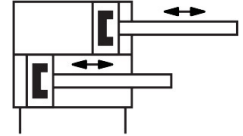


# Feed separator HPV-10-10-A

Part number: 550908

FESTO



## Data sheet

Feature	Value
Stroke	10 mm
Piston diameter	10 mm
Max. interchangeability	0.3 mm
Max. tappet play Sx	0.05 mm
Max. tappet play Sz	0.03 mm
Max. gripper jaw angular backlash	0.12 deg
Max. gripper jaw angular backlash ay	0.2 deg
Max. gripper jaw angular backlash az	0.262 deg
External finger mounting	Through-hole
Cushioning	No cushioning
Mounting position	Any
Mode of operation	Double-acting
Structural design	Twin piston Piston rod Stop valve Anti-twist feature
Position sensing	For proximity sensor
Half pulse	26.5 ms
Protection against torsion/guide	Square guide
Cycle time	52.5 ms
Minimum product distance due to proximity switches	60 mm
Proximity switch protrusion	14 mm...22 mm
Operating pressure	3 bar...8 bar
Advancing time	0.03 ms...0.06 ms
Retracting time	0.03 ms...0.06 ms
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Degree of protection	IP40
Ambient temperature	5 °C...60 °C

Feature	Value
Max. tightening torque	1.2 Nm for M3 2.9 Nm for M4
Max. force on finger Fz static	75 N
Max. static moment Mr at finger	3 Nm
Max. static moment Mx at finger	3 Nm
Max. static moment at finger	3 Nm
Theoretical force at 6 bar, retracting	35 N
Theoretical force at 6 bar, advancing	45 N
Product weight	135 g
Max. mass per external gripper finger	56 g
Alternative connections	M3
Type of mounting	with through-hole for M3 screw and centering sleeve with internal thread M4 and centering sleeve
Pneumatic connection	M5
Note on materials	RoHS-compliant
Cover material	High-alloy steel
Seals material	NBR
Housing material	Wrought aluminum alloy, smooth-anodized
Piston rod material	High-alloy steel
Plunger material	High-alloy steel
Material gate valve	Case-hardened steel