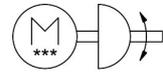


# Rotary drive unit ERMS-32-90-ST-M-H1-PLK-AA

Part number: 8087821

FESTO



## Data sheet

| Feature                                | Value  |
|--|--|
| Size                                   | 32   |
| Design                                 | Electromechanical rotary drive<br>With integrated drive<br>With integrated gear unit |
| Mounting position                      | optional   |
| Type of mounting                       | Via female thread  |
| Gear unit ratio                        | 7:1  |
| Max. rotational speed                  | 100 rpm  |
| Torsional backlash                     | 0.2 deg  |
| Repetition accuracy                    | ±0.1 °   |
| Position detection                     | Motor encoder  |
| Max. axial force                       | 450 N  |
| Max. radial force                      | 550 N  |
| Permissible mass moment of inertia     | 0.0164 kgm <sup>2</sup>  |
| Product weight                         | 2304 g   |
| Stepper angle for complete step        | 1.8 deg  |
| Stepping angle tolerance               | ±5%  |
| Duty cycle                             | 100%   |
| Power supply, connection type          | Plugs  |
| power supply, connection system        | M12x1, T-coded according to EN 61076-2-111   |
| Power supply, number of pins/wires     | 4  |
| Logic interface, connection type       | Plug   |
| Logic interface, connection technology | M12x1, A-coded according to EN 61076-2-101   |
| Logic interface, number of pins/wires  | 8  |
| Max. cable length                      | 15 m outputs<br>15 m inputs<br>20 m with IO-Link® operation                          |
| Nominal voltage DC                     | 24 V   |
| Nominal current                        | 5.3 A  |
| Nominal motor current                  | 5 A  |
| Max. current consumption               | 5.3 A  |
| Permissible voltage fluctuations       | +/- 15%  |

| Feature  | Value   |
|--|---|
| Number of digital logic inputs                     | 2   |
| Features of logic input                            | Configurable<br>Not galvanically isolated   |
| Specification logic input                          | Based on IEC 61131-2, type 1  |
| Working range of logic input                       | 24 V  |
| Switching logic for inputs                         | PNP (positive switching)  |
| Number of digital logic outputs 24 V DC            | 2   |
| Features of digital logic outputs                  | Configurable<br>Not galvanically isolated   |
| Max. current digital logic outputs                 | 100 mA  |
| Switching logic for outputs                        | PNP (positive switching)  |
| IO-Link, SIO-Mode support                          | Yes   |
| IO-Link, Protocol version                          | Device V 1.1  |
| IO-Link, communication mode                        | COM3 (230.4 kBaud)  |
| IO-Link, Port class                                | A   |
| IO-Link, Number of ports                           | 1   |
| IO-Link, Process data length OUT                   | 2 bytes   |
| IO-Link, Process data content OUT                  | Move in 1 bit<br>Move out 1 bit<br>Quit Error 1 bit<br>Move intermediate 1 bit                          |
| IO-Link, Process data length IN                    | 2 bytes   |
| IO-Link, Process data content IN                   | State Device 1 bit<br>State In 1 bit<br>State Intermediate 1 bit<br>State Move 1 bit<br>State Out 1 bit |
| IO-Link, Service data IN                           | 32-bit force<br>32-bit position<br>32-bit speed   |
| IO-Link, Min. cycle time                           | 1 ms  |
| IO-Link, Data storage required                     | 0.5 KB  |
| IO-Link, connection technology                     | Plugs   |
| Parameterisation interface                         | IO-Link<br>User interface   |
| Insulation protection class                        | B   |
| Type of motor                                      | Stepper motor   |
| Rotor position sensor                              | Absolute single-turn encoder  |
| Rotor position sensor, encoder measuring principle | Magnetic  |
| Rotor position transducer resolution               | 16 bit  |
| Referencing  | Positive fixed stop block<br>Negative fixed stop block  |
| Protective function                                | Temperature monitoring  |
| Additional functions                               | User interface<br>Integrated end-position sensing   |
| Display  | LED   |
| Angular acceleration                               | 140 rad/s <sup>2</sup>  |
| Approval   | RCM trademark   |
| KC mark  | KC-EMV  |
| CE mark (see declaration of conformity)            | To EU EMC Directive<br>In accordance with EU RoHS Directive   |
| UKCA marking (see declaration of conformity)       | To UK instructions for EMC  |
| Peak torque  | 5.6 Nm  |
| Interface code, basis                              | E8-55   |
| Degree of protection                               | IP40  |
| Storage temperature                                | -20 °C...60 °C  |
| Ambient temperature                                | 0 °C...50 °C  |

| <b>Feature</b>                  | <b>Value</b>   |
|---------------------------------|--|
| Note on ambient temperature     | Power must be reduced by 2% per K at ambient temperatures above 30°C.            |
| Relative air humidity           | 0 - 85%  |
| Vibration resistance            | Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6 |
| Shock resistance                | Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27                |
| LABS (PWIS) conformity          | VDMA24364 zone III   |
| Note on materials               | RoHS-compliant   |
| Max. current consumption, logic | 0.3 A  |
| Maintenance interval            | Life-time lubrication  |