

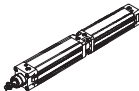
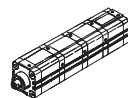
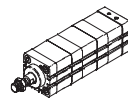


- Force multiplication
- Variant with heat-resistant seals for temperatures up to 150 °C
- Profile slots for proximity sensors

Tandem/high-force cylinders

Product range overview

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Function	Version	Type	Piston Ø	Stroke	Position sensing	Piston rod	
			[mm]	[mm]		A	With male thread
Double-acting	Tandem cylinders						
		DNCT	32, 40, 50	2 ... 500	■	■	—
			63, 80, 100, 125	3 ... 500			
	Tandem cylinders						
		ADVUT	2x 25, 3x 25, 4x 25	1 ... 150	■	■	■
			2x 40, 3x 40, 4x 40	1 ... 150			
			2x 63, 3x 63, 4x 63	1 ... 150			
			2x 100, 3x 100, 4x 100	1 ... 150			
	High-force cylinders						
		ADNH	2x 25, 3x 25, 4x 25	1 ... 150	■	■	■
			2x 40, 3x 40, 4x 40	1 ... 150			
2x 63, 3x 63, 4x 63			1 ... 150				
2x 100, 3x 100, 4x 100			1 ... 150				

Special features

General

By connecting 2, 3 or 4 cylinders with the same piston diameter and stroke in series, the force in the advance stroke (thrust) can be doubled, tripled or quadrupled in comparison to a single cylinder.

DNCT

- A maximum of 2 cylinders can be combined.
- Like the thrust, the force in the return stroke is double that of a single cylinder with corresponding piston diameter.

ADVUT, ADNH

- A maximum of 4 cylinders can be combined.
- The internal distribution of compressed air means that only 2 connections are required to pressurise all cylinders.
- The force in the return stroke corresponds to that of a single cylinder with corresponding piston diameter.

Tandem/high-force cylinders

Product range overview

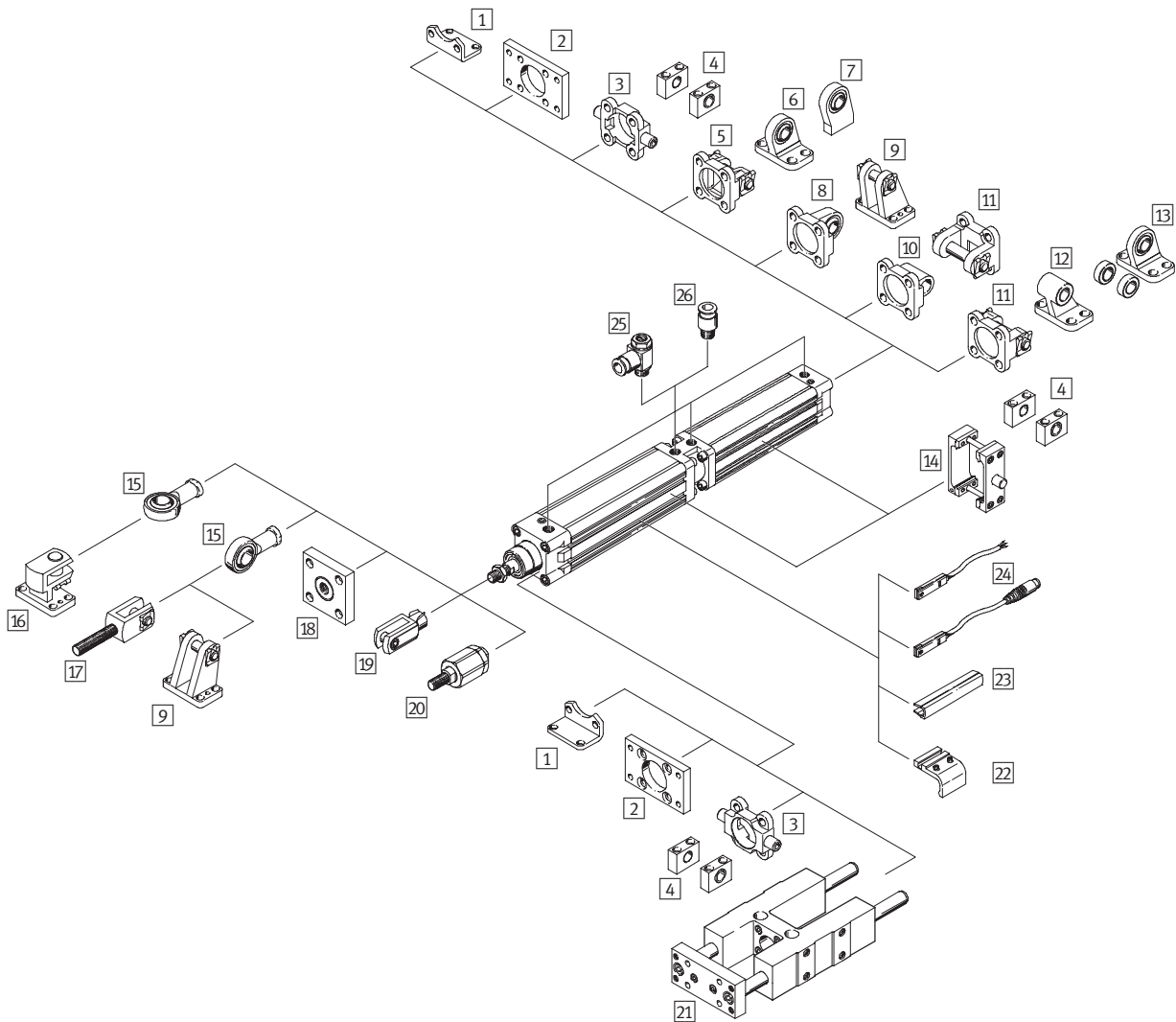
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Type	Cushioning		Extended male thread K2	Special thread K5	Extended piston rod K8	Heat resistant up to 120 °C S6	→ Page
	Non-adjustable P	Adjustable PPV					
Tandem cylinders							
DNCT	–	■	–	–	–	■	1 / 5.7-4
Tandem cylinders							
ADVUT	■	–	–	–	–	■	1 / 5.7-20
High-force cylinders							
ADNH	■	–	■	■	■	■	1 / 5.7-36

Tandem cylinders DNCT, standard port pattern

Peripherals overview

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Tandem cylinders DNCT, standard port pattern

Peripherals overview

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Mounting attachments and accessories		
	Brief description	→ Page
1	Foot mounting HNC	1 / 5.7-10
2	Flange mounting FNC	1 / 5.7-10
3	Trunnion flange ZNCF	1 / 5.7-11
4	Trunnion support LNZG	1 / 5.7-13
5	Swivel flange SNC	1 / 5.7-13
6	Clevis foot LSNG	1 / 5.7-16
7	Clevis foot LSNSG	1 / 5.7-16
8	Swivel flange SNCS	1 / 5.7-14
9	Clevis foot LBG	1 / 5.7-16
10	Swivel flange SNCL	1 / 5.7-15
11	Swivel flange SNCB	1 / 5.7-14
12	Clevis foot LNG	1 / 5.7-16
13	Clevis foot LSN	1 / 5.7-16
14	Trunnion mounting kit ZNCM	1 / 5.7-12
15	Rod eye SGS	1 / 5.7-17
16	Right-angle clevis foot LQG	1 / 5.7-16
17	Rod clevis SGA	1 / 5.7-17
18	Coupling piece KSG	1 / 5.7-17
19	Rod clevis SG	1 / 5.7-17
20	Self-aligning rod coupler FK	1 / 5.7-17
21	Guide unit FENG	1 / 5.7-18
22	Mounting kit SMB-8-FENG	1 / 5.7-18
23	Slot cover ABP-5-S	1 / 5.7-19
24	Proximity sensor SME/SMT-8	1 / 5.7-19
25	One-way flow control valve GRLA	1 / 5.7-17
26	Push-in fitting QS	Volume 3

Tandem cylinders DNCT, standard port pattern

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Type codes

DNCT - 40 - 80 - PPV - A - S6

Type	
Double-acting	
DNCT	Tandem cylinder

Piston $\varnothing$ [mm]

Stroke [mm]

Cushioning	
PPV	Pneumatic cushioning adjustable at both ends

Position sensing	
A	For proximity sensing

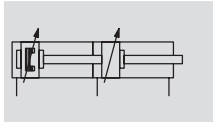
Variant	
S6	Heat-resistant up to 120 °C

Tandem cylinders DNCT, standard port pattern

Technical data

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Function



- Ø - Diameter
32 ... 125 mm

- I - Stroke length
Ø 32 ... 50:
2 ... 500 mm

Ø 63 ... 125:
3 ... 500 mm

- T - [www.festo.com/en/
Spare_parts_service](http://www.festo.com/en/Spare_parts_service)

Variants



S6

Based on standard

- DIN ISO 6431
- VDMA 24562



DIN



General technical data							
Piston Ø	32	40	50	63	80	100	125
Pneumatic connection	G $\frac{1}{8}$	G $\frac{1}{4}$	G $\frac{1}{4}$	G $\frac{3}{8}$	G $\frac{3}{8}$	G $\frac{1}{2}$	G $\frac{1}{2}$
Piston rod thread	M10x1.25	M12x1.25	M16x1.5	M16x1.5	M20x1.5	M20x1.5	M27x2
Constructional design	Piston						
	Piston rod						
	Cylinder barrel						
Cushioning	Pneumatic cushioning adjustable at both ends						
Cushioning length [mm]	20	20	22	22	32	32	42
Position sensing	For proximity sensing						
Type of mounting	With female thread						
	Via accessories						
Mounting position	Any						

Operating conditions							
Piston Ø	32	40	50	63	80	100	125
Operating medium	Filtered compressed air, lubricated or unlubricated						
Operating pressure [bar]	0.6 ... 10						

Ambient conditions		
Tandem cylinder	Basic version	S6
Ambient temperature ¹⁾ [°C]	-20 ... +80	0 ... +120
Corrosion resistance class CRC ²⁾	2	2

1) Note operating range of proximity sensors

2) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Forces [N] and impact energy [J]							
Piston Ø	32	40	50	63	80	100	125
Theoretical force at 6 bar, advancing	898	1,387	2,168	3,552	5,737	9,130	14,244
Theoretical force at 6 bar, retracting	830	1,266	1,980	3,364	5,442	8,836	13,762
Max. impact energy at end positions	0.1	0.2	0.2	0.5	0.9	1.2	5

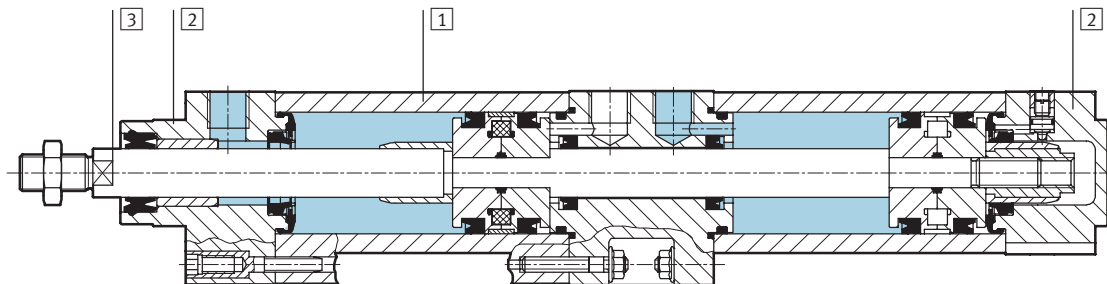
Tandem cylinders DNCT, standard port pattern

Technical data

FESTO

Materials

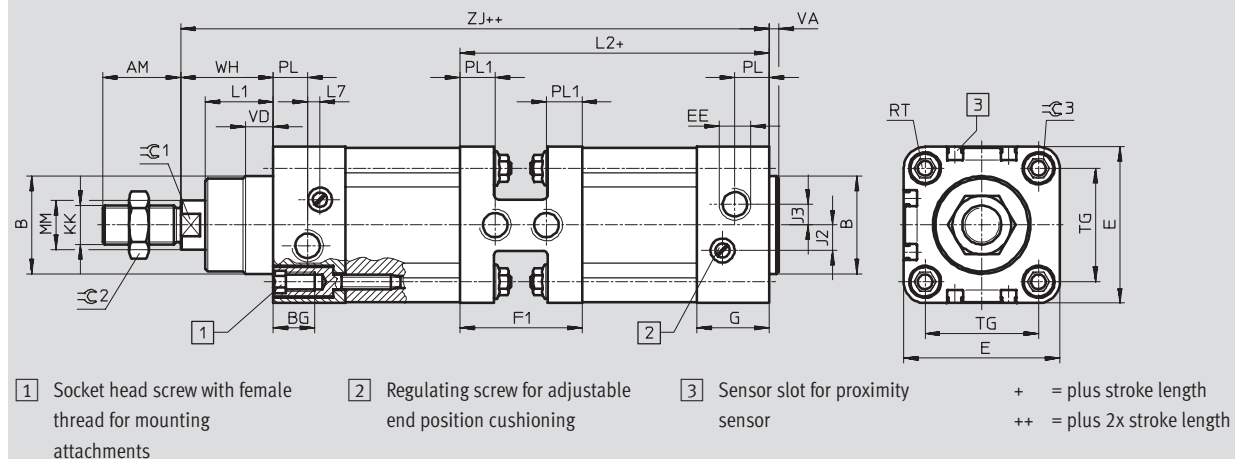
Sectional view



Tandem cylinder	Basic version	S6
1 Cylinder barrel	Wrought aluminium alloy, smooth anodised	Wrought aluminium alloy, smooth anodised
2 Bearing and end cap	Die-cast aluminium	Die-cast aluminium
3 Piston rod	High-alloy steel	High-alloy steel
– Seals	Polyurethane, nitrile rubber	Fluorocarbon rubber

Dimensions

Download CAD data → www.festo.com/en/engineering



Ø	AM	B Ø d11	BG	E	EE	F1	G	J2	J3	KK	L1	L2	L7
[mm]													
32	22	30	16	45.5	G $\frac{1}{8}$	35	25.1	6	5.2	M10x1.25	18	104.2	3.3
40	24	35	16	54	G $\frac{1}{4}$	47.6	29.6	8	6	M12x1.25	21.5	123.5	3.6
50	32	40	17	64	G $\frac{1}{4}$	50	29.6	10.4	8.5	M16x1.5	28	126.7	5.1
63	32	45	17	75	G $\frac{3}{8}$	64.4	35.6	12.4	10	M16x1.5	28.5	150	6.6
80	40	45	17	93	G $\frac{3}{8}$	68	35.9	12.5	8	M20x1.5	34.7	161.7	10.5
100	40	55	17	110	G $\frac{1}{2}$	75	38.8	12	10	M20x1.5	38.2	178.1	8
125	54	60	22	134	G $\frac{1}{2}$	70	44.7	13	8	M27x2	46	188.5	14

Ø	MM Ø	PL	PL1	RT	TG	VA	VD	WH	ZJ	⌀C1	⌀C2	⌀C3
[mm]												
32	12	15.1	9	M6	32.5	4	10	26.2 ±0.7	199.6 ±0.7	10	16	6
40	16	14	13.3	M6	38	4	10.5	30 +0.7/-0.9	229.4 +0.7/-0.9	13	18	6
50	20	14	14.5	M8	46.5	4	11.5	37.7 +0.7/-0.9	241.1 +0.7/-0.9	17	24	8
63	20	17	17.2	M8	56.5	4	15	38.2 +0.7/-0.9	273.9 +0.7/-0.9	17	24	8
80	25	16.4	19	M10	72	4	15.7	46.2 +0.7/-1.4	301.6 +0.7/-1.4	22	30	6
100	25	18.8	21	M10	89	4	19.2	50.1 +0.7/-1.4	331.3 +0.7/-1.4	22	30	6
125	32	18	18.5	M12	110	6	20.5	65.3 +0.7/-1.4	372.3 +0.7/-1.4	27	36	8

Tandem cylinders DNCT, standard port pattern

Technical data

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Ordering data				
Type	Piston Ø [mm]	Stroke [mm]	Part No.	Type
Basic version				
	32	2 ... 500	191 106	DNCT-32-...-PPV-A
	40	2 ... 500	191 107	DNCT-40-...-PPV-A
	50	2 ... 500	191 108	DNCT-50-...-PPV-A
	63	3 ... 500	191 109	DNCT-63-...-PPV-A
	80	3 ... 500	191 110	DNCT-80-...-PPV-A
	100	3 ... 500	191 111	DNCT-100-...-PPV-A
	125	3 ... 500	191 112	DNCT-125-...-PPV-A
S6 – Heat-resistant seals up to 120 °C				
	32	2 ... 500	191 210	DNCT-32-...-PPV-A-S6
	40	2 ... 500	191 211	DNCT-40-...-PPV-A-S6
	50	2 ... 500	191 212	DNCT-50-...-PPV-A-S6
	63	3 ... 500	191 213	DNCT-63-...-PPV-A-S6
	80	3 ... 500	191 214	DNCT-80-...-PPV-A-S6
	100	3 ... 500	191 215	DNCT-100-...-PPV-A-S6
	125	3 ... 500	191 216	DNCT-125-...-PPV-A-S6

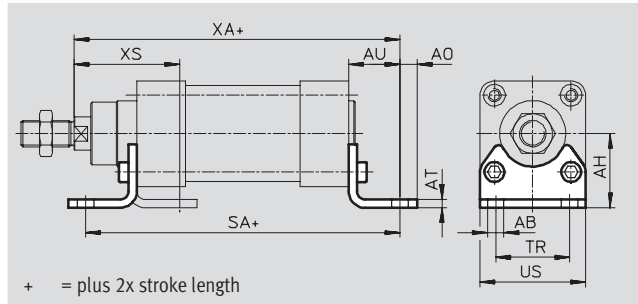
Tandem cylinders DNCT, standard port pattern

Accessories

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Foot mounting HNC

Material:
Galvanised steel
Free of copper, PTFE and silicone

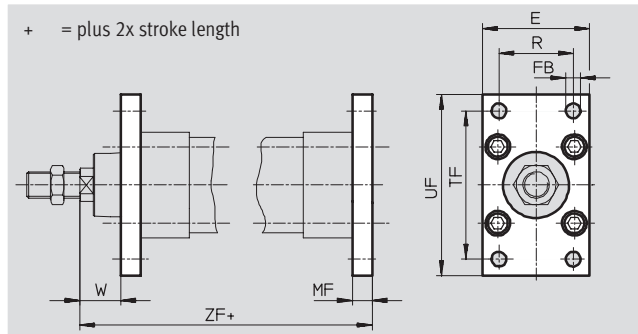


Dimensions and ordering data													
For Ø	AB Ø	AH	AO	AT	AU	SA	TR	US	XA	XS	CRC ¹⁾	Weight [g]	Part No. Type
[mm]													
32	7	32	6.5	4	24	221.4	32	45	223.6	45	2	135	174 369 HNC-32
40	10	36	9	4	28	255.4	36	54	257.4	53	2	180	174 370 HNC-40
50	10	45	9.5	5	32	267.4	45	64	273.1	62	2	325	174 371 HNC-50
63	10	50	12.5	5	32	299.7	50	75	305.9	63	2	405	174 372 HNC-63
80	12	63	15	6	41	337.4	63	93	342.6	81	2	820	174 373 HNC-80
100	14.5	71	17.5	6	41	363.2	75	110	372.3	86	2	1 000	174 374 HNC-100
125	16.5	90	22	8	45	397	90	131	417.3	102	2	1 840	174 375 HNC-125

- 1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Flange mounting FNC

Material:
Galvanised steel
Free of copper, PTFE and silicone



Dimensions and ordering data												
For Ø	E	FB Ø	MF	R	TF	UF	W	ZF	CRC ¹⁾	Weight	Part No.	Type
[mm]		H13								[g]		
32	45	7	10	32	64	80	16	209.6	2	240	174 376	FNC-32
40	54	9	10	36	72	90	20	239.4	2	280	174 377	FNC-40
50	65	9	12	45	90	110	25	253.1	2	520	174 378	FNC-50
63	75	9	12	50	100	120	25	285.9	2	690	174 379	FNC-63
80	93	12	16	63	126	150	30	317.6	2	1 650	174 380	FNC-80
100	110	14	16	75	150	175	35	347.3	2	2 400	174 381	FNC-100
125	132	16	20	90	180	210	45	392.3	2	3 750	174 382	FNC-125

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Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Tandem cylinders DNCT, standard port pattern

Accessories

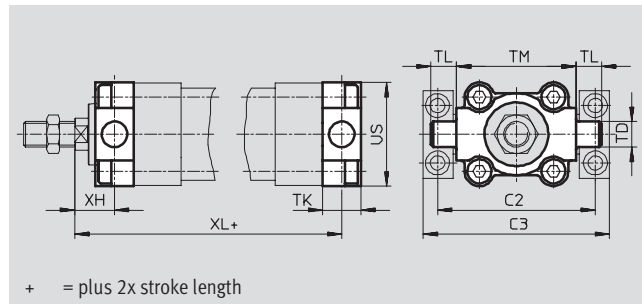
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Trunnion flange ZNCF

Material:

Corrosion resistant cast steel

Free of copper, PTFE and silicone



Dimensions and ordering data												
For Ø	C2	C3	TD	TK	TL	TM	US	XH	XL	CRC ¹⁾	Weight	Part No. Type
[mm]			Ø e9								[g]	
32	71	86	12	16	12	50	45	18	207.6	2	130	174 411 ZNCF-32
40	87	105	16	20	16	63	54	20	239.4	2	240	174 412 ZNCF-40
50	99	117	16	24	16	75	64	25	253.1	2	390	174 413 ZNCF-50
63	116	136	20	24	20	90	75	25	285.9	2	600	174 414 ZNCF-63
80	136	156	20	28	20	110	93	32	315.6	2	1 150	174 415 ZNCF-80
100	164	189	25	38	25	132	110	32	350.3	2	2 030	174 416 ZNCF-100
125	192	217	25	50	25	160	131	40	397.3	2	3 490	174 417 ZNCF-125

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Tandem cylinders DNCT, standard port pattern

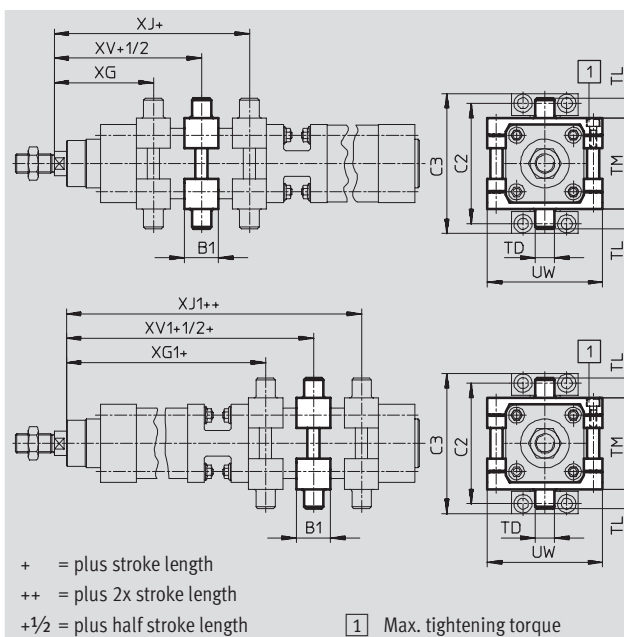
Accessories

FESTO

Trunnion mounting kit ZNCM

The mounting kit can be attached at any position along the profile barrel of the cylinder.

Material:
Tempered steel



Dimensions and ordering data

For Ø	B1	C2	C3	TD Ø e9	TL	TM	UW	XG	XG1
[mm]									
32	30	71	86	12	12	50	65	66.3	145.4
40	32	87	105	16	16	63	75	75.6	169.5
50	34	99	117	16	16	75	95	84.3	181.4
63	41	116	136	20	20	90	105	94.3	208.8
80	44	136	156	20	20	110	130	104.1	229.9
100	48	164	189	25	25	132	145	112.9	252.2
125	50	192	217	25	25	160	175	135	278.8

For Ø	XJ	XJ1	XV	XV1	Max. tightening torque [Nm]	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]									
32	80.4	159.5	73.4	152.5	4+1	2	210	163 525	ZNCM-32
40	89.9	183.8	82.8	176.7	8+1	2	385	163 526	ZNCM-40
50	97.4	194.5	90.9	188	8+2	2	595	163 527	ZNCM-50
63	103.4	217.8	98.9	213.3	18+2	2	890	163 528	ZNCM-63
80	117.9	243.7	111	236.8	28+2	2	1 450	163 529	ZNCM-80
100	129.2	268.5	121.1	260.4	28+2	2	2 045	163 530	ZNCM-100
125	158.8	302.6	146.9	290.7	40+2	2	2 940	163 531	ZNCM-125

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

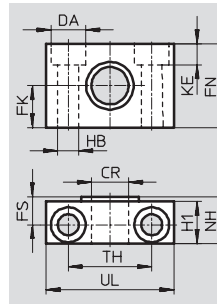
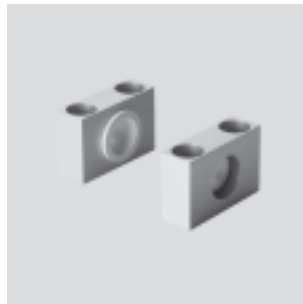
Tandem cylinders DNCT, standard port pattern

Accessories

FESTO

Trunnion support LNZG

Material:
Trunnion support:
Anodised aluminium
Plain bearing: Plastic
Free of copper, PTFE and silicone



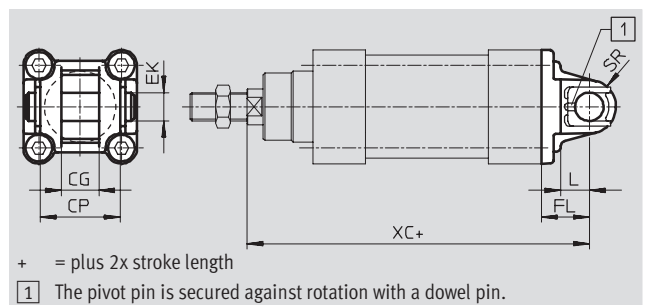
Dimensions and ordering data															
For Ø	CR	DA	FK	FN	FS	H1	HB	KE	NH	TH	UL	CRC ¹⁾	Weight	Part No.	Type
[mm]	Ø D11	Ø H13	Ø ±0.1				Ø H13				±0.2		[g]		
32	12	11	15	30	10.5	15	6.6	6.8	18	32	46	2	125	32 959	LNZG-32
40, 50	16	15	18	36	12	18	9	9	21	36	55	2	400	32 960	LNZG-40/50
63, 80	20	18	20	40	13	20	11	11	23	42	65	2	480	32 961	LNZG-63/80
100, 125	25	20	25	50	16	24.5	14	13	28.5	50	75	2	960	32 962	LNZG-100/125

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Swivel flange SNC

Material:
Die-cast aluminium



Dimensions and ordering data														For Ø	CG	CP	EK	FL	L	SR	XC	CRC ¹⁾	Weight	Part No.	Type
														[mm]	H14	h14	Ø	±0.2					[g]		
														32	14	34	10	22	13	10	221.6	2	90	174 383	SNC-32
														40	16	40	12	25	16	12	254.4	2	120	174 384	SNC-40
														50	21	45	16	27	16	12	268.1	2	240	174 385	SNC-50
														63	21	51	16	32	21	16	305.9	2	320	174 386	SNC-63
														80	25	65	20	36	22	20	337.6	2	625	174 387	SNC-80
														100	25	75	20	41	27	20	372.3	2	830	174 388	SNC-100
														125	37	97	30	50	30	30	422.3	2	1 785	174 389	SNC-125

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

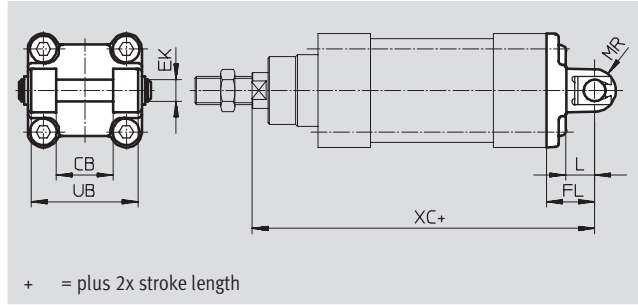
Tandem cylinders DNCT, standard port pattern

Accessories

FESTO

Swivel flange SNCB

Material:
Die-cast aluminium
Free of copper, PTFE and silicone



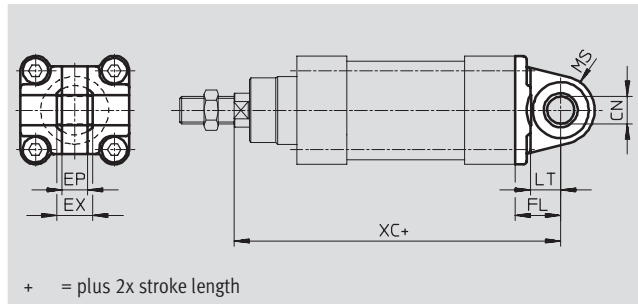
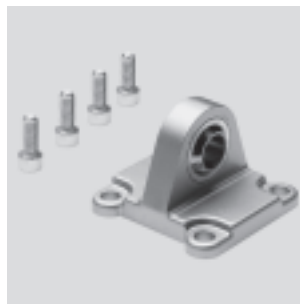
+ = plus 2x stroke length

Dimensions and ordering data											
For Ø	CB	EK	FL	L	ML	MR	UB	XC	CRC ¹⁾	Weight	Part No. Type
[mm]	H14	Ø e8	±0.2				h14			[g]	
32	26	10	22	13	55	10	45	221.6	2	100	174 390 SNCB-32
40	28	12	25	16	63	12	52	254.4	2	150	174 391 SNCB-40
50	32	12	27	16	71	12	60	268.1	2	225	174 392 SNCB-50
63	40	16	32	21	83	16	70	305.9	2	365	174 393 SNCB-63
80	50	16	36	22	103	16	90	337.6	2	610	174 394 SNCB-80
100	60	20	41	27	127	20	110	372.3	2	925	174 395 SNCB-100
125	70	25	50	30	148	25	130	422.3	2	1 785	174 396 SNCB-125

- 1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Swivel flange SNCS

Material:
Die-cast aluminium



+ = plus 2x stroke length

Dimensions and ordering data											
For Ø	CN	EP	EX	FL	LT	MS	XC	CRC ¹⁾	Weight	Part No.	Type
[mm]	Ø H7	+0.2		±0.2					[g]		
32	10	10.5	14	22	13	15	221.6	2	85	174 397	SNCS-32
40	12	12	16	25	16	17	254.4	2	125	174 398	SNCS-40
50	16	15	21	27	16	20	268.1	2	210	174 399	SNCS-50
63	16	15	21	32	21	22	305.9	2	280	174 400	SNCS-63
80	20	18	25	36	22	27	337.6	2	540	174 401	SNCS-80
100	20	18	25	41	27	29	372.3	2	700	174 402	SNCS-100
125	30	25	37	50	30	39	422.3	2	1 410	174 403	SNCS-125

- 1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

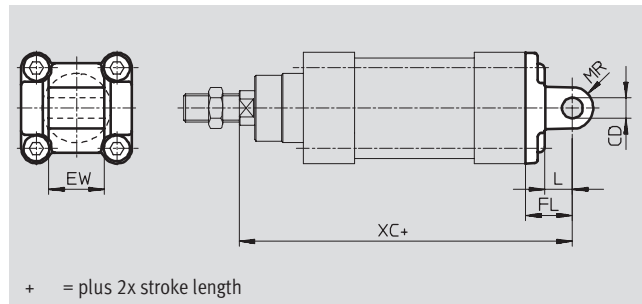
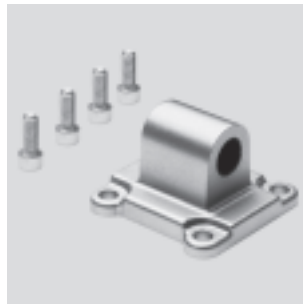
Tandem cylinders DNCT, standard port pattern

Accessories

FESTO

Swivel flange SNCL

Material:
Die-cast aluminium
Free of copper, PTFE and silicone



Dimensions and ordering data										
For Ø	CD	EW	FL	L	MR	XC	CRC ¹⁾	Weight	Part No.	Type
[mm]	Ø H9	h12	±0.2					[g]		
32	10	26	22	13	10	221.6	2	75	174 404	SNCL-32
40	12	28	25	16	12	254.4	2	100	174 405	SNCL-40
50	12	32	27	16	12	268.1	2	160	174 406	SNCL-50
63	16	40	32	21	16	305.9	2	250	174 407	SNCL-63
80	16	50	36	22	16	337.6	2	405	174 408	SNCL-80
100	20	60	41	27	20	372.3	2	655	174 409	SNCL-100
125	25	70	50	30	20	422.3	2	1 245	174 410	SNCL-125

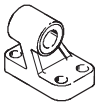
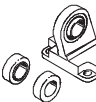
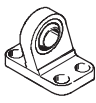
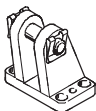
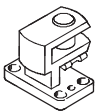
1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Tandem cylinders DNCT, standard port pattern

Accessories

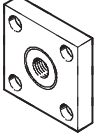
FESTO

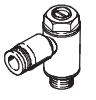
Ordering data – Mounting attachments				Technical data → 1 / 10.1-2			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Clevis foot LNG				Clevis foot LSN			
	32	33 890	LNG-32		32	5 561	LSN-32
	40	33 891	LNG-40		40	5 562	LSN-40
	50	33 892	LNG-50		50	5 563	LSN-50
	63	33 893	LNG-63		63	5 564	LSN-63
	80	33 894	LNG-80		80	5 565	LSN-80
	100	33 895	LNG-100		100	5 566	LSN-100
	125	33 896	LNG-125		125	6 987	LSN-125
Clevis foot LSNG				Clevis foot LSNSG			
	32	31 740	LSNG-32		32	31 747	LSNSG-32
	40	31 741	LSNG-40		40	31 748	LSNSG-40
	50	31 742	LSNG-50		50	31 749	LSNSG-50
	63	31 743	LSNG-63		63	31 750	LSNSG-63
	80	31 744	LSNG-80		80	31 751	LSNSG-80
	100	31 745	LSNG-100		100	31 752	LSNSG-100
	125	31 746	LSNG-125		125	31 753	LSNSG-125
Clevis foot LBG				Right-angle clevis foot LQG			
	32	31 761	LBG-32		32	31 768	LQG-32
	40	31 762	LBG-40		40	31 769	LQG-40
	50	31 763	LBG-50		50	31 770	LQG-50
	63	31 764	LBG-63		63	31 771	LQG-63
	80	31 765	LBG-80		80	31 772	LQG-80
	100	31 766	LBG-100		100	31 773	LQG-100
	125	31 767	LBG-125		125	31 774	LQG-125

Tandem cylinders DNCT, standard port pattern

Accessories

FESTO

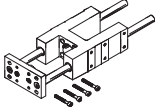
Ordering data – Piston rod attachments				Technical data → 1 / 10.3-2			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Rod eye SGS				Rod clevis SGA			
	32	9 261	SGS-M10x1,25		32	32 954	SGA-M10x1,25
	40	9 262	SGS-M12x1,25		40	10 767	SGA-M12x1,25
	50	9 263	SGS-M16x1,5		50	10 768	SGA-M16x1,5
	63				63		
	80	9 264	SGS-M20x1,5		80	10 769	SGA-M20x1,5
	100				100		
	125	10 774	SGS-M27x2		125	10 770	SGA-M27x2
Rod clevis SG				Self-aligning rod coupler FK			
	32	6 144	SG-M10x1,25		32	6 140	FK-M10x1,25
	40	6 145	SG-M12x1,25		40	6 141	FK-M12x1,25
	50	6 146	SG-M16x1,5		50	6 142	FK-M16x1,5
	63				63		
	80	6 147	SG-M20x1,5		80	6 143	FK-M20x1,5
	100				100		
	125	14 987	SG-M27x2-B		125	10 485	FK-M27x2
Coupling piece KSG							
	32	32 963	KSG-M10x1,25				
	40	32 964	KSG-M12x1,25				
	50	32 965	KSG-M16x1,5				
	63						
	80	32 966	KSG-M20x1,5				
	100						
	125	32 967	KSG-M27x2				

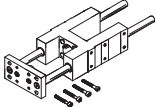
Ordering data – One-way flow control valves				Technical data → Volume 2	
	Connection		Material	Part No.	Type
	Thread	For tubing O.D.			
	G1/8	3	Metal design	193 142	GRLA-1/8-QS-3-D
		4		193 143	GRLA-1/8-QS-4-D
		6		193 144	GRLA-1/8-QS-6-D
		8		193 145	GRLA-1/8-QS-8-D
	G1/4	6		193 146	GRLA-1/4-QS-6-D
		8		193 147	GRLA-1/4-QS-8-D
		10		193 148	GRLA-1/4-QS-10-D
		12		193 149	GRLA-3/8-QS-6-D
	G3/8	6		193 150	GRLA-3/8-QS-8-D
		8		193 151	GRLA-3/8-QS-10-D
		10		193 152	GRLA-1/2-QS-12-D
	G1/2	12			

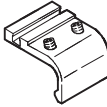
Tandem cylinders DNCT, standard port pattern

Accessories

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Ordering data – Guide units for fixed strokes (recirculating ball bearing guide only)				Technical data → 1 / 10.4-2		
	Stroke [mm]	Part No.	Type		Stroke [mm]	Part No. Type
	For Ø 32 mm				For Ø 40 mm	
	10 ... 50	34 493	FENG-32-50-KF		10 ... 50	34 499 FENG-40-50-KF
	10 ... 100	34 494	FENG-32-100-KF		10 ... 100	34 500 FENG-40-100-KF
	10 ... 160	34 495	FENG-32-160-KF		10 ... 160	34 501 FENG-40-160-KF
	10 ... 200	34 496	FENG-32-200-KF		10 ... 200	34 502 FENG-40-200-KF
	10 ... 250	150 289	FENG-32-250-KF		10 ... 250	34 503 FENG-40-250-KF
	10 ... 320	34 497	FENG-32-320-KF		10 ... 320	34 504 FENG-40-320-KF
	10 ... 400	150 290	FENG-32-400-KF		10 ... 400	150 291 FENG-40-400-KF
	10 ... 500	34 498	FENG-32-500-KF		10 ... 500	34 505 FENG-40-500-KF
	For Ø 50 mm				For Ø 63 mm	
	10 ... 50	34 506	FENG-50-50-KF		10 ... 50	34 513 FENG-63-50-KF
	10 ... 100	34 507	FENG-50-100-KF		10 ... 100	34 514 FENG-63-100-KF
	10 ... 160	34 508	FENG-50-160-KF		10 ... 160	34 515 FENG-63-160-KF
	10 ... 200	34 509	FENG-50-200-KF		10 ... 200	34 516 FENG-63-200-KF
	10 ... 250	34 510	FENG-50-250-KF		10 ... 250	34 517 FENG-63-250-KF
	10 ... 320	34 511	FENG-50-320-KF		10 ... 320	34 518 FENG-63-320-KF
	10 ... 400	150 292	FENG-50-400-KF		10 ... 400	34 519 FENG-63-400-KF
	10 ... 500	34 512	FENG-50-500-KF		10 ... 500	34 520 FENG-63-500-KF
	For Ø 80 mm				For Ø 100 mm	
	10 ... 50	34 521	FENG-80-50-KF		10 ... 50	34 529 FENG-100-50-KF
	10 ... 100	34 522	FENG-80-100-KF		10 ... 100	34 530 FENG-100-100-KF
	10 ... 160	34 523	FENG-80-160-KF		10 ... 160	34 531 FENG-100-160-KF
	10 ... 200	34 524	FENG-80-200-KF		10 ... 200	34 532 FENG-100-200-KF
	10 ... 250	34 525	FENG-80-250-KF		10 ... 250	34 533 FENG-100-250-KF
	10 ... 320	34 526	FENG-80-320-KF		10 ... 320	34 534 FENG-100-320-KF
	10 ... 400	34 527	FENG-80-400-KF		10 ... 400	34 535 FENG-100-400-KF
	10 ... 500	34 528	FENG-80-500-KF		10 ... 500	34 536 FENG-100-500-KF

Ordering data – Guide units for variable strokes					Technical data → 1 / 10.4-2	
	For Ø [mm]	Stroke [mm]	With recirculating ball bearing guide		With plain bearing guide	
			Part No.	Type	Part No.	Type
	32	10 ... 500	34 487	FENG-32-...-KF	34 481	FENG-32-...
	40	10 ... 500	34 488	FENG-40-...-KF	34 482	FENG-40-...
	50	10 ... 500	34 489	FENG-50-...-KF	34 483	FENG-50-...
	63	10 ... 500	34 490	FENG-63-...-KF	34 484	FENG-63-...
	80	10 ... 500	34 491	FENG-80-...-KF	34 485	FENG-80-...
	100	10 ... 500	34 492	FENG-100-...-KF	34 486	FENG-100-...

Ordering data – Mounting kit for proximity sensors SMT-8			Technical data → 1 / 10.2-51	
	For Ø [mm]	Part No.	Type	
	32	175 705	SMB-8-FENG-32/40	
	40			
	50	175 706	SMB-8-FENG-50/63	
	63			
	80	175 707	SMB-8-FENG-80/100	
	100			

Tandem cylinders DNCT, standard port pattern

Accessories

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Ordering data – Proximity sensor for T-slot, magneto-resistive							Technical data➔ 1 / 10.2-13	
	Mounting	Switch output	Electrical connection			Cable length [m]	Part No.	Type
			Cable	M8 plug	M12 plug			
NO contact								
	Insertable from above	PNP	3-core	–	–	2.5	525 898	SMT-8F-PS-24V-K2,5-OE
		NPN					525 909	SMT-8F-NS-24V-K2,5-OE
		–	2-core	–	–	2.5	525 908	SMT-8F-ZS-24V-K2,5-OE
		PNP	–	3-pin	–	0.3	525 899	SMT-8F-PS-24V-K0,3-M8D
		NPN					525 910	SMT-8F-NS-24V-K0,3-M8D
		PNP	–	–	3-pin	0.3	525 900	SMT-8F-PS-24V-K0,3-M12
	Insertable from end, flush with the cylinder profile	PNP	3-core	–	–	2.5	175 436	SMT-8-PS-K-LED-24-B
			–	3-pin	–	0.3	175 484	SMT-8-PS-S-LED-24-B
NC contact								
	Insertable from above	PNP	3-core	–	–	7.5	525 911	SMT-8F-PO-24V-K7,5-OE

Ordering data – Proximity sensor for T-slot, magnetic reed						Technical data➔ 1 / 10.2-18	
	Mounting	Electrical connection		Cable length [m]	Part No.	Type	
		Cable	M8 plug				
NO contact							
	Insertable from above	3-core	–	2.5	525 895	SME-8F-DS-24V-K2,5-OE	
				5.0	525 897	SME-8F-DS-24V-K5,0-OE	
		2-core	–	2.5	525 907	SME-8F-ZS-24V-K2,5-OE	
		–	3-pin	0.3	525 896	SME-8F-DS-24V-K0,3-M8D	
	Insertable from end, flush with the cylinder profile	3-core	–	2.5	150 855	SME-8-K-LED-24	
		–	3-pin	0.3	150 857	SME-8-S-LED-24	
NC contact							
	Insertable from end, flush with the cylinder profile	3-wire	–	7.5	160 251	SME-8-O-K-LED-24	

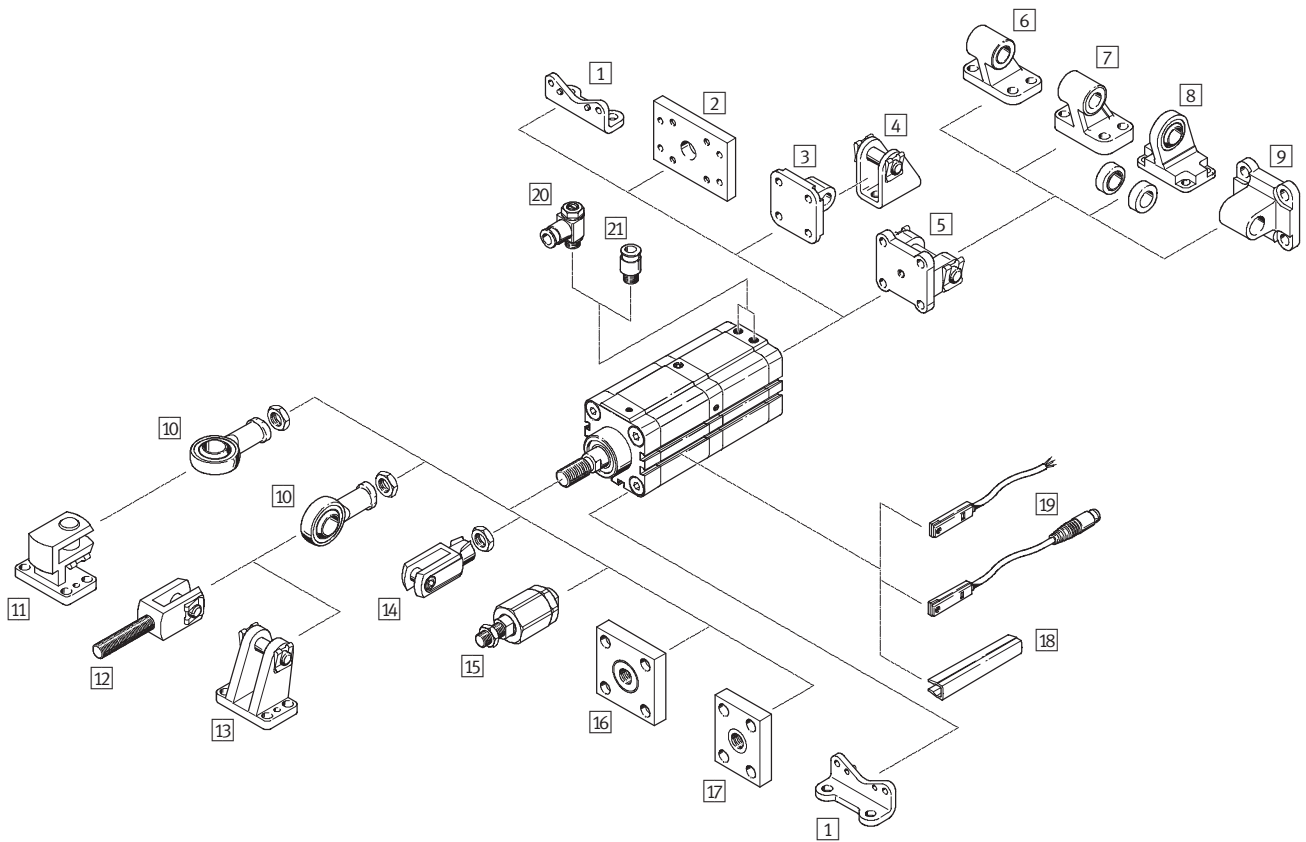
Ordering data – Plug sockets with cable							Technical data➔ 1 / 10.2-114	
	Mounting	Switch output		Connection	Cable length [m]	Part No.	Type	
		PNP	NPN					
Straight socket								
	M8 union nut	■	■	3-pin	2.5	159 420	SIM-M8-3GD-2,5-PU	
					5	159 421	SIM-M8-3GD-5-PU	
	M12 union nut	■	■	3-pin	2.5	159 428	SIM-M12-3GD-2,5-PU	
					5	159 429	SIM-M12-3GD-5-PU	
Angled socket								
	M8 union nut	■	■	3-pin	2.5	159 422	SIM-M8-3WD-2,5-PU	
					5	159 423	SIM-M8-3WD-5-PU	
	M12 union nut	■	■	3-pin	2.5	159 430	SIM-M12-3WD-2,5-PU	
					5	159 431	SIM-M12-3WD-5-PU	

Ordering data – Slot cover for T-slot				
	Mounting	Length	Part No.	Type
	Insertable from above	2x 0.5 m	151 680	ABP-5-S

Tandem cylinders ADVUT

Peripherals overview

FESTO



Tandem cylinders ADVUT

Peripherals overview

FESTO

Mounting attachments and accessories				
	Brief description	Ø 25	Ø 40, 63, 100	→ Page
1	Foot mounting HUA	–	■	1 / 5.7-29
2	Flange mounting FUA	■	■	1 / 5.7-30
3	Swivel flange SUA for Ø 25	■	–	1 / 5.7-31
4	Clevis foot LBN	■	■	1 / 5.7-32
5	Swivel flange SUA for Ø 40, 63, 100	–	■	1 / 5.7-31
6	Clevis foot LN	–	■	1 / 5.7-32
7	Clevis foot LNG	–	■	1 / 5.7-32
8	Clevis foot LSN	–	■	1 / 5.7-32
9	Swivel flange SNCL	–	■	1 / 5.7-32
10	Rod eye SGS	■	■	1 / 5.7-32
11	Right-angle clevis foot LQG	–	■	1 / 5.7-32
12	Rod clevis SGA	■	■	1 / 5.7-32
13	Clevis foot LBG	–	■	1 / 5.7-32
14	Rod clevis SG	■	■	1 / 5.7-32
15	Self-aligning rod coupler FK	■	■	1 / 5.7-32
16	Coupling piece KSG	■	■	1 / 5.7-32
17	Coupling piece KSZ	■	■	1 / 5.7-32
18	Slot cover ABP-5-S	■	■	1 / 5.7-33
19	Proximity sensor SME/SMT-8	■	■	1 / 5.7-33
20	One-way flow control valve GRLA	■	■	1 / 5.7-35
21	Push-in fitting QS	■	■	Volume 3

Tandem cylinders ADVUT

Type codes

FESTO

ADVUT - 40 - 80 - A - P - A -

Type	
Double-acting	
ADVUT	Tandem cylinders

Piston $\varnothing$ [mm]	
---------------------------	--

Stroke [mm]	
-------------	--

Piston rod thread	
I	Female thread
A	Male thread

Cushioning	
P	Flexible cushioning rings/plates at both ends

Position sensing	
A	For proximity sensing

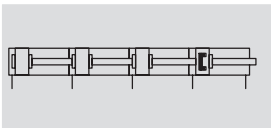
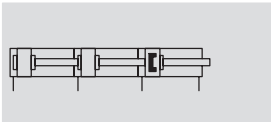
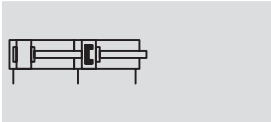
Variant	
S6	Heat-resistant up to 120 °C

Tandem cylinders ADVUT

Technical data

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Function



- Ø - Diameter
25 ... 100 mm

- I - Stroke length
1 ... 150 mm

- T - [www.festo.com/en/
Spare_parts_service](http://www.festo.com/en/Spare_parts_service)

Variants



S6



ADVUT-...x4-...-P-A



ADVUT-...x4-...-A-P-A

General technical data				
Piston Ø	25	40	63	100
Pneumatic connection	M5	M5	G $\frac{1}{8}$	G $\frac{1}{4}$
End of piston rod	Female thread	M5	M8	M10
	Male thread	M10x1.25	M12x1.25	M16x1.5
Constructional design	Piston			
	Piston rod			
	Cylinder barrel			
Cushioning	Flexible cushioning rings/plates at both ends			
Position sensing	For proximity sensing			
Type of mounting	With female thread			
	Via accessories			
Mounting position	Any			

Operating conditions				
Piston Ø	25	40	63	100
Operating medium	Filtered compressed air, lubricated or unlubricated			
Operating pressure [bar]	2 cylinders	1.1 ... 10	0.9 ... 10	
	3 cylinders	1.4 ... 10	1.2 ... 10	
	4 cylinders	1.7 ... 10	1.5 ... 10	

Ambient conditions		
Tandem cylinder	Basic version	S6
Ambient temperature ¹⁾	[°C]	-20 ... +80
Corrosion resistance class CRC ²⁾	2	2

1) Note operating range of proximity sensors

2) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Tandem cylinders ADVUT

Technical data

FESTO

Forces [N] and impact energy [J]					
Piston Ø		25	40	63	100
Theoretical force at 6 bar, advancing ¹⁾	2 cylinders	542	1 387	3 552	9 130
	3 cylinders	789	2 020	5 234	13 548
	4 cylinders	1 037	2 653	6 916	17 966
Theoretical force at 6 bar, retracting		247	633	1 682	4 418
Max. impact energy at end positions		0.10	0.52	0.70	1.00

1) The force of the cylinders is only available up to 3 mm before the end position

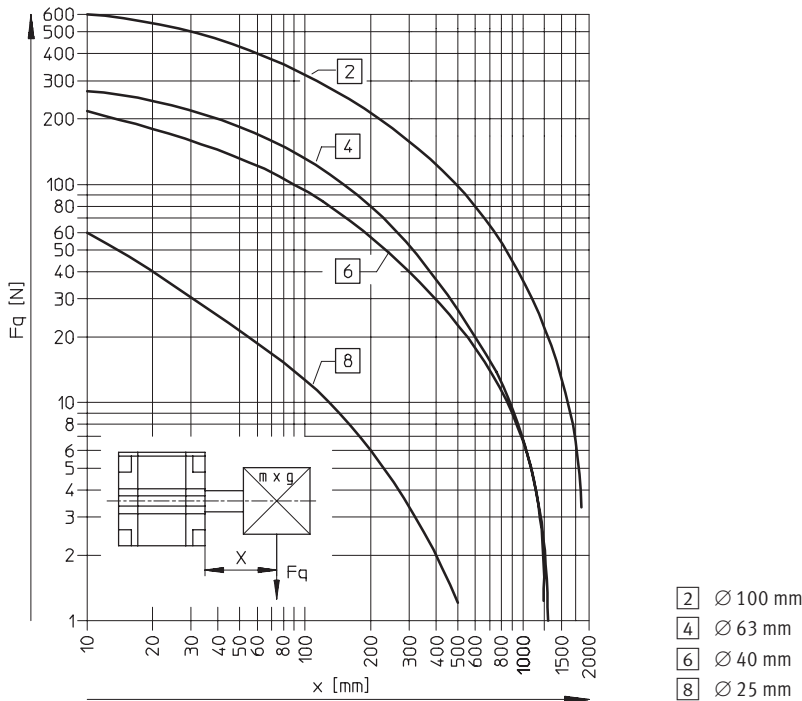
Weights [g]					
Piston Ø		25	40	63	100
2 cylinders					
Product weight at 0 mm stroke		375	825	1 200	5 250
Additional weight per 10 mm stroke		36	70	136	200
Moving load at 0 mm stroke		52	126	268	1 228
Additional load per 10 mm stroke		6	12	21	38
3 cylinders					
Product weight at 0 mm stroke		500	1 100	1 600	7 000
Additional weight per 10 mm stroke		36	69	134	200
Moving load at 0 mm stroke		78	189	402	1 842
Additional load per 10 mm stroke		6	11	19	38
4 cylinders					
Product weight at 0 mm stroke		625	1 375	2 000	8 750
Additional weight per 10 mm stroke		36	69	133	200
Moving load at 0 mm stroke		104	252	536	2 456
Additional load per 10 mm stroke		6	11	18	38

Tandem cylinders ADVUT

Technical data

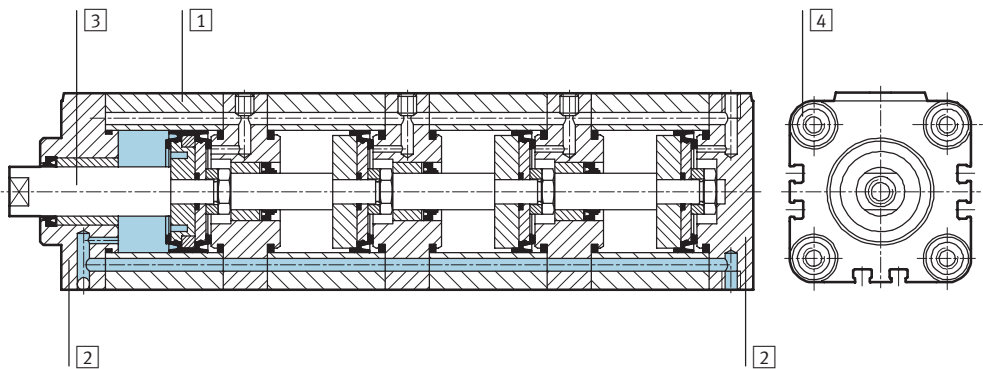


Max. lateral force F_q as a function of projection x



Materials

Sectional view



Tandem cylinder	Basic version	S6
1 Cylinder barrel	Wrought aluminium alloy	Wrought aluminium alloy
2 Bearing and end cap	Wrought aluminium alloy	Wrought aluminium alloy
3 Piston rod $\varnothing$ 25	High-alloy stainless steel	High-alloy stainless steel
$\varnothing$ 40, 63, 100	High-alloy steel	High-alloy steel
4 Flange screws	Tempered steel	Tempered steel
– Seals	Polyurethane, nitrile rubber	Flurocarbon rubber

Tandem cylinders ADVUT

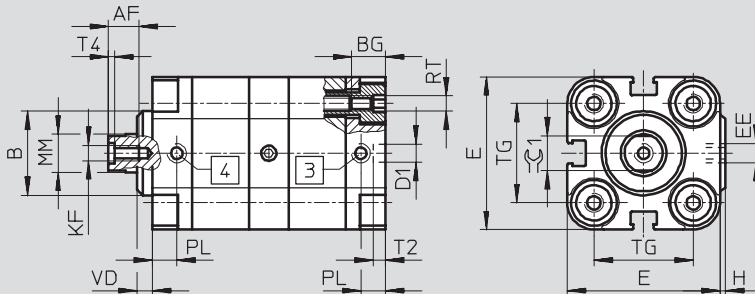
Technical data

FESTO

Dimensions – Basic cylinders

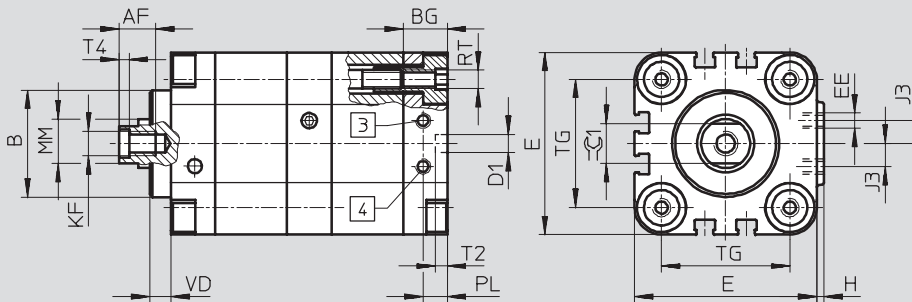
Download CAD data → www.festo.com/en/engineering

Piston Ø 25 mm



- 3 Connection for cylinder advancing
- 4 Connection for cylinder retracting

Piston Ø 40, 63, 100 mm



- 3 Connection for cylinder advancing
- 4 Connection for cylinder retracting

Ø	AF	B Ø	BG	D1 Ø H9	E	EE	H	J3	KF
[mm]									
25	10	22	19±0.5	6	40	M5	1.5	–	M5
40	12	35	22.2±0.5	6	60	M5	2.5	7.5	M8
63	16	42	26.5±0.5	8	87	G1/8	4	10.5	M10
100	20	55	33±0.5	8	128	G1/4	5	14.5	M12

Ø	MM Ø	PL	RT	T2	T4	TG	VD	≈C1
[mm]				–0.2				h13
25	10	8	M5	4	2	26	4	9
40	16	8	M6	4	3.3	42	7	13
63	20	8	M10	4	4.7	62	11.5	17
100	25	10.5	M10	4	6.1	103	15	22

Tandem cylinders ADVUT

Technical data

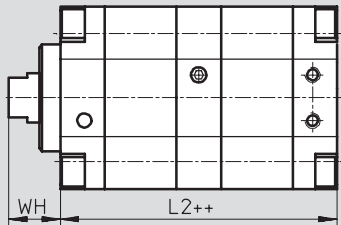
FESTO

Dimensions – Variants

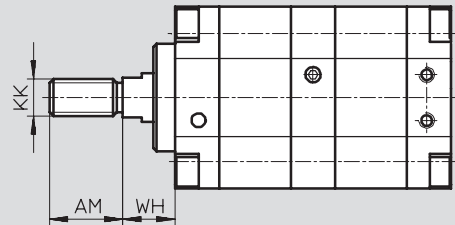
Download CAD data → www.festo.com/en/engineering

2 cylinders

With male thread



++ = plus 2x stroke length

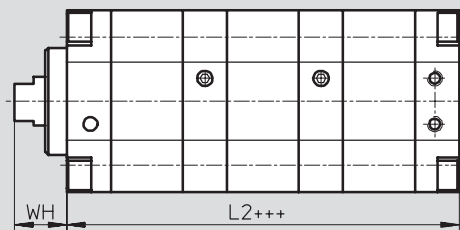


-  - Note

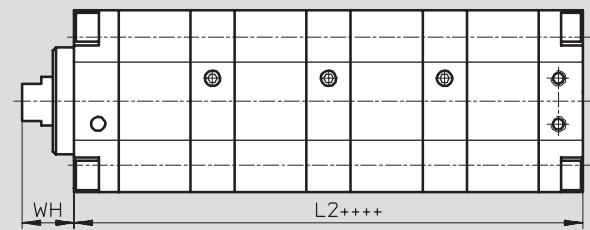
The piston rod with male thread is also available for the ADVUT variants comprising 3 or 4 cylinders.

3 cylinders

4 cylinders



+++ = plus 3x stroke length



++++ = plus 4x stroke length

Ø [mm]	AM	KK	L2			WH
			2 cylinders	3 cylinders	4 cylinders	
25	22	M10x1.25	78	110.5	143	11.5
40	24	M12x1.25	90.5	128.5	166.5	16.5
63	32	M16x1.5	100.5	143	185.5	21.5
100	40	M20x1.5	135.5	193.5	251.5	27

-  - Note

When using high force cylinders with serial connection of two, three or four cylinders of the same piston diameter and stroke length, the thrust is

increased substantially. When ensuring this thrust over the entire nominal stroke, the safety margins within the components can result in

positive stroke deviations of several millimetres.

Tandem cylinders ADVUT

Technical data

FESTO

Ordering data						
Type	Piston Ø [mm]	Stroke [mm]	Piston rod with female thread		Piston rod with male thread	
			Part No.	Type ¹⁾	Part No.	Type ¹⁾
Basic version						
	2x 25	1 ... 150	161 138	ADVUT-25x2-...-P-A	197 265	ADVUT-25x2-...-A-P-A
	3x 25	1 ... 150	161 139	ADVUT-25x3-...-P-A	197 266	ADVUT-25x3-...-A-P-A
	4x 25	1 ... 150	161 140	ADVUT-25x4-...-P-A	197 267	ADVUT-25x4-...-A-P-A
	2x 40	1 ... 150	159 491	ADVUT-40x2-...-P-A	197 268	ADVUT-40x2-...-A-P-A
	3x 40	1 ... 150	159 492	ADVUT-40x3-...-P-A	197 269	ADVUT-40x3-...-A-P-A
	4x 40	1 ... 150	159 493	ADVUT-40x4-...-P-A	197 270	ADVUT-40x4-...-A-P-A
	2x 63	1 ... 150	161 141	ADVUT-63x2-...-P-A	197 271	ADVUT-63x2-...-A-P-A
	3x 63	1 ... 150	161 142	ADVUT-63x3-...-P-A	197 272	ADVUT-63x3-...-A-P-A
	4x 63	1 ... 150	161 143	ADVUT-63x4-...-P-A	197 273	ADVUT-63x4-...-A-P-A
	2x 100	1 ... 150	161 144	ADVUT-100x2-...-P-A	197 274	ADVUT-100x2-...-A-P-A
	3x 100	1 ... 150	161 145	ADVUT-100x3-...-P-A	197 275	ADVUT-100x3-...-A-P-A
	4x 100	1 ... 150	161 146	ADVUT-100x4-...-P-A	197 276	ADVUT-100x4-...-A-P-A
S6 – Heat-resistant up to 120 °C						
	2x 25	1 ... 150	197 281	ADVUT-25x2-...-P-A-S6	197 297	ADVUT-25x2-...-A-P-A-S6
	3x 25	1 ... 150	197 282	ADVUT-25x3-...-P-A-S6	197 298	ADVUT-25x3-...-A-P-A-S6
	4x 25	1 ... 150	197 283	ADVUT-25x4-...-P-A-S6	197 299	ADVUT-25x4-...-A-P-A-S6
	2x 40	1 ... 150	197 284	ADVUT-40x2-...-P-A-S6	197 300	ADVUT-40x2-...-A-P-A-S6
	3x 40	1 ... 150	197 285	ADVUT-40x3-...-P-A-S6	197 301	ADVUT-40x3-...-A-P-A-S6
	4x 40	1 ... 150	197 286	ADVUT-40x4-...-P-A-S6	197 302	ADVUT-40x4-...-A-P-A-S6
	2x 63	1 ... 150	197 287	ADVUT-63x2-...-P-A-S6	197 303	ADVUT-63x2-...-A-P-A-S6
	3x 63	1 ... 150	197 288	ADVUT-63x3-...-P-A-S6	197 304	ADVUT-63x3-...-A-P-A-S6
	4x 63	1 ... 150	197 289	ADVUT-63x4-...-P-A-S6	197 305	ADVUT-63x4-...-A-P-A-S6
	2x 100	1 ... 150	197 290	ADVUT-100x2-...-P-A-S6	197 306	ADVUT-100x2-...-A-P-A-S6
	3x 100	1 ... 150	197 291	ADVUT-100x3-...-P-A-S6	197 307	ADVUT-100x3-...-A-P-A-S6
	4x 100	1 ... 150	197 292	ADVUT-100x4-...-P-A-S6	197 308	ADVUT-100x4-...-A-P-A-S6

1) Nut for piston rod thread included in scope of delivery

Tandem cylinders ADVUT

Accessories

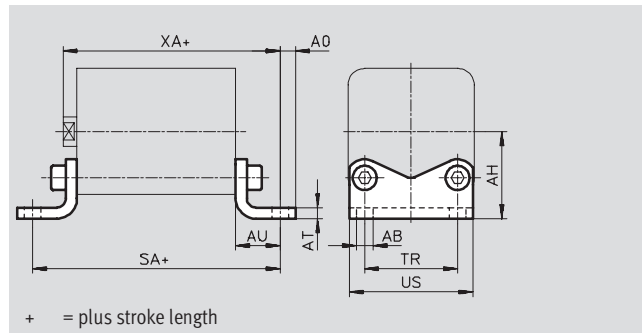
FESTO

Foot mounting HUA

Material:

Galvanised steel

Free of copper, PTFE and silicone



Dimensions and ordering data									
For Ø	AB Ø	AH	A0	AT	AU	SA			TR
						2 cylinders ¹⁾	3 cylinders ²⁾	4 cylinders ³⁾	
25	6,6	29	6,25	4	16	110	142,5	175	26
40	9	40,5	8,25	5	20	130,5	168,5	206,5	42
63	11	56.5	11.75	6	27	154.5	197	239.5	62
100	13.5	81	11.75	8	33	201.5	259.5	317.5	103

For Ø	US	XA			CRC ⁴⁾	Weight [g]	Part No.	Type
		2 cylinders ¹⁾	3 cylinders ²⁾	4 cylinders ³⁾				
25	38	105,5	138	170,5	2	90	157 311	HUA-25
40	58	127	165	203	2	201	157 313	HUA-40
63	85	149	191.5	234	2	550	157 315	HUA-63
100	126	195.5	253.5	311.5	2	1 050	157 317	HUA-100

1) plus 2x stroke length

2) plus 3x stroke length

3) plus 4x stroke length

4) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Tandem cylinders ADVUT

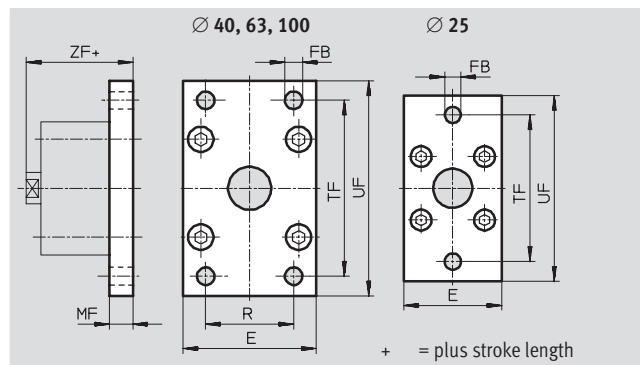
Accessories

FESTO

Flange mounting FUA

Material:

Clear anodised aluminium



Dimensions and ordering data													
For Ø	E	FB Ø	MF	R	TF	UF	ZF			CRC ⁴⁾	Weight [g]	Part No.	Type
							2 cylinders ¹⁾	3 cylinders ²⁾	4 cylinders ³⁾				
25	40	6.6	10	–	60	76	99.5	132	164.5	2	87	157 301	FUA-25
40	60	9	10	36	82	102	117	155	193	2	180	157 303	FUA-40
63	87	9	15	50	110	130	137	179.5	222	2	550	157 305	FUA-63
100	128	14	15	75	163	190	177.5	235.5	293.5	2	1 035	157 307	FUA-100

1) plus 2x stroke length

2) plus 3x stroke length

3) plus 4x stroke length

4) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

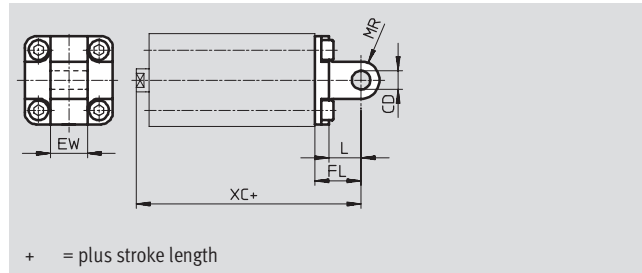
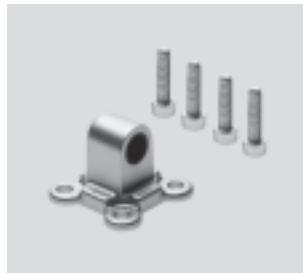
Tandem cylinders ADVUT

Accessories

FESTO

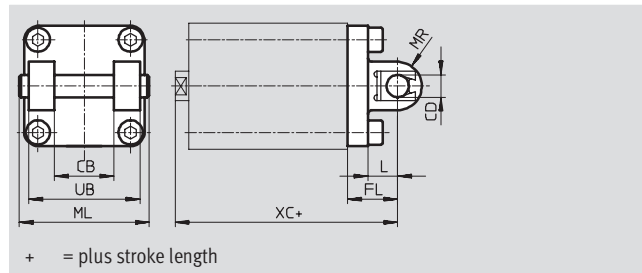
Swivel flange SUA for piston $\varnothing$ 25 mm

Material:
Anodised aluminium
Free of copper, PTFE and silicone



for piston $\varnothing$ 40, 63, 100 mm

Material:
Anodised aluminium
Free of copper, PTFE and silicone



Dimensions and ordering data								
For $\varnothing$	CB	CD $\varnothing$	EW	FL	L	ML	MR	UB
25	–	8	16	20	14	–	8	–
40	28	12	–	25	16	62	12	52
63	40	16	–	32	21	82	16	70
100	60	20	–	41	26	126	20	110

For $\varnothing$	XC			Weight [g]	Part No.	Type
	2 cylinders ¹⁾	3 cylinders ²⁾	4 cylinders ³⁾			
25	109.5	142	174.5	86	157 321	SUA-25
40	132	170	208	320	157 323	SUA-40
63	154	196.5	239	760	157 325	SUA-63
100	203.5	261.5	319.5	1 900	157 327	SUA-100

- 1) plus 2x stroke length
- 2) plus 3x stroke length
- 3) plus 4x stroke length

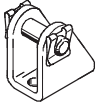
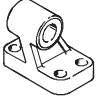
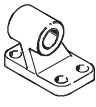
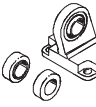
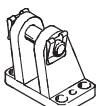
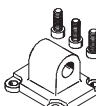
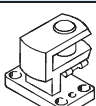
 Note
The maximum stroke length may not be exceeded when combining cylinders and swivel flanges.

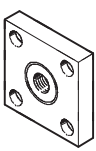
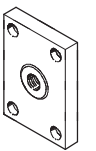
For $\varnothing$	Max. stroke length [mm]
25	50
40	100
63	100
100	150

Tandem cylinders ADVUT

Accessories

FESTO

Ordering data – Mounting attachments				Technical data → 1 / 10.1-2			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Clevis foot LBN				Clevis foot LNG			
	25	6 059	LBN-20/25		40	33 891	LNG-40
	40	195 861	LBN-40		63	33 893	LNG-63
	63	195 862	LBN-50/63		100	33 895	LNG-100
Clevis foot LN				Clevis foot LSN			
	40	5 148	LN-40		40	5 562	LSN-40
	63	5 150	LN-63		63	5 564	LSN-63
	100	5 152	LN-100		100	5 566	LSN-100
Clevis foot LBG				Swivel flange SNCL			
	40	31 762	LBG-40		40	174 405	SNCL-40
	63	31 764	LBG-63		63	174 407	SNCL-63
	100	31 766	LBG-100		100	174 409	SNCL-100
Right-angle clevis foot LQG							
	40	31 769	LQG-40				
	63	31 771	LQG-63				
	100	31 773	LQG-100				

Ordering data – Piston rod attachments				Technical data → 1 / 10.3-3			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Rod eye SGS				Rod clevis SGA			
	25	9 261	SGS-M10x1,25		25	32 954	SGA-M10x1,25
	40	9 262	SGS-M12x1,25		40	10 767	SGA-M12x1,25
	63	9 263	SGS-M16x1,5		63	10 768	SGA-M16x1,5
	100	9 264	SGS-M20x1,5		100	10 769	SGA-M20x1,5
Rod clevis SG				Self-aligning rod coupler FK			
	25	6 144	SG-M10x1,25		25	6 140	FK-M10x1,25
	40	6 145	SG-M12x1,25		40	6 141	FK-M12x1,25
	63	6 146	SG-M16x1,5		63	6 142	FK-M16x1,5
	100	6 147	SG-M20x1,5		100	6 143	FK-M20x1,5
Coupling piece KSG				Coupling piece KSZ			
	25	32 963	KSG-M10x1,25		25	36 125	KSZ-M10x1,25
	40	32 964	KSG-M12x1,25		40	36 126	KSZ-M12x1,25
	63	32 965	KSG-M16x1,5		63	36 127	KSZ-M16x1,5
	100	32 966	KSG-M20x1,5		100	36 128	KSZ-M20x1,5

Tandem cylinders ADVUT

Accessories

FESTO

Ordering data – Proximity sensor for T-slot, magneto-resistive							Technical data➔ 1 / 10.2-13	
	Mounting	Switch output	Electrical connection			Cable length [m]	Part No.	Type
			Cable	M8 plug	M12 plug			
NO contact								
	Insertable from above	PNP	3-core	–	–	2.5	525 898	SMT-8F-PS-24V-K2,5-OE
		NPN					525 909	SMT-8F-NS-24V-K2,5-OE
		–	2-core	–	–	2.5	525 908	SMT-8F-ZS-24V-K2,5-OE
		PNP	–	3-pin	–	0.3	525 899	SMT-8F-PS-24V-K0,3-M8D
		NPN					525 910	SMT-8F-NS-24V-K0,3-M8D
		PNP	–	–	3-pin	0.3	525 900	SMT-8F-PS-24V-K0,3-M12
	Insertable from end, flush with the cylinder profile	PNP	3-core	–	–	2.5	175 436	SMT-8-PS-K-LED-24-B
			–	3-pin	–	0.3	175 484	SMT-8-PS-S-LED-24-B
NC contact								
	Insertable from above	PNP	3-core	–	–	7.5	525 911	SMT-8F-PO-24V-K7,5-OE

Ordering data – Proximity sensor for T-slot, magnetic reed					Technical data➔ 1 / 10.2-18	
	Mounting	Electrical connection		Cable length [m]	Part No.	Type
		Cable	M8 plug			
NO contact						
	Insertable from above	3-core	–	2.5	525 895	SME-8F-DS-24V-K2,5-OE
				5.0	525 897	SME-8F-DS-24V-K5,0-OE
		2-core	–	2.5	525 907	SME-8F-ZS-24V-K2,5-OE
		–	3-pin	0.3	525 896	SME-8F-DS-24V-K0,3-M8D
	Insertable from end, flush with the cylinder profile	3-core	–	2.5	150 855	SME-8-K-LED-24
		–	3-pin	0.3	150 857	SME-8-S-LED-24
NC contact						
	Insertable from end, flush with the cylinder profile	3-wire	–	7.5	160 251	SME-8-O-K-LED-24

Tandem cylinders ADVUT

Accessories

FESTO

Ordering data – Plug sockets with cable						Technical data➔ 1 / 10.2-114	
	Mounting	Switch output		Connection	Cable length [m]	Part No.	Type
		PNP	NPN				
Straight socket							
	M8 union nut			3-pin	2.5	159 420	SIM-M8-3GD-2,5-PU
					5	159 421	SIM-M8-3GD-5-PU
	M12 union nut			3-pin	2.5	159 428	SIM-M12-3GD-2,5-PU
					5	159 429	SIM-M12-3GD-5-PU
Angled socket							
	M8 union nut			3-pin	2.5	159 422	SIM-M8-3WD-2,5-PU
					5	159 423	SIM-M8-3WD-5-PU
	M12 union nut			3-pin	2.5	159 430	SIM-M12-3WD-2,5-PU
					5	159 431	SIM-M12-3WD-5-PU
Ordering data – Slot cover for T-slot							
	Mounting	Length [m]				Part No.	Type
	Insertable from above	2x 0.5				151 680	ABP-5-S

Tandem cylinders ADVUT

Accessories

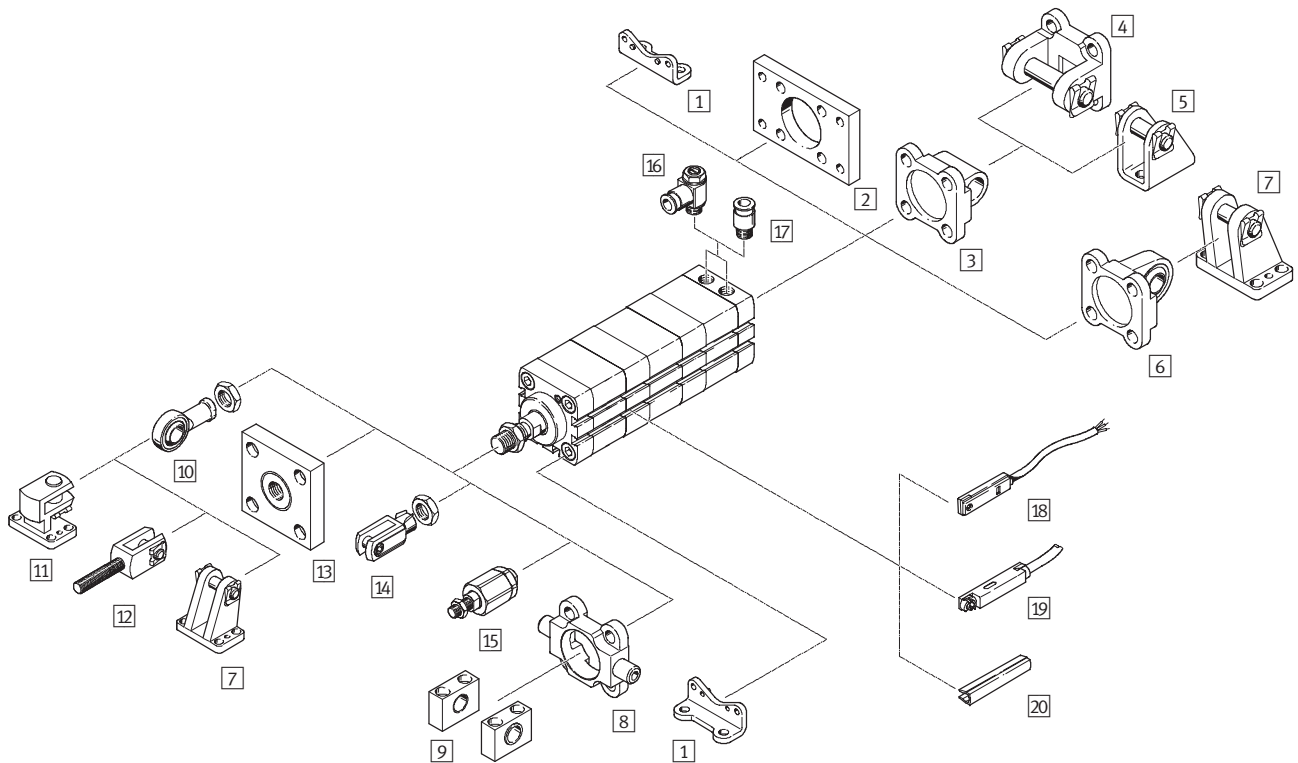
FESTO

Ordering data – One-way flow control valves				Technical data → Volume 2	
	Connection		Material	Part No.	Type
	Thread	For tubing O.D.			
	M5	3	Metal design	193 137	GRLA-M5-QS-3-D
		4		193 138	GRLA-M5-QS-4-D
		6		193 139	GRLA-M5-QS-6-D
	G1/8	3		193 142	GRLA-1/8-QS-3-D
		4		193 143	GRLA-1/8-QS-4-D
		6		193 144	GRLA-1/8-QS-6-D
		8		193 145	GRLA-1/8-QS-8-D
	G1/4	6		193 146	GRLA-1/4-QS-6-D
		8		193 147	GRLA-1/4-QS-8-D
		10		193 148	GRLA-1/4-QS-10-D

High force cylinders ADNH

Peripherals overview

FESTO



High force cylinders ADNH

Peripherals overview

FESTO

Mounting attachments and accessories				
	Brief description	Ø 25	Ø 40, 63, 100	→ Page
1	Foot mounting HNA	■	■	1 / 5.7-46
2	Flange mounting FNC	■	■	1 / 5.7-47
3	Swivel flange SNCL	■	■	1 / 5.7-48
4	Swivel flange SNCB	–	■	1 / 5.7-50
5	Clevis foot LBN/CRLBN	■	–	1 / 5.7-49
6	Swivel flange SNCS	–	■	1 / 5.7-48
7	Clevis foot LBG	–	■	1 / 5.7-52
8	Trunnion flange ZNCf/CRZNG	–	■	1 / 5.7-51
9	Trunnion supports LNZG	–	■	1 / 5.7-51
10	Rod eye SGS/CRSGS	■	■	1 / 5.7-52
11	Transverse clevis foot LQG	–	■	1 / 5.7-52
12	Rod clevis SGA	–	■	1 / 5.7-52
13	Coupling piece KSG	■	■	1 / 5.7-52
14	Rod clevis SG/CRSG	■	■	1 / 5.7-52
15	Self-aligning rod coupler FK	■	■	1 / 5.7-52
16	One-way flow control valve GRLA	■	■	1 / 5.7-52
17	Push-in fitting QS	■	■	Volume 3
18	Proximity sensor SME/SMT-8	■	■	1 / 5.7-53
19	Proximity sensor SME/SMT-8F	■	■	1 / 5.7-53
20	Slot cover ABP-5-S	■	■	1 / 5.7-53

High force cylinders ADNH

Type codes

FESTO

ADNH - 40 - 80 - A - P - A - 2N - K2

Type	
Double-acting	
ADNH	High force cylinder

Piston Ø [mm]

Stroke [mm]

Piston rod thread	
A	Male thread
I	Female thread

Cushioning	
P	Flexible cushioning rings/plates at both ends

Position sensing	
A	For proximity sensing

Number of cylinders	
2N	2 cylinders for twice the force
3N	3 cylinders for three times the force
4N	4 cylinders for four times the force

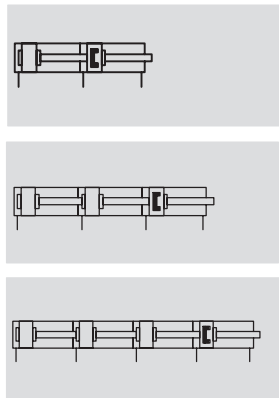
Variant	
K2	Extended male thread
K5	Piston rod with special thread
K8	Extended piston rod
S6	Heat resistant seals up to 120 °C
TL	Captive rating plate

High force cylinders ADNH

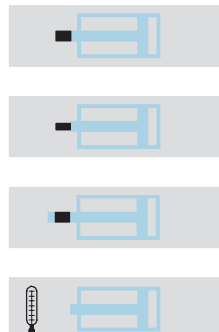
Technical data

FESTO

Function



Variants

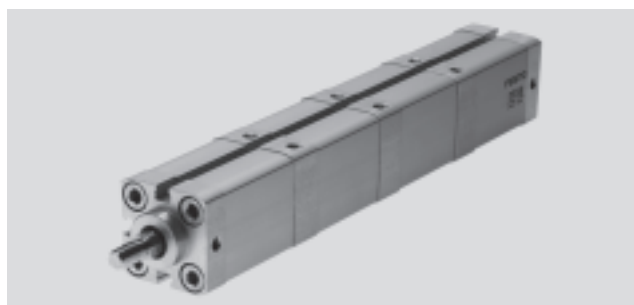


K2

K5

K8

S6



- $\varnothing$ - Diameter
25, 40, 63, 100 mm
- l - Stroke length
1 ... 150 mm

General technical data				
Piston $\varnothing$	25	40	63	100
Pneumatic connection	M5	M5	G $\frac{1}{8}$	G $\frac{1}{8}$
Piston rod thread	Female	M6	M10	M12
	Male	M8	M12x1.25	M16x1.5
Design	Piston			
	Piston rod			
	Cylinder barrel			
Cushioning	Flexible cushioning rings/plates at both ends			
Position sensing	For proximity sensing			
Type of mounting	Via female threads			
	Via accessories			
Assembly position	Any			

Operating conditions				
Piston $\varnothing$	25	40	63	100
Operating medium	Filtered compressed air, lubricated or unlubricated			
Operating pressure [bar]	2 cylinders	0.8 ... 10		0.6 ... 10
	3 cylinders	1.1 ... 10		0.9 ... 10
	4 cylinders	1.4 ... 10		1.2 ... 10

Ambient conditions		
	Basic version and variants	S6
Ambient temperature ¹⁾ [°C]	-20 ... +80	0 ... +120
Corrosion resistance class CRC ²⁾	2	2

1) Note operating range of proximity sensors

2) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

High force cylinders ADNH

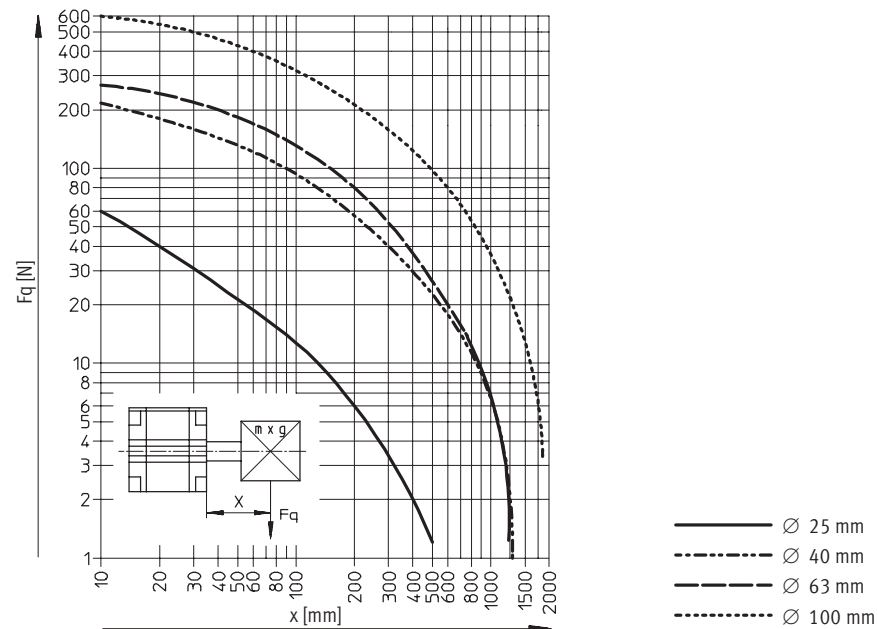
Technical data

FESTO

Forces [N] and impact energy [J]					
Piston Ø		25	40	63	100
Theoretical force at 6 bar, advancing	2 cylinders	542	1,440	3,619	9,235
	3 cylinders	789	2,126	5,369	13,758
	4 cylinders	1,036	2,812	7,120	18,281
Theoretical force at 6 bar, retracting ¹⁾		247	633	1,681	4,417
Max. impact energy at the end positions		0.3	0.7	1.3	2.5
	S6	0.15	0.35	0.65	1.25

1) The force available when retracting is singular

Max. lateral force F_q as a function of the projection x



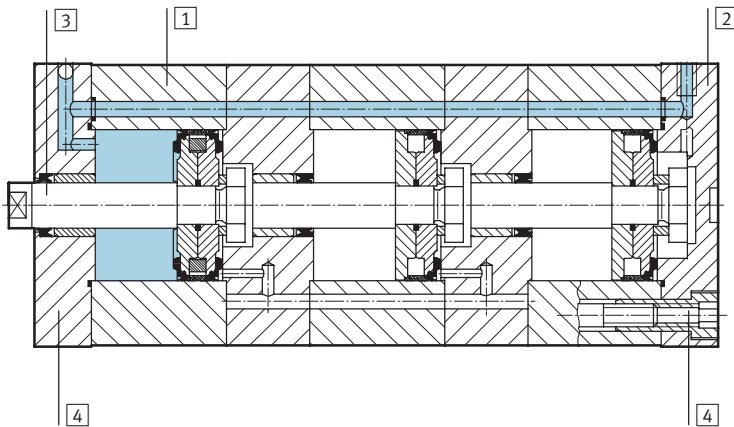
High force cylinders ADNH

Technical data

FESTO

Materials

Sectional view



High force cylinder	Basic version and variants	S6
1 Cylinder barrel	Wrought aluminium alloy	Wrought aluminium alloy
2 Bearing and end caps	Wrought aluminium alloy	Wrought aluminium alloy
3 Piston rod	High-alloy steel	High-alloy steel
4 Flange screws	Tempered steel	Tempered steel
– Seals	Polyurethane, nitrile rubber	Fluorocarbon rubber

High force cylinders ADNH

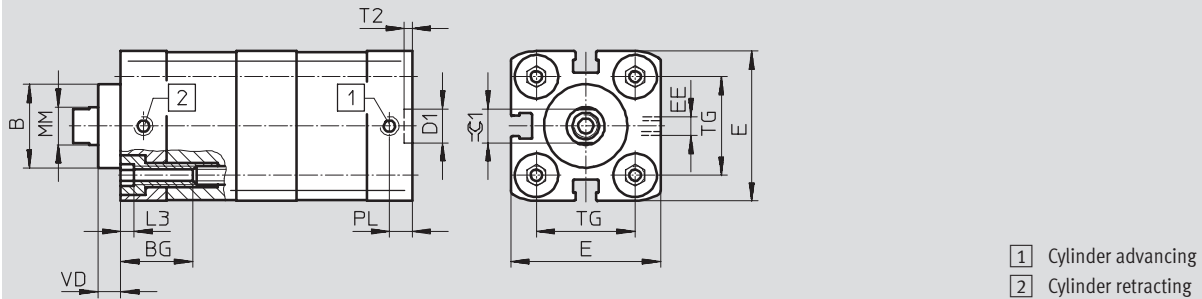
Technical data

FESTO

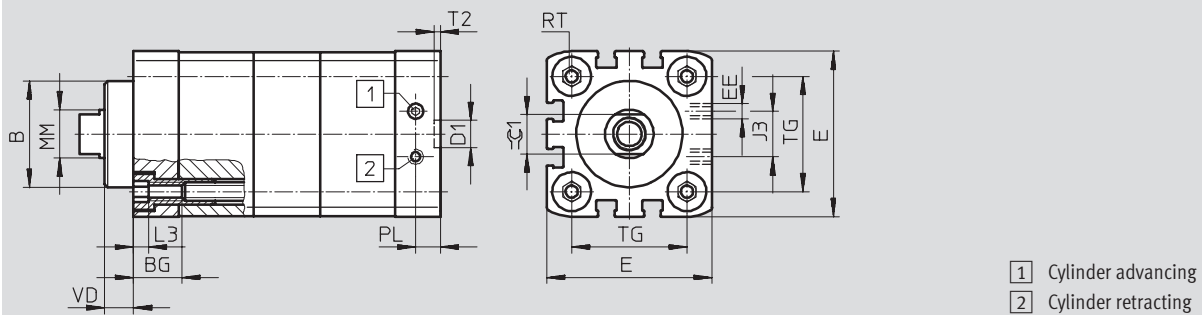
Dimensions – Basic version and variant S6

Download CAD data → www.festo.com/en/engineering

Ø 25



Ø 40 ... 100



Ø	B	BG	D1	E	EE	J3	L3
[mm]	Ø f8	min.	Ø H9	+0.3			
25	22	15	9	39.5	M5	–	5
40	35	16	9	54.5	M5	15	5
63	42	16	12	75.5	G $\frac{1}{8}$	23	5
100	55	17	12	113.5	G $\frac{1}{8}$	40	5

Ø	MM	PL	RT	T2	TG	VD	⌀1
[mm]	Ø						
25	10	6	M5	2.1	26	6	9
40	16	8.2	M6	2.1	38	9.5	13
63	20	8.2	M8	2.6	56.5	12	17
100	25	10.5	M10	2.6	89	15.5	21

High force cylinders ADNH

Technical data

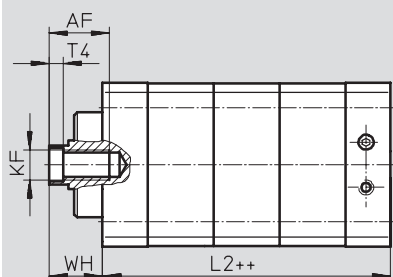
FESTO

Dimensions – Variants

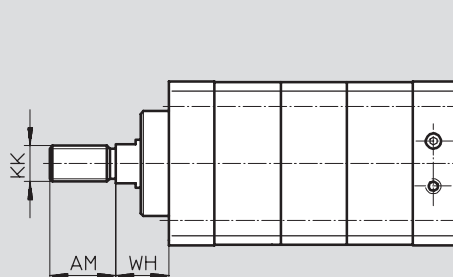
Download CAD data → www.festo.com/en/engineering

2N – 2 cylinders with female thread

2N – 2 cylinders with male thread



++ = plus 2 stroke lengths

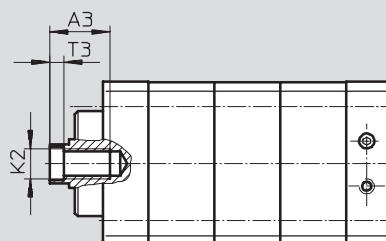
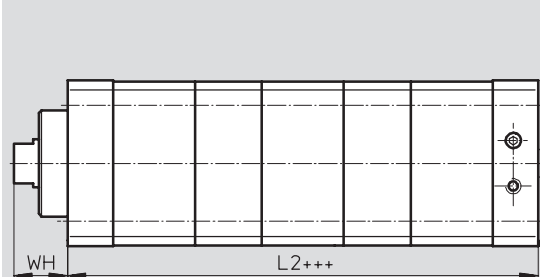


-  - Note

The piston rod with male thread variant is also available in combination with 3 and 4 cylinders.

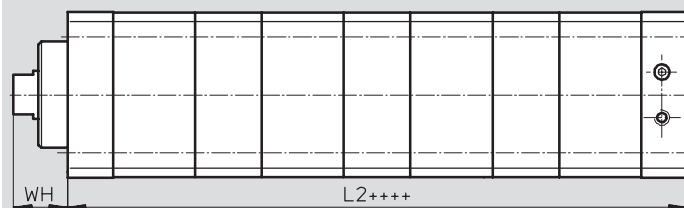
3N – 3 cylinders with female thread

K5 – With special thread



+++ = plus 3 stroke lengths

4N – 4 cylinders with female thread



++++ = plus 4 stroke lengths

Ø	A3	AF	AM	K2	KF	KK	L2			T3	T4	WH
	min.	min.	-0.5				2 cylinders	3 cylinders	4 cylinders			+1.3
25	12	14	16	M5	M8	M8	76	110	144	2	2.6	11.65
40	16	20	22	M8	M10	M12x1.25	86	125	165	3.3	4.7	17.75
63	20	20	28	M10	M12	M16x1.5	93	136	178	4.7	6.1	21
100	-	25	40	-	M16	M20x1.5	121	173	225	-	7	26.3

-  - Note

When using high force cylinders with serial connection of two, three or four cylinders of the same piston diameter and stroke length, the thrust is

increased substantially. When ensuring this thrust over the entire nominal stroke, the safety margins within the components can result in

positive stroke deviations of several millimetres.

Special function drives
Tandem/high-force cylinders

5.7

High force cylinders ADNH

Ordering data – Modular products

FESTO

Mandatory data →

Module No.	Function	Size	Stroke	Type of thread	Cushioning	Position sensing	Number of cylinders
539 691	ADNH	25	1 ... 150	A	P	A	2N
539 692		40		I			3N
539 693		63					4N
539 694		100					
Ordering example							
539 694	ADNH	- 100	- 120	- A	- P	- A	- 4N

Ordering table							
Size	25	40	63	100	Condi- tions	Code	Enter code
M Module No.	539 691	539 692	539 693	539 694			
Function	Compact tandem cylinder, based on ISO 21287					ADNH	ADNH
Size [mm]	25	40	63	100		-...	
Stroke [mm]	1 ... 150					-...	
Type of thread	Male thread					-A	
	Female thread					-I	
Cushioning	Flexible cushioning rings/plates at both ends					-P	-P
Position sensing	For proximity sensing					-A	-A
Number of cylinders	2 cylinders for twice the force					-2N	- ...N
	3 cylinders for three times the force					-3N	
	4 cylinders for four times the force					-4N	

Transfer order code

	ADNH	-		-		-	P	-	A	-	...N
--	------	---	--	---	--	---	---	---	---	---	------

High force cylinders ADN

Ordering data – Modular products

FESTO

→ 0 Options

Male thread extended	Special thread	Piston rod extended	Temperature resistant	Captive rating plate
...K2	"... "K5	...K8	S6	TL
- 25K2	- "M16x1.5"K5	-	- S6	-

Ordering table							
Size	25	40	63	100	Condi- tions	Code	Enter code
0 Male thread extended	Extended male piston rod thread						
[mm]	1 ... 20	1 ... 20	1 ... 20	1 ... 30		-...K2	
Piston rod with special thread	M10x1.25	M10x1.25	M12x1.25	M16x1.5	1	-"... "K5	
	M10	M12	M16	M20			
	M5	M6	M8	-	2		
Piston rod extended	Extended piston rod						
[mm]	1 ... 150	1 ... 150	1 ... 150	1 ... 150	3	-...K8	
Temperature resistant	Heat resistant seals up to max. 120 °C					-S6	
Captive rating plate	Laser etched rating plate					-TL	

- 1 K5 Only with piston rod thread A (male thread)
 2 K5 Only with piston rod thread I (female thread)

- 3 K8 The sum of the stroke length and piston rod extension must not exceed the maximum permissible stroke length

Transfer order code

- - - - -

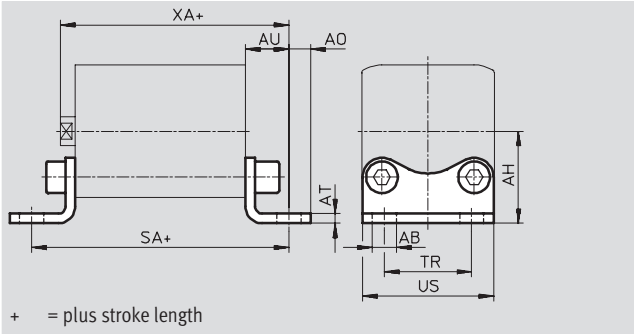
High force cylinders ADN

Accessories



Foot mounting HNA

Material:
HNA: Galvanised steel
HNA-...-R3: Steel with protective coating
Free of copper, PTFE and silicone



Dimensions and ordering data									
For Ø	AB Ø	AH	AO	AT	AU	SA	TR	US	XA
[mm]	H14	JS14		±0.5	±0.2		±0.2	−0.5	
25	7	29	6.25	4	16	71	26	38.5	61
40	10	38	9		18	81	36	54	69
63		50	8	5	21	91	50	75	78
100	14.5	74	12.5	6	27	121	75	110	103

For Ø	Basic version				R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
25	2	55	537 240	HNA-25	3	55	537 255	HNA-25-R3
40	2	90	537 242	HNA-40	3	90	537 257	HNA-40-R3
63	2	180	537 244	HNA-63	3	180	537 259	HNA-63-R3
100	2	470	537 250	HNA-100	3	470	537 261	HNA-100-R3

- 1) Corrosion resistance class 2 according to Festo standard 940 070
 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
 Corrosion resistance class 3 according to Festo standard 940 070
 Components requiring higher corrosion resistance. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface

High force cylinders ADNH

Accessories

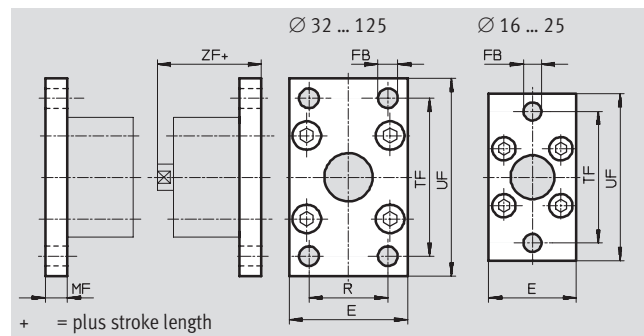
FESTO

Flange mounting FNC

Material:

Galvanised steel

Free of copper, PTFE and silicone



Dimensions and ordering data										
For Ø	E	FB Ø	MF	R	TF	UF	ZF	CRC ¹⁾	Weight	Part No. Type
[mm]						±1			[g]	
25	40	6.6	8	–	60	76	53	2	–	537 248 FNC-25
40	54	9	10	36	72	90	61	2	280	174 377 FNC-40
63	75		12	50	100	120	69	2	690	174 379 FNC-63
100	110	14	16	75	150	175	92	2	2,400	174 381 FNC-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

High force cylinders ADNH

Accessories

FESTO

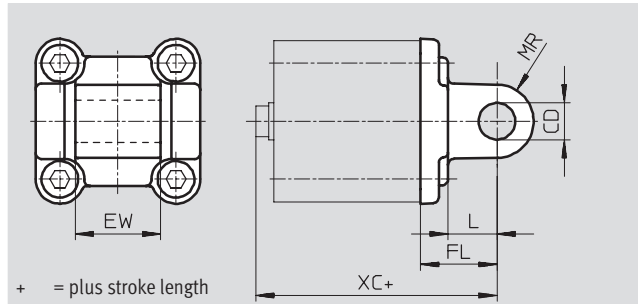
Swivel flange SNCL

Material:

SNCL: Die-cast aluminium

SNCL-...-R3: Die-cast aluminium with protective coating

Free of copper, PTFE and silicone



Dimensions and ordering data

For Ø	CD	EW	FL	L	MR	XC
[mm]	Ø H9	h12	±0.2			
25	8	16	20	14	8	65
40	12	28	25	16	12	76
63	16	40	32	21	16	89
100	20	60	41	27	20	117

For Ø	Basic version				R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
25	2	45	537 793	SNCL-25	3	45	537 797	SNCL-25-R3
40	2	115	174 405	SNCL-40	–	–	–	–
63	2	270	174 407	SNCL-63	–	–	–	–
100	2	700	174 409	SNCL-100	–	–	–	–

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

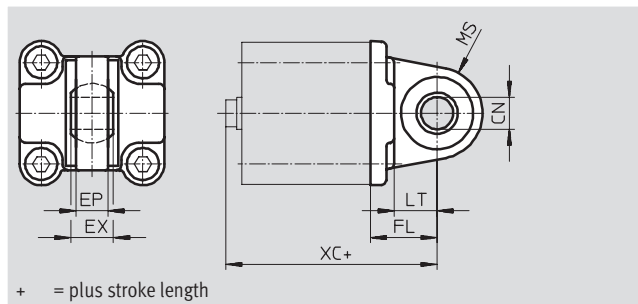
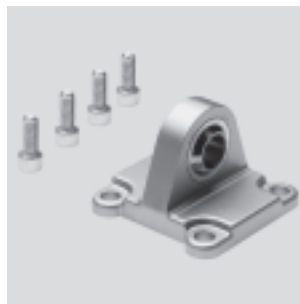
Corrosion resistance class 3 according to Festo standard 940 070

Components requiring higher corrosion resistance. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface

Swivel flange SNCS

Material:

Die-cast aluminium



Dimensions and ordering data

For Ø	CN	EP	EX	FL	LT	MS	XC	CRC ¹⁾	Weight	Part No.	Type
[mm]	Ø H7	+0.2		±0.2					[g]		
40	12	12	16	25	16	17	70	2	125	174 398	SNCS-40
63	16	15	21	32	21	22	81	2	280	174 400	SNCS-63
100	20	18	25	41	27	29	108	2	700	174 402	SNCS-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

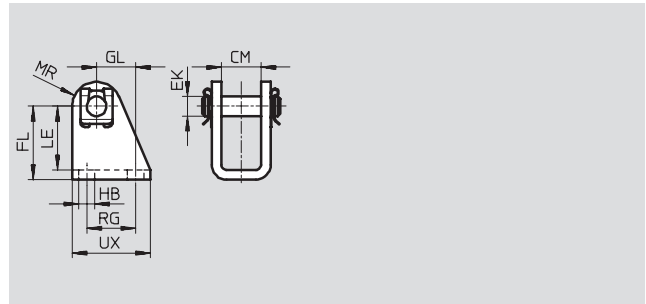
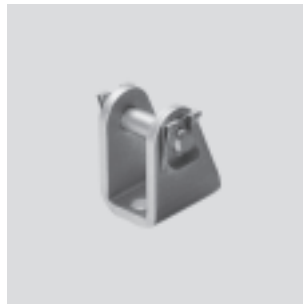
High force cylinders ADNH

Accessories

FESTO

Clevis foot LBN

Material:
Galvanised steel
Free of copper, PTFE and silicone

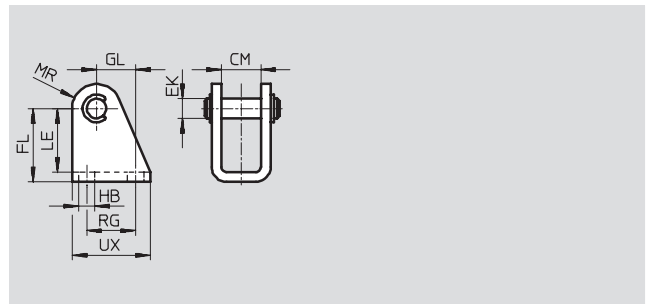


Dimensions and ordering data													
For Ø	CM	EK Ø	FL	GL	HB Ø	LE	MR	RG	UX	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]													
25	16.1	8	30 +0.4/-0.2	16	6.6	26	10	20	32	2	81	6 059	LBN-20/25

- 1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Clevis foot CRLBN, stainless steel

Material:
High-alloy steel
Free of copper, PTFE and silicone



Dimensions and ordering data													
For Ø	CM	EK Ø	FL	GL	HB Ø	LE	MR	RG	UX	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]													
25	16.1	8	30 +0.4/-0.2	16	6.6	26	10	20	32	4	62	161 863	CRLBN-20/25

- 1) Corrosion resistance class 4 according to Festo standard 940 070
Components requiring higher corrosion resistance. Parts used with aggressive media, e.g. food or chemical industry. These applications should be supported with special tests with the media if required

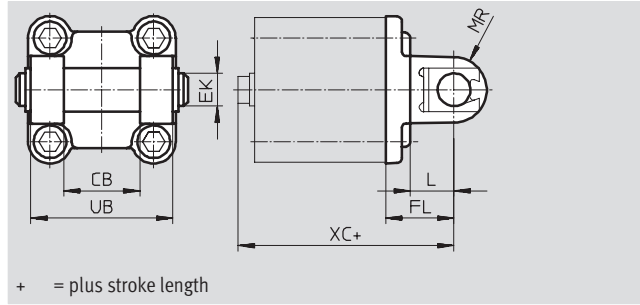
High force cylinders ADNH

Accessories

FESTO

Swivel flange SNCB/SNCB-...-R3

Material:
SNCB: Die-cast aluminium
SNCB-...-R3: Die-cast aluminium with
protective coating, high corrosion
protection
Free of copper, PTFE and silicone



Dimensions and ordering data							
For Ø	CB	EK	FL	L	MR	UB	XC
[mm]	H14	Ø e8	±0.2			h14	
40	28	12	25	16	12	52	76
63	40	16	32	21	16	70	89
100	60	20	41	27	20	110	117

For Ø	Basic version				R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
40	2	150	174 391	SNCB-40	3	150	176 945	SNCB-40-R3
63	2	365	174 393	SNCB-63	3	365	176 947	SNCB-63-R3
100	2	925	174 395	SNCB-100	3	925	176 949	SNCB-100-R3

- 1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
Corrosion resistance class 3 according to Festo standard 940 070
Components requiring higher corrosion resistance. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface

High force cylinders ADNH

Accessories

FESTO

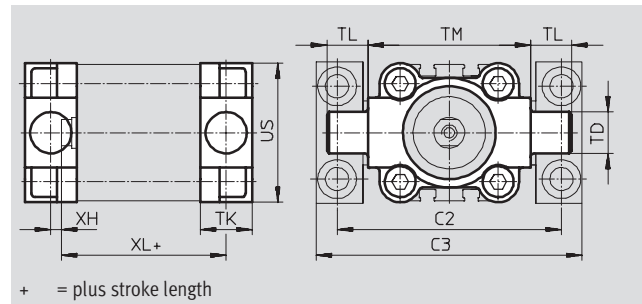
Trunnion flange ZNCF/CRZNG

Material:

ZNCF: Stainless steel casting

CRZNG: Electrolytically polished stainless steel casting

Free of copper, PTFE and silicone



Dimensions and ordering data									
For Ø	C2	C3	TD Ø e9	TK	TL	TM	US	XH	XL
[mm]									
40	87	105	16	20	16	63	54	4	55
63	116	136	20	24	20	90	75	4	61
100	164	189	25	38	25	132	110	10	86

For Ø	Basic version				R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
40	2	240	174 412	ZNCF-40	4	260	161 853	CRZNG-40
63	2	600	174 414	ZNCF-63	4	640	161 855	CRZNG-63
100	2	2,030	174 416	ZNCF-100	4	2,400	161 857	CRZNG-100

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Corrosion resistance class 4 according to Festo standard 940 070

Components requiring higher corrosion resistance. Parts used with aggressive media, e.g. food or chemical industry. These applications should be supported with special tests with the media if required

Trunnion support LN2G

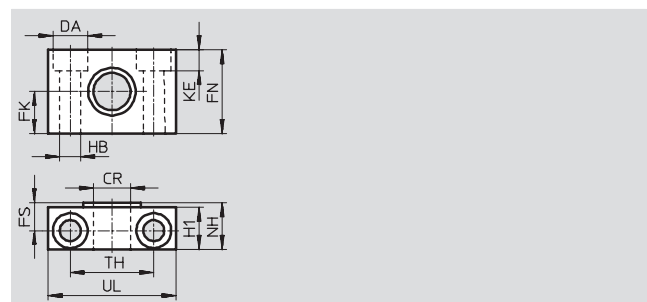
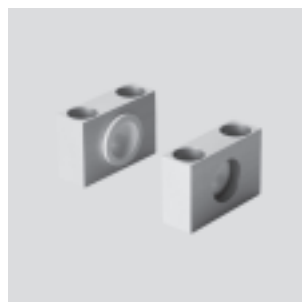
Material:

Trunnion support:

Anodised aluminium

Plain bearing: Plastic

Free of copper, PTFE and silicone



Dimensions and ordering data														
For Ø	CR	DA	FK	FN	FS	H1	HB	KE	NH	TH	UL	CRC ¹⁾	Weight	Part No. Type
[mm]	Ø D11	Ø H13	Ø ±0.1				Ø H13			±0.2			[g]	
40	16	15	18	36	12	18	9	9	21	36	55	2	400	32 960 LN2G-40/50
63	20	18	20	40	13	20	11	11	23	42	65	2	480	32 961 LN2G-63/80
100	25	20	25	50	16	24.5	14	13	28.5	50	75	2	960	32 962 LN2G-100/125

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

High force cylinders ADNH

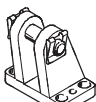
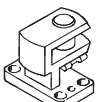
Accessories

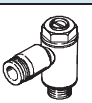
FESTO

Ordering data – Piston rod attachments				Technical data → 1 / 10.3-2			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Rod eye SGS				Rod clevis SGA for rod eye SGS			
	25	9 255	SGS-M8		25	–	
	40	9 262	SGS-M12x1,25		40	10 767	SGA-M12x1,25
	63	9 263	SGS-M16x1,5		63	10 768	SGA-M16x1,5
	100	9 264	SGS-M20x1,5		100	10 769	SGA-M20x1,5
Rod clevis SG				Self-aligning rod coupler FK			
	25	3 111	SG-M8		25	2 062	FK-M8
	40	6 145	SG-M12x1,25		40	6 141	FK-M12x1,25
	63	6 146	SG-M16x1,5		63	6 142	FK-M16x1,5
	100	6 147	SG-M20x1,5		100	6 143	FK-M20x1,5
Coupling piece KSG							
	25	–					
	40	32 964	KSG-M12x1,25				
	63	32 965	KSG-M16x1,5				
	100	32 966	KSG-M20x1,5				

Ordering data – Corrosion and acid resistant piston rod attachments				Technical data → 1 / 10.3-2			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Rod eye CRS GS				Rod clevis CRS G			
	25	195 581	CRSGS-M8		25	13 568	CRSG-M8
	40	195 583	CRSGS-M12x1,25		40	13 570	CRSG-M12x1,25
	63	195 584	CRSGS-M16x1,5		63	13 571	CRSG-M16x1,5
	100	195 585	CRSGS-M20x1,5		100	13 572	CRSG-M20x1,5

-  - Note
Piston rod attachments for cylinders with special thread (variant K5)
→ Chapter 10.3

Ordering data – Mounting attachments				Technical data → 1 / 10.1-2			
Designation	For Ø	Part No.	Type	Designation	For Ø	Part No.	Type
Clevis foot LBG for rod eye SGS				Transverse clevis foot LQG for rod eye SGS			
	32, 40	31 761	LBG-32		32, 40	31 768	LQG-32
	50, 63	31 762	LBG-40		50, 63	31 769	LQG-40
	80, 100	31 763	LBG-50		80, 100	31 770	LQG-50
		31 764	LBG-63			31 771	LQG-63

Ordering data – One-way flow control valves					Technical data ➔ Volume 2	
	Connection		Material	Part No.	Type	
	For Ø	For tubing O.D.				
For exhaust air						
	25, 40	3	Metal design	193 137	GRLA-M5-QS-3-D	
		4		193 138	GRLA-M5-QS-4-D	
	63, 100	4		193 143	GRLA-1/8-QS-4-D	
		6		193 144	GRLA-1/8-QS-6-D	
		8		193 145	GRLA-1/8-QS-8-D	

High force cylinders ADN

Accessories

FESTO

Ordering data – Proximity sensors for T-slot, magneto-resistive							Technical data ➔ 1 / 10.2-13	
	Assembly	Switch output	Electrical connection			Cable length [m]	Part No.	Type
			Cable	Plug M8	Plug M12			
N/O contact								
	Insertable from above	PNP	3-wire	–	–	2.5	525 898	SMT-8F-PS-24V-K2,5-OE
		NPN					525 909	SMT-8F-NS-24V-K2,5-OE
		–	2-wire	–	–	2.5	525 908	SMT-8F-ZS-24V-K2,5-OE
		PNP	–	3-pin	–	0.3	525 899	SMT-8F-PS-24V-K0,3-M8D
		NPN					525 910	SMT-8F-NS-24V-K0,3-M8D
		PNP	–	–	3-pin	0.3	525 900	SMT-8F-PS-24V-K0,3-M12
	Insertable from end, flush with the cylinder profile	PNP	3-wire	–	–	2.5	175 436	SMT-8-PS-K-LED-24-B
		–	3-pin	–	–	0.3	175 484	SMT-8-PS-S-LED-24-B
N/C contact								
	Insertable from above	PNP	3-wire	–	–	7.5	525 911	SMT-8F-PO-24V-K7,5-OE

Ordering data – Proximity sensors for T-slot, magnetic reed					Technical data ➔ 1 / 10.2-18	
	Assembly	Electrical connection		Cable length [m]	Part No.	Type
		Cable	Plug M8			
N/O contact						
	Insertable from above	3-wire	–	2.5	525 895	SME-8F-DS-24V-K2,5-OE
				5.0	525 897	SME-8F-DS-24V-K5,0-OE
		2-wire	–	2.5	525 907	SME-8F-ZS-24V-K2,5-OE
				0.3	525 896	SME-8F-DS-24V-K0,3-M8D
	Insertable from end, flush with the cylinder profile	3-wire	–	2.5	150 855	SME-8-K-LED-24
		–	3-pin	0.3	150 857	SME-8-S-LED-24
N/C contact						
	Insertable from end, flush with the cylinder profile	3-wire	–	7.5	160 251	SME-8-O-K-LED-24

Ordering data – Plug sockets with cable							Technical data➔ 1 / 10.2-114	
	Assembly	Switch output		Connection	Cable length [m]	Part No.	Type	
		PNP	NPN					
Straight socket								
	Union nut M8			3-pin	2.5	159 420	SIM-M8-3GD-2,5-PU	
					5	159 421	SIM-M8-3GD-5-PU	
	Union nut M12			3-pin	2.5	159 428	SIM-M12-3GD-2,5-PU	
					5	159 429	SIM-M12-3GD-5-PU	
Angled socket								
	Union nut M8			3-pin	2.5	159 422	SIM-M8-3WD-2,5-PU	
					5	159 423	SIM-M8-3WD-5-PU	
	Union nut M12			3-pin	2.5	159 430	SIM-M12-3WD-2,5-PU	
					5	159 431	SIM-M12-3WD-5-PU	

Ordering data – Slot cover for T-slot					
	Assembly	Length		Part No.	Type
	Insertable from above	2x 0.5 m		151 680	ABP-5-S