



- Magnetically coupled without mechanical connections
- Pressure tight and leak-free system
- Dirt and dust cannot enter
- Space-saving installation with long strokes

Linear drive units DGO

Features

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Rodless cylinders
Magnetically coupled

3.2



General information

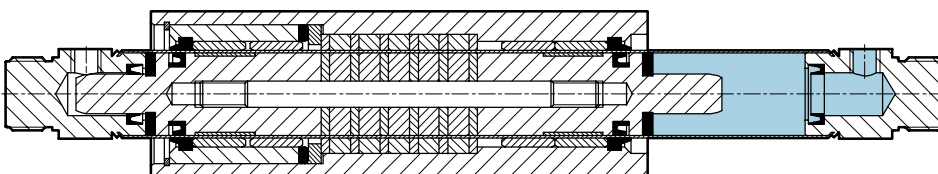
- Double-acting
- Magnetically coupled without mechanical connections
- Piston chamber and slide are pressure tight
- Pressure tight and leak-free system
- Dirt and dust cannot enter
- Space-saving installation with long strokes
- For contactless position sensing
- With adjustable end-position cushioning at both ends (not for piston $\varnothing$ of 12 mm)

The technology in detail

Motion is transmitted via the force locking of the magnetic coupling on the moveable outer slide.

This means that there is no advancing piston rod; the installation space required is less than for conventional pneumatic cylinders.

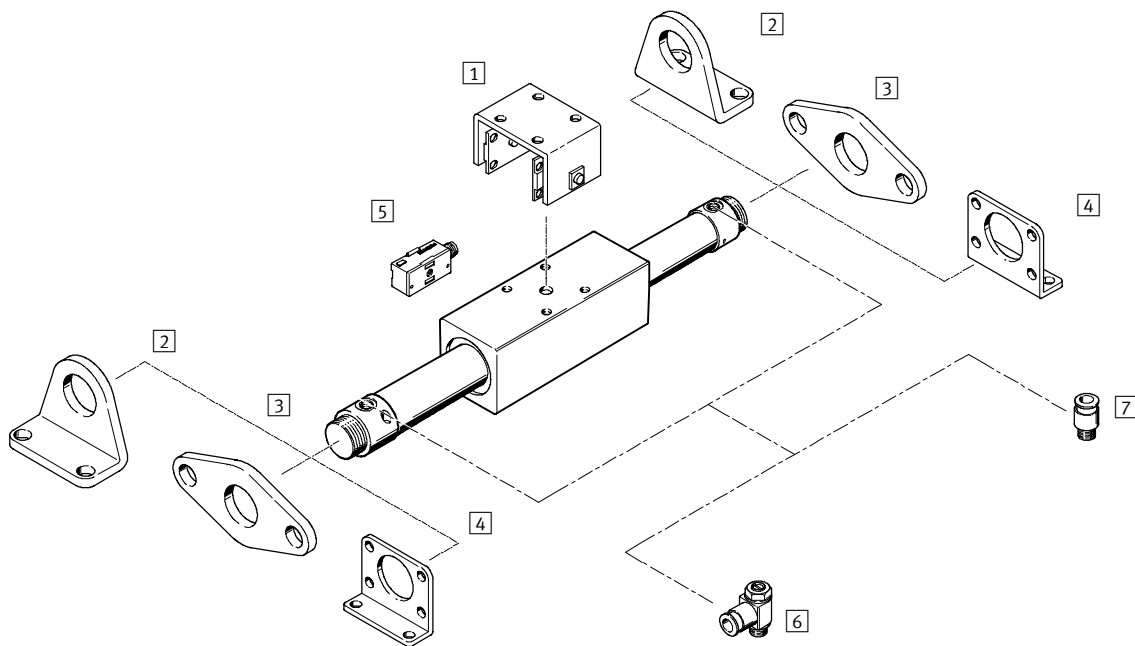
The cylinder chamber is hermetically sealed against the outer slide as there is no mechanical connection. This prevents any leakage loss.



Linear drive units DGO

Peripherals overview

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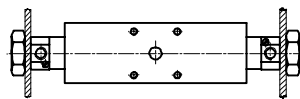


Rodless cylinders
Magnetically coupled

3.2

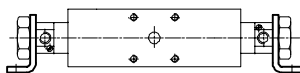
Mounting options

With hexagonal nuts (included in scope of delivery)

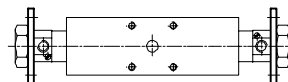
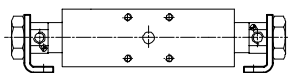


With mounting attachments

Foot mounting HBN



Flange mounting
FBN



Mounting attachments and accessories		
	Brief description	→ Page
1	Moment compensator FKG	To compensate misalignments and eliminate tilting moments.
2	Foot mounting HBN	On end caps for piston $\varnothing 12 \dots 25$ mm
3	Flange mounting FBN	On end caps for piston $\varnothing 12 \dots 25$ mm
4	Flange mounting FBN	On end caps for piston $\varnothing 32 \dots 40$ mm
5	Proximity sensors SMEO-/SMT0-/SMPO-1	For contactless position sensing, mountable externally via a mounting kit
6	One-way flow control valve GRLA	To regulate speed
7	Push-in fitting QS	For connecting compressed air tubing with standard external diameters

Linear drive units DGO

Type codes

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Rodless cylinders
Magnetically coupled

3.2

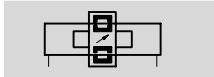
		DGO	–	25	–	3000	–	PPV	–	A	–	B
Type												
Double-acting												
DGO	Linear drive unit											
Piston $\varnothing$ [mm]												
Stroke [mm]												
Cushioning												
P	Flexible cushioning, non-adjustable											
PPV	Adjustable at both ends											
Position sensing												
A	Via proximity sensor											
Generation												
B	B series											

Linear drive units DGO

Technical data

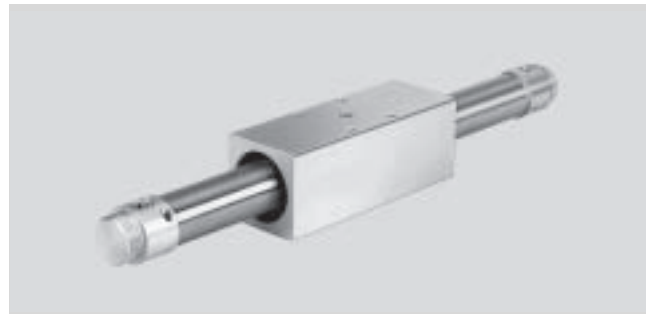
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Function



Ø - Diameter
12 ... 40 mm

Stroke length
10 ... 4,000 mm



General technical data						
Piston Ø	12	16	20	25	32	40
Stroke [mm]	10 ... 1,200	10 ... 2,500	10 ... 3,000	10 ... 3,500		10 ... 4,000
Pneumatic connection	M5		G1/8			G1/4
Operating medium	Filtered compressed air, lubricated or unlubricated, other media upon request.					
Design	Rodless					
Driver principle	Force-locking (magnetic)					
Cushioning	Not adjustable at either end	Adjustable at both ends				
Cushioning length [mm]	–	14	17	19	20	23
Position sensing	Via proximity sensor					
Type of mounting	With hexagonal nuts					
	With accessories					
Fitting position	Any					

Operating and environmental conditions						
Piston Ø	12	16	20	25	32	40
Operating pressure [bar]	2 ... 7	1.7 ... 7	1.6 ... 7	1.5 ... 7	1.4 ... 7	1.3 ... 7
Temperature range ¹⁾ [°C]	–20 ... +60					

1) Note operating range of proximity sensors

Forces [N]						
Piston Ø	12	16	20	25	32	40
Theoretical force at 6 bar	68	121	188	295	483	754
Breakaway force of the magnetic coupling	100	160	270	400	680	1,050

Weights [g]						
Piston Ø	12	16	20	25	32	40
Product weight with 0 mm stroke	320	620	1,000	1,340	2,400	3,920
Additional weight per 10 mm stroke	2	3	4	4.8	6	8

Rodless cylinders
Magnetically coupled

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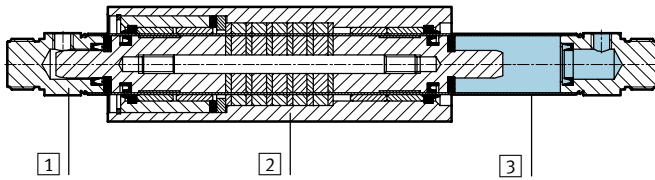
Linear drive units DGO

Technical data

FESTO

Materials

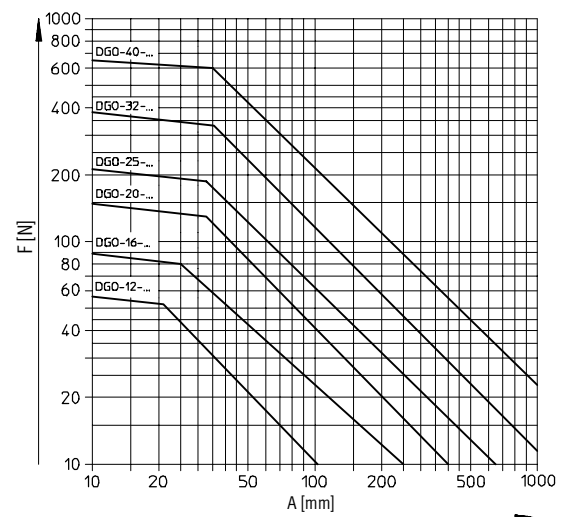
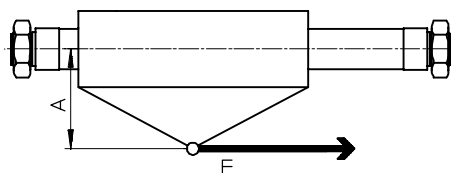
Sectional view



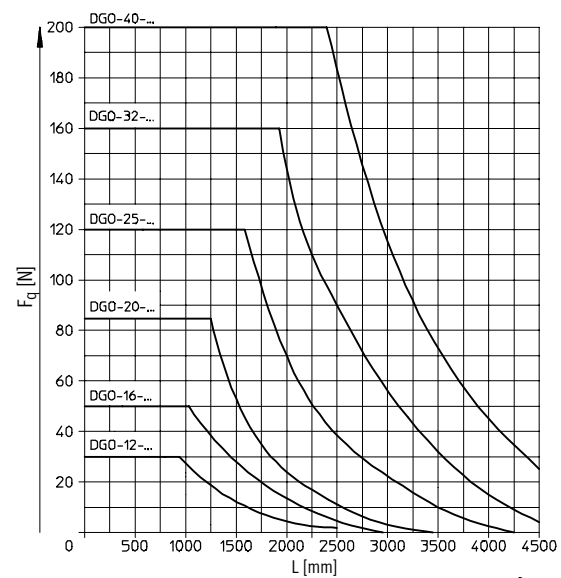
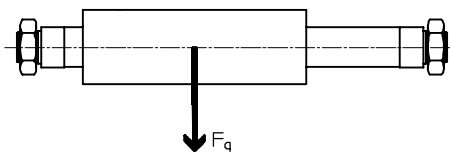
Linear drive unit

1	End cap	Anodised aluminium
2	Outer slide	Anodised aluminium
3	Cylinder barrel	High-alloy steel
-	Seals	Nitrile rubber, polyurethane

Permissible axial force F dependent on lever arm A



Permissible lateral force F_q dependent on stroke length L



Linear drive units DGO

Technical data

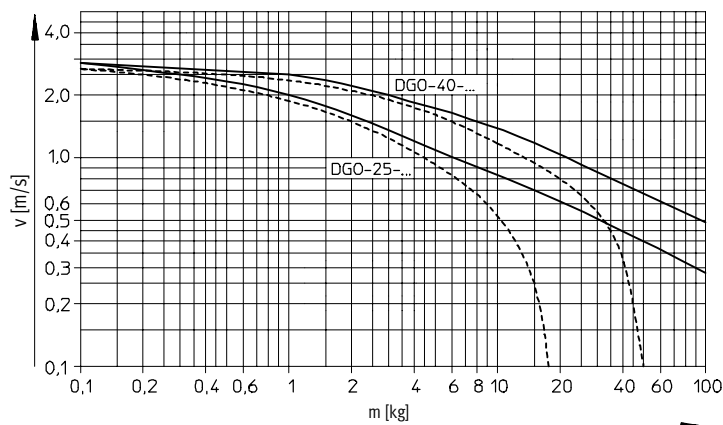
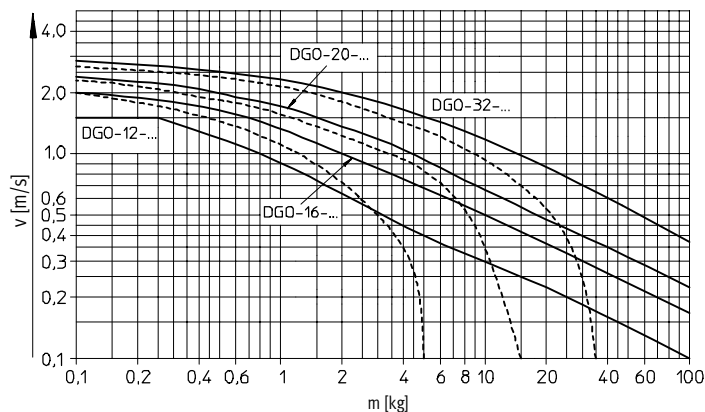
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Rodless cylinders
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3.2

Max. piston speed v dependent on the moving mass m

If the operating conditions are outside the permissible range, the moving mass must be externally cushioned using suitable equipment (shock absorbers or stops).

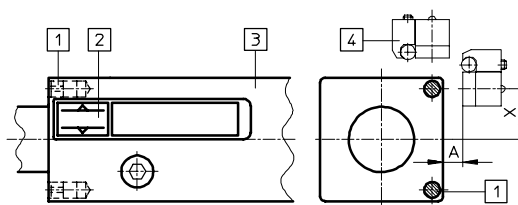


— Horizontal mounting position
----- Vertical mounting position

Contactless position sensing

Mounting the proximity sensors SMEO-/SMT0-/SMPO-1

The proximity sensors are fitted by the user near the linear drive unit (e.g. on a $\varnothing 6$ mm rod). Contactless position sensing is only possible in the area shown. Too small a distance A can cause multiple switching.



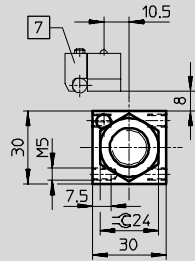
- 1 Switching magnet for proximity sensor
- 2 Switching range
- 3 Outer slide 360° rotatable
- 4 Proximity sensor with mounting kit SMB-1

Switching distances, switching travel and hysteresis [mm]

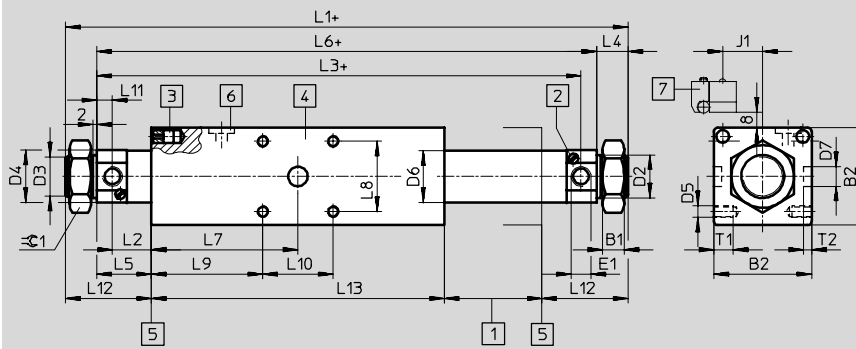
Proximity sensors	A	X						Switching travel	Hysteresis
		DGO-12-...	DGO-18-...	DGO-20-...	DGO-25-...	DGO-32-...	DGO-40-...		
SMEO-1, SMT0-1	6.0 ... 8.0	10 ... 11	13 ... 14	16 ... 17	20 ... 21	25 ... 26	32 ... 33	7.5 ... 13	1.0 ... 4.5
SMPO-1-H-B	5.0 ... 6.0							7.0 ... 15	0.4 ... 2.5

Technical data

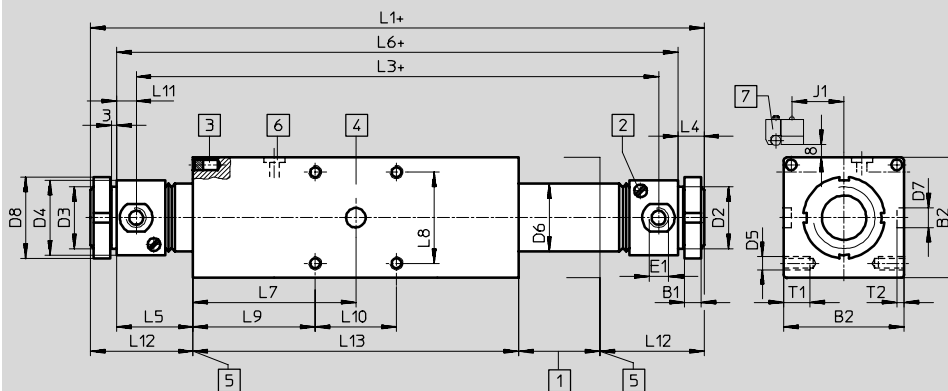
Download CAD data → www.festo.com/en/engineering

[illegible]

- Piston Ø16... 25 mm



- Piston Ø32... 40 mm



- Products 2004/2005 – Subject to change – 2005/07

Linear drive units DGO

Technical data

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Dimensions									
Ø	B1	B2	D2 Ø h9	D3	D4 Ø	D5	D6 Ø	D7 Ø h8	D8 Ø
[mm]									
16	8	36	16	M16x1.5	20	M5	17.5	8	–
20	11	42	22	M22x1.5	27	M5	21.3	8	–
25	11	50	22	M22x1.5	27	M6	26.5	10	–
32	8	60	30	M30x1.5	38	M6	33.6	10	42
40	10	74	38	M38x1.5	46	M8	42.6	12	50

Ø	E1	J1	L1	L2	L3	L4	L5	L6	L7
[mm]									
16	M5	13.5	205 +1/-0.5	12	149 +1/-0.5	12	28	181 ± 0.6	62.5
20	G $\frac{1}{8}$	16.5	217 +0.8/-0.6	16.5	169 +1/-0.8	16	24.5	185 +0.8/-0.6	67.5
25	G $\frac{1}{8}$ ¹⁾	20.5	238 +1.3/-0.7	20	190 +1.5/-0.9	16	28	206 +1.3/-0.7	75
32	G $\frac{1}{8}$	25.5	270 +0.8/-0.6	23.6	218 +0.8/-0.6	16	33.6	238 +0.8/-0.6	85
40	G $\frac{1}{4}$	32	327 +1.3/-0.7	35	271 +1.5/-0.9	16	47	295 +1.3/-0.7	100

Ø	L8	L9	L10	L11	L12	L13	T1	T2	≈C1
[mm]									
16	26	49.5	26	16	40	125	8	4	24
20	32	51.5	32	8	40.5	135	10	3	32
25	36	57	36	8	44	150	10	4	32
32	48	61	48	10	49.5	170	12.5	4	–
40	56	75	50	12	63	200	16	4.5	–

1) Max. screw-in depth 7 mm. Use screws supplied by Festo: → Volume 3.

Ordering data			
Ø	Stroke	Part No.	Type
[mm]	[mm]		
12	10 ... 1,200	15 221	DGO-12-...-P-A-B
16	10 ... 2,500	15 222	DGO-16-...-PPV-A-B
20	10 ... 3,000	15 223	DGO-20-...-PPV-A-B
25	10 ... 3,500	15 224	DGO-25-...-PPV-A-B
32	10 ... 3,500	15 225	DGO-32-...-PPV-A-B
40	10 ... 4,000	15 226	DGO-40-...-PPV-A-B

Rodless cylinders
Magnetically coupled

3.2

Linear drive units DGO

Accessories

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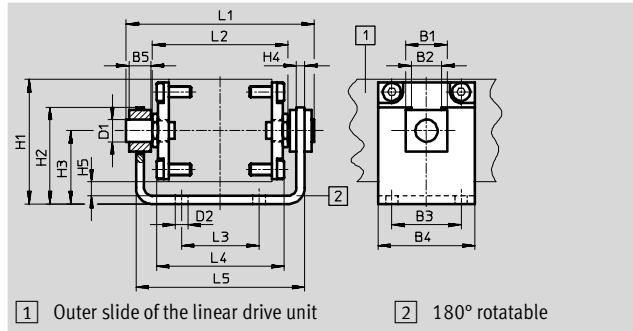
Moment compensator FKG

for piston $\varnothing$ 16 ... 40 mm

Maximum permissible misalignment
of parallel guide in longitudinal axis
of cylinder = 1 mm.

Scope of delivery: 1 moment
compensator and 8 mounting screws

Material:
Galvanised steel



Dimensions and ordering data																					
For Ø	B1	B2	B3	B4	B5	D1 Ø	D2 Ø	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5	CRC ¹⁾	Weight [g]	Part No.	Type
16	18	14	26	40	8	10	5.5	47	40	29	4	7	74	54	26	49	68	2	257	15 233	FKG-16-B
20	18	14	32	42	8	10	5.5	53	43	32	4	7	82	62	32	57	76	2	302	33 339	FKG-20-B
25	22	16	36	50	12	12	6.6	63	50	38	5	8	98	70	36	64	89	2	511	15 234	FKG-25-B
32	22	16	48	60	12	12	6.6	73	55	43	5	8	108	80	48	74	99	2	677	33 340	FKG-32-B
40	30	22	50	70	16	16	9	90	70	53	6	10	134	98	56	92	122	2	1,277	15 235	FKG-40-B

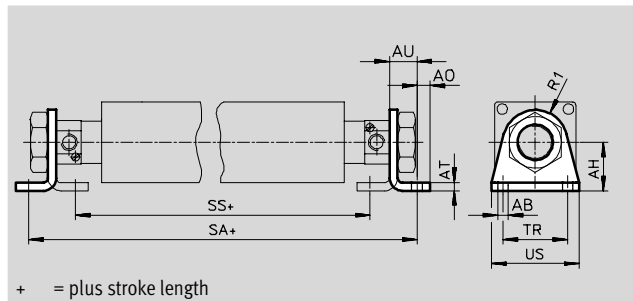
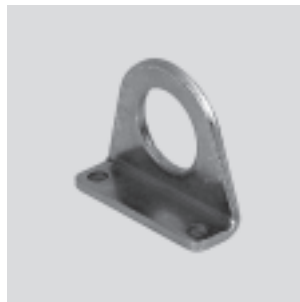
1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

Foot mounting HBN

for piston $\varnothing$ 12 ... 25 mm

Material:
Galvanised steel
Free of copper, PTFE and silicone



Dimensions and ordering data											
For $\varnothing$	AB $\varnothing$	AH	AO	AT	AU	R1	SA	SS	TR	US	CRC ¹⁾
12	5.5	20	6	4	14	13	153	105	32	42	2
16	5.5	27	6	4	14	13	209	161	32	42	2
20	6.6	30	8	5	17	20	219	161	40	54	2
25	6.6	30	8	5	17	20	240	182	40	54	2

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

Core Range

Linear drive units DGO

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Accessories

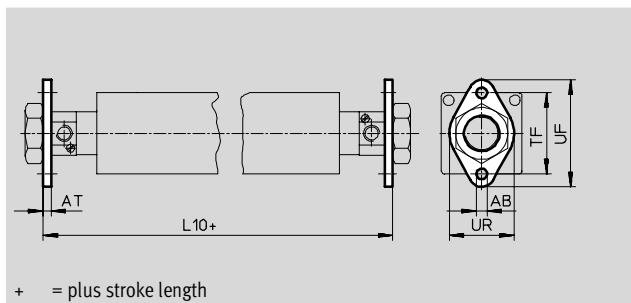
Flange mounting FBN

for piston Ø 12 ... 25 mm

Material:

Galvanised steel

Free of copper, PTFE and silicone



Dimensions and ordering data											
For Ø	AB Ø	AT	L10	TF	UF	UR	US	CRC ¹⁾	Weight [g]	Part No.	Type
12	5.5	4	133	40	53	30	42	2	25	5 130	FBN-12/16
16	5.5	4	189	40	53	30	42	2	25	5 130	FBN-12/16
20	6.6	5	189	50	66	40	54	2	45	5 131	FBN-20/25
25	6.6	5	216	50	66	40	54	2	45	5 131	FBN-20/25

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

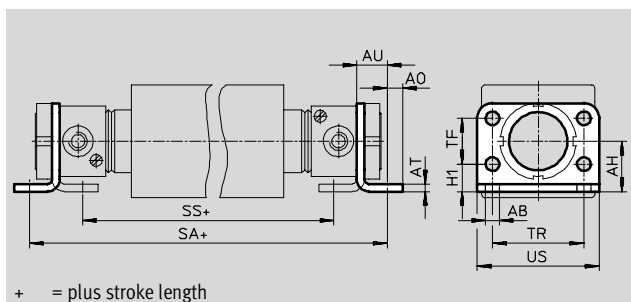
Flange mounting FBN

for piston Ø 32 ... 40 mm

Material:

Galvanised steel

Free of copper, PTFE and silicone



Dimensions and ordering data													
For Ø	AB Ø	AH	A0	AT	AU	H1	SA	SS	TF	TR	US	CRC ¹⁾	Weight [g]
32	7	28	7	4	14	14	266	218	28	52	66	2	102
40	9	33	10	5	19	18	335	265	30	60	80	2	190

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

Core Range

Linear drive units DGO

Accessories

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Ordering data – Rectangular proximity sensor, magneto-resistive						Technical data → 1 / 10.2-77	
	Mounting	Switch output	Electrical connection		Cable length [m]	Part No.	Type
			Cable	M8 plug			
NO contact							
	With accessories	PNP	3-wire	–	2.5	151 683	SMT0-1-PS-K-LED-24-C
			–	3-pin	–	151 685	SMT0-1-PS-S-LED-24-C
		NPN	3-wire	–	2.5	151 684	SMT0-1-NS-K-LED-24-C
			–	3-pin	–	151 686	SMT0-1-NS-S-LED-24-C

Ordering data – Rectangular proximity sensor, magnetic reed						Technical data → 1 / 10.2-77	
	Mounting	Electrical connection		Cable length [m]	Part No.	Type	
		Cable	M8 plug				
NO contact							
	With accessories	3-wire	–	2.5	30 459	SME0-1-LED-24-B	
		3-wire	–	5.0	151 672	SME0-1-LED-24-K5-B	
		–	3-pin	–	150 848	SME0-1-S-LED-24-B	

Ordering data – Rectangular proximity sensor, pneumatic				Technical data ➔ 1 / 10.2-77	
	Mounting	Pneumatic connection	Part No.	Type	
3/2-way valve, normally closed					
	With accessories	Barbed fitting for 3 mm tubing ID	31 008	SMPO-1-H-B	

Ordering data – Mounting kit				Technical data ➔ 1 / 10.2-94	
	Mounting		Part No.	Type	
	For cylinder with tie rod Ø 6 mm or DUO rail mounting profile			11 886	SMB-1

Ordering data – Plug sockets						Technical data ➔ 7 / 1.1-106	
	Mounting	Switch output		Connection	Cable length [m]	Part No.	Type
		PNP	NPN				
Straight socket							
	M8 union nut			3-pin	2.5	159 420	SIM-M8-3GD-2.5-PU
					5	159 421	SIM-M8-3GD-5-PU
Angled socket							
	M8 union nut			3-pin	2.5	159 422	SIM-M8-3WD-2.5-PU
					5	159 423	SIM-M8-3WD-5-PU

Ordering data – One-way flow control valves				Technical data ➔ Volume 2	
	Connection		Material	Part No.	Type
	Thread	For tubing OD			
	M5	3	Metal design	193 137	GRLA-M5-QS-3-D
		4		193 138	GRLA-M5-QS-4-D
	G1/8	4		193 143	GRLA-1/8-QS-4-D
		6		193 144	GRLA-1/8-QS-6-D
	G1/4	6		193 146	GRLA-1/4-QS-6-D
		8		193 147	GRLA-1/4-QS-8-D

Core Range