

# Guided drive DGRC-GF-25-40-PA

Part number: 8218208

**FESTO**



## Data sheet

Feature	Value
Distance from centre of gravity of load to yoke plate xs	50 mm
Stroke	40 mm
Piston diameter	25 mm
Operating mode, drive unit	Yoke
Cushioning	Elastic cushioning rings/plates at both ends
Mounting position	optional
Guide	Plain-bearing guide
Design	Guidance
Position detection	Via proximity switch
Protection against torque/guide	Guide rod with yoke
Operating pressure	0.15 MPa...1 MPa 1.5 bar...10 bar
Max. speed	0.8 m/s
Mode of operation	Double-acting
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L
Suitability for the production of Li-ion batteries	Suitable for battery production according to the Festo internal definition of the degree of severity F1A with restrictions regarding the use of Cu/Zn/Ni
Ambient temperature	-10 °C...60 °C
Impact energy in end positions	0.3 Nm
Max. force Fy	663 N
Max. force Fy static	663 N
Max. force Fz	663 N
Max. force Fz static	663 N
Max. moment Mx	21.22 Nm
Max. torque Mx static	21.22 Nm
Max. moment My	9.28 Nm
Max. torque My static	9.28 Nm

Feature	Value
Max. moment Mz	9.28 Nm
Max. torque Mz static	9.28 Nm
Max. permissible torque load Mx as a function of stroke	3.56 Nm
Max. effective load dependent upon stroke at defined distance xs	69.2 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke	247 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke	295 N
Torsional backlash	0.045 deg
Moving mass	307 g
Product weight	622 g
Basic weight for 0 mm stroke	315 g
Centre of gravity of moving mass as a function of stroke	32.6 mm
Pneumatic connection	G1/8
Note on materials	RoHS-compliant
Material cover	Wrought aluminium alloy
Material seals	NBR
Material dynamic seals	TPE-U(PU)
Material end plate	Anodised wrought aluminium alloy
Material guide rod	High-alloy steel
Material housing	Anodised wrought aluminium alloy
Material piston rod	High-alloy steel