

Motor controllers CMMP-AS, for servo motors

FESTO



Motor controllers CMMP-AS, for servo motors

Key features

FESTO

Comparison of motor controllers				
Motor controller for motor type	CMMD-AS Servo motor	CMMS-AS Servo motor	CMMP-AS Servo motor	CMMS-ST Stepper motor
Positioning records	2x 63	63	255	63
Measuring system	Incremental/absolute		Incremental/absolute	Incremental
Extended I/O interface	4 working modes		Flexibly configurable	4 working modes
Notification of remaining distance	1 for n		Separately for all positions	1 for n
Torque reduction	No		Separately for all positions	No
Record linking	Linear		With branching	Linear
STO/SS1	To EN 61800-5-2		To EN 61800-5-2	To EN 61800-5-2

Features			
Compactness		Motion control	
• Small dimensions • Full integration of all components for controller and power section, including RS232 and CANopen interface • Integrated brake chopper • Integrated EMC filters		• Automatic actuation for a holding brake integrated in the motor • Complies with the current CE and EN standards without additional external measures (motor cable length of up to 25 m)	
		• Digital absolute shaft encoder in single-turn and multi-turn versions • Can be operated as a torque, speed or position controller • Integrated position controller • Time-optimised (trapezoidal) or jerk-free (S-shaped) positioning	
		• Absolute and relative movements • Point-to-point positioning with and without motion path smoothing • Position synchronisation • Electronic gear unit • 255 positioning records • Wide range of homing methods	

Fieldbus interfaces		Input/output	Integrated sequence control
Integrated:	Optional:	• Freely programmable I/Os • High-resolution 16-bit analogue input • Jog/teach mode • Simple linking to a higher-level controller via I/O or fieldbus • Synchronous operation • Master/slave mode • Additional I/Os with the plug-in card CAMC-D-8E8A → 13	• Automatic sequence of positioning records without a higher-level controller • Linear and cyclical position sequences • Adjustable delay times • Branches and wait positions • Overlapping restart possible during the movement
			
			
			
			
			

Motor controllers CMMP-AS, for servo motors

Key features

Features

Integrated safety functions

- The motor controller CMMP-AS supports the "Safe Torque off (STO)" and "Safe Stop 1 (SS1)" safety functions with protection against unexpected start-up in accordance with EN 61800-5-2
- Protection against unexpected start-up

- Two-channel disconnection of the output stage
- Less external circuitry
- Shorter response times in the event of an error
- Faster restart, intermediate circuit remains charged

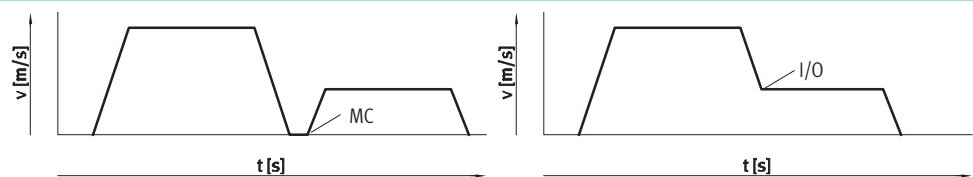
Interpolating multi-axis movement

- With a suitable controller, the CMMP-AS can perform path movements with interpolation via CANopen or Sercos. The controller specifies setpoint position values in

a fixed time pattern to this end. In between, the servo position controller independently interpolates the data values between two data points.

Travel program

- Linking of any number of positioning records into a travel program
- Step criteria for the travel program possible via digital inputs, for example
MC – motion complete
I/O – digital inputs



Library for EPLAN

→ www.festo.com/eplan



EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers,

motors and cables. This enables a high level of planning reliability, standardisation of

documentation, no need to create symbols, graphics and master data.

Cam disc functionality

→ 15

The "electronic cam disc" application type creates optimised motion profiles that generate less vibration and acceleration force at the machine. In addition, the motion of the motor is always synchronous in position with a master axis, which enables easy definition of overlapping, time-optimised motion sequences. To be able to use the cam disc function, you will need the Festo Configuration Tool (FCT) and also the curve editor → 15.

Key features:

- High flexibility of the system. The mechanism does not need to be modified if the requirements for the curve shapes change.
- User-friendly motion plan editor. All limits for position, speed and acceleration are immediately displayed in the editor.
- Up to 16 cam discs with a total of up to 2,048 data points can be managed. The data points can be randomly distributed along the cam discs.
- There are four digital trip cams coupled with each cam disc.
- Each cam disc can be offset by a certain amount from the master axis.

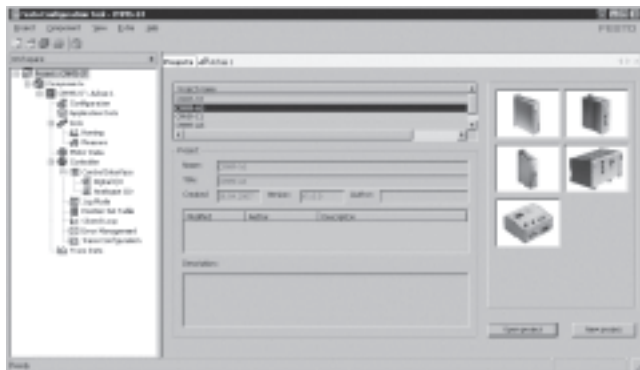
Motor controllers CMMP-AS, for servo motors

Key features

FESTO

FCT software – Festo Configuration Tool

Software platform for electric drives from Festo



- All drives in a system can be managed and saved in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

FHPP – Festo Handling and Positioning Profile

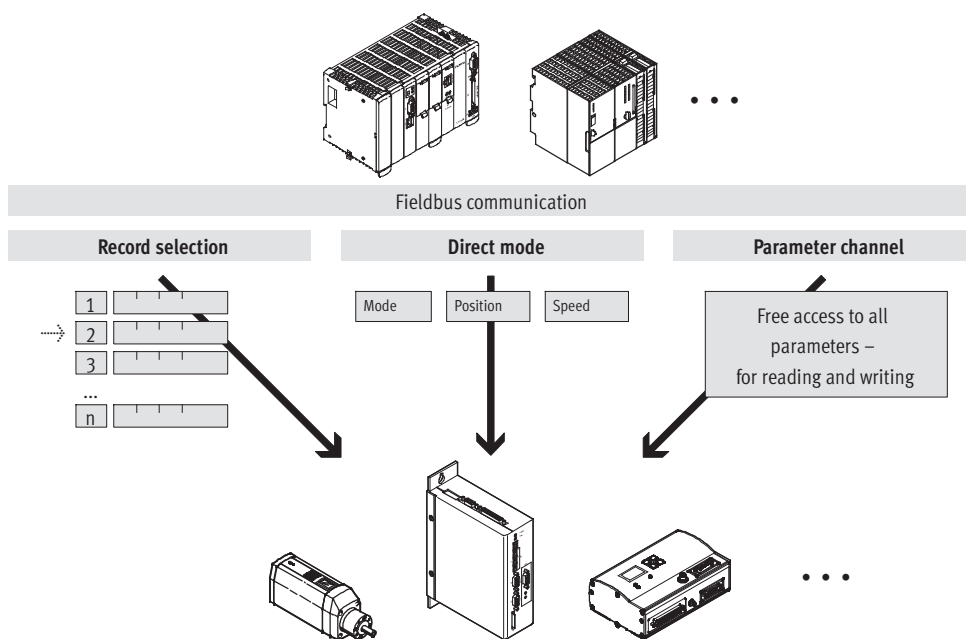
Optimised data profile

Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", that is tailored to handling and positioning applications.

The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes.

The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control



Motor controllers CMMP-AS, for servo motors

Type codes

		CMMP	–	AS	–	C5	–	11A	–	P3
Type										
CMMP	Motor controller, premium									
Motor technology										
AS	AC synchronous									
Nominal current										
C2	2.5 A									
C5	5 A									
C10	10 A									
C20	20 A									
Input voltage										
3A	100 ... 230 V AC									
11A	3x 230 ... 480 V AC									
Number of phases										
P3	3-phase									

Motor controllers CMMP-AS, for servo motors

Technical data

FESTO

Fieldbus interfaces

CANopen

PROFIBUS

DeviceNet

SERCOS
interface

EtherCAT

Certification for:
CMMP-AS-C2/-C5/-C10



General technical data		C2-3A	C5-3A	C5-11A-P3	C10-11A-P3	C20-11A-P3
CMMP-AS-						
Type of mounting		Screwed onto mounting plate				
Display		7-segment display				
Parameterisation interface		RS232 (9,600 ... 115,000 bits/s)				
Encoder interface input		As speed/position specification for the slave drive in synchronous mode				
		Setpoint speed value as encoder signal				
		EnDat				EnDat 2.2
		RS422				
		HIPERFACE				
		SINCOS				
Encoder interface output		Actual value feedback via encoder signals in speed control mode				
		Setpoint specification for downstream slave drive				
		Resolution 16,384 ppr				
Braking resistor, integrated	[Ω]	165	110	68		47
Pulse power of braking resistor	[kVA]	1.1	1.6	8.5		12
Braking resistor, external	[Ω]	≥ 100	≥ 80	≥ 60		30 ≤ R ≤ 100
Impedance of setpoint input	[kΩ]	20				
Number of analogue outputs		2				
Operating range of analogue outputs	[V]	±10				
Resolution of analogue outputs		9 bits				
Characteristics of analogue outputs		Short circuit proof				
Number of analogue inputs		3				
Operating range of analogue inputs	[V]	±10				
Characteristics of analogue inputs		Differential inputs				
		Configurable for speed				
		Configurable for current				
Mains filter		Integrated				
Max. motor cable length	[m]	25 (without external mains filter)				
Product weight	[g]	2,000	2,100	3,700		8,000

Technical data – Fieldbus interface		I/O	CANopen	EtherCat	Profibus DP	DeviceNet
Interfaces						
Number of digital logic outputs		5	–			
Characteristics of digital logic outputs		Freely configurable	–			
Number of digital logic inputs		10	–			
Operating range of logic inputs	[V]	8 ... 30	–			
Characteristics of logic inputs		Freely configurable	–			
Process coupling		16 positioning records	–			
		255 positioning records ¹⁾	255 positioning records ²⁾			
Communication profile		–	DS301, FHPP	DS301, FHPP	DP-V0/FHPP	FHPP
		–	DS301, DSP402	DS301, DSP402	–	
Max. fieldbus transmission rate	[Mbps]	–	1	100	12	0.5
Interface	Integrated	■	■	–	–	–
	Optional	–	–	■ → 13	■ → 13	■ → 13

1) With additional I/O plug-in card CAMC-D8E8A → 13.

2) Max. 250 positioning records in combination with the FHPP communication profile.

Motor controllers CMMP-AS, for servo motors

Technical data

Function blocks for PLC programming					
Programming software	Controller manufacturer	Interfaces			
		CANopen	EtherCat	Profibus DP	DeviceNet
CoDeSys	Festo	■	■	■	■
	Beckhoff				
	Other manufacturers				
RSLogix5000	Rockwell Automation	–	–	–	■
Step 7	Siemens	–	–	■	–

Electrical data							
CMMP-AS-		C2-3A	C5-3A	C5-11A-P3	C10-11A-P3	C20-11A-P3	
Output data							
Output voltage range	[V AC]	0 ... 270		0 ... 360			
Nominal current per phase, effective	[A]	2.5	5	5	10	20	
Peak current per phase, effective	[A]	5	10	15	20	41.5	
Max. peak current duration	[s]	5					2
Max. intermediate circuit voltage	[V DC]	380		560			
Output frequency	[Hz]	0 ... 1,000					
Load supply							
Nominal voltage phases		1		3			
Input voltage range	[V AC]	100 ... 230		3x 230 ... 480			
Max. nominal input current	[A]	3	6	5.5	11	20	
Rated output	[VA]	500	1,000	3,000	6,000	12,000	
Peak output	[VA]	1,000	2,000	6,000	12,000	25,000	
Mains frequency	[Hz]	50 ... 60					
Logic supply							
Nominal voltage	[V DC]	24 ±20%					
Nominal current	[A]	0.55/2.55 ¹⁾	0.65/2.65 ¹⁾	1/3 ¹⁾			
Max. current of digital logic outputs	[mA]	100					

1) Max. current with brake

Operating and environmental conditions					
CMMP-AS-		C2-3A	C5-3A	C5-11A-P3	C10-11A-P3
Digital logic outputs		Galvanically isolated			
Logic inputs		Galvanically isolated			
Protection class		IP20			
Ambient temperature	[°C]	0 ... +50			
Storage temperature	[°C]	–25 ... +70			
Relative air humidity	[%]	0 ... 90 (non-condensing)			
CE marking (see declaration of conformity)		To EU Low Voltage Directive			
		To EU EMC Directive ¹⁾			
		To EU Machinery Directive			
Certification		UL listed (OL)			–
		–			C-Tick
Certificate issuing authority		BG MFS 10006			DGUV MFS 10027
Safety function		Safe Torque off (STO)			
Safety Integrity Level (SIL)		Safe Torque off (STO)/SIL 2			
Performance Level (PL)		Safe Torque off (STO)/Category 3, Performance Level d			

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

CoDeSys®, Rockwell Automation® is a registered trademark of its respective trademark holder in certain countries.

Motor controllers CMMP-AS, for servo motors

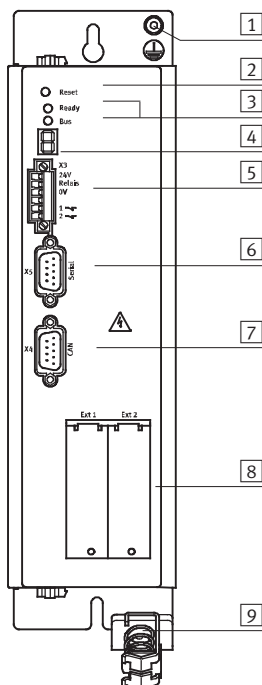
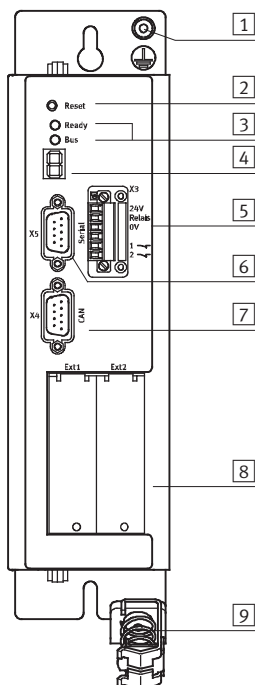
Technical data

FESTO

View of motor controller

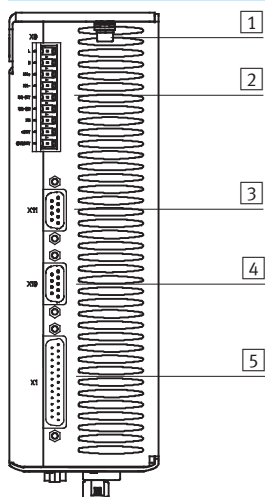
CMMP-AS-C2-3A,
CMMP-AS-C5-3A

CMMP-AS-C5-11A-P3,
CMMP-AS-C10-11A-P3



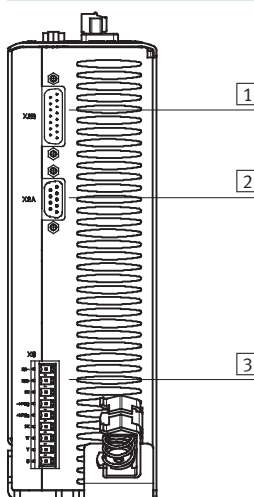
- 1 Earthing
- 2 Reset button
- 3 Ready/Bus LED
- 4 Status display
- 5 Control connection for relay driver supply
- 6 Interface: RS232
- 7 Interface: CAN bus
- 8 Technology module slot
- 9 Screened connection

From above



- 1 Earthing screw
- 2 Power supply
- 3 Incremental encoder interface (output)
- 4 Incremental encoder interface (input)
- 5 I/O interface

From underneath



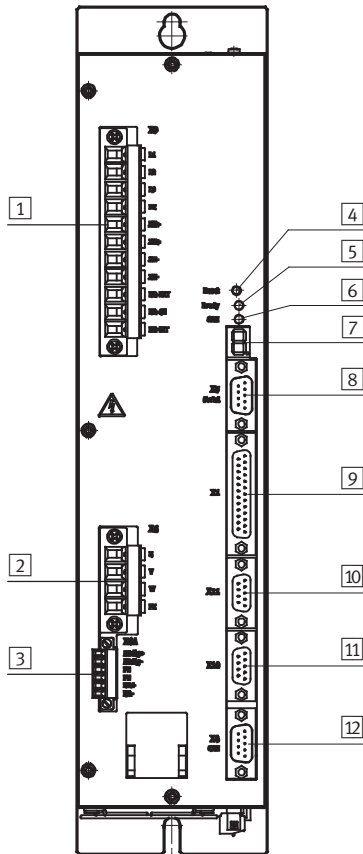
- 1 Encoder connection
- 2 Resolver connection
- 3 Motor connection

Motor controllers CMMP-AS, for servo motors

Technical data

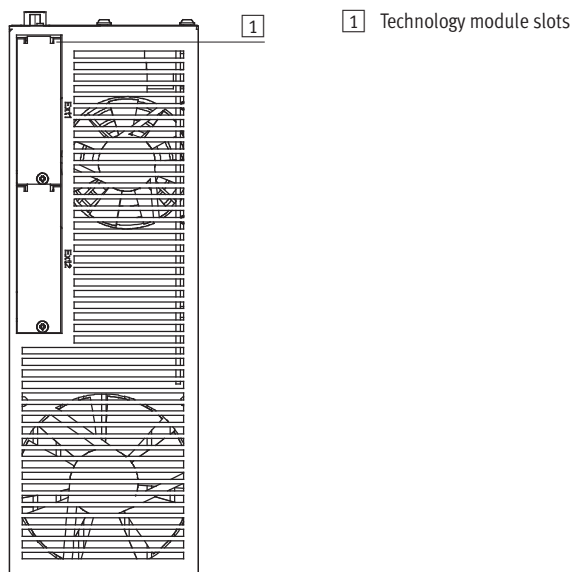
View of motor controller

CMMP-AS-C20-11A-P3



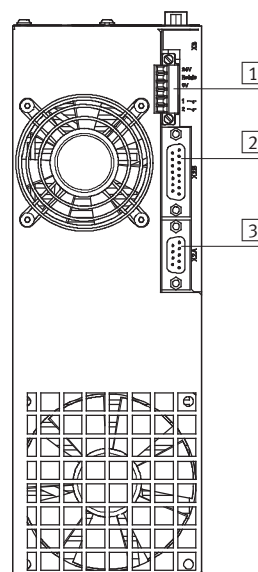
- 1 Power supply
- 2 Motor connection
- 3 Motor connection
- 4 Reset button
- 5 Ready/Bus LED
- 6 Bus switched on
- 7 Status display
- 8 Interface: RS232
- 9 I/O interface
- 10 Incremental encoder interface (output)
- 11 Incremental encoder interface (input)
- 12 Interface: CAN bus

From above



- 1 Technology module slots

From underneath



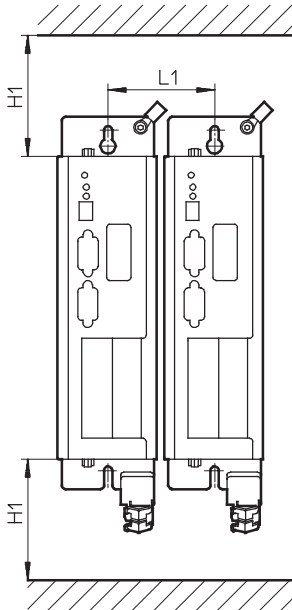
- 1 Control connection for relay driver supply
- 2 Encoder connection
- 3 Resolver connection

Motor controllers CMMP-AS, for servo motors

Technical data

FESTO

Installation clearance for motor controller

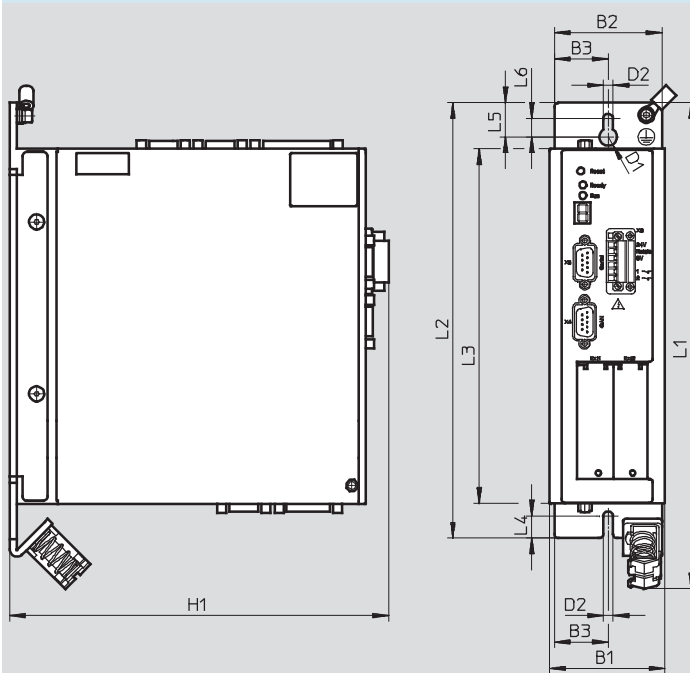


Type	H1	L1
CMMP-AS-C2-3A	100	71
CMMP-AS-C5-3A	100	87
CMMP-AS-C5-11A-P3	100	87
CMMP-AS-C10-11A-P3	100	95
CMMP-AS-C20-11A-P3	100	95

Dimensions

Download CAD Data → www.festo.com/us/cad

CMMP-AS-C2-3A, CMMP-AS-C5-3A



Type	B1	B2	B3	D1 Ø	D2 Ø	H1	L1	L2	L3	L4	L5	L6
CMMP-AS-C2-3A	66	61	30.7	10	5.5	216	277	248	202	12.5	19.5	10.5
CMMP-AS-C5-3A												

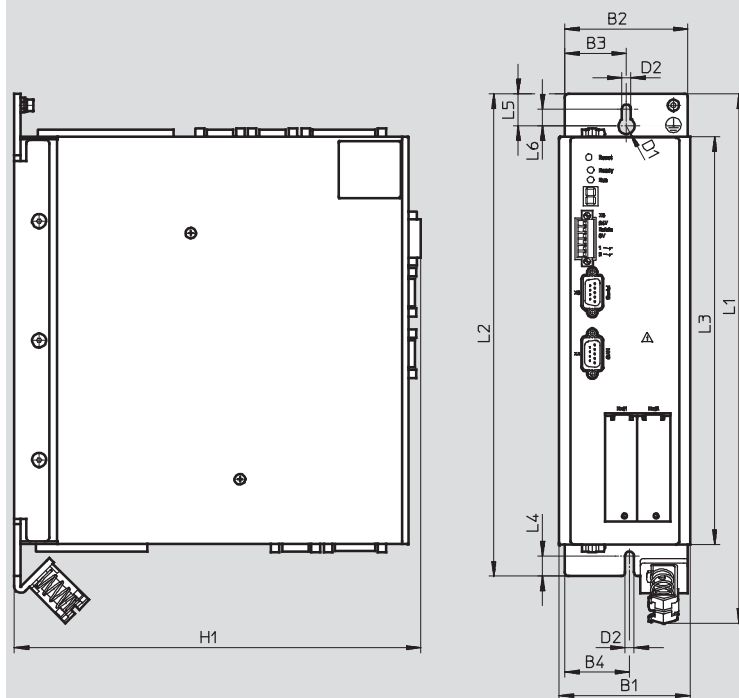
Motor controllers CMMP-AS, for servo motors

Technical data

Dimensions

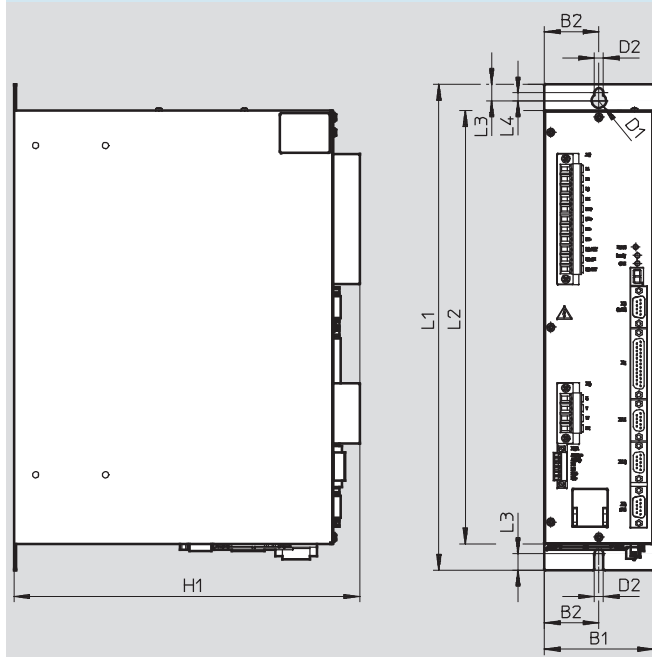
Download CAD Data → www.festo.com/us/cad

CMMP-AS-C5-11A-P3, CMMP-AS-C10-11A-P3



Type	B1	B2	B3	B4	D1 Ø	D2 Ø	H1	L1	L2	L3	L4	L5	L6
CMMP-AS-C5-11A-P3 CMMP-AS-C10-11A-P3	81	76	38.1	40.1	10	5.5	251	326	297	251	12.5	19.75	10.5

CMMP-AS-C20-11A-P3

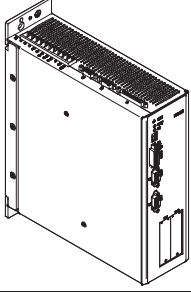


Type	B1	B2	D1 Ø	D2 Ø	H1	L1	L2	L3	L4
CMMP-AS-C20-11A-P3	83	41.5	11	7	263	369	329	12.5	6

Motor controllers CMMP-AS, for servo motors

Technical data

FESTO

Ordering data		Part No.	Type
	Brief description The plug assortment NEKM (→ 14) and the operator package (→ 15) are included in the scope of delivery.	550041	CMMP-AS-C2-3A
		550042	CMMP-AS-C5-3A
		551023	CMMP-AS-C5-11A-P3
		551024	CMMP-AS-C10-11A-P3
		1366842	CMMP-AS-C20-11A-P3

Motor controllers CMMP-AS, for servo motors

Accessories

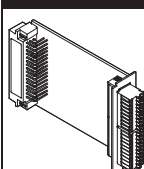
Interface CAMC-D-8E8A

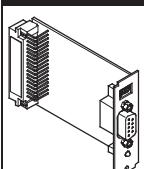
The interface is used to extend the digital I/Os.

Up to two interfaces are supported simultaneously.



Technical data		
General		
Max. cable cross section	[mm ²]	0.5
Digital inputs		
Number		8
Nominal voltage	[V DC]	24
Voltage range	[V]	−30 ... +30 (protected against reverse polarity and short circuit proof)
Nominal value for True	[V]	8
Nominal value for False	[V]	2
Input impedance	[kΩ]	4.7
Digital outputs		
Number		8
Nominal voltage	[V DC]	24
Voltage range	[V]	+18 ... +30 (protected against reverse polarity and short circuit proof, protection in the event of thermal overload)
Output current	[mA]	100
Short circuit, overcurrent protection	[mA]	500

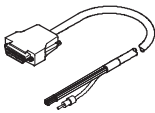
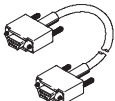
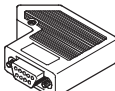
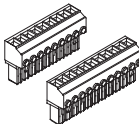
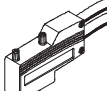
Ordering data – Plug-in card			
	Brief description	Part No.	Type
	For additional I/Os (The plugs are included in the scope of delivery. Plug NEKM for reorder → 14.)	567855	CAMC-D-8E8A

Ordering data – Plug-in cards for fieldbus interface			
	Brief description	Part No.	Type
	For Profibus interface	547450	CAMC-PB
	For DeviceNet interface	547451	CAMC-DN
	For Sercos interface	552258	CAMC-SC
	For EtherCat interface	567856	CAMC-EC

Motor controllers CMMP-AS, for servo motors

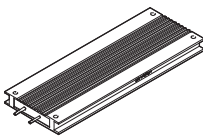
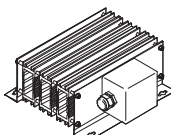
Accessories

FESTO

Ordering data – Cables and plugs				
	Brief description	Cable length [m]	Part No.	Type
	Control cable, for I/O interface to any controller	2.5	552254	NEBC-S1G25-K-2.5N-LE26
	Programming cable	1.5	160786	PS1-ZK11-NULLMODEM-1,5M
	Encoder plug, for incremental encoder interface	–	564264	NECC-A-S-S1G9-C2M
	Plug assortment for CMMP-AS-C2-3A, CMMP-AS-C5-3A	–	552255	NEKM-C-2 ¹⁾
	Plug assortment for CMMP-AS-C5-11A-P3, CMMP-AS-C10-11A-P3	–	552256	NEKM-C-3 ¹⁾
	Plug assortment for CMMP-AS-C20-11A-P3	–	1425453	NEKM-C-6 ¹⁾
	Plug assortment interface CAMC-D-8E8A	–	569959	NEKM-C-5 ²⁾
	Plug for Profibus interface	–	533780	FBS-SUB-9-WS-PB-K
	Plug for CANopen interface	–	533783	FBS-SUB-9-WS-CO-K
	Plug for DeviceNet interface	–	525635	FBSD-KL-2X5POL

1) Comprising plug for power supply and plug for motor connection. The plug assortment is included in the scope of delivery of the motor controller.

2) Plugs are included in the scope of delivery of the plug-in card CAMC-D-8E8A.

Ordering data – Braking resistors					
	For type	Resistance value [Ω]	Rated output [W]	Part No.	Type
CACR-LE2-...					
	CMMP-AS-C2-3A	100	500	1336615	CACR-LE2-100-W500
	CMMP-AS-C5-3A	100	500	1336615	CACR-LE2-100-W500
CACR-KL2-...					
	CMMP-AS-C5-11A-P3	67	1,800	1336617	CACR-KL2-67-W1800
	CMMP-AS-C10-11A-P3	67	1,800	1336617	CACR-KL2-67-W1800
	CMMP-AS-C20-11A-P3	33	3,600	1336619	CACR-KL2-33-W2400

Motor controllers CMMP-AS, for servo motors

FESTO

Accessories

Ordering data – Software and documentation			
	Brief description	Part No.	Type
	Operator package contains: – CD-ROM – with manual for CMMP-AS, in de, en, es, fr, it, sv – with FCT (Festo Configuration Tool) configuration software, in de, en – Brief description The package is included in the scope of delivery	573687	GSIB-CMMP-AS-C20-ML

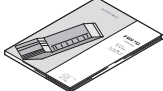
Ordering data – Software and documentation for curve editor			
	Brief description	Part No.	Type
	Software package contains: – CD-ROM – with manual in de, en, es, fr, it, sv, ru, zh – with additional functions for the cam disc functionality The software package is not included in the scope of delivery	570903	GSPF-CAM-MC-ML

Motor controllers CMMP-AS, for servo motors

Accessories

FESTO

Ordering data – Documentation¹⁾

	Language		Part No. Type		Part No. Type	
			For motor controller CMMP-AS-C2-3A, CMMP-AS-C5-3A		For motor controller CMMP-AS-C5-11A-P3, CMMP-AS-C10-11A-P3	
	DE	557325	P.BE-CMMP-AS-3A-HW-DE		557331	P.BE-CMMP-AS-11A-HW-DE
	EN	557326	P.BE-CMMP-AS-3A-HW-EN		557332	P.BE-CMMP-AS-11A-HW-EN
	ES	557327	P.BE-CMMP-AS-3A-HW-ES		557333	P.BE-CMMP-AS-11A-HW-ES
	FR	557328	P.BE-CMMP-AS-3A-HW-FR		557334	P.BE-CMMP-AS-11A-HW-FR
	IT	557329	P.BE-CMMP-AS-3A-HW-IT		557335	P.BE-CMMP-AS-11A-HW-IT
	SV	557330	P.BE-CMMP-AS-3A-HW-SV		557336	P.BE-CMMP-AS-11A-HW-SV
			For motor controller CMMP-AS-C20-11A-P3			
	DE	572594	P.BE-CMMP-AS-C20-11A-DE			
	EN	572595	P.BE-CMMP-AS-C20-11A-EN			
	ES	572596	P.BE-CMMP-AS-C20-11A-ES			
	FR	572597	P.BE-CMMP-AS-C20-11A-FR			
	IT	572598	P.BE-CMMP-AS-C20-11A-IT			
	SV	572599	P.BE-CMMP-AS-C20-11A-SV			
			Festo Handling and Positioning Profile (FHPP) for the motor controller range CMM...			
	DE	555695	P.BE-CMM-FHPP-SW-DE			
	EN	555696	P.BE-CMM-FHPP-SW-EN			
	ES	555697	P.BE-CMM-FHPP-SW-ES			
	FR	555698	P.BE-CMM-FHPP-SW-FR			
	IT	555699	P.BE-CMM-FHPP-SW-IT			
	SV	555700	P.BE-CMM-FHPP-SW-SV			
			For Profibus interface		For DeviceNet interface	
	DE	557337	P.BE-CMMP-FHPP-PB-SW-DE		557349	P.BE-CMMP-FHPP-DN-SW-DE
	EN	557338	P.BE-CMMP-FHPP-PB-SW-EN		557350	P.BE-CMMP-FHPP-DN-SW-EN
	ES	557339	P.BE-CMMP-FHPP-PB-SW-ES		557351	P.BE-CMMP-FHPP-DN-SW-ES
	FR	557340	P.BE-CMMP-FHPP-PB-SW-FR		557352	P.BE-CMMP-FHPP-DN-SW-FR
	IT	557341	P.BE-CMMP-FHPP-PB-SW-IT		557353	P.BE-CMMP-FHPP-DN-SW-IT
	SV	557342	P.BE-CMMP-FHPP-PB-SW-SV		557354	P.BE-CMMP-FHPP-DN-SW-SV
			For CANopen interface		For EtherCat interface	
	DE	557343	P.BE-CMMP-CO-SW-DE		570923	P.BE-CMMX-EC-SW-DE
	EN	557344	P.BE-CMMP-CO-SW-EN		570924	P.BE-CMMX-EC-SW-EN
	ES	557345	P.BE-CMMP-CO-SW-ES		570925	P.BE-CMMX-EC-SW-ES
	FR	557346	P.BE-CMMP-CO-SW-FR		570926	P.BE-CMMX-EC-SW-FR
	IT	557347	P.BE-CMMP-CO-SW-IT		570927	P.BE-CMMX-EC-SW-IT
	SV	557348	P.BE-CMMP-CO-SW-SV		570928	P.BE-CMMX-EC-SW-SV
			For Sercos interface			
	DE	557361	P.BE-CMMP-SC-SW-DE			
	EN	557362	P.BE-CMMP-SC-SW-EN			
	ES	557363	P.BE-CMMP-SC-SW-ES			
	FR	557364	P.BE-CMMP-SC-SW-FR			
	IT	557365	P.BE-CMMP-SC-SW-IT			
	SV	557366	P.BE-CMMP-SC-SW-SV			

1) A manual in paper form is not included in the scope of delivery

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components
Complete custom engineered solutions



Custom Control Cabinets
Comprehensive engineering support and on-site services



Complete Systems
Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical
Electromechanical actuators, motors, controllers & drives



Pneumatics
Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices
PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



Printed on recycled paper at New Horizon Graphic, Inc., FSC certified as an environmentally friendly printing plant.

Festo North America

Festo Regional Contact Center

5300 Explorer Drive
Mississauga, Ontario L4W 5G4
Canada

USA Customers:

For ordering assistance,

Call: 1.800.99.FESTO (1.800.993.3786)

Fax: 1.800.96.FESTO (1.800.963.3786)

Email: customer.service@us.festo.com

For technical support,

Call: 1.866.GO.FESTO (1.866.463.3786)

Fax: 1.800.96.FESTO (1.800.963.3786)

Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786)

Fax: 1.877.FX.FESTO (1.877.393.3786)

Email: festo.canada@ca.festo.com

USA Headquarters

Festo Corporation
395 Moreland Road
P.O. Box 18023
Hauppauge, NY 11788, USA
www.festo.com/us

USA Sales Offices

Appleton

North 922 Tower View Drive, Suite N
Greenville, WI 54942, USA

Boston

120 Presidential Way, Suite 330
Woburn, MA 01801, USA

Chicago

1441 East Business Center Drive
Mt. Prospect, IL 60056, USA

Dallas

1825 Lakeway Drive, Suite 600
Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center

2601 Cambridge Court, Suite 320
Auburn Hills, MI 48326, USA

New York

395 Moreland Road
Hauppauge, NY 11788, USA

Silicon Valley

4935 Southfront Road, Suite F
Livermore, CA 94550, USA

United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788

Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com

www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4

Phone: 1.905.624.9000; Fax: 1.905.624.9001;

Email: festo.canada@ca.festo.com

www.festo.ca

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquahuac,
54020 Tlalneapantla, Edo. de México

Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65;

Email: festo.mexico@mx.festo.com

www.festo.com/mx

Central USA

Festo Corporation
1441 East Business
Center Drive
Mt. Prospect, IL 60056, USA
Phone: 1.847.759.2600
Fax: 1.847.768.9480



Western USA

Festo Corporation
4935 Southfront Road,
Suite F
Livermore, CA 94550, USA
Phone: 1.925.371.1099
Fax: 1.925.245.1286



Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark
Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia
Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore
Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela

www.festo.com