

Control blocks for two-hand start ZSB



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Key features



Function

This pneumatic control block for two-hand start ZSB is used where a manually started operation, such as the triggering of compressed air cylinders, would otherwise involve danger for a machine operator, or with other devices where machine operators have to have both hands clear of a danger zone when starting a machine.

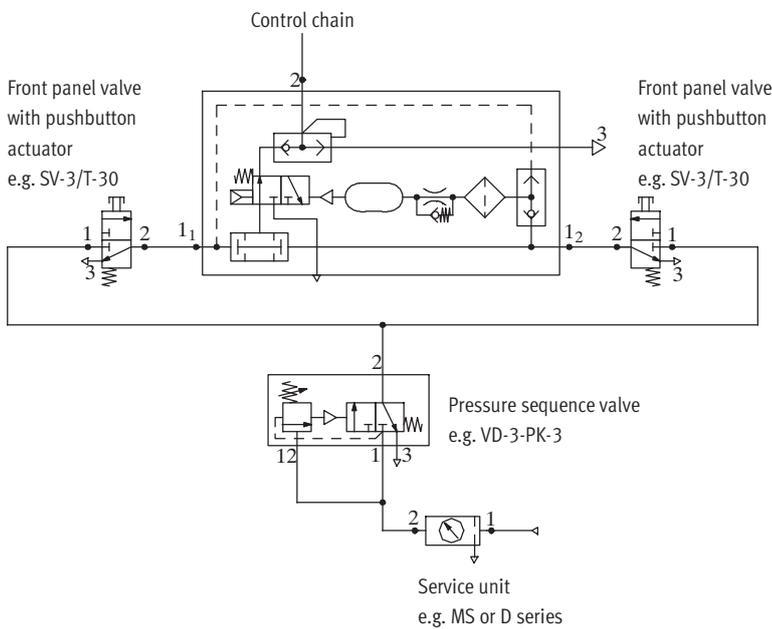
The ZSB will only switch if pressure is applied simultaneously via 3/2-way pushbutton valves to the two inlet ports 1₁ and 1₂ of the ZSB, i.e. within max. 0.5 seconds, and if there is an output signal at port 2. If both pushbutton valves are activated, outlet port 2 is pressurised.

Releasing one or both pushbutton valves interrupts the flow immediately and the outlet port 2 becomes unpressurised. The system vents from 2 to 3.

The pneumatic control block for two-hand start is a safety component in accordance with the EU Machinery Directive.

It falls within Category 1, PL "c" according to EN ISO 13849-1 (only in conjunction with a pressure sequence valve such as VD-3-PK-3) and conforms to Type III A according to EN 574.

Sample circuit

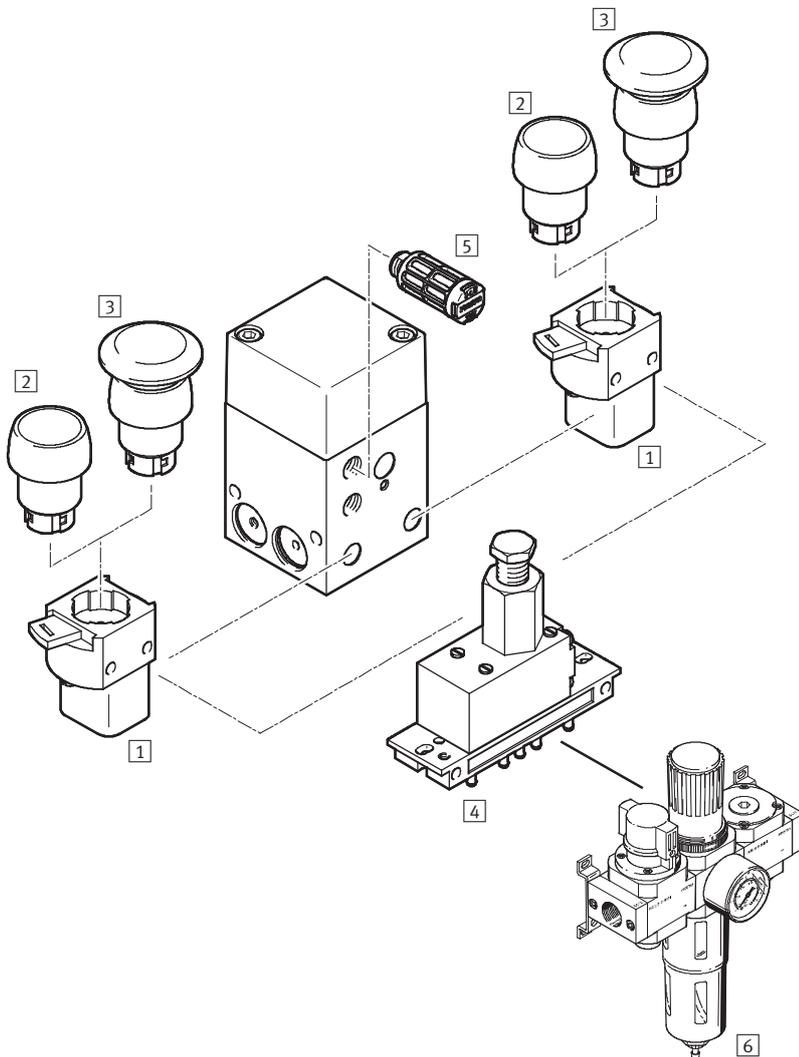


Note

When installing the two pushbutton valves which actuate the control block for two-hand start, make sure that the protective function cannot easily be bypassed, for example by pressing the pushbutton valves with the hand and elbow of the same arm. If necessary, the pushbutton valves should be fitted with an additional guard plate.

Control blocks for two-hand start ZSB

Peripherals overview



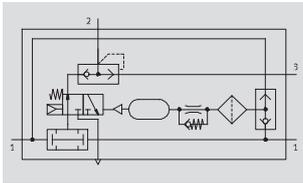
Accessories		
	Brief description	→ Page/Internet
1	Front panel valve SV	6
2	Pushbutton actuator T	6
3	Mushroom pushbutton P	6
4	Pressure sequence valve VD	6
5	Silencer U	6
6	Service unit combination – D series – MS series	lfr*k* msb

Control blocks for two-hand start ZSB

FESTO

Technical data

Function



Flow rate

up to 50 l/min

Temperature range

0 ... +60°C

Pressure

4 ... 8 bar



Safety data	
Lift	Two-hand operation in accordance with EN ISO 12100
Performance Level (PL)	Two-hand operation: Category 1, PL c according to EN ISO 13849-1
Safety Integrity Level (SIL)	Two-hand operation: SIL 1 according to IEC 61508 (can be used in SIL 1 controllers according to IEC 62061)
Reliable component	Yes
Standard approval	Type III A according to EN 574
Certificate issuing authority	IFA 1201046
CE marking (see declaration of conformity)	To EU Machinery Directive
Shock resistance	Shock test with severity level 2 according to FN 942017-5 and EN 60068-2-27

General technical data	
Pneumatic connection	G $\frac{1}{8}$
Nominal size [mm]	4
Actuation type	Pneumatic
Design	Poppet valve with spring return
Type of mounting	Via through-hole Via female thread
Mounting position	Any
Standard nominal flow rate [l/min]	50
Product weight [g]	420

Operating and environmental conditions	
Operating pressure [bar]	4 ... 8
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Ambient temperature [°C]	0 ... +60
Corrosion resistance class CRC ¹⁾	1
CE mark (see declaration of conformity)	To EU Machinery Directive

1) CRC1: Corrosion resistance class to Festo standard 940 070

Components with light corrosion exposure. Protection for transport and storage. Components without significant decorative function or surface, e.g. installed out of sight internally or behind covers.

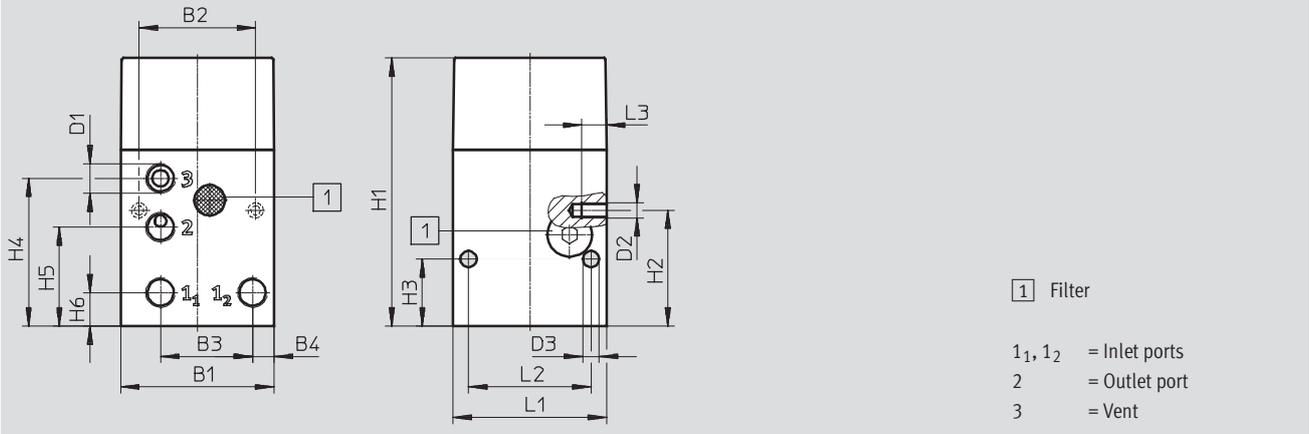
Materials	
Housing	Anodised wrought aluminium alloy
End cap	Die-cast aluminium
Seals	NBR
Note on materials	RoHS-compliant

Control blocks for two-hand start ZSB

Technical data

Dimensions

Download CAD Data → www.festo.com/us/cad



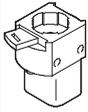
B1	B2	B3	B4	D1	D2	D3 Ø	H1	H2	H3	H4	H5	H6	L1	L2	L3
50	38	30.1	7	G1/8	M5	5.3	88	38	22	48.5	32.5	11	50	40	8

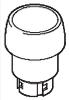
Ordering data

	Part No.	Type
Control block for two-hand start	576656	ZSB-1/8-B

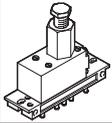
Control blocks for two-hand start ZSB

Accessories

Ordering data – Front panel valve SV				Technical data → Internet: sv	
	Pneumatic connection	Valve function	Operating pressure [bar]	Part No.	Type
	M5	3/2-way valve, single solenoid, closed	-0.95 ... 8	6817	SV-3-M5

Ordering data – Pushbutton actuator T			Technical data → Internet: t	
	Colour	Installation diameter [mm]	Part No.	Type
	Black	22.5	9289	T-22-SW
		30.5	9291	T-30-SW

Ordering data – Mushroom pushbutton P			Technical data → Internet: p	
	Colour	Installation diameter [mm]	Part No.	Type
	Black	22.5	9293	P-22-SW
		30.5	9295	P-30-SW

Ordering data – Pressure sequence valve VD				Technical data → Internet: vd	
	Pneumatic connection	Valve function	Operating pressure [bar]	Part No.	Type
	PK-3	3/2-way valve, normally closed, adjustable switching pressure	1.8 ... 8	9270	VD-3-PK-3

Ordering data – Silencer U			Technical data → Internet: u	
	Pneumatic connection	Material	Part No.	Type
	G1/8	Polyacetal	2307	U-1/8
		Die-cast aluminium	6841	U-1/8-B

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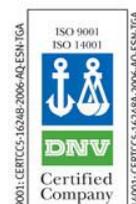
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