connection 3,		9 12 l/min	572545	VMPA1-FT-NW0.5-10	10
	1-40: V05					
	Pneumatic connection 5,					
	1-40: Q05					
	Pneumatic connection 3,		18 22 l/min	572546	VMPA1-FT-NW0.7-10	10
	1-40: V07					
	Pneumatic connection 5,					
	1-40: Q07					
	Pneumatic connection 3,		36 41 l/min	572547	VMPA1-FT-NW1.0-10	10
	1-40: V10					
	Pneumatic connection 5,					
	1-40: Q10					
	Pneumatic connection 3,		52 58 l/min	572548	VMPA1-FT-NW1.2-10	10
	1-40: V12					
	Pneumatic connection 5,					
	1-40: Q12					
	Pneumatic connection 3,		81 89 l/min	572549	VMPA1-FT-NW1.5-10	10
	1-40: V15					
	Pneumatic connection 5,					
	1-40: Q15					
	Pneumatic connection 3,		105 115 l/min	572550	VMPA1-FT-NW1.7-10	10
	1-40: V17					
	Pneumatic connection 5,					
	1-40: Q17					
Restrictor set – width	10 mm					
	_	Fixed restrictor, two of each size,		572543	VMPA1-FT-NW0.3-1.7	14
		two holders and assembly tool				
Holder for fixed restri	ictor – width 10 mm					
Tiolder for fixed festif		Holder for exhaust opening in the	suh-hase	572542	VMPA1-FTI-10	10
		motuce for extraust opening in the	. oun nasc	312342	AIMI VI-I II-IA	10

<sup>1)</sup> Packaging unit.

79

Ordering data	Code	Description		Part No.	Type code
Sub-base – width 10		S 655 April 10			.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Sub Buse Width 1	-	For multi-pin plug/fieldbus, four valve	No duct separation	533352	VMPA1-FB-AP-4-1
		positions, no electrical interlinking	Duct 1 blocked	538657	VMPA1-FB-AP-4-1-T1
		module	Duct 1 blocked and	555901	VMPA1-FB-AP-4-1-S1
			duct 3/5 blocked		
		<b>-</b>			
Sub-bases with che	ck valve in duct 3 and				
	-	For multi-pin plug/fieldbus, four valve	No duct separation	8034547	VMPA1-FB-AP-4-1-RV
		positions, no electrical interlinking	Duct 1 blocked	8034549	VMPA1-FB-AP-4-1-T1-RV
		module	Duct 1 blocked and	8034551	VMPA1-FB-AP-4-1-S1-RV
			duct 3/5 blocked		
Sub-base – includir	g electrical interlinkin	g and electronics module – width 10 mm			
	_	For fieldbus	Four valve positions	546802	VMPA1-AP-4-1-EMS-8
		For multi-pin plug	Four solenoid coils	546806	VMPA1-AP-4-1-EMM-4
		To mate pin plus	Tour solenoid coils	340000	VIII AI AI EIIIII A
			Eight solenoid coils	546804	VMPA1-AP-4-1-EMM-8
		111 42			
Inscription label noi	der for sub-base – wid	For foil		533362	VMPA1-ST-1-4
	_	Inscription label holder for sub-base, tra	incharant for nanor	333302	VMFA1-31-1-4
$\Sigma$ //		foil label	insparent, for paper		
95%	_	For IBS		544384	VMPA1-ST-2-4
	_	Inscription label holder for sub-base. 4-	244204	VIVIPA1-31-2-4	
		macription tabet noticer for sub-base. 4	part, 101 103 0x10		
^	_	Inscription labels, 6 x 10 in frames, 64	nieces	18576	IBS-6x10
		msemption tubets, 6 × 10 m maines, 64	510003	20570	155 OKTO
		'			
Sub-base – width 1	0 mm				
M	-	For individual connection, without ATEX	Internal pilot air	533394	VMPA1-IC-AP-1
		specification	External pilot air	533395	VMPA1-IC-AP-S-1
		For individual connection, with ATEX	Internal pilot air	8005149	VMPA1-IC-AP-1-EX1E
00 00 00 00 00 00 00 00 00 00 00 00 00		specification:			
		II 3G Ex nA IIC T4 XGc	External pilot air	8005150	VMPA1-IC-AP-S-1-EX1E
	1	1	1		
Electronics module	– width 10 mm				
	-	For fieldbus connection,	8 coils	533360	VMPA1-FB-EMS-8
		without separate circuit			
		For fieldbus connection, with separate	8 coils	533361	VMPA1-FB-EMG-8
		circuit			
		For fieldbus connection, with	8 coils	543331	VMPA1-FB-EMS-D2-8
		expanded diagnostic function,			
		without separate circuit			
		For fieldbus connection, with	8 coils	543333	VMPA1-FB-EMG-D2-8
		expanded diagnostic function,			
		with separate circuit			
		For multi-pin connection	4 coils	537987	VMPA1-MPM-EMM-4
		Tor mater pin connection	7 00113	33,70,	VIIII /12 IIII III EIIIIII -



Ordering data					
	Code	Description		Part No.	Type code
Electrical interlinking	module – width 10 mm				
	_	For a multi-pin connection and	4 coils	537993	VMPA1-MPM-EV-AB-4
		AS-interface for a sub-base	8 coils	537994	VMPA1-MPM-EV-AB-8
		For multi-pin plug connection and	4 coils	537995	VMPA1-MPM-EV-ABV-4
		AS-Interface for a sub-base with			
		pneumatic supply plate (on the left	8 coils	537996	VMPA1-MPM-EV-ABV-8
		next to the sub-base)			
A Comment	-	For fieldbus connection and CPI, for sub-	bases MPA size 1	537998	VMPA1-FB-EV-AB
		and 2 and proportional pressure regulat	or		
		For fieldbus connection and CPI for a pno	eumatic supply plate	537999	VMPA1-FB-EV-V



**FESTO** 

Ordering data				
	Code	Valve function	Part No.	Type code
Individual solenoid va	lve – width 14 mm			
	5/2-way valve			
	Position function 1-32:	Single solenoid	573718	VMPA14-M1H-M-PI
	Position function 1-32: MS	single solenoid	573974	VMPA14-M1H-MS-PI
	Position function 1-32:	Double solenoid	573717	VMPA14-M1H-J-PI
	2x 3/2-way valve		1	
	Position function 1-32:	Normally open	573725	VMPA14-M1H-N-PI
	Position function 1-32:	Normally open, mechanical spring return	575977	VMPA14-M1H-NS-PI
	Position function 1-32:	Normally closed	573724	VMPA14-M1H-K-PI
	Position function 1-32:	Normally closed, mechanical spring return	575976	VMPA14-M1H-KS-PI
	Position function 1-32:	1x normally open, 1x normally closed	573726	VMPA14-M1H-H-PI
	Position function 1-32:	1x normally open, 1x normally closed, mechanical spring return	575979	VMPA14-M1H-HS-PI
	5/3-way valve	meenumeur spring return		
	Position function 1-32:	Mid-position pressurised	573719	VMPA14-M1H-B-PI
	Position function 1-32:	Mid-position closed	573721	VMPA14-M1H-G-PI
	Position function 1-32:	Mid-position exhausted	573720	VMPA14-M1H-E-PI
	3/2-way valve			
	Position function 1-32:	Normally open, external compressed air supply	573723	VMPA14-M1H-W-PI
	Position function 1-32:	Normally closed, external compressed air supply	573722	VMPA14-M1H-X-PI
	2x 2/2-way valve			
	Position function 1-32:	Normally closed	573727	VMPA14-M1H-D-PI
	Position function 1-32: DS	Normally closed, mechanical spring return	575978	VMPA14-M1H-DS-PI
	Position function 1-32:	1x normally closed, 1x normally closed, reversible only	573728	VMPA14-M1H-I-PI
Vacant position – wid		In the state of th		WAADA44 DD
	Position function 1-32:	Blanking plate for a valve position in width 14 mm A self-adhesive label is supplied.	573729	VMPA14-RP
Check valve – width 1	/ mm			
Check valve – width 1	4 111111	Check valve for installation in duct 3 or 5	8030830	VMPA14-RV
	_	(delivery: 10 check valves, one assembly tool)	0037820	VINICA14-KV
			•	



**FESTO** 

Ordering data					
	Code	Description		Part No.	Type code
Sub-base – width 1	14 mm				
John.	_	For multi-pin plug/fieldbus, four valve	No duct separation	8074666	VMPA14-FB-AP-4-1
		positions, no electrical interlinking	Duct 1 blocked	8043928	VMPA14-FB-AP-4-1-T1
		module	Duct 1 blocked and	8043929	VMPA14-FB-AP-4-1-S1
			duct 3/5 blocked		
Sub-base – includi	ing electrical interlinki	ng and electronics modules – width 14 mm			
	-	For fieldbus	Four valve positions	8066778	VMPA14-AP-4-1-EMS-8
		For multi-pin plug	Four solenoid coils	8066779	VMPA14-AP-4-1-EMM-4
			Eight solenoid coils	8066780	VMPA14-AP-4-1-EMM-8
nscription label ho	older for sub-base – w			8085996	VMPA14-ST-1-4
ALL STATES	_	1.0	For foil		
		Inscription label holder for sub-base, tr	ansparent, for paper		
		For IBS		8085997	VMPA14-ST-2-4
		Inscription label holder for sub-base. 4	-part, for IBS 6x10		
	-	Inscription labels, 6 x 10 in frames, 64	pieces	18576	IBS-6x10
Sub-base – width :	17				
oun-pase – width .	14 IIIIII  -	For individual connection, without	Internal pilot air	8023666	VMPA14-IC-AP-1
		ATEX specification	•		
		The Specification	External pilot air	8023667	VMPA14-IC-AP-S-1
000000 X		For individual connection, with ATEX	Internal pilot air	8023668	VMPA14-IC-AP-1-EX1E
000		specification: II 3G Ex nA IIC T4 XGc	External pilot air	8023669	VMPA14-IC-AP-S-1-EX1E



**FESTO** 

	Code	Description		Part No.	Type code
Electronics module	e – width 14 mm				
	-	For fieldbus connection,	8 coils	8066764	VMPA14-FB-EMS-8
		without separate circuit			
		For fieldbus connection,	8 coils	8066765	VMPA14-FB-EMG-8
		with separate circuit			
		For fieldbus connection, with	8 coils	8066766	VMPA14-FB-EMS-D2-8
		expanded diagnostic function,			
		without separate circuit			
		For fieldbus connection, with	8 coils	8066767	VMPA14-FB-EMG-D2-8
		expanded diagnostic function,			
		with separate circuit			
		For multi-pin connection	4 coils	8066768	VMPA14-MPM-EMM-4
			8 coils	8066769	VMPA14-MPM-EMM-8
	<u> </u>		<u> </u>		
lectrical interlink	ing module – width 14	mm			
<u> </u>	-	For a multi-pin connection and	4 coils	8066770	VMPA14-MPM-EV-AB-4
<b>*</b>		AS-interface for a sub-base	8 coils	8066771	VMPA14-MPM-EV-AB-8
•		For multi-pin plug connection and	4 coils	8066772	VMPA14-MPM-EV-ABV-4
		AS-Interface for a sub-base with			
		pneumatic supply plate (on the left	8 coils	8066773	VMPA14-MPM-EV-ABV-8
		next to the sub-base)			
•	-	For fieldbus connection and CPI, for su	ıb-bases MPA size 14	8066774	VMPA14-FB-EV-AB



ring data	Code	Valve function	Part No.	Type code			
idual solenoid v	valve – width 20 mm						
<u> </u>	5/2-way valve						
	Position function 1-32:	Single solenoid	537952	VMPA2-M1H-M-PI			
	Position function 1-32:	Single solenoid, mechanical spring return	571333	VMPA2-M1H-MS-PI			
	Position function 1-32:	Double solenoid	537953	VMPA2-M1H-J-PI			
	2x 3/2-way valve						
	Position function 1-32:	Normally open	537958	VMPA2-M1H-N-PI			
	Position function 1-32:	Normally open, mechanical spring return	568655	VMPA2-M1H-NS-PI			
	Position function 1-32:	Normally closed	537957	VMPA2-M1H-K-PI			
	Position function 1-32:	Normally closed,	568656	VMPA2-M1H-KS-PI			
	KS Position function 1-32:	mechanical spring return  1x normally open, 1x normally closed	537959	VMPA2-M1H-H-PI			
	H Position function 1-32:	1x normally open, 1x normally closed,	568658	VMPA2-M1H-HS-PI			
	HS	mechanical spring return					
	5/3-way valve						
	Position function 1-32:	Mid-position pressurised	537954	VMPA2-M1H-B-PI			
	Position function 1-32:	Mid-position closed	537955	VMPA2-M1H-G-PI			
	Position function 1-32:	Mid-position exhausted	537956	VMPA2-M1H-E-PI			
	1x 3/2-way valve						
	Position function 1-32:	Normally open, external compressed air supply	540051	VMPA2-M1H-W-PI			
	Position function 1-32:	Normally closed, external compressed air supply	537961	VMPA2-M1H-X-PI			
	2x 2/2-way valve						
	Position function 1-32:	Normally closed	537960	VMPA2-M1H-D-PI			
	Position function 1-32:	Normally closed, mechanical spring return	568657	VMPA2-M1H-DS-PI			
	Position function 1-32:	1x normally closed, 1x normally closed, reversible only	543703	VMPA2-M1H-I-PI			
	1.	2					
acant position – wi	dth 20 mm						
	Position function 1-32:	Blanking plate for a valve position in width 20 mm A self-adhesive label is supplied.	537962	VMPA2-RP			



85

ring data	Code	Valve function			Dart No	Typo codo
		vaive function			Part No.	Type code
ical stacking mod	dules – width 20 mm	I	T = .	Γ		
	Pressure regulator 1-32:	Pressure regulator	For connection 1	0.5 8.5 bar	543342	VMPA2-B8-R1C2-C-10
	PA	plate				
	Pressure regulator 1-32:	(with 10 mm cartridge		0.5 5 bar	549055	VMPA2-B8-R1C2-C-06
	PF	connection for				
	Pressure regulator 1-32:	pressure gauge)	For connection 2	2 8.5 bar	543343	VMPA2-B8-R2C2-C-10
	PC					
	Pressure regulator 1-32:			2 5 bar	549056	VMPA2-B8-R2C2-C-06
	PH					
	Pressure regulator 1-32:		For connection 4	2 8.5 bar	543344	VMPA2-B8-R3C2-C-10
	PB					
	Pressure regulator 1-32:			2 5 bar	549057	VMPA2-B8-R3C2-C-06
	PG					
	Pressure regulator 1-32:		For connection 2,	0.5 8.5 bar	543347	VMPA2-B8-R6C2-C-10
	PL		reversible			
	Pressure regulator 1-32:			0.5 5 bar	549113	VMPA2-B8-R6C2-C-06
	PN					
	Pressure regulator 1-32:		For connection 4,	0.5 8.5 bar	543348	VMPA2-B8-R7C2-C-10
	PK		reversible			
	Pressure regulator 1-32:			0.5 5 bar	549114	VMPA2-B8-R7C2-C-06
	PM					
	Pressure regulator 1-32:	Vertical supply plate	Connecting thread	G1/8	8029486	VMPA2-VSP-0
•>>> •	PV					
			With fitting for tubing	6 mm	8035441	
>>>1			0.D.	8 mm	8029488	VMPA2-VSP-QS8
				10 mm	8029489	VMPA2-VSP-QS10
				1/4"		VMPA2-VSP-QS1/4
				5/16"	8029491	VMPA2-VSP-QS5/16
	Pressure gauge 1-32:	Pressure gauge, 10 mm	Display unit	0 16 bar	543487	PAGN-26-16-P10
	T	cartridge connection,	bar/psi	0 10 bar	543488	PAGN-26-10-P10
	-	for pressure regulating	Display unit	0 1.0 MPa	563736	PAGN-26-1M-P10
		valve plate	MPa	0 1.6 MPa	563735	PAGN-26-1.6M-P10
	Pressure gauge 1-32:	Threaded adapter for ca	tridge connection 10 m	m to thread	565811	QSP10-G1/8
<b>Ø</b>	VF	G1/8				
		1			1	
eck valve – width :	20 mm					
	-	Check valve for installat	ion in duct 3 or 5		8039821	VMPA2-RV
		(delivery: 10 check valve	s, one assembly tool)			
			•			

**FESTO** 

rdering data		1		1	_
	Code	Description		Part No.	Type code
ub-base – width	20 mm				
	-	For multi-pin plug/fieldbus, two valve	No duct separation	538000	VMPA2-FB-AP-2-1
		positions, no electrical interlinking	Duct 1 blocked	538677	VMPA2-FB-AP-2-1-T0
		module	Duct 1 blocked and	555902	VMPA2-FB-AP-2-1-S0
			duct 3/5 blocked		
b-bases for che	ck valves – width 20 m	m			
	_	For multi-pin plug/fieldbus, two valve	No duct separation	578863	VMPA2-FB-APF-2-1
		positions, no electrical interlinking	Duct 1 blocked	578864	VMPA2-FB-APF-2-1-T0
		module	Duct 1 blocked and	578865	VMPA2-FB-APF-2-1-S0
			duct 3/5 blocked		
ıh-hases with ch	eck valve in duct 3 and	1.5 _ width 20 mm			
און וווווא כשכט אונוו (נו	_	For multi-pin plug/fieldbus, two valve	No duct separation	8034548	VMPA2-FB-AP-2-1-RV
		positions, no electrical interlinking	Duct 1 blocked	8034550	VMPA2-FB-AP-2-1-TO-RV
		module	Duct 1 blocked and	8034552	VMPA2-FB-AP-2-1-S0-RV
		module	duct 3/5 blocked	0034332	VINIT A2-1 D-A1-2-1-30-KV
ıh haco includ	ling electrical interlinki	ng and electronics modules – width 20 mm			
ıb-base – Iliciuu		For fieldbus	Two valve positions	546803	VMPA2-AP-2-1-EMS-4
<b>11</b>		Tor netubus	Two valve positions	340003	VIVIT A2-AF-2-1-LIVI3-4
		For multi-pin plug	Two solenoid coils	546807	VMPA2-AP-2-1-EMM-2
		. , -			
			Four solenoid coils	546805	VMPA2-AP-2-1-EMM-4
:	-14	: 111. 20			
scription label n	older for sub-base – wi			F22242	VIIIDA4 CT 4 /
	_	For foil		533362	VMPA1-ST-1-4
		Inscription label holder for sub-base, tra	ansparent, for paper		
		foil label			
	_	For IBS	. 6	544384	VMPA1-ST-2-4
		Inscription label holder for sub-base. 4-	part, for IBS 6x10		
<u>~</u>	_	Inscription labels, 6 x 10 in frames, 64	pieces	18576	IBS-6x10
ub-base – width	20 mm				
M	-	For individual connection, without ATEX	Internal pilot air	537981	VMPA2-IC-AP-1
		specification	External pilot air	537982	VMPA2-IC-AP-S-1
0' [Par ~ Color ]	h	For individual connection, with ATEX	Internal pilot air	8005151	VMPA2-IC-AP-1-EX1E
		specification:			



Ordering data		la		ls	-
	Code	Description		Part No.	Type code
Electronics module	e – width 20 mm				
જીશી	_	For fieldbus connection,	4 coils	537983	VMPA2-FB-EMS-4
1997 I		without separate circuit			
		For fieldbus connection,	4 coils	537984	VMPA2-FB-EMG-4
		with separate circuit			
		For fieldbus connection, with	4 coils	543332	VMPA2-FB-EMS-D2-4
		expanded diagnostic function,			
		without separate circuit			
		For fieldbus connection, with	4 coils	543334	VMPA2-FB-EMG-D2-4
		expanded diagnostic function,			
		with separate circuit			
		For multi-pin connection	2 coils	537985	VMPA2-MPM-EMM-2
			8 coils	537986	VMPA2-MPM-EMM-4
		·			
lectrical interlinki	ing module – width 20	mm			
	-	For a multi-pin connection and	2 coils	537989	VMPA2-MPM-EV-AB-2
	ş.	AS-interface for a sub-base	4 coils	537993	VMPA1-MPM-EV-AB-4
		For multi-pin plug connection and	2 coils	537991	VMPA2-MPM-EV-ABV-2
		AS-Interface for a sub-base with			
		pneumatic supply plate (on the left	4 coils	537995	VMPA1-MPM-EV-ABV-4
		next to the sub-base)			
/ Section	-	For fieldbus connection and CPI, for su	b-bases MPA size 1	537998	VMPA1-FB-EV-AB
	<b>&gt;</b>	and 2 and proportional pressure regul	ator		
				1	



Ordering data						
	Code	Full-scale linearity error	Input pressure 1	Pressure regulation range	Part No.	Type code
Proportional pressure	e regulator					
	QA	2%	0 4 bar	0.02 2 bar	542220	VPPM-6TA-L-1-F-0L2H
8.	QD	1%	0 4 bar	0.02 2 bar	542217	VPPM-6TA-L-1-F-0L2H-S1
	QB	2%	0 8 bar	0.06 6 bar	542221	VPPM-6TA-L-1-F-0L6H
	QE	1%	0 8 bar	0.06 6 bar	542218	VPPM-6TA-L-1-F-0L6H-S1
	QC	2%	0 11 bar	0.1 10 bar	542222	VPPM-6TA-L-1-F-0L10H
	QF	1%	0 11 bar	0.1 10 bar	542219	VPPM-6TA-L-1-F-0L10H-S1
	QL	1%	0 4 bar	0.02 2 bar	572407	VPPM-8TA-L-1-F-0L2H-S1C1
	QG	2%	0 4 bar	0.02 2 bar	572410	VPPM-8TA-L-1-F-0L2H-C1
	QM	1%	0 8 bar	0.06 6 bar	572408	VPPM-8TA-L-1-F-0L6H-S1C1
	QH	2%	0 8 bar	0.06 6 bar	572411	VPPM-8TA-L-1-F-0L6H-C1
	QN	1%	0 11 bar	0.1 10 bar	572409	VPPM-8TA-L-1-F-0L10H-S1C1
	QK	2%	0 11 bar	0.1 10 bar	572412	VPPM-8TA-L-1-F-0L10H-C1

Ordering data			
Designation		Part No.	Type code
Sub-base for proportion	onal pressure regulator		
	Without electrical interlinking module or electronics module	542223	VMPA-FB-AP-P1
Electronics module for	proportional pressure regulator		
	-	542224	VMPA-FB-EMG-P1

Ordering data				1-	
Designation				Part No.	Type code
End plate and fieldbu	us pneumatic interface				
	Right-hand end plate with connection 82/84	4 for ducted exhaust air		8029133	VMPA-EPR-G
	(connecting thread M5)				VALUE OF THE CO.
	Pneumatic interface, ducted exhaust air, int		. 1	533370	VMPA-FB-EPL-G
	Pneumatic interface, ducted exhaust air, in	ternal pilot air, for CPX r	netal interlinking	552286	VMPA-FB-EPLM-G
	module			F22260	VAADA ED EDLE
	Pneumatic interface, ducted exhaust air, ex Pneumatic interface, ducted exhaust air, ex		motal interlinking	533369 552285	VMPA-FB-EPL-E VMPA-FB-EPLM-E
	module	terriat pilot all, for CFA i	netat intertinking	332263	VIVIFA-FD-EFLIVI-E
$\checkmark$	Pneumatic interface, flat plate silencer, inte	rnal nilot air		533372	VMPA-FB-EPL-GU
	Pneumatic interface, flat plate silencer, inte		etal interlinking	552288	VMPA-FB-EPLM-GU
	module	inat phot an, for Cr A m	etat intertinking	332200	VIIII A I D EI EIII GO
	Pneumatic interface, flat plate silencer, exte	ernal pilot air		533371	VMPA-FB-EPL-EU
	Pneumatic interface, flat plate silencer, exte	· · · · · · · · · · · · · · · · · · ·	etal interlinking	552287	VMPA-FB-EPLM-EU
	module	p		332207	
lectrical interface fo	or AS-Interface				
	4 inputs/4 outputs,	Internal pilot air	Ducted exhaust	546989	VMPA-ASI-EPL-G-4E4A-Z
	to spec. 2.1		air		
			Silencers	546991	VMPA-ASI-EPL-GU-4E4A-Z
		External pilot air	Ducted exhaust	546988	VMPA-ASI-EPL-E-4E4A-Z
			air		
			Silencers	546990	VMPA-ASI-EPL-EU-4E4A-Z
	8 inputs/8 outputs,	Internal pilot air	Ducted exhaust	546993	VMPA-ASI-EPL-G-8E8A-Z
	to spec. 2.1		air		
			Silencers	546995	VMPA-ASI-EPL-GU-8E8A-Z
		External pilot air	Ducted exhaust	546992	VMPA-ASI-EPL-E-8E8A-Z
			air		
			Silencers	546994	VMPA-ASI-EPL-EU-8E8A-Z
	8 inputs/8 outputs,	Internal pilot air	Ducted exhaust	573184	VMPA-ASI-EPL-G-8E8A-CE
	to spec. 3.0, expanded addressing range		air		VALUE ACT EDIT CIL OFOA CE
		Fotom al milet aim	Silencers	573186	VMPA-ASI-EPL-GU-8E8A-CE
		External pilot air	Ducted exhaust	573183	VMPA-ASI-EPL-E-8E8A-CE
			air	F7240F	VANDA ACI EDI EILOFOA CE
			Silencers	573185	VMPA-ASI-EPL-EU-8E8A-CE
onnection block for	AS-Interface				
connection block for	M12 socket, 5-pin			195704	CPX-AB-4-M12X2-5POL
	M8 socket, 3-pin			195706	CPX-AB-8-M8-3POL
	Spring-loaded terminals, 32-pin			195708	CPX-AB-8-KL-4POL
	Sub-D socket, 25-pin			525676	CPX-AB-1-SUB-BU-25POL
~	Quick connection socket, 4-pin			525636	CPX-AB-4-HAR-4POL
lectrical interface fo	or CPI				
	External pilot air, ducted exhaust air			546983	VMPA-CPI-EPL-E
	Internal pilot air, ducted exhaust air			546984	VMPA-CPI-EPL-G
	External pilot air, silencer	546985	VMPA-CPI-EPL-EU		
169 P	Internal pilot air, silencer				VMPA-CPI-EPL-GU
- VIE	<u> </u>			546986	
lectrical interface fo	or multi-pin plug connection				
ما ما ما ما	External pilot air, ducted exhaust air			540893	VMPA1-MPM-EPL-E
	Internal pilot air, ducted exhaust air			540894	VMPA1-MPM-EPL-G
	External pilot air, silencer			540895	VMPA1-MPM-EPL-EU
	Internal pilot air, silencer			540896	VMPA1-MPM-EPL-GU
<b>Y</b> /	internat pitot an, sitelitel			J40070	A INTENTENTE INTERFER



Designation			Part No.	Type code
Electrical supply plat	e			
- Common of the	Plug connection M18, 3-pin		541082	VMPA-FB-SP-V
	Plug connection 7/8", 5-pin		541083	VMPA-FB-SP-7/8-V-5POL
	Plug connection 7/8", 4-pin		541084	VMPA-FB-SP-7/8-V-4POL
Pressure sensors				
	For monitoring the operating pressure in duct 1		541085	VMPA-FB-PS-1
	For monitoring the pressure in exhaust ducts 3 and	d 5	541086	VMPA-FB-PS-3/5
	For monitoring an external process pressure		541087	VMPA-FB-PS-P1
Cover				
	Blanking plate		559638	VMPA-P-RP
	Cover cap for manual override with coded cover cap, manual override non-detenting (10 pieces)  Cover cap for manual override, covered, manual override blocked (10 pieces)		540897	VMPA-HBT-B
			540898	VMPA-HBV-B
	Cover cap for manual override, manual override de without accessories (10 pieces)	etenting, can be operated manually	8002234	VAMC-L1-CD
	Inscription label holder for inscription label and comanual override (blocked) (10 pieces)	over for signal status display and	570818	ASLR-D-L1
Seal for sub-base				
<b>b</b>	MPA with ducted exhaust air	No duct separation	533359	VMPA1-DP
		Duct 1 separated	533363	VMPA1-DP-P
		Duct 3/5 separated	533364	VMPA1-DP-RS
LAE		Duct 1 and 3/5 separated	533365	VMPA1-DP-PRS
	MPA with flat plate silencer	No duct separation	533355	VMPA1-DPU
		Duct 1 separated	533356	VMPA1-DPU-P
1		Duct 3/5 separated	533357	VMPA1-DPU-RS
]		Duct 1 and 3/5 separated	533358	VMPA1-DPU-PRS

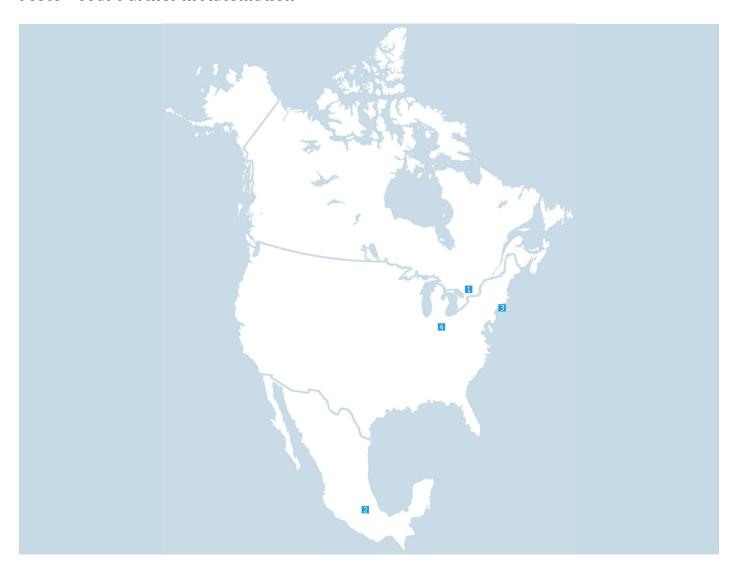
Ordering data				
Designation			Part No.	Type code
xhaust plate				
·	Ducted exhaust air, with 10 mm push-in connector		533375	VMPA-AP
	Ducted exhaust air, with connector QS-3/8		541629	VMPA-AP-3/8
	2 2/2		7.222	
	Flat plate silencer		533374	VMPA-APU
	'			
upply plate (withou	ut exhaust plate)			
<b>^</b>	For ducted exhaust air		533354	VMPA1-FB-SP
	For flat plate silencer		533353	VMPA1-FB-SPU
	Tot that phate shericer		33333	VINITAL-I D-3FO
lulti-pin plug conn				VALDA IVALO II
	Cover without interconnecting cable for self-assembly	Ta.=	533198	VMPA-KMS-H
	PVC interconnecting cable for 8 solenoid coils	2.5 m	533195	VMPA-KMS1-8-2,5
		5 m	533196	VMPA-KMS1-8-5
		10 m	533197	VMPA-KMS1-8-10
	PVC interconnecting cable for 24 solenoid coils	2.5 m	533192	VMPA-KMS1-24-2,5
		5 m	533193	VMPA-KMS1-24-5
		10 m	533194	VMPA-KMS1-24-10
	PUR interconnecting cable for 8 solenoid coils,	2.5 m	533504	VMPA-KMS2-8-2,5-PUR
	suitable for energy chains	5 m	533505	VMPA-KMS2-8-5-PUR
		10 m	533506	VMPA-KMS2-8-10-PUR
	PUR interconnecting cable for 24 solenoid coils,	2.5 m	533501	VMPA-KMS2-24-2,5-PUR
	suitable for energy chains	5 m	533502	VMPA-KMS2-24-5-PUR
		10 m	533503	VMPA-KMS2-24-10-PUR
, , ,				
iterconnecting cab	le, AS-interface connection	0.5	0000000	NEDII MARCE I/ OF MARCI
	• Straight socket, M12 x 1, 5-pin, A-coded	0.5 m	8000208	NEBU-M12G5-K-0.5-M12G4
	Straight plug connector, M12 x 1, 4-pin, A-coded			
	Modular system for interconnecting cables			→ Internet: nebu
	modular system for interconnecting capies		-	Tinternet: nebu
	l- CDIti			
nterconnecting cab	Angled plug connector, 5-pin	0.25 m	F40227	MI CD 2 WC MD 0 25
	<ul><li>Angled plug connector, 5-pin</li><li>Angled socket, 5-pin</li></ul>	0.25 m 0.5 m	540327 540328	KVI-CP-3-WS-WD-0,25
	Aligieu Sucket, 5-pili			KVI-CP-3-WS-WD-0,5
The state of the s		2 m	540329	KVI-CP-3-WS-WD-2
		5 m	540330	KVI-CP-3-WS-WD-5
	a Ctrainht ulug sammastar, 5	8 m	540331	KVI-CP-3-WS-WD-8
	Straight socket 5 pin	2 m	540332	KVI-CP-3-GS-GD-2
	Straight socket, 5-pin	5 m	540333	KVI-CP-3-GS-GD-5
CONTRACTOR OF THE PARTY OF THE		8 m	540334	KVI-CP-3-GS-GD-8

Ordering data				
Designation			Part No.	Type code
Push-in fitting for	r sub-base, pneumatic interface, supply plate			
	Connecting thread M5 for tubing O.D.	3 mm (10 pieces)	153313	QSM-M5-3-I
		4 mm (10 pieces)	153315	QSM-M5-4-I
		6 mm (10 pieces)	153317	QSM-M5-6-I
		5/32" (1 piece)	130593	QSM-M5-5/32-I-U-M
		3/16" (1 piece)	183750	QSM-M5-3/16-I-U-M
		1/4" (50 pieces)	130591	QSM-M5-1/4-I-U-M
	Connecting thread M7 for tubing O.D.	4 mm (10 pieces)	153319	QSM-M7-4-I
		6 mm (10 pieces)	153321	QSM-M7-6-I
		3/16" (1 piece)	183739	QSM-M7-3/16-I-U-M
		1/4" (50 pieces)	183740	QSM-M7-1/4-I-U-M
	Connecting thread G1/8 for tubing O.D.	6 mm (10 pieces)	186107	QS-G1/8-6-I
		8 mm (10 pieces)	186109	QS-G1/8-8-I
		1/4" (1 piece)	183741	QS-1/8-1/4-I-U-M
		5/16" (1 piece)	183742	QS-1/8-5/16-I-U-M
	Connecting thread G1/4 for tubing O.D.	8 mm (10 piece)	186110	QS-G1/4-8-I
		10 mm (10 pieces)	186112	QS-G1/4-10-I
		5/16" (1 piece)	183743	QS-1/4-5/16-I-U-M
		3/8" (1 piece)	183744	QS-1/4-3/8-I-U-M
		5/0 (1 piece)	107/174	23 2/3 2/01 0 m
Silencer				
	Connecting thread	M5 (1 piece)	165003	UC-M5
		M7 (1 piece)	161418	UC-M7
		G1/4 (1 piece)	165004	UC-1/4
		G1/8 (1 piece)	161419	UC-1/8
	Push-in sleeve connection	3 mm (1 piece)	165005	UC-QS-3H
	Tush in steeve connection	4 mm (1 piece)	165006	UC-QS-4H
		6 mm (1 piece)	165007	UC-QS-6H
		8 mm (1 piece)	175611	UC-QS-8H
		10 mm (1 piece)	526475	UC-QS-10H
		10 mm (1 piece)	320473	00 Q3 10H
Blanking plug				
Starraing plag	M5 thread		3843	B-M5
	(10 pieces)		3013	55
	(10 pieces)			
	M7 thread		174309	B-M7
	(10 pieces)		174309	o mi/
	G1/8 thread		3568	B-1/8
	(10 pieces)		3300	D-1/0
	G1/4 thread		3569	B-1/4
	(10 pieces)		3309	U-1/ <del>4</del>
	(10 hieres)			
Plug				
^	Blanking plug for tubing O.D.	4 mm	153267	QSC-4H
	(10 pieces)	6 mm	153268	QSC-6H
0	(20 pieces)	8 mm	153269	QSC-8H
		10 mm	153270	QSC-10H
		3/16"	564785	QBC-3/16H-U
		1/4"	564786	QBC-1/4H-U
		5/16"	564787	QBC-5/16H-U
		3/8"	564788	QBC-3/8H-U
		٥١٥	204/88	Q9C-3/0H-U



Ordering data				
Designation			Part No.	Type code
nscription labels				
	For foil Inscription label holder for sub-base, transparent, for paper	Can be used for VMPA1, VMPA2	533362	VMPA1-ST-1-4
	foil label	Can be used for VMPA14	8085996	VMPA14-ST-1-4
	For IBS Inscription label holder for sub-base. 4-part, for IBS 6x10	Can be used for VMPA1, VMPA2	544384	VMPA1-ST-2-4
		Can be used for VMPA14	8085997	VMPA14-ST-2-4
	Inscription labels, 6 x 10 in frames, 64 pieces		18576	IBS-6x10
	Inscription label holder for an inscription label and a cover for 10 pieces	iption label holder for an inscription label and a cover for the manual override, leces		ASLR-D-L1
Mounting				
	For H-rail		526032	CPX-CPA-BG-NRH
00	Mounting (for supply plate)	te)		VMPA-BG-RW
	Mounting (for proportional pressure regulator sub-base)		558844	VMPA-BG
ser documentation				
	MPA pneumatic components	German	534240	P.BE-MPA-DE
		English	534241	P.BE-MPA-EN
		French	534243	P.BE-MPA-FR
		Spanish	534242	P.BE-MPA-ES
		Italian	534244	P.BE-MPA-IT
	AADA daariintian afalantuuria aanuuruuta	German	562112	P.BE-MPA-Elektronik-DE
	MPA description of electronic components			
	MPA description of electronic components (pneumatic modules, pressure sensors, proportional	English	562113	P.BE-MPA-Elektronik-EN
	(pneumatic modules, pressure sensors, proportional	English French	562113 562115	
	·	English French Spanish	562113 562115 562114	P.BE-MPA-Elektronik-EN P.BE-MPA-Elektronik-FR P.BE-MPA-Elektronik-ES

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