

Exhaust Flow Controls

With Silencer G 1/8 ISO to G 1/2 ISO and 1/8" to 1/2" NPT

Exhaust Flow Control

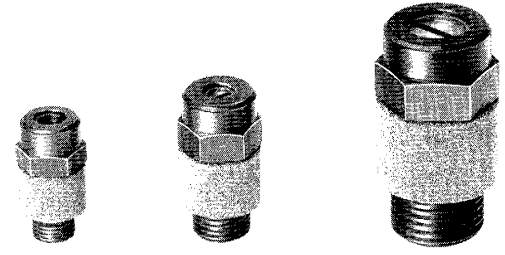
With sintered metal silencer

Type GRE-...
GRE-...-NPT

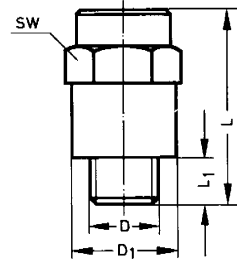
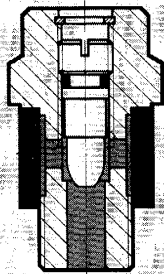
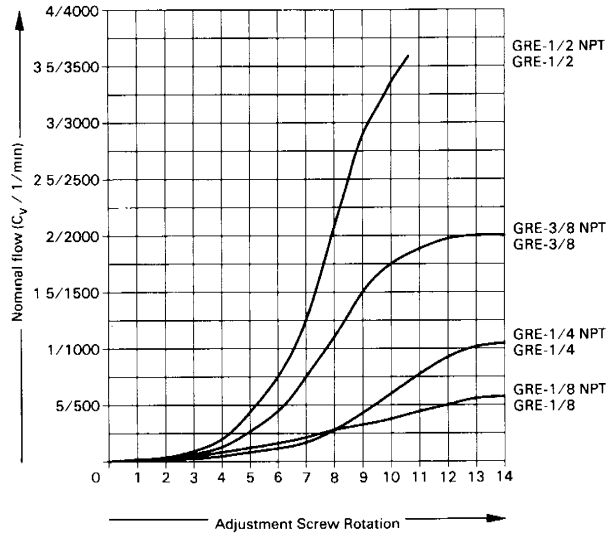


The valve is screwed into the exhaust ports (R or S) of control valves, and makes it possible to control the piston speed of cylinders by means of exhaust port flow control.

The adjustment screw regulates exhaust flow. The air discharges via the built-in silencer, thereby reducing exhaust noise.



Flow versus Adjustment Screw Rotation (Q-S Characteristic Curve)



SW = wrench size, mm

Type	D	D1 in / mm	L in / mm	L1 in / mm	SW mm
GRE-1/8 (NPT)	G 1/8 (1/8 NPT)	0.59 / 15	1.12 / 28.5	0.26 / 6.5	14
GRE-1/4 (NPT)	G 1/4 (1/4 NPT)	0.72 / 18.2	1.34 / 34	0.31 / 8	17
GRE-3/8 (NPT)	G 3/8 (3/8 NPT)	0.98 / 25	1.65 / 42	0.31 / 8	22
GRE-1/2 (NPT)	G 1/2 (1/2 NPT)	1.02 / 27	1.89 / 48	0.47 / 12	24

Order Number	Part No./Type	NPT	10057 GRE-1/8-NPT	10058 GRE-1/4-NPT	35311 GRE-3/8-NPT	10059 GRE-1/2-NPT
		ISO	10351 GRE-1/8	10352 GRE-1/4	35310 GRE-3/8	10353 GRE-1/2
Medium	Compressed air, filtered (lubricated or unlubricated)					
Design	Exhaust needle valve with integrated silencer					
Mounting	Port mounted					
Connection	G 1/8 ISO / 1/8 NPT	G 1/4 ISO / 1/4 NPT	G 3/8 ISO / 3/8 NPT	G 1/2 ISO / 1/2 NPT		
Orifice Size	0.14 in / 3.5 mm	0.20 in / 5 mm	0.28 in / 7 mm	0.39 in / 10 mm		
Flow Rate**	0 to 18.5 scfm / 0 to 520 l/min		0 to 35.7 scfm / 1000 l/min		0 to 71.4 scfm / 2000 l/min	
Pressure Range	0 to 150 psi / 0 to 10 bar					
Temperature Range	14 to 158°F / -10 to +70°C					
Noise Level at 90 psi / 6 bar to Atmosphere*	85 dB(A)	80 dB(A)	87 dB(A)	90 dB(A)		
Materials	Housing: Aluminum, brass; silencer: Sinter bronze; seals: Buna N					
Weight	0.03 lb / 0.015 kg	0.06 lb / 0.025 kg	0.11 lb / 0.050 kg	0.16 lb / 0.075 kg		

*Measured at a distance of 3 ft / 1 m

**At 90 psi / 6 bar to atmosphere

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Festo North America

United States

Customer Resource Center
502 Earth City Expy., Suite 125
Earth City, MO 63045

For ordering assistance, or to find
your nearest Festo Distributor,

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Headquarters

Festo Corporation
395 Moreland Road
P.O. Box 18023
Hauppauge, NY 11788
www.festo.com/us

Sales Offices

Appleton

N. 922 Tower View Drive, Suite N
Greenville, WI 54942

Boston

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2601 Cambridge Court, Suite 320
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New York

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Silicon Valley

4935 Southfront Road, Suite F
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Design and Manufacturing Operations



East: 395 Moreland Road, Hauppauge, NY 11788



Central: 1441 East Business Center Drive, Mt. Prospect, IL 60056



West: 4935 Southfront Road, Suite F, Livermore, CA 94550

Mexico

Headquarters

Festo Pneumatic, S.A.
Av. Ceylán 3, Col. Tequesquahuac
54020 Tlalnepantla, Edo. de México
Call: 011 52 [55] 53 21 66 00
Fax: 011 52 [55] 53 21 66 65
Email: festo.mexico@mx.festo.com
www.festo.com/mx



Canada

Headquarters

Festo Inc.
5300 Explorer Drive
Mississauga, Ontario L4W 5G4
Call: 1.905.624.9000
Fax: 1.905.624.9001
Email: info.ca@ca.festo.com
www.festo.com/ca



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