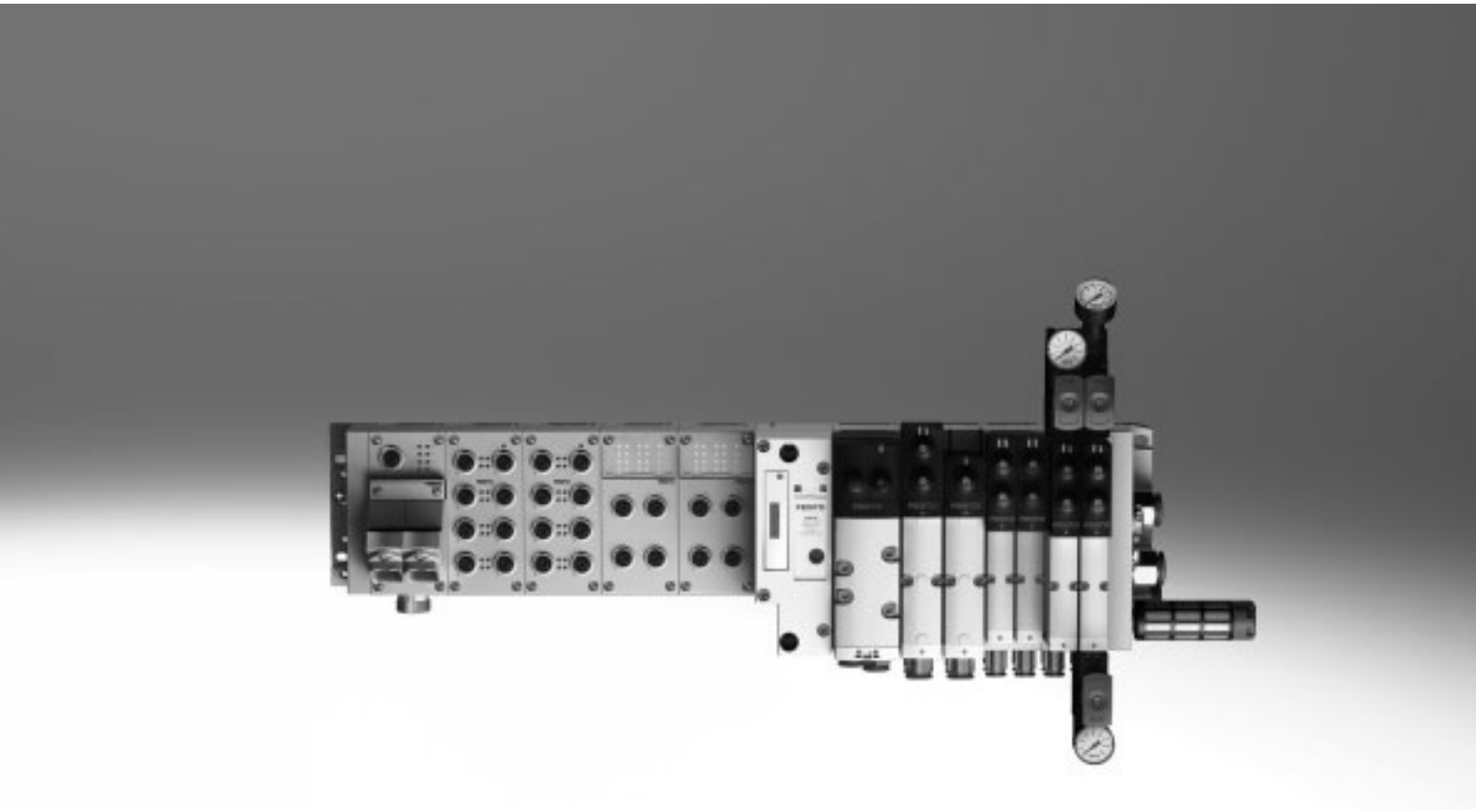
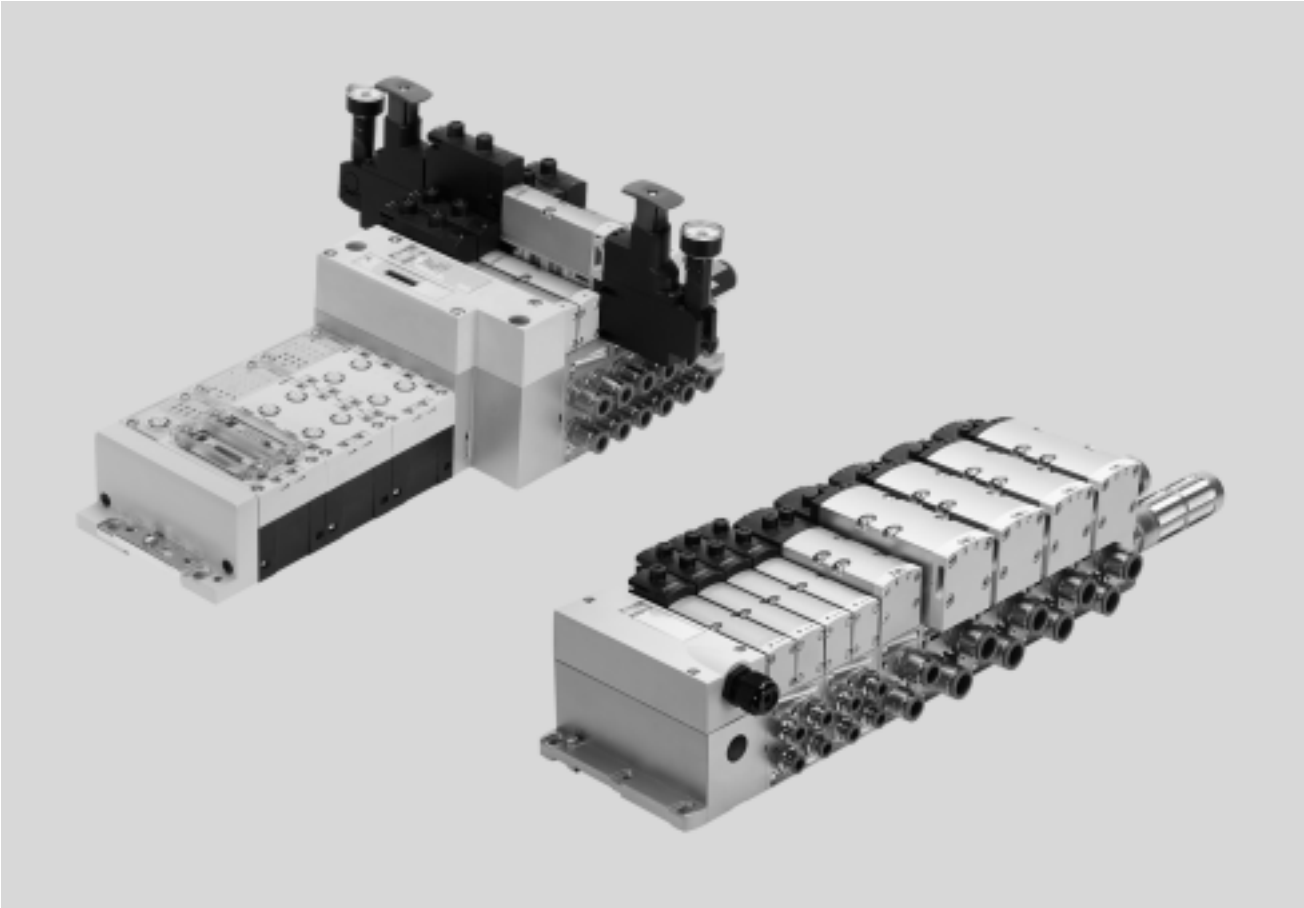
Valve terminals VTSA/VTSA-F, NPT



Valve terminals VTSA/VTSA-F, NPT

Key features



Innovative

- High-performance valves in sturdy metal housing
- Four valve sizes on one valve terminal
- Standardised from the multi-pin plug to the fieldbus connection and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
  - Forward-looking internal communication system for controlling the valves and CPX modules
  - Four valve sizes on one valve terminal without adapters
- Valve functions for integration in control architectures of higher categories to EN ISO 13849-1

Versatile

- Modular system offering a range of configuration options
- Expandable with up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal support
- Integration of innovative function modules possible
- Supply plates enable a flexible air supply and variable pressure zones
- Reverse operation
- High pressure range
  –0.9 ... 10 bar,
  flow range 550 ... 2,900 l/min
- Wide range of valve functions
- Valve supply: 24 V DC or 110 V AC

Reliable

- Sturdy and durable metal components
  - Valves
  - Manifold sub-bases
  - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Reliable servicing thanks to valves that can be replaced quickly and easily
- Manual override either non-detenting, non-detenting/detenting or covered
- Durable thanks to tried-and-tested piston spool valves
- Large and durable labelling system
- 100% duty cycle

Easy to install

- Assembled and inspected unit, ready for installation
- Reduced outlay on selection, ordering, installation and commissioning
- Secure mounting on wall or H-rail

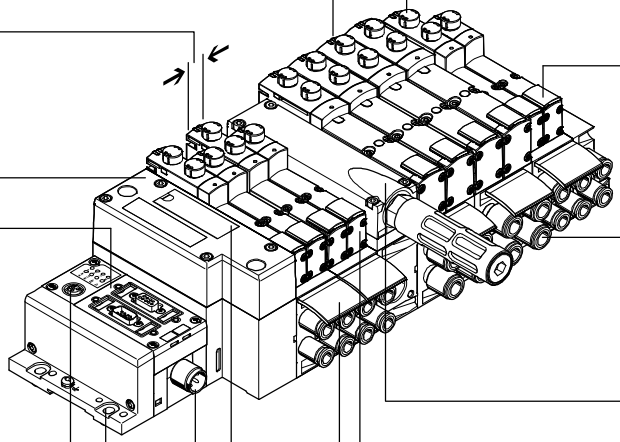
Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3 (technology type 04)" ➔ Page 152.

New
Valve VSVA-B-P53EP-...
Valve VSVA-B-P53BD-...

Valve terminals VTSA/VTSA-F, NPT

Key features



Reduced downtimes:
On-the-spot diagnostics via LEDs

Width 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal without adapter

Pneumatic interface to CPX

Simple electrical connections
- Fieldbus connection via CPX
- Multi-pin plug connection with pre-assembled cable or terminal strip (Cage Clamp®)
- Control block via CPX
- AS-Interface
- Individual connection

CPX diagnostic interface for hand-held devices (channel-oriented diagnostics down to the individual valve)

Quick mounting:
Direct mounting using screws or H-rail

Safe:
Valves, outputs and logic voltage can be switched off separately

Reliable operation:
Manual override, detenting, non-detenting/detenting or covered

Flexible:
- 32 valve positions/32 solenoid coils
- One valve series for a wide range of flow rates

Functional:
Large ports, flow-optimised ducts, sturdy metal thread or pre-assembled QS connections

Modular:
Air supply plates facilitate the creation of multiple pressure zones as well as numerous additional exhaust and supply ports

Comprehensive range of valve functions

Practical:
Large inscription labels

Equipment options

Valve functions

- 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed
- 2x 3/2-way valve, single solenoid
  - Normally open
  - Normally open, reversible
  - Normally closed
  - Normally closed, reversible
- 2x 3/2-way valve, single solenoid
  - 1x normally open, 1x normally closed
  - 1x normally open, 1x normally closed, reversible
- 5/2-way solenoid valve
  - Single solenoid, pneumatic spring/mechanical spring
  - Double solenoid
  - Double solenoid with dominant signal
- 5/2-way solenoid valves for special functions, single solenoid
  - Mechanical spring
  - Switching position sensing via inductive sensors with PNP or NPN output
  - Protection against unexpected start-up to EN 1037
  - Reversing
- 5/3-way solenoid valve
  - Mid-position pressurised
  - Mid-position closed
  - Mid-position exhausted
- 5/3-way solenoid valve for special functions
  - Switching position 14 is retained (switching position 14 is retained in the event of an emergency-off application/power failure), there is no spring return on switching position 12
  - Only for valve terminal (plug-in)
  - Mid-position exhausted or mid-position 1⇢2, 4⇢5
  - Switching position 14 is retained
  - Pneumatic spring return
- 5/3-way solenoid valve for special functions
  - Switching position 12 is retained (switching position 12 is retained in the event of an emergency-off application/power failure), there is no spring return on switching position 14.
  - Only for valve terminal (plug-in)
  - Mid-position exhausted or mid-position 1⇢4, 2⇢3
  - Switching position 12 is retained
  - Pneumatic spring return
- Soft-start valve for slow and safe pressure build-up
  - High degree of safety
  - Sensor function provides feedback on switching operation

Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm", ISO size 3 (technology type 04) ➔ Page 152.

Valve terminals VTSA/VTSA-F, NPT

Key features

Special features

Individual valve on individual sub-base up to width 52 mm

Plug-in

- Electrical connection via standardised 4-pin M12 plug or via 4-pin spring-loaded terminal for configuration by the user
- Available with internal/external pilot air supply

Square plug or plug-in, with integrated piston position sensing

- Electrical connection to DIN EN 175301-803 type C (square plug) or
- For configuration by the user via 4-pin spring-loaded terminal or
- Cable with open end

Valve terminal with fieldbus connection and electrical peripherals

CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Valve terminal with individual connection

- Max. 20 valve positions/ max. 20 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Valve terminal with multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

AS-Interface

- 1 to 8 valve positions/ max. 8 solenoid coils
- Soft-start valve for slow and safe pressure build-up

Combinable

- Valve width 18 mm: flow rate of VTSA up to 550 l/min, VTSA-F up to 700 l/min
- Valve width 26 mm: flow rate of VTSA up to 1100 l/min, VTSA-F up to 1350 l/min
- Valve width 42 mm: flow rate of VTSA up to 1300 l/min, VTSA-F up to 1860 l/min
- Valve width 52 mm: flow rate up to 2900 l/min
- Widths 18 mm, 26 mm, 42 mm, 52 mm and 65 mm can be combined on a single valve terminal (using an adapter)

Note

- Valve terminal VTSA complies with ISO 15407-2 in width 18 and 26 mm and
- With ISO 5599-2 in size 42 and 52 mm

Valve terminal configurator

➔ Internet: www.festo.com

A valve terminal configurator is available to help you select a suitable VTSA/VTSA-F valve terminal. This makes it much easier to order the right product.

The valve terminals are fully assembled according to your order specification and are individually checked. This reduces assembly and installation time to a minimum.

Order a valve terminal VTSA using the order code:

Ordering system for VTSA
➔ Internet: vtsa

Ordering system for CPX
➔ Internet: cpx

Order a valve terminal VTSA-F using the order code:

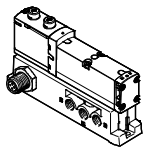
Ordering system for VTSA-F
➔ Internet: vtsa-f

Ordering system for CPX
➔ Internet: cpx

Valve terminals VTSA/VTSA-F, NPT

Key features

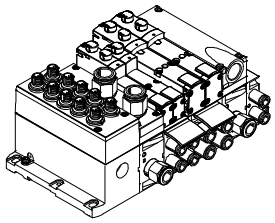
Individual pneumatic connection



Valves on individual sub-bases up to width 52 mm can be used for actuators further away from the valve terminal.

The electrical connection is established either via a standardised 4-pin M12 plug, 24 V DC (EN 61076-2-101), 4-pin spring-loaded terminal or a cable with open end, 24 V DC or 110 V AC, which are configured by the user.

Valve terminal with individual electrical connection

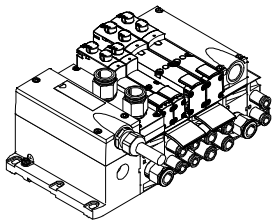


Control signals from the controller to the valve terminal are transmitted via an individual connecting cable.

The valve terminal can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug, 24 V DC.

Valve terminal with multi-pin plug connection



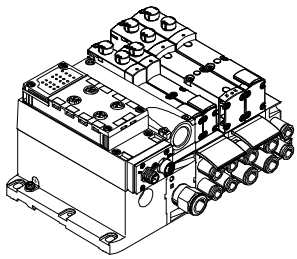
Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a multi-pin plug connection assembled by the user (spring-loaded terminal), which substantially reduces installation time.

The valve terminal can be equipped with max. 32 valves and max. 32 solenoid coils.

Versions

- Multi-pin plug connection with terminal strip (spring-loaded terminal), 24 V DC or 110 V AC
- Pre-assembled connecting cable, 24 V DC
- Sub-D plug connector for assembly by the user, 37-pin
- Round plug connector M23, 19-pin, 24 V DC

AS-Interface connection



A special feature of the AS-Interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity.
The valve terminal with AS-Interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils). This corresponds to 1 to 8 VSVA valves.
- With all available valve functions.

The connection technology used for the inputs can be selected as with CPX: M8, M12, quick connection, Sub-D, spring-loaded terminal (terminals to IP20).

Additional information
➔ Internet: as-interface

- Note

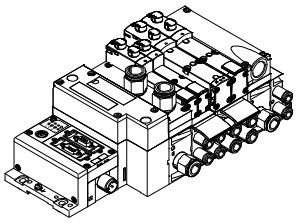
The valve terminal VTSA/VTSA-F with AS-Interface connection is based on the same electrical interlinking module as the valve terminal with multi-pin plug connection. This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-Interface module (➔ 114). The technical specifications of the AS-Interface system must be observed in this case.

➔ Page 56
➔ Internet: as-interface

Valve terminals VTSA/VTSA-F, NPT

Key features

Valve terminal with fieldbus connection from the CPX system



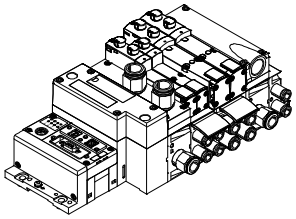
An integrated fieldbus node manages the communication connection with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces from the CPX system can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

Versions
- PROFIBUS DP
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- CPX terminal
- EtherNet/IP
- EtherCAT
- CoDeSys controller
- Modbus/TCP
- PROFINET

➔ Internet: cpx

Valve terminal with control block connection from the CPX system



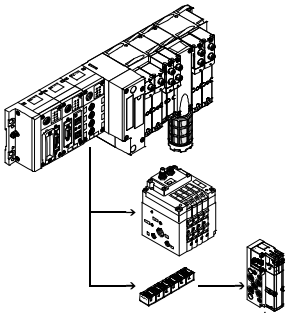
A controller integrated in the Festo valve terminal enables the construction of stand-alone control units with protection to IP65 without a control cabinet thanks to two different operating modes.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designs using decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

➔ Internet: cpx

CP string extension from the CPX system



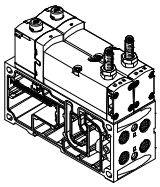
The optional CP string extension enables additional valve terminals and I/O modules to be connected to the fieldbus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as CPV-SC, CPV and CPA valve terminals can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on-site. All the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

One CP string offers:
- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module

➔ Internet: ctec

Solenoid valve with switching position sensing, width 18 mm, 26 mm



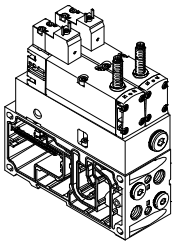
The 5/2-way single solenoid valve with spring return in width 26 mm features switching position sensing. The normal position of the piston spool valve is monitored.

Designed as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

➔ Page 117

Control block with safety function, width 26 mm



5/2-way solenoid valve
These valves are used for special applications, for example for:

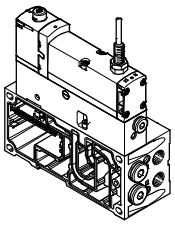
- Protecting against unexpected start-up
- Safe reversing
- Drives in manually loaded devices

This control block is suitable for use as a press safety valve to EN 962.

This valve is a safety device in accordance with the Machinery Directive 2006/42/EC.

➔ Page 125

Pilot air switching valve, width 18 mm, 26 mm



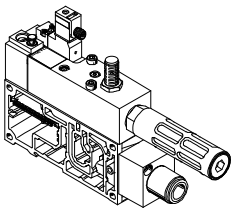
The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables the pilot air supply to be verifiably switched on and off (sensor function) from duct 1 to 14 for the entire pressure zone or valve terminal. The piston position sensing feature is realised by means of an inductive PNP proximity sensor with cable and push-in connector in the size M12x1 to EN 61076-2-104.
This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.
It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

➔ Page 131

- Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ- .... Port 14 on the right-hand end plate must be sealed for this.

Soft-start valve, module width 43 mm



The soft-start valve is separately electrically actuated, independently of the multi-pin plug, AS-Interface or fieldbus connection, via a 4-pin plug to ISO 15407-1 or optionally via an M12 adapter.
The valve can optionally be ordered with a sensor that monitors switching of the soft-start valve. The soft-start valve can supply the valve terminal or one or more pressure zones with supply air.
The pressure build-up for each pressure zone is optimised for the application directly at the valve terminal by setting the switch-over pressure and the filling time.
A maximum of 5 soft-start valves can be integrated on one valve terminal in this way.

➔ Page 139

New

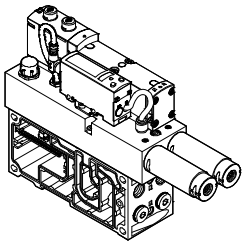
Vacuum block,
Valve VSVA-B-P53EP-...

Valve terminals VTSA/VTSA-F, NPT

Key features – Valves

FESTO

Vacuum block, module width 53 mm



5/3-way solenoid valve, with switching position 12 retained. The vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm, and integrated into the valve terminal VTSA/VTSA-F. The vacuum block is supplied with electricity and the vacuum is sensed via a standardised 4-pin M12 plug. The vacuum block is used in conjunction with a suction gripper to receive, hold and place components. Placing is realised by means of an adjustable ejector pulse. The vacuum block is equipped with an air-saving function. In the absence of electric or pneumatic supply, the valve reverts to switching position 12 "create vacuum".

➔ Page 146

5/3-way solenoid valve for special functions

For holding, blocking a movement (mechanically)

5/3-way solenoid valve for special functions; port 2 is pressurised, port 4 vented. Switching position 14 is retained (code SA).

Possible applications:
- Using lifting cylinders
- Using rotary cylinders

5/3-way solenoid valve for special functions; port 2 is pressurised, port 4 vented. Switching position 12 is retained (code SE).

Possible applications:
- Using lifting cylinders
- Using rotary cylinders

For pressureless switching, self-latching loop, pneumatic operation

5/3-way solenoid valve for special functions (3 phases). Mid-position is exhausted. Switching position 14 is retained.

Possible applications:
- Pneumatic manual clamps for devices (inserting stations)

5/3-way solenoid valve for special functions (3 phases). Mid-position is exhausted. Switching position 12 is retained.

Possible applications:
- Pneumatic manual clamps for devices (inserting stations)

Modular pneumatic peripherals

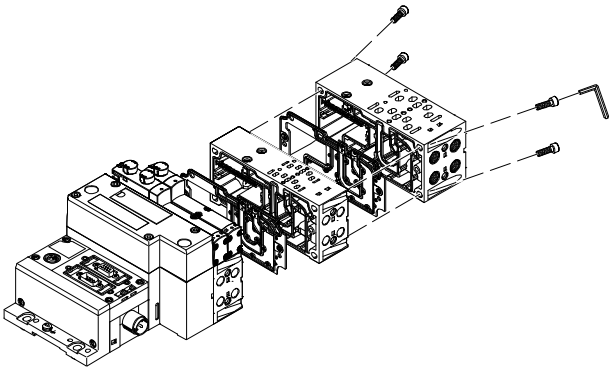
The modular design of the valve terminal VTSA/VTSA-F enables maximum flexibility right from the planning stage and offers maximum ease of service in operation.

The system consists of manifold sub-bases and valves.
The manifold sub-bases are screwed together and thus form the support system for the valves.

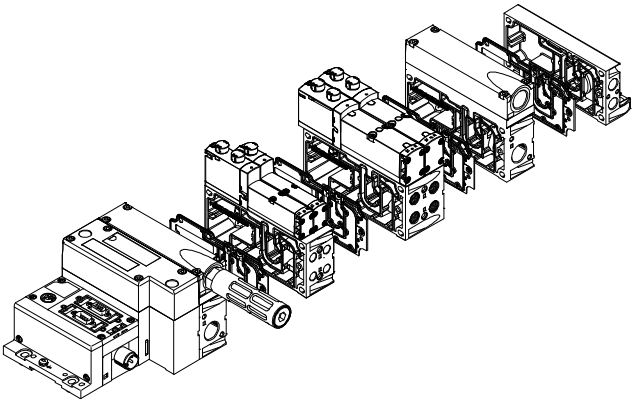
Inside the manifold sub-bases are the ducts for supplying compressed air to and exhausting from the valve terminal as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws.
Individual valve terminal sections can be isolated and further blocks easily inserted by loosening these screws.
This ensures that the valve terminal can be rapidly and reliably extended.

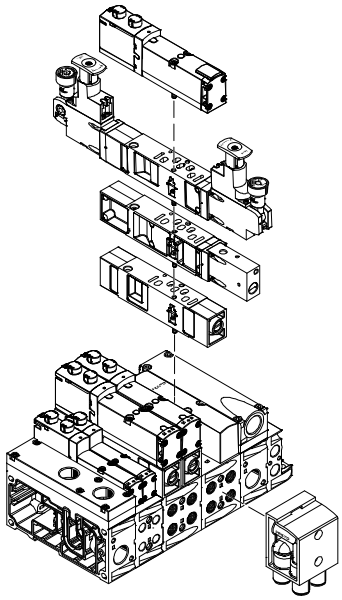
Basic system modularity



Valve modularity



Vertical stacking modularity



- Note

See also "Adaptation to width 65 mm, ISO size 3 (technology type 04)" ➔ page 152

Modular electrical peripherals

The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal or fieldbus terminal.

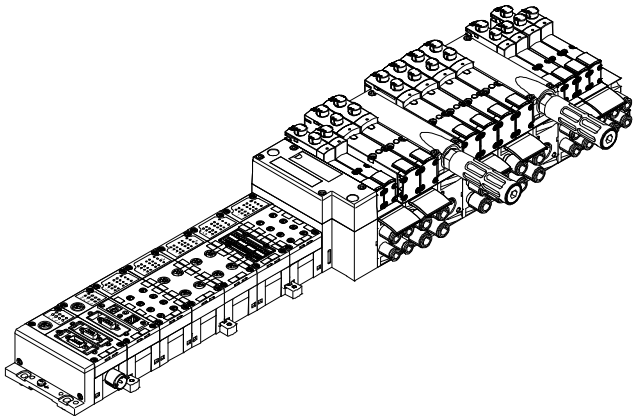
The VTSA/VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

Parallel linking enables the following:
- Transmission of switching information
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves

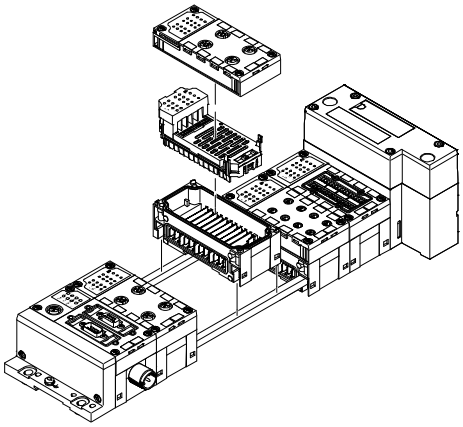
- Flexible conversion without address shifting
- Option of CP interface
- CPX-FEC as stand-alone controller with access via Ethernet and web server
- Transmission of status, parameter and diagnostic data

➔ Internet: cpx

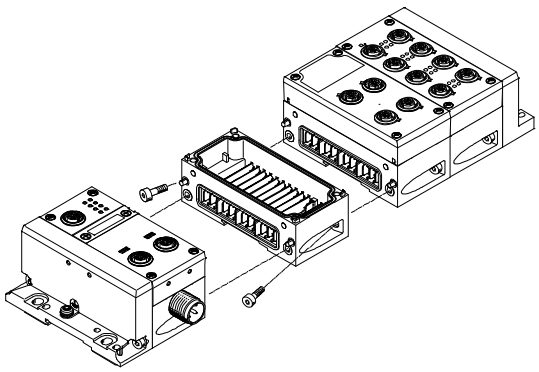
VTSA/VTSA-F with electrical peripherals CPX



Modularity with electrical peripherals CPX



CPX terminal in metal design



The CPX modules in metal design are mechanically connected to one another using an angled fitting. The CPX terminal can thus be expanded at any time.

Note

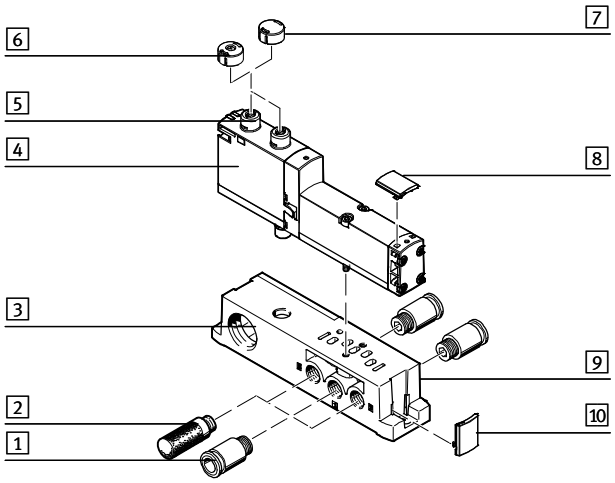
The CPX connection blocks are also available in a metal design. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA/VTSA-F in welding environments.

Individual sub-base, width 18 mm, ISO 15407-2

Order code:
- Using individual part numbers

Individual sub-bases can be equipped with any valve.

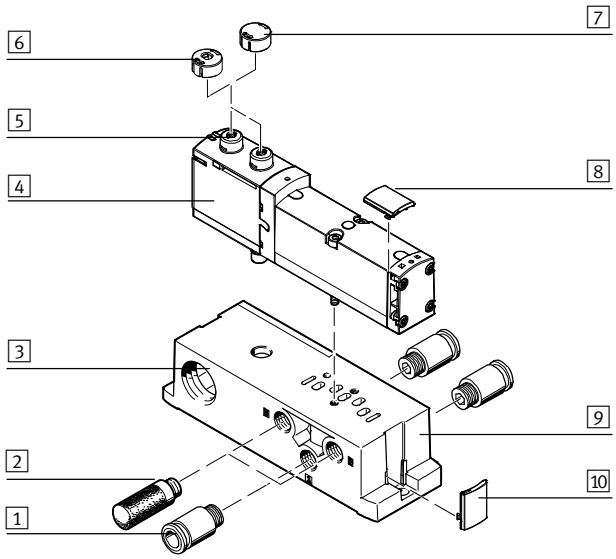
Width 18 mm with spring-loaded terminal or cable (open end)



		Brief description	➔ Page/Internet
1	Fitting	1/8 NPT for air/exhaust ports (1, 3, 5) and working ports (2, 4)	181
2	Silencer	U-⅛-B-NPT for exhaust ports (3, 5)	181
3	Electrical connection	Spring-loaded terminal, cable (open end)	–
4	Valve VSVA	Width 18 mm	87
5	Manual override	Non-detenting/detenting, per solenoid coil	–
6	Cover cap	For non-detenting manual override	113
7	Cover cap	For covered manual override	113
8	Inscription label holder	For valves	116
9	Individual sub-base	For valve VSVA	180
10	Inscription label holder	For manifold block	116

Individual sub-base, width 26 mm, ISO 15407-2

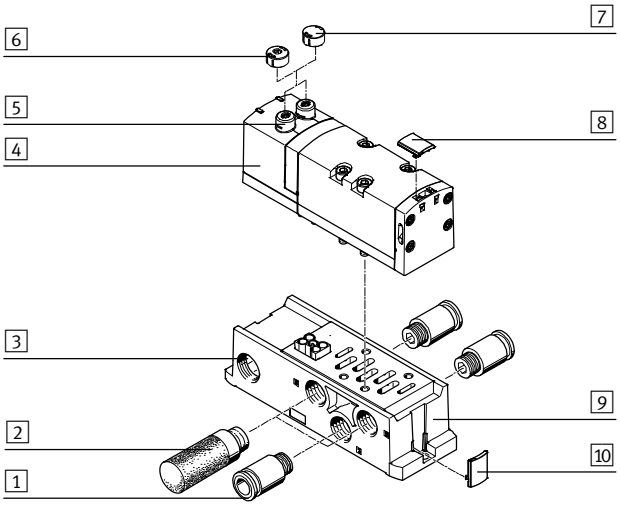
With spring-loaded terminal or cable (open end)



		Brief description	➔ Page/Internet
1	Fitting	¼" NPT for air/exhaust ports (1, 3, 5) and working ports (2, 4)	181
2	Silencer	U-¼-B-NPT for exhaust ports (3, 5)	181
3	Electrical connection	Spring-loaded terminal, cable (open end)	–
4	Valve VSVA	Width 26 mm	92
5	Manual override	Non-detenting/detenting, per solenoid coil	–
6	Cover cap	For non-detenting manual override	113
7	Cover cap	For covered manual override	113
8	Inscription label holder	For valves	116
9	Individual sub-base	For valve VSVA	180
10	Inscription label holder	For manifold block	116

Individual sub-base, width 42 mm, ISO 5599-2

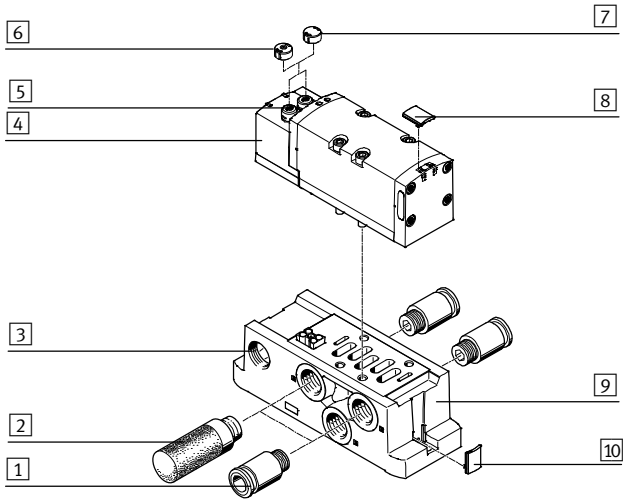
With spring-loaded terminal or cable (open end)



		Brief description	➔ Page/Internet
1	Fitting	3/8" NPT for air/exhaust ports (1, 3, 5) and working ports (2, 4)	181
2	Silencer	U-3/8-B-NPT for exhaust ports (3, 5)	181
3	Electrical connection	Spring-loaded terminal, cable (open end)	–
4	Valve VSVA	Width 42 mm	97
5	Manual override	Non-detenting/detenting, per solenoid coil	–
6	Cover cap	For non-detenting manual override	113
7	Cover cap	For covered manual override	113
8	Inscription label holder	For valves	116
9	Individual sub-base	For valve VSVA	180
10	Inscription label holder	For manifold block	116

Individual sub-base, width 52 mm, ISO 5599-2

With spring-loaded terminal or cable (open end)



		Brief description	➔ Page/Internet
1	Fitting	½" NPT for air/exhaust ports (1, 3, 5) and working ports (2, 4)	181
2	Silencer	U-½-B-NPT for exhaust ports (3, 5)	181
3	Electrical connection	Spring-loaded terminal, cable (open end)	–
4	Valve VSVA	Width 52 mm	102
5	Manual override	Non-detenting/detenting, per solenoid coil	–
6	Cover cap	For non-detenting manual override	113
7	Cover cap	For covered manual override	113
8	Inscription label holder	For valves	116
9	Individual sub-base	For valve VSVA	180
10	Inscription label holder	For manifold block	116

Valve terminal pneumatics

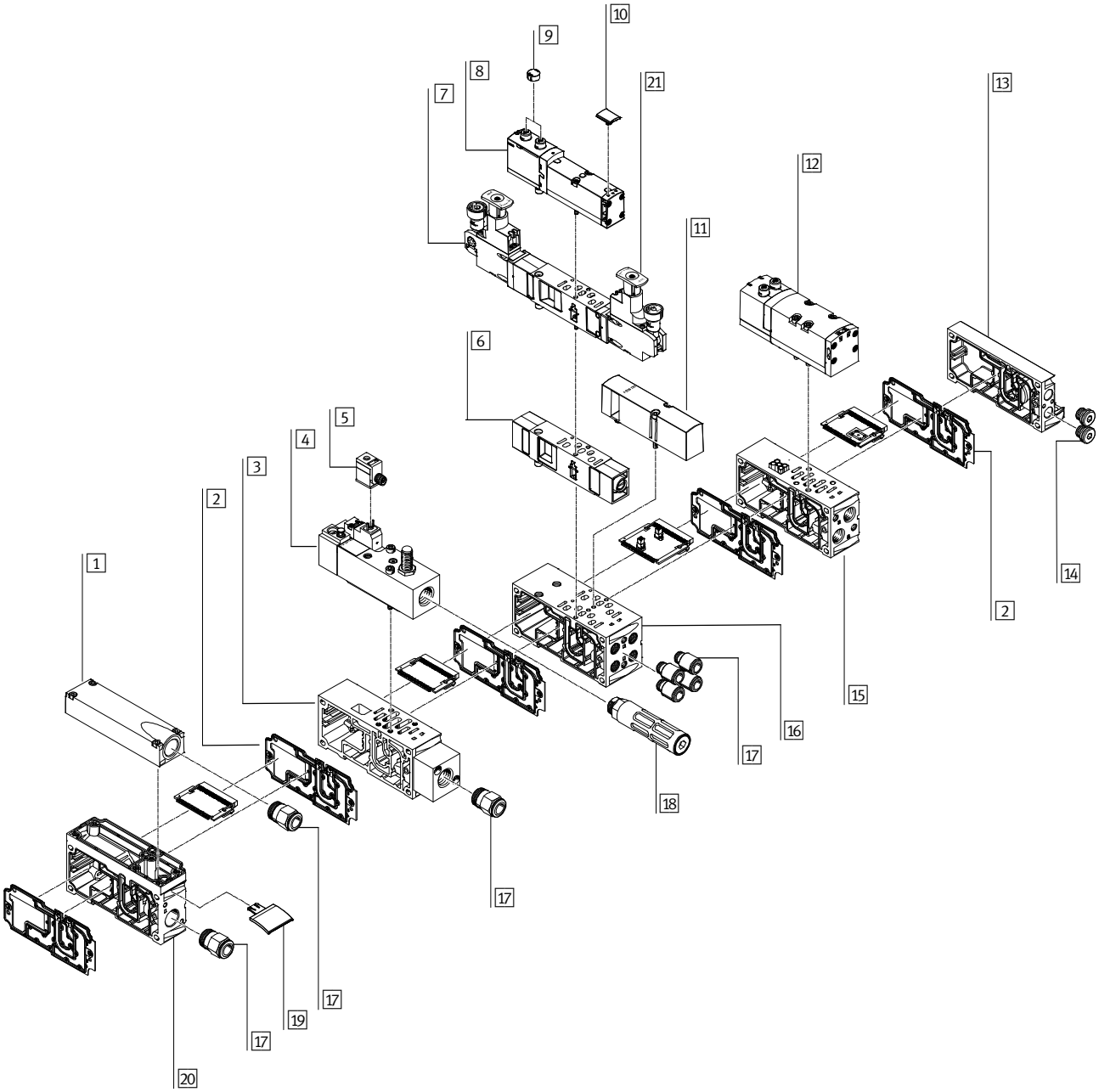
The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

- 2 single solenoid valves or
- 2 double solenoid valves

The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for

- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.



Valve terminal pneumatics			
		Brief description	**➔ Page/Internet**
1	Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	108
2	Duct separation/seal	–	108
3	Manifold sub-base	For soft-start valve	139
4	Soft-start valve	For slow and safe pressure build-up	139
5	Plug socket	–	145
6	Flow control plate	–	113
7	Pressure regulator plate	–	109
8	Valve	Width 18 mm or 26 mm	87, 92
9	Cover cap	For manual override, non-detenting, covered	113
10	Inscription label holder	For valve	116
11	Blanking plate	For unused valve position (vacant position)	113
12	Valve	Width 42 mm or 52 mm	97, 102
13	End plate with pilot air selector	–	107
14	Blanking plug	–	181
15	Manifold sub-base VTSA	For valves with a width of 42 mm or 52 mm	107
15	Manifold sub-base VTSA-F	For valves with a width of 42 mm or 52 mm	107
16	Manifold sub-base VTSA	For valves with a width of 18 mm or 26 mm	107
16	Manifold sub-base VTSA-F	For valves with a width of 18 mm or 26 mm	107
17	Fittings	–	181
18	Silencer	–	181
19	Inscription label holder	For manifold sub-base, sub-base, 90° connection plate	116
20	Supply plate	–	108
21	Control element	Regulator knobs in different versions	37

Valve terminal widths

Order code for VTSA:
- 44E-... for the electrical components
- 44P-... for the pneumatic components

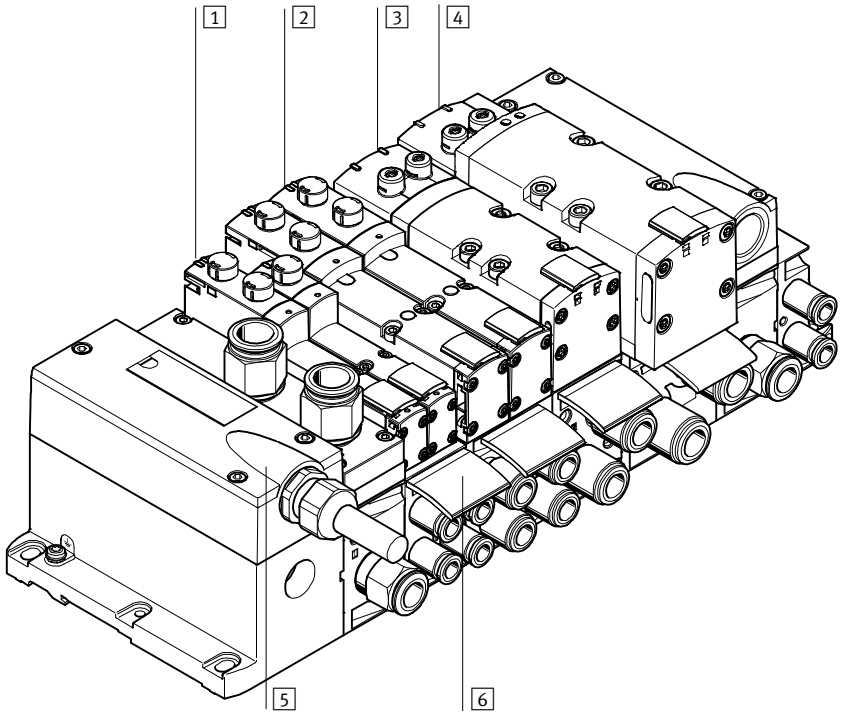
Order code for VTSA-F:
- 45E-... for the electrical components
- 45P-... for the pneumatic components

Regardless of the type of actuation (e.g. multi-pin plug, fieldbus, etc.), valve terminals VTSA/VTSA-F in the widths
- 18 mm
- 26 mm
- 42 mm
- 52 mm

can be combined without adapters. This enables a flow range of 400 l/min to 2,900 l/min in the case of VTSA and 700 l/min to 2,900 l/min in the case of VTSA-F to be covered on one valve terminal. A wide range of valve functions and vertical stacking components are available for all widths.

Valves with a width of 65 mm can be mixed with other widths. However, these are only configured after the adapter plate VABA and are thus always at the end of the valve terminal configuration.

See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"
➔ page 152



	Brief description	➔ Page/Internet
1 Valve	Width 18 mm	107
2 Valve	Width 26 mm	107
3 Valve	Width 42 mm	107
4 Valve	Width 52 mm	107
5 Multi-pin plug connection	Via multi-pin cable, 24 V DC	114
6 Inscription labels	For manifold sub-base, sub-base, 90° connection plate	116

Valve terminal with individual electrical connection

Order code for VTSA:
- 44E-... for the electrical components
- 44P-... for the pneumatic components

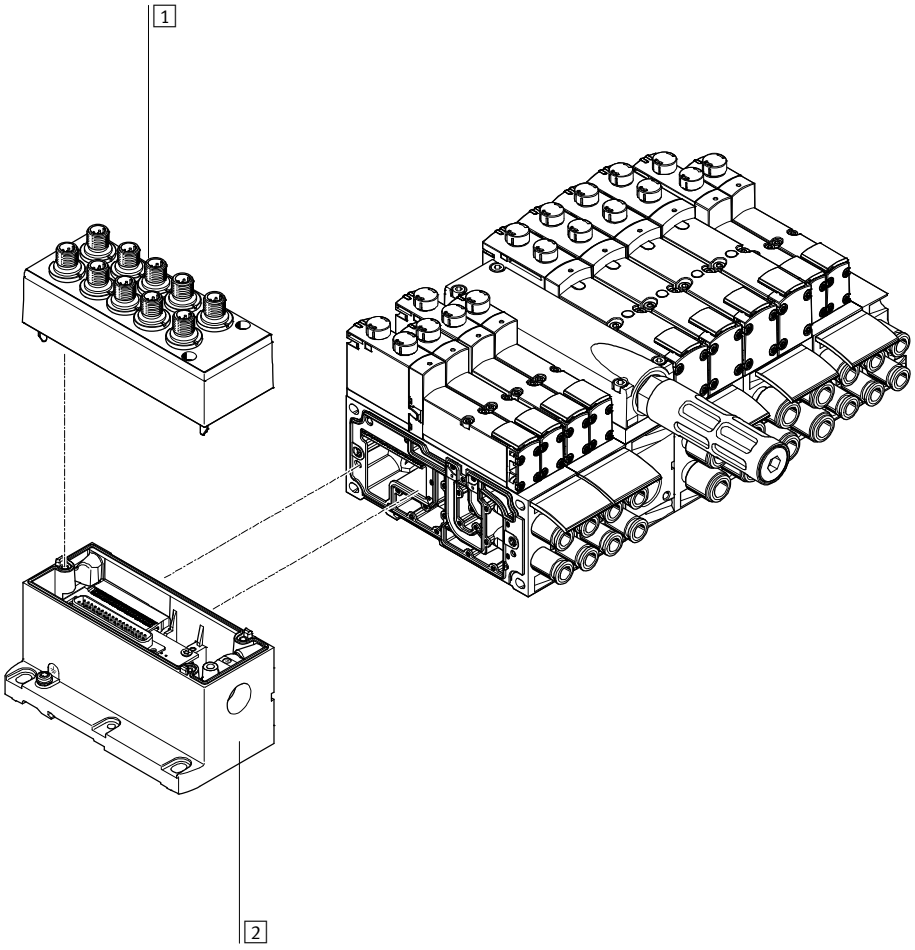
Order code for VTSA-F:
- 45E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with individual electrical connection can be expanded with up to 20 valves with max. 20 solenoid coils.
The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for
- 2 single solenoid valves or
- 2 double solenoid valves

and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- The electrical connection is established via a 5-pin M12 plug (24 V DC).
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

➔ Page 152



		Brief description	➔ Page/Internet
1	Cover	For individual connection	114
2	Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	114

Valve terminal with electrical multi-pin plug connection

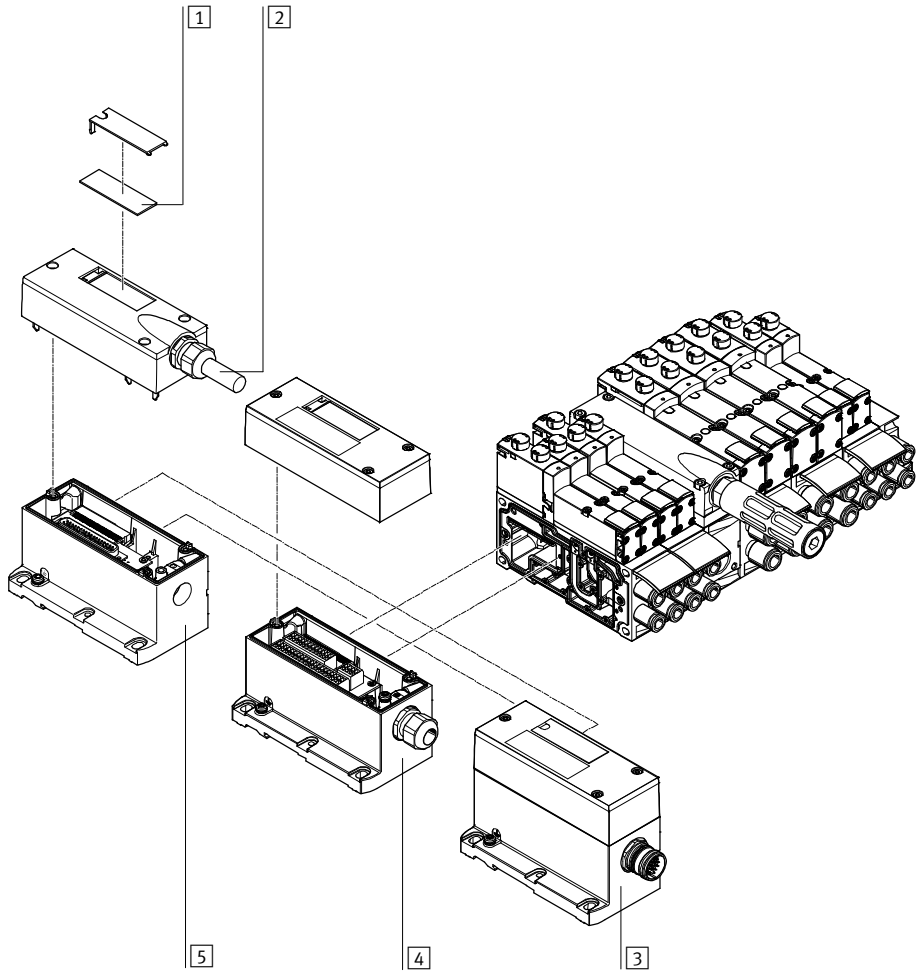
Order code for VTSA:
- 44E-... for the electrical components
- 44P-... for the pneumatic components

Order code for VTSA-F:
- 45E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with electrical multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are prepared for
– 2 single solenoid valves or
– 2 double solenoid valves
and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
– 1 single solenoid valve or
– 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- The following multi-pin plug connections to IP65 are available:
– 37-pin Sub-D connection (24 V DC): the connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils respectively.
– Terminal strip (24 V DC or 110 V AC) 19-pin round connector (24 V DC)
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

➔ Page 152



		Brief description	➔ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	–
2	Multi-pin cable	–	115
3	Multi-pin plug connection	Via M23 round plug connection, 24 V DC	114
4	Multi-pin plug connection	Via terminal strip (Cage Clamp®), 24 V DC or 110 V AC	114
5	Multi-pin plug connection	Via multi-pin cable, 24 V DC	114

Valve terminal with AS-Interface connection

Order code for VTSA:
- 52E-... for the electrical components
- 44P-... for the pneumatic components

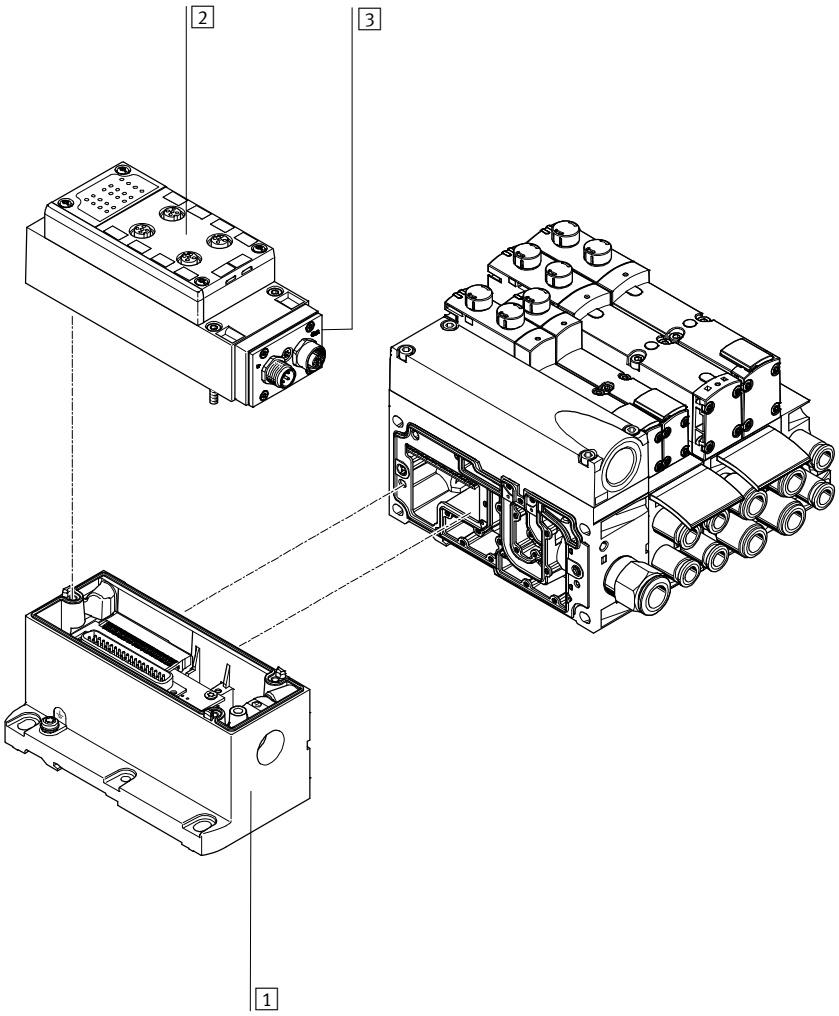
Order code for VTSA-F:
- 52E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with AS-Interface connection can be expanded with up to 8 valves with max. 8 solenoid coils.
The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for
- 2 single solenoid valves or
- 2 double solenoid valves

and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

➔ Page 152



	Brief description	➔ Page/Internet
1 Multi-pin plug connection	Can be ordered together with the AS-Interface module as an electrical connection for AS-Interface	114
2 Manifold block for AS-Interface	–	115
3 AS-Interface module	–	114

Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:
- 50E-... for the electrical peripherals, plastic manifold module
- 51E-... for the electrical peripherals, metal manifold module
- 53E-... for the electrical peripherals, for control cabinet installation

For VTSA:
- 44P-... for the pneumatic components

For VTSA-F:
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils.
The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for
- 2 single solenoid valves or
- 2 double solenoid valves

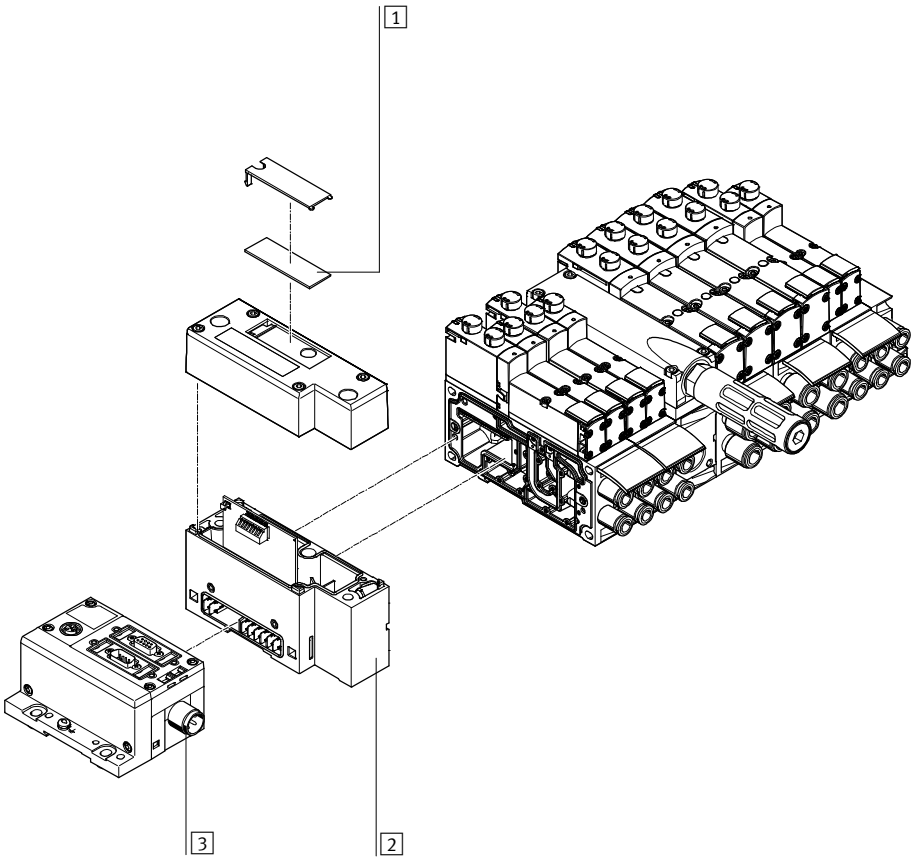
and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.
In general:
- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated convenient diagnostic system
- Preventive maintenance concepts

- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

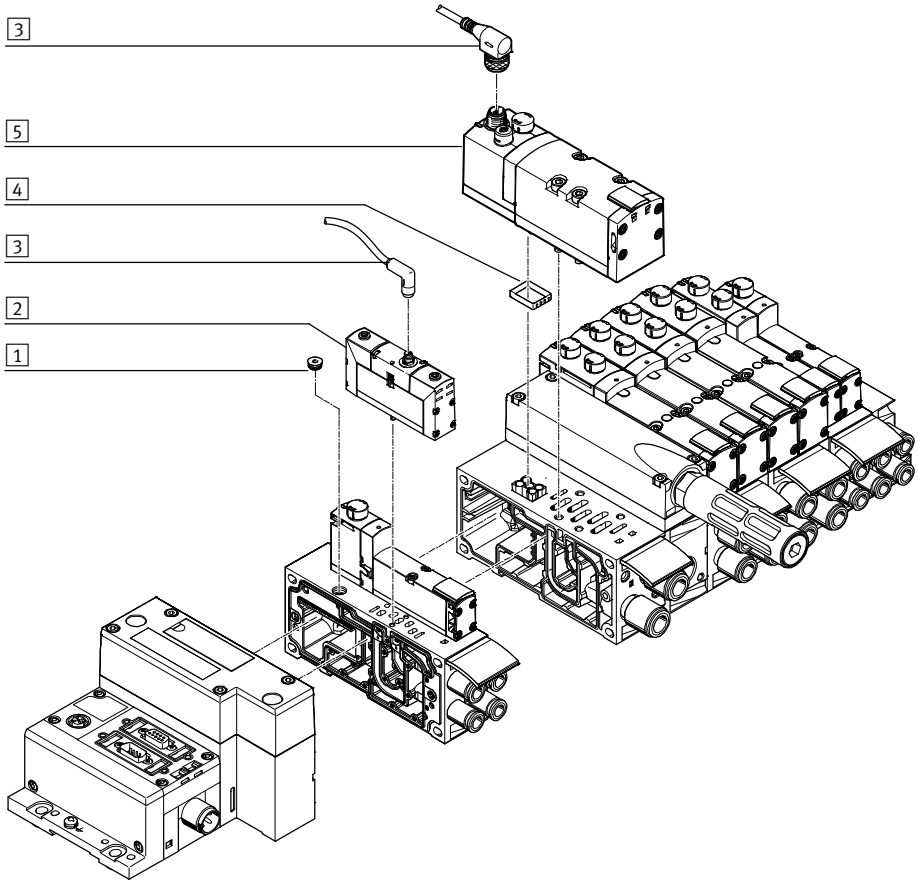
➔ Page 152



	Brief description	➔ Page/Internet
1 Inscription labels	Large, for pneumatic interface CPX	–
2 Pneumatic interface	–	114
3 Fieldbus interface	–	cpx

Valve terminal with fieldbus/multi-pin plug connection and individually electrically actuated valve

In applications with specific emergency off conditions, it may be necessary to switch one or more valves separately from the valve terminal controller. Standard valves (VSVA) with individual electrical connection (round or square plug) are mounted on the valve terminal to this end.
In order for protection class IP65 to be achieved, the functionless opening in the sub-base for the electrical connection must be sealed.
A sealing cap is available for the 18 mm and 26 mm widths.
With manifold or individual sub-bases, valves with width 42 mm and 52 mm must be used with a seal to comply with the
IP protection class (see ➔ page 113).
For central control of the valve terminal via a multi-pin plug or fieldbus connection, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the fieldbus node or the corresponding connection in the multi-pin plug connection is occupied.



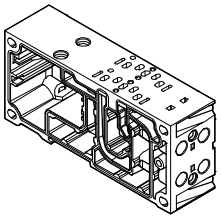
	Brief description	➔ Page/Internet
1 Sealing cap	For sealing the electrical connection on the sub-base	113
2 Valve	Width 18 mm or width 26 mm	valves vsva
3 Connecting cable	–	valves vsva
4 Seal	For ensuring the IP protection class (with width 42 mm and 52 mm)	113
5 Valve	Width 42 mm or width 52 mm	valves vsva

Note

Standard valves VSVA can be used for valve terminal allocation. A vacant position must be provided for this in the valve terminal configurator.

The corresponding standard valve VSVA can be ordered on the Internet at:
➔ **vsva**

Manifold sub-base

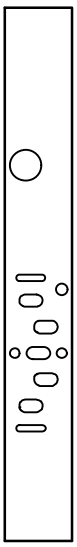


VTSA/VTSA-F is based on a modular system which consists of manifold sub-bases and valves. The VTSA-F manifold sub-bases are designed to optimise flow. Manifold sub-bases are available for valve widths 18 mm and 26 mm in a double grid, i.e. two valves per manifold sub-base. For valves with a width of 42 mm or 52 mm, there are manifold sub-bases with one valve per sub-base. The manifold sub-base contains a duct seal and an electrical interlinking module. They can be freely mixed within a valve terminal. The manifold sub-bases are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the ducts for supplying compressed air to and exhausting from the valve terminal as well as the working ports for the pneumatic cylinders for each valve. Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

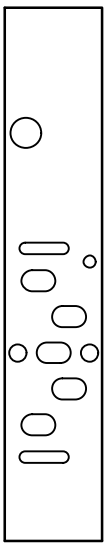
See also "Adaptation to width 65 mm, ISO size 3 (technology type 04)"
➔ Page 152

Port patterns on the manifold sub-base for one valve position

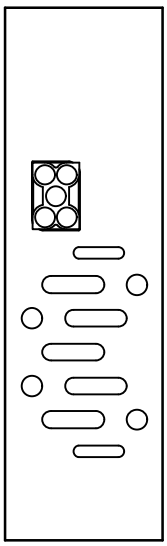
Width 18 mm



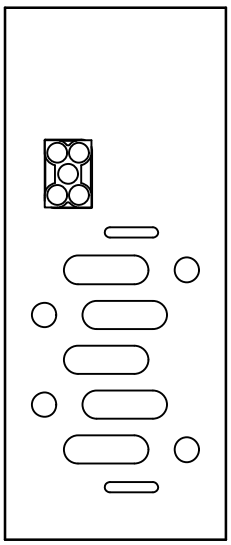
Width 26 mm



Width 42 mm



Width 52 mm

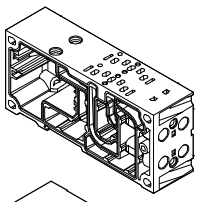
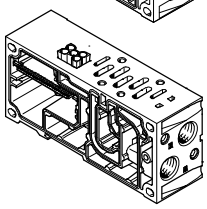
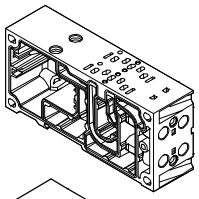
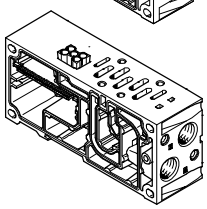


- Note

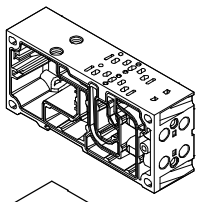
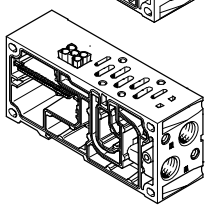
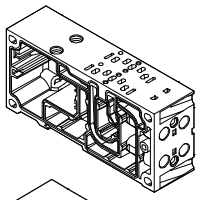
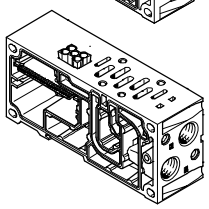
The illustrations shown depict a schematic representation of the pneumatic ISO port patterns.

The port patterns on the valve terminal VTSA-F do not correspond to the ISO standard.

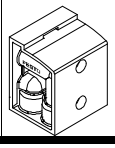
Manifold sub-base variants with QS fitting, valve terminal VTSA

Code		Type	Width				No. of valve positions (solenoid coils)[1]	Working ports (2, 4)	
			18 mm	26 mm	42 mm	52 mm		Code M large	Code N small
Manifold sub-base for double solenoid valves									
A		VABV-S4-2S-N18-2T2	■	–	–	–	2 (4)	QB-1/8-5/16-U	–
AK								–	QB-1/8-1/4-U
B		VABV-S4-1S-N14-2T2	–	■	–	–	2 (4)	QB-1/4-3/8-U	–
BK								–	QB-1/4-5/16-U
C		VABV-S2-1S-N38-T2	–	–	■	–	1 (2)	QB-3/8-1/2-U	–
CK								–	QB-3/8-3/8-U
D		VABV-S2-2S-N12-T2	–	–	–	■	1 (2)	QB-1/2-1/2-U	–
DK								–	–
Manifold sub-base for single solenoid valves									
E		VABV-S4-2S-N18-2T1	■	–	–	–	2 (2)	QB-1/8-5/16-U	–
EK								–	QB-1/8-1/4-U
F		VABV-S4-1S-N14-2T1	–	■	–	–	2 (2)	QB-1/4-3/8-U	–
FK								–	QB-1/4-5/16-U
G		VABV-S2-1S-N38-T1	–	–	■	–	1 (1)	QB-3/8-1/2-U	–
GK								–	QB-3/8-3/8-U
H		VABV-S2-2S-N12-T1	–	–	–	■	1 (1)	QB-1/2-1/2-U	–
HK								–	–

1) Value in brackets is max. number of solenoid coils that can be controlled

Manifold sub-base variants with QS fitting, valve terminal VTSA-F									
Code		Type	Width				No. of valve positions (solenoid coils)[1]	Working ports (2, 4)	
			18 mm	26 mm	42 mm	52 mm		Code M large	Code N small
Manifold sub-base for double solenoid valves									
A		VABV-S4-2HS-N18-2T2	■	–	–	–	2 (4)	QB-1/8-5/16-U	–
AK								–	QB-1/8-1/4-U
B		VABV-S4-1HS-N14-2T2	–	■	–	–	2 (4)	QB-1/4-3/8-U	–
BK								–	QB-1/4-5/16-U
C		VABV-S2-1S-N38-T2	–	–	■	–	1 (2)	QB-3/8-1/2-U	–
CK								–	QB-3/8-3/8-U
D		VABV-S2-2S-N12-T2	–	–	–	■	1 (2)	QB-1/2-1/2-U	–
DK								–	–
Manifold sub-base for single solenoid valves									
E		VABV-S4-2HS-N18-2T1	■	–	–	–	2 (2)	QB-1/8-5/16-U	–
EK								–	QB-1/8-1/4-U
F		VABV-S4-1HS-N14-2T1	–	■	–	–	2 (2)	QB-1/4-3/8-U	–
FK								–	QB-1/4-5/16-U
G		VABV-S2-1S-N38-T1	–	–	■	–	1 (1)	QB-3/8-1/2-U	–
GK								–	QB-3/8-3/8-U
H		VABV-S2-2S-N12-T1	–	–	–	■	1 (1)	QB-1/2-1/2-U	–
HK								–	–

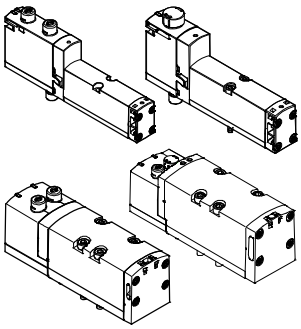
1) Value in brackets is max. number of solenoid coils that can be controlled

90° connection plate for working ports 2 and 4 with NPT thread								
Code		Type	Width				Ports	Working ports (2, 4) on the 90° connection plate
			18 mm	26 mm	42 mm	52 mm		
P		VABF-S4-...-A2G2-N...	■	–	–	–	2 and 4	1/8" NPT
			–	■	–	–		1/4" NPT
			–	–	■	–		3/8" NPT
			–	–	–	■		1/2" NPT

Valve terminals VTSA/VTSA-F, NPT

Key features – Pneumatic components

Sub-base valve



All valves are fitted with piston spool and patented sealing system, which ensures efficient sealing, a broad operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the manifold sub-base.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. Please note that the valves must then be operated via a separate pressure zone.

The reversible 3/2-way solenoid valves are also suitable for vacuum operation.

Reverse operation is only possible in pressure zones with external pilot air supply.

Note

- If a pressure zone is in reverse operation, supply air is connected to port 3/5 and exhausting takes place at port 1 at all valve positions in this pressure zone.
- Reversible pressure regulators cannot be selected when a pressure zone is in reverse operation.
- With reversible pressure regulators, only the valve at this position is in reverse operation.
- When using 5/3-way valves in reverse operation, the mid-position function switches from exhausted to pressurised and vice versa.

Blanking plate

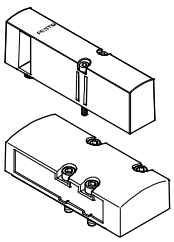


Plate without valve function for reserving valve positions on a valve terminal.

Valve and blanking plates are attached to the manifold sub-base using screws.

Design

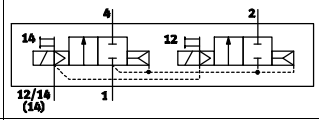
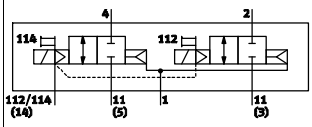
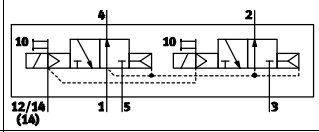
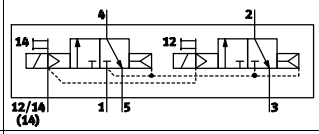
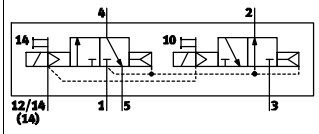
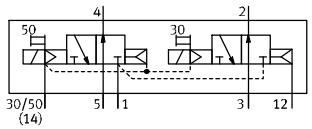
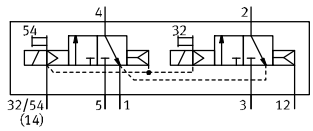
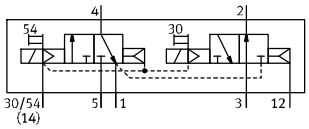
Valve replacement

The valves are attached to the metal manifold sub-base using two or four screws, which means that they can be easily replaced. The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

Extension

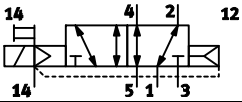
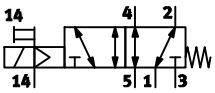
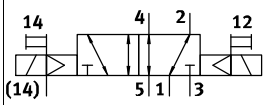
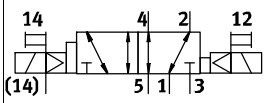
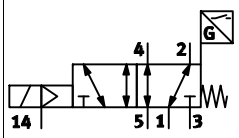
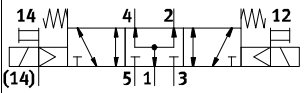
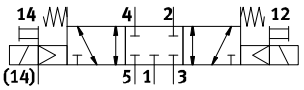
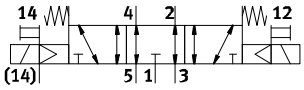
Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

For more information and technical data on expansion, refer to the user documentation:
➔ Internet: P.BE-VTSA-44

Valve function						
Code	Circuit symbol	Width				Description
		18 mm	26 mm	42 mm	52 mm	
VC		■	■	■	■	2x 2/2-way valve, single solenoid • Normally closed • Pneumatic spring return
VV		■	■	■	–	2x 2/2-way valve, single solenoid • Reverse operation • Normally closed • Pneumatic spring return • Vacuum operation possible at 3 and 5
N		■	■	■	■	2x 3/2-way valve, single solenoid • Normally open • Pneumatic spring return • Operating pressure > 3 bar
K		■	■	■	■	2x 3/2-way valve, single solenoid • Normally closed • Pneumatic spring return • Operating pressure > 3 bar
H		■	■	■	■	2x 3/2-way valve, single solenoid • Normal position – 1x closed – 1x open • Pneumatic spring return • Operating pressure > 3 bar
P		■	■	■	■	2x 3/2-way valve, single solenoid • Reverse operation only • Normally open • Pneumatic spring return
Q		■	■	■	■	2x 3/2-way valve, single solenoid • Reverse operation only • Normally closed • Pneumatic spring return
R		■	■	■	■	2x 3/2-way valve, single solenoid • Reverse operation only • Normal position – 1x closed – 1x open • Pneumatic spring return

- Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

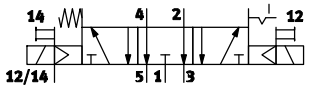
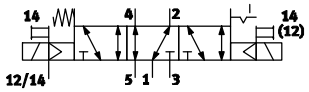
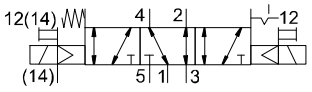
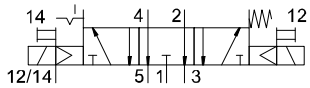
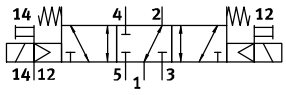
Valve function						
Code	Circuit symbol	Width				Description
		18 mm	26 mm	42 mm	52 mm	
M		■	■	■	■	5/2-way valve, single solenoid • Reverse operation • Pneumatic spring return
O		■	■	■	■	5/2-way valve, single solenoid • Reverse operation • Mechanical spring return
J		■	■	■	■	5/2-way valve, double solenoid
D		■	■	■	■	5/2-way valve, double solenoid • Dominant signal at port 14 on the control side
SO SQ		–	■	–	–	5/2-way valve2), single solenoid, as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the separate chapter "Solenoid valve with switching position sensing" ➔ page 123
B		■	■	■	■	5/3-way solenoid valve • Mid-position pressurised[1)] • Mechanical spring return
G		■	■	■	■	5/3-way solenoid valve • Mid-position closed[1)] • Mechanical spring return
E		■	■	■	■	5/3-way solenoid valve • Mid-position exhausted[1)] • Mechanical spring return

1) If neither solenoid coil is energised, the valve moves to its mid-position by means of a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

2) The symbol represents a valve with a proximity sensor with a switching output signal, in the illustration an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of all sensors used here is an N/C contact.

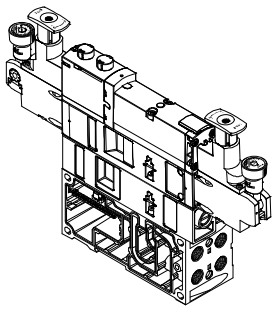
Valve terminals VTSA/VTSA-F, NPT

Key features – Pneumatic components

Valve function						
Code	Circuit symbol	Width				Description
		18 mm	26 mm	42 mm	52 mm	
SA		–	■	–	–	5/3-way solenoid valve, for special functions through default position in switching position 14 • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 14 is retained • Mechanical spring return
SB		–	■	–	–	5/3-way solenoid valve, for special functions through default position in switching position 14 • Holding, blocking a movement (mechanically) • Mid-position: port 2 pressurised, port 4 exhausted, switching position 14 is retained • Mechanical spring return
SD		■	–	–	–	5/3-way solenoid valve, for special functions through default position in switching position 14 • Holding, blocking a movement (mechanically) • Mid-position: port 4 pressurised, port 2 exhausted, switching position 14 is retained • Mechanical spring return
SE		–	■	–	–	5/3-way solenoid valve, for special functions through default position in switching position 12 • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 12 is retained • Mechanical spring return
VG		–	–	■	■	5/3-way solenoid valve • Positioning • Mid-position: port 2 pressurised, port 4 closed[1)] • Mechanical spring return
L	–	■	■	■	■	For valve terminal only: Blanking plate for vacant valve position

1) If neither solenoid coil is energised, the valve moves to its mid-position by means of a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

Vertical stacking

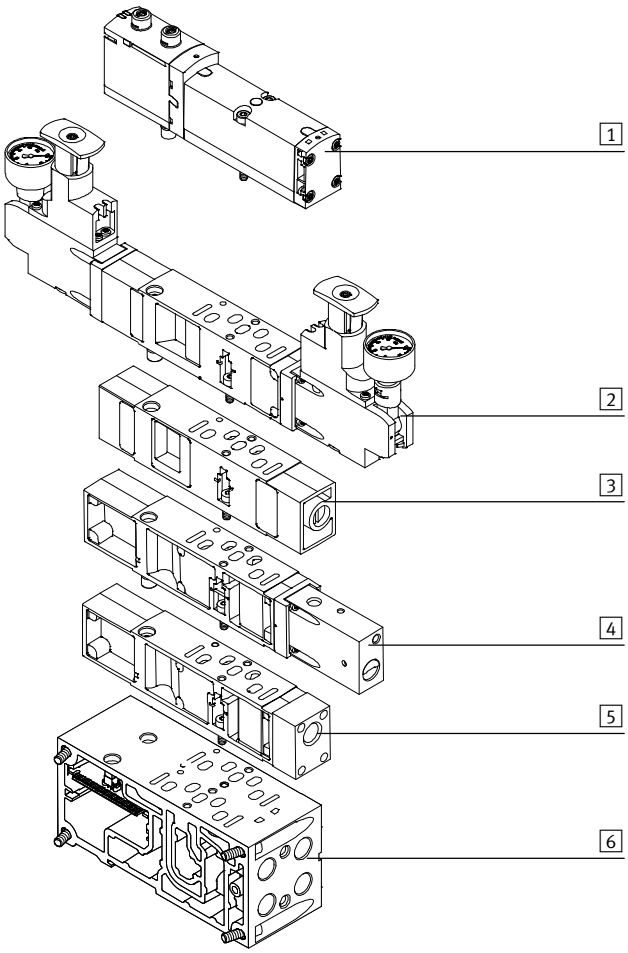


Additional function units can be added to each valve position between the sub-base (manifold sub-base) and the valve. These functions are known as vertical stacking modules and enable special functioning or control of an individual valve position. Combinations of several valve sizes on one valve terminal are possible.

- Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

Vertical stacking components

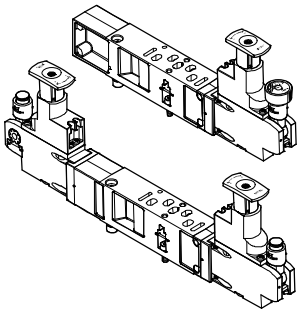


The following component sequence is recommended for valve positions with vertical stacking:

1. Valve VSVA
2. Pressure regulator plate
3. Flow control plate
4. Vertical pressure shut-off plate
5. Vertical supply plate
6. Manifold sub-base

Vertical stacking

Pressure regulator plate



An adjustable pressure regulator can be installed between the sub-base (manifold sub-base) and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Also suitable for valves with symmetrical coil layout.

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2
- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)

- Note

With the A, B and AB pressure regulators VABF-S...-1-..., the control pressure should not be less than 2 bar.

Use the reversible A, B or AB pressure regulators for control pressures less than 2 bar.

- Note

Please note for repeat orders of pressure regulators in sizes 42 mm and 52 mm:
The part number imprinted on the regulator plate refers only to the standard equipment.

When reordering pressure regulators with additional features, such as a lockable rotary knob, extended design, etc., only use the VABF configurator.

➔ Internet: vabf-s2

Vertical stacking

Energy efficiency through dual-pressure operation or through operation with reversible pressure regulators

Energy conservation starts right from compressed air generation. It is possible to achieve an energy saving of up to 10% per 1 bar drop in pressure. Therefore, wherever possible reduce the pressure to the minimum required.
To save additional energy, you can operate valves in dual-pressure mode in a separate pressure zone.

To do this, the valves used must be operated in reverse mode, i.e. with reversed direction of flow (see also note on ➔ page 84). In dual-pressure operation, the valves are then supplied with pressure separately via ducts 3 and 5. The air is vented via duct 1.

Requirements for dual-pressure operation:

- Exhaust ducts 3 and 5 in the pressure zone are completely separate.
- Valves are used that can be operated in reverse mode.

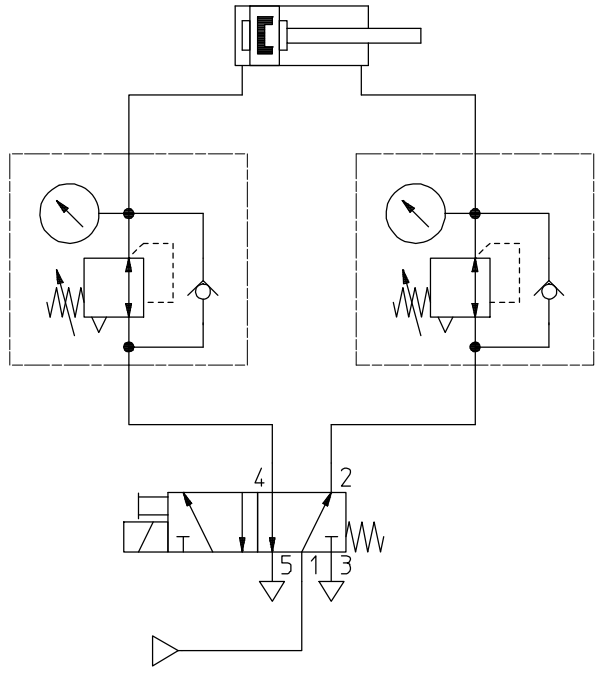
Advantages of dual-pressure operation:
It is possible to save energy if different pressures can be applied to one valve. The advantages are:

- Saves energy because the return stroke can be carried out using reduced force, e.g. 3 bar instead of 6 bar.
- Just one valve is required, as in the case of vacuum application with ejector pulse for example (e.g. duct 3 for vacuum switching, duct 5 for the ejector pulse).
- A reduction in compressed air consumption of up to 50% is possible if two different pressures can be applied to the valve (return stroke uses reduces pressure).

Advantages of reversible operation:
If compressed air is applied to the pressure regulator upstream of the valve (circuit diagram 2), exhausting is directly via the solenoid valve.
This has the following advantages:

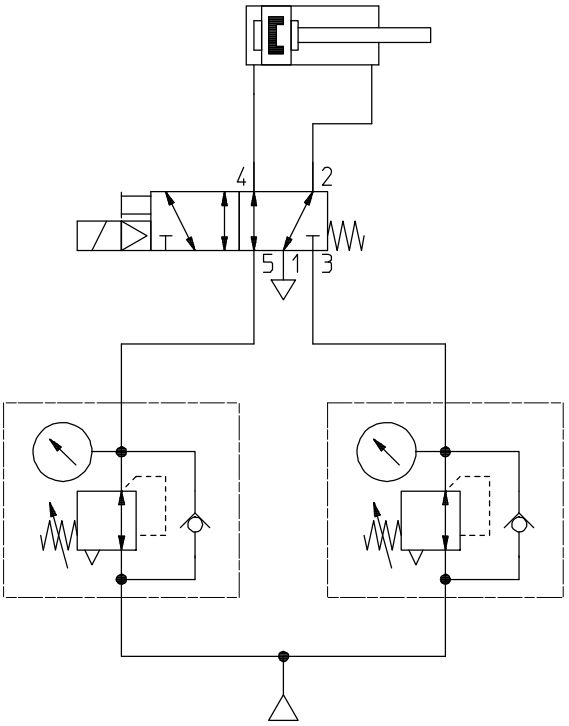
- Increased exhaust capacity, venting is up to 50% quicker
- Lower wear on the pressure regulator
- Very finely adjustable, perfect for very low operating pressures
- No quick exhaust valves are required.
- Fast cycle times
- The pressure regulator can be adjusted independently of the valve position because operating pressure is permanently present at the pressure regulator.

Operation with standard controller



Circuit diagram 1:
Pressure is regulated downstream of the valve

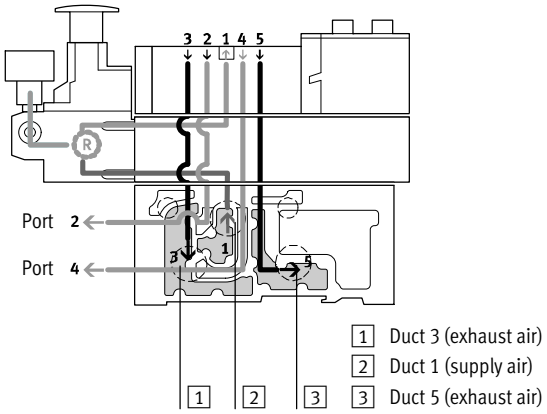
Operation with reverse controller



Circuit diagram 2:
Pressure is regulated upstream of the valve

Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

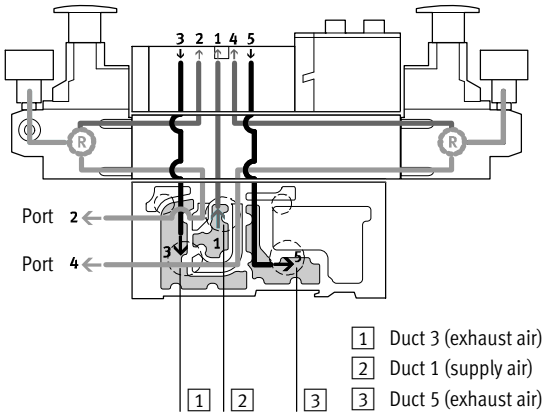
Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

Application examples

- An equal working pressure is required at working ports 2 and 4.
- A lower working pressure (e.g. 3 bar) than the operating pressure present at the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:
The air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, venting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

Restrictions

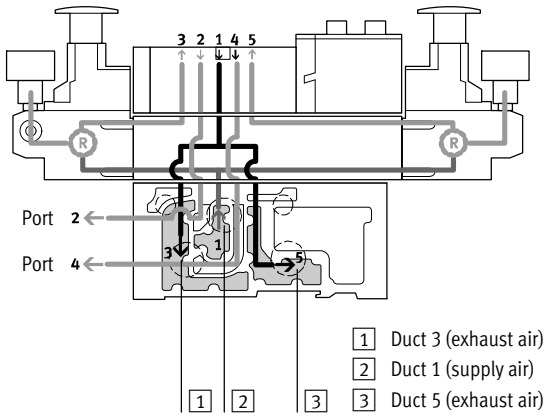
- The pressure regulator cannot be adjusted in the exhaust position. For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

Application examples

- Two different working pressures are required at ports 2 and 4 instead of the valve terminal operating pressure.

Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated air is present in ducts 3 and 5 on the valve. The valve is thus operated in reverse mode.
This means:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:
The air in duct 1 is split between ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then discharged via the manifold sub-base.

Application examples

- Two different pressures are required in ducts 2 and 4 instead of the valve terminal's operating pressure.
- Quick exhausting is required.
- The pressure regulator must always be adjustable.

Note

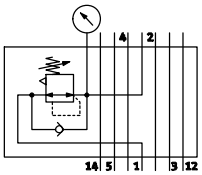
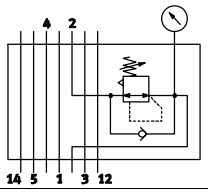
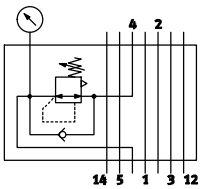
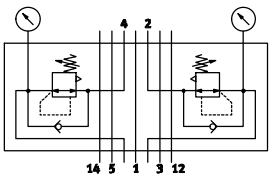
- Reversible pressure regulator plates should only be combined with valves that can be operated in reverse mode.
- Valves in valve positions with vertical pressure shut-off plates are operated with internal pilot air, even when the valve terminal is operated with external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
  - Reversible pressure regulator plates
  - Flow control plates
  - Vertical pressure shut-off plates
  - Vertical supply plates

Advantages

- Fast cycle times
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

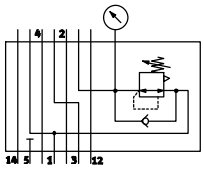
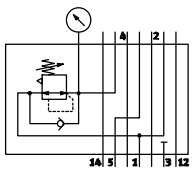
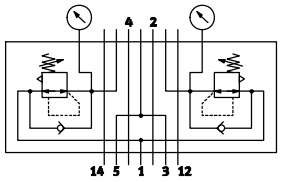
Disadvantages

- 2x 3/2-way solenoid valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.

Vertical stacking – Pressure regulator plate, variants[1]									
Code		Type	Width				Output pressure		Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure regulator plate for port 1 (P regulator)									
ZA		VABF-S...-R1C2-C-10	■	■	■	■	–	■	Regulates the operating pressure in duct 1 upstream of the solenoid directional control valve
ZAY[2]		VABF-S...-R1C2-C-10-E	■	■	■	■	–	■	
ZF		VABF-S...-R1C2-C-6	■	■	■	■	■	–	
ZFY[2]		VABF-S...-R1C2-C-6-E	■	■	■	■	■	–	
Pressure regulator plate for port 2 (B regulator)									
ZC		VABF-S...-R2C2-C-10	■	■	■	■	–	■	Regulates the operating pressure in duct 2 downstream of the solenoid directional control valve
ZCY[2]		VABF-S...-R2C2-C-10-E	■	■	■	■	–	■	
ZH		VABF-S...-R2C2-C-6	■	■	■	■	■	–	
ZHY[2]		VABF-S...-R2C2-C-6-E	■	■	■	■	■	–	
Pressure regulator plate for port 4 (A regulator)									
ZB[2]		VABF-S...-R3C2-C-10	■	■	■	■	–	■	Regulates the operating pressure in duct 4 downstream of the solenoid directional control valve
ZG[2]		VABF-S...-R3C2-C-6	■	■	■	■	■	–	
Pressure regulator plate for ports 2 and 4 (AB regulator)									
ZD		VABF-S...-R4C2-C-10	■	■	■	■	–	■	Regulates the working pressure in ducts 2 and 4 downstream of the solenoid directional control valve
ZDY[2]		VABF-S...-R4C2-C-10-E	■	■	■	■	–	■	
ZI		VABF-S...-R4C2-C-6	■	■	■	■	■	–	- - Note These pressure regulator plates cannot be combined with reversible 2x 3/2-way solenoid valves (code P, Q, R).
ZIY[2]		VABF-S...-R4C2-C-6-E	■	■	■	■	■	–	

1) Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2

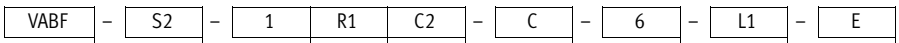
2) Also suitable for valves with symmetrical coil layout

Vertical stacking – Pressure regulator plate, reversible, variants[1]									
Code		Type	Width				Output pressure		Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure regulator plate for port 2, reversible (B regulator)									
ZL		VABF-S...-R6C2-C-10	■	■	■	■	–	■	Reversible pressure regulator for port 2
ZLY[2]		VABF-S...-R6C2-C-10-E	■	■	■	■	–	■	
ZN		VABF-S...-R6C2-C-6	■	■	■	■	■	–	
ZNY[2]		VABF-S...-R6C2-C-6-E	■	■	■	■	■	–	
Pressure regulator plate for port 4, reversible (A regulator)									
ZK[2]		VABF-S...-R7C2-C-10	■	■	■	■	–	■	Reversible pressure regulator for port 4
ZM[2]		VABF-S...-R7C2-C-6	■	■	■	■	■	–	
Pressure regulator plate for ports 2 and 4, reversible (AB regulator)									
ZE		VABF-S...-R5C2-C-10	■	■	■	■	–	■	• Reversible pressure regulator for ports 2 and 4 • Pressure regulation upstream of the solenoid directional control valve • Routes the operating pressure from duit 1 to ducts 3 and 5 • Routes the exhaust air from duct 1 to ducts 3 and 5
ZEY[2]		VABF-S...-R5C2-C-10-E	■	■	■	■	–	■	
ZJ		VABF-S...-R5C2-C-6	■	■	■	■	■	–	- Note These pressure regulator plates cannot be combined with standard 2x 3/2-way solenoid valves (code N, K, H). Reversible 2x 3/2-way solenoid valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.
ZJY[2]		VABF-S...-R5C2-C-6-E	■	■	■	■	■	–	

1) Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2

2) Also suitable for valves with symmetrical coil layout

Vertical stacking – Pressure regulator plate type codes



Valve series	
VABF	Regulator plate

Allocation	
S2	ISO 5599-2[1]
S4	ISO 15407-2

Valve size	
1	26 mm (ISO 15407-2, size 01)
2	18 mm (ISO 15407-2, size 02)
1	42 mm (ISO 5599-2, size ISO 1)
2	52 mm (ISO 5599-2, size ISO 2)

Function plate	
R1	Pressure regulator, port 1
R2	Pressure regulator, port 2
R3	Pressure regulator, port 4
R4	Pressure regulator, ports 2 and 4
R5	Pressure regulator, ports 2 and 4, reversible
R6	Pressure regulator, port 2, reversible
R7	Pressure regulator, port 4, reversible

Pressure indicator	
C2	Sealed
C3	Pressure gauge [bar][1]
C4	Pressure gauge [MPa][1]
C6	Pressure gauge [psi][1]

Pneumatic connection	
C	Sealed

Pressure range	
6	6 bar
10	10 bar

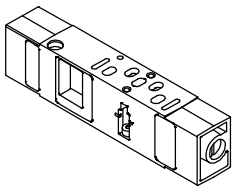
Control element[2]	
–	Short (standard button)
L1	Long
L2	Long, lockable
K2	Short, lockable
K3	With integrated lock

Optional	
E	Extended design[1]

1) These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only
Alternatively they can be selected for all four sizes in the valve terminal configurator or via their own order numbers in the chapter Accessories on page 112
2) All variants are only possible with VABF-S2

Vertical stacking

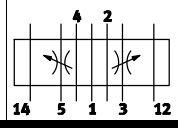
Flow control plate



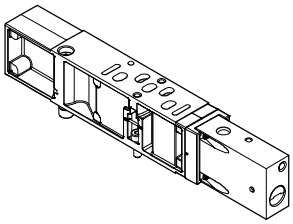
The flow control plate is equipped with two flow control valves on which the exhaust air flow rate at exhaust ports 3 or 5 can be adjusted. This enables the movement of the drive to be initiated and the desired speed to be set on the valve terminal using the manual override.
Ducts 3 and 5 can be adjusted independently of each other.

Note

On reversible valve terminals, the air flow is controlled in ducts 3 and 5 upstream of the valve.

Code		Type	Width				Description
			18 mm	26 mm	42 mm	52 mm	
X		VABF-S4-...F1B1-C	■	■	■	■	• Restricts the exhaust air downstream of the valve in ducts 3 and 5

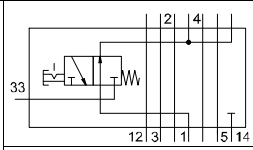
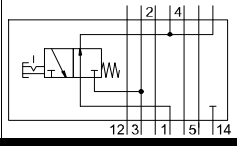
Vertical pressure shut-off plate



The vertical pressure shut-off plate is equipped with a switch via which the compressed air supply can be shut off. This enables a solenoid directional control valve or subsequent vertical stacking plate to be replaced without switching off the overall air supply. If the control chain has a redundant connection, the cycle can continue in the case of a cyclical control system. Following activation of the shut-off, the exhaust air/return air from the actuated valve is discharged. This takes place via an M5 threaded connection or via duct 3 in the case of width 18 and 26 mm, and via duct 3 in the case of width 42 and 52 mm.

Note

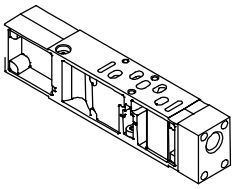
The operating pressure of the valve terminal must lie within the range of the required pilot pressure (i.e. min. 3 bar). When using the end plate with pilot air selector, only the switching position with the code W and U can be used.

Code		Type	Width				Description
			18 mm	26 mm	42 mm	52 mm	
ZT		VABF-S4...L1D1-C	■	■	–	–	• 3/2-way solenoid valve for shutting off the operating pressure at the valve position • Blocks ducts 1 and 14 for the valve position • Supplies the valve position with internal pilot air • Pressure separation at the valve assembly
		VABF-S2...L1D1-C	–	–	■	■	

Note

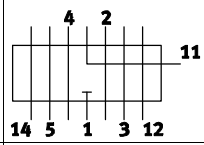
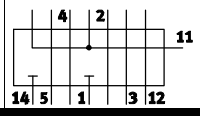
The vertical pressure shut-off plates VABF-... are provided only in combination with VSVA-...T1L solenoid valves from Festo. In the vertical pressure shut-off plate only ducts 1 and 14, and not duct 12, are blocked.

Vertical supply plate



This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal.

As additional pressure supply for a valve. To supply an additional pressure zone.

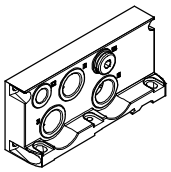
Code		Type	Width				Description
			26 mm	18 mm	42 mm	52 mm	
ZU		VABF-S-...P1A3-...	■	■	■	■	• Plate with port 11 for supplying individual operating pressure to a valve position, duct 1
ZV		VABF-S-...P1A14-...	■	■	■	■	• Plate with port 11 for supplying individual operating pressure to a valve position, ducts 1 and 14

Valve terminals VTSA/VTSA-F, NPT

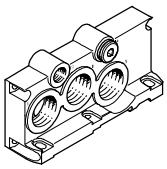
Key features – Pneumatic components

Compressed air supply and exhausting

Right-hand end plate, internal pilot air supply

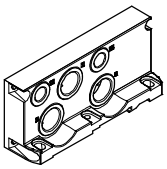


- Code V

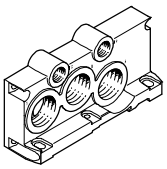


- Code V1, V3

Right-hand end plate, external pilot air supply

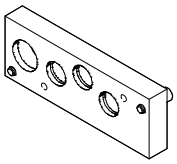


- Code X



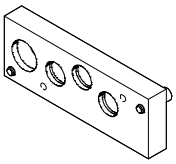
- Code X1, X3

Right-hand end plate, size ISO 3, internal pilot air supply



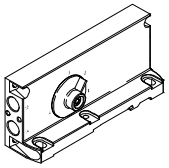
- Code V2, for width 65 mm

Right-hand end plate, size ISO 3, external pilot air supply



- Code X2, for width 65 mm

Right-hand end plate with pilot air selector



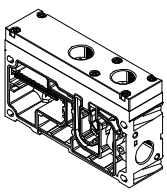
- Code Z, Y, W, U
  - Code Z: selector position 1, external pilot air supply
  - Code Y: selector position 2, internal pilot air supply
  - Code W: selector position 3, external pilot air supply (ducted)
  - Code U: selector position 4, internal pilot air supply (ducted)

The valve terminal VTSA/VTSA-F can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale extensions. The valve terminal is generally supplied via supply plates (max. 16 per valve terminal) and/or via the right-hand end plate. When using valves with a width of 65 mm, the compressed air can also be supplied and exhausted using the adapter plate VABA-....
Venting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate.

Note

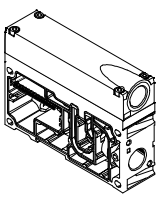
Compressed air supply and exhausting for size ISO 3 is described in a separate chapter on adaptation to width 65 mm (internal/external pilot air is regulated via MUH plate (solenoid valve)).

Supply plates, exhaust port 3/5 separated



- Code K

Supply plates, exhaust port 3/5 common



- Code L

Additional compressed air supply/duct separation

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.
These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:
- Compressed air supply (1)
- Exhaust port (3/5) common or separated

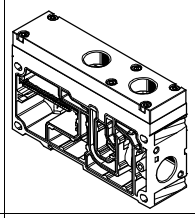
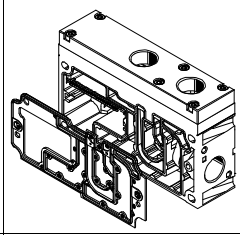
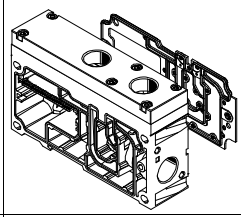
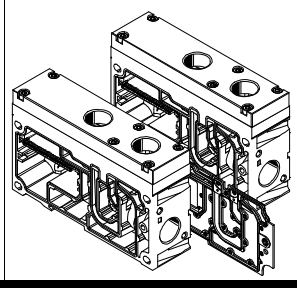
Depending on your order, the exhaust air ducts are either ducted or exhausted via silencers.

VTSA/VTSA-F with ducted exhaust air:
With ducted exhaust air, venting can be via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are three different options:
- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:
- Supply plate with duct separation on the left-hand side: code SU, TU, RU
- Supply plate with duct separation on the right-hand side: code US, UT, UR
- 2 supply plates with intermediate duct separation: code USU, UTU, URU

Supply plates

Code		Type	Width				Description
			18 mm	26 mm	42 mm	52 mm	
U		• Exhaust port 3/5 common VABF-S6-10-P1A7-G12 • Exhaust port 3/5 separated VABF-S6-10-P1A6-G12	■	■	■	■	Supply plate without duct separation (no R, S or T selected)
SU TU RU			■	■	■	■	Supply plate with duct separation on left, if R, S or T selected
US UT UR			■	■	■	■	Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			■	■	■	■	2 supply plates with duct separation in centre, if R, S or T selected

Right-hand end plate

Right-hand end plates with different port sizes are available depending on the air rate required.

With the following right-hand end plates, the outlet direction of the ports is aligned with the horizontal stacking direction.
Right-hand end plates with pilot air supply/pilot exhaust air

- Internal pilot air supply: code V, V1, V2 and V3 (ducts 1 and 14 are connected)
- External pilot air supply: code X, X1, X2 and X3, as well as XP1, XP2, XP3 and XS

For end plates with pilot air selector, the outlet direction of the ports is to the front of the valve terminal. This means that all the ports on the valve terminal can be combined in one outlet direction.
The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- External pilot air supply: selector position 1 (code Z)
- Internal pilot air supply: selector position 2 (code Y)
- External pilot air supply, ducted pilot exhaust air: selector position 3 (code W)
- Internal pilot air supply, ducted pilot exhaust air: selector position 4 (code U)

Note

- The end plate with pilot air selector must be used in combination with an air supply plate.
- The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.
- Ducted pilot exhaust air via port 12 is only possible with rotated seals on the valve.

Right-hand end plate, variants

Code	Blanking plug in duct	Pilot air supply	Ducted pilot exhaust air[1] Position of seal on solenoid valve ("~~ISO~~" is visible)	Connecting thread	
				1, 3, 5	12, 14
V	14	Internal	–	½" NPT	¼" NPT
V1	14		–	¾" NPT	¼" NPT
V2	14		–	1" NPT	⅛" NPT
V3	14		■	¾" NPT	¼" NPT
X	–	External	–	½" NPT	¼" NPT
X1	–		–	¾" NPT	¼" NPT
X2	–		–	1" NPT	⅛" NPT
X3	–		■	¾" NPT	¼" NPT
XP1 [2]	1	External, via soft-start valve ("gradual pressure build-up")	–	½" NPT	¼" NPT
XP2[3]	1, 14		–	½" NPT	¼" NPT
XP3[3]	1, 3, 5, 14		–	½" NPT	¼" NPT
XS[4]	14	External, via pilot air switching valve ("switchable pilot air")	–	½" NPT	¼" NPT

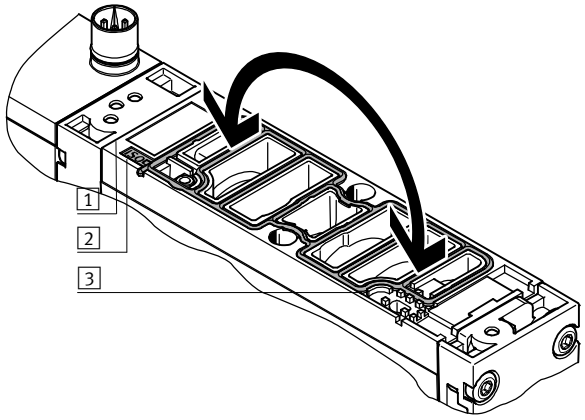
1) Pilot exhaust air is ducted on the end plate via port duct 12 and vented (done by turning the seal on the solenoid valve to position "ISO")
2) Not possible in combination with soft-start valve code PQ, PP, PO (with internal pilot air supply)
3) Not possible in combination with soft-start valve code PN, PM, PK (with external pilot air supply)
4) Only possible in combination with pilot air switching valve code SS with intermediate plate code ZO

Right-hand end plate with pilot air selector

Code	Pilot air supply	Selector position	Ducted pilot exhaust air[1] Position of seal on solenoid valve ("~~ISO~~" is visible)	Connecting thread 12, 14
Z	External	1	–	¼" NPT
Y	Internal	2	–	¼" NPT
W	External (ducted)	3	■	¼" NPT
U	Internal (ducted)	4	■	¼" NPT

1) Pilot exhaust air is ducted on the end plate via port duct 12 and vented (done by turning the seal on the solenoid valve to position "ISO")

Handling of the seals with ducted/unducted pilot exhaust air



Unducted pilot exhaust air:
- The seal is visible in the inspection window on control side 14.
- The "ISO" mark is visible on the designation label on the seal surface.

Ducted pilot exhaust air:
- The seal is visible in the inspection window on control side 12.
- The "~~ISO~~" mark is visible on the designation label on the seal surface.

1 Designation label
2 Inspection window on control side 14 ("ISO" is visible)
3 Inspection window on control side 12 ("~~ISO~~" is visible)

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:
- Internal
- External

Note

If a gradual pressure build-up is required in the system by means of a soft-start valve, then external pilot air should be selected whereby the pilot pressure is already applied at the point of switch-on.

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

In this case the pilot air supply is branched from the compressed air supply 1 using an internal connection. Port 14 on the right-hand end plate should be sealed with a blanking plug.

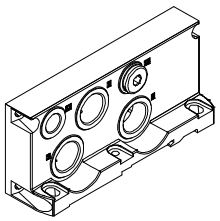
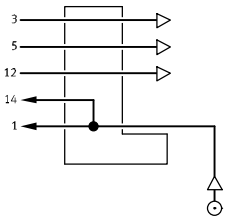
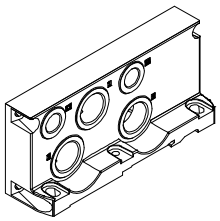
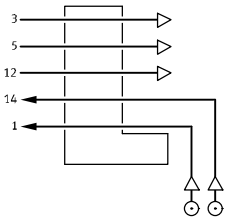
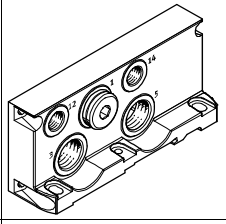
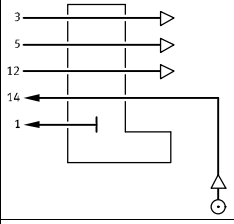
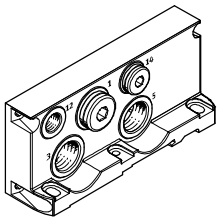
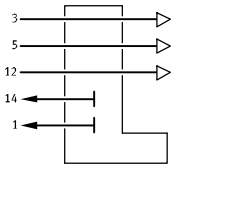
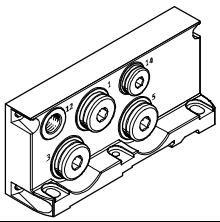
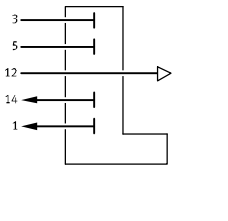
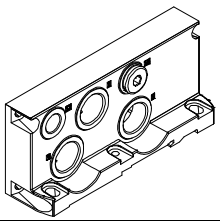
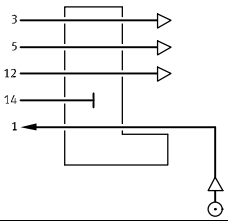
External pilot air supply

If the supply pressure is less than 3 bar, you must operate your valve terminal VTSA/VTSA-F using external pilot air supply.

The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.

Note

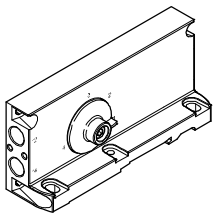
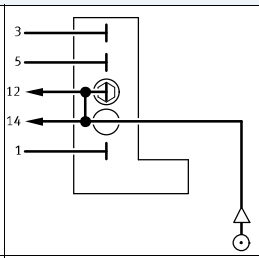
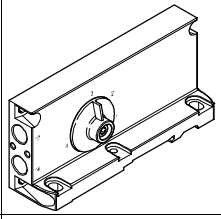
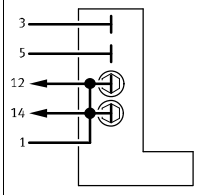
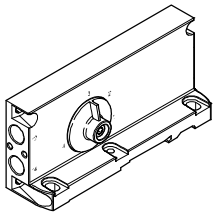
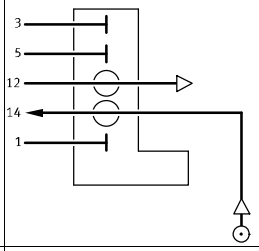
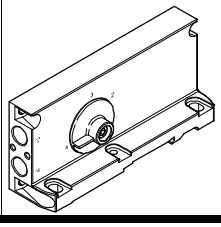
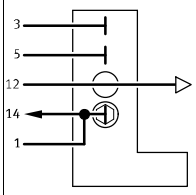
When using valves with a width of 65 mm, ISO size 3, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....
The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR ....

Right-hand end plate			
Code	Type of compressed air supply and pilot air supply		Description
Right-hand end plate (symbolic representation)			
V V1 V3 V2 (ISO3)			Internal pilot air supply • Pilot air supply is branched internally from port 1 • Port 14 is sealed • Exhaust air via ports 3 and 5 • For operating pressure in the range 3 ... 10 bar • Pilot exhaust air via port 12[1)] • V1 cannot be selected in combination with a soft-start valve in the last pressure zone
X X1 X3 X2 (ISO3)			External pilot air supply • Pilot air supply between 2 and 10 bar is connected at port 14 • Exhaust air via ports 3 and 5 • For operating pressure in the range –0.9 ... 10 bar (suitable for vacuum) • Pilot exhaust air via port 12[1)] • X1 cannot be selected in combination with a soft-start valve in the last pressure zone
XP1			External pilot air supply, pressure supply via soft-start valve[2)] • Port 1 is sealed with a blanking plug • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12[1)]
XP2			External pilot air supply, pressure supply via soft-start valve[2)] • Internal pilot air supply 14 via soft-start valve • Ports 1 and 14 are sealed • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12[1)]
XP3			External pilot air supply, pressure supply via soft-start valve[2)] • Internal pilot air supply 14 via soft-start valve • Ports 1, 3, 5 and 14 are sealed • Pilot exhaust air via port 12[1)]
XS			External pilot air supply via pilot air switching valve[3)] • Internal pilot air supply 14 via pilot air switching valve • Port 14 is sealed • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12[1)]

1) Ducted pilot exhaust air is only possible with rotated seals on the valve
2) Application with XP1, XP2, XP3 and soft-start valve in combination with valves of width 52 mm: please note the maximum flow rate of the soft-start valve in this pressure zone
3) Application with XS and pilot air switching valve in combination with intermediate plate

- Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3 (technology type 04)" ➔ Page 152.

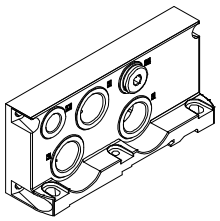
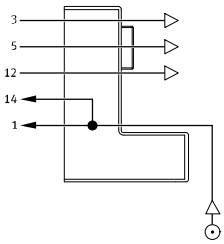
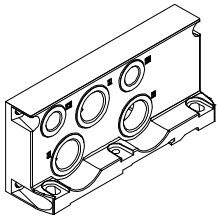
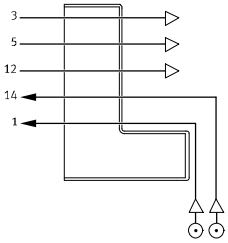
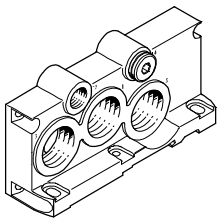
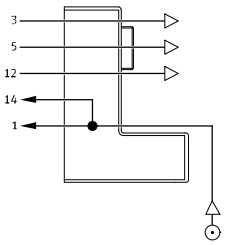
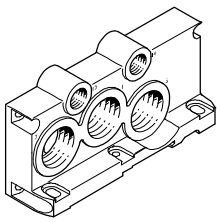
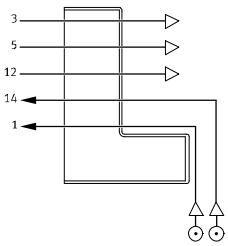
Right-hand end plate			
Code[1]	Type of compressed air supply and pilot air supply		Description
End plate with pilot air selector			
Z (1)			External pilot air supply • Pilot air supply is connected at port 14 • Port 12 is sealed with a blanking plug • Ports 12 and 14 are internally connected • Pilot exhaust air unducted via valve housing
Y (2)			Internal pilot air supply • Pilot air supply is branched internally from port 1 • Ports 1, 12 and 14 are internally connected • Ports 12 and 14 are sealed with blanking plugs • Pilot exhaust air unducted via valve housing
W (3)			External pilot air supply, ducted pilot exhaust air • Pilot air supply is connected at port 14 • Pilot exhaust air via port 12[2] • Cannot be selected in combination with a soft-start valve in the last pressure zone
U (4)			Internal pilot air supply, ducted pilot exhaust air • Pilot air supply is branched internally from port 1 • Ports 1 and 14 are internally connected • Port 14 is sealed with a blanking plug • Pilot exhaust air via port 12[2] • Cannot be selected in combination with a soft-start valve in the last pressure zone

1) Selector setting in brackets

2) Ducted pilot exhaust air is only possible with rotated seals on the valve (pilot exhaust air 82/84 including venting air for valves)

- Note

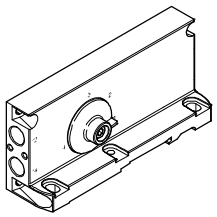
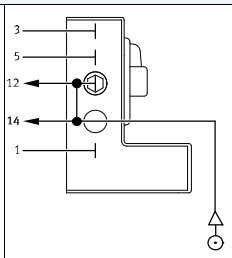
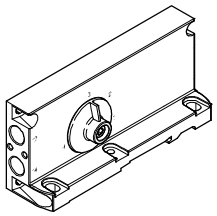
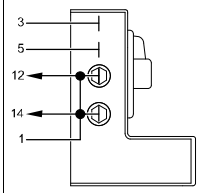
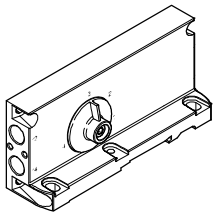
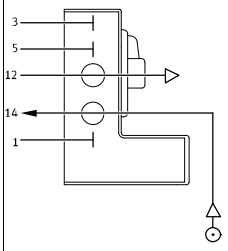
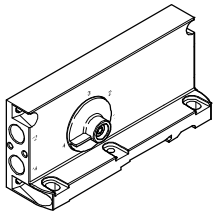
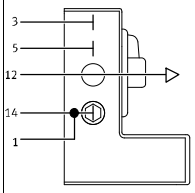
The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.

Configuration of all pneumatic connections with NPT thread						
Code			Port (duct)	Name	Code M Push-in connector, large	Code N Push-in connector, small
Right-hand end plate						
V			1	Push-in fitting	QS-½-5/8-U	QB-½-½-U
			3 and 5	Silencer or Push-in fitting	U-½-B-NPT or QS-½-5/8-U	U-½-B-NPT or QB-½-½-U
			12	Silencer or Push-in fitting	U-¼-B-NPT or QB-¼-3/8-U	U-¼-B-NPT or QB-¼-5/16-U
			14	Plug	B-¼-NPT	B-¼-NPT
X			1	Push-in fitting	QS-½-5/8-U	QB-½-½-U
			3 and 5	Silencer or Push-in fitting	U-½-B-NPT or QS-½-5/8-U	U-½-B-NPT or QB-½-½-U
			12	Silencer or Push-in fitting	U-¼-B-NPT or QB-¼-3/8-U	U-¼-B-NPT or QB-¼-5/16-U
			14	Push-in fitting	QB-¼-3/8-U	QB-¼-5/16-U
V1 V3			1	Female hose connector	N-¾-P-19-NPT[1)]	–
			3 and 5	Silencer or Female hose connector	U-¾-B-NPT[1)] or N-¾-P-19-NPT[1)]	–
			12	Silencer or Push-in fitting	U-¼-B-NPT or QB-¼-½-U	U-¼-B-NPT or QB-¼-3/8-U
			14	Plug	B-¼-NPT	B-¼-NPT
X1 X3			1	Female hose connector	N-¾-P-19-NPT[1)]	–
			3 and 5	Silencer or Female hose connector	U-¾-B-NPT or N-¾-P-19-NPT[1)]	–
			12	Silencer or Push-in fitting	U-¼-B-NPT or QB-¼-½-U	U-¼-B-NPT or QB-¼-3/8-U
			14	Push-in fitting	QB-¼-½-U	QB-¼-3/8-U

1) For tubing with I.D. 19 mm. Use tubing clips to DIN 3017

Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3 (technology type 04)"
➔ page 152.

Configuration of all pneumatic connections with NPT thread						
Code[1]			Port	Name	Code M Push-in connector, large	Code N Push-in connector, small
End plate with pilot air selector						
Z (1)			12	Blanking plug	B-1/4-NPT	B-1/4-NPT
			14	Push-in fitting	QB-1/4-3/8-U	QB-1/4-5/16-U
Y (2)			12	Blanking plug	B-1/4-NPT	B-1/4-NPT
			14	Blanking plug	B-1/4-NPT	B-1/4-NPT
W (3)			12	Silencer or Push-in fitting	U-1/4-B-NPT or QB-1/4-3/8-U	U-1/4-B-NPT or QB-1/4-5/16-U
			14	Push-in fitting	QB-1/4-3/8-U	QB-1/4-5/16-U
U (4)			12	Silencer or Push-in fitting	U-1/4-B-NPT or QB-1/4-3/8-U	U-1/4-B-NPT or QB-1/4-5/16-U
			14	Blanking plug	B-1/4-NPT	B-1/4-NPT

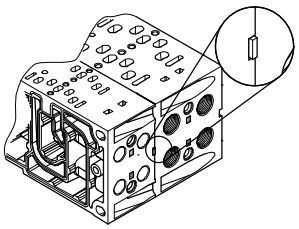
1) Selector setting in brackets

Creating pressure zones and separating exhaust air

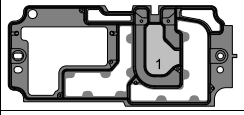
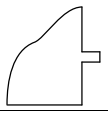
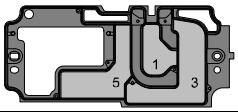
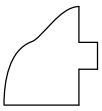
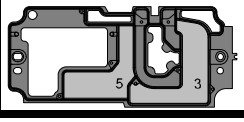
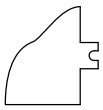
The valve terminal VTSA/VTSA-F offers a number of options for creating pressure zones if different working pressures are required.
Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by means of appropriate duct separation.

Compressed air is supplied and exhausted via a supply plate.
The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F.

Duct separations are integrated ex-works as per your order.
Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



Creating pressure zones

Code	Separating seal		Width				Description
	Illustrated examples	Coding	18 mm	26 mm	42 mm	52 mm	
T			■	■	■	■	Duct 1 separated
S			■	■	■	■	Ducts 1, 3 and 5 separated
R			■	■	■	■	Ducts 3 and 5 separated

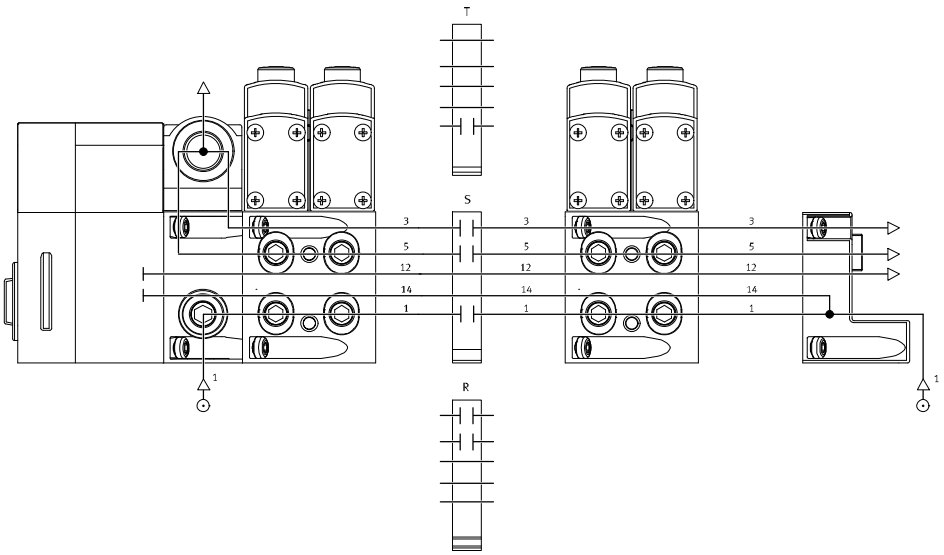
Examples: Compressed air supply and pilot air supply, right-hand end plate

Internal pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code V and V1

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. At exhaust port 3/5 the air is discharged via the silencer.
Duct separations can optionally be used to create pressure zones.

Optional duct separation

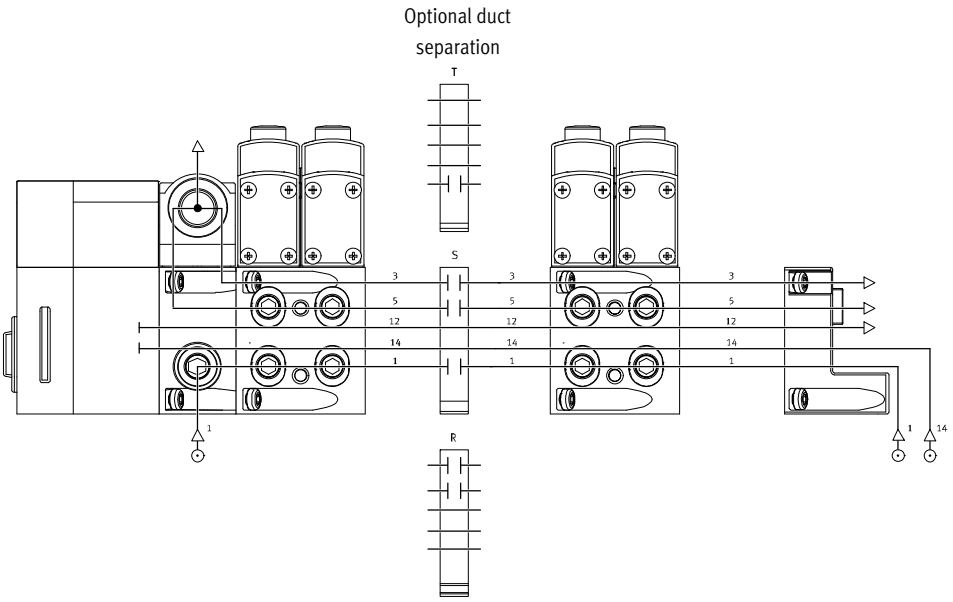


Examples: Compressed air supply and pilot air supply, right-hand end plate

External pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code X and X1

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. The air is exhausted via the silencer at exhaust port 3/5.
Duct separations can optionally be used to create pressure zones.

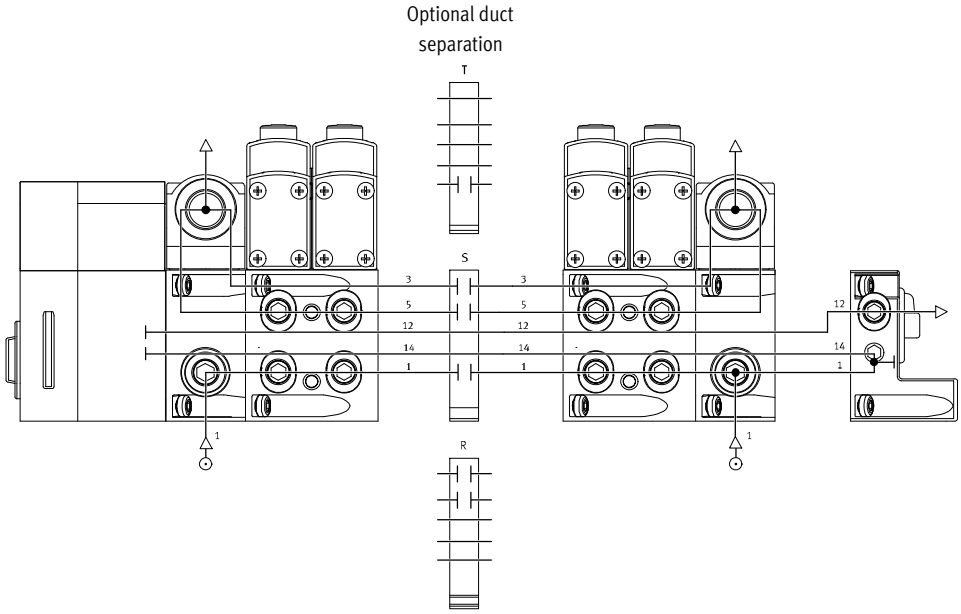


Examples: Compressed air supply and pilot air supply via end plate with pilot air selector

Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code U

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. At exhaust port 3/5 the air is ducted or discharged via the silencer. The selector switch on the pilot air selector is in position 4.
Duct separations can optionally be used to create pressure zones.

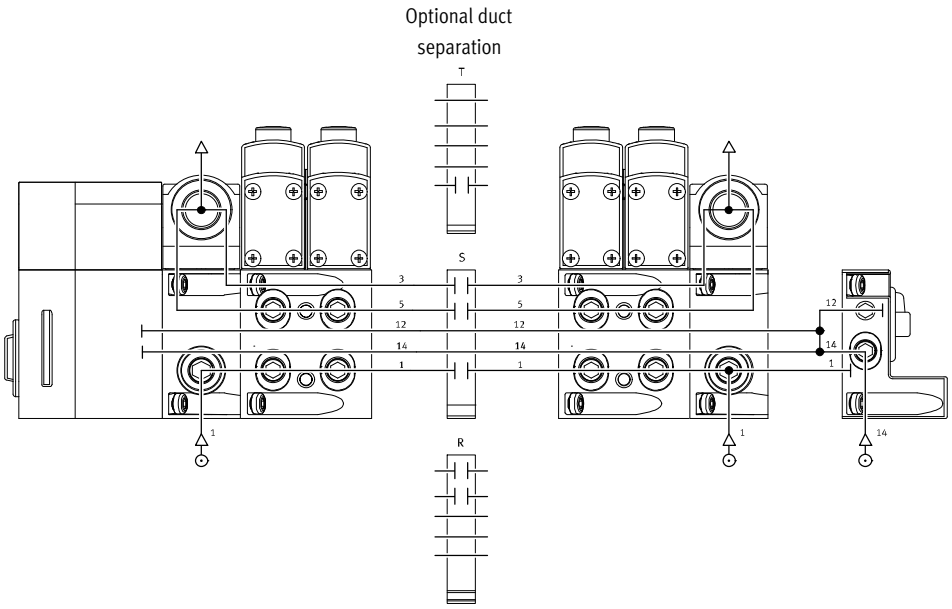


Examples: Compressed air supply and pilot air supply via end plate with pilot air selector

External pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code Z

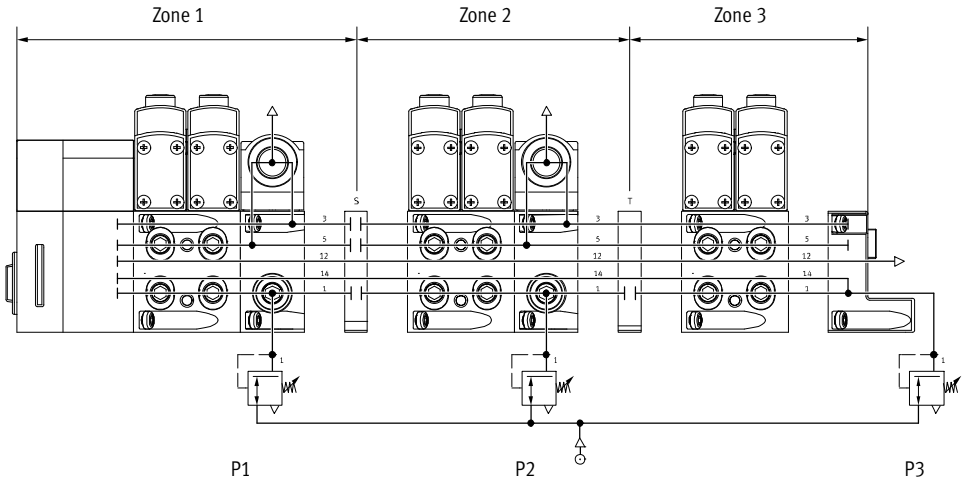
The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. Port 12 is sealed with a blanking plug since it is internally connected with port 14. At exhaust port 3/5 the air is ducted or discharged via the silencer. The selector switch on the pilot air selector is in position 1.
Duct separations can optionally be used to create pressure zones.



Examples: Creating pressure zones

VTSA/VTSA-F with CPX terminal

With the VTSA/VTSA-F, up to 16 pressure zones can be created (up to 32 pressure zones if only size 1, ISO 5599-2, is fitted). The diagram shows an example of the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Note

Examples with pressure zones and soft-start valve are described separately in the chapter "Soft-start valve" ➔ page 142.

Valve terminal assembly

Sturdy valve terminal assembly thanks to:

- Through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting (horizontal permitted mounting position)

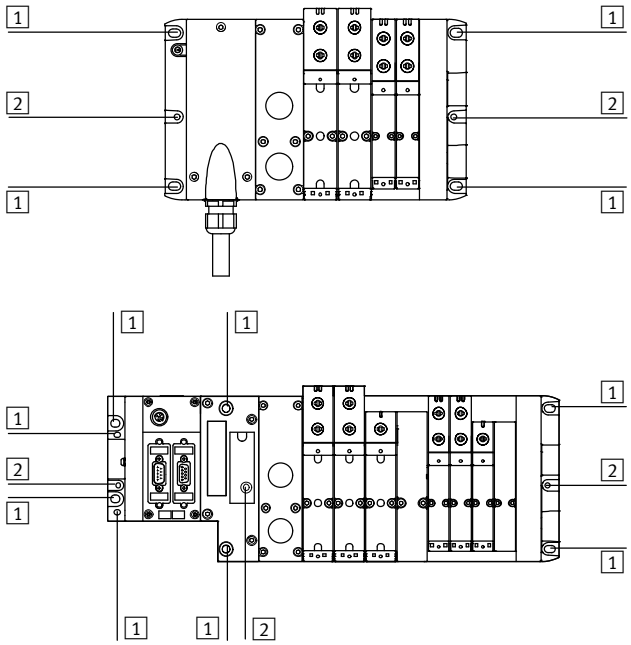
Note

Further information on installing the valve terminal, arranged by valve terminal configuration, can be found on the catalogue DVD or online.

➔ Internet: 2D/3D CAD

➔ www.festo.com/sp

Wall mounting, general



1 Hole for M6 screw

2 Hole for H-rail mounting

The valve terminal VTSA/VTSA-F is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces):
  2 each on the multi-pin connection block and the right-hand end plate
- Fieldbus, CPX (6 pieces):
  2 each on the left-hand (CPX) and right-hand (VTSA/VTSA-F) end plate and the pneumatic interface.

Mounting brackets can be mounted on pneumatic supply plates and manifold sub-bases.

If using CPX components, see:

➔ Internet: cpx

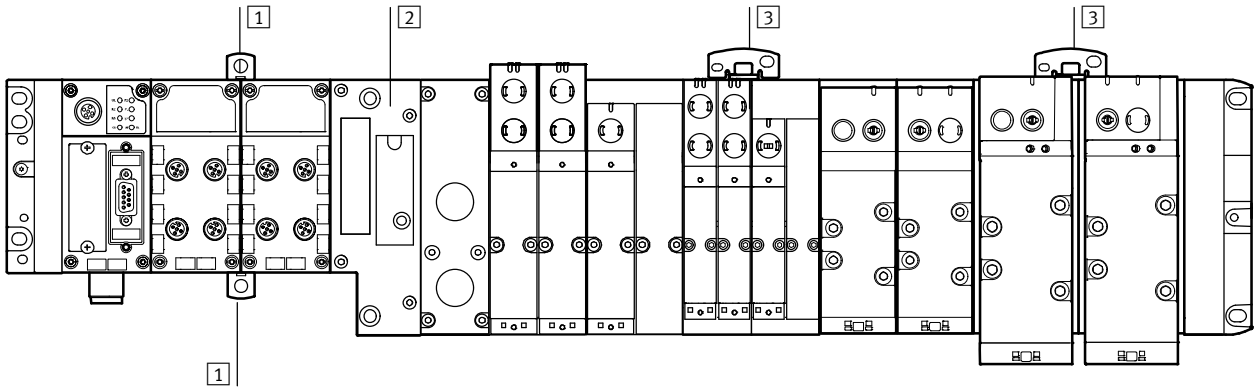
Note

Wall mounting of the VTSA/VTSA-F with more than five pneumatic modules.

Note the following information to avoid damage to the valve terminal:

- Additionally use mounting brackets of the type VAME-S6-W-M46
- Mount these at each fourth plate (manifold sub-base, supply plate or exhaust plate), counting from left to right, starting after the pneumatic interface.
- No mounting bracket is required next to the right-hand end plate.
- Make sure to use the pre-assembled mounting brackets when mounting factory pre-assembled valve terminals on a wall.

Wall mounting with CPX polymer interface



1 Additional wall mounting for polymer CPX terminal

In the case of CPX terminals in polymer design with 4 and more interlinking blocks, additional wall mountings of the type CPX-BG-RW must be used approx. every 100 ... 150 mm. These mountings are clipped in at the top and bottom between the CPX modules.

2 Pneumatic interface

3 Additional wall mounting for VTSA/VTSA-F (with hole for M5 and M6 screw)

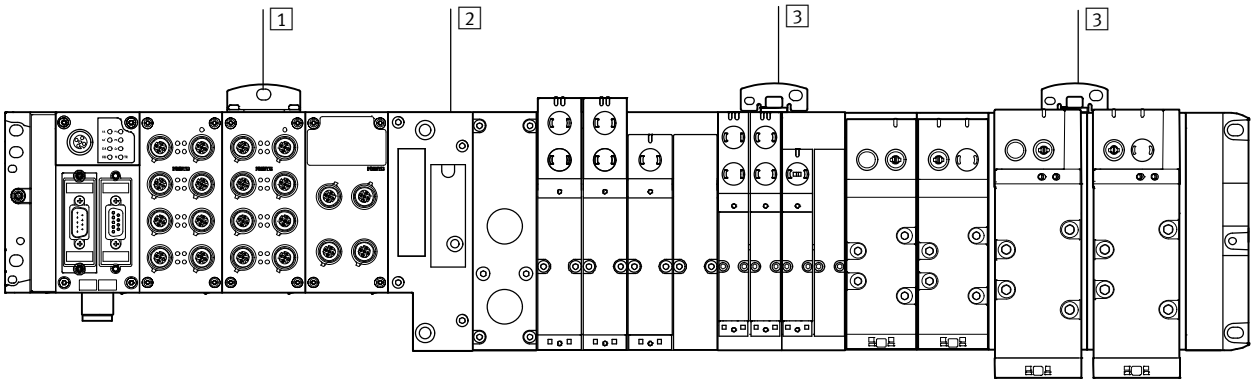
In the case of the VTSA/VTSA-F, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Valve terminals VTSA/VTSA-F, NPT

Key features – Assembly

Wall mounting with CPX metal interface



1 Additional wall mounting for metal CPX terminal

In the case of CPX terminals in metal design with 4 and more interlinking blocks, additional wall mountings of the type CPX-M-BG-RW must be used

2 Pneumatic interface

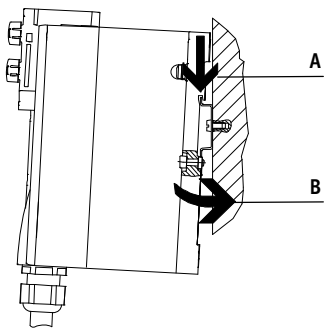
approx. every 100 ... 150 mm. These wall mountings are screwed in at the top on the corresponding CPX module.

3 Additional wall mounting for VTSA/VTSA-F (with hole for M5 and M6 screw)

In the case of the VTSA/VTSA-F, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

H-rail mounting



The valve terminal VTSA/VTSA-F is hooked onto the H-rail (see arrow A). It is then swivelled onto the H-rail and secured in place with the clamping component (see arrow B).

For H-rail mounting of the valve terminal you will need the following VTSA/VTSA-F mounting kit:

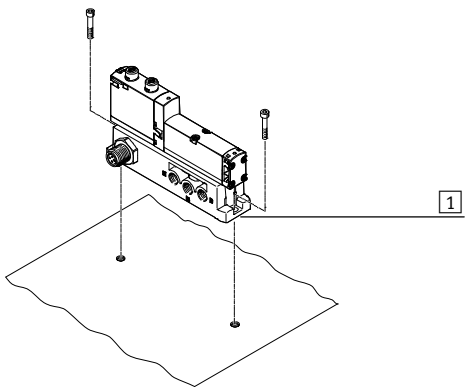
- CPX-CPA-BG-NRH

This enables the valve terminal to be mounted on an H-rail to EN 60715.

Note

- Wall mounting is recommended if more than one vertical stacking element or a long valve terminal design is required.
- Vibration/shock loads are not permissible with H-rail mounting.
- Only horizontal mounting position are permissible with H-rail mounting.

Individual valve mounting



1 Vertical mounting holes

The individual sub-base for wall mounting is designed for integration into a system or machine. It is mounted vertically.

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

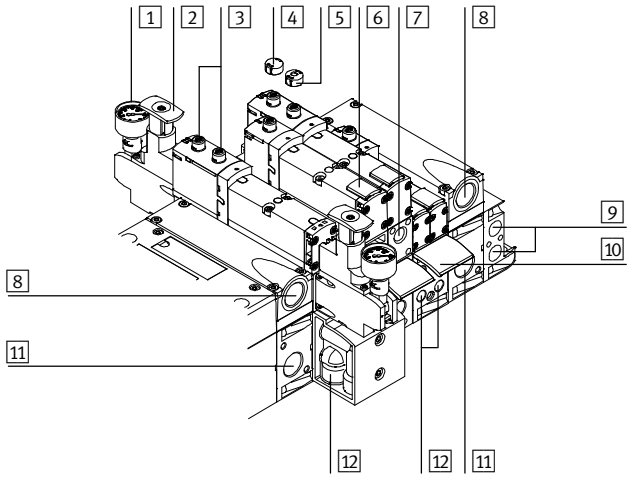
- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

Manual override

The manual override enables the valve to be switched when not electrically actuated or when de-energised.
The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override.
Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can then only be actuated by pressing it.
- A cover cap (code V) can be fitted over the manual override to prevent it from being accidentally actuated.

Pneumatic connection and control elements

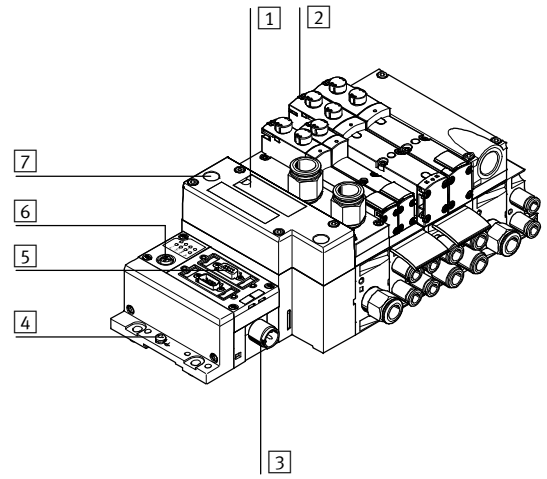


1 Pressure gauge (optional)
2 Adjusting knob for optional pressure regulator plate
3 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
4 Optional cover cap for manual override (prevents usage of manual override)
5 Optional cover cap for manual override with non-detenting function
6 Inscription label holder for valve
7 Adjusting screw of optional flow control plate
8 Exhaust ports "Valves" (3/5)
9 Pilot ports 12 and 14 for supplying external pilot air
10 Inscription label holder for sub-base
11 Supply port 1 (operating pressure)
12 Working ports 2 and 4, for each valve position

Note

A manually operated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

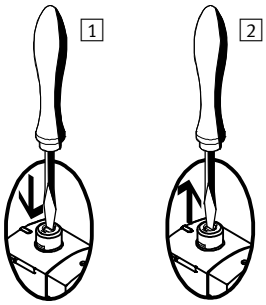
Electrical connection and display components



1 Inscription area and cover for H-rail mounting
2 Yellow LEDs: signal status display for pilot solenoid coils
3 Power supply connection
4 Earth terminal
5 Fieldbus connection (bus-specific)
6 Service interface for handheld unit, etc.
7 Red LED: common error display for valves

Manual override (MO)

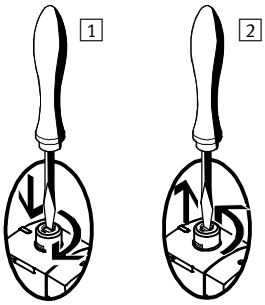
MO with automatic reset (non-detenting)



1 Press in the stem of the manual override using a pointed object or screwdriver.
The valve is in switching position

2 Remove the pointed object or screwdriver.
The spring force pushes the stem of the manual override back.
The valve returns to its initial position (not with double solenoid valve code J).

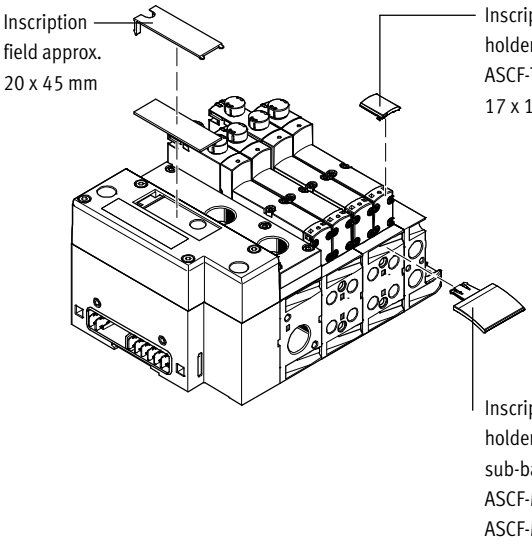
MO with detent (covered)



1 Press in the stem of the manual override using a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.
The valve remains in switching position.

2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. The spring force pushes the stem of the manual override back. The valve returns to its initial position (not with double solenoid valve code J and D).

Identification system



Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.
Scope of delivery: inscription label holder including inscription label.
The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part No. 540888
- Inscription label holder for manifold sub-base type ASCF-M-S6: Part No. 540889
- Inscription label holder for manifold sub-base (for valve width 52 mm)
  Type ASCF-M-S2-2 Part No. 562577

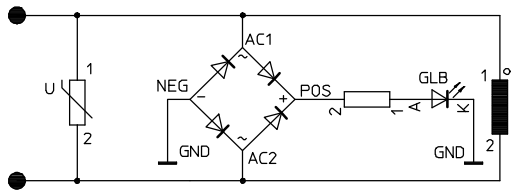
Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

Protective circuit

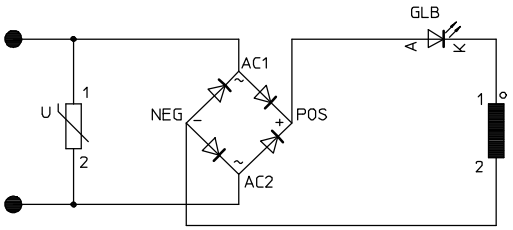
Each VSVA solenoid coil is provided with a spark arresting protective circuit and protected against polarity reversal.

The 24 V DC version of width 52 mm additionally features integrated holding current reduction.

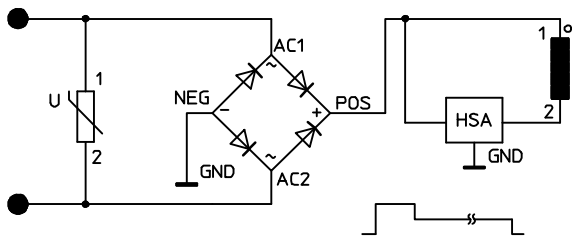
24 V DC version (width 18 to 42 mm)



110 V AC version (width 18 to 52 mm)



24 V DC version (width 52 mm)



Individual valve

Valves can also be used on individual sub-bases if actuators are further away from the valve terminal.

- Electrical connection M12, 4-pin 24 V DC
- 4-pin clamped terminal connection for configuration by the user 24 V DC or 110 V AC
- Cable (open end) for configuration by the user 24 V DC or 110 V AC

Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed.

Individual electrical connection:

- M12
- 6-way or 10-way
- 5-pin
- 24 V DC

Valve terminals VTSA/VTSA-F, NPT

Key features – Electrical components

Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA/VTSA-F:

- Sub-D multi-pin plug connection (37-pin for 24 V DC): this valve terminal can be equipped with 1 ... 16 valve positions (with double solenoid valves) or with 1 ... 32 valve positions (with single solenoid valves). A maximum of 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC or 110 V AC): this valve terminal can be equipped with 1 ... 16 valve positions (with double solenoid valves), or with 1 ... 32 valve positions (with single solenoid valves). A maximum of 32 solenoid coils can be actuated.
- Multi-pin node (round plug connector): electrical multi-pin plug connection with round plug connector, 19-pin to CNOMO E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminal can be fitted with max. 16 solenoid coils.

The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted.

Each pin on the multi-pin plug (Sub-D) or terminal box (terminal strip) can actuate exactly one solenoid coil.
When using the maximum configurable number of 32 valve positions, 32 valves can be addressed, each with a single solenoid coil.
With 16 or fewer valve positions, 2 solenoid coils per valve can be addressed.

- Note

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA/VTSA-F with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 plug connector for self-assembly

AS-Interface connection

Valve terminals VTSA/VTSA-F with AS-Interface connection can be extended with up to 8 valves with max. 8 solenoid coils.
The valve terminal with AS-Interface connection is based on the same electrical interlinking module as the valve terminal with multi-pin plug connection.
This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-Interface module.
The technical specifications of the AS-Interface system must be observed in this case.

- Note

AS-i module VAEM-S6-S-FAS-4-4E.
Always operate the AS-i module with additional power supply if 4 solenoid coils (width 52 mm) are simultaneously supplied with current.
More information can be found at:
➔ Internet: as-interface

Fieldbus connection/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and switched off independently via a separate port on the CPX

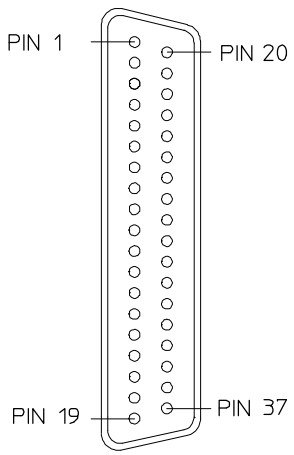
- Note

More information can be found at:
➔ Internet: cpx

Rules for addressing

Address allocation	Single solenoid valve	Double solenoid valve	
Address allocation does not depend on whether single or double solenoid valves are fitted. Addresses are allocated in ascending order without gaps, from left to right.	A valve position for actuating one solenoid coil (VABV...T1) occupies one address.	A valve position for actuating two solenoid coils (VABV...T2) occupies two addresses. The following assignment applies in this case:	• Coil 14: lower-value address • Coil 12: higher-value address

Pin allocation – Multi-pin plug, Sub-D socket, 24 V DC; electrical connection code MP1



Pin[2]	Address/coil	Wire colour[1]		Pin[2]	Address/coil	Wire colour[1]
1	0	WH		17	16	WH PK
2	1	BN		18	17	PK BN
3	2	GN		19	18	WH BU
4	3	YE		20	19	BN BU
5	4	GY		21	20	WH RD
6	5	PK		22	21	BN RD
7	6	BU		23	22	GY GN
8	7	RD		24	23	YE GY
9	8	GY PK		25	24	PK GN
10	9	RD BU		26	25	YE PK
11	10	WH GN		27	26	GN BU
12	11	BN GN		28	27	YE BU
13	12	WH YE		29	28	GN RD
14	13	YE BN		30	29	YE RD
15	14	WH GY		31	30	GN BK
16	15	GY BN		32	31	GY BU
Conductor						
33	0 V[3]	YE BK		35	0 V[3]	BN BK
34	0 V[3]	WH BK		36	0 V[3]	BK
Earthing						
37	FE	VT		–	–	–

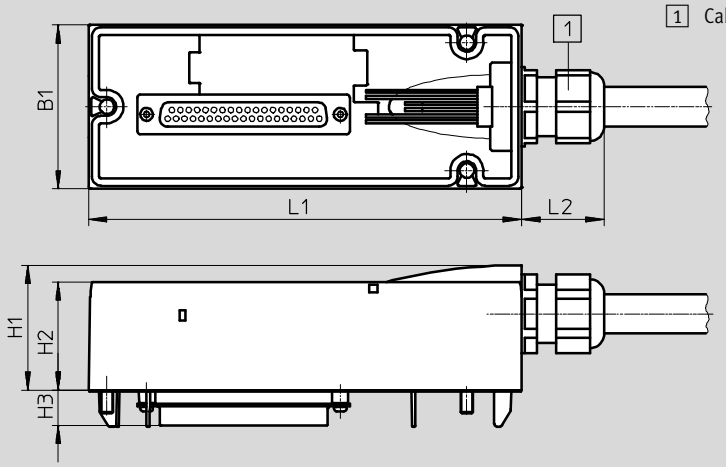
- Note

The drawing shows a plan view of the Sub-D plug socket on the connecting cable NEBV-S1W37-....

1) To IEC 757
2) Pin 9 ... 35: not assigned with connecting cable NEBV-S1-W37-...-LE10
   Pin 23 ... 33: not assigned with connecting cable NEBV-S1-W37-...-LE26
   Pin 24 ... 33: not assigned with connecting cable NEBV-S1-W37-...-LE27
3) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Dimensions Download CAD data ➔ **www.festo.com**

Connecting cable NEBV-S1W37-...



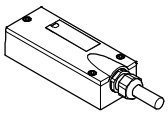
[1] Cable connector M20x1.5

The wire colours refer to the following pre-assembled connecting cables from Festo:

- NEBV-S1W37-...-LE10 for valve terminal with max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for valve terminal with max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for valve terminal with max. 32 solenoid coils

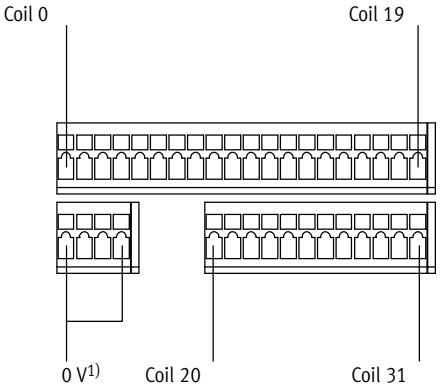
Type	B1	H1	H2	H3	L1	L2
NEBV-S1W37	54	41	36	11.6	142	27

Pin allocation – Multi-pin plug, Sub-D plug, 24 V DC, connecting cable; electrical connection code MP1

	Casing	Length [m]	Cable composition [mm²]	Cable diameter [mm]	Part No.	Type
	Polyurethane	2.5	10 x 0.34	7.7	**539240**	**NEBV-S1W37-E2.5-LE10**
		5			**539241**	**NEBV-S1W37-E5-LE10**
		10			**539242**	**NEBV-S1W37-E10-LE10**
		2.5	26 x 0.34	11.5	**539243**	**NEBV-S1W37-E2.5-LE26**
		5			**539244**	**NEBV-S1W37-E5-LE26**
		10			**539245**	**NEBV-S1W37-E10-LE26**
		2.5	37 x 0.34	13	**539246**	**NEBV-S1W37-K2.5-LE37**
		5			**539247**	**NEBV-S1W37-K5-LE37**
		10			**539248**	**NEBV-S1W37-K10-LE37**
	Polyvinyl chloride Cable properties (standard)	2.5	10 x 0.34	7.7	**543271**	**NEBV-S1W37-KM-2.5-LE10**
		5			**543272**	**NEBV-S1W37-KM-5-LE10**
		10			**543273**	**NEBV-S1W37-KM-10-LE10**
		2.5	27 x 0.34	11.5	**543274**	**NEBV-S1W37-KM-2.5-LE27**
		5			**543275**	**NEBV-S1W37-KM-5-LE27**
		10			**543276**	**NEBV-S1W37-KM-10-LE27**
		2.5	37 x 0.34	13	**543277**	**NEBV-S1W37-KM-2.5-LE37**
		5			**543278**	**NEBV-S1W37-KM-5-LE37**
		10			**543279**	**NEBV-S1W37-KM-10-LE37**

Pin allocation – Multi-pin, terminal strip (Cage Clamp®), 24 V DC and 110 V AC; electrical connection code T (based on standard: EN 61984)

Each solenoid coil must be assigned to a specific terminal on the terminal strip in order for the valves to be actuated.

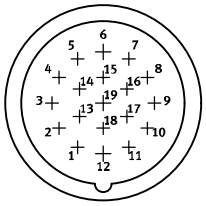


- Note

The drawing shows a plan view of the multi-pin terminal strip (Cage Clamp®).

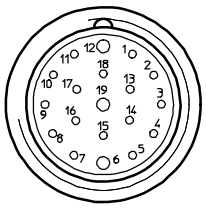
Terminal	Coil/address		Terminal	Coil/address
1	0		17	16
2	1		18	17
3	2		19	18
4	3		20	19
5	4		21	20
6	5		22	21
7	6		23	22
8	7		24	23
9	8		25	24
10	9		26	25
11	10		27	26
12	11		28	27
13	12		29	28
14	13		30	29
15	14		31	30
16	15		32	31
Conductor				
33	0 V		35	0 V
34	0 V		36	0 V

Pin allocation – Multi-pin, round plug connector, 24 V DC; electrical connection code MP4



Address	Pin1)		Address	Pin1)
0	15		8	17
1	7		9	9
2	5		10	2
3	4		11	13
4	16		12	11
5	8		13	10
6	3		14	1
7	14		15	18

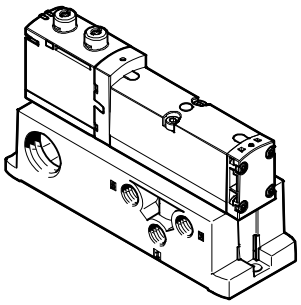
Pin allocation – Multi-pin plug, round plug connector, 24 V DC; electrical connection – CNOMO assignment

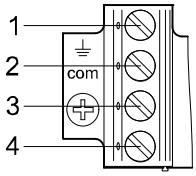


Pin	Valve position/ solenoid coil		Pin	Valve position/ solenoid coil
1	8/14		10	7/12
2	6/14		11	7/14
3	4/14		12	FE
4	2/12		13	6/12
5	2/14		14	4/12
6	0 V1)		15	1/14
7	1/12		16	3/14
8	3/12		17	5/14
9	5/12		18	8/12
			19	Unused

1) Pin 6: 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
Pin 12: earth
Pin 19: unused

Electrical connection, individual valve 24 V DC or 110 V AC up to width 52 mm





Pin allocation for assembly by the user

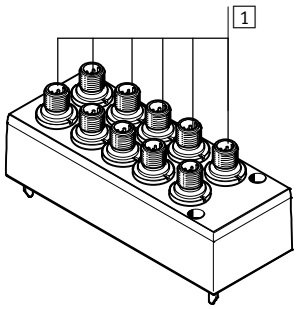
With positive logic:

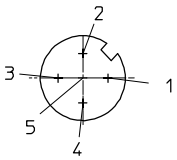
Pin1 – Unused (with 110 V AC connection for earthing)
Pin2 – U_B for coil 12
Pin3 – 0 V for coil 12 and 14
Pin4 – U_B for coil 14

With negative logic:

Pin1 – Unused
Pin2 – 0 V for coil 12
Pin3 – U_B for coil 12 and 14
Pin4 – 0 V for coil 14

Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal up to width 52 mm





[1] Connector plug M12x1, 5-pin

Pin allocation M12

With positive logic:

Pin1 – Unused
Pin2 – U_B for coil 12
Pin3 – 0 V for coil 12 and 14
Pin4 – U_B for coil 14
Pin5 – Functional earth

Pin allocation M12

With negative logic:

Pin1 – Unused
Pin2 – 0 V for coil 12
Pin3 – U_B for coil 12 and 14
Pin4 – 0 V for coil 14
Pin5 – Functional earth

- Note

Mixed operation of positive switching (PNP) and negative switching (NPN) control signals is not permitted.

System equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as intended, they will not require additional lubrication and will still achieve a long service life.
The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.
Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils
When using bio-oils (oils which are based on synthetic or native esters, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m^3 must not be exceeded (see ISO 8573-1:2010 Class 2).

Mineral oils
When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m^3 must not be exceeded (see ISO 8573-1:2010 Class 4).
A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

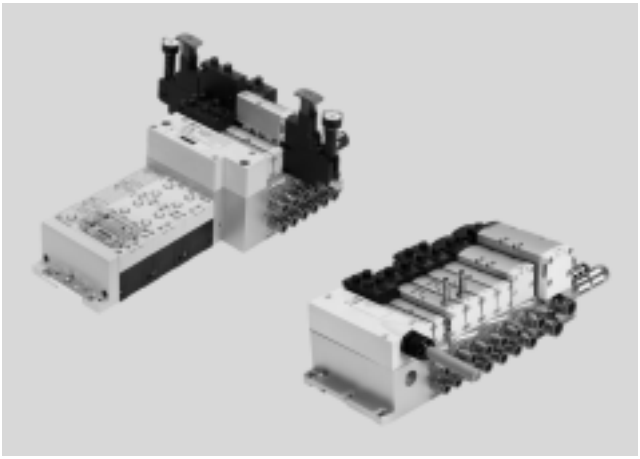
Valve terminals VTSA/VTSA-F, NPT

Technical data – Valve terminal

- Valve width
  to ISO 15407-2
  • 18 mm
  • 26 mm
  to ISO 5599-2
  • 42 mm (ISO 1)
  • 52 mm (ISO 2)

- Voltage
  24 V DC
  110 V AC

- Flow rate[1)]
  Width 18 mm:
  up to 550 (700) l/min
  Width 26 mm:
  up to 1100 (1350) l/min
  Width 42 mm:
  up to 1300 (1860) l/min
  Width 52 mm:
  up to 2900 l/min



1) Flow rates in brackets apply to VTSA-F

General technical data		
Terminal type VTSA/VTSA-F		VTSA is the standard type, VTSA-F is the type with optimised flow rate
Valve sizes		Widths 18 mm, 26 mm, 42 mm, 52 mm, extendable with adapter to 65 mm
Actuation type		Electrical
Electrical actuation		With multi-pin plug: multi-pin
		With fieldbus: integrated controller, fieldbus, Industrial Ethernet
Type of control		Piloted
Exhaust function, with flow control		Via flow control plate
Type of mounting		Wall mounting
		On H-rail to EN 60715
Mounting position		Any
Manual override		Detenting, non-detenting, covered
Suitable for vacuum		Yes
Valve terminal design		Modular, valve sizes can be mixed
Max. no. of valve positions		32[1)]
Pneumatic connections – NPT thread		
Pneumatic port		Via manifold sub-base
Supply port	1	Dependent on the end plate or air supply plate used (and adapter plate when using ISO size 3 valves)
Exhaust port	3/5	Dependent on the end plate or air supply plate used (and adapter plate when using ISO size 3 valves)
Working ports	2/4	Depending on the connection type selected
External pilot air supply port	14	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)
Pilot exhaust air port	12	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)

1) Dependent on the electrical interface and the manifold sub-bases used

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Valve terminals VTSA/VTSA-F, NPT

Technical data – Valve terminal

Standard nominal flow rate of valve/valve terminal [l/min], 24 V DC, 110 V AC						
Valve function	Width 18 mm			Width 26 mm		
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F
5/2-way, double solenoid (B52)	750	550	700	1400	1100	1350
5/2-way, double solenoid with dominant signal (D52)	750	550	700	1400	1100	1350
5/2-way, single solenoid, pneum. spring (M52-AZD)	750	550	700	1400	1100	1350
5/2-way single solenoid, mech. spring (M52-MZD)	750	550	700	1400	1100	1350
5/3-way, closed (P53C)	700	450	650	1400[1)] 700[2)]	1000[1)] 700[2)]	1350[1)] 700[2)]
5/3-way, exhausted (P53E)	700[1)] 330[2)]	450[1)] 330[2)]	480[1)] 330[2)]	1400[1)] 700[2)]	1000[1)] 700[2)]	1350[1)] 700[2)]
5/3-way, pressurised (P53U)	700[1)] 330[2)]	450[1)] 330[2)]	480[1)] 330[2)]	1400[1)] 700[2)]	1000[1)] 700[2)]	1350[1)] 700[2)]
5/3-way vented, switching position 14 detenting, switching position 14 detenting (P53ED)[3)]	–	–	–	1400[1)] 700[2)]	1000[1)] 700[2)]	1350[1)] 700[2)]
5/3-way, exhausted, switching position 12 detenting (P53EP)[3)]	–	–	–	1400[1)] 700[2)]	1000[1)] 700[2)]	1350[1)] 700[2)]
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)[3)]	–	–	–	700[1)] 700[2)]	700[1)] 700[2)]	700[1)] 700[2)]
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)[3)]	–	370	430	–	–	–
2x3/2-way, single solenoid, closed (T32C)	600	400	550	1250	900	1150
2x3/2-way, single solenoid, open (T32U)	600	400	550	1250	900	1150
2x3/2-way, single solenoid, open/closed (T32H)	600	400	550	1250	900	1150
2x3/2-way, single solenoid, closed (T32N)	600	400	550	1250	900	1150
2x3/2-way, single solenoid, open (T32F)	600	400	550	1250	900	1150
2x3/2-way, single solenoid, open/closed (T32W)	600	400	550	1250	900	1150
2x2/2-way, single solenoid, closed (T22C)	700	500	650	1350	1000	1300
2x2/2-way, single solenoid, closed (T22CV)	700	500	650	1350	1000	1300

1) Switching position
2) Mid-position
3) The valve functions P53ED, P53EP, P53AD and P53BD are only available in the 24 V DC version. Values only apply to 24 V DC.

Valve terminals VTSA/VTSA-F, NPT

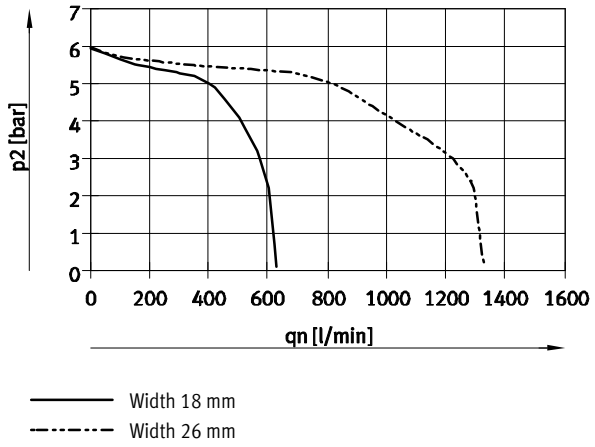
Technical data – Valve terminal

Standard nominal flow rate of valve/valve terminal [l/min], 24 V DC, 110 V AC						
Valve function	Width 42 mm			Width 52 mm		
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F
5/2-way, double solenoid (B52)	2000	1300	1860	4000	2900	2900
5/2-way, double solenoid with dominant signal (D52)	2000	1300	1860	4000	2900	2900
5/2-way, single solenoid, pneum. spring (M52-AZD)	2000	1300	1860	4000	2900	2900
5/2-way single solenoid, mech. spring (M52-MZD)	2000	1300	1860	4000	2900	2900
5/3-way, closed (P53C)	1900[1)] 950[2)]	1200[1)] 800[2)]	1690[1)] 830[2)]	3600[1)] 1700[2)]	2800[1)] 1700[2)]	2800[1)] 1700[2)]
5/3-way, exhausted (P53E)	1900[1)] 950[2)]	1200[1)] 800[2)]	1690[1)] 830[2)]	3600[1)] 1700[2)]	2800[1)] 1700[2)]	2800[1)] 1700[2)]
5/3-way, pressurised (P53U)	1900[1)] 950[2)]	1200[1)] 800[2)]	1690[1)] 830[2)]	3600[1)] 1700[2)]	2800[1)] 1700[2)]	2800[1)] 1700[2)]
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)[3)]	1700[1)] 700[2)]	1400[1)] 800[2)]	1700[1)] 700[2)]	3000[1)] 900[2)]	2300[1)] 900[2)]	2300[1)] 900[2)]
2x3/2-way, single solenoid, closed (T32C)	1600	1200	1300	3000	2400	2400
2x3/2-way, single solenoid, open (T32U)	1600	1200	1300	3000	2400	2400
2x3/2-way, single solenoid, open/closed (T32H)	1600	1200	1300	3000	2400	2400
2x3/2-way, single solenoid, closed (T32N)	1600	1200	1300	3000	2400	2400
2x3/2-way, single solenoid, open (T32F)	1600	1200	1300	3000	2400	2400
2x3/2-way, single solenoid, open/closed (T32W)	1600	1200	1300	3000	2400	2400
2x2/2-way, single solenoid, closed (T22C)	1600	1400	1500	4000	2800	2800
2x2/2-way, single solenoid, closed (T22CV)	1600	1400	1500	–	–	–

1) Switching position
2) Mid-position
3) The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

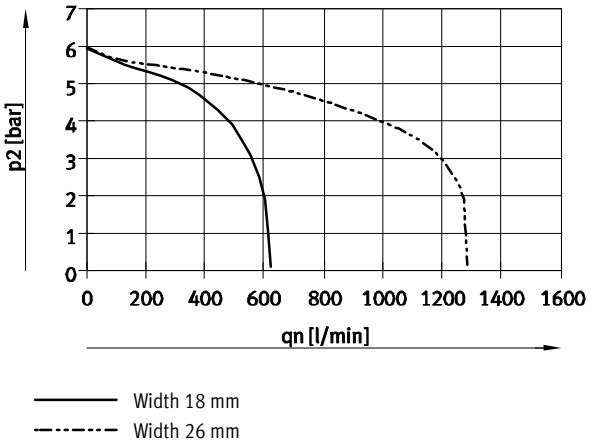
Flow rate qn as a function of output pressure p2 with pressure regulator plates (P regulator plate) for port 1

6 bar



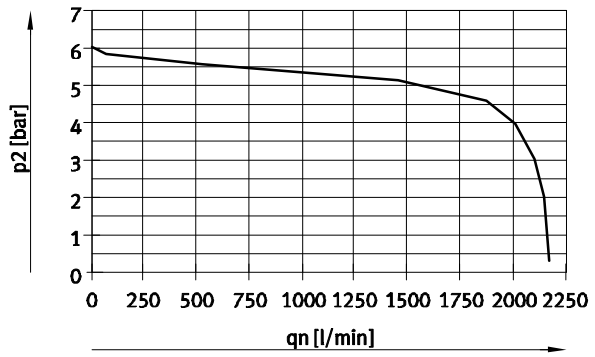
Width 18 mm
Width 26 mm

10 bar

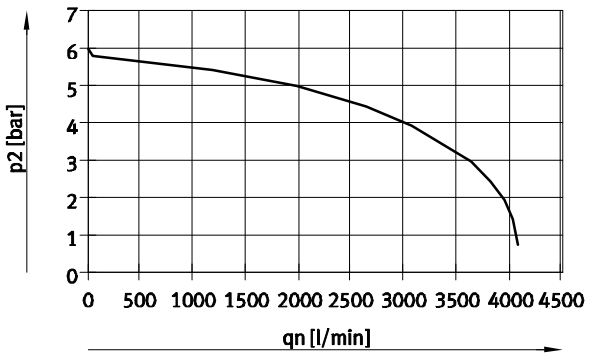


Width 18 mm
Width 26 mm

Supply pressure 10 bar, set control pressure 6 bar



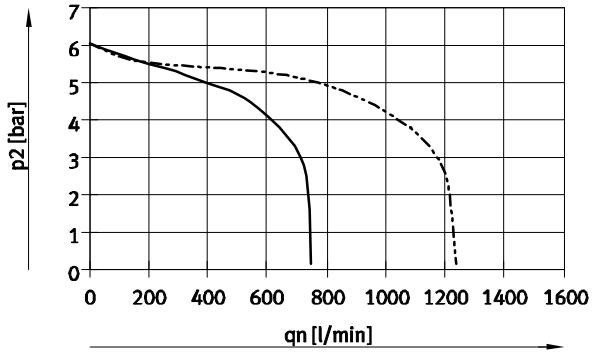
Width 42 mm (ISO 1)



Width 52 mm (ISO 2)

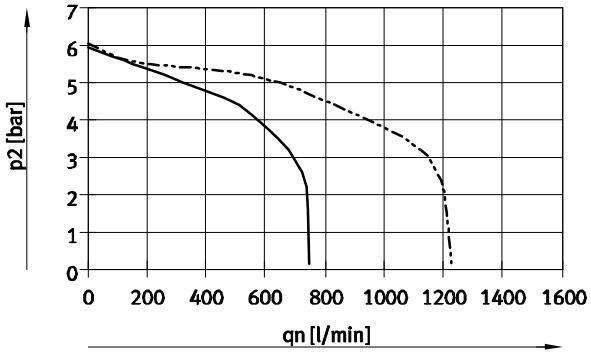
Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2

6 bar



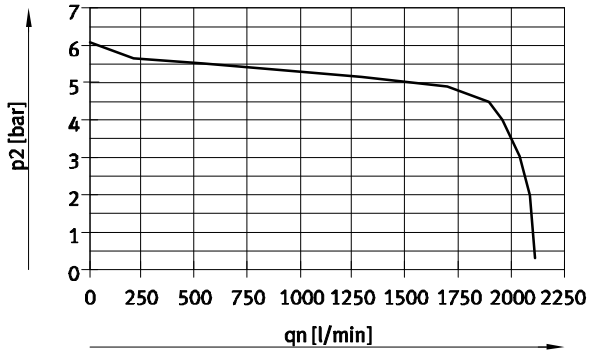
Width 18 mm
Width 26 mm

10 bar

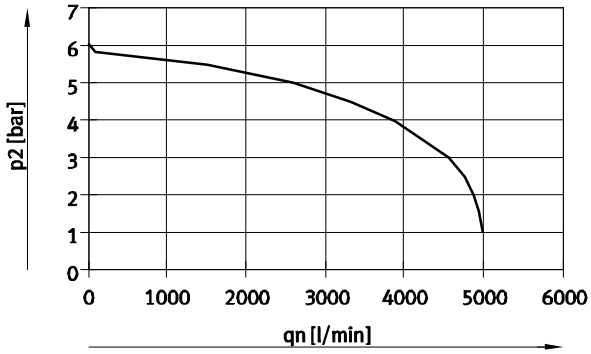


Width 18 mm
Width 26 mm

Supply pressure 10 bar, set regulator pressure 6 bar



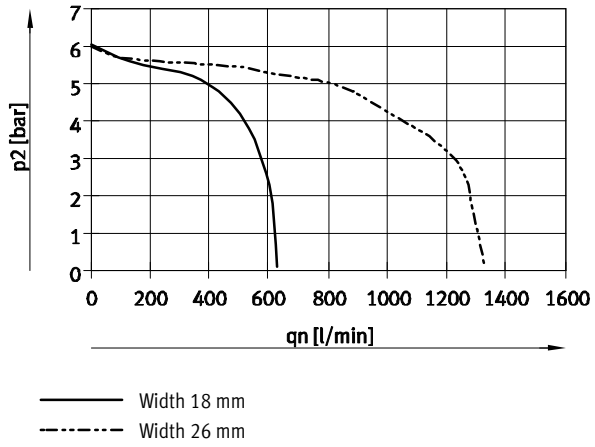
Width 42 mm (ISO 1)



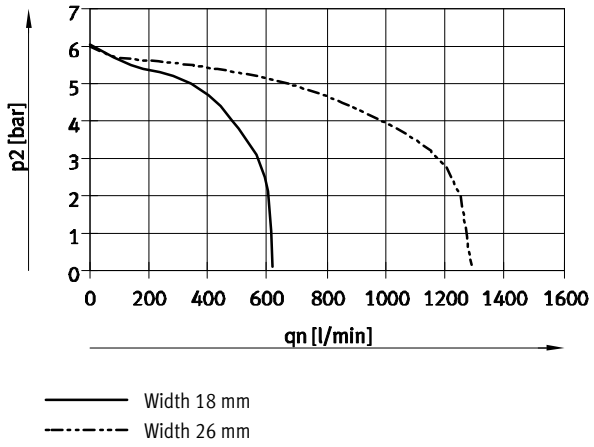
Width 52 mm (ISO 2)

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible

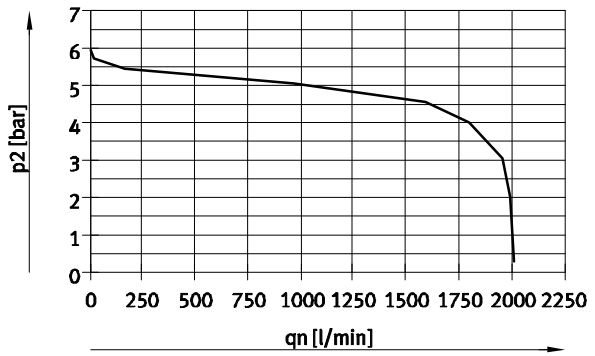
6 bar



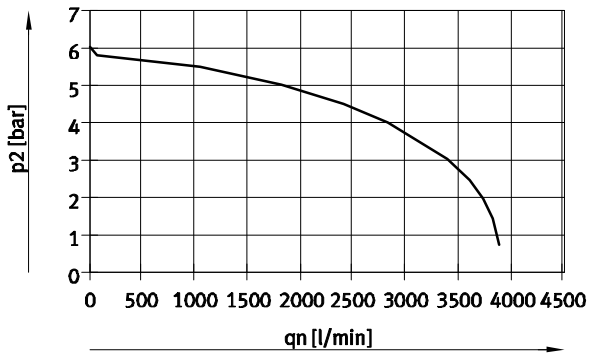
10 bar



Supply pressure 10 bar, set regulator pressure 6 bar

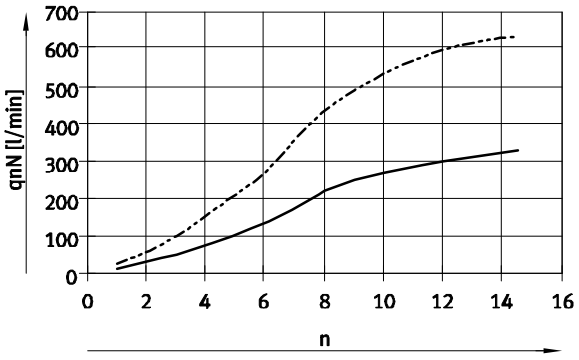


Width 42 mm (ISO 1)

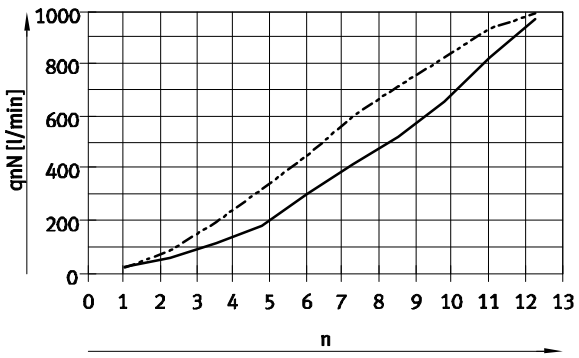


Width 52 mm (ISO 2)

Flow rate qn as a function of flow control

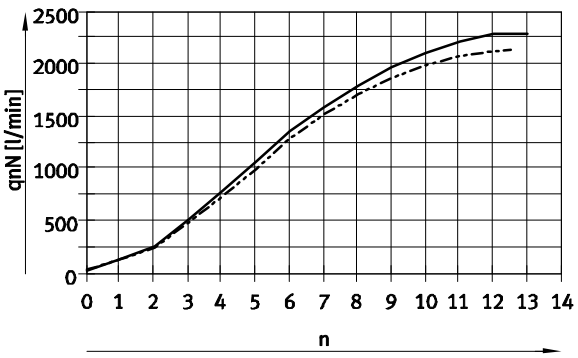


Width 18 mm
Width 26 mm



Width 42 mm (ISO 1)

Flow control screw from 2 ⇢ 3
Flow control screw from 4 ⇢ 5
n Revolutions of the adjusting screw

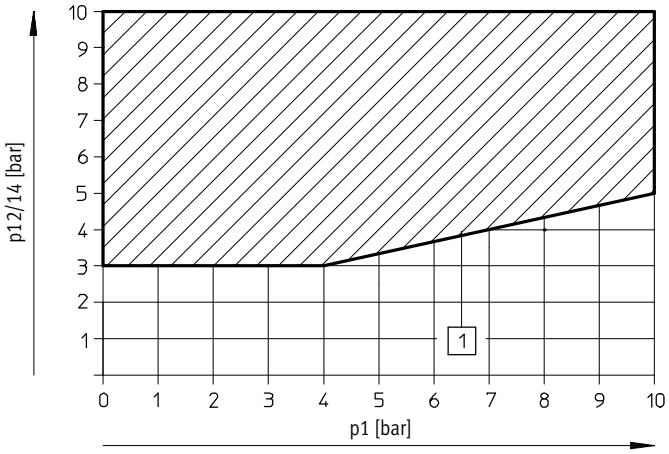


Width 52 mm (ISO 2)

Flow control screw from 2 ⇢ 3
Flow control screw from 4 ⇢ 5
n Revolutions of the adjusting screw

Pilot pressure p12/14 as a function of operating pressure p1

For 3/2-way solenoid valves



1 Operating range for valves with external pilot air supply

Standard nominal flow rate of vertical stacking [l/min]				
Width	18 mm	26 mm	42 mm	52 mm
Flow control plate				
VABF-S4-2-F1B1-C	See characteristic curve	–	–	–
VABF-S4-1-F1B1-C	–	See characteristic curve	–	–
VABF-S2-1-F1B1-C	–	–	1100	–
VABF-S2-2-F1B1-C	–	–	–	See characteristic curve
Vertical supply plate				
VABF-S4-2-P1A ... -G18	430	–	–	–
VABF-S4-1-P1A ... -G14	–	900	–	–
VABF-S2-1-P1A ... -G38	–	–	1300	–
VABF-S2-2-P1A ... -G12	–	–	–	2800
Vertical pressure shut-off plate				
VABF-S4-2-L1D1-C	400	–	–	–
VABF-S4-1-L1D1-C	–	800	–	–
VABF-S2-1-L1D1-M5	–	–	1200	–
VABF-S2-2-L1D1-C	–	–	–	1950

Operating and environmental conditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure for valve terminal, pilot air supply[3]	[bar]	
• External		–0.9 ... +10
• Internal		3 ... 10
Pilot pressure	[bar]	3 ... 10
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	–5 ... +50
Temperature of medium	[°C]	–5 ... +50
Storage temperature	[°C]	–20 ... +40 (for long-term storage)
Relative humidity	[%]	90
PWIS criterion		Free of paint-wetting impairment substances
Approval certificate		BIA
		C-Tick
		c UL us – Recognized (OL) (24 V DC only)
		CSA (OL)[4]
CE marking (see declaration of conformity)		In accordance with EU Low Voltage Directive (only VTSA/VTSA-F-MP, only 110 V AC)
		In accordance with EU EMC Directive[1]
		In accordance with EU Explosion Protection Directive (ATEX, EX1E[2])
ATEX category for gas		II 3G (EX1E[2])
Explosion ignition protection type for gas		Ex nA IIC T3 X Gc (EX1E[2])
Explosion-proof ambient temperature	[°C]	–5 ... +50 (EX1E[2])

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.
2) EX1E- approval certificate is only valid for: VTSA/VTSA-F-MP, VTSA/VTSA-F-FB
3) Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; operating pressure is 3 ... 10 bar here
4) Approval certificate is valid for VTSA/VTSA-F-MP, VTSA/VTSA-F-FB

Electrical data – Individual electrical connection		
Load voltage supply for valves (U_{val})		
Operating voltage	[V DC]	24 ±10%
Max. residual current at 24 V DC	[A]	10
Duty cycle		100%
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)

Electrical data – Multi-pin plug connection		
Load voltage supply for valves (U_{val})		
Operating voltage	[V DC] [V AC]	24 ±10% 110 ±10% (50 ... 60 Hz)
Max. residual current	[A]	6
Acceptable current load at 40 °C	[A]	1
Surge resistance	[kV]	1.5
Degree of contamination		3
Duty cycle		100%
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)

Electrical data – With CPX terminal		
Power supply for electronics ($U_{EL/SEN}$)		
Operating voltage	[V DC]	24 ±10%
Max. intrinsic current consumption at 24 V DC	[mA]	20
Duty cycle		100%
Load voltage supply for valves (U_{val})		
Operating voltage	[V DC]	24 ±10%
Diagnostic message undervoltage U_{OFF}, load voltage outside function range	[V]	21.6 ... 21.5
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)

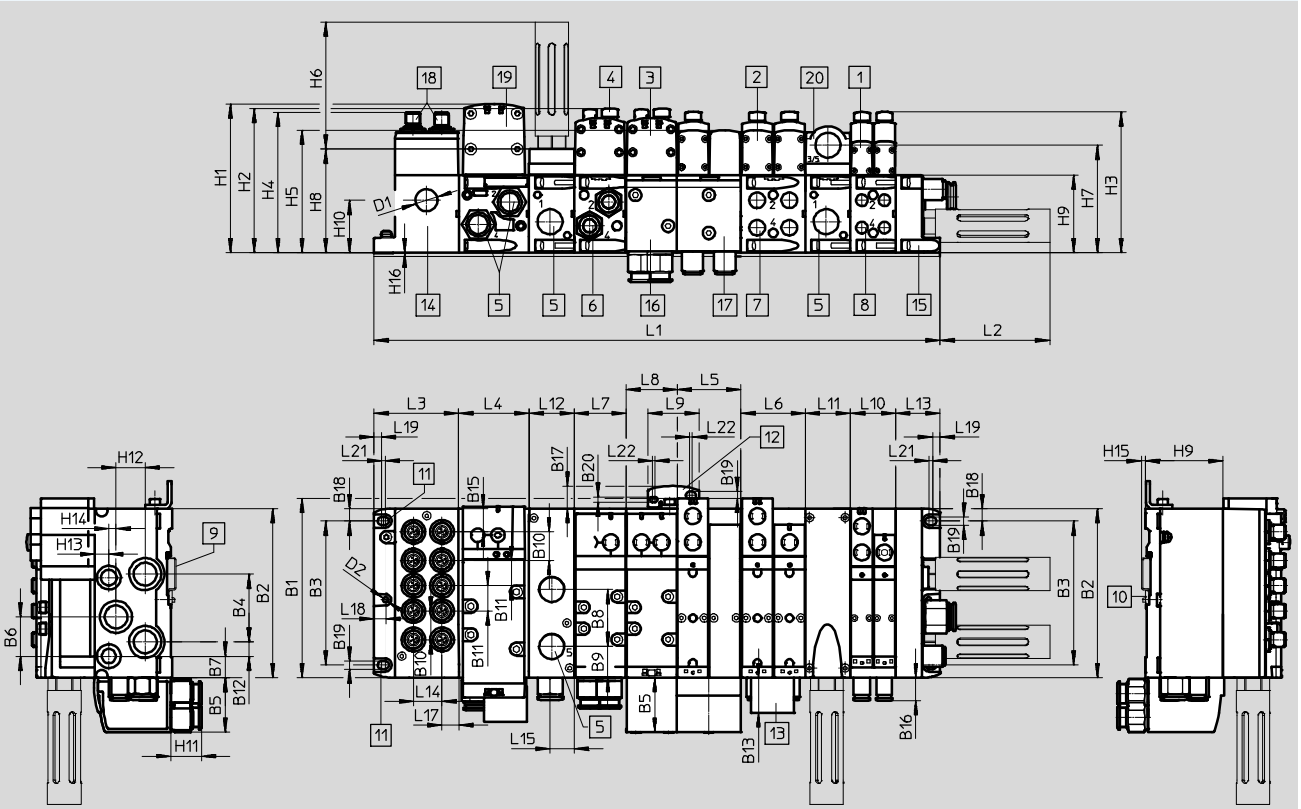
Materials	
Manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, reinforced polyamide
Seals	Nitrile rubber, elastomer (support made of steel)
Supply plate	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Pneumatic interface for CPX	Die-cast aluminium
Flow control plate	Die-cast aluminium
Pressure regulator plate	Die-cast aluminium, reinforced polyamide
Multi-pin connection block	Die-cast aluminium
Cover for the pneumatic interface and multi-pin plug connection	Reinforced polyamide
Note on materials	RoHS-compliant

Product weight				
Approx. weight [g]				
Width	18 mm	26 mm	42 mm	52 mm
Multi-pin node with Sub-D or terminal strip[1]	550			
Multi-pin node with M12 individual connection	760			
Pneumatic interface CPX[1]	1470			
Electrical connection for AS-Interface	300			
AS-Interface module	850			
Supply plate[2]				
• Exhaust plate with 3 and 5 common	617			
• Exhaust port cover with 3 and 5 separated	597			
Right-hand end plate[3]				
– With threaded connections	339			336
– Selector	281			–
Manifold sub-base[4]	447	634	340	815
90° connection plate[3]	170	230	176	359
Pressure regulator plate				
for port 1 (P)	350	402	640	1190
for port 4 or 2 (A or B)	367	448	640	1230
for ports 4 and 2 (A/B)	611	692	920	1990
Flow control plate	228	320	220	565
Vertical supply plate[3]	140	191	340	605
Vertical pressure shut-off plate	209	273	600	1030
Valves ➔ Solenoid valves, widths				
Blanking plate	34	73	68	146

1) With sheet metal seal, printed circuit board
2) With sheet metal seal and electrical interlinking module
3) With screws
4) With sheet metal seal, electrical interlinking module, inscription label holder, 4 screws

Dimensions Download CAD data ➔ **www.festo.com**

Valve terminal with individual electrical connection



1 Solenoid valve, width 18 mm
2 Solenoid valve, width 26 mm
3 Solenoid valve, width 42 mm
4 Cover cap/manual override
5 Threaded connection ½" NPT
6 Threaded connection ⅜" NPT
7 Threaded connection ¼" NPT
8 Threaded connection ⅛" NPT
9 H-rail
10 H-rail mounting
11 Mounting hole
12 Additional mounting bracket
13 Inscription label holder
14 Individual connection
15 End plate
16 90° connection plate 43 mm, ⅜" NPT
17 90° connection plate 54 mm, ¼" NPT
18 M12 plug, 5-pin (6-way or 10-way)
19 Solenoid valve, width 52 mm
20 Supply plate

n02 Number of manifold sub-bases 38 mm
n01 Number of manifold sub-bases 54 mm
n1 Number of manifold sub-bases 43 mm
n2 Number of manifold sub-bases 59 mm
n Number of supply plates (only with end plate with pilot air selector)

Dim.	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	B16	B17	B18	B19	B20
[mm]	150.5	142	121	57	46	33	18	48	26	24	21.3	12	29.6	23	19.6	19.5	19	10.5	6.6	4.5

Dim.	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17	L18	L19
[mm]	92.4	71.3	n2x59	n01x54	54	n1x43	43	43.5	n02x38	nx38	38	37.3	24	20.5	20	14.1	9.8	6.3

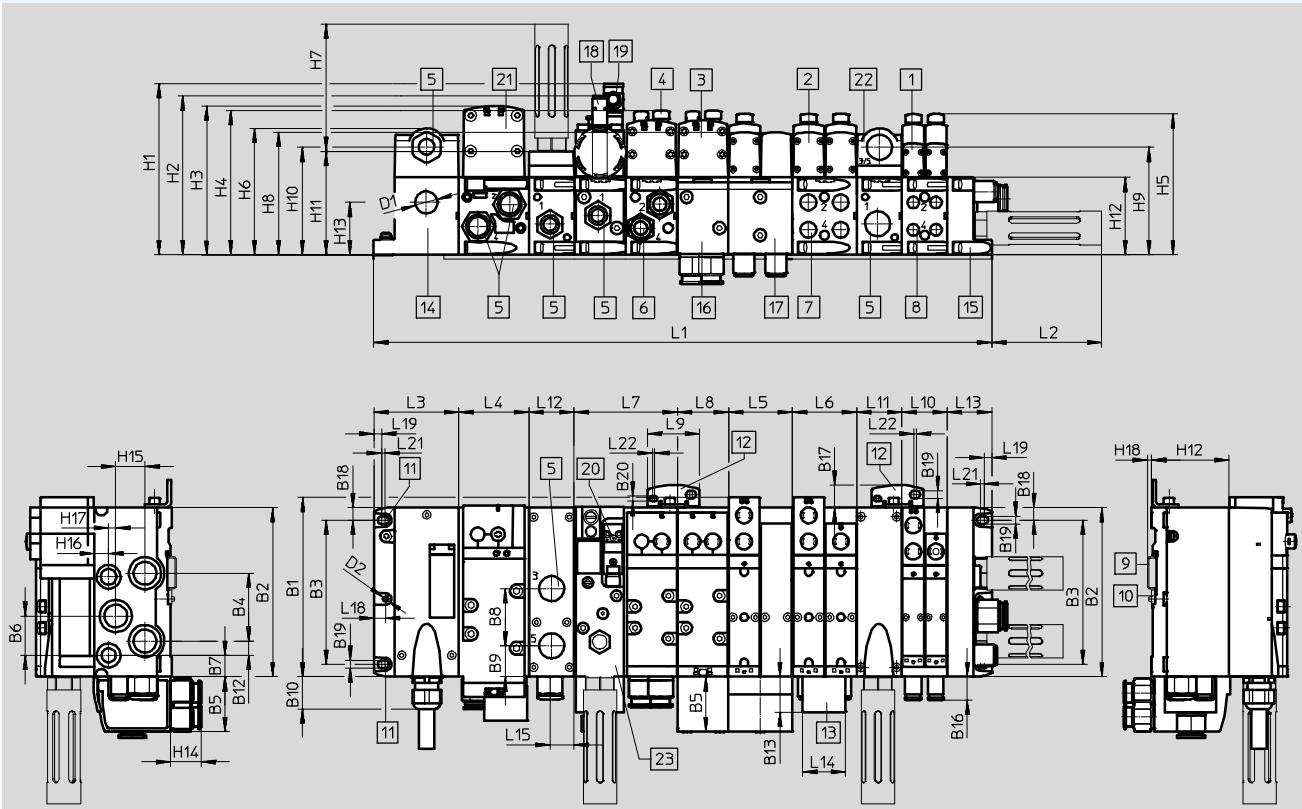
Dim.	L20	L21	L22	D1∅	D2∅	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16
[mm]	5.5	3	2	18.5	4.5	125	121.3	118.2	118	103	107.8	90.3	87	65	44	25.7	24.5	12	6	3.5	0.5

Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Dimensions Download CAD data ➔ **www.festo.com**

Valve terminal with multi-pin plug connection



1	Solenoid valve, width 18 mm	9	H-rail	17	90° connection plate 54 mm, ¼" NPT	n02	Number of manifold sub-bases 38 mm
2	Solenoid valve, width 26 mm	10	H-rail mounting	18	Proximity sensor M12x1	n01	Number of manifold sub-bases 54 mm
3	Solenoid valve, width 42 mm	11	Mounting hole	19	Plug socket M12x1	n1	Number of manifold sub-bases 43 mm
4	Cover cap/manual override	12	Additional mounting bracket	20	Electrical connection to DIN EN 175301-803, type C	N2	Number of manifold sub-bases 59 mm
5	Threaded connection ½" NPT	13	Inscription label holder	21	Solenoid valve, width 52 mm	n	Number of supply plates (only with end plate with pilot air selector)
6	Threaded connection ⅜" NPT	14	Multi-pin plug connection	22	Supply plate		
7	Threaded connection ¼" NPT	15	End plate	23	Soft-start valve		
8	Threaded connection ⅛" NPT	16	90° connection plate 43 mm, ⅜" NPT				

Dim.	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B16	B17	B18	B19	B20
[mm]	150.5	142	121	57	46	33	18	48	26	27	2	12	29.6	23	19.5	19	10.5	6.6	4.5

Dim.	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L18	L19	L20	L21
[mm]	92.4	71.3	n2x59	n01x54	54	n1x43	43	43.5	n02x38	nx38	38	37.3	36	20.5	20	9.8	6.3	5.5	3

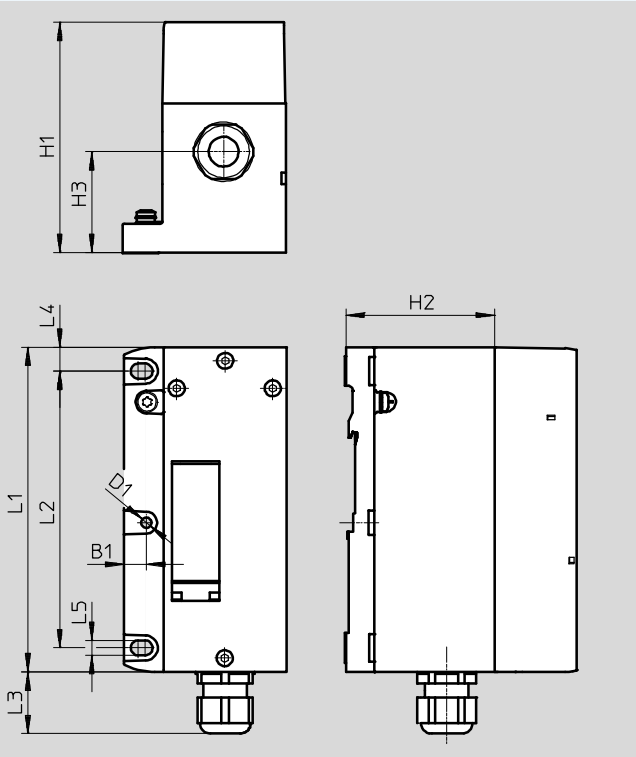
Dim.	L22	D1∅	D2∅	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16	H17	H18
[mm]	2	18.5	4.5	143.9	133.3	125	121.3	118.2	106.3	107.8	103	90.3	90.3	87	65	44	25.7	24.5	12	6	3.5

Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 +n x 38+ 37.3

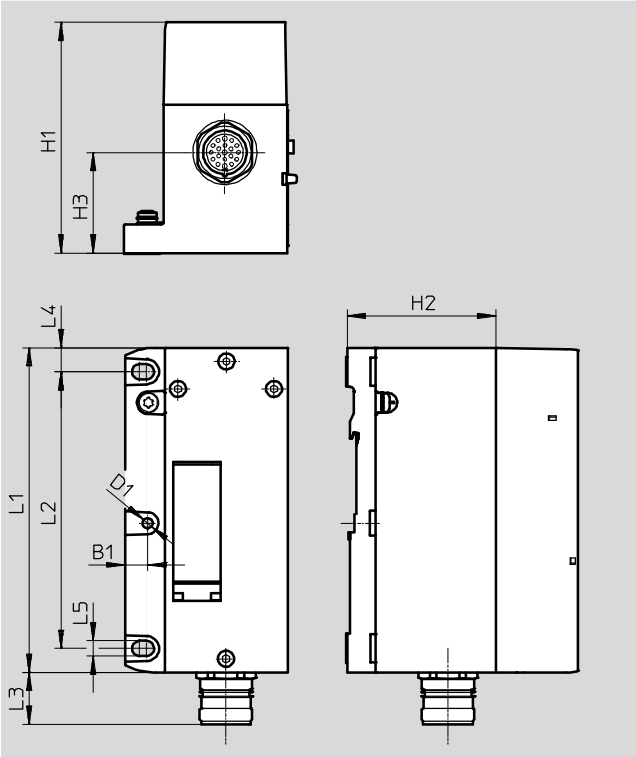
Note: This product conforms to ISO 1179-1 and to ISO 228-1

Dimensions Download CAD data ➔ **www.festo.com**

Multi-pin, terminal strip (CageClamp®), VABE-S6-1LF-C-M1-C...



Multi-pin, round plug connector, VABE-S6-1LF-C-M1-R...



Type	H1	H2	H3	D1∅	L1	L2	L3	L4	L5	B1
VABE-S6-1LF-C-M1-C...	106.1	65	44	4.5	142	121	27	10.5	6.6	9.8
VABE-S6-1LF-C-M1-R...	101	65	44	4.5	142	121	23	10.5	6.6	9.8

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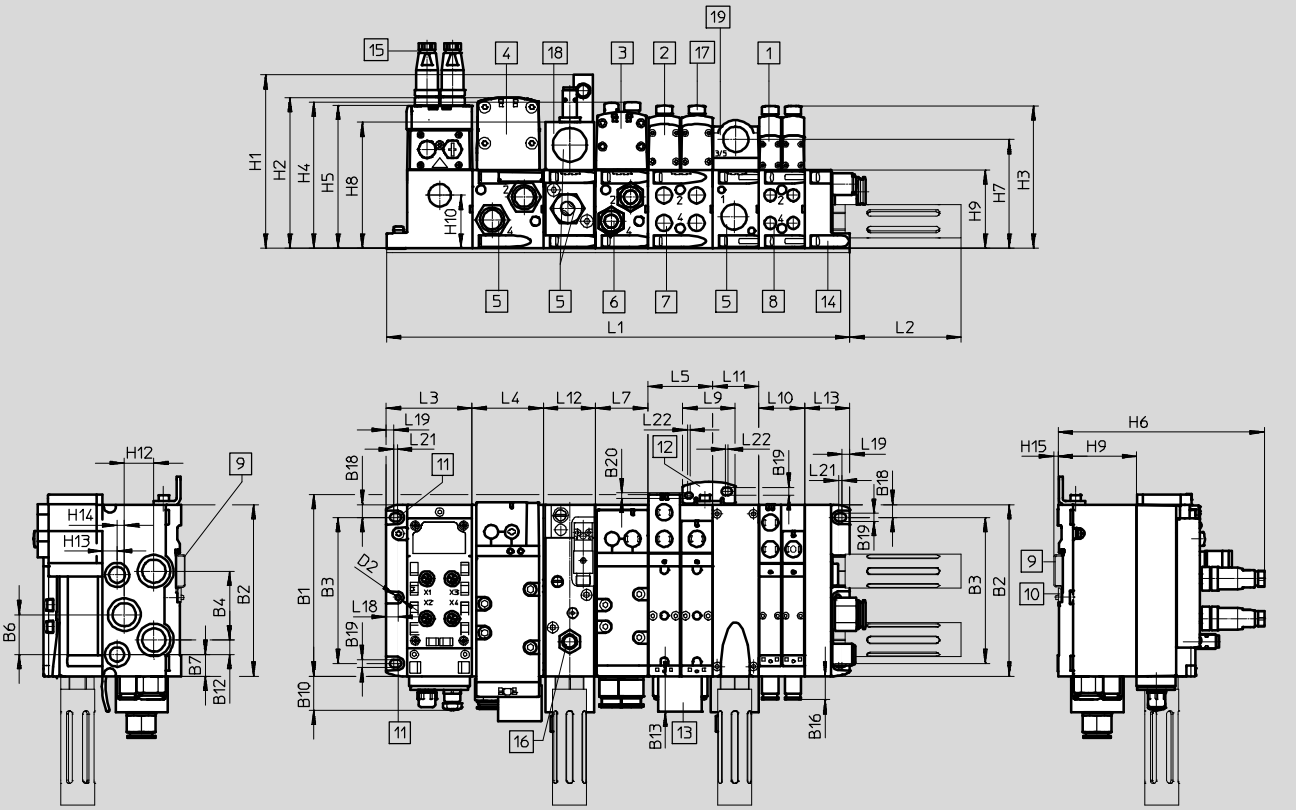
Valve terminal with AS-Interface connection



1	Solenoid valve, width 18 mm	7	Threaded connection ¼" NPT	16	Proximity sensor M12x1
2	Solenoid valve, width 26 mm	8	Threaded connection ⅛" NPT	17	Cover cap/manual override
3	Solenoid valve, width 42 mm	9	H-rail	18	Soft-start valve, width 43 mm
4	Solenoid valve, width 52 mm	10	H-rail mounting	19	Supply plate
5	Threaded connection ½" NPT	11	Mounting hole		
6	Threaded connection ⅜" NPT	12	Additional mounting bracket		
		13	Inscription label		
		14	End plate		
		15	Plug M12		

n02	Number of manifold sub-bases 38 mm
n01	Number of manifold sub-bases 54 mm
n1	Number of manifold sub-bases 43 mm
n2	Number of manifold sub-bases 59 mm
n	Number of supply plates

Dim.	B1	B2	B3	B4	B6	B7	B10	B12	B13	B14	B16	B18	B19	B20
[mm]	150.5	142	121	57	33	18	28	12	29.6	23	19.5	10.5	6.6	4.5

Dim.	L2	L3	L4	L5	L7	L9	L10	L11	L12	L13	L16	L18	L19	L20	L21
[mm]	92.4	71.3	n2x59	n01x54	n1x43	43.5	n02x38	nx38	43	37.3	20	9.8	6.3	5.5	3

Dim.	L22	D2∅	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H12	H13	H14	H15
[mm]	2	4.5	143.9	125	118.2	121.3	118.6	171	90.3	104.5	65	44	24.5	12	6	3.5

Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 + n x 38 + 37.3

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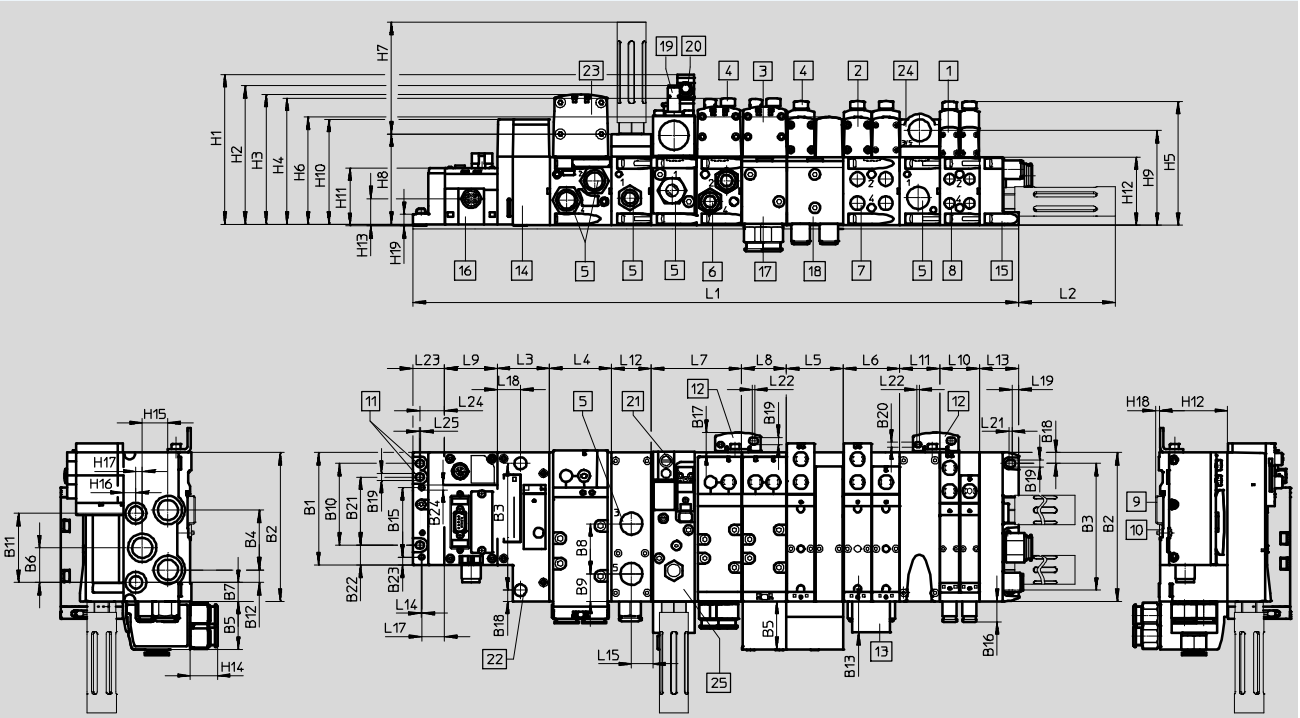
Valve terminal with fieldbus connection



1 Solenoid valve, width 18 mm
2 Solenoid valve, width 26 mm
3 Solenoid valve, width 42 mm
4 Cover cap/manual override
5 Threaded connection ½" NPT
6 Threaded connection ⅜" NPT
7 Threaded connection ¼" NPT
8 Threaded connection ⅛" NPT
9 H-rail
10 H-rail mounting
11 Mounting hole
12 Additional mounting bracket
13 Inscription label holder
14 Pneumatic interface CPX
15 End plate
16 CPX module/fieldbus node
17 90° connection plate 43 mm, ⅜" NPT
18 90° connection plate 54 mm, ¼" NPT
19 Proximity sensor M12x1
20 Plug socket M12x1
21 Electrical connection to DIN EN 175301-803, type C
22 Hole for additional mounting, diameter 6.4 2x
23 Solenoid valve, width 52 mm
24 Supply plate
25 Soft-start valve

n02 Number of manifold sub-bases 38 mm
n01 Number of manifold sub-bases 54 mm
n1 Number of manifold sub-bases 43 mm
n2 Number of manifold sub-bases 59 mm
n Number of supply plates (only with end plate with pilot air selector)
m Number of CPX modules

Dim.	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B16	B18	B19	B20	B21	B22	B23	B24
[mm]	107.3	142	121	57	46	33	18	48	26	78	66	12	29.6	23	19.5	10.5	6.6	4.5	65	18.9	7.5	4.4

Dim.	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17	L18	L19	L20	L21	L22
[mm]	92.4	50	n2x59	n01x54	54	n1x43	43	mx20.1	n02x38	nx38	38	37.3	1	20.5	20	22	22	6.3	5.5	3	2

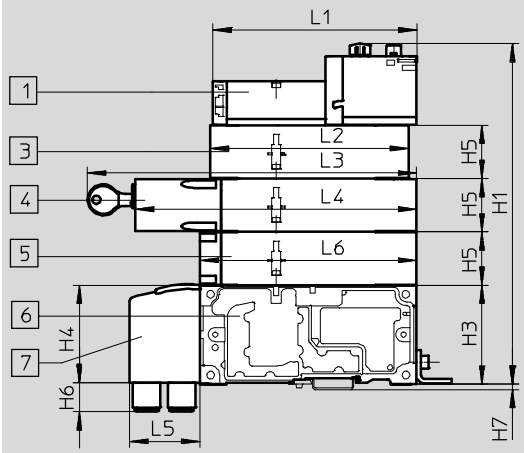
Dim.	L23	L24	L25	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16	H17	H18	H19
[mm]	30.4	23.7	1.5	143.9	133.3	125	121.3	118.2	103	106.8	87	90.3	101.4	55.1	65	25.8	25.7	24.5	12	6	3.5	10.8

Width	L1
18 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3
42 mm	30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3
52 mm	30.4 + m x 50.1 + 50 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

Note: This product conforms to ISO 1179-1 and to ISO 228-1

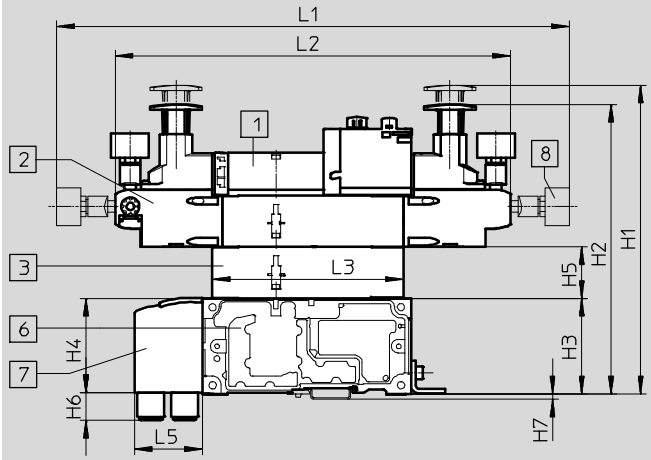
Dimensions Download CAD data ➔ **www.festo.com**

Vertical stacking components, width 18 mm



1 Solenoid valve with two solenoid coils, width 18 mm
3 Flow control plate
4 Vertical pressure shut-off plate
5 Vertical supply plate
6 Manifold sub-base
7 90° connection plate

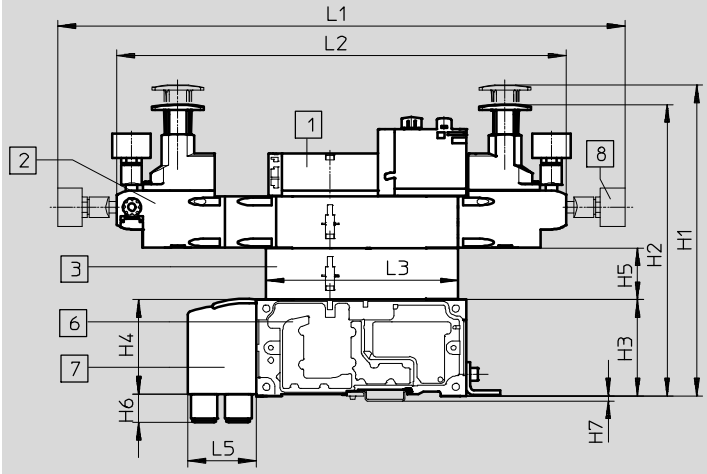
Dim.	L1	L2	L3	L4	L5	L6	H1	H3	H4	H5	H6	H7
[mm]	133.8	130	184.1	203.7	46	142	224	65	64	35	19	3.5



1 Solenoid valve with two solenoid coils, width 18 mm
2 Pressure regulator plate
3 Flow control plate
6 Manifold sub-base
7 90° connection plate
8 Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	348.2	268.6	130	46	210	197	65	64	35	19	3.5

Vertical stacking components, width 18 mm, with the pressure regulator plate also suitable for valves with symmetrical coil layout

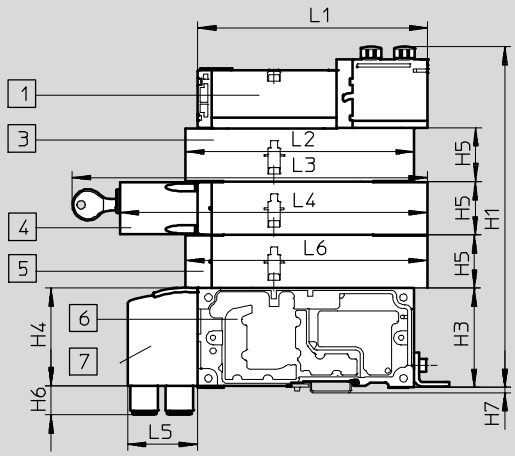


1 Solenoid valve with two solenoid coils, width 18 mm
2 Pressure regulator plate
3 Flow control plate
6 Manifold sub-base
7 90° connection plate
8 Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	383.2	303.6	130	46	210	197	65	64	35	19	3.5

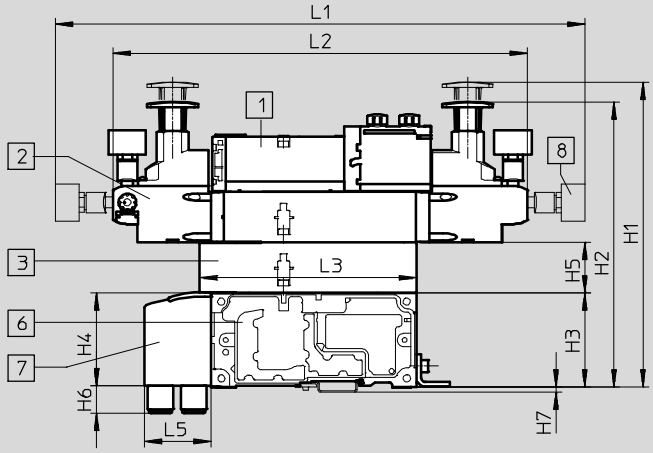
Dimensions Download CAD data ➔ **www.festo.com**

Vertical stacking components, width 26 mm



1 Solenoid valve with two solenoid coils, width 26 mm
3 Flow control plate
4 Vertical pressure shut-off plate
5 Vertical supply plate
6 Manifold sub-base
7 90° connection plate

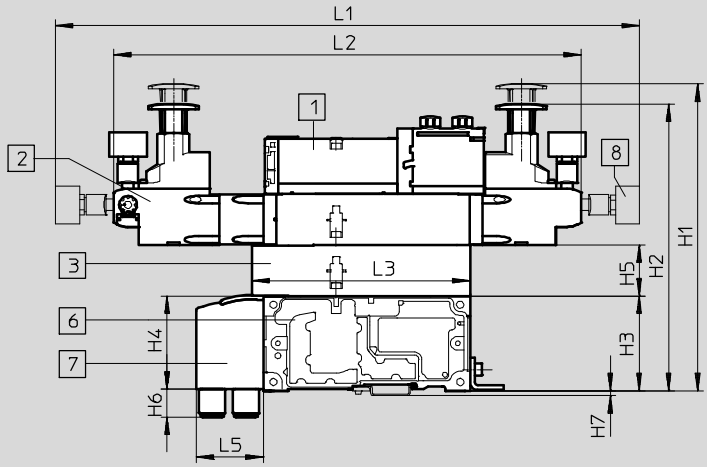
Dim.	L1	L2	L3	L4	L5	L6	H1	H3	H4	H5	H6	H7
[mm]	150.8	150	221	201.4	46	158.5	224	65	64	35	19	3.5



1 Solenoid valve with two solenoid coils, width 26 mm
2 Pressure regulator plate
3 Flow control plate
6 Manifold sub-base
7 90° connection plate
8 Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	365.7	286.1	150	46	210	197	65	64	35	19	3.5

Vertical stacking components, width 26 mm, with the pressure regulator plate also suitable for valves with symmetrical coil layout

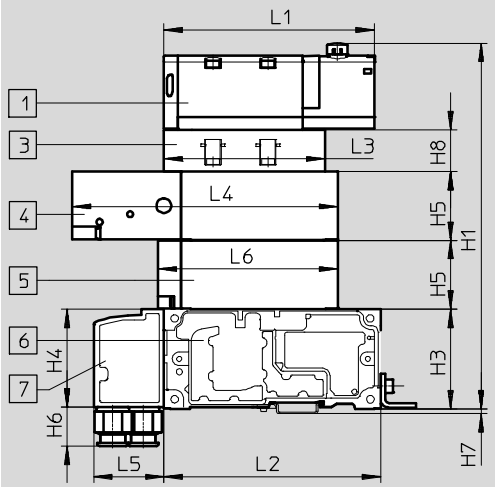


1 Solenoid valve with two solenoid coils, width 26 mm
2 Pressure regulator plate
3 Flow control plate
6 Manifold sub-base
7 90° connection plate
8 Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	400.7	321.1	150	46	210	197	65	64	35	19	3.5

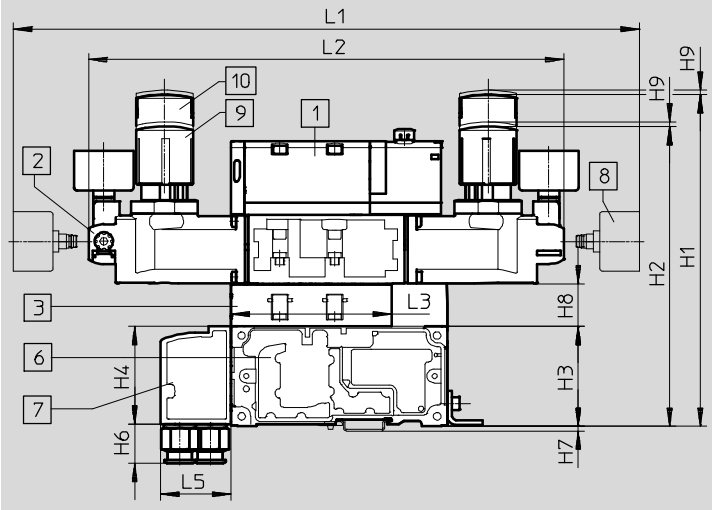
Dimensions Download CAD data ➔ **www.festo.com**

Vertical stacking components, width 42 mm



1 Solenoid valve
3 Flow control plate
4 Vertical pressure shut-off plate
5 Vertical supply plate
6 Manifold sub-base
7 90° connection plate

Dim.	L1	L2	L3	L4	L5	L6	H1	H3	H4	H5	H6	H7	H8
[mm]	137.8	142	105.3	173.8	46	117.6	236	65	64	45.3	25.7	3.5	28



1 Solenoid valve
2 Pressure regulator plate
3 Flow control plate
6 Manifold sub-base
7 90° connection plate
8 Pressure gauge, freely positionable
9 Standard rotary knob
10 Lockable rotary knob

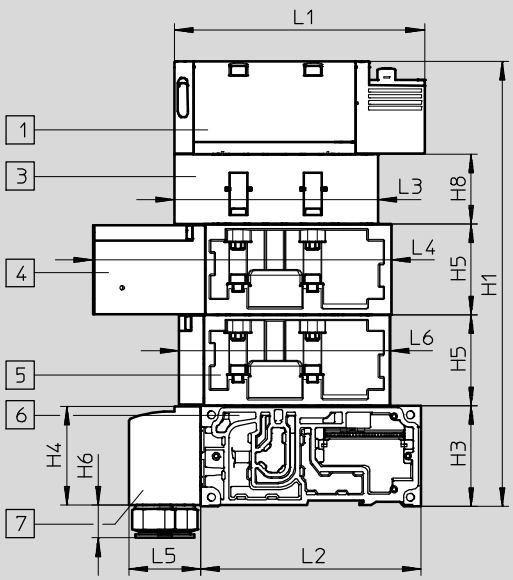
Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H6	H7	H8	H9
[mm]	410.3	311.6	105.3	46	220.7	196.1	65	64	25.7	3.5	28	3

Note

Pressure regulator plates for valves with symmetrical coil layout with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2.
➔ Internet: vabf-s2

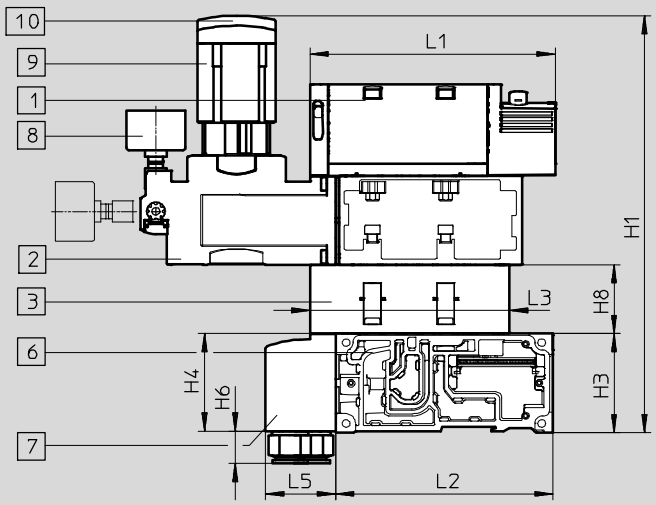
Dimensions Download CAD data ➔ **www.festo.com**

Vertical stacking components, width 52 mm



1 Solenoid valve
3 Flow control plate
4 Vertical pressure shut-off plate
5 Vertical supply plate
6 Manifold sub-base
7 90° connection plate

Dim.	L1	L2	L3	L4	L5	L6	H1	H3	H4	H5	H6	H8
[mm]	160.7	142	131	191.2	46	136	287.4	65	63.5	58.7	21.2	45



1 Solenoid valve
2 Pressure regulator plate
3 Flow control plate
6 Manifold sub-base
7 90° connection plate
8 Pressure gauge, freely positionable
9 Standard rotary knob
10 Lockable rotary knob

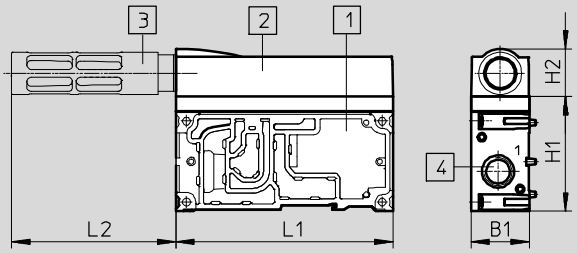
Dim.	L1	L2	L3	L5	H1	H3	H4	H6	H8
[mm]	160.7	142	131	46	278	32.5	63.5	21.2	22.5

- Note

Pressure regulator plates for valves with symmetrical coil layout with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2.
➔ Internet: vabf-s2

Dimensions Download CAD data ➔ **www.festo.com**

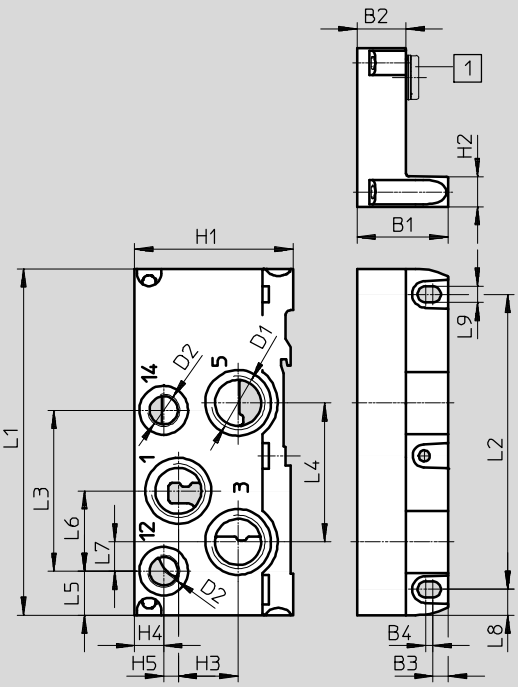
Supply plate with silencer



1 Supply plate
2 Exhaust port cover
3 Silencer U-½-B-NPT
4 Threaded connection ½" NPT

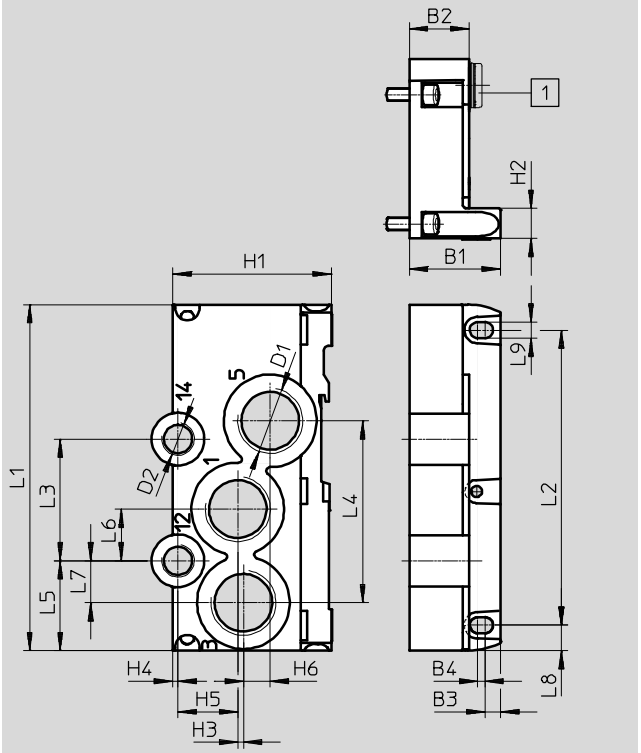
Dim.	L1	L2	H1	H2	B1
[mm]	142	107.5	75	31.5	38

Right-hand end plate, VABE-S6-1R...



1 Blanking plug

Right-hand end plate, VABE-S6-2R...



1 Blanking plug

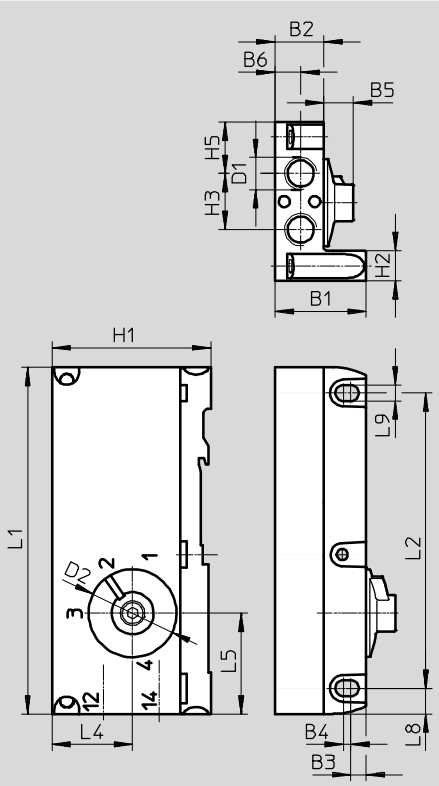
Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	D1	D2	H1	H2	H3	H4	H5	H6	B1	B2	B3	B4	With[1)]
VABE-S6-1R-N12	142	121	66	57	18	33	12	10.5	6.6	½" NPT	¼" NPT	65	12.5	24.5	12	6	–	37.3	22	6.3	3	1
VABE-S6-1RZ-N12																						–
VABE-S6-2R-N34	142	121	49.9	74.6	36.9	21.2	17.2	10.5	6.6	¾" NPT	¾" NPT	65	12.5	2.3	2.2	24.5	11	37.3	24.5	6.3	3	1
VABE-S6-2RZ-N34																						–

1) With blanking plug = internal pilot air supply, – without blanking plug = external pilot air supply

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Dimensions Download CAD data ➔ **www.festo.com**

Right-hand end plate with pilot air selector, VABE-S6-1RZ-N-B1



Type	L1	L2	L5	L8	L9	D1	D2	H1	H2	H3	H4	H5	B1	B2	B3	B4	B5	B6
VABE-S6-1RZ-N-B1	142	121	41.3	10.5	6.6	¼" NPT	37	65.4	12.5	23	33	21	37.3	20	6.3	3	12	10.5

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Valve terminals VTSA/VTSA-F, NPT

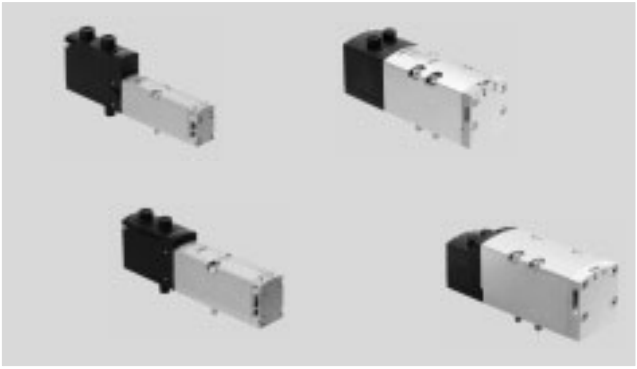
Technical data – Solenoid valves VSVA

FESTO

- Valve width
  to ISO 15407-2
  • 18 mm
  • 26 mm
  to ISO 5599-2
  • 42 mm (ISO 1)
  • 52 mm (ISO 2)

- Voltage
  24 V DC
  110 V AC

- Flow rate[1)]
  Width 18 mm:
  up to 550 (700) l/min
  Width 26 mm:
  up to 1100 (1350) l/min
  Width 42 mm:
  up to 1300 (1860) l/min
  Width 52 mm:
  up to 2900 l/min



1) Flow rates in brackets apply to VTSA-F

General technical data - Solenoid valves		
Design		Piston spool valve
Sealing principle		Soft
Type of reset		Mechanical or pneumatic, depending on type used
Actuation type		Electrical
Electrical connection		Plug to ISO 15407-2, 2-pin (single solenoid types) or 4-pin (double solenoid and 5/3-way types)
Type of control		Piloted
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)
Exhaust function, with flow control		Via individual sub-base, via flow control plate (not with valve type T22)
Type of mounting		On manifold sub-base, on individual sub-base
Mounting position		Any
Manual override		Detenting, non-detenting, covered
Switching status display		LED (except types with switching status display sensor, and part nos.: 560727 and 560728)
Switching status display sensor		Yellow LED
Duty cycle	[%]	100
Degree of contamination		3
Surge resistance	[kV]	2.5
Nominal operating voltage	[V DC]	24 (dependent on valve type)
	[V AC]	110 (dependent on valve type)
Permissible voltage fluctuations	[%]	±10
Pneumatic connections		
Supply port	1	Via the manifold sub-base of the valve terminal or via individual sub-base
Exhaust port	3/5	
Working ports	2/4	
Pilot air supply	12/14	
Pilot exhaust air port	82/84	Either ducted or unducted

New

Valve VSVA-B-P53EP-...

Valve VSVA-B-P53BD-...

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valves

FESTO

Pneumatic characteristic data																				
Valve function order code	VC	VV	N	K	H	P	Q	R	M	O	J	D	B	G	E	SA	SB	SD	SE	VG
Type code	T22 C	T22 CV	T32 U	T32 C	T32 H	T32 F	T32 N	T32 W	M52-AZD	M52-MZD	B52	D52	P53 U	P53 C	P53 E	P53 ED	P53 AD	P53 BD	P53 EP	P53 F
Direction of flow																				
Any	–	■	–	–	–	–	–	–	■	■	■	■	■	■	■	–	■	–	–	■
Reversible only	–	–	–	–	–	■	■	■	–	–	–	–	–	–	–	–	–	–	–	–
Non-reversible	■	–	■	■	■	–	–	–	–	–	–	–	–	–	–	■	–	■	■	–
Reset method																				
Pneumatic spring	■	■	■	–	■	■	■	■	■	–	–	–	–	–	–	–	–	–	–	–
Mechanical spring	–	–	–	■	–	–	–	–	–	■	–	–	■	■	■	■	■	■	■	■

Direction of flow of solenoid valves

Solenoid valves with reversible only flow direction

- These valves must only be operated on pressure zones with reversible supply (3 and 5 with supply pressure 1 as exhaust air) or on a reversible pressure regulator. If necessary create pressure separation zones with duct separation.
- Reversible 3/2-way solenoid valves do not permit the special function "ducted pilot exhaust air"
- Ports 12 and 14 on the end plate variants must be supplied with the same pressure
- Right-hand end plate with pilot air selector: can be realised via position 1 or 2
- Right-hand end plate with threaded connections: 12 and 14 must be supplied with the same pressure level

Solenoid valves with any flow direction

- Valves with any flow direction such as the 5/2-way solenoid valve, code M, for example, are suitable for vacuum operation (standard valves such as the 2x 2/2-way solenoid valve with code VC, for example, may not be used for vacuum operation).
- An exception is the 2x 2/2-way solenoid valve with code VV (T22CV), which only allows vacuum operation at ports 3 and 5. The solenoid valve with code VV (T22CV) cannot be combined with other valve functions; a separate pressure zone is required.

Operating and environmental conditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure, pilot air supply[2]	[bar]	–0.9 ... +10 (valves with any flow direction and reversible valves)
		3 ... 10 (non-reversible valves)
Pilot pressure	[bar]	3 ... 10
Pilot air supply		External
		Internal via valve terminal
Ambient temperature	[°C]	–5 ... +50
Corrosion resistance class CRC	0	Width 18 mm, width 26 mm
	2	Width 18 mm, width 26 mm, width 42 mm, width 52 mm
Approval certificate		BIA (for characteristic SP and/or SN only)
		C-Tick (only size 52 mm and solenoid valve with sensor (position sensing))
		c UL us – Recognized (OL) (24 V DC only)
		CSA (OL) (24 V DC only, only valves of size 18 mm, 26 mm, 42 mm)
CE marking (see declaration of conformity)		In accordance with EU Low Voltage Directive (only VTSA/VTSA-F-MP, only 110 V AC)
		In accordance with EU EMC Directive[1]

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

2) Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; operating pressure is 3 ... 10 bar here

Valve terminals VTSA/VTSA-F, NPT

Type code – Solenoid valves VSVA

VSVA	–	B	–	T	22	CV	–	A	Z	D

Valve series	
VSVA	Standard valves to ISO 15407-1/-2

Valve type	
B	Sub-base valve

Valve function	
M	Single solenoid
B	Double solenoid
D	Double solenoid with dominant signal at 14
P	Single solenoid, mid-position
T	2 single solenoid valves in one housing

Connections/switching positions	
22	2/2-way valve
32	3/2-way valve
52	5/2-way valve
53	5/3-way valve

Normal position	
AD	Port 2 pressurised, port 4 exhausted, switching position 14 detenting, 12 mechanical spring
BD	Port 4 pressurised, port 2 exhausted, switching position 14 detenting, 12 mechanical spring
C	Closed
CV	Closed, vacuum operation possible at 3 and 5
N	Code T with 2x closed, reverse operation
U	Open
F	Code T with 2x open, reverse operation
E	Exhausting
ED	Exhausting, switching position 14 detenting, 12 mechanical spring
EP	Exhausting, switching position 12 detenting, 14 mechanical spring
H	Code T with 1x open, 1x closed
W	Code T with 1x open, 1x closed, reverse operation
	Double solenoid valve

Type of reset	
A	Pneumatic spring
M	Mechanical spring
	Double solenoid valve

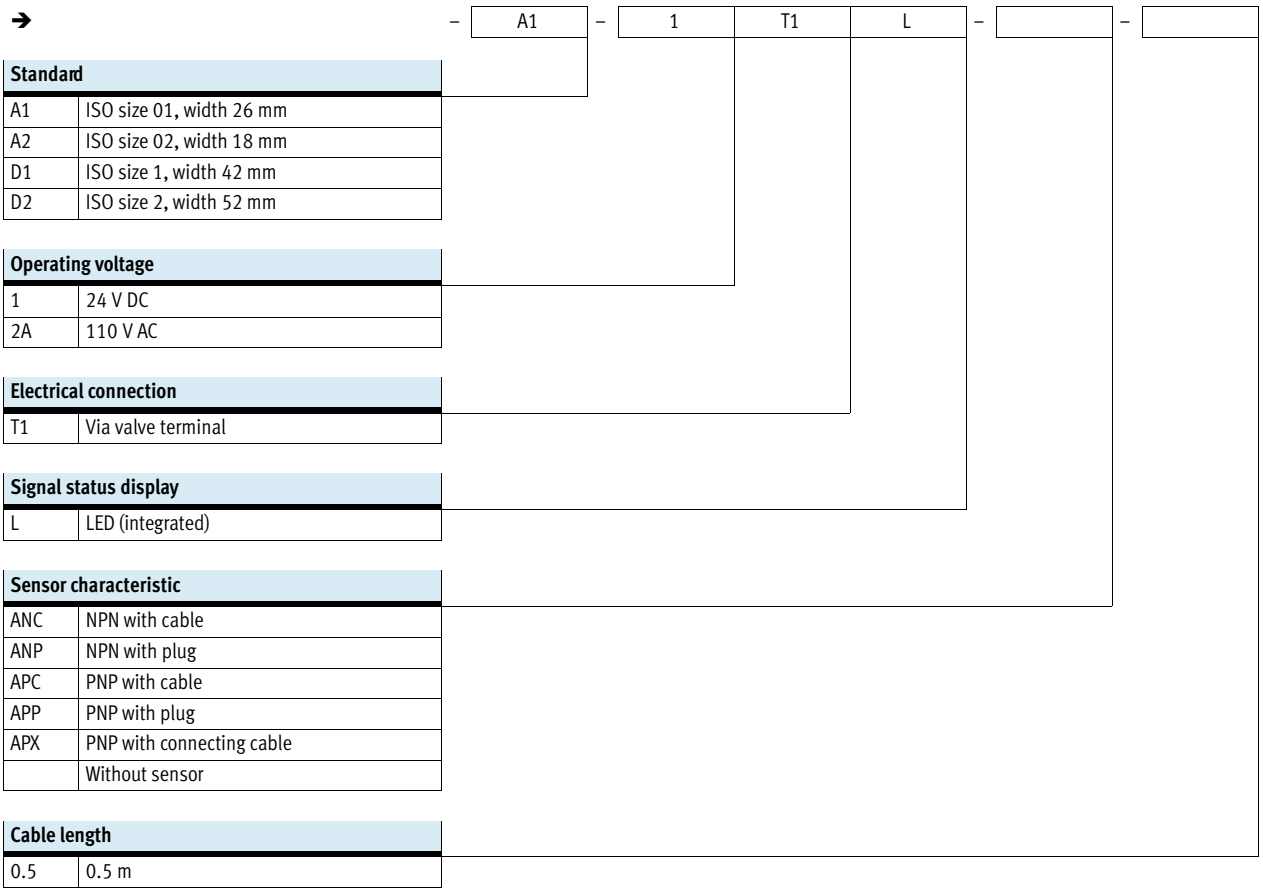
Pilot air supply	
Z	External
	Internal

Manual override	
D	Non-detenting/detenting

Valve terminals VTSA/VTSA-F, NPT

FESTO

Type code – Solenoid valves VSVA



Standard	
A1	ISO size 01, width 26 mm
A2	ISO size 02, width 18 mm
D1	ISO size 1, width 42 mm
D2	ISO size 2, width 52 mm

Operating voltage	
1	24 V DC
2A	110 V AC

Electrical connection	
T1	Via valve terminal

Signal status display	
L	LED (integrated)

Sensor characteristic	
ANC	NPN with cable
ANP	NPN with plug
APC	PNP with cable
APP	PNP with plug
APX	PNP with connecting cable
	Without sensor

Cable length	
0.5	0.5 m

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve, width 18 mm

Valve width
to ISO 15407-2
18 mm

Flow rate
Valve width 18 mm:
VTSA up to 550 l/min
VTSA-F up to 700 l/min

Voltage
24 V DC
110 V AC

Safety characteristics - Valve, width 18 mm, 24 V DC	
Conforms to standard	EN 13849-1/2
Note on forced switch on/off	Min. 1/week
CE marking (see declaration of conformity)	In accordance with EU EMC Directive[1)] (only solenoid valves with sensor)
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Safety characteristics - Valve, width 18 mm, 24 V DC		
Valve function	Test pulses	
	Max. positive test pulse with 0 signal [µs]	Max. negative test pulse with 1 signal [µs]
5/2-way, double solenoid (B52)	1500	800
5/2-way, double solenoid with dominant signal (D52)	1700	1200
5/2-way, single solenoid (M52-AZD)	1500	800
5/2-way, single solenoid (M52-MZD)	1500	800
5/3-way, closed (P53C)	1500	800
5/3-way, exhausted (P53E)	1500	800
5/3-way, pressurised (P53U)	1500	800
5/3-way, port 4 pressurised, port 2 exhausted, switching position 14 detenting (P53BD)	1500	800
2x3/2-way, single solenoid, closed (T32C)	1700	1200
2x3/2-way, single solenoid, open (T32U)	1700	1200
2x3/2-way, single solenoid, open/closed (T32H)	1700	1200
2x3/2-way, single solenoid, closed (T32N)	1700	1200
2x3/2-way, single solenoid, open (T32F)	1700	1200
2x3/2-way, single solenoid, open/closed (T32W)	1700	1200
2x2/2-way, single solenoid, closed (T22C)	1700	1200
2x2/2-way, single solenoid, closed (T22CV)	1700	1200

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve, width 18 mm

FESTO

Technical data - Valve, width 18 mm						
Valve function	Direction of flow			Type of reset		Weight [g]
	Any	Reversible only	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	■	–	–	–	–	172
5/2-way, double solenoid with dominant signal (D52)	■	–	–	–	–	172
5/2-way, single solenoid (M52-AZD)	■	–	–	■	–	163
5/2-way, single solenoid (M52-MZD)	■	–	–	–	■	163
5/3-way, closed[1] (P53C)	■	–	–	–	■	191
5/3-way, exhausted[1] (P53E)	■	–	–	–	■	191
5/3-way, pressurised[1] (P53U)	■	–	–	–	■	191
5/3-way, port 4 pressurised, port 2 exhausted, switching position 14 detenting (P53BD)	–	–	■	–	■	172
2x3/2-way, single solenoid, closed (T32C)	–	–	■	–	■	190
2x3/2-way, single solenoid, open (T32U)	–	–	■	■	–	190
2x3/2-way, single solenoid, open/closed (T32H)	–	–	■	■	–	190
2x3/2-way, single solenoid, closed (T32N)	–	■	–	■	–	190
2x3/2-way, single solenoid, open (T32F)	–	■	–	■	–	190
2x3/2-way, single solenoid, open/closed (T32W)	–	■	–	■	–	190
2x2/2-way, single solenoid, closed (T22C)	–	–	■	■	–	190
2x2/2-way, single solenoid, closed (T22CV)	■	–	–	■	–	190

1) If neither solenoid coil is energised, the valve assumes its mid-position by means of spring force.
If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Standard nominal flow rate - Valve/valve terminal [l/min], width 18 mm				
Valve function	Flow rate			
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base
5/2-way, double solenoid (B52)	750	550	700	600
5/2-way, double solenoid with dominant signal (D52)	750	550	700	600
5/2-way, single solenoid (M52-AZD)	750	550	700	600
5/2-way, single solenoid (M52-MZD)	750	550	700	600
5/3-way, closed (P53C)	700	450	650	550
5/3-way, exhausted (P53E)	700[1] 330[2]	450[1] 330[2]	480[1] 330[2]	500[1] 330[2]
5/3-way, pressurised (P53U)	700[1] 330[2]	450[1] 330[2]	480[1] 330[2]	500[1] 330[2]
5/3-way, port 4 pressurised, port 2 exhausted, switching position 14 detenting (P53BD)	–	370	430	400
2x3/2-way, single solenoid, closed (T32C)	600	400	550	500
2x3/2-way, single solenoid, open (T32U)	600	400	550	500
2x3/2-way, single solenoid, open/closed (T32H)	600	400	550	500
2x3/2-way, single solenoid, closed (T32N)	600	400	550	500
2x3/2-way, single solenoid, open (T32F)	600	400	550	500
2x3/2-way, single solenoid, open/closed (T32W)	600	400	550	500
2x2/2-way, single solenoid, closed (T22C)	700	500	650	500
2x2/2-way, single solenoid, closed (T22CV)	700	500	650	500

1) Switching position
2) Mid-position

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve, width 18 mm

Valve switching times in [ms], width 18 mm, nominal operating voltage 24 V DC/110 V AC			
Valve function	On	Off	Changeover
5/2-way, double solenoid (B52)	–	–	11
5/2-way, double solenoid with dominant signal (D52)	–	–	13
5/2-way, single solenoid (M52-AZD)	22	28	–
5/2-way, single solenoid (M52-MZD)	12	38	–
5/3-way, closed (P53C)	15	44	–
5/3-way, exhausted (P53E)	15	44	–
5/3-way, pressurised (P53U)	15	44	–
5/3-way, port 4 pressurised, port 2 exhausted, switching position 14 detenting (P53BD)	9/12[1)]	28	–
2x3/2-way, single solenoid, closed (T32C)	12	30	–
2x3/2-way, single solenoid, open (T32U)	12	30	–
2x3/2-way, single solenoid, open/closed (T32H)	12	30	–
2x3/2-way, single solenoid, closed (T32N)	25	12	–
2x3/2-way, single solenoid, open (T32F)	25	12	–
2x3/2-way, single solenoid, open/closed (T32W)	25	12	–
2x2/2-way, single solenoid, closed (T22C)	12	30	–
2x2/2-way, single solenoid, closed (T22CV)	12	30	–

1) Valve function (P53BD) 9 ms for control side 14, 12 ms for control side 12

Coil characteristics, width 18 mm		
Valve function	Coil characteristics at 24 V DC in [W]	Coil characteristics at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	1.6	1.6/1.7
5/2-way, double solenoid with dominant signal (D52)	1.3	1.0/1.1
5/2-way, single solenoid (M52-AZD)	1.6	1.6/1.7
5/2-way, single solenoid (M52-MZD)	1.6	1.6/1.7
5/3-way, closed (P53C)	1.6	1.6/1.7
5/3-way, exhausted (P53E)	1.6	1.6/1.7
5/3-way, pressurised (P53U)	1.6	1.6/1.7
5/3-way, port 4 pressurised, port 2 exhausted, switching position 14 detenting (P53BD)	1.6	–
2x3/2-way, single solenoid, closed (T32C)	1.3	1.0/1.1
2x3/2-way, single solenoid, open (T32U)	1.3	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32H)	1.3	1.0/1.1
2x3/2-way, single solenoid, closed (T32N)	1.3	1.0/1.1
2x3/2-way, single solenoid, open (T32F)	1.3	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32W)	1.3	1.0/1.1
2x2/2-way, single solenoid, closed (T22C)	1.3	1.0/1.1
2x2/2-way, single solenoid, closed (T22CV)	1.3	1.0/1.1

Materials	
Housing	Die-cast aluminium, polyamide
Seals	FPM, NBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

New

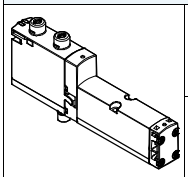
Valve VSVA-B-P53BD-...

Valve terminals VTSA/VTSA-F, NPT

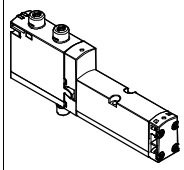
FESTO

Ordering data – Solenoid valve 24 V DC

Ordering data

	Code	Valve function	Width	Part No.	Type
Solenoid valves, 24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	18 mm	**561155**	**VSVA-B-T22C-AZD-A2-1T1L**
	VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	18 mm	**561159**	**VSVA-B-T22CV-AZD-A2-1T1L**
	N	2x 3/2-way valve, single solenoid, normally open	18 mm	**539178**	**VSVA-B-T32U-AZD-A2-1T1L**
	K	2x 3/2-way valve, single solenoid, normally closed	18 mm	**539176**	**VSVA-B-T32C-AZD-A2-1T1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	18 mm	**539180**	**VSVA-B-T32H-AZD-A2-1T1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	18 mm	**539179**	**VSVA-B-T32F-AZD-A2-1T1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	18 mm	**539177**	**VSVA-B-T32N-AZD-A2-1T1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	18 mm	**539181**	**VSVA-B-T32W-AZD-A2-1T1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	18 mm	**539184**	**VSVA-B-M52-AZD-A2-1T1L**
	O	5/2-way valve, single solenoid, mechanical spring return	18 mm	**539185**	**VSVA-B-M52-MZD-A2-1T1L**
	J	5/2-way solenoid valve, double solenoid	18 mm	**539182**	**VSVA-B-B52-ZD-A2-1T1L**
	D	5/2-way solenoid valve, double solenoid, with dominant signal	18 mm	**539183**	**VSVA-B-D52-ZD-A2-1T1L**
	B	5/3-way solenoid valve, mid-position pressurised	18 mm	**539186**	**VSVA-B-P53U-ZD-A2-1T1L**
	G	5/3-way solenoid valve, mid-position closed	18 mm	**539188**	**VSVA-B-P53C-ZD-A2-1T1L**
	E	5/3-way solenoid valve, mid-position exhausted	18 mm	**539187**	**VSVA-B-P53E-ZD-A2-1T1L**
	SD	5/3-way solenoid valve, mid-position, port 4 pressurised, port 2 exhausted, switching position 14 detenting, 12 mechanical spring	18 mm	**8031817**	**VSVA-B-P53BD-ZD-A2-1T1L**

Ordering data

	Code	Valve function	Width	Part No.	Type
Solenoid valves, 110/120 V AC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	18 mm	**561156**	**VSVA-B-T22C-AZD-A2-2AT1L**
	VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	18 mm	**561160**	**VSVA-B-T22CV-AZD-A2-2AT1L**
	N	2x 3/2-way valve, single solenoid, normally open	18 mm	**539165**	**VSVA-B-T32U-AZD-A2-2AT1L**
	K	2x 3/2-way valve, single solenoid, normally closed	18 mm	**539163**	**VSVA-B-T32C-AZD-A2-2AT1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	18 mm	**539167**	**VSVA-B-T32H-AZD-A2-2AT1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	18 mm	**539166**	**VSVA-B-T32F-AZD-A2-2AT1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	18 mm	**539164**	**VSVA-B-T32N-AZD-A2-2AT1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	18 mm	**539168**	**VSVA-B-T32W-AZD-A2-2AT1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	18 mm	**539171**	**VSVA-B-M52-AZD-A2-2AT1L**
	O	5/2-way valve, single solenoid, mechanical spring return	18 mm	**539172**	**VSVA-B-M52-MZD-A2-2AT1L**
	J	5/2-way solenoid valve, double solenoid	18 mm	**539169**	**VSVA-B-B52-ZD-A2-2AT1L**
	D	5/2-way solenoid valve, double solenoid, with dominant signal	18 mm	**539170**	**VSVA-B-D52-ZD-A2-2AT1L**
	B	5/3-way solenoid valve, mid-position pressurised	18 mm	**539173**	**VSVA-B-P53U-ZD-A2-2AT1L**
	G	5/3-way solenoid valve, mid-position closed	18 mm	**539175**	**VSVA-B-P53C-ZD-A2-2AT1L**
	E	5/3-way solenoid valve, mid-position exhausted	18 mm	**539174**	**VSVA-B-P53E-ZD-A2-2AT1L**

Valve terminals VTSA/VTSA-F, NPT

FESTO

Technical data – Solenoid valve, width 26 mm

- Valve width
  to ISO 15407-2
  26 mm

- Flow rate
  Valve width 26 mm:
  VTSA up to 1100 l/min
  VTSA-F up to 1350 l/min

- Voltage
  24 V DC
  110 V AC

Safety characteristics - Valve, width 26 mm, 24 V DC	
Conforms to standard	EN 13849-1/2
Note on forced switch on/off	Min. 1/week
CE marking (see declaration of conformity)	In accordance with EU EMC Directive[1)] (only solenoid valves with sensor)
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Safety characteristics - Valve, width 26 mm, 24 V DC		
Valve function	Test pulses	
	Max. positive test pulse with 0 signal [µs]	Max. negative test pulse with 1 signal [µs]
5/2-way, double solenoid (B52)	1200	800
5/2-way, double solenoid with dominant signal (D52)	1500	1200
5/2-way, single solenoid (M52-AZD)	1200	800
5/2-way, single solenoid (M52-MZD)	1200	800
5/3-way, closed (P53C)	1200	800
5/3-way, exhausted (P53E)	1200	800
5/3-way, pressurised (P53U)	1200	800
5/3-way, exhausted, switching position 14 detenting (P53ED)	1200	1100
5/3-way, exhausted, switching position 12 detenting (P53EP)	1200	1000
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	1200	1100
2x3/2-way, single solenoid, closed (T32C)	1500	1200
2x3/2-way, single solenoid, open (T32U)	1500	1200
2x3/2-way, single solenoid, open/closed (T32H)	1500	1200
2x3/2-way, single solenoid, closed (T32N)	1500	1200
2x3/2-way, single solenoid, open (T32F)	1500	1200
2x3/2-way, single solenoid, open/closed (T32W)	1500	1200
2x2/2-way, single solenoid, closed (T22C)	1500	1200
2x2/2-way, single solenoid, closed (T22CV)	1500	1200

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve, width 26 mm

Technical data - Valve, width 26 mm

Valve function	Direction of flow			Type of reset		Weight [g]
	Any	Reversible only	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	■	–	–	–	–	276
5/2-way, double solenoid with dominant signal (D52)	■	–	–	–	–	276
5/2-way, single solenoid (M52-AZD)	■	–	–	■	–	293
5/2-way, single solenoid (M52-MZD)	■	–	–	–	■	293
5/3-way, closed[1] (P53C)	■	–	–	–	■	320
5/3-way, exhausted[1] (P53E)	■	–	–	–	■	320
5/3-way, pressurised[1] (P53U)	■	–	–	–	■	320
5/3-way, exhausted, switching position 14 detenting (P53ED)	–	–	■	–	■	291
5/3-way, exhausted, switching position 12 detenting (P53EP)	–	–	■	–	■	291
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	■	–	–	–	■	301
2x3/2-way, single solenoid, closed (T32C)	–	–	■	–	■	335
2x3/2-way, single solenoid, open (T32U)	–	–	■	■	–	335
2x3/2-way, single solenoid, open/closed (T32H)	–	–	■	■	–	335
2x3/2-way, single solenoid, closed (T32N)	–	■	–	■	–	335
2x3/2-way, single solenoid, open (T32F)	–	■	–	■	–	335
2x3/2-way, single solenoid, open/closed (T32W)	–	■	–	■	–	335
2x2/2-way, single solenoid, closed (T22C)	–	–	■	■	–	335
2x2/2-way, single solenoid, closed (T22CV)	■	–	–	■	–	335

1) If neither solenoid coil is energised, the valve assumes its mid-position by means of spring force.
If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Standard nominal flow rate - Valve/valve terminal [l/min], width 26 mm

Valve function	Flow rate			
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base
5/2-way, double solenoid (B52)	1400	1100	1350	1200
5/2-way, double solenoid with dominant signal (D52)	1400	1100	1350	1200
5/2-way, single solenoid (M52-AZD)	1400	1100	1350	1200
5/2-way, single solenoid (M52-MZD)	1400	1100	1350	1200
5/3-way, closed (P53C)	1400[1] 700[2]	1000[1] 700[2]	1350[1] 700[2]	1200[1] 700[2]
5/3-way, exhausted (P53E)	1400[1] 700[2]	1000[1] 700[2]	1350[1] 700[2]	1200[1] 700[2]
5/3-way, pressurised (P53U)	1400[1] 700[2]	1000[1] 700[2]	1350[1] 700[2]	1200[1] 700[2]
5/3-way, exhausted, switching position 14 detenting (P53ED)	1400[1] 700[2]	1000[1] 700[2]	1350[1] 700[2]	1200[1] 700[2]
5/3-way, exhausted, switching position 12 detenting (P53EP)	1400[1] 700[2]	1000[1] 700[2]	1350[1] 700[2]	1200[1] 700[2]
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	700[1] 700[2]	700[1] 700[2]	700[1] 700[2]	700[1] 700[2]
2x3/2-way, single solenoid, closed (T32C)	1250	900	1150	1100
2x3/2-way, single solenoid, open (T32U)	1250	900	1150	1100
2x3/2-way, single solenoid, open/closed (T32H)	1250	900	1150	1100
2x3/2-way, single solenoid, closed (T32N)	1250	900	1150	1100
2x3/2-way, single solenoid, open (T32F)	1250	900	1150	1100
2x3/2-way, single solenoid, open/closed (T32W)	1250	900	1150	1100
2x2/2-way, single solenoid, closed (T22C)	1350	1000	1300	1100
2x2/2-way, single solenoid, closed (T22CV)	1350	1000	1300	1100

1) Switching position
2) Mid-position

Valve terminals VTSA/VTSA-F, NPT

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Technical data – Solenoid valve, width 26 mm

Valve switching times in [ms], width 26 mm, nominal operating voltage 24 V DC/110 V AC			
Valve function	On	Off	Changeover
5/2-way, double solenoid (B52)	–	–	18
5/2-way, double solenoid with dominant signal (D52)	–	–	21
5/2-way, single solenoid (M52-AZD)	25	45	–
5/2-way, single solenoid (M52-MZD)	20	65	–
5/3-way, closed (P53C)	22	65	–
5/3-way, exhausted (P53E)	22	65	–
5/3-way, pressurised (P53U)	22	65	–
5/3-way, exhausted, switching position 14 detenting (P53ED)	9/22[1)]	49[3)]	33
5/3-way, exhausted, switching position 12 detenting (P53EP)	–	–	–
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	9/19[2)]	36[3)]	32
2x3/2-way, single solenoid, closed (T32C)	20	38	–
2x3/2-way, single solenoid, open (T32U)	20	38	–
2x3/2-way, single solenoid, open/closed (T32H)	20	38	–
2x3/2-way, single solenoid, closed (T32N)	32	30	–
2x3/2-way, single solenoid, open (T32F)	32	30	–
2x3/2-way, single solenoid, open/closed (T32W)	32	30	–
2x2/2-way, single solenoid, closed (T22C)	20	38	–
2x2/2-way, single solenoid, closed (T22CV)	20	38	–

1) Valve function (P53ED) switching time 22 ms for control side 12, 9 ms for control side 14
2) Valve function (P53AD) switching time 19 ms for control side 12, 9 ms for control side 14
3) For control side 12

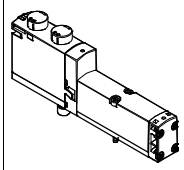
Coil characteristics, width 26 mm		
Valve function	Coil characteristics at 24 V DC in [W]	Coil characteristics at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	1.6	1.6/1.7
5/2-way, double solenoid with dominant signal (D52)	1.3	1.0/1.1
5/2-way, single solenoid (M52-AZD)	1.6	1.6/1.7
5/2-way, single solenoid (M52-MZD)	1.6	1.6/1.7
5/3-way, closed (P53C)	1.6	1.6/1.7
5/3-way, exhausted (P53E)	1.6	1.6/1.7
5/3-way, pressurised (P53U)	1.6	1.6/1.7
5/3-way, exhausted, switching position 14 detenting (P53ED)	1.6	1.6/1.7
5/3-way, exhausted, switching position 12 detenting (P53EP)	1.6	–
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	1.6	1.6/1.7
2x3/2-way, single solenoid, closed (T32C)	1.3	1.0/1.1
2x3/2-way, single solenoid, open (T32U)	1.3	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32H)	1.3	1.0/1.1
2x3/2-way, single solenoid, closed (T32N)	1.3	1.0/1.1
2x3/2-way, single solenoid, open (T32F)	1.3	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32W)	1.3	1.0/1.1
2x2/2-way, single solenoid, closed (T22C)	1.3	1.0/1.1
2x2/2-way, single solenoid, closed (T22CV)	1.3	1.0/1.1

Materials	
Housing	Die-cast aluminium, polyamide
Seals	FPM, NBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

Valve terminals VTSA/VTSA-F, NPT

Ordering data – Solenoid valve 24 V DC

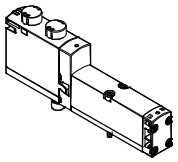
Ordering data

	Code	Valve function	Width	Part No.	Type
Solenoid valves, 24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	26 mm	**561149**	**VSVA-B-T22C-AZD-A1-1T1L**
	VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	26 mm	**561153**	**VSVA-B-T22CV-AZD-A1-1T1L**
	N	2x 3/2-way valve, single solenoid, normally open	26 mm	**539152**	**VSVA-B-T32U-AZD-A1-1T1L**
	K	2x 3/2-way valve, single solenoid, normally closed	26 mm	**539150**	**VSVA-B-T32C-AZD-A1-1T1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	26 mm	**539154**	**VSVA-B-T32H-AZD-A1-1T1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	26 mm	**539153**	**VSVA-B-T32F-AZD-A1-1T1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	26 mm	**539151**	**VSVA-B-T32N-AZD-A1-1T1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	26 mm	**539155**	**VSVA-B-T32W-AZD-A1-1T1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	26 mm	**539158**	**VSVA-B-M52-AZD-A1-1T1L**
	O	5/2-way valve, single solenoid, mechanical spring return	26 mm	**539159**	**VSVA-B-M52-MZD-A1-1T1L**
	J	5/2-way solenoid valve, double solenoid	26 mm	**539156**	**VSVA-B-B52-ZD-A1-1T1L**
	D	5/2-way solenoid valve, double solenoid, with dominant signal	26 mm	**539157**	**VSVA-B-D52-ZD-A1-1T1L**
	B	5/3-way solenoid valve, mid-position pressurised	26 mm	**539160**	**VSVA-B-P53U-ZD-A1-1T1L**
	G	5/3-way solenoid valve, mid-position closed	26 mm	**539162**	**VSVA-B-P53C-ZD-A1-1T1L**
	E	5/3-way solenoid valve, mid-position exhausted	26 mm	**539161**	**VSVA-B-P53E-ZD-A1-1T1L**
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	26 mm	**560727**	**VSVA-B-P53ED-ZD-A1-1T1L**
	SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	26 mm	**8026638**	**VSVA-B-P53EP-ZD-A1-1T1L**
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	26 mm	**560728**	**VSVA-B-P53AD-ZD-A1-1T1L**

Valve terminals VTSA/VTSA-F, NPT

Ordering data – Solenoid valve 110/120 V AC

Ordering data

	Code	Valve function	Width	Part No.	Type
Solenoid valves, 110/120 V AC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	26 mm	**561150**	**VSVA-B-T22C-AZD-A1-2AT1L**
	VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	26 mm	**561154**	**VSVA-B-T22CV-AZD-A1-2AT1L**
	N	2x 3/2-way valve, single solenoid, normally open	26 mm	**539139**	**VSVA-B-T32U-AZD-A1-2AT1L**
	K	2x 3/2-way valve, single solenoid, normally closed	26 mm	**539137**	**VSVA-B-T32C-AZD-A1-2AT1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	26 mm	**539141**	**VSVA-B-T32H-AZD-A1-2AT1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	26 mm	**539140**	**VSVA-B-T32F-AZD-A1-2AT1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	26 mm	**539138**	**VSVA-B-T32N-AZD-A1-2AT1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	26 mm	**539142**	**VSVA-B-T32W-AZD-A1-2AT1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	26 mm	**539145**	**VSVA-B-M52-AZD-A1-2AT1L**
	O	5/2-way valve, single solenoid, mechanical spring return	26 mm	**539146**	**VSVA-B-M52-MZD-A1-2AT1L**
	J	5/2-way solenoid valve, double solenoid	26 mm	**539143**	**VSVA-B-B52-ZD-A1-2AT1L**
	D	5/2-way solenoid valve, double solenoid, with dominant signal	26 mm	**539144**	**VSVA-B-D52-ZD-A1-2AT1L**
	B	5/3-way solenoid valve, mid-position pressurised	26 mm	**539147**	**VSVA-B-P53U-ZD-A1-2AT1L**
	G	5/3-way solenoid valve, mid-position closed	26 mm	**539149**	**VSVA-B-P53C-ZD-A1-2AT1L**
	E	5/3-way solenoid valve, mid-position exhausted	26 mm	**539148**	**VSVA-B-P53E-ZD-A1-2AT1L**

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve, width 42 mm

FESTO

- Valve width
  to ISO 5599-2
  42 mm (ISO 1)

- Flow rate
  Valve width 42 mm:
  VTSA up to 1300 l/min
  VTSA-F up to 1860 l/min

- Voltage
  24 V DC
  110 V AC

Safety characteristics - Valve, width 42 mm, 24 V DC	
Conforms to standard	EN 13849-1/2
Note on forced switch on/off	Min. 1/week
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

Safety characteristics - Valve, width 42 mm, 24 V DC		
Valve function	Test pulses	
	Max. positive test pulse with 0 signal [µs]	Max. negative test pulse with 1 signal [µs]
5/2-way, double solenoid (B52)	1400	900
5/2-way, double solenoid with dominant signal (D52)	1600	1100
5/2-way, single solenoid (M52-AZD)	1400	900
5/2-way, single solenoid (M52-MZD)	1400	900
5/3-way, closed (P53C)	1400	900
5/3-way, exhausted (P53E)	1400	900
5/3-way, pressurised (P53U)	1400	900
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	–	–
2x3/2-way, single solenoid, closed (T32C)	1600	1100
2x3/2-way, single solenoid, open (T32U)	1600	1100
2x3/2-way, single solenoid, open/closed (T32H)	1600	1100
2x3/2-way, single solenoid, closed (T32N)	1600	1100
2x3/2-way, single solenoid, open (T32F)	1600	1100
2x3/2-way, single solenoid, open/closed (T32W)	1600	1100
2x2/2-way, single solenoid, closed (T22C)	1600	1100
2x2/2-way, single solenoid, closed (T22CV)	1600	1100

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve, width 42 mm

Technical data - Valve, width 42 mm						
Valve function	Direction of flow			Type of reset		Weight [g]
	Any	Reversible only	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	■	–	–	–	–	439
5/2-way, double solenoid with dominant signal (D52)	■	–	–	–	–	439
5/2-way, single solenoid (M52-AZD)	■	–	–	■	–	426
5/2-way, single solenoid (M52-MZD)	■	–	–	–	■	426
5/3-way, closed[1] (P53C)	■	–	–	–	■	456
5/3-way, exhausted[1] (P53E)	■	–	–	–	■	456
5/3-way, pressurised[1] (P53U)	■	–	–	–	■	456
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	■	–	–	–	–	456
2x3/2-way, single solenoid, closed (T32C)	–	–	■	–	■	442
2x3/2-way, single solenoid, open (T32U)	–	–	■	■	–	442
2x3/2-way, single solenoid, open/closed (T32H)	–	–	■	■	–	442
2x3/2-way, single solenoid, closed (T32N)	–	■	–	■	–	442
2x3/2-way, single solenoid, open (T32F)	–	■	–	■	–	442
2x3/2-way, single solenoid, open/closed (T32W)	–	■	–	■	–	442
2x2/2-way, single solenoid, closed (T22C)	–	–	■	■	–	442
2x2/2-way, single solenoid, closed (T22CV)	■	–	–	■	–	442

1) If neither solenoid coil is energised, the valve assumes its mid-position by means of spring force.
If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Standard nominal flow rate - Valve/valve terminal [l/min], width 42 mm				
Valve function	Flow rate			
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base
5/2-way, double solenoid (B52)	2000	1300	1300	1500
5/2-way, double solenoid with dominant signal (D52)	2000	1300	1300	1500
5/2-way, single solenoid (M52-AZD)	2000	1300	1300	1500
5/2-way, single solenoid (M52-MZD)	2000	1300	1300	1500
5/3-way, closed (P53C)	1900[1] 950[2]	1200[1] 800[2]	1200[1] 800[2]	1400[1] 800[2]
5/3-way, exhausted (P53E)	1900[1] 950[2]	1200[1] 800[2]	1200[1] 800[2]	1400[1] 800[2]
5/3-way, pressurised (P53U)	1900[1] 950[2]	1200[1] 800[2]	1200[1] 800[2]	1400[1] 800[2]
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	1700[1] 700[2]	1400[1] 800[2]	1400[1] 800[2]	1400[1] 700[2]
2x3/2-way, single solenoid, closed (T32C)	1600	1200	1200	1200
2x3/2-way, single solenoid, open (T32U)	1600	1200	1200	1200
2x3/2-way, single solenoid, open/closed (T32H)	1600	1200	1200	1200
2x3/2-way, single solenoid, closed (T32N)	1600	1200	1200	1200
2x3/2-way, single solenoid, open (T32F)	1600	1200	1200	1200
2x3/2-way, single solenoid, open/closed (T32W)	1600	1200	1200	1200
2x2/2-way, single solenoid, closed (T22C)	1600	1400	1400	1400
2x2/2-way, single solenoid, closed (T22CV)	1600	1400	1400	1400

1) Switching position
2) Mid-position

Valve switching times in [ms], width 42 mm, nominal operating voltage 24 V DC/110 V AC						
Valve function	24 V DC			110 V AC		
	On	Off	Changeover	On	Off	
5/2-way, double solenoid (B52)	–	–	16	–	–	16
5/2-way, double solenoid with dominant signal (D52)	–	–	19	–	–	19
5/2-way, single solenoid (M52-AZD)	27	45	–	20	55	–
5/2-way, single solenoid (M52-MZD)	22	60	–	20	55	–
5/3-way, closed (P53C)	22	65	38	22	68	41
5/3-way, exhausted (P53E)	22	65	38	22	68	41
5/3-way, pressurised (P53U)	22	65	38	22	68	41
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	22	65	38	–	–	–
2x3/2-way, single solenoid, closed (T32C)	20	38	–	22	46	–
2x3/2-way, single solenoid, open (T32U)	20	38	–	22	46	–
2x3/2-way, single solenoid, open/closed (T32H)	20	38	–	22	46	–
2x3/2-way, single solenoid, closed (T32N)	34	28	–	34	38	–
2x3/2-way, single solenoid, open (T32F)	34	28	–	34	38	–
2x3/2-way, single solenoid, open/closed (T32W)	34	28	–	34	38	–
2x2/2-way, single solenoid, closed (T22C)	20	38	–	22	46	–
2x2/2-way, single solenoid, closed (T22CV)	20	38	–	22	46	–

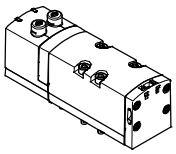
Coil characteristics for width 42 mm		
Valve function	Coil characteristics at 24 V DC in [W]	Coil characteristics at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	1.6	1.6/1.7
5/2-way, double solenoid with dominant signal (D52)	1.3	1.0/1.1
5/2-way, single solenoid (M52-AZD)	1.6	1.6/1.7
5/2-way, single solenoid (M52-MZD)	1.6	1.6/1.7
5/3-way, closed (P53C)	1.6	1.6/1.7
5/3-way, exhausted (P53E)	1.6	1.6/1.7
5/3-way, pressurised (P53U)	1.6	1.6/1.7
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	1.6	–
2x3/2-way, single solenoid, closed (T32C)	1.3	1.0/1.1
2x3/2-way, single solenoid, open (T32U)	1.3	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32H)	1.3	1.0/1.1
2x3/2-way, single solenoid, closed (T32N)	1.3	1.0/1.1
2x3/2-way, single solenoid, open (T32F)	1.3	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32W)	1.3	1.0/1.1
2x2/2-way, single solenoid, closed (T22C)	1.3	1.0/1.1
2x2/2-way, single solenoid, closed (T22CV)	1.3	1.0/1.1

Materials	
Housing	Die-cast aluminium, polyamide
Seals	FPM, NBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

Valve terminals VTSA/VTSA-F, NPT

Ordering data – Solenoid valve 24 V DC

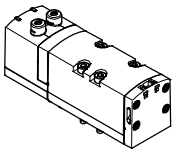
Ordering data

	Code	Valve function	Width	Part No.	Type
Solenoid valves, 24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	42 mm	**561340**	**VSVA-B-T22C-AZD-D1-1T1L**
	VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	42 mm	**561344**	**VSVA-B-T22CV-AZD-D1-1T1L**
	N	2x 3/2-way valve, single solenoid, normally open	42 mm	**543692**	**VSVA-B-T32U-AZD-D1-1T1L**
	K	2x 3/2-way valve, single solenoid, normally closed	42 mm	**543690**	**VSVA-B-T32C-AZD-D1-1T1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	42 mm	**543694**	**VSVA-B-T32H-AZD-D1-1T1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	42 mm	**543693**	**VSVA-B-T32F-AZD-D1-1T1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	42 mm	**543691**	**VSVA-B-T32N-AZD-D1-1T1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	42 mm	**543695**	**VSVA-B-T32W-AZD-D1-1T1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	42 mm	**543698**	**VSVA-B-M52-AZD-D1-1T1L**
	O	5/2-way valve, single solenoid, mechanical spring return	42 mm	**543699**	**VSVA-B-M52-MZD-D1-1T1L**
	J	5/2-way valve, double solenoid	42 mm	**543696**	**VSVA-B-B52-ZD-D1-1T1L**
	D	5/2-way solenoid valve, double solenoid, with dominant signal	42 mm	**543697**	**VSVA-B-D52-ZD-D1-1T1L**
	B	5/3-way solenoid valve, mid-position pressurised	42 mm	**543700**	**VSVA-B-P53U-ZD-D1-1T1L**
	G	5/3-way solenoid valve, mid-position closed	42 mm	**543702**	**VSVA-B-P53C-ZD-D1-1T1L**
	E	5/3-way solenoid valve, mid-position exhausted	42 mm	**543701**	**VSVA-B-P53E-ZD-D1-1T1L**
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	42 mm	**8000464**	**VSVA-B-P53F-ZD-D1-1T1L**

Valve terminals VTSA/VTSA-F, NPT

Ordering data – Solenoid valve 110/120 V AC

Ordering data

	Code	Valve function	Width	Part No.	Type
Solenoid valves, 110/120 V AC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	42 mm	**561341**	**VSVA-B-T22C-AZD-D1-2AT1L**
	VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	42 mm	**561345**	**VSVA-B-T22CV-AZD-D1-2AT1L**
	N	2x 3/2-way valve, single solenoid, normally open	42 mm	**543679**	**VSVA-B-T32U-AZD-D1-2AT1L**
	K	2x 3/2-way valve, single solenoid, normally closed	42 mm	**543677**	**VSVA-B-T32C-AZD-D1-2AT1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	42 mm	**543681**	**VSVA-B-T32H-AZD-D1-2AT1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	42 mm	**543680**	**VSVA-B-T32F-AZD-D1-2AT1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	42 mm	**543678**	**VSVA-B-T32N-AZD-D1-2AT1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	42 mm	**543682**	**VSVA-B-T32W-AZD-D1-2AT1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	42 mm	**543685**	**VSVA-B-M52-AZD-D1-2AT1L**
	O	5/2-way valve, single solenoid, mechanical spring return	42 mm	**543686**	**VSVA-B-M52-MZD-D1-2AT1L**
	J	5/2-way valve, double solenoid	42 mm	**543683**	**VSVA-B-B52-ZD-D1-2AT1L**
	D	5/2-way solenoid valve, double solenoid, with dominant signal	42 mm	**543684**	**VSVA-B-D52-ZD-D1-2AT1L**
	B	5/3-way solenoid valve, mid-position pressurised	42 mm	**543687**	**VSVA-B-P53U-ZD-D1-2AT1L**
	G	5/3-way solenoid valve, mid-position closed	42 mm	**543689**	**VSVA-B-P53C-ZD-D1-2AT1L**
	E	5/3-way solenoid valve, mid-position exhausted	42 mm	**543688**	**VSVA-B-P53E-ZD-D1-2AT1L**

Valve terminals VTSA/VTSA-F, NPT

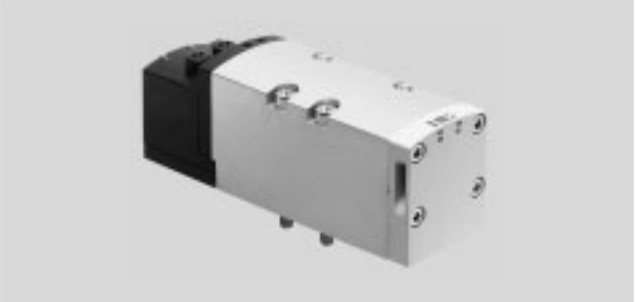
Technical data – Solenoid valve, width 52 mm

FESTO

- Valve width
  to ISO 5599-2
  52 mm (ISO 2)

- Flow rate
  Valve width 52 mm:
  VTSA up to 2900 l/min
  VTSA-F up to 2900 l/min

- Voltage
  24 V DC
  110 V AC



Safety characteristics - Valve, width 52 mm	
Conforms to standard	EN 13849-1/2
Note on forced switch on/off	Min. 1/week
CE marking (see declaration of conformity)	In accordance with EU EMC Directive[1)]
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Safety characteristics - Valve, width 52 mm, 24 V DC		
Valve function	Test pulses	
	Max. positive test pulse with 0 signal [µs]	Max. negative test pulse with 1 signal [µs]
5/2-way, double solenoid (B52)	1000	1500
5/2-way, double solenoid with dominant signal (D52)	1000	1500
5/2-way, single solenoid (M52-AZD)	1000	1500
5/2-way, single solenoid (M52-MZD)	1000	1500
5/3-way, closed (P53C)	1000	1500
5/3-way, exhausted (P53E)	1000	1500
5/3-way, pressurised (P53U)	1000	1500
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	–	–
2x3/2-way, single solenoid, closed (T32C)	1000	1500
2x3/2-way, single solenoid, open (T32U)	1000	1500
2x3/2-way, single solenoid, open/closed (T32H)	1000	1500
2x3/2-way, single solenoid, closed (T32N)	1000	1500
2x3/2-way, single solenoid, open (T32F)	1000	1500
2x3/2-way, single solenoid, open/closed (T32W)	1000	1500
2x2/2-way, single solenoid, closed (T22C)	1000	1500

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve, width 52 mm

Technical data - Valve, width 52 mm						
Valve function	Direction of flow			Type of reset		Weight [g]
	Any	Reversible only	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	■	–	–	–	–	732
5/2-way, double solenoid with dominant signal (D52)	■	–	–	–	–	732
5/2-way, single solenoid (M52-AZD)	■	–	–	■	–	702
5/2-way, single solenoid (M52-MZD)	■	–	–	–	■	702
5/3-way, closed[1] (P53C)	■	–	–	–	■	780
5/3-way, exhausted[1] (P53E)	■	–	–	–	■	780
5/3-way, pressurised[1] (P53U)	■	–	–	–	■	780
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	■	–	–	–	–	780
2x3/2-way, single solenoid, closed (T32C)	–	–	■	–	■	740
2x3/2-way, single solenoid, open (T32U)	–	–	■	■	–	740
2x3/2-way, single solenoid, open/closed (T32H)	–	–	■	■	–	740
2x3/2-way, single solenoid, closed (T32N)	–	■	–	■	–	740
2x3/2-way, single solenoid, open (T32F)	–	■	–	■	–	740
2x3/2-way, single solenoid, open/closed (T32W)	–	■	–	■	–	740
2x2/2-way, single solenoid, closed (T22C)	–	–	■	■	–	740

1) If neither solenoid coil is energised, the valve assumes its mid-position by means of spring force.
If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Standard nominal flow rate - Valve/valve terminal [l/min], width 52 mm				
Valve function	Flow rate			
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base
5/2-way, double solenoid (B52)	4000	2900	2900	3400
5/2-way, double solenoid with dominant signal (D52)	4000	2900	2900	3400
5/2-way, single solenoid (M52-AZD)	4000	2900	2900	3400
5/2-way, single solenoid (M52-MZD)	4000	2900	2900	3400
5/3-way, closed (P53C)	3600[1] 1700[2]	2800[1] 1700[2]	2800[1] 1700[2]	3200[1] 1700[2]
5/3-way, exhausted (P53E)	3600[1] 1700[2]	2800[1] 1700[2]	2800[1] 1700[2]	3200[1] 1700[2]
5/3-way, pressurised (P53U)	3600[1] 1700[2]	2800[1] 1700[2]	2800[1] 1700[2]	3200[1] 1700[2]
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	3000[1] 900[2]	2300[1] 900[2]	2300[1] 900[2]	2600[1] 900[2]
2x3/2-way, single solenoid, closed (T32C)	3000	2400	2400	2600
2x3/2-way, single solenoid, open (T32U)	3000	2400	2400	2600
2x3/2-way, single solenoid, open/closed (T32H)	3000	2400	2400	2600
2x3/2-way, single solenoid, closed (T32N)	3000	2400	2400	2600
2x3/2-way, single solenoid, open (T32F)	3000	2400	2400	2600
2x3/2-way, single solenoid, open/closed (T32W)	3000	2400	2400	2600
2x2/2-way, single solenoid, closed (T22C)	4000	2800	2800	3400

1) Switching position
2) Mid-position

Valve switching times in [ms], width 52 mm, nominal operating voltage 24 V DC/110 V AC						
Valve function	24 V DC			110 V AC		
	On	Off	Changeover	On	Off	Changeover
5/2-way, double solenoid (B52)	–	–	18	–	–	35
5/2-way, double solenoid with dominant signal (D52)	–	–	18	–	–	42
5/2-way, single solenoid (M52-AZD)	40	45	–	70	90	–
5/2-way, single solenoid (M52-MZD)	20	60	–	25	110	–
5/3-way, closed (P53C)	23	60	38	30	100	60
5/3-way, exhausted (P53E)	23	60	38	30	100	60
5/3-way, pressurised (P53U)	23	60	38	30	100	60
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	23	60	38	–	–	–
2x3/2-way, single solenoid, closed (T32C)	20	35	–	35	70	–
2x3/2-way, single solenoid, open (T32U)	20	35	–	35	70	–
2x3/2-way, single solenoid, open/closed (T32H)	20	35	–	35	70	–
2x3/2-way, single solenoid, closed (T32N)	20	35	–	50	65	–
2x3/2-way, single solenoid, open (T32F)	20	35	–	50	65	–
2x3/2-way, single solenoid, open/closed (T32W)	20	35	–	50	65	–
2x2/2-way, single solenoid, closed (T22C)	14	35	–	35	70	–

Coil characteristics, width 52 mm		
Valve function	Coil characteristics at 24 V DC in [W]	Coil characteristics at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	4.6	1.6/1.7
5/2-way, double solenoid with dominant signal (D52)	4.6	1.0/1.1
5/2-way, single solenoid (M52-AZD)	4.6	1.6/1.7
5/2-way, single solenoid (M52-MZD)	4.6	1.6/1.7
5/3-way, closed (P53C)	4.6	1.6/1.7
5/3-way, exhausted (P53E)	4.6	1.6/1.7
5/3-way, pressurised (P53U)	4.6	1.6/1.7
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	4.6	–
2x3/2-way, single solenoid, closed (T32C)	4.6	1.0/1.1
2x3/2-way, single solenoid, open (T32U)	4.6	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32H)	4.6	1.0/1.1
2x3/2-way, single solenoid, closed (T32N)	4.6	1.0/1.1
2x3/2-way, single solenoid, open (T32F)	4.6	1.0/1.1
2x3/2-way, single solenoid, open/closed (T32W)	4.6	1.0/1.1
2x2/2-way, single solenoid, closed (T22C)	4.6	1.0/1.1
2x2/2-way, single solenoid, closed (T22CV)	4.6	1.0/1.1

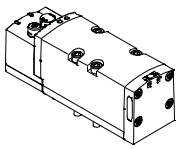
Maximum current consumption per solenoid coil, width 52 mm		
At nominal voltage 24 V DC (valves with holding current reduction)		
Nominal pick-up current	[mA]	165
Nominal current following current reduction	[mA]	35
Time until current reduction	[ms]	30

Materials	
Housing	Die-cast aluminium, polyamide
Seals	HNBR, NBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

Valve terminals VTSA/VTSA-F, NPT

Ordering data – Solenoid valve 24 V DC

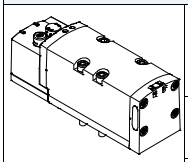
Ordering data

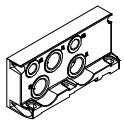
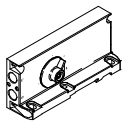
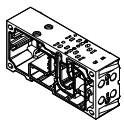
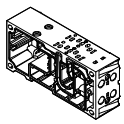
	Code	Valve function	Width	Part No.	Type
Solenoid valves, 24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	52 mm	**560831**	**VSVA-B-T22C-AZD-D2-1T1L**
	N	2x 3/2-way valve, single solenoid, normally open	52 mm	**560827**	**VSVA-B-T32U-AZD-D2-1T1L**
	K	2x 3/2-way valve, single solenoid, normally closed	52 mm	**560825**	**VSVA-B-T32C-AZD-D2-1T1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	52 mm	**560829**	**VSVA-B-T32H-AZD-D2-1T1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	52 mm	**560828**	**VSVA-B-T32F-AZD-D2-1T1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	52 mm	**560826**	**VSVA-B-T32N-AZD-D2-1T1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	52 mm	**560830**	**VSVA-B-T32W-AZD-D2-1T1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	52 mm	**560820**	**VSVA-B-M52-AZD-D2-1T1L**
	O	5/2-way valve, single solenoid, mechanical spring return	52 mm	**560821**	**VSVA-B-M52-MZD-D2-1T1L**
	J	5/2-way solenoid valve, double solenoid	52 mm	**560818**	**VSVA-B-B52-ZD-D2-1T1L**
	D	5/2-way valve, double solenoid, with dominant signal	52 mm	**560819**	**VSVA-B-D52-ZD-D2-1T1L**
	B	5/3-way solenoid valve, mid-position pressurised	52 mm	**560822**	**VSVA-B-P53U-ZD-D2-1T1L**
	G	5/3-way solenoid valve, mid-position closed	52 mm	**560824**	**VSVA-B-P53C-ZD-D2-1T1L**
	E	5/3-way solenoid valve, mid-position exhausted	52 mm	**560823**	**VSVA-B-P53E-ZD-D2-1T1L**
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	52 mm	**8000465**	**VSVA-B-P53F-ZD-D2-1T1L**

Valve terminals VTSA/VTSA-F, NPT

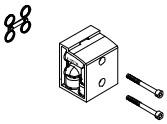
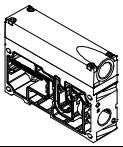
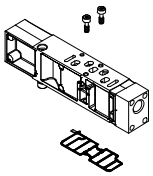
Ordering data – Solenoid valve 110/120 V AC

Ordering data

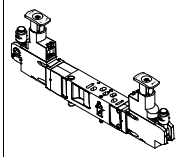
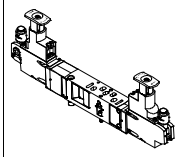
	Code	Valve function	Width	Part No.	Type
Solenoid valves, 110/120 V AC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	52 mm	**560812**	**VSVA-B-T22C-AZD-D2-2AT1L**
	N	2x 3/2-way valve, single solenoid, normally open	52 mm	**560808**	**VSVA-B-T32U-AZD-D2-2AT1L**
	K	2x 3/2-way valve, single solenoid, normally closed	52 mm	**560806**	**VSVA-B-T32C-AZD-D2-2AT1L**
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	52 mm	**560810**	**VSVA-B-T32H-AZD-D2-2AT1L**
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	52 mm	**560809**	**VSVA-B-T32F-AZD-D2-2AT1L**
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	52 mm	**560807**	**VSVA-B-T32N-AZD-D2-2AT1L**
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	52 mm	**560811**	**VSVA-B-T32W-AZD-D2-2AT1L**
	M	5/2-way valve, single solenoid, pneumatic spring return	52 mm	**560801**	**VSVA-B-M52-AZD-D2-2AT1L**
	O	5/2-way valve, single solenoid, mechanical spring return	52 mm	**560802**	**VSVA-B-M52-MZD-D2-2AT1L**
	J	5/2-way solenoid valve, double solenoid	52 mm	**560799**	**VSVA-B-B52-ZD-D2-2AT1L**
	D	5/2-way valve, double solenoid, with dominant signal	52 mm	**560800**	**VSVA-B-D52-ZD-D2-2AT1L**
	B	5/3-way solenoid valve, mid-position pressurised	52 mm	**560803**	**VSVA-B-P53U-ZD-D2-2AT1L**
	G	5/3-way solenoid valve, mid-position closed	52 mm	**560805**	**VSVA-B-P53C-ZD-D2-2AT1L**
	E	5/3-way solenoid valve, mid-position exhausted	52 mm	**560804**	**VSVA-B-P53E-ZD-D2-2AT1L**

Ordering data					
	Code	Description	Width	Part No.	Type
Right-hand end plate					
	V	With supply air/exhaust air, internal pilot air supply, ½" NPT		**539235**	**VABE-S6-1R-N12**
	V1	With supply air/exhaust air, internal pilot air supply, ¾" NPT		**560838**	**VABE-S6-2R-N34**
	X	With supply air/exhaust air, external pilot air supply, ½" NPT		**539237**	**VABE-S6-1RZ-N12**
	X1	With supply air/exhaust air, external pilot air supply, ¾" NPT		**560840**	**VABE-S6-2RZ-N34**
End plate with pilot air selector					
	Y[1)]	Internal pilot air supply		**539239**	**VABE-S6-1RZ-N-B1**
	U[1)]	Internal pilot air supply, ducted pilot exhaust air			
	Z[1)]	External pilot air supply			
	W[1)]	External pilot air supply, ducted pilot exhaust air			
Manifold sub-base, port pattern to ISO 15407-2 and ISO 5599-2					
	A	2 valve positions, 4 addresses, for double solenoid valves	18 mm	**539223**	**VABV-S4-2S-N18-2T2**
	B	2 valve positions, 4 addresses, for double solenoid valves	26 mm	**539219**	**VABV-S4-1S-N14-2T2**
	C	1 valve position, 2 addresses, for double solenoid valves	42 mm	**542460**	**VABV-S2-1S-N38-T2**
	D	1 valve position, 2 addresses, for double solenoid valves	52 mm	**560843**	**VABV-S2-2S-N12-T2**
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	**539225**	**VABV-S4-2S-N18-2T1**
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	**539221**	**VABV-S4-1S-N14-2T1**
	G	1 valve position, 1 address, for single solenoid valves	42 mm	**542461**	**VABV-S2-1S-N38-T1**
	H	1 valve position, 1 address, for single solenoid valves	52 mm	**560844**	**VABV-S2-2S-N12-T1**
Manifold sub-base VTSA-F , optimised for flow rate					
	A	2 valve positions, 4 addresses, for double solenoid valves	18 mm	**546217**	**VABV-S4-2HS-N18-2T2**
	B	2 valve positions, 4 addresses, for double solenoid valves	26 mm	**546213**	**VABV-S4-1HS-N14-2T2**
	C	1 valve position, 2 addresses, for double solenoid valves	42 mm	**546221**	**VABV-S2-1HS-N38-T2**
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	**546216**	**VABV-S4-2HS-N18-2T1**
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	**546212**	**VABV-S4-1HS-N14-2T1**
	G	1 valve position, 1 address, for single solenoid valves	42 mm	**546220**	**VABV-S2-1HS-N38-T1**

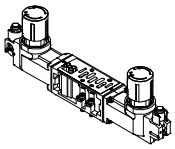
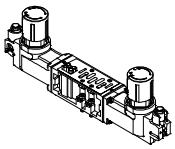
1) Code letter within the order code for a valve terminal configuration.

Ordering data					
	Code	Description	Width	Part No.	Type
Separator plate					
	S	Duct separation 1, 3, 5		**539228**	**VABD-S6-1-P3-C**
	T	Duct separation 1		**539227**	**VABD-S6-1-P1-C**
	R	Duct separation 3, 5		**539229**	**VABD-S6-1-P2-C**
Seal					
	–	Between manifold sub-bases		**668436**	**VABD-S6-1-C**
90° connection plate					
	P	Outlet at bottom, connecting thread 1⁄8" NPT	18 mm	**539720**	**VABF-S4-2-A2G2-N18**
		Outlet at bottom, connecting thread 1⁄4" NPT	26 mm	**539722**	**VABF-S4-1-A2G2-N14**
		Outlet at bottom, connecting thread 3⁄8" NPT	42 mm	**546098**	**VABF-S2-1-A1G2-N38**
		Outlet at bottom, connecting thread 1⁄2" NPT	52 mm	**555703**	**VABF-S2-2-A1G2-N12**
Supply plate					
	L	With exhaust plate, 3/5 common, 1⁄2" NPT		**539233**	**VABF-S6-1-P1A7-N12**
	K	With exhaust port cover, 3/5 separated, 1⁄2" NPT		**539232**	**VABF-S6-1-P1A6-N12**
Vertical supply plate (operating pressure 0.9...10 bar)					
	ZU	Connecting thread 1⁄8" NPT Individual compressed air supply, duct 1	18 mm	**540174**	**VABF-S4-2-P1A3-N18**
		Connecting thread 1⁄4" NPT Individual compressed air supply, duct 1	26 mm	**540172**	**VABF-S4-1-P1A3-N14**
		Connecting thread 3⁄8" NPT Individual compressed air supply, duct 1	42 mm	**546094**	**VABF-S2-1-P1A3-N38**
		Connecting thread 1⁄2" NPT Individual compressed air supply, duct 1	52 mm	**555787**	**VABF-S2-2-P1A3-N12**
	ZV	Connecting thread 1⁄8" NPT Individual compressed air supply, ducts 1 and 14	18 mm	**8000694**	**VABF-S4-2-P1A14-N18**
		Connecting thread 1⁄4" NPT Individual compressed air supply, ducts 1 and 14	26 mm	**8000690**	**VABF-S4-2-P1A14-N14**
		Connecting thread 3⁄8" NPT Individual compressed air supply, ducts 1 and 14	42 mm	**8000540**	**VABF-S2-1-P1A14-N38**
		Connecting thread 1⁄2" NPT Individual compressed air supply, ducts 1 and 14	52 mm	**8000550**	**VABF-S2-2-P1A14-N12**

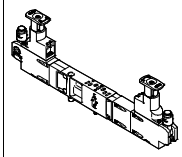
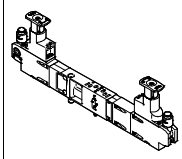
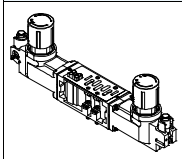
Ordering data

	Code	Description	Width	Part No.	Type
Regulator plate, width 18 mm					
	ZA	For port 1, 0.5...10 bar	18 mm	**540153**	**VABF-S4-2-R1C2-C-10**
	ZF	For port 1, 0.5...6 bar	18 mm	**540151**	**VABF-S4-2-R1C2-C-6**
	ZC	For port 2, 2...10 bar	18 mm	**540161**	**VABF-S4-2-R2C2-C-10**
	ZH	For port 2, 2...6 bar	18 mm	**540159**	**VABF-S4-2-R2C2-C-6**
	ZB	For port 4, 2...10 bar	18 mm	**540157**	**VABF-S4-2-R3C2-C-10**
	ZG	For port 4, 2...6 bar	18 mm	**540155**	**VABF-S4-2-R3C2-C-6**
	ZD	For ports 2 and 4, 2...10 bar	18 mm	**540165**	**VABF-S4-2-R4C2-C-10**
	ZI	For ports 2 and 4, 2...6 bar	18 mm	**540163**	**VABF-S4-2-R4C2-C-6**
	ZE	For ports 2 and 4, reversible, 0.5...10 bar	18 mm	**540169**	**VABF-S4-2-R5C2-C-10**
	ZJ	For ports 2 and 4, reversible, 0.5...6 bar	18 mm	**540167**	**VABF-S4-2-R5C2-C-6**
	ZL	For port 2, reversible, 0.5...10 bar	18 mm	**546252**	**VABF-S4-2-R6C2-C-10**
	ZN	For port 2, reversible, 0.5...6 bar	18 mm	**546248**	**VABF-S4-2-R6C2-C-6**
	ZK	For port 4, reversible, 0.5...10 bar	18 mm	**546254**	**VABF-S4-2-R7C2-C-10**
	ZM	For port 4, reversible, 0.5...6 bar	18 mm	**546250**	**VABF-S4-2-R7C2-C-6**
Regulator plate, width 26 mm					
	ZA	For port 1, 0.5...10 bar	26 mm	**540154**	**VABF-S4-1-R1C2-C-10**
	ZF	For port 1, 0.5...6 bar	26 mm	**540152**	**VABF-S4-1-R1C2-C-6**
	ZC	For port 2, 2...10 bar	26 mm	**540162**	**VABF-S4-1-R2C2-C-10**
	ZH	For port 2, 2...6 bar	26 mm	**540160**	**VABF-S4-1-R2C2-C-6**
	ZB	For port 4, 2...10 bar	26 mm	**540158**	**VABF-S4-1-R3C2-C-10**
	ZG	For port 4, 2...6 bar	26 mm	**540156**	**VABF-S4-1-R3C2-C-6**
	ZD	For ports 2 and 4, 2...10 bar	26 mm	**540166**	**VABF-S4-1-R4C2-C-10**
	ZI	For ports 2 and 4, 2...6 bar	26 mm	**540164**	**VABF-S4-1-R4C2-C-6**
	ZE	For ports 2 and 4, reversible, 0.5...10 bar	26 mm	**540170**	**VABF-S4-1-R5C2-C-10**
	ZJ	For ports 2 and 4, reversible, 0.5...6 bar	26 mm	**540168**	**VABF-S4-1-R5C2-C-6**
	ZL	For port 2, reversible, 0.5...10 bar	26 mm	**546251**	**VABF-S4-1-R6C2-C-10**
	ZN	For port 2, reversible, 0.5...6 bar	26 mm	**546247**	**VABF-S4-1-R6C2-C-6**
	ZK	For port 4, reversible, 0.5...10 bar	26 mm	**546253**	**VABF-S4-1-R7C2-C-10**
	ZM	For port 4, reversible, 0.5...6 bar	26 mm	**546249**	**VABF-S4-1-R7C2-C-6**

Ordering data

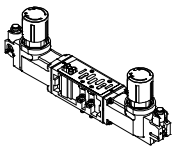
	Code	Description	Width	Part No.	Type
Regulator plate, width 42 mm					
	ZA	For port 1, 0.5...10 bar	42 mm	**546084**	**VABF-S2-1-R1C2-C-10**
	ZF	For port 1, 0.5...6 bar	42 mm	**546083**	**VABF-S2-1-R1C2-C-6**
	ZC	For port 2, 0.5...10 bar	42 mm	**546088**	**VABF-S2-1-R2C2-C-10**
	ZH	For port 2, 0.5...6 bar	42 mm	**546087**	**VABF-S2-1-R2C2-C-6**
	ZB	For port 4, 0.5...10 bar	42 mm	**546086**	**VABF-S2-1-R3C2-C-10**
	ZG	For port 4, 0.5...6 bar	42 mm	**546085**	**VABF-S2-1-R3C2-C-6**
	ZD	For ports 2 and 4, 0.5...10 bar	42 mm	**546090**	**VABF-S2-1-R4C2-C-10**
	ZI	For ports 2 and 4, 0.5...6 bar	42 mm	**546089**	**VABF-S2-1-R4C2-C-6**
	ZE	For ports 2 and 4, reversible, 0.5...10 bar	42 mm	**546092**	**VABF-S2-1-R5C2-C-10**
	ZJ	For ports 2 and 4, reversible, 0.5...6 bar	42 mm	**546091**	**VABF-S2-1-R5C2-C-6**
	ZL	For port 2, reversible, 0.5...10 bar	42 mm	**546832**	**VABF-S2-1-R6C2-C-10**
	ZN	For port 2, reversible, 0.5...6 bar	42 mm	**546831**	**VABF-S2-1-R6C2-C-6**
	ZK	For port 4, reversible, 0.5...10 bar	42 mm	**546834**	**VABF-S2-1-R7C2-C-10**
	ZM	For port 4, reversible, 0.5...6 bar	42 mm	**546833**	**VABF-S2-1-R7C2-C-6**
Regulator plate, width 52 mm					
	ZA	For port 1, 0.5...10 bar	52 mm	**555772**	**VABF-S2-2-R1C2-C-10**
	ZF	For port 1, 0.5...6 bar	52 mm	**555771**	**VABF-S2-2-R1C2-C-6**
	ZC	For port 2, 0.5...10 bar	52 mm	**555774**	**VABF-S2-2-R2C2-C-10**
	ZH	For port 2, 0.5...6 bar	52 mm	**555773**	**VABF-S2-2-R2C2-C-6**
	ZB	For port 4, 0.5...10 bar	52 mm	**555776**	**VABF-S2-2-R3C2-C-10**
	ZG	For port 4, 0.5...6 bar	52 mm	**555775**	**VABF-S2-2-R3C2-C-6**
	ZD	For ports 2 and 4, 0.5...10 bar	52 mm	**555778**	**VABF-S2-2-R4C2-C-10**
	ZI	For ports 2 and 4, 0.5...6 bar	52 mm	**555777**	**VABF-S2-2-R4C2-C-6**
	ZE	For ports 2 and 4, reversible, 0.5...10 bar	52 mm	**555780**	**VABF-S2-2-R5C2-C-10**
	ZJ	For ports 2 and 4, reversible, 0.5...6 bar	52 mm	**555779**	**VABF-S2-2-R5C2-C-6**
	ZL	For port 2, reversible, 0.5...10 bar	52 mm	**555782**	**VABF-S2-2-R6C2-C-10**
	ZN	For port 2, reversible, 0.5...6 bar	52 mm	**555781**	**VABF-S2-2-R6C2-C-6**
	ZK	For port 4, reversible, 0.5...10 bar	52 mm	**555784**	**VABF-S2-2-R7C2-C-10**
	ZM	For port 4, reversible, 0.5...6 bar	52 mm	**555783**	**VABF-S2-2-R7C2-C-6**

Ordering data

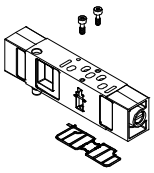
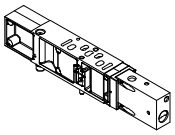
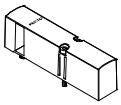
	Code	Description	Width	Part No.	Type
Regulator plate for valves with symmetrical coil layout, width 18 mm					
	ZAY	For port 1, 0.5…10 bar	18 mm	**560756**	**VABF-S4-2-R1C2-C-10E**
	ZFY	For port 1, 0.5…6 bar	18 mm	**560758**	**VABF-S4-2-R1C2-C-6E**
	ZCY	For port 2, 2…10 bar	18 mm	**560763**	**VABF-S4-2-R2C2-C-10E**
	ZHY	For port 2, 2…6 bar	18 mm	**560765**	**VABF-S4-2-R2C2-C-6E**
	ZDY	For ports 2 and 4, 2…10 bar	18 mm	**560767**	**VABF-S4-2-R4C2-C-10E**
	ZIY	For ports 2 and 4, 2…6 bar	18 mm	**560769**	**VABF-S4-2-R4C2-C-6E**
	ZEY	For ports 2 and 4, reversible, 0.5…10 bar	18 mm	**560771**	**VABF-S4-2-R5C2-C-10E**
	ZJY	For ports 2 and 4, reversible, 0.5…6 bar	18 mm	**560773**	**VABF-S4-2-R5C2-C-6E**
	ZLY	For port 2, reversible, 0.5…10 bar	18 mm	**560775**	**VABF-S4-2-R6C2-C-10E**
	ZNY	For port 2, reversible, 0.5…6 bar	18 mm	**560777**	**VABF-S4-2-R6C2-C-6E**
Regulator plate for valves with symmetrical coil layout, width 26 mm					
	ZAY	For port 1, 0.5…10 bar	26 mm	**560757**	**VABF-S4-1-R1C2-C-10E**
	ZFY	For port 1, 0.5…6 bar	26 mm	**549876**	**VABF-S4-1-R1C2-C-6E**
	ZCY	For port 2, 2…10 bar	26 mm	**560764**	**VABF-S4-1-R2C2-C-10E**
	ZHY	For port 2, 2…6 bar	26 mm	**560766**	**VABF-S4-1-R2C2-C-6E**
	ZDY	For ports 2 and 4, 2…10 bar	26 mm	**560768**	**VABF-S4-1-R4C2-C-10E**
	ZIY	For ports 2 and 4, 2…6 bar	26 mm	**560770**	**VABF-S4-1-R4C2-C-6E**
	ZEY	For ports 2 and 4, reversible, 0.5…10 bar	26 mm	**560772**	**VABF-S4-1-R5C2-C-10E**
	ZJY	For ports 2 and 4, reversible, 0.5…6 bar	26 mm	**560774**	**VABF-S4-1-R5C2-C-6E**
	ZLY	For port 2, reversible, 0.5…10 bar	26 mm	**560776**	**VABF-S4-1-R6C2-C-10E**
	ZNY	For port 2, reversible, 0.5…6 bar	26 mm	**560778**	**VABF-S4-1-R6C2-C-6E**
Regulator plate for valves with symmetrical coil layout, width 42 mm[1)]					
	ZAY	For port 1, 0.5…10 bar	42 mm	–	**VABF-S2-1-R1C2-C-10E**
	ZFY	For port 1, 0.5…6 bar	42 mm	–	**VABF-S2-1-R1C2-C-6E**
	ZCY	For port 2, 0.5…10 bar	42 mm	–	**VABF-S2-1-R2C2-C-10E**
	ZHY	For port 2, 0.5…6 bar	42 mm	–	**VABF-S2-1-R2C2-C-6E**
	ZBY	For port 4, 0.5…10 bar	42 mm	–	**VABF-S2-1-R3C2-C-10E**
	ZGY	For port 4, 0.5…6 bar	42 mm	–	**VABF-S2-1-R3C2-C-6E**
	ZDY	For ports 2 and 4, 0.5…10 bar	42 mm	–	**VABF-S2-1-R4C2-C-10E**
	ZIY	For ports 2 and 4, 0.5…6 bar	42 mm	–	**VABF-S2-1-R4C2-C-6E**
	ZEY	For ports 2 and 4, reversible, 0.5…10 bar	42 mm	–	**VABF-S2-1-R5C2-C-10E**
	ZJY	For ports 2 and 4, reversible, 0.5…6 bar	42 mm	–	**VABF-S2-1-R5C2-C-6E**
	ZLY	For port 2, reversible, 0.5…10 bar	42 mm	–	**VABF-S2-1-R6C2-C-10E**
	ZNY	For port 2, reversible, 0.5…6 bar	42 mm	–	**VABF-S2-1-R6C2-C-6E**
	ZKY	For port 4, reversible, 0.5…10 bar	42 mm	–	**VABF-S2-1-R7C2-C-10E**
	ZMY	For port 4, reversible, 0.5…6 bar	42 mm	–	**VABF-S2-1-R7C2-C-6E**

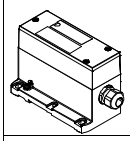
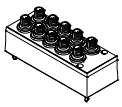
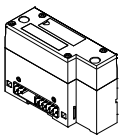
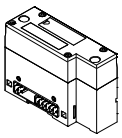
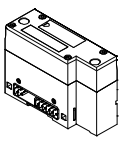
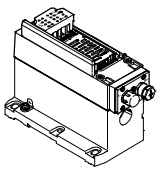
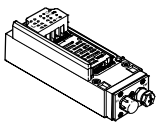
1) These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only.

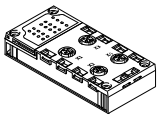
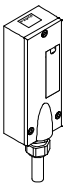
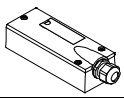
Ordering data

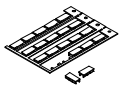
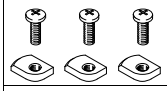
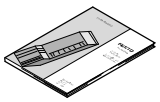
	Code	Description	Width	Part No.	Type
Regulator plate for valves with symmetrical coil layout, width 52 mm[1]					
	ZAY	For port 1, 0.5...10 bar	52 mm	–	**VABF-S2-2-R1C2-C-10E**
	ZFY	For port 1, 0.5...6 bar	52 mm	–	**VABF-S2-2-R1C2-C-6E**
	ZCY	For port 2, 0.5...10 bar	52 mm	–	**VABF-S2-2-R2C2-C-10E**
	ZHY	For port 2, 0.5...6 bar	52 mm	–	**VABF-S2-2-R2C2-C-6E**
	ZBY	For port 4, 0.5...10 bar	52 mm	–	**VABF-S2-2-R3C2-C-10E**
	ZGY	For port 4, 0.5...6 bar	52 mm	–	**VABF-S2-2-R3C2-C-6E**
	ZDY	For ports 2 and 4, 0.5...10 bar	52 mm	–	**VABF-S2-2-R4C2-C-10E**
	ZIY	For ports 2 and 4, 0.5...6 bar	52 mm	–	**VABF-S2-2-R4C2-C-6E**
	ZEY	For ports 2 and 4, reversible, 0.5...10 bar	52 mm	–	**VABF-S2-2-R5C2-C-10E**
	ZJY	For ports 2 and 4, reversible, 0.5...6 bar	52 mm	–	**VABF-S2-2-R5C2-C-6E**
	ZLY	For port 2, reversible, 0.5...10 bar	52 mm	–	**VABF-S2-2-R6C2-C-10E**
	ZNY	For port 2, reversible, 0.5...6 bar	52 mm	–	**VABF-S2-2-R6C2-C-6E**
	ZKY	For port 4, reversible, 0.5...10 bar	52 mm	–	**VABF-S2-2-R7C2-C-10E**
	ZMY	For port 4, reversible, 0.5...6 bar	52 mm	–	**VABF-S2-2-R7C2-C-6E**
Pressure gauge					
	T	With cartridge connection for regulator, 10 bar, scale bar/psi, display range 0...16 bar/0...240 psi, for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	18 mm	**543487**	**PAGN-26-16-P10**
			26 mm		
			42 mm	**548010**	**PAGN-40-16-P10**
			52 mm		
	U	With cartridge connection for regulator, 6 bar, scale bar/psi, display range 0...10 bar/0...145 psi, for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	18 mm	**543488**	**PAGN-26-10-P10**
			26 mm		
			42 mm	**548009**	**PAGN-40-10-P10**
			52 mm		
	WT	With cartridge connection for regulator, 10 bar, scale MPa, display range 0...16 bar/0...1.6 MPa, for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	18 mm	**563735**	**PAGN-26-1.6M-P10**
			26 mm		
			42 mm	**563737**	**PAGN-40-1.6M-P10**
			52 mm		
	WU	With cartridge connection for regulator, 6 bar, scale MPa, display range 0...16 bar/0...1 MPa, for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	18 mm	**563736**	**PAGN-26-1M-P10**
			26 mm		
			42 mm	**563738**	**PAGN-40-1M-P10**
			52 mm		
	VT	With cartridge connection for regulator, 10 bar, scale psi/bar, display range 0...16 bar/0...232 psi, for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	18 mm	**563731**	**PAGN-26-232P-P10**
			26 mm		
			42 mm	**563733**	**PAGN-40-232P-P10**
			52 mm		
	PS	With cartridge connection for regulator, 6 bar, scale psi/bar, display range 0...10 bar/0...145 psi, for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	18 mm	**563732**	**PAGN-26-145P-P10**
			26 mm		
			42 mm	**563734**	**PAGN-40-145P-P10**
			52 mm		

1) These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only.

Ordering data					
	Code	Description		Part No.	Type
Cartridge for regulator plate					
	–	For tubing O.D. 4 mm	1 piece	**172972**	**QSP10-4**
	–	Adapter for pressure gauge (allows products with threaded connection G1⁄8 to be attached to the cartridge connection)	6 pieces	**565811**	**QSP10-G1⁄8**
Flow control plate					
	X	Controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm	**540176**	**VABF-S4-2-F1B1-C**
			26 mm	**540175**	**VABF-S4-1-F1B1-C**
			42 mm	**546095**	**VABF-S2-1-F1B1-C**
			52 mm	**555789**	**VABF-S2-2-F1B1-C**
Vertical pressure shut-off plate					
	ZT	2/2-way solenoid valve for shutting off the operating pressure at the valve position Pressure separation can be shut off on the mounted valve	18 mm	**542884**	**VABF-S4-2-L1D1-C**
			26 mm	**542885**	**VABF-S4-1-L1D1-C**
			42 mm	**546096**	**VABF-S2-1-L1D1-C**
			52 mm	**555791**	**VABF-S2-2-L1D1-C**
Cover					
	L	Blanking plate for vacant position	18 mm	**539213**	**VABB-S4-2-WT**
			26 mm	**539212**	**VABB-S4-1-WT**
			42 mm	**543186**	**VABB-S2-1-WT**
			52 mm	**560845**	**VABB-S2-2-WT**
	N	Cover cap for manual override, non-detenting	10 pieces	**541010**	**VAMC-S6-CH**
	V	Cover cap for manual override, covered	10 pieces	**541011**	**VAMC-S6-CS**
	–	End cap for electrical interlinking module (with individual connection), size 18 mm and 26 mm	10 pieces	**547713**	**VABD-S4-E-C**
	–	Seal (with individual connection), size 42 mm and 52 mm	2 pieces	**571343**	**VABD-S2-1-S-C**

Ordering data				
	Code	Description	Part No.	Type
Multi-pin node				
	T	Terminal strip, 36-pin	543412	VABE-S6-1LF-C-M1-C36M
	MP1	Sub-D plug, 37-pin	543414	VABE-S6-1LT-C-M1-S37
	MP4	Round plug, 19-pin	543415	VABE-S6-1LF-C-M1-R19
Individual electrical connection				
	-MP2	Multi-pin node with individual connection M12, 6-way	549046	VABE-S6-LT-C-S6-R5
	-MP3	Multi-pin node with individual connection M12, 10-way	549047	VABE-S6-LT-C-S10-R5
	–	Cover for individual connection M12, 6-way	549048	VAEM-S6-C-S6-R5
	–	Cover for individual connection M12, 10-way	549049	VAEM-S6-C-S10-R5
Pneumatic interface				
	–	For electrical terminal CPX in plastic design	543416	VABA-S6-1-X1
	–	For electrical terminal CPX in metal design	550663	VABA-S6-1-X2
	–	For electrical terminal CPX in metal design, with changed diagnostic function	573613	VABA-S6-1-X2-D
Electrical interface for AS-Interface				
	–	4 inputs/4 outputs	549042	VABE-S6-1LF-C-A4-E
	–	8 inputs/8 outputs	549043	VABE-S6-1LF-C-A8-E
AS-Interface module				
	–	4 inputs/4 outputs	549044	VAEM-S6-S-FAS-4-4E
	–	8 inputs/8 outputs	549045	VAEM-S6-S-FAS-8-8E

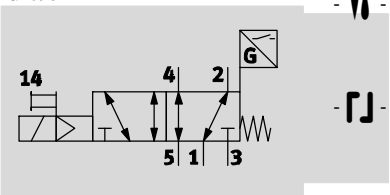
Ordering data					
	Code	Description		Part No.	Type
Connection block for AS-Interface					
	X	4x M12, 5-pin, double, socket		**195704**	**CPX-AB-4-M12x2-5POL**
	GW	4x M12, 5-pin, socket, metal thread		**541254**	**CPX-AB-4-M12x2-5POL-R**
	R	8x M8, 3-pin, socket		**195706**	**CPX-AB-8-M8-3POL**
	J	8x spring-loaded terminal, Cage Clamp®, 4-pin		**195708**	**CPX-AB-8-KL-4POL**
	H	4xHarax®, 4-pin, socket		**525636**	**CPX-AB-4-HAR-4POL**
	B	Sub-D, 25-pin, socket		**525676**	**CPX-AB-1-SUB-BU-25POL**
Connecting cable with Sub-D plug socket (polyurethane, IP65)					
	GA	Connecting cable for max. 8 solenoid coils, 10-pin	2.5 m	**539240**	**NEBV-S1W37-E-2.5-LE10**
	GB		5 m	**539241**	**NEBV-S1W37-E-5-LE10**
	GC		10 m	**539242**	**NEBV-S1W37-E-10-LE10**
	GD	Connecting cable for max. 22 solenoid coils, 26-pin	2.5 m	**539243**	**NEBV-S1W37-E-2.5-LE26**
	GE		5 m	**539244**	**NEBV-S1W37-E-5-LE26**
	GF		10 m	**539245**	**NEBV-S1W37-E-10-LE26**
	GG	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	**539246**	**NEBV-S1W37-K-2.5-LE37**
	GH		5 m	**539247**	**NEBV-S1W37-K-5-LE37**
	GI		10 m	**539248**	**NEBV-S1W37-K-10-LE37**
Connecting cable with Sub-D plug socket (polyvinyl chloride, IP65)					
	GK	Connecting cable for max. 8 solenoid coils, 10-pin	2.5 m	**543271**	**NEBV-S1W37-KM-2.5-LE10**
	GL	Cable properties (standard)	5 m	**543272**	**NEBV-S1W37-KM-5-LE10**
	GM		10 m	**543273**	**NEBV-S1W37-KM-10-LE10**
	GN	Connecting cable for max. 23 solenoid coils, 27-pin	2.5 m	**543274**	**NEBV-S1W37-KM-2.5-LE27**
	GO	Cable properties (standard)	5 m	**543275**	**NEBV-S1W37-KM-5-LE27**
	GP		10 m	**543276**	**NEBV-S1W37-KM-10-LE27**
	GQ	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	**543277**	**NEBV-S1W37-KM-2.5-LE37**
	GR	Cable properties (standard)	5 m	**543278**	**NEBV-S1W37-KM-5-LE37**
	GS		10 m	**543279**	**NEBV-S1W37-KM-10-LE37**
Cover for multi-pin plug					
	–	For user configuration		**545974**	**NECV-S1W37**

Ordering data					
	Code	Description		Part No.	Type
Inscription label holder/inscription labels					
	B	Clip-on inscription label holder for valve cap	5 pieces	**540888**	**ASCF-T-S6**
	T	Inscription label holder for manifold blocks	5 pieces	**540889**	**ASCF-M-S6**
	TD	Inscription label holder for manifold blocks, size 52 mm	5 pieces	**562577**	**ASCF-M-S2-2**
	–	Inscription label (20 labels in frames)	20 pieces	**18182**	**IBS-9x20**
	–	Inscription label for pressure zone separation • 4 inscription labels, duct 1/3/5 blocked • 4 inscription labels, duct 1 blocked • 4 inscription labels, duct 3/5 blocked	3x4 pieces	**8003303**	**ASLR-L-S6-2016**
H-rail mounting					
	–	VTSA/VTSA-F	3 pieces	**526032**	**CPX-CPA-BG-NRH**
Wall mounting					
	–	Mounting bracket	5 pieces	**539214**	**VAME-S6-10-W**
	U		1 piece	**567038**	**VAME-S6-W-M46**
User documentation					
	D	User documentation for valve terminal VTSA/VTSA-F	German	**538922**	**P.BE-VTSA-44-DE**
	E		English	**538923**	**P.BE-VTSA-44-EN**
	S		Spanish	**538924**	**P.BE-VTSA-44-ES**
	F		French	**538925**	**P.BE-VTSA-44-FR**
	I		Italian	**538926**	**P.BE-VTSA-44-IT**
	V		Swedish	**538927**	**P.BE-VTSA-44-SV**
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter **Accessories** ➔ page 181 or on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug					

Valve terminals VTSA/VTSA-F, NPT

Technical data – Solenoid valve with switching position sensing

Function[1)]

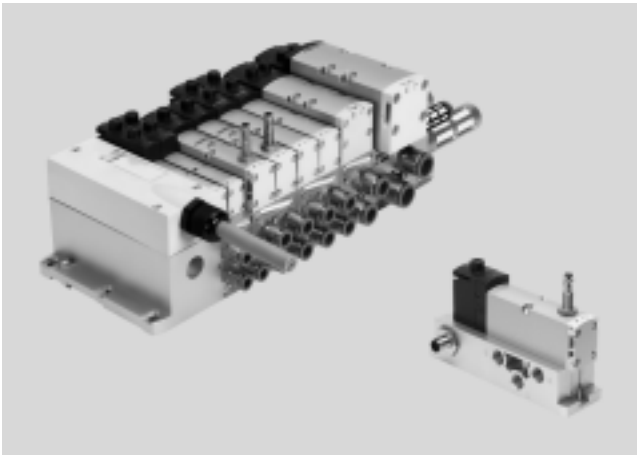


Flow rate
Up to 1100 l/min

Valve width
18 mm
26 mm

Voltage
24 V DC

Operating pressure
3 ... 10 bar

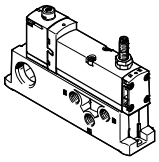


ISO valves with switching position sensing for safety-related pneumatic components

Function

The single solenoid 5/2-way valve with spring return in width 18 mm and 26 mm features valve diagnostics. Designed as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. The normal position of the piston spool is monitored by the inductive sensor.
This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.
This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-2. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

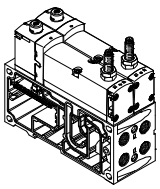
Decentralised individual connection variant



Valve on individual sub-base (square plug or plug-in), with integrated piston position sensing.

The electrical connection is established either via a standardised 4-pin M12 plug 24 V DC (ISO 15407-2), a 4-pin spring-loaded terminal or a cable (open end) 24 V DC/110 V AC, which are configured by the user. The individual sub-base can be supplied with internal or external pilot air depending on the version.

Variant for valve terminal VTSA/VTSA-F



The valves with integrated piston position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

Pilot air supply:
The valve terminal can be supplied with internal or external pilot air via the various end plate variants.

Note

Valves in plug-in design always get their pilot air from duct 14 in the manifold sub-base.

1) The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Note

Pilot exhaust air port 12 vents directly at the valve, without a connection.
If the customer requests a "turned seal", exhaust air is vented at the end plates of the valve terminal, which does not conform to the ISO standard.

Safety characteristics	
Conforms to standard	EN 13849-1/2
Note on forced switch on/off	Min. 1/week
CE marking (see declaration of conformity)	In accordance with EU EMC Directive[1)]
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Safety characteristics		
Valve function 5/2-way, single solenoid	Test pulses Max. positive test pulse with 0 signal [µs]	Max. negative test pulse with 1 signal [µs]
VSVA-B-M52-MZD- ...	1200	1100
VSVA-B-M52-MZ- ...	1000	800

General technical data			
Valve	VSVA-B-M52-MZD-A2-1T1L-...	VSVA-B-M52-MZD-A1-1T1L-...	VSVA-B-M52-MZ-A1-1C1-...
Width	18 mm	26 mm	26 mm
Conforms to	ISO 15407-2		ISO 15407-1
Design	Piston spool valve		
Sealing principle	Soft		
Actuation type	Electric		
Type of control	Piloted		
Exhaust function, with flow control	Via individual sub-base, via flow control plate		
Lubrication	Life-time lubrication		
Type of mounting	Via through-hole, on manifold sub-base		
Mounting position	Any		
Manual override	Covered		
Individual sub-base			➔172
Valve terminal			➔62

Standard nominal flow rate [l/min]				
Valve function	Flow rate			
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base
VSVA-B-M52-MZ-A1-1C1-ANC	1400	1100	–	1100
VSVA-B-M52-MZ-A1-1C1-ANP	1400	1100	–	1100
VSVA-B-M52-MZ-A1-1C1-APC	1400	1100	–	1100
VSVA-B-M52-MZ-A1-1C1-APP	1400	1100	–	1100
VSVA-B-M52-MZD-A1-1T1L-ANC	1400	1100	1350	1200
VSVA-B-M52-MZD-A1-1T1L-ANP	1400	1100	1350	1200
VSVA-B-M52-MZD-A1-1T1L-APC	1400	1100	1350	1200
VSVA-B-M52-MZD-A1-1T1L-APP	1400	1100	1350	1200
VSVA-B-M52-MZD-A1-1T1L-APX-0.5	1400	1100	1350	1200
VSVA-B-M52-MZD-A2-1T1L-ANP	750	550	700	600
VSVA-B-M52-MZD-A2-1T1L-APP	750	550	700	600
VSVA-B-M52-MZD-A2-1T1L-APX-0.5	750	550	700	600

Valve switching times [ms]				
Valve		VSVA-B-M52-MZD-A2-1T1L-...	VSVA-B-M52-MZD-A1-1T1L-...	VSVA-B-M52-MZ-A1-1C1-...
Width		18 mm	26 mm	26 mm
Valve switching times	On	12	20	21
	Off	38	54	41
Sensor switching times	On	32	60	60
	Off	9	11	11

Electrical data – Valve				
Valve		VSVA-B-M52-MZD-A2-1T1L-...	VSVA-B-M52-MZD-A1-1T1L-...	VSVA-B-M52-MZ-A1-1C1-...
Width		18 mm	26 mm	26 mm
Electrical connection		4-pin plug to ISO 15407-2		Plug to EN 175301-803, type C, without protective conductor
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations	[%]	±10		-15/+10
Surge resistance	[kV]	2.5		
Degree of contamination		3		
Power consumption	[W]	1.6		1.8
Piston position sensing		Normal position via sensor		
Duty cycle	[%]	100		
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)		

Electrical data – Sensor		
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status display		Yellow LED
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	±10
Sensor idle current	[mA]	≤10
Max. output current	[mA]	200
Voltage drop	[V]	≤2
Max. switching frequency	[Hz]	5,000
Protection against short circuit		Pulsed
Protection against polarity reversal for sensor		For all electrical connections
Measuring principle		Inductive
Piston position sensing		Valve normal position via sensor

Operating and environmental conditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	-0.9 ... 10
Operating pressure for valve terminal with internal pilot air supply	[bar]	3 ... 10
Pilot pressure	[bar]	3 ... 10
Ambient temperature	[°C]	–5 ... +50
Temperature of medium	[°C]	–5 ... +50
Storage temperature	[°C]	–20 ... +40 (for long-term storage)
Note on materials		Contains PWIS (paint-wetting impairment substances), RoHS-compliant
Noise level LpA	[dB(A)]	85
CE marking (see declaration of conformity)		To EU EMC Directive[1)]
Fire protection classification to UL 94		HB
Approval certificate		c UL us – Recognized (OL), only for valve function (M52-MZD)
		C-Tick
		CSA (OL), only for valve function (M52-MZD)

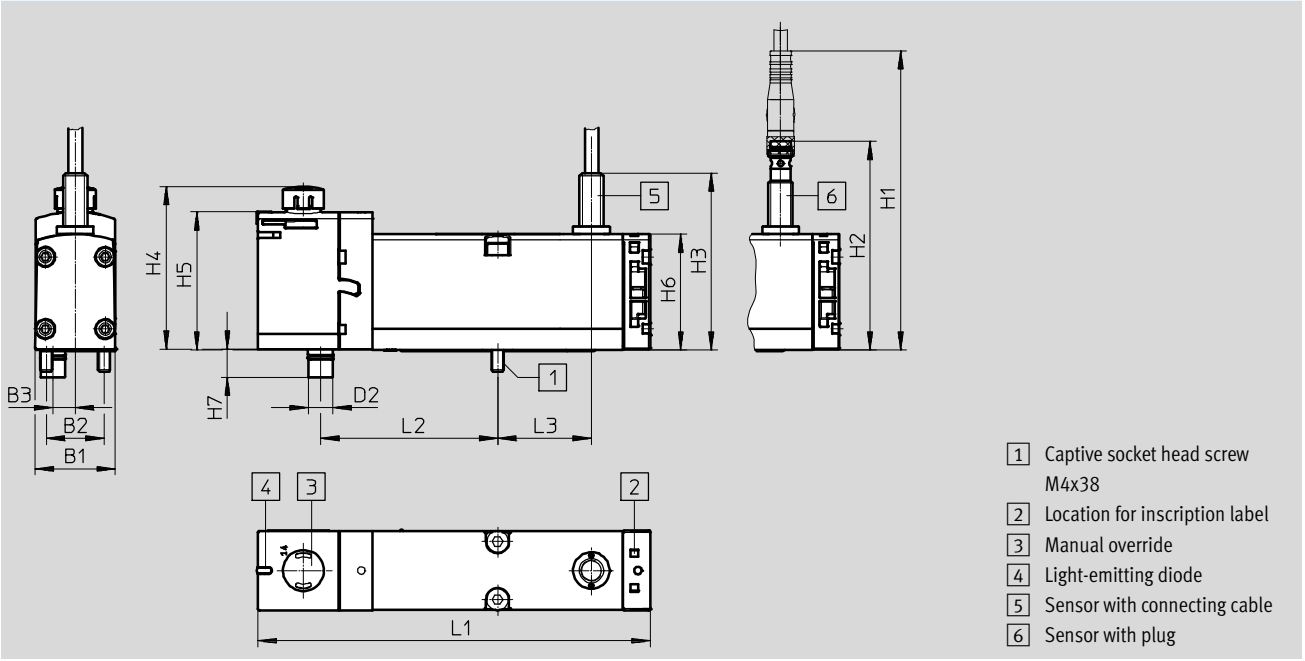
1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Materials	
Sub-base/manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, reinforced polyamide
Seals	Nitrile rubber, elastomer (support made of steel)
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	Polyurethane

Product weight		
Width	18 mm	26 mm
5/2-way solenoid valve type		
VSVA-B-M52-MZD-A2-1T1L-APX-0.5	157 g	–
VSVA-B-M52-MZD-A2-1T1L-APP	140 g	–
VSVA-B-M52-MZD-A2-1T1L-ANP	140 g	–
VSVA-B-M52-MZD-A1-1T1L-APC	–	307 g
VSVA-B-M52-MZD-A1-1T1L-APP	–	264 g
VSVA-B-M52-MZ-A1-1C1-APC	–	332 g
VSVA-B-M52-MZ-A1-1C1-APP	–	289 g
VSVA-B-M52-MZD-A1-1T1L-ANC	–	307 g
VSVA-B-M52-MZD-A1-1T1L-ANP	–	264 g
VSVA-B-M52-MZ-A1-1C1-ANC	–	332 g
VSVA-B-M52-MZ-A1-1C1-ANP	–	289 g
VSVA-B-M52-MZD-A1-1T1L-APX-0,5	–	281 g
Individual connection		
Individual sub-base	–	302 g

Dimensions Download CAD data ➔ **www.festo.com**

Solenoid valve with sensor, width 26 mm



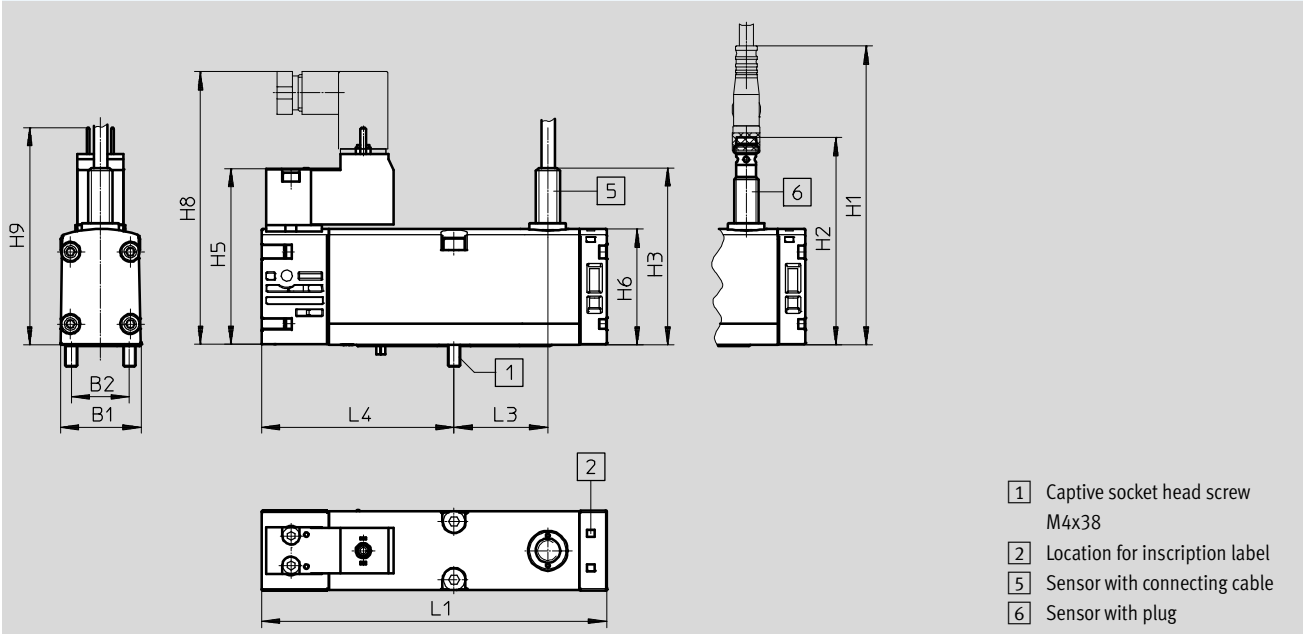
1 Captive socket head screw M4x38
2 Location for inscription label
3 Manual override
4 Light-emitting diode
5 Sensor with connecting cable
6 Sensor with plug

Type	B1	B2	B3	D2	L1	L2	L3
VSVA-B-M52-MZD-A1-1T1L-...	26.2	19	7.4	8	128.9	58	30.7
VSVA-B-M52-MZD-A1-1T1L-APX-0.5							

Type	H1	H2	H3	H4	H5	H6	H7
VSVA-B-M52-MZD-A1-1T1L-...	98	68.2	58	52.5	45.3	38	9.2
VSVA-B-M52-MZD-A1-1T1L-APX-0.5							

Dimensions Download CAD data ➔ **www.festo.com**

Solenoid valve with sensor, with plug type C, width 26 mm



1 Captive socket head screw M4x38
2 Location for inscription label
5 Sensor with connecting cable
6 Sensor with plug

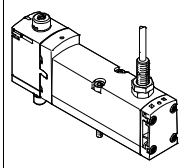
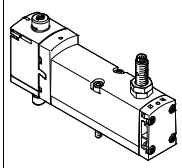
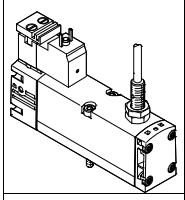
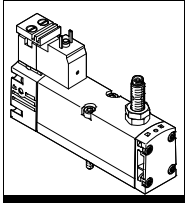
Type	B1	B2	L1	L3	L4
VSVA-B-M52-MZ-A1-1C1-...	26.2	19	113.1	30.7	63.1

Type	H1	H2	H3	H5	H6	H8	H9
VSVA-B-M52-MZ-A1-1C1-...	98	68.2	58	57.8	38	89.6	71.2

Valve terminals VTSA/VTSA-F, NPT

Ordering data – Solenoid valve with switching position sensing

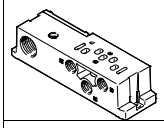
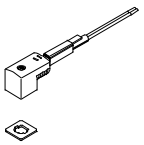
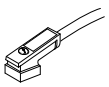
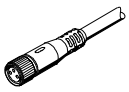
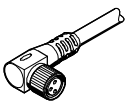
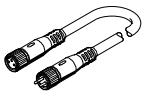
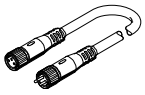
Ordering data

	Code	Valve function	Width	Part No.	Type
Solenoid valves, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F					
	–	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	**560723**	**VSVA-B-M52-MZD-A1-1T1L-APC**
	–	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	**560742**	**VSVA-B-M52-MZD-A1-1T1L-ANC**
	SS	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	**570850**	**VSVA-B-M52-MZD-A1-1T1L-APX-0,5**
			18 mm	**573201**	**VSVA-B-M52-MZD-A2-1T1L-APX-0,5**
	SO	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output and 3-pin sensor push-in connector M8x1	18 mm	**573202**	**VSVA-B-M52-MZD-A2-1T1L-APP**
			26 mm	**560724**	**VSVA-B-M52-MZD-A1-1T1L-APP**
	SQ	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	18 mm	**573203**	**VSVA-B-M52-MZD-A2-1T1L-ANP**
			26 mm	**560743**	**VSVA-B-M52-MZD-A1-1T1L-ANP**
Solenoid valves, 24 V DC, with pneumatic interface to ISO 15218 for individual sub-base					
	–	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output and cable, 3-wire	26 mm	**560725**	**VSVA-B-M52-MZ-A1-1C1-APC**
	–	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with NPN output and cable, 3-wire	26 mm	**560744**	**VSVA-B-M52-MZ-A1-1C1-ANC**
	–	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	**560726**	**VSVA-B-M52-MZ-A1-1C1-APP**
	–	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	**560745**	**VSVA-B-M52-MZ-A1-1C1-ANP**

Note

- The sensors contained in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Return the module to Festo for repair in the event of a fault.
- Valves with switching position sensing from the series VSVA-B-M52-... can only be ordered individually. If these are used on a valve terminal, appropriate vacant positions must be provided for them. Exceptions are the two valves with ident. code SO and SQ.

Ordering data

	Code	Description			Part No.	Type
Individual sub-base, port pattern to ISO 15407-2, electrical connection via cable terminals						
	–	Threaded connection, internal pilot air supply, lateral connections	1/8" NPT	18 mm	**541068**	**VABS-S4-2S-N18-B-K2**
			1/4" NPT	26 mm	**541066**	**VABS-S4-1S-N14-B-K2**
	–	Threaded connection, external pilot air supply, lateral connections	1/8" NPT	18 mm	**539724**	**VABS-S4-2S-N18-K2**
			1/4" NPT	26 mm	**539726**	**VABS-S4-1S-N14-K2**
Plug socket for electrical connection of individual valves, type C						
	–	• Angled socket, type C, 3-pin • Straight plug, PG7 • 230 V AC			**151687**	**MSSD-EB**
		• Angled socket, type C, 3-pin • Straight plug, M12x1			**539712**	**MSSD-EB-M12**
Illuminating seal for plug pattern EN 175301-803, type C						Technical data ➔ Internet: meb-ld
	–	For plug socket MSSD, 12 ... 24 V DC			**151717**	**MEB-LD-12-24DC**
Connecting cable for electrical connection of individual valves, type C						
	GG	• Angled socket, type C, 3-pin, with LED • Open end, 3-wire • 24 V DC, PVC		2.5 m	**151688**	**KMEB-1-24-2,5-LED**
	GH			5 m	**151689**	**KMEB-1-24-5-LED**
	GJ			10 m	**193457**	**KMEB-1-24-10-LED**
	–	• Angled socket, type C, 4-pin, with LED • Open end, 3-wire • 24 V DC, polyurethane (PUR)		2.5 m	**174844**	**KMEB-2-24-2,5-LED**
				5 m	**174845**	**KMEB-2-24-5-LED**
Connecting cable for electrical connection of sensors for switching position sensing						
	GM	• Straight socket, M8x1, 3-pin • Open end, 3-wire		2.5 m	**541333**	**NEBU-M8G3-K-2,5-LE3**
	GN	• Straight socket, M8x1, 3-pin • Open end, 3-wire		5 m	**541334**	**NEBU-M8G3-K-5-LE3**
	GO	• Angled socket, M8x1, 3-pin • Open end, 3-wire		2.5 m	**541338**	**NEBU-M8W3-K-2,5-LE3**
	GP	• Angled socket, M8x1, 3-pin • Open end, 3-wire		5 m	**541341**	**NEBU-M8W3-K-5-LE3**
	–	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire		2.5 m	**8001660**	**NEBU-M8R3-K-2.5-LE3**
	–	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire		5 m	**8001661**	**NEBU-M8R3-K-5-LE3**
	GQ	• Straight socket, M8x1, 3-pin • Straight plug, M8x1, 4-pin		2.5 m	**554037**	**NEBU-M8G3-K-2,5-M8G4**
	–	Modular system for connecting cables		–	**–**	**NEBU-...** ➔ Internet: nebu
Pneumatic connection accessories						
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter **Accessories** ➔ page 181 or on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug						

Valve terminals VTSA/VTSA-F, NPT

Technical data – Control block with safety function

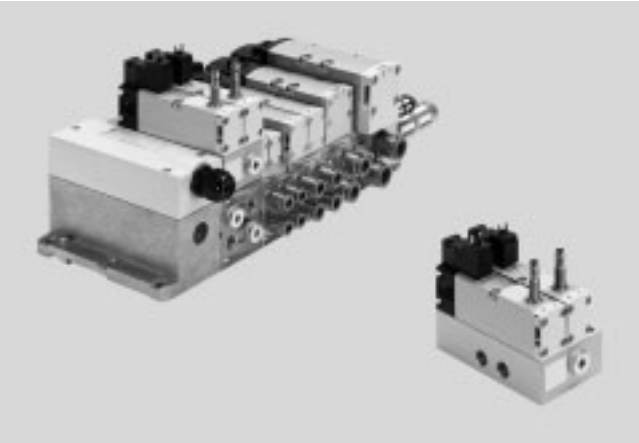
FESTO

- Flow rate
  on valve terminal:
  830 l/min

- Solenoid valve width
  26 mm

- Voltage
  24 V DC

- Operating pressure
  3 ... 10 bar



Description

The control block is designed for two-channel actuation of pneumatic drive components such as double-acting linear cylinders, for example, and can be used to realise the following protective measures:

- Protection against unexpected start-up (EN 1037)
- Reversing hazardous movements, provided the reversing motion will not result in further hazards

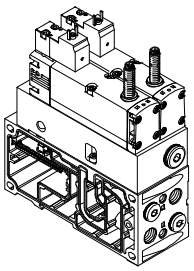
The control block has attributes for that enable Performance Level e to be achieved for the safety measures.
The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-1 and EN ISO 13849-2.

The requirements of EN ISO 13849-1 and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration for implementation and operation of the component and for use in higher categories (2 to 4).
When using this product in machines or systems subject to specific C standards, the requirements specified in these standards must be observed.

The control block with safety function is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).
The control block with safety function is suitable for use as a press safety valve to EN 962.

More information and technical data
➔ Internet: user documentation

Version for valve terminal VTSA/VTSA-F



The valves with integrated piston position sensing on manifold sub-base for valve terminal VTSA/VTSA-F need to be supplied with electrical power regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

The electrical connection for the solenoid valves is established separately via a standardised square plug to EN 175301-803, type C.
The piston position sensing feature of the inductive PNP or NPN proximity sensor is realised using a push-in connector in the size M8x1 to EN 61076-2-104.

- Note

The appropriate manifold sub-base VABV-S4- ..., which is required for integration into the valve terminal, is not part of the control block. It is automatically allocated by the configurator on selection of the control block.

- Note

The control block with safety function (VOFA) is also available as a decentralised individual connection variant with electrical and pneumatic individual connection.
For information see:
➔ Internet: vofa

Pneumatic/electrical interlinking

Function

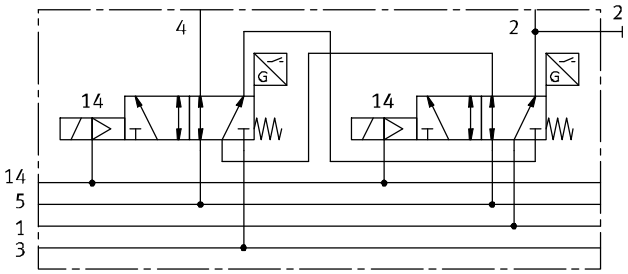
The safety function is achieved through two-channel pneumatic interlinking of two 5/2-way single solenoid valves within the control block: port (4) is only pressurised if both solenoid valves are switched to switching position (14).
Port (2) is always pressurised if at least one of the two solenoid valves is in normal position. The valve is reset via a mechanical spring.

The switching operation of the solenoid valves can be monitored by sensing via the proximity sensors at the solenoid valves (switching position sensing).
This is done by means of a logic operation of the control signal and the signal change of the proximity sensor to check whether the piston spools of the solenoid valves are reaching or leaving the normal position (expectations).

The piston spools of the solenoid valves are designed so that pneumatic short circuits between ports (2) and (4) are ruled out (freedom from overlap).

The two solenoid valves must be actuated via two separate ducts to achieve the desired category 4 (Performance Level e, to EN ISO 13849-1).

Circuit symbol[1)]



For the control block with safety function VOFA-B26-T52-... for the valve terminal, there is two-channel pneumatic interlinking of two 5/2-way solenoid valves, width 26 mm, with the intermediate plate as vertical stacking (output 2 is switched in parallel, output 4 is switched in series).

1) The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Safety characteristics	
Conforms to standard	EN 13849-1
Safety function	Protection against manipulation, prevention of unexpected start-up
	Reversing a movement
Performance Level (PL)	Protection against manipulation, prevention of unexpected start-up (up to category 4, Performance Level e)
	Reversing a movement/to category 4, Performance Level e
Proven component	Yes
Note on forced switch on/off	Min. 1/week
Certificate issuing authority	IFA 1001179
CE marking (see declaration of conformity)	To EU EMC Directive[1)]
	To EC Machinery Directive
Max. positive test pulse with 0 signal [µs]	1000
Max. negative test pulse with 1 signal [µs]	800
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

General technical data		
Design		Piston spool valve
Standard nominal flow rate	[l/min]	830
Reset method		Mechanical spring
Sealing principle		Soft
Exhaust function		With flow control
Actuation type		Electric
Non-overlapping		Yes
Type of control		Piloted
Direction of flow		Non-reversible
Exhaust function		With flow control
Suitability for vacuum		–
Nominal size	[mm]	9
Pilot air supply		Via valve terminal
Type of mounting		Via through-hole, on manifold sub-base
Mounting position		Any
Manual override		–
Valve switching status display		Via accessories
Pneumatic connections		
Supply port	1	Via the manifold sub-base of the valve terminal
Exhaust port	3/5	
Working ports	2/4	
Pilot air supply	14	
Pressure gauge		G¼

Operating and environmental conditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	0 ... 10
Operating pressure for valve terminal with internal pilot air supply	[bar]	3 ... 10
Pilot pressure	[bar]	3 ... 10
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	−5 ... +50
Temperature of medium	[°C]	−5 ... +50
Corrosion resistance class CRC		0
CE marking (see declaration of conformity)		To EU EMC Directive[1)]
		To EC Machinery Directive
Fire protection classification to UL 94		HB

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Electrical data – Control block			
Electrical connection			Plug to EN 175301-803, type C, without protective conductor
Nominal operating voltage		[V DC]	24
Permissible voltage fluctuations		[%]	–15/+10
Surge resistance		[kV]	2.5
Degree of contamination			3
Power consumption		[W]	1.8
Max. magnetic interference field		[mT]	60
Piston position sensing			Normal position via sensor
Duty cycle		[%]	100
Protection class to EN 60529			IP65, NEMA 4 (for all types of signal transmission in assembled state)
Protection against direct and indirect contact			PELV Protected to EN 60950/IEC 950
Valve switching time	On	[ms]	22
	Off	[ms]	59
Valve sensor switching time[1)]	On	[ms]	60
	Off	[ms]	11

1) Valve sensor switching time off: period of time from coil being energised to sensor being switched off when using a PNP sensor.
Valve sensor switching time on: period of time from coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Note

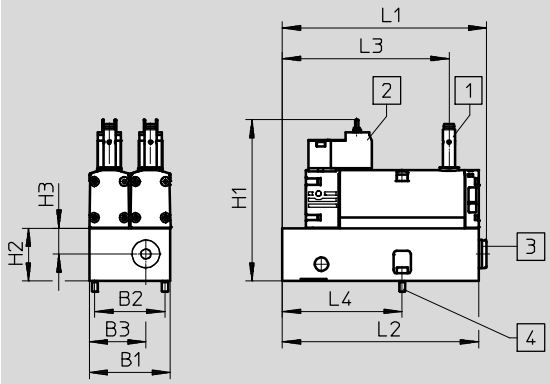
With a duty cycle of 100%, the control block must be de-energised once per week.

Electrical data – Sensor (to EN-60947-5-2)		
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status display		Yellow LED
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	±10
Sensor idle current	[mA]	Max. 10
Max. output current	[mA]	200
Voltage drop	[V]	Max. 2
Max. switching frequency	[Hz]	5,000
Protection against short circuit		Pulsed
Protection against polarity reversal for sensor		For all electrical connections
Measuring principle		Inductive

Materials	
Sub-base/manifold sub-base	Wrought aluminium alloy
Valve	Die-cast aluminium, polyamide
Seals	NBR, FPM
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	PUR
Note on materials	Contains PWIS (paint-wetting impairment substances), RoHS-compliant

Dimensions Download CAD data ➔ **www.festo.com**

Version for valve terminal VTSA/VTSA-F



1 Proximity sensor PNP or NPN, size M8x1, plug connection to EN 61076-2-104

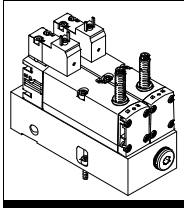
2 Electrical connection to EN 175301-803, type C

3 Pneumatic connection G¼ sealed with blanking plug

4 2x screw with internal hex (2.5 A/F), M4x12 (included in the scope of delivery)

Type	B1	B2	B3	H1	H2	H3	L1	L2	L3	L4
VOFA-B26-T52-M-1C1-APP	53	46	37	105.8	34.6	17	133.7	128.5	109.2	78.5
VOFA-B26-T52-M-1C1-ANP										

Ordering data

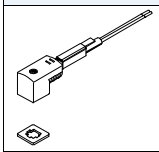
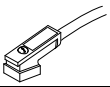
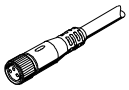
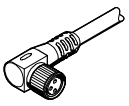
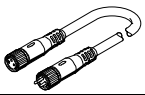
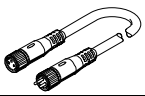
	Valve function	Code	Switching output	Width [mm]	Weight [g]	Part No.	Type
Control block, version for valve terminal VTSA/VTSA-F							
	2x 5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on intermediate plate for pneumatic interlinking	SP[2]	PNP	53	1112	–[1]	**VOFA-B26-T52-M-1C1-APP**
		SN[2]	NPN	53	1112	–[1]	**VOFA-B26-T52-M-1C1-ANP**

1) The control block with safety function can only be ordered via the valve terminal configurator and therefore does not have a separate part number. The appropriate and necessary manifold sub-base for valve terminal VTSA/VTSA-F is automatically allocated to the control block by the configurator.

2) Code letter within the order code for a valve terminal configuration.

Note

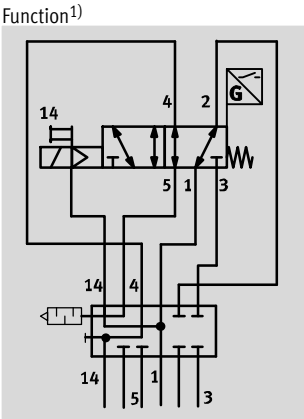
The sensors contained in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a malfunction.

Ordering data					
	Code	Description		Part No.	Type
Plug socket for electrical connection of individual valves, type C					
	–	• Angled socket, type C, 3-pin • Straight plug, PG7 • 230 V AC		**151687**	**MSSD-EB**
	–	• Angled socket, type C, 3-pin • Straight plug, M12x1		**539712**	**MSSD-EB-M12**
Illuminating seal for plug pattern to EN 175301-803, type C					Technical data ➔ Internet: meb-ld
	–	For plug socket MSSD, 12 ... 24 V DC		**151717**	**MEB-LD-12-24DC**
Connecting cable for electrical connection of individual valves, type C					
	GG	• Angled socket, type C, 3-pin, with LED • Open end, 3-wire • 24 V DC, PVC	2.5 m	**151688**	**KMEB-1-24-2,5-LED**
	GH		5 m	**151689**	**KMEB-1-24-5-LED**
	GJ		10 m	**193457**	**KMEB-1-24-10-LED**
	–	• Angled socket, type C, 4-pin, with LED • Open end, 3-wire • 24 V DC, polyurethane PUR	2.5 m	**174844**	**KMEB-2-24-2,5-LED**
			5 m	**174845**	**KMEB-2-24-5-LED**
Connecting cable for electrical connection of sensors for switching position sensing					
	GM	• Straight socket, M8x1, 3-pin • Open end, 3-wire	2.5 m	**541333**	**NEBU-M8G3-K-2,5-LE3**
	GN	• Straight socket, M8x1, 3-pin • Open end, 3-wire	5 m	**541334**	**NEBU-M8G3-K-5-LE3**
	GO	• Angled socket, M8x1, 3-pin • Open end, 3-wire	2.5 m	**541338**	**NEBU-M8W3-K-2,5-LE3**
	GP	• Angled socket, M8x1, 3-pin • Open end, 3-wire	5 m	**541341**	**NEBU-M8W3-K-5-LE3**
	–	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire	2.5 m	**8001660**	**NEBU-M8R3-K-2.5-LE3**
	–	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire	5 m	**8001661**	**NEBU-M8R3-K-5-LE3**
	GQ	• Straight socket, M8x1, 3-pin • Straight plug, M8x1, 4-pin	2.5 m	**554037**	**NEBU-M8G3-K-2,5-M8G4**
	–	Modular system for connecting cables	–	**–**	**NEBU-...** ➔ Internet: nebu
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter **Accessories** ➔ page or on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug					

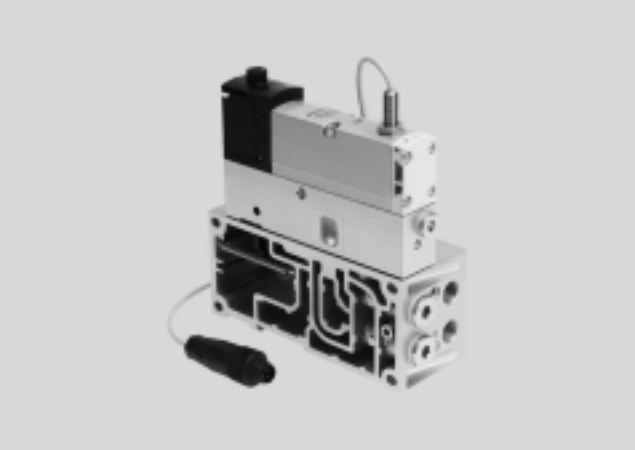
Valve terminals VTSA/VTSA-F, NPT

Technical data – Pilot air switching valve, width 18 mm, 26 mm

Function[1)]



- Flow rate
  150 l/min (18 mm)
  450 l/min (26 mm)
- Valve width
  18 mm
  26 mm
- Voltage
  24 V DC
- Operating pressure
  –0.9 … 10 bar



Description

The pilot air switching valve is essentially a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables verifiable switching on and off (sensor function) of the pilot air supply from duct 1 to 14 for the entire pressure zone or valve terminal.
This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.
This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).
More information and technical data
➔ Internet: user documentation

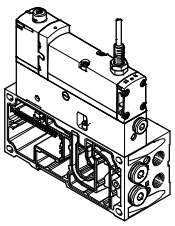
Alternative switching position sensing with pressure switch

As an alternative to the sensor function in the solenoid valve, a pressure switch can be mounted (instead of the blanking plug) in the intermediate plate VABF-S4-...-S. This pressure switch enables verifiable switching on and off (sensor function) of the pilot air supply. An ISO solenoid valve without a sensor can therefore be mounted on the intermediate plate for the same function.
➔ Internet: spba

- Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-... . Port 14 on the right-hand end plate must be sealed for this.

Vertical stacking variant for valve terminal VTSA/VTSA-F, width 18 mm, 26 mm



The valves with integrated piston position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).
This module is supplied pre-assembled together with the valve terminal VTSA/VTSA-F. No other assembly steps are required before installation. The piston position sensing feature is realised by means of an inductive PNP proximity sensor with cable and push-in connector in the size M12x1 to EN 61076-2-104.

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are possible.

- Note

All solenoid valves VSVA to ISO 15407-1 can be used.

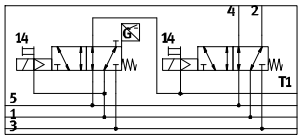
➔ Internet: vsva

1) The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Valve terminals VTSA/VTSA-F, NPT

Data sheet – Pilot air switching valve, width 18 mm, 26 mm

Function – Pneumatic/electrical interlinking



The function for switching off the pilot air is essentially achieved by combining the intermediate plate type VABF-S4-...-S with the 5/2-way single solenoid valve type VSVA-B-M52-MZD-...-1T1L-APX-0,5. The valve terminal is not supplied with any pilot air via the right-hand end plate type VABE-S6-1 (ident. code XS, external pilot air). Port 14 on the end plate is sealed.

The pilot air for the valve is branched from duct (1) in the intermediate plate and redirected to the pilot air duct (14) of the valve terminal when the valve is in the switching position. Ports (2) and (4) of the manifold subbase are sealed with blanking plugs. The switching operation of the solenoid valve can be monitored by sensing via the proximity sensor in the solenoid valve (or pressure switch in the intermediate plate VABF...).

This is done by means of a logic operation of the control signal and the signal change of the proximity sensor to check whether the piston spools of the solenoid valves are reaching or leaving the normal position (expectations).

The piston spool of the solenoid valve is designed so that pneumatic short circuits between ports (2) and (4) are ruled out (freedom from overlap).

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are possible.

Note

A valve from the VTSA/VTSA-F modular system can be planned or configured to the right of the valve with piston position sensing on the intermediate plate of the pilot air switching valve.

Pilot air switching valve with integrated piston position sensing

The pilot air switching valve can be ordered as a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S.

Alternative switching position sensing with pressure switch

As an alternative to the pilot air switching valve with integrated piston position sensing, a combination of ISO solenoid valve and pressure switch in the intermediate plate is possible.

Various 5/2-way solenoid valves are available in combination with a pressure switch SPBA-... for this purpose.

Safety characteristics	
Conforms to standard	EN 13849-1/2
Note on forced switch on/off	Min. 1/week
CE marking (see declaration of conformity)	In accordance with EU EMC Directive[1)]
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Safety characteristics		
Valve function 5/2-way, single solenoid	Test pulses	
	Max. positive test pulse with 0 signal [µs]	Max. negative test pulse with 1 signal [µs]
VSVA-B-M52-MZD- ...	1200	1100
VSVA-B-M52-MZD-A2 ... (without sensor)	1500	800
VSVA-B-M52-MZ- ...	1000	800

Valve terminals VTSA/VTSA-F, NPT

Technical data – Pilot air switching valve, width 18 mm, 26 mm

General technical data			
		Intermediate plate type VABF-S4-2-S and solenoid valve type VSVA-B-M52-MZD-A2-1T1L-APX-0,5 mounted on valve terminal VTSA/VTSA-F	Intermediate plate type VABF-S4-1-S and solenoid valve type VSVA-B-M52-MZD-A1-1T1L-APX-0,5 mounted on valve terminal VTSA/VTSA-F
Width		18 mm	26 mm
Design		Piston spool valve	
Sealing principle		Soft	
Actuation type		Electric	
Type of control		Piloted	
Type of mounting: Solenoid valve on intermediate plate Intermediate plate on manifold sub-base		 M3 M3x12 (captive)	 M4 M4x12 (captive)
Mounting position		Any	
Pneumatic connections			
Supply port	1	Via the manifold sub-base of the valve terminal	
Exhaust port	3/5	Via the manifold sub-base of the valve terminal	
Working ports	2/4	Sealed with blanking plug type B-1/4	
Pilot air supply	14	Via the manifold sub-base of the valve terminal	
Pressure gauge/pressure switch		G⅛	

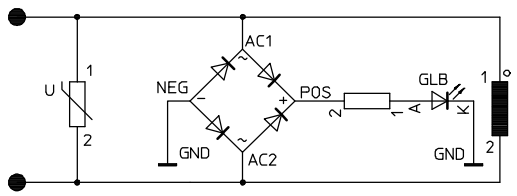
Switching times [ms]				
Width		18 mm	26 mm	
Valve type		5/2	5/2	
Identifier		MZD-A2	MZD-A1	MZ-A1
Valve switching time	On	12	20	21
	Off	38	54	41
Valve sensor switching time[1)]	On	32	60	60
	Off	9	11	11

1) Valve sensor switching time off: period of time from coil being energised to sensor being switched off when using a PNP sensor.
Valve sensor switching time on: period of time from coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Protective circuit

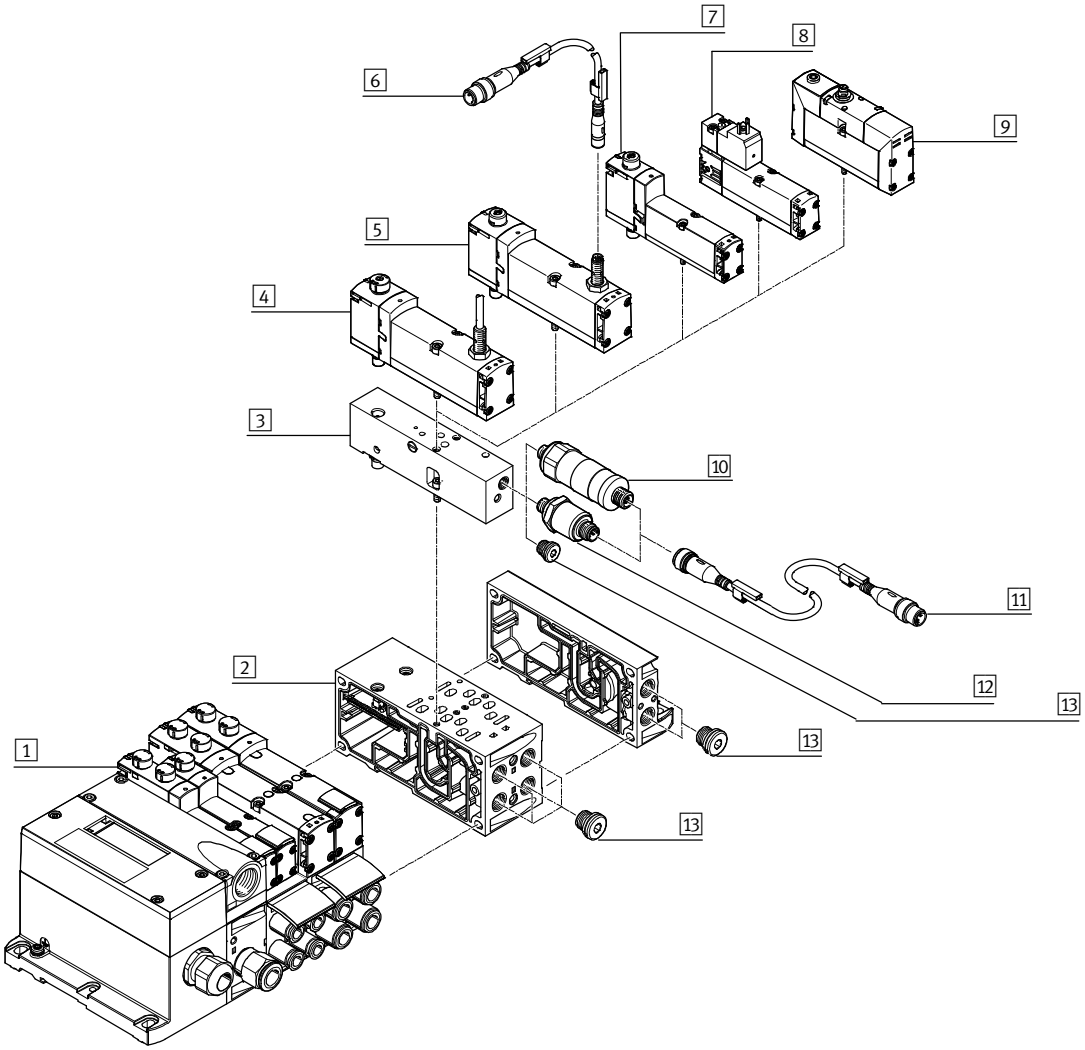
Each VSVA solenoid coil is provided with a spark arresting protective circuit and protected against polarity reversal.

24 V DC version



Peripherals overview

Pilot air switching valve with piston position sensing



Peripherals overview – Pilot air switching valve

		Brief description	➔ Page/Internet
1	Valve terminal VTSA/VTSA-F	Valve terminal with multi-pin plug interface	vtsa
2	Manifold sub-base VABF-...	Width 18 mm or 26 mm	137
3	Intermediate plate VABF-S4-...	For pilot air switching valve	137
4	Solenoid valve VSVA-B-M52-...	Width 18 mm or 26 mm, with sensor and integrated cable 0.5 m	137
5	Solenoid valve VSVA-B-M52-...	Width 18 mm or 26 mm, with sensor for external connecting cable	137
6	Connecting cable NEBU-M8 ...	For connection to sensor	138
7	Solenoid valve VSVA-B-M52-...	Width 18 mm or 26 mm[1)]	137
8	Solenoid valve VSVA-B-M52-...	Width 18 mm or 26 mm, with plug to EN 175301, type C[1)]	137
9	Solenoid valve VSVA-B-M52-...	Width 18 mm or 26 mm, with round plug[1)]	vsva
10	Pressure switch SPBA-...	Mechanically actuated	138
11	Connecting cable NEBU-M12G5-...	For connection to pressure switch	138
12	Pressure switch SPBA-...	Electrically actuated	138
13	Blanking plug	–	181

1) The switching position sensing function is performed with pressure switches when using solenoid valves without integrated sensor.
The pressure switch is screwed into the intermediate plate instead of the blanking plug.

Electrical data – Pilot air switching valve		
Nominal operating voltage	[V DC]	24
Permissible voltage fluctuations	[%]	±10
Surge resistance	[kV]	2.5
Degree of contamination		3
Power consumption	[W]	1.6 W
Max. magnetic interference field	[mT]	60
Piston position sensing		Normal position via sensor
Duty cycle	[%]	100
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)

Electrical data – Sensor						
Sensor identifier		APP	ANP	APC	ANC	APX
Switching output		PNP	NPN	PNP	NPN	PNP
Sensor connection		Plug, M8x1, 3-pin		With fixed cable and open end		With fixed cable and plug M12x1, 4-pin
Cable length	[m]	0.5 (with socket M8x1, plug M12x1)		2.5		0.5
Switching element function		N/C contact				
Switching status display		Yellow LED (on sensor)				
Operating voltage range	[V DC]	10 ... 30				
Residual ripple	[%]	±10				
Rated operating voltage	[V DC]	24				
Max. idle current	[mA]	10				
Max. output current	[mA]	200				
Max. voltage drop	[V]	2				
Max. switching frequency	[Hz]	5000				
Protection against short circuit		Pulsed				
Protection against incorrect polarity		For all electrical connections				
Measuring principle		Inductive				
Piston position sensing		Valve normal position via sensor				

Valve terminals VTSA/VTSA-F, NPT

Technical data – Pilot air switching valve, width 18 mm, 26 mm

Operating and environmental conditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	–0.9 ... 10
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	–5 ... +50
Temperature of medium	[°C]	–5 ... +50
Fire protection classification to UL94		HB (not part nos.: 539159, 539185)
Note on materials		Contains PWIS (paint-wetting impairment substances), RoHS-compliant
Approval certificate		c UL us – Recognized (OL), only for valve function (M52-MZD)
		C-Tick (not part nos.: 539159, 539185)
		CSA (OL), only for valve function (M52-MZD)

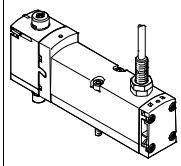
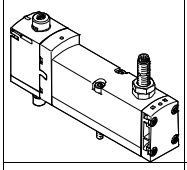
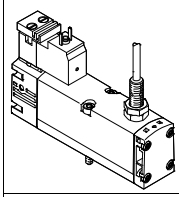
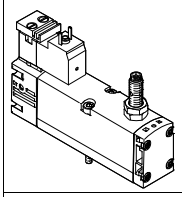
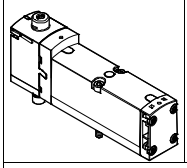
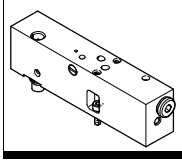
Materials	
Sub-base/manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, reinforced polyamide
Seals	Nitrile rubber, elastomer (support made of steel)
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	Polyurethane

Product weight		
Width	18 mm	26 mm
5/2-way solenoid valve type...		
VSVA-B-M52-MZD-A1-1T1L-APC	–	307 g
VSVA-B-M52-MZD-A1-1T1L-APP	–	264 g
VSVA-B-M52-MZ-A1-1C1-APC	–	332 g
VSVA-B-M52-MZ-A1-1C1-APP	–	289 g
VSVA-B-M52-MZD-A1-1T1L-ANC	–	307 g
VSVA-B-M52-MZD-A1-1T1L-ANP	–	264 g
VSVA-B-M52-MZ-A1-1C1-ANC	–	332 g
VSVA-B-M52-MZ-A1-1C1-ANP	–	289 g
VSVA-B-M52-MZD-A1-1T1L-APX-0.5	–	281 g
VSVA-B-M52-MZD-A2-1T1L-APX-0.5	157 g	–
VSVA-B-M52-MZD-A2-1T1L-APP	140 g	–
VSVA-B-M52-MZD-A2-1T1L-ANP	140 g	–
VSVA-B-M52-MZD-A1-1T1L	–	293 g
VSVA-B-M52-MZD-A2-1T1L	163 g	–
Intermediate plate		
VABF-S4-2-S	203.5 g	–
VABF-S4-1-S	–	295 g

Valve terminals VTSA/VTSA-F, NPT

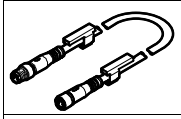
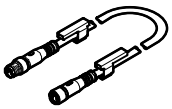
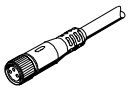
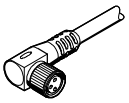
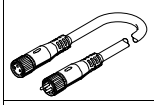
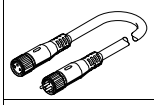
Ordering data – Pilot air switching valve, width 18 mm, 26 mm

FESTO

Ordering data						
	Code	Valve function			Part No.	Type
5/2-way solenoid valve, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F with proximity sensor						
	SS	5/2-way valve, single solenoid, mechanical spring return, with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	PNP	18 mm	**573201**	**VSVA-B-M52-MZD-A2-1T1L-APX-0,5**
				26 mm	**570850**	**VSVA-B-M52-MZD-A1-1T1L-APX-0,5**
	–	5/2-way valve, single solenoid, mechanical spring return, with 2.5 m connecting cable	PNP	26 mm	**560723**	**VSVA-B-M52-MZD-A1-1T1L-APC**
			NPN	26 mm	**560742**	**VSVA-B-M52-MZD-A1-1T1L-ANC**
	–	5/2-way valve, single solenoid, mechanical spring return, with 3-pin sensor push-in connector M8x1	PNP	18 mm	**573202**	**VSVA-B-M52-MZD-A2-1T1L-APP**
				26 mm	**560724**	**VSVA-B-M52-MZD-A1-1T1L-APP**
			NPN	18 mm	**573203**	**VSVA-B-M52-MZD-A2-1T1L-ANP**
				26 mm	**560743**	**VSVA-B-M52-MZD-A1-1T1L-ANP**
	–	5/2-way valve, single solenoid, mechanical spring return, with plug to EN 175301, type C, with 2.5 m connecting cable	PNP	26 mm	**560725**	**VSVA-B-M52-MZ-A1-1C1-APC**
			NPN	26 mm	**560745**	**VSVA-B-M52-MZ-A1-1C1-ANP**
	–	5/2-way valve, single solenoid, mechanical spring return, with plug to EN 175301, type C, with 3-pin sensor push-in connector M8x1	PNP	26 mm	**560726**	**VSVA-B-M52-MZ-A1-1C1-APP**
			NPN	26 mm	**560744**	**VSVA-B-M52-MZ-A1-1C1-ANC**
5/2-way solenoid valve, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F						
	–	5/2-way valve, single solenoid, mechanical spring return		26 mm	**539159**	**VSVA-B-M52-MZD-A1-1T1L**
				18 mm	**539185**	**VSVA-B-M52-MZD-A2-1T1L**
Intermediate plate for pilot air switching valve for valve terminal VTSA/VTSA-F						
	ZO	Intermediate plate, for switching the pilot air from duct 1 to 14		18 mm	**573200**	**VABF-S4-2-S**
				26 mm	**570851**	**VABF-S4-1-S**

Note

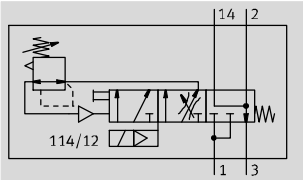
The sensors contained in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a malfunction.

Ordering data					
	Code	Description		Part No.	Type
Pressure switch for intermediate plate for pilot air switching valve					
	WL	Mechanical pressure switch for switchable pilot air supply (only in combination with intermediate plate ZO), with plug M12x1, 4-pin		**8000033**	**SPBA-P2R-G18-W-M12-0,25X**
	WH	Electrical pressure switch for switchable pilot air supply, switching output 2xPNP (only in combination with intermediate plate ZO), with plug M12x1, 4-pin		**8000210**	**SPBA-P2R-G18-2P-M12-0,25X**
Connecting cable for connection of pressure switches					
	GE	• Straight socket, M12x1, 5-pin • Straight plug, M12x1, 4-pin	0.5 m	**8000208**	**NEBU-M12G5-K-0.5-M12G4**
Connecting cable for electrical connection of sensors for switching position sensing					
	–	• Straight socket, M8x1, 3-pin • Straight plug, M12x1, 3-pin	0.5 m	**8000209**	**NEBU-M8G3-K-0.5-M12G3**
	GM	• Straight socket, M8x1, 3-pin • Open end, 3-wire	2.5 m	**541333**	**NEBU-M8G3-K-2,5-LE3**
	GN	• Straight socket, M8x1, 3-pin • Open end, 3-wire	5 m	**541334**	**NEBU-M8G3-K-5-LE3**
	GO	• Angled socket, M8x1, 3-pin • Open end, 3-wire	2.5 m	**541338**	**NEBU-M8W3-K-2,5-LE3**
	GP	• Angled socket, M8x1, 3-pin • Open end, 3-wire	5 m	**541341**	**NEBU-M8W3-K-5-LE3**
	–	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire	2.5 m	**8001660**	**NEBU-M8R3-K-2.5-LE3**
	–	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire	5 m	**8001661**	**NEBU-M8R3-K-5-LE3**
	GQ	• Straight socket, M8x1, 3-pin • Straight plug, M8x1, 4-pin	2.5 m	**554037**	**NEBU-M8G3-K-2,5-M8G4**
	–	Modular system for connecting cables	–	**–**	**NEBU-...** ➔ Internet: nebu
Cover					
	N	Cover cap for manual override, non-detenting	10 pieces	**541010**	**VAMC-S6-CH**
	V	Cover cap for manual override, covered	10 pieces	**541011**	**VAMC-S6-CS**
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter **Accessories** ➔ page 181 or on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug					

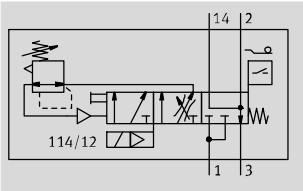
Valve terminals VTSA/VTSA-F, NPT

Technical data – Soft-start valve, width 43 mm

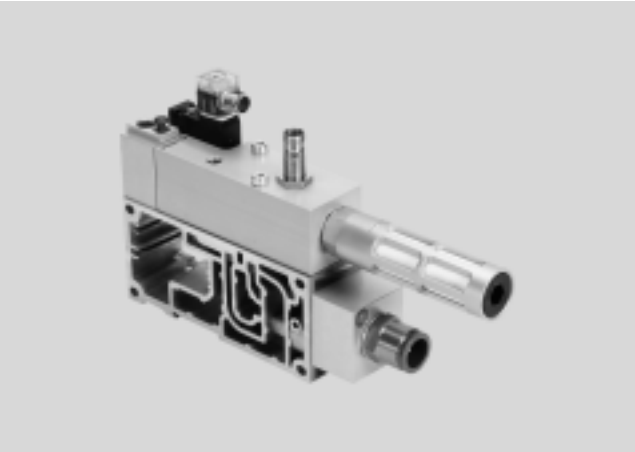
Function
without sensor



with sensor



- Flow rate
  Pressurisation: 3000 l/min
  Exhausting: 3300 l/min
- Module width
  43 mm
- Temperature range
  –5 … +50 °C
- Operating pressure
  2 … 12 bar



Description

Function

The purpose of the soft-start valve is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it.
Switch-on takes place in two stages:

- First the working pressure provided for duct 1 gradually increases (the speed can be adjusted using a flow control screw).
- Once the working pressure in duct 1 reaches a previously set value, the soft-start valve switches the full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory, but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to move immediately to the required switching position; no undefined status is possible.
Duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port only in the normal position, when the valve is not switched. The exhaust air can optionally be ducted with a QS fitting or using a silencer.
A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.

- Note

When using "Protection against unexpected start-up":
Protection against unexpected activation of the manual override (MO) must be guaranteed in all operating modes.

Diagnostics

The piston position of the soft-start valve can be monitored by a sensor with integrated LED display. This sensor registers whether the valve has switched and thus whether the valve terminal is being supplied with air. Pressure sensing via a pressure gauge (optional) is also possible.
The soft-start valve can alternatively be ordered with a sensor. Due to the calibration that is required, there is no provision for subsequent retrofitting of a sensor.
Connecting cables with integrated LED display are provided for displaying the signal status.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft-start valve or with internal or external pilot air via the various end plate variants. The type of pilot air supply is determined by the seal of the soft-start valve.
The scope of delivery of the soft-start valve includes both the seal for internal pilot air supply (with hole) and the seal for external pilot air supply (without hole).

Creation of pressure zones with a soft-start valve

The soft-start valve can be used for the pneumatic compressed air supply of the valve terminal or of a pressure zone. The soft-start valve may only be used as the single compressed air supply component on valve terminals with a pressure zone or within a pressure zone.
If a soft-start valve in combination with a right-hand end plate (code XP3) is chosen for a pressure zone, a supply plate with a blanking plug in duct 1 (code W) is required in this pressure zone.
When using a soft-start valve, an air supply plate (with blanking plug in duct 1) is generally also required for this pressure zone for removal of the exhaust air (duct 3/5).
An air supply plate is not required if the exhaust air (duct 3/5) in a pressure zone with soft-start valve can be removed via the right-hand end plate.

Valve terminals VTSA/VTSA-F, NPT

Data sheet – Soft-start valve, width 43 mm

Restrictions

Compressed air supply	Exhaust air	Pilot air supply	Reverse operation
There must be no other elements supplying compressed air in the pressure zone in which the soft-start valve is being operated.	Exhaust air cannot be discharged via the soft-start valve. If it is being used in a pressure zone with duct 3/5 separated, an exhaust plate is required.	If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal.	The soft-start valve is not approved for reverse operation.

Note

Setting options as well as drawings with descriptions of the components for the soft-start valve can be found in the user documentation.
The adjusting screws are freely accessible in the built-in state.

General technical data	
Design	Piston spool valve
Actuation type	Electric
Sealing principle	Soft
Type of mounting	On sub-base, ISO size 1 to ISO 5599-2
Mounting position	Any
Valve function	Soft-start function
Manual override	Detenting, self-resetting via electrical control signal, normal position on top ➔ page143
Reset method	Mechanical spring
Type of control	Piloted
Pilot air supply	Internal, external
Direction of flow	Non-reversible
Piston position sensing	Switching position via sensor

Standard nominal flow rate [l/min]	
Pressurisation	3000
Exhausting	3300

Operating and environmental conditions			
Type		VABF-S6-1-P5A4-...-1	VABF-S6-1-P5A4-...-2A
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes about the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[bar]	2 ... 12	2 ... 10
Switchover pressure presetting	[bar]	4	
Ambient temperature	[°C]	–5 ... +50	
Note on materials		Conforms to RoHS	
CE marking (see declaration of conformity)		–	To EU Low Voltage Directive

Valve switching times [ms]		
Valve switching time	On	17
	Off	50

Electrical data – Soft-start valve			
Type		VABF-S6-1-P5A4-...-1	VABF-S6-1-P5A4-...-2A
Electrical connection		Plug type C to EN 175301-803, square design	
Nominal operating voltage	[V]	24 DC	110 AC
Operating voltage range	[V]	24 DC ±10%	110 AC ±10%
Coil characteristics		24 V DC: 2.5 W	110/120 V AC: 50/60 Hz, 3.0 VA pick-up power 110/120 V AC: 50/60 Hz, 2.4 VA holding capacity
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)	

Electrical data – Sensor			
Type		SIEN-M12B-PS-S-L	SIEN-M12B-NS-S-L
Electrical connection		Plug M12x1 to EN 60947-5-2, 4-pin	
Switching output		PNP	NPN
Switching element function		N/O contact	
Switching status display		Yellow LED	
Operating voltage range	[V DC]	10 ... 30	
Residual ripple	[%]	±10	
Rated operating voltage	[V DC]	24	
Sensor idle current	[mA]	10	
Max. output current	[mA]	200	
Max. voltage drop	[V]	2	
Max. switching frequency	[Hz]	3,000	
Protection against short circuit		Pulsed	
Protection against polarity reversal for sensor		For all electrical connections	
Measuring principle		Inductive	
Piston position sensing		Switching position via sensor	

Materials – Soft-start valve	
Housing	Wrought aluminium alloy
Seals	Nitrile rubber
Screws	Galvanised steel

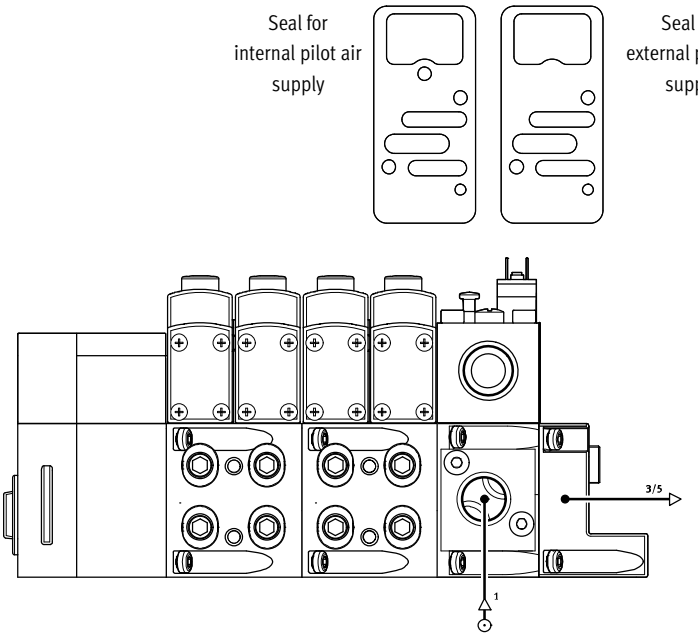
Example 1: Pressure zone with soft-start valve and pilot air supply

Internal, external pilot air supply

Requirements
- Compressed air supply via soft-start valve
- Right-hand end plate[1]: blanking plug in duct 1

For internal pilot air supply:
- Seal (soft-start valve - manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: blanking plug in duct 14

For external pilot air supply:
- Seal (soft-start valve - manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate



1) With this configuration, a right-hand end plate with pilot air selector is not possible, as it does not allow the discharge of exhaust air

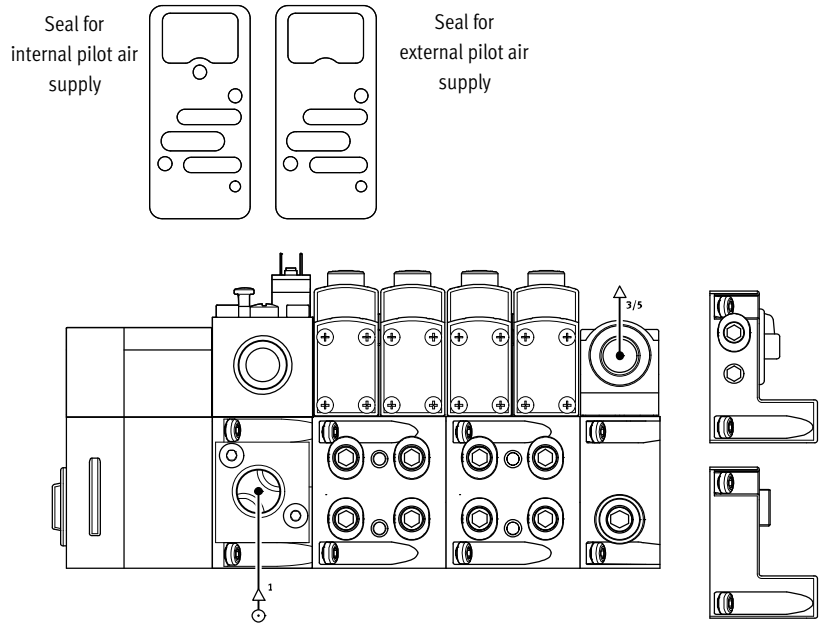
Example 2: Pressure zone with soft-start valve, supply plate and pilot air supply

Internal, external pilot air supply

Requirements
- Compressed air supply via soft-start valve
- Supply plate: blanking plug in duct 1
- Right-hand end plate: blanking plug in duct 1, 3, 5 or
- Right-hand end plate with pilot air selector

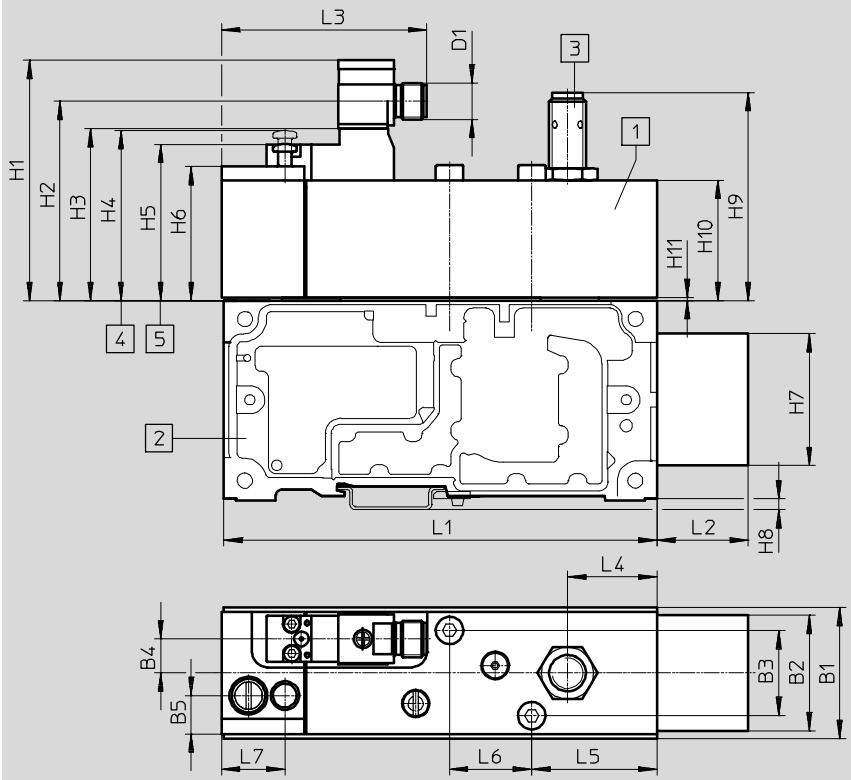
For internal pilot air supply:
- Seal (soft-start valve - manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: blanking plug in duct 14 or
- End plate with coding (position 2, internal pilot air supply)

For external pilot air supply:
- Seal (soft-start valve - manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate or
- End plate with coding (position 1, external pilot air supply)



Dimensions Download CAD data ➔ **www.festo.com**

Soft-start valve



1 Soft-start valve, (port pattern to ISO 5599-2)

2 Manifold sub-base with connecting adapter (ducts 2 and 4), pneumatic connection ½" NPT

3 Soft-start valve optionally with sensor or protective cap

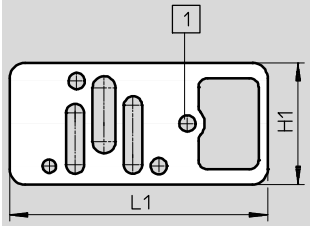
4 Normal position (not actuated)

5 Switching position (actuated)

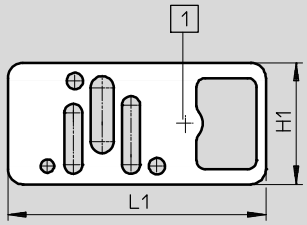
Type	B1	B2	B3	B4	B5	D1	L1	L2	L3	L4	L5	L6	L7
VABF-S6-1-P5A4-N12-4- ...	43	36.5	28	11.2	12.6	M12x1	142	30	67.3	29.3	41	27	20.8

Type	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11
VABF-S6-1-P5A4-N12-4- ...	78.9	65.5	56.4	55.9	51.5	44	41.2	3.5	68.3	39.5	1

Seal[1] between soft-start valve and manifold sub-base



1 Hole, internal pilot air supply



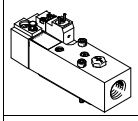
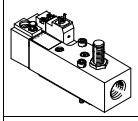
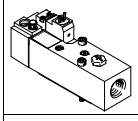
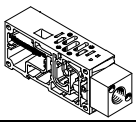
1 No hole, external pilot air supply

Type	H1	L1
VABD-S6- ...	40	84.8

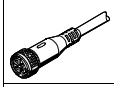
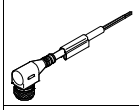
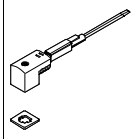
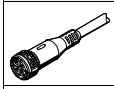
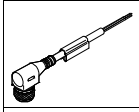
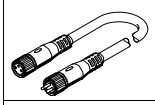
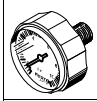
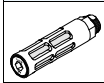
1) Seals included with the manifold sub-base

Valve terminals VTSA/VTSA-F, NPT

Technical data – Soft-start valve, width 43 mm

Ordering data				
	Description	Weight [g]	Part No.	Type
Soft-start valve, 24 V DC				
	Without sensor output, pneumatic connection ½" NPT	590	**558231**	**VABF-S6-1-P5A4-N12-4-1**
	With sensor output PNP, pneumatic connection ½" NPT	605	**558232**	**VABF-S6-1-P5A4-N12-4-1-P**
	With sensor output NPN, pneumatic connection ½" NPT	605	**558234**	**VABF-S6-1-P5A4-N12-4-1-N**
Soft-start valve, 110 V AC				
	Without sensor output, pneumatic connection ½" NPT	590	**558229**	**VABF-S6-1-P5A4-N12-4-2A**
Manifold sub-base				
	Prepared for mounting of a soft-start valve (ports for ducts 2 and 4 combined), pneumatic connection ½" NPT	570	**556988**	**VABV-S6-1Q-N12**

Ordering data

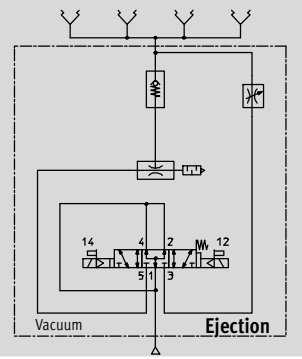
Name	Code	Description		Part No.	Type
Protective cap					
	–	M12, for sealing the sensor opening	10 pieces	**165592**	**ISK-M12**
Electrical connection for soft-start valve					
	P1	• Angled socket, type C, 2-pin, with LED • Straight plug, M12x1, 2-pin • 24 V DC		**188024**	**MSSD-EB-M12-MONO**
	GB	• Straight socket, M12x1, 5-pin • Open end, 4-wire	5 m	**541328**	**NEBU-M12G5-K-5-LE4**
	–	• Angled socket, M12x1, 5-pin • Open end, 4-wire	5 m	**541329**	**NEBU-M12W5-K-5-LE4**
	GG	• Angled socket, type C, 3-pin, with LED • Open end, 3-wire • 24 V DC, PVC	2.5 m	**151688**	**KMEB-1-24-2,5-LED**
	GH		5 m	**151689**	**KMEB-1-24-5-LED**
	GJ		10 m	**193457**	**KMEB-1-24-10-LED**
	GK	• Angled socket, type C, 3-pin • Open end, 3-wire • 230 V AC, PVC	2.5 m	**151690**	**KMEB-1-230AC-2,5**
	GL		5 m	**151691**	**KMEB-1-230AC-5**
Connecting cable for electrical connection of the proximity sensor					
	–	• Straight socket, M12x1, 5-pin • Open end, 4-wire	5 m	**541328**	**NEBU-M12G5-K-5-LE4**
	GC	• Angled socket, M12x1, 5-pin • Open end, 4-wire	5 m	**541329**	**NEBU-M12W5-K-5-LE4**
	–	Modular system for connecting cables		**–**	**NEBU-...** ➔ Internet: nebu
Pressure gauge					
	–	0 ... 10 bar, pneumatic connection M5		**526323**	**MA-27-10-M5**
Silencer					
	–	Connecting thread NPT	½" NPT	**12741**	**U-½-B-NPT**
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter **Accessories** ➔ page or on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug					

Valve terminals VTSA/VTSA-F, NPT

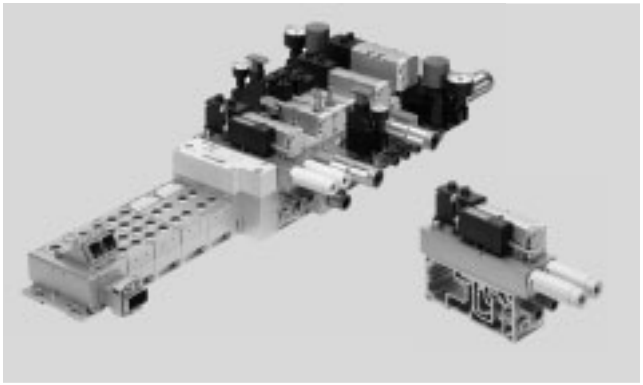
Technical data – Vacuum block

FESTO

Function



- Width, vacuum block 53 mm
- Voltage 24 V DC
- Operating pressure 4 ... 8 bar



Description

The vacuum block can be integrated into the existing valve terminal VTSA/VTSA-F. To do this, the vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm. The vacuum block is used in conjunction with a suction gripper to pick up, hold and place components. Picking up and holding is carried out by means of a vacuum by a suction gripper. Once the component has been positioned, it is released by an an ejector pulse. This ejector pulse is created by pressurising the vacuum system so that the vacuum briefly breaks down. The ejector pulse is adjustable.

- Note

The vacuum block VABF-S4-1-V2B1 can be operated in combination with the vertical stacking for pilot air switch-off (intermediate plate VABF-S4-1-S plus 5/2-way valve) on the valve terminal VTSA.

Function

The intended use of the vacuum block VABF-S4-1-V2B10 ... is to generate a vacuum. The generated vacuum and a suction gripper produce a force by means of which a workpiece can be gripped and transported. The supply of compressed air for vacuum generation is controlled by a solenoid valve. The vacuum is generated by actuating solenoid coil 12.

The setpoint value set at duct B for the generated vacuum is monitored via a vacuum sensor (with switching output). Vacuum generation reverts to a self-latching loop phase after reaching the set reference value. The vacuum block controls the vacuum generation process independently within the range of the set switching points (air-saving function).

The integrated solenoid valve is used to generate an ejector pulse by activating coil 14. The workpiece is thus safely released from the suction and the vacuum is rapidly broken down. The length of the ejector pulse can be influenced by the duration of the electrical pulse. The strength of the ejector pulse is influenced by the adjustable flow control valve.

- Note

In the absence of electric or pneumatic supply when the valve is in the "create vacuum" or "air saving" state, the valve reverts to the "generate vacuum" position.

Operating mode of the air-saving function (LS)

If the desired threshold value (1) (turn off suction) is reached for the vacuum, vacuum generation is automatically switched off. Non-return valves prevent the reduction of the vacuum. Nonetheless, leakage (e.g. due to rough workpiece surfaces) will slowly reduce the vacuum. If the pressure drops below the set threshold value (2) (turn on suction), vacuum generation is switched on automatically. Vacuum is generated until the set threshold value (1) (turn off suction) is reached again.

Threshold value to switch off suction (air-saving function) (1):

The vacuum generator is switched off simultaneously with the setting of output Out A. The preset value is -700 mbar.

Threshold value to switch on suction (2):

The threshold value (2) should always be above the switching point of duct B (3) "vacuum sensing". The gap between (2) and (3) should be at least 50 mbar.

- Note

Setting options and further instructions are described in the operating instruction and/or documentation VABF-S4-1-V2B1... in the Festo Support Portal.
➔ Internet

Valve terminals VTSA/VTSA-F, NPT

FESTO

Technical data – Vacuum block

General technical data		
Valve function		5/3-way, pressurised
Design		Non-modular
Mounting position		Any
Nominal width of laval nozzle (vacuum generation)	[mm]	2.0
Ejector characteristics		High vacuum, standard
Integrated functions		• Electric ejector pulse valve, • Flow control valve • On-off valve, electrical • Electric air-saving circuit • Non-return valve • Open silencer • Vacuum switch
Silencer design		Open
Measured variable		Relative pressure
Measuring principle		Piezoresistive
Switching function		Threshold value comparator
Protection against short circuit		Yes
Protection against polarity reversal		For all electrical connections
Inductive protective circuit		Adapted to MZ, MY, ME coils
Switching element function		N/O contact
Threshold value setting range	[bar]	–0.999 ... 0 (recommended operating range: –0.95 ... –0.05)
Hysteresis setting range	[bar]	–0.9 ... 0
Power supply, vacuum block		Via own plug M12
Pneumatic supply, vacuum block		Via valve terminal VTSA/VTSA-F
Ejector pulse		Intensity adjustable via flow control screw
Actuation type • Solenoid valve • Vacuum block		 Electrically activated Vacuum generation via Venturi nozzle
Type of control - solenoid valve		Piloted
Direction of flow		Non-reversible
Exhaust function		With flow control (duct 3 and 5)
Type of mounting		Via through-hole, screwed onto manifold sub-base, width 26 mm
Manual override • for vacuum generation • for ejector pulse		Detenting, non-detenting, covered Yes, solenoid coil 12 (is retained) Yes, solenoid coil 14 (non-detenting), (only effective when power supply switched off)
Valve switching status display		LED
Pneumatic connections		
Supply port	1, 3	Via the manifold sub-base of the valve terminal, width 26 mm
Exhaust port	3/5	Via modular silencer for vacuum block
Working port (vacuum port)	2	Via the manifold sub-base of the valve terminal (QS push-in fitting – vacuum), G¼
Ports	4	Via the manifold sub-base of the valve terminal (sealed with blanking plug type B-¼)

Valve terminals VTSA/VTSA-F, NPT

Technical data – Vacuum block

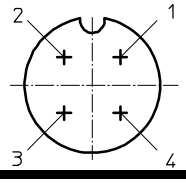
Technical data, pressure switch - Vacuum block (delivery status)		
Duct A: air-saving function		
• Switching behaviour		Threshold value comparator
• Switching point	[mbar]	–700
• Hysteresis	[mbar]	200
• Switching characteristic		NO (normally open contact)
Duct B, vacuum sensing		
• Switching behaviour		Threshold value comparator
• Switching point	[mbar]	–400
• Hysteresis	[mbar]	5
• Switching characteristic		NO (normally open contact)

Note

Setting options for duct A and duct B and further instructions are described in the operating instruction and/or documentation VABF-S4-1-V2B1... in the Festo Support Portal.
➔ Internet

Electrical data		
Electrical connection		4-pin plug to ISO 15407-2 (separate power supply to the vacuum block, not via valve terminal)
Nominal operating voltage	[V DC]	24
Operating voltage range	[V DC]	21.6 ... 26.4
Duty cycle	[%]	100
Max. output current	[mA]	50
Voltage drop	[V]	≤1.5
Idle current	[mA]	50 ... 150 (dependent on the switching status of the solenoid coils)
Coil characteristics	[V DC]	24
Power consumption (Coil characteristics)	[W]	1.3
Overload protection		Yes
Accuracy (full scale)	[% FS]	±3
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)

Electrical connection[1)]



Connector plug M12x1, 4-pin to EN 61076-2-101	Pin1 – + 24 V DC (brown (BN))	Supply voltage
	Pin2 – Out B (white (WH))	Switching output B (duct B)
	Pin3 – 0 V DC (blue (BU))	0 DC V
	Pin4 – Out A (black (BK))	Switching output A (duct A)

1) Max. permissible signal line length: 5 m

Valve terminals VTSA/VTSA-F, NPT

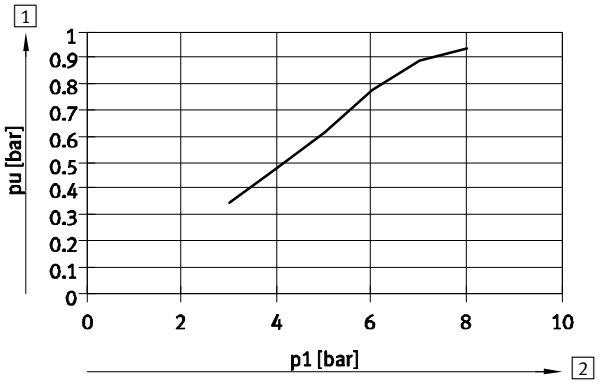
Technical data – Vacuum block

Operating and environmental conditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating medium		Unlubricated operation
Operating pressure	[bar]	4 ... 8
Nominal operating pressure	[bar]	6
Pressure measuring range	[bar]	–1 ... 0
Partial vacuum	[bar]	Up to approx. 0.9 (as a function of operating pressure)
Ambient temperature	[°C]	0 ... 50
Temperature of medium	[°C]	0 ... 50

Materials	
Housing, jet nozzle	Wrought aluminium alloy
Screws	Galvanised steel
Seals	NBR
Plug housing	Nickel-plated die-cast zinc
Plug contacts	Gold-plated brass
Inspection window on pressure sensor	PA
Pressure sensor keyboard	TPE-U
Note on materials	RoHS-compliant

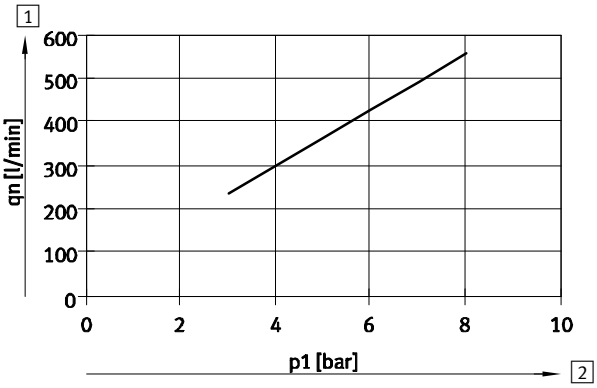
Pressure ratios, air consumption and flow rate

Vacuum as a function of operating pressure



1 Vacuum
2 Operating pressure

Air consumption as a function of operating pressure



1 Air consumption
2 Operating pressure

Valve terminals VTSA/VTSA-F, NPT

Technical data – Vacuum block

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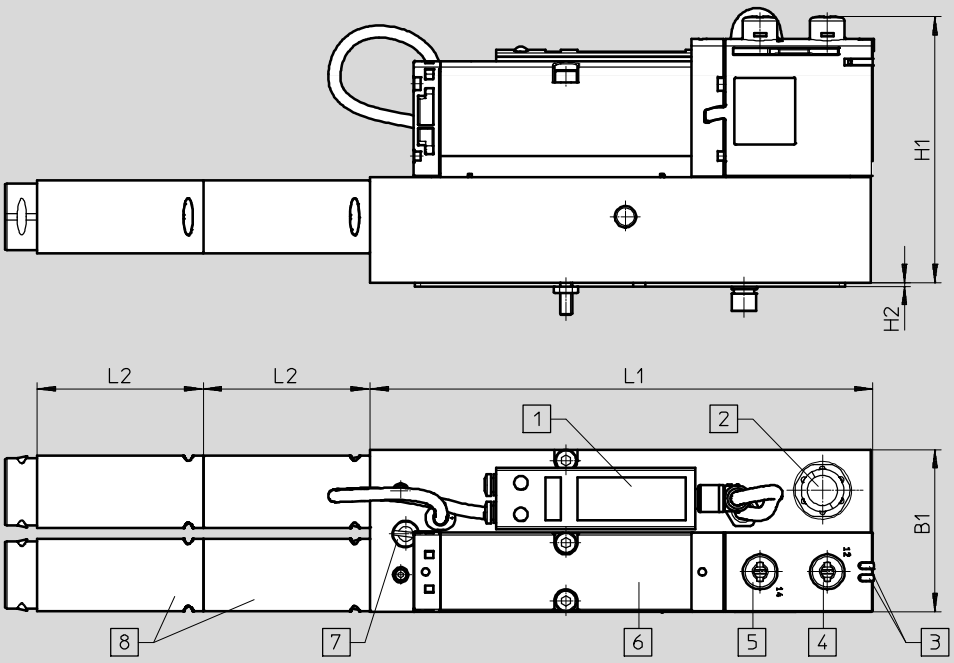
Dimensions Download CAD data ➔ **www.festo.com**

Vacuum block



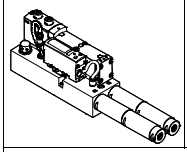
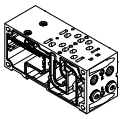
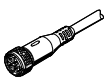
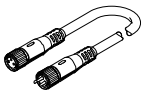
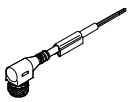
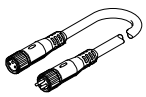
1 Pressure sensor with LCD display and operating buttons
2 Connector for electrical connection and vacuum sensing (M12, 4-pin)
3 LED switching status display for solenoid valve
4 Manual override for vacuum generation
5 Manual override for ejector pulse (only effective when the power supply is switched off)
6 Solenoid valve
7 Flow control screw for adjusting the intensity of the ejector pulse
8 Modular silencer

Type	B1	H1	H2	L1	L2
VABF-S4-1-V2B1-C-VH-20	53	87.1	1.2	164.7	54.2

Valve terminals VTSA/VTSA-F, NPT

FESTO

Technical data – Vacuum block

Ordering data					
	Code	Description		Part No.	Type
Vacuum block for valve terminal VTSA/VTSA-F					
	VB	Vacuum block for valve terminal VTSA/VTSA-F with air-saving function and adjustable ejector pulse	1120 g	**571425**	**VABF-S4-1-V2B1-C-VH-20**
Manifold sub-base					
	L[2]	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4	26 mm	–[1]	**VABV-S4-...**
	LK[2]	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4 with small QS fitting	26 mm	–[1]	**VABV-S4-...**
Connecting cable					
	–	• Straight socket, M12x1, 5-pin • Open end, 4-wire	2.5 m	**550326**	**NEBU-M12G5-K-2.5-LE4**
	–	• Straight socket, M12x1, 5-pin • Open end, 4-wire	5 m	**541328**	**NEBU-M12G5-K-5-LE4**
	–	• Straight socket, M12x1, 4-pin • Straight plug, M12x1, 4-pin	2.5 m	**18684**	**KM12-M12-GSGD-2.5**
	–	• Straight socket, M12x1, 4-pin • Straight plug, M12x1, 4-pin	5 m	**18686**	**KM12-M12-GSGD-5**
	GC	• Angled socket, M12x1, 5-pin • Open end, 4-wire	5 m	**541329**	**NEBU-M12W5-K-5-LE4**
	–	Modular system for connecting cables		**–**	**NEBU-...** ➔ Internet: nebu
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter **Accessories** ➔ page 181 or on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug					

1) The manifold sub-base for use with the vacuum block can only be ordered via the valve terminal configurator and therefore does not have a separate part number.
2) Code letter within the order code for a valve terminal configuration.

Valve terminals VTSA/VTSA-F, NPT

Adaptation to width 65 mm

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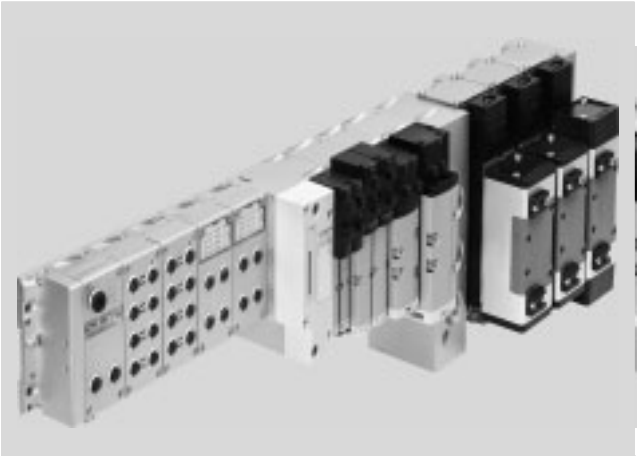
- Valve width 65 mm
  ISO size 3
- Voltage
  24 V DC
- Flow rate
  Up to 4000 l/min
- Temperature range
  –5 ... +50 °C
- Operating pressure
  –0.9 ... 10 bar



Description

Function

The adaptation of valves, regulator and flow control plates of width 65 mm, ISO size 3 in type 04 technology further expands the scope of application of the valve terminal VTSA/VTSA-F:

- 5 valve sizes with pneumatic function integration on a valve terminal VTSA/VTSA-F.
- Max. flow rate up to 4,000 l/min.
- Max. 26 solenoid coils of width 65 mm, ISO size 3 can be adapted to the valve terminal VTSA/VTSA-F. The total number of solenoid coils of all widths must not exceed 32.

Restrictions

End plate with pilot air selector

If components of ISO size 3 are used, the end plate with pilot air selector is not available for selection.

Pilot air supply via adapter plate

If no pneumatic components are installed on the left-hand side of the adapter plate (electrical components only), ducts 12 and 14 of the adapter plate must be sealed with blanking plugs.

Pressure zones

Max. 2 pressure zones are possible with ISO size 3.

Valve terminals VTSA/VTSA-F, NPT

Key features – Adaptation to width 65 mm

Equipment options

Valve functions for width 65 mm, ISO size 3

- 5/2-way valve
  - Single solenoid, pneumatic spring/mechanical spring
  - Double solenoid
  - Double solenoid with dominant signal
- 5/3-way valve
  - Mid-position pressurised
  - Mid-position closed
  - Mid-position exhausted

Special features

Fieldbus connection/CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

AS-Interface

- 1 to 8 valve positions/max. 8 solenoid coils. Auxiliary power supply is required.

Combinable

- Width 65 mm: valve flow rate up to 4000 l/min
- Width 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal. Width 65 mm is mounted at the end of the VTSA/ VTSA-F configuration via adapter VABA ....

Note

The total number of solenoid coils of all widths must not exceed 32.

Valve terminal configurator

➔ Internet: www.festo.com

A valve terminal configurator is available to help you select a suitable VTSA/VTSA-F valve terminal. This makes it much easier to order the right product.

The valve terminals are fully assembled according to your order specification and are individually checked. This reduces assembly and installation time to a minimum.

Order a valve terminal VTSA using the order code:

Ordering system for VTSA
➔ Internet: vtsa

Ordering system for CPX
➔ Internet: cpx

Order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F
➔ Internet: vtsa-f

Ordering system for CPX
➔ Internet: cpx

Note

Please note that despite the basic configuration for ISO size 3 valves

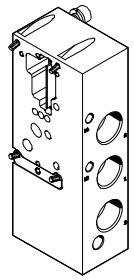
- the manual override is always non-detenting
- exhaust air 3/5 of the adapter plate for ISO size 3 is always routed separately
- there is no option for 90° connection plate, outlet at bottom
- there is no option for sintered silencers
- there is no option for pneumatic accessories

Valve terminals VTSA/VTSA-F, NPT

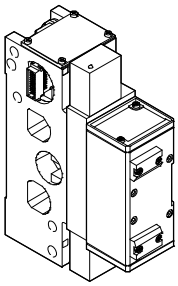
Peripherals – Pneumatic components, width 65 mm

Overview of modules for width 65 mm, ISO size 3

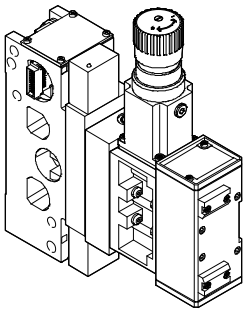
ISO 5599-2 size 3



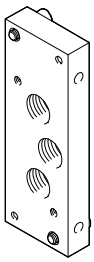
Adapter plate



Valve with manifold sub-base



Vertical stacking



End plate

Pneumatics

Pneumatic modules

- Manifold sub-base for ISO valves
- Size 3: (½" NPT) 4000 l/min

Adapter plate

- Pressure supply connection duct 1
- Exhaust connection duct 3/5 (separated)
- External pilot air supply connection (optional) for pneumatic components on the left-hand side

Pneumatic modules

- Manifold sub-base for one ISO valve
- Pilot control via intermediate solenoid plate
- ISO size 3

Vertical stacking

- Valves
- Flow control plates
- Intermediate pressure regulator plates
- Pressure gauge
- Creation of pressure zones with 10 bar or vacuum (with external pilot air supply only)

Information on valve activation for ISO size 3

- All intermediate solenoid plates feature a non-detenting manual override
- Valve terminals with internal pilot air supply: restricted pressure range
- Valve terminals with external pilot air supply: pressure zones up to 10 bar or vacuum operation possible. In this case, the pilot air supply must be regulated and supplied externally.

Additional modules

- Flow control plates: one-way flow control valves can be mounted between the manifold sub-base and the valve so that the speed of travel can be set separately for single and double-acting cylinders
- Pressure regulators: intermediate pressure regulator plates for setting the contact pressure of a cylinder, either separately on duct 1, 2 or 4, or shared by 2 and 4
- Pressure gauge on pressure regulator

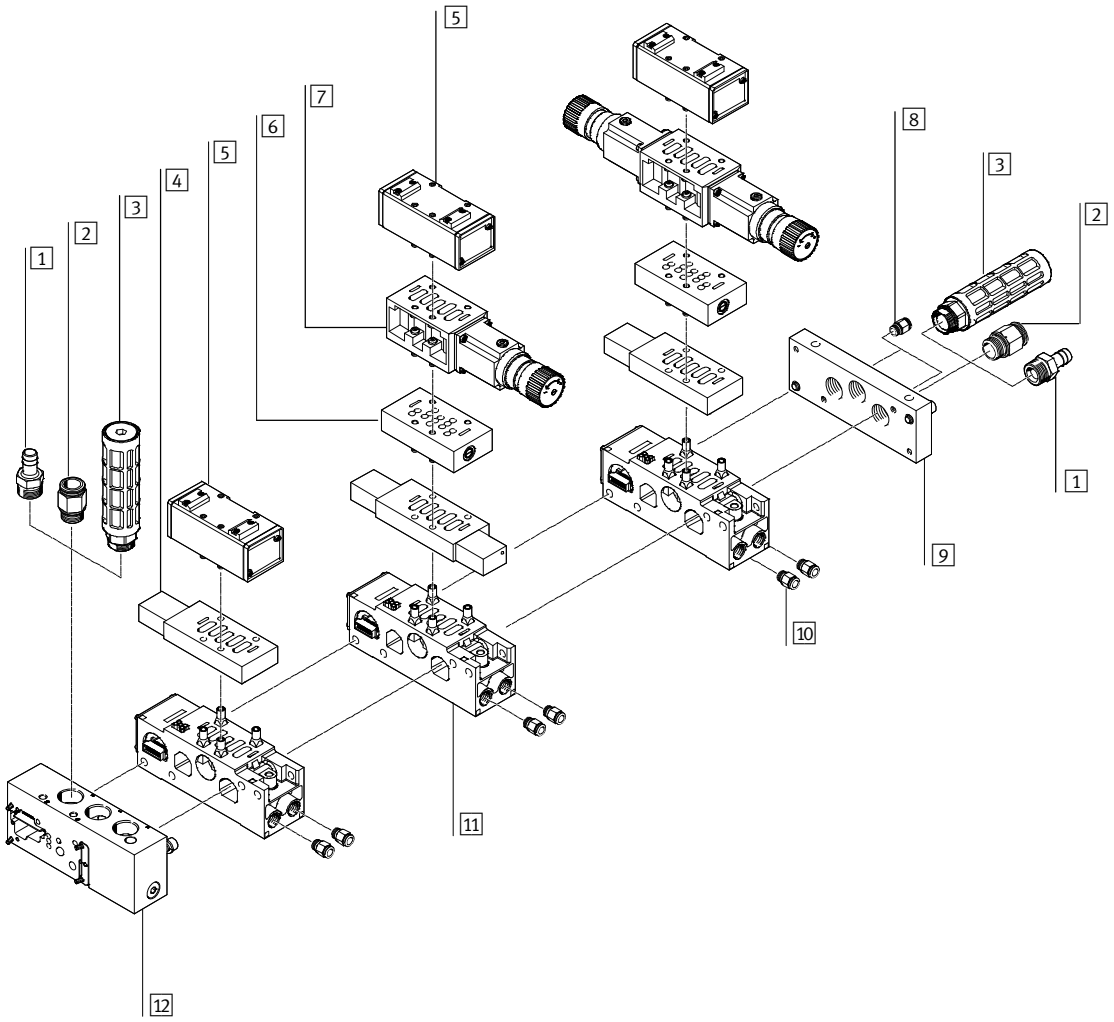
Flexible compressed air supply

- Compressed air supply via the adapter plate or the right-hand end plate
- With large valve terminals, compressed air can be supplied at both sides
- Creation of pressure zones: maximum of 2 pressure zones, up to 10 bar as well as for vacuum, are possible for all valve sizes. Compressed air supply at both sides is essential in this case
- Regulated external pilot air supply should be used for pressures ‹ 3 bar

Options

- Vacant positions for subsequent extensions
- All pneumatic connections can also be supplied with a G thread

Pneumatic components of width 65 mm, ISO size 3



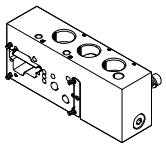
		Brief description	➔ Page/Internet
1	Female hose connector 1"	–	181
2	Fitting	For compressed air supply	181
3	Silencer	For exhaust air	181
4	Intermediate solenoid plate	For pneumatically actuated standard valves	170
5	Valve	Pneumatically actuated standard valve	170
6	Flow control plate	For exhaust air flow control	171
7	Intermediate pressure regulator plate	–	171
8	Fitting	For pilot air	181
9	End plate	Right-hand end plate	171
10	Fitting	For supply air (QS 16, QS 12)	181
11	Manifold sub-base	For linking the valve terminal	171
12	Adapter plate VABA ...	For adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F	171

Valve terminals VTSA/VTSA-F, NPT

Key features – Pneumatic components, width 65 mm

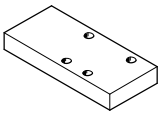
Key features – Pneumatic components

Adapter plate VABA ...



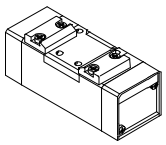
The adapter plate VABA ... is used for adapting of valves of width 65 mm ISO size 3 to valve terminal VTSA/VTSA-F. Connections for supply/exhaust air and pilot air supply are available. The external pilot air used here supplies the valve terminal with valves of width 18 ... 52 mm on the left-hand side of the adapter. The external pilot air supply for the valves with a width of 65 mm, ISO size 3 is provided via the end plate IEPR ....

Blanking plates



Blanking plates are used to seal off vacant valve positions. No intermediate solenoid plate is mounted underneath the blanking plate. This depends on the valve used and must be ordered with the valve if the terminal is extended at a later date.

Valves and pilot control



The valves used are pneumatically actuated standard valves that are controlled by means of an intermediate solenoid plate.

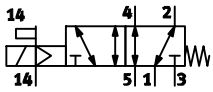
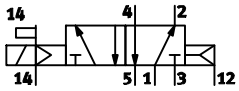
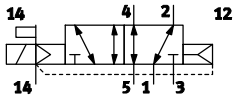
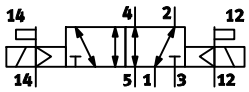
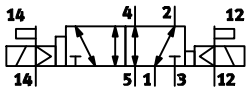
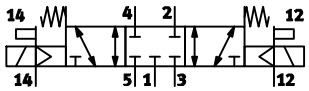
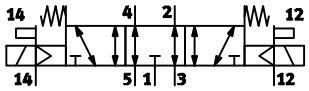
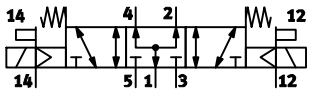
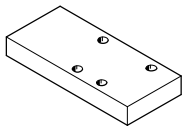
Valves and flow lines

The selection of pilot air supply is made at the intermediate solenoid plate by configuring two plugs. Air can be taken from the supply air, or from a separate air supply. A separate pilot air supply is required in principle if supply pressure is less than 3 bar (including vacuum). In this case it is advisable to restrict the pilot air supply to max. 10 bar with a suitable regulator.

Valve terminals VTSA/VTSA-F, NPT

Key features – Pneumatic components, width 65 mm

The following circuit symbols are shown as solenoid valves and are the combination (set) consisting of pneumatic valve with corresponding intermediate solenoid plate. The symbols printed on the components can therefore vary.

Valve function				
Code	Circuit symbol	Type	Width 65 mm	Description
O		MUH-5/2-D-3-FRC-VI	■	5/2-way valve, single solenoid • With intermediate solenoid plate • Mechanical spring
–		MUH-5/2-D-3C-VI	■	5/2-way valve, single solenoid • With intermediate solenoid plate • Pneumatic spring
M		MUH-5/2-D-3-L-SC-VI	■	5/2-way valve, single solenoid • With intermediate solenoid plate • Pneumatic spring, air spring supplied by external pilot air
J		JMUH-5/2-D-3C-VI	■	5/2-way valve, double solenoid • With intermediate solenoid plate
D		JDMUH-5/2-D-3C-VI	■	5/2-way valve, double solenoid • With intermediate solenoid plate • Dominant signal
G		MUH-5/3G-D-3C-VI	■	5/3-way valve • With intermediate solenoid plate • Mid-position closed
E		MUH-5/3E-D-3C-VI	■	5/3-way valve • With intermediate solenoid plate • Mid-position exhausted
B		MUH-5/3B-D-3C-VI	■	5/3-way valve • With intermediate solenoid plate • Mid-position pressurised
L		IAP-04-D-3	■	Blanking plate

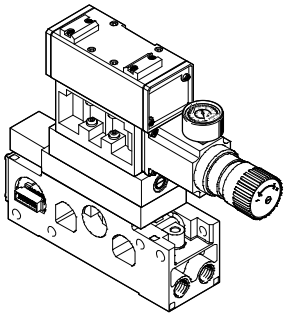
- Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Valve terminals VTSA/VTSA-F, NPT

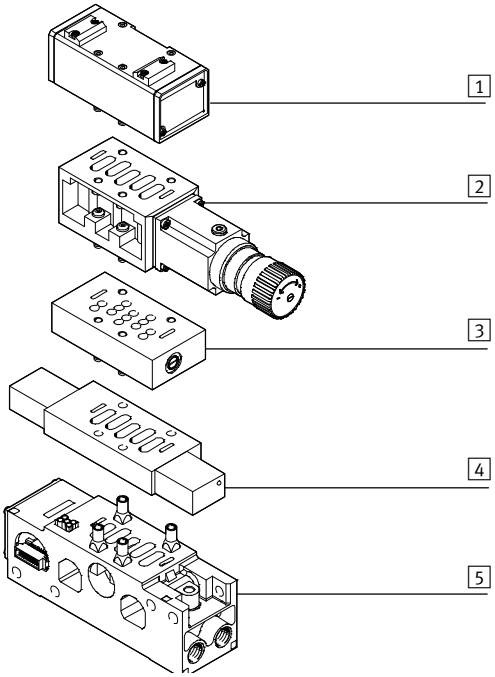
Key features – Pneumatic components, width 65 mm

Vertical stacking, width 65 mm



Additional components can be added to each ISO size 3 valve position between the sub-base (manifold sub-base) and the valve. These functions are known as vertical stacking modules and enable special functioning or control of an individual valve position.

Vertical stacking components



1 Valve ISO size 3
2 Intermediate pressure regulator plate
3 Flow control plate
4 Intermediate solenoid plate
5 Manifold sub-base with port pattern to DIN ISO 5599-2

Note

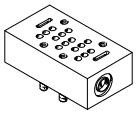
Certain combinations are not possible due to the design of the individual vertical stacking components.

Valve terminals VTSA/VTSA-F, NPT

Key features – Pneumatic components, width 65 mm

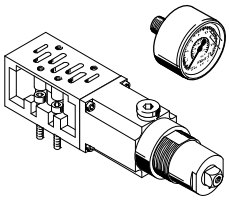
FESTO

Flow control plate, width 65 mm



Intermediate plate with integrated exhaust air restrictors at ports 3 and 5 for regulating cylinder speed.

Intermediate pressure regulator plate and pressure gauge, for width 65 mm

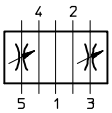
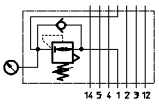
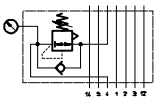
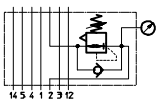
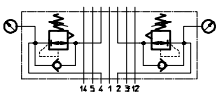


Intermediate plate with integrated pressure regulator for regulating pressure at

- Ports 2 and 4 (B, A)
- Port 4 (A)
- Port 2 (B)
- Port 1 (P)

Easy pressure adjustment
Pressure gauges can be screwed directly into the intermediate pressure regulator plate to adjust the pressure.

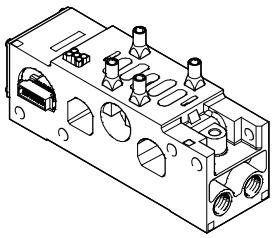
Functions

Code	Circuit symbol	Width 65 mm	Description
X		■	Flow control plate (with two one-way flow control valves for exhaust air flow control)
ZA		■	Intermediate pressure regulator plate, port 1
ZB		■	Intermediate pressure regulator plate, port 4
ZC		■	Intermediate pressure regulator plate, port 2
ZD		■	Intermediate pressure regulator plate, ports 2 and 4
S T R		■	Isolating disc for creating pressure zones Duct separation 1, 3, 5 Duct separation 1 Duct separation 3, 5
T		–	Pressure gauge for regulator, max. 10 bar
–		–	Pressure gauge for regulator, max. 16 bar

Valve terminals VTSA/VTSA-F, NPT

Key features – Pneumatic components, width 65 mm

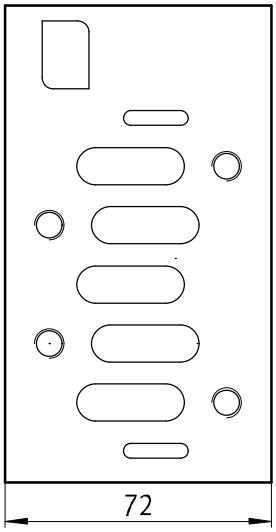
Manifold sub-base for valves, width 65 mm



Adaptation to size 65 mm ISO size 3 is based on a modular system which consists of manifold sub-bases and valves. The manifold sub-bases contain a duct seal and an electrical interlinking module, are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the connection ducts for supplying compressed air to and exhausting from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.
Each manifold sub-base is connected to the next using two screws.

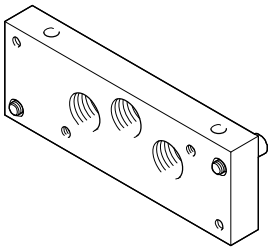
Individual valve terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended, even for width 65 mm, ISO size 3.

Port pattern to ISO 5599-2 of the manifold sub-base for valves with width 65 mm



Compressed air supply and exhausting

Right-hand end plate



With the adaptation to width 65 mm ISO size 3, compressed air is supplied via the right-hand end plate and/or the adapter plate VABA ....

Exhausting is via silencers or ports for ducted exhaust air on the adapter plate VABA ... and/or on the right-hand end plate.

The external pilot air supply for the valves with a width of 65 mm, ISO size 3 is provided via the end plate IEPR ....

Pilot air supply

When using valves with a width of 65 mm, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....
The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR ....

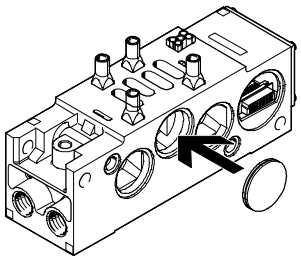
Internal pilot air supply
Internal pilot air supply can be selected if the working pressure is between 3 ... 10 bar.
The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Ports 12 and 14 on the right-hand end plate are sealed with a blanking plug.

External pilot air supply
If the working pressure is not within the range from 3 ... 10 bar, you must operate the valves with a width of 65 mm, ISO size 3 using external pilot air supply. The pilot air supply is then supplied via ports 12 and 14 on the right-hand end plate.

Note

If a gradual pressure build-up is required in the system by means of an external soft-start valve, then external pilot air should be selected whereby the pilot pressure is already applied at the point of switch-on.

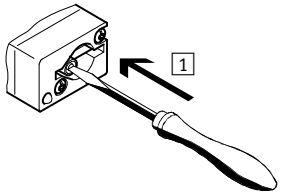
Creating pressure zones



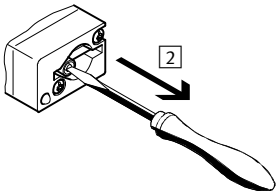
Different supply pressures are possible in the area containing the valves with a width of 65 mm by installing isolating discs between two manifold blocks. When doing this it should be noted that the isolating disc is inserted into the manifold sub-base from the right. The supply and exhaust is effected on the left-hand side via the adapter plate VABA ... and via the right end plate. Usually, only duct 1 has to be isolated. In special cases, isolating discs may also be inserted into exhaust ducts 3 and 5.

Manual override (MO)

MO with automatic reset (non-detenting)



1 Press in the stem of the manual override using a pointed object or screwdriver.
The valve is in switching position.



2 Remove the pointed object or screwdriver.
The spring force pushes the stem of the manual override back.
The valve returns to its initial position (not with double solenoid valve code J, D).

Electrical connection concept

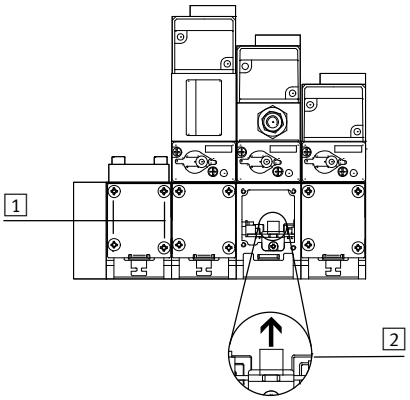
Replacing the solenoid coil fuse

Each solenoid coil is protected with a (fast-blowing) 0.315 A fuse. These fuses are located behind the cover of each manifold sub-base on the printed circuit board. Each single solenoid manifold sub-base has one fuse, while each double solenoid manifold sub-base has two fuses.

- Note

Make sure that there is sufficient clearance for maintenance purposes.

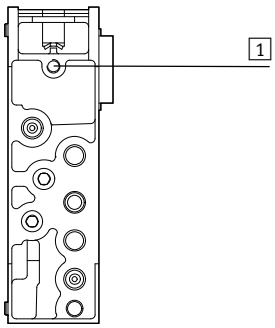
Changing the solenoid coil fuse



1 Loosen the fastening screws in the cover

2 Carefully remove the fuse from its base.
Right fuse for valve solenoid 14
Left fuse for valve solenoid 12

Rear side mounting

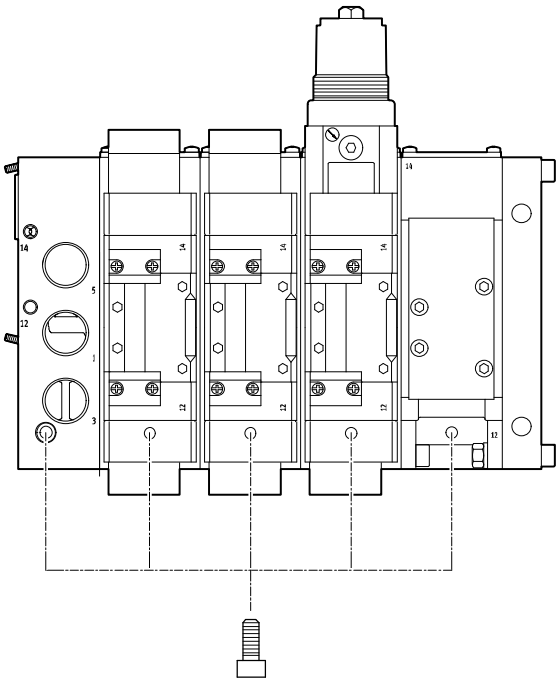


1 Blind hole for rear side mounting

The rear side of the manifold sub-bases has holes (blind holes) for mounting the valve terminal on machines or metal racks (rear side mounting).

M8 threads need to be cut for this purpose.

Wall mounting in the area of the adaptation to width 65 mm, ISO size 3



- With screws M8 on the adapter plate and the manifold sub-bases
- Holes (blind holes) on the underside of the manifold sub-bases

- Hole (through-hole) in the adapter plate

- Note

The mounting holes of every second manifold sub-base must be used for the wall mounting of a valve terminal VTSA-ASI in size ISO 3.

General technical data for valve functions		
Design		
• Valves		Piston spool valve
• Intermediate pressure regulator plate		Pressure regulator with secondary exhausting
Width	[mm]	65
Nominal size	[mm]	14.5
Type of mounting		
• Valves		With through-holes on the manifold sub-base
• Flow control plate		With through-holes on the manifold sub-base
• Intermediate pressure regulator plate		With through-holes on the manifold sub-base
Mounting position		Any
Manual override		Non-detenting
Pneumatic connections – NPT connection		
Supply air	1	1" NPT
Exhaust air	3/5	1" NPT
Working ports	2/4	½" NPT
Pilot air supply	12/14	⅛" NPT

Technical data

Valve function	Valve switching times in [ms]			Direction of flow		Type of reset		Standard nominal flow rate in [l/min]
	On	Off	Changeover	Reversible	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (JMUH)	–	–	8	■	–	–	–	4500
5/2-way, double solenoid with dominant signal (JDMUH)	29	36	–	■	–	–	–	4500
5-2-way single solenoid, air spring supplied by external pilot air (MUH-5/2-D-3-L-SC-VI)	29	36	–	■	–	■	–	4500
5/2-way, single solenoid (MUH-5/2-D-3C-VI)	29	36	–	–	■	■	–	4500
5/2-way, single solenoid (MUH-5/2-D-3-FRC-VI)	17	61	–	■	–	–	■	4500
5/3-way, closed[1] (MUH-5/3G-D-3C-VI)	17	61	–	■	–	–	■	3600
5/3-way, exhausted[1] (MUH-5/3E-D-3C-VI)	18	63	–	■	–	–	■	3800
5/3-way, pressurised[1] (MUH-5/3B-D-3C-VI)	16	60	–	■	–	–	■	3800
Intermediate plate								
For single solenoid valves (MUH-ZP-D-3-24G)	–	–	–	–	■	–	■	–
For double solenoid, 5/3-way and dominant valves (MUHX2-ZP-D-3-24G)	–	–	–	–	■	–	■	–
For single solenoid valves, air spring supplied by external pilot air (MUH-ZP-D-3-L-24G)	–	–	–	–	■	–	■	–
Intermediate pressure regulator plate								
LR-ZP-A-D-	–	–	–	–	–	–	–	2300
LR-ZP-B-D-	–	–	–	–	–	–	–	2300
LR-ZP-B-D-	–	–	–	–	–	–	–	1800

1) If neither solenoid coil is energised, the valve assumes its mid-position by means of spring force.
If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Operating and environmental conditions		
Valve functions, adapter plate		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/ pilot medium		Lubricated operationv possible (in which case lubricated operation will always be required)
Operating pressure for valve terminal • With ext. pilot air supply • With int. pilot air supply	[bar]	 –0.9 … +10 3 … 10
Pilot pressure for valve terminal	[bar]	3 … 10
Operating pressure, valves • With ext. pilot air supply • With int. pilot air supply	[bar]	 –0.9 … +10 (for reversible valves, for non-reversible valves 2 … 10) 3 … 10 (for mech. return valves, for pneum. return valves 2 … 10)
Pilot pressure for valves	[bar]	3 … 10 (for mech. return valves, for pneum. return valves 2 … 10)
Pressure regulation range	[bar]	0 … 12 (for intermediate pressure regulator plate)
Ambient temperature	[°C]	–5 … +50
Temperature of medium	[°C]	–5 … +50
Storage temperature	[°C]	–20 … +40 (for long-term storage)
Mounting position		Any
Certification		c UL us - Recognized (OL)
CE marking (see declaration of conformity)		In accordance with EU EMC Directive[1] (for intermediate plate MUH …)
Relative air humidity	[%]	90

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Electrical data – Solenoid coil		
Protection against electric shock (protection against direct and indirect contact to EN 60204-1/IEC 204)		By means of PELV power supply unit
Operating voltage	[V]	24 DC ±10%
Electrical power consumption per coil	[W]	3.1 (130 mA at 24 V DC)
Duty cycle		100% (50% concurrence)
Protection class to EN 60529		IP65 (in assembled state)
Relative air humidity	[%]	90% at 40 °C, non-condensing

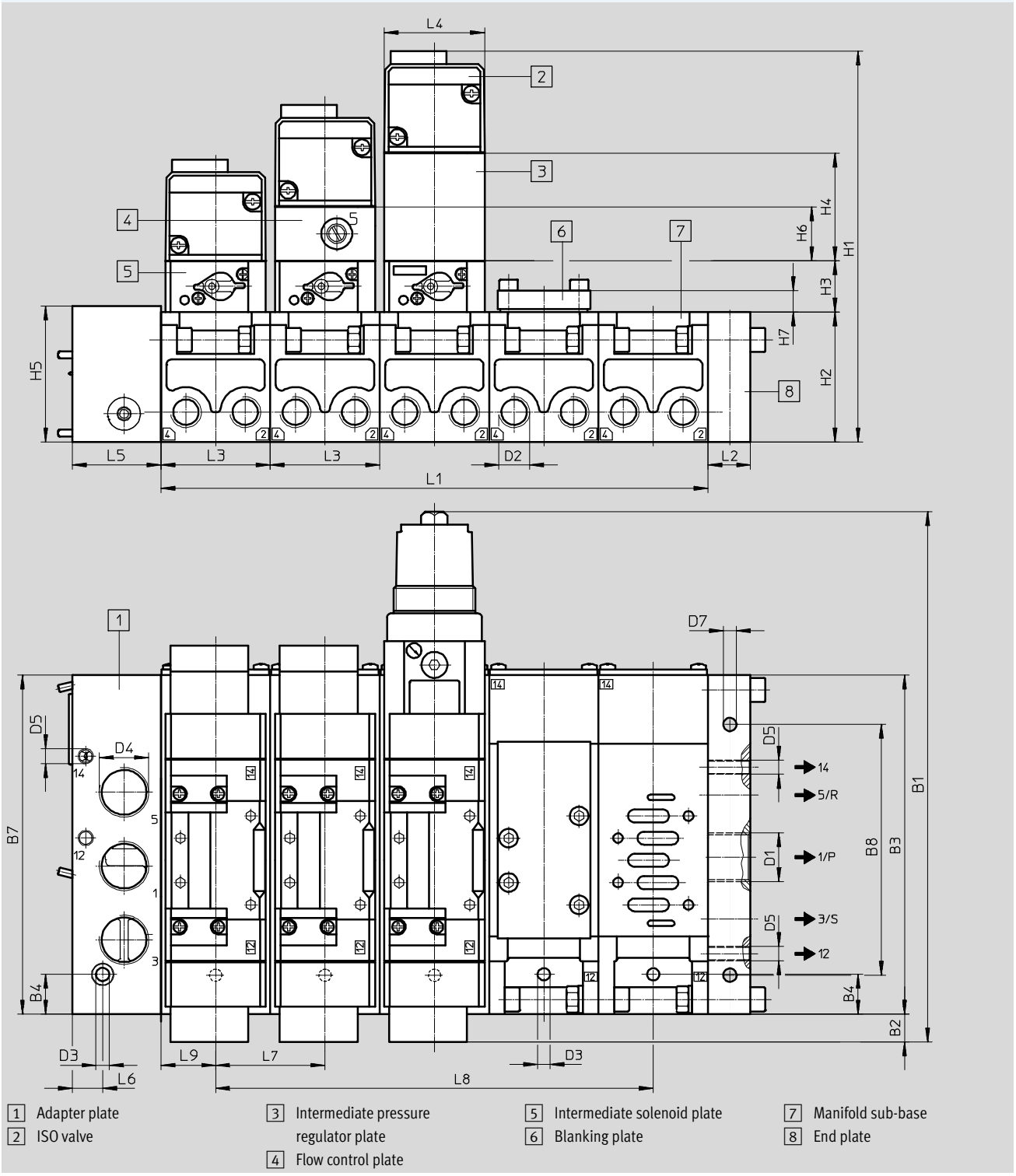
Electrical data – Adapter plate		
Width		60 mm
Operating voltage	[V]	24 DC ±10%
Max. acceptable current load per signal	[mA]	500
Duty cycle		100%
Protection class to EN 60529		IP65 and NEMA 4 (for all types of signal transmission in assembled state)

Materials	
Valves	Die-cast aluminium, steel
Adapter plate	Wrought aluminium alloy
Seals	Nitrile rubber
Flow control plate	Anodised aluminium, brass
Intermediate pressure regulator plate	Die-cast aluminium, steel
Screws	Galvanised steel
Note on materials	RoHS-compliant

Product weight	
Approx. weight [g]	
Adapter plate	2600
Manifold sub-base	1120
Right-hand end plate	1120
Intermediate solenoid plate	500
Valves	
• Single solenoid, double solenoid	760
• Mid-position	840
Blanking plate	180
Flow control plate	850
Intermediate pressure regulator plate	
• P, B, A	1120
• A/B	1770

Dimensions Download CAD data ➔ **www.festo.com**

Adapter plate with components, width 65 mm



1 Adapter plate
2 ISO valve
3 Intermediate pressure regulator plate
4 Flow control plate
5 Intermediate solenoid plate
6 Blanking plate
7 Manifold sub-base
8 End plate

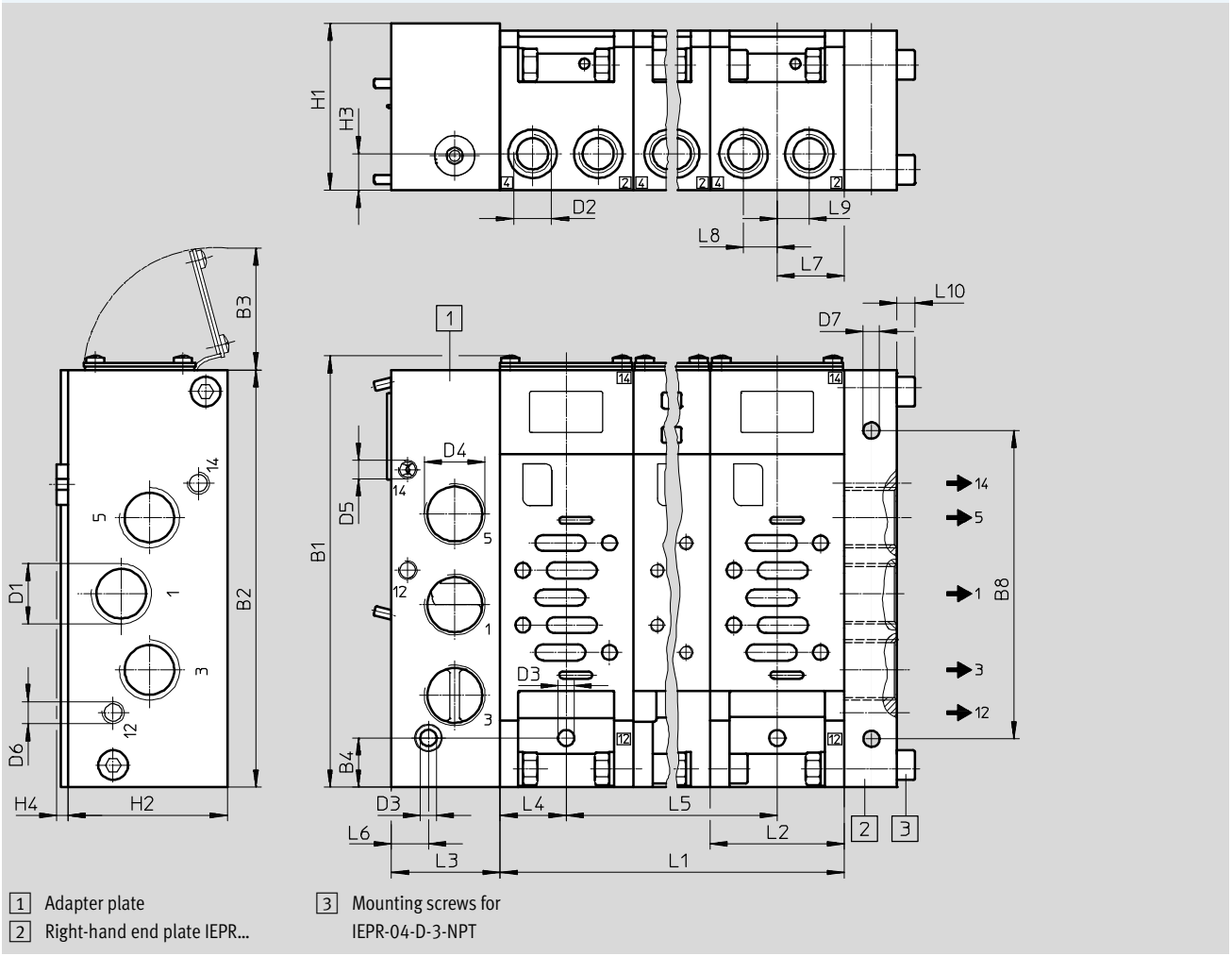
Type		~B1	B2	B3	B4	B7	B8	D1	D2	D3	D4	D5	D7
VABA-S6-7-S2-3-P...	[mm]	315	6	230	27	230	170	1 NPT	½NPT	9	1 NPT	⅛NPT	9

Type		H1	H2	H3	H4	H5	H6	H7	L1[1]	L2	L3	L4	L5	L6	L7	L8[1]	L9
VABA-S6-7-S2-3-P...	[mm]	235	82	28	63	92	29	21.5	nx72	28	72	70	40	20.5	72	(n-1)x72	36

1) n = number of valves

Dimensions Download CAD data ➔ **www.festo.com**

Manifold sub-bases for valves with width 65 mm



1 Adapter plate
2 Right-hand end plate IEPR...
3 Mounting screws for IEPR-04-D-3-NPT

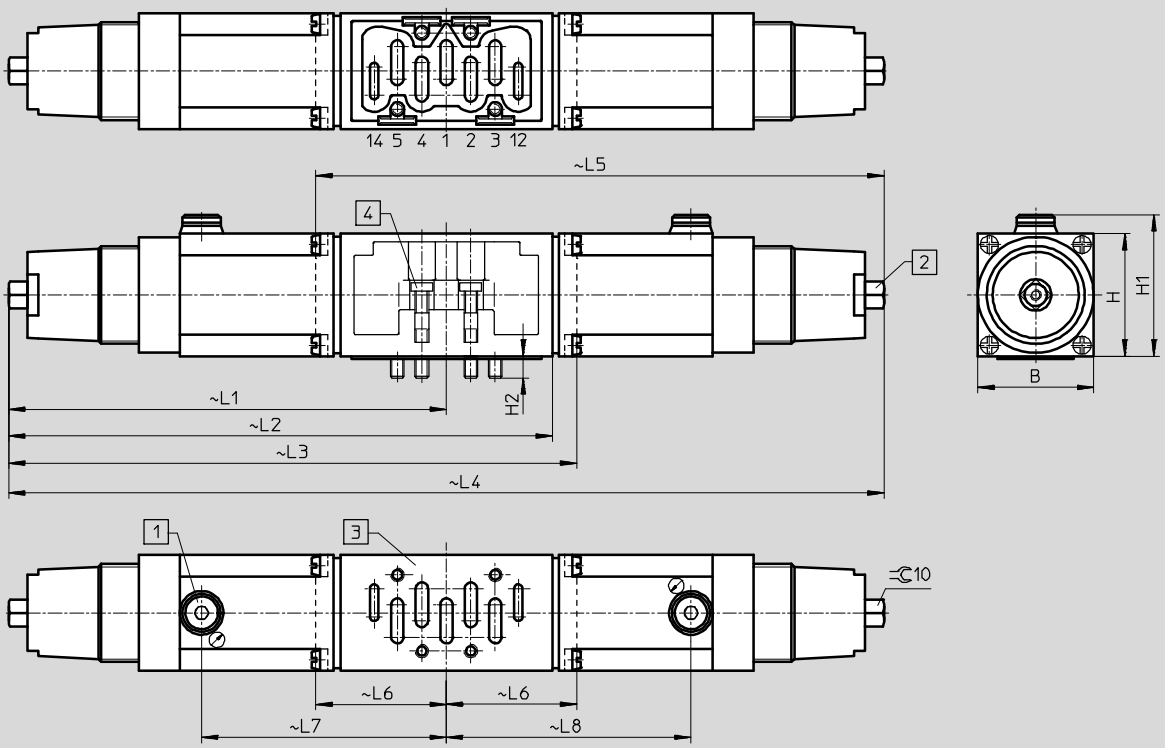
Type		~B1	B2	B3	B4	B8	D1	D2	D3	D4	D5	D6	D7
VIGI/VIGK-04-D-3-NPT	[mm]	237 max.	230	64 max.	27	170	G1	½NPT	9.0	1 NPT	⅛NPT	G⅛	9

Type		H1	H2	H3	H4	L1[1)]	L2	L3	L4	L5[1)]	L6	L7	L8	L9	L10
VIGI/VIGK-04-D-3-NPT	[mm]	92	82	20	5	nx72	72	60	36	(n-1)x72	20.5	36	18	18	10

1) n = number of valves

Dimensions Download CAD data ➔ **www.festo.com**

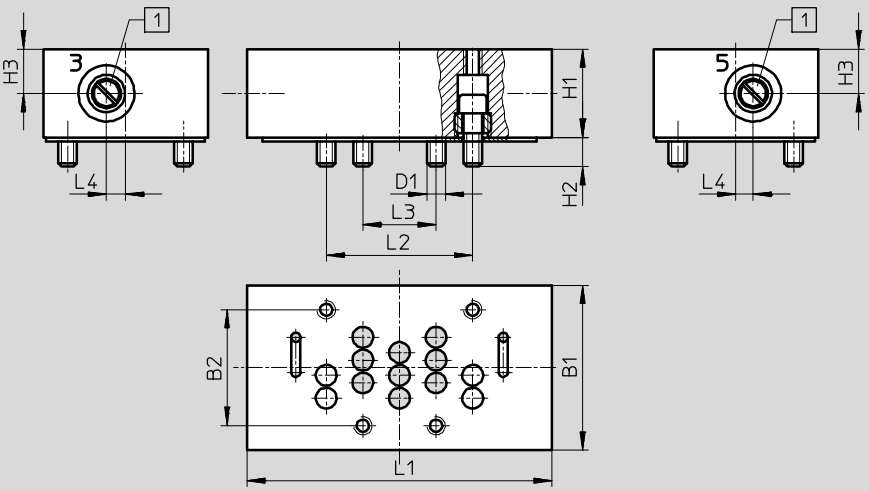
Intermediate pressure regulator plate



1 Pressure gauge connection G⅛
2 Adjusting screw
3 Port pattern to ISO 5599-1
4 Captive socket head screw

Type		B	H	H1	H2	L1	L2	L3	L4	L5	L6	L7	L8
LR-ZP-A-D-3	[mm]	70	63	65	14	201.5	–	274	–	–	–	119	–
LR-ZP-B-D-3	[mm]	70	63	65	14	201.5	–	–	–	274	72.5	–	119
LR-ZP-A/B-D-3	[mm]	70	63	65	14	201.5	–	–	403	–	–	119	119
LR-ZP-P-D-3	[mm]	70	63	65	14	201.5	260	–	–	–	–	119	–

Flow control plate

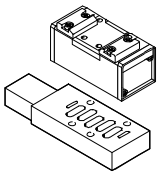
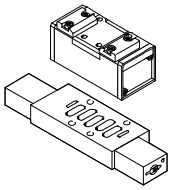
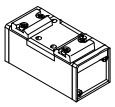
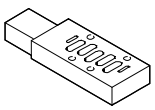
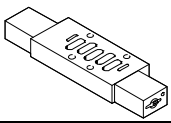


1 Adjusting screw for flow control valve

Type		B1	B2	D1	H1	H2	H3	L1	L2	L3	L4
GRO-ZP-3-ISO-B	[mm]	70	48	M8	33	12	16.5	132	64	32	7

Valve terminals VTSA/VTSA-F, NPT

Ordering data – Individual valve 24 V DC, width 65 mm

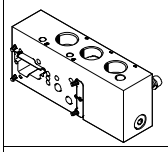
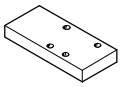
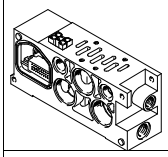
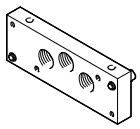
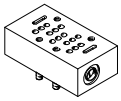
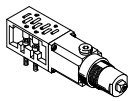
Ordering data				
Name	Code	Description	Part No.	Type
Set, comprising pneumatic valve and intermediate solenoid plate				
	O	• 5/2-way valve, single solenoid, mechanical spring return • With intermediate solenoid plate	**120362**	**MUH-5/2-D-3-FRC-VI**
	–	• 5/2-way valve, single solenoid, pneumatic spring return • With intermediate solenoid plate	**120361**	**MUH-5/2-D-3C-VI**
	M	• 5/2-way valve, single solenoid, pneumatic spring return, air spring supplied by external pilot air • With intermediate solenoid plate	**119669**	**MUH-5/2-D-3-L-SC-VI**
	J	• 5/2-way valve, double solenoid • With intermediate solenoid plate	**120366**	**JMUH-5/2-D-3C-VI**
	D	• 5/2-way valve, double solenoid, dominant signal • With intermediate solenoid plate	**120367**	**JDMUH-5/2-D-3C-VI**
	G	• 5/3-way valve, mid-position closed • With intermediate solenoid plate	**120363**	**MUH-5/3G-D-3C-VI**
	E	• 5/3-way valve, mid-position exhausted • With intermediate solenoid plate	**120364**	**MUH-5/3E-D-3C-VI**
	B	• 5/3-way valve, mid-position pressurised • With intermediate solenoid plate	**120365**	**MUH-5/3B-D-3C-VI**
Pneumatic valve (can be ordered individually)				
	–	5/2-way valve, single solenoid (for code O) Mechanical spring return	**151863**	**VL-5/2-D-3-FR-C**
	–	5/2-way valve, single solenoid, pneumatic spring return	**151864**	**VL-5/2-D-3-C**
	–	5/2-way valve, double solenoid (for code J, D, G, E, B)	**151865**	**J-5/2-D-3-C**
	–	5/2-way valve, double solenoid (for code J, D, G, E, B, M), dominant signal	**151866**	**JD-5/2-D-3-C**
	–	5/3-way valve, mid-position closed (for code J, D, G, E, B)	**151867**	**VL-5/3G-D-3-C**
	–	5/3-way valve, mid-position exhausted (for code J, D, G, E, B)	**151868**	**VL-5/3E-D-3-C**
	–	5/3-way valve, mid-position pressurised (for code J, D, G, E, B)	**151869**	**VL-5/3B-D-3-C**
Intermediate solenoid plate for pneumatic valve (can be ordered individually)				
	–	For actuation of a single solenoid, pneumatically actuated directional control valve (for code O, M)	**34934**	**MUH-ZP-D-3-24G**
	–	For actuation of a single solenoid, pneumatically actuated directional control valve (for code O, M), air spring supplied by external pilot air	**151715**	**MUH-ZP-D-3-L-24G**
	–	For actuation of double solenoid, pneumatically actuated directional control valves or 5/3-way valves (for code J, D, G, E, B)	**34935**	**MUHX2-ZP-D-3-24G**

Note

ISO size 3 solenoid valves (set, consisting of pneumatic valve and intermediate solenoid plate) are configured for internal pilot air at the factory. They can be repositioned for external pilot air supply. See also
➔ User documentation

Valve terminals VTSA/VTSA-F, NPT

Accessories – Adaptation to width 65 mm

Ordering data – Accessories				
Name	Code	Description	Part No.	Type
Adapter plate				
	–	Adapter plate for adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F (external pilot air)	**1302085**	**VABA-S6-7-S2-3-P-N1**
	–	Adapter plate for adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F (internal pilot air)	**1302091**	**VABA-S6-7-S2-3-P-B-N1**
Blanking plate				
	L	Blanking plate for vacant position	**36121**	**IAP-04-D-3**
Manifold sub-base, port pattern to ISO 5599-2				
	M[1)]	1 valve position, 2 addresses, for double solenoid valves (with QS 16)	**18842**	**VIGI-04-D-3-NPT**
	MK[1)]	1 valve position, 2 addresses, for double solenoid valves (with QS 12)		
	N[1)]	1 valve position, 1 address, for single solenoid, valves (with QS 16)	**18836**	**VIGM-04-D-3-NPT**
	NK[1)]	1 valve position, 1 address, for single solenoid, valves (with QS 12)		
Right-hand end plate				
	–	With supply air/exhaust air, internal/external pilot air supply (internal/external pilot air is regulated via MUH plate (solenoid valve))	**18881**	**IEPR-04-D-3-NPT**
Flow control plate				
	X	Flow control plate (with two one-way flow control valves for exhaust air flow control)	**119674**	**GRO-ZP-3-ISO-B**
Intermediate pressure regulator plate				
	ZA	Port 1, 0.0 ... 12 bar	**35968**	**LR-ZP-P-D-3**
	ZB	Port 4, 0.5 ... 12 bar	**35971**	**LR-ZP-A-D-3**
	ZC	Port 2, 0.5 ... 12 bar	**35426**	**LR-ZP-B-D-3**
	ZD	Port 2 and 4, 0.5 ... 12 bar	**35429**	**LR-ZP-A/B-D-3**
Isolating disc				
	T	Duct separation 1	**18910**	**NSC-04-D-3**
	R	Duct separation 3, 5		
	S	Duct separation 1, 3, 5		
Pressure gauge				
	T	For regulator, max. 10 bar	**162835**	**MA-40-10-⅛-EN**
	–	For regulator, max. 16 bar	**529046**	**MA-40-16-⅛-EN-DPA**

1) Code letter within the order code for a valve terminal configuration.

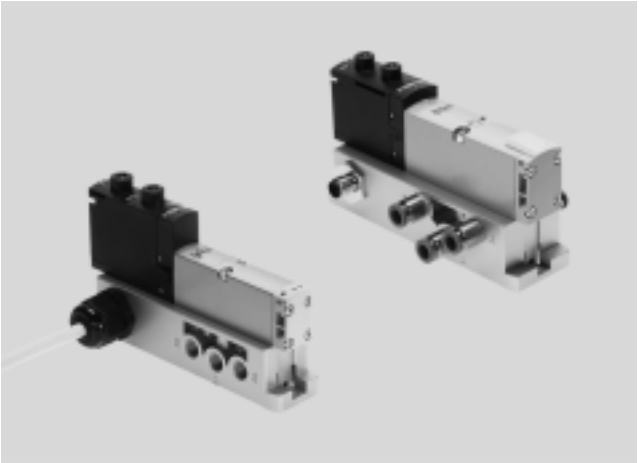
Valve terminals VTSA/VTSA-F, NPT

Technical data – Valves on individual sub-base

- Valve width
  to ISO 15407-2
  • 18 mm
  • 26 mm
  to ISO 5599-2
  • 42 mm (ISO 1)
  • 52 mm (ISO 2)

- Voltage
  24 V DC
  110 V AC

- Flow rate
  Width 18 mm:
  up to 600 l/min
  Width 26 mm:
  up to 1200 l/min
  Width 42 mm:
  up to 1500 l/min
  Width 52 mm:
  up to 3400 l/min



General technical data					
Design		Piston spool valve			
Sealing principle		Soft			
Actuation type		Electric			
Type of control		Piloted			
Exhaust function, with flow control		Via individual sub-base			
Lubrication		Life-time lubrication			
Type of mounting • Valve • Individual sub-base		 Screwed onto sub-base Screwed via through-hole			
Mounting position		Any			
Manual override		Detenting, non-detenting, covered			
Pneumatic connections – NPT thread					
Width		18 mm	26 mm	42 mm	52 mm
Pneumatic connection		Via sub-base			
Supply port	1	⅛"NPT	¼"NPT	⅜"NPT	½"NPT
Exhaust port	3/5	⅛"NPT	¼"NPT	⅜"NPT	½"NPT
Working ports	2/4	⅛"NPT	¼"NPT	⅜"NPT	½"NPT
External pilot air supply port	14	10-32UNF-2B	⅛"NPT	⅛"NPT	⅛"NPT
Pilot exhaust air port	12	10-32UNF-2B	⅛"NPT	⅛"NPT	⅛"NPT

Operating and environmental conditions, individual sub-base		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	–0.9 ... +10
Ambient temperature	[°C]	–5 ... +50
Certification		c UL us - Recognized (OL)
CE marking (see declaration of conformity)		In accordance with EU Low Voltage Directive (not for VABS-S4...R3 and variants BB 52, VABS-S2-2S...)
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)

Valve terminals VTSA/VTSA-F, NPT

Technical data – Valves on individual sub-base

Standard nominal flow rate of valve/individual sub-base [l/min], 24 V DC, 110 V AC				
Valve function	Width 18 mm		Width 26 mm	
	Valve	Valve on individual sub-base	Valve	Valve on individual sub-base
5/2-way, double solenoid (B52)	750	600	1400	1200
5/2-way, double solenoid with dominant signal (D52)	750	600	1400	1200
5/2-way, single solenoid, pneum. spring (M52-AZD)	750	600	1400	1200
5/2-way single solenoid, mech. spring (M52-MZD)	750	600	1400	1200
5/3-way, closed (P53C)	700	550	1400[1)] 700[2)]	1200[1)] 700[2)]
5/3-way, exhausted (P53E)	700[1)] 330[2)]	500[1)] 330[2)]	1400[1)] 700[2)]	1200[1)] 700[2)]
5/3-way, pressurised (P53U)	700[1)] 330[2)]	500[1)] 330[2)]	1400[1)] 700[2)]	1200[1)] 700[2)]
5/3-way, exhausted, switching position 14 detenting (P53ED)[3)]	–	–	1400[1)] 700[2)]	1200[1)] 700[2)]
5/3-way, exhausted, switching position 12 detenting (P53EP)[3)]	–	–	1400[1)] 700[2)]	1200[1)] 700[2)]
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)[3)]	–	–	700[1)] 700[2)]	700[1)] 700[2)]
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)[3)]	–	400	–	–
2x3/2-way, single solenoid, closed (T32C)	600	500	1250	1100
2x3/2-way, single solenoid, open (T32U)	600	500	1250	1100
2x3/2-way, single solenoid, open/closed (T32H)	600	500	1250	1100
2x3/2-way, single solenoid, closed (T32N)	600	500	1250	1100
2x3/2-way, single solenoid, open (T32F)	600	500	1250	1100
2x3/2-way, single solenoid, open/closed (T32W)	600	500	1250	1100
2x2/2-way, single solenoid, closed (T22C)	700	500	1350	1100
2x2/2-way, single solenoid, closed (T22CV)	700	500	1350	1100

1) Switching position
2) Mid-position
3) The valve functions P53AD, P53BD, P53ED and P53EP are only available in the 24 V DC version. Values only apply to 24 V DC.

Standard nominal flow rate of valve/individual sub-base [l/min], 24 V DC, 110 V AC				
Valve function	Width 42 mm		Width 52 mm	
	Valve	Valve on individual sub-base	Valve	Valve on individual sub-base
5/2-way, double solenoid (B52)	2000	1500	4000	3400
5/2-way, double solenoid with dominant signal (D52)	2000	1500	4000	3400
5/2-way, single solenoid, pneum. spring (M52-AZD)	2000	1500	4000	3400
5/2-way single solenoid, mech. spring (M52-MZD)	2000	1500	4000	3400
5/3-way, closed (P53C)	1900[1)] 950[2)]	1400[1)] 800[2)]	3600[1)] 1700[2)]	3200[1)] 1700[2)]
5/3-way, exhausted (P53E)	1900[1)] 950[2)]	1400[1)] 800[2)]	3600[1)] 1700[2)]	3200[1)] 1700[2)]
5/3-way, pressurised (P53U)	1900[1)] 950[2)]	1400[1)] 800[2)]	3600[1)] 1700[2)]	3200[1)] 1700[2)]
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)[3)]	1700[1)] 700[2)]	1400[1)] 700[2)]	3000[1)] 900[2)]	2600[1)] 900[2)]
2x3/2-way, single solenoid, closed (T32C)	1600	1200	3000	2600
2x3/2-way, single solenoid, open (T32U)	1600	1200	3000	2600
2x3/2-way, single solenoid, open/closed (T32H)	1600	1200	3000	2600
2x3/2-way, single solenoid, closed (T32N)	1600	1200	3000	2600
2x3/2-way, single solenoid, open (T32F)	1600	1200	3000	2600
2x3/2-way, single solenoid, open/closed (T32W)	1600	1200	3000	2600
2x2/2-way, single solenoid, closed (T22C)	1600	1400	4000	3400
2x2/2-way, single solenoid, closed (T22CV)	1600	1400	–	–

1) Switching position
2) Mid-position
3) The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

Electrical data		
Acceptable current load at 40 °C	[A]	2 (1 A per coil)
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)
Variants with cable connector		
Operating voltage range	[V DC]	24 ±10% (for variants with cable terminal VABS-...-K1/C1, ...-K2)
	[V AC]	110 ±10% (50 ... 60 Hz) (for variants with cable and spring-loaded terminal VABS-...-K1/C1, ...-K2)
Surge resistance	[kV]	4
Degree of contamination		3
Duty cycle	[ED]	100%

Note

A cable connector is needed to ensure the IP protection class and to protect against tensile load, twisting and bending.

Valve terminals VTSA/VTSA-F, NPT

Technical data – Valves on individual sub-base

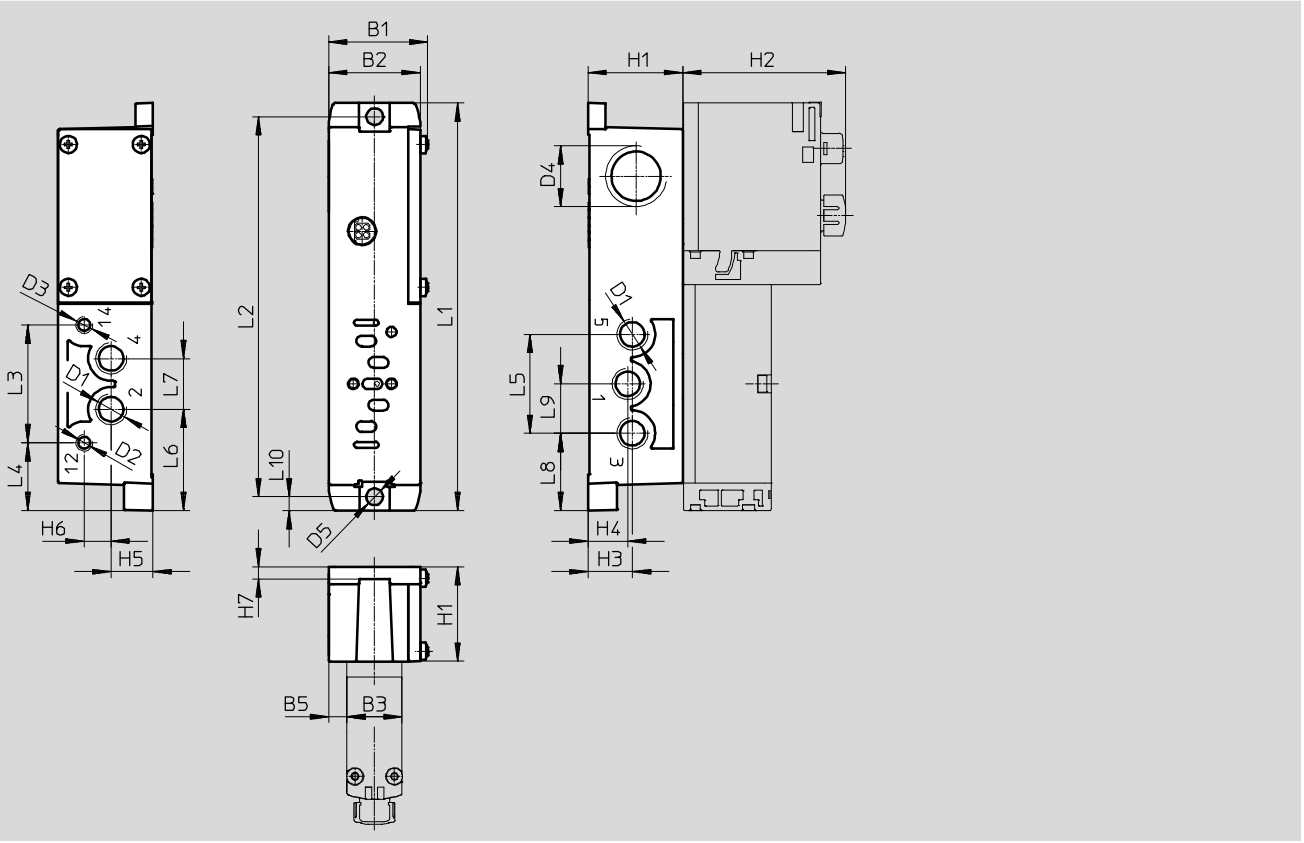
FESTO

Materials				
Width	18 mm	26 mm	42 mm	52 mm
Connecting plate	Die-cast aluminium			Gravity die-cast aluminium
Valve	Die-cast aluminium, reinforced polyamide			
Seals	Nitrile rubber, elastomer (support made of steel)			

Product weight [g]				
Width	18 mm	26 mm	42 mm	52 mm
Valves				
5/2-way valve, 5/2-way, double solenoid (B52, D52)	172	276	439	732
5/2-way solenoid valve, single solenoid (M52-AZD, M52-MZD)	163	293	426	702
5/3-way solenoid valve (P53C, P53E, P53U)	191	320	456	780
5/3-way solenoid valve (P53BD)	172	–	–	–
5/3-way solenoid valve (P53ED, P53EP)	–	291	–	–
5/3-way solenoid valve (P53AD)	–	301	–	–
5/3-way solenoid valve (P53F)	–	–	456	780
2x 3/2-way solenoid valve (T32C, T32U, T32H, T32N, T32F, T32W)	190	335	442	740
2x 2/2-way solenoid valve (T22C, T22CV)	190	335	442	740
Individual connection				
Individual sub-base	192	302	386	815

Dimensions Download CAD data ➔ **www.festo.com**

Individual sub-base with cable terminals, width 18 mm



Type	B1	B2	B3	B5	D1	D2	D3	D4	D5 ∅	H1	H2	H3	H4	H5	H6	H7
VABS-S4-2S-N18-K2[1]	32.4	30	18	6	⅛" NPT	10-32UNF-2B	10-32UNF-2B	M20x1.5	5.5	31	53.4	14.5	13	13.7	8.8	4
VABS-S4-2S-N18-B-K2[2]							–									

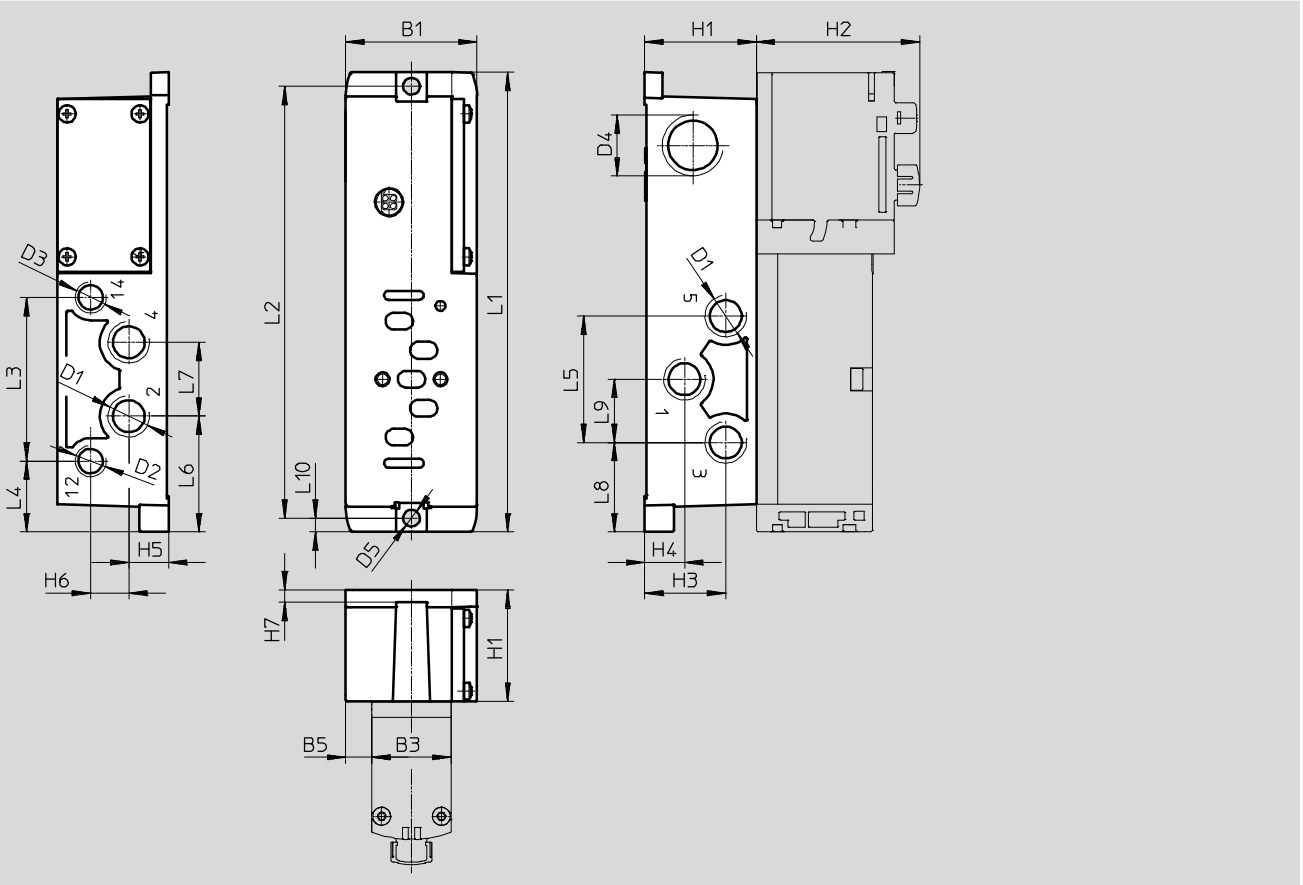
Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S4-2S-N18-K2[1]	133.5	124.5	38.6	22.2	32.4	33.2	16.6	25.3	16.2	4.5
VABS-S4-2S-N18-B-K2[2]										

1) External pilot air supply
2) Internal pilot air supply

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Dimensions Download CAD data ➔ **www.festo.com**

Individual sub-base with cable terminals, width 26 mm



Type	B1	B3	B5	D1	D2	D3	D4	D5 ∅	H1	H2	H3	H4	H5	H6	H7
VABS-S4-1S-G14-K2[1]	43	26	8.5	¼"NPT	⅛"NPT	⅛"NPT	M20x1.5	5.5	36.5	53.5	26.5	13	13	12.5	4
VABS-S4-1S-G14-B-K2[2]						–									

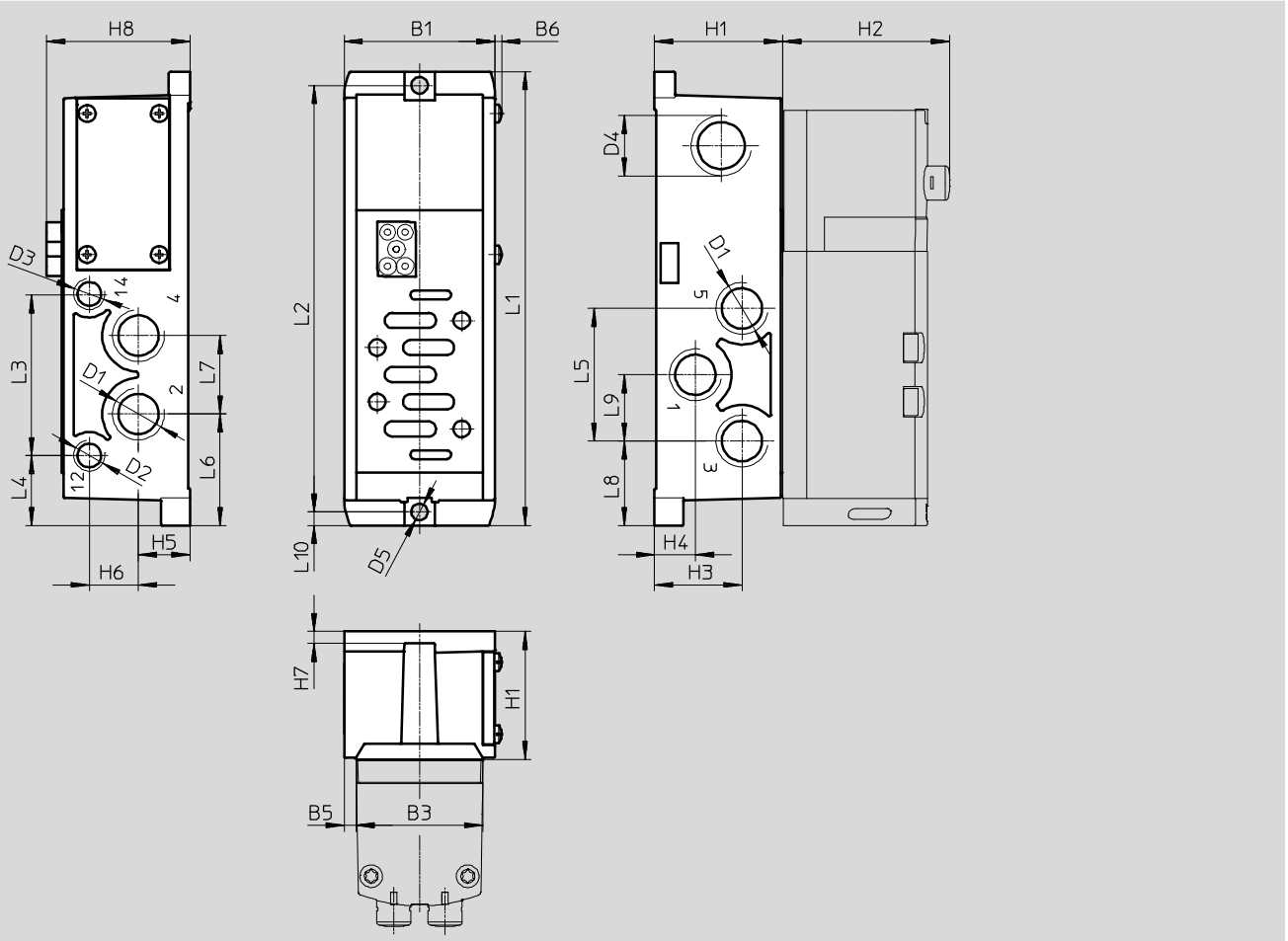
Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S4-1S-G14-K2[1]	150.6	141.5	53.6	23.2	41.4	37.9	24.2	29.3	20.7	4.5
VABS-S4-1S-G14-B-K2[2]										

1) External pilot air supply
2) Internal pilot air supply

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Dimensions Download CAD data ➔ **www.festo.com**

Individual sub-base with spring-loaded terminal or for self-assembly, width 42 mm



Type	B1	B3	B5	B6	D1	D2	D3	D4	D5 ∅	H1	H2	H3	H4	H5	H6	H7	H8
VABS-S2-1S-N38-K1[1]	50	42	4	2.2	3/8"NPT	1/8"NPT	1/8"NPT	M20x1.5	5.5	42.5	55.3	29	13.6	17.1	16.3	4	47.5
VABS-S2-1S-N38-C1[1]																	
VABS-S2-1S-N38-B-K1[2]							–										
VABS-S2-1S-N38-B-C1[2]																	

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-1S-N38-K1[1]	150.6	141.5	53.6	23.2	44	37	26	28	22	4.5
VABS-S2-1S-N38-C1[1]										
VABS-S2-1S-N38-B-K1[2]										
VABS-S2-1S-N38-B-C1[2]										

1) External pilot air supply
2) Internal pilot air supply

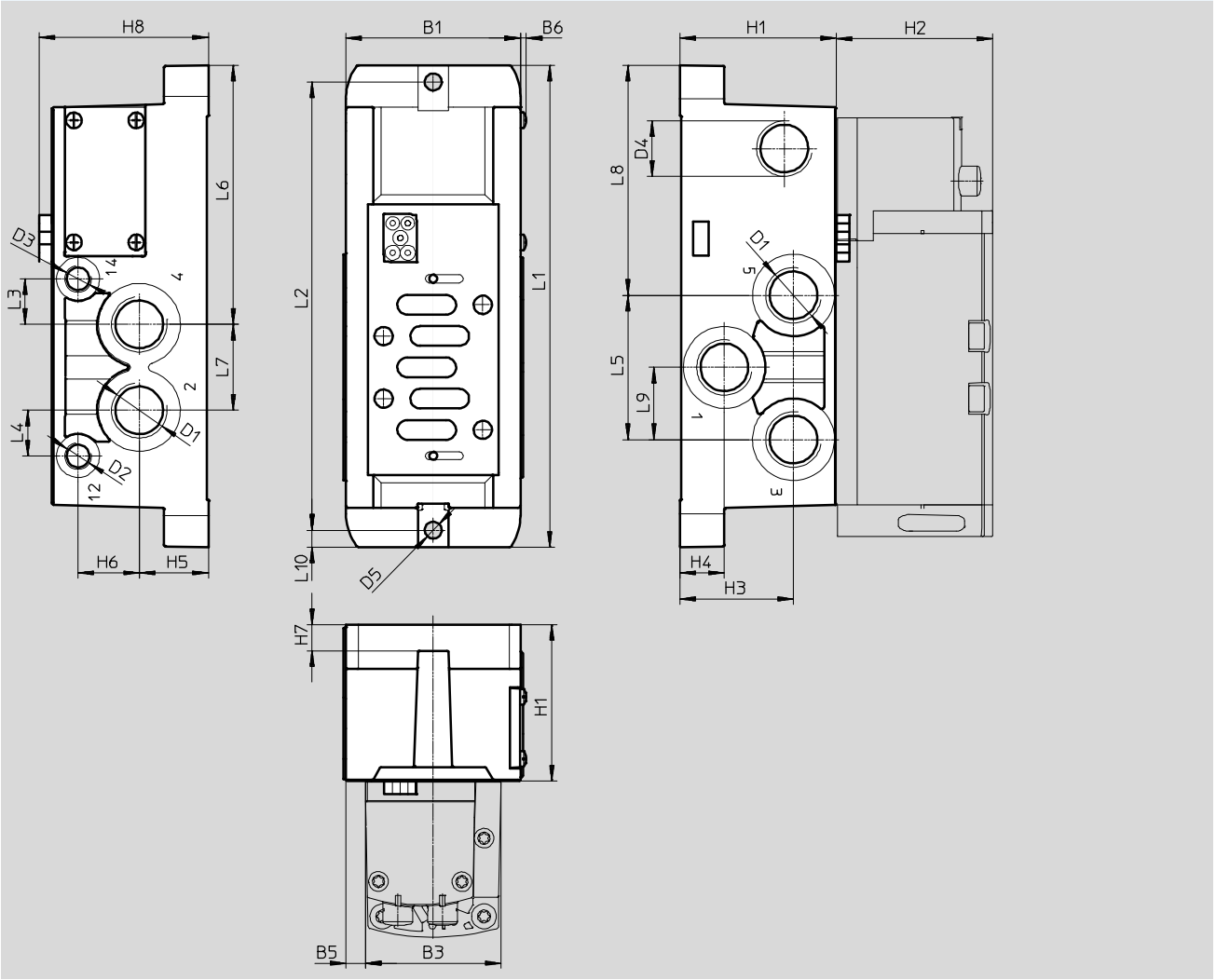
Note: This product conforms to ISO 1179-1 and to ISO 228-1

Note

Electrical connection
- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

Dimensions Download CAD data ➔ **www.festo.com**

Individual sub-base with spring-loaded terminal or for self-assembly, width 52 mm



Type	B1	B3	B5	B6	D1	D2	D3	D4	D5 ∅	H1	H2	H3	H4	H5	H6	H7	H8
VABS-S2-2S-N12-K1[1]	67	52	7.5	2.2	½"NPT	⅛"NPT	⅛"NPT	M20x1.5	6.5	60	60	43.5	17	26.5	23.5	10	65
VABS-S2-2S-N12-C1[1]																	
VABS-S2-2S-N12-B-K1[2]							–										
VABS-S2-2S-N12-B-C1[2]																	

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-2S-N12-K1[1]	185	172	17.5	17.5	55.4	99.5	33	88.3	27.7	6.5
VABS-S2-2S-N12-C1[1]										
VABS-S2-2S-N12-B-K1[2]										
VABS-S2-2S-N12-B-C1[2]										

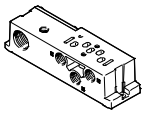
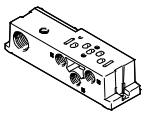
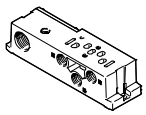
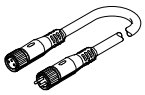
1) External pilot air supply
2) Internal pilot air supply

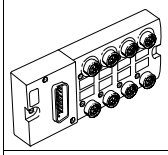
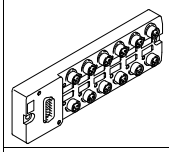
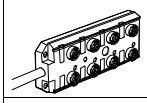
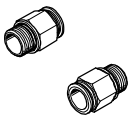
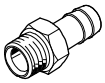
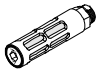
Note: This product conforms to ISO 1179-1 and to ISO 228-1

Note

Electrical connection
- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

Ordering data

	Description		Width	Part No.	Type
Individual sub-base, electrical connection via cable terminals					
	Threaded connection, internal pilot air supply	Connections 1/8"NPT	18 mm	**541068**	**VABS-S4-2S-N18-B-K2**
		Connections 1/4"NPT	26 mm	**541066**	**VABS-S4-1S-N14-B-K2**
	Threaded connection, external pilot air supply	Connections 1/8"NPT	18 mm	**539724**	**VABS-S4-2S-N18-K2**
		Connections 1/4"NPT	26 mm	**539726**	**VABS-S4-1S-N14-K2**
Individual sub-base, electrical connection via spring-loaded terminal					
	Threaded connection, internal pilot air supply	Connections 3/8"NPT	42 mm	**546763**	**VABS-S2-1S-N38-B-C1**
		Connections 1/2"NPT	52 mm	**555644**	**VABS-S2-2S-N12-B-C1**
	Threaded connection, external pilot air supply	Connections 3/8"NPT	42 mm	**546761**	**VABS-S2-1S-N38-C1**
		Connections 1/2"NPT	52 mm	**555639**	**VABS-S2-2S-N12-C1**
Individual sub-base, electrical connection via cable (open end)					
	Threaded connection, internal pilot air supply	Connections 3/8"NPT	42 mm	**546103**	**VABS-S2-1S-N38-B-K1**
		Connections 1/2"NPT	52 mm	**555642**	**VABS-S2-2S-N12-B-K1**
	Threaded connection, external pilot air supply	Connections 3/8"NPT	42 mm	**546100**	**VABS-S2-1S-N38-K1**
		Connections 1/2"NPT	52 mm	**555637**	**VABS-S2-2S-N12-K1**
Connecting cable for electrical connection of individual valves at the individual electrical connection					
	Modular system for connecting cables			–	**NEBU-...** ➔ Internet: nebu
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter **Accessories** ➔ page 181 or on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug					

Ordering data					
	Description		Part No.	Type	PU[1]
Multi-pin plug distributor					
	15-pin Sub-D socket/8x 3-pin M8 plugs	8 I/Os	**177669**	**MPV-E/A08-M8**	1
	15-pin Sub-D socket/12x 3-pin M8 plugs	12 I/Os	**177670**	**MPV-E/A12-M8**	1
	15-pin cable/8x 5-pin M12 plugs	8 I/Os	**177671**	**MPV-E/A08-M12**	1
Push-in fitting					
	Connecting thread 1/4" NPT for tubing O.D.	1/2"	**567771**	**QB-1/4-1/2-U**	10
		3/8"	**533278**	**QB-1/4-3/8-U**	10
		5/16"	**533277**	**QB-1/4-5/16-U**	10
	Connecting thread 1/8" NPT for tubing O.D.	3/8"	**567773**	**QB-1/8-3/8-U**	10
		1/4"	**533273**	**QB-1/8-1/4-U**	10
		5/16"	**533274**	**QB-1/8-5/16-U**	10
	Connecting thread 3/8" NPT for tubing O.D.	1/2"	**533282**	**QB-3/8-1/2-U**	5
		3/8"	**533281**	**QB-3/8-3/8-U**	5
	Connecting thread 1/2" NPT for tubing O.D.	5/8"	**190682**	**QS-1/2-5/8-U**	1
		1/2"	**533284**	**QB-1/2-1/2-U**	5
Female hose connector					
	For right-hand end plate (connecting thread NPT)	3/4"	**564848**	**N-3/4-P-19-NPT**	1
		R1	**572243**	**N-1-P-19-NPT**	1
	For adapter plate (connecting thread NPT)	R1			1
Silencer					
	Connecting thread NPT	1/8"	**12638**	**U-1/8-B-NPT**	1
		1/4"	**12639**	**U-1/4-B-NPT**	1
		1/2"	**12741**	**U-1/2-B-NPT**	1
		3/4"	**566823**	**U-3/4-B-NPT**	1
		1"	**571280**	**U-1-B-NPT**	1
Blanking plug					
	Connecting thread NPT	1/8"	**173985**	**B-1/8-NPT**	1
		1/4"	**174165**	**B-1/4-NPT**	1
		1/2"	**31785**	**B-1/2-NPT**	1
		3/4"	**31786**	**B-3/4-NPT**	1
		1"	**31787**	**B-1-NPT**	1
Other pneumatic connection accessories					
A selection of possible fittings, blanking plugs and silencers can be found on the Internet via the individual search terms: **Internet** ➔ connection technology, silencer, blanking plug					

1) Packaging unit