

Parallel grippers HGPL, heavy-duty with long stroke

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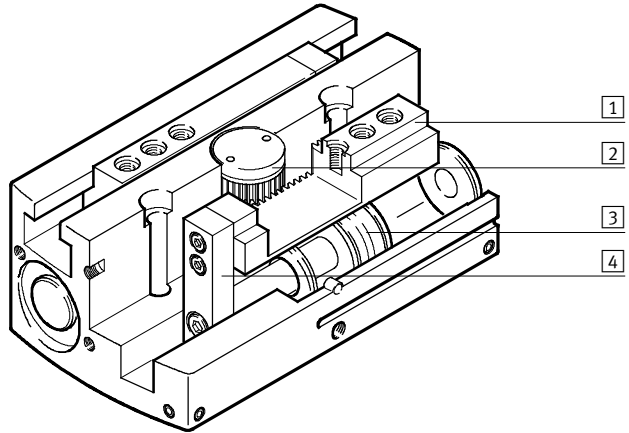
Parallel grippers HGPL, heavy-duty with long stroke

Key features

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At a glance

- Space-saving and suitable for high forces
 - Two parallel and opposing pistons move the gripper jaws directly and without loss of force
- Reliable
 - A pinion that synchronises the movement of both gripper jaws ensures controlled, precise and centred gripping
 - The space-saving design of the parallel gripper jaws permits a long guide length for the gripper jaws
- Sturdy
 - The T-slot in combination with a long guide length allows the gripper jaws to withstand high forces and torques
- Flexible range of applications
 - Double-acting gripper suitable for external and internal gripping
 - Versatile mounting options and compressed air connections
 - Opening stroke can be adjusted to optimise time



- | | |
|-------------------------|----------------------|
| 1 Gripper jaw | 3 Piston with magnet |
| 2 Synchronising element | 4 Moment compensator |

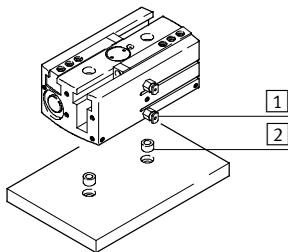
- - Note

Sizing software for gripper selection
→ www.festo.com

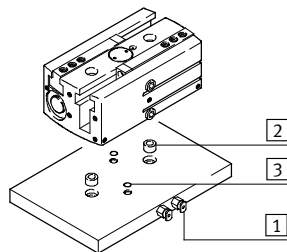
Wide range of supply ports

Direct
from the front

Via adapter plate
from underneath



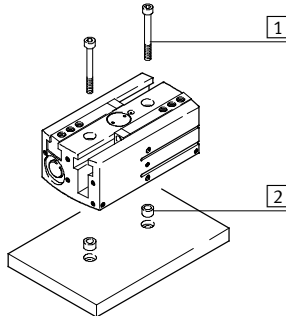
- | |
|--------------------|
| 1 Supply ports |
| 2 Centring sleeves |
| 3 O-rings |



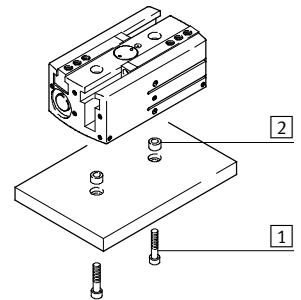
Mounting options

Direct mounting
from above

from underneath

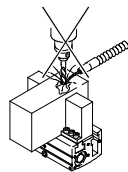


- | |
|--------------------|
| 1 Mounting screws |
| 2 Centring sleeves |

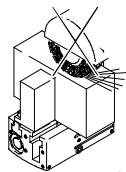


- - Note

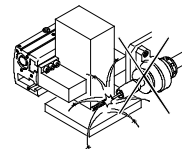
These grippers are not suitable for the following or similar application examples:



- Aggressive media
- Machining



- Grinding dust



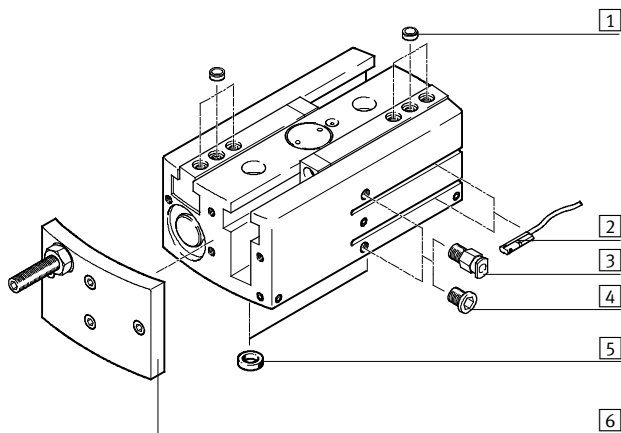
- Welding splashes

Parallel grippers HGPL, heavy-duty with long stroke

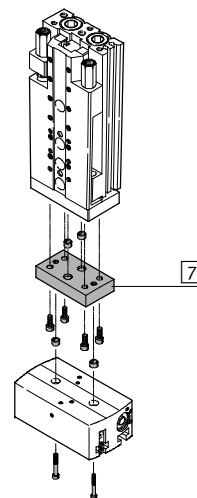
Peripherals overview and type codes

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Peripherals overview



System product for handling and assembly technology



Accessories			
Type	Brief description		→ Page/Internet
1 Centring sleeve ZBH	- For centring gripper jaw blanks/gripper fingers on the gripper jaws 4 included in the scope of delivery		16
2 Proximity sensor SME/SMT-10	- For sensing the piston position - For size 14 ... 40		17
2 Proximity sensor SME/SMT-8	- For sensing the piston position - For size 63		17
3 Push-in fitting QS	For connecting compressed air tubing with standard O.D.		quick star
4 Blanking plug B	For sealing supply ports when using ports at the front		16
5 Centring sleeve ZBH	- For centring the gripper during mounting 2 included in the scope of delivery		16
6 Stroke reducing kit HGPL-HR-...	For reducing the opening stroke		15
7 Adapter kit HMSV, HAPG	Drive/gripper connections		13
– Gripper jaw blank BUB-HGPL	Blank specially matched to the gripper jaws for custom production of gripper fingers		16

Type codes

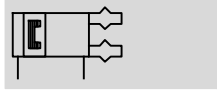
		HGPL	–	14	–	40	–	A
Type								
HGPL	Parallel gripper							
Size								
Stroke [mm]								
Position sensing								
A	Via proximity sensor							

Parallel grippers HGPL, heavy-duty with long stroke

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Technical data

Function
Double-acting
HGPL-...-A



www.festo.com
Wearing parts kits
→ 12



Ø - Size
14 ... 63 mm

- I - Stroke
40 ... 300 mm

General technical data				
Size	14	25	40	63
Design	Synchronised pneumatic pistons Force-guided motion sequence			
Mode of operation	Double-acting T-shape			
Gripper function	Parallel			
Number of gripper jaws	2			
Stroke per gripper jaw [mm]	20, 40, 60, 80	20, 40, 60, 80	20, 40, 60, 80, 100	60, 100, 150
Pneumatic connection	M5			G1/8
Max. applied load per external gripper finger ¹⁾ [N]	0.8	2.5	4.2	9.4
Repetition accuracy ²⁾ [mm]	< 0.03			
Max. interchangeability [mm]	< 0.2			
Max. operating frequency [Hz]	< 1			
Rotational symmetry [mm]	< Ø 0.2			
Position sensing	Via proximity sensor			
Type of mounting	Via through-holes and centring sleeves Via female thread and centring sleeves			
Mounting position	Any			

1) Valid for unthrottled operation

2) End-position drift under constant conditions of use with 100 consecutive strokes in the direction of movement of the gripper jaws

Operating and environmental conditions	
Operating pressure [bar]	3 ... 8
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Ambient temperature ¹⁾ [°C]	+5 ... +60
Corrosion resistance class CRC ²⁾	2

1) Note operating range of proximity sensors

2) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weight [g]		14	25	40	63
Stroke per gripper jaw	20 mm	305	1,015	2,560	–
	40 mm	440	1,400	3,300	–
	60 mm	595	1,780	4,165	10,460
	80 mm	720	2,200	4,800	–
	100 mm	–	–	5,340	13,800
	150 mm	–	–	–	18,100

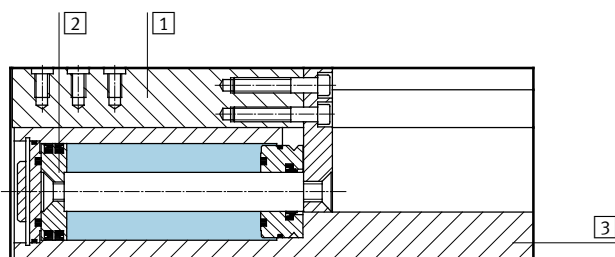
Parallel grippers HGPL, heavy-duty with long stroke

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Technical data

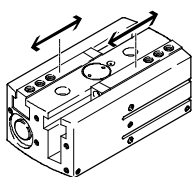
Materials

Sectional view



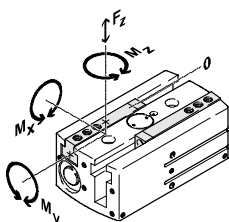
Parallel gripper		
1	Gripper jaw	Hardened steel, Citrox-coated
2	Piston	High-alloy steel
3	Housing	Wrought aluminium alloy, coated with CompCote
-	Seals	Nitrile rubber, polyurethane
-	Note on materials	Free of copper, PTFE and silicone RoHS-compliant

Measured gripping force [N] at 6 bar (→ also see graphs starting on page 7)



Size	14	25	40	63
Gripping force per gripper jaw				
Opening	63	206	519	1,233
Closing	79	256	608	1,371
Total gripping force				
Opening	126	412	1,038	2,466
Closing	158	512	1,216	2,742

Characteristic load values at the gripper jaws



The indicated permissible forces and torques apply to a single gripper jaw. They include the lever arm, additional applied loads due to the workpiece or external gripper fingers and

acceleration forces occurring during movement. The zero coordinate line (guide groove of the gripper jaws) must be taken into consideration for the calculation of torques.

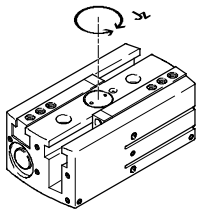
Size		14	25	40	63
Max. permissible force F_z	[N]	500	1,500	2,500	9,000
Max. permissible torque M_x	[Nm]	35	100	125	300
Max. permissible torque M_y	[Nm]	35	60	80	200
Max. permissible torque M_z	[Nm]	35	70	100	250

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Technical data

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Mass moment of inertia [kgm²x10⁻⁴]



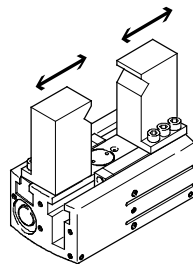
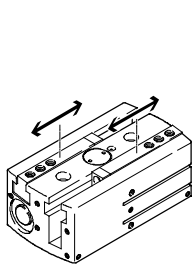
Mass moment of inertia of the parallel gripper in relation to the central axis, without external gripper fingers, without load.

Size		14	25	40	63
Stroke per gripper jaw	20 mm	1.40	11.98	27.60	–
	40 mm	6.69	18.88	66.83	–
	60 mm	11.43	39.95	118.30	470.07
	80 mm	21.93	78.70	198.87	–
	100 mm	–	–	318.25	1,018.17
	150 mm	–	–	–	2,247.54

Opening and closing times [ms] at 6 bar

Without external gripper fingers

With external gripper fingers



The indicated opening and closing times [ms] were measured at room temperature at an operating pressure of 6 bar with horizontally mounted grippers without additional gripper

fingers. The grippers must be throttled for greater applied loads. Opening and closing times must then be adjusted accordingly.

Size	14				25				40					63			
Stroke mm	20	40	60	80	20	40	60	80	20	40	60	80	100	60	100	150	
Without external gripper fingers																	
Opening times	120	171	270	286	170	225	370	423	190	238	430	414	620	410	650	1,020	
Closing times	110	163	230	270	150	230	370	418	180	205	430	438	690	330	600	850	
Max. permissible opening and closing times with external gripper fingers as a function of force due to weight																	
Force due to weight of the gripper fingers	1 N	123	108	257	243	–	–	–	–	–	–	–	–	–	–	–	
	2 N	174	136	364	343	–	–	–	–	–	–	–	–	–	–	–	
	3 N	213	167	445	420	164	210	405	401	–	–	–	–	–	–	–	
	4 N	246	192	514	485	190	243	468	463	–	–	–	–	–	–	–	
	5 N	–	–	–	–	212	272	523	518	196	260	469	478	676	–	–	
	6 N	–	–	–	–	–	–	–	–	215	284	514	524	741	–	–	
	7 N	–	–	–	–	–	–	–	–	232	307	555	565	800	–	–	
	8 N	–	–	–	–	–	–	–	–	248	328	593	604	856	–	–	
	9 N	–	–	–	–	–	–	–	–	–	–	–	–	–	323	587	832
	10 N	–	–	–	–	–	–	–	–	–	–	–	–	–	340	619	877
	11 N	–	–	–	–	–	–	–	–	–	–	–	–	–	357	649	919
	12 N	–	–	–	–	–	–	–	–	–	–	–	–	–	373	678	960

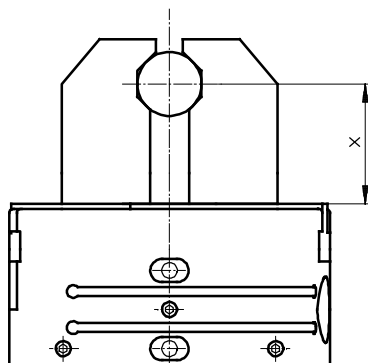
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Technical data

Gripping force F_h per gripper jaw as a function of operating pressure and lever arm x

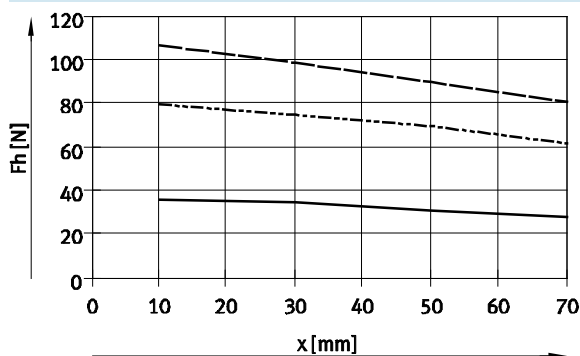
The gripping forces as a function of operating pressure and lever arm can be determined from the following graphs.



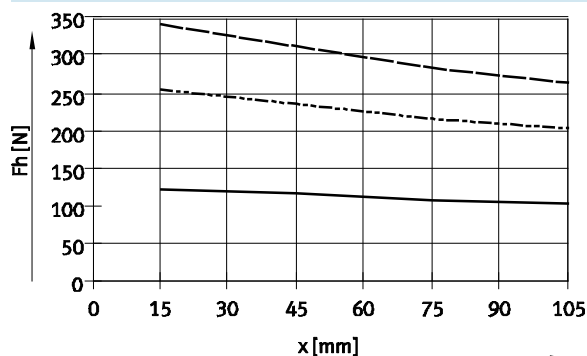
Gripping force F_h per gripper jaw as a function of operating pressure and lever arm x

External gripping (closing)

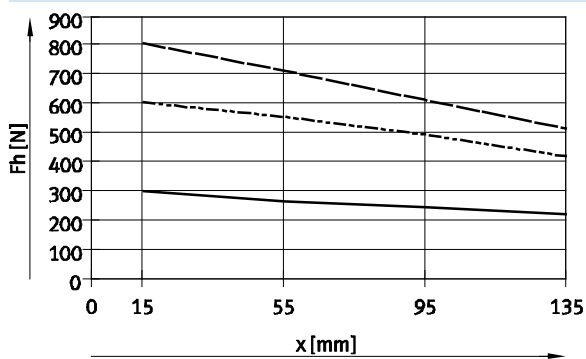
HGPL-14



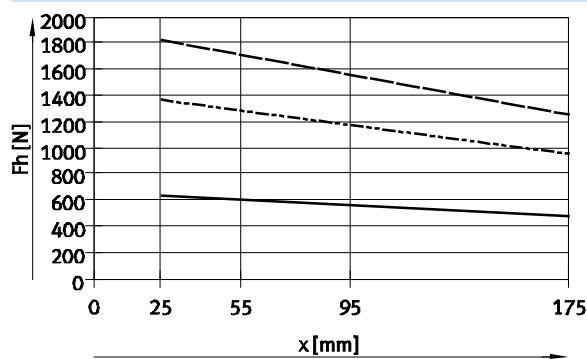
HGPL-25



HGPL-40



HGPL-63



— 3 bar
 - - - 6 bar
 - · - 8 bar

Parallel grippers HGPL, heavy-duty with long stroke

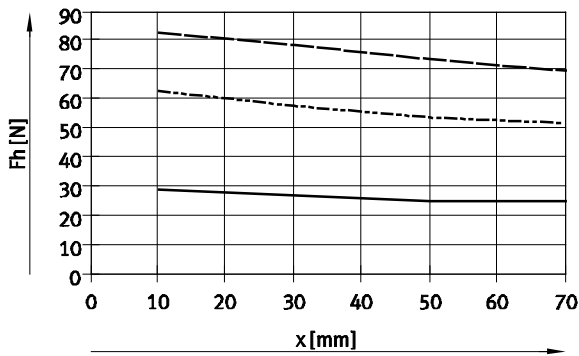
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Technical data

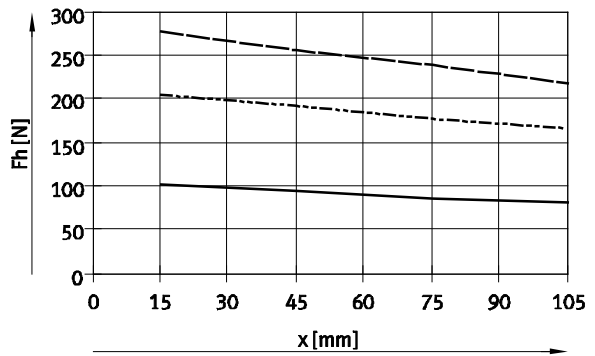
Gripping force F_h per gripper jaw as a function of operating pressure and lever arm x

Internal gripping (opening)

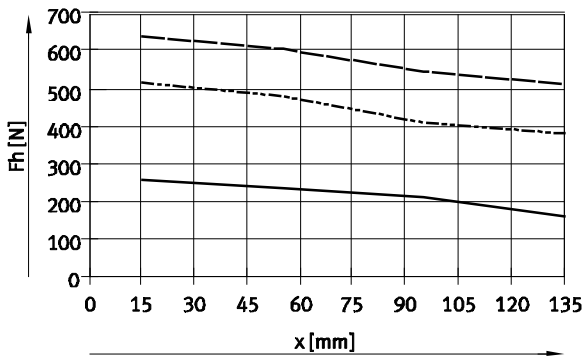
HGPL-14



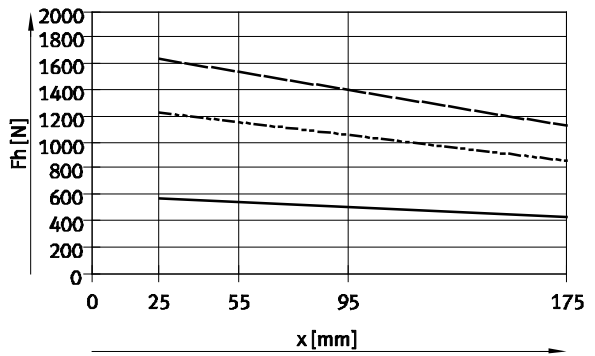
HGPL-25



HGPL-40



HGPL-63



— 3 bar
 - - - 6 bar
 - · - 8 bar

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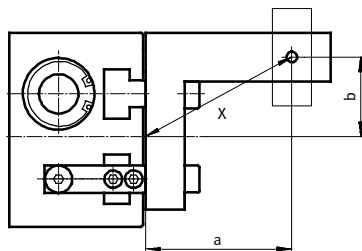
Technical data

Gripping force F_h per gripper jaw at 6 bar as a function of lever arm x and eccentricity a and b

The following formula must be used to calculate the lever arm x with eccentric gripping:

$$x = \sqrt{a^2 + b^2}$$

The gripping force F_h can be read from the graphs (→ 7) using the calculated value x .



Calculation example

Given:

Distance $a = 45$ mm

Distance $b = 40$ mm

To be calculated:

The gripping force at 6 bar,
with an HGPL-25,
used as an external gripper

Procedure:

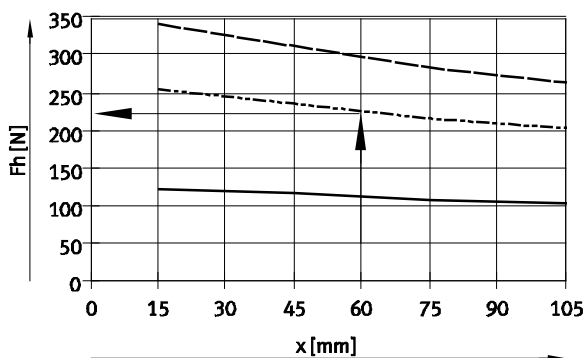
Calculating the lever arm x

$$x = \sqrt{45^2 + 40^2}$$

$$x = 60$$
 mm

The graph (→ 7) shows a value of

$F_h = 225$ N for the gripping force.



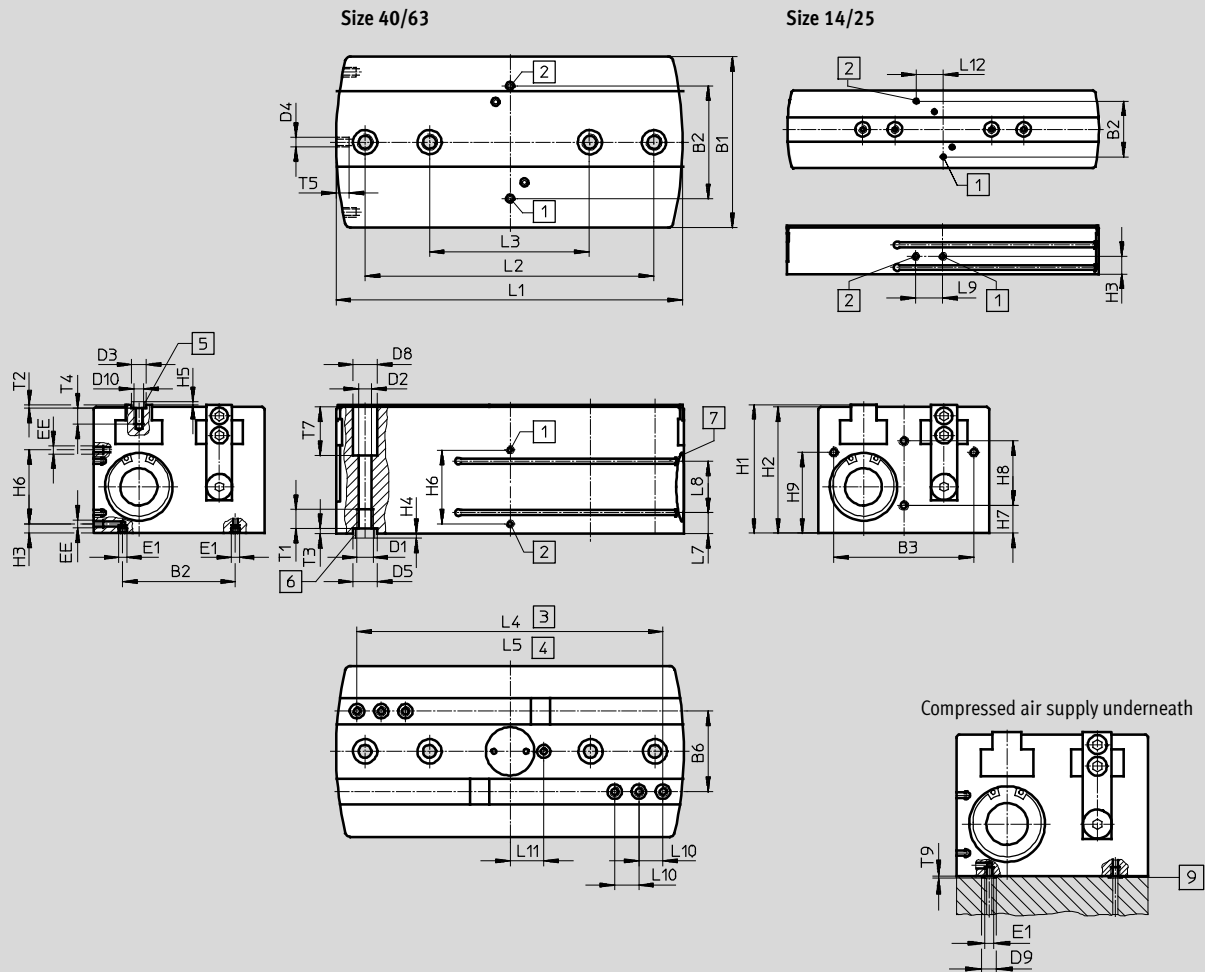
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Dimensions

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- | | | |
|---|---------------------------------------|-------------------------------|
| 1 Supply port, opening, either on the side or underneath (bottom connection sealed on delivery) | 3 Gripper jaw open | 9 O-ring for parallel gripper |
| 2 Supply port, closing, either on the side or underneath (bottom connection sealed on delivery) | 4 Gripper jaw closed | HGPL-14: Ø 3x1.5 |
| | 5 Centring sleeves ZBH | HGPL-25: Ø 5x1.5 |
| | (4 included in the scope of delivery) | HGPL-40: Ø 5x1.5 |
| | 6 Centring sleeves ZBH | HGPL-63: Ø 12x1.5 |
| | (2 included in the scope of delivery) | |
| | 7 Slot for proximity sensor | |

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Technical data

Type	B1 ±0.05	B2 ±0.1	B3 ±0.1	B6 ±0.01	D1	D2 Ø +0.1	D3 Ø H8/h7	D4	D5 Ø H8/h7	D8 Ø H13	D9	D10	EE	E1
HGPL-14	48	34.5	37	22	M5	4.2	5	M3	9	7.4	6	M3	M5	M3
HGPL-25	80	60	65	38	M6	5.1	7	M5	9	10	8	M5	M5	M5
HGPL-40	106	70	87	50	M10	8.5	9	M6	15	15	8	M6	M5	M5
HGPL-63	154	116	130	78	M12	10.4	15	M8	15	16.5	15	M10	G½	G½

Type	H1	H2	H3	H4	H5	H6	H7	H8	H9	L1	L2 ±0.02 ¹⁾ ±0.1 ²⁾	L3 ±0.02 ¹⁾ ±0.1 ²⁾	L4
		±0.1	±0.1	−0.3	−0.3	±0.1	±0.1	±0.1	±0.1	±0.1			±0.5
HGPL-14-20	30	29	11	1.9	1.2	−	10	12	18	73.6	−	36	62
HGPL-14-40										113.6			102
HGPL-14-60										153.6	100		142
HGPL-14-80										193.6			182
HGPL-25-20	50	49	18	1.9	1.4	−	18	20	30	86	−	60	64
HGPL-25-40										126			104
HGPL-25-60										166	100		144
HGPL-25-80										206			184
HGPL-40-20	80	78.5	6	2.9	1.9	46	17.5	40	50.5	96	−	66	70
HGPL-40-40										136			110
HGPL-40-60										176	180		150
HGPL-40-80										216			190
HGPL-40-100										256	200		230
HGPL-63-60	121.5	120	14	2.9	2.9	60	30	58	74.8	190.8	−	100	160
HGPL-63-100										270.8	200		240
HGPL-63-150										370.8	300		340

Type	L5 ±0.5	L7 ±0.1	L8 ±0.1	L9 ±0.2	L10 ±0.02 ¹⁾ ±0.1 ²⁾	L11 ±0.5	L12 ±0.1	T1 min.	T2 +0.1	T3 +0.1	T4 min.	T5 min.	T7 +0.1	T9
HGPL-14-20	22	4	14	16.8	8	9	16.8	12.5	1.3	2.1	5.5	6.5	10	1
HGPL-14-40														
HGPL-14-60														
HGPL-14-80														
HGPL-25-20	24	11	14	20	10	17.5	20	12.5	1.6	2.1	8.5	7	17	1
HGPL-25-40														
HGPL-25-60														
HGPL-25-80														
HGPL-40-20	30	13	32	–	15	20.5	–	15.5	2.1	3.1	10.5	8	30	1
HGPL-40-40														
HGPL-40-60														
HGPL-40-80														
HGPL-40-100														
HGPL-63-60	40	28.5	30	–	22	29	–	18	3.1	3.1	17.5	8	45	1
HGPL-63-100														
HGPL-63-150														

- 1) For centring
2) For through-hole

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Technical data

Ordering data			
Size [mm]	Stroke [mm]	Double-acting without compression spring	
		Part No.	Type
14			
	20	567820	HGPL-14-20-A
	40	535852	HGPL-14-40-A
	60	567821	HGPL-14-60-A
	80	535853	HGPL-14-80-A
25			
	20	567822	HGPL-25-20-A
	40	535854	HGPL-25-40-A
	60	567823	HGPL-25-60-A
	80	535855	HGPL-25-80-A
40			
	20	567824	HGPL-40-20-A
	40	535856	HGPL-40-40-A
	60	567825	HGPL-40-60-A
	80	535857	HGPL-40-80-A
	100	567826	HGPL-40-100-A
63			
	60	567827	HGPL-63-60-A
	100	567828	HGPL-63-100-A
	150	567829	HGPL-63-150-A

Ordering data – Sets of wearing parts		
Size [mm]	Part No.	Type
14	701585	HGPL-14-A
25	701586	HGPL-25-A
40	701587	HGPL-40-A
63	752917	HGPL-63-A

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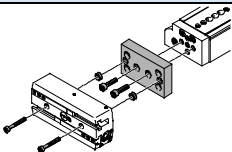
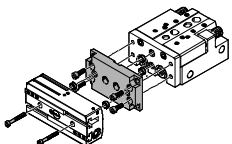
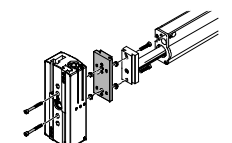
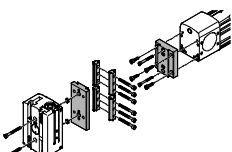
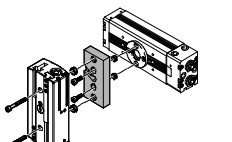
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Accessories

Adapter kit
HAPG, HMSV, HMVA

Material:
Wrought aluminium alloy
Free of copper and PTFE
RoHS-compliant

 Note
The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD data → www.festo.com		
Combination	Drive	Gripper		Adapter kit			
	Size	Size	Mounting option		CRC ¹⁾	Part No.	Type
							
DGSL/HGPL	DGSL	HGPL			HAPG		
	16	14	■	■	2	538055	HAPG-89
	20, 25	14	■	■		539274	HAPG-90
	25	25	■	■		539274	HAPG-90
SLT/HGPL	SLT	HGPL			HAPG		
	16	14	■	–	2	538055	HAPG-89
	20, 25	14, 25	■	–		539274	HAPG-90
HMP/HGPL	HMP	HGPL			HAPG		
	16, 20	14	–	■	2	–	2x M5x25 DIN 912
	20, 25	25	–	■		150927	ZBH-9
	25, 32	40	–	■		539887	HAPG-92
						537312	HAPG-SD2-30
DGP..., DGE-..., DGEA/HGPL	DG...	HGPL			HAPG, HMSV, HMVA		
	40	25	■	■	2	196790	HMVA-DLA40
						177653	HMSV-7
						539887	HAPG-92
DRQD/HGPL	DRQD-...	HGPL			HAPG		
	16, 20	14-40/14-60/ 14-80	■	■	2	537310	HAPG-SD2-31
	25, 32	25	■	■		537311	HAPG-SD2-29
	40, 50	40	■	■		537312	HAPG-SD2-30
	DRQD-E422	HGPL			HAPG		
	16, 20	14	■	■	2	544644	HAPG-SD2-45
	DRQD-E444	HGPL			HAPG		
	25, 32	25	■	■	2	544645	HAPG-SD2-46

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Parallel grippers HGPL, heavy-duty with long stroke

Accessories

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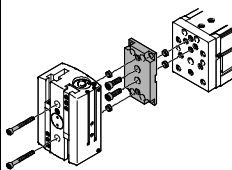
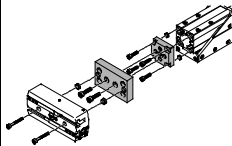
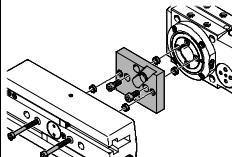
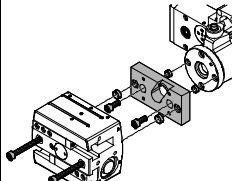
Adapter kit
HAPG, HMSV, HMVA

Material:
Wrought aluminium alloy
Free of copper and PTFE
RoHS-compliant



Note

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit						Download CAD data → www.festo.com	
Combination	Drive	Gripper			Adapter kit		
	Size	Size	Mounting option		CRC ¹⁾	Part No.	Type
							
EGSL/HGPL	EGSL	HGPL			HAPG		
	45, 55	14	■	■	2	538055	HAPG-89
	75	14, 25	■	■		539274	HAPG-90
EGSA/HGPL	EGSA	HGPL			HAPG, HMSV		
	50	14	■	■	2	560017	HMSV-61
						538055	HAPG-89
	60	14	■	■		560018	HMSV-62
					539274	HAPG-90	
ERMB/HGPL	ERMB	HGPL			HAPG		
	20	14	■	■	2	537310	HAPG-SD2-31
	25, 32	25	■	■		537311	HAPG-SD2-29
EHMB/HGPL	EHMB	HGPL			HAPG		
	20	25	■	■	2	537311	HAPG-SD2-29
	25	40	■	■		537312	HAPG-SD2-30

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Parallel grippers HGPL, heavy-duty with long stroke

FESTO

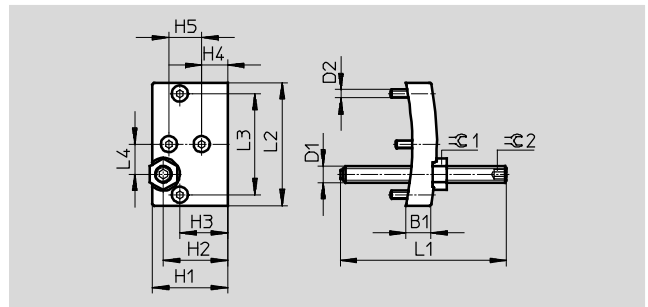
Accessories

Stroke reducing kit HGPL-HR

Material:

Aluminium

Free of copper, PTFE and silicone



Dimensions and ordering data								
For size	B1	D1	D2	H1	H2	H3	H4	H5
[mm]	±0.1			±0.1	±0.1	±0.1	±0.1	±0.1
14	9	M6	M3	27.5	23.5	17.5	9.5	12
25	12	M8	M5	47.5	37.5	29.5	17.5	20
40	18	M12	M6	77	63	50	17	40
63	19	M14	M8	118.5	94.5	74.5	29.5	58

For size	L1	L2	L3	L4	≈G1	≈G2	Weight	Part No.	Type
[mm]	±1	±0.1	±0.1	±0.1			[g]		
14	61	45	37	11	10	3	45	539092	HGPL-HR-14
25	61	77	65	19	13	4	150	539093	HGPL-HR-25
40	61	103	87	25	19	6	455	539094	HGPL-HR-40
63	81	151	130	39	22	6	1,060	567831	HGPL-HR-63

Parallel grippers HGPL, heavy-duty with long stroke

FESTO

Accessories

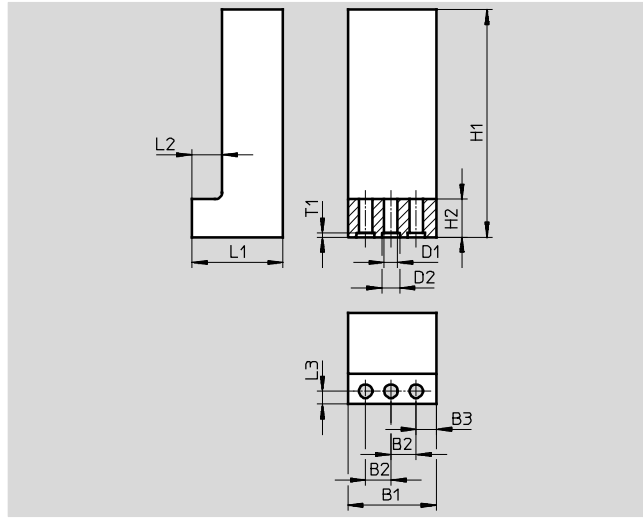
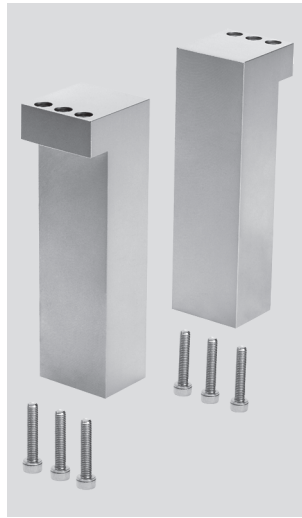
Gripper jaw blank BUB-HGPL

(scope of delivery: 2 pieces)

Material:

Aluminium

Free of copper, PTFE and silicone



Dimensions and ordering data							
For size	B1	B2	B3	D1 Ø	D2 Ø	H1	H2
[mm]	±0.1	+0.02		+0.1	H8	±0.1	
14	25	8	4	3.2	5	80	11
25	35	10	8	5.3	7	120	15
40	50	15	10	6.4	9	150	18
63	68	22	12	10.5	15	200	20

For size	L1	L2	L3	T1	Weight per blank [g]	Part No.	Type
[mm]	±0.1	+0.1	+0.1	+0.1			
14	20.5	8	3.3	1.3	75	537316	BUB-HGPL-14
25	36	12	5	1.6	295	537317	BUB-HGPL-25
40	49.5	16.5	8	2.1	720	537318	BUB-HGPL-40
63	77	27	12	3.1	1,960	567830	BUB-HGPL-63

Ordering data					
	For size [mm]	Weight [g]	Part No.	Type	PU ¹⁾
Centring sleeve for the gripper jaws ZBH			Technical data → Internet: zbh		
	14	1	189652	ZBH-5	10
	25	1	186717	ZBH-7	
	40	1	150927	ZBH-9	
	63	3	191409	ZBH-15	
Centring sleeve for the gripper ZBH					
			Technical data → Internet: zbh		
	14, 25	1	150927	ZBH-9	10
	40, 63	3	191409	ZBH-15	
Blanking plug B					
			Technical data → Internet: blanking plug		
	14, 25, 40	2	174308	B-M5-B	10
	63	5	3568	B-1/8	

1) Packaging unit

Parallel grippers HGPL, heavy-duty with long stroke

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Accessories

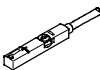
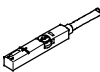
Proximity sensors for size 14 ... 40

Ordering data – Proximity sensors for C-slot, magneto-resistive					Technical data → Internet: smt	
	Type of mounting	Switching output	Electrical connection, connection direction	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above	PNP	Cable, 3-wire, in-line	2.5	551373	SMT-10M-PS-24V-E-2,5-L-OE
			Plug M8x1, 3-pin, in-line	0.3	551375	SMT-10M-PS-24V-E-0,3-L-M8D
			Cable, 3-wire, lateral	2.5	551374	SMT-10M-PS-24V-E-2,5-Q-OE
			Plug M8x1, 3-pin, lateral	0.3	551376	SMT-10M-PS-24V-E-0,3-Q-M8D

Ordering data – Proximity sensors for C-slot, magnetic reed					Technical data → Internet: sme	
	Type of mounting	Switching output	Electrical connection, connection direction	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above	Contacting	Plug M8x1, 3-pin, in-line	0.3	551367	SME-10M-DS-24V-E-0,3-L-M8D
			Cable, 3-wire, in-line	2.5	551365	SME-10M-DS-24V-E-2,5-L-OE
			Plug M8x1, 3-pin, lateral	0.3	551368	SME-10M-DS-24V-E-0,3-Q-M8D
			Cable, 3-wire, lateral	2.5	551366	SME-10M-DS-24V-E-2,5-Q-OE
	Insertable in the slot lengthwise	Contacting	Plug M8x1, 3-pin, in-line	0.3	173212	SME-10-SL-LED-24
			Cable, 3-wire, in-line	2.5	173210	SME-10-KL-LED-24

Ordering data – Proximity sensors for C-slot, magneto-resistive					Technical data → Internet: smt	
	Type of mounting	Switching output	Electrical connection, connection direction	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot lengthwise	PNP	Cable, 3-wire, lateral	2.5	547862	SMT-10G-PS-24V-E-2,5Q-OE
			Plug M8x1, 3-pin, lateral	0.3	547863	SMT-10G-PS-24V-E-0,3Q-M8D

Proximity sensors for size 63

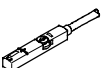
Ordering data – Proximity sensors for T-slot, magneto-resistive					Technical data ➔ Internet: smt	
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile	PNP	Cable, 3-wire	2.5	543867	SMT-8M-PS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543866	SMT-8M-PS-24V-K-0,3-M8D
			Plug M12x1, 3-pin	0.3	543869	SMT-8M-PS-24V-K-0,3-M12
		NPN	Cable, 3-wire	2.5	543870	SMT-8M-NS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543871	SMT-8M-NS-24V-K-0,3-M8D
	Insertable in the slot lengthwise, flush with the cylinder profile	PNP	Cable, 3-wire	2.5	175436	SMT-8-PS-K-LED-24-B
			Plug M8x1, 3-pin	0.3	175484	SMT-8-PS-S-LED-24-B
N/C contact						
	Insertable in the slot from above, flush with the cylinder profile	PNP	Cable, 3-wire	7.5	543873	SMT-8M-PO-24V-K7,5-OE

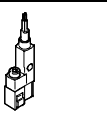
Parallel grippers HGPL, heavy-duty with long stroke

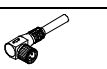
Accessories

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Proximity sensors for size 63

Ordering data – Proximity sensors for T-slot, magnetic reed					Technical data → Internet: sme	
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	543862	SME-8M-DS-24V-K-2,5-OE
				5.0	543863	SME-8M-DS-24V-K-5,0-OE
			Cable, 2-wire	2.5	543872	SME-8M-ZS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543861	SME-8M-DS-24V-K-0,3-M8D
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	150855	SME-8-K-LED-24
			Plug M8x1, 3-pin	0.3	150857	SME-8-S-LED-24
N/C contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	160251	SME-8-O-K-LED-24

Ordering data – Proximity sensors for T-slot, magneto-resistive				Technical data → Internet: smt	
	Type of mounting	Switching output	Electrical connection, connection direction	Cable length [m]	Part No. Type
N/O contact					
	Insertable in the slot lengthwise	PNP	Cable, 3-wire, lateral	2.5	547859 SMT-8G-PS-24V-E-2,5Q-OE
			Plug M8x1, 3-pin, lateral	0.3	547860 SMT-8G-PS-24V-E-0,3Q-M8D

Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541363	NEBU-M12G5-K-2.5-LE3
			5	541364	NEBU-M12G5-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541367	NEBU-M12W5-K-2.5-LE3
			5	541370	NEBU-M12W5-K-5-LE3