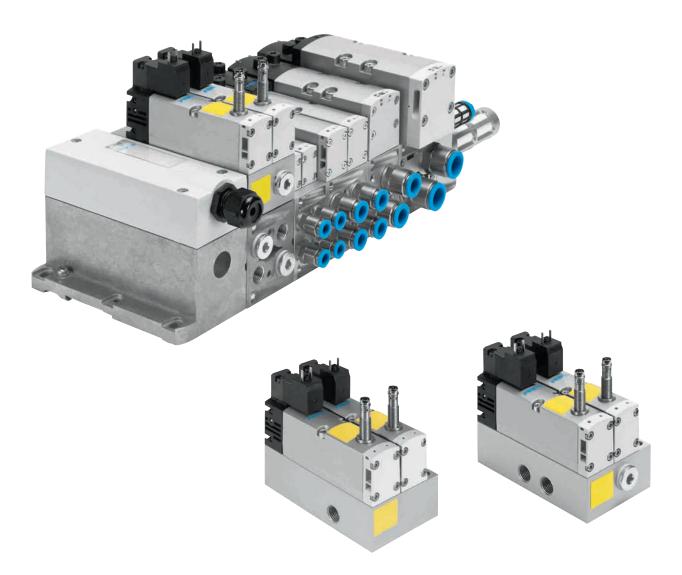
# **FESTO**





#### Innovative

- Can be used for safe reversing of a hazardous movement (5/2-way solenoid valve)
- Can be used for safe exhausting (3/2-way solenoid valve function, not available as a variant for installation on a valve terminal)
- Purely mechanical solution as a press safety valve, without integrated diagnostics

### Flexible

- Control block can be selected for valve terminal VTSA/VTSA-F
- Control block can be selected as individual pneumatic connection
- High pressure range, 3 ... 10 bar
- Flow rates of up to 1050 l/min

#### Reliable

- Sturdy and durable metal components
- Designed as a purely mechanical solution with regard to safety

#### Easy to install

- Ready-to-install and tested unit
- Reduced costs for selection, ordering, assembly and commissioning
- Mounting via through-hole (with individual pneumatic connection)
- Mounting as vertical stacking elements on manifold sub-base of the valve terminal

# - 🏺 - Note

The control block with safety function VOFA must not be modified by the customer without authorisation as this invalidates the IFA approval certificate.

The IFA certificate is linked to the checked safety function of the component.

#### Description

The control block is designed for two-channel control of pneumatic drive components such as double-acting cylinders, and can be used to realise the following protective measures:

- Protection against unexpected startup (EN 1037)
- Reversing hazardous movements, provided the reversing movement will not lead to any further hazards (5/2-way single solenoid valve)
- Safe exhausting (with function as 3/2-way solenoid valve, normally closed)

The control attributes of the control block enable Performance Level e (up to category 4, corresponds to the highest risk level) to be achieved for the protective measures. The Performance Level (PL) is a measure of the reliability of a safety function.

The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-1 and EN ISO 13849-2.

The requirements of EN ISO 13849-1 and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration for the implementation and operation of the component, and for use in higher categories (2 to 4).

When using this product in machines or systems subject to specific C standards, the requirements specified in these standards must be observed.

The control block with safety function is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode)!

The control block with safety function is suitable for use as a press safety valve to EN 692.

Further information and technical data in the Support Portal

→ Internet: safety engineering guidelines

#### Pneumatic/electrical links

Function

The safety function is achieved through two-channel pneumatic linking of two 5/2-way single solenoid valves, width 26 mm, within the control block:

- Port 4 is only pressurised if both solenoid valves are in the switching position.
- Port 2 is always pressurised if at least one of the two solenoid valves is in normal position. The valves are reset via a mechanical spring.

The switching operation of the solenoid valves can be monitored by sensing using the proximity switches at the solenoid valves (switching position sensing).

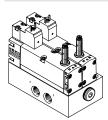
By connecting the control signal and the switching signal of the proximity switch it is possible to check if the piston spools of the solenoid valves have reached or left the normal position (expectations). The piston spools of the solenoid valves are designed so that pneumatic short circuits between ports 2 and 4 are prevented (positive overlap).

The two solenoid valves must be actuated via two separate ducts to achieve the desired category 4 (Performance Level e, to EN ISO 13849-1).

The valves used are always 5/2-way solenoid valves with switching position sensing.

#### Version

Decentralised individual connection variant, VOFA-L26-T52-...

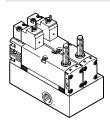


With the decentralised individual connection variant, the electrical connection for the control block is established as an individual connection to ISO 15407-1. The pneumatic connection is also established as an individual connection. With this variant, the two 5/2-way solenoid valves are pneumatically linked with the individual sub-base via two ducts.

The electrical connection for the solenoid valves is established separately via a standardised square plug to EN 175301-803, type C.

The electrical connection for the inductive sensor for switching position sensing is established via a push-in connector M8x1 to EN 61076-2-104.

#### Decentralised individual connection variant, VOFA-L26-T32C-...



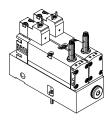
The function as a 3/2-way solenoid valve, normally closed, is intended for use for safe exhausting.



#### Note

The function as 3/2-way solenoid valve is only available as a decentralised individual connection variant (VOFA-L26-...).

#### Version for valve terminal VTSA/VTSA-F, VOFA-B26-T52-...



With the version of the control block for valve terminal VTSA/VTSA-F, the valves are actuated separately from the valve terminal via an individual electrical connection.

The pneumatic connection is established via the valve terminal VTSA/VTSA-F.

With the variant for valve terminals, the two 5/2-way solenoid valves are pneumatically linked via two ducts with an intermediate plate as vertical stacking element.

The electrical connection for the solenoid valves is established separately via

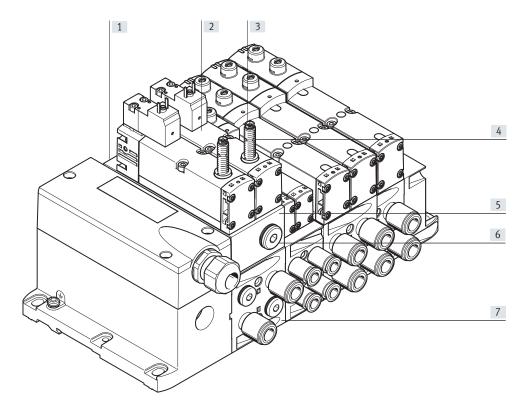
a standardised square plug to EN 175301-803, type C. The electrical connection for the inductive sensor for switching position sensing is established via a push-in

connector M8x1 to EN 61076-2-104.



#### - Note

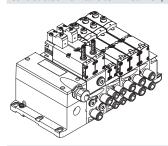
The appropriate manifold sub-base VABV-S4- ..., which is required for integration into the valve terminal, is not part of the control block. It is automatically allocated by the configurator when the control block is selected.



- [1] Control block VOFA integrated in valve terminal VTSA/VTSA-F
- [2] Two 5/2-way solenoid valves, pneumatically linked with sensing function
- [3] Inductive NPN or PNP sensor with M8 interface
- [4] Yellow status indication LED
- [5] Intermediate plate as pneumatic vertical stacking element
- [6] Optional connection for pressure gauge (at port 2)
- [7] Manifold sub-base for valve terminal VTSA/VTSA-F

#### **Equipment options**

Control block for valve terminal VTSA/VTSA-F, VOFA-B26-T52-...



Two 5/2-way valves, single solenoid, connected in series, linked via two channels

- Mechanical spring
- Switching position sensing via inductive sensors with PNP or NPN output

#### Application:

- Protection against unexpected startup to EN 1037
- Safe reversing
- Drives in manually loaded devices

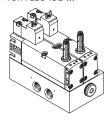


#### Note

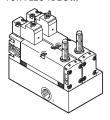
The function as 3/2-way solenoid valve is not suitable for vertical stacking (on valve terminals).

#### Control block as decentralised individual connection variant

VOFA-L26-T52-...



VOFA-L26-T32C-...



Two 5/2-way valves, single solenoid, connected in series, linked via two channels

- Mechanical spring
- Switching position sensing via inductive sensors with PNP or NPN output

#### Application:

- Protection against unexpected startup to EN 1037
- Safe reversing (VOFA-L26-T52-...)
- Safe exhausting (VOFA-L26-T32C-..., function as 3/2-way solenoid valve)
- Drives in manually loaded devices



# Note

The control block with safety function VOFA must not be modified by the customer without authorisation as this invalidates the IFA approval certificate.

The IFA certificate is linked to the checked safety function of the component.

#### Special features

Control block for valve terminal VTSA/VTSA-F

#### **Electrical connection**

- Electrical connection to EN 175301-803 type C (square plug)
- 3-pin sensor push-in connector M8

#### **Pneumatic connection**

- Via valve terminal VTSA/VTSA-F
- Pilot air supply via valve terminal
- Linked using the intermediate plate (vertical stacking) via two channels

Control block as decentralised individual connection variant

#### **Electrical connection**

- Electrical connection to EN 175301-803 type C (square plug)
- 3-pin sensor push-in connector M8

#### **Pneumatic connection**

- Individual pneumatic connection
- Internal pilot air supply
- Linked via two channels by way of individual sub-base

#### **Applications**

This control block is suitable for use as a press safety valve to EN 692.

This valve is a safety device in accordance with the Machinery Directive 2006/42/EC.

The 3/2-way solenoid valve version (VOFA-L26-T32C-...) is intended for safe exhausting.

The version for valve terminals VTSA/VTSA-F and the version as individual connection variant VOFA-L26-T52-... are intended for safe reversing of a hazardous movement.

#### Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/VTSA-F valve terminal,
The control block VOFA for the valve terminal is ordered using this valve terminal configurator, making it much easier to order the right product.

The valve terminals are assembled according to your order specification and are individually checked. This reduces assembly and installation time to a minimum.

Order a control block VOFA for the valve terminal VTSA using the order code:

Ordering system for VTSA

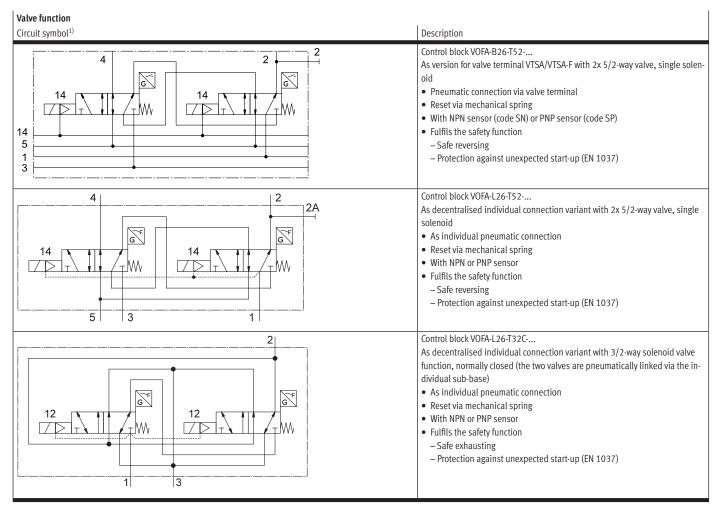
→ Internet: vtsa

→ Internet: www.festo.com

Order a control block VOFA for the valve terminal VTSA-F using the order code:

Ordering system for VTSA-F

→ Internet: vtsa-f



1) The symbol represents a valve with a proximity switch with a switching output signal, in the illustration an N/O contact. In line with ISO 1219-1, this symbol applies to both N/O and N/C contacts. The switching element function of all sensors used here is an N/C contact.

# - 🏺 - Note

- The 2x 5/2-way solenoid valves each have their own electrical connection.
- The 2x 5/2-way solenoid valves are pneumatically linked via two channels by an individual sub-base/intermediate plate.
- The output of the linked 2x 5/2-way solenoid valves is only switched if both valves are in the switching position.

Safety data									
Control block	VOFA-L26-T52	VOFA-L26-T32C	VOFA-B26-T52 on valve terminal						
Conforms to	EN 13849-1	EN 13849-1							
Safety function	Protection against manipulation, prevention	of unexpected start-up							
	Reversing a movement	Exhausting	Reversing a movement						
Performance Level (PL)	Protection against manipulation, prevention	of unexpected start-up/up to category 4, Perfor	mance Level e						
	Reversing a movement/up to category 4, Performance Level e	Exhausting/up to category 4, Performance Level e	Reversing a movement/up to category 4, Performance Level e						
Note on forced checking procedure	Switching frequency min. 1/week								
Certificate-issuing authority	IFA 1004008	IFA 1204006	IFA 1004008						
CE marking (see declaration of conformity)	To EU Machinery Directive <sup>1)</sup>								
	To EU EMC Directive <sup>1)</sup>								
UKCA marking (see declaration of conformity)	To UK EMC regulations <sup>1)</sup>								
	To UK machinery regulations <sup>1)</sup>								
Max. positive test pulse with $$[\mu s]$$ 0 signal $^{2)}$	1000								
Max. negative test pulse with $[\mu s]$ 1 signal <sup>2)</sup>	800								
Shock resistance <sup>2)</sup>	Shock test with severity level 2, to EN 60068	with severity level 2, to EN 60068-2-27							
Vibration resistance <sup>2)</sup> Transport application test with severity level 2, to EN 60068-2-6									

<sup>1)</sup> For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

<sup>2)</sup> Please also note the safety-related applications and safety technology on the Support Portal

General technical data									
Control block		VOFA-L26-T52	VOFA-L26-T32C	VOFA-B26-T52 on valve terminal					
Design		Piston spool valve							
Standard nominal flow rate	[l/min]	950	1050	830					
Standard flow rate exhaust 6 → 0 bar <sup>1)</sup>	[l/min]	-	2650	-					
Standard flow rate exhaust 6 → 0 bar in the event of a fault 1),2)	[l/min]	-	1050	-					
Reset method		Mechanical spring							
Sealing principle		Soft							
Exhaust function		Can be throttled							
Actuation type		Electrical							
Overlap		Overlap							
Type of control		Piloted							
Flow direction		Not reversible							
Exhaust function		Can be throttled							
Suitable for vacuum		-							
Pilot air supply		Internal		Via valve terminal					
Type of mounting		Via through-hole, on manifold sub-ba	se						
Mounting position		Any							
Manual override		-							
Signal status indication, valve		with accessories							
Pneumatic connections									
Supply	1	G1/4	G1/4	Via the manifold sub-base of the valve					
Exhausting	3/5	G1/4	G1/4 (3 only)	terminal					
Working ports	2/4	G1/4	G1/4 (2 only)						
Pilot air supply	14	-	-						
Pressure gauge		G1/4	-	G1/4					

<sup>1)</sup> Measured in direction of exhaust (2->3), P = 6 bar measured with respect to atmosphere with silencer UO-1/4

 $<sup>2) \</sup>hspace{0.5cm} \hbox{A fault means: Failure of one of the two directional control valves to switch back completely.} \\$ 

Operating and environmental co	onditions								
Control block		VOFA-L26-T52	VOFA-L26-T32C	VOFA-B26-T52 on valve terminal					
Operating medium		Compressed air to ISO 8573-1	1:2010 [7:4:4]						
Pilot medium		Compressed air to ISO 8573-1	1:2010 [7:4:4]						
Notes concerning operating/pilot medium		Lubricated operation possible	Lubricated operation possible (in which case lubricated operation will always be required)						
Operating pressure	[MPa]	0.3 1		01					
	[bar]	3 10		0 10					
Operating pressure for valve	[MPa]	-		0.3 1					
terminal with internal pilot air supply	[bar]	-		3 10					
Pilot pressure	[bar]	3 10		·					
Noise level LpA	[dB(A)]	85							
Ambient temperature	[°C]	-5 +50							
Temperature of medium	[°C]	-5 +50							
Nominal altitude of use	[m]	1000 to VDE 0580							
Corrosion resistance class CRC <sup>1)</sup>		0							
Certification		c UL us - Recognized (OL)		-					
Certificate-issuing authority		UL MH19482		-					
KC marking		KC EMC		-					

<sup>1)</sup> Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standards-based parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

Electrical data – Contr	ol block									
Control block			VOFA-L26-T52		VOFA-L26-T32C		VOFA-B26-T52 on valve terminal			
Electrical connection			Plug to EN 175301-803, type C, v	without PE co	nductor					
Nominal operating volt	age	[V DC]	24							
Permissible voltage flu	ctuations	[%]	-15/+10							
Surge resistance		[kV]	2.5							
Pollution degree			3							
Power consumption		[W]	1.8							
Max. magnetic disrupti	on field	[mT]	60							
Piston position sensing	3		Normal position via sensor							
Switching position indi	cation		with accessories							
Duty cycle		[%]	100							
Degree of protection to	EN 60529		IP65, NEMA 4 (for all types of sign	nal transmiss	sion when mounted)	rhen mounted)				
Protection against dire	ct and		PELV							
indirect contact			Protection class to EN 60950/IEC 950							
Valve switching time	On	[ms]	22		24		22			
	Off	[ms]	56		54		59			
Valve sensor	On	[ms]	60		58		60			
switching time <sup>1)</sup>	Off	[ms]	11		11		11			

<sup>1)</sup> Valve sensor switching time off: period of time from the coil being energised to sensor being switched off when using a PNP sensor.

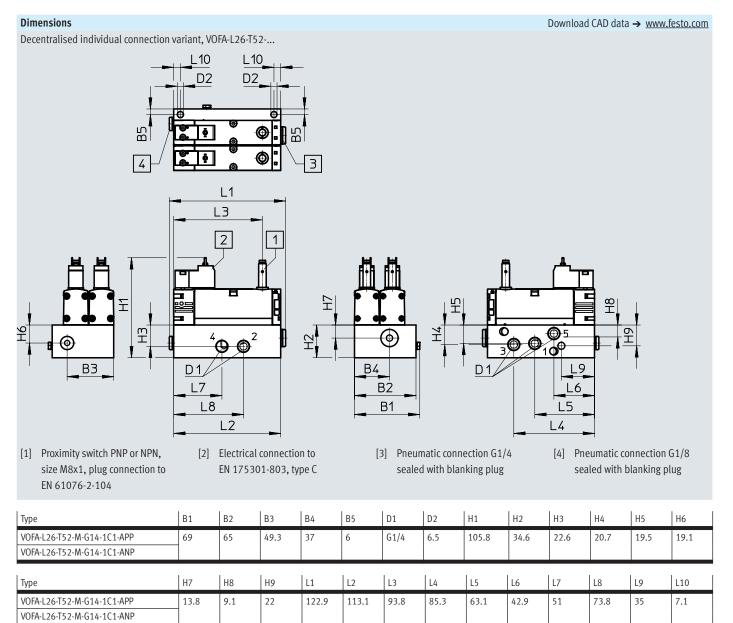
Valve sensor switching time on: period of time from the coil being de-energised to 0-L edge at the sensor when using a PNP sensor.



With a duty cycle of 100%, the control block must be de-energised once a week.

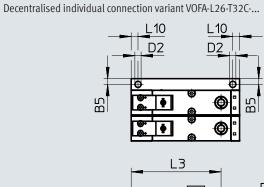
Electrical data – Sensor (to EN 6	0947-5-2)	
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C
Signal status indication		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Sensor no-load supply current	[mA]	max. 10
Max. output current	[mA]	200
Voltage drop	[V]	max. 2
Max. switching frequency	[Hz]	5000
Short circuit current rating		Clocked
Reverse polarity protection for se	nsor	For all electrical connections
Measuring principle		Inductive

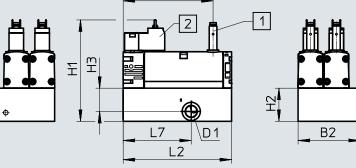
Materials		
Sub-base/manifold sub-base	Wrought aluminium alloy	
Housing	Die-cast aluminium, PA	
Seals	NBR, FPM, HNBR	
Screws	Galvanised steel	
Sensor housing	High-alloy stainless steel	
Note on materials	RoHS-compliant	

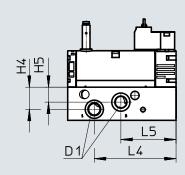


# Dimensions

Download CAD data → www.festo.com



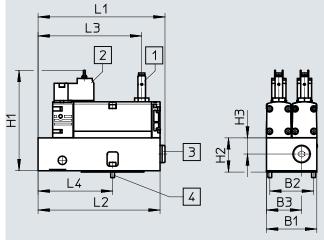




- [1] Proximity switch PNP or NPN, size M8x1, plug connection to EN 61076-2-104
- [2] Electrical connection to EN 175301-803, type C

Туре	B2	B5	D1	D2	H1	H2	Н3	H4	H5	L2	L3	L4	L5	L7	L10
VOFA-L26-T32C-M-G14-1C1-APP	65	6	G1/4	6.5	105.8	34.6	24.3	23.1	15.6	113.1	93.8	85.3	57.6	71	7.1
VOFA-L26-T32C-M-G14-1C1-ANP															

Version for valve terminal VTSA/VTSA-F, VOFA-B26-T52-...



- [1] Proximity switch PNP or NPN, size M8x1, plug connection to EN 61076-2-104
- [2] Electrical connection to EN 175301-803, type C
- [3] Pneumatic connection G1/4 sealed with blanking plug
- [4] 2x screw with internal hexagon (width across flats 2.5), M4x12 (included in the scope of delivery)

Туре	B1	B2	В3	H1	H2	H3	L1	L2	L3	L4
VOFA-B26-T52-M-1C1-APP	53	46	37	105.8	34.6	17	133.7	128.5	109.2	78.5
VOFA-B26-T52-M-1C1-ANP										

Ordering data												
	Valve function		Switching output	Width	Weight	Part no.	Туре					
				[mm]	[g]							
Control block, version for	Control block, version for valve terminal VTSA/VTSA-F											
	5/2-way valve, single solenoid, mechanical spring	SP <sup>2)</sup>	PNP	53	1112	_ 1)	VOFA-B26-T52-M-1C1-APP					
	return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on intermediate plate for pneumatic interlinking	SN <sup>2)</sup>	NPN	53	1112	_ 1)	VOFA-B26-T52-M-1C1-ANP					
Control block, as decentr	alised individual connection variant											
	5/2-way single solenoid valve, mechanical spring	_	PNP	65	1138	569819	VOFA-L26-T52-M-G14-1C1-APP					
	return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on individual sub-base	-	NPN	65	1138	569820	VOFA-L26-T52-M-G14-1C1-ANP					
	Function as 3/2-way solenoid valve, normally	_	PNP	65	1134	574011	VOFA-L26-T32C-M-G14-1C1-APP					
	closed, mechanical spring return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on individual sub-base	_	NPN	65	1134	574012	VOFA-L26-T32C-M-G14-1C1-ANP					

- 1) The control block with safety function can only be ordered via the valve terminal configurator and therefore does not have a separate part number.
- 2) Code letter within the order code for a valve terminal configuration



Silencers – Failure of safety function (VOFA-L26-T32C-...)

The addition of commercially available silencers can cause errors ranging from a reduction in exhaust performance to complete failure of the safety function. In order to avoid such errors, proceed as follows:

- Use a silencer of type UO-1/4 or equivalent type
- Do not use sintered metal silencers
- When using a silencer, make sure the exhaust is unobstructed (exhaust outlet should have a minimum axial clearance of 15 mm)
- The silencer and exhaust (port 3) must not be blocked



#### Sensors

The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a malfunction.

Ordering data					
	Description		Part no.	Туре	
Plug socket for electri	cal connection of individual valves				
	Angled socket, 3-pin, screw terminal, fitting		PG7	151687	MSSD-EB
			M12	539712	MSSD-EB-M12
Illuminating seal for o	onnection pattern to EN 175301-803, type C				Datasheet → Internet: meb-ld
	For plug socket MSSD			151717	MEB-LD-12-24DC
Connecting cable for e	electrical connection of individual valves				
/2	Angled socket, 3-pin, with signal status indication via LED		2.5 m	151688	KMEB-1-24-2.5-LED
			5 m	151689	KMEB-1-24-5-LED
			10 m	193457	KMEB-1-24-10-LED
Connecting cable for t	the electrical connection of sensors for switching position sensing		2.5	F/4222	NEDU MOCO I/ 2 F 1 F2
	Straight socket, M8x1, 3-pin     Open end, 3-wire		2.5 m	541333	NEBU-M8G3-K-2.5-LE3
	Straight socket, M8x1, 3-pin		5 m	541334	NEBU-M8G3-K-5-LE3
	• Open end, 3-wire		) III	341334	NEDO-MOGS-R-S-LES
7	Angled socket, rotatable, M8x1, 3-pin		2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
	Open end, 3-wire		2.5 111	0001000	NESS MORS REISELS
	Angled socket, rotatable, M8x1, 3-pin		5 m	8001661	NEBU-M8R3-K-5-LE3
	Open end, 3-wire		"	0001001	Mass mons no ass
	Straight socket, straight plug, 3-pin, 4-pin plug M8		2.5 m	554037	NEBU-M8G3-K-2.5-M8G4
0					
	Modular system for a choice of connecting cables		-	-	NEBU
					→ Internet: nebu
Silencers					
	Connecting thread		G1/4	197584	UO-1/4
5					
Push-in fitting					
	Connecting thread G1/4 for tubing O.D.	8 mm	10 pieces	186099	QS-G1/4-8
		10 mm	10 pieces	186101	QS-G1/4-10
		12 mm	10 pieces	186350	QS-G1/4-12
Blanking plug					<del></del>
	Connecting thread	G1/4	10 pieces	3569	B-1/4

### **Festo - Your Partner in Automation**





1 Festo Inc.

5300 Explorer Drive Mississauga, ON L4W 5G4 Canada

#### **Festo Customer Interaction Center**

Tel: 1877 463 3786 Fax: 1877 393 3786



### 2 Festo Pneumatic

Av. Ceylán 3, Col. Tequesquináhuac 54020 Tlalnepantla, Estado de México

#### **Multinational Contact Center**

01 800 337 8669



#### 3 Festo Corporation

1377 Motor Parkway Suite 310 Islandia, NY 11749



#### **Regional Service Center**

7777 Columbia Road Mason, OH 45040

#### **Festo Customer Interaction Center**

1 800 993 3786 1 800 963 3786 customer.service.us@festo.com

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