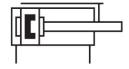
Guided drive DGRC-GF-12-25-PA Part number: 8218184

FESTO





Data sheet

| Feature | Value |
|--|--|
| Distance from centre of gravity of load to yoke plate xs | 50 mm |
| Stroke | 25 mm |
| Piston diameter | 12 mm |
| Operating mode, drive unit | Yoke |
| Cushioning | Elastic cushioning rings/plates at both ends |
| Mounting position | optional |
| Guide | Plain-bearing guide |
| Design | Guidance |
| Position detection | Via proximity switch |
| Protection against torque/guide | Guide rod with yoke |
| Operating pressure | 0.2 MPa1 MPa 2 bar10 bar |
| Max. speed | 0.8 m/s |
| Mode of operation | Double-acting |
| Operating medium | Compressed air to ISO 8573-1:2010 [7:4:4] |
| Note on operating and pilot medium | Lubricated operation possible (in which case lubricated operation will always be required) |
| Corrosion resistance class CRC | 0 - No corrosion stress |
| LABS (PWIS) conformity | VDMA24364-B1/B2-L |
| Suitability for the production of Li-ion batteries | Suitable for battery production according to the Festo internal definition of the degree of severity F1A with restrictions regarding the use of Cu/Zn/Ni |
| Ambient temperature | -10 °C60 °C |
| Impact energy in end positions | 0.07 Nm |
| Max. force Fy | 187 N |
| Max. force Fy static | 187 N |
| Max. force Fz | 187 N |
| Max. force Fz static | 187 N |
| Max. moment Mx | 3.55 Nm |
| Max. torque Mx static | 3.55 Nm |
| Max. moment My | 2.2 Nm |
| Max. torque My static | 2.2 Nm |

| Feature | Value |
|--|----------------------------------|
| Max. moment Mz | 2.2 Nm |
| Max. torque Mz static | 2.2 Nm |
| Max. permissible torque load Mx as a function of stroke | 0.68 Nm |
| Max. effective load dependent upon stroke at defined distance xs | 19.6 N |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke | 51 N |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke | 68 N |
| Torsional backlash | 0.065 deg |
| Moving mass | 106.7 g |
| Product weight | 226.6 g |
| Basic weight for 0 mm stroke | 119.9 g |
| Centre of gravity of moving mass as a function of stroke | 25.5 mm |
| Pneumatic connection | M5 |
| Note on materials | RoHS-compliant |
| Material cover | Wrought aluminium alloy |
| Material seals | NBR |
| Material dynamic seals | TPE-U(PU) |
| Material end plate | Anodised wrought aluminium alloy |
| Material guide rod | High-alloy steel |
| Material housing | Anodised wrought aluminium alloy |
| Material piston rod | High-alloy steel |