

Features

General information

Super flat Ω drive head enabling high mechanical torques.



- High-quality guide as for DGE-KF/ DGP-KF axes.
- Improved dynamics compared to toothed belt axis DGE-ZR in cantilever operation, as the motor, gear unit and drive head are securely mounted and thus the moving load (profile barrel) is considerably reduced.
- Tried and tested motor controller packages can be utilised.
- Mounting options adapted to the new multi-axis modular system.

Important data						
Size		18	25	40		
Max. working stroke	[mm]	800	900	1 000		
Max. working load	[kg]	7	18	27		
Max. speed	[m/s]	3	3	3		
Max. feed force	[N]	230	400	1 000		

At a glance



reddot



- 1 Mounting interface for working load: Thread, centring holes and port pattern are identical to the end caps on the DGE axis. Both caps can be machined as desired or removed and replaced by others.
- Profile barrel: 3 sides with slots for external mounting –
 Clearance for guiding through of tubing and electrical lines
- 3 Mounting interface for cantilever application (adapted to DGE-... slide)

Features

FESTO

Electrical positioning systems Electromechanical drives

2.1



DGEA-...-ZR-...

Cantilever axes DGEA System example



System elements and accessories					
		Brief description	→ Page		
1	Axes	Diverse possible combinations in handling and assembly technology	Volume 5		
2	Passive guide axes	Diverse possible combinations in handling and assembly technology	Volume 5		
3	Actuators	Diverse possible combinations in handling and assembly technology	Volume 1		
4	Motors	Servo and stepper motors, with or without gearing	Volume 5		
5	Gripper	Diverse variation options in handling and assembly technology	Volume 1		
6	Adapter	For drive/drive and drive/gripper connections	Volume 5		
7	Installation components	For achieving a clear-cut, safe layout of electrical cables and tubing	Volume 5		

Type codes

		DGEA	- 25	- 500	– ZR	– WH	– KV	– ZWK	– STD	-	-
Туре											
DGEA	Cantilever axis		J								
Size											
Stroke	[mm]										
Drive fu	nction										
ZR	Toothed belt					-					
Drive h	ead										
WH	Drive shaft, rear						-				
WV	Drive shaft, front										
WB	Drive shaft at both ends										
Couplin	g housing										
KV	Drive head, at front										
КН	Drive head, at rear										
LV	Drive head at front, for high performance										
LH	Drive head at rear, for high performance										
Additio	nal drive head										
ZWK	Without drive shaft										
Motor t	ype										
STD	Stepper motor										
STG	Stepper motor with gear unit										
SEG	Servo motor with gear unit										
SEI	Servo motor with integrated gearing										
Motor b	rake										
BR	Brake										
	ries supplied loose										
S	Slot cover for profile slot										
В	Slot cover for drive head										
Y	Slot nut for profile slot										
Х	Slot nut for drive head										
C	Shock absorber with retainer										
Z	Centring sleeve										
L	Mounting kit for proximity sensor										
0	Proximity sensor with cable (normally open contact)										
P	Proximity sensor with cable (normally closed contact)										
W	Proximity sensor with plug (normally open contact)										
R	Proximity sensor with plug (normally closed contact)										
V	Plug socket with cable, 2.5 m										

Cantilever axes DGEA Peripherals overview



Cantilever axes DGEA Peripherals overview

	Туре	Brief description	→ Page
	Cantilever axis	Electromechanical axes	5 / 2.1-98
_	DGEA		572.170
2	Slot nut for drive head	To mount the axis	5/2.1-110
_	Х		
3	Slot cover for drive head	To protect against the ingress of dirt	5/2.1-110
	В		
4	Centring sleeve	To centre the axis	5/2.1-110
	Z		
5	Shock absorber with retainer	Prevents damage to the axis in the event of a power failure (in vertical operation), if the	5 / 2.1-109
	C	axis is drawn into the end position by the load	
6	Coupling housing	Adapter for mounting the motor on the axis	5/2.1-108
	KG		
7	Coupling	Connecting element between axis and motor	5/2.1-108
	KSE		
8	Motor flange	Connecting element between coupling housing and motor	5/2.1-108
	MTR-FL		
9	Motor	Motors specially matched to the axis, with or without gearing	5/2.1-108
	MTR		
10	Mounting plate	Adapter for mounting the SIEN proximity sensor on the axis	5/2.1-110
	L Descirit concern		5/24.444
11	Proximity sensors O/P/W/R	For use as a signal or safety check	5 / 2.1-111
12	Plug socket with cable	For proximity sensor	5/2.1-111
	V	To proximity sensor	5/2.1-111
3	Switch lug	For sensing the slide position	5/2.1-110
	L		5/2.1 110
4	Slot nut for profile slot	For mounting attachments	5/2.1-110
	Y		5,2.110
15	Slot cover for profile slot	To protect against the ingress of dirt	5/2.1-110
	S		,

Electrical positioning systems Electromechanical drives

2.1

FESTO

Technical data

- -Ø-Size 18,25,40
 - Stroke length 100 ... 1,000 mm -



Size		18	25	40			
Design		Cantilever axis with too	Cantilever axis with toothed belt				
Guide		Recirculating ball bear	ing guide				
Fitting position		Any					
Max. working stroke ¹⁾	[mm]	1 800	1 900	1 1,000			
Max. working load, independent of position	[kg]	5	10	20			
Max. working load, vertical	[kg]	7	18	27			
Max. feed force F _x	[N]	230	400	1 000			
Max. driving torque	[Nm]	3	5.2	19			
Max. no-load drive torque ²⁾	[Nm]	0.4	0.4	1			
Max. speed	[m/s]	3	•	•			

< ±0.05

[mm]

Total stroke = working stroke + 2x stroke reserve
 Measured at a speed of 0.2m/s

Repetition accuracy

Operating and environmental conditions					
Size	18	25	40		
Ambient temperature [°C]	-10 +60				
Protection class	IP20				

Weights [kg]				
Size		18	25	40
Product weight	Basic weight at 0 mm stroke ¹⁾	2.8	4.9	14.3
	Additional weight per 100 mm stroke	0.35	0.47	1
Moving weight	Basic weight at 0 mm stroke	1,5	2,4	6,2
	Additional weight per 100 mm stroke	0,35	0,47	1
With second driv	e head			
Product weight	Basic weight at 0 mm stroke ¹⁾	4.7	8.5	23.2
	Additional weight per 100 mm stroke	0.35	0.47	1
Moving weight	Basic weight at 0 mm stroke	2	3,3	8,6
	Additional weight per 100 mm stroke	0,35	0,47	1

1) Without motor, coupling, coupling housing and accessories

Technical data

Mass moment of inertia						
Size		18	25	40		
Jo	[kg cm ²]	2.87	4.45	28		
J _O with second drive head	[kg cm ²]	4.08	6.4	41.5		
J _H per metre stroke	[kg cm ² /m]	0.6	0.8	3.65		
J _L per kg working load	[kg cm²/kg]	1.66	1.66	3.65		

The mass moment of inertia J_A of the entire axis is calculated as follows:

 $J_A = J_0 + J_H x$ working stroke [m] +

J_L x m_{working load} [kg]

Toothed belt					
Size		18	25	40	
Expansion ¹⁾	[%]	0.037	0.053	0.056	
Pitch	[mm]	3	3	5	
Effective radius;	[mm]	25.78	25.78	38.2	
effective diameter					
Feed constant	[mm/rev.]	81	81	120	

1) At max. feed force

Materials

Sectional view



L2

L9

Axis	
1 Drive head slide	Galvanised steel
2 Drive head - Housing	Anodised aluminium
3 End cap	Anodised aluminium
4 Profile	Anodised aluminium
5 Guide rail	Rolled steel, corrotect
	coated

Stroke reserve

- L2 Drive head in the end position of the working stroke
- L8 Distance between mechanical stop and external dimension of the axis
- L9 The stroke reserve is a safety distance available on both sides of the axis in addition to the stroke.

Size		18	25	40	
L9 per end position	[mm]	81	81	120	

Type DGEA-25-500-ZR

Example:

Working stroke = 500 mm Stroke reserve = (2x 81 mm)

= 162 mm

Total stroke = 500 mm + 126 mm

= 662 mm

Electrical positioning systems	Electromechanical drives
2.	1

_____2.:

2004/10 - Subject to change - Products 2004/2005

Technical data

Characteristic load values of the guide

The forces and torques specified refer to the centre of the guide rails. They must not be exceeded during dynamic operation. Special attention must be paid to the cushioning phase.



If the cantilever axis is simultaneously subjected to several of the forces and torques listed below, the following equations must be satisfied in addition to the indicated maximum loads.

$$\frac{Fy}{Fy_{max.}} + \frac{Fz}{Fz_{max.}} + \frac{Mx}{Mx_{max.}} + \frac{My}{My_{max.}} + \frac{Mz}{Mz_{max.}} \leq 1$$

Permissible forces	and torques				
Size		18	25	40	
Fy _{max.}	[N]	2,000	3,080	7,300	
Fz _{max.}	[N]	2,000	3,080	7,300	
Mx _{max.}	[Nm]	19	28	133	
My _{max.}	[Nm]	94	230	665	
Mz _{max.}	[Nm]	65	160	460	

Characteristic load values of the interface for mounting the effective load

The forces and torques specified refer to the interface for mounting the effective load. They must not be exceeded during dynamic operation. Special attention

must be paid to the cushioning phase.



If the cantilever axis is simultaneously subjected to several of the forces and torques listed below, the following equations must be satisfied in addition to the indicated maximum loads.

$$\frac{Fx}{Fx_{max.}} + \frac{Fy}{Fy_{max.}} + \frac{Fz}{Fz_{max.}} + \frac{Mx}{Mx_{max.}} + \frac{My}{My_{max.}} + \frac{Mz}{Mz_{max.}} \leq 1$$

Permissible forces	and torques				
Size		18	25	40	
Fx _{max} .	[N]	6 000	6 000	8 400	
Fy _{max.}	[N]	2,240	2,240	3,200	
Fz _{max.}	[N]	2 240	2 240	3 200	
		1	1	1	
Mx _{max} .	[Nm]	30	50	118	
My _{max.}	[Nm]	125	230	407	
Mz _{max.}	[Nm]	185	273	580	



Design tool PtTool www.festo.com/en/engineering

Technical data



Size	18	25	40
ly [mm ⁴]	173x10 ³	432x10 ³	1759x10 ³
lz [mm ⁴]	135x10 ³	438x10 ³	1894x10 ³

I_z

1) After machining or replacing the end cap, the values become invalid.

Deflection f of the profile as a function of the distance L and the effective load m



DGEA-18









Technical data



Coupling housing



With second drive head



Technical data

Profile ba	rrel														
Size 18			Size 2	5			Size 4	0							
	H		4	B1	H12 H2		4				H3				
2 Coup	ling housing ling nting slot for slot	nut NST	6 H 7 S	ubrication r ole for cent lide in end orking strol	ring sleeve position of		d	istance		echan	ole safety ical end	1 9	Centre of g intrinsic lo	gravity of the	e moving
Size	Variant	B1	B2	B3	B4	B5 ±0.1	B6	B8		39	B10	B11	D1 Ø h6	D2 Ø	D3
18	KV/KH	44	-	67	32	18	32.5	39.1	· ·	16	-	12	8	_	-
25	KV/KH	55	-	83	47	18	32.5	39.1		9.8	20	25	11	3	M4
40	KV/KH LV/LH	- 80	40	111.8	72	28	49	53	3	0.1	40	25	15	4	M5
Size	Variant	D4	D5	D6 Ø H7	D7	D8 Ø	D9 Ø H7	D10 Ø g7		H1	H2	H3	H4	H5	H7
18	KV/KH	-	M6	9	M4	32	28	44		99	45	18	50.8	19.55	20
25	KV/KH	M6	M6	9	M6	48	32	64	1	28	57.7	28.7	63.1	19.55	50
40	KV/KH LV/LH	M6	M6	9	M6 M8	48 78	40	64 118	1	97	85	24	91.3	26.5	72
Size	Variant	H8	H9	H10	H11	H12	H1	3	H14 ±0.1	H	115	H16	H17	H18	H19
18	KV/KH	8	30.5	52	77	-	-		19		-	45	19.6	10	14.3
25	KV/KH	9.5	32.5	69	95	15	-		28		-	60	27.1	16	13.3
40	KV/KH LV/LH	15.5	55.5	110	153	16	- 39)	28 44.5		- 74	60	42.8	21.5	18
Size	Variant	L1	L2	L3	L5	L6	L7	7	L8		L9	L10	L11	L12	L13
18	KV/KH	419.5	210	138	40	13	28	3	58		81	65	38	-	40
25	KV/KH	487.5	244	202	40	15	71		60		81	65	56	-	65
40	KV/KH LV/LH	662	331	256	40	15	94	Ì	81	1	120	65 100	56 89	- 70	65 96
Size	Variant	L14	L15	L16	L17	L18	T1		T2		T3	T4 min.	T5 min.	T6	T7
18	KV/KH	3.2	-3.6	14.6	53	569.5	1.	6	-		-	-	11	2.1	10
25	KV/KH	4	2.2	22.8	65.6	697.5			2		10	11	11	2.1	13
40	KV/KH	4	2.2	22.8	90	926	2.8	8	3		10	11	11	2.1	13
	LV/LH	5	-0.9	35.9		,20		-	-		-				18

Electrical positioning systems Electromechanical drives

2.1

Ordering data – Modular product system

FESTO



Optionally: Passive drive head (to increase the mechanical torque load)



Ordering data – Modular product system



```
Electrical positioning systems
Electromechanical drives
```

2.1

Ordering data – Modular product system

M Mandatory	/ data				O Option	S		→	
Module No.	Design	Size	Stroke	Drive function	Drive head	Coupling housing	Additional drive head	Motor type	Brake
195 611	DGEA	18	1 1000	ZR	WH	KV	ZWK	STD	BR
195 612		25			WV	КН		STG	
195 613		40			WB	LV		SEG	
						LH		SEI	
Ordering									
example									
195 612	DGEA	- 25	- 850	ZR	– WV	– KV		STD	– BR –

Ordering table

	idening table		1	1			- I I	
Si	ze		18	25	40	Condi- tions	Code	Enter code
Μ	Module No.		195 611	195 612	195 613			
	Design		Cantilever axis with toothed	l belt			DGEA	DGEA
	Size		18	25	40			
	Stroke		1 800	1 900	1 1,000			
	Drive functio	n	Electromechanical drive wit	h toothed belt			-ZR	-ZR
	Drive head		Drive shaft, rear				-WH	
			Drive shaft, front				-WV	
			Drive shaft at both ends				-WB	
0] Coupling	Standard	Coupling housing standard	for drive head, front	-	1	-KV	
	housing		Coupling housing standard	for drive head, rear	-	2	-KH	
		Large version (for high	-	-	For drive head, front	1	-LV	
		performance)	-	-	For drive head, rear	2	-LH	
	Additional dr	rive head	Without drive shaft				-ZWK	
	Motor type		Stepper motor		-	3	-STD	
			-	-	Stepper motor with gear	4	-STG	
					unit on one drive head			
			Servo motor with gear unit of	on one drive head	-	3	-SEG	
			-	-	Servo motor with	4	-SEI	
					integrated gear unit on one			
					drive head			
Ŷ	Brake ¹⁾		Motor brake			5	-BR	

1) Always order brake for vertical applications for safety reasons.

- 1 KV, LV Only with drive head WV, WB.
- 2 KH, LH Only with drive head WH, WB.
- **3 STD, SEG** Only with coupling housing KV, KH.

--

Note The motor controller and cable set must be ordered separately. Ordering data: Stepper motor → 5 / 2.2-2 Servo motor → 5 / 2.2-16



Only with coupling housing LV, LH. Only permitted with motor type.



Ordering data – Modular product system

0 Options							
Accessories	Slot cover	Slot nut	Shock absorber with retainer	Centring sleeve	Retaining plate for proximity	Inductive proximity	Plug socket with cable
ZUB	S B	Y X	C	Z	sensor L	sensor 0 P	V
						W R	
ZUB	– 2B		2C	10Z	L	2P2W	2V

Ordering table

UI	iering table					<u> </u>		<u>.</u>		
Siz	e		18	25	40	Condi-	Code	Enter		
						tions		code		
ł	Accessories		Supplied separately	Supplied separately						
0	Slot cover	For profile slot	1 10				S			
		For drive head	1 10				B			
	Slot nut	For profile slot	1 10				Y			
		For drive head	1 10				X			
	Shock absorb	er with retainer	1 2				C			
	Centring sleev	ve	10, 20, 30, 40, 50,	, 60, 70, 80, 90			Z			
	Retaining pla	te for inductive proximity	1				L			
	switch, incl. 2	2 switch lugs								
	Inductive	NO contact, cable	1 5				0			
	proximity	NC contact, cable	1 5				P			
	sensor	NO contact, plug	1 5			W				
		NC contact, plug	1 5				R			
	Plug socket w	ith cable	1 10	1 10						

- 📲 - Note

Cantilever axes DGEA offer the same mounting options (on the cover of the profile and drive head) as the electromechanical axes. DGE-...-ZR-KF/-SP-KF. Note however that there is no 1:1 conformity with regard to size. Example: Profile dimension DGEA-18 corresponds to DGE-25.



-			

2.1

Accessories

Permissible	combinations with stepper motor			
Order code	Motor	Motor flange	Coupling	Coupling housing
			O BEE	
	Part No. Type	Part No. Type	Part No. Type	Part No. Type
For DGEA-18				
	Without gearing/without brake			
STD	530 065 MTR-ST-87-48S-AA	530 082 MTR-FL44-ST87	123 042 KSE-30-D08-D11	530 468 DGEA-KG-18-ZR-FL44
	Without gearing/with brake		·	
STD + BR	530 066 MTR-ST-87-48S-AB	530 082 MTR-FL44-ST87	123 042 KSE-30-D08-D11	530 468 DGEA-KG-18-ZR-FL44
For DGEA-25				
	Without gearing/without brake			
STD	530 065 MTR-ST-87-48S-AA	533 140 MTR-FL64-ST87	530 090 KSE-40-D11-D11	530 469 DGEA-KG-25-ZR-FL64
	Without gearing/with brake			
STD + BR	530 066 MTR-ST-87-48S-AB	533 140 MTR-FL64-ST87	530 090 KSE-40-D11-D11	530 469 DGEA-KG-25-ZR-FL64
For DGEA-40				
	With gearing/without brake			
STG	530 067 MTR-ST-87-48S-GA	533 139 MTR-FL64-PL80	123 845 KSE-40-D15-D20	124 629 DGEA-KG-40-ZR-FL64
	With gearing/with brake		-	
STG + BR	530 068 MTR-ST-87-48S-GB	533 139 MTR-FL64-PL80	123 845 KSE-40-D15-D20	124 629 DGEA-KG-40-ZR-FL64

Permissible of	combinations with servo motor						
Order code	Motor	Motor flan	ge	Coupling		Coupling h	nousing
					O BE		
	Part No. Type	Part No.	Туре	Part No.	Туре	Part No.	Туре
For DGEA-18							
	With gearing/without brake						
SEG	526 725 MTR-AC-55-3S-GA	529 944	MTR-FL44-PL60	123 042	KSE-30-D08-D11	530 468	DGEA-KG-18-ZR-FL44
	With gearing/with brake						
SEG + BR	526 726 MTR-AC-55-3S-GB	529 944	MTR-FL44-PL60	123 042	KSE-30-D08-D11	530 468	DGEA-KG-18-ZR-FL44
For DGEA-25	With gearing/without brake						
SEG	526 729 MTR-AC-70-3S-GA	529 945	MTR-FL64-AC70	525 864	KSE-40-D11-D12	530 469	DGEA-KG-25-ZR-FL64
510	With gearing/with brake	527 745	MIRTEO4 ACTO	525 004	KSE 40 DII DIZ	550 407	DOLA KO Z J ZK TEO4
SEG + BR	526 730 MTR-AC-70-3S-GB	529 945	MTR-FL64-AC70	524 864	KSE-40-D11-D12	530 469	DGEA-KG-25-ZR-FL64
For DGEA-40							
	With integrated gearing/without			-1		-	
SEI	526 737 MTR-AC-100-5S-GA	529 949	MTR-FL118-AC100	530 940	KSE-65-D15-D24	530 470	DGEA-KG-40-ZR-FL118
	With integrated gearing/with bra	ke					
SEI + BR	526 738 MTR-AC-100-5S-GB	529 949	MTR-FL118-AC100	530 940	KSE-65-D15-D24	530 470	DGEA-KG-40-ZR-FL118

2.1

- 闄 - Note

The gearings have a reduction ratio of 4 : 1.

Technical data for stepper motors → 5 / 2.2-2 Technical data for servo motors → 5 / 2.2-16

Accessories

Shock absorber kit DGEA-...-YSR (Order code: C)

Material: Galvanised steel Free of copper, PTFE and silicone





Dimensions and ordering data

For size	B1	H1	H2	H3	L1	L2	L3	L4	L5	Weight	Part No.	Туре
						+1			+1	[g]		
18	59	80	15	3	44	67	1)	1)	2	390	525 865	DGEA-18-YSR
25	73	97	25	4	43	60	1)	1)	2	630	525 866	DGEA-25-YSR
40	98	122	14	4	70.5	81	1)	1)	2	1 200	525 867	DGEA-40-YSR

1) Dimension is related to the size of the shock absorber and the mounting position of the shock absorber kit

Accessories

Mounting kit for proximity sensor DGEA-...-SIE-M8 (Order code: L)

Material: Galvanised steel





Dimensions and ordering data										
For size	B1	B2	D1	D2	H1	H2	H3	H4	H5	
18	3	2	M4	M4	77	35	5	21	7.5	
25	3	2	M4	M5	68	17	7	26	8	
40	3	7	M4	M5	92	42	7	26	10	

For size	L1	L2	L3	L4	Weight	Part No.	Туре
					[g]		
18	114	90	74	84	200	525 868	DGEA-18-SIE-M8
25	117	101	85	100	250	525 869	DGEA-25-SIE-M8
40	190	133	124.5	145	600	525 870	DGEA-40-SIE-M8

Ordering data					Technical dat	a 🗲 Volume 1
	For size	Remarks	Order code	Part No.	Туре	PU ¹⁾
Slot nut NST	·					
	18	For profile slot	Y	526 091	NST-HMV-M4	1
	25,40			150 914	NST-5-M5	1
	18, 25, 40	For drive head	Х	150 914	NST-5-M5	1
Contring cloque 7PH						
Centring sleeve ZBH						
9	18, 25, 40	For drive head	Z	150 927	ZBH-9	10
Slot cover ABP/ABP-S						
	18	For profile slot	S	151 680	ABP-5-S	2
	25,40	0.5 m each		151 681	ABP-5	2
	18, 25, 40	For drive head	В	151 681	ABP-5	2
		0.5 m each				

1) Packaging unit quantity

Core Range

Accessories

Ordering data	a – Inductive proxim	ity sensors M8					Technical data→ Volume 4	
	Electrical connection		Switch	Switch LED		Part No.	Туре	
	Cables	M8 plug	output		[m]			
NO contact								
a and the second se	3-wire	-	PNP	-	2.5	150 386	SIEN-M8B-PS-K-L	
and the second se	-	3-pin	PNP	•		150 387	SIEN-M8B-PS-S-L	
NC contact								
a and a second se	3-wire	-	PNP	•	2.5	150 390	SIEN-M8B-PO-K-L	
and the second se	-	3-pin	PNP	•		150 391	SIEN-M8B-PO-S-L	

Ordering data	Ordering data – Plug sockets Technical data → Volume 1								
	Mounting Switch output PNP NPN			Connection	Cable length	Part No.	Туре		
			NPN		[m]				
Straight socket	Straight socket								
	M8 union nut	-	_	3-pin	2.5	159 420	SIM-M8-3GD-2,5-PU		
ST.		-	-		5	159 421	SIM-M8-3GD-5-PU		
Angled plug so	ocket				_	-			
M8 unio	M8 union nut	-	_	3-pin	2.5	159 422	SIM-M8-3WD-2,5-PU		
Contraction of the second seco		-	-		5	159 423	SIM-M8-3WD-5-PU		

2.1

Core Range

Electrical positioning systems
 Electromechanical drives

