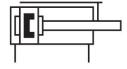
## Guided drive DGRC-GF-50-25-PA Part number: 8218223



## **Data sheet**

Feature	Value
Distance from centre of gravity of load to yoke plate xs	50 mm
Stroke	25 mm
Piston diameter	50 mm
Operating mode, drive unit	Yoke
Cushioning	Elastic cushioning rings/plates at both ends
Mounting position	optional
Guide	Plain-bearing guide
Design	Guidance
Position detection	Via proximity switch
Protection against torque/guide	Guide rod with yoke
Operating pressure	0.15 MPa1 MPa 1.5 bar10 bar
Max. speed	0.6 m/s
Mode of operation	Double-acting
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L
Suitability for the production of Li-ion batteries	Suitable for battery production according to the Festo internal definition of the degree of severity F1A with restrictions regarding the use of Cu/Zn/Ni
Ambient temperature	-10 °C60 °C
Impact energy in end positions	1 Nm
Max. force Fy	1252.7 N
Max. force Fy static	1252.7 N
Max. force Fz	1252.7 N
Max. force Fz static	1252.7 N
Max. moment Mx	68.27 Nm
Max. torque Mx static	68.27 Nm
Max. moment My	35.08 Nm
Max. torque My static	35.08 Nm

## FESTO

Feature	Value
Max. moment Mz	35.08 Nm
Max. torque Mz static	35.08 Nm
Max. permissible torque load Mx as a function of stroke	19.02 Nm
Max. effective load dependent upon stroke at defined distance xs	231.8 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke	1057 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke	1178 N
Torsional backlash	0.035 deg
Moving mass	839.3 g
Product weight	1621.7 g
Basic weight for 0 mm stroke	782.4 g
Centre of gravity of moving mass as a function of stroke	34.1 mm
Pneumatic connection	G1/4
Note on materials	RoHS-compliant
Material cover	Wrought aluminium alloy
Material seals	NBR
Material dynamic seals	TPE-U(PU)
Material end plate	Anodised wrought aluminium alloy
Material guide rod	High-alloy steel
Material housing	Anodised wrought aluminium alloy
Material piston rod	High-alloy steel