FESTO



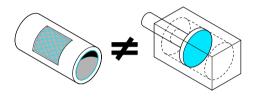
Key features

Mode of operation

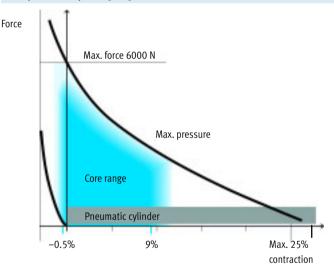


Fluidic Muscle is a tensile actuator which mimics the natural movement of a muscle. It consists of contractible tubing and appropriate connectors. The contractible tubing is made up of a rubber diaphragm with a non-crimped fibre made of aramid yarns on the inside. The diaphragm provides a hermetic seal enclosing the operating medium. The yarns serve as a reinforcement and trans-

mit power. When internal pressure is applied, diaphragm extends in the circumferential direction. This creates a tensile force and a contraction motion in the longitudinal direction. The usable tensile force is at its maximum at the start of the contraction and then decreases with the stroke.



Force profile and operating range



The muscle expands lengthways when it is pretensioned by an external force. When pressurised, on the other hand, the muscle contracts, i.e. its length decreases.

Areas of application

Clamping

- High force combined with a small diameter
- Insensitive to dirt
- Frictionless movement
- Hermetically sealed

Vibrating and shaking

- Frequency up to 150 HzAmplitude/frequency can be
- adjusted independently of each other
- Insensitive to dirt

Pneumatic spring

- Adjustable spring force
- Frictionless movement
- Hermetically sealed
- Easy to handle

Other

- Positioning using pressure
- High acceleration of a load

Key features

FESTO

→ page 11

Fluidic Muscle DMSP with press-fitted connection



In the DMSP, the diaphragm is crimped by means of a sleeve and the adapters are integrated.

Nominal length

The nominal length of the Fluidic Muscle is defined in the non-pressurised, load-free state. It corresponds to the visible muscle length between the connections (\rightarrow page 16).

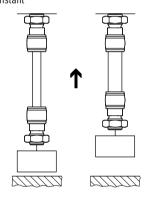
Single-acting actuator

In the simplest case, the Fluidic Muscle operates as a single-acting actuator against a mechanical spring or a load. The mechanical spring pretensions the muscle out of its normal position when in the expanded, non-pressurised state. Ideal: 0.5% of nominal length. This operating state is ideal with regard to the technical properties of the Fluidic Muscle: in the unpressurised state, the diaphragm is not compressed. When pressurised, a muscle pretensioned in this way develops maximum force with optimum dynamic characteristics and minimum air consumption.

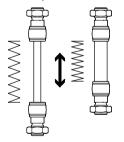
The most effective operating range is provided with contractions below 9%. The smaller the degree of contraction of the Fluidic Muscle, the more effectively it works

The muscle behaves like a spring when there is a change in external force: it follows the application of force. With the Fluidic Muscle, both the pretensioning force of this "pneumatic spring" and its spring stiffness can be varied. The Fluidic Muscle can be operated as a spring with constant pressure or constant volume. This produces different spring characteristics that enable the spring effect to be matched perfectly to the application.

Load = Constant



Pressure/volume = Constant



- 📱 - Note

If the muscle is fed with compressed air and the volume id blocked, the pressure in the muscle can increase significantly when the external force is varied.

Sizing examples → page 20

2017/12 - Subject to change

Fluidic Muscle DMSP FESTO

Key features

Sizing

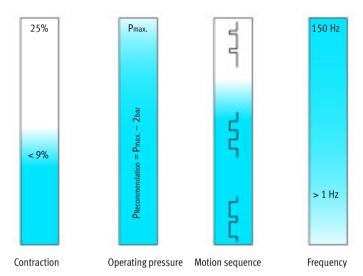
The simplest and most reliable way to ensure correct sizing is by going through the specialist department "Membrane Technologies" at Festo. Otherwise, calculation software is available to help you size the Fluidic Muscle. You can also use the force/displacement graphs to make a rough estimate.

Sizing of the Fluidic Muscle is explained using examples → page 20.



→membrantechnologie@festo.com

Efficient range



- · 🛮 Note
- Kinking, compression or torsion are not permissible
 - → lead to failure of the diaphragm
- Pretensioning by up to 0.5% will prevent kinking and compression
- Avoid unpressurised state
 - → residual pressure up to 0.5 bar

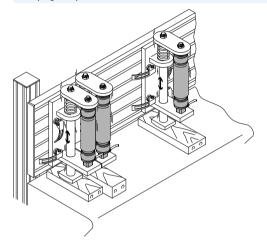
Application examples

FESTO

Successful areas of application Clamping

- High force combined with a small diameter
- Insensitive to dirt
- Frictionless movement
- · Hermetically sealed

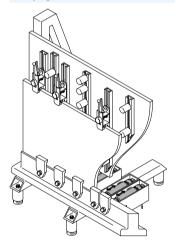
Clamping workpieces



High forces combined with a small diameter? Not a problem for the Fluidic Muscle.

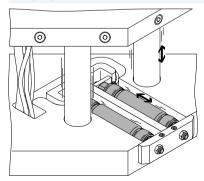
Thanks to its small diameter, it can be integrated and used in the smallest of spaces, e.g. when clamping workpieces. It has an initial force 10 times higher than that of a conventional pneumatic cylinder.

Clamping metal sheets



The Fluidic Muscle enables large and unwieldy workpieces, such as plates, walls and side covers, to be easily clamped so they can be machined (turning, drilling, milling). This brings out the muscle's outstanding characteristics, such as high force combined with a small diameter, frictionless and thus jerk-free movement, insensitivity to dirt (swarf, abraded particles) and hermetically sealed design.

Clamping parts to be joined



In joining processes such as those that take place in welding machines, the components to be welded are held in place by the Fluidic Muscle during the joining procedure. Here, too, the muscle can make the most of its high force combined with a small diameter.

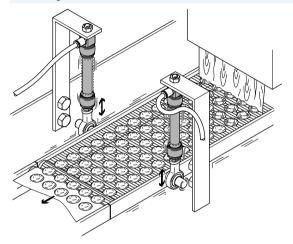


Application examples

Successful areas of application Vibrating and shaking

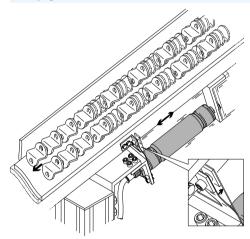
- Frequency up to 150 Hz
- Amplitude/frequency can be adjusted independently of each other
- Insensitive to dirt

Distributing



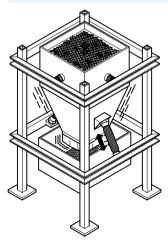
When a viscous coating agent is applied to a fixed substance carrier, a vibrating support is required to ensure even distribution over the surface. In the case of strokes of less than 1 mm, the Fluidic Muscle can achieve cycle rates of up to 150 Hz.

Conveying



The Fluidic Muscle is exceptionally well suited to transporting or aligning parts. Amplitude and cycle rate can be adjusted simply and independently of each other. The muscle's flexibility makes it possible to set the optimum conveying speed for any conveying process.

Releasing



Hoppers and silos are often susceptible to problems, such as a "jamming arch" forming during feeding. In practice, discharge aids such as vibrators or knockers are used to prevent such a jam from forming. This function can be implemented with the help of the Fluidic Muscle. The frequency can be set in an infinitely adjustable manner up to 150 Hz, independently of the amplitude. This guarantees a continuous conveying process.

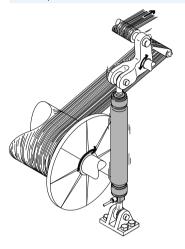
FESTO

Application examples

Successful areas of application Pneumatic spring

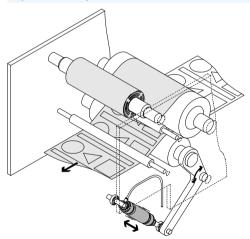
- Adjustable spring force
- Frictionless movement
- Hermetically sealed
- Easy to handle

Stress equalisation



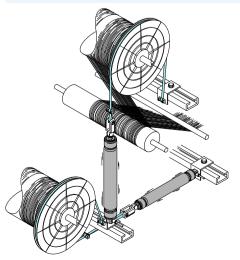
In all applications in which threads, films, papers or tapes are transported or wound and unwound using rollers, high stresses develop (peak stresses) and the continuous material being transported can tear. With its adjustable spring force and frictionless movement, the Fluidic Muscle can absorb these stresses. The muscle stands out because of the simple adjustment of the spring strength by means of the pressure and hence by its ease of use. Changes to the process require a change of the mechanical spring and weights. The Fluidic Muscle is an excellent replacement for existing solutions using loads and mechanical springs.

Adjustable contact pressure



The Fluidic Muscle is exceptionally well suited to pressing on rollers. The contact pressure can be varied using the operating pressure. The design means that components do not become stuck and there are thus no peak forces. The Fluidic Muscle is hermetically sealed and can be disconnected from the compressed air supply. It will nevertheless continue to perform its function.

Brakes for tension regulation



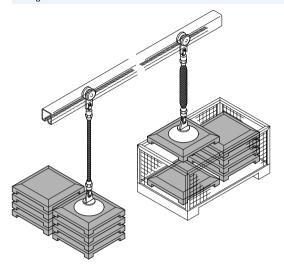
The spring properties of the Fluidic Muscle make it exceptionally well suited to regulating the thread tension when winding threads. The tension in the threads is always as high as it needs to be for the process in question. This means that the optimum thread tension is always available, leading to better protection of the threads and counteracting wear on all components.

Application examples



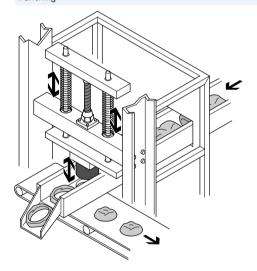
Other possible applications

Lifting aid



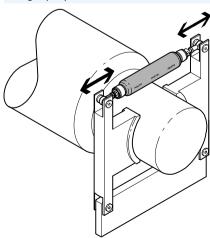
Achieving intermediate positions? Very simple, using pressure regulation: the workpieces can be raised or lowered as required by pressurising or exhausting the muscle via a hand lever valve. Muscle lengths up to 9 m facilitate various types of application.

Punching



Very high cycle rates can be achieved with the muscle, on the one hand because of its low weight and on the other because it has no moving parts (e.g. a piston). The simple design – one muscle pretensioned using two springs – replaces a complicated toggle lever clamping system using cylinders.

Emergency stop device



The Fluidic Muscle is setting benchmarks in applications that require fast response times. The emergency stop for rollers demands both speed and a high initial force. This can prevent risks to the operator in the event of malfunctions.

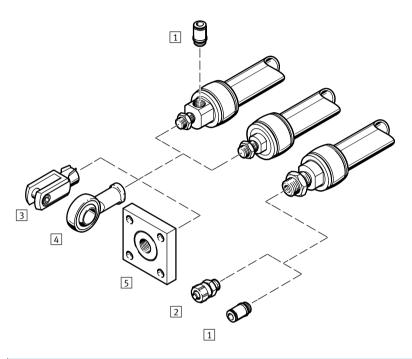


Product range overview

Function	Version	I.D. [mm]	Nominal length [mm]	Lifting force [N]
Single-acting,	Fluidic Muscle with press	-fitted connect		
pulling		5	30 1000	0 140
		10	40 9000	0 630
		20	60 9000	0 1500
		40	120 9000	0 6000

I.D. [mm]	Max. permissible pretensioning	Max. permissible contraction	Operating pressure [bar]	→ Page/Internet
Fluidic Muscle with press-fitted connections	, ,			
5	1% of nominal length	20% of nominal length	0 6	11
10	3% of nominal length	25% of nominal length	0 8	
	370 or monimac tengen	2570 01 11011111101 10113111	5 5	
20	4% of nominal length	25% of nominal length	0 6	
40	5% of nominal length	25% of nominal length	0 6	
	Jan San San San San San San San San San S			

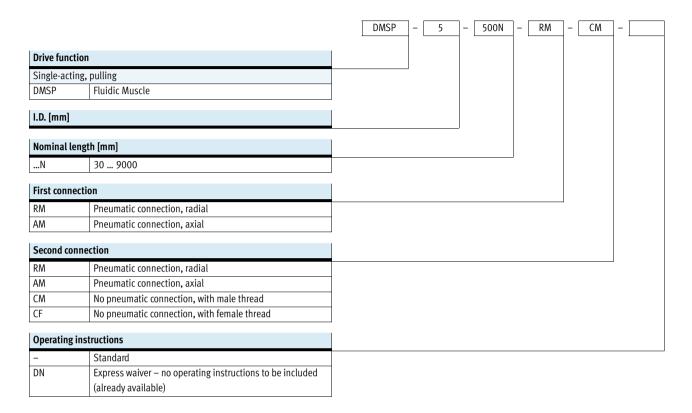




Acce	ssories						
		Description	Size				→ Page/Internet
			5	10	20	40	
1	Push-in fittings	For connecting compressed air tubing with standard outside					qs
	QSM/QS	diameters	-	-	-	-	
2	Quick connectors	For connecting compressed air tubing with standard internal					ck
	CK	diameters	_	-	-	-	
3	Rod clevis	Permits swivel motion of the Fluidic Muscle in one plane					19
	SG		-	-	-	-	
4	Rod eye	With spherical bearing					19
	SGS		-	-	-	-	
5	Coupling pieces	To compensate for radial deviations					19
	KSZ		-	-	•	•	
	Coupling pieces	To compensate for radial deviations					19
	KSG		_		-	•	

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Type codes





DMSP-...-RM-CM

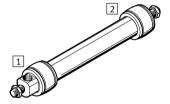
- 1 Radial connection
- 2 No connection, with male thread

DMSP-...-RM-RM

- 1 Radial connection
- 2 Radial connection

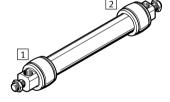
DMSP-...-RM-AM

- 1 Radial connection
- 2 Axial connection





- 1 Axial connection
- 2 No connection, with male thread



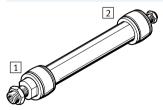
DMSP-...-AM-AM

- 1 Axial connection
- 2 Axial connection



DMSP-...-RM-CF (DMSP-5)

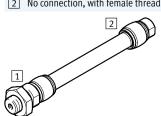
- 1 Radial connection
- 2 No connection, with female thread

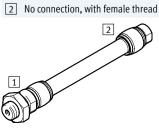


DMSP-...-AM-CF (DMSP-5)

2017/12 - Subject to change

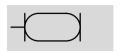
1 Axial connection





Fluidic Muscle DMSP FESTO

Technical data











General technical data								
Size		5	10	20	40			
Pneumatic connection		M3	G1/8 G1/4 G3/8					
Design		Contracting diaphragm	Contracting diaphragm					
Mode of operation		Single-acting, pulling						
I.D.	[mm]	5	10	20	40			
Nominal length	[mm]	30 1000	40 9000	60 9000	120 9000			
Stroke	[mm]	0 200	0 2250	0 2250	0 2250			
Max. additional load, freely suspended	[kg]	5	30	80	250			
Max. permissible pretensioning ¹⁾		1% of nominal length	3% of nominal length	4% of nominal length	5% of nominal length			
Max. permissible contraction		20% of nominal length	25% of nominal length					
Max. perm. offset of connections		Angle tolerance: ≤ 1.0°						
		Parallelism tolerance: ± 0	.5 % (up to 400 mm nomina	al length), ≤ 2 mm (from 40	0 mm nominal length)			
Type of mounting		Via accessories						
Mounting position		Any (an external guide is	Any (an external guide is required if lateral forces occur)					

¹⁾ The max. pretensioning is achieved when the max. permissible freely suspended payload is attached.

Operating and environmental conditi	ons					
Size		5	10	20	40	
Operating pressure	[bar]	0 6	0 8	0 6	0 6	
Operating medium		Compressed air according to ISO 8573-1:2010 [7:-:-]				
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)				
Ambient temperature	[°C]	-5 +60				
Corrosion resistance class CRC ¹⁾		2				
Certification		TÜV				

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070 Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Forces [N] at max. permissible operating pressure				
Size	5	10	20	40
Theoretical force ¹⁾	140	630	1500	6000

¹⁾ For minimum nominal length, the force is reduced by approx. 10%.

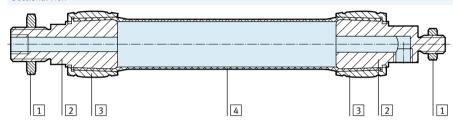


Technical data

Weight [g]				
Size	5	10	20	40
Product weight for 0 m length				
DMSPRM-CM	10	58	169	675
DMSPRM-RM	11	66	182	707
DMSPRM-AM	12	75	202	767
DMSPAM-CM	12	66	189	735
DMSPAM-AM	14	83	222	827
DMSPRM-CF	7	-	-	-
DMSPAM-CF	9	-	-	-
Additional weight per 1 m length	27	94	178	340

Materials

Sectional view



Fluid	lic Muscle	
1	Nut	Galvanised steel
2	Flange	Clear anodised wrought aluminium alloy
3	Sleeve	Clear anodised wrought aluminium alloy
4	Diaphragm	AR, CR
	Note on materials	RoHS-compliant
		Free of copper and PTFE
		Contains paint-wetting impairment substances



Technical data

Permissible force F [N] as a function of the contraction h [%] of the nominal length

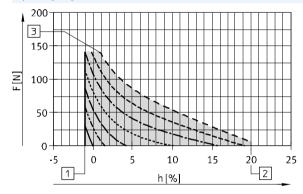
Force/displacement diagrams and sizing ranges

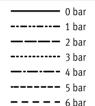
The limits specified in the technical data must be complied with when using the Fluidic Muscle. The graphs below illustrate the operating range of the Fluidic Muscle as a function of the diameter, within the limits shown below.

Using the graphs

- The upper limit of the grey area indicates the maximum permissible force.
- 2. The right limiting curve of the grey area indicates the maximum permissible operating pressure.
- 3. The right vertical limit of the grey area indicates the maximum permissible contraction.
- 4. The left limit of the grey area indicates the load limit of the muscle in terms of the maximum permissible pretensioning.



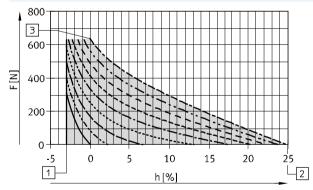




Sizing examples → page 20

- 1 Max. permissible pretensioning
- 2 Max. permissible contraction
- 3 Theoretical force (140 N) at max. operating pressure
 - Permissible operating range

Operating range DMSP-10-100N-...



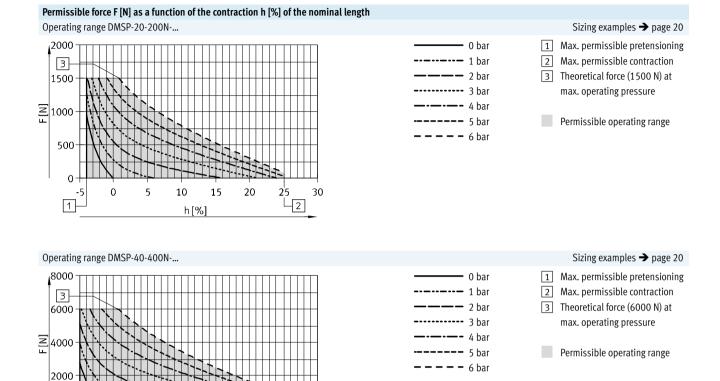


Sizing examples → page 20

- 1 Max. permissible pretensioning
- 2 Max. permissible contraction
- 3 Theoretical force (630 N) at max. operating pressure
- Permissible operating range



Technical data



30

- 🖣 - Note

The actual value of the force as a factor of the contraction can vary according to the product characteristics and the ambient conditions present.

The deviation can be compensated if the pressure is adapted up to the maximum permissible operating pressure.

10

h[%]

15

The simplest and most reliable way to ensure correct sizing is by going through the specialist department "Membrane Technologies" at Festo.

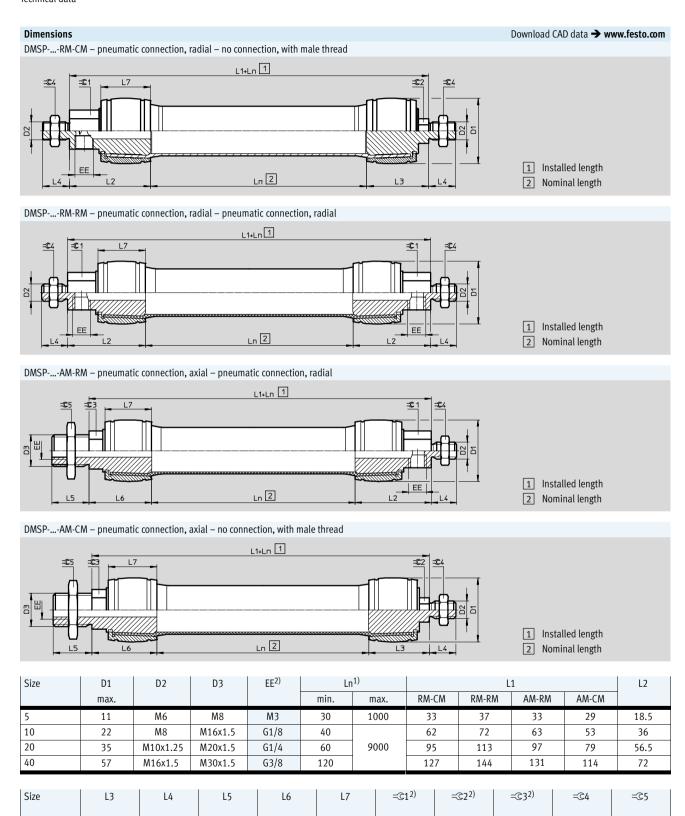
We can take all the crucial parameters for your application into consideration.

We will be happy to help!

Membrane Technologies

→membrantechnologie@festo.com

Technical data



1) Tolerance < 100 mm ±1 mm, 100 ... 400 mm ±1%, > 400 mm ±4 mm.

14.5

38.5

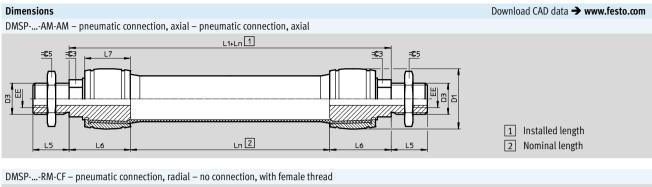
Parallel orientation of the spanner flats on the left and right connection side can lead to deviations (for production reasons).

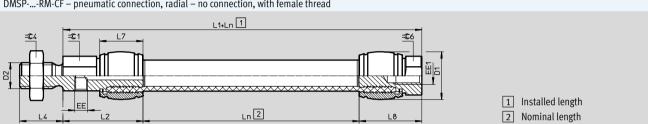
14.5

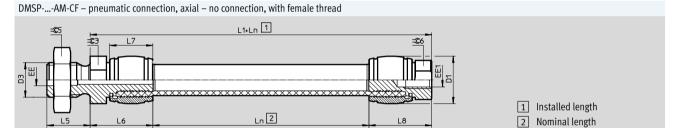
40.5



Technical data







Size	D1	D2	D3	EE	EE1	Ln	Ln ¹⁾ L1			L2	
	max.					min.	max.	AM-AM	RM-CF	AM-CF	
5	11	M6	M8	M3	M4	30	1000	29	33	29	18.5
10	22	M8	M16x1.5	G1/8	-	40		54	-	-	36
20	35	M10x1.25	M20x1.5	G1/4	-	60	9000	81	-	-	56.5
40	57	M16x1.5	M30x1.5	G3/8	-	120		118	-	-	72

Size	L4	L5	L6	L7	L8	=©1 ²⁾	=©3 ²⁾	=©4	=©5	=©6
5	10	10	14.5	10	14.5	8	10	13	13	8
10	15	16	27	19	-	17	17	13	24	-
20	20	18	40.5	30	-	19	20	17	30	-
40	24	35	59	44	-	30	30	24	46	-

- Tolerance < 100 mm ±1 mm, 100 ... 400 mm ±1%, > 400 mm ±4 mm.
 Parallel orientation of the spanner flats on the left and right connection side can lead to deviations (for production reasons).

Diameter expansion at maximum contract	tion			
Size	5	10	20	40
[mm]	12	24	40	80

Fluidic Muscle DMSP Ordering data – Modular products





dering table								
e		5	10	20	40	Condi-	Code	Entry
						tions		code
Module no.		3733012	541403	541404	541405			
Function		Fluidic Muscle with p	ress-fitted connection	n			DMSP	DMS
Size	[mm]	5	10	20	40			
Nominal length	[mm]	30 1000	40 9000	60 9000	120 9000		N	N
First connection		Radial, male thread					-RM	
		Mounting thread/sup	ply port					
	M6 / M3	M8 / G1/8	M10x1.25 / G1/4	M16x1.5 / G3/8				
		Axial, male thread					-AM	
	Mounting thread/sup	, , ,						
		M8 / M3	M16x1.5 / G1/8	M20x1.5 / G1/4	M30x1.5 / G3/8			
Second connection		Closed, male thread					-CM	
		Mounting thread						
		M6	M8	M10x1.25	M16x1.5			
		Closed, female	-				-CF	
		thread						
		Mounting thread						
		M4						
		Radial, male thread					-RM	
		Mounting thread/sup	1 1 1					
		M6 / M3	M8 / G1/8	M10x1.25 / G1/4	M16x1.5 / G3/8			
		Axial, male thread					-AM	
		Mounting thread/sup						
		M8 / M3	M16x1.5 / G1/8	M20x1.5 / G1/4	M30x1.5 / G3/8			
Operating instructions		Standard						
		Express waiver – no o	ress waiver – no operating instructions to be included (already available)				-DN	

M Mandatory data	
------------------	--

Transfer order c	od	e								
		DMSP	-	-	N	-		-	-	



Accessories

Ordering data						Tech	nnical data -	➤ Internet: piston-rod attachment
Description	For size	Part No.	Туре		Description	For size	Part No.	Туре
Rod eye SGS					Coupling piece	KSG		
- M	5	9254	SGS-M6		~	5	-	
6	10	9255	SGS-M8			10	-	
O	20	9261	SGS-M10x1,25			20	32963	KSG-M10x1,25
	40	9263	SGS-M16x1,5 ¹⁾	_	40	32965	KSG-M16x1,5	
Rod clevis SG					Coupling piece	KSZ		
a. 🔊	5	3110	SG-M6		&	5	36123	KSZ-M6
	10	3111	SG-M8			10	36124	KSZ-M8
	20	6144	SG-M10x1,25			20	36125	KSZ-M10x1,25
	40	40 6146 SG-M16x1,5 ¹⁾				40	36127	KSZ-M16x1,5



- Note

- If there is a dynamic load on the DMSP40, the technical data will be subject to restrictions because of the accessories.
 Fundamentals: rated load, friction torque where μ = 0.2:
- Endurance limit at 6000 N:
 1 million load cycles
 (higher values on request)
- Endurance limit at 4000 N:10 million load cycles

Sizing

Example 1

Lifting a constant load

The muscle is to be used to lift a constant load of 60 kg, free of forces, from a supporting surface, and raise it a distance of 10 mm. The compressed air supply provides a maximum of 6 bar.

The size (diameter and nominal length) of the Fluidic Muscle needs to be determined.



Note

The simplest and most reliable way to ensure correct sizing is by going through the specialist department "Membrane Technologies" at Festo.

We can take all the crucial parameters for your application into consideration.

We will be happy to help!

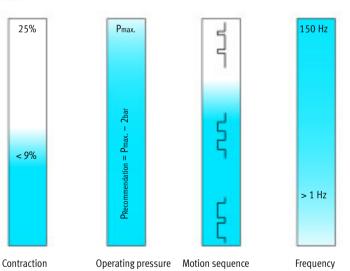
Membrane Technologies

→membrantechnologie@festo.com

General conditions		Values
Required force at rest	[N]	0
Required stroke	[mm]	10
Required force in contracted state	[N]	Approx. 600
Max. possible operating pressure	[bar]	6

Choice of parameters

Efficient range



Steps	Selection	Input parameters	Result
Step 1: Calculation of nominal length (stroke 10 mm/contraction 5%)	200 mm		
Choice of operating pressure (p _{max.} – 2 bar)	4 bar		
Step 2:			
Input of values into engineering tool	Nominal length:	200 mm	
	Stroke:	10 mm	
	Operating pressure:	4 bar	
Intermediate result for force	Size:	20 mm	
			674 N
Step 3:			
Adjustment of input values	Operating pressure:	3.7 bar	
Result:			609 N

Solution

Sizing

Example 2

Use as a tension spring

In this example, the muscle is to be used as a tension spring.

The size (diameter and nominal length) of the Fluidic Muscle needs to be determined.



Note

The simplest and most reliable way to ensure correct sizing is by going through the specialist department "Membrane Technologies" at Festo.

We can take all the crucial parameters for your application into consideration. We will be happy to help!

Membrane Technologies

→ membrantechnologie@de.festo.om

If you are determining the size yourself, you must follow this recommendation: contraction < 9%, operating pressure $p_{Recommendation} = p_{max.} - 2$ bar, see choice of parameters

General conditions		Values
Required force in extended state	[N]	2000
Required force in contracted state	[N]	1000
Required stroke (spring length)	[mm]	50
Operating pressure	[bar]	2

Solution

Step 1

Determine the required muscle size

Determine the most suitable muscle diameter on the basis of the required

The required force is 2000 N, therefore a DMSP-40-... is selected.

Step 2

Enter load point 1

Load point 1 is entered into the force/

displacement diagram for the

DMSP-40-....

Force F = 2000 N Pressure p = 2 bar

Step 3

Enter load point 2

Load point 2 is entered into the force/

displacement diagram.

Force F = 1000 N Pressure p = 2 bar

Step 4

Read the length change

The change in the length of the muscle is read off between the load points on

the X-axis (contraction in %).

Result:

8.7% contraction.

Step 5

Calculate the nominal length

The required nominal muscle length for a stroke of 50 mm is obtained by

dividing by the contraction in %.

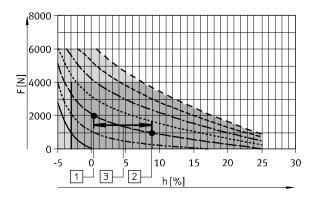
50 mm / 8.7% ~ 575 mm.

Step 6 Result

The nominal length of the muscle to be ordered is 575 mm.

For use as a tension spring with a force of 2000 N and a spring travel of 50 mm, a DMSP-40-575N-... is

required.



- 0 bar 1 bar 3 bar 4 bar 5 bar 6 bar
- 1 Load point 1
- Load point 2
- Change in length = 8.7%