

Valve terminal MPA-C

FESTO



Key features



Innovative

- Optimum design of the housing surface ensures that cleaning agents can run off, thus significantly reducing time and effort spent on cleaning
- Flow rate up to 780 l/min
- Sub-D multi-pin plug connection, front or rear
- I-Port interface/IO-Link®, front or rear

Versatile

- Valves in individual grid
- System can be extended as required with individual sub-bases and modular tie rods
- Up to 32 solenoid coils
- Easy conversion and extension at a later date
- Air supply can be extended using additional pressure zones with power supply modules or sub-bases with an additional supply
- Wide range of pressures
- -0.09 ... +0.8 MPa
- Wide range of valve functions

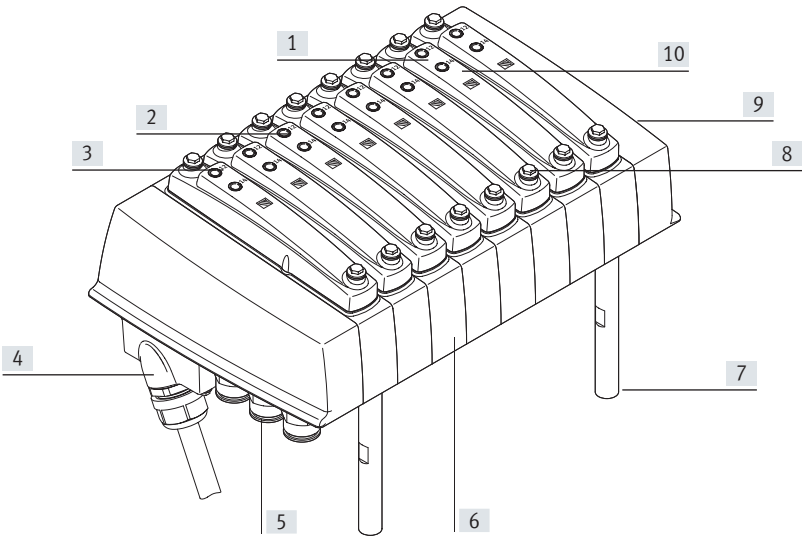
Reliable

- Use of materials that are resistant to corrosion and media
- Fast troubleshooting with LEDs on the valves
- Easy to service thanks to replaceable valves
- Manual override, optionally non-de-tenting
- Efficient sealing thanks to 5 tie rods and redundant seals
- NSF-H1 lubrication, FDA-compliant materials

Easy to install

- Supplied as ready-to-install, tested unit
- Individually configurable pneumatic connections (straight or angled fittings, or with screw-in thread)
- Reduced selection, ordering, installation and commissioning costs
- Excellent corrosion resistance and IP69K degree of protection allow mounting under harsh ambient conditions outside a control cabinet

Key features



- | | | | |
|--|--|--|--|
| [1] Width 14 mm | [4] Simple electrical connection
– Multi-pin plug connection
– I-Port interface/IO-Link® | [7] Quick mounting:
using screws or spacer bolts | for choosing the pilot air supply
(internal or external) |
| [2] Reduced downtime: LED signal
status indicator | [5] Practical:
pre-installed individually speci-
fied fittings | [8] Durable:
– High degree of protection IP69K
– Resistant to chemicals and
cleaning agents | [10] Safe operation:
Manual override, non-detenting
or concealed |
| [3] Modular:
Creation of pressure zones, addi-
tional exhaust and supply pos-
sible using power supply modules
or sub-bases with an additional
supply | [6] Variable:
– 32 valve positions
– 32 solenoid coils | [9] Adaptable:
Selector sleeve in the end plate | |

Equipment options

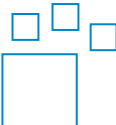
Valve functions

- | | | | |
|---|---|--|---|
| <ul style="list-style-type: none">• 5/2-way valve, single solenoid• 5/2-way valve, double solenoid• 2x 3/2-way valve,
normally open• 2x 3/2-way valve,
normally closed | <ul style="list-style-type: none">• 2x 3/2-way valve,
1x normally open,
1x normally closed• 5/3-way valve
mid-position pressurised• 5/3-way valve
mid-position closed | <ul style="list-style-type: none">• 5/3-way valve
mid-position exhausted• 2x2/2-way valve
1x normally closed
1x normally closed, reversible | <ul style="list-style-type: none">• 2x 2/2-way valve
normally closed• 1x 3/2-way valve
normally closed
external compressed air supply• 1x 3/2-way valve,
normally open
external compressed air supply |
|---|---|--|---|

Special features

- | | | | |
|--|--|--|--|
| <ul style="list-style-type: none">• Maximum of 32 valve positions• Maximum of 32 solenoid coils• Parallel, modular valve links | <ul style="list-style-type: none">• Integrated holding current reduction• Any compressed air supply• Creating pressure zones | <ul style="list-style-type: none">• Modular, individually extendable tie
rods• Valve positions in individual grid | <ul style="list-style-type: none">• Freely selectable fittings/tubing size
at every port |
|--|--|--|--|

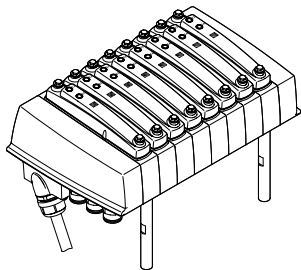
Ordering data – Product options



- | | | | |
|---|--|--------------------|-----------------|
| Configurable product
This product and all its product op-
tions can be ordered using the config-
urator. | The configurator can be found at
→ www.festo.com/catalogue/...
Enter the part number or the type. | Part no.
575465 | Type
MPAC-VI |
|---|--|--------------------|-----------------|

Key features

Multi-pin plug connection



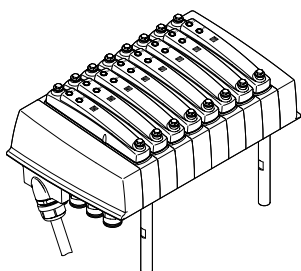
The signals are transmitted from the controller to the valve terminal via a pre-assembled or self-assembled multi-core cable to the multi-pin plug connection. This substantially reduces installation time.

The valve terminals can be equipped with max. 32 solenoid coils. This corresponds to 2 to 32 valves. The multi-pin cable should be no longer than 30 m.

Versions:

- Sub-D connection, 25-pin
- Sub-D connection, 44-pin

I-Port interface/IO-Link®



I-Port/IO-Link® consists of a central master and the I-Port interface/IO-Link® devices connected via special connecting cables. This permits a decentralised layout of the devices. The connection type corresponds to a star topology.

In other words, only one module or one valve terminal can be connected to each I-Port.

The Festo I-Port interface is based on IO-Link® and is therefore compatible with IO-Link® in certain areas.

As well as transmitting the communication data, the I-Port interfaces also handle the power supply for the connected devices.

The maximum length of a string is 20 m.

Versions:

- Sub-D connection, 9-pin

Modular pneumatic components

The modular design of the MPA-C provides outstanding flexibility, even at the planning stage, and makes it exceptionally easy to service during operation.

The system consists of sub-bases, valves and blanking plates.

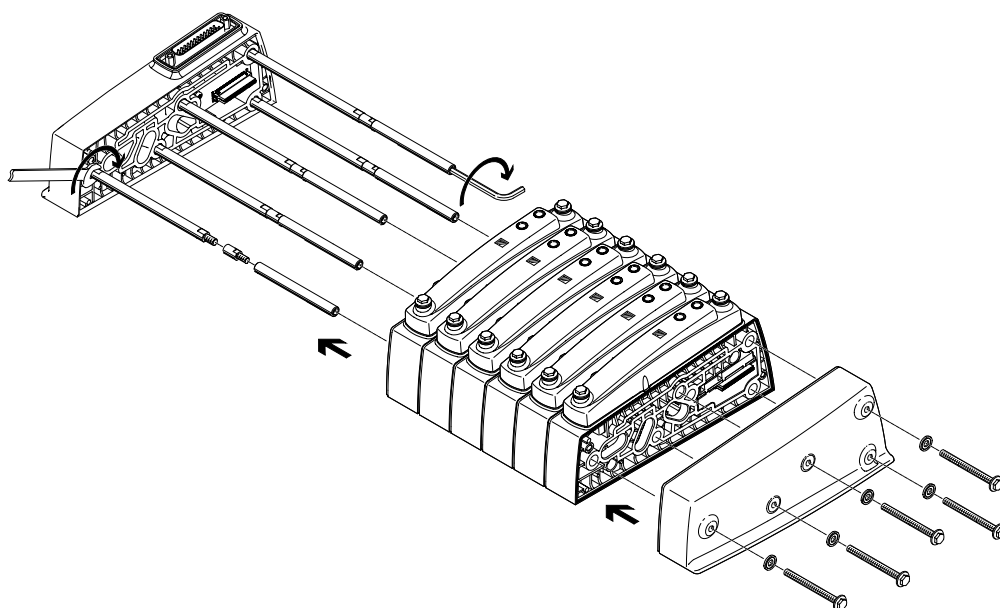
The sub-bases form the support system for the valves.

They contain the ducts for the supplying compressed air to and exhausting from the valve terminal as well as the working ports for the pneumatic drives for each valve.

The sub-bases are connected by a tie rod system. This consists of a threaded rod, threaded sleeve and screw. The threaded rod/sleeve combination is selected according to the chosen number of individual sub-bases.

A valve terminal can be easily extended by adding individual sub-bases

or supply modules. This is done by inserting suitable tie rod extenders between the threaded rod and the sleeve.



Peripherals overview

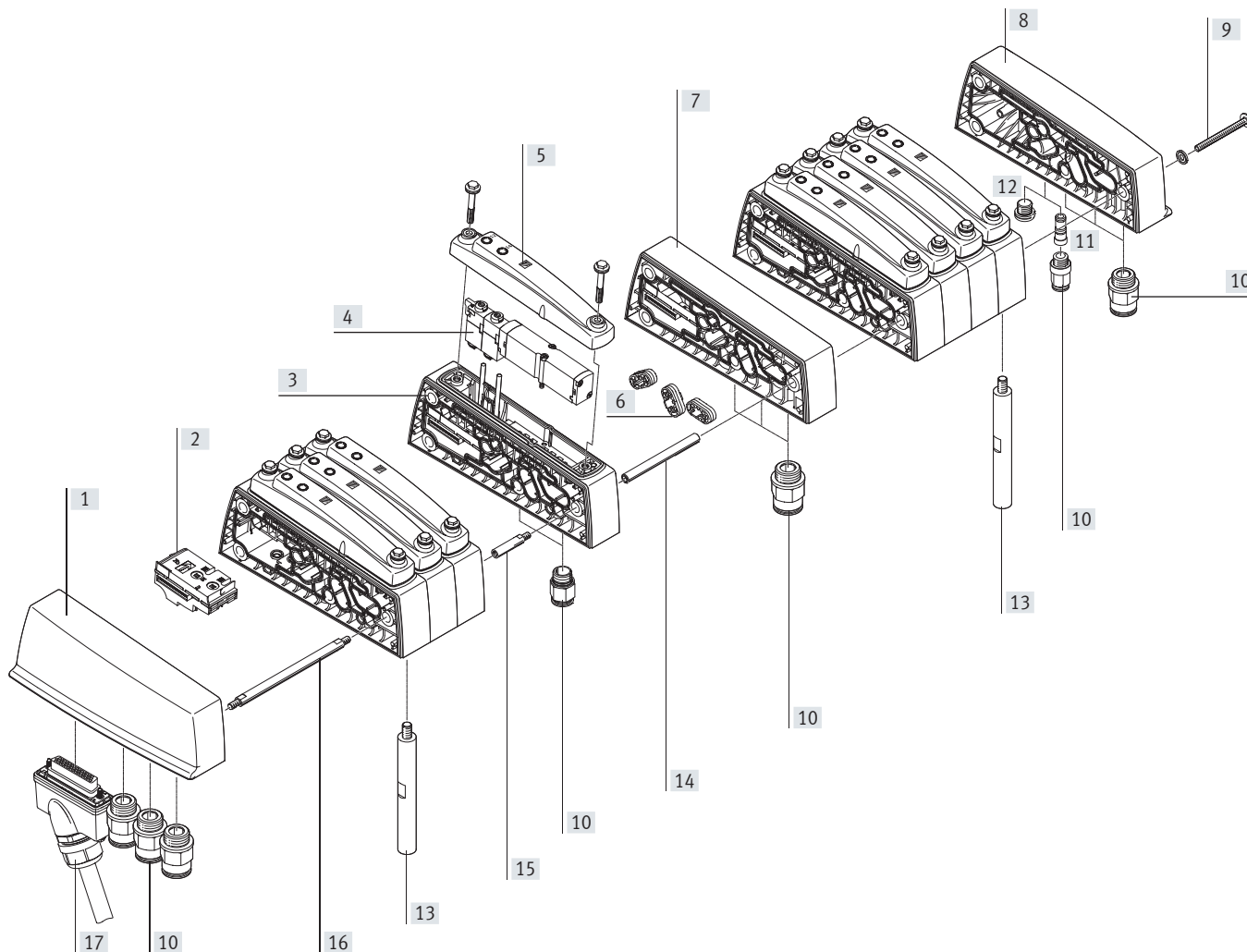
Pneumatic components of the valve terminal

MPA-C valve terminals with multi-pin plug connection or I-Port interface/IO-Link® can be expanded by up to 32 solenoid coils/valve positions.

Every individual sub-base is available with a valve position for valves with one or two solenoid coils.

Double solenoid valve positions can be equipped with any valve or a blanking plate.

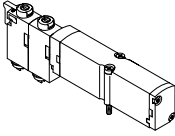
Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.



Designation	Description	→ Page/Internet
[1] End plate, left	With connections for compressed air supply/exhaust air	33
[2] Electrical interlinking module	Electrical interface module for a sub-base, single/double solenoid	–
[3] Sub-base, individual	Sub-base with one valve position for valve with one or two solenoid coils	32
[4] Solenoid valve	With one or two solenoid coils	31
[5] Covering	For one valve position	26
[6] Separator	For pressure zone separation	33
[7] Supply module	With connections for compressed air supply/exhaust air	33
[8] End plate, right	With connections for compressed air supply/exhaust air and external pilot air supply	33
[9] Screw	Tie rod system, connects the sub-bases	32
[10] Push-in fitting	For pneumatic connections	34
[11] Plug	Enables conversion from internal to external pilot air supply	–
[12] Blanking plug	For sealing ports that are not required	35
[13] Mounting	Spacer bolts for mounting the valve terminal	33
[14] Sleeve	Tie rod system, connects the sub-bases	32
[15] Tie rod extender	For extending the valve terminal at a later date	32
[16] Threaded rod for tie rod	Clamps the sub-bases between the end plates	32
[17] Connecting cable	For I-Port interface or for multi-pin plug connection	33

Key features – Pneumatic components


Sub-base valve

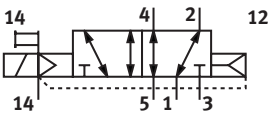
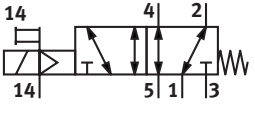
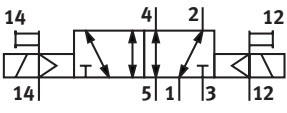


The MPA-C offers a comprehensive range of valve functions. All valves are fitted with a piston slide and patented sealing system that facilitates efficient sealing, a wide pressure range and a long service life. They have a pneumatic pilot control for optimising performance.

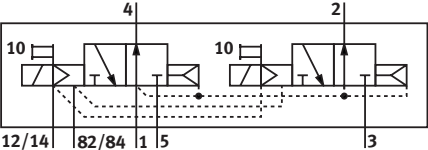
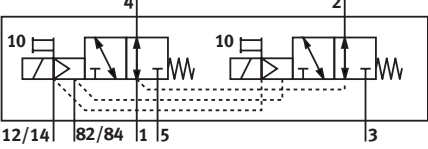
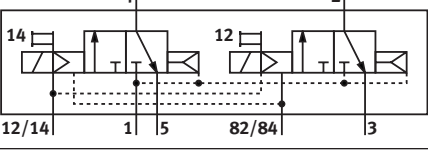
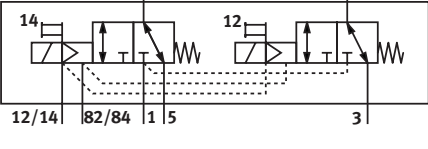
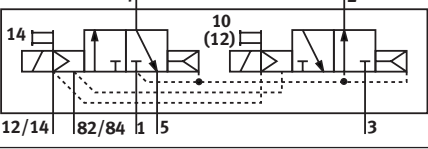
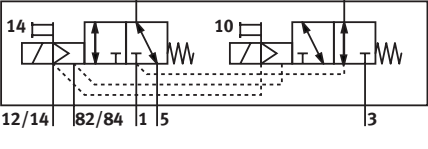
The air is supplied by a central pilot air supply.
Sub-base valves can be replaced quickly since the tubing connections remain on the sub-base.
This design is also particularly flat. Irrespective of the valve function, there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

Design		
Replacing valves	Extension	
The valves are located under the cover. The cover and valve are each mounted on the sub-base with two screws, which means that they can be easily replaced. The sturdy mechanical struc-	ture of the cover and sub-bases ensures efficient, durable sealing.	Vacant positions (blanking plates) can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.
		The valve code (e.g.: M, J, N, NS etc.) is located on the front of the valve under the manual override and can be read through an inspection window in the cover.

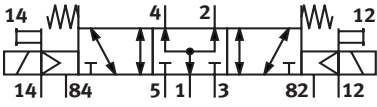
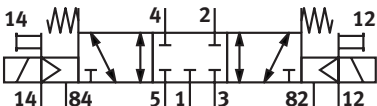
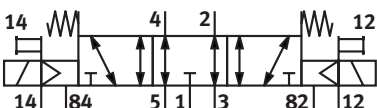
 **Note**
A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

5/2-way valve		
Circuit symbol	Code	Description
	Position function 1-32: M	<ul style="list-style-type: none">• Single solenoid• Pneumatic spring return• Reversible• Operating pressure –0.09 ... +1 MPa
	Position function 1-32: MS	<ul style="list-style-type: none">• Single solenoid• Mechanical spring return• Reversible• Operating pressure –0.09 ... +0.8 MPa
	Position function 1-32: J	<ul style="list-style-type: none">• Double solenoid• Reversible• Operating pressure –0.09 ... +1 MPa

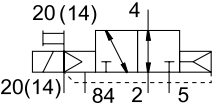
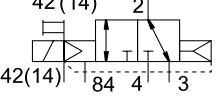
Key features – Pneumatic components

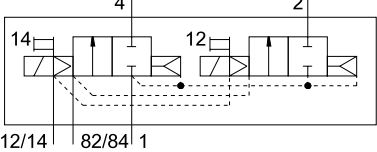
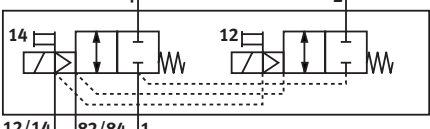
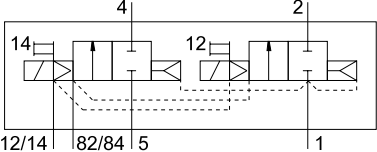
2x 3/2-way valve Circuit symbol	Code	Description
	Position function 1-32: N	<ul style="list-style-type: none"> • Single solenoid • Normally open • Pneumatic spring return • Operating pressure 0.3 ... 1 MPa
	Position function 1-32: NS	<ul style="list-style-type: none"> • Single solenoid • Normally open • Mechanical spring return • Reversible • Operating pressure -0.09 ... +0.8 MPa
	Position function 1-32: K	<ul style="list-style-type: none"> • Single solenoid • Normally closed • Pneumatic spring return • Operating pressure 0.3 ... 1 MPa
	Position function 1-32: KS	<ul style="list-style-type: none"> • Single solenoid • Normally closed • Mechanical spring return • Reversible • Operating pressure -0.09 ... +0.8 MPa
	Position function 1-32: H	<ul style="list-style-type: none"> • Single solenoid • Normal position <ul style="list-style-type: none"> – 1x normally closed – 1x normally open • Pneumatic spring return • Operating pressure 0.3 ... 1 MPa
	Position function 1-32: HS	<ul style="list-style-type: none"> • Single solenoid • Normal position <ul style="list-style-type: none"> – 1x normally closed – 1x normally open • Mechanical spring return • Reversible • Operating pressure -0.09 ... +0.8 MPa

Key features – Pneumatic components

5/3-way valve		
Circuit symbol	Code	Description
	Position function 1-32: B	<ul style="list-style-type: none"> • Mid-position pressurised¹⁾ • Mechanical spring return • Reversible • Operating pressure –0.09 ... +1 MPa
	Position function 1-32: G	<ul style="list-style-type: none"> • Mid-position closed¹⁾ • Mechanical spring return • Reversible • Operating pressure –0.09 ... +1 MPa
	Position function 1-32: E	<ul style="list-style-type: none"> • Mid-position exhausted¹⁾ • Mechanical spring return • Reversible • Operating pressure –0.09 ... +1 MPa

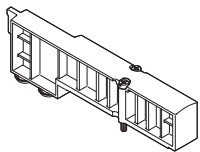
- 1) If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
If both coils are energised at the same time, the valve remains in the previously assumed switching position.

3/2-way valve		
Circuit symbol	Code	Description
	Position function 1-32: W	<ul style="list-style-type: none"> • Single solenoid • Normally open • External pressure supply • Pneumatic spring return • Reversible • Operating pressure –0.09 ... +1 MPa <p>Pressure supplied at working port 2 (–0.09 ... +1 MPa) can be switched on with both internal and external pilot air supply.</p>
	Position function 1-32: X	<ul style="list-style-type: none"> • Single solenoid • Normally closed • External pressure supply • Pneumatic spring return • Reversible • Operating pressure –0.09 ... +1 MPa <p>Pressure supplied at working port 4 (–0.09 ... +1 MPa) can be switched on with both internal and external pilot air supply.</p>

2x 2/2-way valve		
Circuit symbol	Code	Description
	Position function 1-32: D	<ul style="list-style-type: none"> • Single solenoid • Normally closed • Pneumatic spring return • Operating pressure 0.3 ... 1 MPa
	Position function 1-32: DS	<ul style="list-style-type: none"> • Single solenoid • Normally closed • Mechanical spring return • Reversible • Operating pressure –0.09 ... +0.8 MPa
	Position function 1-32: I	<ul style="list-style-type: none"> • Single solenoid • 1x normally closed • 1x normally closed, reversible only • Pneumatic spring return • Operating pressure 0.3 ... 1 MPa • Vacuum at port 3/5 only

Key features – Pneumatic components

Cover plate

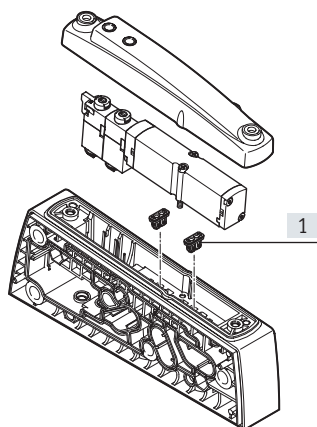


Vacant position (code L) without valve function, for reserving valve positions on a valve terminal.

The valve and vacant position are located under a blanking plate.

Using a combination of a cover and a sub-base without a valve is not permissible unless a blanking plate is also being used.

Exhaust air functions – Check valve



[1] Check valve

The check valves prevent the air from being pushed back (back pressure) from ducts 3 and 5 into the solenoid valve.

This prevents the back pressure from having a disruptive effect on other connected actuators.

The check valves are integrated into ducts 3 and 5 of the sub-bases.

The check valves should be installed according to the specifications using the enclosed assembly tool. Once installed, the check valves cannot be removed.

Please see the relevant assembly instructions:

→ www.festo.com/catalogue/... → Support/Downloads.

Compressed air supply and exhaust

The valve terminal MPA-C is supplied with compressed air via:

- Right end plate
- Left end plate
- Power supply modules
- Sub-bases with additional power supply

All pneumatic connections are located at the rear of the valve terminal.

Exhausting (ducts 3 and 5) can take place using a choice of:

- Right end plate
- Left end plate
- Power supply modules
- Sub-bases with additional power supply

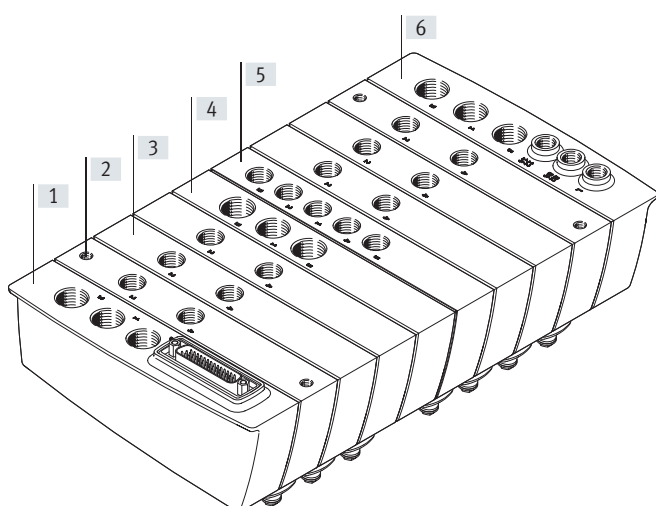
Ducts 3 and 5 are routed completely separately in the terminal.

The pilot exhaust air (duct 82/84) is completely separate from ducts 3 and 5. Its port is located in the right end plate, together with the ports for the pilot air supply (12/14) and the pressure compensation port (L).

All valves in the valve terminal are supplied by a common pilot air source, irrespective of the pressure zones.

They can be supplied as follows:

- Internal (from duct 1 on the right end plate) or
- External (from duct 12/14)



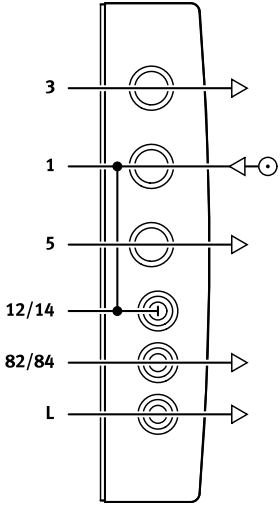
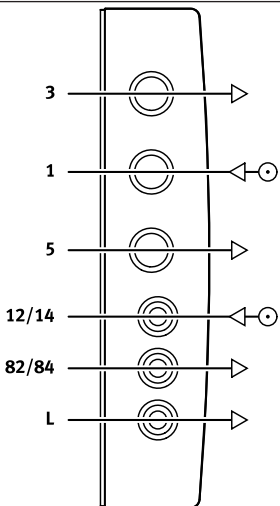
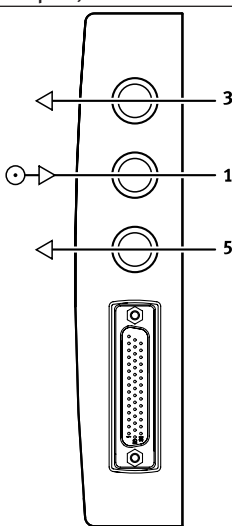
- [1] Left end plate with electrical connection (multi-pin or I-Port interface/IO-Link®) and pneumatic ports 1, 3 and 5
- [2] Sub-base with mounting holes and pneumatic ports 2 and 4
- [3] Sub-base without mounting holes and pneumatic ports 2 and 4

- [4] Power supply module with pneumatic ports 1, 3 and 5
- [5] Sub-base with additional supply, with pneumatic ports 1, 3, 5 and 2, 4
- [6] Right end plate with pneumatic ports 1, 3, 5 and L, 12/14, 82/84

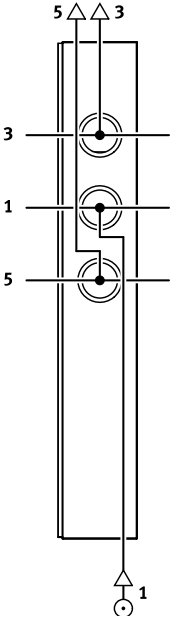
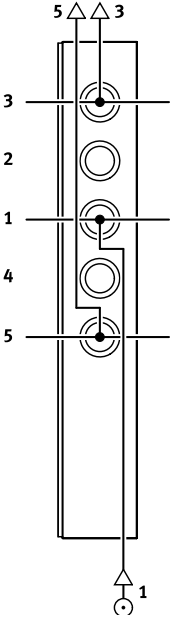
- - Note

If a gradual pressure build-up in the system using a soft-start valve is selected, an external pilot air supply should be connected so the pilot pressure applied during switch-on is already at full pressure.

Key features – Pneumatic components

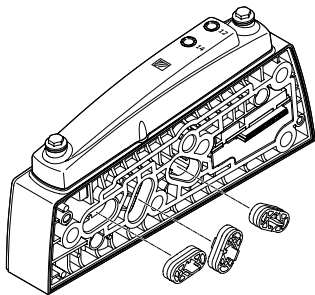
Compressed air supply and pilot air supply			
Illustration	Code	Type	Information
End plate, right			
	Pilot air: Z	VMPAC-EPR-IN	<p>Internal pilot air supply</p> <ul style="list-style-type: none"> Pilot air is branched internally from port 1 in the right end plate For operating pressure in the range 0.3 ... 0.8 MPa Thread connection size G3/8 (port 1, port 3 and port 5) Thread connection size G1/8 (port 82/84 and port L) Blanking plug in port 12/14
	Pilot air: –	VMPAC-EPR-EX	<p>External pilot air supply</p> <ul style="list-style-type: none"> Pilot air supply (0.3 ... 0.8 MPa) is connected at port 12/14 on the right-hand end plate For operating pressure in the range –0.09 ... 0.8 MPa (suitable for vacuum) Thread connection size G3/8 (port 1, port 3 and port 5) Thread connection size G1/8 (port 12/14, 82/84 and port L)
End plate, left			
	Outlet, electrical connection: U	VMPAC-EPL...	<p>With electrical connection (multi-pin connection or I-Port interface/IO-Link®) and pneumatic ports 1, 3 and 5:</p> <ul style="list-style-type: none"> Electrical connection, outlet direction on top Electrical connection, outlet direction underneath Thread connection size G3/8

Key features – Pneumatic components

Compressed air supply and pilot air supply			
Illustration	Code	Type	Information
Supply module			
	Type of module block 1-40: U	VMPAC-SP-0	<p>Additional power supply modules can be used for larger terminals or to create pressure zones.</p> <p>Power supply modules can be configured at any point upstream or downstream from the sub-bases.</p> <p>Supply modules contain the following ports:</p> <ul style="list-style-type: none"> • Compressed air supply (port 1) • Exhaust air (port 3 and port 5) • Thread connection size G3/8
Sub-base, with additional pneumatic supply			
	Sub-base with additional pneumatic supply 01 - 40: PV	VMPAC-AP-14-SP...	<p>Sub-bases with an additional power supply can be used for larger terminals or to create pressure zones.</p> <p>Sub-bases with additional supply contain the following ports:</p> <ul style="list-style-type: none"> • Compressed air supply (port 1) • Exhaust air (port 3 and port 5) • Thread connection size G1/4

Key features – Pneumatic components

Creating pressure zones and separating exhaust air



The MPA-C offers a number of options for creating pressure zones if different working pressures are required. Duct 1 and/or duct 3 and/or duct 5 are interrupted by inserting a separator in the sub-base. Every pressure zone must have its own supply.

The following supply options are available:

- End plate, left
- End plate, right
- Supply module

If you are using sub-bases with an additional supply, every valve in the

valve terminal could be operated with in a separate pressure zone.

A pressure zone is created by separating the internal supply ducts using a special separator. Every pressure zone must have its own compressed air supply.

Compressed air can be supplied and exhausted via a supply module and/or the right end plate.

The MPA-C allows you to select any position for the supply modules and the sub-bases with pressure zone separation.

The sub-bases with pressure zone separation are integrated into the terminal at the factory as specified in your order.

They can be distinguished by their coding, even when the valve terminal is assembled. Duct separation is always to the right of the sub-base.

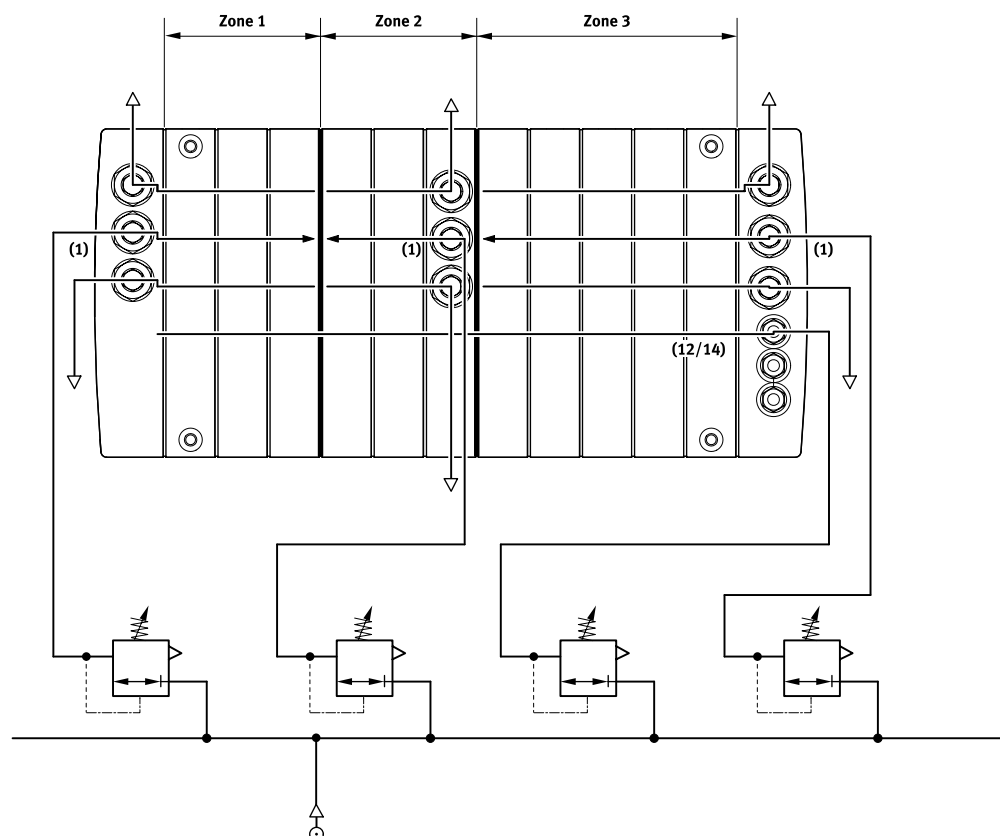
Example: compressed air supply and pilot air supply

External pilot air supply

The diagram on the right shows an example of the configuration and connection of the air supply with internal pilot air supply.

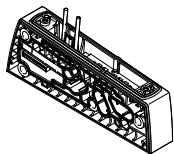
The pilot air (duct 12/14) is supplied centrally to the entire valve terminal via the right end plate.

Pressure zone separation is always to the right of the sub-base with separator(s).



Key features – Mounting

Sub-base



The MPA-C is based on a modular system consisting of sub-bases and valves. The sub-bases are connected by tie rods and thus form the support system for the valves.

They contain the ducts for supplying compressed air to and exhausting from the valve terminal as well as the working ports for the pneumatic drives for each valve.

The sub-bases are joined together via tie rods. The tie rod consists of a threaded rod, threaded sleeve and screw.

In principle, sub-bases have a modular structure.

The threaded rod/sleeve combination is selected according to the number and width of the individual sub-bases. To add further blocks, simply loosen the tie rod and adapt with extenders.

There are no restrictions on extensions; a tie rod could be constructed almost entirely using extenders.

Each solenoid coil must be assigned to a specific pin of the multi-pin plug for the valve to be activated. Regardless of whether vacant positions or valves are used, sub-bases occupy:

- One coil/address (single solenoid valves)
- Two coils/addresses (double solenoid valves)

Valve terminal mounting

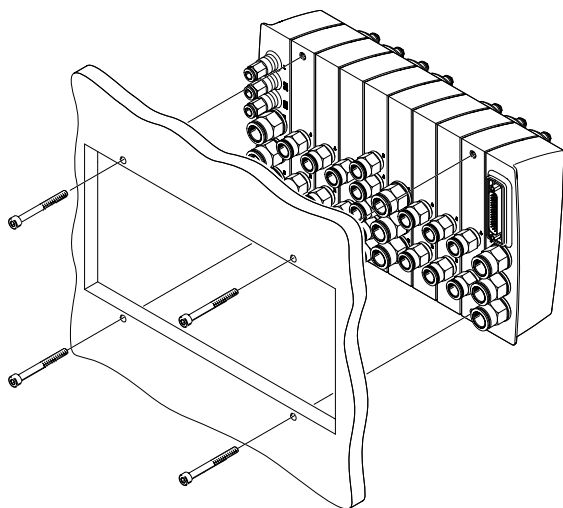
Sub-bases with threaded holes are available for the valve terminal MPA-C. The valve terminal can thus be mounted either in a control cabinet or on any even surface using spacer bolts. It can be mounted in any position. However, it should be mounted in such

a way that dirt can be cleaned off and cleaning agent can run off.

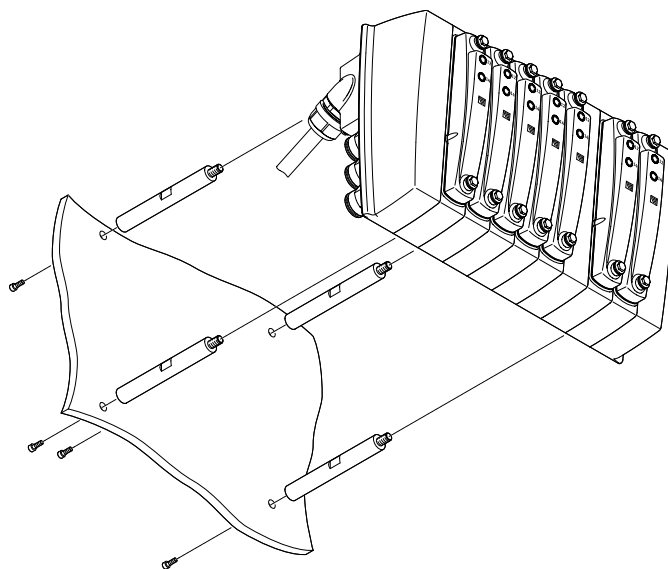
The mounting surface must be able to support the weight of the valve terminal and any forces that arise, and must enable torsion-free mounting.

Sub-bases directly connected to the right and left end plates and every fifth sub-base within the valve terminal must be provided as a version with mounting holes.

Mounting with tubing through-feed



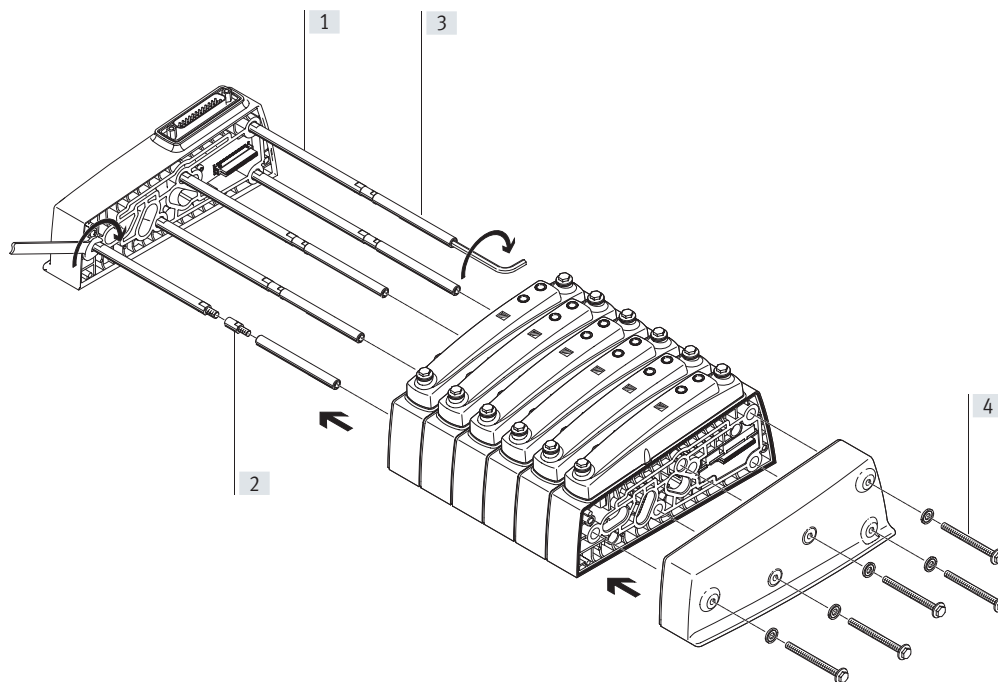
Mounting with spacer bolts



Key features – Mounting

Tie rods

Configuration



- [1] Threaded rod
- [2] Tie rod extender
- [3] Sleeve
- [4] Screw

Operating mode

The tie rod for the MPA-C consists of four parts:

- Threaded rod
- Tie rod extender
- Sleeve
- Screw

This enables valve terminals of any length to be created.

It takes just 4 steps to assemble the tie rod and the valve terminal:

- Screw the sleeves to the threaded rods
- Push the rod/sleeve combination into the tie rod shafts of the sub-bases and push the supply modules onto the left end plate
- Screw the rod/sleeve combination onto the left end plate
- Push on the right end plate and secure with screws that engage into the sleeves

The tie rod enables the valve terminal to be extended at a later date. This is done by loosening the tie rod screws and disassembling the relevant components. The additional sub-base or supply module is inserted at the required location. The previously disassembled components are then re-assembled.

To compensate for the change in length, the tie rod must be extended by the increase in length. This is done by screwing in extenders between the threaded rod and sleeve.

Note

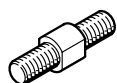
To ensure the valve terminal is properly sealed, you must:

- Check the seals between the sub-bases and replace them, if necessary, before the assembly stage during a conversion
- Tighten the tie rod screws in the correct order
- Tighten the tie rod screws to the correct torque

Key features – Mounting

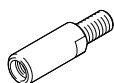
Tie rod – Components and design

Tie rod (threaded rod)



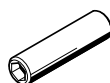
The threaded rod is used to create a cost-optimised fixed-grid tie rod.

Tie rod extender



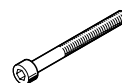
The valve terminal can be extended almost infinitely at any time using tie rod extenders. The tie rod extenders are inserted between the threaded rod and the sleeve.

Sleeve



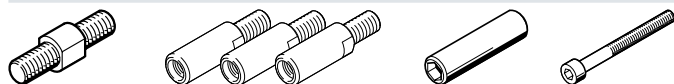
The primary purpose of the sleeve is to compensate for tolerances that occur, for example, when the seals are compressed between the sub-bases during assembly. The sleeves come in different lengths, tailored to the use of a tie rod in a fixed grid as well as generally for the individual modular tie rods.

Screw



The entire valve terminal is clamped via the tie rod using the screw. Tolerances that occur, for example when the seals are compressed between the sub-bases during assembly, are compensated by the interaction of the screw and sleeve.

Individual modular tie rod



Tie rods can be constructed entirely using tie rod extenders. The threaded rod and sleeve are required to compensate for tolerances that occur, for example, when the seals are com-

pressed between the sub-bases during assembly.

Fixed-grid tie rod with extension



The tie rod extenders are inserted between the threaded rod and the sleeve.

They are available in suitable lengths for sub-bases and supply modules.

Fixed-grid tie rod



The fixed-grid tie rod minimises assembly costs when assembling previously specified valve terminals. These valve terminals can be extended at any time.

The threaded rod and, if applicable, the sleeve must be replaced if the valve terminal length is reduced.

Key features – Mounting

Ordering data – Fixed-grid tie rod						
Number of sub-bases and supply modules	Tie rods		Sleeve		Tie rod extender	
	Part no.	Type	Part no.	Type	Part no.	Type
1	8025286	VMPAC-ZAS-5	8025283	VMPAC-ZAH-46	–	–
2	8025286	VMPAC-ZAS-5	8025285	VMPAC-ZAH-66	–	–
3	8025287	VMPAC-ZAS-45	8025284	VMPAC-ZAH-56	–	–
4	8025288	VMPAC-ZAS-85	8025283	VMPAC-ZAH-46	–	–
5	8025288	VMPAC-ZAS-85	8025285	VMPAC-ZAH-66	–	–
6	8025289	VMPAC-ZAS-125	8025284	VMPAC-ZAH-56	–	–
7	8025290	VMPAC-ZAS-165	8025283	VMPAC-ZAH-46	–	–
8	8025291	VMPAC-ZAS-205	8025282	VMPAC-ZAH-36	–	–
9	8025291	VMPAC-ZAS-205	8025284	VMPAC-ZAH-56	–	–
10	8025292	VMPAC-ZAS-245	8025283	VMPAC-ZAH-46	–	–
11	8025293	VMPAC-ZAS-285	8025282	VMPAC-ZAH-36	–	–
12	8025293	VMPAC-ZAS-285	8025285	VMPAC-ZAH-66	–	–
13	8025294	VMPAC-ZAS-325	8025283	VMPAC-ZAH-46	–	–
14	8025295	VMPAC-ZAS-365	8025282	VMPAC-ZAH-36	–	–
15	8025295	VMPAC-ZAS-365	8025285	VMPAC-ZAH-66	–	–
16	8025296	VMPAC-ZAS-405	8025284	VMPAC-ZAH-56	–	–
17	8025297	VMPAC-ZAS-445	8025282	VMPAC-ZAH-36	–	–
18	8025297	VMPAC-ZAS-445	8025285	VMPAC-ZAH-66	–	–
19	8025298	VMPAC-ZAS-485	8025284	VMPAC-ZAH-56	–	–
20	8025299	VMPAC-ZAS-525	8025282	VMPAC-ZAH-36	–	–
21	8025299	VMPAC-ZAS-525	8025285	VMPAC-ZAH-66	–	–
22	8025300	VMPAC-ZAS-565	8025284	VMPAC-ZAH-56	–	–
23	8025301	VMPAC-ZAS-605	8025283	VMPAC-ZAH-46	–	–
24	8025301	VMPAC-ZAS-605	8025285	VMPAC-ZAH-66	–	–
25	8025302	VMPAC-ZAS-645	8025284	VMPAC-ZAH-56	–	–
26	8025303	VMPAC-ZAS-685	8025283	VMPAC-ZAH-46	–	–
27	8025303	VMPAC-ZAS-685	8025285	VMPAC-ZAH-66	–	–
28	8025304	VMPAC-ZAS-725	8025284	VMPAC-ZAH-56	–	–
29	8025305	VMPAC-ZAS-765	8025283	VMPAC-ZAH-46	–	–
30	8025305	VMPAC-ZAS-765	8025284	VMPAC-ZAH-56	8038824	VMPAC-ZAE-20
31	8025306	VMPAC-ZAS-805	8025284	VMPAC-ZAH-56	–	–
32	8025307	VMPAC-ZAS-845	8025283	VMPAC-ZAH-46	–	–
33	8025307	VMPAC-ZAS-845	8025284	VMPAC-ZAH-56	8038824	VMPAC-ZAE-20
34	8025308	VMPAC-ZAS-885	8025285	VMPAC-ZAH-66	–	–
35	8025309	VMPAC-ZAS-925	8025283	VMPAC-ZAH-46	–	–
36	8025309	VMPAC-ZAS-925	8025284	VMPAC-ZAH-56	8038824	VMPAC-ZAE-20
37	8025310	VMPAC-ZAS-965	8025285	VMPAC-ZAH-66	–	–
38	8025311	VMPAC-ZAS-1005	8025283	VMPAC-ZAH-46	–	–
39	8025311	VMPAC-ZAS-1005	8025284	VMPAC-ZAH-56	8038824	VMPAC-ZAE-20
40	8025312	VMPAC-ZAS-1045	8025285	VMPAC-ZAH-66	–	–

Key features – Display and operation

Display and operation

Signal status indication

Every solenoid coil is assigned to an LED that indicates its signal status.

- Indicator 12 shows the signal status of the coil for duct 2
- Indicator 14 shows the signal status of the coil for duct 4

Manual override

The manual override (MO) enables the valve to be switched when not electrically activated or energised.

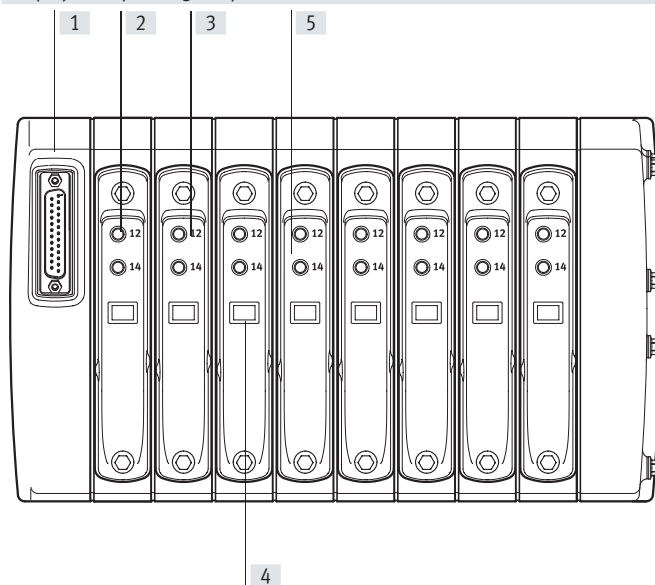
The valve is switched by pushing the manual override.

Covering

The inspection window for signal display and valve identification and the mechanism of the manual override are in the cover.

The valves below are nevertheless always fitted with switching status indicators and manual override.

Display and operating components



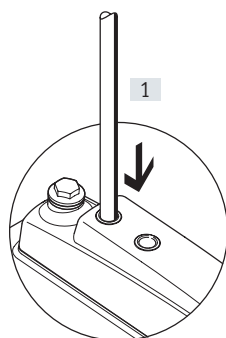
- [1] Left end plate with electrical connection (multi-pin plug or I-Port interface/IO-Link®)
- [2] Manual override (per pilot solenoid coil, non-de-tenting)
- [3] Signal status display (per pilot solenoid coil)
- [4] Inspection window for valve identification
- [5] Cover without manual override



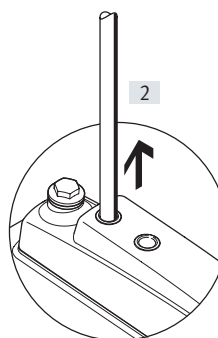
Note

A manually actuated valve (using the manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset by the manual override.

Manual override (MO)



- [1] Press in the plunger of the MO with a blunt plastic pin. The pilot valve switches and actuates the main valve.



- [2] Remove pin. The spring force pushes the plunger of the manual override back. The pilot valve returns to the normal position as does the single solenoid main valve (this is not the case with a double solenoid valve).

Key features – Display and operation

Display and operation

Labelling

The following can be used as labels:

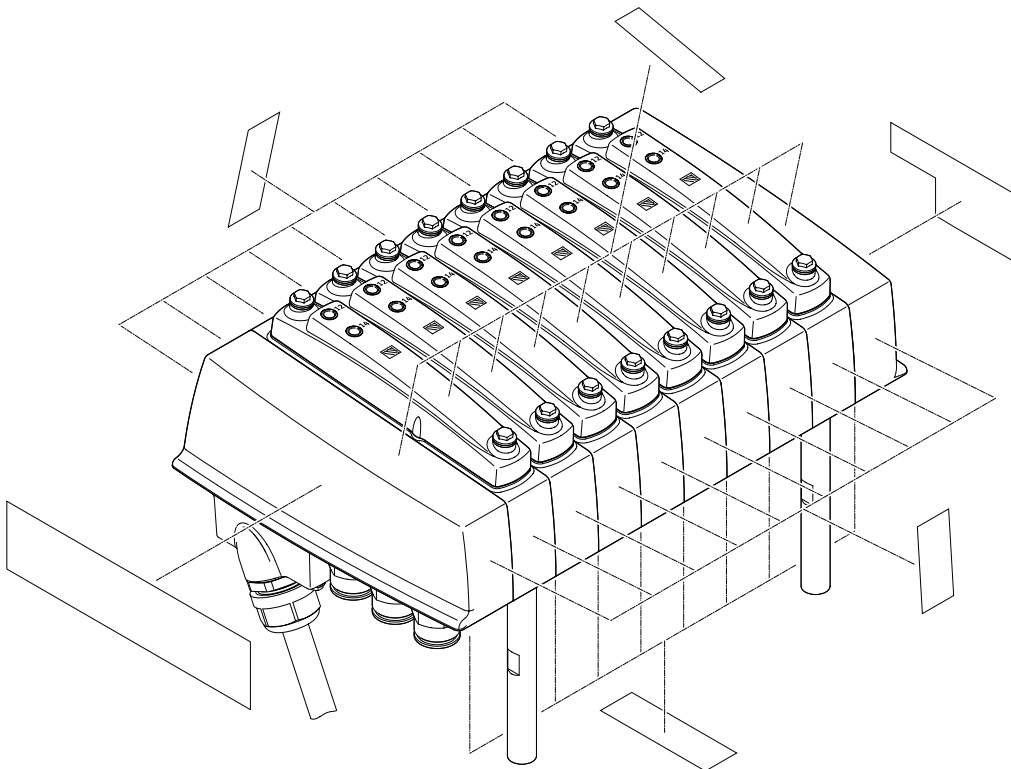
- Laminated thermal transfer stickers
- Laser-printed stickers
- Laser printing directly onto the valve terminal surface

Labels can be applied to all sides of the valve terminal and to its individual components.

The possible size of the labelling surfaces can be taken from the dimensional drawing (→ page 30)

It is not possible to label the valves located beneath covers in addition to the information printed by the manufacturer.

The valve positions are therefore labelled on the covers or on the sub-bases



Note

When applying labels, the requirements in terms of cleaning and environmental emissions must be observed, especially for stick-on labels.

Key features – Electrical components

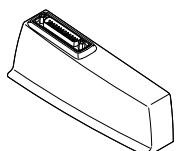
Electrical power as a result of current reduction

Every solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

In addition, all valve types have integrated current reduction.

MPA-C valves are supplied with operating voltage of 24 V (permissible voltage fluctuations $\pm 25\%$).

Electrical connection – Left end plate



The electrical connection from the valves to the higher-order controller is in the left end plate.

Switching between the various connection options is easy: simply swap the

left end plate; the pneumatic connections remains as they are.

The valves are switched by positive or negative logic (PNP or NPN). Mixed operation is not permitted.

Guidelines on addressing for valves/solenoid coils

The addresses are numbered from left to right in ascending order. The following applies for the individual valve positions: address x for coil 14 and address x+1 for coil 12.

Every sub-base occupies a specific number of addresses/pins:

- For 1 solenoid coil: 1
- For 2 solenoid coils: 2



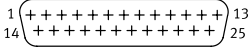

Note

If a single solenoid valve is mounted on a double solenoid valve position, the second address (for coil 12) is also occupied and cannot be used.

Variants of the left end plate				
Illustration	Code	Type	Maximum number of addresses	Information
Outlet, electrical connection on top				
	Electrical connection: MS1	VMPAC-EPL-MP-SD25-O	24	Electrical connection: Sub-D, 25-pin
	Electrical connection: MS3	VMPAC-EPL-MP-SD44-O	32	Electrical connection: Sub-D, 44-pin
	Electrical connection: PT	VMPAC-EPL-IP-O	32	Electrical connection Sub-D, 9-pin I-Port interface/IO-Link®
Outlet, electrical connection underneath				
	Electrical connection: MS1	VMPAC-EPL-MP-SD25	24	Electrical connection: Sub-D, 25-pin
	Electrical connection: MS3	VMPAC-EPL-MP-SD44	32	Electrical connection: Sub-D, 44-pin
	Electrical connection: PT	VMPAC-EPL-IP	32	Electrical connection Sub-D, 9-pin I-Port interface/IO-Link®

Key features – Electrical components

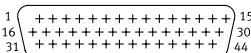

Pin allocation for electrical multi-pin plug connection – Sub-D plug, 25-pin, connecting cable NEBV-C-S1WA25...

	Pin	Address/ coil	Wire colour2) of con- necting cable		Pin	Address/ coil	Wire colour2) of con- necting cable	
	1	0	WH		14	13	BN GN	 Note The drawing shows the view onto the pins of the Sub-D plug.
	2	1	BN		15	14	YE WH	
	3	2	GN		16	15	BN YE	
	4	3	YE		17	16	GY WH	
	5	4	GY		18	17	BN GY	
	6	5	PK		19	18	WH PK	
	7	6	BU		20	19	BN PK	
	8	7	RD		21	20	BU WH	
	9	8	BK		22	21	BN BU	
	10	9	VT		23	22	RD WH	
	11	10	GY PK		24	23	BN RD	
	12	11	RD BU		25	0 V ¹⁾	BK WH	
	13	12	GN WH					

1) 0 V with positive-switching control signals; connect 24 V in the case of negative-switching control signals; mixed operation is not permitted!

2) To IEC 757

Pin allocation for electrical multi-pin plug connection – Sub-D plug, 44-pin, connecting cable NEBV-C-S1WA44...

	Pin	Address/ coil	Wire colour2) of con- necting cable		Pin	Address/ coil	Wire colour2) of con- necting cable		Pin	Address/ coil	Wire colour2) of con- necting cable
	1	0	WH		18	17	BN GY		35	n.c.	n.c.
	2	1	BN		19	18	WH PK		36	n.c.	n.c.
	3	2	GN		20	19	BN PK		37	n.c.	n.c.
	4	3	YE		21	20	BU WH		38	n.c.	n.c.
	5	4	GY		22	21	BN BU		39	n.c.	n.c.
	6	5	PK		23	22	RD WH		40	n.c.	n.c.
	7	6	BU		24	23	BN RD		41	n.c.	RD GN
	8	7	RD		25	24	BK WH		42	n.c.	RD YE
	9	8	BK		26	25	BK BN		43	0 V ¹⁾	BK GN
	10	9	VT		27	26	GN GY		44	0 V ¹⁾	BK YE
	11	10	GY PK		28	27	YE GY				
	12	11	RD BU		29	28	GN PK		 Note The drawing shows the view onto the pins of the Sub-D plug.		
	13	12	GN WH		30	29	YE PK				
	14	13	BN GN		31	30	GN BU				
	15	14	YE WH		32	31	YE BU				
	16	15	BN YE		33	n.c.	n.c.				
	17	16	GY WH		34	n.c.	n.c.				

1) 0 V with positive-switching control signals; connect 24 V in the case of negative-switching control signals; mixed operation is not permitted!

2) To IEC 757

Key features – Electrical components

I-Port interface/IO-Link®

The I-Port interface/IO-Link® enables the valve terminal MPA-C to be connected to the following systems:

- I-Port master from Festo (CPX terminal)
- Bus node CTEU from Festo
- IO-Link master

The maximum distance between the I-Port/IO-Link master and valve terminal with I-Port interface/IO-Link® is 20 m.

The 5-pin connecting cables transmit the power supply for the valves; the power supply for the internal valve terminal electronics and the control signals are separate from this.

**Note**

More information can be found at:
→ Internet: cteu

Pin allocation for I-Port interface/IO-Link® – Sub-D plug, 9-pin, connecting cable NEBC-C-S1WA9...




	Pin	Designation	Wire colour ¹⁾ of connecting cable	
	1	Communication signal C/Q, data transmission line	BK	
	2	0 V DC load voltage supply for valves and outputs	GY	
	3	0 V DC supply voltage for electronics and sensors	BU	
	4	24 V DC load voltage supply for valves and outputs	WH	
	5	24 V DC supply voltage for electronics and inputs	BN	
	6	n.c.	n.c.	Note The drawing shows the view onto the Sub-D plug on the I-Port interface/IO-Link®.
	7	n.c.	n.c.	
	8	n.c.	n.c.	
	9	n.c.	n.c.	

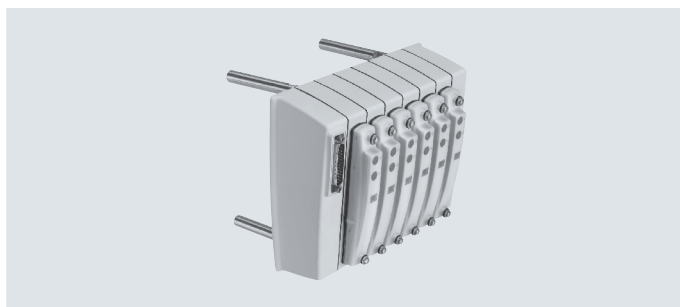
1) To IEC 757

Key features – Electrical components

Instructions for use			
Operating materials		Bio-oils	Mineral oils
<p>Operate your system with unlubricated compressed air, if possible. Festo valves and cylinders are designed so that, if used as intended, they will not require additional lubrication and will still achieve a long service life. The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate the entire system with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator requiring them.</p>		<p>When using bio-oils (oils which are based on synthetic or native esters, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).</p>	<p>When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content is not permitted, regardless of the compressor oil, because the permanent lubrication would otherwise be flushed out over a period of time.</p>

Datasheet

-  - Flow rate
up to 780 l/min
-  - Valve width
14 mm
-  - Voltage
24 V DC



General technical data

Valve terminal design	Modular and expandable
Electrical control	Multi-pin plug I-Port interface/IO-Link®
Actuation type	Electrical
Type of control	Electrical
Nominal operating voltage [V DC]	24
Permissible voltage fluctuations [%]	±25
Maximum number of valve positions	32
Maximum number of pressure zones	32
Valve size [mm]	14
Signal status indication	LED
Pilot air supply	Internal or external
Degree of protection	IP65, IP67, IP69K

Operating and environmental conditions

Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4] → page 22
Note on the operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure [MPa]	−0.09 ... +0.8
[bar]	−0.9 ... +8
Operating pressure for valve terminal with internal pilot air supply [MPa]	0.3 ... 0.8
[bar]	3 ... 8
[psi]	43.5 ... 116
Pilot pressure [MPa]	0.3 ... 0.8
[bar]	3 ... 8
Ambient temperature [°C]	−5 ... +60
Temperature of medium [°C]	−5 ... +50
Storage temperature [°C]	−20 ... +40
Corrosion resistance class CRC ¹⁾	4
CE marking (see declaration of conformity) ³⁾	To EU EMC Directive ²⁾ To EU RoHS Directive
KC marking	KC EMC
UKCA marking (see declaration of conformity) ³⁾	To UK EMC regulations To UK RoHS regulations
LABS (PWIS) conformity	VDMA24364-B1/B2-L
Food-safe ³⁾	See supplementary material information
Certification	UL – Recognized (OL) RCM

1) More information www.festo.com/x/topic/crc

2) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/...d/Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

3) More information www.festo.com/catalogue/...Support/Downloads.

Safety data

Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistant	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

Datasheet

Technical data – Valves										
Code for position function 1-32			M	J	N	K	H	B	G	E
Design			Piston spool valve							
Sealing principle			Soft							
Overlap			Positive overlap							
Manual override			Non-detenting, detenting							
Type of control			Piloted							
Reset method			Pneumatic spring	–	Pneumatic spring			Mechanical spring		
Switching times	On	[ms]	13	9	9	10	10	12	10	12
	off	[ms]	20	–	28	28	26	40	40	40
	Change-over	[ms]	–	24	–	–	–	18	20	18
Standard nominal flow rate		[l/min]	550 ... 670	550 ... 670	550 ... 650	550 ... 600	550 ... 650	550 ... 630	500 ... 610	420 ... 480
Note on standard nominal flow rate	[l/min]		MPA-C: 720	MPA-C: 770	MPA-C: 730	MPA-C: 760	MPA-C: 730	MPA-C: 690	MPA-C: 660	MPA-C: 550
	[l/min]		MPA-L: 670	MPA-L: 670	MPA-L: 650	MPA-L: 600	MPA-L: 650	MPA-L: 630	MPA-L: 610	MPA-L: 480
	[l/min]		MPA-S: 550	MPA-S: 550	MPA-S: 550	MPA-S: 550	MPA-S: 550	MPA-S: 550	MPA-S: 500	MPA-S: 420
Flow direction			Reversible	Reversible	Not reversible	Not reversible	Not reversible	Reversible	Reversible	Reversible
Suitable for vacuum			Yes	Yes	No	No	No	Yes	Yes	Yes
Operating pressure	[MPa]	–0.09 ... +1			0.3 ... 1			–0.09 ... +1		
	[bar]	–0.9 ... +10			3 ... 10			–0.9 ... +10		
Pilot pressure	[MPa]	0.3 ... 0.8								
	[bar]	3 ... 8								
Type of mounting			With through-hole							
Maximum tightening torque for valve mounting		[Nm]	0.65							

Technical data – Valves											
Code for position function 1-32			X	W	D	I	MS	NS	KS	HS	DS
Design			Piston spool valve								
Sealing principle			Soft								
Overlap			Positive overlap								
Manual override			Non-detenting, detenting								
Type of control			Piloted								
Reset method			Pneumatic spring					Mechanical spring			
Switching times	On	[ms]	12	12	9	10	13	12	12	12	10
	off	[ms]	20	20	26	28	41	20	20	20	20
	Change-over	[ms]	–	–	–	–	–	–	–	–	–
Standard nominal flow rate		[l/min]	360 ... 400	300 ... 340	550 ... 650	550 ... 670	550 ... 670	470 ... 520	470 ... 560	470 ... 520	500 ... 570
Note on standard nominal flow rate	[l/min]		MPA-C: 510	MPA-C: 450	MPA-C: 720	MPA-C: 730	MPA-C: 730	MPA-C: 550	MPA-C: 600	MPA-C: 550	MPA-C: 570
	[l/min]		MPA-L: 400	MPA-L: 300	MPA-L: 650	MPA-L: 670	MPA-L: 670	MPA-L: 520	MPA-L: 560	MPA-L: 520	MPA-L: 570
	[l/min]		MPA-S: 360	MPA-S: 340	MPA-S: 550	MPA-S: 550	MPA-S: 550	MPA-S: 470	MPA-S: 470	MPA-S: 470	MPA-S: 500
Flow direction			Reversible	Reversible	Not revers-ible	Not revers-ible	Reversible	Reversible	Reversible	Reversible	Reversible
Suitable for vacuum			Yes	Yes	No	No	Yes	Yes	Yes	Yes	Yes
Operating pressure	[MPa]	–0.09 ... +1			0.3 ... 1		–0.09 ... +0.8				
	[bar]	–0.9 ... +10			3 ... 10		–0.9 ... +8				
Pilot pressure	[MPa]	0.3 ... 0.8									
	[bar]	3 ... 8									
Type of mounting			With through-hole								
Maximum tightening torque for valve mounting		[Nm]	0.65								

Safety characteristics – Valves	
Maximum positive test pulse with logic 0	[μs] 400
Maximum negative test pulse with logic 1	[μs] 200
Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistant	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

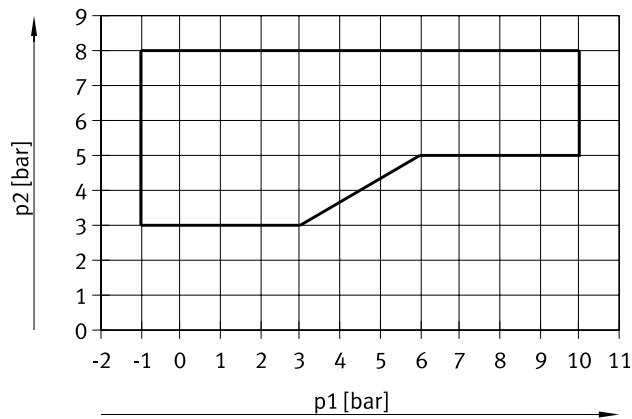
Datasheet

Pneumatic connections		
Right end plate		
Supply	1	G3/8 thread
Exhaust port	3	G3/8 thread
	5	G3/8 thread
	L	G1/8 thread
Pilot air supply	12/14	G1/8 thread
Pilot exhaust air	82/84	G1/8 thread
Left end plate		
Supply	1	G3/8 thread
Exhaust port	3	G3/8 thread
	5	G3/8 thread
Supply module		
Supply	1	G3/8 thread
Exhaust port	3	G3/8 thread
	5	G3/8 thread
Sub-base		
Working ports	2	G1/4 thread
	4	G1/4 thread
Sub-base with additional pneumatic supply		
Supply	1	G1/4 thread
Exhaust port	3	G1/4 thread
	5	G1/4 thread
Working ports	2	G1/4 thread
	4	G1/4 thread

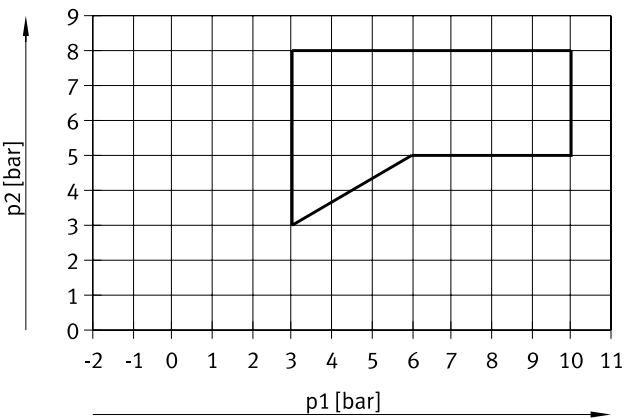
Datasheet

Pilot pressure p2 as a function of working pressure p1 with external pilot air supply

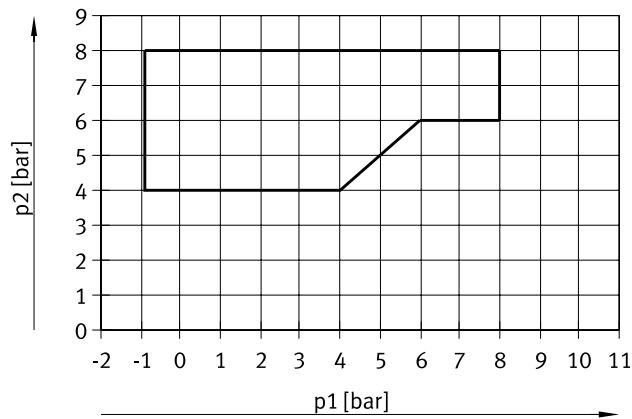
For valves with code for position function 1-32: M, J, B, G, E, W, X



For valves with code for position function 1-32: N, K, H, D, I



For valves with code for position function 1-32: MS, NS, KS, HS, DS



Current consumption per solenoid coil at nominal voltage		
Nominal pick-up current	[mA]	50
Nominal current with current reduction	[mA]	10
Time until current reduction	[ms]	20

Materials	
Sub-base	Reinforced PA
Supply module	Reinforced PA
End plate	Reinforced PA
Valve	Die-cast aluminium
Covering	Reinforced PA
Seals	EPDM, NBR
Separator for pressure zone separation	Reinforced PA, NBR
Tie rods	Stainless steel
Spacer bolt	Stainless steel
Note on materials	RoHS-compliant

Datasheet

Product weight	
	Approx. weight [g]
Sub-base	160
Supply module	156
End plate, left	246
End plate, right	224
Valve	77
Covering	42
Vacant position	23
Separator for pressure zone separation	15
Screw for tie rod	3
Sleeve for tie rod, 36/46/56/66 mm	6/8/9/11
Tie rod extender, 21/27 mm	3/4
Spacer bolt	80

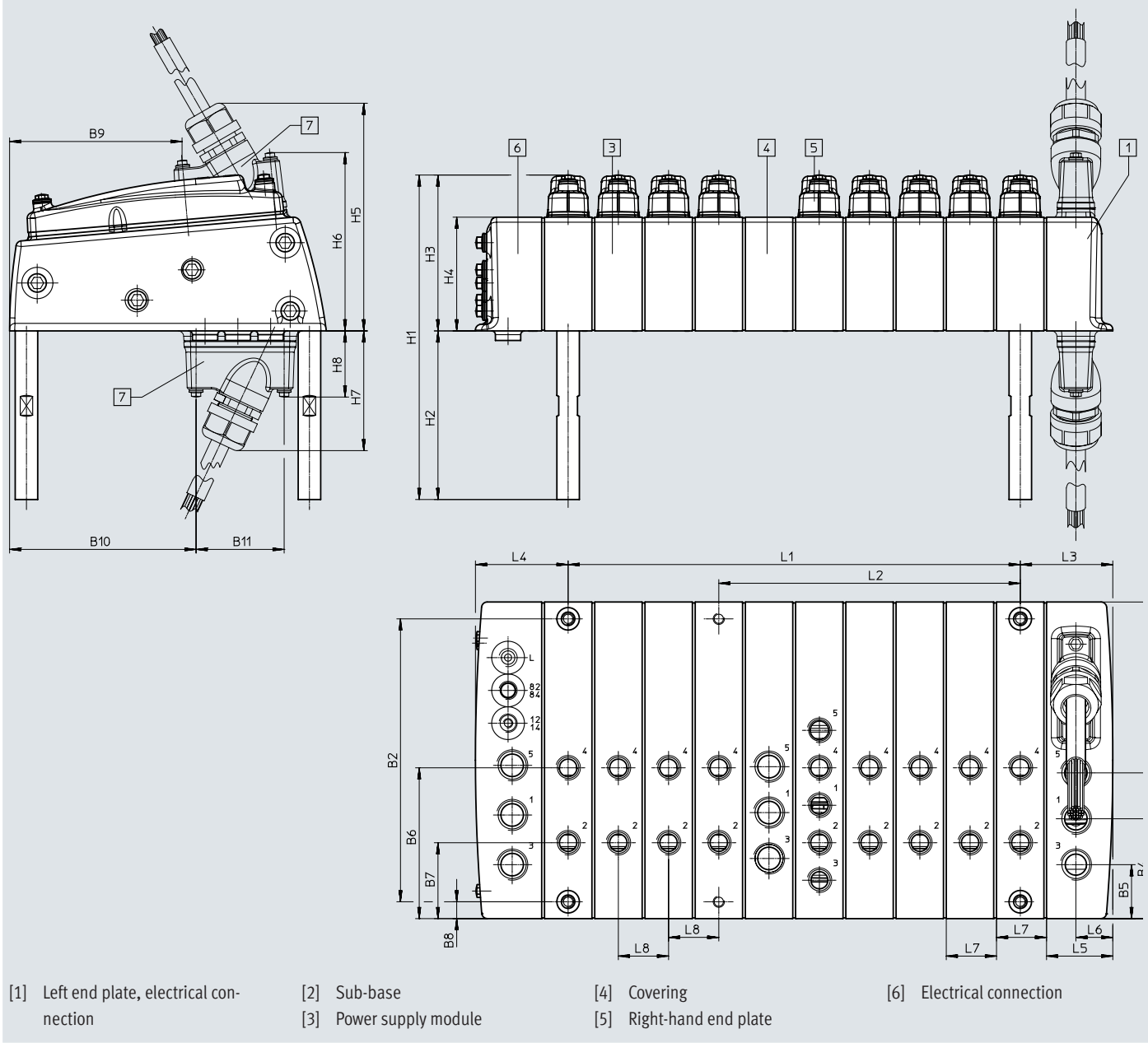
Product weight – Threaded rods, tie rods																
Length [mm]	5	45	85	125	165	205	245	285	325	365	405	445	485	525	565	605
Threaded rods, tie rods [g]	2	11	20	29	38	47	54	65	72	80	89	98	109	118	127	136
Length [mm]	645	685	725	765	786	805	845	866	885	925	946	965	1005	1026	1045	
Threaded rods, tie rods [g]	145	154	163	170	174	181	188	192	198	205	209	214	225	229	234	

Datasheet

Dimensions

Valve terminal

Download CAD data → www.festo.com



Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	H1	H2	H3	H4	H5
MPA-C	169	151	77.8	53.3	28.8	80.5	40.5	9	92	99.5	47	172.7	90	82.7	60.7	121.5

Type	H6	H7	H8	L1	L2	L3	L4	L5	L6	L7	L8
MPA-C	95.2	64.9	36.4	(n-1) x 26.8	(n-1) x 26.8	49.6	49.5	35.4	19.7	26.8	26.8

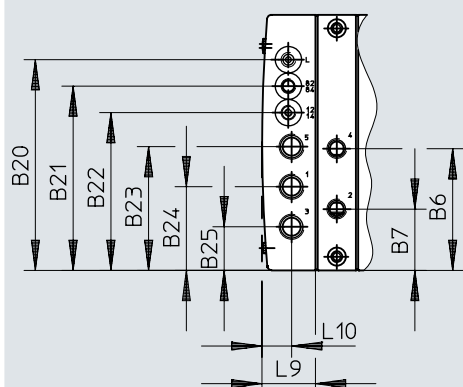
1) n = total number of sub-bases/valve positions and supply modules

Datasheet

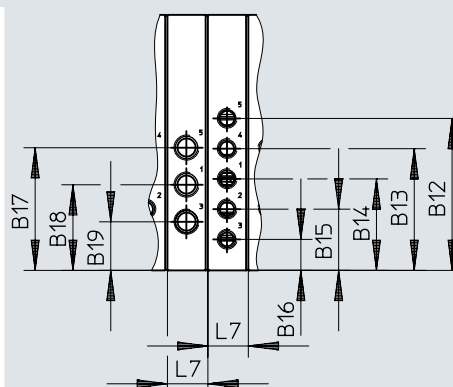
Dimensions – Pneumatic connections

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Right end plate, sub-base with mounting holes



Power supply module, sub-base with additional pneumatic supply



	B12	B13	B14	B15	B16	B17	B18	B19	L7
Pneumatic supply module, sub-base with additional supply	100.5	80.5	60.5	40.5	20.5	81.1	56.6	32.1	26.8

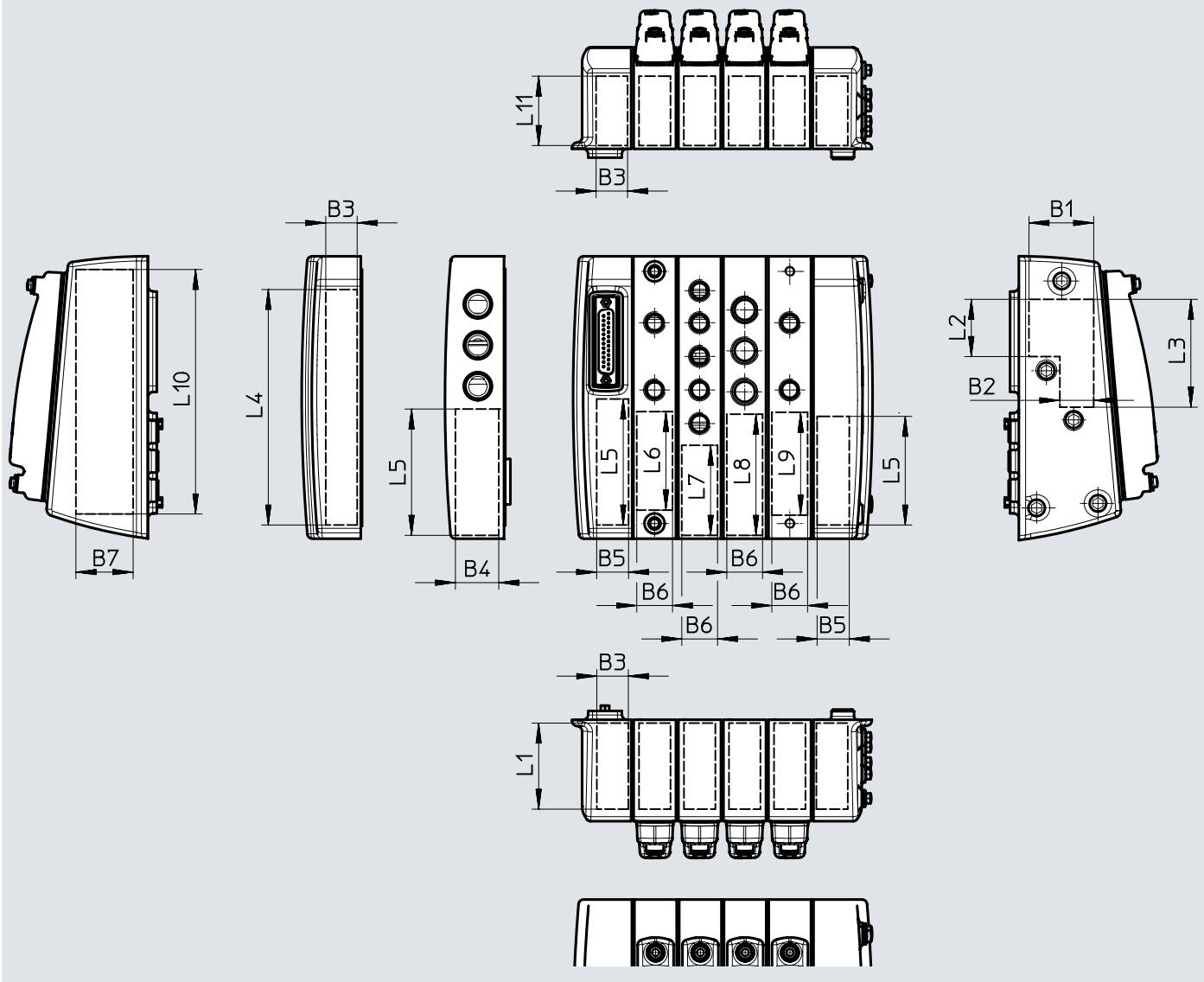
	B6	B7	B20	B21	B22	B23	B24	B25	L9	L10
End plate, right	80.5	40.5	139.3	121.8	104.3	81.8	55.3	28.8	35.4	19.6

Datasheet

Dimensions

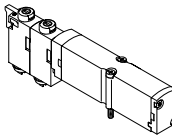
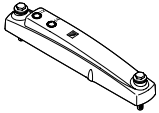
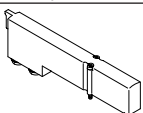

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Labelling surfaces

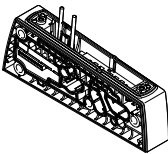
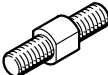
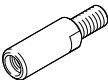
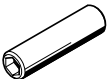
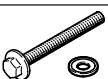


Type	B1	B2	B3	B4	B5	B6	B7	B8	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12
MPA-C	38	20	18	25	19	21	34	8	51	34	64	140	65	58	53	72	61	146	41	49

Accessories

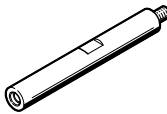

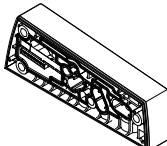
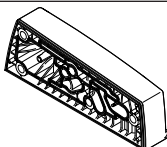
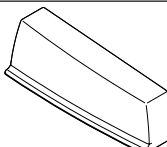
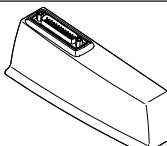
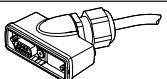

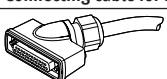
Ordering data					
	Code	Valve function	Part no.	Type	
Individual solenoid valve					
	5/2-way valve				
	Position function 1-32: M	Single solenoid	578806	VMPA14-M1HF-M-PI	
	Position function 1-32: MS	Single solenoid, mechanical spring return	578817	VMPA14-M1HF-MS-PI	
	Position function 1-32: J	Double solenoid	578805	VMPA14-M1HF-J-PI	
	2x 3/2-way valve				
	Position function 1-32: N	Normally open	578813	VMPA14-M1HF-N-PI	
	Position function 1-32: NS	Normally open, mechanical spring return	578819	VMPA14-M1HF-NS-PI	
	Position function 1-32: K	Normally closed	578812	VMPA14-M1HF-K-PI	
	Position function 1-32: KS	Normally closed, mechanical spring return	578818	VMPA14-M1HF-KS-PI	
	Position function 1-32: H	1x normally open, 1x normally closed	578814	VMPA14-M1HF-H-PI	
	Position function 1-32: HS	1x normally open, 1x normally closed, mechanical spring return	578821	VMPA14-M1HF-HS-PI	
	5/3-way valve				
	Position function 1-32: B	Mid-position pressurised	578807	VMPA14-M1HF-B-PI	
	Position function 1-32: G	Mid-position closed	578809	VMPA14-M1HF-G-PI	
	Position function 1-32: E	Mid-position exhausted	578808	VMPA14-M1HF-E-PI	
3/2-way valve					
Position function 1-32: W	Normally open, external compressed air supply	578811	VMPA14-M1HF-W-PI		
Position function 1-32: X	Normally closed, external compressed air supply	578810	VMPA14-M1HF-X-PI		
2x 2/2-way valve					
Position function 1-32: D	Normally closed	578815	VMPA14-M1HF-D-PI		
Position function 1-32: DS	Normally closed, mechanical spring return	578820	VMPA14-M1HF-DS-PI		
Position function 1-32: I	1x normally closed, 1x normally closed, only reversible	578816	VMPA14-M1HF-I-PI		
Covering					
	–	Cover over a valve position	Without manual override	576588	VMPAC-VC-14
			With manual override for one pilot control	576586	VMPAC-VC-MO-14-1
			With manual override for two pilot controls	576587	VMPAC-VC-MO-14-2
Cover plate					
	Position function 1-32: L	Blanking plate for a valve position instead of a valve; a self-adhesive label is supplied.	573729	VMPA14-RP	
Check valve					
	Pneumatic connection 3: SH Pneumatic connection 5: QH	Check valve for installation in duct 3 or 5 (scope of delivery: 10 check valves, one assembly tool)	8039820	VMPA14RV	

Accessories

Ordering data						
	Code	Description	Part no.	Type	PU ¹⁾	
Sub-base						
	Type of module block 1 - 40: F	For 1 solenoid coil	–	576572	VMPAC-AP-14-1	1
			With mounting holes	576574	VMPAC-AP-14-B-1	1
			With additional supply	576576	VMPAC-AP-14-SP-1	1
	Type of module block 1-40: E	For 2 solenoid coils	–	576573	VMPAC-AP-14-2	1
			With mounting holes	576575	VMPAC-AP-14-B-2	1
			With additional supply	576577	VMPAC-AP-14-SP-2	1
Tie rods						
	–	Threaded rod for tie rod, width across flats 5 mm The threaded rod/sleeve combination is selected based on the number and width of the individual plates (→ page 16).	5 mm	8025286	VMPAC-ZAS-5	5
			45 mm	8025287	VMPAC-ZAS-45	5
			85 mm	8025288	VMPAC-ZAS-85	5
			125 mm	8025289	VMPAC-ZAS-125	5
			165 mm	8025290	VMPAC-ZAS-165	5
			205 mm	8025291	VMPAC-ZAS-205	5
			245 mm	8025292	VMPAC-ZAS-245	5
			285 mm	8025293	VMPAC-ZAS-285	5
			325 mm	8025294	VMPAC-ZAS-325	5
			365 mm	8025295	VMPAC-ZAS-365	5
			405 mm	8025296	VMPAC-ZAS-405	5
			445 mm	8025297	VMPAC-ZAS-445	5
			485 mm	8025298	VMPAC-ZAS-485	5
			525 mm	8025299	VMPAC-ZAS-525	5
			565 mm	8025300	VMPAC-ZAS-565	5
			605 mm	8025301	VMPAC-ZAS-605	5
			645 mm	8025302	VMPAC-ZAS-645	5
			685 mm	8025303	VMPAC-ZAS-685	5
			725 mm	8025304	VMPAC-ZAS-725	5
			765 mm	8025305	VMPAC-ZAS-765	5
			786 mm	8032685	VMPAC-ZAS-786	5
			805 mm	8025306	VMPAC-ZAS-805	5
			845 mm	8025307	VMPAC-ZAS-845	5
			866 mm	8032686	VMPAC-ZAS-866	5
			885 mm	8025308	VMPAC-ZAS-885	5
925 mm	8025309	VMPAC-ZAS-925	5			
946 mm	8032687	VMPAC-ZAS-946	5			
965 mm	8025310	VMPAC-ZAS-965	5			
1005 mm	8025311	VMPAC-ZAS-1005	5			
1026 mm	8032688	VMPAC-ZAS-1026	5			
1045 mm	8025312	VMPAC-ZAS-1045	5			
	–	Tie rod extender for arranging the valve terminal with tie rod in a fixed grid (→ page 16).	21 mm	8038824	VMPAC-ZAE-20	5
		Tie rod extender for extending the valve terminal at a later date with a sub-base or supply module	27 mm	8025281	VMPAC-ZAE-14	5
	–	Sleeve, internal hex 4 mm	36 mm	8025282	VMPAC-ZAH-36	5
			46 mm	8025283	VMPAC-ZAH-46	5
			56 mm	8025284	VMPAC-ZAH-56	5
			66 mm	8025285	VMPAC-ZAH-66	5
	–	Screw set M4x38 mm with external hex 6 mm, with sealing washer, for tie rod	38 mm	8025280	VMPAC-M4X38	5


1) Packaging unit.

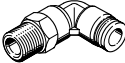
Accessories

Ordering data		Code	Description	Part no.	Type
Mounting					
	Type of mounting: Y	Spacer bolts for mounting the valve terminal	4 pieces	576585	VMPAC-BA
Separator					
	–	For pressure zone separation	3 pieces	576578	VMPAC-TE-1-3-5
Supply module					
	Type of module block 1-40: U	With electrical interlinking module		576569	VMPAC-SP-0
Right end plate					
	Pilot air: Z	With internal pilot air supply		576563	VMPAC-EPR-IN
	Pilot air: –	With external pilot air supply		576564	VMPAC-EPR-EX
Left end plate					
	Electrical connection: MS1	Electrical connection underneath	Sub-D, 25-pin, 24 addresses	576557	VMPAC-EPL-MP-SD25
	Electrical connection: MS3		Sub-D, 44-pin, 32 addresses	576559	VMPAC-EPL-MP-SD44
	Electrical connection: PT		Node with I-Port interface 32 addresses	576561	VMPAC-EPL-IP
	Electrical connection: MS1	Electrical connection on top	Sub-D, 25-pin, 24 addresses	576558	VMPAC-EPL-MP-SD25-O
	Electrical connection: MS3		Sub-D, 44-pin, 32 addresses	576560	VMPAC-EPL-MP-SD44-O
	Electrical connection: PT		Node with I-Port interface 32 addresses	576562	VMPAC-EPL-IP-O
Connecting cable for I-Port interface/IO-Link®					
	Connecting cable: FH	9-pin socket, Sub-D, open cable end 5-core	2.5 m	2376018	NEBC-C-S1WA9HS-K-2.5-N-B-LE5-PT-S10
	Connecting cable: FI		5 m	2376019	NEBC-C-S1WA9HS-K-5-N-B-LE5-PT-S10
	Connecting cable: FJ		10 m	2376020	NEBC-C-S1WA9HS-K-10-N-B-LE5-PT-S10
	–		X (length1)	4106124	NEBC-C-S1WA9HS-K-...-N-B-LE5-PT-S10
	–	Plug M12x1, 5-pin, straight, for connecting cable NEBC-C-S1WA9...		8162296	NECB-S-M12G5-C2
Connecting cable for multi-pin plug connection					
	Connecting cable: FA	25-pin socket, Sub-D, open cable end 25-core	2.5 m	2265131	NEBV-C-S1WA25HS-K-2.5-N-LE25-S10
	Connecting cable: FB		5 m	2265132	NEBV-C-S1WA25HS-K-5-N-LE25-S10
	Connecting cable: FC		10 m	2265133	NEBV-C-S1WA25HS-K-10-N-LE25-S10
	Connecting cable: FD	44-pin socket, Sub-D HD, open cable end 36-core	2.5 m	577376	NEBV-C-S7WA44HS-K-2.5-N-LE36-S10
	Connecting cable: FE		5 m	577377	NEBV-C-S7WA44HS-K-5-N-LE36-S10
	Connecting cable: FG		10 m	577378	NEBV-C-S7WA44HS-K-10-N-LE36-S10

1) Cable length 0.5 ... 20 m.

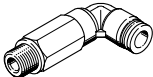
Accessories

Ordering data										
	Code	Information on housing materials	Connecting thread	For tubing O.D. [mm]	Part no.	Type	PJ ¹⁾			
Push-in fitting, straight										
	Type of push-in fitting: NPQH	Nickel-plated brass	G1/8	4	578338	NPQH-D-G18-Q4-P10	10			
				6	578339	NPQH-D-G18-Q6-P10	10			
				8	578340	NPQH-D-G18-Q8-P10	10			
			G1/4	6	578341	NPQH-D-G14-Q6-P10	10			
				8	578342	NPQH-D-G14-Q8-P10	10			
				10	578343	NPQH-D-G14-Q10-P10	10			
				12	578344	NPQH-D-G14-Q12-P10	10			
			G3/8	8	578345	NPQH-D-G38-Q8-P10	10			
				10	578346	NPQH-D-G38-Q10-P10	10			
				12	578347	NPQH-D-G38-Q12-P10	10			
				14	578348	NPQH-D-G38-Q14-P10	10			
			Type of push-in fitting: NPCK	High-alloy stainless steel	G1/8	6	1366257	NPCK-C-D-G18-K6	1	
						8	1490383	NPCK-C-D-G18-K8	1	
					G1/4	8	1691701	NPCK-C-D-G14-K8	1	
						10	1489336	NPCK-C-D-G14-K10	1	
	G3/8	10			1489614	NPCK-C-D-G38-K10	1			
		Type of push-in fitting: QS			PBT	G1/8	4	186095	QS-G1/8-4	10
							6	186096	QS-G1/8-6	10
	8		186098	QS-G1/8-8			10			
	G1/4		6	186097		QS-G1/4-6	10			
			8	186099		QS-G1/4-8	10			
			10	186101		QS-G1/4-10	10			
			12	186350		QS-G1/4-12	10			
	G3/8		8	186100		QS-G3/8-8	10			
			10	186102		QS-G3/8-10	10			
		12	186103	QS-G3/8-12	10					
		16	186347	QS-G3/8-16	1					

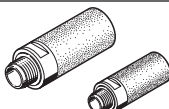

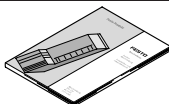
Push-in L-fitting									
	Type of push-in fitting: NPQH	Nickel-plated brass	G1/8	4	578280	NPQH-L-G18-Q4-P10	10		
				6	578281	NPQH-L-G18-Q6-P10	10		
				8	578282	NPQH-L-G18-Q8-P10	10		
			G1/4	6	578283	NPQH-L-G14-Q6-P10	10		
				8	578284	NPQH-L-G14-Q8-P10	10		
				10	578285	NPQH-L-G14-Q10-P10	10		
				12	578286	NPQH-L-G14-Q12-P10	10		
			G3/8	8	578287	NPQH-L-G38-Q8-P10	10		
				10	578288	NPQH-L-G38-Q10-P10	10		
				12	578289	NPQH-L-G38-Q12-P10	10		
				14	578290	NPQH-L-G38-Q14-P10	10		
			Type of push-in fitting: QS	PBT	G1/8	4	186116	QSL-G1/8-4	10
						6	186117	QSL-G1/8-6	10
						8	186119	QSL-G1/8-8	10
					G1/4	6	186118	QSL-G1/4-6	10
	8	186120				QSL-G1/4-8	10		
	10	186122				QSL-G1/4-10	10		
	12	186351				QSL-G1/4-12	10		
	G3/8	8			186121	QSL-G3/8-8	10		
		10	186123	QSL-G3/8-10	10				
		12	186124	QSL-G3/8-12	10				

1) Packaging unit.

Accessories

Ordering data							
	Code	Information on housing materials	Connecting thread	For tubing O.D. [mm]	Part no.	Type	PU ¹⁾
Push-in L-fitting, long							
	Type of push-in fitting: NPQH	Nickel-plated brass	G1/8	4	578263	NPQH-LL-G18-Q4-P10	10
				6	578264	NPQH-LL-G18-Q6-P10	10
				8	578265	NPQH-LL-G18-Q8-P10	10
			G1/4	6	578266	NPQH-LL-G14-Q6-P10	10
				8	578267	NPQH-LL-G14-Q8-P10	10
				10	578268	NPQH-LL-G14-Q10-P10	10
			G3/8	10	578269	NPQH-LL-G38-Q10-P10	10
	Type of push-in fitting: QS	PBT	G1/8	4	186127	QSLG-G1/8-4	10
				6	186128	QSLG-G1/8-6	10
				8	186130	QSLG-G1/8-8	10
			G1/4	6	186129	QSLG-G1/4-6	10
				8	186131	QSLG-G1/4-8	10
				10	186133	QSLG-G1/4-10	10
				12	132596	QSLG-G1/4-12	10
			G3/8	8	186132	QSLG-G3/8-8	10
				10	186134	QSLG-G3/8-10	10
				12	186135	QSLG-G3/8-12	10

1) Packaging unit.

Ordering data						
	Code	Description		Part no.	Type	PU ¹⁾
Silencer						
	—	Connecting thread	G1/8	161419	UC-1/8	1
			G1/4	165004	UC-1/4	1
			G3/8	1707427	UC-3/8	1
				576759	UC-3/8-20	20
Blanking plug						
	—	Thread, external hex	G1/8	196720	CDVI5.0-B-G1/8	1
			G1/4	8035644	CDVI5.0-B-G1/4	1
			G3/8	196712	CDVI5.0-B-G3/8	1
User documentation						
	Documentation: DE	MPA-C pneumatics	German	8023739	MPAC-VI-DE	
	Documentation: EN		English	8023740	MPAC-VI-EN	

1) Packaging unit.