Compact Vision Systems SBOC-Q/SBOI-Q

FESTO

Compact Vision Systems SBOC-Q/SBOI-Q

Key features

Mode of operation

The camera not only contains the sensor system for image data acquisition, but also the complete electronic evaluation unit for image processing, an integrated PLC and the interfaces for communication with higher-level controllers.
The CheckKon and CheckOpti software tools make configuring the image processing task very straightforward. The user creates reference images with the camera by presenting different sample parts and then defines the desired inspection criteria. These can include, for example, brightness, distance, angle and circularity, but also the reading of text and/or 1D or 2D codes. The sample parts define the tolerance range, within which parts are identified as good, for each inspection characteristic. Up to 256 characteristics can be combined in a single program and up to 256 inspection programs can be stored on the camera.
The camera can also be used to carry out sorting functions, as it is capable of storing and distinguishing between up to 16 different part types per inspection program.
The characteristics calculated by the camera are not dependent on the rotary orientation and position of the inspection part, as they are determined relative to the position of the inspection part – any tilting and/or movement of the inspection part in the field of vision is therefore irrelevant for the inspection process.

The behaviour of the camera during inspection is determined by the evaluation mode. There are four different modes.

Evaluation modes

Mode	Function	Application
Triggered	Frame capture and inspection with each valid triggering signal. The triggering signal is generated by a master controller or a sensor as soon as the inspection part is in front of the camera. The inspection results are output following the inspection, and the camera then waits for the next valid triggering signal.	Inspection of single parts when there is a triggering signal for image capture.
Idle run with image trigger with Compact Vision System SBO...-Q-R...B	Image capture is performed continuously, but image evaluation only if there is an inspection part in front of the camera, i.e. if the trigger condition has been satisfied in a freely defined image area (e.g. a specific brightness is exceeded/fallen below). The inspection results are output following the inspection. The camera then waits for the next image-based trigger.	Inspection of single parts at a medium to fast rate without an external sensor.
Idle run without image trigger	Image capture and inspection (without fixed frame rate) are performed continuously. The triggering signal is permanently present, irrespective of whether or not there is an inspection part in front of the camera. The camera acts like a basic sensor. The inspection results are output following the inspection, and the camera then starts the next inspection immediately.	Inspection of single or continuous parts at a medium to fast (continuous) rate.
Fixed frame rate with Compact Vision Systems SBO...-Q-R1 and SBO...-Q-R2	Image capture and inspection are performed continuously at a defined frame rate. The triggering signal is permanently present. The inspection results are output following the inspection. The camera starts the next inspection in accordance with the defined frame rate.	Inspection of continuous parts at a constant speed.

Programming

Integrated PLC

The integrated PLC can be programmed in all programming languages covered by IEC 61131-3 (e.g. LDR, ST, sequential function chart, etc.) using the software tool CoDeSys provided by Festo. The predefined function blocks enable straightforward data exchange between the image processing task and the integrated PLC.
This provides an easy means of implementing extensive inspection tasks or even communication between different cameras.

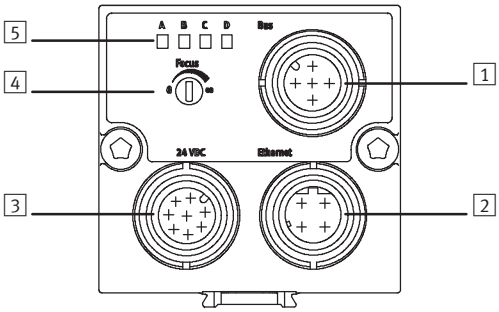
Compact Vision Systems SBOC-Q/SBOI-Q

Key features

FESTO

Interfaces

Connection and display components

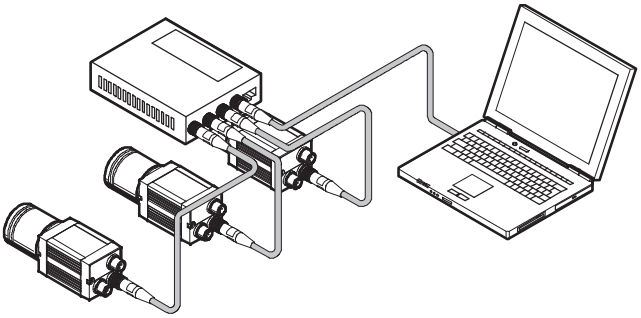


1 Fieldbus connection for Compact Vision Systems SBO...-Q-R1 and SBO...-Q-R2
2 Ethernet connection
3 Operating voltage supply and inputs/outputs
4 Adjusting screw for focus
5 Status LEDs:
A Ready status
B Ethernet traffic
C Activity
D Output

Inputs:
- Camera trigger
- Error acknowledgment

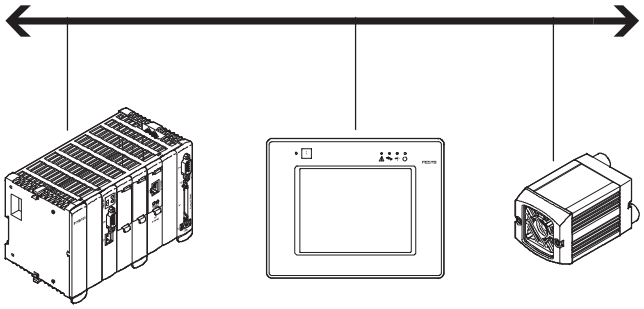
Outputs (can be parameterised):
- Ready status
- Good part correctly oriented
- Good part incorrectly oriented
- Reject part
- Error
- Warning
- External lighting

Ethernet – TCP/IP



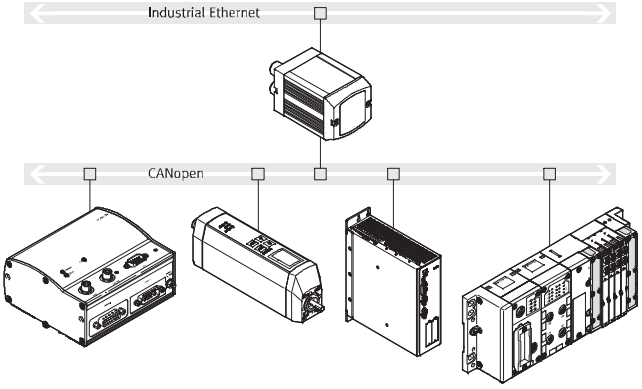
Commissioning and diagnostics:
- PC for configuration and for diagnostics with TCP/IP
- Integration of the camera in a corporate network (integrated web server)
- Visualisation of the camera images and inspection results via SBO...-Q WebViewer

Ethernet – TCP/IP, EasyIP, Telnet, Modbus TCP



All parameters can be modified and all inspection results and characteristic values can be read via the Ethernet interface with EasyIP, Telnet and Modbus TCP.
- Front End Display FED, e.g. for teach-in, status signals, type selection or parameter modification
- Robot controllers and programmable logic controllers, e.g. CECX for reading characteristic values (e.g. coordinates and rotation angle)

CANopen master functionality



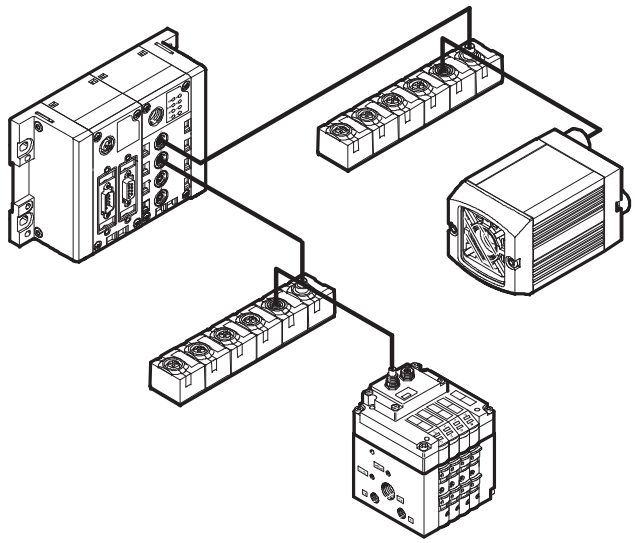
Servo controllers and remote I/O can be addressed directly via the CANopen master functionality.

Compact Vision Systems SBOC-Q/SBOI-Q

Key features

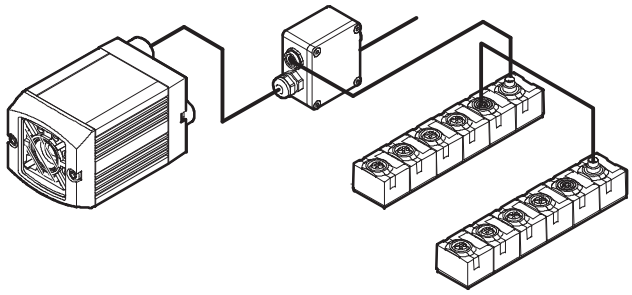
Interfaces (continued)

CAN – Vision system as CPI module
For Compact Vision Systems SBO...-Q-R1 and SBO...-Q-R2



- The Compact Vision System SBO...-Q can be integrated into a Festo CPI network. In this case it functions like a binary module with 16 inputs and outputs.
- In combination with a CPX-CPI module and a CPX fieldbus node, for example, the camera can be accessed via Profibus DP, Interbus, DeviceNet, CANopen and CC-Link.

CAN – I/O expansion
For Compact Vision Systems SBO...-Q-R1 and SBO...-Q-R2

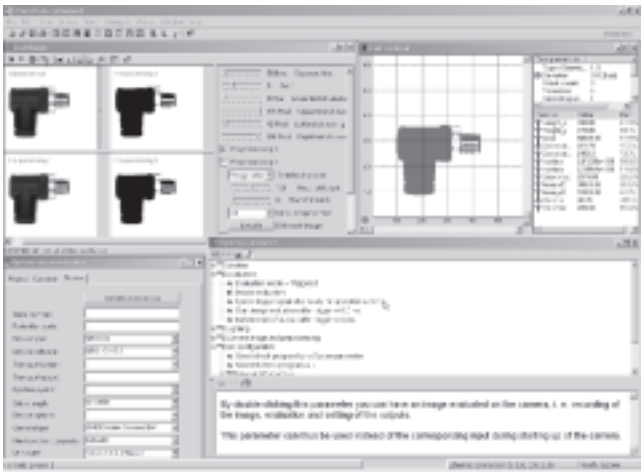


An input and output module can be connected to the camera via the camera's CAN interface.

- Input module CP-E08-M12-CL for binary preselection of the inspection program
- Output module CP-A04-M12-CL for binary signalling of part types

Software

CheckKon



Using the CheckKon software, all processes within the camera – from image capture to the input and output parameters – can be displayed, logged and modified.

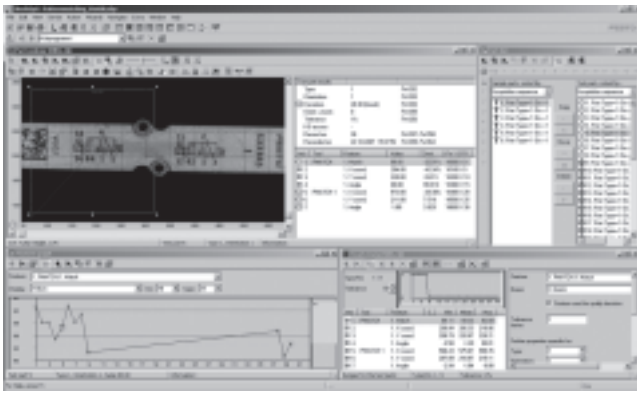
This includes:
- Selecting the evaluation mode
- Displaying and editing system parameters
- Displaying analysis of most recently inspected parts
- Displaying and logging inspection part images and the characteristics derived from them
- Loading new inspection programs
- System documentation

Compact Vision Systems SBOC-Q/SBOI-Q

Key features

FESTO

CheckOpti



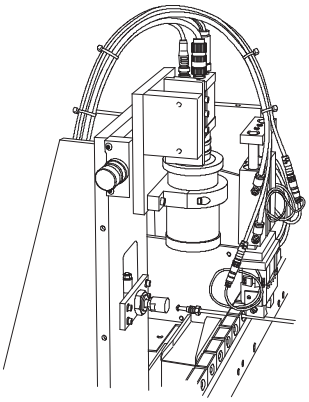
CheckOpti is used to configure inspection programs. Following the presentation of sample parts, the user defines the characteristics to be inspected with the aid of the software. This is done by selecting the characteristics from a list and then dragging and dropping them to the area of the sample part to be inspected. A total of 256 performance characteristics can thus be defined and optimised within the framework of an inspection program. The inspection program can then be uploaded to one of the camera's 256 memory locations.

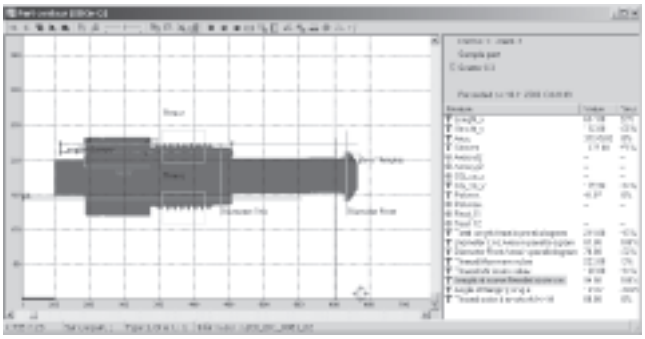
Examples of inspection characteristics:
- Vertical length measurement
- Horizontal length measurement
- Angle measurement
- Counting of events
- Measurements on the inspection part contour
- Area definition
- Calculation of grey tone or colour differences

Application examples

Quality inspection of tube with union nut

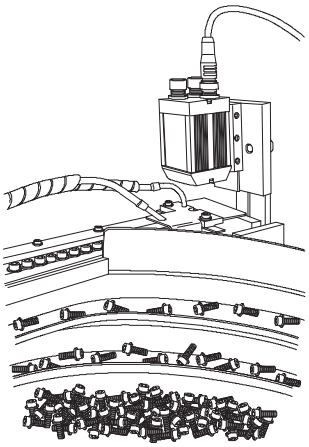
The inspection takes place with backlighting; calculated characteristics:
- Length of nut
- Threaded coupling distances
- Diameter of tube
- Thread outside diameter
- Angle measurement on the flange
- Circumference of the screw
- Area of the screw

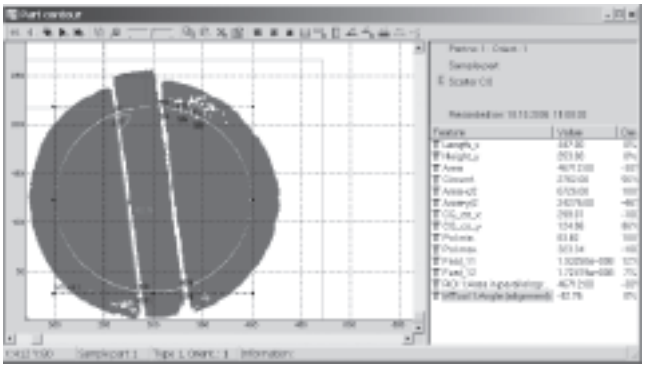




Screw type differentiation

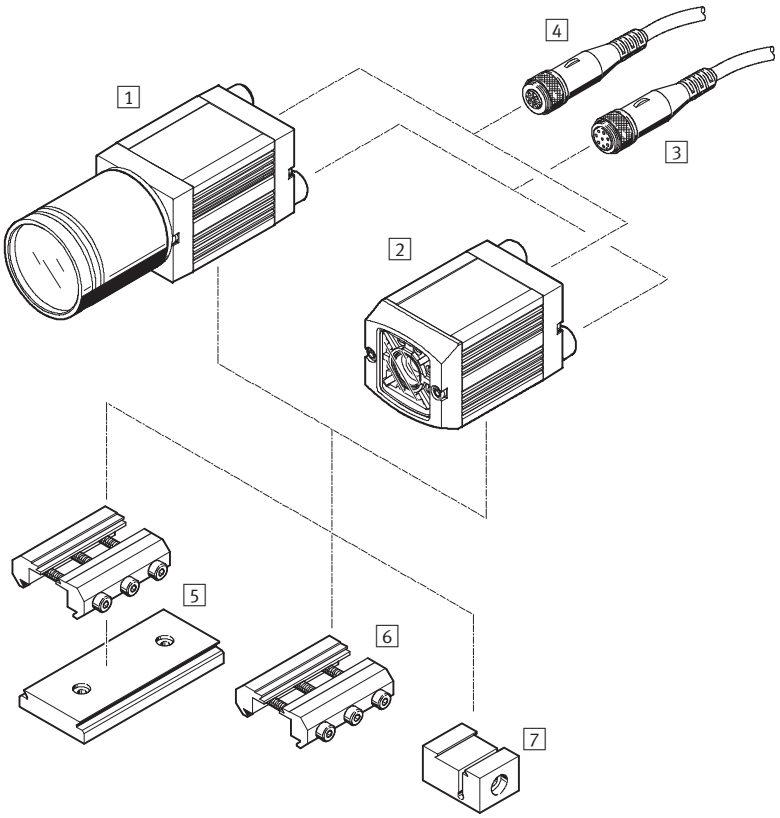
The inspection takes place with reflected light; calculated characteristics:
- Centre of gravity coordinates x, y
- Average grey tone of area
- Angle of screw drive to horizontal





Compact Vision Systems SBOC-Q/SBOI-Q

Peripherals overview

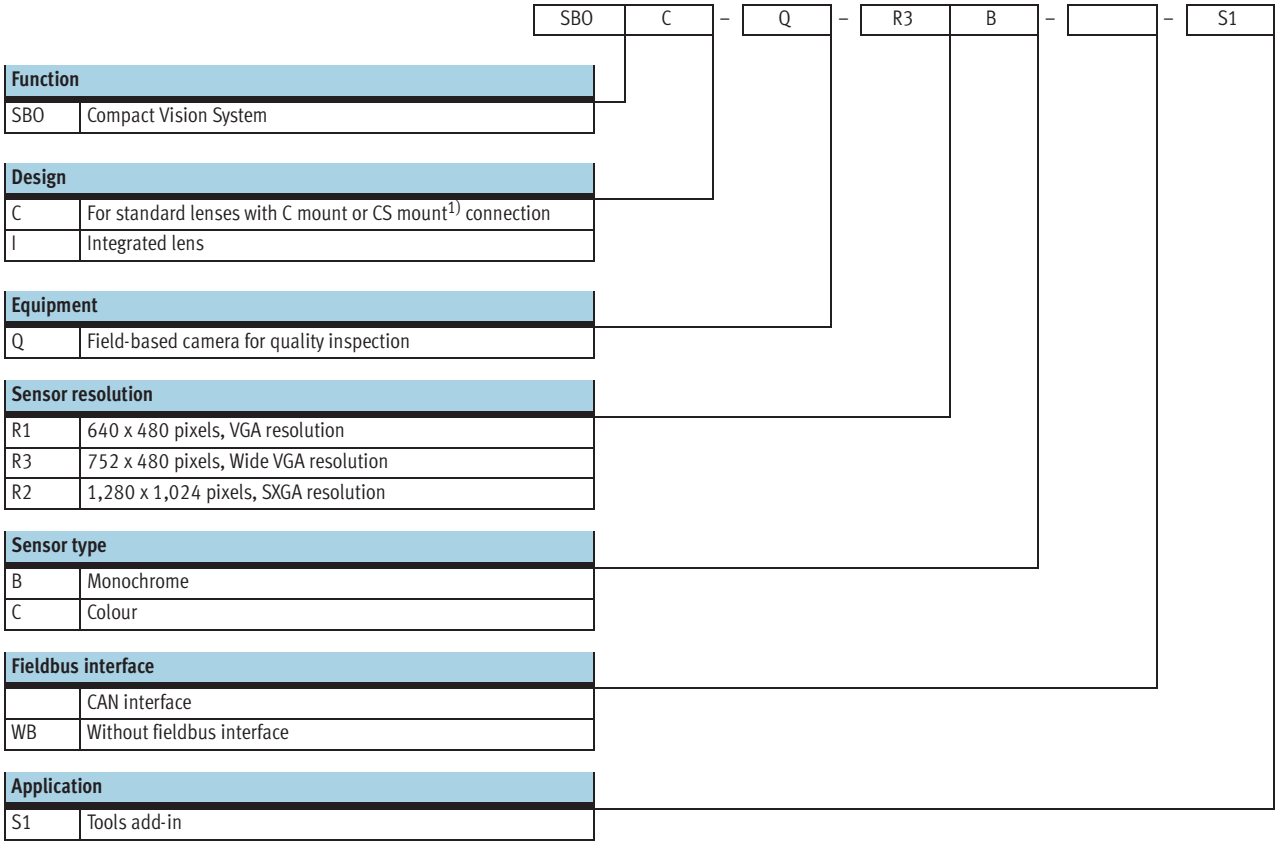


Accessories	Brief description	➔ Page/Internet
Compact Vision System		
1 SBOC-Q-...	For standard lenses with C mount or CS mount[1] connection	8
2 SBOI-Q-...	With integrated lens and light	
Plug socket with cable		
3 SIM-M12-8GD-...-PU	For supplying the operating voltage	14
Cable		
4 SBOA-K30E-M12S	Ethernet diagnostic cable	14
– SBOA-K20CP-WS	For integration in a CPI system	
– SBOA-K20CP-SUP	For I/O expansion	
Lens		
– SBOL-12	Focal length 12 mm	14
– SBOL-25	Focal length 25 mm	
Mounting attachments		
5 Adapter kit SBOA-HMSV-39	With screw-on adapter plate	13
6 Adapter kit SBOA-HMSV-40	Without screw-on adapter plate	
7 Adapter kit SBOA-HMSV-41	With female thread G¼ for mounting on commercially available tripods	
– Adapter SBOL-C-5	5 mm spacer ring (CS mount to C mount)	13

1) CS mount without protective tube.

Compact Vision Systems SBOC-Q/SBOI-Q

Type codes



Function	
SBO	Compact Vision System

Design	
C	For standard lenses with C mount or CS mount[1] connection
I	Integrated lens

Equipment	
Q	Field-based camera for quality inspection

Sensor resolution	
R1	640 x 480 pixels, VGA resolution
R3	752 x 480 pixels, Wide VGA resolution
R2	1,280 x 1,024 pixels, SXGA resolution

Sensor type	
B	Monochrome
C	Colour

Fieldbus interface	
	CAN interface
WB	Without fieldbus interface

Application	
S1	Tools add-in

1) CS mount without protective tube.

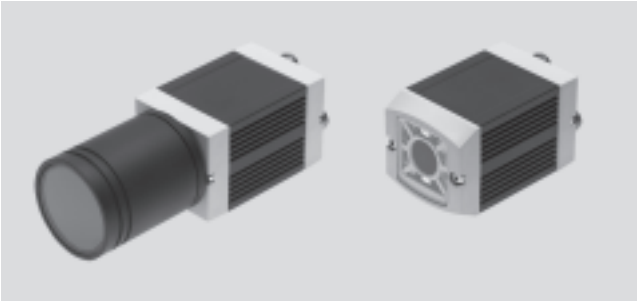
Compact Vision Systems SBOC-Q/SBOI-Q

Technical data

FESTO

Voltage
24 V DC

Temperature range
–10 … +50 °C



General technical data						
Type		SBOC-Q-R1	SBOI-Q-R1	SBOC-Q-R3	SBOI-Q-R3	SBOC-Q-R2
Sensor resolution	[pixels]	640 x 480		752 x 480		1,280 x 1,024
Exposure time	[ms]	0.039 … 1,000		0.018 … 200		0.008 … 1,000
Frame rate (full image)	[fps]	150		60		27
Sensor type		Monochrome		Monochrome		Monochrome
		Colour		Colour		Colour
Lens mounting		C mount	Integrated lens	C mount	Integrated lens	C mount
		CS mount[1)]		CS mount[1)]		CS mount[1)]
Operating distance	[mm]	Dependent on the lens selected	22 … 1,000	Dependent on the lens selected	20 … 550	Dependent on the lens selected
Field of vision	[mm]	Dependent on the lens selected	14x10 … 520x390	Dependent on the lens selected	7.9x5.5 … 195x125	Dependent on the lens selected
Max. no. of inspection programs		256		256		256
Max. no. of orientations		8 per part type		8 per part type		8 per part type
Sorting function		Up to 16 types per inspection program		–		Up to 16 types per inspection program

1) Without protective tube.

Electrical data			
Type		SBOC-Q	SBOI-Q
Nominal operating voltage	[V DC]	24	
Permissible voltage fluctuations	[%]	±10	
Current consumption with load-free outputs	[mA]	120	
Max. residual current	[A]	1.5 at the 24 V outputs	
Input 1		Trigger signal	
		Used by CoDeSys	
Input 2		Applying inputs	
		Acknowledging errors	
		Used by CoDeSys	
Outputs		Good part	
		Reject part	
		Warning	
		Error	
		External lighting	
		Used by CoDeSys	
Protection class		IP65, IP67[1)]	IP65, IP67

1) Only in combination with protective tube (included in the scope of delivery).

Compact Vision Systems SBOC-Q/SBOI-Q

Technical data

FESTO

Electrical data				
Type		SBO...-Q-R1	SBO...-Q-R3	SBO...-Q-R2
Sensor resolution	[pixels]	640 x 480	752 x 480	1,280 x 1,024
Ethernet interface				
Bus interface		IEEE802.3U (100BaseT)		
Connection technology		Plug M12		
Data transmission speed	[Mbps]	100		
Supported protocols		TCP/IP		
		EasyIP		
		Telnet		
		ModbusTCP		
Fieldbus interface				
Type		CAN	–	CAN
Connector plug		Plug M12		Plug M12
Supported protocols		CP fieldbus		CP fieldbus

Operating and environmental conditions		
Ambient temperature	[°C]	–10 ... +50
Storage temperature	[°C]	–10 ... +60
Ambient conditions		Screened from extreme external light sources
		Cleanest possible ambient air
CE mark (see declaration of conformity)[1)]		In accordance with EU EMC Directive
Certification		c UL us Recognized (OL)
		C-Tick

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com ➔ Support ➔ User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Materials	
Housing	Anodised aluminium
Cap	ABS, fibre glass reinforced
Note on materials	Free of copper and PTFE
	RoHS-compliant

Weight [g]					
Lens mounting	C mount/CS mount[1)]			Integrated lens	
Type	SBOC-Q-R1	SBOC-Q-R3	SBOC-Q-R2	SBOI-Q-R1	SBOI-Q-R3
Compact Vision System	182	172	182	184	174

1) CS mount without protective tube.

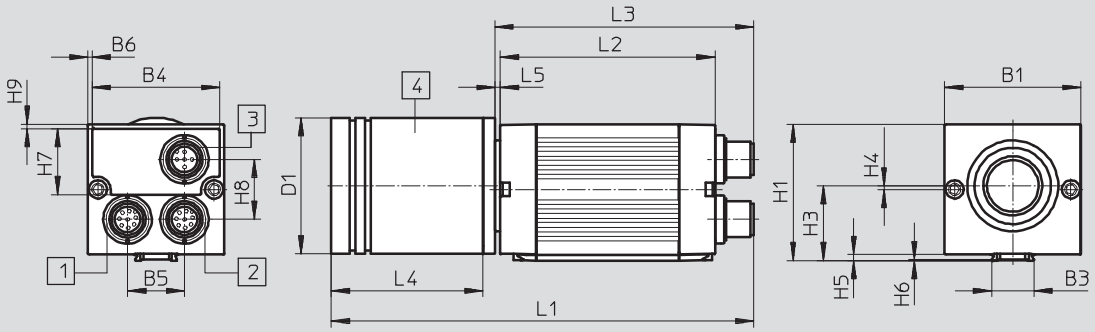
Compact Vision Systems SBOC-Q/SBOI-Q

Technical data

FESTO

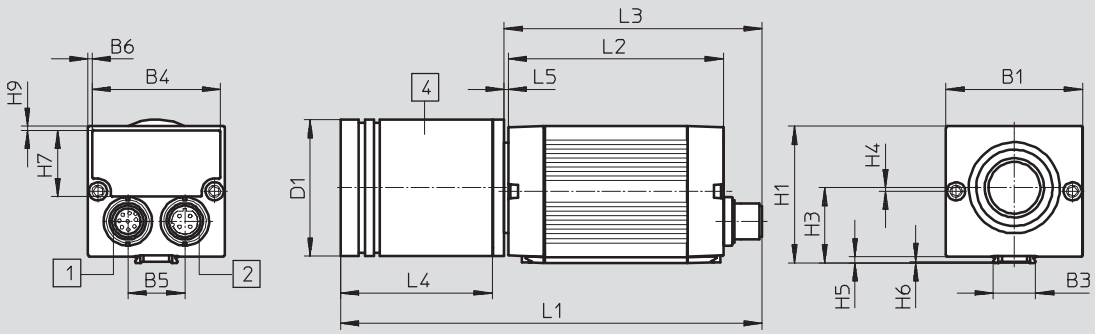
Dimensions Download CAD data ➔ **www.festo.com**

C mount/CS mount[1] SBOC-Q-R1/-R2



1 Power supply and inputs/ outputs
2 Ethernet connection
3 Bus connection
4 Protective tube

C mount/CS mount[1] SBOC-Q-R3



1 Power supply and inputs/ outputs
2 Ethernet connection
4 Protective tube

1) CS mount without protective tube.

Type	B1	B3	B4	B5	B6	D1 ∅	H1	H3	H4	H5	H6	H7	H8	H9	L1	L2	L3	L4	L5
SBOC-Q-R1/-R2	45	13.91	42.2	18.8	1.4	45	45	24.65	1.15	2	0.3	21.8	19.8	1.4	139.4	71	85.4	50	1.7
SBOC-Q-R3													–		139		85		1.3

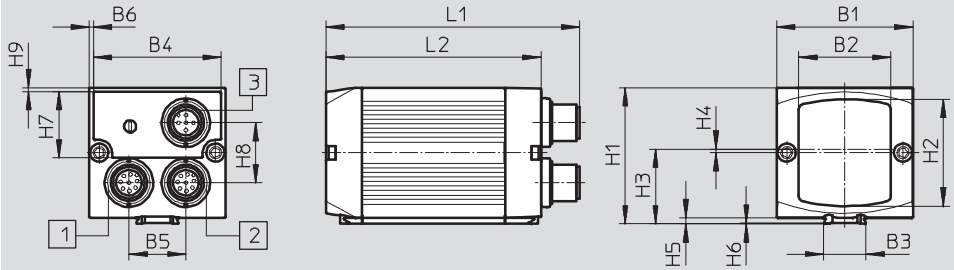
Compact Vision Systems SBOC-Q/SBOI-Q

Technical data

FESTO

Dimensions Download CAD data ➔ **www.festo.com**

Integrated lens SBOI-Q-R1

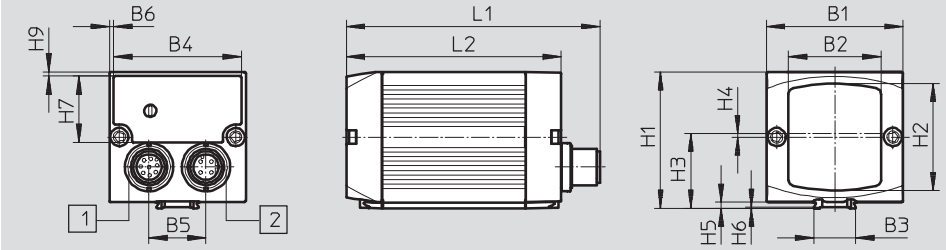


1 Power supply and inputs/ outputs

2 Ethernet connection

3 Bus connection

Integrated lens SBOI-Q-R3



1 Power supply and inputs/ outputs

2 Ethernet connection

Type	B1	B2	B3	B4	B5	B6	H1	H2	H3	H4	H5	H6	H7	H8	H9	L1	L2
SBOI-Q-R1	45	30.2	13.91	42.2	18.8	1.4	45	35	24.65	1.15	2	0.3	21.8	19.8	1.4	83.7	71
SBOI-Q-R3														–			

Compact Vision Systems SBOC-Q/SBOI-Q

Technical data

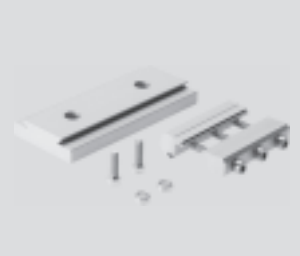
FESTO

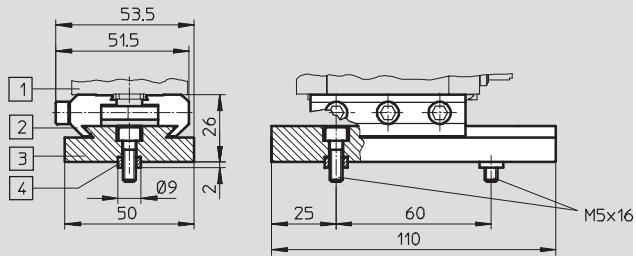
Ordering data				
	Sensor type	Part No.	Type	
640 x 480 pixels, VGA resolution				
For standard lenses with C mount or CS mount[1] connection	Monochrome	541399	SBOC-Q-R1B	
		569771	SBOC-Q-R1B-S1	
	Colour	548317	SBOC-Q-R1C	
		569774	SBOC-Q-R1C-S1	
Integrated lens	Monochrome	541396	SBOI-Q-R1B	
		569773	SBOI-Q-R1B-S1	
	Colour	548316	SBOI-Q-R1C	
		569776	SBOI-Q-R1C-S1	
752 x 480 pixels, Wide VGA resolution				
For standard lenses with C mount or CS mount[1] connection	Monochrome	555841	SBOC-Q-R3B-WB	
		569777	SBOC-Q-R3B-WB-S1	
	Colour	555842	SBOC-Q-R3C-WB	
		569778	SBOC-Q-R3C-WB-S1	
Integrated lens	Monochrome	555839	SBOI-Q-R3B-WB	
		569779	SBOI-Q-R3B-WB-S1	
	Colour	555840	SBOI-Q-R3C-WB	
		569780	SBOI-Q-R3C-WB-S1	
1,280 x 1,024 pixels, SXGA resolution				
For standard lenses with C mount or CS mount[1] connection	Monochrome	551021	SBOC-Q-R2B	
		569772	SBOC-Q-R2B-S1	
For standard lenses with C mount or CS mount[1] connection	Colour	551022	SBOC-Q-R2C	

1) CS mount without protective tube.

Adapter kit
SBOA-HMSV-39
with screw-on adapter plate

Material:
Anodised wrought aluminium alloy

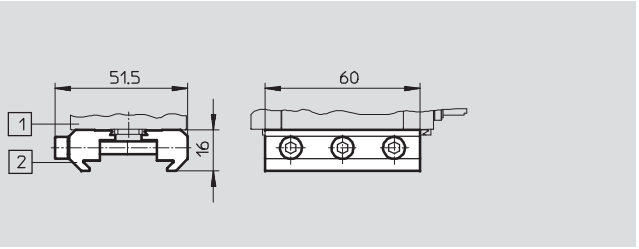




Ordering data		
	Part No.	Type
Adapter kit	**541599**	**SBOA-HMSV-39**

Adapter kit
SBOA-HMSV-40
without screw-on adapter plate

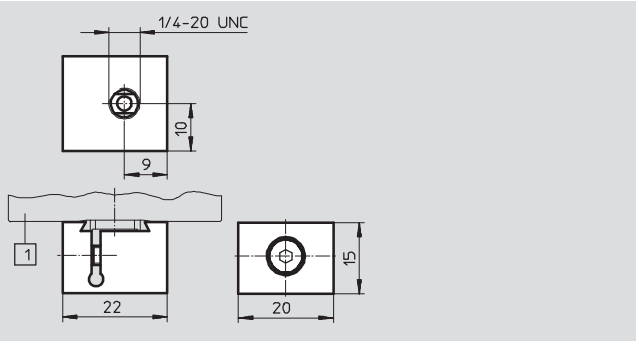
Material:
Anodised wrought aluminium alloy



Ordering data		
	Part No.	Type
Adapter kit	**541600**	**SBOA-HMSV-40**

Adapter kit
SBOA-HMSV-41
with female thread G¼ for mounting on commercially available tripods

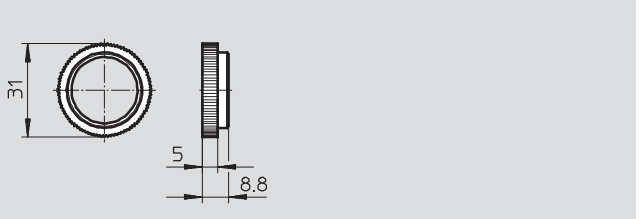
Material:
Anodised wrought aluminium alloy



Ordering data		
	Part No.	Type
Adapter kit	**542140**	**SBOA-HMSV-41**

Adapter SBOL-C-5
5 mm spacer ring
(CS mount to C mount)

Material:
Anodised wrought aluminium alloy

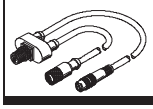


Ordering data		
	Part No.	Type
Adapter	**541601**	**SBOL-C-5**

Ordering data – Lenses

	Description	Focal length [mm]	Part No.	Type
	C mount with fixed focal length	12	**549132**	**SBOL-12**
		25	**549133**	**SBOL-25**

Ordering data

	Use	Connection	Cable length [m]	Part No.	Type
Plug socket with cable					Technical data ➔ Internet: sim-m12
	For supplying the operating voltage	Straight socket, M12x1, 8-pin Open end, 8-pin	2	**525616**	**SIM-M12-8GD-2-PU**
			5	**525618**	**SIM-M12-8GD-5-PU**
Cable					Technical data ➔ Internet: sboa
	Ethernet diagnostic cable	Straight socket, M12x1, 4-pin, D-coded RJ45 plug	3	**542139**	**SBOA-K30E-M12S**
	For integration in a CPI system	Straight socket, M12x1, 5-pin Angled plug, M9x0.5, 5-pin	2	**548823**	**SBOA-K20CP-WS**
	For I/O expansion	Straight socket, M12x1, 5-pin Straight socket, M9x0.5, 5-pin Straight plug, M12x1, 4-pin	2	**548824**	**SBOA-K20CP-SUP**

Ordering data – Documentation

	Description	Language	Part No.	Type
	Manual User manual in paper form is not included in the scope of delivery for the Compact Vision System.	German	**548318**	**P.BE-SBO-Q-DE**
		English	**548319**	**P.BE-SBO-Q-EN**
	Documentation package User manual on CD-ROM is included in the scope of delivery for the Compact Vision System.	German, English	**549036**	**P.BE-SBO-Q-UDOK**

Ordering data – Software

	Brief description	Language	Part No.	Type
	CheckKon software	German, English	**194496**	**P.SW-KON**
	CheckOpti software		**568339**	**P.SW-OPTI**
	SBO...-Q Tools add-in software licence for unlocking tools on the Compact Vision System		**570045**	**GSLO**