

## Water separators MS-LWS, MS series

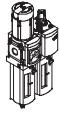
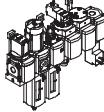
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# Water separators MS-LWS, MS series

Product range overview – MS series service units

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Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Grade of filtration [ $\mu\text{m}$ ]			
				0.05 ...	0.05 ...	0.1 ...	0.3 ...	0.1 ...	0.5 ...	0.01 A	1 B	5 C	40 E
Code		AG...		D2	D4	D5	D6	D7	D8	A	B	C	E
<b>Service units</b>													
MSB-FRC		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	■	■	–	–	–	■ ■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	■	■	–	–	–	■ ■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
<b>Service unit combinations (further variants can be ordered using the configurator → Internet: msb4, msb6 or msb9)</b>													
MSB		4	G1/4	G1/8, G1/4, G3/8	–	–	–	■	■	–	–	–	■ ■
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	■	■	–	–	–	■ ■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	■	■	–	–	–	■ ■
<b>Individual devices</b>													
Filter regulators MS-LFR		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	■ ■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	■ ■
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	■	■	■	■	–	–	■ ■
		12	–	G1, G11/4, G11/2, G2	–	–	–	■	■	■	–	–	■ ■
Filters MS-LF		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	■ ■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	■ ■
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	–	■ ■
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	–	■ ■
Fine and micro filters MS-LFM		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	■	■	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	■	■	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	■	■	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	■	■	–	–
Activated carbon filters MS-LFX		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	–	–
Water separators MS-LWS		4	–	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–

# Water separators MS-LWS, MS series

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Product range overview – MS series service units

Type	Size	Bowl guard	Condensate drains				Pressure indicator				Security		Options		➔ Page/ Internet			
Code		Plastic bowl with plastic bowl guard	Metal bowl	Manual rotary	Semi-automatic	Fully automatic	External, fully automatic, electrical	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G 1/8	Adapter plate for EN pressure gauge G 1/4	Pressure sensor	Rotary knob with detent, lockable via accessories	Rotary knob with integrated lock	Silencer	Flow direction from right to left		
	R	■	—	■	—	■	—	—	■	—	—	—	■	—	—	■		
<b>Service units</b>																		
<b>MSB-FRC</b>	4	■	—	■	—	■	—	—	■	—	—	—	■	—	—	■	msb4	
	6	■	■	■	—	■	—	—	■	—	—	—	■	—	—	■	msb6	
	9	—															—	
	12	—															—	
<b>Service unit combinations</b>																		
<b>MSB</b>	4	■	■	■	■	—	■	—	—	■	—	—	—	■	—	—	■	msb4
	6	■	■	■	—	■	—	—	■	—	—	—	■	—	—	■	msb6	
	9	—															—	
	12	—															—	
<b>Individual devices</b>																		
<b>Filter regulators</b>	4	■	■	■	■	■	■	—	■	■	■	■	■	■	■	—	■	ms4-lfr
	6	■	■	■	■	■	■	■	■	—	■	■	■	■	■	—	■	ms6-lfr
	9	—	■	■	■	■	■	■	■	—	■	■	■	■	■	—	■	ms9-lfr
	12	—	■	■	■	—	■	■	■	—	■	—	■	■	■	—	■	ms12-lfr
<b>MS-LF</b>	4	■	■	■	■	■	■	■	—	—	—	—	—	—	—	—	■	ms4-lf
	6	■	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms6-lf
	9	—	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms9-lf
	12	—	■	■	■	—	■	■	■	—	—	—	—	—	—	—	■	ms12-lf
<b>Fine and micro filters</b>	4	■	■	■	■	■	■	■	—	—	—	—	—	—	—	—	■	ms4-lfm
	6	■	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms6-lfm
	9	—	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms9-lfm
	12	—	■	■	■	—	■	■	■	—	—	—	—	—	—	—	■	ms12-lfm
<b>MS-LFM</b>	4	■	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms4-lfm
	6	■	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms6-lfm
	9	—	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms9-lfm
	12	—	■	■	■	—	■	■	■	—	—	—	—	—	—	—	■	ms12-lfm
<b>Activated carbon filters</b>	4	■	■	■	—	—	—	—	—	—	—	—	—	—	—	—	■	ms4-lfx
	6	■	■	■	—	—	—	—	—	—	—	—	—	—	—	—	■	ms6-lfx
	9	—	■	—	—	—	—	—	—	—	—	—	—	—	—	—	■	ms9-lfx
	12	—	■	—	—	—	—	—	—	—	—	—	—	—	—	—	■	ms12-lfx
<b>Water separators</b>	4	—															—	
	6	—	■	—	—	■	■	—	—	—	—	—	—	—	—	—	■	8
	9	—	■	—	—	■	■	—	—	—	—	—	—	—	—	—	■	14
	12	—															—	

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Product range overview – MS series service units

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Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Supply voltage			
				0.05	0.05	0.1	0.3	0.1	0.5	24 VDC, connection pattern to EN 175301	24 VDC, connection pattern M12 to DE5INA	110 VAC, connection pattern to EN 175301	230 VAC, connection pattern to EN 175301
Code		AG...		D2	D4	D5	D6	D7	D8	V24	V24P	V110	V230
<b>Individual devices</b>													
Pressure regulators <b>MS-LR</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	■	■	■	■	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	■	■	■	–	–	–
Pressure regulators <b>MS-LRB</b>		4	G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	–
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators <b>MS-LRP</b>		4	–	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	■	–	■	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators <b>MS-LRPB</b>		4	–	–	–	–	–	–	–	–	–	–	–
		6	G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	■	–	■	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
Electrical pressure regulators <b>MS-LRE</b>		4	–	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
Lubricators <b>MS-LOE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	–	–
Electrical on-off valves <b>MS-EM(1)</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	–	–
Electrical on-off valves <b>MS-EE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	■	–	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	–	■
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	■	–	■
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	■	–	■
Electrical soft-start valves <b>MS-DL</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	–	–
Electrical soft-start valves <b>MS-DE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	■	–	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	–	■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	■	–	■
Soft start and exhaust valves <b>MS-SV</b>		4	–	–	–	–	–	–	–	–	–	–	–
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	–	–
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–

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Product range overview – MS series service units

Type	Size	Bowl guard		Pressure indicator					Security		Options		➔ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G 1/8	Adapter plate for EN pressure gauge G 1/4	Pressure sensor	Rotary knob with detent, lockable via accessories	Rotary knob with integrated lock	Silencer	Flow direction from right to left	
Code		R	U	VS	AG	A8	A4	AD...	AS	E11	S	Z	
<b>Individual devices</b>													
Pressure regulators	4	–	–	■	■	■	■	■	■	■	–	■	ms4-lr
	6	–	–	■	■	–	■	■	■	■	–	■	ms6-lr
	9	–	–	■	■	–	■	■	■	■	–	■	ms9-lr
	12	–	–	■	■	–	■	–	■	■	–	■	ms12-lr
Pressure regulators	4	–	–	■	■	■	■	■	■	■	–	■	ms4-lrb
	6	–	–	■	■	–	■	■	■	■	–	■	ms6-lrb
	9	–											
	12	–											
Precision pressure regulators	4	–											
	6	–	–	■	–	■	■	■	■	■	–	■	ms6-lrp
	9	–											
	12	–											
Precision pressure regulators	4	–											
	6	–	–	■	–	■	■	■	■	■	–	■	ms6-lrbp
	9	–											
	12	–											
Electrical pressure regulators	4	–											
	6	–	–	■	■	–	■	–	–	–	–	■	ms6-lre
	9	–											
	12	–											
Lubricators	4	■	■	–	–	–	–	–	–	–	–	■	ms4-loe
	6	■	■	–	–	–	–	–	–	–	–	■	ms6-loe
	9	–	■	–	–	–	–	–	–	–	–	■	ms9-loe
	12	–	■	–	–	–	–	–	–	–	–	■	ms12-loe
Electrical on-off valves	4	–	–	■	■	■	■	■	–	–	■	■	ms4-em1
	6	–	–	■	■	–	■	■	–	–	■	■	ms6-em1
	9	–	–	■	■	–	■	–	–	–	■	■	ms9-em
	12	–	–	■	■	–	■	–	–	–	■	■	ms12-em
Electrical on-off valves	4	–	–	■	■	■	■	■	–	–	■	■	ms4-ee
	6	–	–	■	■	–	■	■	–	–	■	■	ms6-ee
	9	–	–	■	■	–	■	–	–	–	■	■	ms9-ee
	12	–	–	■	■	–	■	–	–	–	■	■	ms12-ee
Electrical soft-start valves	4	–	–	■	■	■	■	■	–	–	–	–	ms4-dl
	6	–	–	■	■	–	■	■	–	–	–	–	ms6-dl
	9	–											
	12	–	–	■	■	–	■	–	–	–	–	■	ms12-dl
Electrical soft-start valves	4	–	–	■	■	■	■	■	–	–	–	–	ms4-de
	6	–	–	■	■	–	■	■	–	–	–	–	ms6-de
	9	–											
	12	–	–	■	■	–	■	–	–	–	–	■	ms12-de
Soft start and exhaust valves	4	–											
	6	–	–	■	■	–	■	■	–	–	■	■	ms6-sv
	9	–											
	12	–											

## Water separators MS-LWS, MS series

Product range overview – MS series service units

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Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]				Supply voltage			
				0.1	0.3	0.1	0.5	24 V DC, connection pattern to EN 175301	24 V DC, connection pattern M12 to DESINA	110 V AC, connection pattern to EN 175301	230 V AC, connection pattern to EN 175301
Code	AG...	D5	D6	D7	D8	V24	V24P	V110	V230		
<b>Individual devices</b>											
Membrane air dryers <b>MS-LDM1</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–
		9	–								
		12	–								
Branching modules <b>MS-FRM</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–
Distributor blocks <b>MS-FRM-FRZ</b>		4	G1/4	–	–	–	–	–	–	–	–
		6	G1/2	–	–	–	–	–	–	–	–
		9	–								
		12	–								
Flow sensors <b>SFAM</b>		4	–								
		6	G1/2	G1/2	–	–	–	–	–	–	–
		9	–	G1, G1 1/2	–	–	–	–	–	–	–
		12	–								

## Water separators MS-LWS, MS series

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Product range overview – MS series service units

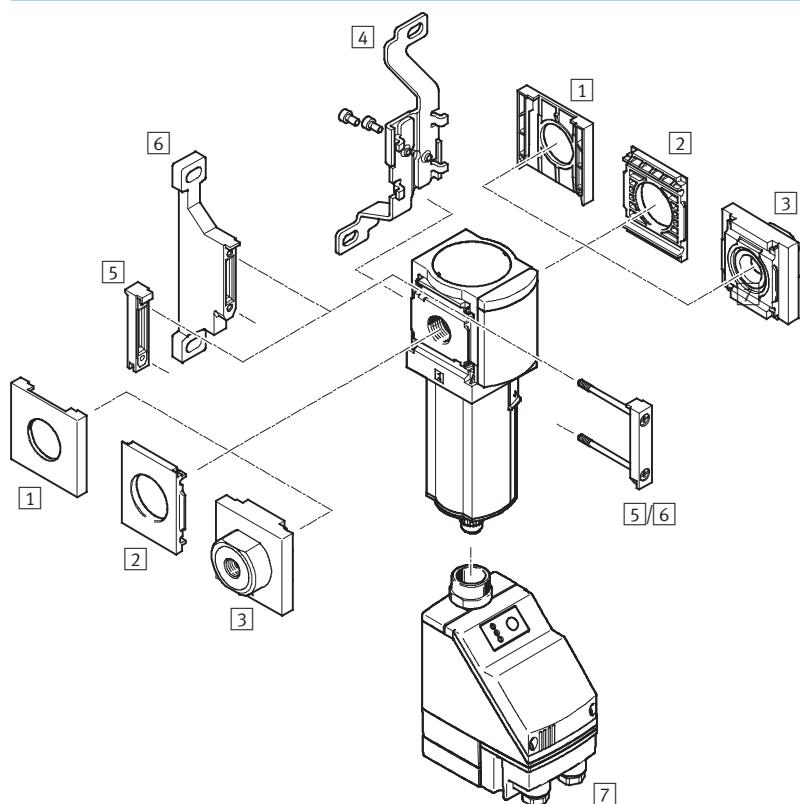
Type	Size	Bowl guard		Pressure indicator				Switch output		Options		➔ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G 1/8	Adapter plate for EN pressure gauge G 1/4	Pressure sensor	2x PNP or NPN, 1 analogue output 4 ... 20 mA	2x PNP or NPN, 1 analogue output 0 ... 10 V	Silencer	Flow direction from right to left
Code		R	U	VS	AG	A8	A4	AD...	2SA	2SV	S	Z/R
<b>Individual devices</b>												
Membrane air dryers	4	–	■	–	–	–	–	–	–	–	–	■ ms4-ldm1
	6	–	■	–	–	–	–	–	–	–	–	■ ms6-ldm1
	9	–										–
	12	–										–
MS-LDM1	4	–	–	■	■	■	■	■	–	–	–	■ ms4-ldm1
	6	–	–	■	■	–	■	■	–	–	–	■ ms6-ldm1
	9	–	–	■	■	–	■	■	–	–	–	–
	12	–										–
Branching modules	4	–	–	■	■	■	■	■	–	–	–	■ ms4-frm
	6	–	–	■	■	–	■	■	–	–	–	■ ms6-frm
	9	–	–	■	■	–	■	■	–	–	–	■ ms9-frm
	12	–	–	■	–	–	–	–	–	–	–	■ ms12-frm
MS-FRM	4	–	–	–	–	–	–	–	–	–	–	■ ms4-frm
	6	–	–	–	–	–	–	–	–	–	–	■ ms6-frm
	9	–										–
	12	–										–
Distributor blocks	4	–	–	–	–	–	–	–	–	–	–	■ ms4-frm
	6	–	–	–	–	–	–	–	–	–	–	■ ms6-frm
	9	–										–
	12	–										–
MS-FRM-FRZ	4	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	–	–	–	–	–	–	–	–	–
	9	–										–
	12	–										–
Flow sensors <b>SFAM</b>	4	–										–
	6	–	–	–	–	–	–	–	■	■	–	■ sfam-62
	9	–	–	–	–	–	–	–	■	■	–	■ sfam-90
	12	–										–

# Water separators MS6-LWS, MS series

Peripherals overview

**FESTO**

## Water separator MS6-LWS



### Note

Additional accessories:

- Module connector for combination with size MS4/MS6 or size MS9 → Internet: amv, rmv, armv
- Adapter for mounting on profiles → Internet: ipm-80, ipm-40-80, ipm-80-80

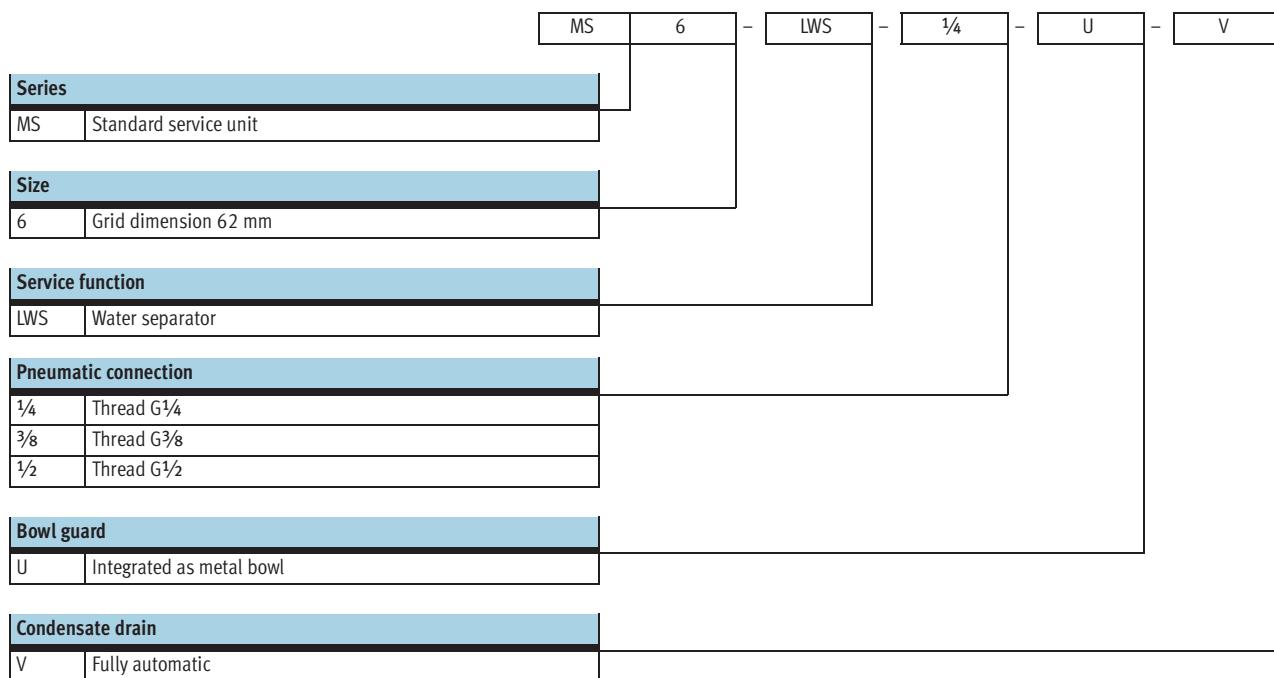
Mounting attachments and accessories	Individual device		Combination		→ Page/Internet
	Without connecting plate	With connecting plate	Without connecting plate	With connecting plate	
[1] Cover cap MS6-END	■	-	■	-	ms6-end
[2] Mounting plate MS6-AEND	■ <sup>1)</sup>	-	■ <sup>1)</sup>	-	ms6-aend
[3] Connecting plate MS6-AG...	-	■ <sup>1)</sup>	-	■ <sup>1)</sup>	ms6-ag
[4] Mounting bracket MS6-WB	■	■	-	-	ms6-wb
[5] Module connector MS6-MV	-	■	■	■	ms6-mv
[6] Mounting bracket MS6-WP	■	■	■	■	ms6-wp
Mounting bracket (not illustrated) MS6-WPB/WPE/WPM	■	■	■	■	ms6-wp
[7] Fully automatic, electrically actuated condensate drain E2/E3/E4	■	■	■	■	13

1) Module connector MS6-MV [5] or mounting bracket MS6-WP/WPB/WPE/WPM [6] is required for mounting.

## Water separators MS6-LWS, MS series

FESTO

Type codes



Further variants can be ordered using the modular system → 13

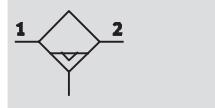
- Connecting plates
- Condensate drain
- Type of mounting
- Alternative flow direction

# Water separators MS6-LWS, MS series

Technical data

**FESTO**

Condensate drain,  
fully automatic



Flow rate  
2,400 ... 3,800 l/min  
Temperature range  
+1 ... +60 °C  
Pressure  
0.8 ... 16 bar



The maintenance-free water separator removes condensate from the compressed air.

- Constantly high condensate separation (99%) up to the maximum flow rate
- Metal bowl

- Available with fully automatic or fully automatic, electrically actuated condensate drain

General technical data	
Size	MS6
Pneumatic connection 1, 2	G1/4      G3/8      G1/2      G1/4 ... G3/4 (with connecting plate AG...)
Constructional design	Centrifugal separator
Type of mounting	Via accessories In-line installation
Mounting position	Vertical ±5°
Air purity class at the output	-..7.- to DIN ISO 8573-1
Bowl guard	Integrated as metal bowl
Condensate drain	Fully automatic Fully automatic, electrically actuated
Degree of condensate separation [%]	99
Max. condensate volume [ml]	38

Note: This product conforms to ISO 1179-1 and ISO 228-1

Standard nominal flow rate qnN <sup>1)</sup>			
Size	MS6		
Pneumatic connection	G1/4	G3/8	G1/2
qnN [l/min]	2,400	3,500	3,800

1) Measured at p1 = 6 bar and Δp = 1 bar

Operating and environmental conditions		
Condensate drain	Fully automatic V	Fully automatic, electrically actuated E2/E3/E4
Size	MS6	MS6
Supply pressure [bar]	2 ... 12	0.8 ... 16
Operating medium	Compressed air	
Ambient temperature [°C]	+5 ... +60	+1 ... +60
Temperature of medium [°C]	+5 ... +60	+1 ... +60
Storage temperature [°C]	-10 ... +60	+1 ... +60
Corrosion resistance class	CRC <sup>1)</sup>	2

1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricants.

# Water separators MS6-LWS, MS series

FESTO

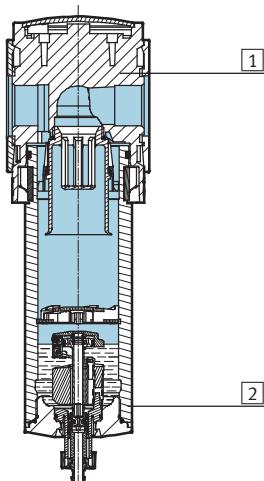
Technical data

## Weight [g]

Size	MS6
Water separator	820
Water separator with fully automatic, electrically actuated condensate drain E2/E3/E4	1,800

## Materials

Sectional view

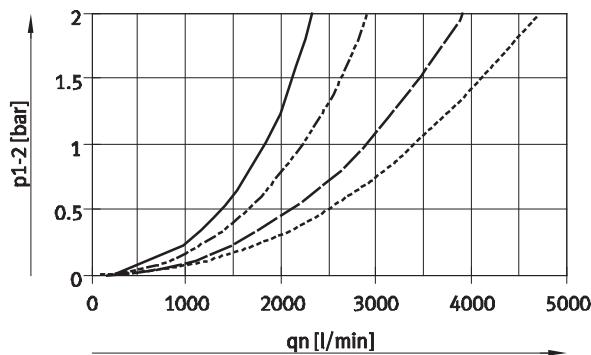


## Water separator

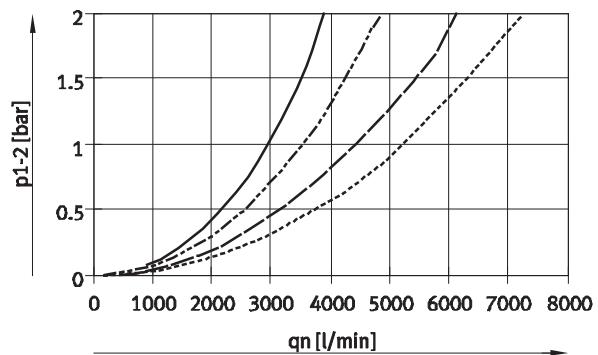
[1] Housing	Die-cast aluminium
[2] Bowl	Wrought aluminium alloy
Inspection window	PA
- Seals	NBR
Note on materials	Free of copper and PTFE RoHS-compliant (not with variant E2, E3 or E4)

## Standard flow rate $q_n$ as a function of differential pressure $p_{1-2}$

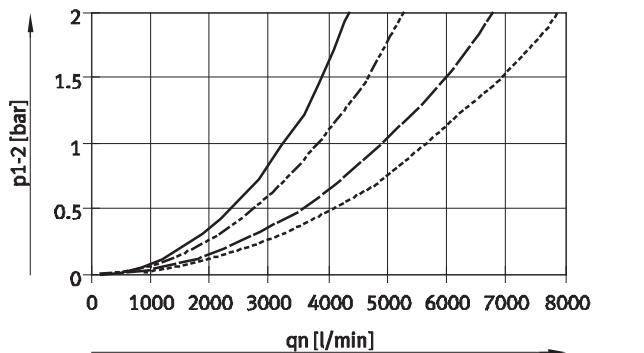
MS6-LWS-1/4



MS6-LWS-3/8



MS6-LWS-1/2



— 4 bar  
- - - 6 bar  
- · - 10 bar  
- · - · - 14 bar

# Water separators MS6-LWS, MS series

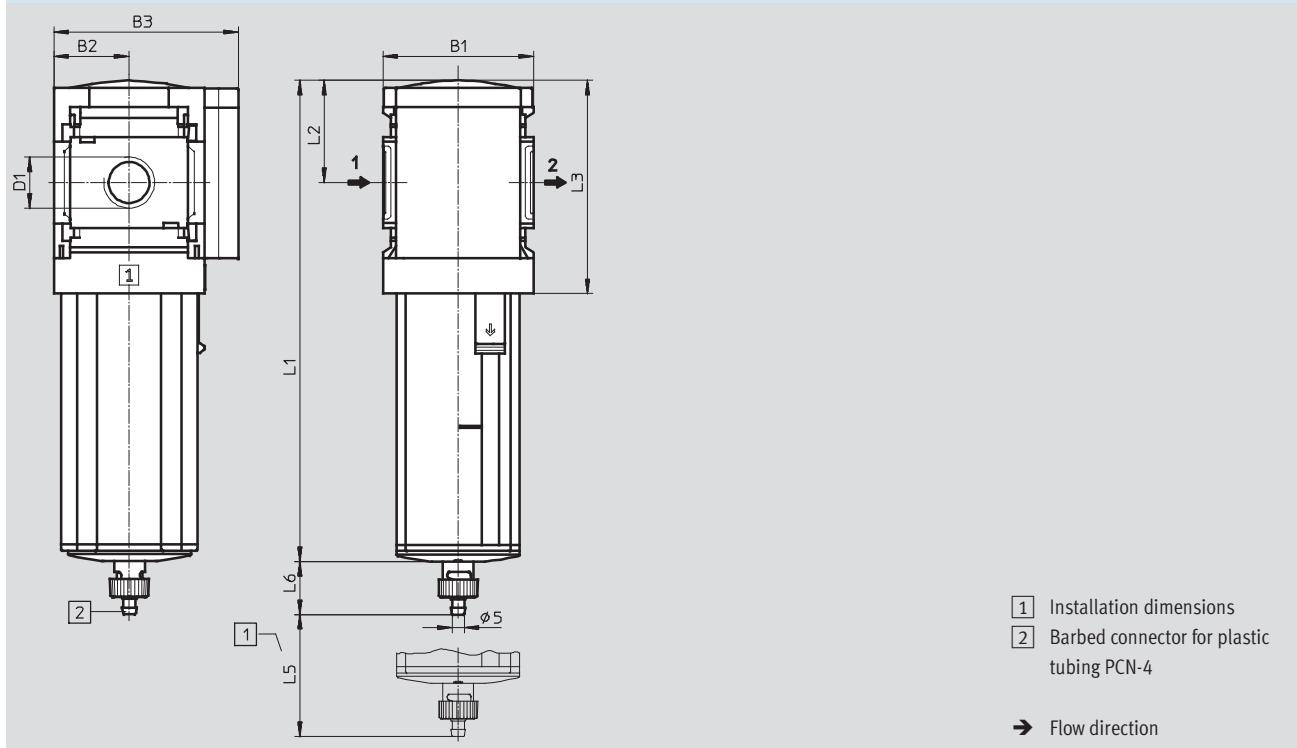
Technical data

**FESTO**

## Dimensions – Standard

Fully automatic condensate drain V

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)



Type	B1	B2	B3	D1	L1	L2	L3	L5	L6
MS6-LWS-1/4-...-V				G1/4					
MS6-LWS-3/8-...-V	62	31	76	G3/8	198	42	87	68	22
MS6-LWS-1/2-...-V				G1/2					

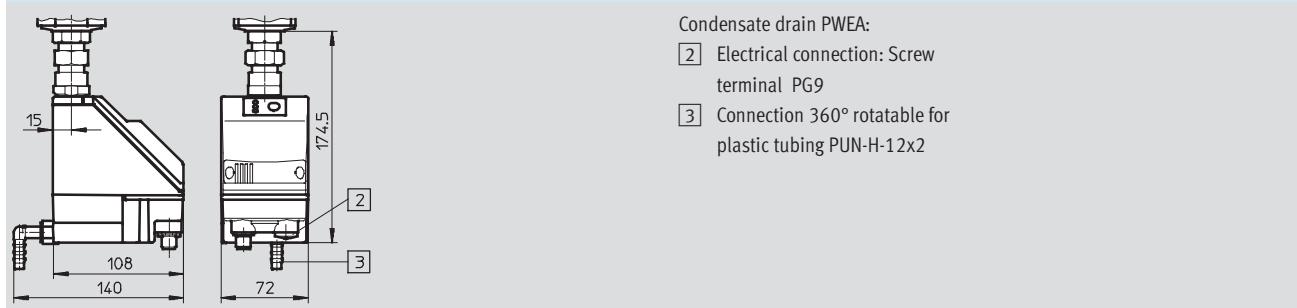
Note: This product conforms to ISO 1179-1 and ISO 228-1

## Dimensions – Condensate drain

Fully automatic, electrically actuated E2/E3/E4

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

Technical data → Internet: pwea



## Ordering data

Size	Condensate drain	Connection	Part No.	Type
<b>Integrated as metal bowl</b>				
MS6	Fully automatic	G1/4	<b>564868</b>	<b>MS6-LWS-1/4-U-V</b>
		G3/8	<b>564869</b>	<b>MS6-LWS-3/8-U-V</b>
		G1/2	<b>564870</b>	<b>MS6-LWS-1/2-U-V</b>

# Water separators MS6-LWS, MS series

FESTO

Ordering data – Modular products

M Mandatory data						O Options		
Module No.	Series	Size	Function	Connection size	Bowl guard	Condensate drain	Type of mounting	Alternative flow direction
564858	MS	6	LWS	1/4, 3/8, 1/2, AGB, AGC, AGD, AGE	U	V, E2, E3, E4	WP, WPM, WB	Z
<b>Ordering example</b>	<b>564858</b>	<b>MS</b>	<b>6</b>	<b>LWS</b>	<b>AGB</b>	<b>U</b>	<b>V</b>	<b>WP</b>
								<b>Z</b>

Ordering table		Condition S	Code	Enter code
Grid dimension	[mm]	62		
M Module No.	<b>564858</b>			
Series	Standard		<b>MS</b>	MS
Size	6		<b>6</b>	6
Function	Water separator		<b>-LWS</b>	-LWS
Connection size	Thread G1/4		<b>-1/4</b>	
	Thread G3/8		<b>-3/8</b>	
	Thread G1/2		<b>-1/2</b>	
	Connecting plate G1/4		<b>-AGB</b>	
	Connecting plate G3/8		<b>-AGC</b>	
	Connecting plate G1/2		<b>-AGD</b>	
	Connecting plate G3/4		<b>-AGE</b>	
Bowl guard	Metal bowl		<b>-U</b>	-U
Condensate drain	Fully automatic (P1 max. 12 bar)		<b>-V</b>	
	External fully automatic condensate drain, electrical, 110 V AC, terminals (P1 max. 16 bar)		<b>-E2</b>	
	External fully automatic condensate drain, electrical, 230 V AC, terminals (P1 max. 16 bar)		<b>-E3</b>	
	External fully automatic condensate drain, electrical, 24 V DC, terminals (P1 max. 16 bar)		<b>-E4</b>	
O Type of mounting	Mounting bracket	<b>[1]</b>	<b>-WP</b>	
	Mounting bracket	<b>[1]</b>	<b>-WPM</b>	
	Mounting bracket		<b>-WB</b>	
Alternative flow direction	Flow direction from right to left		<b>-Z</b>	

**[1] WP, WPM** Only with connecting plate AGB, AGC, AGD or AGE

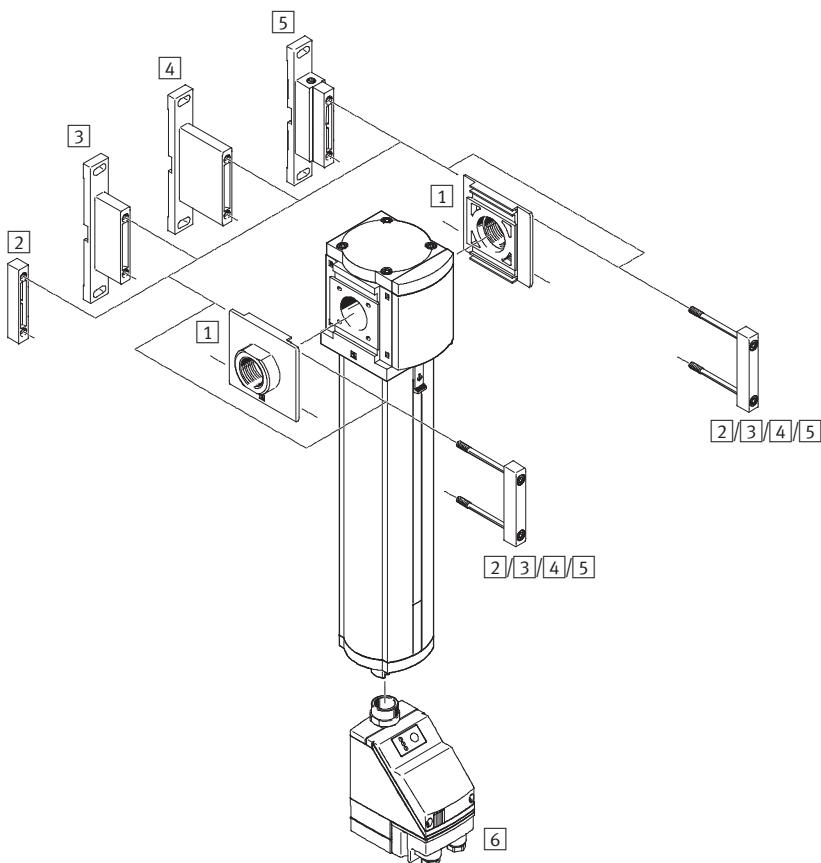
Transfer order code

564858 **MS** **6** - **LWS** -  - **U** -  -  -  -

## Water separators MS9-LWS, MS series

Peripherals overview

**FESTO**



### Note

Additional accessories:

- Module connector for combinations with size MS6, MS9 or MS12
- ➔ Internet: rmv, armv

Mounting attachments and accessories	Individual device		Combination	➔ Page/Internet
	without connecting thread	with connecting thread ¾ or 1		
[1] Connecting plate MS9-AG...	■	-	■	ms9-ag
[2] Module connector MS9-MV	■	-	■	ms9-mv
[3] Mounting bracket MS9-WP	■	■	■	ms9-wp
[4] Mounting bracket MS9-WPB	■	■	■	ms9-wp
[5] Mounting bracket MS9-WPM	■	-	■	ms9-wp
[6] Condensate drain, fully automatic, electrically actuated E2/E3/E4	■	■	■	20

## Water separators MS9-LWS, MS series

Type codes

MS	9	-	LWS	-	G	-	U	V
<b>Series</b>								
MS	Standard service unit							
<b>Size</b>								
9	Grid dimension 90 mm							
<b>Service function</b>								
LWS	Water separator							
<b>Connection size</b>								
G	Module without connecting thread, without connecting plate							
<b>Bowl guard</b>								
U	Integrated as metal bowl							
<b>Condensate drain</b>								
V	Fully automatic							

Additional variants can be ordered using the modular product system → 20

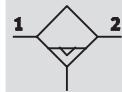
- Connecting plates
- Condensate drain
- Type of mounting
- Alternative flow direction

## Water separators MS9-LWS, MS series

Technical data

**FESTO**

Condensate drain,  
fully automatic



Flow rate  
12,000 ... 15,000 l/min

Temperature range

+1 ... +60 °C

Pressure

0.8 ... 16 bar



The water separator removes  
condensate from the compressed air.

- Constantly high condensate separation (99%) up to the maximum flow rate
- Metal bowl

- Available with fully automatic or  
fully automatic, electrically  
actuated condensate drain

General technical data	
Size	MS9
Pneumatic connection 1, 2	G3/4   G1   G1½ ... G1½ (with connecting plate AG...)
Design	Centrifugal separator
Type of mounting	Via accessories In-line installation
Mounting position	Vertical ±5°
Air purity class at the output	Compressed air to ISO 8573-1:2010 [-:7:-]
Bowl guard	Integrated as metal bowl
Condensate drain	Fully automatic Fully automatic, electrically actuated
Degree of condensate separation [%]	99
Max. condensate volume [ml]	220

Note: This product conforms to ISO 1179-1 and ISO 228-1

Standard nominal flow rate qnN <sup>1)</sup> [l/min]			
Pneumatic connection	Thread G3/4 or connecting plate AGE	Thread G1 or connecting plate AGF	Without connecting thread G
qnN	[l/min]	12,000 ±15%	15,000 ±15%

1) Measured at p1 = 6 bar and Δp = 1 bar

# Water separators MS9-LWS, MS series

Technical data

## Operating and environmental conditions

Condensate drain	Fully automatic V	Fully automatic, electrically actuated E2/E3/E4
Operating pressure [bar]	2 ... 12	0.8 ... 16
Operating medium	Compressed air to ISO 8573-1:2010 [-:-:-]	
Ambient temperature [°C]	+5 ... +60	+1 ... +60
Temperature of medium [°C]	+5 ... +60	+1 ... +60
Storage temperature [°C]	+5 ... +60	+1 ... +60
Corrosion resistance class CRC <sup>1)</sup>	2	

1) Corrosion resistance class 2 according to Festo standard 940 070

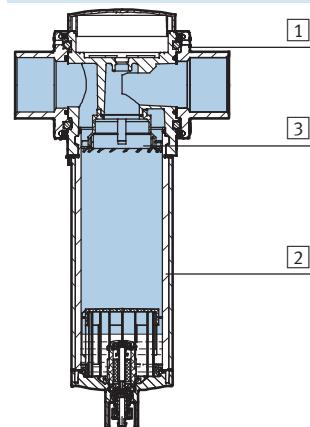
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

## Weight [g]

Water separator	2,000
Water separator with condensate drain, fully automatic, electrically actuated E2/E3/E4	2,400

## Materials

Sectional view

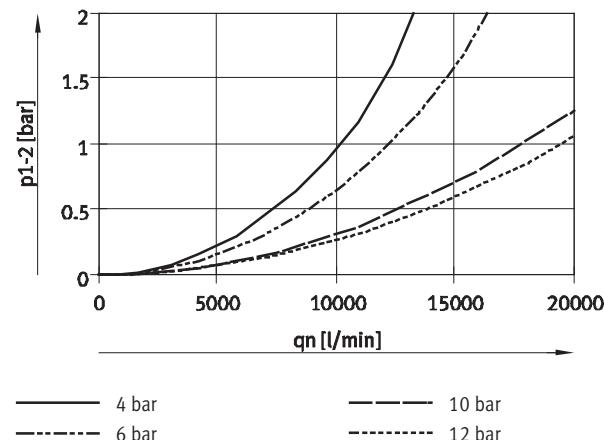


### Water separator

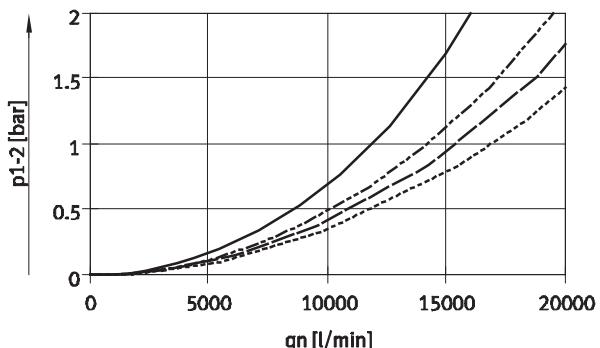
[1] Housing	Die-cast aluminium
[2] Bowl	Wrought aluminium alloy
Inspection window	PA
[3] Spin disc	POM
- Cover	PA, reinforced
- Connecting plate, module connector, mounting bracket	Die-cast aluminium
- Seals	NBR
Note on materials	RoHS-compliant (not with variant E2, E3 or E4)

## Standard flow rate $q_n$ as a function of differential pressure $\Delta p_{1-2}$

MS9-LWS-3/4/AGE, pneumatic connection G3/4



MS9-LWS-1/AGF, pneumatic connection G1



## Water separators MS9-LWS, MS series

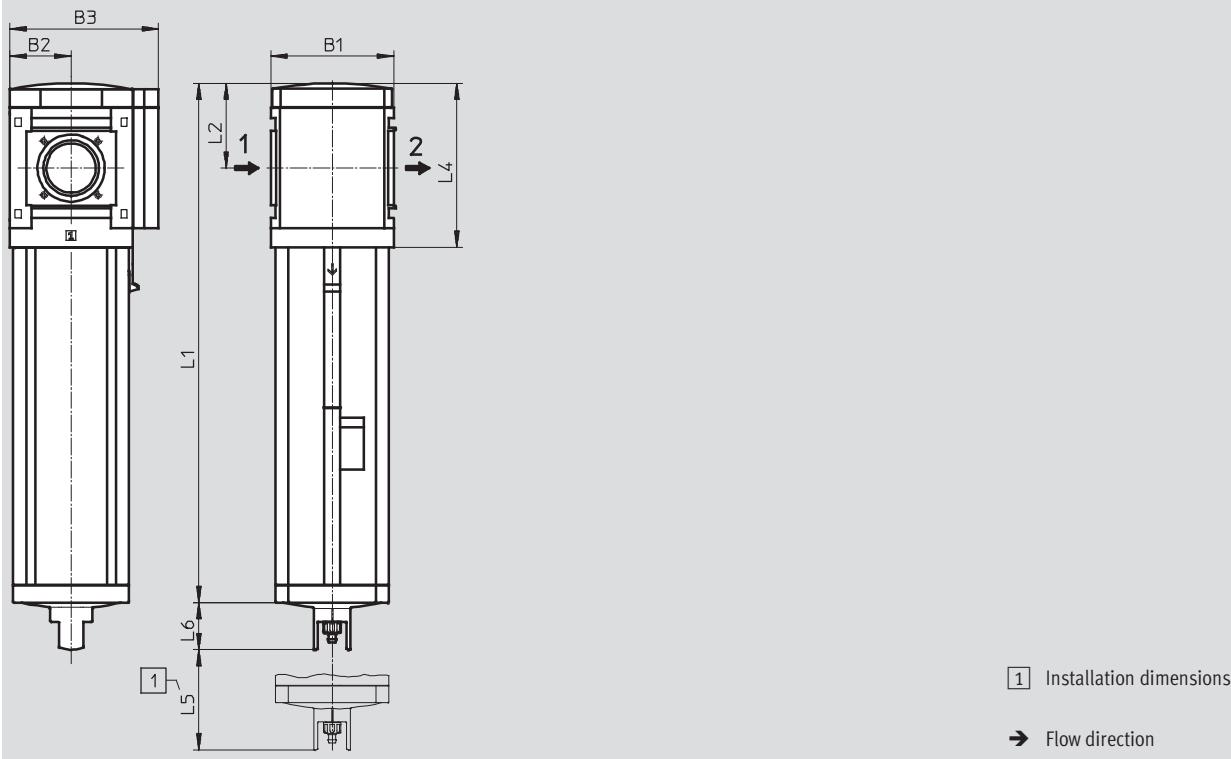
Technical data

**FESTO**

### Dimensions – Basic version

Without connecting thread G, fully automatic condensate drain V

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

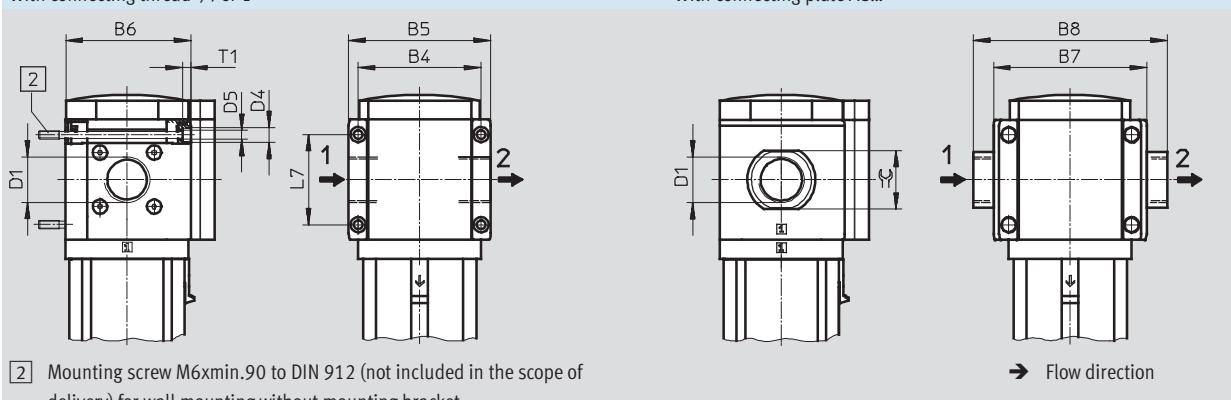


Type	B1	B2	B3	L1	L2	L4	L5	L6
MS9-LWS-G	90	45	109	310.5	62	120	50	34.5

### Dimensions – Connecting thread/connecting plate

With connecting thread 3/4 or 1

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)



Type	B4	B5	B6	B7	B8	D1	D4	D5	L7	T1	=C
MS9-LWS-3/4	90	104	91.5	–	–	G3/4	11	6.5	66	6	–
MS9-LWS-1						G1					
MS9-LWS-AGD	–	–	–	112	132	G1/2	–	–	–	–	30
MS9-LWS-AGE					132	G3/4					36
MS9-LWS-AGF					142	G1					41
MS9-LWS-AGG					162	G1 1/4					50
MS9-LWS-AGH					176	G1 1/2					55

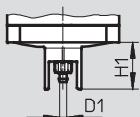
Note: This product conforms to ISO 1179-1 and ISO 228-1

## Water separators MS9-LWS, MS series

Technical data

### Dimensions – Condensate drain

Fully automatic V

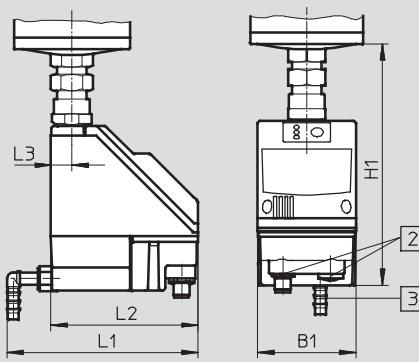


Barbed connector for plastic tubing  
PCN-4

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

Fully automatic, electrically actuated E2/E3/E4

Technical data → Internet: pwea



Condensate drain PWEA:

- [2] Electrical connection: Screw terminal PG9
- [3] Connection 360° rotatable for plastic tubing PUN-H-12x2

Type	B1	D1	H1	L1	L2	L3
MS9-LWS-...-V	-	5	34.5	-	-	-
MS9-LWS-...-E2/E3/E4	72	-	178	140	108	15

### Ordering data

Size	Condensate drain	Connection	Part No.	Type
MS9	Fully automatic	-	571468	MS9-LWS-G-UV

## Water separators MS9-LWS, MS series

Ordering data – Modular products

M Mandatory data							O Options	
Module No.	Series	Size	Function	Connection size	Bowl	Condensate drain	Type of mounting	Alternative flow direction
567857	MS	9	LWS	3/4, 1, AGD, AGE, AGF, AGG, AGH, G	U	V, E2, E3, E4	WP, WPM, WPB	Z
Ordering example	567857	MS	9	- LWS	- AGD	- U	- V	- WP
								- Z

Ordering table		Condition s	Code	Enter code
Grid dimension	[mm]	90		
M Module No.	567857			
Series	Standard		MS	MS
Size	9		9	9
Function	Water separator		-LWS	-LWS
Connection size	Thread G3/4		-3/4	
	Thread G1		-1	
	Connecting plate G1/2		-AGD	
	Connecting plate G3/4		-AGE	
	Connecting plate G1		-AGF	
	Connecting plate G1 1/4		-AGG	
	Connecting plate G1 1/2		-AGH	
	Module without connecting thread, without connecting plate		-G	
Bowl	Metal bowl		-U	-U
Condensate drain	Fully automatic (P1 max. 12 bar)		-V	
External, fully automatic, electric	110 V AC, terminals (P1 max. 16 bar)		-E2	
	230 V AC, terminals (P1 max. 16 bar)		-E3	
	24 V DC, terminals (P1 max. 16 bar)		-E4	
O Type of mounting	Mounting bracket	[1]	-WP	
	Mounting bracket	[1]	-WPM	
	Mounting bracket for large wall gap	[1]	-WPB	
Alternative flow direction	Flow direction from right to left		-Z	

WP, WPM, WPB      Not with module G

### Transfer order code

567857  MS  9  -  LWS  -   U  -   V  -   WP  -  Z

# Product Range and Company Overview

## A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**  
Complete custom engineered solutions



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## Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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