#### FESTO

8.1

- Programmable and configurable pressure switch for simple pressure sensing tasks
- Teach-in function for programming
- Integrated microprocessor
- Operating status indicated by an LED visible from all sides
- Modular concept ensures easy-to-order, customised configurations

Key features at a glance

Function overview





- 1 Yellow LED display, visible from all sides
- 2 Programming pushbutton
- 3 Pneumatic connection
- 4 Clip-in, dovetailing bracket for wall-mounting (included in the scope of delivery)
- 5 Pneumatic connection or blanking plug
- 6 Plug M8x1
- 7 Cable with socket SIM-M8 (must be ordered separately
   → 4 / 8.1-25 or via the
  - modular system → 4 / 8.1-24)
- 8 Free cable end

#### Application example

Separation of parts by checking the applied vacuum



Two pressures must be programmed (taught-in) for this application:

- Teach-in pressure 1: Part gripped
- Teach-in pressure 2: Part not
- gripped

Operating mode 1 of the SDE5 calculates the average of the stored teach-in pressures: If the applied vacuum is below the average, the workpiece is regarded as

gripped and the SDE5 registers it as an acceptable part. If the applied vacuum is above the average, the workpiece is regarded as not fully gripped and is rejected as unacceptable. Other applications:

- Pressure monitoring (pressure present?)
- Regulator monitoring (pressure in desired range?)
- Detection of objects by means of back pressure monitoring

Type code

		SDE5	- D2	]-[	0	- 0	Q6	- P	- M	8	- G5	_	
Туре													
SDE5	Pressure switch												
Pressur	e measuring range												
V1	-1 0 bar												
D2	0 2 bar												
D10	0 10 bar												
Switchi	ng function												
FP	Freely programmable					J							
	Id comparator with fixed hysteresis, 1 teach-in pressure												
0	Normally open contact												
с С	Normally closed contact												
	Id comparator with fixed hysteresis, 2 teach-in pressures												
01	Normally open contact												
C1	Normally closed contact											1	
	ld comparator with variable hysteresis, 2 teach-in pressure	es										1	
02	Normally open contact											1	
C2	Normally closed contact												
Window	comparator with fixed hysteresis, 2 teach-in pressures												
03	Normally open contact												
C3	Normally closed contact												
Pneuma	atic connection												
Push-in	connector at both ends												
Q3	For tubing OD 3 mm												
Q4	For tubing OD 4 mm												
Q6	For tubing OD 6 mm												
Push-in	connector at one end												
Q3E	For tubing OD 3 mm												
Q4E	For tubing OD 4 mm												
Q6E	For tubing OD 6 mm												
Electric	al output												
Р	1 switch output PNP (positive switching)												
Floctric	al connection												
K	2.5 m cable												
N M8	3-pin M8 plug											1	
	ting cable												
	le with straight connection socket												
G G 5	2.5 m long 5 m long												
	le with angled connection socket												
W W5	2.5 m long 5 m long												
	n point 1 permanently set												
X	Permanent factory setting as per customer's requirement required switching pressure [bar]	t,											
Teach-i	n point 2 permanently set												
Y	Permanent factory setting as per customer's requirement	t,											
	required switching pressure [bar]												

#### FESTO

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Data sheet



Voltage 15 ... 30 V DC

- Pressure -1 ... +10 bar
- Temperature range 0 ... 50°C



with plug M8



**FESTO** 

with cable

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General technical data							
Variant	V1	D2	D10				
Pressure measuring range [bar]	-1 0	0 2	0 10				
Mechanical							
Pneumatic connection	Push-in connector at one or both ends, C	QS-3, QS-4 or QS-6					
Method of measurement	Piezoresistive pressure switch						
Measured variable	Relative pressure						
Precision <sup>1)</sup>	±1.5% of the measuring range final value						
Reproducibility of switching point	±0.3% of the measuring range final value	e					
Hysteresis FS	2%						
Temperature coefficient	±0.5% / 10K						
Response time [ms]	4						
Electrical connection	Plug M8x1, 3-pin, or 2.5 m cable						
Type of mounting	With accessories						
Mounting position	Any <sup>2)</sup>						
Electrical							
Operating voltage [V DC]	15 30						
Max. idle current [mA]	20						
Max. output current [mA]	100						
Protection against short circuit	Pulsed						
Protection against polarity reversal	For operating voltage						
Protection against overloading	Yes						
Switching output	PNP						
Switching element function	NO contact or NC contact						
Type of display	Yellow LED, visible from all sides						
CE symbol	89/336/EEC (EMC)						

Difference between the teach-in pressure and the switching pressure
 The collection of condensate in the sensor should be prevented.

Operating and environmental conditions								
Variant		V1	D2	D10				
Operating medium		Filtered compressed air, lubricated or un	Filtered compressed air, lubricated or unlubricated					
Pressure measuring range	[bar]	-1 0	0 2	0 10				
Threshold value setting range		0100%						
Overload pressure	[bar]	5	6	15				
Ambient temperature	[°C]	0 50	0 50	0 50				
Temperature of medium	[°C]	0 50	0 50	0 50				
Corrosion resistance class CRO	_1)	2	2	2				
Protection class to EN 60 529		IP40	IP40	IP40				

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

Data sheet

Weights [g]							
With plug M8, without bracket	19						
With cable, without bracket	47						
Bracket	5.5						



- A Binary output signal
- p Pressure
- SP Switching point
- TP Teach-in pressure
- Hy Hysteresis

#### FESTO

Sensors and monitoring devicesPressure switches

Data sheet



	BN		BN =	Brown
	вк		BK =	Black
	BU	DR → OV	BU =	Blue

Data sheet

## FESTO



Ordering data										
Pressure range	Pneumatic	For tubing OD [mm]								
	connection	3	3 4							
		Part No.	Туре	Part No.	Туре	Part No.	Туре			
-1 0 bar	at one end	527 459	SDE5-V1-O-Q3E-P-M8	527 460	SDE5-V1-O-Q4E-P-M8	527 461	SDE5-V1-O-Q6E-P-M8			
	at both ends	527 456	SDE5-V1-O-Q3-P-M8	527 457	SDE5-V1-O-Q4-P-M8	527 458	SDE5-V1-O-Q6-P-M8			
0 10 bar	at one end	527 465	SDE5-D10-O-Q3E-P-M8	527 466	SDE5-D10-O-Q4E-P-M8	527 467	SDE5-D10-O-Q6E-P-M8			
	at both ends	527 462	SDE5-D10-O-Q3-P-M8	527 463	SDE5-D10-O-Q4-P-M8	527 464	SDE5-D10-O-Q6-P-M8			

- 🗍 - Note

Additional wall brackets can be reordered using the embossed part number.

Ordering data – modules

M Mandatory data								O Options		
Module No.	Sensor function	Pressure range	Switch- ing function	Pneumatic connection	Electrical output	Electrical connection	Connect- ing cable	Teach-in point 1 per- manently set	Teach-in point 2 per- manently set	
529 027	SDE5	V1 D2 D10	FP 0 C 01 C1 02 C2 03 C3	Q3 Q4 Q6 Q3E Q4E Q6E	Ρ	K M8	G W G5 W5	X	Y	
Ordering example 529 027	SDE5	– <b>D10</b>		- Q6	– P -	- <u>M8</u> -	- <b>G</b> 5 -	5,5X -	- 5,5Y	

#### Ordering

Or	Ordering table								
Siz	re	5	Condi- tions	Code	Enter code				
Μ	Module No.	529 027			529 027				
	Sensor function	Pressure switch		SDE5	SDE5				
	Pressure range	Pressure range 0 –1 bar (relative)		-V1					
		Pressure range 0 2 bar (relative)		-D2					
		Pressure range 0 10 bar (relative)		-D10					
	Switching function	Freely programmable, NO contact, NC contact		-FP					
		Threshold value with fixed hysteresis, 1 teach-in point, NO contact		-0					
		Threshold value with fixed hysteresis, 1 teach-in point, NC contact		-C					
		Threshold value with fixed hysteresis, 2 teach-in points, NO contact		-01					
		Threshold value with fixed hysteresis, 2 teach-in points, NC contact		-C1					
		Threshold value with variable hysteresis, NO contact		-02					
		Threshold value with variable hysteresis, NC contact		-C2					
		Window comparator with fixed hysteresis, NO contact		-03					
		Window comparator with fixed hysteresis, NC contact		-C3					
	Pneumatic connection	QS3 connection at both ends		-Q3					
		QS4 connection at both ends		-Q4					
		QS6 connection at both ends		-Q6					
		QS3 connection at one end		-Q3E					
		QS4 connection at one end		-Q4E					
		QS6 connection at one end		-Q6E					
	Electrical output	1 switch output PNP		-P	- P				
	Electrical connection	Cable 2.5 m		-K					
		M8 plug, 3-pin		-M8					
0	Connecting cable (accessory)	2.5 m SIM cable with straight connection socket	1	-G					
		2.5 m SIM cable with angled connection socket	1	-W					
		5.0 m SIM cable with straight connection socket	1	-G5					
		5.0 m SIM cable with angled connection socket	1	-W5					
	Teach-in point 1 permanently set [bar]	0 10 (required switching pressure)	2	X					
	Teach-in point 2 permanently set [bar]	0 10 (required switching pressure)	23	Y					

**1 G, W, G5, W5** Only in combination with M8 **2 X, Y** 

Not in combination with FP, 01, C1 3 Y Must be evaluated if 02, C2, 03, C3, and X or Y was selected Only one decimal place permissible in combination with D10

Not in combination with O, C

8.1

Accessories

Socket with cable SIM-M8-3GD-...-PU

Socket with cable

SIM-M8-3WD-...-PU



SIM-M82,5-PU         SIM-M85-PU         SIM-M810-PU           Cable length         [m]         2.5         5         10           Cable diameter         [mm]         4.5             Constructional design         3x0.25 mm²              Cable ends         Open end               Current-carrying capacity         [A]         2.8 A	Technical data						
Cable diameter[mm]4.5Constructional design3x0.25 mm²Cable endsOpen endCurrent-carrying capacity[A]2.8 AOperating voltage45 V AC / 70 V DCProtection class to EN 60 529IP 67Ambient temperatureFixed cable installation[°C]-40 70Flexible cable installation[°C]-5 70MaterialsHousingPUR			SIM-M82,5-PU	SIM-M85-PU	SIM-M810-PU		
Constructional design       3x0.25 mm²         Cable ends       Open end         Current-carrying capacity       [A]       2.8 A         Operating voltage       45 V AC / 70 V DC         Protection class to EN 60 529       IP 67         Ambient temperature       Fixed cable installation         Fixed cable installation       [°C]       -40 70         Flexible cable installation       [°C]       -5 70         Materials       Housing       PUR	Cable length	[m]	2.5	5	10		
Cable ends     Open end       Current-carrying capacity     [A]     2.8 A       Operating voltage     45 V AC / 70 V DC       Protection class to EN 60 529     IP 67       Ambient temperature     IP 67       Fixed cable installation     [°C]     -40 70       Flexible cable installation     [°C]     -5 70       Materials     Housing     PUR	Cable diameter	[mm]	4.5				
Current-carrying capacity       [A]       2.8 A         Operating voltage       45 V AC / 70 V DC         Protection class to EN 60 529       IP 67         Ambient temperature         Fixed cable installation       [°C]       -40 70         Flexible cable installation       [°C]       -5 70         Materials         Housing       PUR	Constructional design		3x0.25 mm <sup>2</sup>				
Operating voltage     45 V AC / 70 V DC       Protection class to EN 60 529     IP 67       Ambient temperature     IP 67       Fixed cable installation     [°C]       -40 70       Flexible cable installation     [°C]       -5 70       Materials       Housing     PUR	Cable ends		Open end				
Protection class to EN 60 529 IP 67 Ambient temperature Fixed cable installation [°C] -40 70 Flexible cable installation [°C] -5 70 Materials Housing PUR	Current-carrying capacity	[A]	2.8 A				
Ambient temperature       Fixed cable installation     [°C]     -40 70       Flexible cable installation     [°C]     -5 70       Materials       Housing     PUR	Operating voltage		45 V AC / 70 V DC				
Fixed cable installation     [°C]     -40 70       Flexible cable installation     [°C]     -5 70       Materials	Protection class to EN 60 529		IP 67				
Fixed cable installation     [°C]     -40 70       Flexible cable installation     [°C]     -5 70       Materials							
Flexible cable installation     [°C]     -5 70       Materials	Ambient temperature						
Materials Housing PUR	Fixed cable installation	[°C]	-40 70				
Housing PUR	Flexible cable installation	[°C]	-5 70				
Housing PUR							
	Materials						
Cable sheath PUR	Housing		PUR				
	Cable sheath		PUR				

Ordering data					
Plug outlet		Straight		Angled	
		Part No.	Туре	Part No.	Туре
Cable length	2.5 m	159 420	SIM-M8-3GD-2,5-PU	159 422	SIM-M8-3WD-2,5-PU
	5 m	159 421	SIM-M8-3GD-5-PU	159 423	SIM-M8-3WD-5-PU
	10 m	192 964	SIM-M8-3GD-10-PU	192 965	SIM-M8-3WD-10-PU

- 📲 - Note

Further cables with socket  $\rightarrow$  4 / 8.3-2

Core Range