Ball valves VAPB, mechanically actuated



- Connecting thread to DIN 2999
- Mounting flange to ISO 5211
- Length to DIN 3202-M3
- Blow-out proof shaft assembled from inside
- Centering attachment for simple automation
- O-ring seal for use with a vacuum

### Product range overview

### **FESTO**

| Туре       | Design          | Туре                                 | Connecting thread <sup>1)</sup> | Nominal size<br>[mm] | Flanged connection<br>to ISO 5211 | Max. operating<br>pressure<br>[bar] | → Page     |  |  |  |  |  |  |  |
|------------|-----------------|--------------------------------------|---------------------------------|----------------------|-----------------------------------|-------------------------------------|------------|--|--|--|--|--|--|--|
| Ball valve | Brass           |                                      |                                 |                      |                                   |                                     |            |  |  |  |  |  |  |  |
|            |                 | VAPB                                 | Rp1⁄4                           | 15                   | F03                               | 40                                  | 2 / 5.2-20 |  |  |  |  |  |  |  |
|            |                 |                                      | Rp3⁄8                           | 15                   | F03                               | 40                                  |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp1/2                           | 15                   | F03                               | 40                                  |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp3⁄4                           | 20                   | F03                               | 40                                  |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp1                             | 25                   | F03                               | 40                                  |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp1¼                            | 32                   | F0405                             | 40                                  |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp11/2                          | 40                   | F0405                             | 25                                  |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp2                             | 50                   | F05                               | 25                                  |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp21/2                          | 63                   | F07                               | 25                                  |            |  |  |  |  |  |  |  |
|            | Stainless steel | Stainless steel, corrosion-resistant |                                 |                      |                                   |                                     |            |  |  |  |  |  |  |  |
|            | et ba           | VAPBCR                               | Rp1⁄4                           | 15                   | F0304                             | 63                                  | 2 / 5.2-23 |  |  |  |  |  |  |  |
|            |                 |                                      | Rp3⁄8                           | 15                   | F0304                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp1/2                           | 15                   | F0304                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp3⁄4                           | 20                   | F0304                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp1                             | 25                   | F0405                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp11⁄4                          | 32                   | F0405                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp11⁄2                          | 40                   | F0507                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp2                             | 50                   | F0507                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp21/2                          | 63                   | F0710                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp3                             | 80                   | F0710                             |                                     |            |  |  |  |  |  |  |  |
|            |                 |                                      | Rp4                             | 100                  | F1012                             |                                     |            |  |  |  |  |  |  |  |

1) Cylindrical barrel with female thread to DIN 2999

Type code

|            |                                   |      | <br>      |     |      |         |      |
|------------|-----------------------------------|------|-----------|-----|------|---------|------|
|            |                                   | VAPB | <br>1 1⁄2 | — F | - 63 | - F0507 | - CR |
| Туре       |                                   |      |           |     |      |         |      |
| VAPB       | Ball valve for process automation |      |           |     |      |         |      |
|            | ·                                 |      |           |     |      |         |      |
| Connection | n size to DIN 2999                |      |           |     |      |         |      |
| 1/4        | Barrel with female thread Rp1/4   |      |           |     |      |         |      |
| 3⁄8        | Barrel with female thread Rp3⁄8   |      |           |     |      |         |      |
| 1/2        | Barrel with female thread Rp1/2   |      |           |     |      |         |      |
| 3⁄4        | Barrel with female thread Rp3⁄4   |      |           |     |      |         |      |
| 1          | Barrel with female thread Rp1     |      |           |     |      |         |      |
| 1 ¼        | Barrel with female thread Rp11/4  |      |           |     |      |         |      |
| 1 1⁄2      | Barrel with female thread Rp11/2  |      |           |     |      |         |      |
| 2          | Barrel with female thread Rp2     |      |           |     |      |         |      |
| 2 1/2      | Barrel with female thread Rp21/2  |      |           |     |      |         |      |
| 3          | Barrel with female thread Rp3     |      |           |     |      |         |      |
| 4          | Barrel with female thread Rp4     |      |           |     |      |         |      |
| Type of ba | rrel connection                   |      |           |     |      |         |      |
| F          | Female thread                     |      |           |     |      |         |      |
|            |                                   |      |           |     |      |         |      |
| Max. opera | ating pressure                    |      |           |     |      |         |      |
| 25         | 25 bar                            |      |           |     |      | _       |      |
| 40         | 40 bar                            |      |           |     |      |         |      |
| 63         | 63 bar                            |      |           |     |      |         |      |
| Elango con | nection to ISO 5211               |      |           |     |      |         |      |
|            |                                   |      |           |     |      |         |      |
| F03        | 1 circular arrangement of holes   |      |           |     |      |         |      |
| 5000/      | with Ø 36 mm                      |      |           |     |      |         |      |
| F0304      | 2 circular arrangements of holes  |      |           |     |      |         |      |
|            | with Ø 36 and 42 mm               |      |           |     |      |         |      |
| F0405      | 2 circular arrangements of holes  |      |           |     |      |         |      |
|            | with $\varnothing$ 42 and 50 mm   |      |           |     |      |         |      |
| F05        | 1 circular arrangement of holes   |      |           |     |      |         |      |
|            | with $\varnothing$ 50 mm          |      |           |     |      |         |      |
| F0507      | 2 circular arrangements of holes  |      |           |     |      |         |      |
|            | with $arnothing$ 50 and 70 mm     |      |           |     |      |         |      |
| F07        | 1 circular arrangement of holes   |      |           |     |      |         |      |
|            | with $arnothing$ 70 mm            |      |           |     |      |         |      |
| F0710      | 2 circular arrangements of holes  |      |           |     |      |         |      |
|            | with $arnothing$ 70 and 102 mm    |      |           |     |      |         |      |
| F1012      | 2 circular arrangements of holes  |      |           |     |      |         |      |
|            | with $\varnothing$ 102 and 125 mm |      |           |     |      |         |      |
|            |                                   |      |           |     |      |         |      |
| Material   |                                   |      |           |     |      |         |      |
|            | Brass                             |      |           |     |      |         |      |

# Brass CR Corrosion resistant cast steel

5.2

Technical data – Brass design





- 11 Flow rate Kv 5.9 ... 535 m<sup>3</sup>/min

- Connecting thread to DIN 2999
- Mounting flange to ISO 5211 ■ Length to DIN 3202-M3
- Blow-out proof shaft mounted from inside
- Centering attachment for simple automation
- O-ring seal for use with a vacuum



**FESTO** 

| General technical data | L                     |                      |            |       |       |     |        |        |       |        |  |  |  |
|------------------------|-----------------------|----------------------|------------|-------|-------|-----|--------|--------|-------|--------|--|--|--|
| Connecting thread      |                       | Rp1⁄4                | Rp³∕8      | Rp1⁄2 | Rp³∕₄ | Rp1 | Rp11⁄4 | Rp11⁄2 | Rp2   | Rp21⁄2 |  |  |  |
| Valve function         |                       | 2/2                  |            |       |       |     |        |        |       |        |  |  |  |
| Design                 |                       | Ball valve           | Ball valve |       |       |     |        |        |       |        |  |  |  |
| Sealing principle      |                       | Soft                 | Soft       |       |       |     |        |        |       |        |  |  |  |
| Actuation type         | Pneumat               | Pneumatic            |            |       |       |     |        |        |       |        |  |  |  |
| Direction of flow      |                       | Reversibl            | Reversible |       |       |     |        |        |       |        |  |  |  |
| Type of mounting       |                       | In-line installation |            |       |       |     |        |        |       |        |  |  |  |
| Mounting position      |                       | Any                  |            |       |       |     |        |        |       |        |  |  |  |
| Nominal size           | [mm]                  | 15                   | 15         | 15    | 20    | 25  | 32     | 40     | 50    | 63     |  |  |  |
| Flow rate Kv           | [m <sup>3</sup> /min] | 5.9                  | 9.4        | 17    | 41    | 70  | 121    | 200    | 292   | 535    |  |  |  |
| Product weight         | [g]                   | 500                  | 500        | 400   | 500   | 800 | 1,300  | 1,900  | 3,100 | 3,100  |  |  |  |

| Operating and environmental conditions |            |   |       |       |       |     |        |        |     |        |  |
|--|------------|---|-------|-------|-------|-----|--------|--------|-----|--------|--|
| Connecting thread                      |            | Rp1⁄4   | Rp³⁄8 | Rp1⁄2 | Rp3⁄4 | Rp1 | Rp11⁄4 | Rp11⁄2 | Rp2 | Rp21⁄2 |  |
| Operating medium                       | Compressed | Compressed air, water, neutral gasses, neutral fluids |       |       |       |     |        |        |     |        |  |
|  |            | Vacuum  |       |       |       |     |        |        |     |        |  |
| Nominal operating pressure             | [bar]      | 40  | 40    | 40    | 40    | 40  | 40     | 25     | 25  | 25     |  |
| Temperature of medium                  | [°C]       | -20 +150  |       |       |       |     |        |        |     |        |  |
| Corrosion resistance class CRC         | 1)         | 1   |       |       |       |     |        |        |     |        |  |

1) Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

| Materials |         |  |
|-----------|---------|--|
| Housing   |         | Brass  |
| Ball      |         | Brass  |
| Seals     | Housing | Polytetrafluoroethylene, fibreglass reinforced |
|           | Shaft   | Fluorocarbon rubber                            |

| Torque <sup>1)</sup> [Nm]   |       |       |       |     |     |      |        |     |        |  |  |  |
|-----------------------------|-------|-------|-------|-----|-----|------|--------|-----|--------|--|--|--|
| Connecting thread           | Rp1⁄4 | Rp3⁄8 | Rp1⁄2 | Rp¾ | Rp1 | Rp1¼ | Rp11⁄2 | Rp2 | Rp21⁄2 |  |  |  |
| $\Delta p = 0$ bar          | 3.1   | 3.1   | 3.1   | 4.6 | 6.5 | 10.8 | 13.5   | 20  | 30     |  |  |  |
| $\Delta p = 10 \text{ bar}$ | 3.5   | 3.5   | 3.5   | 5.1 | 7.2 | 11.9 | 14.9   | 22  | 33     |  |  |  |
| $\Delta p = pN$             | 5     | 5     | 5     | 6   | 8.5 | 15   | 19     | 29  | 45     |  |  |  |

1) Required torque for the actuation of the ball valve



Technical data – Brass design

### Permissible operating pressure as a function of the temperature of the medium 50 1 40 2 30 p [bar] 20 10 1 Rp1/2 ... Rp11/4 20 40 80 100 120 140 160 -20 0 60 t [°C] 2 Rp1<sup>1</sup>/2 ... Rp2<sup>1</sup>/2





| Connecting thread D1 <sup>1)</sup> | B1  | D2<br>Ø | D3<br>Ø | D4<br>Ø | D5<br>Ø | H1 | H2 | H3   | L1  | L2   | =©1 | =©2 |
|------------------------------------|-----|---------|---------|---------|---------|----|----|------|-----|------|-----|-----|
| Rp1/4                              | 33  | 5.5     | -       | 36      | -       | 38 | 9  | 9    | 75  | 15   | 26  | 9   |
| Rp3⁄8                              | 33  | 5.5     | -       | 36      | -       | 38 | 9  | 9    | 75  | 15   | 26  | 9   |
| Rp1/2                              | 33  | 5.5     | -       | 36      | -       | 38 | 9  | 9    | 75  | 15   | 26  | 9   |
| Rp3⁄4                              | 41  | 5.5     | -       | 36      | -       | 41 | 9  | 9    | 80  | 16   | 32  | 9   |
| Rp1                                | 50  | 5.5     | -       | 36      | -       | 44 | 9  | 9    | 90  | 19   | 41  | 9   |
| Rp11⁄4                             | 61  | 5.5     | 6.5     | 42      | 50      | 55 | 10 | 11   | 110 | 21   | 50  | 11  |
| Rp11⁄2                             | 74  | 5.5     | 6.5     | 42      | 50      | 62 | 10 | 11   | 120 | 21   | 55  | 11  |
| Rp2                                | 89  | 6.5     | -       | 50      | -       | 73 | 12 | 14   | 140 | 25   | 70  | 14  |
| Rp21⁄2                             | 106 | 8.5     | -       | 70      | -       | 83 | 10 | 15.5 | 143 | 24.2 | 83  | 14  |

1) Cylindrical barrel with female thread to DIN 2999

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Technical data – Brass design

**FESTO** 

| Ordering data |                                 |          |                       |
|---------------|---------------------------------|----------|-----------------------|
| Design        | Connecting thread <sup>1)</sup> | Part No. | Туре                  |
| - 10          | Rp1⁄4                           | 534 302  | VAPB-1/4-F-40-F03     |
|               | Rp3⁄8                           | 534 303  | VAPB-3%-F-40-F03      |
|               | Rp1/2                           | 534 304  | VAPB-1/2-F-40-F03     |
|               | Rp3⁄4                           | 534 305  | VAPB-¾-F-40-F03       |
|               | Rp1                             | 534 306  | VAPB-1-F-40-F03       |
|               | Rp11⁄4                          | 534 307  | VAPB-1 ¼-F-40-F0405   |
|               | Rp11/2                          | 534 308  | VAPB-1 1/2-F-25-F0405 |
|               | Rp2                             | 534 309  | VAPB-2-F-25-F05       |
|               | Rp21/2                          | 534 310  | VAPB-2 ½-F-25-F07     |

1) Cylindrical barrel with female thread to DIN 2999

Technical data – Stainless steel design





- V - Flow rate Kv 16 ... 1 414 m<sup>3</sup>/min

- Connecting thread to DIN 2999
- Mounting flange to ISO 5211Length to DIN 3202-M3
- Blow-out proof shaft mounted from
- inside ■ Centering attachment for simple
- automation
- O-ring seal for use with a vacuum



| General technical data | a                     |           |                      |       |       |       |        |        |       |        |        |        |  |
|------------------------|-----------------------|-----------|----------------------|-------|-------|-------|--------|--------|-------|--------|--------|--------|--|
| Connecting thread      |                       | Rp1⁄4     | Rp³∕s                | Rp1⁄2 | Rp3⁄4 | Rp1   | Rp11⁄4 | Rp11⁄2 | Rp2   | Rp21⁄2 | Rp3    | Rp4    |  |
| Valve function         |                       | 2/2       | 2/2                  |       |       |       |        |        |       |        |        |        |  |
| Design                 |                       | Ball val  | Ball valve           |       |       |       |        |        |       |        |        |        |  |
| Sealing principle      |                       | Soft      |                      |       |       |       |        |        |       |        |        |        |  |
| Actuation type         | Pneuma                | Pneumatic |                      |       |       |       |        |        |       |        |        |        |  |
| Direction of flow      |                       | Reversi   | ole                  |       |       |       |        |        |       |        |        |        |  |
| Type of mounting       |                       | In-line i | In-line installation |       |       |       |        |        |       |        |        |        |  |
| Mounting position      |                       | Any       |                      |       |       |       |        |        |       |        |        |        |  |
| Nominal size           | [mm]                  | 10        | 12                   | 16    | 20    | 25    | 32     | 40     | 50    | 63     | 80     | 100    |  |
| Flow rate Kv           | [m <sup>3</sup> /min] | 16        | 21                   | 35    | 46    | 72    | 105    | 170    | 275   | 507    | 905    | 1 41 4 |  |
| Product weight         | [g]                   | 200       | 200                  | 700   | 800   | 1,200 | 1,900  | 2,800  | 4,500 | 9,200  | 13,900 | 22,300 |  |

| Operating and environmental conditions       |   |       |       |       |     |        |        |     |        |     |     |
|--|---|-------|-------|-------|-----|--------|--------|-----|--------|-----|-----|
| Connecting thread                            | Rp1⁄4   | Rp³∕8 | Rp1⁄2 | Rp³∕₄ | Rp1 | Rp11⁄4 | Rp11⁄2 | Rp2 | Rp21⁄2 | Rp3 | Rp4 |
| Operating medium                             | Compressed air, water, neutral gasses, neutral fluids |       |       |       |     |        |        |     |        |     |     |
|  | Vacuum  |       |       |       |     |        |        |     |        |     |     |
| Nominal operating pressure [bar]             | 63  |       |       |       |     |        |        |     |        |     |     |
| Temperature of medium [°C]                   | -20 +150  |       |       |       |     |        |        |     |        |     |     |
| Corrosion resistance class CRC <sup>1)</sup> | 3   |       |       |       |     |        |        |     |        |     |     |

1) Corrosion resistance class 3 according to Festo standard 940 070

Components requiring higher corrosion resistance. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

| Materials |         |  |
|-----------|---------|--|
| Housing   |         | Stainless steel                                |
| Ball      |         | Stainless steel                                |
| Seals     | Housing | Polytetrafluoroethylene, fibreglass reinforced |
|           | Shaft   | Fluorocarbon rubber                            |

| Torque <sup>1)</sup> [Nm]   |       |       |       |     |      |        |        |      |        |      |      |
|-----------------------------|-------|-------|-------|-----|------|--------|--------|------|--------|------|------|
| Connecting thread           | Rp1⁄4 | Rp3⁄8 | Rp1⁄2 | Rp¾ | Rp1  | Rp11⁄4 | Rp11⁄2 | Rp2  | Rp21⁄2 | Rp3  | Rp4  |
| $\Delta p = 0$ bar          | 5     | 5     | 7     | 9   | 13   | 20     | 28     | 37   | 49     | 54   | 62   |
| $\Delta p = 10 \text{ bar}$ | 5.5   | 5.5   | 7.7   | 9.9 | 14.3 | 22     | 30.8   | 40.7 | 53.9   | 59.4 | 68.2 |
| $\Delta p = pN$             | 7     | 7     | 10    | 13  | 17   | 28     | 43     | 64   | 69     | 78   | 95   |

1) Required torque for the actuation of the ball valve



Technical data – Stainless steel design

1

3

Permissible operating pressure as a function of the temperature of the medium

### **FESTO**



Flow, non-return and regulating valves 5.2



| Connecting thread | B1  | D2   | D3   | D4  | D5  | H1  | H2 | H3 | L1  | L2 | =©1 | =©2 |
|-------------------|-----|------|------|-----|-----|-----|----|----|-----|----|-----|-----|
| D1 <sup>1)</sup>  |     | Ø    | Ø    | Ø   | Ø   |     |    |    |     |    |     |     |
| Rp1⁄4             | 48  | 5.5  | 5.5  | 36  | 42  | 40  | 9  | 7  | 65  | 14 | 19  | 9   |
| Rp3⁄8             | 48  | 5.5  | 5.5  | 36  | 42  | 40  | 9  | 7  | 65  | 14 | 24  | 9   |
| Rp1/2             | 50  | 5.5  | 5.5  | 36  | 42  | 40  | 9  | 7  | 75  | 20 | 29  | 9   |
| Rp3⁄4             | 54  | 5.5  | 5.5  | 36  | 42  | 44  | 9  | 9  | 80  | 19 | 35  | 9   |
| Rp1               | 61  | 5.5  | 6.5  | 42  | 50  | 52  | 10 | 12 | 90  | 21 | 41  | 11  |
| Rp11⁄4            | 72  | 5.5  | 6.5  | 42  | 50  | 58  | 10 | 12 | 110 | 23 | 50  | 11  |
| Rp11⁄2            | 82  | 6.5  | 8.5  | 50  | 70  | 68  | 13 | 16 | 120 | 25 | 58  | 14  |
| Rp2               | 99  | 6.5  | 8.5  | 50  | 70  | 77  | 13 | 16 | 140 | 28 | 73  | 14  |
| Rp21/2            | 126 | 8.5  | 10.5 | 70  | 102 | 98  | 13 | 19 | 185 | 38 | 90  | 17  |
| Rp3               | 186 | 8.5  | 10.5 | 70  | 102 | 110 | 13 | 19 | 205 | 42 | 105 | 17  |
| Rp4               | 224 | 10.5 | 12.5 | 102 | 125 | 138 | 20 | 24 | 240 | 42 | 135 | 22  |

1 Rp1⁄4 ... Rp1

2 Rp1¼ ... Rp1½

3 Rp2 ... Rp2<sup>1</sup>/<sub>2</sub> 4 Rp3..., Rp4

1) Cylindrical barrel with female thread to DIN 2999

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Technical data – Stainless steel design

| Ordering data |                                 |          |                          |
|---------------|---------------------------------|----------|--------------------------|
| Design        | Connecting thread <sup>1)</sup> | Part No. | Туре                     |
|               | Rp1⁄4                           | 534 311  | VAPB-1⁄4-F-63-F0304-CR   |
|               | Rp3⁄8                           | 534 312  | VAPB-3/8-F-63-F0304-CR   |
|               | Rp1/2                           | 534 313  | VAPB-1/2-F-63-F0304-CR   |
|               | Rp3⁄4                           | 534 314  | VAPB-3/4-F-63-F0304-CR   |
|               | Rp1                             | 534 315  | VAPB-1-F-63-F0405-CR     |
|               | Rp11⁄4                          | 534 316  | VAPB-1 1/4-F-63-F0405-CR |
|               | Rp11/2                          | 534 317  | VAPB-1 1/2-F-63-F0507-CR |
|               | Rp2                             | 534 318  | VAPB-2-F-63-F0507-CR     |
|               | Rp21/2                          | 534 319  | VAPB-2 ½-F-63-F0710-CR   |
|               | Rp3                             | 534 320  | VAPB-3-F-63-F0710-CR     |
|               | Rp4                             | 534 321  | VAPB-4-F-63-F1012-CR     |

1) Cylindrical barrel with female thread to DIN 2999