

Vacuum generators OVM

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Vacuum generators OVEM

Key features

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At a glance

Accelerated vacuum reduction for safe placement of the workpiece by means of integrated solenoid valve for controlling the ejector pulse

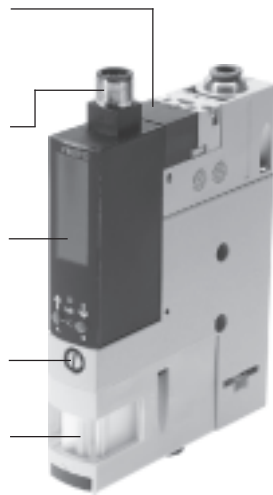
Central electrical connection via M12 plug

OVEM-...-2P/2N/PU/NU/PI/NI

Monitoring and visualisation of the vacuum by means of a vacuum sensor with LCD display (bar)

Adjustment of the ejector pulse via flow control screw

Prevention of contamination of the vacuum generator by means of integrated filter



Quick and secure installation thanks to QS fitting

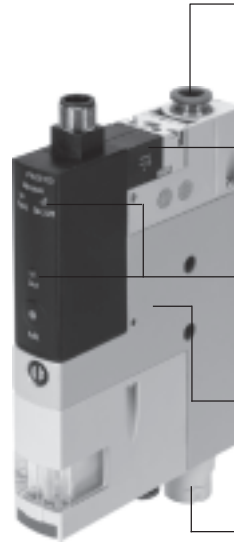
Fast vacuum build-up by means of integrated solenoid valve for controlling the compressed air supply

OVEM-...-1P/1N

Monitoring of the vacuum and status displays for switching output and solenoid valves by means of a vacuum sensor with LED display

Prevention of pressure drops by means of integrated non-return valve

Maintenance-free operation and reduced noise level through integrated, open silencer



The modular vacuum generator series

The modular vacuum generator series OVEM offers a wide range of individually selectable functions, making it possible to find a solution for the most varied of applications.

Functions	Values
Laval nozzle	0.45 mm
	0.7 mm
	0.95 mm
	1.4 mm
Vacuum generator characteristic	High vacuum
	High suction rate
Housing size	20 mm, metric version, display in bar
	20 mm, NPT version, display in inchHg ¹⁾
Pneumatic connections	QS fittings, with or without open silencer
	QS fittings (inch), with or without open silencer ¹⁾
	G female thread, with or without open silencer
	NPT female thread, with or without open silencer ¹⁾
	Prepared for supply manifold
Normal position of the vacuum generator	Normally open, with or without ejector pulse
	Normally closed, with or without ejector pulse
Electrical connection	M12 plug (5-pin)
Vacuum sensor	Without vacuum sensor
	Switching output 1x PNP or 1x NPN ²⁾
	Switching output 2x PNP or 2x NPN ³⁾
	Switching output 1x PNP or 1x NPN and analogue output ³⁾
Alternative vacuum display	inchHg ³⁾
	inchH2O ^{1) 3)}
	bar ^{1) 3)}

1) Product documentation → Internet: ovem-npt

2) Vacuum sensor with LED display

3) Vacuum sensor with LCD display

Vacuum generators OVEM

Key features

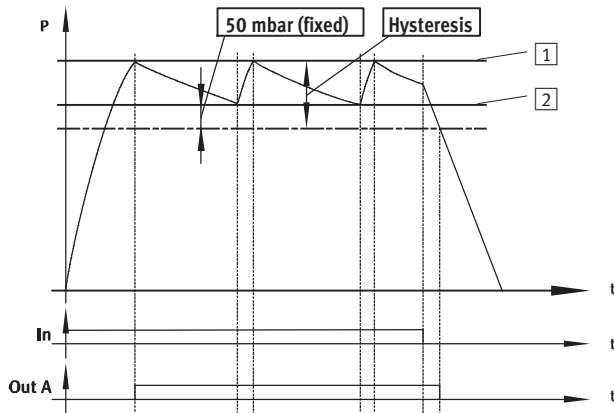
The innovative vacuum generator			
Economical		Easy to use	
• Short switching times thanks to integrated solenoid valves – Vacuum on/off – Ejector pulse • Quick, precise and safe placement of the workpiece by means of the ejector pulse • Cost saving through preventive maintenance/service thanks to maintenance indicator	• Cost saving through integrated air-saving function • Powerful supply of multiple vacuum generators via a common supply manifold (➔ page 17) • Low-cost variants with one switching output (OVEM-...-1P/1N)	• Simple installation via M12 plugs and QS fittings • Simple mounting via screws • All control elements on one side • Quiet operation thanks to integrated silencers	• Vacuum sensor with LCD display (OVEM-...-2P/2N/PU/NU/PI/N) – Vacuum is displayed numerically and as a bar chart – Important parameters and diagnostic information are displayed
Reliable	Space-saving	Easy to maintain	Choice of mounting types
• Permanent monitoring of the entire vacuum system via a vacuum sensor to reduce downtimes (condition monitoring) • Prevention of pressure drop by means of an integrated air-saving function in conjunction with an integrated non-return valve	All functions are compactly integrated in one unit • No protruding elements such as valves or vacuum sensor • Space-optimised installation is possible as all the control elements can be accessed from one side	• Integrated filter with inspection window for maintenance display • Reduced contamination of the vacuum generator thanks to an open silencer	• Direct mounting or via mounting bracket • Straightforward mounting on H-rail via accessories • Interlocking of multiple vacuum generators on a common supply manifold (➔ page 17)
Operating principle of OVEM			
Vacuum ON/OFF		Vacuum sensor	Ejector pulse
The compressed air supply is controlled by an integrated solenoid valve. The solenoid valve can be supplied with two different switching functions, NC and NO. • NC - normally closed: The vacuum is generated when the vacuum generator is pressurised with compressed air and the solenoid valve has been switched.	• NO - normally open: The vacuum is generated when the vacuum generator is pressurised with compressed air and the solenoid valve is in the normal position.	The set or taught-in reference value for the generated vacuum is monitored via an integrated vacuum sensor. If the reference value is reached or if it is not reached due to malfunctions (e.g. leakages, dropped workpiece), the vacuum sensor emits an electrical signal.	With a second integrated solenoid valve, an ejector pulse is activated and generated after the vacuum is switched off to release the workpiece safely from the suction cup and to reduce the vacuum quickly.
Connection to higher-level systems			
The connection to higher-level systems as well as the configuration of the switching outputs depends on the type of vacuum sensor.	OVEM-...-1P/1N • Switching inputs for actuating the solenoid valves for vacuum generation and ejector pulse • One switching output for supplying a control signal – Configured as an N/O contact – Switching function configured as a threshold value comparator	OVEM-...-2P/2N/PU/NU/PI/NI • One digital switching input for actuating the solenoid valves • Two digital switching outputs or one digital switching output and one analogue output for supplying control signals – Switching outputs can be configured as N/C or N/O contacts – Switching function of the outputs can be configured as a threshold value or window comparator	• If there are two switching outputs, these can be configured independently of each other. This enables tasks to be performed in parallel with one vacuum generator, reducing the time needed for sorting good and reject parts, for example.

Vacuum generators OVEM

Key features

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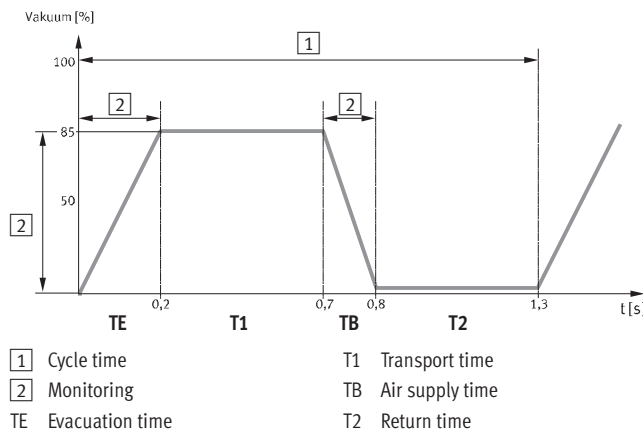
OVEM-...-2P/2N/PU/NU/PI/NI – Air-saving function LS (-CE, -OE)



If the desired threshold value [1] for the vacuum is reached, vacuum generation is automatically switched off. A non-return valve prevents the reduction of the vacuum. Nonetheless, leakage (e.g. due to rough workpiece surfaces) will

slowly reduce the vacuum. If the pressure drops below the threshold value [2], vacuum generation is automatically switched on. Vacuum is generated until the set threshold value [1] is reached again.

OVEM-...-2P/2N/PU/NU/PI/NI – Condition monitoring and diagnostics



The main operating parameters

- vacuum
- evacuation time and
- air supply time

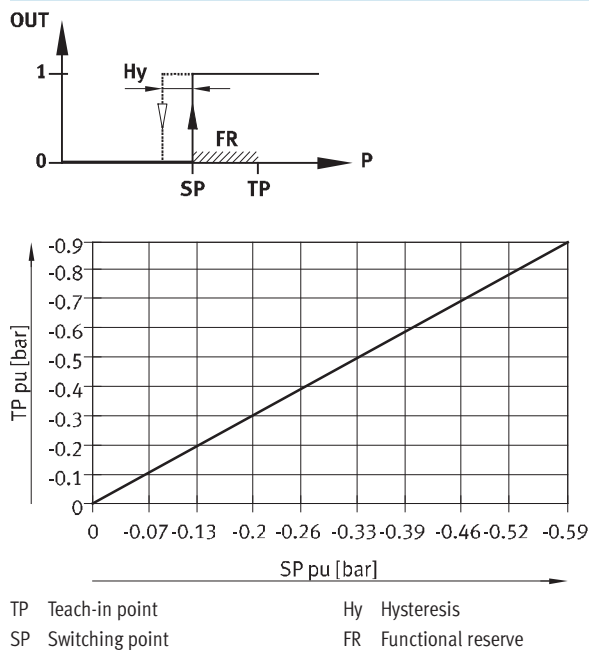
are continuously measured in the vacuum generator and compared with the individually set reference values (condition monitoring). If deviations in the reference values occur, these will be determined by the vacuum

generator and shown on the display (diagnostics). An electrical signal will also be transmitted to the higher-order controller.

This permits preventative action

- in order to prevent machine failure or downtime, for example, through timely maintenance
- and to ensure process reliability (adherence to the cycle time).

OVEM-...-1P/1N – From the teach-in point to the switching point



The switching point is determined from the teach-in point and the functional reserve. A functional reserve (35% of the teach-in pressure) is subtracted from the teach-in pressure ($SP = TP - 0.35 \cdot TP$).

For example, a switching point of -0.33 bar is set at a teach-in pressure of -0.5 bar. The hysteresis is fixed.

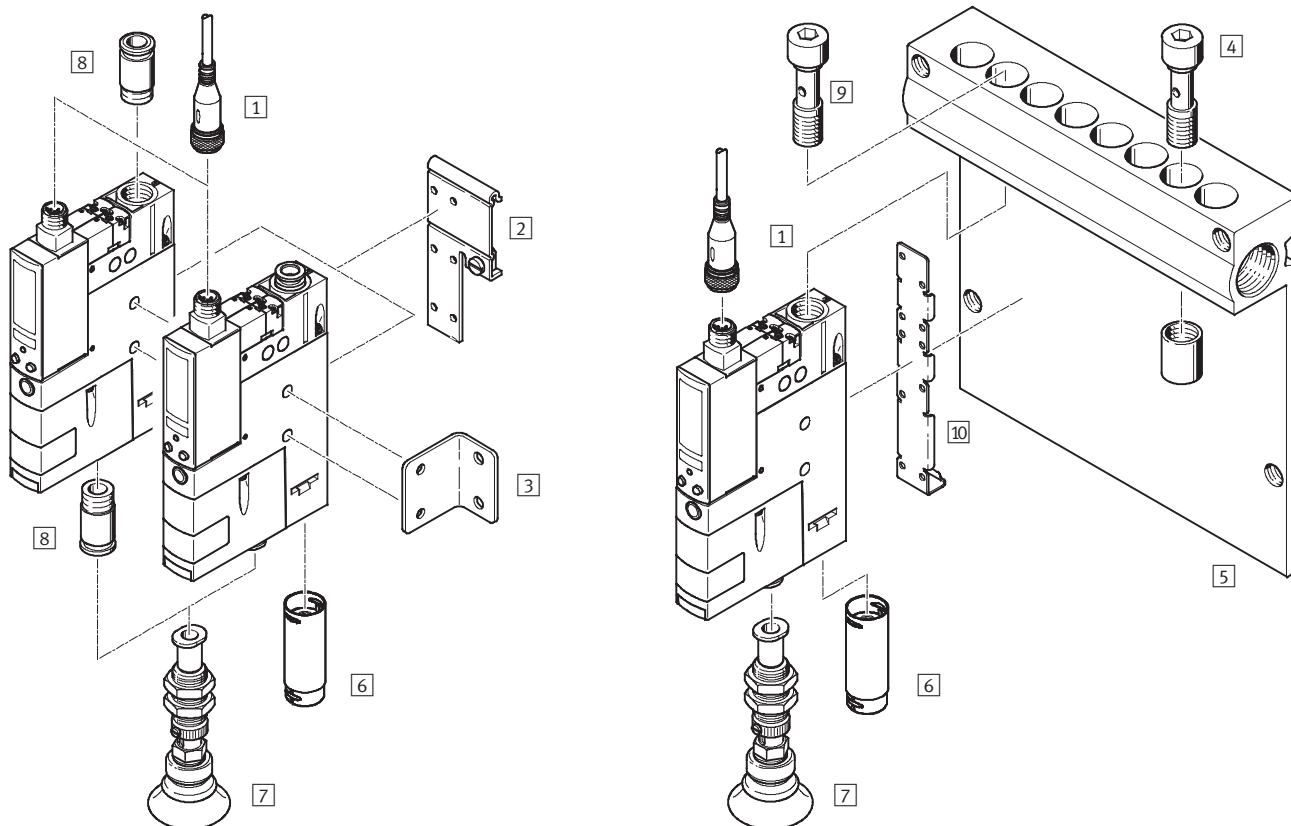
Vacuum generators OVEM

Peripherals overview

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OVEM-...-QS/QO/GN/GO-...

OVEM-...-PL/PO-...¹⁾



1) Hollow bolt ⁹ and mounting bracket ¹⁰ are included in the scope of delivery of the OVEM-...-PL/PO-...

Mounting attachments and accessories							
	OVEM-...-QS/QO/GN/GO-...				OVEM-...-PL/PO-...		→ Page/Internet
	QS	QO	GN	GO	PL	PO	
¹ Connecting cable NEBU-M12G5		■			■		nebu
² H-rail mounting kit OABM-H		■			-		18
³ Mounting bracket HRM-1		■			-		hrm-1
⁴ Blanking plug OASC-G1-P		-			■		18
⁵ Common supply manifold OABM-P...		-			■		17
⁶ Silencer extension UOMS-1/4	-	■	-	■	-	■	uoms
⁷ Suction gripper ESG			■		■		esg
⁸ Push-in fitting QS	-		■		-		quick star
- Suction cup holder ESH		■			■		esh
- Suction cup ESS		■			■		ess

Vacuum generators OVEM

Type codes

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		OVEM	–	10	–	H	–	B	–	QO	–	CE	–	N	–	2P	–	
Type																		
OVEM	Vacuum generator																	
Nominal size of laval nozzle [mm]																		
05	0.45																	
07	0.7																	
10	0.95																	
14	1.4																	
Ejector characteristic																		
H	High vacuum																	
L	High suction rate																	
Housing width																		
B	Grid dimension 20 mm																	
Pneumatic connections																		
QS	P-V-R with QS fitting																	
QO	P-V with QS fitting, R with open silencer																	
GN	P-V-R with female thread																	
GO	P-V with female thread, R with open silencer																	
PL	Prepared for common supply manifold, V-R with QS fitting																	
PO	Prepared for common supply manifold, V with QS fitting, R with open silencer																	
Normal position of the vacuum generator																		
ON	NO, normally open (vacuum generation)																	
OE	NO, normally open with ejector pulse																	
CN	NC, normally closed (vacuum generation)																	
CE	NC, normally closed with ejector pulse																	
Electrical connection																		
N	Plug M12 (5-pin)																	
Vacuum sensor																		
–	Without vacuum sensor																	
1P	1 switching output PNP																	
1N	1 switching output NPN																	
2P	2 switching outputs PNP																	
2N	2 switching outputs NPN																	
PU	1 switching output PNP, 1 analogue output 0 ... 10 V																	
PI	1 switching output PNP, 1 analogue output 4 ... 20 mA																	
NU	1 switching output NPN, 1 analogue output 0 ... 10 V																	
NI	1 switching output NPN, 1 analogue output 4 ... 20 mA																	
Vacuum display																		
–	bar																	
H	inchHg																	

Vacuum generators OVEM

Technical data

Function

NC, normally closed:

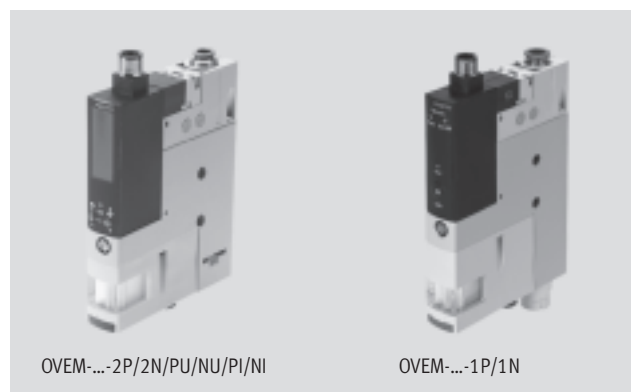
- Ejector pulse
- QS fitting or G female thread
- With open silencer
- Prepared for common supply manifold

NO, normally open:

- Ejector pulse
- QS fitting or G female thread
- With open silencer
- Prepared for common supply manifold

 Temperature range
0 ... +50 °C

 Operating pressure
2 ... 8 bar



General technical data					
Type		OVEM-05	OVEM-07	OVEM-10	OVEM-14
Nominal size of laval nozzle	[mm]	0.45	0.7	0.95	1.4
Grid dimension	[mm]	20			
Grade of filtration	[µm]	40			
Mounting position		Any			
Type of mounting		Via through-hole			
		Via female thread			
		Via accessories			
Pneumatic connection 1 (P)		➔ Dimensions on page 12			
Vacuum port (V)		➔ Dimensions on page 12			
Pneumatic connection 3 (R)		➔ Dimensions on page 12			

Technical data – Design			
Type		OVEM-05/07/10/14-...-QO/PO/GO	OVEM-05/07/10/14-...-QS/GN/PL
Design		Modular	
Ejector characteristic		High vacuum/standard H	
		High suction rate/standard L	
Silencer design		Open	–
Integrated function	ON/CN	On-off valve, electrical	On-off valve, electrical
		Vacuum sensor ¹⁾	Vacuum sensor ¹⁾
		Filter	Filter
		Silencer, open	–
	OE/CE	On-off valve, electrical	On-off valve, electrical
		Ejector pulse, electrical	Ejector pulse, electrical
		Flow control valve	Flow control valve
		Vacuum sensor ¹⁾	Vacuum sensor ¹⁾
		Air-saving function, electrical ²⁾	Air-saving function, electrical ²⁾
		Non-return valve	Non-return valve
		Filter	Filter
		Silencer, open	–
Valve function	ON/OE	Open	
	CN/CE	Closed	
Manual override		Non-detenting	
		Additionally via control buttons ¹⁾	

1) Only with OVEM-...-2P/2N/PU/NU/PI/NI/1P/1N

2) Only possible with OVEM-...-2P/2N/PU/NU/PI/NI

Vacuum generators OVEM

Technical data

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Operating and environmental conditions			
Type		OVEM-05/07/10/14-...-QO/PO/GO	OVEM-05/07/10/14-...-QS/GN/PL
Operating pressure	[bar]	2 ... 8	2 ... 6
Nominal operating pressure	[bar]	6	
Operating medium		Filtered, unlubricated compressed air, grade of filtration 40 µm	
Ambient temperature	[°C]	0 ... +50	
Temperature of medium	[°C]	0 ... +50	
Corrosion resistance class CRC ¹⁾		2	
CE mark (see declaration of conformity) ²⁾		To EU EMC Directive	
Certification		cULus recognized (OL)	
		C-Tick	

- 1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
- 2) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Performance data – High vacuum																
Type	OVEM-05				OVEM-07				OVEM-10				OVEM-14			
Normal position of the vacuum generator	ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE
Max. vacuum	[%]				93											
Operating pressure for max. vacuum	[bar]				5.1				4.1				3.5			
Max. suction rate with respect to atmosphere	[l/min]				6				16				19.5			
Suction rate at p ₁ = 6 bar	[l/min]				5.9				15.1				18.6			
Air supply time ¹⁾ for 1 l volume, at p ₁ = 6 bar	[s]				4.8	2	4.8	2	1.9	0.4	1.9	0.4	1.2	0.2	1.2	0.2
Noise level at p ₁ = 6 bar	db(A)				51				58				73			

- 1) Time required to reduce vacuum to –0.05 bar.

Performance data – High suction rate																
Type	OVEM-05				OVEM-07				OVEM-10				OVEM-14			
Normal position of the vacuum generator	ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE
Max. suction rate with respect to atmosphere	[l/min]				13				31.5				45			
Suction rate at p ₁ = 6 bar	[l/min]				12.8				31.5				45.1			
Air supply time ¹⁾ for 1 l volume, at p ₁ = 6 bar	[s]				2	1.3	2	1.3	1	0.2	1	0.2	0.8	0.2	0.8	0.2
Noise level at p ₁ = 6 bar	db(A)				45				53				64			

- 1) Time required to reduce vacuum to –0.05 bar.

Vacuum generators OVEM

Technical data

Technical data – Vacuum sensor									
Electrical switching output		2P	2N	PU	NU	PI	NI	1P	1N
Mechanical									
Measured variable		Relative pressure							
Measuring principle		Piezoresistive							
Pressure measuring range	[bar]	–1 ... 0							
Accuracy FS ¹⁾	[%]	3						–	
Repetition accuracy of switching value FS ¹⁾	[%]	0.6						0.6	
Setting options		Via display and keys						Teach-in	
Threshold value setting range	[bar]	–0.999 ... 0						–1 ... 0	
Hysteresis setting range	[bar]	–0.9 ... 0						–	
Display type		4-character alphanumeric, backlit LCD						LED	
Displayable units	–	bar						–	
	H	inchHg						–	
Display range	[bar]	–0.999 ... 0						–	
	[inchHg]	–29.5 ... 0						–	
Switching status display		Visual						Visual	
Switching position display		LCD						LED	
Electrical connection		Plug M12x1, 5-pin							
Electrical									
Switching output		2x PNP	2x NPN	1x PNP	1x NPN	1x PNP	1x NPN	1x PNP	1x NPN
Switching input to standard		IEC 61131-2							
Switching element function		N/O contact							
		N/C contact						–	
Switching function		Window comparator						–	
		Threshold value comparator ²⁾							
Fixed hysteresis	[mbar]	–						20	
Operating voltage range	[V DC]	20.4 ... 27.6							
Duty cycle	[%]	100							
Idle current	[mA]	< 70						< 80	
Coil characteristics 24 V DC	[W]	Low-current phase: 0.3							
		High-current phase: 2.55							
Residual current	[mA]	0.1							
Max. output current	[mA]	100							
Voltage drop	[V]	≤ 1.5							
Inductive protective circuit		Adapted to MZ, MY, ME coils							
Analogue output	[V]	–			0 ... 10		–	–	
	[mA]	–			–		4 ... 20	–	
Permitted load resistance for analogue output	[ohms]	–			Min. 2,000		Max. 500		–
Accuracy of analogue output FS ¹⁾	[%]	–			4		–		–
Protection against short circuit		Yes							
Protection against overloading		Yes							
Reverse polarity protection		For all electrical connections							
Protection class		IP65							
Electrical protection class		III							

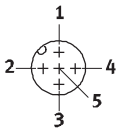
1) % FS = % of the measuring range final value (full scale)

2) OVEM-...-1P/1N threshold value with fixed hysteresis

Vacuum generators OVEM

Technical data

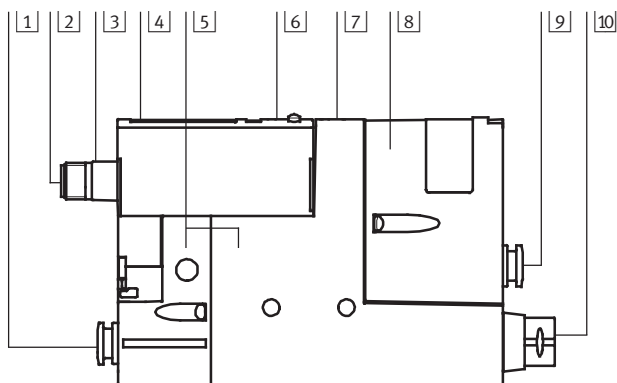
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Pin allocation			
Plug M12x1, 5-pin	Pin	Meaning	
		OVEM-...-2P/2N/PU/NU/PI/NI	OVEM-...-1P/1N
	1	Supply voltage +24 V DC	Supply voltage +24 V DC
	2	Output B (function depending on variant)	Switching input for vacuum ON/OFF
	3	0 V	0 V
	4	Output A (switching output for vacuum sensor)	Switching output ¹⁾
	5	Switching input In (vacuum ON/OFF and ejector pulse)	Switching input for ejector pulse ON/OFF

1) Pin 4 not used in types without vacuum sensor

Materials

Sectional view



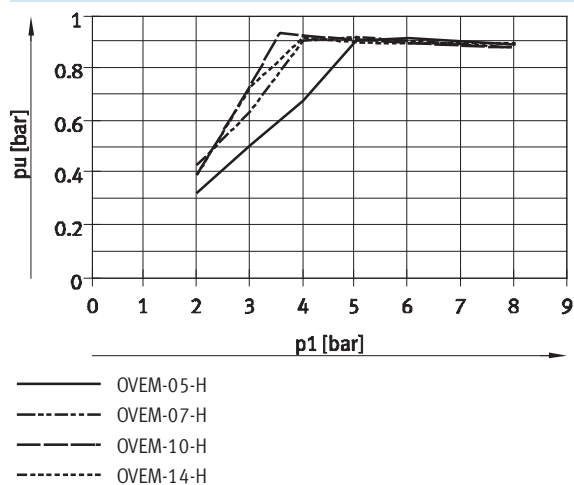
Type OVEM		2P/2N/PU/NU/ PI/NI	1P/1N
1	Fitting	QS	Nickel-plated brass
		QO	
	Connecting thread	GN	Anodised wrought aluminium alloy
		GO	
2	Pin contacts	Gold-plated brass	
3	Plug housing	Nickel-plated brass	
4	Inspection window	PA	–
5	Housing	Die-cast aluminium, PA-reinforced	
6	Key pad	TPE-U	PA-reinforced
7	Adjusting screw	CE	Steel
		OE	
8	Filter housing	PA-reinforced	
9	Fitting	QS	Nickel-plated brass
		QO	
		PL	
		PO	
	Connecting thread	GN	Anodised wrought aluminium alloy
		GO	
10	Silencer	QO	Wrought aluminium alloy, PU foam
		GO	
		PO	
	Fitting	QS	Nickel-plated brass
	PL		
	Connecting thread	GN	Anodised wrought aluminium alloy
–	Screws	Steel	
–	Pins	Steel	
–	Jet nozzle	Wrought aluminium alloy	
–	Receiver nozzle	POM	
–	Filter	Fabric, PA, sintered steel	
–	Seals	Nitrile rubber	
–	Hollow bolt	PL	Wrought aluminium alloy
		PO	
–	Mounting bracket	PL	Stainless steel
		PO	
	Note on materials	QO	Contains PWIS (paint-wetting impairment substances)
		GO	
		PO	

Vacuum generators OVEM

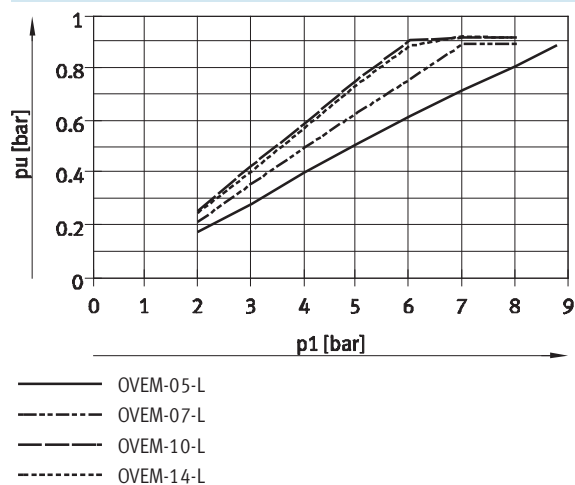
Technical data

Vacuum p_u as a function of operating pressure p_1

High vacuum

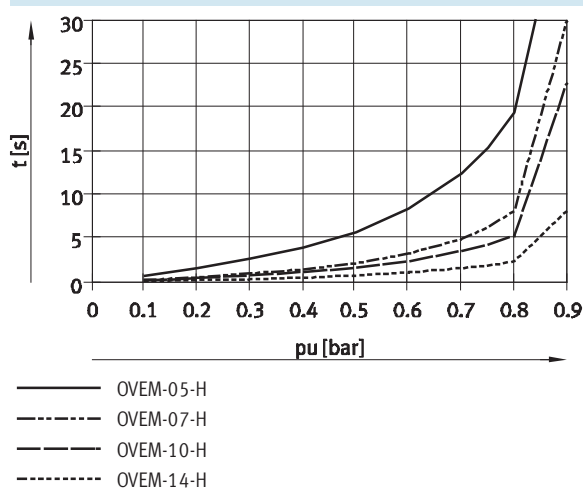


High suction rate

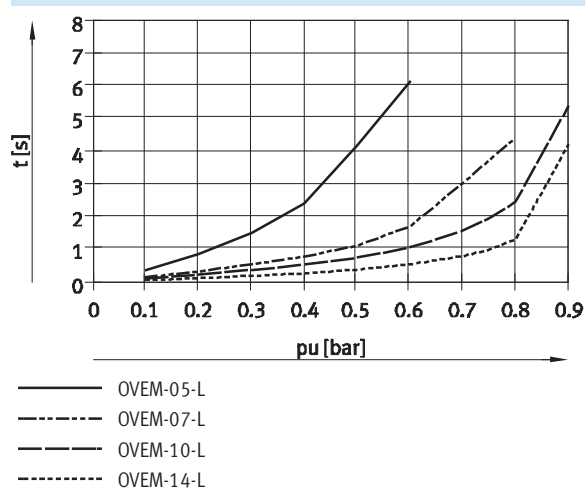


Evacuation time t as a function of vacuum p_u for 1 l volume at 6 bar operating pressure

High vacuum

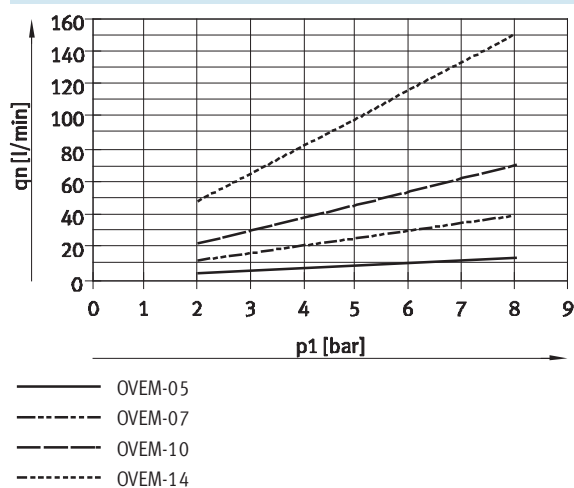


High suction rate



Air consumption q_n as a function of operating pressure p_1

High vacuum/high suction rate



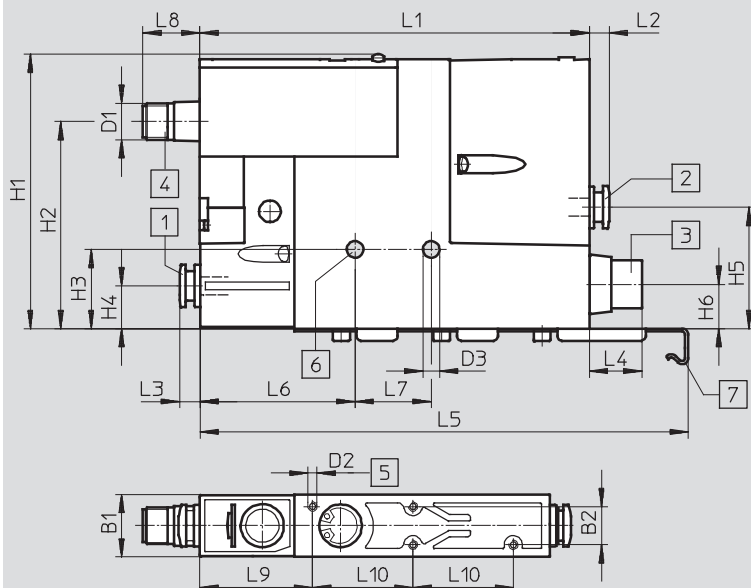
Vacuum generators OVEM

Technical data

Dimensions

Download CAD data → www.festo.com

OVEM-05



- 1 Supply port
- 2 Vacuum port
- 3 Silencer (SD)/exhaust port
- 4 Electrical connection to fit NEBU-M12G5-K-...
- 5 Mounting thread M3,
max. tightening torque 0.8 Nm
- 6 Mounting hole,
max. tightening torque 2.5 Nm
- 7 Mounting bracket (only with OVEM-...-PL/PO)

Type	Pneumatic connections			D1	D2	D3	B1	B2	H1	H2	H3	H4
	P D1	V D2	R									
OVEM-05-...-QS-...	QS6	QS6	QS8	M12x1	M3	5.5	20.5	12.6	90	68	26	14.5
OVEM-05-...-QO-...			SD									
OVEM-05-...-PL-...	G1¼		QS8									
OVEM-05-...-PO-...			SD									
OVEM-05-...-GN-...	G1½	G1½	G1½									
OVEM-05-...-GO-...			SD									

Type	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
OVEM-05-...-QS-...	40	14.5	115	6.5	6.5	12	–	51	25	19	37	33
OVEM-05-...-QO-...					–	–						
OVEM-05-...-PL-...					12	160.5						
OVEM-05-...-PO-...				–	–							
OVEM-05-...-GN-...				8.2	8.2	8.2	–					
OVEM-05-...-GO-...				–	–							

1) Thread for mounting on the common supply manifold (→ 17)

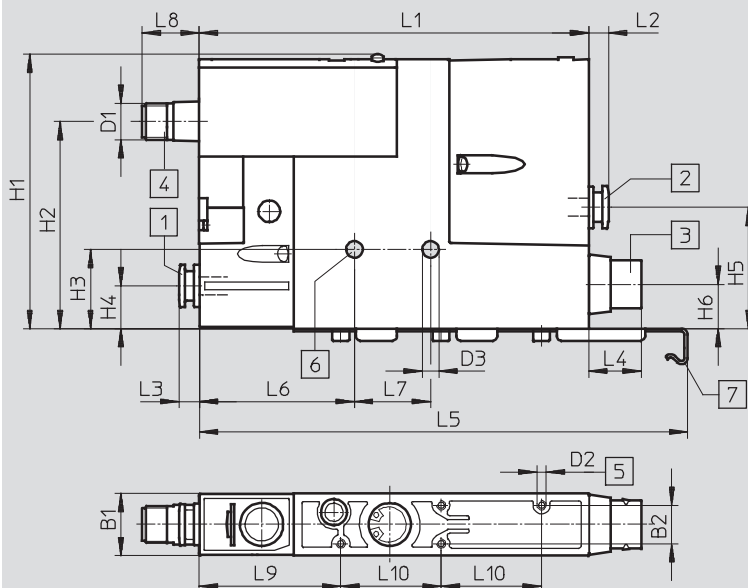
Vacuum generators OVEM

Technical data

Dimensions

Download CAD data → www.festo.com

OVEM-07/10



- 1 Supply port
- 2 Vacuum port
- 3 Silencer (SD)/exhaust port
- 4 Electrical connection to fit NEBU-M12G5-K-...
- 5 Mounting thread M3, max. tightening torque 0.8 Nm
- 6 Mounting hole, max. tightening torque 2.5 Nm
- 7 Mounting bracket (only with OVEM-...-PL/PO)

Type	Pneumatic connections			D1	D2	D3	B1	B2	H1	H2	H3	H4
	P D1	V D2	R									
OVEM-07/10-...-QS-...	QS8	QS8	QS8	M12x1	M3	5.5	20.5	12.6	90	68	26	14.5
OVEM-07/10-...-QO-...			SD									
OVEM-07/10-...-PL-...	G1/4	G1/4	QS8									
OVEM-07/10-...-PO-...			SD									
OVEM-07/10-...-GN-...	G1/4	G1/4	G3/8									
OVEM-07/10-...-GO-...			SD									

Type	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10					
OVEM-07/10-...-QS-...	40	14.5	128	6.5	6.5	12	-	51	25	19	46.5	33					
OVEM-07/10-...-QO-...						17.3											
OVEM-07/10-...-PL-...					-	12	160.5										
OVEM-07/10-...-PO-...						17.3											
OVEM-07/10-...-GN-...				17.2	17.2	-	-										
OVEM-07/10-...-GO-...						17.3											

1) Thread for mounting on the common supply manifold (→ 17)

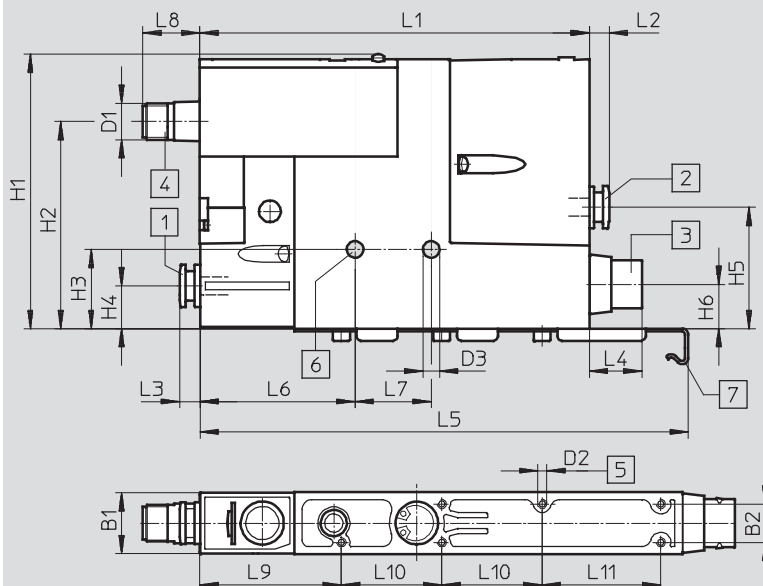
Vacuum generators OVEM

Technical data

Dimensions

Download CAD data → www.festo.com

OVER-14



- 1 Supply port
- 2 Vacuum port
- 3 Silencer (SD)/exhaust port
- 4 Electrical connection to fit NEBU-M12G5-K-...
- 5 Mounting thread M3,
max. tightening torque 0.8 Nm
- 6 Mounting hole,
max. tightening torque 2.5 Nm
- 7 Mounting bracket (only with OVEM-...-PL/PO)

Type	Pneumatic connections			D1	D2	D3	B1	B2	H1	H2	H3	H4
	P D1	V D2	R									
OVM-14-...-QS-...	QS8	QS8	QS8	M12x1	M3	4.3	20.5	12.6	90	68	26	14.5
OVM-14-...-QO-...			SD									
OVM-14-...-PL-...	G¼		QS8									
OVM-14-...-PO-...			SD									
OVM-14-...-GN-...	G¼	G¼	G¾									
OVM-14-...-GO-...			SD									

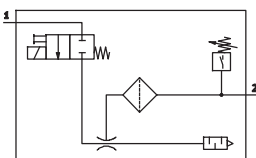
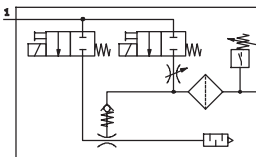
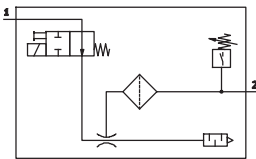
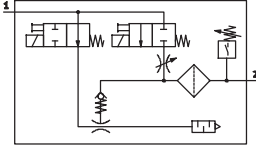
Type	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11
OVEM-14-...-QS-...	40	14.5	158	6.5	6.5	12	-	57	25	19	46.5	33	39
OVEM-14-...-QO-...						17.3							
OVEM-14-...-PL-...					-	12	160.5						
OVEM-14-...-PO-...				17.3									
OVEM-14-...-GN-...				17.2	17.2	-	-						
OVEM-14-...-GO-...						17.3							

1) Thread for mounting on the common supply manifold (→ 17)

Vacuum generators OVEM

Technical data

FESTO

Ordering data and weight						
Circuit symbol	Description	Electrical switching output	Nominal size [mm]	Weight [g]	Part No.	Type
Normally closed						
	With open silencer	2x PNP	0.45	317	538834	OVEM-05-H-B-QO-CN-N-2P
			0.7	322	538835	OVEM-07-H-B-QO-CN-N-2P
			0.95		538836	OVEM-10-H-B-QO-CN-N-2P
			1.4	370	539998	OVEM-14-H-B-QO-CN-N-2P 
	With ejector pulse and open silencer	2x PNP	0.45	325	538831	OVEM-05-H-B-QO-CE-N-2P
			0.7	330	538832	OVEM-07-H-B-QO-CE-N-2P
			0.95		538833	OVEM-10-H-B-QO-CE-N-2P
			1.4	380	539997	OVEM-14-H-B-QO-CE-N-2P 
		2x NPN	0.7	330	540018	OVEM-07-H-B-QO-CE-N-2N
			0.95		540019	OVEM-10-H-B-QO-CE-N-2N
			1.4	380	540020	OVEM-14-H-B-QO-CE-N-2N 
		PNP	0.45	325	540021	OVEM-05-H-B-QO-CE-N-1P 
			0.7	330	540022	OVEM-07-H-B-QO-CE-N-1P 
			0.95		540023	OVEM-10-H-B-QO-CE-N-1P 
			1.4	380	540024	OVEM-14-H-B-QO-CE-N-1P 
		2x PNP	0.7	335	540015	OVEM-07-H-B-GO-CE-N-2P
			0.95		540016	OVEM-10-H-B-GO-CE-N-2P
			1.4	385	540017	OVEM-14-H-B-GO-CE-N-2P 
		2x NPN	0.7	335	540012	OVEM-07-H-B-GO-CE-N-2N
			0.95		540013	OVEM-10-H-B-GO-CE-N-2N
			1.4	385	540014	OVEM-14-H-B-GO-CE-N-2N 
		PNP	0.45	310	540025	OVEM-05-H-B-GO-CE-N-1P 
			0.7	335	540026	OVEM-07-H-B-GO-CE-N-1P 
			0.95		540027	OVEM-10-H-B-GO-CE-N-1P 
			1.4	385	540028	OVEM-14-H-B-GO-CE-N-1P 
Normally open						
	With open silencer	2x PNP	0.45	317	538828	OVEM-05-H-B-QO-ON-N-2P
			0.7	322	538829	OVEM-07-H-B-QO-ON-N-2P
			0.95		538830	OVEM-10-H-B-QO-ON-N-2P
			1.4	370	539996	OVEM-14-H-B-QO-ON-N-2P 
	With ejector pulse and open silencer	2x PNP	0.45	325	538825	OVEM-05-H-B-QO-OE-N-2P
			0.7	331	538826	OVEM-07-H-B-QO-OE-N-2P
			0.95		538827	OVEM-10-H-B-QO-OE-N-2P
			1.4	380	539995	OVEM-14-H-B-QO-OE-N-2P 
		2x NPN	0.7	331	540009	OVEM-07-H-B-QO-OE-N-2N
			0.95		540010	OVEM-10-H-B-QO-OE-N-2N
			1.4	380	540011	OVEM-14-H-B-QO-OE-N-2N 
		2x PNP	0.7	334	540006	OVEM-07-H-B-GO-OE-N-2P
			0.95		540007	OVEM-10-H-B-GO-OE-N-2P
			1.4	385	540008	OVEM-14-H-B-GO-OE-N-2P 
		2x NPN	0.7	334	540003	OVEM-07-H-B-GO-OE-N-2N
			0.95		540004	OVEM-10-H-B-GO-OE-N-2N
1.4	385		540005	OVEM-14-H-B-GO-OE-N-2N 		

Vacuum generators OVEM

Ordering data – Modular products

FESTO

Ordering table					
Size	20	Conditions	Code		Enter code
[M] Module No.	539074				
Vacuum generator	Vacuum generator with solenoid valve for vacuum on/off and manual override		OVEM		OVEM
Nominal size of laval nozzle [mm]	0.45		-05		
	0.7		-07		
	0.95		-10		
	1.4		-14		
Ejector characteristic	High vacuum		-H		
	High suction rate		-L		
Housing size/width [mm]	20		-B		-B
Pneumatic connections	All connections with QS fittings		-QS		
	Supply/vacuum port with QS fittings, exhaust port with open silencer		-QO		
	All connections with G female thread		-GN		
	Supply/vacuum port with G female thread, exhaust port with open silencer		-GO		
	Prepared for supply manifold, vacuum port and exhaust port with QS fittings		-PL		
	Prepared for supply manifold, vacuum port with QS fittings, exhaust port with open silencer		-PO		
Normal position of the vacuum generator	NO, normally open (vacuum generation)		-ON		
	NO, normally open (vacuum generation) with ejector pulse		-OE		
	NC, normally closed (no vacuum generation)		-CN		
	NC, normally closed (no vacuum generation) with ejector pulse		-CE		
Electrical connection	Plug M12 (5-pin)		-N		-N
[O] Vacuum sensor (standard scale in bar)	Without vacuum sensor (switching input PNP)				
	Switching output 1x PNP		-1P		
	Switching output 1x NPN		-1N		
	Switching output 2x PNP		-2P		
	Switching output 1x PNP + U		-PU		
	Switching output 1x PNP + I		-PI		
	Switching output 2x NPN		-2N		
	Switching output 1x NPN + U		-NU		
	Switching output 1x NPN + I		-NI		
Alternative vacuum display	inchHg		-H		

Transfer order code

539074 OVEM - - - B - - - N - - -

Vacuum generators OVEM

Accessories

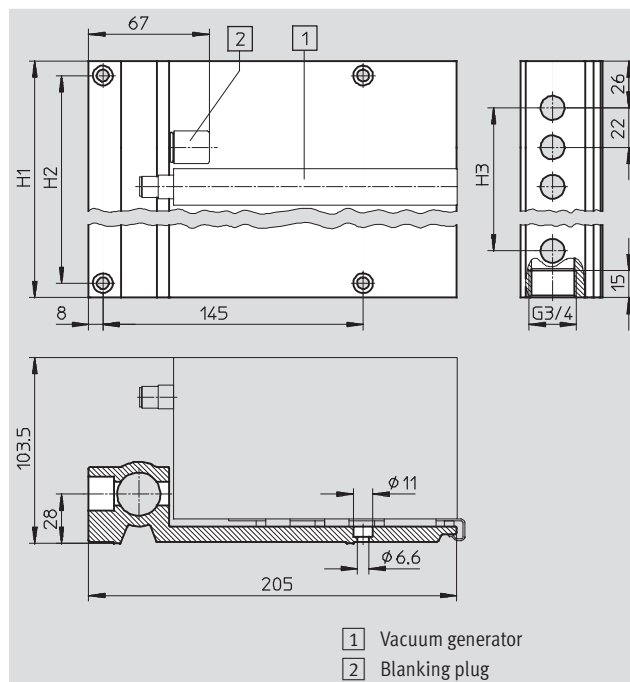
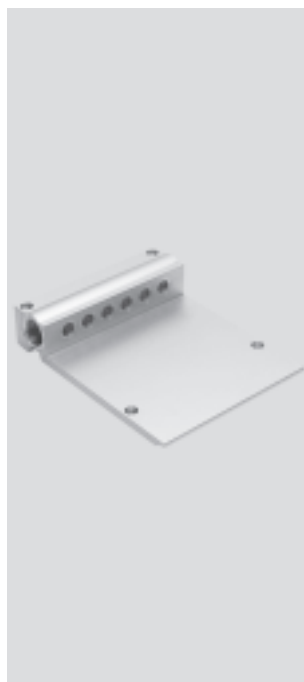
FESTO

Common supply manifold OABM-P
for vacuum generator
OVEM-...-PL/PO

Pneumatic connection 1: G3/4
Type of mounting: Via through-hole

Material: Wrought aluminium alloy

Note on materials:
RoHS-compliant



Dimensions			
Number of device locations	H1	H2	H3
4	118	102	66
6	162	146	110
8	206	190	154

Tubing I.D. d _i as a function of total air consumption q _{NN}																	
Total air consumption [l/min]																	
50	75	154	175	225	310	400	480	500	750	890	1,000	1,190	1,340	1,850	2,240	2,300	2,900
Tubing I.D. ¹⁾ [mm]																	
≥ 2.5	≥ 2.9	≥ 3.8	≥ 4	≥ 4.4	≥ 5	≥ 5.5	≥ 5.9	≥ 6	≥ 7	≥ 7.5	≥ 8	≥ 8.4	≥ 8.8	≥ 10	≥ 10.8	≥ 11	≥ 12
Recommended tubing																	
PUN-4	PUN-6	PUN-8	PUN-10	PUN-12	PUN-16	Technical data → Internet: pun, pan											

1) With a tubing length of 3 m



Note

The total air consumption of the fully equipped common supply manifold can be determined by adding the individual consumption of each generator used. Note that in the case

of vacuum generators with ejector pulse (OE, CE), the individually set values for the ejector pulse (duration and intensity) can result in much higher air consumption.

Ordering data and weight					
	Number of device locations	CRC ¹⁾	Weight [g]	Part No.	Type
Common supply manifold	4	2	767	549456	OABM-P-4
	6	2	1,045	549457	OABM-P-6
	8	2	1,330	549458	OABM-P-8

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Vacuum generators OVEM

Accessories

FESTO

Blanking plug OASC-G1-P
for common supply manifold
OABM-P-...

Type of mounting: Screw-in
Max. tightening torque: 10 Nm

Materials:
Hollow bolt: Wrought aluminium alloy
Blanking cap: Steel
Seals: Steel, nitrile rubber
Note on materials:
RoHS-compliant



Ordering data				
	CRC ¹⁾	Weight [g]	Part No.	Type
Blanking plug	2	53	549460	OASC-G1-P

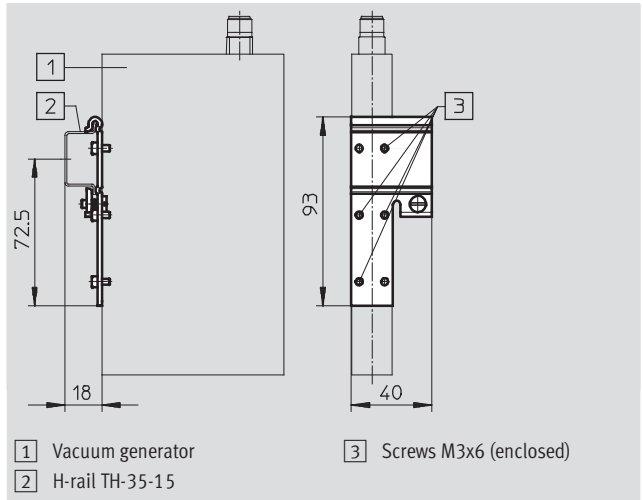
1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

H-rail mounting kit
OABM-H
for vacuum generator OVEM

Max. tightening torque for H-rail
mounting: 0.8 Nm

Material: Galvanised steel

Note on materials:
RoHS-compliant



Ordering data				
		Weight [g]	Part No.	Type
H-rail mounting kit		52	549461	OABM-H

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