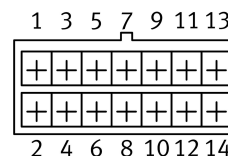
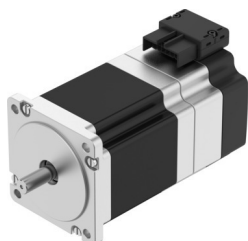


Stepper motor EMMB-ST-87-M-SMB

Part number: 8156160

FESTO



Data sheet

Feature	Value
Ambient temperature	-15 °C...40 °C
Note on ambient temperature	Up to 80°C with derating -2%/°C
Max. installation height	4000 m
Note on max. installation height	As of 1,000 m: only with derating of -1.0% per 100 m
Storage temperature	-20 °C...70 °C
Relative air humidity	0 - 90% Non-condensing
Conforms to standard	IEC 60034
Temperature class as per EN 60034-1	B
Max. winding temperature	130 °C
Rating class as per EN 60034-1	S1
Temperature monitoring	Dig. motor temp. via BiSS-C
Motor type to EN 60034-7	IM B5 IM V1 IM V3
Mounting position	optional
Degree of protection	IP20
Note on degree of protection	IP40 for motor shaft without rotary shaft seal
Interface code, motor out	87A
Electrical connection 1, connection type	Hybrid plug
Electrical connection 1, connector system	Plug pattern L10
Electrical connection 1, number of connections/cores	14
Note on materials	RoHS-compliant
Corrosion resistance class CRC	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364 zone III
Vibration resistance	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6
Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Approval	RCM trademark
CE mark (see declaration of conformity)	To EU EMC Directive In accordance with EU RoHS Directive
UKCA marking (see declaration of conformity)	To UK instructions for EMC To UK RoHS instructions

Feature	Value
Nominal operating voltage DC	48 V
Number of pole pairs	50
Motor holding torque	6600 Nm
Nominal torque	5900 Nm
Peak torque	6800 Nm
Nominal rotary speed	140 rpm
Max. rotational speed	600 rpm
Max. mechanical speed	8000 rpm
Stepper angle for complete step	1.8 deg
Stepping angle tolerance	±5%
Nominal power rating of motor	87 W
Continuous stall current	8200 A
Nominal motor current	7500 A
Peak current	12 A
Motor constant	790 Nm/A
Voltage constant, phase	56600 mVmin
Phase winding resistance	270 Ohm
Phase winding inductance	2300 mH
Winding longitudinal inductivity Ld (phase)	3600 mH
Winding cross inductivity Lq (phase)	2300 mH
Electric time constant	8500 ms
Thermal time constant	33 min
Thermal resistance	880 K/W
Measuring flange	250 x 250 x 15 mm, steel
Total mass moment of inertia of output	2.016 kgcm ²
Product weight	4150 g
Permissible axial shaft load	60 N
Permissible radial shaft load	220 N
Rotor position sensor	Absolute multi-turn encoder
rotor position sensor, manufacturer designation	KCD-BC33B-1617-U09C-JAQ-009
rotor position sensor, absolute detectable revolutions	65536
Rotor position encoder interface	BiSS-C
Rotor position sensor, encoder measuring principle	Magnetic
rotor position sensor, DC operating voltage	14 V
rotor position sensor, DC operating voltage range	4750 V...15000 V
Rotor pos. enc., sin/cosin p/r	2
rotor position sensor, position values per revolution	131072
Rotor position transducer resolution	17 bit
rotor position sensor, system accuracy of angle measurement	-310 arcsec...310 arcsec
Brake holding torque	4260 Nm
Operating voltage DC for brake	24 V
Brake current consumption	490 A
Power consumption, brake	12 W
Brake coil resistance	49200 Ohm
Brake coil inductivity	110 mH
Brake separation time	44 ms
Brake closing time	110 ms
DC brake response delay	30 ms
Max. brake no-load speed	7000 rpm
Max. friction per braking process	14000 J
Number of emergency stops per hour	1
Mass moment of inertia of brake	0.11 kgcm ²
Switching cycles holding brake	10 million idle actuations (without friction work!)

Feature	Value
Mean time to failure (MTTF), subcomponent	20 years, rotor position encoder