



Key features



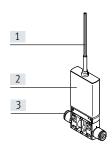
Innovative

- Individual electrical connection via moulded-in cable, control electronics included in the valve
- Switching times of less than one millisecond
- Signal control range 3 ... 30 V DC

Reliable

- Reliable servicing thanks to valves that can be replaced quickly and easily
- Up to 5 billion switching cycles
- No electrical plug connections thanks to integrated control electronics

MHJ10



[1] Connecting cables

In-line valve

- Integrated quick push-in connector
- Electrical connection with moulded-in connecting cable
- [2] In-line valve
- [3] Push-in connector

Integrated control electronics

- Compact design
- Quick installation

Product range overview

Function	Design	Operating voltage [V DC]	Туре	Electrical connection	Switching Off	g time ¹⁾ On	→ Page/Internet	
2/2-way valve	MF = Standard nominal flow rate 100 l/min							
	In-line valve	24	MHJ10	With moulded-in cable	0.4	0.8	5	
	HF/LP = Standard nominal flow	rate 160 l/min						
	In-line valve	24	MHJ10	With moulded-in cable	0.5	1	5	
	HF = Standard nominal flow rate 160 l/min							
	In-line valve	24	MHJ10	With moulded-in cable	0.6	1.2	5	

1) Switching time at 24 V DC and 4 bar

Type codes

001	Series	
MHJ9	Solenoid valve	
MHJ10	Solenoid valve	
002	Control electronics	
	Without integrated control electronics (only with MHJ9)	
S	With integrated control electronics (only with MHJ10)	
003	Cable length	
	Without integrated cable	
2,5	2.5 m	
0,35	0.35 m	

004	Pneumatic connection
	Sub-base valves
QS-4	Push-in connector 4 mm
QS-6	Push-in connector 6 mm
QS-1/4	Push-in connector 1/4
005	Flow rate
LF	50 l/min
MF	100 l/min
MF/LP	100 l/min, 0.5 4 bar
HF	160 l/min
HF/LP	160 l/min, 0.5 4 bar
	· · ·
006	Country code
	None

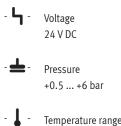
Imperial connection

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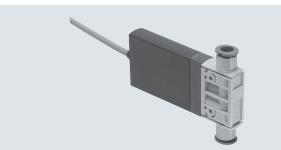
Data sheet

Function









General technical data

Туре		MF	HF/LP	HF	
Valve function	2/2-way valve, single solenoid, closed				
Design		Poppet valve without mechar	iical spring return		
Sealing principle		Hard			
Note on operation		Do not operate without flow			
Actuation type		Electrical			
Reset method	Pneumatic spring				
Type of control	Direct				
Flow direction	Non-reversible				
Mounting position		Any			
Width	[mm]	10 ¹⁾			
Grid dimension	[mm]	10.5			
Standard nominal flow rate	[l/min]	100	160	160	
Cvalue	[l/sbar]	0.4	0.66	0.66	
b value		0.38	0.36	0.36	
Type of mounting	In-line installation or via through-holes				
Pneumatic connection 1 and 2		QS-1/4			

1) Min. permitted grid dimension 10.5 mm

Operating and environmental conditions

Туре			MF	HF/LP	HF			
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]					
Note on the operating/pilot medium			Lubricated operation r	not possible				
Operating pressure		[MPa]	+0.05 +0.6	+0.05 +0.4	+0.05 +0.6			
		[bar]	+0.5 +6	+0.5 +4	+0.5 +6			
Ambient temperature		[°C]	-5 +60	-5 +60				
	With block mounting	[°C]	Max. +45	Max. +45	-			
Temperature of medium		[°C]	-5 +60	-5+60				
Restricted ambient temperature and	temperature of medium		As a function of switching frequency (see graph)					
Storage temperature		[°C]	-20+50					
Permissible solenoid surface temper	ature	[°C]	+120					
Corrosion resistance class CRC ¹⁾			2					
CE marking (see declaration of confo	rmity)		To EU EMC Directive ²⁾					
KC mark			KC EMC					
Certification			RCM					
PWIS conformity			VDMA24364-B2-L					
Note on materials			RoHS-compliant					

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

2) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/...→ Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Data sheet

Electrical data						
Туре			MF	HF/LP	HF	
Operating voltage ¹⁾		[V DC]	24 ±10% = 21.6	26.4		
Trigger signal range		[V DC]	3 30			
Input resistance		[kΩ]	34			
Note on input current			Linear rise			
			0.09 0.44 mA	with a trigger signal of 3 15 V	/ DC	
			0.44 15.44 mA	with a trigger signal of 15 3	0 V DC	
Power	Low-current phase	[W]	2	2	3.2	
	High-current phase	[W]	7	7	14.5	
Reverse polarity protection			For operating volt	age		
Additional functions			Spark arresting			
			Holding current re	eduction with energy recovery		
			Safety shut-off			
Degree of protection to EN 60529			IP55			
Duty cycle ²⁾		[%]	100	100	-	
Operating conditions to DIN VDE 0580 ²⁾	With individual valve		-	-	S3 50% 20 min.	
	With block mounting		-	-	S3 25% 20 min.	
Electrical connection			Cable, 3-wire			

1) If there is a current limit during the switching operation, it must be set to at least 1.7 A.

2) Air must flow through the valve continuously

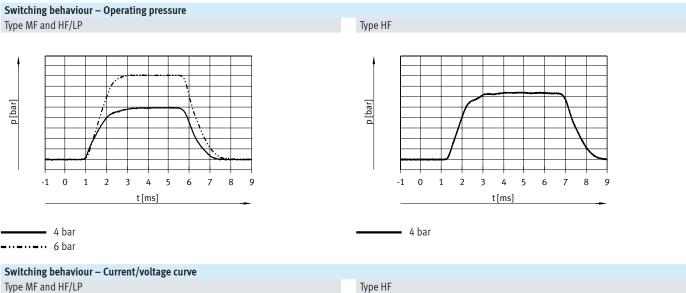
Switching times and frequencies

Туре		MF	HF/LP	HF			
Maximum switching frequency		1000	500	500			
Tolerance for switching time	On	±15					
	Off	+15/-25					
Switching times for 24 V DC when new							
Pressure 0.05 MPa (0.5 bar, 7.25 psi)	Switching time on	0.8	0.8	1	-		
	Switching time off	0.5	0.6	0.8			
Pressure 0.4 MPa (4 bar, 58 psi)	Switching time on	0.8	1	1.2			
	Switching time off	0.4	0.5	0.6			
Pressure 0.6 MPa (6 bar, 87 psi)	Switching time on	0.9	-	1.3			
	Switching time off	0.4	-	0.6			

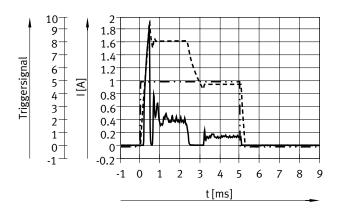
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The maximum switching frequency that can be achieved decreases as the temperature of the valve increases or as the operating and ambient temperature increases. The ambient temperature must therefore be limited accordingly so that the maximum switching frequency can be reached. L

Data sheet



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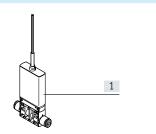


Current in the supply line at 24 V

--- Coil current

- Trigger signal

Materials



8-7-6-5-4-3-2-1-0--1-1.6 1.4 Triggersignal 1.2 I[A] 1 0.8 0.6 0.4 0.2 0 -0.2 0 1 2 3 5 8 9 4 6 7 -1 t[ms]

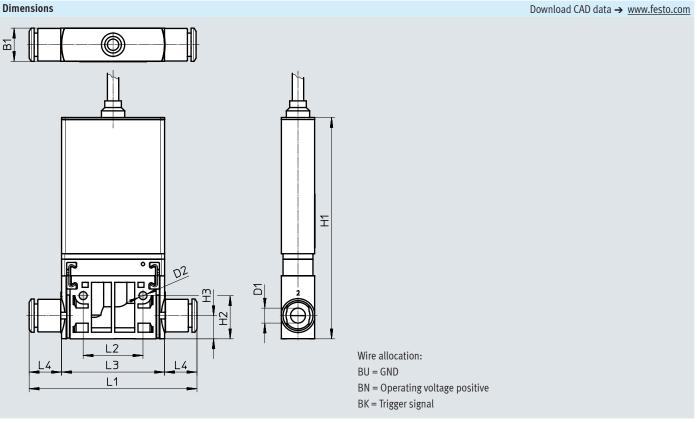
Current in the supply line at 24 V ----- Trigger signal

2-1.8-

[1]	Housing	Reinforced PA
		Reinforced PPS
-	Seals	HNBR
-	Screws	Steel
-	Cable sheath	PUR
-	Manifold rail	Anodised wrought aluminium alloy

Data sheet

Dimensions



Туре	B1	D1	D2	H1	H2	H3	L1	L2	L3	L4
MHJ10	10	1/4"	2.4	68	13	7	50.5	18	32	9.5

Ordering data								
	Description	Standard nominal flow rate	Cable length	Product weight	Operating pressure	Part no.	Туре	
In-line valve with c	onnecting cable							
1	2/2-way solenoid valve	100 l/min	0.35 m	50 g	+0.05 +0.6 MPa	562172	MHJ10-S-0.35-QS-1/4-MF-U	
			2.5 m	85 g	+0.05 +0.6 MPa	565517	MHJ10-S-2.5-QS-1/4-MF-U	
		160 l/min	2.5 m	85 g	+0.05 +0.4 MPa	567800	MHJ10-S-2.5-QS-1/4-HF/LP-U	
					+0.05 +0.6 MPa	567504	MHJ10-S-2.5-QS-1/4-HF-U	

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