

Standard cylinders DNC-C180, to ISO 15552

FESTO



Standard cylinders DNC-C180, to ISO 15552

Key features

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At a glance

Sensor slots on the compressed air connection side



- Standards-based cylinders to ISO 15552 (corresponds to the withdrawn standards ISO 6431, DIN ISO 6431, VDMA 24 562, NF E 49 003.1 and UNI 10290)



DIN



- The sensor slots on the compressed air connection side are sealed by the covers at the barrel ends, which means that the proximity sensors can only be inserted from above. End-position sensing via these slots is therefore only possible in combination with the proximity sensors SME/SMT-8M.
- The modern design and construction save up to 11% on fitting space compared to ordinary standard cylinders, thus permitting a considerably more compact system design.

High quality product

- Proven technology, compact, solid and reliable
- Excellent running characteristics thanks to efficient piston system
- Simple and finely adjustable end-position cushioning thanks to new PPV adjusting screw
- When an ideal setting has been found, imprinted scale ensures easy reproducibility

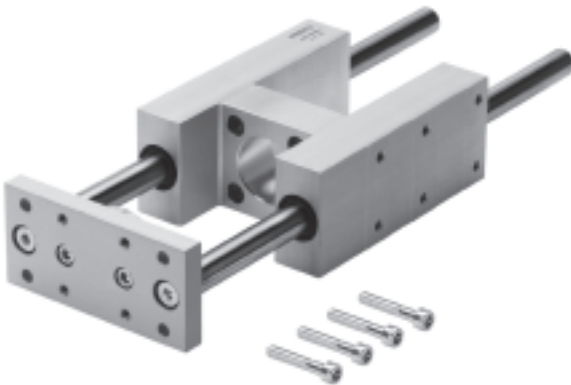
Contactless sensing

- The proximity sensors fit flush in the profile slot. On the one hand, this does away with the need for additional mounting kits and on the other, it protects the proximity sensor against mechanical damage.

Easy to mount

- Wide selection of mounting options
- All accessories and mounting attachments from the DNC range can be used

Accessories



Guide units protect standard cylinders from torsion when these are subjected to high torque loads. They provide high-precision guidance for handling applications.

The arrangement of the sensor slots on the compressed air connection side means that no additional kit is required for sensing the end positions in combination with the guide unit.

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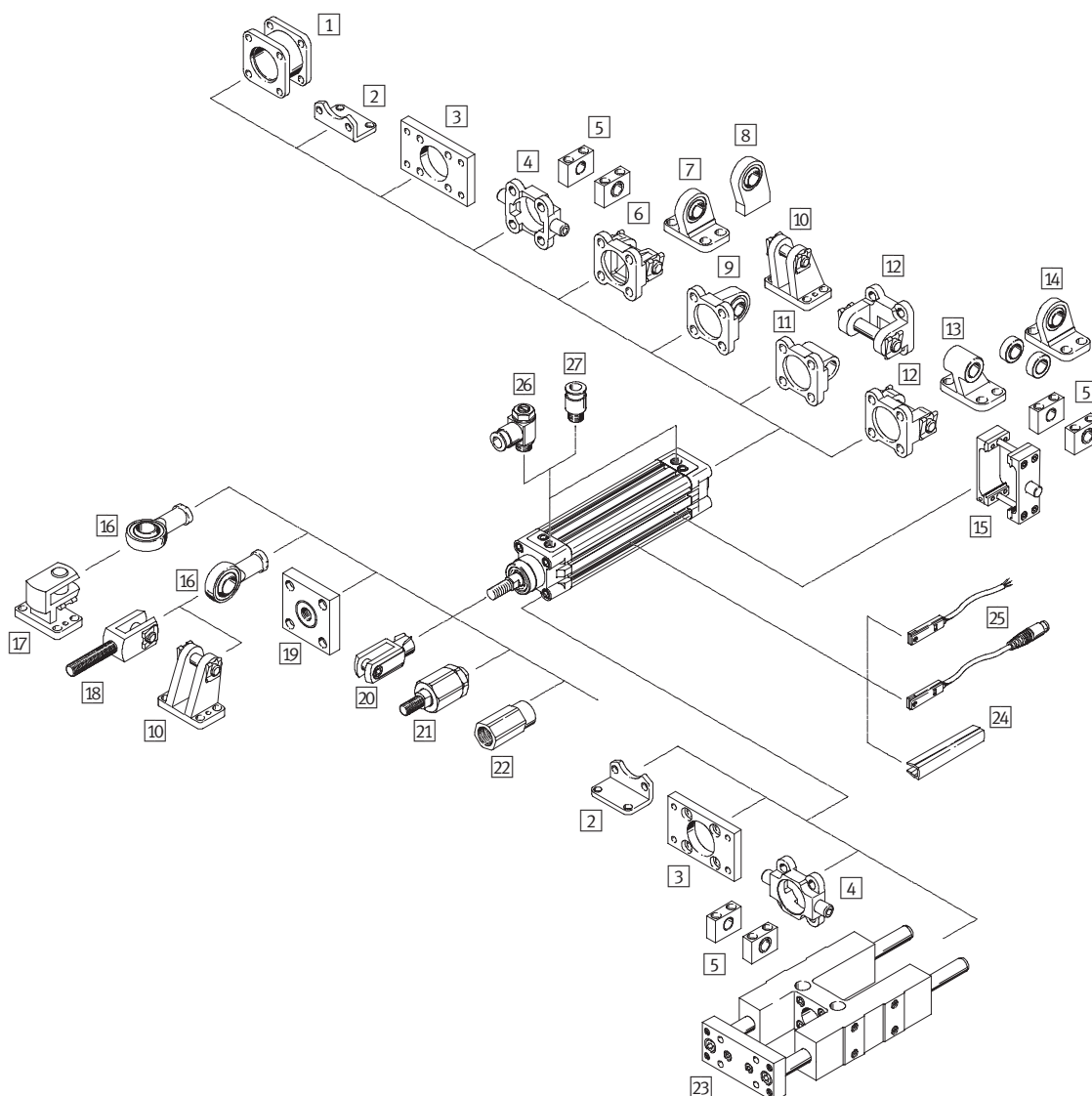
Type codes

		DNC	–	80	–	320	–	PPV	–	A	–	C180
Type												
Double-acting												
DNC	Standard cylinder											
Piston Ø [mm]												
Stroke [mm]												
Cushioning												
PPV	Pneumatic cushioning, adjustable at both ends											
Position sensing												
A	Via proximity sensor											
Variant												
C180	Sensor slots on the compressed air connection side											

Standard cylinders DNC-C180, to ISO 15552

Peripherals overview

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Mounting attachments and accessories			
	Brief description	➔ Page/ Internet	
1	Multi-position kit DPNC	For connecting two cylinders with identical piston diameters to form a multi-position cylinder	10
2	Foot mounting HNC/CRHNC	For bearing or end caps	11
3	Flange mounting FNC/CRFNG	For bearing or end caps	12
4	Trunnion flange ZNC/CRZNG	For bearing or end caps	13
5	Trunnion support LNZG/CRLNZG	–	15
6	Swivel flange SNC	For end caps	16
7	Clevis foot LSNG	With spherical bearing	19
8	Clevis foot LSNSG	Weld-on, with spherical bearing	19

Standard cylinders DNC-C180, to ISO 15552

Peripherals overview

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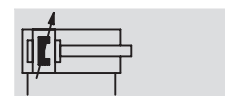
Mounting attachments and accessories			
	Brief description		→ Page/ Internet
9 Swivel flange SNCS	With spherical bearing for end caps		18
10 Clevis foot LBG	–		19
11 Swivel flange SNCL	For end caps		18
12 Swivel flange SNCB/SNCB-...-R3	For end caps		17
13 Clevis foot LNG/CRLNG	–		19
14 Clevis foot LSN	With spherical bearing		19
15 Trunnion mounting kit ZNCM	For mounting anywhere along the cylinder profile barrel		14
16 Rod eye SGS/CRSGS	With spherical bearing		20
17 Right-angle clevis foot LQG	–		19
18 Rod clevis SGA	With male thread		20
19 Coupling piece KSG	For compensating for radial deviations		20
Coupling piece KSZ	For cylinders with a non-rotating piston rod to compensate for radial deviations		20
20 Rod clevis SG/CRSG	Permits a swivelling movement of the cylinder in one plane		20
21 Self-aligning rod coupler FK	For compensating radial and angular deviations		20
22 Adapter AD	For fitting a suction cup on a hollow cylinder piston rod		20
23 Guide unit FENG	For protecting standard cylinders against rotation at high torque loads		21
24 Slot cover ABP-5-S	For protecting the sensor cable and keeping dirt out of the sensor slots		21
25 Proximity sensor SME/SMT-8M	Can be integrated in the cylinder profile barrel		22
26 One-way flow control valve GRLA	For regulating speed		22
27 Push-in fitting QS	For connecting compressed air tubing with standard O.D.		quick star

Standard cylinders DNC-C180, to ISO 15552

Technical data

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Function



DIN



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- Ø - Diameter
32 ... 100 mm

- I - Stroke length
2 ... 2,000 mm



General technical data						
Piston Ø	32	40	50	63	80	100
Pneumatic connection	G $\frac{1}{8}$	G $\frac{1}{4}$	G $\frac{1}{4}$	G $\frac{3}{8}$	G $\frac{3}{8}$	G $\frac{1}{2}$
Piston rod thread	M10x1.25	M12x1.25	M16x1.5	M16x1.5	M20x1.5	M20x1.5
Design	Piston					
	Piston rod					
	Profile barrel					
Cushioning	Elastic cushioning rings/pads at both ends					
	Pneumatic cushioning, adjustable at both ends					
Cushioning length [mm]	20	20	22	22	32	32
Position sensing	Via proximity sensor					
Type of mounting	Via female thread					
	Via accessories					
Mounting position	Any					

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions	
Operating medium	Filtered compressed air, lubricated or unlubricated
Operating pressure [bar]	0.6 ... 12
Ambient temperature ¹⁾ [°C]	-20 ... +80
Corrosion resistance class CRC ²⁾	2

1) Note operating range of proximity sensors.

2) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Force [N] and impact energy [J]						
Piston Ø	32	40	50	63	80	100
Theoretical force at 6 bar, advancing	483	754	1,178	1,870	3,016	4,712
Theoretical force at 6 bar, retracting	415	633	990	1,682	2,721	4,418
Max. impact energy in the end positions	0.1	0.2	0.2	0.5	0.9	1.2

Permissible impact velocity:

$$v_{\text{perm.}} = \sqrt{\frac{2 \times E_{\text{perm.}}}{m_{\text{dead}} + m_{\text{load}}}}$$

Maximum permissible load:

$$m_{\text{load}} = \frac{2 \times E_{\text{perm.}}}{v^2} - m_{\text{dead}}$$

$v_{\text{perm.}}$ Permissible impact velocity
 $E_{\text{perm.}}$ Max. impact energy
 $m_{\text{intrinsic}}$ Moving load (drive)
 m_{load} Moving effective load

Note

This data represents the maximum values that can be achieved. The maximum permissible impact energy must be observed.

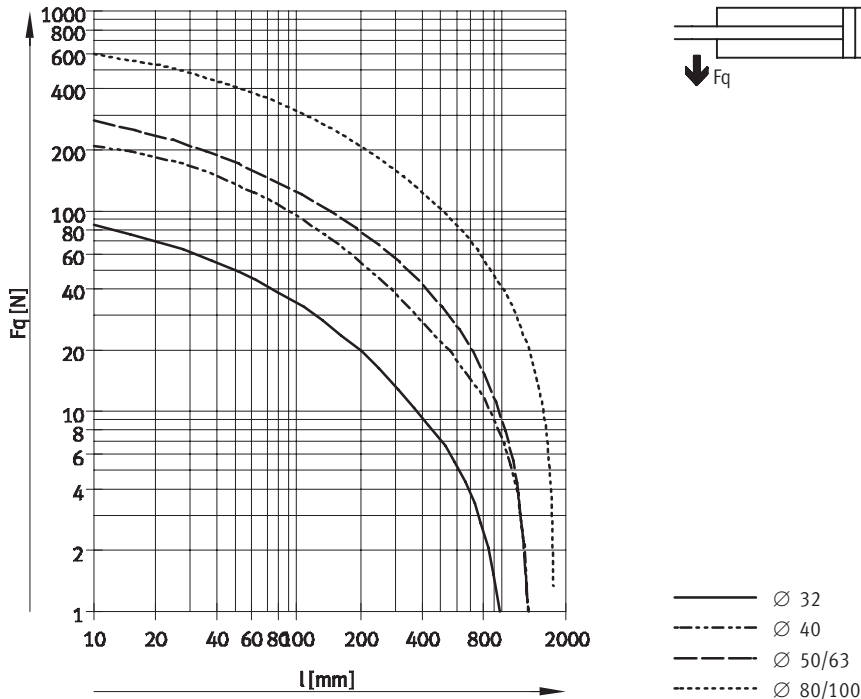
Standard cylinders DNC-C180, to ISO 15552

Technical data

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Lateral force F_q as a function of stroke length l

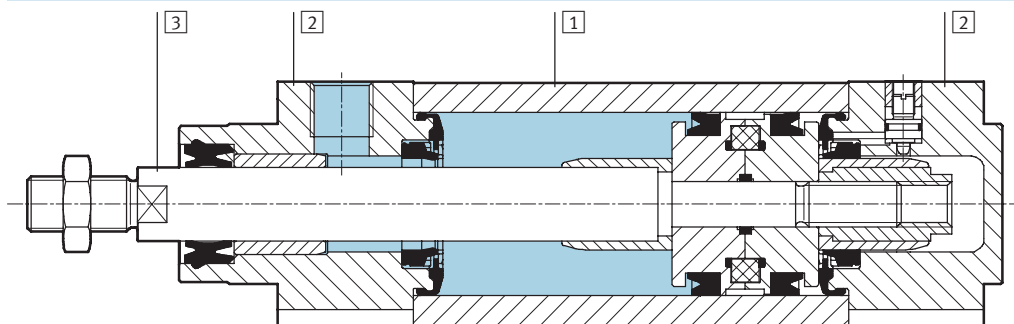
Basic version



Weight [g]						
Piston $\varnothing$	32	40	50	63	80	100
Product weight with 0 mm stroke	517	800	1,260	1,709	2,790	4,653
Additional weight per 10 mm stroke	30	45	64	73	106	115
Moving load with 0 mm stroke	162	307	538	663	1,131	1,544
Additional load per 10 mm stroke	9	16	25	25	38	38

Materials

Sectional view



Standard cylinder		
1	Profile barrel	Smooth anodised wrought aluminium alloy
2	Bearing and end caps	Die-cast aluminium
3	Piston rod	High-alloy steel
–	Seals	Polyurethane, nitrile rubber

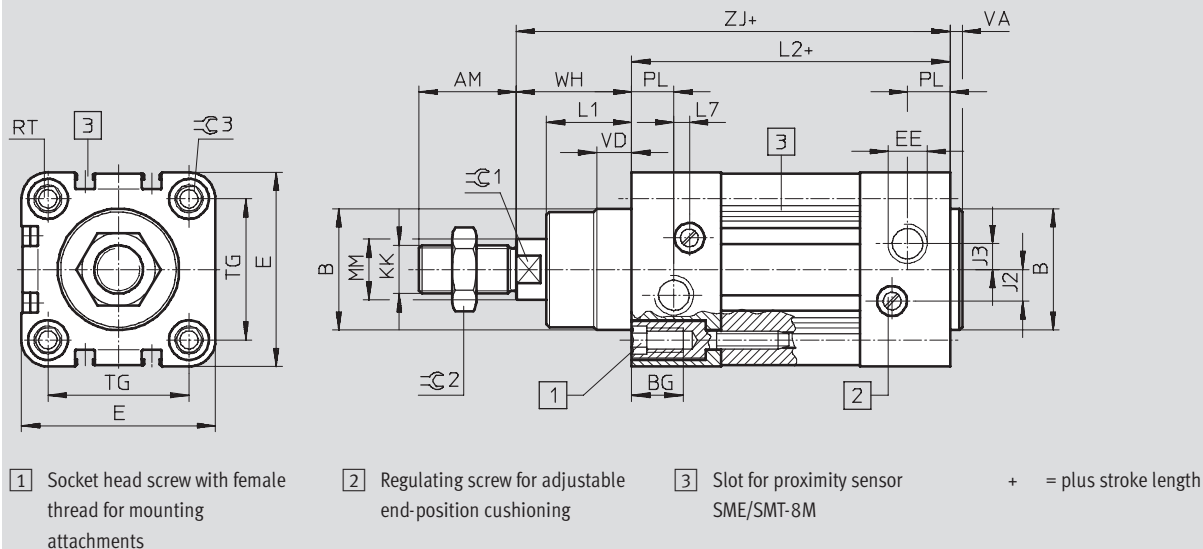
Standard cylinders DNC-C180, to ISO 15552

Technical data

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Dimensions

Download CAD Data → www.festo.com/us/cad



Ø [mm]	AM	B Ø d11	BG	E	EE	J2	J3	KK	L1	L2	L7
32	22	30	16	45	G $\frac{1}{8}$	6	5.2	M10x1.25	18	94	3.3
40	24	35	16	54	G $\frac{1}{4}$	8	6	M12x1.25	21.5	105	3.6
50	32	40	17	64	G $\frac{1}{4}$	10.4	8.5	M16x1.5	28	106	5.1
63	32	45	17	75	G $\frac{3}{8}$	12.4	10	M16x1.5	28.5	121	6.6
80	40	45	17	93	G $\frac{3}{8}$	12.5	8	M20x1.5	34.7	128	10.5
100	40	55	17	110	G $\frac{1}{2}$	12	10	M20x1.5	38.2	138	8

Ø [mm]	MM Ø	PL	RT	TG	VA	VD	WH	ZJ	⌀1	⌀2	⌀3
32	12	15.6	M6	32.5	4	10	26	120	10	16	6
40	16	14	M6	38	4	10.5	30	135	13	18	6
50	20	14	M8	46.5	4	11.5	37	143	17	24	8
63	20	17	M8	56.5	4	15	37	158	17	24	8
80	25	16.4	M10	72	4	15.7	46	174	22	30	6
100	25	18.8	M10	89	4	19.2	51	189	22	30	6

Note: This product conforms to ISO 1179-1 and to ISO 228-1

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Technical data

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Ordering data				
Type	Piston Ø [mm]	Stroke [mm]	With position sensing	
			Part No.	Type ¹⁾
	32	50	567882	DNC-32-50-PPV-A-C180
		80	567883	DNC-32-80-PPV-A-C180
		100	567884	DNC-32-100-PPV-A-C180
		125	567885	DNC-32-125-PPV-A-C180
		160	567886	DNC-32-160-PPV-A-C180
		200	567887	DNC-32-200-PPV-A-C180
		250	567888	DNC-32-250-PPV-A-C180
		320	567889	DNC-32-320-PPV-A-C180
	40	50	567891	DNC-40-50-PPV-A-C180
		80	567892	DNC-40-80-PPV-A-C180
		100	567893	DNC-40-100-PPV-A-C180
		125	567894	DNC-40-125-PPV-A-C180
		160	567895	DNC-40-160-PPV-A-C180
		200	567896	DNC-40-200-PPV-A-C180
		250	567897	DNC-40-250-PPV-A-C180
		320	567898	DNC-40-320-PPV-A-C180
	50	50	567900	DNC-50-50-PPV-A-C180
		80	567901	DNC-50-80-PPV-A-C180
		100	567902	DNC-50-100-PPV-A-C180
		125	567903	DNC-50-125-PPV-A-C180
		160	567904	DNC-50-160-PPV-A-C180
		200	567905	DNC-50-200-PPV-A-C180
		250	567906	DNC-50-250-PPV-A-C180
		320	567907	DNC-50-320-PPV-A-C180
	63	50	567909	DNC-63-50-PPV-A-C180
		80	567910	DNC-63-80-PPV-A-C180
		100	567911	DNC-63-100-PPV-A-C180
		125	567912	DNC-63-125-PPV-A-C180
		160	567913	DNC-63-160-PPV-A-C180
		200	567914	DNC-63-200-PPV-A-C180
		250	567915	DNC-63-250-PPV-A-C180
		320	567916	DNC-63-320-PPV-A-C180
	80	50	567918	DNC-80-50-PPV-A-C180
		80	567919	DNC-80-80-PPV-A-C180
		100	567920	DNC-80-100-PPV-A-C180
		125	567921	DNC-80-125-PPV-A-C180
		160	567922	DNC-80-160-PPV-A-C180
		200	567923	DNC-80-200-PPV-A-C180
		250	567924	DNC-80-250-PPV-A-C180
		320	567925	DNC-80-320-PPV-A-C180
	100	50	567927	DNC-100-50-PPV-A-C180
		80	567928	DNC-100-80-PPV-A-C180
		100	567929	DNC-100-100-PPV-A-C180
		125	567930	DNC-100-125-PPV-A-C180
		160	567931	DNC-100-160-PPV-A-C180
		200	567932	DNC-100-200-PPV-A-C180
		250	567933	DNC-100-250-PPV-A-C180
		320	567934	DNC-100-320-PPV-A-C180

1) The mounting nut on the piston rod thread is included in the scope of delivery

Ordering data – Variable stroke				
Type	Piston Ø [mm]	Variable stroke ²⁾ [mm]	With position sensing	
			Part No.	Type ¹⁾
	32	2 ... 2,000	567890	DNC-32-...-PPV-A-C180
	40	2 ... 2,000	567899	DNC-40-...-PPV-A-C180
	50	2 ... 2,000	567908	DNC-50-...-PPV-A-C180
	63	3 ... 2,000	567917	DNC-63-...-PPV-A-C180
	80	3 ... 2,000	567926	DNC-80-...-PPV-A-C180
	100	3 ... 2,000	567935	DNC-100-...-PPV-A-C180

1) The mounting nut on the piston rod thread is included in the scope of delivery

2) Cylinders with position sensing require a minimum stroke of 10 mm to ensure reliable sensing

Standard cylinders DNC-C180, to ISO 15552

Accessories

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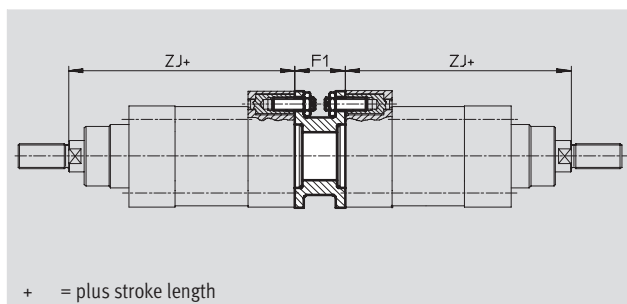
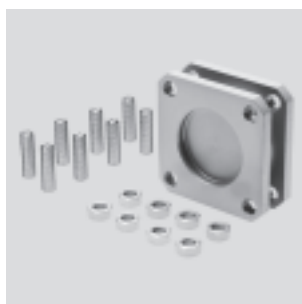
Multi-position kit DPNC

Materials:

Flange: Wrought aluminium alloy

Threaded studs, hex nuts:

Galvanised steel



Dimensions and ordering data						
For Ø	F1	ZJ	Max. overall stroke length	Weight	Part No.	Type
[mm]			[mm]	[g]		
32	27	120	1,000	85	174418	DPNC-32
40	27	135	1,000	115	174419	DPNC-40
50	32	143	1,000	210	174420	DPNC-50
63	28	158	1,000	360	174421	DPNC-63
80	38	174	1,000	620	174422	DPNC-80
100	38	189	1,000	1,190	174423	DPNC-100

Note

The maximum overall stroke length must not be exceeded when combining cylinders and multi-position kits.

Connecting two cylinders with identical piston diameter as a 3 or 4-position cylinder

A 3 or 4-position cylinder consists of two separate cylinders whose piston rods advance in opposing directions.

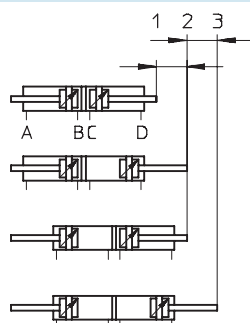
This means that depending on actuation and stroke division, this type of cylinder can assume up to four

positions. In each case the cylinder is driven precisely against a stop. Note that when one end of the piston rod is

fixed, the cylinder barrel executes the movement. The cylinder's connections must be flexible.

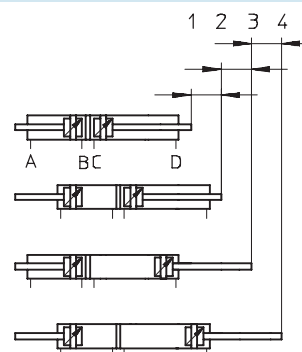
To achieve 3 positions

Two cylinders with identical stroke length must be connected together.



To achieve 4 positions

Two cylinders with different stroke lengths must be connected together.



Standard cylinders DNC-C180, to ISO 15552

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Accessories

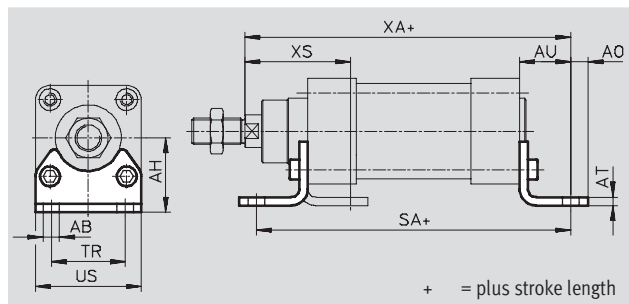
Foot mounting HNC/CRHNC

Materials:

HNC: Galvanised steel

CRHNC: High-alloy steel

Free of copper, PTFE and silicone



Dimensions and ordering data										
For Ø	AB Ø	AH	AO	AT	AU	SA	TR	US	XA	XS
[mm]										
32	7	32	6.5	4	24	142	32	45	144	45
40	10	36	9	4	28	161	36	54	163	53
50	10	45	9.5	5	32	170	45	64	175	62
63	10	50	12.5	5	32	185	50	75	190	63
80	12	63	15	6	41	210	63	93	215	81
100	14.5	71	17.5	6	41	220	75	110	230	86

For Ø [mm]	Basic version				High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
32	2	135	174369	HNC-32	4	135	176937	CRHNC-32
40	2	180	174370	HNC-40	4	180	176938	CRHNC-40
50	2	325	174371	HNC-50	4	325	176939	CRHNC-50
63	2	405	174372	HNC-63	4	405	176940	CRHNC-63
80	2	820	174373	HNC-80	4	820	176941	CRHNC-80
100	2	1,000	174374	HNC-100	4	1,000	176942	CRHNC-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Standard cylinders DNC-C180, to ISO 15552

Accessories

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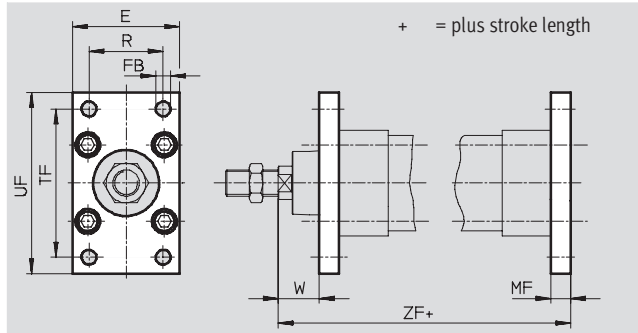
Flange mounting FNC/CRFNG

Materials:

FNC: Galvanised steel

CRFNG: High-alloy steel

Free of copper, PTFE and silicone



Dimensions and ordering data								
For Ø	E	FB	MF	R	TF	UF	W	ZF
[mm]		Ø H13						
32	45	7	10	32	64	80	16	130
40	54	9	10	36	72	90	20	145
50	65	9	12	45	90	110	25	155
63	75	9	12	50	100	120	25	170
80	93	12	16	63	126	150	30	190
100	110	14	16	75	150	175	35	205

For Ø	Basic version				High corrosion protection			
	CRC ¹⁾	Weight	Part No.	Type	CRC ¹⁾	Weight	Part No.	Type
[mm]		[g]				[g]		
32	2	240	174376	FNC-32	4	240	161846	CRFNG-32
40	2	280	174377	FNC-40	4	300	161847	CRFNG-40
50	2	520	174378	FNC-50	4	550	161848	CRFNG-50
63	2	690	174379	FNC-63	4	710	161849	CRFNG-63
80	2	1,650	174380	FNC-80	4	1,680	161850	CRFNG-80
100	2	2,400	174381	FNC-100	4	2,450	161851	CRFNG-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

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Accessories

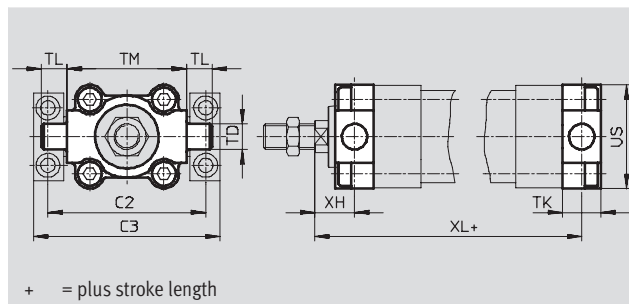
Trunnion flange ZNCF/CRZNG

Materials:

ZNCF: Stainless steel casting

CRZNG: Electropolished stainless steel casting

Free of copper, PTFE and silicone



Dimensions and ordering data									
For Ø	C2	C3	TD Ø e9	TK	TL	TM	US	XH	XL
[mm]									
32	71	86	12	16	12	50	45	18	128
40	87	105	16	20	16	63	54	20	145
50	99	117	16	24	16	75	64	25	155
63	116	136	20	24	20	90	75	25	170
80	136	156	20	28	20	110	93	32	188
100	164	189	25	38	25	132	110	32	208

For Ø [mm]	Basic version				High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
32	2	130	174411	ZNCF-32	4	150	161852	CRZNG-32
40	2	240	174412	ZNCF-40	4	260	161853	CRZNG-40
50	2	390	174413	ZNCF-50	4	430	161854	CRZNG-50
63	2	600	174414	ZNCF-63	4	640	161855	CRZNG-63
80	2	1,150	174415	ZNCF-80	4	1,300	161856	CRZNG-80
100	2	2,030	174416	ZNCF-100	4	2,400	161857	CRZNG-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

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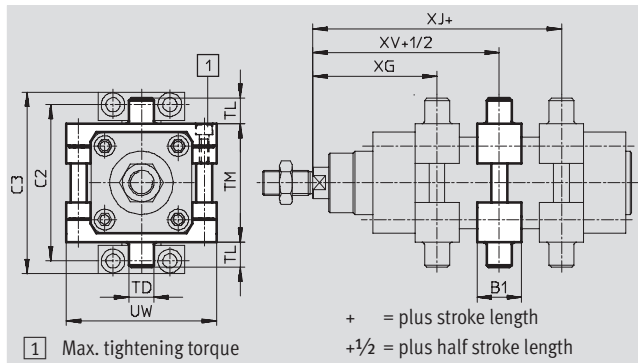
Accessories

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Trunnion mounting kit ZNCM for basic version DNC

The mounting kit can be attached
at any position along the profile barrel
of a cylinder.

Materials:
Tempered steel



Dimensions and ordering data								
For Ø	B1	C2	C3	TD Ø e9	TL	TM	UW	XG
[mm]								
32	30	71	86	12	12	50	65	66.1
40	32	87	105	16	16	63	75	75.6
50	34	99	117	16	16	75	95	83.6
63	41	116	136	20	20	90	105	93.1
80	44	136	156	20	20	110	130	103.9
100	48	164	189	25	25	132	145	113.8

For Ø	XG	XJ	XV	Max. tightening torque [Nm]	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
32	66.1	79.9	73	4+1	2	210	163525	ZNCM-32
40	75.6	89.4	82.5	8+1	2	385	163526	ZNCM-40
50	83.6	96.4	90	8+2	2	595	163527	ZNCM-50
63	93.1	101.9	97.5	18+2	2	890	163528	ZNCM-63
80	103.9	116.1	110	28+2	2	1,450	163529	ZNCM-80
100	113.8	126.2	120	28+2	2	2,045	163530	ZNCM-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Standard cylinders DNC-C180, to ISO 15552

FESTO

Accessories

Trunnion support LN2G

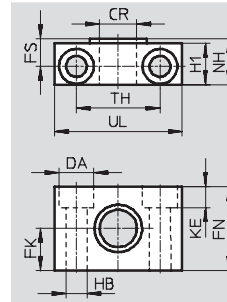
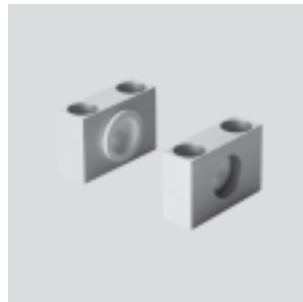
Materials:

Trunnion support:

Anodised aluminium

Plain bearing: Plastic

Free of copper, PTFE and silicone



Dimensions and ordering data															
For Ø	CR	DA	FK	FN	FS	H1	HB	KE	NH	TH	UL	CRC ¹⁾	Weight	Part No.	Type
[mm]	Ø D11	Ø H13	Ø ±0.1				Ø H13			±0.2			[g]		
32	12	11	15	30	10.5	15	6.6	6.8	18	32	46	2	125	32959	LN2G-32
40, 50	16	15	18	36	12	18	9	9	21	36	55	2	400	32960	LN2G-40/50
63, 80	20	18	20	40	13	20	11	11	23	42	65	2	480	32961	LN2G-63/80
100	25	20	25	50	16	24.5	14	13	28.5	50	75	2	960	32962	LN2G-100/125

1) Corrosion resistance class 2 according to Festo standard 940 070

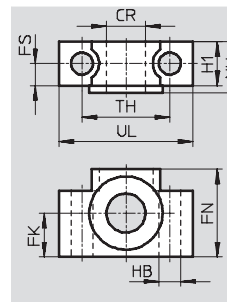
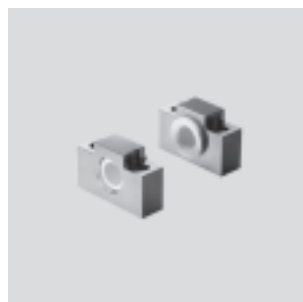
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Trunnion support CRLN2G

Materials:

High-alloy steel

Free of copper, PTFE and silicone



Dimensions and ordering data													
For Ø	CR	FK	FN	FS	H1	HB	NH	TH	UL	CRC ¹⁾	Weight	Part No.	Type
[mm]	Ø D11	Ø ±0.1				Ø H13		±0.2			[g]		
32	12	15	30	10.5	15	6.6	18	32	46	4	200	161874	CRLNZG-32
40, 50	16	18	36	12	18	9	21	36	55	4	330	161875	CRLNZG-40/50
63, 80	20	20	40	13	20	11	23	42	65	4	440	161876	CRLNZG-63/80
100	25	25	50	16	24.5	14	28.5	50	75	4	740	161877	CRLNZG-100

1) Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

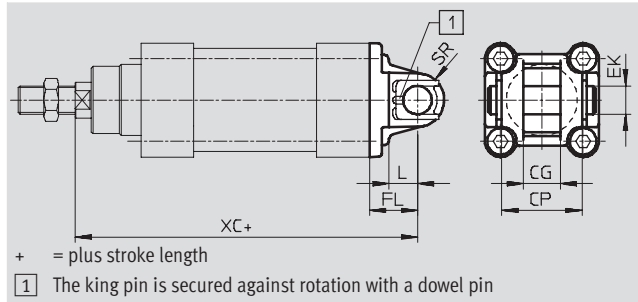
Standard cylinders DNC-C180, to ISO 15552

Accessories

FESTO

Swivel flange SNC

Materials:
Die-cast aluminium



Dimensions and ordering data											
For Ø	CG	CP	EK Ø	FL	L	SR	XC		CRC ¹⁾	Weight	Part No. Type
[mm]	H14	h14	H9	±0.2				KP		[g]	
32	14	34	10	22	13	10	142	187	2	90	174383 SNC-32
40	16	40	12	25	16	12	160	213	2	120	174384 SNC-40
50	21	45	16	27	16	12	170	237	2	240	174385 SNC-50
63	21	51	16	32	21	16	190	266	2	320	174386 SNC-63
80	25	65	20	36	22	16	210	305	2	625	174387 SNC-80
100	25	75	20	41	27	20	230	328	2	830	174388 SNC-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Standard cylinders DNC-C180, to ISO 15552

Accessories

FESTO

Swivel flange

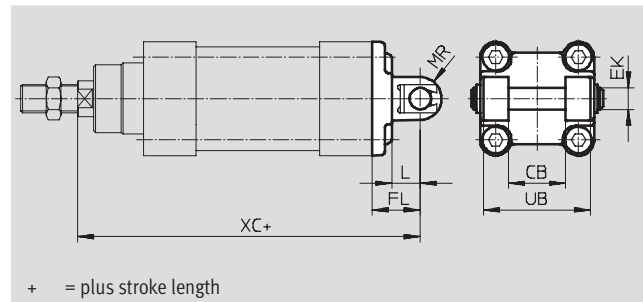
SNCB/SNCB-...-R3

Materials:

SNCB: Die-cast aluminium

SNCB-...-R3: Die-cast aluminium with protective coating, high corrosion protection

Free of copper, PTFE and silicone



Dimensions and ordering data							
For Ø	CB	EK Ø	FL	L	MR	UB	XC
[mm]	H14	e8	±0.2			h14	
32	26	10	22	13	8.5	45	142
40	28	12	25	16	12	52	160
50	32	12	27	16	12	60	170
63	40	16	32	21	16	70	190
80	50	16	36	22	16	90	210
100	60	20	41	27	20	110	230

For Ø [mm]	Basic version				Variant R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
32	2	100	174390	SNCB-32	3	100	176944	SNCB-32-R3
40	2	150	174391	SNCB-40	3	150	176945	SNCB-40-R3
50	2	225	174392	SNCB-50	3	225	176946	SNCB-50-R3
63	2	365	174393	SNCB-63	3	365	176947	SNCB-63-R3
80	2	610	174394	SNCB-80	3	610	176948	SNCB-80-R3
100	2	925	174395	SNCB-100	3	925	176949	SNCB-100-R3

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

Standard cylinders DNC-C180, to ISO 15552

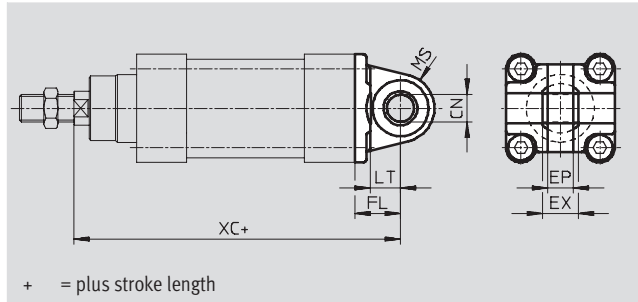
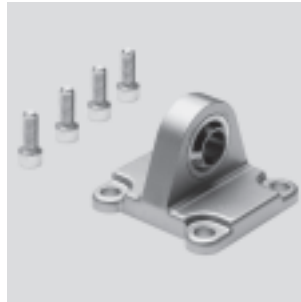
Accessories

FESTO

Swivel flange SNCS

Materials:

Die-cast aluminium



Dimensions and ordering data										
For Ø	CN	EP	EX	FL	LT	MS	XC	CRC ¹⁾	Weight	Part No. Type
[mm]	Ø H7	±0.2		±0.2					[g]	
32	10	10.5	14	22	13	15	142	2	85	174397 SNCS-32
40	12	12	16	25	16	17	160	2	125	174398 SNCS-40
50	16	15	21	27	16	20	170	2	210	174399 SNCS-50
63	16	15	21	32	21	22	190	2	280	174400 SNCS-63
80	20	18	25	36	22	27	210	2	540	174401 SNCS-80
100	20	18	25	41	27	29	230	2	700	174402 SNCS-100

1) Corrosion resistance class 2 according to Festo standard 940 070

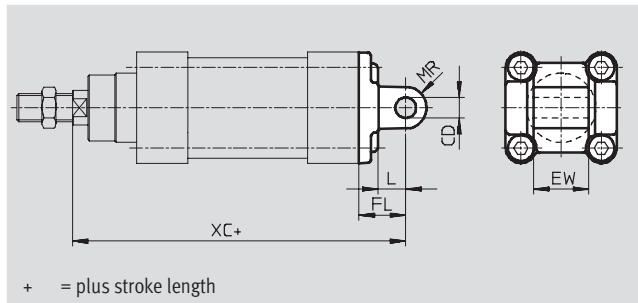
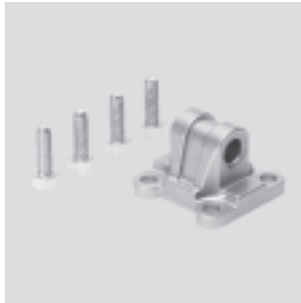
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Swivel flange SNCL

Materials:

Die-cast aluminium

Free of copper, PTFE and silicone



Dimensions and ordering data										
For Ø	CD Ø	EW	FL	L	MR	XC	CRC ¹⁾	Weight	Part No.	Type
[mm]	H9	-0.2/-0.6	±0.2					[g]		
32	10	26	22	13	10	142	2	75	174404	SNCL-32
40	12	28	25	16	12	160	2	100	174405	SNCL-40
50	12	32	27	16	12	170	2	160	174406	SNCL-50
63	16	40	32	21	16	190	2	250	174407	SNCL-63
80	16	50	36	22	16	210	2	405	174408	SNCL-80
100	20	60	41	27	20	230	2	655	174409	SNCL-100

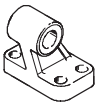
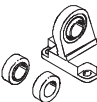
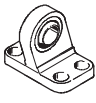
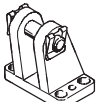
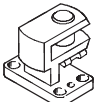
1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Standard cylinders DNC-C180, to ISO 15552

Accessories

FESTO

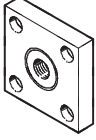
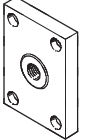
Ordering data – Mounting attachments				Technical data → Internet: clevis foot			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Clevis foot LNG				Clevis foot LSN			
	32	33890	LNG-32		32	5561	LSN-32
	40	33891	LNG-40		40	5562	LSN-40
	50	33892	LNG-50		50	5563	LSN-50
	63	33893	LNG-63		63	5564	LSN-63
	80	33894	LNG-80		80	5565	LSN-80
	100	33895	LNG-100		100	5566	LSN-100
Clevis foot LSNG				Clevis foot LSNSG			
	32	31740	LSNG-32		32	31747	LSNSG-32
	40	31741	LSNG-40		40	31748	LSNSG-40
	50	31742	LSNG-50		50	31749	LSNSG-50
	63	31743	LSNG-63		63	31750	LSNSG-63
	80	31744	LSNG-80		80	31751	LSNSG-80
	100	31745	LSNG-100		100	31752	LSNSG-100
Clevis foot LBG				Right-angle clevis foot LQG			
	32	31761	LBG-32		32	31768	LQG-32
	40	31762	LBG-40		40	31769	LQG-40
	50	31763	LBG-50		50	31770	LQG-50
	63	31764	LBG-63		63	31771	LQG-63
	80	31765	LBG-80		80	31772	LQG-80
	100	31766	LBG-100		100	31773	LQG-100

Ordering data – Mounting attachments, corrosion-resistant				Technical data → Internet: crlng			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Clevis foot CRLNG							
	32					161840	CRLNG-32
	40					161841	CRLNG-40
	50					161842	CRLNG-50
	63					161843	CRLNG-63
	80					161844	CRLNG-80
	100					161845	CRLNG-100

Standard cylinders DNC-C180, to ISO 15552

Accessories

FESTO

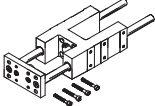
Ordering data – Piston rod attachments				Technical data → Internet: piston rod attachments			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Rod eye SGS				Rod clevis SGA			
	32	9261	SGS-M10x1,25		32	32954	SGA-M10x1,25
	40	9262	SGS-M12x1,25		40	10767	SGA-M12x1,25
	50	9263	SGS-M16x1,5		50	10768	SGA-M16x1,5
	63				63		
	80	9264	SGS-M20x1,5		80	10769	SGA-M20x1,5
	100				100		
Rod clevis SG				Self-aligning rod coupler FK			
	32	6144	SG-M10x1,25		32	6140	FK-M10x1,25
	40	6145	SG-M12x1,25		40	6141	FK-M12x1,25
	50	6146	SG-M16x1,5		50	6142	FK-M16x1,5
	63				63		
	80	6147	SG-M20x1,5		80	6143	FK-M20x1,5
	100				100		
Coupling piece KSG				Coupling piece KSZ			
	32	32963	KSG-M10x1,25		32	36125	KSZ-M10x1,25
	40	32964	KSG-M12x1,25		40	36126	KSZ-M12x1,25
	50	32965	KSG-M16x1,5		50	36127	KSZ-M16x1,5
	63				63		
	80	32966	KSG-M20x1,5		80	36128	KSZ-M20x1,5
	100				100		
Adapter AD							
	32	157333	AD-M10x1,25-1/8				
		157334	AD-M10x1,25-1/4				
	40	160256	AD-M12x1,25-1/4				
		160257	AD-M12x1,25-3/8				

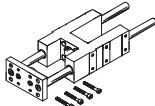
Ordering data – Piston rod attachments, corrosion-resistant				Technical data → Internet: crsg			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Rod eye CRSGS				Rod clevis CRSG			
	32	195582	CRSGS-M10x1,25		32	13569	CRSG-M10x1,25
	40	195583	CRSGS-M12x1,25		40	13570	CRSG-M12x1,25
	50	195584	CRSGS-M16x1,5		50	13571	CRSG-M16x1,5
	63				63		
	80	195585	CRSGS-M20x1,5		80	13572	CRSG-M20x1,5
	100				100		

Standard cylinders DNC-C180, to ISO 15552

FESTO

Accessories

Ordering data – Guide units for fixed strokes (recirculating ball bearing guide only)				Technical data → Internet: festo		
	Stroke [mm]	Part No.	Type		Part No.	Type
	For Ø 32 mm				For Ø 40 mm	
	10 ... 50	34493	FENG-32-50-KF		10 ... 50	34499 FENG-40-50-KF
	10 ... 100	34494	FENG-32-100-KF		10 ... 100	34500 FENG-40-100-KF
	10 ... 160	34495	FENG-32-160-KF		10 ... 160	34501 FENG-40-160-KF
	10 ... 200	34496	FENG-32-200-KF		10 ... 200	34502 FENG-40-200-KF
	10 ... 250	150289	FENG-32-250-KF		10 ... 250	34503 FENG-40-250-KF
	10 ... 320	34497	FENG-32-320-KF		10 ... 320	34504 FENG-40-320-KF
	10 ... 400	150290	FENG-32-400-KF		10 ... 400	150291 FENG-40-400-KF
	10 ... 500	34498	FENG-32-500-KF		10 ... 500	34505 FENG-40-500-KF
	For Ø 50 mm				For Ø 63 mm	
	10 ... 50	34506	FENG-50-50-KF		10 ... 50	34513 FENG-63-50-KF
	10 ... 100	34507	FENG-50-100-KF		10 ... 100	34514 FENG-63-100-KF
	10 ... 160	34508	FENG-50-160-KF		10 ... 160	34515 FENG-63-160-KF
	10 ... 200	34509	FENG-50-200-KF		10 ... 200	34516 FENG-63-200-KF
	10 ... 250	34510	FENG-50-250-KF		10 ... 250	34517 FENG-63-250-KF
	10 ... 320	34511	FENG-50-320-KF		10 ... 320	34518 FENG-63-320-KF
	10 ... 400	150292	FENG-50-400-KF		10 ... 400	34519 FENG-63-400-KF
	10 ... 500	34512	FENG-50-500-KF		10 ... 500	34520 FENG-63-500-KF
	For Ø 80 mm				For Ø 100 mm	
	10 ... 50	34521	FENG-80-50-KF		10 ... 50	34529 FENG-100-50-KF
	10 ... 100	34522	FENG-80-100-KF		10 ... 100	34530 FENG-100-100-KF
	10 ... 160	34523	FENG-80-160-KF		10 ... 160	34531 FENG-100-160-KF
	10 ... 200	34524	FENG-80-200-KF		10 ... 200	34532 FENG-100-200-KF
	10 ... 250	34525	FENG-80-250-KF		10 ... 250	34533 FENG-100-250-KF
	10 ... 320	34526	FENG-80-320-KF		10 ... 320	34534 FENG-100-320-KF
	10 ... 400	34527	FENG-80-400-KF		10 ... 400	34535 FENG-100-400-KF
	10 ... 500	34528	FENG-80-500-KF		10 ... 500	34536 FENG-100-500-KF

Ordering data – Guide units for variable strokes						Technical data → Internet: feng			
	For Ø	Stroke	With recirculating ball bearing guide			For Ø	Stroke	With plain-bearing guide	
	[mm]	[mm]	Part No.	Type		[mm]	[mm]	Part No.	Type
	32	10 ... 500	34487	FENG-32-...-KF		32	10 ... 500	34481	FENG-32-...
	40	10 ... 500	34488	FENG-40-...-KF		40	10 ... 500	34482	FENG-40-...
	50	10 ... 500	34489	FENG-50-...-KF		50	10 ... 500	34483	FENG-50-...
	63	10 ... 500	34490	FENG-63-...-KF		63	10 ... 500	34484	FENG-63-...
	80	10 ... 500	34491	FENG-80-...-KF		80	10 ... 500	34485	FENG-80-...
	100	10 ... 500	34492	FENG-100-...-KF		100	10 ... 500	34486	FENG-100-...

Ordering data – Slot cover for T-slot			
	Assembly	Length	Part No. Type
	Insertable from above	2x 0.5 m	151680 ABP-5-S

Standard cylinders DNC-C180, to ISO 15552

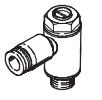
Accessories

FESTO

Ordering data – Proximity sensors for T-slot, magneto-resistive					Technical data → Internet: smt	
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile	PNP	Cable, 3-wire	2.5	543867	SMT-8M-PS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543866	SMT-8M-PS-24V-K-0,3-M8D
			Plug M12x1, 3-pin	0.3	543869	SMT-8M-PS-24V-K-0,3-M12
		NPN	Cable, 3-wire	2.5	543870	SMT-8M-NS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543871	SMT-8M-NS-24V-K-0,3-M8D
N/C contact						
	Insertable in the slot from above, flush with the cylinder profile	PNP	Cable, 3-wire	7.5	543873	SMT-8M-PO-24V-K7,5-OE

Ordering data – Proximity sensors for T-slot, magnetic reed					Technical data ➔ Internet: sme	
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	543862	SME-8M-DS-24V-K-2,5-OE
				5.0	543863	SME-8M-DS-24V-K-5,0-OE
			Cable, 2-wire	2.5	543872	SME-8M-ZS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543861	SME-8M-DS-24V-K-0,3-M8D
N/C contact						
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	546799	SME-8M-DO-24V-K-7,5-OE

Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541363	NEBU-M12G5-K-2.5-LE3
			5	541364	NEBU-M12G5-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541367	NEBU-M12W5-K-2.5-LE3
			5	541370	NEBU-M12W5-K-5-LE3

Ordering data – One-way flow control valves				Technical data → Internet: grla	
	Connection		Material	Part No.	Type
	Thread	For tubing O.D.			
	G1/8	3	Metal design	193142	GR1A-1/8-QS-3-D
		4		193143	GR1A-1/8-QS-4-D
		6		193144	GR1A-1/8-QS-6-D
		8		193145	GR1A-1/8-QS-8-D
	G1/4	6		193146	GR1A-1/4-QS-6-D
		8		193147	GR1A-1/4-QS-8-D
		10		193148	GR1A-1/4-QS-10-D
		12		193149	GR1A-1/4-QS-12-D
	G3/8	6		193150	GR1A-3/8-QS-6-D
		8		193151	GR1A-3/8-QS-8-D
		10		193152	GR1A-3/8-QS-10-D
		12		193153	GR1A-3/8-QS-12-D
	G1/2	6		193154	GR1A-1/2-QS-6-D
		8		193155	GR1A-1/2-QS-8-D
		10		193156	GR1A-1/2-QS-10-D
		12		193157	GR1A-1/2-QS-12-D

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components
Complete custom engineered solutions



Custom Control Cabinets
Comprehensive engineering support and on-site services



Complete Systems
Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical
Electromechanical actuators, motors, controllers & drives



Pneumatics
Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices
PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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