## **FESTO**

## Toothed belt axis ELGD-TB-KF-120- -

Part number: 8176886



## **Data sheet**

| Feature  | Value  |
|--|--|
| Effective diameter of drive pinion                 | 55.7 mm  |
| Working stroke                                     | 50 mm8500 mm   |
| Size   | 120  |
| Stroke reserve                                     | 0 mm   |
| Toothed-belt pitch                                 | 5 mm   |
| Mounting position                                  | optional   |
| Guide  | Recirculating ball bearing guide                                   |
| Design   | Electromechanical linear axis<br>With toothed belt                 |
| Type of motor                                      | Stepper motor<br>Servo motor                                       |
| Functional principle of measuring system           | Incremental  |
| Position detection                                 | Via inductive sensors  |
| Max. acceleration                                  | 50 m/s <sup>2</sup>  |
| Max. speed   | 3 m/s  |
| Repetition accuracy                                | ±0.04 mm   |
| Duty cycle   | 100%   |
| LABS (PWIS) conformity                             | VDMA24364-C1-L   |
| Suitability for the production of Li-ion batteries | Suitable for battery production with reduced Cu/Zn/Ni values (F1a) |
| Storage temperature                                | -20 °C60 °C  |
| Suitable for use with food                         | See supplementary material information                             |
| Degree of protection                               | IP40   |
| Ambient temperature                                | 0 °C60 °C  |
| Impact energy in end positions                     | 1 mJ   |
| Note on the impact energy in the end positions     | At maximum homing speed of 0.01 m/s                                |
| 2nd moment of area ly                              | 3550000 mm⁴  |
| 2nd moment of area Iz                              | 8985000 mm <sup>4</sup>  |
| Max. drive torque                                  | 36.2 Nm  |
| Max. force Fy                                      | 4300 N8400 N   |
| Max. force Fz                                      | 4300 N8400 N   |
| Max. force Fy total axis                           | 2957 N5914 N   |
| Max. force Fz total axis                           | 6500 N9000 N   |

| Feature   | Value                                 |
|---|---------------------------------------|
| Fy at theoretical life value of 100 km (only guide consideration) | 17576 N35153 N                        |
| Fz at theoretical life value of 100 km (only guide consideration) | 17576 N35153 N                        |
| Max. idle running transfer resistance                             | 71.8 N                                |
| Max. moment Mx  | 170 Nm350 Nm                          |
| Max. moment My  | 50 Nm620 Nm                           |
| Max. moment Mz  | 60 Nm580 Nm                           |
| Max. moment Mx total axis   | 251 Nm520 Nm                          |
| Max. moment My total axis   | 80 Nm819 Nm                           |
| Max. moment Mz total axis   | 105 Nm527 Nm                          |
| Mx at theoretical life value of 100 km (only guide consideration) | 730 Nm1459 Nm                         |
| My at theoretical life value of 100 km (only guide consideration) | 162 Nm1920 Nm                         |
| Mz at theoretical life value of 100 km (only guide consideration) | 162 Nm1920 Nm                         |
| Distance between slide surface and guide centre                   | 80 mm                                 |
| Max. feed force Fx  | 1300 N                                |
| Frictional torque independent of load                             | 2 Nm                                  |
| Torsional mass moment of inertia It                               | 1433600 mm <sup>4</sup>               |
| Mass moment of inertia JH per metre of stroke                     | 2.792 kgcm²                           |
| Mass moment of inertia JL per kg of working load                  | 7.7562 kgcm²                          |
| Mass moment of inertia JO   | 30.2136 kgcm²41.6324 kgcm²            |
| Feed constant   | 175 mm/U                              |
| Reference service life  | 5000 km                               |
| Maintenance interval  | Life-time lubrication                 |
| Moving mass   | 1733 g3179 g                          |
| Product weight  | 11005 g111675 g                       |
| Basic weight for 0 mm stroke                                      | 10425 g13075 g                        |
| Additional weight per 10 mm stroke                                | 116 g                                 |
| Dynamic deflection (moving load)                                  | 0.05% of the axis length, max. 0.5 mm |
| Static deflection (load in standstill)                            | 0.1% of the axis length               |
| Interface code, actuator  | N80                                   |
| Material end cap  | Aluminium gravity die-cast, painted   |
| Material profile  | Anodised wrought aluminium alloy      |
| Note on materials   | RoHS-compliant                        |
| Material cover tape   | High-alloy stainless steel            |
| Material drive cover  | Aluminium gravity die-cast, painted   |
| Material guide slide  | Steel                                 |
| Material guide rail   | Steel                                 |
| Material pulleys  | High-alloy stainless steel            |
| Material slide  | Wrought aluminium alloy               |
| Material toothed belt   | Polyurethane with steel cord          |