

Handling modules HSP

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Handling modules HSP

Key features at a glance

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Field of application

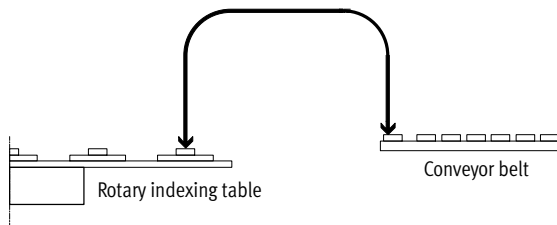
The handling module is a new generation of function modules for the automatic transfer, feed and removal of small parts in extremely confined spaces.

This is achieved by means of a guided vertical and horizontal motion sequence. A backlash-free cross-guide

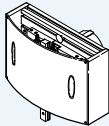
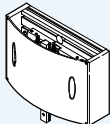
with recirculating ball bearing elements ensures high precision and good rigidity. The combination of a semi-rotary drive and a slotted guide system produces a compact unit for a complete pick and place cycle.

Special features

- Compact design
- Extremely short cycle times
- Low cost
- Simple commissioning
- For working loads up to 1.6 kg
- Stroke adjustment along Y- and Z-axes
- Wait positions possible
- No planning costs



Three drive variants are available

	Pneumatic: HSP-...-AP, with swivel module DSM	Without drive: HSP-...-AS, with drive shaft
		
Advantages		
	• Fast • Cost-effective • Ready to install • No system planning required • Simple commissioning	• Compact • Universal compatibility • Variable drive interface • On request: Drive options in combination with servo motors EMMS-AS
Technical data		
Stroke	Y [mm]	52 ... 170
	Z [mm]	20 ... 70
Min. cycle time	[s]	0.6 ... 1.0
Working load	[g]	0 ... 1600
Repetition accuracy at end positions	[mm]	±0.02
Wait positions		Max. 2
Function of wait position		Pulling with return cylinder
Repetition accuracy at wait positions	[mm]	< 1
Data sheet		➔ 8

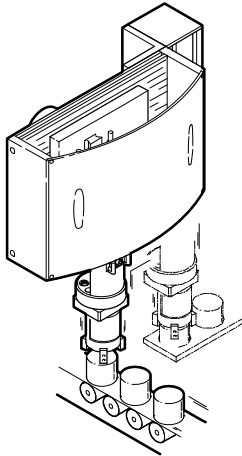
Handling modules HSP

Typical applications

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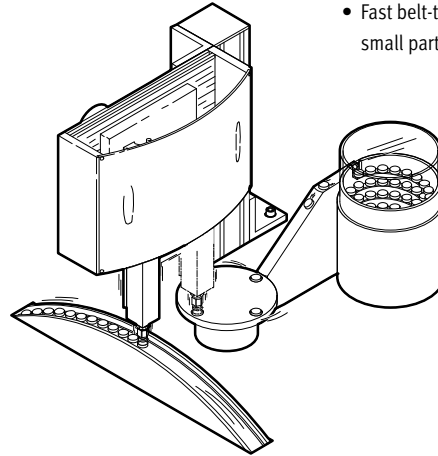
HSP-...-AP, pneumatic

Linear transfer



- Fast feed and removal, e.g. for linear transfer or rotary indexing table

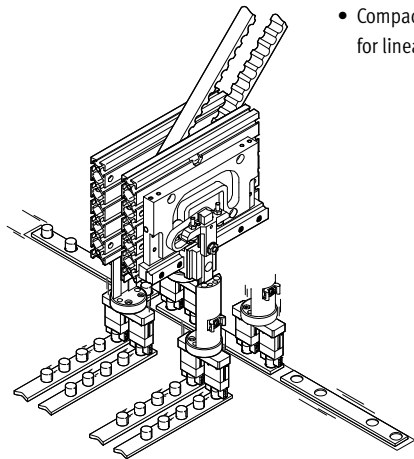
Belt-type part positioning



- Fast belt-type part positioning of small parts

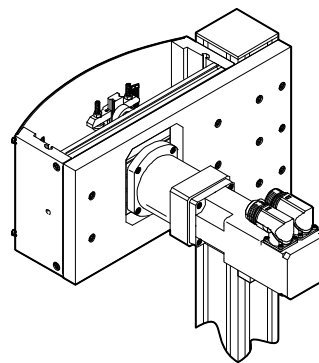
HSP-...-AS, without drive

Linear transfer



- Compact twin pick and place unit for linear transfer

Rotary indexing table, linear transfer



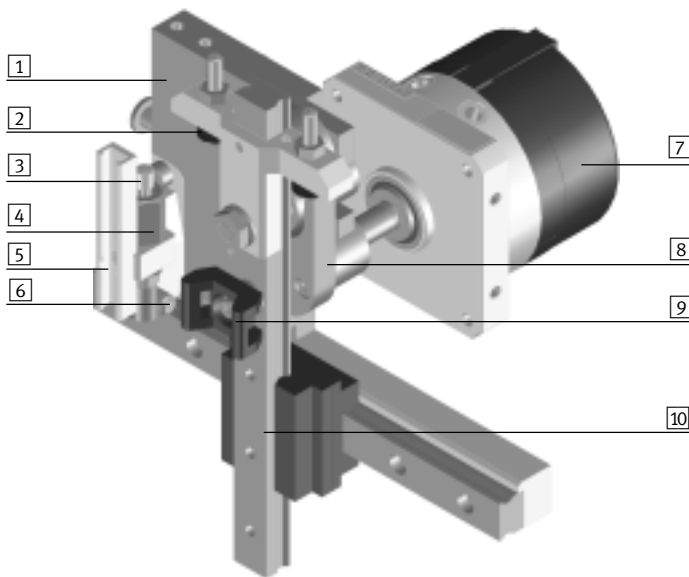
- Fast and flexible pick and place unit with servo motor EMMS-AS
- Electrical variant using third-party motor

Handling modules HSP

Key features at a glance

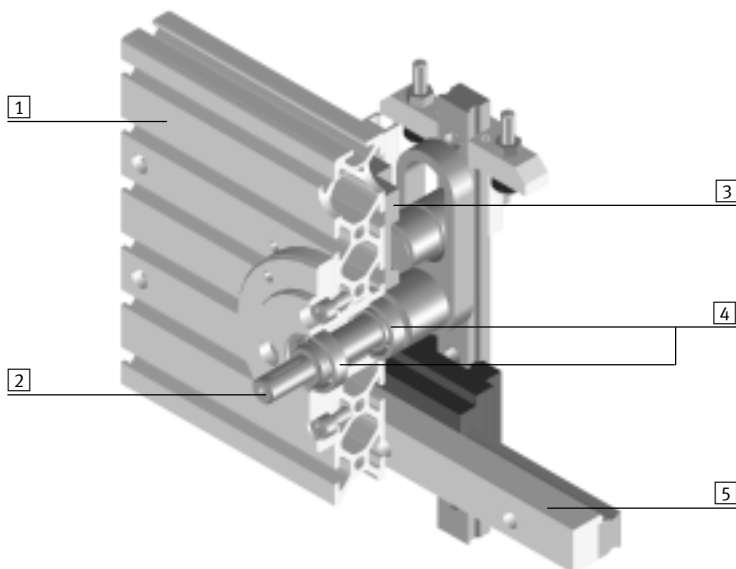
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HSP-...-AP – pneumatic with swivel module DSM



- 1 Slotted guide plate
- 2 Adjustable stop
- 3 Shock absorber YSRW
- 4 Stop sleeve
- 5 Sensor rail
- 6 Pressure piece
- 7 Swivel module DSM
- 8 Swivel lever
- 9 Cable binder holder
- 10 Cross-guide

HSP-...-AS – without drive (rear side)



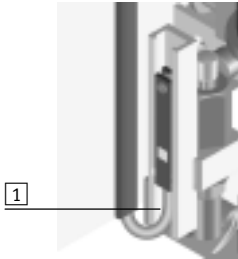
- 1 Back plate
- 2 Shaft with Woodruff key
- 3 Slotted guide plate
- 4 Ball bearings
- 5 Aluminium rail for alignment of slotted guide plates

Handling modules HSP

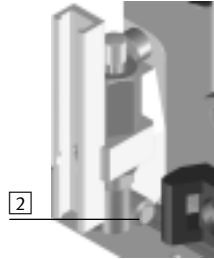
Key features at a glance

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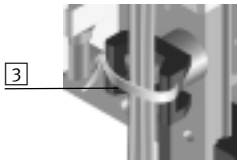
The technology in detail



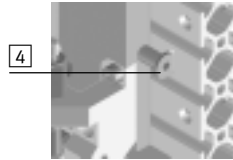
- 1 Proximity sensor cables are installed via profile slots in the side and back plate.



- 2 The pressure piece guarantees freedom from backlash and precision at the end positions and in the effective linear stroke along the Z-axis.



- 3 Cable binder holders facilitate the secure routing of tubing and cables.

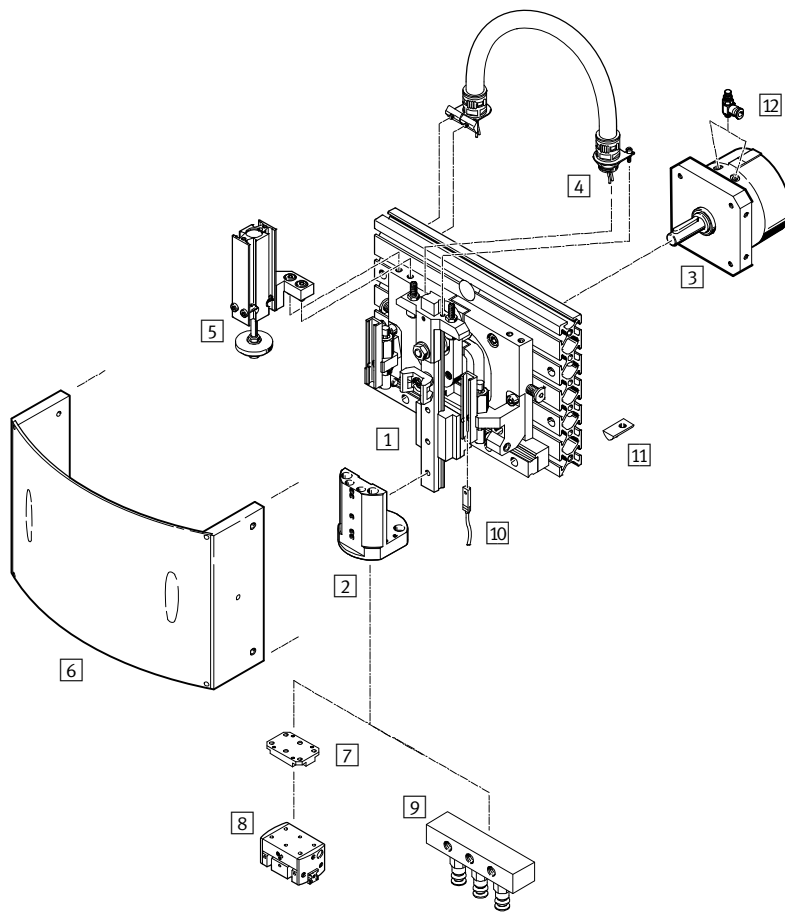


- 4 The adjustable slotted guide plate permits precise stroke setting.

Handling modules HSP

Peripherals overview

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Handling modules HSP

Peripherals overview



Accessories		
	Description	→ Page/Internet
1 Handling module HSP	Standard module without accessories	9
2 Adapter kit HAPG	Interface for grippers, semi-rotary drives, etc.	21
3 Swivel module DSM	Pneumatic drive, adapted to each size	dsm
4 Installation kit MKRP	Conduit to protect electric cables and tubing	21
5 Wait position module BWL-/BWR-HSP	With pneumatic drive: Function for retracting the swivel arm from operating area	22
6 Cover kit BSD-HSP	To protect against accidental contact	22
7 Adapter kit	Interface between HSP and gripper	gripper
8 Gripper	Parallel/Three-point/Radial/Angle gripper, appropriate gripper for every application	gripper
9 Suction cups	Appropriate suction cup for every application	suction cup
10 Proximity sensor SME-/SMT-8	Sensing facility for end positions	23
11 Slot nut HMBN	Mounting element	23
12 Non-return and flow control valve GRLA	Speed setting of pneumatic drives	grla

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Type codes

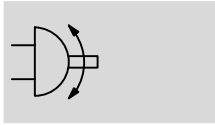
		HSP	–	12	–	AP	–	SD	–	WR
Type										
HSP	Handling module, double-acting									
Size										
Drive										
AP	Pneumatic drive									
Function										
SD	Protective cover									
Function										
WR	Wait position on right									
WL	Wait position on left									

Handling modules HSP, pneumatic

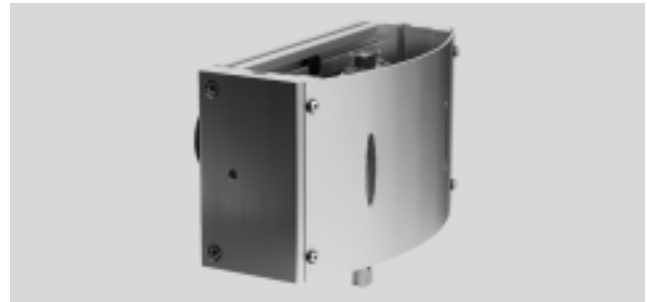
Technical data

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Function



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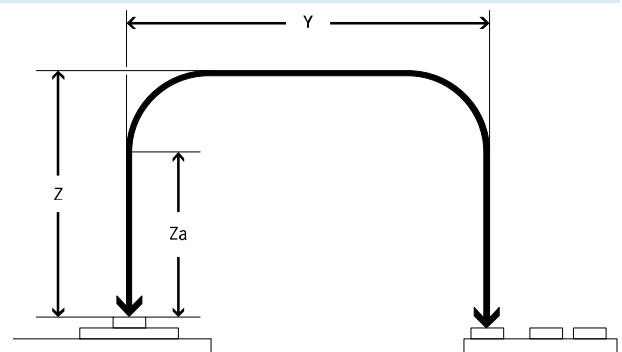
- Ø - Size
12, 16 and 25
- I - Y-stroke length
52 ... 170
- I - Z-stroke length
20 ... 70

General technical data	
Type	HSP-...-AP
Pneumatic connection	M5
Mode of operation	Double-acting
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Constructional design	Swivel module
	Cross-guide
	Guided motion sequence
Cushioning	Shock absorber at both ends, soft characteristic curve
Position sensing	For proximity sensing
Type of mounting	With through-holes
	With slot nuts
Mounting position	Guide rail, vertical/horizontal

Operating and environmental conditions	
Type	HSP-...-AP
Operating pressure [bar]	4 ... 8
Ambient temperature [°C]	0 ... +60

Stroke [mm]				
Size	12	16	25	
Y-axis				
Stroke	52 ... 68	90 ... 110	130 ... 170	
Z-axis				
Stroke Z	20 ... 30	35 ... 50	50 ... 70	
Working stroke Za	5 ... 15	5 ... 20	5 ... 25	

A technical drawing of a U-shaped profile. The horizontal dimension is labeled 'Y' with a double-headed arrow above the profile. The vertical dimension is labeled 'Z' with a double-headed arrow to the left of the profile. The profile has rounded corners. A small vertical arrow points upwards from the bottom center of the U-shape.



Forces [N]			
Size	12	16	25
Z-axis			
Effective force at 6 bar	40	50	65
Y-axis			
Permissible process force	30	35	50

Handling modules HSP, pneumatic

Technical data

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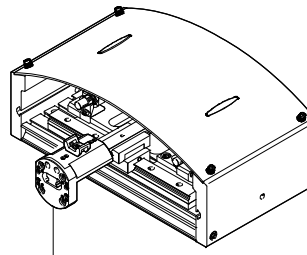
Weight [g]			
Size	12	16	25
HSP-...-AP	1,900	3,300	6,400
HSP-...-AP-SD	2,600	4,600	7,600
HSP-...-AP-SD-WR	2,800	4,800	8,100
HSP-...-AP-SD-WL	2,800	4,800	8,100

Repetition accuracy [mm]

To ensure low-vibration operation, the working load should be mounted as close as possible to the guide rail of the handling module.

Repetition accuracy is guaranteed by

mounting the working load (adapter plate, rotary drive and/or gripper, gripper finger, workpiece) within the mounting surface of the adapter kit HAPG.



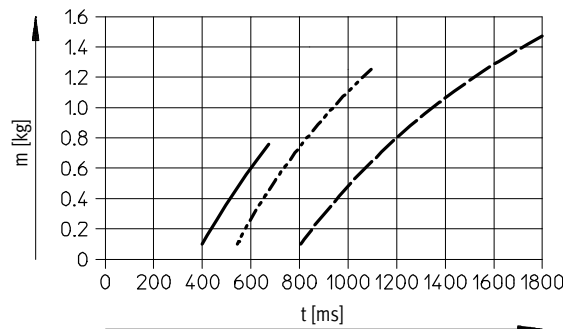
Mounting surface of HAPG

Size	12	16	25
Repetition accuracy at end positions	±0.01	±0.01	±0.02

Travel times t as a function of working load m

The travel time t is the time taken for the handling module to move from one end position to the other and back again.

The working load m is the load attached to the vertical guide rail (e.g. adapter, gripper, semi-rotary drive and workpiece).



— HSP-12-AP
 - - - HSP-16-AP
 - . - HSP-25-AP

Cycle times [s]

The cycle time t_t comprises the travel time t and the dwell time t_e at the end positions.

$t_t = \text{travel time } t + \text{dwell time } t_e$
 The value must not fall below the minimum cycle time.

Size	12	16	25
Min. cycle time	0.6	0.8	1.0

Example for HSP-12-AP

Step 1:

The following values are assumed:

Working load $m = 0.15 \text{ kg}$

Dwell time $t_e = 2 \times 50 \text{ ms}$

(50 ms per end position)

Step 2:

The travel time can be determined

from the graph:

$t = 400 \text{ ms}$

Step 3:

This gives us a cycle time:

$t_t = 400 \text{ ms} + 100 \text{ ms} = 500 \text{ ms}$

Step 4:

The table gives us a min. cycle time of 600 ms. This means that the movement has to be controlled.

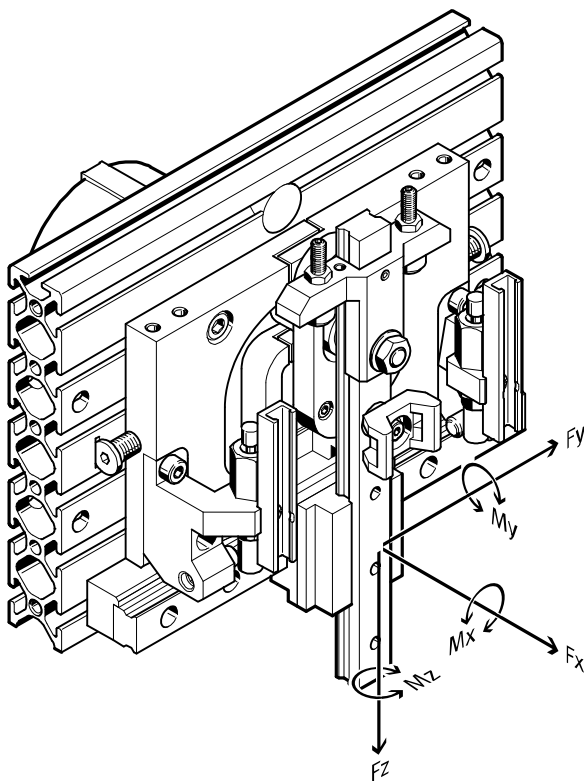
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Permissible static/dynamic characteristic load values

Cross-guide



Note

The torques apply to the centre of the vertical guide.

Combined load

The following torque equation must be satisfied with combined load:

$$\frac{M_x}{M_{xperm.}} + \frac{M_y}{M_{yperm.}} + \frac{M_z}{M_{zperm.}} \leq 1$$

Dynamic characteristic load values			
Size	12	16	25
Max. torques [Nm]	1.1	2.4	3.2
$M_{xperm.}, M_{yperm.}, M_{zperm.}$			

Combined load

The following torque equation must be satisfied with combined load:

$$\frac{M_{ox}}{M_{oxperm.}} + \frac{M_{oy}}{M_{oyperm.}} + \frac{M_{oz}}{M_{ozperm.}}$$

Static characteristic load values			
Size	12	16	25
Max. torques [Nm]	5	10	15
$M_{oxperm.}, M_{oyperm.}, M_{ozperm.}$			

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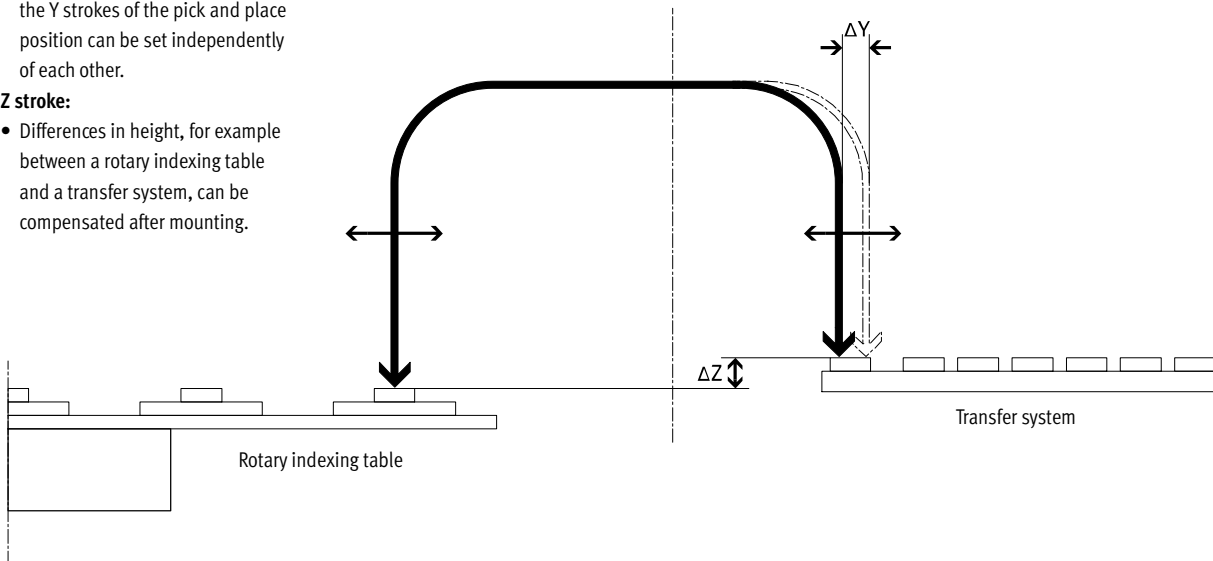
Stroke adjustment

Y stroke:

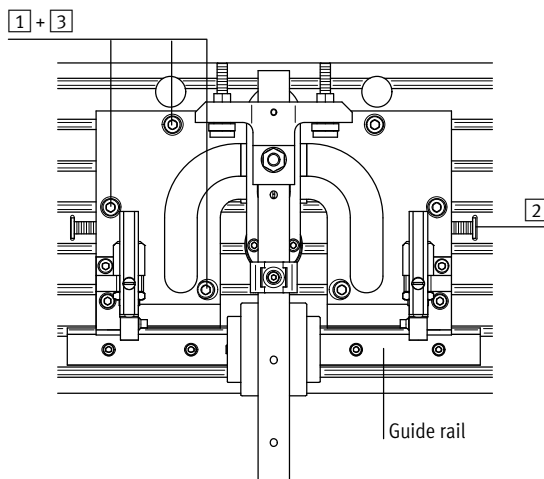
- Once the HSP has been mounted, the Y strokes of the pick and place position can be set independently of each other.

Z stroke:

- Differences in height, for example between a rotary indexing table and a transfer system, can be compensated after mounting.



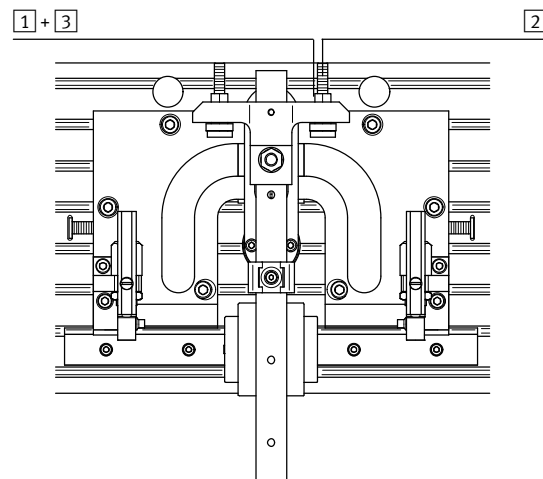
Y-axis (horizontal)



Procedure:

- Loosen the screws
- Adjust the slotted guide plate using the adjustment screw (the slotted guide plate must always make contact with the guide rail)
- Tighten the screws

Z-axis (vertical)



Procedure:

- Loosen the lock nut
- Set the desired Z stroke using the set screw
- Tighten the lock nut

Handling modules HSP, pneumatic

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Wait position module

Application and mode of operation

Figure 1:

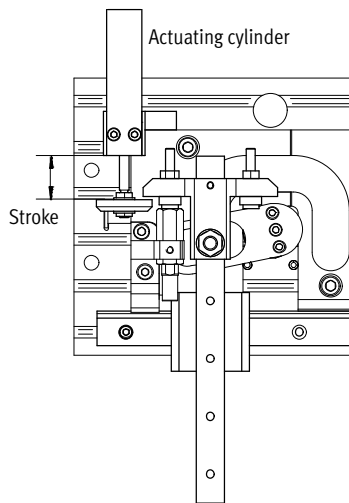
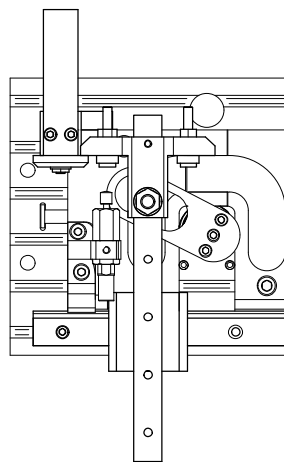
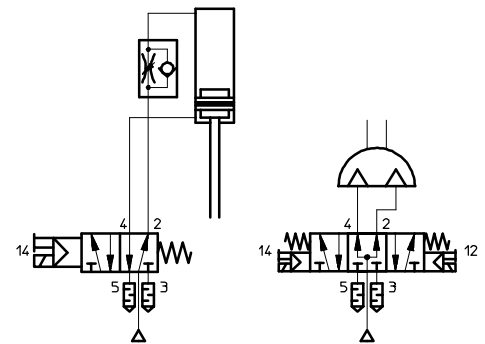


Figure 2:



Circuit diagram for HSP with wait position module

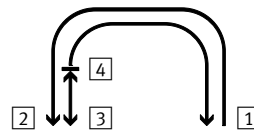


- 1 The handling module HSP is at the right-hand end position. The actuating cylinder is extended in its initial position.
- 2 The 5/3-way valve is reset once the handling module reaches the left-hand end position. (Figure 1)
- 3 During retraction, the actuating

cylinder pulls the handling module upwards to its wait position. The operating area is then free. (Figure 2)

- 4 From the wait position, the handling module can move either to the initial position or to the other end position.

Cycle

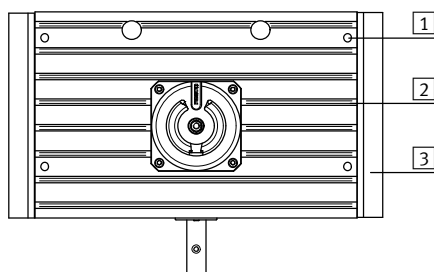


Note

When used in combination with the wait position module, the handling module HSP must be actuated using a 5/3-way valve (normally pressurised). The actuating cylinder is actuated using a 5/2-way valve. The actuating cylinder may only be used for "pulling" applications.

Size	HSP-12	HSP-16	HSP-25
Max. Z stroke of wait position module	15	25	25

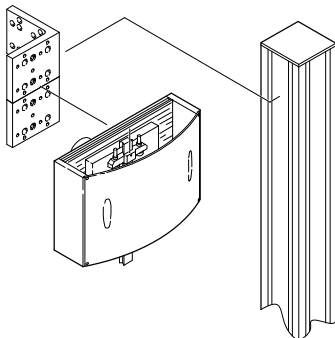
Mounting options



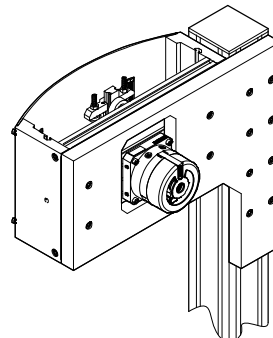
- 1 Direct mounting via through-holes
- 2 Via slot nuts
- 3 User-specific

Examples:

With adapter kit HMBV



User-specific



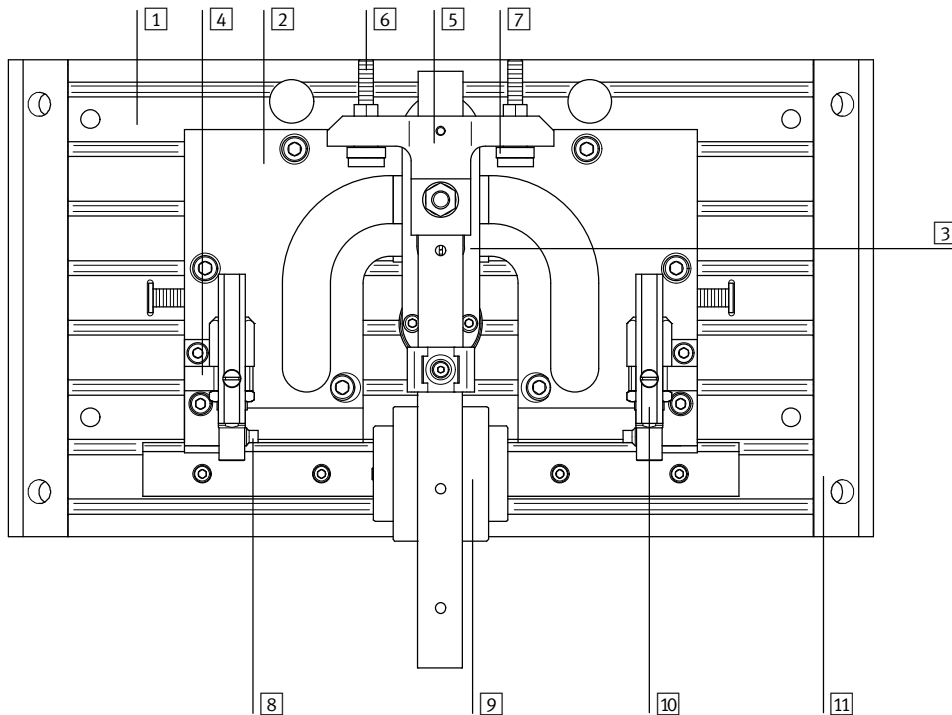
Handling modules HSP, pneumatic

Technical data

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Materials

Sectional view of handling module HSP



Handling module		
1	Back plate	Wrought aluminium alloy, anodised
2	Slotted guide plate	Case-hardened steel, burnished
3	Swivel lever	Case-hardened steel, burnished
4	Retainer	Wrought aluminium alloy, anodised
5	Flange	Wrought aluminium alloy, anodised
6	Adjusting screw	High-alloy steel
7	Stop sleeve	High-alloy steel
8	Pressure piece	High-alloy steel
9	Cross-guide	Tempered steel
10	Sensor rail	Wrought aluminium alloy, anodised
11	Housing	Wrought aluminium alloy, anodised
Material note		Copper and PTFE-free

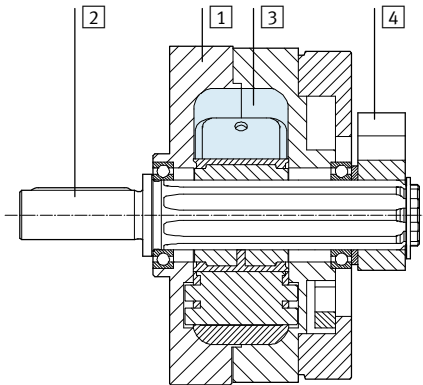
Handling modules HSP, pneumatic

Technical data

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Materials

Sectional view of swivel module DSM



Swivel module		
1	Housing	Wrought aluminium alloy
2	Shaft	Steel with nickel-plated surface
3	Rotary vane	Fibreglass reinforced plastic
4	Stop lever	Anodised aluminium
–	Cap	Fibreglass reinforced plastic
	Seals	Polyurethane
	Material note	Copper and PTFE-free

Handling modules HSP, pneumatic

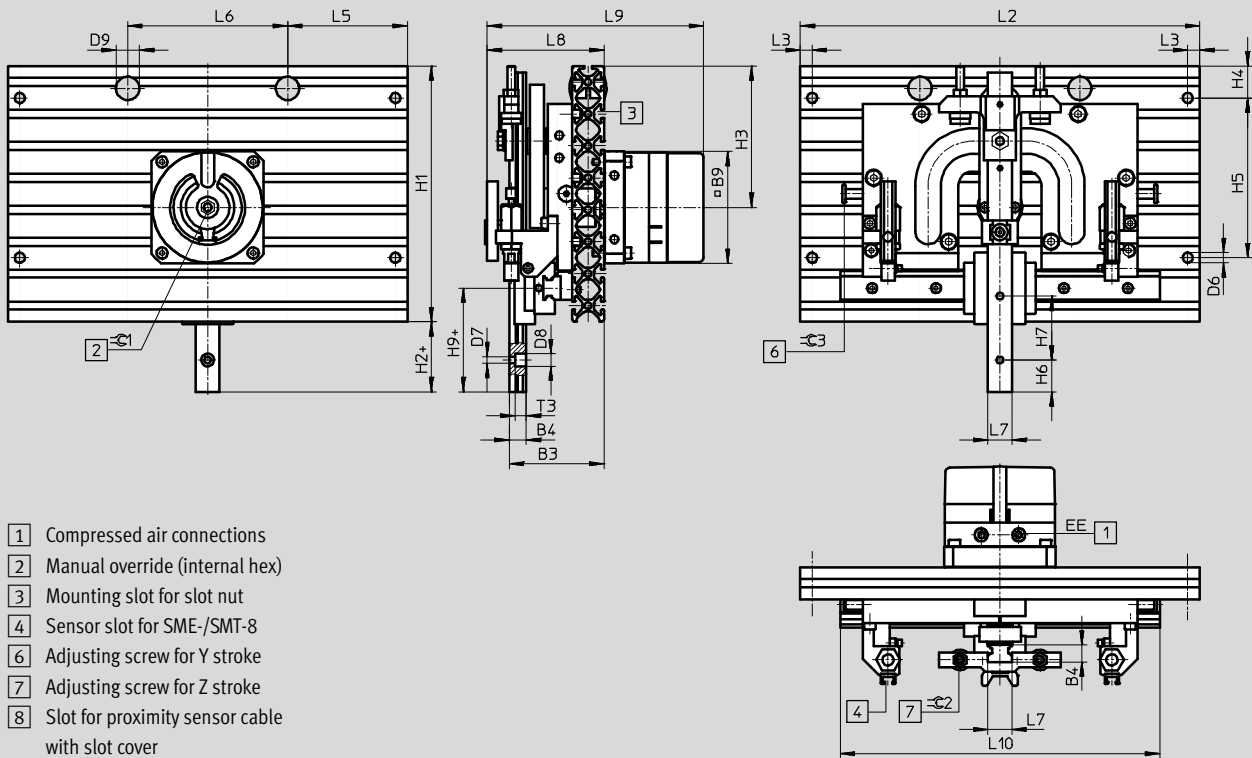
Technical data

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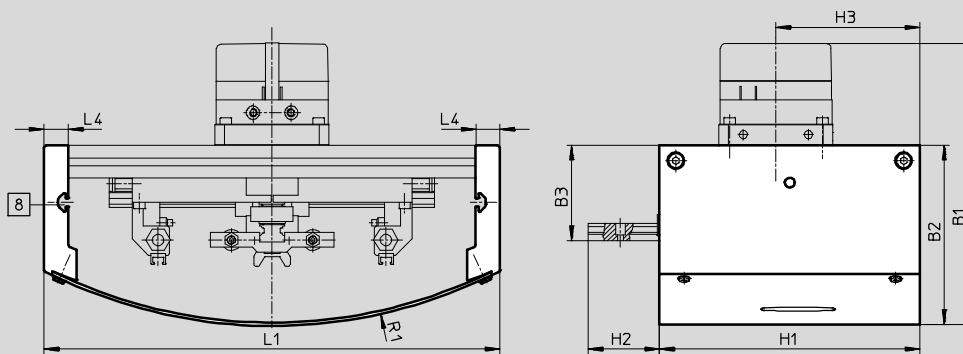
Dimensions

Download CAD data → www.festo.com

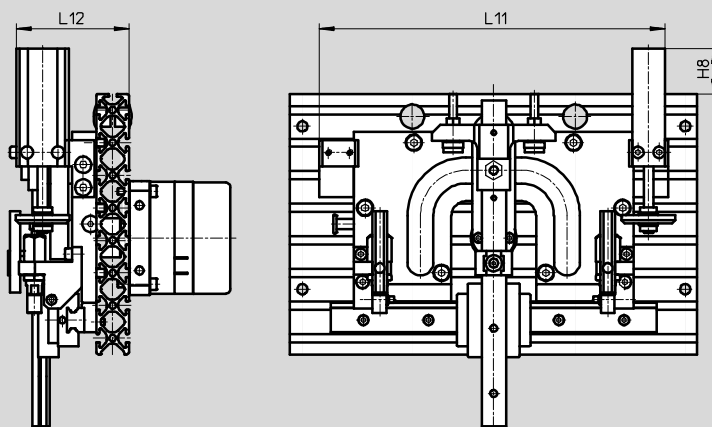
With swivel module DSM



With swivel module DSM and protective cover



With wait position on right



Handling modules HSP, pneumatic

Technical data

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Size	B1 ±3	B2 ±2	B3 ±0.5	B4	B9	D6 Ø	D7 Ø	D8 Ø	D9 Ø
12	150	93	56	9 -0.03	56	6.3	3.5	6.2	13
16	179	111	60	10.6 -0.03	70	6.3	4.3	8	13
25	188	115	62	10 ±0.05	83	6.3	4.5	10	13

Size	EE	H1	H2 ±0.2	H3	H4	H5 ±0.2	H6	H7	H8
12	M5	120	34	66	40	40	12.5	25	30
16	M5	160	44	88.5	20	100	20	40	33
25	M5	200	75	110	40	100	20	30	13

Size	H9	L1 ±0.6	L2 ±0.2	L3	L4	L5	L6	L7	L8 ±1.2
12	44	200	170	7.5	15	85	–	12 -0.01/-0.05	65
16	65	280	250	7.5	15	75	100	15 -0.01/-0.05	73
25	101	370	340	7.5	15	30	280	23.2 ±0.05	80

Size	L9 ±3	L10	L11 ¹⁾	L12	R1	T3	≈C1	≈C2	≈C3
12	122	150	141.5	64	200	6	6	2	3
16	142	200	210	69	306	6.5	8	2.5	3
25	153	250	277	79	484	6.3	8	2.5	4

1) If the Y stroke is increased, the change in stroke must be added to the dimension.

Ordering data for HSP-....-AP									
Size	12		16		25				
	Part No.	Type	Part No.	Type	Part No.	Type			
Without protective cover									
–	533599	HSP-12-AP	533607	HSP-16-AP	533615	HSP-25-AP			
Wait position on right	533603	HSP-12-AP-WR	533611	HSP-16-AP-WR	533619	HSP-25-AP-WR			
Wait position on left	533604	HSP-12-AP-WL	533612	HSP-16-AP-WL	533620	HSP-25-AP-WL			
With protective cover									
–	533600	HSP-12-AP-SD	533608	HSP-16-AP-SD	533616	HSP-25-AP-SD			
Wait position on right	533601	HSP-12-AP-SD-WR	533609	HSP-16-AP-SD-WR	533617	HSP-25-AP-SD-WR			
Wait position on left	533602	HSP-12-AP-SD-WL	533610	HSP-16-AP-SD-WL	533618	HSP-25-AP-SD-WL			

Handling modules HSP, without drive

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Type codes

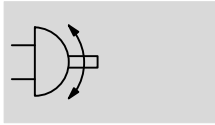
		HSP	–	12	–	AS	–	SD
Type								
HSP	Handling module							
Size								
Drive								
AS	Drive shaft							
Function								
SD	Protective cover							

Handling modules HSP, without drive

Technical data

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Function



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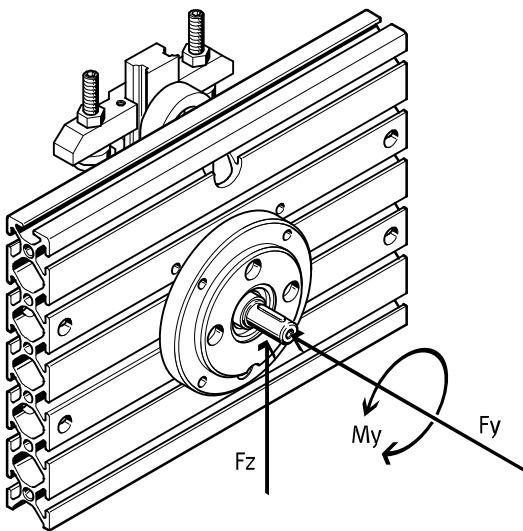


-  - Diameter
12, 16 and 25
-  - Y-stroke length
52 ... 170
-  - Z-stroke length
20 ... 70

General technical data	
Type	HSP-...-AS
Constructional design	Drive shaft
	Cross-guide
	Guided motion sequence
Cushioning	Noise reduction via buffers
Type of mounting	With through-holes
	With slot nuts
Mounting position	Guide rail, vertical/horizontal

Weight [g]			
Size	12	16	25
HSP-...-AS	1800	3100	6200
HSP-...-AS-SD	2500	4300	7400

Permissible static/dynamic characteristic load values



-  - Note
Technical data for mechanical components → 11.

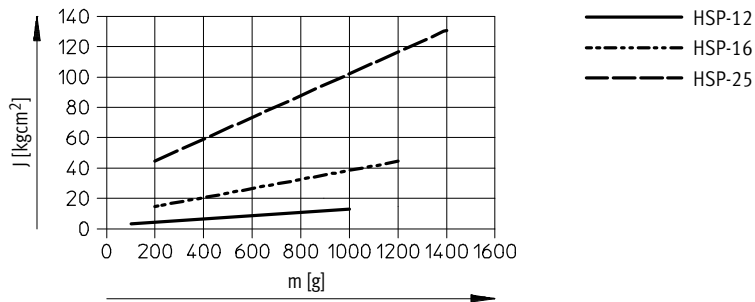
Characteristic load values			
Size	12	16	25
Max. axial force $F_{Yperm.}$	[N] 18	30	50
Max. radial force $F_{Zperm.}$	[N] 45	75	120
Max. drive torque $M_{Yperm.}$	[Nm] 1.25	2.5	5

Handling modules HSP, without drive

Technical data

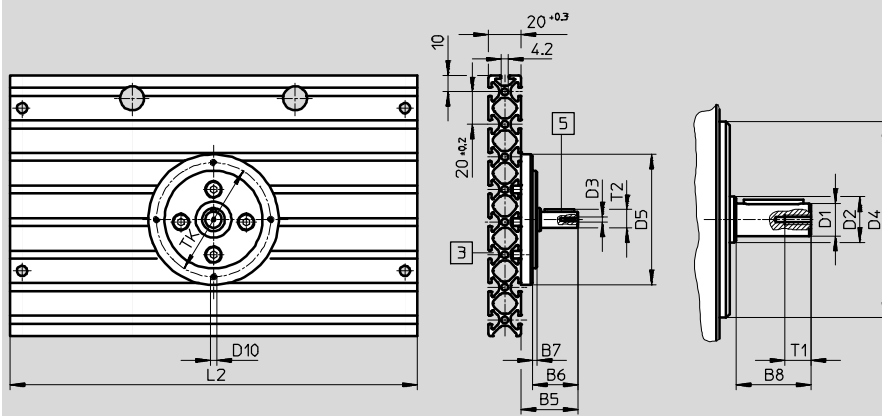
FESTO

Mass moment of inertia J_0 as a function of working load m (for cylinder sizing)



Dimensions

Download CAD data → www.festo.com



Basic dimensions

→ 16

- 3 Mounting slot for slot nut
- 5 Woodruff key

Size	B5	B6	B7	B8	D1 Ø g7	D2 Ø	D3
12	29	22	3	17.5	8	12.5	M3
16	35	28	3	23	10	14	M3
25	44	36	4	30	12	17	M4

Size	D4 Ø f8	D5 Ø	D10	L2 ±0.2	T1	T2 max.	TK ±0.1
12	45	65	M4	170	9	8.8	55
16	60	80	M4	250	9	11.2	70
25	70	95	M5	340	10	13.5	82

Ordering data for HSP-...-AS

Size	12		16		25	
	Part No.	Type	Part No.	Type	Part No.	Type
Without protective cover	533605	HSP-12-AS	533613	HSP-16-AS	533621	HSP-25-AS
With protective cover	533 06	HSP-12-AS-SD	533614	HSP-16-AS-SD	533622	HSP-25-AS-SD

Handling modules HSP

Accessories

FESTO

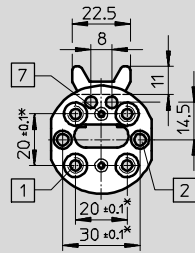
Adapter kit HAPG-B

Material:

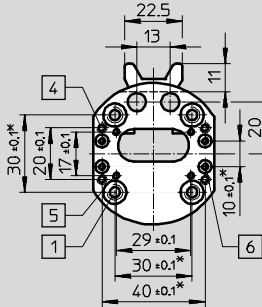
Wrought aluminium alloy, anodised



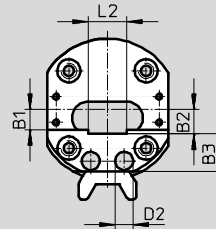
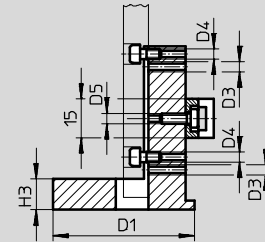
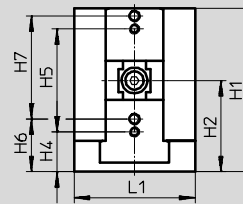
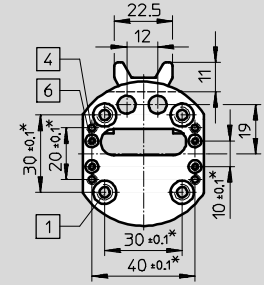
HAPG-70-B



HAPG-71-B

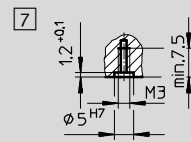
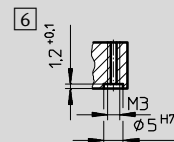
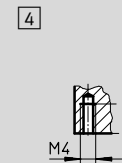
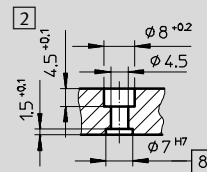
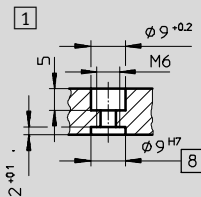


HAPG-72-B



* Tolerance for centring hole ± 0.02

8 Centring hole for centring sleeve ZBH



Dimensions and ordering data

Type	B1	B2	B3	D1	D2	D3	D4	D5	H1	H2
		+0.2		Ø	Ø					
HAPG-70-B	5	6	11.5	42	4.5	–	M3	M4	50	28.5
HAPG-71-B	8	9.5	14.5	56	7	M4	M4	M4	63.5	35.5
HAPG-72-B	8	9.5	15	56	7	–	M4	M4	60	41.5

Type	H3	H4	H5	H6	H7	L1	L2	Weight	Part No.	Type
		+0.2	±0.2	+0.2	±0.2		+0.1	[g]		
HAPG-70-B	12	–	–	15	25	39	12	55	540881	HAPG-70-B
HAPG-71-B	12	15.5	40	20.5	40	47	15	110	540882	HAPG-71-B
HAPG-72-B	12	–	–	20.5	30	47	23.2	115	540883	HAPG-72-B

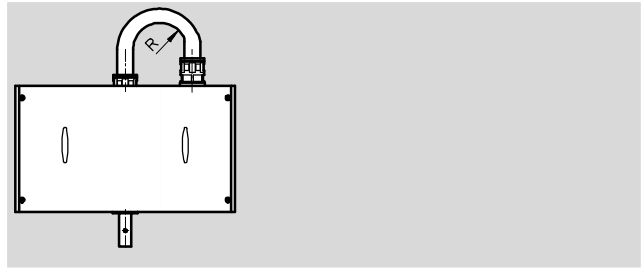
Handling modules HSP

Accessories

FESTO

Installation kit MKRP

Material:
Conduit/fitting: Polyamide
Reducer/lock nut:
Nickel-plated brass
Adapter plate/bracket:
Powder-coated steel



Ordering data					
For size	Max. bending radius for conduit ¹⁾	Tubing I.D.	Weight	Part No.	Type
	R	[mm]	[g]		
12	55	12	150	533632	MKRP-1
16	75	16.5	160	533633	MKRP-2
25	75	16.5	160	533634	MKRP-3

1) The conduit must not be filled beyond 70%.

Cover kit BSD-HSP

Material:
Wrought aluminium alloy, anodised



Dimensions HSP-...-AP → 16
HSP-...-AS → 20

Ordering data			
For size	Weight	Part No.	Type
	[g]		
12	825	533635	BSD-HSP-12
16	1 350	533636	BSD-HSP-16
25	1 770	533637	BSD-HSP-25

Wait position module BWL-/BWR-HSP for HSP-...-AP

Material:
Wrought aluminium alloy, anodised



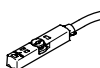
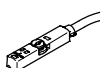
Dimensions → 16

Ordering data				
For size	Wait position	Weight	Part No.	Type
		[g]		
12	Right	75	533623	BWR-HSP-12
	Left	75	533624	BWL-HSP-12
16	Right	135	533625	BWR-HSP-16
	Left	135	533626	BWL-HSP-16
25	Right	275	533627	BWR-HSP-25
	Left	275	533628	BWL-HSP-25

Handling modules HSP

Accessories

FESTO

Ordering data – Proximity sensors for T-slot, magneto-resistive					Technical data → Internet: smt	
	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile, short design	PNP	Cable, 3-wire	2.5	574335	SMT-8M-A-PS-24V-E-2,5-OE
			Plug M8x1, 3-pin	0.3	574334	SMT-8M-A-PS-24V-E-0,3-M8D
			Plug M12x1, 3-pin	0.3	574337	SMT-8M-A-PS-24V-E-0,3-M12
		NPN	Cable, 3-wire	2.5	574338	SMT-8M-A-NS-24V-E-2,5-OE
			Plug M8x1, 3-pin	0.3	574339	SMT-8M-A-NS-24V-E-0,3-M8D
N/C contact						
	Insertable in the slot from above, flush with cylinder profile, short design	PNP	Cable, 3-wire	7.5	574340	SMT-8M-A-PO-24V-E-7,5-OE

Ordering data – Proximity sensors for T-slot, magnetic reed					Technical data ➔ Internet: sme	
	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile	Contacting	Cable, 3-wire	2.5	543862	SME-8M-DS-24V-K-2,5-OE
				5.0	543863	SME-8M-DS-24V-K-5,0-OE
			Cable, 2-wire	2.5	543872	SME-8M-ZS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543861	SME-8M-DS-24V-K-0,3-M8D
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	150855	SME-8-K-LED-24
			Plug M8x1, 3-pin	0.3	150857	SME-8-S-LED-24
N/C contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	160251	SME-8-O-K-LED-24

Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541363	NEBU-M12G5-K-2.5-LE3
			5	541364	NEBU-M12G5-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541367	NEBU-M12W5-K-2.5-LE3
			5	541370	NEBU-M12W5-K-5-LE3

Ordering data		Technical data → Internet: abp, hmbn	
	Brief description	Part No.	Type
Slot cover for T-slot			
	For protecting against ingress of dirt and securing proximity sensor cables. Scope of delivery: 2x 0.5 m	151680	ABP-5-S
Slot nut for back plate			
	Inserted from above	189654	HMBN-5-M5