

- Directly actuated valves
- Miniaturised design
- Flexible construction of valve manifolds
- Rapid response times of 4 ms
- Short cycle times
- Accurate cycle times

The full range for ultrafast fields of application

FESTO

Extremely miniaturized

The new miniaturized generation of poppet valves: You can choose between flow rates of 14 l/min on the 2/2-way versions or 10 l/min on the 3/2-way version. Either as individual sub-base valve or preassembled on the PR manifold. Incidentally: if used on the PR manifold, it is possible to implement an extremely high packing density.

Fast and virtually predestined for more stringent demands: The big brother MH2 with a flow rate up to 100 l/min.

Extremely versatile and fast

All new miniature valves can be interlinked by pneumatic multi-pin and electrical multi-pin. Even the electrical terminals offer selection options between horizontal, top and bottom. One other interesting variant is mounting on an electronic printed circuit board including connection. Everything tested and assembled in advance for Festo plug and work. And if the system is to run as fast as possible – no problem: the switching times of the miniature valves are around 4 ms.

Extreme partnership

Festo offers a broad product range of drives, rodless drives, miniature slides, rotary actuators and accessories under the generic term "compact". Optimally intermatched and aimed at manufacturing sectors which produce and process very small products. Everything incorporating the proverbial Festo quality and with all added values offered by a company operating worldwide.

FESTO

Miniature

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Miniature valves not only for the electronics industry ...

...but also for the light assembly industry, medical engineering, semiconductor industry and process industry. Wherever extremely compact and ultrafast switching valves are needed. No speed needs are left to be desired with switching times of approx. 4 ms. Vacuum functions can be also implemented in an extremely easy manner. 100% duty and even threeshift operation guarantee maximum economy.

With flow rates of 10 and 14 l/min on the miniature valves, there is still adequate volume available for piloting process valves. And there is also adequate flow rate for the broad range of compact cylinders, rotary actuators and slides from Festo.

Up to 100 l/min if demands are high: MH2.







Solenoid valves MH1, miniature Product range overview

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Function	Symbol	Version	Response time [ms]	Voltage [V DC]		→ Page					
			4	5	12	24					
2/2-way valve	Standard nomin	ard nominal flow rate 14 l/min									
		Semi in-line valve					2 / 3.1-6				
		Sub-base valve	•	•	•	•	2 / 3.1-17				
3/2-way valve ¹⁾	Standard nomin	al flow rate 10 l/m	in			•	•				
		Semi in-line valve	•	•			2 / 3.1-6				
		Sub-base valve				•	2 / 3.1-17				

1) Can be used as a 2/2 way valve by sealing connection 1 or 3

Mounting options			
Mechanical connection		Semi in-line valve	Sub-base valve
Electrical connection			
Plug connection at rear (HC)			
	Individual sub-base	•	•
	Manifold mounting	•	•
	-		
Plug connection on top (TC)			
	Individual sub-base	•	•
	Manifold mounting	•	•
-			•
Plug connection underneath	(PI)		
	Individual sub-base	-	
	with plug base	-	-
	Manifold mounting	-	-
	with plug bases	-	_
	Manifold mounting with plug bases	-	
	and electrical multi-pin connection	-	-
	Manifold mounting on PCB	-	
	with soldering bases	-	-
	Manifold mounting on PCB		
	with soldering bases and pneumatic	-	•
	multiple connector plate		

Type code

		MH	Р	1] -	М	4	Н]- [3/2]- [0]-[M3]-[HC	
Valve fa	mily																
MH	Miniature and fast-switching valves																
Design																	
Р	Semi in-line valve			-													
А	Sub-base valve																
Size																	
1	Flow rates 10 14 l/min				_1												
Drive fu	nction																
М	Solenoid, switching]										
	•																
Operati	ng voltage																
4	5 V DC							-									
5	12 V DC																
1	24 V DC																
Manual	override																
Н	Resetting								_1								
Valve fu											l						
2/2	2/2-way valve																
3/2	3/2-way valve																
Normal	position																
G	Closed												1				
0	Open																
-			1														
	tic connection																
0.6	Nominal size 0.65 mm																
0.9	Nominal size 0.9 mm																
M3	Thread M3																
Electrica	al connection																
HC	Plug connection at rear																
	for plug socket KMH																

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Additional variants and accessories can be configured and ordered through the MH1 modular product system \rightarrow from 2 / 3.1-28

Plug connection on top for plug socket KMH

Plug connection underneath for plug-in connection

Solenoid valves MHP1, miniature Peripherals overview – Semi in-line valve



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Accessories		
	→ Page	→ Page
1 Semi in-line valve MHP1HC	2/3.1-8	6Inscription label MH-BZ-80X2 / 3.1-38
2 Semi in-line valve MHP1TC	2 / 3.1-8	7 Push-in fittings QS/QSM Volume 3
3 Individual sub-base MHP1-AS-3-M3	2 / 3.1-11	8 Silencer UC Volume 3
4 Manifold block MHP1-PR3	2 / 3.1-11	9 Blanking plate MHAP1-BP-3 for sealing vacant 2 / 3.1-38
		positions
5 Plug socket with cable KMH	2 / 3.1-38	10 Blanking plug B 2 / 3.1-38

Solenoid valves MHP1, miniature Peripherals overview – Semi in-line valve



essories					
	→ Page				→ Page
Semi in-line valve MHP1PI	2/3.1-8		6 Pl	lug base MHAP-PI	2 / 3.1-38
Individual sub-base MHP1-AS-3-M3-PI	2/3.1-11		7 Sc	oldering base PCBC-A	2 / 3.1-38
Manifold block MHP1-PR3-PI	2/3.1-11		8 In	ascription label MH-BZ-80x	2/3.1-38
with plug bases			9 Pi	ush-in fittings QS/QSM	Volume 3
Manifold block MHP1-PR3-PI-D	2/3.1-13		10 Si	ilencer UC	Volume 3
with plug bases and electrical multi-pin connection			11 B	lanking plate MHAP1-BP-3-PI for sealing vacant	2 / 3.1-38
			р	ositions	
Manifold block MHP1-PR 3-PI-PCB	2/3.1-14	1	12 Pi	rinted circuit board (user-specific)	2/3.1-14
for mounting on PCB			13 B	lanking plug B	2 / 3.1-38

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2004/10 - Subject to change - Products 2004/2005

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Solenoid valves MHP1, miniature Technical data – Semi in-line valve





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General technical data

General technica	al data						
Valve function			2/2, single solenoid	3/2, single solenoid			
Constructional d	esign		Poppet disc seat				
Sealing principle	<u>ç</u>		Soft	Soft			
Actuation type			Electrical				
Type of reset			Mechanical springs				
Type of pilot cont	trol		Direct				
Direction of flow			Non-reversible				
Exhaust function			Without flow control				
Manual override			Resetting				
Type of mounting	,		Via through-holes				
Mounting position	on		Any				
Nominal size		[mm]	0.9	0.65			
Standard nomina	al flow rate	[l/min]	14 (2 bar 0 bar)	10			
Grid dimension		[mm]	10	10			
Pneumatic	Individual sub-base	1,33	M3	M3			
connection		2	-	M3			
		3,11	M3	M3			
	Manifold mounting	1,33	M7	M7			
		2	-	M3			
		3,11	M7	M7			
Product weight		[g]	50	50			

Operating and environmental conditions

Operating and enviro	onmental conditions				
Valve function			2/2, single solenoid	3/2, single solenoid	
Operating medium			Filtered compressed air, lubricated or	Filtered compressed air, lubricated or	
			unlubricated,	unlubricated,	
			grade of filtration 40µ	grade of filtration 40µ	
			Vacuum		
Operating pressure	Normally closed	[bar]	-0.9 +2	0 8 ¹⁾	
range	Normally open	[bar]	-	0 6 ¹⁾	
Ambient	Individual mounting	[°C]	-5 +50	·	
temperature	Manifold mounting	[°C]	-5 +40		
Temperature of	Individual mounting	[°C]	-5 +50		
medium	Manifold mounting	[°C]	-5 +40		
Corrosion resistance class CRC ²⁾			1		

1) Vacuum operation possible with special connection method 2) Corrosion resistance class 1 according to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Solenoid valves MHP1, miniature Technical data – Semi in-line valve

Electrical data			
Valve function		2/2, single solenoid	3/2, single solenoid
Operating voltage	[V DC]	5 ±10%, 12 ±10% or 24 ±10%	
Type of connection		Plug connection	
Power consumption	[W]	1	
Protection class to EN 60 529			
with plug socket KMH		IP40	
with plug base MHAP-PI		IP40	
with soldering base PCBC-A		IP40	
with Sub-D connector plug		IP40	

Response times and switching frequencies							
Valve function		2/2, single solenoid	3/2, single solenoid				
Response time on/off	[ms]	4/5	4/4				
Switching frequency	[Hz]	20	·				

Materials



1	Housing	Die-cast zinc
2	Sub-base	Aluminium
3	Plug base	Polyamide
4	Coil housing	Polyamide
I	Seals	Nitrile rubber,
		hydrogenated nitrile rubber
	Note on material	Free of copper, PTFE and silicone

Technical data – Semi in-line valve



Solenoid valves MHP1, miniature Technical data – Semi in-line valve

Dimensions – 2/2-way valve Download CAD data → www.festo.com/en/engineering Individual sub-base 31 З 4 2 39.6 н M-5 19.3 14 1 15.1±0.1 29.3 28 31.2 9.8 1 Plug base MHAP-PI 2 Push-in fitting QSM-... 8.4 3 Plug connection on top 4 Plug connection at rear 14.9 5 Plug connection underneath Manifold mounting 31



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1	Plug base MHAP-PI
2	Blanking plate MHAP1
3	Push-in fitting QSM
4	Plug connection on top
5	Plug connection at rear

6 Plug connection underneath

Number of valves n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Number of	L1	L2	L3
valves n	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Number of	L1	L2	L3
valves n	±0.15	±0.1	
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

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Application-optimised directional control valves Miniature 3.1

Technical data – Semi in-line valve

Dimensions - 3/2-way valve Download CAD data → www.festo.com/en/engineering Individual sub-base 31 4 3 2 39.6 1 MЗ 4 5 8.4 ±0.1 Ľ 19.3 14. 29.3 6.7 +0.1 28 31.2 9.8 1 Plug base MHAP-PI 2 Push-in fitting QSM-... 8.4 3 Plug connection on top 2.5 4 Plug connection at rear 14.9 5 Plug connection underneath Manifold mounting 31 1 6 15.3 =0.2 13.5 m m 44.9 Π 44.6 31.8 2.8 øЗ 24.5 28 <u>6,3 ±0.1</u> L2 8.8 ±0.15 4 2 1 Plug base MHAP-PI đ 2 Blanking plate MHAP1 3 3 Push-in fitting QSM-... 4 Silencer 10 5 Plug connection on top 4 (n-1) x10=L3 12.5 6 Plug connection at rear L1 7 Plug connection underneath

Number of	L1	L2	L3
valves n	±0.15	±0.1	
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Number of	L1	L2	L3
valves n	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Number of	L1	L2	L3
valves n	±0.15	±0.1	
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

Technical data – Semi in-line valve



Number of	L1	L2	L3	Number of	L1	L2	L3	Number of	L1	L2	L3
valves n	±0.15	±0.1		valves n	±0.15	±0.1		valves n	±0.15	±0.1	
2	70	63	10	10	172	165	90	18	252	245	170
4	90	83	30	12	192	185	110	20	272	265	190
6	110	103	50	14	212	205	130	22	292	285	210
8	130	123	70	16	232	225	150				
0	130	123	70	10	232	225	150				

Electrical multi-pin connection - Plug directions



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Technical data – Semi in-line valve



Products 2004/2005 – Subject to change – 2004/10

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48.6

68.6

88.6

108.6

Solenoid valves MHP1, miniature Technical data – Semi in-line valve

Ordering data - Product-specific accessories

Ordering data – 2/2-way valve	s	
Electrical connection	Operating voltage	Normally closed
		Part No. Type
M3 connecting thread		
Plug connection at rear	5 V DC	197 045 MHP1-M4H-2/2G-M3-HC
	12 V DC	197 046 MHP1-M5H-2/2G-M3-HC
	24 V DC	197 047 MHP1-M1H-2/2G-M3-HC
Plug connection on top	5 V DC	197 048 MHP1-M4H-2/2G-M3-TC
	12 V DC	197 049 MHP1-M5H-2/2G-M3-TC
	24 V DC	197 050 MHP1-M1H-2/2G-M3-TC
Plug connection underneath	5 V DC	197 051 MHP1-M4H-2/2G-M3-PI
	12 V DC	197 052 MHP1-M5H-2/2G-M3-PI
	24 V DC	197 053 MHP1-M1H-2/2G-M3-PI

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Designation		Part No.	Туре
Valves with plug connection	n at rear or on top		
Individual sub-base		197 188	MHP1-AS-2-M3
Manifold block for	2 valves	197 196	MHP1-P2-2
	4 valves	197 197	MHP1-P4-2
	6 valves	197 198	MHP1-P6-2
	8 valves	197 200	MHP1-P8-2
	10 valves	197 201	MHP1-P10-2
		•	
Valves with plug connection	n underneath		
Valves with plug connection Individual sub-base	n underneath	197 190	MHP1-AS-2-M3-PI
1 8	n underneath 2 valves	197 190 197 217	MHP1-AS-2-M3-PI MHP1-P2-2-PI
Individual sub-base			
Individual sub-base Manifold block	2 valves	197 217	MHP1-P2-2-PI
Individual sub-base Manifold block	2 valves 4 valves	197 217 197 218	MHP1-P2-2-PI MHP1-P4-2-PI

Note -

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Type 2/2NC and type 3/2NO valves must not be mixed on a manifold block.

--Note

Manifold blocks (with and without working ports) with an uneven number of valves and for 11 ... 22 valves as well as further variants can be configured and ordered using the MH1 modular product system → from 2 / 3.1-28.

Solenoid valves MHP1, miniature Technical data – Semi in-line valve

Ordering data – 3/2	-way valves				
Electrical	Operating	Normally cl	osed	Normally o	pen
connection	voltage	Part No.	Туре	Part No.	Туре
M3 connecting threa	nd				
Plug connection at	5 V DC	197 009	MHP1-M4H-3/2G-M3-HC	197 027	MHP1-M4H-3/20-M3-HC
rear	12 V DC	197 010	MHP1-M5H-3/2G-M3-HC	197 028	MHP1-M5H-3/20-M3-HC
	24 V DC	197 011	MHP1-M1H-3/2G-M3-HC	197 029	MHP1-M1H-3/20-M3-HC
Plug connection	5 V DC	197 012	MHP1-M4H-3/2G-M3-TC	197 030	MHP1-M4H-3/20-M3-TC
on top	12 V DC	197 013	MHP1-M5H-3/2G-M3-TC	197 031	MHP1-M5H-3/20-M3-TC
	24 V DC	197 014	MHP1-M1H-3/2G-M3-TC	197 032	MHP1-M1H-3/20-M3-TC
Plug connection	5 V DC	197 015	MHP1-M4H-3/2G-M3-PI	197 033	MHP1-M4H-3/2O-M3-PI
underneath	12 V DC	197 016	MHP1-M5H-3/2G-M3-PI	197 034	MHP1-M5H-3/2O-M3-PI
	24 V DC	197 017	MHP1-M1H-3/2G-M3-PI	197 035	MHP1-M1H-3/20-M3-PI

-Note

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Type 3/2NC and type 3/2NO valves must not be mixed on a manifold block.

Designation		Part No.	Туре
Valves with plug connection at re	ear or on ton		M.
Individual sub-base		197 184	MHP1-AS-3-M3
Manifold block for	2 valves	197 194	MHP1-PR2-3
	4 valves	197 192	MHP1-PR4-3
	6 valves	197 192	MHP1-PR6-3
	8 valves	197 199	MHP1-PR8-3
	10 valves	197 194	MHP1-PR10-3
	10 valves	197 199	WIIF 1-F K10-5
Valves with plug connection und	orpoeth		
Individual sub-base	emeatin	197 186	MHP1-AS-3-M3-PI
Manifold block	2 valves	197 212	MHP1-PR2-3-PI
with plug bases for	4 valves	197 212	MHP1-PR4-3-PI
with plug bases for			MHP1-PR6-3-PI
	6 valves	197 214	
	8 valves	197 215	MHP1-PR8-3-PI
	10 valves	197 216	MHP1-PR10-3-PI
Manifold block	4 valves	197 233	MHP1-PR4-3-PI-D9
with plug bases and electrical	6 valves	197 234	MHP1-PR6-3-PI-D9
multi-pin connection for	8 valves	197 235	MHP1-PR8-3-PI-D9
	10 valves	197 236	MHP1-PR10-3-PI-D25
Manifold block	2 valves	197 242	MHP1-PR2-3-PI-PCB
for mounting on PCB for	4 valves	197 243	MHP1-PR4-3-PI-PCB
	6 valves	197 244	MHP1-PR6-3-PI-PCB
	8 valves	197 245	MHP1-PR8-3-PI-PCB
	10 valves	197 246	MHP1-PR10-3-PI-PCB

- Note

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Manifold blocks (with and without working ports) with an uneven number of valves and for 11 ... 22 valves as well as further variants can be configured and ordered using the MH1 modular product system → from 2 / 3.1-28.



Solenoid valves MHA1, miniature Peripherals overview – Sub-base valve



Accessories		
	→ Page	→ Page
1 Sub-base valve MHA1HC	2/3.1-19	6Inscription label MH-BZ-80X2 / 3.1-38
2 Sub-base valve MHA1TC	2/3.1-19	7 Push-in fittings QS/QSM Volume 3
3 Individual sub-base MHA1-AS-3-M3	2/3.1-22	8 Silencer UC Volume 3
4 Manifold block MHA1-PR3	2/3.1-22	9Blanking plate MHAP1-BP-3 for sealing vacant2 / 3.1-38
		positions
5 Plug socket with cable KMH	2/3.1-38	10 Blanking plug B 2 / 3.1-38

Solenoid valves MHA1, miniature Peripherals overview – Sub-base valve



Accessories			
	→ Page		→ Page
1 Sub-base valve MHA1PI	2/3.1-19	8 Soldering base PCBC-A	2/3.1-38
2 Individual sub-base MHA1-AS-3-M3-PI	2/3.1-22	9 Inscription label MH-BZ-80X	2/3.1-38
with plug base			
3 Manifold block MHA1-PR 3-M3-PI	2/3.1-22	10 Push-in fittings QS	Volume 3
with plug bases			
4 Manifold block MHA1-PR3-M3-PI-D	2/3.1-24	11 Silencer UC	Volume 3
with plug bases and electrical multi-pin connection			
5 Manifold block MHA1-PR3-M3-PI-PCB	2/3.1-25	12 Blanking plate MHAP1 for sealing vacant positions	2/3.1-38
for mounting on PCB			
6 Manifold block MHA1-PR3-M3-PI-PCBM	2/3.1-25	13 Blanking plug B	2/3.1-38
for mounting on PCB			
with pneumatic multiple connector plate			
7 Plug base MHAP-PI	2/3.1-38	14 Printed circuit board (user-specific)	2/3.1-25

Technical data – Sub-base valve





General technica	al data					
Valve function 2			2/2, single solenoid	3/2, single solenoid		
Constructional d	esign		Poppet disc seat	Poppet disc seat		
Sealing principle	2		Soft			
Actuation type			Electrical			
Type of reset			Mechanical springs			
Type of pilot cont	trol		Direct			
Direction of flow			Non-reversible			
Exhaust function	1		Without flow control			
Manual override			Resetting			
Type of mounting			Via through-holes			
Mounting position	on		Any			
Nominal size		[mm]	0.9	0.65		
Standard nomina	al flow rate	[l/min]	14 (2 bar	10		
Grid dimension		[mm]	10	10		
Pneumatic	Individual sub-base	1,33	M3	M3		
connection		2	-	M3		
		3,11	M3	M3		
	Manifold mounting	1,33	M7	M7		
		2	-	M3		
		3, 11	M7	M7		
Product weight		[g]	50	50		

Operating and environmental conditions

operating and enviro	millental conditions				
Valve function			2/2, single solenoid 3/2, single solenoid		
Operating medium			Filtered compressed air, lubricated or	Filtered compressed air, lubricated or	
			unlubricated,	unlubricated,	
			grade of filtration 40µ	grade of filtration 40µ	
			Vacuum		
Operating pressure	Normally closed	[bar]	-0.9 +2	0 8 ¹⁾	
range	Normally open	[bar]	-	0 6 ¹⁾	
Ambient	Individual mounting	[°C]	-5 +50	·	
temperature	Manifold mounting	[°C]	-5 +40		
Temperature of	Individual mounting	[°C]	-5 +50		
medium	Manifold mounting	[°C]	-5 +40		
Corrosion resistance class CRC ²⁾			1		

Vacuum operation possible with special connection method
 Corrosion resistance class 1 according to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

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Solenoid valves MHA1, miniature Technical data – Sub-base valve

Electrical data			
Valve function		2/2, single solenoid	3/2, single solenoid
Operating voltage	[V DC]	5 ±10%, 12 ±10% or 24 ±10%	
Type of connection		Plug connection	
Power consumption	[W]	1	
Protection class to EN 60 529			
With plug socket KMH		IP40	
With plug base MHAP-PI		IP40	
With soldering base PCBC-A		IP40	
With Sub-D connector plug		IP40	

Response times and switching frequencies								
Valve function		2/2, single solenoid	3/2, single solenoid					
Response time on/off	[ms]	4/5	4/4					
Switching frequency	[Hz]	20						

Materials

Application-optimised directional control valves Miniature

3.1



1	Housing	Die-cast zinc
2	Sub-base	Aluminium
3	Plug base	Polyamide
4	Coil housing	Polyamide
-	Seals	Nitrile rubber,
		hydrogenated nitrile rubber
	Note on material	Free of copper, PTFE and silicone

Technical data – Sub-base valve



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9.8

Technical data – Sub-base valve

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Download CAD data → www.festo.com/en/engineering

1 Plug base MHAP-PI

2 Push-in fitting QSM-...

3 Plug connection on top

4 Plug connection at rear

5 Plug connection underneath





L1

13.5

4

15.1 ±0.

- 3

2



- 2 Blanking plate MHAP1
- 3 Push-in fitting QSM-...
- 4 Plug connection on top
- 5 Plug connection at rear

6	Plug connection underneath
---	----------------------------

Number of	L1	L2	L3	Number of	L1	L2	L3	Number of	L1	L2	L3
valves n	±0.15	±0.1		valves n	±0.15	±0.1		valves n	±0.15	±0.1	
2	35	27	10	9	105	97	80	16	175	167	150
3	45	37	20	10	115	107	90	17	185	177	160
4	55	47	30	11	125	117	100	18	195	187	170
5	65	57	40	12	135	127	110	19	205	197	180
6	75	67	50	13	145	137	120	20	215	207	190
7	85	77	60	14	155	147	130	21	225	217	200
8	95	87	70	15	165	157	140	22	235	227	210

Technical data - Sub-base valve





1	Plug base MHAP-PI
2	Blanking plate MHAP

- 3 Push-in fitting QSM-...
- 4 Silencer
- 5 Plug connection on top6 Plug connection at rear
- 6 Plug connection at rear7 Plug connection underneath

Number of L1 L2 L3 ±0.15 ±0.1 27 35 10 45 20 37 55 47 30 65 57 40 75 67 50

60

70

Number of valves n	L1 ±0.15	L2 ±0.1	L3
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Number of valves n	L1 ±0.15	L2 ±0.1	L3
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

3.1

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2004/10 - Subject to change - Products 2004/2005

85

95

77

87

Number of

valves n

2

3

4

5

6

7

8

Technical data – Sub-base valve

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Number of valves n	L1 ±0.15	L2 ±0.1	L3
			10
2	70	63	10
4	90	83	30
6	110	103	50
8	130	123	70

Number of valves n	L1 ±0.15	L2 ±0.1	L3
10	172	165	90
12	192	185	110
14	212	205	130
16	232	225	150

Number of	L1	L2	L3
valves n	±0.15	±0.1	
18	252	245	170
20	272	265	190
22	292	285	210

Electrical multi-pin connection – Plug directions

to pneumatic side 11.6<u>5</u> 31.75



11.3

to top (standard)

Technical data - Sub-base valve



3.1

FESTO

98

122

90

117

106.7

128

131

135

10

Technical data – Sub-base valve

Dimensions Port pattern on PCB



Ordering data – 2/2-way valves			
Electrical connection	Operating voltage	Normally close	sed
		Part No.	Гуре
M3 connecting thread			
Plug connection at rear	5 V DC	197 036 l	MHA1-M4H-2/2G-0,9-HC
	12 V DC	197 037 l	MHA1-M5H-2/2G-0,9-HC
	24 V DC	197 038 I	MHA1-M1H-2/2G-0,9-HC
Plug connection on top	5 V DC	197 039 l	MHA1-M4H-2/2G-0,9-TC
	12 V DC	197 040 l	MHA1-M5H-2/2G-0,9-TC
	24 V DC	197 041 I	MHA1-M1H-2/2G-0,9-TC
Plug connection underneath	5 V DC	197 042 I	MHA1-M4H-2/2G-0,9-PI
	12 V DC	197 043 I	MHA1-M5H-2/2G-0,9-PI
	24 V DC	197 044 I	MHA1-M1H-2/2G-0,9-PI

- Note

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- Note

The printed circuit board is not

included in the scope of delivery.

Type 3/2NC and type 3/2NO valves must not be mixed on a manifold block.

Ordering data – Product-sp	ecific accessories		
Designation		Part No.	Туре
Valves with plug connection	at rear or on top		
Individual sub-base		197 187	MHA1-AS-2-M3
Manifold block for	2 valves	197 207	MHA1-P2-2-M3
	4 valves	197 208	MHA1-P4-2-M3
	6 valves	197 209	MHA1-P6-2-M3
	8 valves	197 210	MHA1-P8-2-M3
	10 valves	197 211	MHA1-P10-2-M3
		·	
Valves with plug connection	underneath		
Individual sub-base		197 189	MHA1-AS-2-M3-PI
Manifold block	2 valves	197 227	MHA1-P2-2-M3-PI
with plug bases for	4 valves	197 228	MHA1-P4-2-M3-PI
	6 valves	197 229	MHA1-P6-2-M3-PI
	8 valves	197 230	MHA1-P8-2-M3-PI
	10 valves	197 231	MHA1-P10-2-M3-PI

- 🗍 - Note

Manifold blocks (with and without working ports) with an uneven number of valves and for 11 ... 22 valves as well as further variants can be configured and ordered using the MH1 modular product system → from 2 / 3.1-28.

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3.1

Application-optimised directional control valves Miniature

Solenoid valves MHA1, miniature Technical data – Sub-base valve

Ordering data – 3/2	2-way valves					
Electrical	Operating	Normally c	losed	Normally open		
connection	voltage	Part No.	Туре	Part No.	Туре	
M3 connecting threa	ad					
Plug connection	5 V DC	197 000	MHA1-M4H-3/2G-0,6-HC	197 018	MHA1-M4H-3/20-0,6-HC	
at rear	12 V DC	197 001	MHA1-M5H-3/2G-0,6-HC	197 019	MHA1-M5H-3/20-0,6-HC	
	24 V DC	197 002	MHA1-M1H-3/2G-0,6-HC	197 020	MHA1-M1H-3/20-0,6-HC	
Plug connection	5 V DC	197 003	MHA1-M4H-3/2G-0,6-TC	197 021	MHA1-M4H-3/20-0,6-TC	
on top	12 V DC	197 004	MHA1-M5H-3/2G-0,6-TC	197 022	MHA1-M5H-3/20-0,6-TC	
	24 V DC	197 005	MHA1-M1H-3/2G-0,6-TC	197 023	MHA1-M1H-3/20-0,6-TC	
Plug connection	5 V DC	197 006	MHA1-M4H-3/2G-0,6-PI	197 024	MHA1-M4H-3/20-0,6-PI	
underneath	12 V DC	197 007	MHA1-M5H-3/2G-0,6-PI	197 025	MHA1-M5H-3/20-0,6-PI	
	24 V DC	197 008	MHA1-M1H-3/2G-0,6-PI	197 026	MHA1-M1H-3/20-0,6-PI	

FESTO

- Note	
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Type 3/2NC and type 3/2NO valves must not be mixed on a manifold block.

Ordering data - Product-specifi	ic accessories		
Designation		Part No.	Туре
Valves with plug connection at r	ear or on top		
Individual sub-base		197 183	MHA1-AS-3-M3
Manifold block for	2 valves	197 202	MHA1-PR2-3-M3
	4 valves	197 203	MHA1-PR4-3-M3
	6 valves	197 204	MHA1-PR6-3-M3
	8 valves	197 205	MHA1-PR8-3-M3
	10 valves	197 206	MHA1-PR10-3-M3
Valves with plug connection und	lerneath		
Individual sub-base		197 185	MHA1-AS-3-M3-PI
Manifold block	2 valves	197 222	MHA1-PR2-3-M3-PI
with plug bases for	4 valves	197 223	MHA1-PR4-3-M3-PI
	6 valves	197 224	MHA1-PR6-3-M3-PI
	8 valves	197 225	MHA1-PR8-3-M3-PI
	10 valves	197 226	MHA1-PR10-3-M3-PI
Manifold block	4 valves	197 238	MHA1-PR4-3-M3-PI-D9
with plug bases and electrical	6 valves	197 239	MHA1-PR6-3-M3-PI-D9
multi-pin connection for	8 valves	197 240	MHA1-PR8-3-M3-PI-D9
	10 valves	197 241	MHA1-PR10-3-M3-PI-D25
Manifold block	2 valves	197 247	MHA1-PR2-3-M3-PI-PCB
for mounting on PCB for	4 valves	197 248	MHA1-PR4-3-M3-PI-PCB
	6 valves	197 249	MHA1-PR6-3-M3-PI-PCB
	8 valves	197 250	MHA1-PR8-3-M3-PI-PCB
	10 valves	197 251	MHA1-PR10-3-M3-PI-PCB
Manifold block	4 valves	197 253	MHA1-PR4-3-PI-PCBM
for mounting on PCB with	6 valves	197 254	MHA1-PR6-3-PI-PCBM
pneumatic multiple connector	8 valves	197 255	MHA1-PR8-3-PI-PCBM
plate for	10 valves	197 256	MHA1-PR10-3-PI-PCBM

Note -

Manifold blocks (with and without working ports) with an uneven number of valves and for 11 ... 22 valves as well as further variants can be configured and ordered using the MH1 modular product system → from 2 / 3.1-28.

Solenoid valves MH1, miniature, individual sub-base Ordering data – Modular products

Module No.	Valve family	Design	Operating voltage	Valve function	Plug-in direction on valve	Number of valve positions	Link t	уре
197 334	MH1	P A	5VDC 12VDC 24VDC	D C N	TC HC	1V	PS	
Ordering example 197 334	MH1	- P	_ 12VDC		- <u>TC</u> -	1V	– PS	
dering table re		1				Condi- tions	Code	Enter code
		197 334						
Module No.		177 334						
Module No. Valve family		Miniature valve	size 1				MH1	MH1
		Miniature valve Semi in-line valv					-P	MH1 - P
Valve family Design		Miniature valve Semi in-line valve Sub-base valve					-P -A	_
Valve family Design Operating volt		Miniature valve Semi in-line valve Sub-base valve 5, 12, 24	ve				-P -A VDC	_
Valve family Design		Miniature valve Semi in-line valv Sub-base valve 5, 12, 24 2/2-way valve, n	normally closed				-P -A VDC -D	_
Design Operating volt		Miniature valve Semi in-line valve Sub-base valve 5, 12, 24	normally closed				-P -A VDC	_

Plug connection at rear for connecting cable with socket IP40 (KMH-1)

	Number of valve positions	1
¥	Link type	Individual sub-base

Transfer order code] – [- 1V 197 334 MH1 – P -_ – PS

-HC -1V

-PS

-1V

-PS

Solenoid valves MH1, miniature, individual sub-base Ordering data – Modular products

Connecting cable with socket		Fitting for working port		Fitting in supply duct on left side	e	Fitting in e	exhaust duc	t on left side
K05		QB		AB		BB		
K01		QC		AC		BC		
						BU		
K05		QB	-	AB	-	BC		
lering table								
e	1					Condi-	Code	Enter
						tions		code
Connecting cable with socket	Cor	necting cable 0.5 m, with socket	IP40 (K	MH-0,5)		1	-K05	
(supplied separately)	Cor	nnecting cable 1 m, with socket IF	940 (KM	H-1)		1	-K01	
Fitting for working port	QS	fitting for working port, tubing O	D. 3 mn	1			-QB	
	QS	fitting for working port, tubing O	D. 4 mn	1			-QC	
Fitting in supply duct on left side	QS	fitting for supply on left, tubing ().D. 3 m	m		2	-AB	
	QS	fitting for supply on left, tubing ().D. 4 m	m			-AC	
Fitting in exhaust duct on left side	00	fitting for exhaust on left, tubing	OD 2r	nm		3	-BB	

QS fitting for exhaust on left, tubing O.D. 4 mm

Silencer for exhaust on left

1 K05, K01 2 AB Not with plug-in direction PI.

- Not with fitting QC.

3 BB 4 BU Not with fitting AC.

Not with valve function D.

FESTO

-BC

-BU

4

3.1

Solenoid valves MH1, miniature, manifold mounting, individual electr. connection

Module No.	Valve family	Design	Operating voltage	Valve function	Plug-in direction on valve	Number of valve positions	Link type	Number of vacant positions
197 334	MH1	A	5VDC	D	TC	2V 22V	PR	2L 22L
		Р	12VDC	С	HC			
			24VDC	Ν				
Ordering								
example								
197 334	MH1	– A	– 12VDC	– D	– TC	– 14V	– PR	– 2L

Ordering table

Size	2	1	Condi- tions	Code	Enter code
М	Module No.	197 334			
Ē	Valve family	Miniature valve size 1		MH1	MH1
Γ	Design	Sub-base valve		-A	
		Semi in-line valve		-Р	
	Operating voltage [V DC]	5, 12, 24		VDC	
	Valve function	2/2-way valve, normally closed		-D	
		3/2-way valve, normally closed		-C	
		3/2-way valve, normally open		-N	
Γ	Plug-in direction on valve	Plug connection on top for connecting cable with socket IP40 (KMH-0,5)		-TC	
		Plug connection at rear for connecting cable with socket IP40 (KMH-1)		-HC	
ſ	Number of valve positions	2 22		V	
	Link type	Manifold block without electrical link		-PR	
	Number of vacant positions	2 22		L	

Transfer order code – PR 197 334 MH1 7 - 1 - [_ -_

Solenoid valves MH1, miniature, manifold mounting, individual electr. connection

0 Options									
Connecting cable with socket	Fitting for working port	Fitting in supply duct on left side	Fitting in exhaust duct on left side	Fitting in supply duct on right side	Fitting in exhaust duct on right side				
K05	QB	АХ	BX	сх	DX				
K01	QC	AC	BC	CC	DC				
		AD	BD	CD	DD				
			BU		DU				
K05	– QC	– AX	– BD	- CD ·	– DX				

Ord	ering	table
Ulu	cinis	lubic

	dering table				1
Siz	ze	1	Condi-	Code	Enter
			tions		code
ł	Connecting cable with socket	0.5 m with socket IP40 (KMH-0,5)		-K05	
0	(supplied separately)	1 m with socket IP40 (KMH-1)		-K01	
	Fitting for working port	QS fitting for working port, tubing O.D. 3 mm		-QB	
		QS fitting for working port, tubing O.D. 4 mm		-QC	
	Fitting in supply duct on left side	Blanking plug for supply on left	1	-AX	
		QS fitting for supply on left, tubing O.D. 4 mm		-AC	
		QS fitting for supply on left, tubing O.D. 6 mm		-AD	
	Fitting in exhaust duct on left side	Blanking plug for exhaust on left	2	-BX	
		QS fitting for exhaust on left, tubing O.D. 4 mm	3	-BC	
		QS fitting for exhaust on left, tubing O.D. 6 mm		-BD	
		Silencer for exhaust on left	4	-BU	
	Fitting in supply duct on right side	Blanking plug for supply on right		-CX	
		QS fitting for supply on right, tubing O.D. 4 mm		-CC	
		QS fitting for supply on right, tubing O.D. 6 mm		-CD	
	Fitting in exhaust duct on right side	Blanking plug for exhaust on right		-DX	
		QS fitting for exhaust on right, tubing O.D. 4 mm	3	-DC	
		QS fitting for exhaust on right, tubing O.D. 6 mm		-DD	
		Silencer for exhaust on right	4	-DU	

1 AX 2 BX

Not with fitting CX. Not with fitting DX.

3 BC, DC Not with fitting AD, CD.

_

4 BU, DU Not with valve function D.



3.1

Transfer order code

_

Solenoid valves MH1, miniature, manifold mounting, electr. multi-pin connection **FESTO**

Ordering data – Modular products

Module No.	Valve family	Design	Operating voltage	Valve function	Plug-in direction on valve	Number of valve positions	Link type	Number of vacant positions	Plug-in direction, Sub-D plug
197 334	MH1	A P	5VDC 12VDC 24VDC	D C N	PI	2V 22V	PRA	2L 22L	SP ST SE
Ordering example 197 334	MH1	- A	- 12VDC -	- D	- PI -	14V -	- PRA ·	- 2L -	_

C	Ordering table			
S	iize	1	Condi-	Code
			tions	
Ν	∧ Module No.	197 334		
	Valve family	Miniature valve size 1		MH1
	Design	Sub-base valve		-A
		Semi in-line valve		-P
	Operating voltage [V DC]	5, 12, 24		VDC
	Valve function	2/2-way valve, normally closed		-D
		3/2-way valve, normally closed		-C
		3/2-way valve, normally open		-N
	Plug-in direction on valve	Plug connection underneath with electrical link		-PI
	Number of valve positions	2, 4, 6 22		V
	Link type	Manifold block with Sub-D plug		-PRA
(Number of vacant positions	2, 4, 6 22		L
	Plug-in direction, Sub-D plug	to pneumatic side		-SP

to top

to electrical side

Transfer order code – PI – PRA 197 334 MH1 – A --

Enter

code

MH1

ΡI

PRA

-ST

-SE

Solenoid valves MH1, miniature, manifold mounting, electr. multi-pin connection

Connecting cable with socket	Fitting for working port			Fitting in supply duct on right side	Fitting in exhaust duct on right side
S25 M25 L25	QB	AX	вх	сх	DX
S50 M50 L50	QC	AC	BC	CC	DC
S10 M10 L10		AD	BD	CD	DD
			BU		DU

Or	dering table					
Siz	e	1	Condi-	Code		Enter
			tions			code
Ť	Connecting cable with socket	2.5 m, Sub-D 9-pin, 8-wire	1	-S25		
	(supplied separately)	5 m, Sub-D 9-pin, 8-wire	1	-S50		
		10 m, Sub-D 9-pin, 8-wire	12	-S10		
		2.5 m, Sub-D 25-pin, 12-wire	3	-M25		
		5 m, Sub-D 25-pin, 12-wire	3	-M50		
		10 m, Sub-D 25-pin, 12-wire	23	-M10		
		2.5 m, Sub-D 25-pin, 20-wire	4	-L25		
		5 m, Sub-D 25-pin, 20-wire	4	-L50		
		10 m, Sub-D 25-pin, 20-wire	24	-L10		
	Fitting for working port	QS fitting for working port, tubing O.D. 3 mm		-QB		
		QS fitting for working port, tubing O.D. 4 mm		-QC		
	Fitting in supply duct on left side	Blanking plug for supply on left	5	-AX		
		QS fitting for supply on left, tubing O.D. 4 mm		-AC		
		QS fitting for supply on left, tubing O.D. 6 mm		-AD		
	Fitting in exhaust duct on left side	Blanking plug for exhaust on left	6	-BX		
		QS fitting for exhaust on left, tubing O.D. 4 mm	7	-BC		
		QS fitting for exhaust on left, tubing 0.D. 6 mm		-BD		
		Silencer for exhaust on left	8	-BU		
	Fitting in supply duct on right side	Blanking plug for supply on right		-CX		
		QS fitting for supply on right, tubing O.D. 4 mm		-CC		
		QS fitting for supply on right, tubing O.D. 6 mm		-CD		
	Fitting in exhaust duct on right side	Blanking plug for exhaust on right		-DX		
		QS fitting for exhaust on right, tubing O.D. 4 mm	7	-DC		
		QS fitting for exhaust on right, tubing O.D. 6 mm		-DD		
		Silencer for exhaust on right	8	-DU		

1 S25, S50, S10

	Max. 8 valve positions.
2	S10, M10, L10
	Not with operating voltage 5VDC.

3 M25, M50, M10

Transfer order code

Only with 10 or 12 valve positions.

4 L25, L50, L10

Min. 10 valve positions. 5 AX Not with fitting CX.

6 **BX** Not with fitting DX.

7 BC, DC Not with fitting AD, CD.

8 BU, DU Not with valve function D.

Solenoid valves MH1, miniature, manifold and PCB mounting Ordering data – Modular products

Module No.	Valve family	Design	Operating voltage	Valve function	Plug-in direction on valve	Number of valve positions	Link type
197 334	MH1	A	5VDC	D	PI	2V 10V	PCD
		Р	12VDC	С			
			24VDC	Ν			
Ordering							
example							
197 334	MH1	– A	– 12VDC	– D –	PI	- 10V	– PCD

Ordering table

ze	1	Condi-	Code	Ente
		tions		code
Module No.	197 334			
Valve family	Miniature valve size 1		MH1	MH1
Design	Sub-base valve		-A	
	Semi in-line valve		-Р	
Operating voltage [V DC]	5, 12, 24		VDC	
Valve function	2/2-way valve, normally closed		-D	
	3/2-way valve, normally closed		-C	
	3/2-way valve, normally open		-N	
Plug-in direction on valve	Plug connection underneath with electrical link		-PI	-PI
Number of valve positions	2, 4, 6, 8, 10		V	
Link type	PCB mounting, direct		-PCD	-PCE

3.1

Solenoid valves MH1, miniature, manifold and PCB mounting Ordering data – Modular products

Number of vacant positions	Fitting for working port	Fitting in supply duct on left side	Fitting in exhaust duct on left side
2L 10L	QB	AB	BB
	QC	AC	BC
		AD	BD
			BU
2L	– QC	– AC	– BC

Or	dering table				
Si	ze	1	Condi-	Code	Enter
			tions		code
0	Number of vacant positions	2, 4, 6, 8, 10		L	
	Fitting for working port	QS fitting for working port, tubing O.D. 3 mm		-QB	
		QS fitting for working port, tubing O.D. 4 mm		-QC	
	Fitting in supply duct on left side	QS fitting for supply on left, tubing O.D. 3 mm	1	-AB	
		QS fitting for supply on left, tubing O.D. 4 mm		-AC	
		QS fitting for supply on left, tubing O.D. 6 mm		-AD	
	Fitting in exhaust duct on left side	QS fitting for exhaust on left, tubing O.D. 3 mm	2	-BB	
		QS fitting for exhaust on left, tubing O.D. 4 mm	3	-BC	
		QS fitting for exhaust on left, tubing O.D. 6 mm		-BD	
		Silencer for exhaust on left	4	-BU	

1 AB 2 BB Not with fitting QC.

Not with fitting AC, AD.

3 BC 4 BU Not with fitting AD, CD.

Not with valve function D.

Transfer order code

3.1

Solenoid valves MH1, miniature, manifold mounting, pneumatic multi-connector Ordering data – Modular products **FESTO**

Module No.	Valve family	Design	Operating voltage	Valve function	Plug-in direction on valve	Number of valve positions	Link type
197 334	MH1	A	5VDC 12VDC 24VDC	D C N	PI	4V 6V 8V 10V	PCM
Ordering example 197 334	MH1	– A	– 12VDC] – D	- PI	- 10V	– PCM

3.1

Application-optimised directional control valves Miniature

Ordering table							
Size		1	Condi-	Code		Enter	
			tions			code	
Μ	Module No.	197 334			T		
	Valve family	Miniature valve size 1		MH1	Ī	MH1	
	Design	Sub-base valve		-A		-A	
	Operating voltage [V DC]	5, 12, 24		VDC			
	Valve function	2/2-way valve, normally closed		-D			
		3/2-way valve, normally closed		-C			
		3/2-way valve, normally open		-N			
	Plug-in direction on valve	Plug connection underneath with electrical link		-PI		-PI	
	Number of valve positions	4, 6, 8, 10		V			
Υ	Link type	Printed circuit board mounting, pneumatic multiple connector plate		-PCM		-PCM	

Solenoid valves MH1, miniature, manifold mounting, pneumatic multi-connector Ordering data – Modular products **FESTO**

O Options	Options							
Number of vacant positions		Fitting for working port		Fitting in supply duct on left side		Fitting in exhaust duct on left side		
L4		QB		AB		BB		
L6		QC		AC		BC		
L8				AD		BD		
L10						BU		
-	-	QC	-	AC	-	BC		

Ordering table

Size		1	Condi-	Code	Enter		
			tions		code		
0	Number of vacant positions	4, 6, 8, 10		•L			
	Fitting for working port	QS fitting for working port, tubing O.D. 3 mm		-QB			
		QS fitting for working port, tubing O.D. 4 mm	1	-QC			
	Fitting in supply duct on left side	QS fitting for supply on left, tubing O.D. 3 mm		-AB			
		QS fitting for supply on left, tubing O.D. 4 mm		-AC			
		QS fitting for supply on left, tubing O.D. 6 mm	2	-AD			
	Fitting in exhaust duct on left side	QS fitting for exhaust on left, tubing O.D. 3 mm	3	-BB			
		QS fitting for exhaust on left, tubing O.D. 4 mm	4	-BC			
		QS fitting for exhaust on left, tubing O.D. 6 mm	2	-BD			
		Silencer for exhaust on left	4 5	-BU			

- 1 QC 2 AD, BD Not with fitting AD, BD. Not with fitting QC.
- 3 BB

Not with fitting AC, AD.

4 BC, BU 5 BU Not with fitting AD. Not with valve function D.

Application-optimised directional control valves Miniature

Transfer order code

Accessories



Scope of delivery 10 pieces
 Scope of delivery 100 pieces
 Scope of delivery 80 pieces
 Scope of delivery 10 pieces