Compressed air piping PQ

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Compressed air piping PQ Technical data









Plastic pipe PQ-PA

- Rigid pipe made from high quality polyamide; corrosion resistant, flexible and maintenance-free
- Smooth inside wall provides for optimum flow conditions

Aluminium pipe PQ-AL

- Rigid, corrosion resistant aluminium pipe
- Smooth inside wall provides for optimum flow conditions

General technical data								
Туре		Polyamide PQ-PA						
		12x1.5	15x1.5	18x2	22x2	28x2.5		
Operating medium		Suitable for compressed air, vacuum and liquids						
0.D.	[mm]	12	15	18	22	28		
I.D.	[mm]	9	12	14	18	23		
Weight	[kg/m]	0.051	0.065	0.103	0.130	0.204		
Material		Polyamide						
Colour		Black						

General technical data									
Туре		Aluminium PQ-AL							
		12x1	15x1	18x1	22x1	28x1.5			
Operating medium		Suitable for compressed air, vacuum and liquids							
0.D.	[mm]	12	15	18	22	28			
I.D.	[mm]	10	13	16	20	25			
Weight	[kg/m]	0.093	0.119	0.144	0.178	0.337			
Material		Wrought aluminium alloy							
Colour		Silver							

Operating conditions							
		Polyamide PQ-PA	Aluminium PQ-AL				
Operating pressure	[bar]	−0.95 +7 bar	−0.95 +7 bar				
Ambient temperature	[°C]	−25 +75	−30 +75				
Temperature of medium	[°C]	−25 +75	−25 +75				

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Ordering data				
	O.D. [mm]	Part No.	Туре	PU ¹⁾ [mm]
Polyamide				
	12	177 728	PQ-PA-12x1,5x3000	3,000
	15	177 729	PQ-PA-15x1,5x3000	3,000
1	18	177 730	PQ-PA-18x2x3000	3,000
	22	177 731	PQ-PA-22x2x3000	3,000
-	28	194 594	PQ-PA-28x2,5x3000	3,000
Aluminium				
	12	177 732	PQ-AL-12x1x3000	3,000
	15	177 733	PQ-AL-15x1x3000	3,000
	18	177 734	PQ-AL-18x1x3000	3,000
	22	177 735	PQ-AL-22x1x3000	3,000
	28	194 593	PQ-AL-28x1,5x3000	3,000

¹⁾ Packaging unit



3.Compressed air piping PQ Accessories

Pipe clamp PQ-RK-...-B

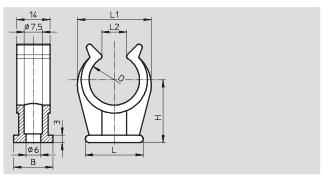
Suitable for piping with outside diameters of 12, 15, 18, 22 and 28 mm.

Material: Polypropylen RoHS-conform

Temperature range:

−25 ... +85 °C





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Dimensions and ordering data										
Nominal size [mm]	D	В	Н	L	L1	L2	Weight/ pieces [g]	Part No.	Type	PU ¹⁾
12	11.5	16.5	17.8	17.5	20	9	2.4	550 595	PQ-RK-12-B	10
15	15	16	17.5	22.5	23	10	3.2	550 596	PQ-RK-15-B	10
18	17	16	23.5	22.5	25	10	4.0	550 597	PQ-RK-18-B	10
22	20.5	16	25.2	23.5	30	10	5.1	550 598	PQ-RK-22-B	10
28	27.8	16	32.5	26	39	15	8.4	550 599	PQ-RK-28-B	1

1) Packaging unit quantity

Pipe cutter ZR

The pipe cutter ZR is used for cutting to length PQ-PA plastic piping with outside diameters of up to 28 mm. It is not suitable for tubing with metal casing.



Ordering data		
	Part No.	Туре
Pipe cutter	194 592	ZR

Product Range and Company Overview

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Custom Automation ComponentsComplete custom engineered solutions



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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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and I/O devices

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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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