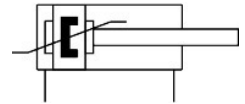


# ISO cylinder

## DSBG-32-250-PPSA-N3

Part number: 1645468

FESTO



## Data sheet

| Feature                                                      | Value                                                                                      |
|--------------------------------------------------------------|--------------------------------------------------------------------------------------------|
| Stroke                                                       | 250 mm                                                                                     |
| Piston diameter                                              | 32 mm                                                                                      |
| Piston rod thread                                            | M10x1.25                                                                                   |
| Cushioning                                                   | Self-adjusting pneumatic end-position cushioning                                           |
| Mounting position                                            | optional                                                                                   |
| Conforms to standard                                         | ISO 15552                                                                                  |
| Piston-rod end                                               | Male thread                                                                                |
| Design                                                       | Piston<br>Piston rod<br>Tie rod<br>Cylinder barrel                                         |
| Position detection                                           | Via proximity switch                                                                       |
| Variants                                                     | Piston rod at one end                                                                      |
| Operating pressure                                           | 0.06 MPa...1.2 MPa<br>0.6 bar...12 bar                                                     |
| Mode of operation                                            | Double-acting                                                                              |
| Operating medium                                             | Compressed air to ISO 8573-1:2010 [7:4:4]                                                  |
| Note on operating and pilot medium                           | Lubricated operation possible (in which case lubricated operation will always be required) |
| Corrosion resistance class CRC                               | 2 - Moderate corrosion stress                                                              |
| LABS (PWIS) conformity                                       | VDMA24364-B1/B2-L                                                                          |
| Cleanroom class                                              | Class 6 according to ISO 14644-1                                                           |
| Ambient temperature                                          | -20 °C...80 °C                                                                             |
| Impact energy in end positions                               | 0.4 J                                                                                      |
| Cushioning length                                            | 17 mm                                                                                      |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke  | 415 N                                                                                      |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke | 415 N...483 N                                                                              |
| Moving mass                                                  | 335 g                                                                                      |
| Moving mass for 0 mm stroke                                  | 110 g                                                                                      |
| Additional moving mass per 10 mm stroke                      | 9 g                                                                                        |
| Product weight                                               | 1090 g                                                                                     |
| Basic weight for 0 mm stroke                                 | 465 g                                                                                      |
| Additional weight per 10 mm stroke                           | 25 g                                                                                       |

| Feature                   | Value                                            |
|---------------------------|--------------------------------------------------|
| Type of mounting          | Via female thread<br>With accessories<br>Either: |
| Pneumatic connection      | G1/8                                             |
| Note on materials         | RoHS-compliant                                   |
| Material cover            | Die-cast aluminium, coated                       |
| Material piston seal      | TPE-U(PU)                                        |
| Material piston           | Wrought aluminium alloy                          |
| Material piston rod       | High-alloy steel                                 |
| Material piston rod wiper | TPE-U(PU)                                        |
| Buffer seal material      | TPE-U(PU)                                        |
| Cushioning boss material  | POM                                              |
| Material cylinder barrel  | Smooth-anodised wrought aluminium alloy          |
| Material nut              | Galvanised steel                                 |
| Material bearing          | POM                                              |
| Material collar nut       | Galvanised steel                                 |
| Material tie rod          | High-alloy steel                                 |