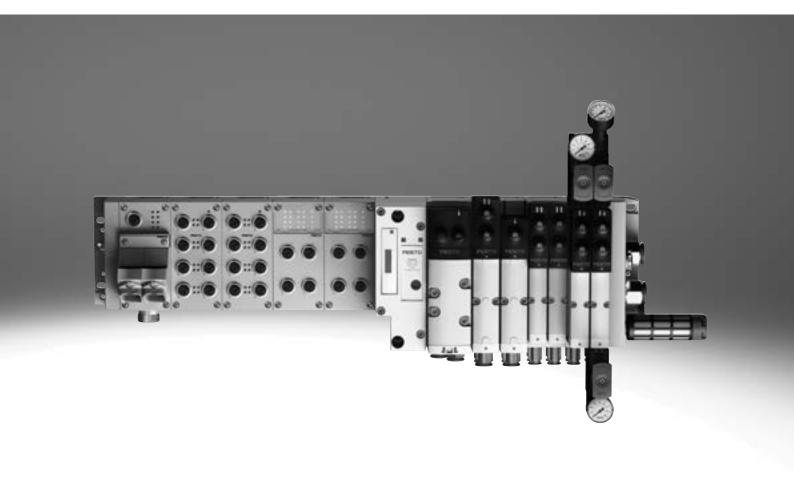
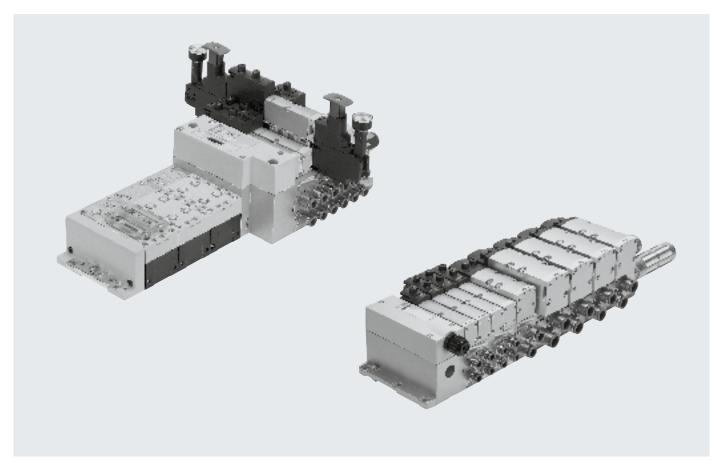
Valve terminals VTSA

FESTO





Innovative

- High-performance valves in a sturdy metal housing
- Five valve sizes on one valve terminal (width 65 mm with adapter)
- Standardised from the multi-pin plug to the fieldbus connection and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
 - Forward-looking internal communication system for actuating the valves and CPX modules
 - Four valve sizes on one valve terminal without adapters
 - Integration of smart valve functions with VTSA-F-CB
- Valve functions for integration in control architectures of higher categories to EN ISO 13849-1

Flexible

- Modular system offering a range of configuration options
- Up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Integration of innovative function modules possible
- Flexible air supply and variable pressure zones
- · Reverse operation
- · High pressure range
- -0.9 ... 10 bar, flow rate range 550 ... 4000 l/min
- Wide range of valve functions
- Valves: 24 V DC

Valve terminal VTSA-F-CB

- Serial communication in the pneumatic part
- Max. 6 voltage zones
- Up to 96 valve positions (24 per voltage zone)

Reliable

- Sturdy and durable metal components
 - Valves
 - Manifold sub-bases
 - Seals
- Fast troubleshooting with LEDs on the valves and diagnostics via fieldbus
- Reliable servicing thanks to valves that can be replaced quickly and easily
- Manual override, either non-detenting, non-detenting/detenting or concealed
- Durable thanks to tried-and-tested piston spool valves
- Large and durable labelling system
- 100% duty cycle

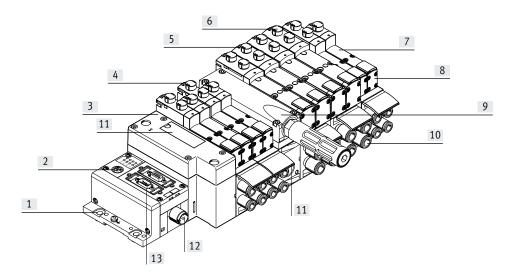
Easy to install

- · Ready-to-install and tested unit
- Reduced costs for selection, ordering, assembly and commissioning
- Secure wall mounting or H-rail mounting
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal support



The key features, valves and functions of width 65~mm are described separately in the chapter "Adaptation to width 65~mm", ISO size 3

→ page 216.



- [1] Quick to mount: directly using screws or H-rail
- [2] CPX diagnostic interface for handheld devices (channel-oriented diagnostics down to the individual valve)
- [3] Pneumatic interface to CPX
- [4] Widths of 18 mm, 26 mm, 42 mm and 52 mm can be combined on one valve terminal without an adapter
- [5] Reduced downtimes: LED diagnostics locally
- [6] Safe operation: manual override non-detenting, non-detenting/detenting or concealed
- [7] Versatile: 32 valve positions/32 solenoid coilsOne valve series for a wide range of flow rates
- [8] Comprehensive range of valve functions
- [9] Modular: air supply plate facilitates the creation of multiple pressure zones as well as numerous additional exhaust and supply ports
- [10] Practical: large connections, flow-optimised ducts, sturdy metal threads or pre-assembled push-in connections for compressed air tubing with standardised O.D.
- [11] Convenient: large inscription labels

- [12] Reliable: valves, outputs and logic voltage can be switched off separately
- [13] Simple electrical connections
 - Fieldbus interface via CPX
 - Multi-pin plug connection with pre-assembled cable or terminal strip (Cage Clamp[®])
 - Control block via CPX
 - AS-Interface
 - Individual connection

Equipment options

Valve functions

- 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
- Normally closed, reversible
- 2x 3/2-way valve, single solenoid
 - 1x normally open, 1x normally closed
 - 1x normally open, 1x normally closed, reversible

- 5/2-way solenoid valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/2-way valves for special functions, single solenoid
 - Mechanical spring
 - Switching position sensing via inductive sensors with PNP or NPN output
 - Protection against unexpected start-up to EN 1037
 - Reversing
- 5/3-way solenoid valve
 - Mid-position pressurised
- Mid-position closed
- Mid-position exhausted

- 5/3-way solenoid valve for special functions
 - Switching position 14 is retained (switching position 14 is retained in the event of an emergency off application/power failure), there is no spring return to switching position 12.
 - Only for valve terminal (plug-in)

 - Switching position 14 is retained
 - Pneumatic spring return

- 5/3-way solenoid valve for special functions
 - Switching position 12 is retained (switching position 12 is retained in the event of an emergency off application/power failure), there is no spring return to switching position 14.
 - Only for valve terminal (plug-in)
- Switching position 12 is retained
- Pneumatic spring return
- Soft-start valve for slow and safe pressure build-up
 - High degree of safety
 - Sensing function provides feedback on switching operation



The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm", ISO size 3 $\,$

→ page 216.

Connection variants

Individual valve on individual sub-base, plug-in

- Electrical connection via standardised 4-pin M12 plug or via 4-pin spring-loaded terminal for configuration by the user
- Available with internal/external pilot air supply

Individual valve on individual sub-base, square plug or plug-in

- With integrated switching position sensing
- Electrical connection to EN 175301-803 type C (square plug) or
- For configuration by the user via 4-pin spring-loaded terminal or
- Cable with open end

Fieldbus interface CPX terminal

- Max. 32 valve positions/max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Fieldbus interface CPX terminal with VTSA-F-CB

- Serial communication in the pneumatic part
- Up to 6 voltage zones for load voltage of the valves in the pneumatic part
- Flexible shutdown of up to 3 voltage zones in the CPX interfaces, either internally with PROFIsafe or externally by 3x M12
- Pilot air switching valve with integrated pressure sensor and connection via internal bus
- Soft-start valve with integrated pressure sensor and connection via internal bus
- Vacuum generator with 3 performance settings, air-saving circuit, optional increased ejection rate (power ejector pulse) and connection via internal bus, parameters can be configured via the CPX system

Valve terminal with individual connection

- Max. 20 valve positions/max. 20 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Valve terminal with multi-pin plug connection

- Max. 32 valve positions/max. 32 solenoid coils
- Parallel modular valve linking

Any compressed air supply

• Any number of pressure zones

AS-Interface

- 1 to 8 valve positions/max. 8 solenoid coils
- Soft-start valve for slow and safe pressure build-up

Combinable

- Valve width 18 mm: flow rate of VTSA up to 550 l/min, VTSA-F up to 700 l/min
- Valve width 26 mm: flow rate of VTSA up to 1100 l/min, VTSA-F up to 1350 l/min
- Valve width 42 mm: flow rate of VTSA up to 1300 l/min, VTSA-F up to 1860 l/min
- Width 52 mm: valve flow rate up to 2900 l/min
- Widths 18 mm, 26 mm, 42 mm, 52 mm and 65 mm can be combined on a single valve terminal (using an adapter – not for VTSA-F-CB)

Valve terminal VTSA complies with

- ISO 15407-2 for width 18 and 26 mm
- ISO 5599-2 for width 42 and 52 mm

Valve terminal configurator			-	→ Internet: www.festo.com
General	VTSA	VTSA-F	VTSA-F-CB	
A valve terminal configurator is available to help you select a suitable VTSA valve terminal, making it much easier to order the right product. The valve terminals are fully assembled according to your order specification and are individually checked. This	 Valve terminal to ISO 15407-2 and ISO 5599-2 (flow rate: standard). Parallel communication between CPX module and switching valves VTSA 	 Valve terminal, flow rate-optimised (interlinking blocks) (flow rate: increased). Parallel communication between CPX module and switching valves VTSA 	of flow rate • Serial co	minal: optimised in terms ate and communication e: increased). mmunication between the ule and selected VTSA mod-
reduces assembly and installation time to a minimum.	Order a valve terminal VTSA using the order code:	Order a valve terminal VTSA-F using the order code:	Order a valv	ve terminal VTSA-F-CB using ode:
	Ordering system for VTSA → Internet: vtsa	Ordering system for VTSA-F → Internet: vtsa-f	Ordering sy → Internet	stem for VTSA-F-CB : vtsa-f-cb
	Ordering system for CPX → Internet: cpx	Ordering system for CPX → Internet: cpx	Ordering sy → Internet	stem for CPX : cpx
Ordering data – Product options				
	Configurable product This product and all its product options can be ordered using the configurator.	The configurator can be found at → www.festo.com/catalogue/ Enter the part number or the type.	Part no. 539215 547963 539217 547965 555564 555566 8073100	Type VTSA-MP VTSA-F-MP VTSA-FB VTSA-F-FB VTSA-ASI VTSA-F-ASI VTSA-F-CB

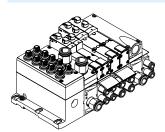
Individual pneumatic connection



Valves on individual sub-bases up to width 52 mm can be used with actuators that are further away from the valve terminal.

The electrical connection is established either via a standardised 4-pin M12 plug $24\,V\,DC$ (EN 61076-2-101), 4-pin spring-loaded terminal or a cable with open end $24\,V\,DC$, which are configured by the user.

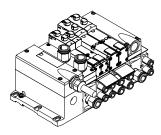
Valve terminal with individual electrical connection



Control signals from the controller to the valve terminal are transmitted via an individual connecting cable. The valve terminal can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug, 24 V DC

Valve terminal with multi-pin plug connection

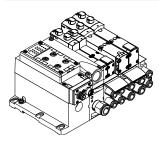


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a self-assembled multi-pin plug connection (spring-loaded terminal). This substantially reduces installation time. The valve terminal can be equipped with max. 32 valves and max. 32 solenoid coils.

Variants

- Multi-pin plug connection with terminal strip (spring-loaded terminal), 24 V DC
- Pre-assembled connecting cable, 24 V DC
- Sub-D plug for assembly by the user, 37-pin, 24 V DC
- Round plug connector M23, 19-pin, 24 V DC

AS-Interface connection



A special feature of the AS-Interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with reverse polarity. The valve terminal with AS-Interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils). This corresponds to one to eight valves VSVA.
- With all available valve functions

The connection technology used for the inputs can be selected as with CPX: M8, M12, quick connection, Sub-D, spring-loaded terminal (terminals to IP20).

Further information

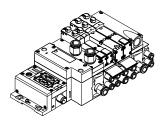
→ Internet: as-interface

- 🖣 - Note

The valve terminal VTSA/VTSA-F with AS-Interface connection is based on the same electrical links module as the valve terminal with multi-pin plug connection. This means a valve terminal with multi-pin plug connection can be converted using an AS-Interface module (→ page 146). The technical specifications of the AS-Interface system must be observed in this case.

- → Page 69
- → Internet: as-interface

Valve terminal with fieldbus interface from the CPX system



An integrated bus node manages the communication connection with a higher-order PLC. This enables a space-saving pneumatic and electronic

Valve terminals with fieldbus interfaces from the CPX system can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

There is an extended range of functions in combination with the CPX system and the smart valve terminal VTSA-F-CB:

- · Serial communication in the pneumatic part
- · Several voltage zones for load voltage of the valves in the pneumatic
- Flexible shutdown of up to 3 voltage zones in the CPX interface, either internally with PROFIsafe or externally by 3x M12
- Flexible zoning for electrical and pneumatic sections, for decentralised control of various system/machine areas

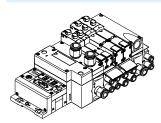
VTSA/VTSA-F versions

- PROFIBUS
- INTERBUS
- DeviceNet
- CANopen
- CC-LINK
- EtherNet/IP
- EtherCAT
- · Modbus TCP
- PROFINET
- POWERLINK
- Sercos III

VTSA-F-CB versions

- PROFIBUS
- EtherNet/IP
- EtherCAT
- PROFINET
- → Internet: cpx

Valve terminal with control block connection from the CPX system



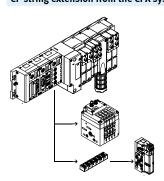
A controller integrated in the Festo valve terminal enables the construction of stand-alone control units with protection to IP65 without a control cabinet thanks to two different operating modes.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designs using decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

→ Internet: cpx

CP string extension from the CPX system



The optional CP string extension enables additional valve terminals and I/O modules to be connected to the bus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as valve terminals MPA-S and CPV can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on-site. All the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

One CP string offers:

- · 32 input signals
- 32 output signals for output stages 24 V DC or solenoid coils
- · Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module
- → Internet: ctec

Key features - Valves

Solenoid valve with switching position sensing for VTSA/VTSA-F, width 18 mm, 26 mm



The 5/2-way single solenoid valve with spring return features switching position sensing.

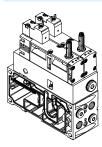
The normal position of the piston spool valve is monitored.

It is available as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 150

Control block with safety function for VTSA/VTSA-F, width 26 mm



5/2-way solenoid valve These valves are used for special applications, for example for:

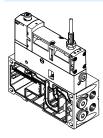
- Protecting against unexpected startup
- · Safe reversing
- Drives in manually loaded machining jigs

This control block is suitable for use as a press safety valve to EN 962.

This valve is a safety device in accordance with the Machinery Directive 2006/42/EC.

→ Page 161

Pilot air switching valve for VTSA/VTSA-F, width 18 mm, 26 mm



The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...S. It enables verifiable switching on and off (sensing function) of the pilot air supply from duct 1 to 14 for the entire pressure zone or valve terminal.

→ Internet: www.festo.com/catalogue/...

The switching position sensing is implemented using an inductive PNP proximity switch with cable and pushin connector in the size M12x1 to EN 61076-2-104.

This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC. It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

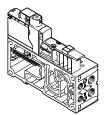
→ Page 168

- 🖣 - Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-.... Port 14 on the right-hand end plate must then be sealed.

Key features - Valves

Pilot air switching valve for VTSA-F-CB with serial communication



The pilot air switching valve is used for pressurising and exhausting duct 14 for one pressure zone, or the entire valve terminal VTSA-F-CB.

The pilot air switching valve enables additional functions in combination with the CPX system:

- · Comprehensive diagnostics
- Transmission of analogue signals
- The elimination of cable connections between the pneumatic and electrical sections

In combination with the CPX system, an integrated pressure sensor and integrated feedback enable wireless detection of the status of the pilot air switching valve.

The pilot air switching valve can be used to realise the safety function "Protection against unexpected start-up".

The pilot air switching valve can be supplied with compressed air internally via the valve terminal or externally via duct 2.

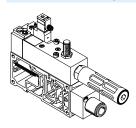
The hybrid manifold sub-base can be equipped both with an 18 mm and a 26 mm solenoid valve.

This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 178

Soft-start valve for VTSA/VTSA-F, module width 43 mm



The soft-start valve is separately electrically actuated, independently of the multi-pin plug connection, AS-Interface or fieldbus interface, via a square plug of type C to EN 175301-803 or optionally via an M12 adapter.

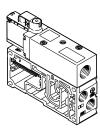
The valve can optionally be ordered with a sensor that monitors switching of the soft-start valve. The soft-start valve can supply the valve terminal or one or more pressure zones with compressed air.

The pressure build-up for each pressure zone is optimised for the application directly at the valve terminal by setting the switch-over pressure and the filling time.

A maximum of 5 soft-start valves can thus be integrated on one valve terminal.

→ Page 182

Soft-start valve for VTSA-F-CB with serial communication



The soft-start valve pressurises/exhausts duct 1 (supply air) of the valve terminal, or one or more pressure zones.

The soft-start valve enables additional functions in combination with the CPX system:

- Comprehensive diagnostics
- Transmission of analogue signals
- The elimination of cable connections between the pneumatic and electrical sections of the CPX/VTSA-F-CB

In combination with the CPX system, an integrated pressure sensor and integrated feedback enable wireless detection of the status of the soft-start valve.

The filling time can be adjusted; the switch-over pressure is set to half the operating pressure. The pressure build-up for each pressure zone can thus be optimised for the application directly at the valve terminal.

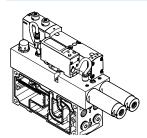
This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 192

Key features - Valves

Vacuum block for VTSA-VTSA-F, module width 53 mm



5/3-way solenoid valve, with switching position 12 retained.

The vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm, and thus integrated into the valve terminal VTSA/VTSA-F.

The vacuum block is supplied with power and the vacuum is sensed via a standardised 4-pin M12 plug.

The vacuum block is used in conjunction with a suction gripper to pick up, hold and place components. An adjustable ejector pulse is used for setting the components down.

The vacuum block is equipped with an air saving function.

In the absence of an electrical or pneumatic supply, the valve moves to switching position 12 "generate vacuum".

→ Page 199

5/3-way solenoid valve for special functions

For holding, blocking a movement (mechanically)

5/3-way solenoid valve for special functions; port 2 is pressurised, port 4 exhausted. Switching position 14 is retained (code SA) or switching position 12 is retained (code SE).

Possible applications:

- · Using lifting cylinders
- · Using rotary cylinders

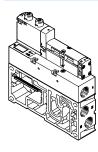
For pressureless switching, self-holding, pneumatic operation

5/3-way solenoid valve for special functions (3 phases). Mid-position is exhausted. Switching position 14 is retained (code SA) or switching position 12 is retained (code SE).

Possible applications:

Pneumatic manual clamps for devices (inserting stations)

Integrated vacuum generator for VTSA-F-CB with serial communication



The vacuum generator in combination with the CPX/VTSA-F-CB and FMT (Festo Maintenance Tool) offers additional smart functions:

- Opening and saving of up to four records (on a local computer)
- Teach-in functionality: recording homing runs, gripping and holding the workpiece, and setting it down

→ Internet: www.festo.com/catalogue/...

- Preventive maintenance: measurement of all vacuum times, comparison with the homing run, warning message if a definable level of deviation is reached
- Locking of the ejector pulse: either when a safety function (voltage zone with safe shut-off within the valve terminal) is requested or when there is a fault with the valve load voltage (e.g. undervoltage)
- · Switching air-saving function on/off
- Changing the vacuum limits per data record

The vacuum generator is used in conjunction with a suction gripper to pick up, hold and place components. An adjustable ejector pulse is used for setting the components down.

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Peripherals

Modular pneumatic peripherals

The modular design of the valve terminal VTSA/VTSA-F/VTSA-F-CB enables maximum flexibility right from the planning stage and offers maximum ease of service in operation.

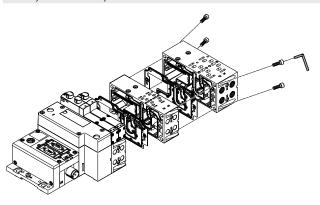
The system consists of manifold sub-bases and valves.

The manifold sub-bases are screwed together and thus form the support system for the valves.

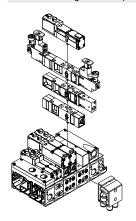
Inside the manifold sub-bases are the ducts for supplying compressed air to and exhausting the valve terminal, as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further blocks easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

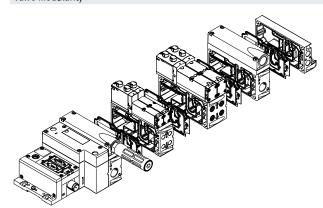
Basic system modularity



Vertical stacking modularity



Valve modularity



· 🖣 - Note

See also "Adaptation to width 65 mm", ISO size 3

→ page 216

Peripherals

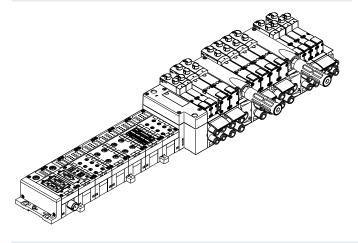
Modular electrical peripherals

How the valves are actuated depends on whether a multi-pin terminal or fieldbus terminal is used. The VTSA/VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

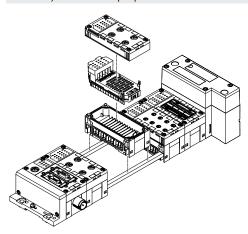
Parallel linking enables the following:

- Transmission of switching information
- Compact design
- · Position-based diagnostics
- Separate power supply for valves
- Flexible conversion without address shifting
- Option of CP interface
- CPX-CEC as stand-alone controller with access via Ethernet and web server
- Transmission of status, parameter and diagnostic data
- → Internet: cpx

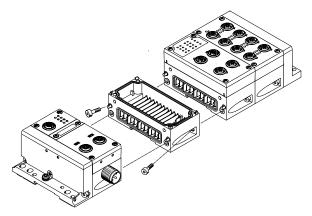
VTSA/VTSA-F with electrical peripherals CPX



Modularity with electrical peripherals CPX



CPX terminal in metal design



The mechanical connection between the CPX modules in metal design is created using special angle fixings. The CPX terminal can thus be expanded at any time.

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Note

The CPX connection blocks are also available in a metal design. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA/VTSA-F/VTSA-F-CB in welding environments.

Valve terminal widths

Regardless of the type of control (e.g. multi-pin plug, fieldbus, etc.), valve terminals VTSA/VTSA-F of widths:

- 18 mm
- 26 mm
- 42 mm
- 52 mm

can be combined without adapters. These four widths can also be used without an adapter for the valve terminal VTSA-F-CB controlled via CPX.

This enables a flow range for the VTSA of:
400 l/min to 2900 l/min for the VTSA-F of:
700 l/min to 2900 l/min and for the VTSA-F-CB of:
700 l/min to 2900 l/min to be covered on one valve terminal.

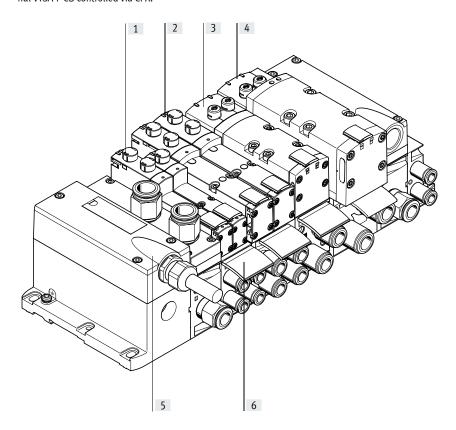
A wide range of valve functions and vertical stacking components are available for all widths.

Valves with a width of 65 mm can be mixed with other widths. However, these are only configured after the adapter plate VABA and are thus always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3

→ page 216

The valve terminal VTSA-F-CB is controlled via CPX pneumatic interface with serial communication.

The valve terminal VTSA-F-CB cannot be installed in combination with a valve terminal VTSA/VTSA-F.



		Description	→ Page/Internet
[1]	Valve	Width 18 mm	102
[2]	Valve	Width 26 mm	111
[3]	Valve	Width 42 mm	120
[4]	Valve	Width 52 mm	128
[5]	Multi-pin plug connection	With 24 V DC multi-pin cable (VTSA/VTSA-F only)	145
[6]	Inscription labels	For manifold sub-base, sub-base, 90°-connection plate	149

Individual sub-base, width 18 mm, ISO 15407-2

Order code:

Individual sub-bases can be equipped

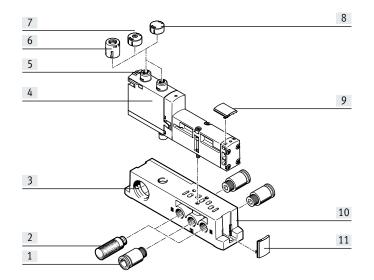
• Using individual part numbers

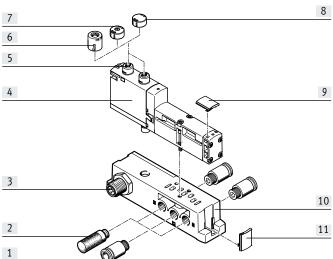
with any valve.

The electrical connection is established via a standardised 4-pin M12 plug (EN 61076-2-101) or it can be configured by the user via a 4-pin clamped terminal connection/open cable end.

Width 18 mm with M12 plug





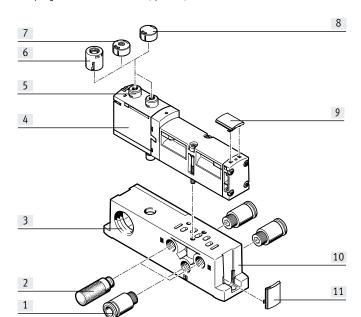


		Description	→ Page/Internet
[1]	Fitting	G1/8 for supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	250
[2]	Silencer	U-1/8-B for exhaust ports (3, 5)	251
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12¹¹, 4-pin	-
[4]	Valve VSVA	Width 18 mm	102
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	148
[7]	Cover cap, coded	For non-detenting manual override (limited function)	148
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	148
[9]	Inscription label holder	For valves	149
[10]	Individual sub-base	For valve VSVA	248
[11]	Inscription label holder	For manifold block	149

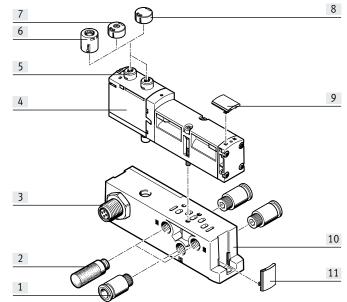
¹⁾ Only for 24 V DC

Individual sub-base, width 26 mm, ISO 15407-2

With spring-loaded terminal or cable (open end)



With M12 push-in connector



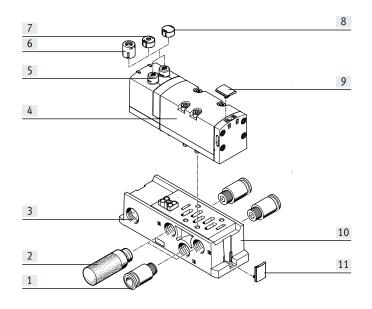
		Description	→ Page/Internet
[1]	Fitting	G1/4 for supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	250
[2]	Silencer	U-1/4-B for exhaust ports (3, 5)	251
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M121, 4-pin	-
[4]	Valve VSVA	Width 26 mm	111
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	148
[7]	Cover cap, coded	For non-detenting manual override (limited function)	148
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	148
[9]	Inscription label holder	For valves	149
[10]	Individual sub-base	For valve VSVA	248
[11]	Inscription label holder	For manifold block	149

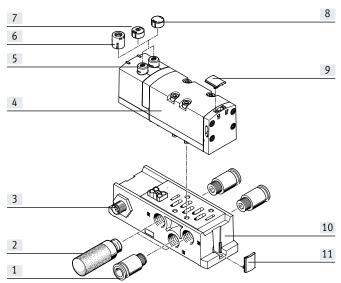
¹⁾ Only for 24 V DC

Individual sub-base, width 42 mm, ISO 5599-2

With spring-loaded terminal or cable (open end)







		Description	→ Page/Internet
[1]	Fitting	G3/8 for supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	250
[2]	Silencer	U-3/8-B for exhaust ports (3, 5)	251
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M121, 4-pin	-
[4]	Valve VSVA	Width 42 mm	120
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	148
[7]	Cover cap, coded	For non-detenting manual override (limited function)	148
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	148
[9]	Inscription label holder	For valves	149
[10]	Individual sub-base	For valve VSVA	248
[11]	Inscription label holder	For manifold block	149

¹⁾ Only for 24 V DC

Individual sub-base, width 52 mm, ISO 5599-2

With spring-loaded terminal or cable (open end)

7

6

5

4

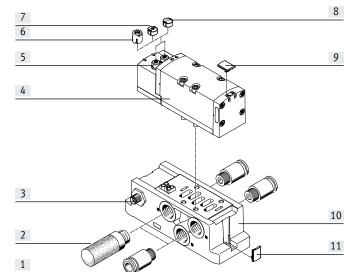
3

2

1



With M12 plug



		Description	→ Page/Internet
[1]	Fitting	G1/2 for supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	250
[2]	Silencer	U-1/2-B for exhaust ports (3, 5)	251
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M121, 4-pin	-
[4]	Valve VSVA	Width 52 mm	128
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	148
[7]	Cover cap, coded	For non-detenting manual override (limited function)	148
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	148
[9]	Inscription label holder	For valves	149
[10]	Individual sub-base	For valve VSVA	248
[11]	Inscription label holder	For manifold block	149

10

11

¹⁾ Only for 24 V DC

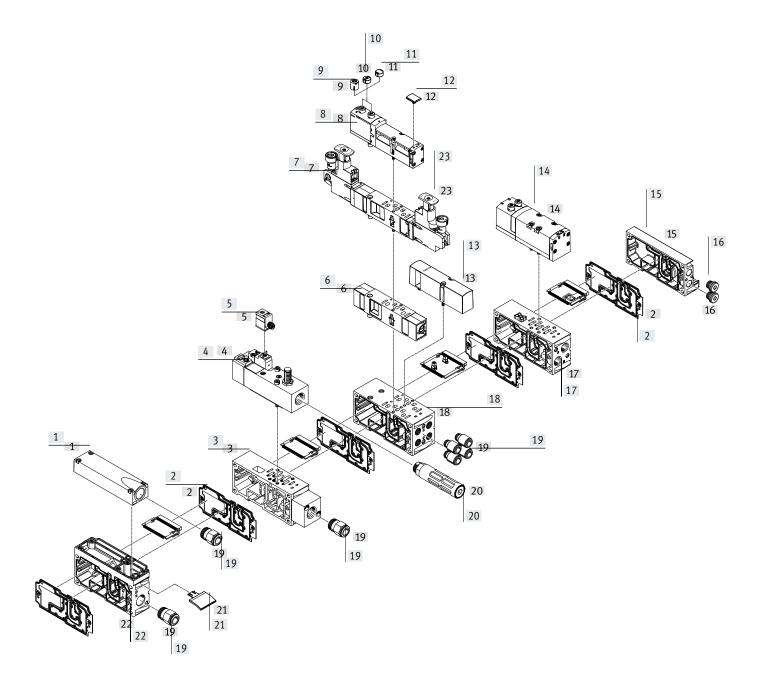
$\label{thm:precision} \textbf{Pneumatic components of valve terminal VTSA/VTSA-F}$

The conventional manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

- 2 single solenoid valves or
- 2 double solenoid valves

The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for:

- 1 single solenoid valve or
- 1 double solenoid valve
- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.



Pneu	Pneumatic components of valve terminal VTSA/VTSA-F			
		Description	→ Page/Internet	
[1]	Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	137	
[2]	Duct separation/seal	-	148	
[3]	Manifold sub-base	For soft-start valve	190	
[4]	Soft-start valve	For slow and safe pressure build-up	182	
[5]	Plug socket	-	191	
[6]	Throttle plate	-	143	
[7]	Pressure regulator plate	-	138	
[8]	Valve	Width 18 mm or 26 mm	102, 111	
[9]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	148	
[10]	Cover cap, coded	For non-detenting manual override (limited function)	148	
[11]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	148	
[12]	Inscription label holder	For valve	149	
[13]	Cover plate	For unused valve position (vacant position)	143	
[14]	Valve	Width 42 mm or 52 mm	120, 128	
[15]	End plate with pilot air selector	-	147	
[16]	Blanking plug	-	251	
[17]	Manifold sub-base VTSA	For valves with a width of 42 mm or 52 mm	136	
[17]	Manifold sub-base VTSA-F	For valves with a width of 42 mm or 52 mm	136	
[18]	Manifold sub-base VTSA	For valves with a width of 18 mm or 26 mm	136	
[18]	Manifold sub-base VTSA-F	For valves with a width of 18 mm or 26 mm	136	
[19]	Fittings	-	250	
[20]	Silencer	-	251	
[21]	Inscription label holder	For manifold sub-base, sub-base, 90°-connection plate	149	
[22]	Supply plate	-	137	
[23]	Control element	Regulator knobs in different versions	37	



Note

Special applications for the valve terminal, such as:

- Solenoid valve with switching position sensing
- Control block with safety function
- Pilot air switching valve
- Soft-start valve
- Vacuum block

are listed after → Accessories – General

Pneumatic components of valve terminal VTSA-F-CB

The conventional manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

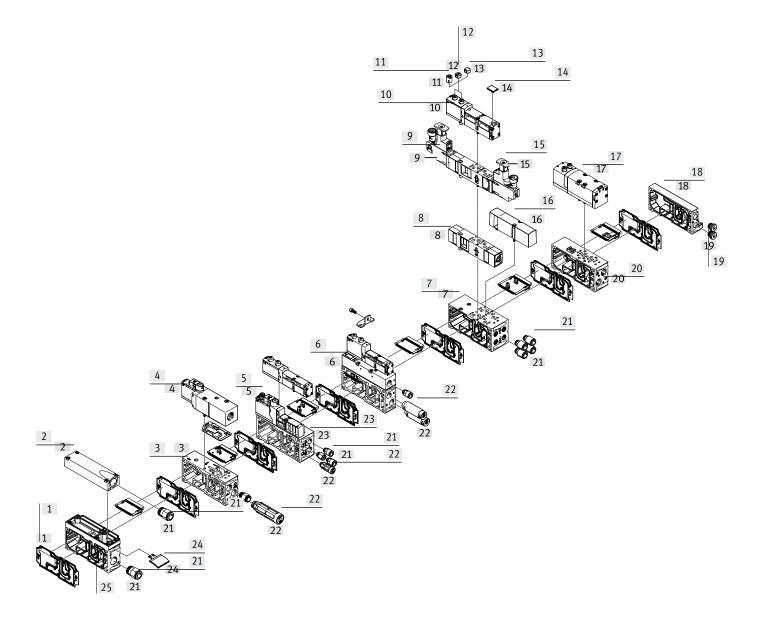
- 2 single solenoid valves or
- 2 double solenoid valves

The hybrid manifold sub-base (with CBUS loop-through) makes it possible to use

- 1 double solenoid valve (18 mm) and
- 1 double solenoid valve (26 mm) together on the same manifold subbase.

The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for:

- 1 single solenoid valve or
- 1 double solenoid valve
- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.



Pneu	Pneumatic components of valve terminal VTSA-F-CB			
		Description	→ Page/Internet	
[1]	Duct separation/seal	-	148	
[2]	Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	137	
[3]	Manifold sub-base	For soft-start valve	197	
[4]	Soft-start valve for VTSA-F-CB	For slow and safe pressure build-up	192	
[5]	Pilot air switching valve for VTSA-F-CB	-	178	
[6]	Vacuum generator for VTSA-F-CB	For vacuum generation	204	
[7]	Manifold sub-base VTSA-F-CB	For valves with a width of 18 mm or 26 mm with CBUS loop-through	136	
[8]	Throttle plate	-	143	
[9]	Pressure regulator plate	-	138	
[10]	Valve	Width 18 mm or 26 mm	102,, 111	
[11]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	148	
[12]	Cover cap, coded	For non-detenting manual override (limited function)	148	
[13]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	148	
[14]	Inscription label holder	For valve	149	
[15]	Control element	Regulator knobs in different versions	37	
[16]	Cover plate	For unused valve position (vacant position)	143	
[17]	Valve	Width 42 mm or 52 mm	120, 128	
[18]	End plate with pilot air selector	-	147	
[19]	Blanking plug	-	251	
[20]	Manifold sub-base VTSA-F-CB	For valves with a width of 18 mm or 26 mm with CBUS loop-through	136	
[21]	Fittings	-	250	
[22]	Silencer	-	251	
[23]	Manifold sub-base VTSA-F-CB	For pilot air switching valve (hybrid sub-base)	136	
[24]	Inscription label holder	For manifold sub-base, sub-base, 90°-connection plate	149	
[25]	Supply plate/air supply plate	-	137	



Special applications for the valve terminal, such as:

- Solenoid valve with switching position sensing
- Control block with safety function
- Pilot air switching valve
- Soft-start valve
- Vacuum generator

are listed after → Accessories – General

Valve terminal with individual electrical connection

Order code for VTSA:

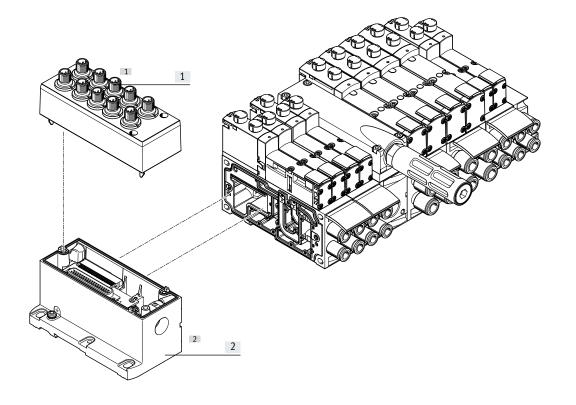
- 44E-... for the electric components
- 44P-... for the pneumatic components Order code for VTSA-F:
- 45E-... for the electric components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with individual electrical connection can be expanded with up to 20 valves with max. 20 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for either

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.
- The electrical connection is established via a 5-pin M12 plug (24 V DC).
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3
- → Page 216



		Description	→ Page/Internet
[1]	Cover	For individual connection	145
[2]	Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	145

Valve terminal with electrical multi-pin plug connection

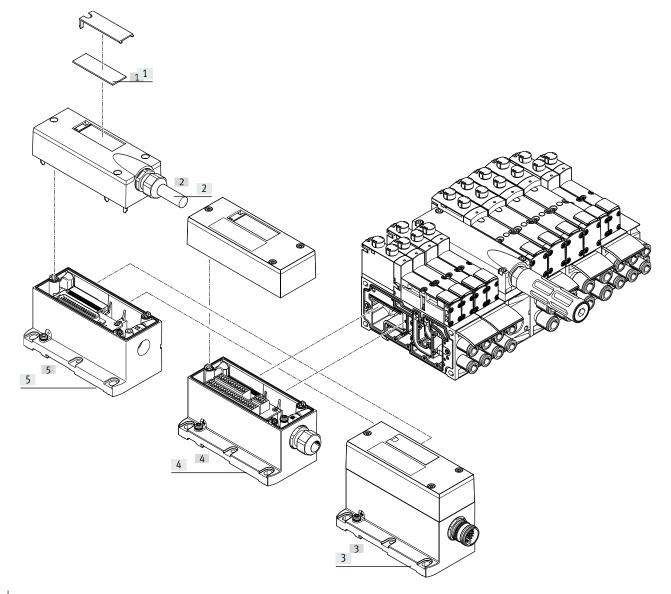
Order code for VTSA:

- 44E-... for the electric components
- 44P-... for the pneumatic components Order code for VTSA-F:
- 45E-... for the electric components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with multi-pin plug connection can be expanded with up to 32 valves with max. 32 sole-noid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are prepared for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.
- The following multi-pin plug connections to IP65 are available:
- 37-pin Sub-D connection (24 V DC): the connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils respectively.
- Terminal strip (24 V DC), 19-pin round plug (24 V DC)
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3
- → Page 216



		Description	→ Page/Internet
[1]	Inscription labels	Large, for multi-pin plug connection	-
[2]	Multi-pin cable	Connecting cable	147
[3]	Multi-pin plug connection	Via M23 round plug connection, 24 V DC	145
[4]	Multi-pin plug connection	Via terminal strip (CageClamp) 24 V DC	145
[5]	Multi-pin plug connection	Via multi-pin cable, 24 V DC	145

Valve terminal with AS-Interface connection

Order code for VTSA:

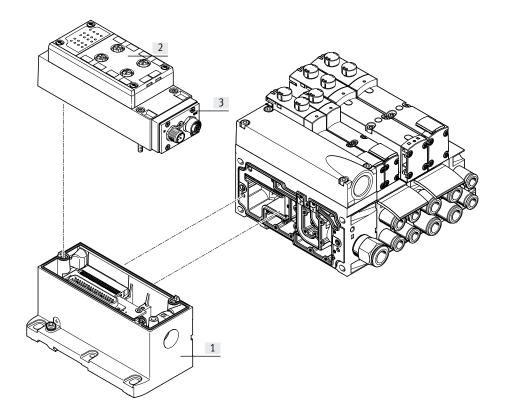
- 52E-... for the electric components
- 44P-... for the pneumatic components Order code for VTSA-F:
- 52E-... for the electric components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with AS-Interface connection can be expanded with up to 8 valves with max. 8 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for either

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve
- .

- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3
- → Page 216



		Description	→ Page/Internet
[1]	Multi-pin plug connection	Can be ordered together with the AS-Interface module as an electrical connection for AS-Interface	146
[2]	Connection block for AS-Interface	-	146
[3]	AS-Interface module	-	146

Valve terminal with fieldbus interface, control block (electrical peripherals CPX)

Order code:

- 50E-... for the electrical peripherals, polymer variant
- 51E-... for the electrical peripherals, metal variant
- 53E-... for the electrical peripherals, for control cabinet installation

For VTSA:

- 44P-... for the pneumatic components For VTSA-F:
- 45P-... for the pneumatic components For VTSA-F-CB:
- 46P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with parallel communication and fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for either

- · 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve
- Double solenoid valve positions can be equipped with any valve or a cover plate.

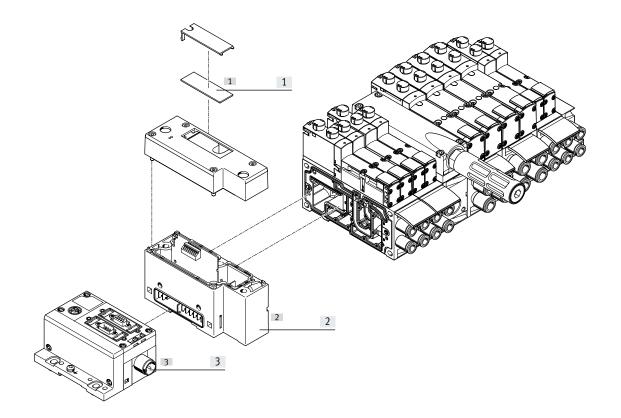
 Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.

The valve terminal VTSA-F-CB with serial communication can be expanded with up to 96 valves with max. 96 solenoid coils. 4 zones can be equipped with max. 24 valves/solenoid coils.

Each valve position can be equipped with any valve or a cover plate. The rules for CPX apply to the equipment that can be used with the electrical peripherals

In general:

- Max. 10 electrical modules
- · Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- · Integrated convenient diagnostic system
- Preventive maintenance concepts
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3
- → Page 216



		Description	→ Page/Internet
[1]	Inscription labels	Large, for pneumatic interface CPX	-
[2]	Pneumatic interface	-	145
[3]	Fieldbus interface	-	срх

Valve terminal with fieldbus/multi-pin plug connection and individually electrically actuated valve

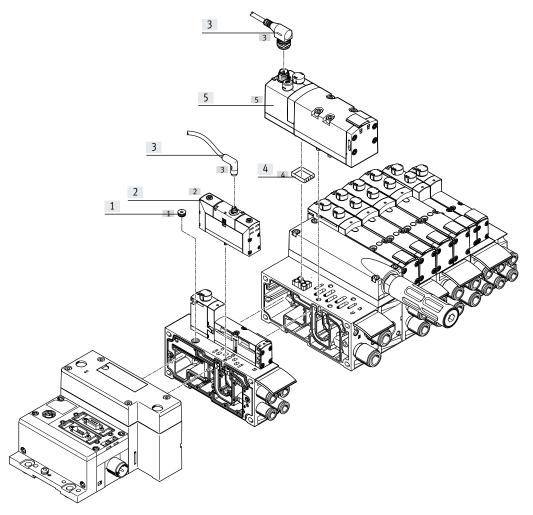
In applications with specific emergency off conditions, it may be necessary to switch one or more valves separately from the valve terminal controller.

Standard valves (VSVA) with individual electrical connection (round or square plug) are mounted on the valve terminal for this purpose.

In order for degree of protection IP65 to be achieved, the functionless opening in the sub-base for the electrical connection must be sealed.

A sealing cap is available for width 18 mm and 26 mm. With manifold or individual sub-bases, valves with width 42 mm and 52 mm must be used with a seal to comply with the IP degree of protection (see → page 143).

For central control of the valve terminal via a multi-pin plug connection or fieldbus interface, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the bus node or the corresponding connection in the multi-pin plug connection is occupied.



		Description	→ Page/Internet
[1]	Sealing cap	For sealing the electrical connection on the sub-base	143
[2]	Valve	Width 18 mm or width 26 mm	valves vsva
[3]	Connecting cable	-	valves vsva
[4]	Seal	For ensuring the IP degree of protection (with width 42 mm and 52 mm)	144
[5]	Valve	Width 42 mm or width 52 mm	valves vsva

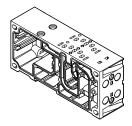
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Note

Standard valves VSVA can be used on the valve terminal. A vacant position must be provided for this in the valve terminal configurator. The corresponding standard valve VSVA can be ordered on the Internet at:

→ vsva

Manifold sub-base



VTSA/VTSA-F with parallel communication is based on a modular system which consists of manifold sub-bases and valves.

The VTSA-F manifold sub-bases are designed to optimise the flow rate.

Manifold sub-bases are available for valve widths 18 mm and 26 mm in a double grid, i.e. two valves per manifold sub-base.

For VTSA-F-CB with serial communication, there are manifold sub-bases available for valve widths 18 mm and 26 mm in a double grid, as well as hybrid manifold sub-bases. Valves of width 18 mm and 26 mm can be used together on a hybrid manifold sub-base.

For valves with a width of 42 mm or 52 mm, there are manifold sub-bases with one valve per sub-base. The manifold sub-base contains a duct seal and an electrical interlinking module. They can be freely mixed within a valve terminal.

The manifold sub-bases are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the ducts for supplying and exhausting compressed air to and from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further manifold sub-bases can be inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

See also "Adaptation to width 65 mm", ISO size 3

→ Page 216)

Port patterns to ISO 15407-2

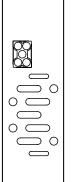
Width 18 mm (size 02)



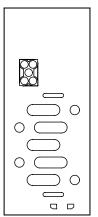
Width 26 mm (size 01)



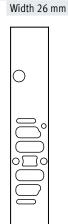
Port patterns to ISO 5599-2 Width 42 mm (size 1)

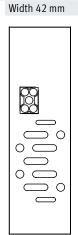


Width 52 mm (size 2)



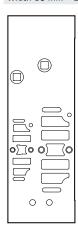
Port patterns - High-flow sub-bases with optimised flow rate (no standard) Width 18 mm





Hybrid sub-base for VTSA-F-CB:

Width 18 mm + 26 mm





Note

The illustrations shown represent the pneumatic port patterns.

The port patterns on the valve terminal VTSA-F/VTSA-F-CB and the hybrid sub-base do not correspond to the ISO standard.

Code		Туре	Width				No. of valve positions (solenoid coils) ¹⁾	Working ports (2, 4)		
			18 mm	26 mm	42 mm	52 mm		Code M Large	Code N Small	
Nanifol	d sub-base for double solenoid valv	es								
١		VABV-S4-2S-G18-2T2					2 (4)	QS-G1/8-8	-	
K	100000000000000000000000000000000000000		•	_	_	_		-	QS-G1/8-6	
		VABV-S4-1S-G14-2T2			_	_	2 (4)	QS-G1/4-10	-	
K .				-				-	QS-G1/4-8	
		VABV-S2-1S-G38-T2					1 (2)	QS-G3/8-12	-	
:K			_	_	•	_		-	QS-G3/8-10	
)		VABV-S2-2S-G12-T2					1 (2)	QS-G1/2-16	-	
K			-	-	_	•		_	QS-G1/2-12	
Manifol	d sub-base for single solenoid valve	s								
		VABV-S4-2S-G18-2T1					2 (2)	QS-G1/8-8	-	
K	100000000000000000000000000000000000000		•	_	_	_		-	QS-G1/8-6	
	500	VABV-S4-1S-G14-2T1					2 (2)	QS-G1/4-10	-	
K	080		-	•	_	_		-	QS-G1/4-8	
i		VABV-S2-1S-G38-T1					1 (1)	QS-G3/8-12	-	
K			-	_	•	_		_	QS-G3/8-10	
		VABV-S2-2S-G12-T1					1 (1)	QS-G1/2-16	-	
OG			-	-	-	•		_	QS-G1/2-12	

¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

Code		Туре	Width				No. of valve positions (solenoid coils) ¹⁾	Working ports (2, 4)		
			18 mm	26 mm	42 mm	52 mm		Code M Large	Code N Small	
anifold	sub-base for double solenoid val									
		VABV-S4-2HS-G18-2T2					2 (4)	QS-G1/8-8	-	
K	15000000		•	-	-	-		_	QS-G1/8-6	
		VABV-S4-1HS-G14-2T2					2 (4)	QS-G1/4-10	-	
K	030		_	•	-	-		-	QS-G1/4-8	
	The state of the s	VABV-S2-1HS-G38-T2			_		1 (2)	QS-G3/8-12	-	
K			_	-	•	_		-	QS-G3/8-10	
		VABV-S2-2S-G12-T2				_	1 (2)	QS-G1/2-16	-	
K			_	_	_	•			QS-G1/2-12	
	sub-base for single solenoid valv									
		VABV-S4-2HS-G18-2T1		_	_	_	2 (2)	QS-G1/8-8	-	
(1000000							-	QS-G1/8-6	
	000	VABV-S4-1HS-G14-2T1		_			2 (2)	QS-G1/4-10	-	
(030			•	_	_		_	QS-G1/4-8	
		VABV-S2-1HS-G38-T1	_	_		_	1 (1)	QS-G3/8-12	-	
K					_			-	QS-G3/8-10	
		VABV-S2-2S-G12-T1					1 (1)	QS-G1/2-16	-	
OG			_	_	-	•		-	QS-G1/2-12	

¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

Code		Туре	Width	Width					
			18 mm	26 mm	42 mm	52 mm	(solenoid coils) ¹⁾		
∕Ianifol	d sub-base for double solenoid valv								
A		VABV-S4-2HS-G18-CB-2T2	•	-	_	_	2 (4)		
В		VABV-S4-1HS-G14-CB-2T2					2 (4)		
	0.00		-	•	_	_			
<u> </u>		VABV-S2-1HS-G38-CB-T2			-		1 (2)		
D		VABV-S2-2S-G12-CB-T2				•	1 (2)		
	0.0								
	d sub-base for double solenoid valv								
YA		VABV-S4-12HS-G-CB-2T2					2 (4)		
		(external sensor evaluation)1x double solenoid, width 18 mm							
		1x double solenoid, width 26 mm	-	-	-	-			
Manifol	d sub-base for single solenoid valve	es	·						
E		VABV-S4-2HS-G18-CB-2T1	•	_	-	_	2 (2)		
F		VABV-S4-1HS-G14-CB-2T1					2 (2)		
	080		-	•	-	_			
ĵ		VABV-S2-1HS-G38-CB-T1	-	-	•	-	1 (1)		
Н		VABV-S2-2S-G12-CB-T1				_	1 (1)		
	5.0		_	_	_	•			

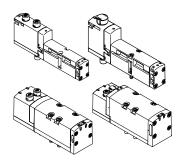
¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

Code		Type	Width			No. of valve positions			
			18 mm	26 mm	40 mm	52 mm	(solenoid coils) ¹⁾		
Manifol	d sub-base for soft-start valve								
PV		VABV-S6-1Q-G38-CB1-T5 With CBUS loop-through and new voltage zone, for soft-start valve and pressure sensor plug-in	_	_	-	-	1		
PS		VABV-S6-1Q-G38-CB-T5 With CBUS loop-through in the same voltage zone, for soft-start valve and pressure sensor plug-in	-	-	-	-	1		
Manifol	d sub-base for pilot air switching v	alve							
YB	000	VABV-S4-2HS-G18-CB-2T5 (internal sensor evaluation for pilot air switching valve) • 1x CBUS loop-through • 1x double solenoid, with CBUS loop-through	•	-	_	-	2 (4)		
YC		VABV-S4-12HS-G-CB-2T5 (internal sensor evaluation for pilot air switching valve) • 1x CBUS loop-through • 1x double solenoid, with CBUS loop-through	•	-	-	_	2 (4)		

¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

90°-con	90°-connection plate for working ports 2 and 4												
Code		Туре	Width				Connections	Working ports (2, 4) on the 90°					
			18 mm	26 mm	42 mm	52 mm		connection plate					
P	VABF-S4A2G2-G	•	_	-	-	2 and 4	G1/8						
			- •	-	-		G1/4						
			-	-	•	-		G3/8					
			-	-	-	•		G1/2					

Sub-base valve



All valves are fitted with piston spool and patented sealing system, which ensures efficient sealing, a broad operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the sub-base.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke.

Please note that the valves must then be operated via a separate pressure

The reversible 3/2-way solenoid valves are also suitable for vacuum operation.

Reverse operation is only possible in pressure zones with external pilot air supply.



- If a pressure zone is in reverse operation, the supply pressure is connected to port 3/5 and the air is exhausted via port 1 at all valve positions in this pressure zone.
- Reversible pressure regulators cannot be selected when a pressure zone is in reverse operation.
- With reversible pressure regulators, only the valve at this position is in reverse operation.
- When using 5/3-way valves in reverse operation, the mid-position function switches from exhausted to pressurised and vice versa.

Cover plate

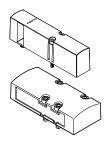


Plate without valve function for reserving valve positions on a valve terminal.

Valve and cover plates are attached to the manifold sub-base using screws.

Design

Valve replacement

The valves are attached to the metal manifold sub-base using two or four screws, which means that they can be easily replaced.

The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

Extension

Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

For more information and technical data on extension, refer to the user documentation:

→ Internet: P.BE-VTSA-44

Valve funct								
Terminal code	Circuit diagram	Valve code	Width 18 mm	26 mm	42 mm	52 mm	Description	
VC	14 2 12 12 12 12 12 14 (14)	T22C	18 11111	20 IIIIII	4 2 mm	32 IIIIII ■	2x 2/2-way valve, single solenoid Normally closed Pneumatic spring return	
W	112/114 11 1 11 (14) (5) (3)	T22CV	•	•	•	_	2x 2/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return Vacuum operation possible at 3 and 5	
N	12/14 1 5 3	T32U	-	•	•	•	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return Operating pressure > 3 bar	
K	12/14 1 5 3	T32C	•	•	•	•	2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return Operating pressure > 3 bar	
Н	12/14 1 5 3	T32H	•	•	•	•	2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 3 bar	
P	30/50 5 1 3 12 30/50 5 1 3 12	T32F	•	•	•	•	2x 3/2-way valve, single solenoid Reverse operation only Normally open Pneumatic spring return	
Q	32/54 5 1 3 12 (14) (1) (5/3) (1)	T32N	•	•	-	•	2x 3/2-way valve, single solenoid Reverse operation only Normally closed Pneumatic spring return	
R	30/54 5 1 3 12 30/54 (14) (5/3) (1)	T32W	•	•	•	•	2x 3/2-way valve, single solenoid Reverse operation only Normal position 1x closed 1x open Pneumatic spring return	

- 🏺 - Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup with connector).

Valve funct	ion						
Terminal	Circuit diagram	Valve	Width				Description
code M	14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	code M52-A	18 mm	26 mm	42 mm	52 mm	5/2-way valve, single solenoid Reverse operation Pneumatic spring return
0	14 4 2 14 5 1 3	M52-M	•	•	•	•	5/2-way valve, single solenoid Reverse operation Mechanical spring return
J	14 4 2 12 (14) 5 1 3	B52	•	•	•	•	5/2-way valve, double solenoid
D	14 4 2 12 12 (14) 5 1 3	D52	•	•	•	•	5/2-way valve, double solenoid Dominant signal at port 14 on the control side
SO SQ SS	14 2 G	M52-M	•	-	-	-	5/2-way single solenoid valve ²⁾ , as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the separate chapter "Solenoid valve with switching position sensing" → Page 161
SO SQ SS	4 2 G	M52-M	-	•	-	-	5/2-way single solenoid valve ²⁾ , as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the separate chapter "Solenoid valve with switching position sensing" → Page 161
SP SN	14 T T T T T T T T T T T T T T T T T T T	T52-M	-	•	-	-	2x 5/2-way single solenoid valve, with switching position sensing, pneumatically linked via two ducts as special valve function "control block with safety function" → Page 167
В	14 W 4 2 W 12 (14) 5 1 3	P53U	•	•	-	•	5/3-way solenoid valve • Mid-position pressurised ¹⁾ • Mechanical spring return
G	14 W 4 2 W 12 (14) 5 1 3	P53C	•	•	-	•	5/3-way solenoid valve • Mid-position closed ¹⁾ • Mechanical spring return
E	14 W 4 2 W 12 (14) 5 1 3	P53E	•	•	•	•	5/3-way solenoid valve • Mid-position exhausted ¹⁾ • Mechanical spring return

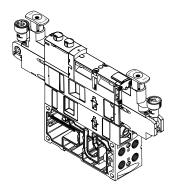
¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

²⁾ The symbol represents a valve with a proximity switch with a switching output signal, in the illustration an N/O contact. In line with ISO 1219-1, this symbol applies to both N/O and N/C contacts. The switching element function of all sensors used here is an N/C contact.

Valve fund	ction						
1	Circuit diagram	Valve	Width				Description
code		code	18 mm	26 mm	42 mm	52 mm	
SA	14 W 4 2 12 12 12 12 12 14 15 11 3	P53ED	•	•	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 14 is retained • Mechanical spring return
SB	14 \ 14 \ 13 \ 14 \ 13 \ 14 \ 13 \ 14 \ 13 \ 14 \ 15 \ 1 \ 3	P53AD	•	•	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained Holding, blocking a movement (mechanically) Mid-position: port 2 pressurised, port 4 exhausted, switching position 14 is retained Mechanical spring return
SD	12 W 4 2 12 12 (14) 5 1 3	P53BD	-	•	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained • Holding, blocking a movement (mechanically) • Mid-position: port 4 pressurised, port 2 exhausted, switching position 14 is retained • Mechanical spring return
SE	14	P53EP	-	•	-	-	5/3-way solenoid valve, for special functions as switching position 12 is retained • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 12 is retained • Mechanical spring return
VG	14 W 4 2 W 12 14 12 5 1 3	P53F	-	-	•	•	5/3-way solenoid valve • Positioning • Mid-position: port 2 pressurised, port 4 closed ¹⁾ • Mechanical spring return
VB	-	_	_	•	-	-	Vacuum generator with ejector pulse and adjustable air saving function (plate for 2 valve positions, sensor SDE3 with display and M12 connection)
L	-	-	•	•	•	•	For valve terminal only: Cover plate for vacant valve position

¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

Vertical stacking



Additional functions can be added to each valve position between the sub-base (manifold sub-base) and the valve.

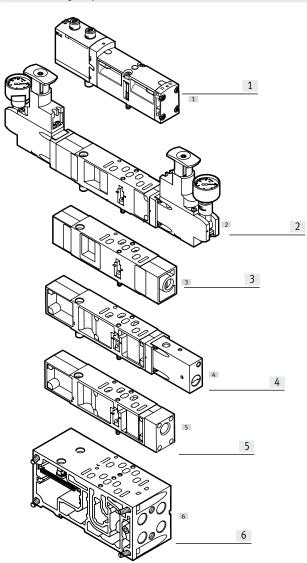
These functions are known as vertical stacking modules and enable special functions or control of an individual valve position. It is possible to link several valve sizes on one valve terminal.



Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

Vertical stacking components

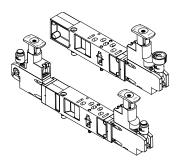


The following component sequence is recommended for valve positions with vertical stacking:

- [1] Valve VSVA
- [2] Pressure regulator plate
- [3] Throttle plate
- [4] Vertical pressure shut-off plate
- [5] Vertical supply plate
- [6] Manifold sub-base

Vertical stacking

Pressure regulator plate



An adjustable pressure regulator can be installed between the base plate (manifold sub-base) and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains a largely constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Also suitable for valves with symmetrical design.

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2
- For pressure regulation up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, freely positionable)

- 🖣 - Note

With the A, B and AB pressure regulators VABF-S...-1-..., the regulated pressure should not be less than 2 bar.

Use the reversible A, B or AB pressure regulators for regulated pressure of less than 2 bar.

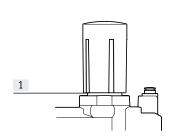
· 🖟 - Note

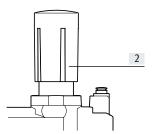
Please note for repeat orders of pressure regulators in sizes 42 mm and 52 mm: The part number on the regulator plate refers only to the standard version. When reordering pressure regulators with additional equipment, such as extended design, only use the VABF configurator.

→ Internet: vabf-s2

Rotary knob for pressure regulator for width 42 mm and 52 mm

Setting the pressure

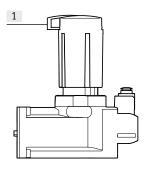




- [1] Pull the rotary knob upward out of the locking level (1) into the setting level (2)
- [2] Set the desired pressure at the setting level (2) using the rotary knob
- [3] After setting the pressure, push the rotary knob back down to the locking level (1)

Rotary knob for pressure regulator for width 42 mm and 52 mm

Locking the rotary knob



After setting the pressure, the rotary knob can be locked against unauthorised actuation.

To do this, the blue locking element is pushed out and secured with a padlock.

The rotary knob is now fixed in place and cannot be moved.

· 🚪 - Note

The position of the rotary knob and the locking element is determined by the pressure setting.

If a number of pressure regulators are installed next to one another, there may not always be enough space to push out the locking elements.

To ensure that the rotary knob can still be locked, it can be pulled off completely, rotated 60° or 120° and pushed back on.

Further information:

• → Internet: User documentation

[1] Locking element, pushed out

Vertical stacking

Energy efficiency through dual-pressure operation or through operation with reversible pressure regulators

Energy conservation starts with compressed air generation. It is possible to achieve energy savings of up to 10% per 1 bar drop in pressure. Therefore, wherever possible reduce the pressure to the minimum required.

To save additional energy, you can operate valves in dual-pressure mode in a separate pressure zone.

To do this, the valves used must be operated in reverse mode, i.e. with reversed flow direction (see also information on → page 107). In dual-pressure operation, the valves are then supplied with pressure separately via ducts 3 and 5.

The air is exhausted via duct 1.

Requirements for dual-pressure operation:

- Exhaust ducts 3 and 5 in the pressure zone are completely separate.
- Valves are used that can be operated in reverse mode.

Advantages of dual-pressure operation:

It is possible to save energy if different pressures can be applied to one valve. The advantages are:

- Saves energy because the return stroke can be carried out using reduced force, e.g. 3 bar instead of 6 bar.
- Just one valve is required, as in the case of vacuum application with ejector pulse for example (e.g. duct 3 for vacuum switching, duct 5 for the ejector pulse).
- A reduction in compressed air consumption of up to 50% is possible if two different pressures can be applied to the valve (return stroke uses reduces pressure).

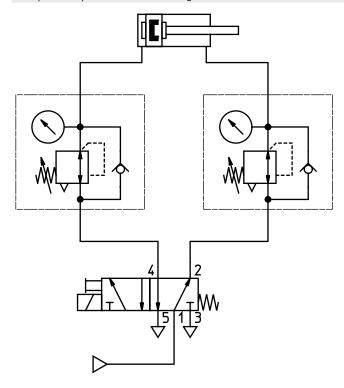
Advantages of reversible operation:

If compressed air is applied to the pressure regulator upstream of the valve (circuit diagram 2), exhausting is directly via the solenoid valve.

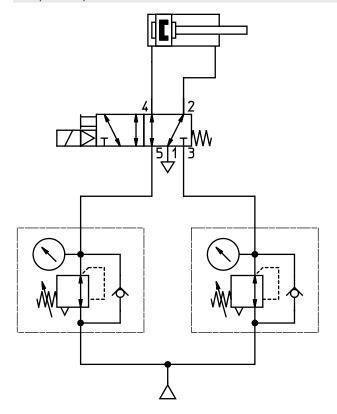
This has the following advantages:

- Increased exhaust capacity, exhausting is up to 50% quicker
- Lower wear on the pressure regulator
- Very finely adjustable, perfect for very low operating pressures
- No quick exhaust valves are required.
- Fast cycle times
- The pressure regulator can be adjusted independently of the valve position because operating pressure is permanently present at the pressure regulator.

Dual-pressure operation with standard regulator



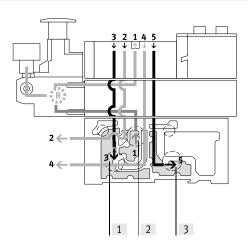
Circuit diagram 1: Pressure is regulated downstream of the valve Dual-pressure operation with reversible controller



Circuit diagram 2: Pressure is regulated upstream of the valve

Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

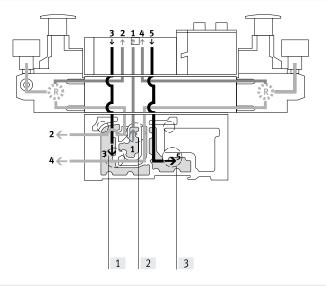
During exhausting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

- Advantages
- The pressure regulator is not affected by exhausting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.
- [1] Duct 3 (exhaust)
- [2] Duct 1 (supply air)
- [3] Duct 5 (exhaust)

Application examples

- An equal working pressure is required at working ports 2 and 4.
- A working pressure (e.g. 3 bar) lower than the operating pressure present at the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, exhausting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

Restrictions

The pressure regulator cannot be adjusted in the exhaust position. For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

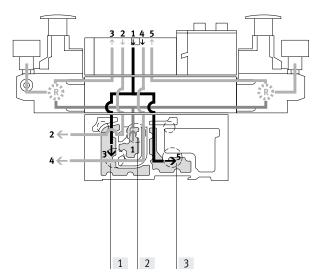
- [1] Duct 3 (exhaust)
- [2] Duct 1 (supply air)
- [3] Duct 5 (exhaust)

Application examples

 Two different working pressures are required at ports 2 and 4 instead of the valve terminal operating pressure.

Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated supply air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode.

This means that:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split between ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then discharged via the manifold sub-base.

- [1] Duct 3 (exhaust)
- [2] Duct 1 (supply air)
- [3] Duct 5 (exhaust)

Application examples

- Two different pressures are required in ducts 2 and 4 instead of the valve terminal's operating pressure.
- · Quick exhausting is required.
- The pressure regulator must always be adjustable.



Note

- Reversible pressure regulator plates should only be combined with valves that can be operated in reverse mode.
- Valves in valve positions with vertical pressure shut-off plates are operated
 with internal pilot air, even when the valve terminal is operated with external
 pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
- Reversible pressure regulator plates
- Throttle plates
- Vertical pressure shut-off plates
- Vertical supply plates

Advantages

- Fast cycle times
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way solenoid valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a throttle plate possible.

Vertical s	tacking – Pressure regulator plate, variar								
Code		Туре	Width				Pressure up to	regulation	Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure	regulator plate for port 1 (P regulator)								
ZA	O42	VABF-SR1C2-C-10	•	-	•	-	-	-	Regulates the operating pres-
ZAY ²⁾		VABF-SR1C2-C-10E	•	-	•	-	-	•	sure in duct 1 upstream of the
ZF		VABF-SR1C2-C-6	-	-	-	-	-	-	solenoid valve
ZFY ²⁾	14/5/ 1/ 3/ 12	VABF-SR1C2-C-6E	•	•	•	•	•	-	
Pressure	regulator plate for port 2 (B regulator)	I		1		1			
ZC		VABF-SR2C2-C-10	•	-	•	•	_	•	Regulates the operating pres-
ZCY ²⁾		VABF-SR2C2-C-10E	•	-	•	•	-	•	sure in duct 2 downstream of
ZH	1 🏂	VABF-SR2C2-C-6	•	-	•	-	-	-	the solenoid valve
ZHY ²⁾	14.5 1 3 12	VABF-SR2C2-C-6E	•	-	-	•	•	-	
Pressure	regulator plate for port 4 (A regulator)								
ZB ²⁾	\(14 2	VABF-SR3C2-C-10	•	•	•	•	_	•	Regulates the operating pres-
ZG ²⁾	14/5/11/3/12	VABF-SR3C2-C-6	•	•	•	•	•	-	sure in duct 4 downstream of the solenoid valve
Pressure	regulator plate for ports 2 and 4 (AB regu	lator)							
ZD		VABF-SR4C2-C-10	•	-	-	-	-	-	Regulates the working pressure
ZDY ²⁾	4 2	VABF-SR4C2-C-10E	•	•	•	•	-	-	in ducts 2 and 4 downstream of the solenoid valve
ZI		VABF-SR4C2-C-6	-	-	-	-	-	-	<u> </u>
ZIY ²⁾	14 5 1 3 12	VABF-SR4C2-C-6E	-	-	•	•	•	-	These pressure regulator plates cannot be combined with reversible 2x 3/2-way solenoid valves (code P, Q, R).

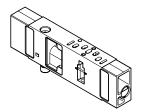
¹⁾ Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2
2) Also suitable for valves with symmetrical design

Code		Туре	Width				Pressure up to	regulation	Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
	regulator plate for port 2, reversible (B								
ZL .		VABF-SR6C2-C-10	•	•	•	•	_	•	Reversible pressure regulator
ZLY ²⁾		VABF-SR6C2-C-10E	•	•	•	•	-	•	for port 2
ZN		VABF-SR6C2-C-6	•	•	•	•	•	-	
'NY ²⁾		VABF-SR6C2-C-6E							
	14 5 1 3 12		•	•	•	•	-	_	
ressure	regulator plate for port 4, reversible (A	regulator)		_		ı			
K ²⁾		VABF-SR7C2-C-10	•		•		_	•	Reversible pressure regulator
M ²⁾	4 2	VABF-SR7C2-C-6							for port 4
	14 5 1 3 12		•	•	•	•	•	-	
	regulator plate for ports 2 and 4, revers								
E	S 4 2 S	VABF-SR5C2-C-10	•	•	•	•	_	•	Reversible pressure regula
EY ²⁾	1415 11 13 12	VABF-SR5C2-C-10E	•	•	•	•	-	•	for ports 2 and 4 Pressure regulation upstre of the solenoid valve Routes the operating pressure from duct 1 to ducts 2 and 5 Routes the exhaust air from the solution of t
									duct 1 to ducts 3 and 5
	1	VABF-SR5C2-C-6	-	•	•		•	_	_
Y ²⁾	1	VABF-SR5C2-C-6E							- Francisco - Note
			•		•	-	-	-	These pressure regulator placannot be combined with stard 2x 3/2-way solenoid valve (code N, K, H). Reversible 2x 3/2-way solen valves (code P, Q, R) must not be operated in a separate processory sure zone in combination withese pressure regulators.

¹⁾ Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2
2) Also suitable for valves with symmetrical design

Vertical stacking

Throttle plate



The throttle plate is equipped with two throttle valves at which the exhaust air flow rate at exhaust ports 3 or 5 can be adjusted.

This enables the movement of the drive to be initiated and the desired speed to be set on the valve terminal using the manual override.

Ducts 3 and 5 can be adjusted independently of each other.

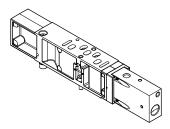


Note

On valve terminals in reverse mode, the flow of the supply air is controlled in ducts 3 and 5 upstream of the valve.

	Code		Туре	Width			Description	
				18 mm	26 mm	42 mm	52 mm	
>	(14 5 1 3 12	VABF-S4F1B1-C	•	•	•	•	Controls the flow of exhaust air down- stream of the valve to ducts 3 and 5

Vertical pressure shut-off plate



Equipped with a switch via which the compressed air supply can be shut off. This enables a solenoid directional control valve or subsequent vertical stacking plate to be replaced without switching off the overall air supply.

If the control chain has a redundant connection, the cycle can continue even in the case of a cyclical control system.

Following activation of the shut-off, the exhaust air/return air from the actuated valve is expelled. This takes place via an M5 threaded connection or via duct 3 in the case of width 18 and 26 mm, and via duct 3 in the case of width 42 and 52 mm.



Note

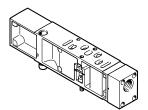
The operating pressure of the valve terminal must lie within the range of the required pilot pressure (i.e. min. 3 bar). When using the end plate with pilot air selector, only the switching position with the code W and U can be used.

Code		Type	Width				Description
			18 mm	26 mm	42 mm	52 mm	
ZT	33	VABF-S4L1D1-C	•	•	-	-	3/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with interaction of the valve position with interactions.
	14 5 1 3 12	VABF-S2L1D1-C	-	-		•	 nal pilot air Pressure separation at the valve assembly
ZS	33 12 3 11 15 14	VABF-SL1D2-C	•	•	-	-	3/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with internal pilot air Key-operated pressure separation at the valve assembly



The vertical pressure shut-off plates VABF-... are provided only in combination with VSVA-...T1L solenoid valves from Festo. In the vertical pressure shut-off plate only ducts 1 and 14 are blocked, and not duct 12.

Vertical supply plate



This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal.

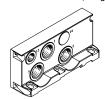
As additional pressure supply for a valve. To supply an additional pressure

Code		Туре	Width				Description
			26 mm	18 mm	42 mm	52 mm	
ZU	14 5 1 3 12	VABF-SP1A3	•	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position, duct 1
ZV	11 11 13 12	VABF-SP1A14	•	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position, ducts 1 and 14

Compressed air supply and exhausting

Right-hand end plate, internal pilot air supply

Connection size G1/2 right-hand end plate ducts 1/3/5

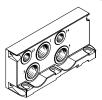


VTSA/VTSA-F

- Code V (port 14 is not available) VTSA-F-CB
- Code NS

Right-hand end plate, external pilot air supply

Connection size G1/2 right-hand end plate ducts 1/3/5



VTSA/VTSA-F

- Code X VTSA-F-CB
- Code NZ

Connection size G3/4 right-hand end plate ducts 1/3/5



VTSA/VTSA-F

 Code V1, V3 (port 14 is sealed with a blanking plug)

VTSA-F-CB

· Code MS

Connection size G3/4 right-hand end plate ducts 1/3/5

VTSA/VTSA-F

- Code X1, X3 VTSA-F-CB
- · Code MZ

Right-hand end plate, size ISO 3, internal pilot air supply



VTSA/VTSA-F

• Code V2, for width 65 mm

Right-hand end plate, size ISO 3, external pilot air supply



VTSA/VTSA-F

• Code X2, for width 65 mm

Right-hand end plate with pilot air selector



The valve terminal

VTSA/VTSA-F

- Code Z, Y, W, U
- Code Z: selector position 1, external pilot air supply
- Code Y: selector position 2, internal pilot air supply
- Code W: selector position 3, external pilot air supply (ducted)
- Code U: selector position 4, internal pilot air supply (ducted)

The valve terminal is generally supplied via supply plates (max. 16 per valve terminal) and/or via the right-hand end plate. When using valves with a width of 65 mm, the compressed air can also be supplied and exhausted using the adapter plate VABA-....

VTSA-F-CB

- Code YZ: selector position 1, external pilot air supply
- Code YS: selector position 2, internal pilot air supply

Exhausting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate.

- 🖣 -

Note

Compressed air supply and exhausting for size ISO 3 is described in a separate chapter on adaptation to width 65 mm (internal/external pilot air is regulated via MUH plate (solenoid valve)).

VTSA/VTSA-F/VTSA-F-CB can be supplied with pressure at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even

with large-scale extensions.

Compressed air supply and exhausting

Supply plates for VTSA/VTSA-F, exhaust port 3/5 separate



• Code K

Supply plates/extension module, pneumatic and electric air supply plate for VTSA-F-CB, exhaust port 3/5 separate



- Code U
- Code UW
- Code UWS

Supply plates for VTSA/VTSA-F, exhaust port 3/5 common



Supply plates/extension module, pneumatic and electric air supply plate for VTSA-F-CB, exhaust port 3/5 common



• Code U

• Code L

- Code UW
- Code UWS

Additional compressed air supply/duct separation, VTSA/VTSA-F

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust port (3/5) common or separate

Depending on your order, the exhaust air ducts are either ducted or exhausted via silencers.

Operation with ducted exhaust air: With ducted exhaust air, venting can be via a supply plate or a right-hand end plate (code V or X). If duct separation is required, there are a number of different options:

- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left side: code SU, TU, RU
- Supply plate with duct separation on the right side: code US, UT, UR
- 2 supply plates with intermediate duct separation: code USU, UTU, URU.

	lates for VTSA/VTSA-F		
Code		Туре	Description
U		Exhaust port 3/5 common (not illustrated) VABF-S6-10-P1A7-G12 Exhaust port 3/5 separate VABF-S6-10-P1A6-G12	Supply plate without duct separation (no R, S or T selected)
SU TU RU			Supply plate with duct separation on left, if R, S or T selected
US UT UR			Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			2 supply plates with duct separation in centre, if R, S or T selected

Additional compressed air supply/duct separation, VTSA-F-CB

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust port (3/5) common or separate

Depending on your order, the exhaust air ducts are either ducted or exhausted via silencers.

Operation with ducted exhaust air:

With ducted exhaust air, venting can be via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are a number of different options:

- Duct separation 1, 14: code TL
- Duct separation 1, 3, 5, 14: code K
- Duct separation 14: code L
- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

Code		Туре	Description
U	^	Exhaust port 3/5 common	Additional pneumatic supply
		• VABF-S6-1-P1A7-G12-CB	Connecting thread G1/2
UW		Exhaust port 3/5 common	Additional pneumatic and electrical supply
		• VABF-S6-1-P8A7-G12-CB	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electrical supply is provided internally from Uval)
UWS		Exhaust port 3/5 common	Additional pneumatic and electrical supply
		• VABF-S6-1-P8A7-G12-CB1	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electrical supply is provided from new (safe) voltage zone
			(internally from S2))
U	A	Exhaust port 3/5 separate	Additional pneumatic supply
		 VABF-S6-1-P1A6-G12-CB 	Connecting thread G1/2
UW		Exhaust port 3/5 separate	Additional pneumatic and electrical supply
		• VABF-S6-1-P8A6-G12-CB	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electrical supply is provided internally from Uval)
UWS		Exhaust port 3/5 separate	Additional pneumatic and electrical supply
		• VABF-S6-1-P8A6-G12-CB1	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electrical supply is provided from new (safe) voltage zone
			(internally from S2))

Right-hand end plate

Right-hand end plates with different port sizes are available depending on the flow rate required.

With the following right-hand end plates, the outlet direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with pilot air supply/pilot exhaust air (VTSA/VTSA-F)

- Internal pilot air supply: code V, V1, V2 and V3 (ducts 1 and 14 are connected)
- External pilot air supply: code X, X1, X2 and X3, as well as XP1, XP2, XP3 and XS

Right-hand end plates with pilot air supply/pilot exhaust air (VTSA-F-CB)

- Internal pilot air supply: code NS,
 MS (ducts 1 and 14 are connected)
- External pilot air supply: code NZ, M7

For end plates with pilot air selector, the outlet direction of the ports is to the front of the valve terminal. This means that all the ports on the valve terminal can be combined in one outlet direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- External pilot air supply: selector position 1 (code Z)
- Internal pilot air supply: selector position 2 (code Y)
- External pilot air supply, ducted pilot exhaust air: selector position 3
- Internal pilot air supply, ducted pilot exhaust air: selector position 4 (code U)



- Note

- The end plate with pilot air selector must be used in combination with a supply plate.
- The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.
- Ducted pilot exhaust air via port 12 is only possible with rotated seals on the valve.

Code	Code	Blanking plug in duct	Pilot air supply	Ducted pilot exhaust air1)	Connecting thread	
VTSA/VTSA-F	VTSA-F-CB			Position of seal on solenoid valve (" ISO " is visible)	1, 3, 5	12, 14
V	NS	-	Internal	-	G1/2	G1/4
V1	MS	-		_	G3/4	G1/4
V2	-	-		_	G1	G1/8
V3	-	-			G3/4	G1/4
Х	NZ	-	External	-	G1/2	G1/4
X1	MZ	-		-	G3/4	G1/4
X2	-	-		-	G1	G1/8
Х3	-	-			G3/4	G1/4
XP1 ²⁾	NZAB	1	External, via soft-start valve	_	G1/2	G1/4
XP2 ³⁾	NZABCB	1, 14	("gradual pressure build-up")	_	G1/2	G1/4
XP3 ³⁾	NZABCBGB	1, 3, 5, 14		_	G1/2	G1/4
XS ⁴⁾	NZCB	14	External, via pilot air switching valve ("switchable pilot air")	-	G1/2	G1/4

- 1) Pilot exhaust air is ducted on the end plate via port 12 and vented (done by turning the seal on the solenoid valve to position "ISO")
- Not possible in combination with soft-start valve code PQ, PP, PO (with internal pilot air supply)
- 3) Not possible in combination with soft-start valve code PN, PM, PK (with external pilot air supply)
- 4) Only possible in combination with pilot air switching valve code SS with intermediate plate code ZO

Right-hand er	nd plate with p	ilot air selector			
Code VTSA/VTSA-F	Code VTSA-F-CB	Pilot air supply	Selector position	Ducted pilot exhaust air ¹⁾ Position of seal on solenoid valve (" ISO " is visible)	Connecting thread 12, 14
-					
<u>Z</u>	YZ	External	1	_	G1/4
Y	YZ YS	External Internal	2	-	G1/4 G1/4
Y W	YZ YS -	<u> </u>	2 3	- -	'

¹⁾ Pilot exhaust air is ducted on the end plate via port 12 and vented (done by turning the seal on the solenoid valve to position "ISO")

Right-hand e	nd plate			
Code	Code	Type of compressed air supply and pilo	t air supply	Description
VTSA/VTSA-F	VTSA-F-CB	ical representation)		
V1 V3 V2 (ISO3)	MS -	ical representation)	3 5 12 14	Internal pilot air supply Pilot air supply is branched internally from port 1 Port 14 is not available with code V Port 14 is sealed with a blanking plug for code V1, V3, V2 (ISO 3) Exhaust air via ports 3 and 5 For operating pressure in the range 3 10 bar Pilot exhaust air via port 12 1) V1 cannot be selected in combination with a soft-start valve in the last pressure zone
X X1 X3 X2 (ISO3)	NZ MZ	6000	3 5 12 14 1	External pilot air supply Pilot air supply between 2 and 10 bar is connected at port 14 Exhaust air via ports 3 and 5 For operating pressure in the range –0.9 10 bar (suitable for vacuum) Pilot exhaust air via port 12 1) X1 cannot be selected in combination with a soft-start valve in the last pressure zone
XP1	NZAB	600	3 5 12 14 1	External pilot air supply, compressed air supply via soft-start valve ²⁾ • Port 1 is sealed with a blanking plug • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12 1)
XP2	NZABCB	600	3 5 12 14 1	External pilot air supply, compressed air supply via soft-start valve ²⁾ • Internal pilot air supply 14 via soft-start valve • Ports 1 and 14 are sealed • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12 1)
XP3	NZABCBGB		3 5 12 14	External pilot air supply, compressed air supply via soft-start valve ²⁾ • Internal pilot air supply 14 via soft-start valve • Ports 1, 3, 5 and 14 are sealed • Pilot exhaust air via port 12 1)
XS	NZCB	600	3 5 12 14 1	External pilot air supply via pilot air switching valve ³⁾ • Internal pilot air supply 14 via pilot air switching valve • Port 14 is sealed • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12 1)

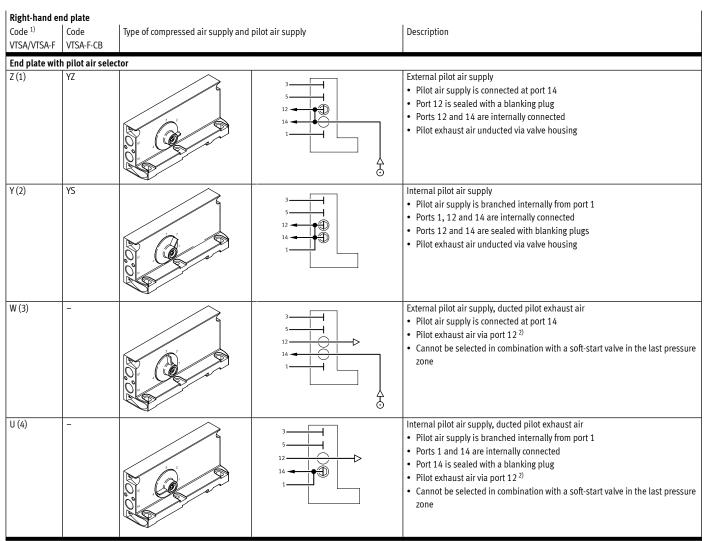
- 1) Ducted pilot exhaust air is only possible with turned seals on the valve
- Application with XP1, XP2, XP3 and soft-start valve in combination with valves of width 52 mm: please note the maximum flow rate of the soft-start valve in this pressure zone
- 3) Application with XS and pilot air switching valve in combination with intermediate plate



- Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3"

→ page 220.



- 1) Selector setting in brackets
- 2) Ducted pilot exhaust air is only possible with rotated seals on the valve (pilot exhaust air 82/84 including venting air for valves)



The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.

Configuration Code VTSA/VTSA-F	of all pneum Code VTSA-F-CB	atic threaded connections		Connection (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
Right-hand en	NS		3 5 12	1 3 and 5	Push-in fitting Silencer or Push-in fitting Silencer	QS-G1/2-16 U-1/2-B or QS-G1/2-16 U-1/4	QS-G1/2-12 U-1/2-B or QS-G1/2-12 U-1/4
X	NZ		3	1 3 and 5	or Push-in fitting Push-in fitting Silencer	or QS-G1/4-10 QS-G1/2-16 U-1/2-B	OF QS-G1/4-8 QS-G1/2-12 U-1/2-B
		0.00	12 14 1	12	or Push-in fitting Silencer or Push-in fitting Push-in fitting	or QS-G1/2-16 U-1/4 or QS-G1/4-10 QS-G1/4-10	or QS-G1/2-12 U-1/4 or QS-G1/4-8 QS-G1/4-8
V1 V3	MS -		3 5 12	1 3 and 5	Barbed hose fitting Silencer or Barbed hose fitting Silencer	N-3/4-P-19 ¹⁾ U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4	- - U-1/4
X1	MZ			14	or Push-in fitting Plug Barbed hose fitting	or QS-G1/4-12 B-1/4 N-3/4-P-19 ¹⁾	or QS-G1/4-10 B-1/4
X1 M X3 -	-		5 12 14	3 and 5	Silencer or Barbed hose fitting Silencer	U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4 or	U-1/4
				14	Push-in fitting Push-in fitting	QS-G1/4-12 QS-G1/4-12	QS-G1/4-10 QS-G1/4-10

¹⁾ For tubing with I.D. 19 mm. Use tubing clips to DIN 3017



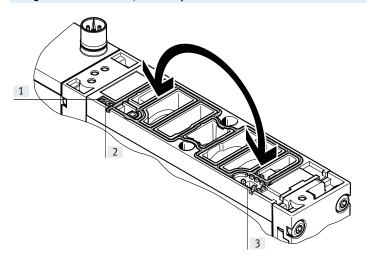
The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3"

→ page 220.

Code ¹⁾ VTSA/VTSA-F	Code VTSA-F-CB	tic threaded connections		Connection (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
	h pilot air sele	ctor		142	In it	B-1/4	D 4//
Z (1)	YZ		3 5 12	12	Blanking plug	B-1/4	B-1/4
				14	Push-in fitting	QS-G1/4-10	QS-G1/4-8
Y (2)	YS		3 5 12	12	Blanking plug	B-1/4	B-1/4
			14 1	14	Blanking plug	B-1/4	B-1/4
W (3)	-		3 5 12 14	12	Silencer or Push-in fitting	U-1/4 or QS-G1/4-10	U-1/4 or QS-G1/4-8
				14	Push-in fitting	QS-G1/4-10	QS-G1/4-8
U (4) -	-		3 5 12 14	12	Silencer or Push-in fitting	U-1/4 or QS-G1/4-10	U-1/4 or QS-G1/4-8
			1	14	Blanking plug	B-1/4	B-1/4

Selector setting in brackets

Using the seals with ducted/unducted pilot exhaust air



Unducted pilot exhaust air:

- The seal is visible in the display window on control side 14.
- The "ISO" mark is visible on the inscription label on the seal surface.

Ducted pilot exhaust air:

- The seal is visible in the display window on control side 12.
- The "ISO" mark is visible on the inscription label on the seal surface.

- [1] Inscription label
- [2] Display window on control side 14 ("ISO" is visible)
- [3] Display window on control side 12 ("ISO" is visible)

Designation	150	ISO
Pilot exhaust air	Ducted	Unducted (standard)
Display window on	Control side 12	Control side 14
Pilot exhaust port	12	_

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

In this case the pilot air supply is branched from the compressed air supply 1 using an internal connection. Port 14 is not available with code V and is sealed with a blanking plug for code V1, V2, V3.



Note

If a gradual pressure build-up is required in the system by using a soft-start valve, then external pilot air should be selected so that the pilot pressure is already applied in full at the point of switch-on.

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your valve terminal VTSA/VTSA-F/VTSA-F-CB using external pilot air supply.

The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.



- Note

When using valves with a width of 65 mm, ISO size 3, the internal/external pilot air supply for the valves with a width of 18 \dots 52 mm is provided via the adapter plate VABA- \dots .

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR

Creating pressure zones and separating exhaust air

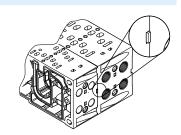
The valve terminal VTSA/VTSA-F/VTSA-F-CB offers a number of options for creating pressure zones if different working pressures are required.

Pressure zones are created by isolating

ing pressures are required.
Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by appropriate duct separation.

Compressed air is supplied and exhausted via a supply plate.
The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F/VTSA-F-CB.

Duct separations are integrated exworks as per your order.
Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



Code	Separating seal	T		Width				Description
	Illustrated examples	Coding	Basic representation	18 mm	26 mm	42 mm	52 mm	
			3 T 5 12 14 1	•	•	•	•	Duct 1 separate
			5 3 5 12 14 1	-	•	•	•	Ducts 1, 3 and 5 separate
			R 3	-	-	•	-	Ducts 3 and 5 separate
		Colour-coded in white	7L 3 5 12 14 1 1 1	•	•	•		Duct 1 and 14 separated
		Colour-coded in red	5 12 14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	•	•	•	Ducts 1, 3, 5 and 1 separate
		Colour-coded in green	14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	•	•	•	Duct 14 separate

Example: Compressed air supply and pilot air supply, right-hand end plate

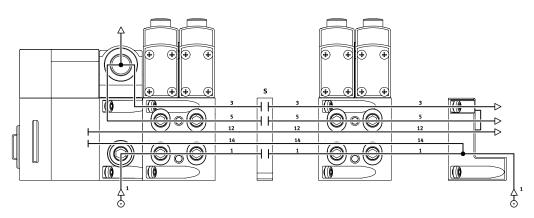
Internal pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code V and V1

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with internal pilot air supply:

- Port 14 is not present with code V and is sealed with a blanking plug for code V1.
- The air is exhausted via the silencer at exhaust port 3/5.
- Duct separations can optionally be used to create pressure zones.

Optional duct separation



Example: Compressed air supply and pilot air supply, right-hand end plate

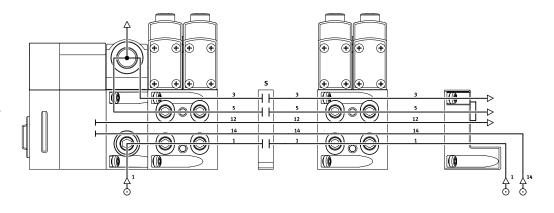
External pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code X and X1

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply:

- Port 14 on the right-hand end plate is equipped with a fitting for this.
- The air is exhausted via the silencer at exhaust port 3/5.
- Duct separations can optionally be used to create pressure zones.

Optional duct separation



Key features – Pneumatic components – Compressed air supply and pressure zones, examples

Example: Compressed air supply and pilot air supply via end plate with pilot air selector

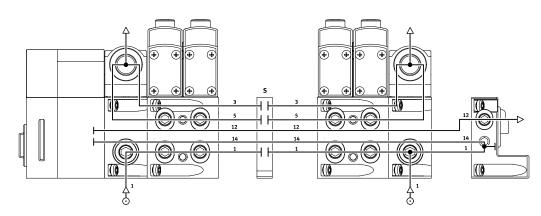
Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code U

Optional duct separation

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with internal pilot air supply:

- Port 14 on the right-hand end plate is tightly sealed.
- At exhaust port 3/5 the air is ducted or discharged via the silencer.
- The selector switch on the pilot air selector is in position 4.
- Duct separations can optionally be used to create pressure zones.



Example: Compressed air supply and pilot air supply via end plate with pilot air selector

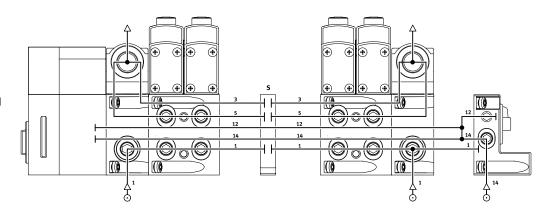
External pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code Z

Optional duct separation

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply:

- Port 14 on the right-hand end plate is equipped with a fitting for this.
- Port 12 is sealed with a blanking plug since it is internally connected with port 14.
- At exhaust port 3/5 the air is ducted or discharged via the silencer.
- The selector switch on the pilot air selector is in position 1.
- Duct separations can optionally be used to create pressure zones.

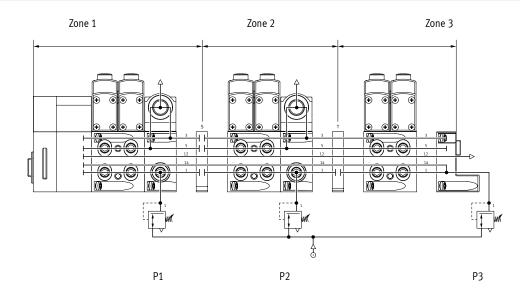


Key features – Pneumatic components – Compressed air supply and pressure zones, examples

Examples: Creating pressure zones

VTSA/VTSA-F/VTSA-F-CB with CPX terminal

VTSAVTSA-F/VTSA-F-CB allows the creation of up to 16 pressure zones (up to 32 pressure zones if only size 1, ISO 5599-2, is fitted). The diagram shows an example of the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.





Examples with pressure zones and soft-start valve are described separately in the chapter "Soft-start valve"

→ page 185.

Key features - Mounting

Valve terminal mounting

Sturdy valve terminal mounting thanks to:

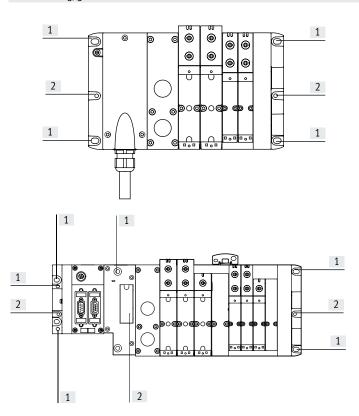
- · Through-holes for wall mounting
- · Additional mounting brackets
- H-rail mounting for VTSA/VTSA-F (horizontal mounting position permitted)



Further information on mounting the valve terminal, arranged by valve terminal configuration, can be found on the catalogue DVD or online.

- → Internet: 2D/3D-CAD
- → www.festo.com/sp

Wall mounting, general



- 1] Drilled hole for M6 screw
- [2] Drilled hole for H-rail mounting

The valve terminal VTSA/VTSA-F/VTSA-F-CB is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces):
- 2 each on the multi-pin connection block and the right-hand end plate
- Fieldbus, CPX (6 pieces):
- 2 each on the left-hand (CPX) and right-hand (VTSA/VTSA-F) end plate and the pneumatic interface

Mounting brackets can be mounted on pneumatic supply plates and manifold sub-bases.

If using CPX components, see:

• → Internet: cpx

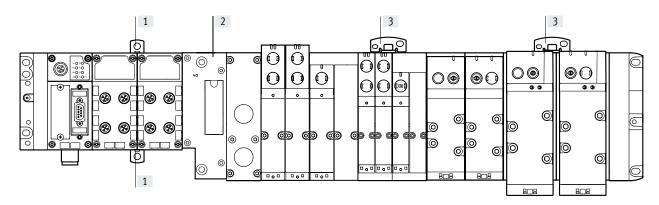
· 🎚 - Note

Wall mounting of the VTSA/VTSA-F/ VTSA-F-CB with more than 5 pneumatic modules

Note the following information to avoid damage to the valve terminal:

- Use mounting brackets of the type VAME-S6-W-M46
- Mount these on each fourth plate (manifold sub-base, supply plate or exhaust plate), counting from left to right, starting after the pneumatic interface.
- No mounting bracket is required next to the right-hand end plate.
- Use the pre-assembled mounting brackets when mounting factory pre-assembled valve terminals on a wall.

Wall mounting with CPX polymer interface



- [1] Additional wall mounting for polymer CPX terminal
- [2] Pneumatic interface

In the case of CPX terminals in polymer design with 4 and more interlinking blocks, additional wall mountings of the type CPX \equiv BG \equiv RW must be used every 100 ... 150 mm. These mountings are clipped in at the top and bottom between the CPX modules.

[3] Additional wall mounting for VTSA/VTSA-F/VTSA-F-CB

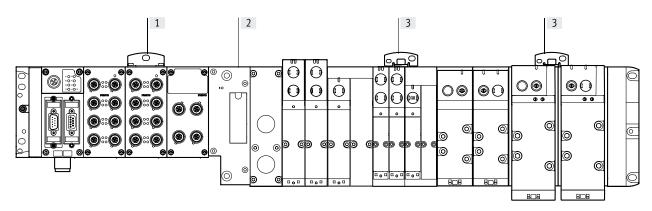
(with hole for M5 and M6 screw)

In the case of the VTSA/VTSA-F/VTSA-F-CB, mounting brackets must be mounted on the wall as indicated above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Key features - Mounting

Wall mounting with CPX metal interface



- [1] Additional wall mounting for metal CPX terminal
- [2] Pneumatic interface

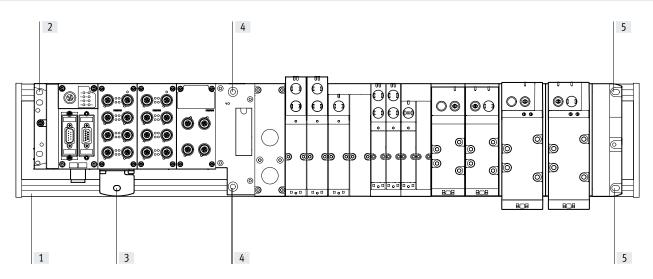
In the case of metal CPX terminals with 4 and more interlinking blocks, additional wall mountings of the type CPX \square M \square BG-RW must be used every 100 ... 150 mm. These wall mountings are screwed in at the top of the corresponding CPX module.

- [3] Additional wall mounting for VTSA/VTSA-F/VTSA-F-CB
- (with hole for M5 and M6 screw) $\,$

In the case of the VTSA/VTSA-F/VTSA-F-CB, mounting brackets must be mounted on the wall as indicated above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Mounting on support system with CPX metal interface



- [1] Support system (DIN mounting rail)
- [2] Upper mounting for metal CPX terminal, left-hand end plate on DIN mounting rail
- [3] Lower mounting for metal CPX terminal on DIN mounting rail with mounting bracket CPX-M-BG-VT-2X
- [4] Mounting for pneumatic interface on DIN mounting rail
- [5] Mounting for right-hand end plate on DIN mounting rail

If a metal terminal CPX with VTSA pneumatic components is mounted on DIN mounting rails, it may be necessary to have one or more mounting brackets on the CPX side to compensate for the length. This can be done using special mounting brackets CPX-M-BG-VT-2X. The mounting bracket connects the metal terminal CPX to the DIN mounting rail.

· 🖣 - Note

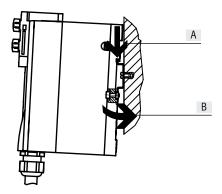
- Only metal CPX modules with VTSA/VTSA-F/VTSA-F-CB modules of width 18 ... 52 mm must be used.
- The number of mounting brackets required depends on the number of CPX modules installed and whether any system feeds are present.

Further information about mounting the valve terminal can be found in the assembly instructions in the Festo Support Portal

- → Internet: 2D/3D-CAD
- → www.festo.com/sp

Key features - Mounting

H-rail mounting (not permitted for all VTSA-F-CB combinations)



The valve terminal

VTSA/VTSA-F/VTSA-F-CB is hooked onto the H-rail (see arrow A).

The valve terminal VTSA/VTSA-F/VTSA-F-CB is then swivelled onto the H-rail and secured in place with the clamping element (see arrow B).

For H-rail mounting of the valve terminal VTSA/VTSA-F/VTSA-F-CB, you will need the mounting kit CPX-CPA-BG-NRH:

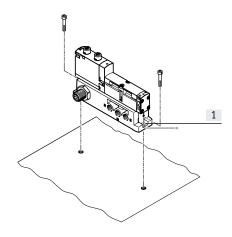
This enables the valve terminal to be mounted on an H-rail to EN 60715.



Note

- Wall mounting is recommended if more than one vertical stacking element or a long valve terminal design is required.
- Vibration/shock loads are not permissible with H-rail mounting.
- Only a horizontal mounting position is permissible for H-rail mounting.
- Valve terminals VTSA-F-CB with pneumatic interface with voltage zones cannot be used for H-rail mounting.

Individual valve mounting



[1] Vertical mounting holes

The individual sub-base for wall mounting is designed for integration into a system or machine. It is mounted vertically.

Key features – Display and operation

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output
 4

Manual override (MO):

The manual override enables the valve to be switched when not electrically actuated or when de-energised.

The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override.

Alternatives:

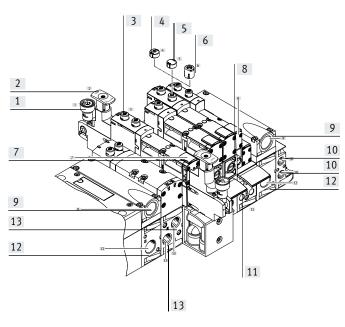
- The cover cap (code N) limits the function of the manual override, preventing it from being locked. The valve can then only be actuated with non-detenting operation.
- The cover cap (code V) can be used to secure the manual override against accidental actuation.
- The heavy-duty cover cap protects the manual override located on the valve. The valve can be actuated as non-detenting or as detenting via accessory.



- Note

Special valve variants with pre-assembled cover caps for the manual override are available for valve terminal VTSA/VTSA-F/VTSA-F-CB.

Pneumatic connection and control elements



- [1] Pressure gauge (optional)
- [2] Adjusting knob for optional pressure regulator plate
- [3] Manual override (MO) (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- [4] Cover cap for MO, non-detenting
- [5] Cover cap for MO, concealed
- [6] Cover cap for MO, non-detenting heavy duty, detenting via accessory
- [7] Inscription label holder for valve
- [8] Adjusting screw of optional throttle plate
- [9] Exhaust ports "Valves" (3/5)

- [10] Pilot ports 12 and 14 for supplying the external pilot air
- [11] Inscription label holder for subbase
- [12] Supply port 1 (operating pressure)
- [13] Working ports 2 and 4, per valve position



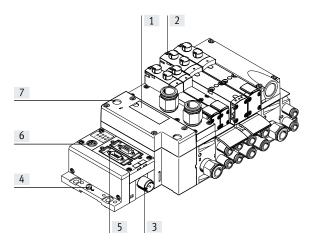
Note

A manually operated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Key features - Display and operation

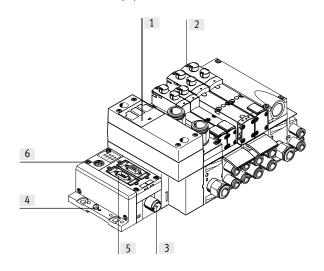
Display and operation

Electrical connection and display elements for VTSA/VTSA-F



- [1] Inscription area and covering for H-rail mounting
- [2] Yellow LEDs, signal status indication for the pilot solenoid coils
- [3] Power supply connection
- [4] Earthing connection
- [5] Fieldbus interface (bus-specific)
- [6] Service interface for handheld unit, etc.
- [7] Red LED: common error display for valves

Electrical connection and display elements for VTSA-F-CB $\,$

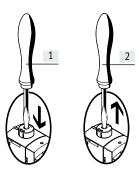


- [1] LED indicators for operating status/diagnostics of the pneumatic interface
- [2] Yellow LEDs, signal status indication for the pilot solenoid coils
- [3] Power supply connection
- [4] Earthing connection
- [5] Fieldbus interface (bus-specific)
- [6] Service interface for handheld unit, etc.

Key features - Display and operation

Manual override (MO) - Function

MO with automatic return (non-detenting)



[1] Press in the plunger of the manual override using a pointed object or screwdriver.

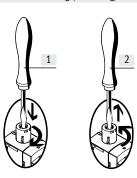
The valve is in the switching position.

[2] Remove the pointed object or screwdriver.

The spring force pushes the plunger of the manual override back.

The valve returns to its normal position (not with double sole-noid valve code J or D).

MO with locking (detenting)



- [1] Press in the plunger of the manual override using a pointed object or screwdriver until the valve switches and then turn the plunger clockwise by 90° until the stop is reached.
 - Valve remains in switching position.
- [2] Turn the plunger anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. The spring force pushes the plunger of the manual override back. The valve returns to its normal position (not with double solenoid valve code J or D).

Cover caps for manual override

Cover cap for MO, heavy-duty, with automatic reset (non-detenting/detenting via accessory)



[1] Non-detenting:

Push in key for MO. The valve is in the switching position.

Detenting:

Turn the coded key in switching position clockwise by 90° until the stop is reached. Valve remains in switching position. In this position the key is latched and cannot be removed.

Cover cap for MO, with automatic return (non-detenting)



 Restricted function, non-detenting: push in the plunger of the MO cap using a pointed object or screwdriver. The valve is in the switching position.



[2] Turn the key anti-clockwise by 90° until the stop is reached. The key is now unlatched. The key is pushed out by the spring force of the manual override. The valve returns to its normal position (not with double solenoid valve code J or D).



[2] Remove the pointed object or screwdriver.

The spring force pushes the plunger of the manual override back.

The valve returns to its normal position (not with double solenoid valve code J or D).

Cover cap for MO, concealed



When concealed by the cover cap, the MO can be secured against accidental actuation.



Note

Cover caps for the manual override can be ordered separately as accessories. There are also VSVA valve variants with pre-assembled cover caps.

Key features – Display and operation

Overview of valve variants and o				
Illustration	Terminal code	Description of valve terminal order code	Manual override (MO)	Valve code identification on the rating plate sticker ¹⁾
/SVA solenoid valve without cov	er cap			
	R	Without cover cap on MO	Non-detenting, detenting	VSVA-BMZD
/SVA solenoid valve with pre-as	sembled cov	er cap on MO		
	В	MO non-detenting/heavy duty with cover cap, can be used as detenting via accessory (key), as valve variant	Non-detenting, detenting via accessory (key)	VSVA-BMZTR
	С	MO can be used as non-detenting only with coded cover cap, as valve variant	Non-detenting	VSVA-BMZH
	D	MO concealed by cover cap – operation of MO prevented, as valve variant	Concealed	VSVA-BMZ
Cover caps for MO				
Lover caps for MO	N	MO can be used as non-detenting only with coded cover cap	Non-detenting	VSVA-BMZD
	V	MO concealed by cover cap – operation of MO prevented	Concealed	VSVA-BMZD
	A	MO non-detenting/heavy duty with cover cap, detenting via accessory (key)	Non-detenting, detenting via accessory	VSVA-BMZD
Accessories for manual override	, heavy duty			
	-	Coded key (accessory) for actuating MO, non-detenting/heavy duty, for detenting position	For manual override, detenting	-

¹⁾ As an example, the part code for a 5/2-way single solenoid valve, mechanical spring return is used here (e.g.: VSVA-B-M52-MZTR-A2-1T1L)



Cover caps for non-detenting/heavy duty manual override, detenting via accessory, are provided for one-off use only.

If they are used more than once, reliable locking of the cover cap cannot be guaranteed.

Key features – Display and operation, VTSA-F-CB

Illustration	Terminal code	Description of valve terminal order code	Manual override (MO)	Valve code identification on the rating plate sticker ¹⁾
Solenoid valve VABF, vacu	um generator			
	ZQN	MO can be used as non-detenting only with coded cover cap, as valve variant	Non-detenting	VABF-S4-2-V2B1-G38
	ZQR	Non-detenting manual override, can be used as detenting, as valve variant	Non-detenting, detenting with- out accessories	VABF-S4-2-V2B1-G38
	ZQV	MO concealed by cover cap – operation of MO prevented, as valve variant	Concealed	VABF-S4-2-V2B1-G38
	ZQA	MO non-detenting/heavy duty with cover cap, can be used as detenting via accessory (key), as valve variant	Non-detenting, detenting via accessory (key)	VABF-S4-2-V2B1-G38
Solenoid valve VABF, soft-	start valve			
	ZQZ	The manual override can be reset in two ways: manually or electrically via control signal	Detenting, electrically self-re- setting	VABF-S6-1-P5A4 YE
	ZQX	Manual override, concealed	None	VABF-S6-1-P5A4 S
Solenoid valve VSVA, pilo	t air switching valv	e e		
	-	The manual override can be reset in two ways: manually or electrically via control signal	Detenting, electrically self-re- setting (default)	VSVA-BT-M32CS YE
	ZZ	Manual override, concealed	None	VSVA-BT-M32CS S
Accessories for manual ov	erride heavy duty			
	-	Coded key (accessory) for actuating MO, non-detenting/heavy duty, for detenting position	For manual override, detenting	-

¹⁾ As an example, the part code for a 5/2-way single solenoid valve, mechanical spring return is used here (e.g.: VSVA-B-M52-MZTR-A2-1T1L)

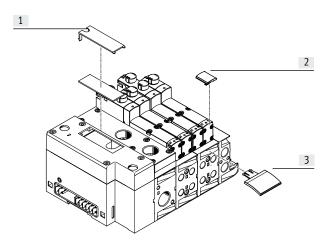


Note

Cover caps for non-detenting/heavy duty manual override, detenting via accessory, are provided for one-off use only.

If they are used more than once, reliable locking of the cover cap cannot be guaranteed.

Inscription system



- [1] Inscription area (approx. 20 x 45 mm)
- [2] Inscription label holder for valve ASCF-T-S6 (17 x 12.5 mm), ASCF-T-S6-Z
- [3] Inscription label holder for manifold sub-base ASCF-M-S6, ASCF-M-S2-2

Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.

Scope of delivery: inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: part no. 540888
- Inscription label holder with additional fields for marking valve type ASCF-T-S6-Z: part no. 8106532

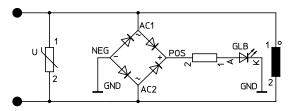
- Inscription label holder for manifold sub-base type ASCF-M-S6: part no. 540889
- Inscription label holder for manifold sub-base (for valve width 52 mm) type ASCF-M-S2-2: part no. 562577
 Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

Protective circuit

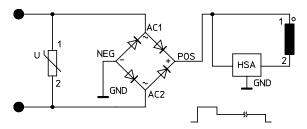
Each solenoid coil VSVA is provided with a spark arresting protective circuit and protected against polarity reversal.

The 24 V DC version of width 52 mm additionally features integrated holding current reduction.

24 V DC version (width 18 to 42 mm)



24 V DC version (width 52 mm)



- 🖣 - Note

- All control signals of the solenoid coils of a valve terminal share a common load (independent of whether multi-pin, AS-i or CPX).
- With the valve terminal VTSA-F-CB, the common load always refers to a common voltage zone.
- A configuration combining VTSA/VTSA-F and VTSA-F-CB is not permitted.

Individual valve

Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

- Electrical connection M12, 4-pin 24 V DC
- 4-pin clamped terminal connection for configuration by the user 24 V DC
- Cable (open end) for configuration by the user
 24 V DC

Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed.

Individual electrical connection:

- M12
- 6-way or 10-way
- 5-pin
- 24 V DC

Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA/VTSA-F:

- Sub-D multi-pin plug connection
 (37-pin for 24 V DC): This valve terminal can be equipped with
 1 ... 16 valve positions (with double solenoid valves), or with
 1 ... 32 valve positions (with single solenoid valves). A maximum of
 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC): This valve terminal can be equipped with 1 ... 16 valve positions (with double solenoid valves), or with 1 ... 32 valve positions (with single solenoid valves).

A maximum of 32 solenoid coils can be actuated.

Multi-pin node (round plug): electrical multi-pin plug connection with round plug, 19-pin to CNOMO
 E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminals can be fitted with max. 16 solenoid coils.

The valves are switched by positive or negative logic (PNP or NPN). Mixed operation is not permissible because all control signals of the solenoid coils of a valve terminal share a common load.

Each pin on the multi-pin plug (Sub-D) or terminal box (terminal strip) can actuate exactly one solenoid coil. When using the maximum configurable number of 32 valve positions, 32 valves can be addressed, each with a single solenoid coil.

With 16 or fewer valve positions, 2 solenoid coils per valve can be addressed.

- 🛊

Note

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA/VTSA-F with Sub-D multi-pin plug connection:

- NEBV-...-LE10 for max. 8 solenoid coils
- NEBV-...-LE26 for max. 22 solenoid coils
- NEBV-...-LE27 for max. 23 solenoid coils
- NEBV-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 pre-assembled plug

AS-Interface connection

Valve terminals VTSA/VTSA-F with AS-Interface connection can be expanded with up to 8 valves with max. 8 solenoid coils. The valve terminal with AS-Interface connection is based on the same electrical links as the valve terminal with multi-pin plug connection.

This means a valve terminal with multi-pin plug connection can be converted using an AS-Interface module.
The technical specifications of the AS-Interface system must be observed in this case.



Note

AS-i module VAEM-S6-S-FAS-4-4E. Always operate the AS-i module with additional power supply if max. 4 solenoid coils (width 52 mm) are simultaneously supplied with current. More information can be found at:

→ Internet: as-interface

Fieldbus interface/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means that:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and switched off independently via a separate port on the CPX



Note

More information can be found at:

→ Internet: cpx

Rules for addressing

Address allocation

Address allocation doesn't depend on whether single or double solenoid valves are fitted.

Addresses are allocated in ascending order without gaps, from left to right.

Single solenoid valve

A valve position for actuating one solenoid coil (VABV...T1) occupies one address.

Double solenoid valve

A valve position for actuating two solenoid coils (VABV...T2) occupies two addresses. The following assignment applies in this case:

- Coil 14: lower-value address
- Coil 12: higher-value address

Connecting cable

The wire colours refer to the following pre-assembled connecting cables from Festo:

- NEBV-...-LE10 for valve terminal with max. 8 solenoid coils
- NEBV-...-LE26 for valve terminal with max. 22 solenoid coils
- NEBV-...-LE27 for valve terminal with max. 23 solenoid coils
- NEBV-...-LE37 for valve terminal with max. 32 solenoid coils

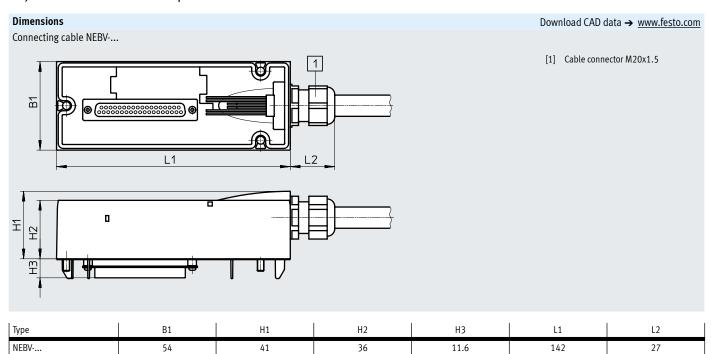
		Pin ²⁾	Address/coil	Wire colour 1)		Pin ²⁾	Address/coil	Wire colour 1)
		1	0	WH		17	16	WH PK
(2	1	BN		18	17	PK BN
PIN 1 -	→ PIN 20	PIN 20 3 2 GN		19	18	WH BU		
		4	3	YE		20	19	BN BU
		5	4	GY		21	20	WH RD
		6	5	PK		22	21	BN RD
		7	6	BU		23	22	GY GN
		8	7	RD		24	23	YE GY
		9	8	GY PK		25	24	PK GN
		10	9	RD BU		26	25	YE PK
		11	10	WH GN		27	26	GN BU
		12	11	BN GN		28	27	YE BU
		13	12	WH YE		29	28	GN RD
		14	13	YE BN		30	29	YE RD
		15	14	WH GY		31	30	GN BK
PIN 19	PIN 37	16	15	GY BN		32	31	GY BU
<u> </u>		Conduc	tor	•	•	,	•	•
- Note		33	0 V ₃₎	YE BK		35	0 V ³⁾	BN BK
	ws a plan view of the Sub-D	34	0 V ³⁾	WH BK		36	0 V ³⁾	BK
-	e connecting cable NEBV	Earthin	g			•		•
SUCKEL AL LII	e connecting capie NEDV	37	FE	VT		-	-	_

¹⁾ To IEC 757

Pin 9 ... 35: not allocated in the case of connecting cable NEBV-...-LE10
 Pin 23 ... 33: not allocated in the case of connecting cable NEBV-...-LE26

Pin 24 ... 33: not allocated in the case of connecting cable NEBV...-LE27

³⁾ Connect 0 V for positive-switching control signals, 24 V for negative-switching control signals. Mixed operation is not permissible because all control signals of the solenoid coils of a valve terminal share a common load!



Ordering data – Co	nnecting cable, Sub-D,	, 24 V DC, electrical control code MP1			
	Cable sheath	Connecting cable	Length	Part no.	Туре
			[m]		
6	TPE-U(PUR)	For max. 8 solenoid coils, 10-wire	2.5	539240	NEBV-S1W37-E-2.5-LE10
		[5	539241	NEBV-S1W37-E-5-LE10
	a		10	539242	NEBV-S1W37-E-10-LE10
	2	For max. 22 solenoid coils, 26-wire	2.5	539243	NEBV-S1W37-E-2.5-LE26
\			5	539244	NEBV-S1W37-E-5-LE26
			10	539245	NEBV-S1W37-E-10-LE26
		For max. 32 solenoid coils, 37-wire	2.5	539246	NEBV-S1W37-K-2.5-LE37
			5	539247	NEBV-S1W37-K-5-LE37
			10	539248	NEBV-S1W37-K-10-LE37
	PVC	For max. 8 solenoid coils, 10-wire	2.5	543271	NEBV-S1W37-KM-2.5-LE10
			5	543272	NEBV-S1W37-KM-5-LE10
			10	543273	NEBV-S1W37-KM-10-LE10
		For max. 23 solenoid coils, 27-wire	2.5	543274	NEBV-S1W37-KM-2.5-LE27
			5	543275	NEBV-S1W37-KM-5-LE27
			10	543276	NEBV-S1W37-KM-10-LE27
		For max. 32 solenoid coils, 37-wire	2.5	543277	NEBV-S1W37-KM-2.5-LE37
			5	543278	NEBV-S1W37-KM-5-LE37
			10	543279	NEBV-S1W37-KM-10-LE37

			Terminal	Coil/address	Terminal	Coil/address
ach solenoid coil is as	signed to a specific te	erminal on the terminal stri	ip			
n order for the valves t			.			
			1	0	17	16
			2	1	18	17
0		19	3	2	19	18
J		- /	4	3	20	19
		1	5	4	21	20
			6	5	22	21
			7	6	23	22
		i	8	7	24	23
			9	8	25	24
<u> </u>		<u> </u>	10	9	26	25
			11	10	27	26
			12	11	28	27
0V ¹⁾	20	31	13	12	29	28
-		-	14	13	30	29
			15	14	31	30
			16	15	32	31
Note			Conductor			
·			33	0 V	35	0 V
he drawing shows a to lamp).	The drawing shows a top view of the multi-pin terminal strip (Cage			0 V	36	0 V

Pin allocation - Multi-pin, round plug, 24 V DC; electrical control code	MP4			
	Address	Pin ¹⁾	Address	Pin ¹⁾
	0	15	8	17
6	1	7	9	9
// 5 ₊ + - ⁷ \\	2	5	10	2
// 4+ 4+ 45 46+8 \\	3	4	11	13
$\left(\left(3 + \frac{1}{43} + \frac{19}{47} + 9 \right) \right)$	4	16	12	11
	5	8	13	10
1 ^T + T ₁	6	3	14	1
	7	14	15	18

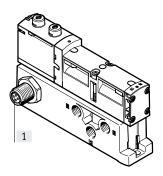
Pin allocation – Multi-pin plug, round plug, 24 V DC; electrical actual	ion – CNOMO allocation	1			
	Pin	Valve position/ solenoid coil		Pin	Valve position/ solenoid coil
	1	8/14		10	7/12
	2	6/14		11	7/14
	3	4/14		12	FE
110 12O 10	4	2/12		13	6/12
/ //10 170 19 13 5	5	2/14		14	4/12
(((9 16 0 14 0)))	6	0 V ¹⁾	1	15	1/14
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	7	1/12	1	16	3/14
O7 O6 O5	8	3/12	7	17	5/14
	9	5/12	7	18	8/12
				19	Not assigned

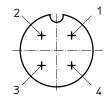
¹⁾ Pin 6: 0 V for positive-switching control signals; connect 24 V for negative-switching control signals; mixed operation is not permitted! Pin 12: earth

Pin 19: not allocated

Key features - Electric components

Electrical connection, individual valve with connector plug 24 V DC up to width 52 mm





[1] Plug M12x1, 4-pin to EN 61076-2-101

Pin allocation M12 on individual valve

to ISO 20401

With positive logic:

Pin1 - Not allocated

Pin2 – U_B for coil 12 Pin3 – 0 V for coil 12 and 14

Pin4 – U_B for coil 14

With negative logic:

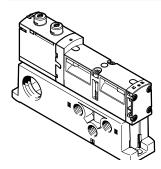
Pin1 – Not allocated

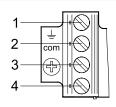
Pin2 – 0 V for coil 12

Pin3 - U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Electrical connection, individual valve 24 V DC up to width 52 mm





Pin allocation for assembly by the user $% \left\{ 1,2,...,n\right\}$

With positive logic:

Pin1 - Not allocated

Pin2 $- U_B$ for coil 12 Pin3 - 0 V for coil 12 and 14

Pin4 – U_B for coil 14

With negative logic:

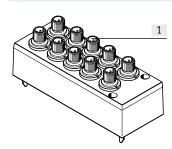
Pin1 - Not allocated

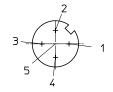
Pin2 – 0 V for coil 12

Pin3 – U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal up to width 52 mm





[1] Connector plug M12x1, 5-pin

Pin allocation M12 With positive logic:

Pin1 – Not allocated

Pin2 – U_B for coil 12

Pin 3 - 0 V for coil 12 and 14

Pin4 - U_B for coil 14

Pin5 - Functional earth

Pin allocation M12

With negative logic:
Pin1 - Not allocated

Pin2 – 0 V for coil 12

Pin3 - U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Pin5 - Functional earth

- 🛔 - Note

- Mixed operation of positive-switching (PNP) and negative-switching (NPN)
 control signals is not permissible because all control signals of the solenoid
 coils of a valve terminal share a common load.
- All M12 connections (MP2/MP3) within a valve terminal share a common load.

Instructions for use

Service fluids

Operate your system with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as intended, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate the entire system with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator requiring them.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at

Bio-oils

When using bio-oils (oils which are based on synthetic or native esters, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 4). A higher residual oil content is not permitted, regardless of the compressor oil, because permanent lubrication would otherwise be flushed out over a period of time.

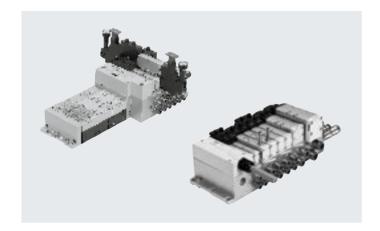
- **[]** - Valve width to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

Voltage 24 V DC



Flow rate¹⁾
Width 18 mm:
up to 550 (700) l/min
Width 26 mm: up to
1100 (1350) l/min
Width 42 mm: up to
1300 (1860) l/min
Width 52 mm:
up to 2900 l/min



1) Flow rates in brackets apply to VTSA-F

General technical data for VTS	A/VTSA-F							
Terminal type VTSA/VTSA-F		VTSA is the standard version, VTSA-F is the version with optimised flow rate						
Valve sizes		Widths 18 mm, 26 mm, 42 mm, 52 mm, extendable with adapter to 65 mm						
Actuation type		Electrical						
Electrical control		With multi-pin plug: multi-pin						
		With fieldbus: integrated controller, fieldbus, Industrial Ethernet						
Pilot air supply		Internal/external						
Exhaust function, can be throttl	ed	Via throttle plate						
Type of mounting		Wall mounting						
		n H-rail to EN 60715						
Mounting position		Any						
Signal status indication		LED						
Manual override		Detenting, non-detenting, concealed						
Suitable for vacuum		Yes						
Valve terminal design		Modular, valve sizes can be mixed						
Max. no. of valve positions		32 1)						
Pneumatic connections – Thre	aded connec	tion						
Pneumatic connection		Via manifold sub-base						
Supply port	1	Dependent on the end plate or supply plate used (and adapter plate when using ISO size 3 valves)						
Exhaust port	3/5	Dependent on the end plate or supply plate used (and adapter plate when using ISO size 3 valves)						
Working ports	2/4	Depending on the connection type selected						
External pilot air supply port	14	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)						
Pilot exhaust air port	12	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)						

¹⁾ Dependent on the electrical interface and the manifold sub-bases used

 $[\]mid$ Note: this product conforms to ISO 1179-1 and ISO 228-1.

Datasheet - Valve terminal VTSA-F-CB

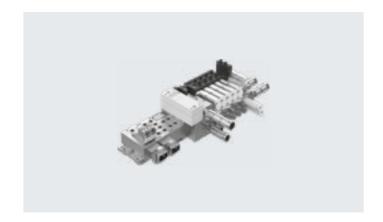
- 🔰 - Valve width

- 18 mm (ISO 02)
- 26 mm (ISO 01)
- 42 mm (ISO 1) to ISO 5599-2
- 52 mm (ISO 2)

Voltage 24 V DC Flow rate¹⁾ Width 18 mm: up to 700 l/min Width 26 mm:

> up to 1350 l/min Width 42 mm: up to 1860 l/min

Width 52 mm: up to 2900 l/min



1) Flow rates apply to 5/2-way solenoid valve

Terminal type CPX/VTSA-F-CB		Type 46	Type 46									
Design		Piston spool valve										
Valve functions		5/2-way solenoid valve										
		5/3-way solenoid val	• 5/3-way solenoid valve ¹⁾									
		2x 3/2-way solenoid	valve									
			• 2x 2/2-way solenoid valve									
		Integration of vacuum generation, soft-start/quick exhaust valve, switchable pilot air										
Valve sizes, width	[mm]	18	26	42	52							
Grid dimension	[mm]	38	54	43	59							
Number of valves/plates		2	2	1	1							
To standard		-	-	-	Standardised							
Actuation type		Electrical										
Electrical control		Fieldbus: CPX										
Pilot air supply		Internal/external	Internal/external									
Exhaust function, can be thro	ttled	Via throttle plate										
Type of mounting	-	Wall mounting										
		On H-rail to EN 60715 (not possible in combination with CPX-FVDA-P2 (safety module))										
Mounting position		Any										
Signal status indication		LED										
Manual override		Non-detenting/detenting; non-detenting/concealed; non-detenting-heavy duty/detenting with accessories; self-resetting via electrical										
		control signal										
Suitable for vacuum		Yes	,	·								
Valve terminal design		Modular, valve sizes can be mixed										
Note on forced checking proce	<u>-</u>	Switching frequency min. 1/month										
dure												
Max. no. of valve positions		Max. 24 per voltage zone: max. 4 x 24 = 96										
Number of voltage zones		≤ 6										
Pneumatic connection		Via manifold sub-base	Via manifold sub-base									
Supply port	1	Via right-hand end plat	e (G1/2 and G3/4) or supply p	ate or soft-start valve								
Exhaust port	3/5	Via right-hand end plate (G1/2 and G3/4) or supply plate or soft-start valve										
Working ports	2/4	G1/8	G1/4	G3/8	G1/2							
Tubing size: small		6 8 10 12										
Tubing size: large	[mm]	8	10	12	16							
Fittings QS fittings, tubing dimensions metric or imperial (hybrid)												

¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by spring force. If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position

Valve function (with valve code)	Terminal	Width 18	mm			Width 26 mm				
	code	Valve	Valve on va	alve terminal		Valve	Valve on valve terminal			
			VTSA VTSA-F		VTSA-F-CB		VTSA	VTSA-F	VTSA-F-CB	
5/2-way, double solenoid (B52)	J	750	550	700	700	1400	1100	1350	1350	
5/2-way, double solenoid with dominant signal (D52)	D	750	550	700	700	1400	1100	1350	1350	
5/2-way, single solenoid, pneumatic spring (M52-A)	M	750	550	700	700	1400	1100	1350	1350	
5/2-way, single solenoid, mechanical spring (M52-M)	0	750	550	700	700	1400	1100	1350	1350	
5/3-way, closed (P53C)	G	700	450	650	650	1400 ¹⁾	1000 ¹⁾	1350 ¹⁾	1350 ¹⁾	
						700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, exhausted (P53E)	E	700 ¹⁾	450 ¹⁾	4801)	480 ¹⁾	1400 ¹⁾	1000 ¹⁾	1350 ¹⁾	1350 ¹⁾	
		330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, pressurised (P53U)	В	700 ¹⁾	450 ¹⁾	4801)	4801)	1400 ¹⁾	10001)	1350 ¹⁾	1350 ¹⁾	
		330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, exhausted, switching position 14 detenting	SA	-	380 ¹⁾	430 ¹⁾	4301)	1400 ¹⁾	10001)	1350 ¹⁾	1350 ¹⁾	
(P53ED) ³⁾			310 ²⁾	360 ²⁾	360 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, exhausted, switching position 12 detenting	SE	-	380 ¹⁾	460 ¹⁾	460 ¹⁾	1400 ¹⁾	1000 ¹⁾	1350 ¹⁾	1350 ¹⁾	
(P53EP) ³⁾			300 ²⁾	350 ²⁾	350 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, port 2 pressurised, 4 exhausted, switching	SB	-	380 ¹⁾	440 ¹⁾	4401)	700 ¹⁾	700 ¹⁾	700 ¹⁾	700 ¹⁾	
position 14 detenting (P53AD) ³⁾			350 ²⁾	4002)	4002)	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, port 4 pressurised, 2 exhausted, switching	SD	-	370 ¹⁾	430 ¹⁾	430 ¹⁾	-	850 ¹⁾	950 ¹⁾	950 ¹⁾	
position 14 detenting (P53BD) ³⁾			340 ²⁾	360 ²⁾	360 ²⁾		820 ²⁾	860 ²⁾	860 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open (T32U)	N	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open/closed (T32H)	Н	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, closed (T32N)	Q	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open (T32F)	Р	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open/closed (T32W)	R	600	400	550	550	1250	900	1150	1150	
2x2/2-way, single solenoid, closed (T22C)	VC	700	500	650	650	1350	1000	1300	1300	
2x2/2-way, single solenoid, closed (T22CV)	W	700	500	650	650	1350	1000	1300	1300	

Switching position
 Mid-position
 The valve functions P53ED, P53EP, P53AD and P53BD are only available in the 24 V DC version. Values only apply to 24 V DC.

Valve terminals VTSA

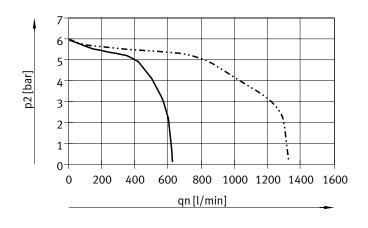
Datasheet – Valve terminal

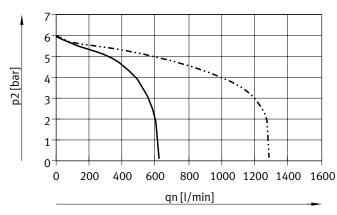
Standard nominal flow rate of valve/valve terminal [l/n	in]									
Valve function (with valve code)	Terminal	Width 42 r	nm			Width 52 mm				
	code	Valve	Valve on valve	e terminal		Valve	Valve on valve terminal			
			VTSA	VTSA-F	VTSA-F-CB		VTSA	VTSA-F	VTSA-F-CB	
5/2-way, double solenoid (B52)	J	2000	1300	1860	1860	4000	2900	2900	2900	
5/2-way, double solenoid with dominant signal (D52)	D	2000	1300	1860	1860	4000	2900	2900	2900	
5/2-way, single solenoid, pneumatic spring (M52-A)	M	2000	1300	1860	1860	4000	2900	2900	2900	
5/2-way, single solenoid, mechanical spring (M52-M)	0	2000	1300	1860	1860	4000	2900	2900	2900	
5/3-way, closed (P53C)	G	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, exhausted (P53E)	E	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, pressurised (P53U)	В	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F) ³⁾	VG	1700 ¹⁾	1400 ¹⁾	1700 ¹⁾	1700 ¹⁾	3000 ¹⁾	2300 ¹⁾	2300 ¹⁾	2300 ¹⁾	
		700 ²⁾	800 ²⁾	700 ²⁾	700 ²⁾	900 ²⁾	900 ²⁾	900 ²⁾	900 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open (T32U)	N	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open/closed (T32H)	Н	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open (T32F)	Р	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1200	1300	1300	3000	2400	2400	2400	
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1400	1500	1500	4000	2800	2800	2800	
2x2/2-way, single solenoid, closed (T22CV)	W	1600	1400	1500	1500	-	-	-	-	

Switching position
 Mid-position
 The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

Flow rate qn as a function of output pressure p2 with pressure regulator plates (P regulator plate) for port 1

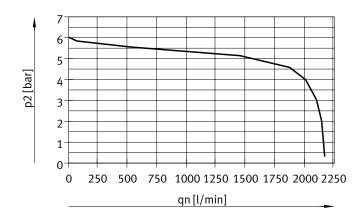
6 bar 10 bar

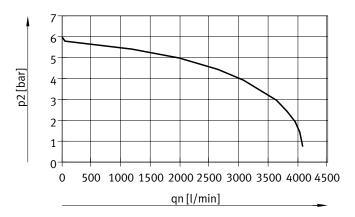




----- Width 18 mm

Input pressure 10 bar, set regulated pressure 6 bar



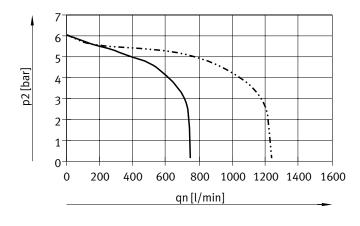


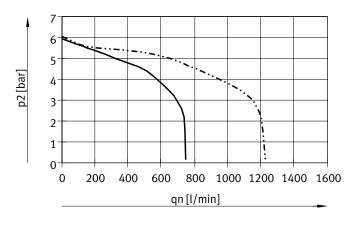
Width 42 mm (ISO 1)

Width 52 mm (ISO 2)

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2

6 bar 10 bar

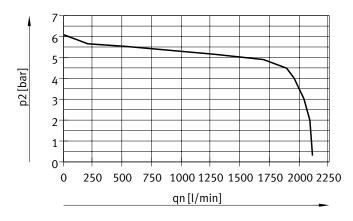


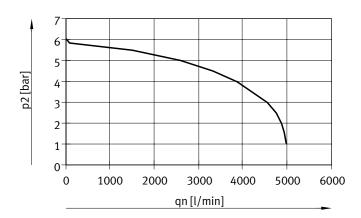


----- Width 18 mm
----- Width 26 mm

Width 18 mm
Width 26 mm

Input pressure 10 bar, set regulated pressure 6 bar



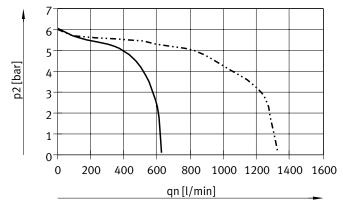


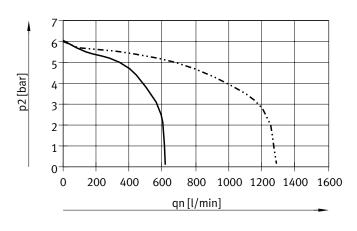
Width 42 mm (ISO 1)

Width 52 mm (ISO 2)

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible

bar 10 bar

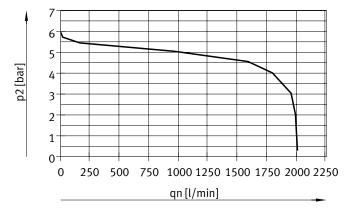


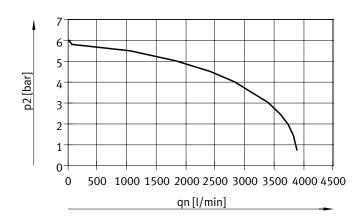


Width 18 mm Width 26 mm

Width 18 mm
Width 26 mm

Input pressure 10 bar, set regulated pressure 6 bar

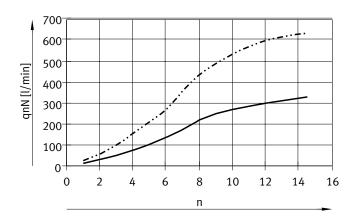




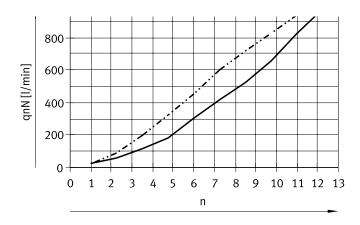
Width 42 mm (ISO 1)

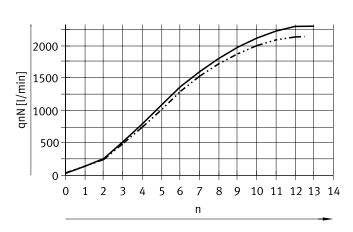
Width 52 mm (ISO 2)

Flow rate qn as a function of flow control



----- Width 18 mm
----- Width 26 mm





Width 42 mm (ISO 1)

Flow control screw from $2 \rightarrow 3$

■··■·· Flow control screw from $4 \rightarrow 5$

n = revolutions of the adjusting screw

Width 52 mm (ISO 2)

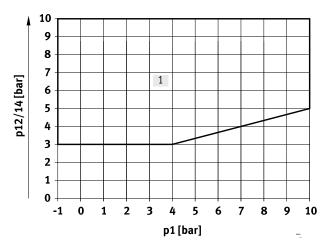
Flow control screw from $2 \rightarrow 3$

Flow control screw from $4 \rightarrow 5$

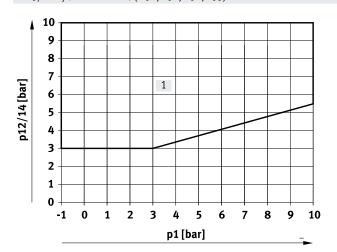
n = revolutions of the adjusting screw

Pilot pressure p12/14 as a function of operating pressure p1

For 3/2-way solenoid valves (T32, T22)



For 5/2-way solenoid valves (M52, B52, D52, P53)



[1] Operating range for valves with external pilot air supply

[1] Operating range for valves with external pilot air supply

Standard nominal flow rate with vertic	Standard nominal flow rate with vertical stacking [l/min]											
Widths	18 mm	26 mm	42 mm	52 mm								
Throttle plate												
VABF-S4-2-F1B1-C	See characteristic curve	-	-	-								
VABF-S4-1-F1B1-C	-	See characteristic curve	-	-								
VABF-S2-1-F1B1-C	-	-	1100	-								
VABF-S2-2-F1B1-C	-	-	-	See characteristic curve								
Vertical supply plate												
VABF-S4-2-P1AG18	430	-	-	-								
VABF-S4-1-P1AG14	-	900	-	-								
VABF-S2-1-P1AG38	-	-	1300	-								
VABF-S2-2-P1AG12	-	-	-	2800								
Vertical pressure shut-off plate												
VABF-S4-2-L1D1-C	400	-	-	-								
VABF-S4-2-L1D2-C 1)	320	-	-	-								
VABF-S4-1-L1D1-C	-	800	-	-								
VABF-S4-1-L1D2-C ¹⁾	-	620	-	-								
VABF-S2-1-L1D1-C	-	-	1200	-								
VABF-S2-2-L1D1-C	-	-	-	1950								

¹⁾ Lockable with key

Туре		VTSA/VTSA-F	VTSA-F-CB
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/		Lubricated operation possible (in which case lubricated operation	Lubricated operation not possible
pilot medium		will always be required)	
Operating pressure for valve			
terminal, pilot air supply ²⁾			
• External	[bar]	-0.9 +10	-0.9 +10
	[MPa]	-0.09 +1	-0.09 +1
Internal	[bar]	310	310
	[MPa]		
Pilot pressure	[bar]	310	310
	[MPa]	0.3 1	0.3 1
Noise level LpA	[dB(A)]	85	-
Ambient temperature	[°C]	-5 +50	-5 +50
Temperature of medium	[°C]	-5 +50	-
Storage temperature	[°C]	-20 +60	-20 +60
Relative air humidity	[%]	090	0 90
Certification		BIA	-
		C-Tick	-
		c UL us – Recognized (OL)	-
CE marking (see		To EU EMC Directive ¹⁾	To EU EMC Directive ¹⁾
declaration of conformity)		To EU Explosion Protection Directive (ATEX, EX1E ³⁾)	-
KC mark		KC EMC	KCEMC
ATEX category for gas		II 3G (EX1E ³⁾)	-
Type of (ignition) protection for gas		Ex nA IIC T3 X Gc (EX1E ³⁾)	-
Explosion-proof ambient	[°C]	-5 +50 (EX1E ³⁾)	-
temperature			
Corrosion resistance class CRC ⁴⁾		0	0

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

No corrosion stress. Applies to small, visually unimportant standards-based parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

²⁾ Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; the operating pressure here is 3 ... 10 bar

³⁾ Certification is valid for VTSA/VTSA-F-MP, VTSA/VTSA-F-FB

⁴⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070

Electrical data – Individual ele	ctrical connection	
Load voltage supply for valves	(U _{val})	
Operating voltage	[V DC]	24 ±10%
Max. total current at 24 V DC	[A]	10
Duty cycle		100%
Degree of protection		IP65, NEMA 4 (for all types of signal transmission when mounted)

Electrical data – Multi-pin plug conn	ection	
Load voltage supply for valves (U _{va})		
Operating voltage	[V DC]	24 ±10%
Max. total current	[A]	6
Acceptable current load at 40°C	[A]	1
Surge resistance	[kV]	1.5
Pollution degree		3
Duty cycle		100%
Degree of protection		IP65, NEMA 4 (for all types of signal transmission when mounted)

Electrical data – With CPX terminal		
Power supply for electronics (U _{EL/SEN})		
Operating voltage	[V DC]	24 ±10%
Max. intrinsic current consumption at	[mA]	20
24 V DC		
Duty cycle		100%
Load voltage supply for valves (U _{val})		
Operating voltage	[V DC]	24 ±10%
Diagnostic message undervoltage U _{OFF} ,	[V]	21.6 21.5
load voltage outside the functional range		
Degree of protection		IP65, NEMA 4 (for all types of signal transmission when mounted)

Materials	
Manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Supply plate, supply plate cover	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Pneumatic interface for CPX	Die-cast aluminium
Throttle plate	Die-cast aluminium
Pressure regulator plate	Die-cast aluminium, PA
Multi-pin connection block	Die-cast aluminium
Cover for the pneumatic interface and multi-pin plug	PA PA
connection	
Note on materials	RoHS-compliant

Valve terminals VTSA

Datasheet - Valve terminal

Product weights				
	Width			
Approx. weights [g]	18 mm	26 mm	42 mm	52 mm
Multi-pin node with Sub-D or terminal strip for VTSA/VTSA-F 1)	550			
Multi-pin node with M12 individual connection for	760			
VTSA/VTSA-F				
Pneumatic interface CPX for VTSA/VTSA-F				
With diagnostics for undervoltage of valves	590			
(VABA-S6-1-X1/X2/X2-D)				
Pneumatic interface CPX for VTSA-F-CB				
With 3x load supplies AADA SC 4 Y4 (Y2 2) (SD)	580			
(VABA-S6-1-X1/X2-3V-CB)	727			
 For PROFIsafe, with diagnostics for undervoltage, short circuit of valves, wire break per solenoid coil 	734			
(VABA-S6-1-X2-F1/F2-CB)				
With diagnostics for undervoltage, short circuit of	560			
valves, wire break per solenoid coil				
(VABA-S6-1-X1/X2-CB)				
Electrical interface for AS-Interface for	300			
VTSA/VTSA-F				
AS-Interface module for VTSA/VTSA-F	850			
Supply plate for valve terminal VTSA/VTSA-F ²⁾				
Exhaust plate with 3 and 5 common	617			
Exhaust air cover with 3 and 5 separate	597			
Supply plate/extension module for VTSA-F-CB ²⁾				
Exhaust plate with 3 and 5 common	611			
Exhaust air cover with 3 and 5 separate	600			
Right-hand end plate ³⁾				
With threaded connections	339			336
Selector switch	281			-
Manifold sub-base for VTSA/VTSA-F 4)	447	634	340, 330 ⁵⁾	610
Manifold sub-base for VTSA-F-CB ⁴⁾	434	579	330	610
90°-connection plate ³⁾	170	230	176	359
Pressure regulator plate				
for port 1 (P)	350	402	640	1190
for port 4 or 2 (A or B)	367	448	640	1230
for ports 4 and 2 (A/B)	611	692	920	1990
Throttle plate	228	320	220	565
Vertical supply plate ³⁾	140	191	340	605
Vertical pressure shut-off plate	209	273	600	1030
Vertical pressure shut-off plate (lockable with key)	231	290	-	-
Valves → Solenoid valves, widths				
Cover plate	34	73	68	146

¹⁾ With sheet metal seal, printed circuit board

With Sheet metal seal and electrical links
 With screws
 With sheet metal seal, electrical links, inscription label holder, 4 screws
 Manifold sub-base optimised for flow rate, HS

Dimensions Download CAD data → www.festo.com Valve terminal with individual electrical connection 19 2 H H16 14 5 8 [1] Solenoid valve

- Width 18 mm
- [2] Solenoid valve Width 26 mm
- [3] Solenoid valve Width 42 mm
- [4] Cover cap/manual override
- Threaded connection G1/2
- Threaded connection G3/8

- [7] Threaded connection G1/4
- Threaded connection G1/8
- [9] H-rail
- [10] H-rail mounting
- [11] Mounting hole
- [12] Additional mounting bracket
- [13] Inscription label holder
- [14] Individual connection
- [15] End plate

- [16] 90°-connection plate 43 mm, G3/8
- [17] 90°-connection plate 54 mm, G1/4
- [18] M12 plug 5-pin (6-way or 10-way)
- [19] Solenoid valve Width 52 mm
- [20] Supply plate

- n02 Number of manifold sub-bases
- n01 Number of manifold sub-bases 54 mm
- n1 Number of manifold sub-bases
- n2 Number of manifold sub-bases 59 mm
- Number of supply plates (only with end plate with pilot air selector)

Dim.	B1	B2	B:	3 I	34 B	5 I	36 B	' B8	B9	B1	10 B	11 E	312	B13	B1	.4 B	15 E	316	B17	B18	B19	B20
[mm]	150.5	142	! 12	1	57 4	6	33 18	48	26	2	4 21	1.3	12	29.6	2	3 1	9.6 1	9.5	19	10.5	6.6	4.5
l n:	1 12	1 12	1 .	, 1	LE	1 12	1 17	1 10	1	1	140	144		a	142	۱.,	ا امد	1.		147	140	140
Dim.	L2	L3	+	4	L5	L6	L7	L8	L9	_	L10	L11	L1	.2	L13	L14	L15	<u> </u>	16	L17	L18	L19
[mm]	92.4	71.3	n2x	< 59	n01x54	54	n1x43	43	43.	5 n()2x38	nx38	38	8	37.3	24	20.5	5 2	20	14.1	9.8	6.3
Dim.	L20	L21	L22	D1ø	D2Ø	H1	H2	Н3	H4	H5	H6	H7	H	H8	H9	H10	H11	H12	H13	3 H14	¥ H15	H16
[mm]	5.5	3	2	18.5	4.5	125	121.3	118.2	118	103	107.8	90.3	3 8	87	65	44	25.7	24.5	12	6	3.5	0.5

Width	[L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

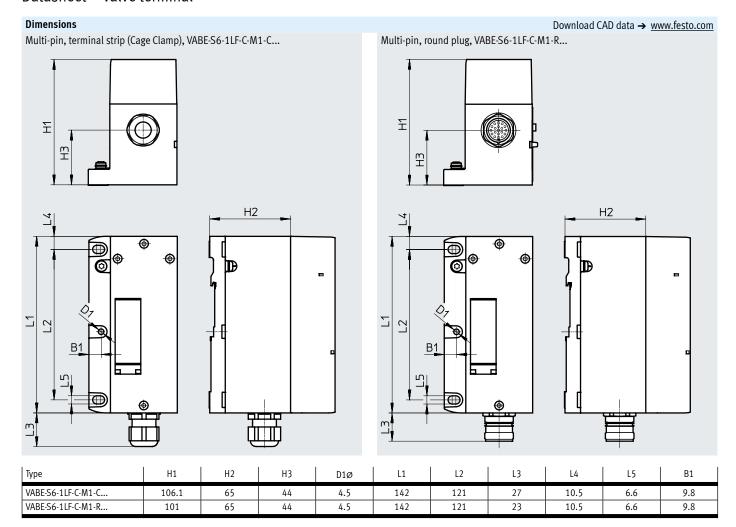
[♦] Note: this product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Valve terminal with multi-pin plug connection 22 14 5 5 6 16 17 7 5 8 15 H12 0 9 10 [1] Solenoid valve Number of manifold sub-bas-[9] H-rail [17] 90°-connection plate 54 mm, n02 Width 18 mm [10] H-rail mounting G1/4 es 38 mm [2] Solenoid valve [11] Mounting hole [18] Proximity switch M12x1 n01 Number of manifold sub-bas-Width 26 mm [12] Additional mounting bracket [19] Plug socket M12x1 es 54 mm [3] Solenoid valve [13] Inscription label holder [20] Electrical connection to n1 Number of manifold sub-bas-Width 42 mm [14] Multi-pin plug connection EN 175301-803, type C es 43 mm Cover cap/manual override [15] End plate [21] Solenoid valve Number of manifold sub-bas-[4] n2 Threaded connection G1/2 Width 52 mm es 59 mm [5] Threaded connection G3/8 [16] 90°-connection plate 43 mm, [22] Supply plate Number of supply plates (only [6] [7] Threaded connection G1/4 G3/8 [23] Soft-start valve with end plate with pilot air [8] Threaded connection G1/8 selector) B10 B20 Dim. B13 B16 150.5 57 46 48 27 29.6 19.5 19 [mm] 142 121 33 18 26 12 23 10.5 6.6 4.5 12 13 1 / 15 16 17 18 10 112 113 L14 115 116 118 119 120 121 Dim. 110 111 92.4 n01x54 n02x38 20.5 20 [mm] 71.3 n2x59 54 n1x43 43 43.5 nx38 38 37.3 36 9.8 6.3 5.5 3 Dim. L22 H2 Н3 Н4 Н5 Н6 Н7 Н8 Н9 H10 H11 H12 H13 H14 H15 H16 | H17 H18 H1 D1Ø D2Ø 103 90.3 [mm] 18.5 143.9 133.3 125 121.3 118.2 106.3 107.8 90.3 87 65 44 25.7 24.5 12 3.5 Width 18 mm 71.3 + n02 x 38 + n x 38 + 37.3 26 mm 71.3 + n01 x 54 + n x 38 + 37.3 71.3 + n1 x 43 + n x 38 + 37.3 42 mm 71.3 + n2 x 59 + n x 38 + 37.3 52 mm

71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 +n x 38+ 37.3

Mixture of 18 mm, 26 mm, 42 mm and 52 mm

Note: this product conforms to ISO 1179-1 and ISO 228-1.



Dimensions Download CAD data → www.festo.com Valve terminal with AS-Interface connection 18 3 2 17 14 5 8 10 Number of manifold sub-basn02

- [1] Solenoid valve Width 18 mm
- [2] Solenoid valve Width 26 mm
- [3] Solenoid valve Width 42 mm
- [4] Solenoid valve Width 52 mm
- [5] Threaded connection G1/2
- Threaded connection G3/8

- Threaded connection G1/4
- Threaded connection G1/8
- [9] H-rail
- [10] H-rail mounting
- [11] Mounting hole
- [12] Additional mounting bracket
- [13] Inscription label
- [14] End plate
- [15] Plug M12

- [16] Proximity switch M12x1
- [17] Cover cap/manual override
- [18] Soft-start valve Width 43 mm
- [19] Supply plate
- es 38 mm
- n01 Number of manifold sub-bases 54 mm
- Number of manifold sub-basn1 es 43 mm
- Number of manifold sub-basn2 es 59 mm
 - Number of supply plates

Dim.	B1	B2	B3	B4	B6	В	7 B	10	B12	B:	13	B14	B16	B18	3	B19	B20
[mm]	150.5	142	2 12:	1 57	33	1	8 2	28	12	29	9.6	23	19.5	10.	5	6.6	4.5
Dim.	12	12	14 1	LE	17	1 10	1 110		111	1 112	112	1 116	110	, l	ıo I	L20	121
	L2	L3	L4 n2x59	L5 n01x54	L7 n1x43	L9	n02x38	,	L11 nx38	L12 43	L13	L16	L18		.3		L21
[mm]	92.4	71.3	112359	1101354	1111143	43.5	1102X36	·	IIXOO	43	37.3	20	9.8	0	.)	5.5	3
Dim.	L22	D2ø	H1	H2	Н3	H4	Н5	Не	6	H7	Н8	Н9	H10	H12	H13	H14	H15
[mm]	2	4.5	143.9	125	118.2	121.3	118.6	17	1	90.3	104.5	65	44	24.5	12	6	3.5

Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 + n x 38 + 37.3

Dimensions Download CAD data → www.festo.com Valve terminal with fieldbus interface H 18 5 5 6 17 16 14 5 7 5 8 15 L2 12 5 21 Solenoid valve [9] H-rail [19] Proximity switch M12x1 Number of manifold sub-basn02 Width 18 mm [10] H-rail mounting [20] Plug socket M12x1 es 38 mm Solenoid valve [11] Mounting hole [21] Electrical connection to n01 Number of manifold sub-bases 54 mm Width 26 mm [12] Additional mounting bracket EN 175301-803, type C [22] Drilled hole for additional [3] Solenoid valve [13] Inscription label holder n1 Number of manifold sub-bas-Width 42 mm [14] Pneumatic interface CPX mounting, diameter 6.4 mm, 2x es 43 mm [4] Cover cap/manual override [15] End plate [23] Solenoid valve Number of manifold sub-basn2 Threaded connection G1/2 [16] CPX module/bus node width 52 mm es 59 mm [5] Threaded connection G3/8 [17] 90°-connection plate 43 mm, [24] Supply plate Number of supply plates (only [25] Soft-start valve with end plate with pilot air [7] Threaded connection G1/4 G3/8 selector) Threaded connection G1/8 [18] 90°-connection plate 54 mm, G1/4 Number of CPX modules Dim. В1 B2 B3 B4 B5 В7 В8 B9 B10 B11 B12 B13 B14 B16 B18 B19 B20 B22 B23 B24 [mm] 107.3 142 121 57 46 33 18 48 26 78 66 12 29.6 23 19.5 19 10.5 6.6 4.5 65 18.9 7.5 4.4 L2 L9 L12 L18 Dim. L3 L4 L5 L6 L7 L8 L10 L11 L13 L14 L15 L17 L19 L21 L22 92.4 50 n2x59 n01x54 54 n1x43 43 mx50.1 n02x38 nx38 38 20.5 [mm] 37.3 22 22 6.3 Н6 Н9 H14 | H15 | H16 | 90.3 [mm] 30.4 23.7 1.5 143.9 133.3 125 121.3 118.2 103 106.8 87 92.9 55.1 65 25.8 25.7 24.5 Width L1 30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3 18 mm 30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3 26 mm

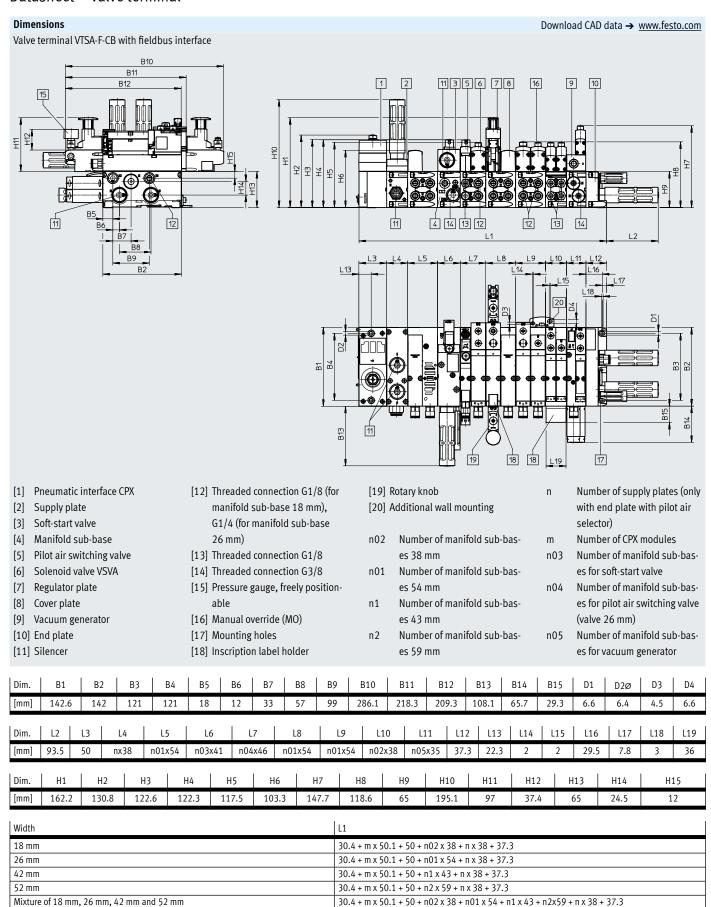
42 mm

30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3 30.4 + m x 50.1 + 50 + n2 x 59 + n x 38 + 37.3

30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

Mixture of 18 mm, 26 mm, 42 mm and 52 mm

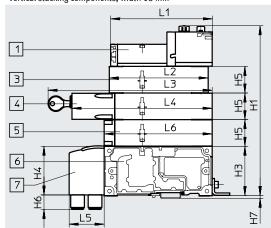
I Note: this product conforms to ISO 1179-1 and ISO 228-1.



Dimensions

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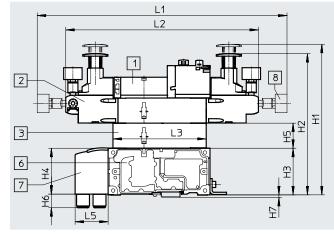
Vertical stacking components, width 18 mm



- [1] Solenoid valve with two solenoid coils, width 18 mm
- [3] Throttle plate
- [4] Vertical pressure shut-off plate lockable (code ZT), optionally lockable with key (code ZS)
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L3	L4	L5	L6	H1	Н3	H4	H5	H6	H7
			(Code ZT)	(Code ZT)	(Code ZS)	(Code ZS)								
[mm]	133.8	130	-	184.1	222.3	198.3	46	142	224	65	64	35	19	3.5

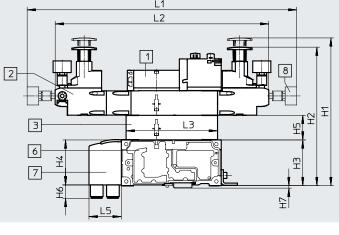
Vertical stacking components, width 18 mm



- [1] Solenoid valve with two solenoid coils, width 18 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	Н3	H4	H5	Н6	H7
[mm]	348.2	268.6	130	46	210	197	65	64	35	19	3.5

Vertical stacking components, width 18 mm, with the pressure regulator plate also suitable for valves with symmetrical design



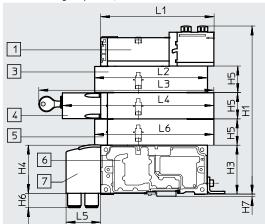
- [1] Solenoid valve with two solenoid coils, width 18 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	Н3	H4	H5	H6	H7
[mm]	383.2	303.6	130	46	210	197	65	64	35	19	3.5

Dimensions

Vertical stacking components, width 26 mm

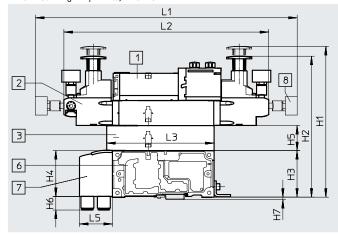
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- [1] Solenoid valve with two solenoid coils, width 26 mm
- [3] Throttle plate
- [4] Vertical pressure shut-off plate, lockable (code ZT), optionally lockable with key (code ZS)
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L3	L4	L5	L6	H1	Н3	H4	H5	Н6	H7
			(Code ZT)	(Code ZT)	(Code ZS)	(Code ZS)								
[mm]	150.8	150	-	201.4	239.5	215.5	46	158.5	224	65	64	35	19	3.5

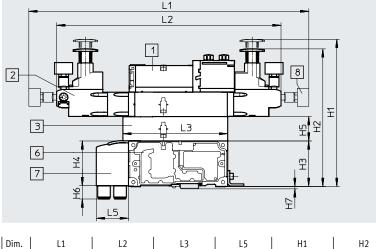
Vertical stacking components, width 26 mm



- [1] Solenoid valve with two solenoid coils, width 26 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- 8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	Н3	H4	H5	H6	H7
[mm]	365.7	286.1	150	46	210	197	65	64	35	19	3.5

Vertical stacking components, width 26 mm, with the pressure regulator plate also suitable for valves with symmetrical design

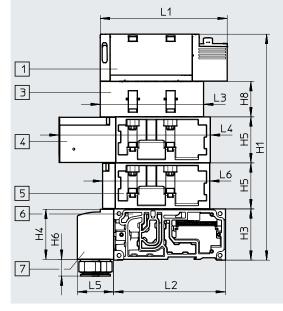


- [1] Solenoid valve with two solenoid coils, width 26 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	Н3	H4	H5	H6	H7
[mm]	400.7	321.1	150	46	210	197	65	64	35	19	3.5

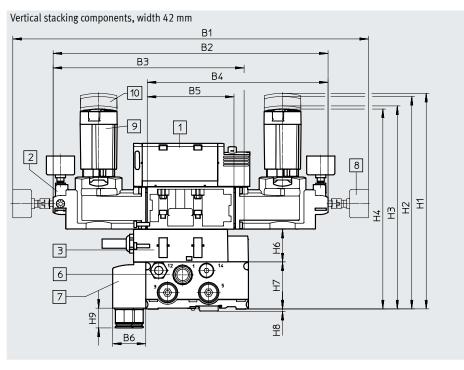
Dimensions Vertical stacking components, width 42 mm

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- [1] Solenoid valve
- [3] Throttle plate
- [4] Vertical pressure shut-off plate
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L5	L6	H1	H3	H4	H5	H6	H7	Н8
[mm]	137.8	142	105.3	173.8	46	117.6	236	65	64	45.3	25.7	3.5	28



- [1] Solenoid valve
- [2] Pressure regulator plate
- [3] Throttle plate
- [4] Manifold sub-base
- [5] 90°-connection plate
- [6] Short rotary knob, lockable (standard)
- [7] Long rotary knob, lockable
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L4	L5	L6	H1	H2	Н3	H4	H5	Н6	H7	Н8	H9	H10	H11
[mm]	410.3	311.6	216.1	207.1	102.6	46	220	205	127	112	3	4.2	65	28	25.7	64	3.5



- Pressure regulator plates for valves with symmetrical design with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2.
- Rotary knob, short version with locking element (standard)
 Potary knob, long version with locking element.

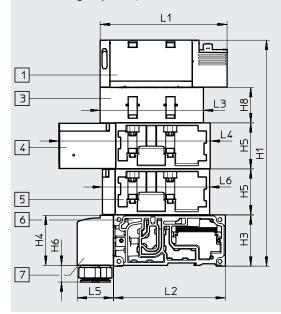
The following can be selected using the pressure regulator configurator VABF-S2:

- Rotary knob, long version with locking element
- Rotary knob with integrated lock

→ Internet: vabf-s2

Dimensions

Vertical stacking components, width 52 mm

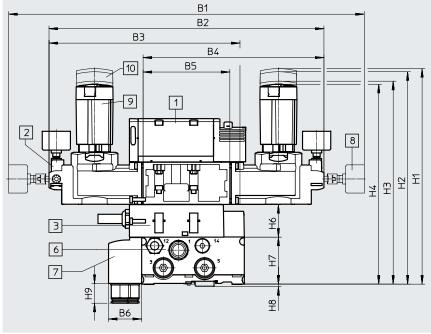


Download CAD data → www.festo.com

- [1] Solenoid valve
- [3] Throttle plate
- [4] Vertical pressure shut-off plate
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L5	L6	H1	Н3	H4	H5	Н6	Н8
[mm]	160.7	142	131	191.2	46	136	287.4	65	63.5	58.7	21.2	45

Vertical stacking components, width 52 mm



- [1] Solenoid valve
- [2] Pressure regulator plate
- [3] Throttle plate
- [4] Manifold sub-base
- [5] 90°-connection plate
- [6] Short rotary knob, lockable (standard)
- [7] Long rotary knob, lockable
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L4	L5	L6	H1	H2	Н3	H4	H5	H6	H7	Н8	Н9	H10	H11
[mm]	492	380.4	264.2	250.2	120	45.8	291	276	181	166	5.5	4.5	65	45	27.4	63.5	3.5

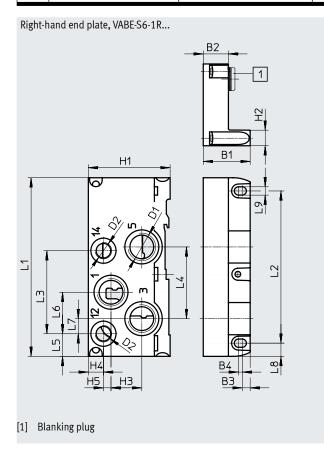


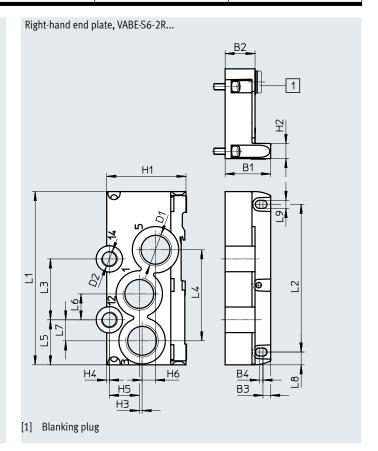
 Pressure regulator plates for valves with symmetrical design with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2. The following can be selected using the pressure regulator configurator VABF-S2:

- Rotary knob, short version with locking element (standard)
- Rotary knob, long version with locking element
- Rotary knob with integrated lock

→ Internet: vabf-s2

Dimensions Download CAD data → www.festo.com Supply plate with silencer 3 2 1 [1] Supply plate Exhaust port cover [2] [3] Silencer U-1/2-B L2 [4] Threaded connection G1/2 Dim. L1 L2 Н1 H2 В1 107.5 [mm] 142 75 31.5 38





Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	D1	D2	H1	H2	Н3	H4	H5	Н6	B1	B2	В3	B4	With ¹⁾
VABE-S6-1R-G12	1.62	121	66	5.7	10	22	12	10 г		G1/2	G1/4	([12 5	24.5	12	,		373	22	()	2	[1]
VABE-S6-1RZ-G12	142	121	00) 2/	10	33	12	2 10.5	5 6.6	G1/2	1/2 01/4	G1/4 65	0) 12.5	24.5	1.2	б	_	37.3	22	6.3	3	-
VABE-S6-2R-G34	142	121	49.9	74.6	36.9	21.2	172	10.5	6.6	G3/4	G1/4	65	12.5	2.3	2.2	24.5	11	373	24.5	6.3	2	[1]
VABE-S6-2RZ-G34	142	121	47.7	74.0	70.9	21.2	17.2	10.5	0.0	05/4	01/4	65	12.5	2.5	2.2	24.5	11	ر.رر	24.5	6.3	ر	-

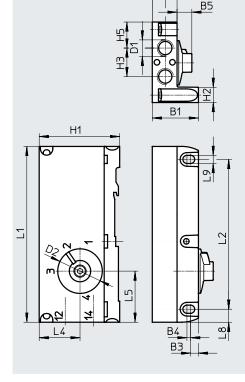
With blanking plug = internal pilot air supply, – without blanking plug = external pilot air supply Special feature: For VABE-S6-1R-G12 (code V), there is no port 14.

 $[\]mbox{\ensuremath{\psi}}$ - Note: this product conforms to ISO 1179-1 and ISO 228-1.

Dimensions

Download CAD data \rightarrow www.festo.com

Right-hand end plate with pilot air selector, VABE-S6-1RZ-G-B1



Туре	L1	L2	L5	L8	L9	D1	D2	H1	H2	Н3	H4	H5	B1	B2	В3	B4	B5	В6
VABE-S6-1RZ-G-B1	142	121	41.3	10.5	6.6	G1/4	37	65.4	12.5	23	33	21	37.3	20	6.3	3	12	10.5

[♦] Note: this product conforms to ISO 1179-1 and ISO 228-1.

Datasheet - Solenoid valves VSVA

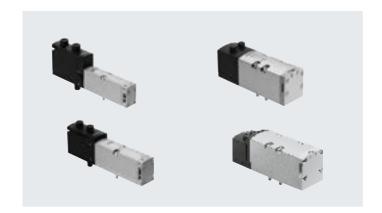
- **[]** - Valve width to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

- **** - Voltage 24 V DC



Width 18 mm: up to 550 (700) l/min Width 26 mm: up to 1100 (1350) l/min Width 42 mm: up to 1300 (1860) l/min Width 52 mm: up to 2900 l/min



1) Flow rates in brackets apply to VTSA-F and VTSA-F-CB

General technical data for solen	oid valves	
Design		Piston spool valve
Sealing principle		Soft
Overlap		Overlap (excluding types P53AD, P53BD)
		Negative overlap (types P53AD, P53BD)
Reset method		Mechanical or pneumatic, depending on type used
Actuation type		Electrical
Electrical connection		Plug to ISO 15407-2, 2-pin (single solenoid types) or 4-pin (double solenoid and 5/3-way types)
Type of control		Piloted
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission when mounted)
Exhaust function, can be throttle	d	Via individual sub-base, via throttle plate (not with valve type T22)
Type of mounting		On manifold sub-base, on individual sub-base
Mounting position		Any
Manual override		Detenting, non-detenting, concealed
Signal status indication		LED (except types with signal status display sensor, and part nos.: 560727 and 560728)
Sensor signal status indication		Yellow LED
Duty cycle	[%]	100
Pollution degree		3
Surge resistance	[kV]	2.5
Nominal operating voltage	[V DC]	24 (dependent on valve type)
Permissible voltage fluctuations	[%]	±10
Pneumatic connections		
Supply port	1	Via the manifold sub-base of the valve terminal or via individual sub-base
Exhaust port	3/5	
Working ports	2/4	
Pilot air supply	1 2/14	
Pilot exhaust air	8 2/84	Either ducted or unducted

Datasheet - Solenoid valves

Pneumatic characte	eristic data									
Terminal code	VC	W	N	K	Н	P	Q	R	M	0
Valve code	T22C	T22CV	T32U	T32C	T32H	T32F	T32N	T32W	M52-A	M52-M
Direction of flow										
Any	-	•	_	_	-	_	_	-	•	•
Only reversible	-	-	-	_	-	•	•	•	_	_
Not reversible		-				-	-	-	_	_
Reset method										
Pneumatic spring	-	•	•	-					•	_
Mechanical										
spring			_	_	_	_	_	_	_	-

Pneumatic characte	ristic data									
Terminal code	J	D	В	G	E	SA	SB	SD	SE	VG
Valve code	B52	D52	P53U	P53C	P53E	P53ED	P53AD	P53BD	P53EP	P53F
Direction of flow										
Any	-	-	•	•	•	-	•	-	-	•
Only reversible	-	-	-	-	-	-	-	-	-	-
Not reversible	-	-	-	_	-		_	•	•	_
Reset method										
Pneumatic spring	_	-	-	-	-	_	_	-	-	_
Mechanical							_			_
spring		_	-	•	•	•	-	-	•	_

Flow direction of solenoid valves

Solenoid valves with only reversible flow direction

- These valves must only be operated on pressure zones with reversible supply (3 and 5 with supply pressure 1 as exhaust air) or on a reversible pressure regulator. If necessary, create separate pressure zones with duct separation.
- Reversible 3/2-way solenoid valves do not permit the special function "ducted pilot exhaust air"
- Ports 12 and 14 on the end plate variants must be supplied with the same pressure.
- Right-hand end plate with pilot air selector: can be realised via position 1 or 2
- Right-hand end plate with threaded connections: 12 and 14 must be supplied with the same pressure level

Solenoid valves with any flow direction

- Valves with any flow direction such as the 5/2-way solenoid valve, code M, are suitable for vacuum operation (standard valves such as the 2x 2/2-way solenoid valve with code VC must not be used for vacuum operation).
- An exception is the 2x 2/2-way solenoid valve with code VV (T22CV), which only allows vacuum operation at ports 3 and 5. The solenoid valve with code VV (T22CV) cannot be combined with other valve functions; a separate pressure zone is required.

Datasheet - Solenoid valves

Operating and environmental con	ditions		
Operating medium			Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium			Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/ pilot medium			Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure, pilot air		[bar]	-0.9 +10 (valves with any flow direction and reversible valves)
supply ²⁾			3 10 (non-reversible valves)
		[MPa]	-0.09 +1 (valves with any flow direction and reversible valves)
			0.3 1 (non-reversible valves)
Pilot pressure		[bar]	310
		[MPa]	0.3 1
Pilot air supply			External
			Internal via valve terminal
Ambient temperature		[°C]	-5 +50
Relative air humidity		[%]	090
Certification			BIA (for characteristic SP and/or SN only)
	Direct voltage 24 V DC		C-Tick (only size 52 mm and solenoid valves with sensor (position sensing))
			c UL us – Recognized (OL)
CE marking (see	Direct voltage 24 V DC		To EU EMC Directive ¹⁾
declaration of conformity)			

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/...

Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

²⁾ Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; the operating pressure here is 3 ... 10 bar

- **[]** - Valve width to ISO 15407-2 18 mm

Voltage 24 V DC

Flow rate
Valve width 18 mm:
VTSA up to 550 l/min
VTSA-F up to 700 l/min
VTSA-F-CB up to 700 l/min



Safety data for valve		
Conforms to standard		EN 13849-1/2
CE marking (see	Direct voltage	To EU EMC Directive ¹⁾ (only solenoid valves with sensor)
declaration of conformity)	24 V DC	
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data for valve, 24 V DC			
Valve function (with valve code)	Termi- nal code	Test pulses Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [µs]
5/2-way, double solenoid (B52)	J	1500	800
5/2-way, double solenoid with dominant signal (D52)	D	1700	1200
5/2-way, single solenoid (M52-A)	M	1500	800
5/2-way, single solenoid (M52-M)	0	1500	800
5/3-way, closed (P53C)	G	1500	800
5/3-way, exhausted (P53E)	E	1500	800
5/3-way, pressurised (P53U)	В	1500	800
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1500	800
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1500	800
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1500	800
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1500	800
2x3/2-way, single solenoid, closed (T32C)	K	1700	1200
2x3/2-way, single solenoid, open (T32U)	N	1700	1200
2x3/2-way, single solenoid, open/closed (T32H)	Н	1700	1200
2x3/2-way, single solenoid, closed (T32N)	Q	1700	1200
2x3/2-way, single solenoid, open (T32F)	Р	1700	1200
2x3/2-way, single solenoid, open/closed (T32W)	R	1700	1200
2x2/2-way, single solenoid, closed (T22C)	VC	1700	1200
2x2/2-way, single solenoid, closed (T22CV)	W	1700	1200

Valve function (with valve code)	Termi-	Flow direction			Reset method		Weight
	nal code	Any	Reversible only	Not reversible	Pneumatic spring	Mechanical spring	[g]
5/2-way, double solenoid (B52)	J	•	-	-	-	-	172
5/2-way, double solenoid with dominant signal (D52)	D	•	-	-	-	-	172
5/2-way, single solenoid (M52-A)	М	•	-	-	•	_	163
5/2-way, single solenoid (M52-M)	0	•	-	-	-	•	163
5/3-way, closed ¹⁾ (P53C)	G	•	-	-	-	•	191
5/3-way, exhausted ¹⁾ (P53E)	E	•	-	-	-	•	191
5/3-way, pressurised ¹⁾ (P53U)	В	•	-	-	-	•	191
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	-	-	•	-	•	170
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	-	-	•	-	•	170
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	•	-	-	-	•	172
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	-	-	•	-	•	172
2x3/2-way, single solenoid, closed (T32C)	K	-	-	•	•		190
2x3/2-way, single solenoid, open (T32U)	N	-	-	•	•		190
2x3/2-way, single solenoid, open/closed (T32H)	Н	-	-	•	•	-	190
2x3/2-way, single solenoid, closed (T32N)	Q	_	•	-	•	-	190
2x3/2-way, single solenoid, open (T32F)	Р	-	•	-	•	-	190
2x3/2-way, single solenoid, open/closed (T32W)	R	-	•	-	•		190
2x2/2-way, single solenoid, closed (T22C)	VC	-	-	•	•	-	190
2x2/2-way, single solenoid, closed (T22CV)	VV	•	_	_	•	_	190

If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
 If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Valve function (with valve code)	Termi-	Flow rate				
	nal code	Valve	Valve on valve	terminal		Valve on individual sub-base
			VTSA	VTSA-F	VTSA-F-CB	
5/2-way, double solenoid (B52)	J	750	550	700	700	600
5/2-way, double solenoid with dominant signal (D52)	D	750	550	700	700	600
5/2-way, single solenoid (M52-A)	М	750	550	700	700	600
5/2-way, single solenoid (M52-M)	0	750	550	700	700	600
5/3-way, closed (P53C)	G	700	450	650	650	550
5/3-way, exhausted (P53E)	E	7001)	450 ¹⁾	4801)	4801)	500 ¹⁾
		330 ²⁾				
5/3-way, pressurised (P53U)	В	700 ¹⁾	450 ¹⁾	480 ¹⁾	4801)	500 ¹⁾
		330 ²⁾				
5/3-way, exhausted, switching position 14 detenting	SA	-	380 ¹⁾	430 ¹⁾	430 ¹⁾	390 ¹⁾
(P53ED)			310 ²⁾	360 ²⁾	360 ²⁾	310 ²⁾
5/3-way, exhausted, switching position 12 detenting	SE	-	380 ¹⁾	460 ¹⁾	460 ¹⁾	390 ¹⁾
(P53EP)			300 ²⁾	350 ²⁾	350 ²⁾	320 ²⁾
5/3-way, port 2 pressurised, 4 exhausted, switching	SB	-	380 ¹⁾	4401)	4401)	380 ¹⁾
position 14 detenting (P53AD)			350 ²⁾	400 ²⁾	4002)	360 ²⁾
5/3-way, port 4 pressurised, 2 exhausted, switching	SD	-	370 ¹⁾	430 ¹⁾	430 ¹⁾	400 ¹⁾
position 14 detenting (P53BD)			340 ²⁾	360 ²⁾	360 ²⁾	350 ²⁾
			360 ³⁾	450 ³⁾	450 ³⁾	390 ³⁾
			360 ⁴⁾	450 ⁴⁾	450 ⁴⁾	380 ⁴⁾
2x3/2-way, single solenoid, closed (T32C)	K	600	400	550	550	500
2x3/2-way, single solenoid, open (T32U)	N	600	400	550	550	500
2x3/2-way, single solenoid, open/closed (T32H)	Н	600	400	550	550	500
2x3/2-way, single solenoid, closed (T32N)	Q	600	400	550	550	500
2x3/2-way, single solenoid, open (T32F)	Р	600	400	550	550	500
2x3/2-way, single solenoid, open/closed (T32W)	R	600	400	550	550	500
2x2/2-way, single solenoid, closed (T22C)	VC	700	500	650	650	500
2x2/2-way, single solenoid, closed (T22CV)	VV	700	500	650	650	500

¹⁾ Switching position

⁴⁾ Mid-position 2 → 3



When using the solenoid valves VSVA-B-P53AD-...- or VSVA-B-P53BD-...- (terminal code SB or SD) for unobstructed exhausting ($1 \rightarrow 2$ or $1 \rightarrow 4$) in the detenting or mid-position, the flow rate can reduce or drop to 0 l/min if the operating pressure is greater than 6 bar. This does not happen if a tube measuring at least 15 cm in length is used at port 2/4.

²⁾ Mid-position

Switching position 4 → 5

Valve switching times in [ms]				
Valve function (with valve code)	Termi-	On	Off	Changeover
	nal			
	code			
5/2-way, double solenoid (B52)	J	-	=	11
5/2-way, double solenoid with dominant signal (D52)	D	-	-	13
5/2-way, single solenoid (M52-A)	М	22	28	-
5/2-way, single solenoid (M52-M)	0	12	38	-
5/3-way, closed (P53C)	G	15	44	-
5/3-way, exhausted (P53E)	E	15	44	-
5/3-way, pressurised (P53U)	В	15	44	-
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	13 for control side 12	37 for control side 12	(24)
		10 for control side 14		
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	10 for control side 12	30 for control side 12	(23)
		13 for control side 14		
5/3-way, port 2 pressurised, 4 exhausted, switching position	SB	12 for control side 12	28 for control side 12	-
14 detenting (P53AD)		9 for control side 14		
5/3-way, port 4 pressurised, 2 exhausted, switching position	SD	12 for control side 12	28 for control side 12	-
14 detenting (P53BD)		9 for control side 14		
2x3/2-way, single solenoid, closed (T32C)	K	12	30	-
2x3/2-way, single solenoid, open (T32U)	N	12	30	_
2x3/2-way, single solenoid, open/closed (T32H)	Н	12	30	_
2x3/2-way, single solenoid, closed (T32N)	Q	25	12	_
2x3/2-way, single solenoid, open (T32F)	Р	25	12	-
2x3/2-way, single solenoid, open/closed (T32W)	R	25	12	-
2x2/2-way, single solenoid, closed (T22C)	VC	12	30	-
2x2/2-way, single solenoid, closed (T22CV)	W	12	30	-

Characteristic coil data		
Valve function (with valve code)	Termi-	Characteristic coil data at 24 V DC in [W]
	nal	
	code	
5/2-way, double solenoid (B52)	J	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3
5/2-way, single solenoid (M52-A)	M	1.6
5/2-way, single solenoid (M52-M)	0	1.6
5/3-way, closed (P53C)	G	1.6
5/3-way, exhausted (P53E)	E	1.6
5/3-way, pressurised (P53U)	В	1.6
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1.6
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1.6
5/3-way, port 2 pressurised, 4 exhausted, switching position	SB	1.6
14 detenting (P53AD)		
5/3-way, port 4 pressurised, 2 exhausted, switching position	SD	1.6
14 detenting (P53BD)		
2x3/2-way, single solenoid, closed (T32C)	K	1.3
2x3/2-way, single solenoid, open (T32U)	N	1.3
2x3/2-way, single solenoid, open/closed (T32H)	Н	1.3
2x3/2-way, single solenoid, closed (T32N)	Q	1.3
2x3/2-way, single solenoid, open (T32F)	Р	1.3
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3
2x2/2-way, single solenoid, closed (T22C)	VC	1.3
2x2/2-way, single solenoid, closed (T22CV)	W	1.3

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

Ordering data – Solenoid valve 24 V DC

	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			/1
	code					
enoid valves, 24 V D	_					1
	VC	2x 2/2-way valve, single solenoid,	T22C	18 mm	561155	VSVA-B-T22C-AZD-A2-1T1L
	'`	normally closed,	1220	10 111111	301133	VSW B 12207EB N2 1112
		pneumatic spring return				
2	W	2x 2/2-way valve, single solenoid,	T22CV	18 mm	561159	VSVA-B-T22CV-AZD-A2-1T1L
	, ` `	normally closed,				
		pneumatic spring return,				
	'	vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	18 mm	539178	VSVA-B-T32U-AZD-A2-1T1L
		normally open				
	К	2x 3/2-way valve, single solenoid,	T32C	18 mm	539176	VSVA-B-T32C-AZD-A2-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	18 mm	539180	VSVA-B-T32H-AZD-A2-1T1L
	''	1x normally open, 1x normally closed	1.52	10	333220	10111 2 19211 1122 112 2112
	P	2x 3/2-way valve, single solenoid,	T32F	18 mm	539179	VSVA-B-T32F-AZD-A2-1T1L
	'	reverse operation,	1.52.	10	333273	10111 2 1921 122 112
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	18 mm	539177	VSVA-B-T32N-AZD-A2-1T1L
	~	reverse operation,	1,32,11	10 111111	333277	VSVV B 19211 NEB NE 1112
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	18 mm	539181	VSVA-B-T32W-AZD-A2-1T1L
	"	reverse operation,	1,72,00	10 111111	333101	V3VA B 132W A2B A2 111E
		1x normally open, 1x normally closed				
	М	5/2-way valve, single solenoid,	M52-A	18 mm	539184	VSVA-B-M52-AZD-A2-1T1L
	'''	pneumatic spring return	111,52,71	10 111111	333104	VSVV B IIISZ NEB NE 1112
	0	5/2-way valve, single solenoid,	M52-M	18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
		mechanical spring return	11172-111	10 111111	333103	V3VA-B-INI32-INI2B-A2-111L
		5/2-way valve, double solenoid	B52	18 mm	539182	VSVA-B-B52-ZD-A2-1T1L
	'	3/2-way valve, double solellold	032	10 111111	339162	V3VA-0-032-20-A2-111E
	D	5/2-way valve, double solenoid,	D52	18 mm	539183	VSVA-B-D52-ZD-A2-1T1L
	ا	with dominant signal	D32	10 111111	229162	V3VA-B-U32-ZU-AZ-111L
	В	5/3-way solenoid valve,	P53U	18 mm	539186	VSVA-B-P53U-ZD-A2-1T1L
	l B	mid-position pressurised	1550	10 111111	559160	V3VA-B-F33U-ZD-AZ-111L
	G	5/3-way solenoid valve,	P53C	18 mm	539188	VSVA-B-P53C-ZD-A2-1T1L
	٥	mid-position closed	P53C	10 111111	339166	V3VA-B-P33C-ZD-AZ-111L
	E	'	DESE	10	520407	VCVA D DEGE ZD AG 4T41
	[5/3-way solenoid valve, mid-position exhausted	P53E	18 mm	539187	VSVA-B-P53E-ZD-A2-1T1L
	64		DESER	10	202121	VISUA D DESER ER AR ATAL
	SA	5/3-way solenoid valve,	P53ED	18 mm	8031814	VSVA-B-P53ED-ZD-A2-1T1L
		mid-position exhausted, switching position 14 detenting, me-				
	CF	chanical spring return	DESER	10	6034313	VCVA D DESERVE AS AS AS
	SE	5/3-way solenoid valve,	P53EP	18 mm	8031818	VSVA-B-P53EP-ZD-A2-1T1L
		mid-position exhausted, switching position 12 detenting, me-		1		
	CD	chanical spring return	DESAD	10	0001015	VCVA D DECAD ZE 10 1711
	SB	5/3-way solenoid valve,	P53AD	18 mm	8031815	VSVA-B-P53AD-ZD-A2-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to		1		
		2, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to				
		4 and exhausted from 2 to 3,				
		mechanical spring return		1		
	SD	5/3-way solenoid valve,	P53BD	18 mm	8031817	VSVA-B-P53BD-ZD-A2-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to		1		
		4, switching position 14 detenting,		1		
		same function in both switching positions: pressurised from 1 to		1		
		2 and exhausted from 4 to 5,		1		
	100	mechanical spring return	1450.11	10		VOVA B ALEA ALEA
	SS	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0.5
		tive sensor with PNP output with 0.5 m connecting cable and		1		
		4-pin sensor push-in connector M12x1	1	1		
	SO	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
	11	tive sensor with PNP output and 3-pin sensor push-in connector		1		
5× ~1ld ⊿	t I	M8x1	1	1		

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Ordering data – Solenoid valve 24 V DC

	Termi-	Valve function	Valve	y (TR) Width	Part no.	Туре
	nal		code			77-
	code					
lenoid valves, 24 V DC		1				1
	VC	2x 2/2-way valve, single solenoid,	T22C	18 mm	8033457	VSVA-B-T22C-AZTR-A2-1T1L
	'	normally closed,		10	2227.57	1011.2 12201211112
1		pneumatic spring return				
	VV	2x 2/2-way valve, single solenoid,	T22CV	18 mm	8033458	VSVA-B-T22CV-AZTR-A2-1T1L
		normally closed,			22	
		pneumatic spring return,				
		vacuum operation possible at 3 and 5				
•	N	2x 3/2-way valve, single solenoid,	T32U	18 mm	8033446	VSVA-B-T32U-AZTR-A2-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	18 mm	8033444	VSVA-B-T32C-AZTR-A2-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	18 mm	8033448	VSVA-B-T32H-AZTR-A2-1T1L
		1x normally open, 1x normally closed	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	10	20001.12	10111211211112
	P	2x 3/2-way valve, single solenoid,	T32F	18 mm	8033447	VSVA-B-T32F-AZTR-A2-1T1L
		reverse operation,	1,52.	10	5555117	1001101010101010101010101010101010101010
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	18 mm	8033445	VSVA-B-T32N-AZTR-A2-1T1L
	`	reverse operation,			2322772	
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	18 mm	8033449	VSVA-B-T32W-AZTR-A2-1T1L
		reverse operation,			23227.10	
		1x normally open, 1x normally closed				
	М	5/2-way valve, single solenoid,	M52-A	18 mm	8033452	VSVA-B-M52-AZTR-A2-1T1L
		pneumatic spring return	_		22	
	0	5/2-way valve, single solenoid,	M52-M	18 mm	8033453	VSVA-B-M52-MZTR-A2-1T1L
		mechanical spring return	_			
	1	5/2-way valve, double solenoid	B52	18 mm	8033450	VSVA-B-B52-ZTR-A2-1T1L
	ļ ´	3,2,				
	D	5/2-way valve, double solenoid,	D52	18 mm	8033451	VSVA-B-D52-ZTR-A2-1T1L
		with dominant signal	_		2322 102	
	В	5/3-way solenoid valve,	P53U	18 mm	8033454	VSVA-B-P53U-ZTR-A2-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	18 mm	8033456	VSVA-B-P53C-ZTR-A2-1T1L
	_	mid-position closed				
	E	5/3-way solenoid valve,	P53E	18 mm	8033455	VSVA-B-P53E-ZTR-A2-1T1L
	-	mid-position exhausted	. 552	10	2222.22	Tom 5 1 552 2 mm 2 2 1 1 2
	SA	5/3-way solenoid valve,	P53ED	18 mm	8039181	VSVA-B-P53ED-ZTR-A2-1T1L
	3/1	mid-position exhausted, switching position 14 detenting,	1 3320	10 111111	0033101	TOWN BY THE THE
		mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	18 mm	8039190	VSVA-B-P53EP-ZTR-A2-1T1L
		mid-position exhausted, switching position 12 detenting,	. 332.	10	555,175	1000001932020000
		mechanical spring return				
	SB	5/3-way solenoid valve,	P53AD	18 mm	8039184	VSVA-B-P53AD-ZTR-A2-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to			2237204	
		2, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1				
		to 4 and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	18 mm	8040110	VSVA-B-P53BD-ZTR-A2-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to				
		4, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1				
		to 2 and exhausted from 4 to 5,				
		mechanical spring return				
<u> </u>	SS	5/2-way valve, single solenoid, mechanical spring return, in-	M52-M	18 mm	8033459	VSVA-B-M52-MZTR-A2-1T1L-APX-0.5
		ductive sensor with PNP output with 0.5 m connecting cable			3333137	112707 0.5
		and 4-pin sensor push-in connector M12x1				
	SO	5/2-way valve, single solenoid, mechanical spring return, in-	M52-M	18 mm	8033460	VSVA-B-M52-MZTR-A2-1T1L-APP
AL THE BOOK OF THE PARTY OF THE	-	ductive sensor with PNP output and 3-pin sensor push-in con-	,2 141	-5	3033400	THE METERS
	1	nector M8x1				
		I HECIOL MOX I				

Ordering data – Solenoid valve 24 V DC

	Termi-	lve with cover cap for MO, non-detenting (H) Valve function	Valve	Width	Part no.	Туре
	nal	valve falledon	code	Width	Ture no.	iype
	code					
enoid valves, 24 V	DC				•	
	VC	2x 2/2-way valve, single solenoid,	T22C	18 mm	8033475	VSVA-B-T22C-AZH-A2-1T1L
90		normally closed,				
		pneumatic spring return				
	VV	2x 2/2-way valve, single solenoid,	T22CV	18 mm	8033476	VSVA-B-T22CV-AZH-A2-1T1L
BI	<u>></u>	normally closed,				
	7	pneumatic spring return,				
		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	18 mm	8033464	VSVA-B-T32U-AZH-A2-1T1L
		Normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	18 mm	8033462	VSVA-B-T32C-AZH-A2-1T1L
		Normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	18 mm	8033466	VSVA-B-T32H-AZH-A2-1T1L
		1x normally open, 1x normally closed				
	Р	2x 3/2-way valve, single solenoid,	T32F	18 mm	8033465	VSVA-B-T32F-AZH-A2-1T1L
		reverse operation,				
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	18 mm	8033463	VSVA-B-T32N-AZH-A2-1T1L
		reverse operation,				
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	18 mm	8033467	VSVA-B-T32W-AZH-A2-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	18 mm	8033470	VSVA-B-M52-AZH-A2-1T1L
		pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	18 mm	8033471	VSVA-B-M52-MZH-A2-1T1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	18 mm	8033468	VSVA-B-B52-ZH-A2-1T1L
	ľ					
	D	5/2-way valve, double solenoid,	D52	18 mm	8033469	VSVA-B-D52-ZH-A2-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	18 mm	8033472	VSVA-B-P53U-ZH-A2-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	18 mm	8033474	VSVA-B-P53C-ZH-A2-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	18 mm	8033473	VSVA-B-P53E-ZH-A2-1T1L
		mid-position exhausted				
	SA	5/3-way solenoid valve,	P53ED	18 mm	8039182	VSVA-B-P53ED-ZH-A2-1T1L
		mid-position exhausted, switching position 14 detenting, me-				
		chanical spring return				
	SE	5/3-way solenoid valve,	P53EP	18 mm	8039191	VSVA-B-P53EP-ZH-A2-1T1L
		mid-position exhausted, switching position 12 detenting, me-	"			
		chanical spring return				
	SB	5/3-way solenoid valve,	P53AD	18 mm	8039185	VSVA-B-P53AD-ZH-A2-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to			333,103	1112
		2, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to				
		4 and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	18 mm	8040111	VSVA-B-P53BD-ZH-A2-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to				
		4, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to				
		2 and exhausted from 4 to 5,				
		mechanical spring return				
•>	SS	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	18 mm	8033477	VSVA-B-M52-MZH-A2-1T1L-APX-0.5
? >>	33	tive sensor with PNP output with 0.5 m connecting cable and	,22 !!!	10	3055477	TOTAL MEN AZ TITEM A U.)
		4-pin sensor push-in connector M12x1				
	so so	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	18 mm	8033478	VSVA-B-M52-MZH-A2-1T1L-APP
)	tive sensor with PNP output and 3-pin sensor push-in connector	INI 27-INI	10 111111	00334/8	424W-D-18132-181ZH-WZ-111T-WLL
~ L	୭ I	M8x1	1	1		

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	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
oid valves, 24 V D	C					
	VC	2x 2/2-way valve, single solenoid,	T22C	18 mm	8033493	VSVA-B-T22C-AZ-A2-1T1L
9		normally closed,				
Y:1		pneumatic spring return				
S	VV	2x 2/2-way valve, single solenoid,	T22CV	18 mm	8033494	VSVA-B-T22CV-AZ-A2-1T1L
	3	normally closed,				
	4	pneumatic spring return,				
4	•	vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	18 mm	8033482	VSVA-B-T32U-AZ-A2-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	18 mm	8033480	VSVA-B-T32C-AZ-A2-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	18 mm	8033484	VSVA-B-T32H-AZ-A2-1T1L
		1x normally open, 1x normally closed				
	Р	2x 3/2-way valve, single solenoid,	T32F	18 mm	8033483	VSVA-B-T32F-AZ-A2-1T1L
		reverse operation,				
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	18 mm	8033481	VSVA-B-T32N-AZ-A2-1T1L
		reverse operation,				
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	18 mm	8033485	VSVA-B-T32W-AZ-A2-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	18 mm	8033488	VSVA-B-M52-AZ-A2-1T1L
		pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	18 mm	8033489	VSVA-B-M52-MZ-A2-1T1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	18 mm	8033486	VSVA-B-B52-Z-A2-1T1L
	D	5/2-way valve, double solenoid,	D52	18 mm	8033487	VSVA-B-D52-Z-A2-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	18 mm	8033490	VSVA-B-P53U-Z-A2-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	18 mm	8033492	VSVA-B-P53C-Z-A2-1T1L
		mid-position closed				
	Е	5/3-way solenoid valve,	P53E	18 mm	8033491	VSVA-B-P53E-Z-A2-1T1L
		mid-position exhausted				
	SA	5/3-way solenoid valve,	P53ED	18 mm	8039183	VSVA-B-P53ED-Z-A2-1T1L
		mid-position exhausted, switching position 14 detenting,				
		mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	18 mm	8039192	VSVA-B-P53EP-Z-A2-1T1L
		mid-position exhausted, switching position 12 detenting,				
		mechanical spring return				
	SB	5/3-way solenoid valve,	P53AD	18 mm	8039186	VSVA-B-P53AD-Z-A2-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 4				
		and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	18 mm	8040112	VSVA-B-P53BD-Z-A2-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 2				
		and exhausted from 4 to 5,				
		mechanical spring return				
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	M52-M	18 mm	8033495	VSVA-B-M52-MZ-A2-1T1L-APX-0.5
>		sensor with PNP output with 0.5 m connecting cable and 4-pin sen-				
		sor push-in connector M12x1				
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive	M52-M	18 mm	8033496	VSVA-B-M52-MZ-A2-1T1L-APP
	ءَ ا	sensor with PNP output and 3-pin sensor push-in connector M8x1	,2_ ,	-3	3033470	
	1	22 Saspacana 5 pin sensor pasti in confector mon				
o⊾ "IUI	4 i		1	1		

Ordering data – Solenoid valve 24 V DC – for VTSA-F-CB

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
enoid valves, 24						
<u> </u>	QN	2x 3/2-way valve, single solenoid,	T32U	18 mm	546775	VSVA-B-T32U-AZH-A2-1R5L
	QK	normally open 2x 3/2-way valve, single solenoid, normally closed	T32C	18 mm	546774	VSVA-B-T32C-AZH-A2-1R5L
	QH QH	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	18 mm	546776	VSVA-B-T32H-AZH-A2-1R5L
	QM	5/2-way valve, single solenoid, pneumatic spring return	M52-A	18 mm	546777	VSVA-B-M52-AZH-A2-1R5L
	QO	5/2-way valve, single solenoid, mechanical spring return	M52-M	18 mm	546778	VSVA-B-M52-MZH-A2-1R5L
	QJ	5/2-way valve, double solenoid	B52	18 mm	546779	VSVA-B-B52-ZH-A2-1R5L
	QD	5/2-way valve, double solenoid, with dominant signal	D52	18 mm	546780	VSVA-B-D52-ZH-A2-1R5L
	QB	5/3-way solenoid valve, mid-position pressurised	P53U	18 mm	546783	VSVA-B-P53U-ZH-A2-1R5L
	QG	5/3-way solenoid valve, mid-position closed	P53C	18 mm	546781	VSVA-B-P53C-ZH-A2-1R5L
	QE	5/3-way solenoid valve, mid-position exhausted	P53E	18 mm	546782	VSVA-B-P53E-ZH-A2-1R5L



Note

Additional information about solenoid valves with central plug can be found in the existing catalogue documentation at:

www.festo.com/catalogue/... \rightarrow Support Portal:

Standards-based valve VSVA to ISO 15407-1 and ISO 5599-1 with M8 or M12 central plug $\,$

Datasheet - Solenoid valve width 26 mm

- **[]** - Valve width to ISO 15407-2 26 mm

Voltage 24 V DC

- N - Flow rate
Valve width 26 mm:
VTSA up to 1100 l/min
VTSA-F up to 1350 l/min
VTSA-F-CB up to 1350 l/min



Safety data for valve		
Conforms to standard		EN 13849-1/2
CE marking (see	Direct voltage	To EU EMC Directive ¹⁾ (only solenoid valves with sensor)
declaration of conformity)	24 V DC	
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Valve function (with valve code)	Termi-	Test pulses					
	nal code	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]				
5/2-way, double solenoid (B52)	J	1200	1100				
5/2-way, double solenoid with dominant signal (D52)	D	1200	1100				
5/2-way, single solenoid (M52-A)	M	1200	1100				
5/2-way, single solenoid (M52-M)	0	1200	1100				
5/3-way, closed (P53C)	G	1200	1100				
5/3-way, exhausted (P53E)	E	1200	1100				
5/3-way, pressurised (P53U)	В	1200	1100				
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1200	1100				
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1200	1100				
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1200	1100				
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1200	1100				
2x3/2-way, single solenoid, closed (T32C)	K	1500	1200				
2x3/2-way, single solenoid, open (T32U)	N	1500	1200				
2x3/2-way, single solenoid, open/closed (T32H)	Н	1500	1200				
2x3/2-way, single solenoid, closed (T32N)	Q	1500	1200				
2x3/2-way, single solenoid, open (T32F)	Р	1500	1200				
2x3/2-way, single solenoid, open/closed (T32W)	R	1500	1200				
2x2/2-way, single solenoid, closed (T22C)	VC	1500	1200				
2x2/2-way, single solenoid, closed (T22CV)	W	1500	1200				

Valve terminals VTSA

Datasheet - Solenoid valve width 26 mm

Valve function (with valve code)	Termi-	Flow direct	ion		Reset method	Weight	
	nal code	Any	Reversible only	Not reversible	Pneumatic spring	Mechanical spring	[g]
5/2-way, double solenoid (B52)	J	•	-	-	-	-	276
5/2-way, double solenoid with dominant signal (D52)	D	•	-	-	-	_	276
5/2-way, single solenoid (M52-A)	М	•	-	-	•	-	293
5/2-way, single solenoid (M52-M)	0	•	-	-	_	•	293
5/3-way, closed ¹⁾ (P53C)	G	•	-	-	_	•	320
5/3-way, exhausted ¹⁾ (P53E)	E	•	-	-	_	•	320
5/3-way, pressurised ¹⁾ (P53U)	В	•	-	-	-	•	320
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	-	-	•	-	•	291
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	-	-	•	-	•	291
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	-	-	-	-	•	301
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	-	-	-	-	-	301
2x3/2-way, single solenoid, closed (T32C)	K	-	-	•	•	-	335
2x3/2-way, single solenoid, open (T32U)	N	-	-	•	•		335
2x3/2-way, single solenoid, open/closed (T32H)	Н	-	-	•	•		335
2x3/2-way, single solenoid, closed (T32N)	Q	-	•	-	-	_	335
2x3/2-way, single solenoid, open (T32F)	Р	-	•	-	•	-	335
2x3/2-way, single solenoid, open/closed (T32W)	R	-	•	-	•	-	335
2x2/2-way, single solenoid, closed (T22C)	VC	-	-	•	•	-	335
2x2/2-way, single solenoid, closed (T22CV)	W	•	_	-	•	_	335

If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
 If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Datasheet - Solenoid valve width 26 mm

Valve function (with valve code)	Termi-	ni- Flow rate							
•	nal code	Valve	Valve on valve	Valve on individual sub-base					
			VTSA	VTSA-F	VTSA-F-CB				
5/2-way, double solenoid (B52)	J	1400	1100	1350	1350	1200			
5/2-way, double solenoid with dominant signal (D52)	D	1400	1100	1350	1350	1200			
5/2-way, single solenoid (M52-A)	М	1400	1100	1350	1350	1200			
5/2-way, single solenoid (M52-M)	0	1400	1100	1350	1350	1200			
5/3-way, closed (P53C)	G	1400 ¹⁾	1000 ¹⁾	1350 ¹⁾	1350 ¹⁾	1200 ¹⁾			
		700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾			
5/3-way, exhausted (P53E)	E	1400 ¹⁾	1000 ¹⁾	1350 ¹⁾	1350 ¹⁾	1200 ¹⁾			
		700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾			
5/3-way, pressurised (P53U)	В	1400 ¹⁾	1000 ¹⁾	1350 ¹⁾	1350 ¹⁾	1200 ¹⁾			
		700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾			
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1400 ¹⁾	10001)	1350 ¹⁾	1350 ¹⁾	1200 ¹⁾			
		700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾			
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1400 ¹⁾	10001)	1350 ¹⁾	1350 ¹⁾	1200 ¹⁾			
		700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾			
5/3-way, port 2 pressurised, 4 exhausted, switching position 14	SB	700 ¹⁾	700 ¹⁾	700 ¹⁾	700 ¹⁾	700 ¹⁾			
detenting (P53AD)		700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾			
5/3-way, port 4 pressurised, 2 exhausted, switching position 14	SD	-	850 ¹⁾	950 ¹⁾	950 ¹⁾	900 ¹⁾			
detenting (P53BD)			820 ²⁾	860 ²⁾	860 ²⁾	8402)			
2x3/2-way, single solenoid, closed (T32C)	K	1250	900	1150	1150	1100			
2x3/2-way, single solenoid, open (T32U)	N	1250	900	1150	1150	1100			
2x3/2-way, single solenoid, open/closed (T32H)	Н	1250	900	1150	1150	1100			
2x3/2-way, single solenoid, closed (T32N)	Q	1250	900	1150	1150	1100			
2x3/2-way, single solenoid, open (T32F)	Р	1250	900	1150	1150	1100			
2x3/2-way, single solenoid, open/closed (T32W)	R	1250	900	1150	1150	1100			
2x2/2-way, single solenoid, closed (T22C)	VC	1350	1000	1300	1300	1100			
2x2/2-way, single solenoid, closed (T22CV)	VV	1350	1000	1300	1300	1100			

Switching position
 Mid-position



The solenoid valves VSVA-B-P53BD...-A1-1T1L (terminal code SD) can be operated without restrictions at an operating pressure of less than 6 bar. At an operating pressure of more than 6 bar, the actual flow rate must not exceed 1900 l/min (e.g. 10-->2 bar) or these solenoid valves may switch unintentionally (to the mid-position or switching position 14).

At pressures above 6 bar, it is possible to prevent the flow rate from becoming too high by using a flow control valve or orifice (e.g. a reducing nipple on port 2 or 4 from G1/4 to G1/8).

Datasheet - Solenoid valve width 26 mm

Valve switching times in [ms]				
Valve function (with valve code)	Termi-	On	Off	Changeover
	nal			
	code			
5/2-way, double solenoid (B52)	J	-	-	18
5/2-way, double solenoid with dominant signal (D52)	D	-	_	21
5/2-way, single solenoid (M52-A)	M	25	45	-
5/2-way, single solenoid (M52-M)	0	20	65	-
5/3-way, closed (P53C)	G	22	65	-
5/3-way, exhausted (P53E)	E	22	65	-
5/3-way, pressurised (P53U)	В	22	65	-
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	22 for control side 12	49 for control side 12	33
		9 for control side 14		
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	10 for control side 12	50 for control side 14	40
		22 for control side 14		
5/3-way, port 2 pressurised, 4 exhausted, switching position 14	SB	19 for control side 12	36 for control side 12	32
detenting (P53AD)		9 for control side 14		
5/3-way, port 4 pressurised, 2 exhausted, switching position 14	SD	16 for control side 12	26 for control side 12	-
detenting (P53BD)		9 for control side 14	36 for control side 14	
2x3/2-way, single solenoid, closed (T32C)	K	20	38	-
2x3/2-way, single solenoid, open (T32U)	N	20	38	-
2x3/2-way, single solenoid, open/closed (T32H)	Н	20	38	-
2x3/2-way, single solenoid, closed (T32N)	Q	32	30	-
2x3/2-way, single solenoid, open (T32F)	Р	32	30	-
2x3/2-way, single solenoid, open/closed (T32W)	R	32	30	-
2x2/2-way, single solenoid, closed (T22C)	VC	20	38	-
2x2/2-way, single solenoid, closed (T22CV)	VV	20	38	-

Characteristic coil data		
Valve function (with valve code)	Termi-	Characteristic coil data at 24 V DC in [W]
	nal	
	code	
5/2-way, double solenoid (B52)	J	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3
5/2-way, single solenoid (M52-A)	M	1.6
5/2-way, single solenoid (M52-M)	0	1.6
5/3-way, closed (P53C)	G	1.6
5/3-way, exhausted (P53E)	E	1.6
5/3-way, pressurised (P53U)	В	1.6
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1.6
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1.6
5/3-way, port 2 pressurised, 4 exhausted, switching position 14	SB	1.6
detenting (P53AD)		
5/3-way, port 4 pressurised, 2 exhausted, switching position 14	SD	1.6
detenting (P53BD)		
2x3/2-way, single solenoid, closed (T32C)	K	1.3
2x3/2-way, single solenoid, open (T32U)	N	1.3
2x3/2-way, single solenoid, open/closed (T32H)	Н	1.3
2x3/2-way, single solenoid, closed (T32N)	Q	1.3
2x3/2-way, single solenoid, open (T32F)	Р	1.3
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3
2x2/2-way, single solenoid, closed (T22C)	VC	1.3
2x2/2-way, single solenoid, closed (T22CV)	W	1.3

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
id valves, 24 V D	С					
	VC	2x 2/2-way valve, single solenoid,	T22C	26 mm	561149	VSVA-B-T22C-AZD-A1-1T1L
>		normally closed,				
		pneumatic spring return				
	VV	2x 2/2-way valve, single solenoid,	T22CV	26 mm	561153	VSVA-B-T22CV-AZD-A1-1T1L
	il	normally closed,				
	}	pneumatic spring return,				
		vacuum operation possible at 3 and 5				
			Tagu	26		VOVA D TOOLI ATD A4 4T41
	N	2x 3/2-way valve, single solenoid,	T32U	26 mm	539152	VSVA-B-T32U-AZD-A1-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	26 mm	539150	VSVA-B-T32C-AZD-A1-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	26 mm	539154	VSVA-B-T32H-AZD-A1-1T1L
		1x normally open, 1x normally closed				
	Р	2x 3/2-way valve, single solenoid,	T32F	26 mm	539153	VSVA-B-T32F-AZD-A1-1T1L
	Ι'	reverse operation,	1,521	20 111111	333233	TOTAL DISELLATION
		normally open				
			TOOM	2.		VOVA D TOOM ATD A4 4T4
	Q	2x 3/2-way valve, single solenoid,	T32N	26 mm	539151	VSVA-B-T32N-AZD-A1-1T1L
		reverse operation,				
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	26 mm	539155	VSVA-B-T32W-AZD-A1-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	М	5/2-way valve, single solenoid,	M52-A	26 mm	539158	VSVA-B-M52-AZD-A1-1T1L
	1	pneumatic spring return	1113271	20 111111	333130	TOTAL DIMINE THE TELE
		1	MEDIA	26	520450	VCVA D MES MED A4 4T41
	0	5/2-way valve, single solenoid,	M52-M	26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	26 mm	539156	VSVA-B-B52-ZD-A1-1T1L
	D	5/2-way valve, double solenoid,	D52	26 mm	539157	VSVA-B-D52-ZD-A1-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	26 mm	539160	VSVA-B-P53U-ZD-A1-1T1L
		mid-position pressurised	1,350	20 111111	333100	1311 3 1 3 3 6 2 5 11 1112
	G	5/3-way solenoid valve,	P53C	26	520472	VCVA D DE2C 7D A4 4T41
	٥		P53C	26 mm	539162	VSVA-B-P53C-ZD-A1-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	26 mm	539161	VSVA-B-P53E-ZD-A1-1T1L
		mid-position exhausted				
	SA	5/3-way solenoid valve,	P53ED	26 mm	560727	VSVA-B-P53ED-ZD-A1-1T1L
		mid-position exhausted, switching position 14 detenting,				
		mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	26 mm	8026638	VSVA-B-P53EP-ZD-A1-1T1L
] JL	mid-position exhausted, switching position 12 detenting,	ווייייייייייייייייייייייייייייייייייייי	20 111111	0020030	V3VA-0-1 33E1 -2.0-A1-111E
	65	mechanical spring return	D52/-	101		
	SB	5/3-way solenoid valve,	P53AD	26 mm	560728	VSVA-B-P53AD-ZD-A1-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to				
		2, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to				
		4 and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	26 mm	8031816	VSVA-B-P53BD-ZD-A1-1T1L
	"	mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to	. 5555	20	00,1010	10111 2 1 3322 22 112 2112
		· · · · · · · · · · · · · · · · · · ·				
		4, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to				
		2 and exhausted from 4 to 5,				
		mechanical spring return				
	SS	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0.5
≥		tive sensor with PNP output with 0.5 m connecting cable and				
		4-pin sensor push-in connector M12x1				
	SO	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
	1 30	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	INI 2 7-181	20 111111	300724	A2AV-D-INI37-INI7D-WI-IIII-WLL
		tive sensor with PNP output and 3-pin sensor push-in connector				
~ N 1) [M8x1		1		

nal coc enoid valves, 24 V DC W W N N R H P Q Q R D D B G E SA	de	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid 5/2-way valve, double solenoid,	T22C T22CV T32U T32C T32H T32F T32N M52-A M52-A B52	26 mm	8033032 8033033 8033015 8033017 8033016 8033014 8033018 8033021 8033022 8033022	VSVA-B-T22C-AZTR-A1-1T1L VSVA-B-T22CV-AZTR-A1-1T1L VSVA-B-T32U-AZTR-A1-1T1L VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32P-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
Remoid valves, 24 V DC VC WW N R P Q R D B G E		normally closed, pneumatic spring return 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32U T32C T32H T32F T32N T32W M52-A	26 mm	8033015 8033015 8033017 8033016 8033014 8033018 8033021	VSVA-B-T22CV-AZTR-A1-1T1L VSVA-B-T32U-AZTR-A1-1T1L VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
VC WW N K H P Q Q R D B G E		normally closed, pneumatic spring return 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32U T32C T32H T32F T32N T32W M52-A	26 mm	8033015 8033015 8033017 8033016 8033014 8033018 8033021	VSVA-B-T22CV-AZTR-A1-1T1L VSVA-B-T32U-AZTR-A1-1T1L VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
N K H P Q Q R R M O D B G E		normally closed, pneumatic spring return 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32U T32C T32H T32F T32N T32W M52-A	26 mm	8033015 8033015 8033017 8033016 8033014 8033018 8033021	VSVA-B-T22CV-AZTR-A1-1T1L VSVA-B-T32U-AZTR-A1-1T1L VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
N K H P Q Q R R M O D B G E		pneumatic spring return 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32U T32C T32H T32F T32N T32W M52-A	26 mm	8033015 8033013 8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32U-AZTR-A1-1T1L VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
N K H P Q Q R R M O D B G E		2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32U T32C T32H T32F T32N T32W M52-A	26 mm	8033015 8033013 8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32U-AZTR-A1-1T1L VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
N K H P Q Q R R M O J D B G E		normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32U T32C T32H T32F T32N T32W M52-A	26 mm	8033015 8033013 8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32U-AZTR-A1-1T1L VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
R M O J D B G E		pneumatic spring return, vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32C T32H T32F T32N T32N M52-A M52-A	26 mm 26 mm 26 mm 26 mm 26 mm 26 mm	8033013 8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
R M O J D B G E		vacuum operation possible at 3 and 5 2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32C T32H T32F T32N T32N M52-A M52-A	26 mm 26 mm 26 mm 26 mm 26 mm 26 mm	8033013 8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
R M O J D B G E		2x 3/2-way valve, single solenoid, normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32C T32H T32F T32N T32N M52-A M52-A	26 mm 26 mm 26 mm 26 mm 26 mm 26 mm	8033013 8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
R M O J D B G E		normally open 2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32C T32H T32F T32N T32N M52-A M52-A	26 mm 26 mm 26 mm 26 mm 26 mm 26 mm	8033013 8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32C-AZTR-A1-1T1L VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L
H P Q Q R R D D B G E		2x 3/2-way valve, single solenoid, normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32H T32F T32N T32W M52-A M52-A	26 mm 26 mm 26 mm 26 mm 26 mm	8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
H P Q Q R R D D B G E		normally closed 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32H T32F T32N T32W M52-A M52-A	26 mm 26 mm 26 mm 26 mm 26 mm	8033017 8033016 8033014 8033018 8033021 8033022	VSVA-B-T32H-AZTR-A1-1T1L VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
P Q Q R M O J D B G E		2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32F T32N T32W M52-A M52-A	26 mm 26 mm 26 mm 26 mm	8033016 8033014 8033018 8033021 8033022	VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
P Q Q R M O J D B G E		1x normally open, 1x normally closed 2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32F T32N T32W M52-A M52-A	26 mm 26 mm 26 mm 26 mm	8033016 8033014 8033018 8033021 8033022	VSVA-B-T32F-AZTR-A1-1T1L VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
Q R M O J D B G E		2x 3/2-way valve, single solenoid, reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32N T32W M52-A M52-M	26 mm 26 mm 26 mm	8033014 8033018 8033021 8033022	VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
Q R M O J D B G E		reverse operation, normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32N T32W M52-A M52-M	26 mm 26 mm 26 mm	8033014 8033018 8033021 8033022	VSVA-B-T32N-AZTR-A1-1T1L VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
R M O J D B G		normally open 2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32W M52-A M52-M	26 mm 26 mm	8033018 8033021 8033022	VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
R M O J D B G E		2x 3/2-way valve, single solenoid, reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32W M52-A M52-M	26 mm 26 mm	8033018 8033021 8033022	VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
R M O J D B G E		reverse operation, normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	T32W M52-A M52-M	26 mm 26 mm	8033018 8033021 8033022	VSVA-B-T32W-AZTR-A1-1T1L VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
M O J D B G		normally closed 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	M52-A M52-M	26 mm	8033021 8033022	VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
M O J D B G		2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	M52-A M52-M	26 mm	8033021 8033022	VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
M O J D B G		reverse operation, 1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	M52-A M52-M	26 mm	8033021 8033022	VSVA-B-M52-AZTR-A1-1T1L VSVA-B-M52-MZTR-A1-1T1L
O J D B G		1x normally open, 1x normally closed 5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	M52-M	26 mm	8033022	VSVA-B-M52-MZTR-A1-1T1L
O J D B G		5/2-way valve, single solenoid, pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	M52-M	26 mm	8033022	VSVA-B-M52-MZTR-A1-1T1L
O J D B G		pneumatic spring return 5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid	M52-M	26 mm	8033022	VSVA-B-M52-MZTR-A1-1T1L
J D B G		5/2-way valve, single solenoid, mechanical spring return 5/2-way valve, double solenoid				
J D B G		mechanical spring return 5/2-way valve, double solenoid				
B G E		5/2-way valve, double solenoid	B52	26 mm	8033019	VSVA.R.R52.7TP.A1.1T1I
B G E			B52	26 mm	8033019	VSVA_R_R57_7TP_A1_1T1
B G E		5/2-way valve, double solenoid,				V3VA-D-D32-21K-A1-111L
B G E		5/2-way valve, double solenoid,	DEO	26	222222	NOVA D DEG TED 44 4T41
G		l en r e e e e	D52	26 mm	8033020	VSVA-B-D52-ZTR-A1-1T1L
G		with dominant signal	DESH	26	0022022	NCVA D DECUL TED A4 4T41
E		5/3-way solenoid valve,	P53U	26 mm	8033023	VSVA-B-P53U-ZTR-A1-1T1L
E		mid-position pressurised 5/3-way solenoid valve,	DEAC	26	8033025	VSVA-B-P53C-ZTR-A1-1T1L
		mid-position closed	P53C	26 mm	8033025	VSVA-B-P53C-Z1R-A1-111L
		5/3-way solenoid valve,	P53E	26 mm	8033024	VSVA-B-P53E-ZTR-A1-1T1L
SA		mid-position exhausted	P53E	26 111111	8033024	V3VA-D-P33E-Z1K-A1-111L
JA.		5/3-way solenoid valve,	P53ED	26 mm	8033028	VSVA-B-P53ED-ZTR-A1-1T1L
		mid-position exhausted, switching position 14 detenting,	ואסטבט	26 111111	8033028	VSVA-D-P33EU-ZIR-AI-IIIL
		mechanical spring return				
SE		5/3-way solenoid valve,	P53EP	26 mm	8033035	VSVA-B-P53EP-ZTR-A1-1T1L
JSE		mid-position exhausted, switching position 12 detenting,	ן יייין	20 111111	307,077	124V D 1 23F1 -F11/-111F
		mechanical spring return				
SB		5/3-way solenoid valve,	P53AD	26 mm	8033029	VSVA-B-P53AD-ZTR-A1-1T1L
36		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to	' ' ' ' ' ' '	23	3073029	121V P. L AND FULLITATION
		2, switching position 14 detenting,		1		
		same function in both switching positions: pressurised from 1				
		to 4 and exhausted from 2 to 3,				
		mechanical spring return				
SD		5/3-way solenoid valve,	P53BD	26 mm	8039187	VSVA-B-P53BD-ZTR-A1-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to				
		4, switching position 14 detenting,		1		
		same function in both switching positions: pressurised from 1				
		to 2 and exhausted from 4 to 5,				
		mechanical spring return				
SS		5/2-way valve, single solenoid, mechanical spring return, in-	M52-M	26 mm	8033034	VSVA-B-M52-MZTR-A1-1T1L-APX-0.5
		ductive sensor with PNP output with 0.5 m connecting cable		1		
		and 4-pin sensor push-in connector M12x1		1		
SO		5/2-way valve, single solenoid, mechanical spring return, in-	M52-M	26 mm	8033027	VSVA-B-M52-MZTR-A1-1T1L-APP
		ductive sensor with PNP output and 3-pin sensor push-in con-				
		nector M8x1		1		

Ordering data – VSVA sol		lve with cover cap for MO, non-detenting (H)	1		1	
	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal code		code			
Solenoid valves, 24 V DC	VC	22/2	Taac	126	0033055	VCVA D TOOK AZII AA 4T41
	VC	2x 2/2-way valve, single solenoid, normally closed,	T22C	26 mm	8033055	VSVA-B-T22C-AZH-A1-1T1L
		pneumatic spring return				
	W	2x 2/2-way valve, single solenoid,	T22CV	26 mm	8033056	VSVA-B-T22CV-AZH-A1-1T1L
	' '	normally closed,	12200	20 111111	5055050	VSW B 1226V NEW M2 1112
		pneumatic spring return,				
		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	26 mm	8033038	VSVA-B-T32U-AZH-A1-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	26 mm	8033036	VSVA-B-T32C-AZH-A1-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	26 mm	8033040	VSVA-B-T32H-AZH-A1-1T1L
	P	1x normally open, 1x normally closed	ТЭЭГ	26	0022020	VCVA D TOOF AZII A4 4T41
	P	2x 3/2-way valve, single solenoid, reverse operation,	T32F	26 mm	8033039	VSVA-B-T32F-AZH-A1-1T1L
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	26 mm	8033037	VSVA-B-T32N-AZH-A1-1T1L
	`	reverse operation,	1,52.1	20	2033037	
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	26 mm	8033041	VSVA-B-T32W-AZH-A1-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	26 mm	8033044	VSVA-B-M52-AZH-A1-1T1L
		pneumatic spring return	1450.14	2.6	2222215	VOVA D. MEG. METH. A. A. T. I.
	0	5/2-way valve, single solenoid,	M52-M	26 mm	8033045	VSVA-B-M52-MZH-A1-1T1L
	1	mechanical spring return 5/2-way valve, double solenoid	B52	26 mm	8033042	VSVA-B-B52-ZH-A1-1T1L
	,	3/2-way valve, double solellold	032	20 111111	8033042	V3VA-0-032-211-A1-111L
	D	5/2-way valve, double solenoid,	D52	26 mm	8033043	VSVA-B-D52-ZH-A1-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	26 mm	8033046	VSVA-B-P53U-ZH-A1-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	26 mm	8033048	VSVA-B-P53C-ZH-A1-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	26 mm	8033047	VSVA-B-P53E-ZH-A1-1T1L
		mid-position exhausted				
	SA	5/3-way solenoid valve,	P53ED	26 mm	8033051	VSVA-B-P53ED-ZH-A1-1T1
		mid-position exhausted, switching position 14 detenting, mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	26 mm	8033058	VSVA-B-P53EP-ZH-A1-1T1L
	JL	mid-position exhausted, switching position 12 detenting,	1, 225	20 111111	0033030	VSVA B 1 35E1 ZII AI IIIE
		mechanical spring return				
	SB	5/3-way solenoid valve,	P53AD	26 mm	8033052	VSVA-B-P53AD-ZH-A1-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to				
		2, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to				
		4 and exhausted from 2 to 3,				
	SD	mechanical spring return 5/3-way solenoid valve,	P53BD	26 mm	8039188	VCVA D DE2DD 7H A4 4T41
	טט	mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to	עפכניו	20 111111	6039166	VSVA-B-P53BD-ZH-A1-1T1L
		4, switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to				
		2 and exhausted from 4 to 5,				
		mechanical spring return				
(P)	SS	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	26 mm	8033057	VSVA-B-M52-MZH-A1-1T1L-APX-0.5
		tive sensor with PNP output with 0.5 m connecting cable and				
	0.5	4-pin sensor push-in connector M12x1		1		
	SO	5/2-way valve, single solenoid, mechanical spring return, induc-	M52-M	26 mm	8033050	VSVA-B-M52-MZH-A1-1T1L-APP
		tive sensor with PNP output and 3-pin sensor push-in connector M8x1				
		MOVI				
				:		

	Termi-	Valve function	Valve	Width	Part no.	Туре	
	nal		code			71	
	code						
enoid valves, 24 V D	C						
→	VC	2x 2/2-way valve, single solenoid,	T22C	26 mm	8033078	VSVA-B-T22C-AZ-A1-1T1L	
		normally closed,					
		pneumatic spring return					
1	W	2x 2/2-way valve, single solenoid,	T22CV	26 mm	8033079	VSVA-B-T22CV-AZ-A1-1T1L	
	۹۱	normally closed,					
	<u> </u>	pneumatic spring return,					
~		vacuum operation possible at 3 and 5					
	N	2x 3/2-way valve, single solenoid,	T32U	26 mm	8033061	VSVA-B-T32U-AZ-A1-1T1L	
		normally open					
	K	2x 3/2-way valve, single solenoid,	T32C	26 mm	8033059	VSVA-B-T32C-AZ-A1-1T1L	
		normally closed					
	Н	2x 3/2-way valve, single solenoid,	T32H	26 mm	8033063	VSVA-B-T32H-AZ-A1-1T1L	
		1x normally open, 1x normally closed					
	Р	2x 3/2-way valve, single solenoid,	T32F	26 mm	8033062	VSVA-B-T32F-AZ-A1-1T1L	
		reverse operation,	_				
		normally open					
	Q	2x 3/2-way valve, single solenoid,	T32N	26 mm	8033060	VSVA-B-T32N-AZ-A1-1T1L	
	`	reverse operation,					
		normally closed					
	R	2x 3/2-way valve, single solenoid,	T32W	26 mm	8033064	VSVA-B-T32W-AZ-A1-1T1L	
		reverse operation,	17200	20 111111	0033004	VSVA-D-152W-AZ-AT-111E	
		1x normally open, 1x normally closed					
	М	5/2-way valve, single solenoid,	M52-A	26 mm	8033067	VSVA-B-M52-AZ-A1-1T1L	
	M	pneumatic spring return	IN 32-A	20 111111	8033007	V3VA-D-M32-A2-A1-111L	
	0	· · ·	MEDM	26 mm	9022069	VCVA D ME2 M7 A4 4T41	
	10	5/2-way valve, single solenoid,	M52-M	26 mm	8033068	VSVA-B-M52-MZ-A1-1T1L	
	ļ. —	mechanical spring return	DEO	26	0022065	VCVA D DEG 7 A4 4741	
] ,	5/2-way valve, double solenoid	B52	26 mm	8033065	VSVA-B-B52-Z-A1-1T1L	
	<u> </u>	5/2	DEO	26	222224	VGV4 B B 5 5 7 4 4 7 4 1	
	D	5/2-way valve, double solenoid,	D52	26 mm	8033066	VSVA-B-D52-Z-A1-1T1L	
		with dominant signal					
	В	5/3-way solenoid valve,	P53U	26 mm	8033069	VSVA-B-P53U-Z-A1-1T1L	
		mid-position pressurised					
	G	5/3-way solenoid valve,	P53C	26 mm	8033071	VSVA-B-P53C-Z-A1-1T1L	
		mid-position closed					
	E	5/3-way solenoid valve,	P53E	26 mm	8033070	VSVA-B-P53E-Z-A1-1T1L	
		mid-position exhausted					
	SA	5/3-way solenoid valve,	P53ED	26 mm	8033074	VSVA-B-P53ED-Z-A1-1T1L	
		mid-position exhausted, switching position 14 detenting,					
		mechanical spring return					
	SE	5/3-way solenoid valve,	P53EP	26 mm	8033081	VSVA-B-P53EP-Z-A1-1T1L	
		mid-position exhausted, switching position 12 detenting,					
		mechanical spring return					
	SB	5/3-way solenoid valve,	P53AD	26 mm	8033075	VSVA-B-P53AD-Z-A1-1T1L	
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,					
		switching position 14 detenting,					
		same function in both switching positions: pressurised from 1 to 4					
		and exhausted from 2 to 3,					
		mechanical spring return					
	SD	5/3-way solenoid valve,	P53BD	26 mm	8039189	VSVA-B-P53BD-Z-A1-1T1L	
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,					
		switching position 14 detenting,					
		same function in both switching positions: pressurised from 1 to 2					
		and exhausted from 4 to 5,					
		mechanical spring return					
<u> </u>	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	M52-M	26 mm	8033080	VSVA-B-M52-MZ-A1-1T1L-APX-0.5	
? >		sensor with PNP output with 0.5 m connecting cable and 4-pin sen-					
		sor push-in connector M12x1					
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive	M52-M	26 mm	8033073	VSVA-B-M52-MZ-A1-1T1L-APP	
	ا آ	sensor with PNP output and 3-pin sensor push-in connector M8x1		23	3053075	.SIN D INJE ME AT TITEALT	
	الم	55.551 marr in Suspectand 5 pm School publish connector MOX1					
ا ماها	7		1	1			

Ordering data – Solenoid valve 24 V DC – for VTSA-F-CB

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
olenoid valves, 24 \	/ DC		'			
	QN	2x 3/2-way valve, single solenoid, normally open	T32U	26 mm	534543	VSVA-B-T32U-AZH-A1-1R5L
	≥ QK	2x 3/2-way valve, single solenoid, normally closed	T32C	26 mm	534542	VSVA-B-T32C-AZH-A1-1R5L
	QH	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	26 mm	534544	VSVA-B-T32H-AZH-A1-1R5L
	QM	5/2-way valve, single solenoid, pneumatic spring return	M52-A	26 mm	534545	VSVA-B-M52-AZH-A1-1R5L
	QO	5/2-way valve, single solenoid, mechanical spring return	M52-M	26 mm	534546	VSVA-B-M52-MZH-A1-1R5L
	QJ	5/2-way valve, double solenoid	B52	26 mm	534547	VSVA-B-B52-ZH-A1-1R5L
	QD	5/2-way valve, double solenoid, with dominant signal	D52	26 mm	534548	VSVA-B-D52-ZH-A1-1R5L
	QB	5/3-way solenoid valve, mid-position pressurised	P53U	26 mm	534551	VSVA-B-P53U-ZH-A1-1R5L
	QG	5/3-way solenoid valve, mid-position closed	P53C	26 mm	534549	VSVA-B-P53C-ZH-A1-1R5L
	QE	5/3-way solenoid valve, mid-position exhausted	P53E	26 mm	534550	VSVA-B-P53E-ZH-A1-1R5L



Note

Additional information about solenoid valves with central plug can be found in the existing catalogue documentation at:

www.festo.com/catalogue/... \rightarrow Support Portal:

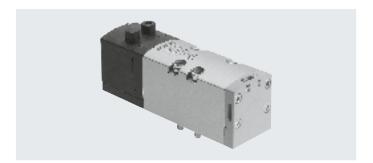
Standards-based valve VSVA to ISO 15407-1 and ISO 5599-1 with M8 or M12 central plug $\,$

Datasheet - Solenoid valve width 42 mm

- **[]** - Valve width to ISO 5599-2 42 mm (ISO 1)

Voltage 24 V DC

Flow rate
Valve width 42 mm:
VTSA up to 1300 l/min
VTSA-F up to 1860 l/min
VTSA-F-CB up to 1860 l/min



Safety data for valve	
Conforms to standard	EN 13849-1/2
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

Valve function (with valve code)	Termi-	Test pulses	
	nal	Max. positive test pulse with 0 signal [μs]	Max. negative test pulse with 1 signal [μs]
	code		
5/2-way, double solenoid (B52)	J	1400	900
5/2-way, double solenoid with dominant signal (D52)	D	1600	1100
5/2-way, single solenoid (M52-A)	M	1400	900
5/2-way, single solenoid (M52-M)	0	1400	900
5/3-way, closed (P53C)	G	1400	900
5/3-way, exhausted (P53E)	E	1400	900
5/3-way, pressurised (P53U)	В	1400	900
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	-	-
2x3/2-way, single solenoid, closed (T32C)	K	1600	1100
2x3/2-way, single solenoid, open (T32U)	N	1600	1100
2x3/2-way, single solenoid, open/closed (T32H)	Н	1600	1100
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1100
2x3/2-way, single solenoid, open (T32F)	Р	1600	1100
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1100
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1100
2x2/2-way, single solenoid, closed (T22CV)	W	1600	1100

Datasheet – Solenoid valve width 42 mm

Valve function (with valve code)	Termi-	Flow direction			Reset method	Weight	
	nal code	Any	Reversible only	Not reversible	Pneumatic spring	Mechanical spring	[g]
5/2-way, double solenoid (B52)	J		-	-	-	_	439
5/2-way, double solenoid with dominant signal (D52)	D	•	-	-	-	-	439
5/2-way, single solenoid (M52-A)	M	•	-	-	•	-	426
5/2-way, single solenoid (M52-M)	0	•	-	-	-	-	426
5/3-way, closed ¹⁾ (P53C)	G	•	-	-	-	•	456
5/3-way, exhausted ¹⁾ (P53E)	E	•	-	-	-	•	456
5/3-way, pressurised ¹⁾ (P53U)	В	•	-	-	-	•	456
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	•	-	-	-	-	456
2x3/2-way, single solenoid, closed (T32C)	K	-	-	•	•	-	442
2x3/2-way, single solenoid, open (T32U)	N	-	-	•	•	-	442
2x3/2-way, single solenoid, open/closed (T32H)	Н	_	-	•	•	-	442
2x3/2-way, single solenoid, closed (T32N)	Q	-	•	-	•	-	442
2x3/2-way, single solenoid, open (T32F)	Р	-	•	-	•	-	442
2x3/2-way, single solenoid, open/closed (T32W)	R	-	•	-	•	-	442
2x2/2-way, single solenoid, closed (T22C)	VC	-	-	•	•	-	442
2x2/2-way, single solenoid, closed (T22CV)	VV	•	-	-	•	-	442

 $^{1) \}quad \text{If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.} \\$ If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Valve function (with valve code)	Termi-	Flow rate					
	nal	Valve	Valve on valve	terminal		Valve on individual	
	code						
			VTSA	VTSA-F	VTSA-F-CB		
5/2-way, double solenoid (B52)	J	2000	1300	1860	1860	1500	
5/2-way, double solenoid with dominant signal (D52)	D	2000	1300	1860	1860	1500	
5/2-way, single solenoid (M52-A)	M	2000	1300	1860	1860	1500	
5/2-way, single solenoid (M52-M)	0	2000	1300	1860	1860	1500	
5/3-way, closed (P53C)	G	1900 ¹⁾	12001)	1690 ¹⁾	1690 ¹⁾	14001)	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	800 ²⁾	
5/3-way, exhausted (P53E)	E	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	1400 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	800 ²⁾	
5/3-way, pressurised (P53U)	В	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	1400 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	800 ²⁾	
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	1700 ¹⁾	14001)	1700 ¹⁾	1700 ¹⁾	1400 ¹⁾	
		700 ²⁾	8002)	700 ²⁾	700 ²⁾	700 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open (T32U)	N	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open/closed (T32H)	Н	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open (T32F)	Р	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1200	1300	1300	1200	
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1400	1500	1500	1400	
2x2/2-way, single solenoid, closed (T22CV)	W	1600	1400	1500	1500	1400	

Switching position
 Mid-position

Datasheet – Solenoid valve width 42 mm

Valve switching times in [ms]				
Valve function (with valve code)	Termi-		24 V DC	
	nal code	On	Off	Changeover
5/2-way, double solenoid (B52)	J	-	-	16
5/2-way, double solenoid with dominant signal (D52)	D	-	-	19
5/2-way, single solenoid (M52-A)	M	27	45	-
5/2-way, single solenoid (M52-M)	0	22	60	_
5/3-way, closed (P53C)	G	22	65	38
5/3-way, exhausted (P53E)	E	22	65	38
5/3-way, pressurised (P53U)	В	22	65	38
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	22	65	38
2x3/2-way, single solenoid, closed (T32C)	К	20	38	-
2x3/2-way, single solenoid, open (T32U)	N	20	38	-
2x3/2-way, single solenoid, open/closed (T32H)	Н	20	38	-
2x3/2-way, single solenoid, closed (T32N)	Q	34	28	-
2x3/2-way, single solenoid, open (T32F)	P	34	28	-
2x3/2-way, single solenoid, open/closed (T32W)	R	34	28	-
2x2/2-way, single solenoid, closed (T22C)	VC	20	38	-
2x2/2-way, single solenoid, closed (T22CV)	VV	20	38	-

Characteristic coil data		
Valve function (with valve code)	Termi- nal code	Characteristic coil data at 24 V DC in [W]
5/2-way, double solenoid (B52)	J	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3
5/2-way, single solenoid (M52-A)	M	1.6
5/2-way, single solenoid (M52-M)	0	1.6
5/3-way, closed (P53C)	G	1.6
5/3-way, exhausted (P53E)	E	1.6
5/3-way, pressurised (P53U)	В	1.6
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	1.6
2x3/2-way, single solenoid, closed (T32C)	K	1.3
2x3/2-way, single solenoid, open (T32U)	N	1.3
2x3/2-way, single solenoid, open/closed (T32H)	Н	1.3
2x3/2-way, single solenoid, closed (T32N)	Q	1.3
2x3/2-way, single solenoid, open (T32F)	Р	1.3
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3
2x2/2-way, single solenoid, closed (T22C)	VC	1.3
2x2/2-way, single solenoid, closed (T22CV)	W	1.3

Max. current consumption per solenoid coil	Max. current consumption per solenoid coil								
Type T22, T32 B52, D52, M52, P53									
At nominal voltage 24 V DC (valves with holding current reduction)									
Nominal pick-up current	[mA]	60	72						
Nominal current following current reduction	[mA]	-	-						
Time until current reduction	[ms]	30	30						

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
oid valves,	24 V DC					
<u> </u>	VC	2x 2/2-way valve, single solenoid,	T22C	42 mm	561340	VSVA-B-T22C-AZD-D1-1T1L
		normally closed,				
	•	pneumatic spring return				
	W	2x 2/2-way valve, single solenoid,	T22CV	42 mm	561344	VSVA-B-T22CV-AZD-D1-1T1L
		normally closed,				
1		pneumatic spring return,				
		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	42 mm	543692	VSVA-B-T32U-AZD-D1-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	42 mm	543690	VSVA-B-T32C-AZD-D1-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	42 mm	543694	VSVA-B-T32H-AZD-D1-1T1L
		1x normally open, 1x normally closed				
	P	2x 3/2-way valve, single solenoid,	T32F	42 mm	543693	VSVA-B-T32F-AZD-D1-1T1L
		reverse operation,				
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	42 mm	543691	VSVA-B-T32N-AZD-D1-1T1L
		reverse operation,				
		normally closed	TOOM	1,0		VCVA D TOOM ATD D4 4T41
	R	2x 3/2-way valve, single solenoid,	T32W	42 mm	543695	VSVA-B-T32W-AZD-D1-1T1L
		reverse operation, 1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	42 mm	543698	VSVA-B-M52-AZD-D1-1T1L
	I M	pneumatic spring return	M52-A	42 111111	543096	A2A-D-M27-A7D-D1-111F
	0	5/2-way valve, single solenoid,	M52-M	42 mm	543699	VSVA-B-M52-MZD-D1-1T1L
	ľ	mechanical spring return	141.27-141	42 111111	343099	A2A4-D-IMI25-IMI5D-D1-111F
	-	5/2-way valve, double solenoid	B52	42 mm	543696	VSVA-B-B52-ZD-D1-1T1L
	'	3/2-way valve, double solehold	032	42 111111	343090	V3VA-D-D)2-2D-D1-111L
	D	5/2-way valve, double solenoid,	D52	42 mm	543697	VSVA-B-D52-ZD-D1-1T1L
	-	with dominant signal			3.3037	
	В	5/3-way solenoid valve,	P53U	42 mm	543700	VSVA-B-P53U-ZD-D1-1T1L
	-	mid-position pressurised	1			
	G	5/3-way solenoid valve,	P53C	42 mm	543702	VSVA-B-P53C-ZD-D1-1T1L
		mid-position closed	1.33-			
	E	5/3-way solenoid valve,	P53E	42 mm	543701	VSVA-B-P53E-ZD-D1-1T1L
	-	mid-position exhausted	1.33-			
	VG	5/3-way solenoid valve,	P53F	42 mm	8000464	VSVA-B-P53F-ZD-D1-1T1L
	'-	mid-position pressurised 1 to 2, 4 to 5 closed	1.33	1		

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
enoid valves, 2	4 V DC		: :			
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034781	VSVA-B-T22C-AZTR-D1-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034782	VSVA-B-T22CV-AZTR-D1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034770	VSVA-B-T32U-AZTR-D1-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034768	VSVA-B-T32C-AZTR-D1-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	42 mm	8034772	VSVA-B-T32H-AZTR-D1-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034771	VSVA-B-T32F-AZTR-D1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034769	VSVA-B-T32N-AZTR-D1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034773	VSVA-B-T32W-AZTR-D1-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034776	VSVA-B-M52-AZTR-D1-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034777	VSVA-B-M52-MZTR-D1-1T1L
	J	5/2-way valve, double solenoid	B52	42 mm	8034774	VSVA-B-B52-ZTR-D1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034775	VSVA-B-D52-ZTR-D1-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034778	VSVA-B-P53U-ZTR-D1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034780	VSVA-B-P53C-ZTR-D1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034779	VSVA-B-P53E-ZTR-D1-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034783	VSVA-B-P53F-ZTR-D1-1T1L

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
lenoid valves, 2	4 V DC		'		'	
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034812	VSVA-B-T22C-AZH-D1-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034813	VSVA-B-T22CV-AZH-D1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034801	VSVA-B-T32U-AZH-D1-1T1L
	К	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034799	VSVA-B-T32C-AZH-D1-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	42 mm	8034803	VSVA-B-T32H-AZH-D1-1T1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034802	VSVA-B-T32F-AZH-D1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034800	VSVA-B-T32N-AZH-D1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034804	VSVA-B-T32W-AZH-D1-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034807	VSVA-B-M52-AZH-D1-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034808	VSVA-B-M52-MZH-D1-1T1L
	J	5/2-way valve, double solenoid	B52	42 mm	8034805	VSVA-B-B52-ZH-D1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034806	VSVA-B-D52-ZH-D1-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034809	VSVA-B-P53U-ZH-D1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034811	VSVA-B-P53C-ZH-D1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034810	VSVA-B-P53E-ZH-D1-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034814	VSVA-B-P53F-ZH-D1-1T1L

	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
noid valves,	, 24 V DC					
39	VC	2x 2/2-way valve, single solenoid,	T22C	42 mm	8034843	VSVA-B-T22C-AZ-D1-1T1L
		normally closed,				
The second second	a	pneumatic spring return				
# .a	W	2x 2/2-way valve, single solenoid,	T22CV	42 mm	8034844	VSVA-B-T22CV-AZ-D1-1T1L
		normally closed,				
6		pneumatic spring return,				
		vacuum operation possible at 3 and 5	Tooli	1.0		
	N	2x 3/2-way valve, single solenoid,	T32U	42 mm	8034832	VSVA-B-T32U-AZ-D1-1T1L
	1/	normally open	T226	1/2	002/020	VCVA D TOOK AT DA ATAL
	K	2x 3/2-way valve, single solenoid,	T32C	42 mm	8034830	VSVA-B-T32C-AZ-D1-1T1L
	-	normally closed	T2211	1/2	002/02/	VCVA D TOOL AZ D4 4T41
	H	2x 3/2-way valve, single solenoid,	T32H	42 mm	8034834	VSVA-B-T32H-AZ-D1-1T1L
	P	1x normally open, 1x normally closed	T225	1/2	002/022	VCVA D T225 A7 D4 4741
		2x 3/2-way valve, single solenoid, reverse operation,	T32F	42 mm	8034833	VSVA-B-T32F-AZ-D1-1T1L
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	42 mm	8034831	VSVA-B-T32N-AZ-D1-1T1L
	الا	reverse operation,	13211	42 111111	6034631	V3VA-D-132N-AZ-D1-111L
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	42 mm	8034835	VSVA-B-T32W-AZ-D1-1T1L
	l K	reverse operation,	132**	72	0034033	V3VA B 132W AZ B1 111L
		1x normally open, 1x normally closed				
	М	5/2-way valve, single solenoid,	M52-A	42 mm	8034838	VSVA-B-M52-AZ-D1-1T1L
		pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	42 mm	8034839	VSVA-B-M52-MZ-D1-1T1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	42 mm	8034836	VSVA-B-B52-Z-D1-1T1L
	D	5/2-way valve, double solenoid,	D52	42 mm	8034837	VSVA-B-D52-Z-D1-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	42 mm	8034840	VSVA-B-P53U-Z-D1-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	42 mm	8034842	VSVA-B-P53C-Z-D1-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	42 mm	8034841	VSVA-B-P53E-Z-D1-1T1L
		mid-position exhausted				
	VG	5/3-way solenoid valve,	P53F	42 mm	8034845	VSVA-B-P53F-Z-D1-1T1L
		mid-position pressurised 1 to 2, 4 to 5 closed				

Ordering data – Solenoid valve 24 V DC – for VTSA-F-CB

	Termi- nal	Valve function	Valve code	Width	Part no.	Туре
	code					
olenoid valves, 24	4 V DC					
<u> </u>	QN	2x 3/2-way valve, single solenoid,	T32U	42 mm	561370	VSVA-B-T32U-AZD-D1-1R5L
		normally open				
ヷ゚ヹ ゝ	QK	2x 3/2-way valve, single solenoid,	T32C	42 mm	561369	VSVA-B-T32C-AZD-D1-1R5L
		normally closed				
/ · · / /	QH QH	2x 3/2-way valve, single solenoid,	T32H	42 mm	561371	VSVA-B-T32H-AZD-D1-1R5L
	*]	1x normally open, 1x normally closed				
1	QM	5/2-way valve, single solenoid,	M52-A	42 mm	561372	VSVA-B-M52-AZD-D1-1R5L
`	~	pneumatic spring return				
	Q0	5/2-way valve, single solenoid,	M52-M	42 mm	561373	VSVA-B-M52-MZD-D1-1R5L
		mechanical spring return				
	QJ	5/2-way valve, double solenoid	B52	42 mm	561374	VSVA-B-B52-ZD-D1-1R5L
	QD	5/2-way valve, double solenoid,	D52	42 mm	561375	VSVA-B-D52-ZD-D1-1R5L
		with dominant signal				
	QB	5/3-way solenoid valve,	P53U	42 mm	561378	VSVA-B-P53U-ZD-D1-1R5L
		mid-position pressurised				
	QG	5/3-way solenoid valve,	P53C	42 mm	561376	VSVA-B-P53C-ZD-D1-1R5L
		mid-position closed				
	QE	5/3-way solenoid valve,	P53E	42 mm	561377	VSVA-B-P53E-ZD-D1-1R5L
		mid-position exhausted		1		



Note

Additional information about solenoid valves with central plug can be found in the existing catalogue documentation at:

www.festo.com/catalogue/... \rightarrow Support Portal:

Standards-based valve VSVA to ISO 15407-1 and ISO 5599-1 with M8 or M12 central plug $\,$

Datasheet - Solenoid valve width 52 mm

- **[]** - Valve width to ISO 5599-2 52 mm (ISO 2)

Voltage 24 V DC

Flow rate
Valve width 52 mm:
VTSA up to 2900 l/min
VTSA-F up to 2900 l/min
VTSA-F-CB up to 2900 l/min



Safety data for valve		
Conforms to standard		EN 13849-1/2
CE marking (see	Direct voltage	To EU EMC Directive ¹⁾
declaration of conformity)	24 V DC	
KC mark		KC EMC
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data for valve, 24 V DC			
Valve function (with valve code)	Termi-	Test pulses	
	nal	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [µs]
	code		
5/2-way, double solenoid (B52)	J	1000	3500
5/2-way, double solenoid with dominant signal (D52)	D	1000	3500
5/2-way, single solenoid (M52-A)	М	1000	3500
5/2-way, single solenoid (M52-M)	0	1000	3500
5/3-way, closed (P53C)	G	1000	3500
5/3-way, exhausted (P53E)	E	1000	3500
5/3-way, pressurised (P53U)	В	1000	3500
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	-	-
2x3/2-way, single solenoid, closed (T32C)	K	1000	3500
2x3/2-way, single solenoid, open (T32U)	N	1000	3500
2x3/2-way, single solenoid, open/closed (T32H)	Н	1000	3500
2x3/2-way, single solenoid, closed (T32N)	Q	1000	3500
2x3/2-way, single solenoid, open (T32F)	Р	1000	3500
2x3/2-way, single solenoid, open/closed (T32W)	R	1000	3500
2x2/2-way, single solenoid, closed (T22C)	VC	1000	3500

Datasheet – Solenoid valve width 52 mm

Valve function (with valve code)	Termi-	Flow direction	Flow direction			Reset method	
	nal code	Any	Reversible only	Not reversible	Pneumatic spring	Mechanical spring	[g]
5/2-way, double solenoid (B52)	J		-	-	-	-	732
5/2-way, double solenoid with dominant signal (D52)	D		-	-	-	-	732
5/2-way, single solenoid (M52-A)	M	•	-	-	•	-	702
5/2-way, single solenoid (M52-M)	0	•	-	-	-	•	702
5/3-way, closed ¹⁾ (P53C)	G		-	-	-	•	780
5/3-way, exhausted ¹⁾ (P53E)	E		-	-	-	•	780
5/3-way, pressurised ¹⁾ (P53U)	В		-	-	-	•	780
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	•	-	-	-	-	780
2x3/2-way, single solenoid, closed (T32C)	K		-	•	•	-	740
2x3/2-way, single solenoid, open (T32U)	N	_	-	•	•	-	740
2x3/2-way, single solenoid, open/closed (T32H)	Н	-	-	•	-	-	740
2x3/2-way, single solenoid, closed (T32N)	Q	-	•	-	-	-	740
2x3/2-way, single solenoid, open (T32F)	Р	-	•	-	•	-	740
2x3/2-way, single solenoid, open/closed (T32W)	R	-	•	-	•	-	740
2x2/2-way, single solenoid, closed (T22C)	VC	_	_	•	•	_	740

¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by spring force. $If both \ solenoid \ coils \ are \ energised \ at \ the \ same \ time, \ the \ valve \ remains \ in \ the \ previously \ assumed \ switching \ position$

Valve function (with valve code)	Termi-		Flow rate				
	nal	Valve	Valve on valve			Valve on individual	
	code		VTSA	VTSA-F	VTSA-F-CB	sub-base	
5/2-way, double solenoid (B52)	J	4000	2900	2900	2900	3400	
5/2-way, double solenoid with dominant signal (D52)	D	4000	2900	2900	2900	3400	
5/2-way, single solenoid (M52-A)	M	4000	2900	2900	2900	3400	
5/2-way, single solenoid (M52-M)	0	4000	2900	2900	2900	3400	
5/3-way, closed (P53C)	G	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	3200 ¹⁾	
		1700 ²⁾					
5/3-way, exhausted (P53E)	E	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	3200 ¹⁾	
		1700 ²⁾					
5/3-way, pressurised (P53U)	В	3600 ¹⁾	28001)	28001)	28001)	3200 ¹⁾	
		1700 ²⁾					
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	3000 ¹⁾	2300 ¹⁾	2300 ¹⁾	2300 ¹⁾	2600 ¹⁾	
		900 ²⁾					
2x3/2-way, single solenoid, closed (T32C)	K	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open (T32U)	N	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open/closed (T32H)	Н	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, closed (T32N)	Q	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open (T32F)	Р	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open/closed (T32W)	R	3000	2400	2400	2400	2600	
2x2/2-way, single solenoid, closed (T22C)	VC	4000	2800	2800	2800	3400	

Switching position
 Mid-position

Datasheet – Solenoid valve width 52 mm

Valve switching times in [ms]							
Valve function (with valve code)	Termi-	24 V DC					
	nal	On	Off	Changeover			
	code						
5/2-way, double solenoid (B52)	J	-	-	18			
5/2-way, double solenoid with dominant signal (D52)	D	-	-	18			
5/2-way, single solenoid (M52-A)	М	40	45	-			
5/2-way, single solenoid (M52-M)	0	20	60	-			
5/3-way, closed (P53C)	G	23	60	38			
5/3-way, exhausted (P53E)	E	23	60	38			
5/3-way, pressurised (P53U)	В	23	60	38			
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	23	60	38			
2x3/2-way, single solenoid, closed (T32C)	K	20	35	-			
2x3/2-way, single solenoid, open (T32U)	N	20	35	=			
2x3/2-way, single solenoid, open/closed (T32H)	Н	20	35	=			
2x3/2-way, single solenoid, closed (T32N)	Q	20	35	-			
2x3/2-way, single solenoid, open (T32F)	Р	20	35	-			
2x3/2-way, single solenoid, open/closed (T32W)	R	20	35	-			
2x2/2-way, single solenoid, closed (T22C)	VC	14	35	-			

Characteristic coil data		
Valve function (with valve code)	Termi- nal code	Characteristic coil data at 24 V DC in [W]
5/2-way, double solenoid (B52)	J	4.6
5/2-way, double solenoid with dominant signal (D52)	D	4.6
5/2-way, single solenoid (M52-A)	M	4.6
5/2-way, single solenoid (M52-M)	0	4.6
5/3-way, closed (P53C)	G	4.6
5/3-way, exhausted (P53E)	E	4.6
5/3-way, pressurised (P53U)	В	4.6
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	4.6
2x3/2-way, single solenoid, closed (T32C)	K	4.6
2x3/2-way, single solenoid, open (T32U)	N	4.6
2x3/2-way, single solenoid, open/closed (T32H)	Н	4.6
2x3/2-way, single solenoid, closed (T32N)	Q	4.6
2x3/2-way, single solenoid, open (T32F)	Р	4.6
2x3/2-way, single solenoid, open/closed (T32W)	R	4.6
2x2/2-way, single solenoid, closed (T22C)	VC	4.6

Max. current consumption per solenoid coil						
At nominal voltage 24 V DC (valves with holding	g current re	duction)				
Nominal pick-up current	[mA]	165				
Nominal current following current reduction	[mA]	35				
Time until current reduction	[ms]	30				

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant RoHS-compliant

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
olenoid valves,	24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	560831	VSVA-B-T22C-AZD-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	560827	VSVA-B-T32U-AZD-D2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	560825	VSVA-B-T32C-AZD-D2-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	52 mm	560829	VSVA-B-T32H-AZD-D2-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	560828	VSVA-B-T32F-AZD-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	560826	VSVA-B-T32N-AZD-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	560830	VSVA-B-T32W-AZD-D2-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	560820	VSVA-B-M52-AZD-D2-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	560821	VSVA-B-M52-MZD-D2-1T1L
	J	5/2-way valve, double solenoid	B52	52 mm	560818	VSVA-B-B52-ZD-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	560819	VSVA-B-D52-ZD-D2-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	560822	VSVA-B-P53U-ZD-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	560824	VSVA-B-P53C-ZD-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	560823	VSVA-B-P53E-ZD-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8000465	VSVA-B-P53F-ZD-D2-1T1L

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
ioid valves, 2	24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	8034967	VSVA-B-T22C-AZTR-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	8034963	VSVA-B-T32U-AZTR-D2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	8034961	VSVA-B-T32C-AZTR-D2-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	52 mm	8034965	VSVA-B-T32H-AZTR-D2-1T1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	8034964	VSVA-B-T32F-AZTR-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	8034962	VSVA-B-T32N-AZTR-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	8034966	VSVA-B-T32W-AZTR-D2-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	8034956	VSVA-B-M52-AZTR-D2-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	8034957	VSVA-B-M52-MZTR-D2-1T1L
	J	5/2-way valve, double solenoid	B52	52 mm	8034954	VSVA-B-B52-ZTR-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	8034955	VSVA-B-D52-ZTR-D2-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	8034958	VSVA-B-P53U-ZTR-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	8034960	VSVA-B-P53C-ZTR-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	8034959	VSVA-B-P53E-ZTR-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8034968	VSVA-B-P53F-ZTR-D2-1T1L

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
olenoid valves, :						
	VC VC	2x 2/2-way valve, single solenoid,	T22C	52 mm	8034982	VSVA-B-T22C-AZH-D2-1T1L
	1	normally closed,	1220	J2 IIIIII	0034302	V3VA-B-122C-A211-B2-111L
	8	pneumatic spring return				
A PROPERTY OF THE PROPERTY OF	N N	2x 3/2-way valve, single solenoid,	T32U	52 mm	8034978	VSVA-B-T32U-AZH-D2-1T1L
		normally open	1,520) JE 111111	3054570	131/13/13/13/13/13/13/13/13/13/13/13/13/
1	K	2x 3/2-way valve, single solenoid,	T32C	52 mm	8034976	VSVA-B-T32C-AZH-D2-1T1L
		normally closed	1,520	32	0051570	10111 2 132071211 22 2122
	Н	2x 3/2-way valve, single solenoid,	T32H	52 mm	8034980	VSVA-B-T32H-AZH-D2-1T1LL
		1x normally open, 1x normally closed				
	Р	2x 3/2-way valve, single solenoid,	T32F	52 mm	8034979	VSVA-B-T32F-AZH-D2-1T1L
		reverse operation,				
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	52 mm	8034977	VSVA-B-T32N-AZH-D2-1T1L
		reverse operation,				
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	52 mm	8034981	VSVA-B-T32W-AZH-D2-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	52 mm	8034971	VSVA-B-M52-AZH-D2-1T1L
		pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	52 mm	8034972	VSVA-B-M52-MZH-D2-1T1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	52 mm	8034969	VSVA-B-B52-ZH-D2-1T1L
	D	5/2-way valve, double solenoid,	D52	52 mm	8034970	VSVA-B-D52-ZH-D2-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	52 mm	8034973	VSVA-B-P53U-ZH-D2-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	52 mm	8034975	VSVA-B-P53C-ZH-D2-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	52 mm	8034974	VSVA-B-P53E-ZH-D2-1T1L
		mid-position exhausted				
	VG	5/3-way solenoid valve,	P53F	52 mm	8034983	VSVA-B-P53F-ZH-D2-1T1L
		mid-position pressurised 1 to 2, 4 to 5 closed				

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
lenoid valves, 2	24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	8034997	VSVA-B-T22C-AZ-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	8034993	VSVA-B-T32U-AZ-D2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	8034991	VSVA-B-T32C-AZ-D2-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	52 mm	8034995	VSVA-B-T32H-AZ-D2-1T1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	8034994	VSVA-B-T32F-AZ-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	8034992	VSVA-B-T32N-AZ-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	8034996	VSVA-B-T32W-AZ-D2-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	8034986	VSVA-B-M52-AZ-D2-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	8034987	VSVA-B-M52-MZ-D2-1T1L
	J	5/2-way valve, double solenoid	B52	52 mm	8034984	VSVA-B-B52-Z-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	8034985	VSVA-B-D52-Z-D2-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	8034988	VSVA-B-P53U-Z-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	8034990	VSVA-B-P53C-Z-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	8034989	VSVA-B-P53E-Z-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8034998	VSVA-B-P53F-Z-D2-1T1L

Ordering data – Solenoid valve 24 V DC – for VTSA-F-CB

	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
noid valves, 24	V DC					
	QN	2x 3/2-way valve, single solenoid,	T32U	52 mm	567001	VSVA-B-T32U-AZD-D2-1R5L
		normally open				
	QK	2x 3/2-way valve, single solenoid,	T32C	52 mm	567000	VSVA-B-T32C-AZD-D2-1R5L
	\geq	normally closed				
`'\	QH	2x 3/2-way valve, single solenoid,	T32H	52 mm	567002	VSVA-B-T32H-AZD-D2-1R5L
8	• 1	1x normally open, 1x normally closed				
	QM	5/2-way valve, single solenoid,	M52-A	52 mm	567003	VSVA-B-M52-AZD-D2-1R5L
		pneumatic spring return				
	Q0	5/2-way valve, single solenoid,	M52-M	52 mm	567004	VSVA-B-M52-MZD-D2-1R5L
		mechanical spring return				
	QJ	5/2-way valve, double solenoid	B52	52 mm	567005	VSVA-B-B52-ZD-D2-1R5L
	QD	5/2-way valve, double solenoid,	D52	52 mm	567006	VSVA-B-D52-ZD-D2-1R5L
		with dominant signal				
	QB	5/3-way solenoid valve,	P53U	52 mm	567009	VSVA-B-P53U-ZD-D2-1R5L
		mid-position pressurised				
	QG	5/3-way solenoid valve,	P53C	52 mm	567007	VSVA-B-P53C-ZD-D2-1R5L
		mid-position closed				
	QE	5/3-way solenoid valve,	P53E	52 mm	567008	VSVA-B-P53E-ZD-D2-1R5L
		mid-position exhausted				



Note

Additional information about solenoid valves with central plug can be found in the existing catalogue documentation at:

www.festo.com/catalogue/... \rightarrow Support Portal:

Standards-based valve VSVA to ISO 15407-1 and ISO 5599-1 with M8 or M12 central plug $\,$

Ordering data – Mani	1	The state of the s	1	ls .	I.
	Code	Description	Width	Part no.	Туре
VTSA, port pattern to	ISO 15407				
	Α	2 valve positions, 4 addresses, for double solenoid valves	18 mm	539224	VABV-S4-2S-G18-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	539220	VABV-S4-1S-G14-2T2
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	542458	VABV-S2-1S-G38-T2
	D	1 valve position, 2 addresses, for double solenoid valves	52 mm	560841	VABV-S2-2S-G12-T2
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	539226	VABV-S4-2S-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	539222	VABV-S4-1S-G14-2T1
	G	1 valve position, 1 address, for single solenoid valves	42 mm	542459	VABV-S2-1S-G38-T1
	Н	1 valve position, 1 address, for single solenoid valves	52 mm	560842	VABV-S2-2S-G12-T1
VTSA-F, optimised for	flow rate		,		
$\overline{}$	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	546215	VABV-S4-2HS-G18-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	546211	VABV-S4-1HS-G14-2T2
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	546219	VABV-S2-1HS-G38-T2
500	D	1 valve position, 2 addresses, for double solenoid valves	52 mm	560841	VABV-S2-2S-G12-T2
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	546214	VABV-S4-2HS-G18-2T1
4	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	546210	VABV-S4-1HS-G14-2T1
	G	1 valve position, 1 address, for single solenoid valves	42 mm	546218	VABV-S2-1HS-G38-T1
	Н	1 valve position, 1 address, for single solenoid valves	52 mm	560842	VABV-S2-2S-G12-T1
TCA F CD with CDUC	1		<u>'</u>		
VTSA-F-CB, with CBUS		<u> </u>	10	00/7022	VARVEY SUC CAS CRISTS
6 20	A	2 valve positions, 4 addresses, for double solenoid valves ¹⁾	18 mm	8067932	VABV-S4-2HS-G18-CB-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves ¹⁾	26 mm	8067940	VABV-S4-1HS-G14-CB-2T2
	C	1 valve position, 2 addresses, for double solenoid valves ¹⁾	42 mm	8068154	VABV-S2-1HS-G38-CB-T2
	D	1 valve position, 2 addresses, for double solenoid valves ¹⁾	52 mm	8068146	VABV-S2-2S-G12-CB-T2
	E	2 valve positions, 2 addresses, for single solenoid valves ¹⁾	18 mm	8067934	VABV-S4-2HS-G18-CB-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves ¹⁾	26 mm	8067942	VABV-S4-1HS-G14-CB-2T1
	G	1 valve position, 1 address, for single solenoid valves ¹⁾	42 mm	8068156	VABV-S2-1HS-G38-CB-T1
	Н	1 valve position, 1 address, for single solenoid valves ¹⁾	52 mm	8068148	VABV-S2-2S-G12-CB-T1
VTCA E CD with CDIIC	loon throu	ugh for pilot air switching valve			
VISA-I-CB, WILLI CBUS	YB	2 valve positions, for pilot air switching valve	18 mm	8068913	VABV-S4-2HS-G18-CB-2T5
	1.5	1 valve position, width 18 mm, with CBUS communication	10	5555515	17.57 54 21.5 515 65 215
		1 valve position, width 18 mm, double solenoid			
100		Sensor evaluation: internal			
6					
$\overline{}$	YA	2 valve positions, 4 addresses, for double solenoid valves ¹⁾	18/26 mm	8068911	VABV-S4-12HS-G-CB-2T2
		1 valve position, width 18 mm			
		1 valve position, width 26 mm			
		Sensor evaluation: external			
	1/0		12/24		
	YC	2 valve positions, for pilot air switching valve	18/26 mm	8068912	VABV-S4-12HS-G-CB-2T5
		 1 valve position, width 18 mm, with CBUS communication 1 valve position, width 26 mm, double solenoid 			
		Valve position, width 26 mm, double solehold Sensor evaluation: internal			
		• Sensor evaluation: internal			
	1				
/ISA-F-CB, with CBUS		igh for soft-start valve	1,,	0010111	WARNES AS SSS SS ==-
	PV	With CBUS loop-through and new voltage zone	41 mm	8068609	VABV-S6-1Q-G38-CB1-T5
		Pressure sensor plug-in Sensor evaluation: internal			
		(Ports 2 and 4 are combined), pneumatic connection G3/8, M5			
	PS	* * * * * * * * * * * * * * * * * * * *	/.1	00/0/40	VADV 64 10 639 CD Tr
	122	With CBUS loop-through in the same voltage zone Pressure sensor plug-in	41 mm	8068610	VABV-S6-1Q-G38-CB-T5
		Tiessule Selisul plug-III	1		
		Concor avaluation, internal			
		Sensor evaluation: internal (Parts 3 and 4 are combined)			
		Sensor evaluation: internal (Ports 2 and 4 are combined), pneumatic connection G3/8, M5			

¹⁾ When using single solenoid valves on double solenoid sub-bases, one address will be lost!

Ordering data - Supp		ension module	1		1	1
	Code	Description	W	Width	Part no.	Туре
VTSA/VTSA-F, supply	plate			38 mm	539231	
	L	With exhaust plate, 3/5 common, G1/2				VABF-S6-1-P1A7-G12
	K With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2		al-pressure operation), G1/2 3.	38 mm	539230	VABF-S6-1-P1A6-G12
TSA-F-CB. extension	module. pn	eumatic and electric air supply plate				
	U	Additional air supply	3	38 mm	8092506	VABF-S6-1-P1A7-G12-CB
		With exhaust plate, 3/5 common, G1/2				
	UW	Additional pneumatic and electrical supply With exhaust plate, 3/5 common, G1/2 Generation of 24 additional valve addresses (electrical supply is provided internally from Uval)			8104042	VABF-S6-1-P8A7-G12-CB
	USW	Additional pneumatic and electrical supply With exhaust plate, 3/5 common, G1/2 Generation of 24 additional valve addresses (electrical supply is provided from new (safe) voltage zone (internally from S2))		38 mm	8104044	VABF-S6-1-P8A7-G12-CB1
	U	Additional air supply With exhaust air cover, 3/5 separated (for du	-	38 mm	8092502	VABF-S6-1-P1A6-G12-CB
	UW			38 mm	8104041	VABF-S6-1-P8A6-G12-CB
Ţ	USW	Additional pneumatic and electrical supply With exhaust air cover, 3/5 separated (for du Generation of 24 additional valve addresses (electrical supply is provided from new (safe)	al-pressure operation), G1/2	38 mm	8104043	VABF-S6-1-P8A6-G12-CB1
00°-connection plate	for VTSA/VT	SA-F				1
n.g.	Р	Outlet underneath Conn	ecting thread G1/8	l8 mm	539719	VABF-S4-2-A2G2-G18
₽8 Ø				26 mm	539721	VABF-S4-1-A2G2-G14
	1		<u> </u>			
		Conn	ecting thread G3/8 4	42 mm	546097	VABF-S2-1-A1G2-G38

Ordering data – Vertica	al stacking	Description		Width	Part no.	Туре
	Code	Description		Width	rait iio.	туре
Vertical supply plate	711	Indicidual common designment.	Cananation at the search C1/0	10	5/0473	WAREST O DAMA CAG
^ •	ZU	Individual compressed air supply, duct 1	Connecting thread G1/8	18 mm	540173	VABF-S4-2-P1A3-G18
		duct 1	Connecting thread G1/4	26 mm	540171	VABF-S4-1-P1A3-G14
			Connecting thread G3/8	42 mm	546093	VABF-S2-1-P1A3-G38
	70.4	1	Connecting thread G1/2	52 mm	555786	VABF-S2-2-P1A3-G12
	ZV	Individual compressed air supply,	Connecting thread G1/8	18 mm	8000693	VABF-S4-2-P1A14-G18
		ducts 1 and 14	Connecting thread G1/4	26 mm	8000689	VABF-S4-1-P1A14-G14
			Connecting thread G3/8	42 mm	8000536	VABF-S2-1-P1A14-G38
			Connecting thread G1/2	52 mm	8000549	VABF-S2-2-P1A14-G12
Vertical supply plate for	r valves with	central plug, VTSA-F-CB				
vertical supply plate for	ZU	Individual compressed air supply,	Connecting thread G1/8	18 mm	544435	VABF-S3-2-P1A3-G18
10000	20	duct 1		26 mm	544434	VABF-S3-1-P1A3-G14
		duct 1	Connecting thread G1/4			
			Connecting thread G3/8	42 mm	549100	VABF-S1-1-P1A3-G38
			Connecting thread G1/2	52 mm	555785	VABF-S1-2-P1A3-G12
Ordering data – Vertica	al stacking Code	Pressure regulation for port	Control range	Width	Part no.	Туре
Regulator plate, width 1	18 mm	-			_	
	ZA	1	0.510	18 mm	540153	VABF-S4-2-R1C2-C-10
	ZF	1	0.56	18 mm	540151	VABF-S4-2-R1C2-C-6
	ZC	2	210	18 mm	540161	VABF-S4-2-R2C2-C-10
A Property of the second	ZH	2	26	18 mm	540159	VABF-S4-2-R2C2-C-6
	₹ ZB	4	210	18 mm	540157	VABF-S4-2-R3C2-C-10
1	ZG	4	26	18 mm	540155	VABF-S4-2-R3C2-C-6
V	ZD	2 and 4	210	18 mm	540165	VABF-S4-2-R4C2-C-10
	ZI	2 and 4	26	18 mm	540163	VABF-S4-2-R4C2-C-6
	ZE	2 and 4, reversible	0.510	18 mm	540169	VABF-S4-2-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	18 mm	540167	VABF-S4-2-R5C2-C-6
	ZL	2, reversible	0.510	18 mm	546252	VABF-S4-2-R6C2-C-10
	ZN	2, reversible	0.56	18 mm	546248	VABF-S4-2-R6C2-C-10
	ZK	4, reversible	0.510	18 mm	546254	VABF-S4-2-R7C2-C-10
	ZM	4, reversible	0.56	18 mm	546250	VABF-S4-2-R7C2-C-10
		7, TEVELSIBLE	1 0.70	1 10 111111	770270	11151 57 2 K/CZ-C-0
Regulator plate, width 2		T .	T	T.		1
	ZA	1	0.510	26 mm	540154	VABF-S4-1-R1C2-C-10
Regulator prate, wullt 2	ZF	1	0.56	26 mm	540152	VABF-S4-1-R1C2-C-6
	ZC	2	210	26 mm	540162	VABF-S4-1-R2C2-C-10
	ZH	2	26	26 mm	540160	VABF-S4-1-R2C2-C-6
11 Of 1	ZB	4	210	26 mm	540158	VABF-S4-1-R3C2-C-10
	ZG ZG	4	26	26 mm	540156	VABF-S4-1-R3C2-C-6
	ZD	2 and 4	210	26 mm	540166	VABF-S4-1-R4C2-C-10
	ZI	2 and 4	26	26 mm	540164	VABF-S4-1-R4C2-C-6
			0.510	26 mm	540170	VABF-S4-1-R5C2-C-10
	ZE	2 and 4, reversible	0.510			
	ZJ	2 and 4, reversible 2 and 4, reversible	0.56	26 mm	540168	VABF-S4-1-R5C2-C-6
		<u>'</u>			540168 546251	VABF-S4-1-R5C2-C-6 VABF-S4-1-R6C2-C-10
	ZJ	2 and 4, reversible	0.56	26 mm		VABF-S4-1-R6C2-C-10 VABF-S4-1-R6C2-C-6
	ZJ ZL	2 and 4, reversible 2, reversible	0.56 0.510	26 mm 26 mm	546251	VABF-S4-1-R6C2-C-10

	Code	Pressure regulation for port	Control range	Width	Part no.	Туре
			[bar]			
gulator plate, width 42	! mm		•	•	•	
	ZA	1	0.510	42 mm	546084	VABF-S2-1-R1C2-C-10
	ZF	1	0.56	42 mm	546083	VABF-S2-1-R1C2-C-6
	ZC	2	1.010	42 mm	546088	VABF-S2-1-R2C2-C-10
	ZH	2	1.06	42 mm	546087	VABF-S2-1-R2C2-C-6
	ZB	4	1.010	42 mm	546086	VABF-S2-1-R3C2-C-10
	ZG	4	0.56	42 mm	546085	VABF-S2-1-R3C2-C-6
	ZD	2 and 4	1.010	42 mm	546090	VABF-S2-1-R4C2-C-10
	ZI	2 and 4	1.06	42 mm	546089	VABF-S2-1-R4C2-C-6
	ZE	2 and 4, reversible	0.510	42 mm	546092	VABF-S2-1-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	42 mm	546091	VABF-S2-1-R5C2-C-6
	ZL	2, reversible	0.510	42 mm	546832	VABF-S2-1-R6C2-C-10
	ZN	2, reversible	0.56	42 mm	546831	VABF-S2-1-R6C2-C-6
	ZK	4, reversible	0.510	42 mm	546834	VABF-S2-1-R7C2-C-10
	ZM	4, reversible	0.56	42 mm	546833	VABF-S2-1-R7C2-C-6
gulator plate, width 52	mm					
Suite plate, matri 32	ZA	1	0.510	52 mm	555772	VABF-S2-2-R1C2-C-10
	ZF	1	0.56	52 mm	555771	VABF-S2-2-R1C2-C-6
	ZC	2	1.010	52 mm	555774	VABF-S2-2-R2C2-C-10
	ZH	2	1.06	52 mm	555773	VABF-S2-2-R2C2-C-6
	ZB	4	1.010	52 mm	555776	VABF-S2-2-R3C2-C-10
	ZG	4	1.06	52 mm	555775	VABF-S2-2-R3C2-C-6
	ZD	2 and 4	1.010	52 mm	555778	VABF-S2-2-R4C2-C-10
	ZI	2 and 4	1.06	52 mm	555777	VABF-S2-2-R4C2-C-6
	ZE	2 and 4, reversible	0.510	52 mm	555780	VABF-S2-2-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	52 mm	555779	VABF-S2-2-R5C2-C-6
	ZL	2, reversible	0.510	52 mm	555782	VABF-S2-2-R6C2-C-10
	ZN	2, reversible	0.56	52 mm	555781	VABF-S2-2-R6C2-C-6
	ZK	4, reversible	0.510	52 mm	555784	VABF-S2-2-R7C2-C-10
	ZM	4, reversible	0.56	52 mm	555783	VABF-S2-2-R7C2-C-6

Ordering data – Verti	Code	1				
	Code	Pressure regulation for port	Control range	Width	Part no.	Туре
			[bar]			
Regulator plate for val	ves with svm	metrical design, width 18 mm		•	•	
	ZAY	1	0.510	18 mm	560756	VABF-S4-2-R1C2-C-10E
	ZFY	1	0.56	18 mm	560758	VABF-S4-2-R1C2-C-6E
	ZCY	2	210	18 mm	560763	VABF-S4-2-R2C2-C-10E
	ZHY	2	26	18 mm	560765	VABF-S4-2-R2C2-C-6E
The state of the s	ZDY	2 and 4	210	18 mm	560767	VABF-S4-2-R4C2-C-10E
	ZIY	2 and 4	26	18 mm	560769	VABF-S4-2-R4C2-C-6E
	ZEY	2 and 4, reversible	0.510	18 mm	560771	VABF-S4-2-R5C2-C-10E
	ZJY	2 and 4, reversible	0.56	18 mm	560773	VABF-S4-2-R5C2-C-6E
	ZLY	2, reversible	0.510	18 mm	560775	VABF-S4-2-R6C2-C-10E
	ZNY	2, reversible	0.56	18 mm	560777	VABF-S4-2-R6C2-C-6E
Dogulator plata for val	uac with com	matrical decian width 20 mm				
negulator plate for Val	ZAY	metrical design, width 26 mm	0.510	26 mm	560757	VABF-S4-1-R1C2-C-10E
	ZFY	1	0.56	26 mm	549876	VABF-S4-1-R1C2-C-10E
	ZCY	2	210	26 mm	560764	VABF-S4-1-R1C2-C-0E
Then &	ZHY	2	26	26 mm	560766	VABF-S4-1-R2C2-C-10E
	ZDY	2 and 4	210	26 mm	560768	VABF-S4-1-R4C2-C-10E
1	ZIY	2 and 4	26	26 mm	560770	VABF-S4-1-R4C2-C-6E
	ZEY	2 and 4. reversible	0.510	26 mm	560770	VABF-S4-1-R5C2-C-10E
	ZJY	2 and 4, reversible	0.56	26 mm	560774	VABF-S4-1-R5C2-C-6E
	ZLY	2, reversible	0.510	26 mm	560776	VABF-S4-1-R6C2-C-10E
	ZNY	2, reversible	0.56	26 mm	560778	VABF-S4-1-R6C2-C-6E
		1 '	0.50	20 111111	300776	VADI-34-1-R0C2-C-0E
Regulator plate for val	ves with sym	metrical design, width 42 mm ¹⁾				
P	ZAY	1	0.510	42 mm	-	VABF-S2-1-R1C2-C-10E
	ZFY	1	0.56	42 mm	-	VABF-S2-1-R1C2-C-6E
	ZCY	2	0.510	42 mm	-	VABF-S2-1-R2C2-C-10E
	ZHY	2	0.56	42 mm	-	VABF-S2-1-R2C2-C-6E
	ZBY	4	0.510	42 mm	-	VABF-S2-1-R3C2-C-10E
4	ZGY	4	0.56	42 mm	-	VABF-S2-1-R3C2-C-6E
	ZDY	2 and 4	0.510	42 mm	-	VABF-S2-1-R4C2-C-10E
	ZIY	2 and 4	0.56	42 mm	-	VABF-S2-1-R4C2-C-6E
	ZEY	2 and 4, reversible	0.510	42 mm	-	VABF-S2-1-R5C2-C-10E
	ZJY	2 and 4, reversible	0.56	42 mm	-	VABF-S2-1-R5C2-C-6E
	ZLY	2, reversible	0.510	42 mm	-	VABF-S2-1-R6C2-C-10E
	ZNY	2, reversible	0.56	42 mm	-	VABF-S2-1-R6C2-C-6E
	ZKY	4, reversible	0.510	42 mm	-	VABF-S2-1-R7C2-C-10E
	ZMY	4, reversible	0.56	42 mm	-	VABF-S2-1-R7C2-C-6E
Regulator plate for val	ves with sym	metrical design, width 52 mm ¹⁾				
	ZAY	1	0.510	52 mm	-	VABF-S2-2-R1C2-C-10E
	ZFY	1	0.56	52 mm	-	VABF-S2-2-R1C2-C-6E
	ZCY	2	0.510	52 mm	-	VABF-S2-2-R2C2-C-10E
	ZHY	2	0.56	52 mm	-	VABF-S2-2-R2C2-C-6E
	ZBY	4	0.510	52 mm	-	VABF-S2-2-R3C2-C-10E
<u></u>	ZGY	4	0.56	52 mm	-	VABF-S2-2-R3C2-C-6E
	ZDY	2 and 4	0.510	52 mm	-	VABF-S2-2-R4C2-C-10E
	ZIY	2 and 4	0.56	52 mm	-	VABF-S2-2-R4C2-C-6E
	ZEY	2 and 4, reversible	0.510	52 mm	-	VABF-S2-2-R5C2-C-10E
	ZJY	2 and 4, reversible	0.56	52 mm	-	VABF-S2-2-R5C2-C-6E
	ZLY	2, reversible	0.510	52 mm	-	VABF-S2-2-R6C2-C-10E
	ZNY	2, reversible	0.56	52 mm	-	VABF-S2-2-R6C2-C-6E
	4141			I		
	ZKY	4, reversible	0.510	52 mm	-	VABF-S2-2-R7C2-C-10E

¹⁾ These functions are only available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm only (ISO 5599-2, ISO 1 and ISO 2)

Ordering data – Vertica	, -	for valves with central plug, VTSA-F	-СВ			
	Code	Pressure regulation for port	Control range	Width	Part no.	Type
			[bar]			
Regulator plate, width 1	8 mm					
	ZA	1	0.510	18 mm	543526	VABF-S3-2-R1C2-C-10
	ZF	1	0.56	18 mm	543524	VABF-S3-2-R1C2-C-6
	ZC	2	210	18 mm	543534	VABF-S3-2-R2C2-C-10
	ZH	2	26	18 mm	543532	VABF-S3-2-R2C2-C-6
	ZB	4	210	18 mm	543530	VABF-S3-2-R3C2-C-10
	ZG	4	26	18 mm	543528	VABF-S3-2-R3C2-C-6
	ZD	2 and 4	210	18 mm	543538	VABF-S3-2-R4C2-C-10
	ZI	2 and 4	26	18 mm	543536	VABF-S3-2-R4C2-C-6
	ZE	2 and 4, reversible	0.510	18 mm	543542	VABF-S3-2-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	18 mm	543540	VABF-S3-2-R5C2-C-6
	ZL	2, reversible	0.510	18 mm	546788	VABF-S3-2-R6C2-C-10
	ZN	2, reversible	0.56	18 mm	546786	VABF-S3-2-R6C2-C-6
	ZK	4, reversible	0.510	18 mm	546792	VABF-S3-2-R7C2-C-10
	ZM	4, reversible	0.56	18 mm	546790	VABF-S3-2-R7C2-C-6
Regulator plate, width 2	6 mm			<u> </u>		
regulator plate, width 2	ZA	1	0.510	26 mm	543527	VABF-S3-1-R1C2-C-10
	ZF	1	0.56	26 mm	543527	VABF-S3-1-R1C2-C-10
	ZC	2	210	26 mm	543535	VABF-S3-1-R2C2-C-10
	ZH	2	26	26 mm	543533	VABF-S3-1-R2C2-C-10
	ZB	4				
	ZG	4	210	26 mm	543531 543529	VABF-S3-1-R3C2-C-10 VABF-S3-1-R3C2-C-6
	ZD					
	ZI	2 and 4 2 and 4	210	26 mm 26 mm	543539 543537	VABF-S3-1-R4C2-C-10 VABF-S3-1-R4C2-C-6
	ZE	2 and 4, reversible	0.510			
		2 and 4, reversible	0.56	26 mm	543543	VABF-S3-1-R5C2-C-10
	ZJ ZL	2, reversible		26 mm	543541	VABF-S3-1-R5C2-C-6
	ZN	2, reversible	0.510	26 mm	546789	VABF-S3-1-R6C2-C-10
	ZK	<u> </u>		26 mm	546787	VABF-S3-1-R6C2-C-6
	ZM	4, reversible	0.510	26 mm	546793	VABF-S3-1-R7C2-C-10
	ZIVI	4, reversible	0.56	26 mm	546791	VABF-S3-1-R7C2-C-6
Regulator plate, width 4	2 mm					
	ZA	1	0.510	42 mm	546818	VABF-S1-1-R1C2-C-10
	ZF	1	0.56	42 mm	546817	VABF-S1-1-R1C2-C-6
	ZC	2	1.010	42 mm	546822	VABF-S1-1-R2C2-C-10
	ZH	2	1.06	42 mm	546821	VABF-S1-1-R2C2-C-6
	ZB	4	1.010	42 mm	546820	VABF-S1-1-R3C2-C-10
1	ZG	4	0.56	42 mm	546819	VABF-S1-1-R3C2-C-6
	ZD	2 and 4	1.010	42 mm	546824	VABF-S1-1-R4C2-C-10
	ZI	2 and 4	1.06	42 mm	546823	VABF-S1-1-R4C2-C-6
	ZE	2 and 4, reversible	0.510	42 mm	546826	VABF-S1-1-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	42 mm	546825	VABF-S1-1-R5C2-C-6
	ZL	2, reversible	0.510	42 mm	546828	VABF-S1-1-R6C2-C-10
	ZN	2, reversible	0.56	42 mm	546827	VABF-S1-1-R6C2-C-6
	ZK	4, reversible	0.510	42 mm	546830	VABF-S1-1-R7C2-C-10
	ZM	4, reversible	0.56	42 mm	546829	VABF-S1-1-R7C2-C-6

Ordering data – Vertical	stacking fo	or valves with central plug, VTSA-F-CE	3			
	Code	Pressure regulation for port	Control range [bar]	Width	Part no.	Туре
Regulator plate, width 52	mm					
	ZA	1	0.510	52 mm	555758	VABF-S1-2-R1C2-C-10
	ZF	1	0.56	52 mm	555757	VABF-S1-2-R1C2-C-6
	ZC	2	1.010	52 mm	555760	VABF-S1-2-R2C2-C-10
	ZH	2	1.06	52 mm	555759	VABF-S1-2-R2C2-C-6
	ZB	4	1.010	52 mm	555762	VABF-S1-2-R3C2-C-10
	ZG	4	1.06	52 mm	555761	VABF-S1-2-R3C2-C-6
	ZD	2 and 4	1.010	52 mm	555764	VABF-S1-2-R4C2-C-10
	ZI	2 and 4	1.06	52 mm	555763	VABF-S1-2-R4C2-C-6
	ZE	2 and 4, reversible	0.510	52 mm	555766	VABF-S1-2-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	52 mm	555765	VABF-S1-2-R5C2-C-6
	ZL	2, reversible	0.510	52 mm	555768	VABF-S1-2-R6C2-C-10
	ZN	2, reversible	0.56	52 mm	555767	VABF-S1-2-R6C2-C-6
	ZK	4, reversible	0.510	52 mm	555770	VABF-S1-2-R7C2-C-10
	ZM	4, reversible	0.56	52 mm	555769	VABF-S1-2-R7C2-C-6

_	Code	Description		Width	Part no.	Туре
essure gauge	·					
	T	With cartridge connection for	Scale in bar/psi,	18 mm	543487	PAGN-26-16-P10
		regulator, 10 bar	display range 016 bar/0240 psi,	26 mm		
			for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	42 mm	548010	PAGN-40-16-P10
	U	With a stride and the few	<u> </u>	52 mm	F (2 (0 0	DACH 24 40 D40
	U	With cartridge connection for regulator, 6 bar,	Scale in bar/psi, display range 010 bar/0145 psi,	18 mm	543488	PAGN-26-10-P10
		regulator, 6 Dai,	for regulator plate code ZF, ZG, ZH, ZI, ZJ,	42 mm	548009	PAGN-40-10-P10
			ZM, ZN	52 mm	548009	
	WT	With cartridge connection for	Scale in MPa.	18 mm	563735	PAGN-26-1.6M-P10
	""	regulator, 10 bar	display range 016 bar/01.6 MPa,	26 mm		17.00. 20 2.00 20
			for regulator plate code ZA, ZB, ZC, ZD, ZE,	42 mm	563737	PAGN-40-1.6M-P10
			ZK, ZL	52 mm		
	WU	With cartridge connection for	Scale in MPa,	18 mm	563736	PAGN-26-1M-P10
	regulator, 6	regulator, 6 bar	for regulator plate code ZF, ZG, ZH, ZI, ZJ,	26 mm		
				42 mm	563738	PAGN-40-1M-P10
			ZM, ZN	52 mm		
	VT	With cartridge connection for	Scale in psi/bar,	18 mm	563731	PAGN-26-232P-P10
		regulator, 10 bar	display range 016 bar/0232 psi	26 mm		
			for regulator plate code ZA, ZB, ZC, ZD, ZE,	42 mm	563733	PAGN-40-232P-P10
			ZK, ZL	52 mm		
	PS	With cartridge connection for	Scale in psi/bar,	18 mm	563732	PAGN-26-145P-P10
		regulator, 6 bar	display range 010 bar/0145 psi for regulator plate code ZF, ZG, ZH, ZI, ZJ,	26 mm	562724	DACN 40 44FD D40
			ZM, ZN	42 mm 52 mm	563734	PAGN-40-145P-P10
			211, 211) 22 IIIIII		
	SGR	Red-green scale, with cartridge	Scale in bar,	18 mm	8090378	PAGN-26-10-P10-RG
		connection for regulator, 6 bar	display range 010 bar			
				26 mm		

Ordering data – Vertica	l stacking Code	Description		Part no.	Туре
Cartridge for regulator p	late				
	-	For tubing O.D. 4 mm	1 piece	172972	QSP10-4
	-	Adapter for pressure gauge (allows products with threaded connection G1/8 to be attached to the cartridge connection)	6 pieces	565811	QSP10-G1/8
Throttle plate					
•	Х	Controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm	540176	VABF-S4-2-F1B1-C
			26 mm	540175	VABF-S4-1-F1B1-C
			42 mm 52 mm	546095 555789	VABF-S2-1-F1B1-C VABF-S2-2-F1B1-C
Throttle plate for valves	1		10 mm	E / 2 / 0 2	VADE C2 2 E1D1 C
	X	For port pattern to ISO 15407-2 and ISO 5599-2, controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm	543603 543604	VABF-S3-2-F1B1-C VABF-S3-1-F1B1-C
10000		controls the now of exhibits an admission of the valve to dates y and y	42 mm	549102	VABF-S1-1-F1B1-C
			52 mm	555788	VABF-S1-2-F1B1-C
Vertical pressure shut-o	f plate				
	ZT	3/2-way valve for shutting off the operating pressure at the valve position Pressure separation can be shut off on the valve assembly	18 mm	542884	VABF-S4-2-L1D1-C
			26 mm	542885	VABF-S4-1-L1D1-C
			42 mm	546096	VABF-S2-1-L1D1-C
			52 mm	555791	VABF-S2-2-L1D1-C
F	ZS	3/2-way valve for shutting off the operating pressure at the valve position	18 mm	8001178	VABF-S4-2-L1D2-C
		Pressure separation can be shut off on the valve assembly using a key	26 mm	8001179	VABF-S4-1-L1D2-C
Vertical pressure shut-o	f plate for v	alves with central plug, VTSA-F-CB			
^	ZT	3/2-way valve for shutting off the operating pressure at the valve position	18 mm	543601	VABF-S3-2-L1D1-C
		Pressure separation can be shut off on the valve assembly	26 mm	543602	VABF-S3-1-L1D1-C
			42 mm	549103	VABF-S1-1-L1D1-C
			52 mm	555790	VABF-S1-2-L1D1-C
Covering					
	L	Cover plate for vacant position	18 mm	539213	VABB-S4-2-WT
			26 mm	539212	VABB-S4-1-WT
			42 mm	543186	VABB-S2-1-WT
			52 mm	560845	VABB-S2-2-WT
9	-,	Sealing cap for electrical links (with individual connection), size 18 mm and 26 mm	10 pieces	547713	VABD-S4-E-C
	-	Seal (with individual connection), size 42 mm and 52 mm	2 pieces	571343	VABD-S2-1-S-C

Valve terminals VTSA

Ordering data – Accessories for valves with central plug, VTSA-F-CB							
	Description			Туре			
	Cover plate to seal spare or vacant valve positions	18 mm	161114	NDV-02-VDMA			
		26 mm	161107	NDV-01-VDMA			
9	Sealing cap for electrical links (with individual connection), size 18 mm and 26 mm	10 pieces	547713	VABD-S4-E-C			
	Seal (with individual connection), size 42 mm and 52 mm	2 pieces	571343	VABD-S2-1-S-C			

Accessories – Electric components

Ordering data	Code	Description	Width	Part no.	Туре
Multi-pin node for VTSA					1 "
<u> </u>	T	Terminal strip, 36-pin	-	543412	VABE-S6-1LF-C-M1-C36M
	MP1	Sub-D plug, 37-pin - Note	-	543414	VABE-S6-1LT-C-M1-S37
	MP4	Round plug, 19-pin Multi-pin node supplied without cover.	-	543415	VABE-S6-1LF-C-M1-R19
		Please order corresponding cover with			
		cable separately.			
Individual electrical con	_		ı	510016	WADE CO IT COO DE
	MP2 MP3	Multi-pin node with individual connection M12, 6-way Multi-pin node with individual connection M12, 10-way	-	549046 549047	VABE-S6-LT-C-S6-R5 VABE-S6-LT-C-S10-R5
	INIPS	Multi-pin node with individual connection M12, 10-way	-	549047	VADE-30-LI-C-310-K3
[0]					
	-	Cover for individual connection M12, 6-way	-	549048	VAEM-S6-C-S6-R5
	-	Cover for individual connection M12, 10-way	-	549049	VAEM-S6-C-S10-R5
¥			<u> </u>		
Pneumatic interface for	VTSA/VTSA-				
6.8	-	For electrical terminal CPX in polymer	50 mm	543416	VABA-S6-1-X1
	-	For electrical terminal CPX in metal	50 mm	550663	VABA-S6-1-X2
	-	For electrical terminal CPX in metal, with changed diagnostic function	50 mm	573613	VABA-S6-1-X2-D
		with changed diagnostic function			
791					
Pneumatic interface for	VIICA F CD				
	RA	For electrical terminal CPX in polymer	50 mm	8082877	VABA-S6-1-X1-CB
(°, 2)		Integrated diagnostics (short circuit and undervoltage of valves, wire)			
		break per solenoid coil)			
		For electrical terminal CPX in metal	50 mm	8082876	VABA-S6-1-X2-CB
		Integrated diagnostics (short circuit and undervoltage of valves, wire			
**		break per solenoid coil)			
	RD	For electrical terminal CPX (interface for PROFIsafe only) in metal design with	50 mm	8068241	VABA-S6-1-X2-F2-CB
		2 safe voltage zones and 1 safe output (connection: M12)			
		I sale output (connection: w12) Integrated diagnostics (short circuit and undervoltage of valves, wire			
		break per solenoid coil)			
	RC	For electrical terminal CPX (interface for PROFIsafe only) in metal design with	50 mm	8068240	VABA-S6-1-X2-F1-CB
		• 3 safe voltage zones			
		Integrated diagnostics (short circuit and undervoltage of valves, wire			
		break per solenoid coil)			
791					
	RB	For electrical terminal CPX (interface for fieldbus only) in polymer design	50 mm	8082879	VABA-S6-1-X1-3V-CB
		With 3 voltage zones			
		With external power supply 3xM12			
		Integrated diagnostics (short circuit and undervoltage of valves, wire head are salared as head head			
		break per solenoid coil)			
	RB	For electrical terminal CPX (interface for fieldbus only) in metal design	50 mm	8082878	VABA-S6-1-X2-3V-CB
		With 3 voltage zones With external power supply 3yM13			
		With external power supply 3xM12 Integrated diagnostics (short circuit and undervoltage of valves, wire			
		break per solenoid coil)			

Accessories – Electric components

Ordering data				1	1	
	Code	Description	Width	Part no.	Type	
lectrical interface for	AS-Interface	for VTSA/VTSA-F				
]-	4 inputs/4 outputs	-	549042	VABE-S6-1LF-C-A4-E	
		8 inputs/8 outputs	-	549043	VABE-S6-1LF-C-A8-E	
S-Interface module fo	or VTSA/VTSA	A-F 4 inputs/4 outputs		549044	VAEM-S6-S-FAS-4-4E	
	-	8 inputs/8 outputs	-	549045	VAEM-S6-S-FAS-8-8E	
onnection block for A	S-Interface f	for VTSA/VTSA-F 4x M12, 5-pin, double, socket	-	195704	CPX-AB-4-M12x2-5POL	
	GW	4x M12, 5-pin, socket, metal thread	-	541254	CPX-AB-4-M12x2-5POL-R	
No.	n R	8x M8, 3-pin, socket	_	195706	CPX-AB-8-M8-3POL	
	1	8x spring-loaded terminal, Cage Clamp®, 4-pin	-	195708	CPX-AB-8-KL-4POL	
	Н	4x Harax [®] , 4-pin, socket	-	525636	CPX-AB-4-HAR-4POL	
	В	Sub-D, 25-pin, socket	_	525676	CPX-AB-1-SUB-BU-25POL	

	Description		Part no.	Туре
Connecting cable for	electrical connection of individual valves with central plug, VSTA-F-CB			
O Property	 Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	 Straight socket, M8x1, 3-pin Straight plug M12x1, 3-pin With 2x inscription label holders 	0.5 m	8000209	NEBU-M8G3-K-0.5-M12G3
OF THE PARTY OF TH	 Straight socket, M8x1, 3-pin Straight plug M12x1, 3-pin Without inscription label holder 	1 m	8091512	NEBU-M8G3-K-1-N-M12G3
	Modular system for a choice of connecting cables	-	-	NEBU → Internet: nebu

Accessories – General

	Code	Description		Part no.	Туре
Connecting cable, Sub-D	(TPE-U(PL	JR), IP65)	•	·	
•	GA	Connecting cable for max. 8 solenoid coils, 10-wire	2.5 m	539240	NEBV-S1W37-E-2.5-LE10
	GB	B B		539241	NEBV-S1W37-E-5-LE10
	GC		10 m	539242	NEBV-S1W37-E-10-LE10
	GD	Connecting cable for max. 22 solenoid coils, 26-wire	2.5 m	539243	NEBV-S1W37-E-2.5-LE26
\checkmark	GE	7	5 m	539244	NEBV-S1W37-E-5-LE26
	GF	7	10 m	539245	NEBV-S1W37-E-10-LE26
	GG	Connecting cable for max. 32 solenoid coils, 37-wire	2.5 m	539246	NEBV-S1W37-K-2.5-LE37
	GH	7	5 m	539247	NEBV-S1W37-K-5-LE37
	GI	7	10 m	539248	NEBV-S1W37-K-10-LE37
onnecting cable, Sub-D	(D\/C ID6	E)			
onnecting cable, Sub-D	GK	Connecting cable for max. 8 solenoid coils, 10-wire	2.5 m	543271	NEBV-S1W37-KM-2.5-LE10
	GL	Connecting caste for max. o solenota cons, 10 wife	5 m	543272	NEBV-S1W37-KM-5-LE10
	GM	-	10 m	543273	NEBV-S1W37-KM-10-LE10
	GN	Connecting cable for max. 23 solenoid coils, 27-wire	2.5 m	543274	NEBV-S1W37-KM-2.5-LE27
$\downarrow \sim 0$	GO	Connecting caste for maxing 23 solenoid cons, 27 which	5 m	543275	NEBV-S1W37-KM-5-LE27
	GP	-	10 m	543276	NEBV-S1W37-KM-10-LE27
	GQ	Connecting cable for max. 32 solenoid coils, 37-wire	2.5 m	543277	NEBV-S1W37-KM-2.5-LE37
	GR		5 m	543278	NEBV-S1W37-KM-5-LE37
	GS	-	10 m	543279	NEBV-S1W37-KM-10-LE37
			10	5-15275	
over for multi-pin plug	for VTSA/V				
6	-	For user configuration		545974	NECV-S1W37
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\					

Ordering data – End	plates			
	Code	Description	Part no.	Туре
Right-hand, with thr	eaded conne	ection		
600	V	With supply air/exhaust air, internal pilot air supply, G1/2 (no port 14)	539234	VABE-S6-1R-G12
	V1	With supply air/exhaust air, internal pilot air supply, G3/4 (port 14 is sealed with a blanking plug)	560837	VABE-S6-2R-G34
600	X	With supply air/exhaust air, external pilot air supply, G1/2	539236	VABE-S6-1RZ-G12
	X1	With supply air/exhaust air, external pilot air supply, G3/4	560839	VABE-S6-2RZ-G34
With pilot air selecto	or			
·	Y1)	Internal pilot air supply	539238	VABE-S6-1RZ-G-B1
	U ¹⁾	Internal pilot air supply, ducted pilot exhaust air		
	Z ¹⁾	External pilot air supply		
	W ¹⁾	External pilot air supply, ducted pilot exhaust air		

¹⁾ Code letter within the order code for a valve terminal configuration

Accessories – General

 Code	Description	Weight		Туре	
S	Duct separation 1, 3, 5	57 g	539228	VABD-S6-1-P3-C	
T	Duct separation 1	43 g	539227	VABD-S6-1-P1-C	
R	Duct separation 3, 5	54 g	539229	VABD-S6-1-P2-C	
L	Seal between sub-bases, duct 1, 3, 5 open, port 14 blocked (colour coding: white)	40 g	573191	VABD-S6-1-P7-C	
TL	Seal between sub-bases, duct 1 blocked, port 14 blocked (colour coding: red) Note: additional pilot air supply required	43 g	8060483	VABD-S6-1-P8-C	
K	Seal between sub-bases, duct 1, 3, 5 blocked, port 14 blocked (colour coding: green)	57 g	8034612	VABD-S6-1-P6-C	

Ordering data	Code	Description	Part no.	Туре			
Cover caps							
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH		
	V	Cover cap for manual override, concealed	10 pieces	541011	VAMC-S6-CS		
	A Cover cap, heavy duty, for manual override, non-detenting heavy duty, detenting via accessory (key) (The cover cap is provided for one-off mounting only)		10 pieces	4105147	VAMC-B-S6-CTR		
Accessories for manual o	override, h	neavy duty					
		Coded key (accessory) for actuating the cover cap, heavy duty, for detenting position (VAMC-B-S6-CTR)	1 piece	1662543	AHB-MEB-B		

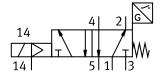


There is a wide range of preconfigured solenoid valves with cover cap for manual override and correct valve type code available to order in the sections on solenoid valves.

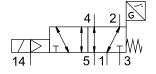
Accessories – General

	Code Description				Туре
ription label holde	ers/inscripti				
	В	Clip-on inscription label holder for valve cap	5 pieces	540888	ASCF-T-S6
	BZ	Clip-on inscription label holder for valve cap with additional text fields (electrical and pneumatic zone separation)	4 pieces	8106532	ASCF-T-S6-Z
	Т	Inscription label holder for manifold blocks/manifold sub-bases	5 pieces	540889	ASCF-M-S6
	TD	VTSA/VTSA-F Inscription label holder for manifold blocks/manifold sub-bases VTSA/VTSA-F, size 52 mm	5 pieces	562577	ASCF-M-S2-2
		Identification clip for manifold blocks/manifold sub-bases VTSA-F-CB (code A, B, C, E, F, G, PV, PS)		8110689	ASCF-M-S6-1
	-	Inscription label for ISO 15407 valves with individual electrical connection (20 labels in frames) Inscription label for pressure zone separation	20 pieces 3x4 pieces	18182 8003303	IBS-9x20 ASLR-L-S6-2016
~		 4 inscription labels, duct 1/3/5 blocked 4 inscription labels, duct 1 blocked 4 inscription labels, duct 3/5 blocked 	JA4 pieces	8003303	A3LN-1-30-2010
l mounting					
	- >	VTSA and VTSA-F	3 pieces	526032	CPX-CPA-BG-NRH
mounting					
	-	Mounting bracket with a mounting hole for M5 screw	5 pieces	539214	VAME-S6-10-W
	U	Mounting bracket with a mounting hole for M4 screw and a mounting hole for M6 screw	1 piece	567038	VAME-S6-W-M46
	AW	Mounting bracket for length compensation on the CPX side when mounting using support system Set comprising 1 angle bracket and 2 screws	1 piece	2721419	CPX-M-BG-VT-2X
r documentation					
	D	Manual for valve terminal VTSA/VTSA-F	German	538922	P.BE-VTSA-44-DE
	E E	\dashv	English	538923	P.BE-VTSA-44-EN
	S F	_	Spanish	538924	P.BE-VTSA-44-ES P.BE-VTSA-44-FR
~	ı	_	French Italian	538925 538926	P.BE-VISA-44-FR P.BE-VTSA-44-IT
			Italidli	220770	r.DE-VI 3A-44-II
	e fittings, bla ssories can l	anking plugs, silencers and be found in the chapter Accessories → page 250			

Function1)
Valves with code SO, SQ, SS,
width 18 mm



Valves with code SO, SQ, SS, width 26 mm

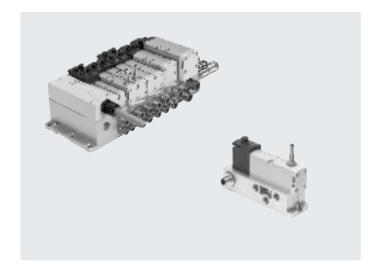


- N - Flow rate up to 1100 l/min

Valve width
18 mm
26 mm

Voltage 24 V DC

Operating pressure
3 ... 10 bar
0.3 ... 1 MPa



ISO valves with switching position sensing for safety-related pneumatic components Function

The single solenoid 5/2-way valve with spring return in width 18 mm and 26 mm features valve diagnostics. It is available as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C.

The normal position of the piston spool valve is monitored by the inductive sensor.

This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-2.

This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

Decentralised individual connection variant



Variant for valve terminal VTSA/VTSA-F

Valve on individual sub-base (square plug or plug-in) with integrated switching position sensing.

The electrical connection is established via either a standardised 4-pin M12 plug 24 V DC (ISO 15407-2), a 4-pin spring-loaded terminal or a cable (open end) 24 V DC, which can be configured by the user.

The individual sub-base can be supplied with internal or external pilot air depending on the version.



The valves with integrated switching position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

Pilot air supply:

The valve terminal can be supplied with internal or external pilot air via the various end plate variants.

- 🖣 - Note

Valves in plug-in design are always supplied with pilot air via duct 14 in the manifold sub-base.

1) The circuit diagram represents a valve with a proximity switch with a N/O switching output signal. In accordance with ISO 1219-1, this symbol is used for both N/O and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.



Pilot exhaust air port 12 is vented directly at the valve, without a connection. If the customer requests a "turned seal", exhaust air is vented at the end plates of the valve terminal, which doesn't conform to the ISO standard.

Safety characteristics	
Conforms to standard	EN 13849-1/2
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.
 If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety characteristics						
Valve function 5/2-way, single solenoid	Test pulses					
	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [µs]				
VSVA-B-M52-MZA1-1T1L	1200	1100				
VSVA-B-M52-MZA2-1T1L	1500	800				
VSVA-B-M52-MZ-A1-1C1	1000	800				

Valve	VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1	
Width	18 mm	26 mm	26 mm	
Conforms to standard	ISO 15407-2	·	ISO 15407-1	
Design	Piston spool valve			
Sealing principle	Soft			
Actuation type	Electrical			
Type of control	Piloted			
Exhaust function, can be throttled	Via individual sub-base, via throttle p	late		
Lubrication	Lifetime lubrication			
Type of mounting	Via through-hole, on manifold sub-ba	se		
Mounting position	Any			
Manual override	Concealed			
Individual sub-base			→ Page 236	
Valve terminal		<u> </u>	→ Page 75	

Standard nominal flow rate [l/min]						
Valve function	Flow rate					
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base		
VSVA-B-M52-MA1-1C1-ANC	1400	1100	-	1100		
VSVA-B-M52-MA1-1C1-ANP	1400	1100	-	1100		
VSVA-B-M52-MA1-1C1-APC	1400	1100	-	1100		
VSVA-B-M52-MA1-1C1-APP	1400	1100	-	1100		
VSVA-B-M52-MA1-1T1L-ANC	1400	1100	1350	1200		
VSVA-B-M52-MA1-1T1L-ANP	1400	1100	1350	1200		
VSVA-B-M52-MA1-1T1L-APC	1400	1100	1350	1200		
VSVA-B-M52-MA1-1T1L-APP	1400	1100	1350	1200		
VSVA-B-M52-MA1-1T1L-APX-0.5	1400	1100	1350	1200		
VSVA-B-M52-MA2-1T1L-ANP	750	550	700	600		
VSVA-B-M52-MA2-1T1L-APP	750	550	700	600		
VSVA-B-M52-MA2-1T1L-APX-0.5	750	550	700	600		

Valve switching times [ms]						
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1		
Width		18 mm	26 mm	26 mm		
Valve switching times	On	12	20	21		
	Off	38	54	41		
Sensor switching times	On	32	60	60		
	Off	9	11	11		

Electrical data for valve				
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1
Width		18 mm	26 mm	26 mm
Electrical connection		4-pin plug to ISO 15407-2		Plug to EN 175301-803, type C, without PE
				conductor
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations	[%]	±10		-15/+10
Surge resistance	[kV]	2.5		
Pollution degree		3		
Power consumption	[W]	1.6		1.8
Switching position sensing		Normal position via sensor		
Duty cycle	[%]	100		
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal tr	ansmission when mounted)	
Signal status indication		LED		Via accessories

Electrical data for sensor		
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C
Switching status indication		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Sensor no-load supply current	[mA]	≤10
Max. output current	[mA]	200
Voltage drop	[V]	<u><2</u>
Max. switching frequency	[Hz]	5000
Short circuit current rating		Pulsed
Protection against incorrect polarity		For all electrical connections
for sensor		
Measuring principle	·	Inductive
Switching position sensing		Valve normal position via sensor

Operating and environmental cond	itions			
Valve		VSVA-B-M521T1L	VSVA-B-M521C1	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Notes on operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[bar]	-0.9 10	-0.9 16	
	[MPa]	-0.09 1	-0.09 1.6	
Operating pressure for valve termi-	[bar]	310		
nal with internal pilot air supply	[MPa]	0.3 1		
Pilot pressure	[bar]	3 10		
	[MPa]	0.3 1		
Ambient temperature	[°C]	-5 +50		
Temperature of medium	[°C]	-5 +50		
Note on materials		RoHS-compliant		
Noise level LpA	[dB(A)]	85		
CE marking (see declaration of confo	rmity)	To EU EMC Directive 1)		
KC mark		KC EMC		
Certification		C-Tick	C-Tick	
		c UL us - Recognized (OL)	-	

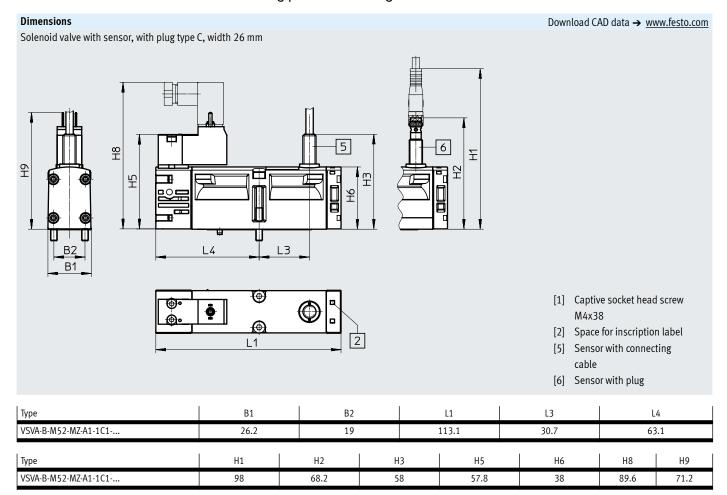
¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Materials	
Sub-base/manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, PA
Seals	FPM, NBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	TPE-U(PUR)

Product weights [g]		
Width	18 mm	26 mm
5/2-way solenoid valve type		
VSVA-B-M52-MA2-1T1L-APX-0.5	157	-
VSVA-B-M52-MA2-1T1L-APP	140	-
VSVA-B-M52-MA2-1T1L-ANP	140	-
VSVA-B-M52-MA1-1T1L-APC	-	307
VSVA-B-M52-MA1-1T1L-APP	-	264
VSVA-B-M52-MA1-1C1-APC	-	332
VSVA-B-M52-MA1-1C1-APP	-	289
VSVA-B-M52-MA1-1T1L-ANC	-	307
VSVA-B-M52-MA1-1T1L-ANP	-	264
VSVA-B-M52-MA1-1C1-ANC	-	332
VSVA-B-M52-MA1-1C1-ANP	-	289
VSVA-B-M52-MA1-1T1L-APX-0.5	-	281
Individual connection		
Individual sub-base	192	302

Download CAD data → www.festo.com Solenoid valve with sensor, width 26 mm 5 6 Ŧ 呈 1 D2 H, L3 [1] Captive socket head screw M4x38 4 3 2 Space for inscription label [2] [3] Manual override [4] Light emitting diode Sensor with connecting cable [6] Sensor with plug Туре В1 В2 В3 D2 L1 L2 L3 VSVA-B-M52-MZD-A1-1T1L-... 26.2 19 7.4 8 128.9 58 30.7 VSVA-B-M52-MZD-A1-1T1L-APX-0.5 Туре Н1 Н2 Н3 Н4 Н5 Н6 Н7 VSVA-B-M52-MZD-A1-1T1L-... 98 68.2 58 52.5 45.3 38 9.2 VSVA-B-M52-MZD-A1-1T1L-APX-0.5



Ordering data - Solenoid valve with switching position sensing

	Code	Valve function	Width	Part no.	Туре
y solenoid valve	, 24 V DC, p	olug-in design for valve terminal VTSA/VTSA-F with proximity switch			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0.5
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0.5
	S0	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
ng data – Solen	oid valve V	SVA with cover cap for MO non-detenting/heavy duty, detenting via acce	ssory (TR)	!	
-	Code	Valve function	Width	Part no.	Туре

	Code	Valve function	Width	Part no.	Туре
2-way solenoid valve	, 24 V DC, p	lug-in design for valve terminal VTSA/VTSA-F with proximity switch			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033026	VSVA-B-M52-MZTR-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033030	VSVA-B-M52-MZTR-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033459	VSVA-B-M52-MZTR-A2-1T1L-APX-0.5
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	8033034	VSVA-B-M52-MZTR-A1-1T1L-APX-0.5
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033460	VSVA-B-M52-MZTR-A2-1T1L-APP
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	8033027	VSVA-B-M52-MZTR-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033461	VSVA-B-M52-MZTR-A2-1T1L-ANP
~		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033031	VSVA-B-M52-MZTR-A1-1T1L-ANP

Ordering data - Solenoid valve with switching position sensing

Ordering data – VSVA s	Code	Valve function	Width	Part no.	Туре
/2-way solenoid valve,	24 V DC, p	lug-in design for valve terminal VTSA/VTSA-F with proximity switch			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033049	VSVA-B-M52-MZH-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033053	VSVA-B-M52-MZH-A1-1T1L-ANC
<u></u>	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033477	VSVA-B-M52-MZH-A2-1T1L-APX-0.5
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	8033057	VSVA-B-M52-MZH-A1-1T1L-APX-0.5
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033478	VSVA-B-M52-MZH-A2-1T1L-APP
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	8033050	VSVA-B-M52-MZH-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033479	VSVA-B-M52-MZH-A2-1T1L-ANP
		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033054	VSVA-B-M52-MZH-A1-1T1L-ANP

	Code	Valve function	Width	Part no.	Туре
5/2-way solenoid valve	24 V DC, p	lug-in design for valve terminal VTSA/VTSA-F with proximity switch			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033072	VSVA-B-M52-MZ-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033076	VSVA-B-M52-MZ-A1-1T1L-ANC
<u> </u>	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033495	VSVA-B-M52-MZ-A2-1T1L-APX-0.5
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	8033080	VSVA-B-M52-MZ-A1-1T1L-APX-0.5
	S0	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033496	VSVA-B-M52-MZ-A2-1T1L-APP
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	8033073	VSVA-B-M52-MZ-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033497	VSVA-B-M52-MZ-A2-1T1L-ANP
		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033077	VSVA-B-M52-MZ-A1-1T1L-ANP

Valve terminals VTSA

Ordering data - Solenoid valve with switching position sensing

Ordering data					
	Code	Valve function	Width	Part no.	Туре
Solenoid valves, 24 V DC	, with port	pattern to ISO 15218 for individual sub-base			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m, electrical connection to EN 175301-803, type C	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m, electrical connection to EN 175301-803, type C	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and 3-pin sensor push-in connector M8x1, electrical connection to EN 175301-803, type C	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP
	_	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1, electrical connection to EN 175301-803, type C	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP



- The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Return the module to Festo for repair in the event of a fault.
- Valves with switching position sensing from the VSVA-B-M52-... series can only be ordered individually. If these are used on a valve terminal, appropriate vacant positions must be provided for them. Exceptions are the valves with ident. code SS, SO and SQ.

Accessories – Solenoid valve with switching position sensing

Ordering data	Code	Description			Part no.	Туре
ndividual sub-base, p	ort pattern	to ISO 15407-2, electrical connection via plug M12	·			-
	<u> </u>	Threaded connection, internal pilot air supply,	G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
600		lateral connections	G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
10000	-	Threaded connection, external pilot air supply,	G1/8	18 mm	541064	VABS-S4-2S-G18-R3
		lateral connections	G1/4	26 mm	541063	VABS-S4-1S-G14-R3
ndividual sub-base, p	ort pattern	to ISO 15407-2, electrical connection via cable terminals				
	-	Threaded connection, internal pilot air supply,	G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2
		lateral connections	G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
15000	-	Threaded connection, external pilot air supply,	G1/8	18 mm	539723	VABS-S4-2S-G18-K2
)	lateral connections	G1/4	26 mm	539725	VABS-S4-1S-G14-K2
lug socket for the ele	ctrical conn	ection of individual valves, type C		_		
	-	Angled socket, type C, 3-pin			151687	MSSD-EB
		Straight plug, PG7				
		• 230 V AC				
$\downarrow \downarrow$		Angled socket, type C, 3-pin			539712	MSSD-EB-M12
		Straight plug, M12x1				
luminating seal for pl	lug pattern t	to EN 175301-803, type C			Datasheets	s → Internet: meb-ld
	-	For plug socket MSSD, 12 24 V DC	-		151717	MEB-LD-12-24DC
\checkmark						

Internet → connection technology, silencer, blanking plug

Accessories – Solenoid valve with switching position sensing

dering data					
	Code	Description		Part no.	Туре
necting cable fo	or electrical con	nection of individual valves, type C			
	∅ GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2.5-LED
7 3	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED
3	GJ	• 24 V DC, PVC	10 m	193457	KMEB-1-24-10-LED
>					
necting cable fo	or the electrical	connection of sensors for switching position sensing			
	GM	Straight socket, M8x1, 3-pin	2.5 m	541333	NEBU-M8G3-K-2.5-LE3
		Open end, 3-wire			
No.	GN	Straight socket, M8x1, 3-pin	5 m	541334	NEBU-M8G3-K-5-LE3
		Open end, 3-wire			
	, GO	Angled socket, M8x1, 3-pin	2.5 m	541338	NEBU-M8W3-K-2.5-LE3
		Open end, 3-wire			
	GP	Angled socket, M8x1, 3-pin	5 m	541341	NEBU-M8W3-K-5-LE3
0		Open end, 3-wire			
_	-	Angled socket, rotatable, M8x1, 3-pin	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
		Open end, 3-wire			
	-	Angled socket, rotatable, M8x1, 3-pin	5 m	8001661	NEBU-M8R3-K-5-LE3
		Open end, 3-wire			
	GQ	Straight socket, M8x1, 3-pin	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4
1		Straight plug M8x1, 4-pin			
) -	Modular system for a choice of connecting cables	-	-	NEBU
1					→ Internet: nebu
	tion accessories	•			
•	•	anking plugs, silencers and			
		pe found in the chapter Accessories → page: 250			
ı the website v	ria the individua	al search terms:			

Flow rate on valve terminal: 830 l/min

Solenoid valve width 26 mm

Voltage 24 V DC

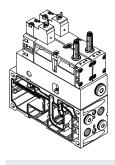
Operating pressure 3 ... 10 bar 0.3 ... 1 MPa

Description

The control block is designed for two-channel control of pneumatic drive components such as double-acting linear cylinders and can be used to realise the following protective meas-

- Protection against unexpected start-up (EN 1037)
- Reversing hazardous movements, provided the reversing motion will not result in further hazards

Version for valve terminal VTSA/VTSA-F



The valves with integrated switching position sensing on manifold sub-base for valve terminal VTSA/VTSA-F need to vidual, multi-pin plug or fieldbus/control block connection).

The control attributes of the control block enable Performance Level e to be achieved for the protective measures. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-1 and EN ISO 13849-2.

and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration when installing and operating the component and when using it in higher categories (2 to 4). When using this product in machines

The requirements of EN ISO 13849-1

or systems subject to specific C standards, the requirements specified in these standards must be observed.

The electrical connection for the solenoid valves is established separately via a standardised square plug

EN 175301-803, type C. The switching position sensing of the inductive PNP or NPN proximity switch is realised using a push-in connector size M8x1 to EN 61076-2-104.

The control block with safety function is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode)! The control block with safety function is suitable for use as a press safety valve to EN 962.

More information and technical data → Internet: User documentation



Note

The appropriate manifold sub-base VABV-S4- ..., which is required for integration into the valve terminal, is not part of the control block. It is automatically allocated by the configurator when the control block is selected.

be supplied with power regardless of the type of electrical actuation (indi-

The control block with safety function (VOFA) is also available as a decentralised individual connection variant with electrical and pneumatic individual connec-

For information see:

→ Internet: vofa

Pneumatic/electrical links

Function

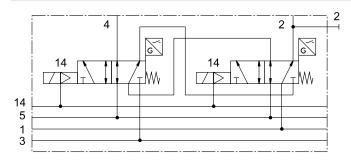
The safety function is achieved by linking two pneumatic ducts of two 5/2-way single solenoid valves within the control block: port (4) is only pressurised if both solenoid valves are switched to switching position (14). Port (2) is always supplied with compressed air if at least one of the two solenoid valves is in normal position.

The valves are reset via a mechanical spring.

The switching operation of the solenoid valves can be monitored by sensing using the proximity switches at the solenoid valves (switching position sensing). By connecting the control signal and the switching signal of the proximity switch it is possible to check if the piston spools of the solenoid valves have reached or left the normal position (expectations). The piston spools of the solenoid valves are designed so that pneumatic short circuits between the ports (2) and (4) are prevented (positive overlap).

The two solenoid valves must be actuated via two separate channels to achieve the desired category 4 (Performance Level e, to EN ISO 13849-1).

Circuit diagram¹⁾



For the control block with safety function VOFA-B26-T52-... for the valve terminal, two 5/2-way solenoid valves of width 26 mm are pneumatically linked via two ducts, using an intermediate plate as vertical stacking element (output 2 is switched in parallel, output 4 is switched in series).

) The circuit diagram represents a valve with a proximity switch with a N/O switching output signal. In line with ISO 1219-1, this symbol applies to both N/O and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

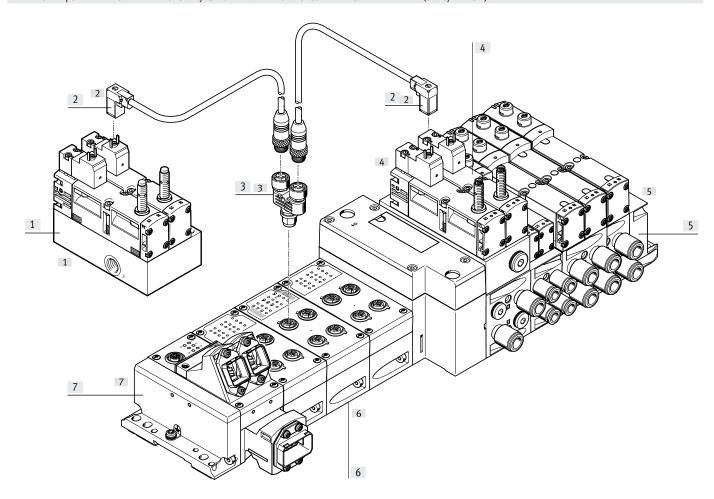
Safety characteristics						
Conforms to standard	EN 13849-1					
Safety function	Protection against manipulation, prevention of unexpected start-up					
	Reversing a movement					
Performance Level (PL)	Protection against manipulation, prevention of unexpected start-up/up to category 4, Performance Level e					
	Reversing a movement/up to category 4, Performance Level e					
Note on forced checking procedure	Switching frequency min. 1/week					
Certificate issuing authority	IFA 1001179					
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾					
	To EU Machinery Directive					
Max. positive test pulse [is]	1000					
with logic 0						
Max. negative test pulse [is]	800					
with logic 1						
Shock resistance	Shock test with severity level 2, to EN 60068-2-27					
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6					

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Peripherals overview

Connection option for control block with safety function via PROFIsafe shut-off module CPX-FVDA-P2 (safety module)



Perip	eripherals overview								
		Description	→ Page/Internet						
[1]	Control block with safety function	Away from the valve terminal as a decentralised individual connection variant	vofa						
[2]	Connecting cable KMEB	For electrical connection of the control block with safety function via PROFIsafe shut-off module CPX-FVDA-P2 (safety module)	kmeb						
[3]	Push-in T-connector NEDU	For simultaneously actuation of two valves, e.g. control block with safety function	nedu						
[4]	Control block with safety function	Integrated in the pneumatic section of the valve terminal VTSA/VTSA-F	_						
[5]	Pneumatic section of the valve terminal VTSA/VTSA-F	Pneumatic components of the valve terminal VTSA/VTSA-F	-						
[6]	CPX-FVDA-P2 (safety module)	PROFIsafe shut-off module integrated in the CPX terminal of the valve terminal VTSA/VTSA-F	срх						
[7]	CPX terminal of the valve terminal VTSA/VTSA-F	Electric components of the valve terminal VTSA/VTSA-F	-						

General technical data	_	
Design		Piston spool valve
Standard nominal flow rate	[l/min]	830
Reset method		Mechanical spring
Sealing principle		Soft
Exhaust function		Can be throttled
Actuation type		Electrical
Overlap		Positive overlap
Type of control		Piloted
Direction of flow		Not reversible
Exhaust function		Can be throttled
Suitability for vacuum		-
Nominal width	[mm]	9
Pilot air supply		Via valve terminal
Type of mounting		Via through-hole, on manifold sub-base
Mounting position		Any
Manual override		1-
Signal status display, valve		With accessories
Pneumatic connections		
Supply port	1	Via the manifold sub-base of the valve terminal
Exhaust port	3/5	
Working ports	2/4	
Pilot air supply	14	
Pressure gauge		G1/4

Operating and environmental co	onditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/		Lubricated operation possible (in which case lubricated operation will always be required)
pilot medium		
Operating pressure	[bar]	010
	[MPa]	01
Operating pressure for valve [bar]		310
terminal with internal pilot air [MPa]		0.3 1
supply		
Pilot pressure	[bar]	310
	[MPa]	0.3 1
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	-5 +50
Temperature of medium [°C]		-5 +50
CE marking (see declaration of co	nformity)	To EU EMC Directive ¹⁾
		To EU Machinery Directive

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Electrical data for con	trol block						
Electrical connection			Plug to EN 175301-803, type C, without PE conductor				
Nominal operating volt	tage	[V DC]	24				
Permissible voltage flu	ctuations	[%]	-15/+10				
Surge resistance		[kV]	2.5				
Pollution degree			3				
Power consumption [W]		[W]	1.8				
Max. magnetic disruption field [mT]		[mT]	60				
Switching position sensing			Normal position via sensor				
Duty cycle [%]		[%]	00				
Degree of protection to	EN 60529)	IP65, NEMA 4 (for all types of signal transmission when mounted)				
Protection against dire	ct and ind	irect contact	PELV				
			Protection class to EN 60950/IEC 950				
Valve switching time	On	[ms]	22				
	Off	[ms]	59				
Valve sensor	On	[ms]	60				
switching time ¹⁾	Off	[ms]	11				

¹⁾ Valve sensor switching time off: period of time from the coil being energised to sensor being switched off when using a PNP sensor.

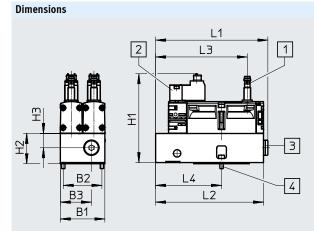
Valve sensor switching time on: period of time from the coil being de-energised to 0-L edge at the sensor when using a PNP sensor.



With a duty cycle of 100%, the control block must be de-energised once a week.

Electrical data – Sensor (to EN -	60947-5-2)	
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C
Signal status indication		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Sensor no-load supply current	[mA]	Max. 10
Max. output current	[mA]	200
Voltage drop	[V]	Max. 2
Max. switching frequency	[Hz]	5000
Short circuit current rating		Pulsed
Protection against incorrect polar	ity for sensor	For all electrical connections
Measuring principle		Inductive

Materials	
Sub-base/manifold sub-base	Wrought aluminium alloy
Valve	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	PUR
Note on materials	RoHS-compliant



- [1] Proximity switch PNP or NPN, size M8x1, plug connection to EN 61076-2-104
- [2] Electrical connection to EN 175301-803, type C
- [3] Pneumatic connection G1/4 sealed with blanking plug
- [4] 2x screw with internal hexagon (width across flats 2.5), M4x12 (included in the scope of delivery)

Download CAD data → www.festo.com

Туре	B1	B2	В3	H1	H2	Н3	L1	L2	L3	L4
VOFA-B26-T52-M-1C1-APP	F 2	4.6	27	105.8	24.6	17	122.7	128.5	109.2	78.5
VOFA-B26-T52-M-1C1-ANP)))	46	3/	105.6	34.6	17	155./	120.5	109.2	/6.5

(Ordering data	Valve function	Code	Switching output	Width [mm]	Weight	Part no.	Туре
(Control block, version fo	valve terminal VTSA/VTSA-F						
		2x 5/2-way valve, single solenoid, mechanical	SP ²⁾	PNP	53	1112	- ¹⁾	VOFA-B26-T52-M-1C1-APP
		spring return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on intermediate plate for pneumatic links	SN ²⁾	NPN	53	1112	_ 1)	VOFA-B26-T52-M-1C1-ANP

The control block with safety function can only be ordered via the valve terminal configurator and therefore does not have a separate part number. The appropriate manifold sub-base required for the valve terminal VTSA/VTSA-F is automatically allocated to the control block by the configurator

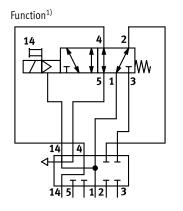
Code letter within the order code for a valve terminal configuration



The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a malfunction.

Accessories – Control block with safety function for VTSA/VTSA-F

rdering data	Code	Description		Part no.	Туре
ug socket for the electi	ical conne	ection of individual valves, type C		'	
	I -	Angled socket, type C, 3-pin		151687	MSSD-EB
		Straight plug, PG7			
		• 230 VAC			
	_	Angled socket, type C, 3-pin		539712	MSSD-EB-M12
\checkmark		Straight plug, M12x1		557,12	
16 1	<u> </u>				
iminating seal for plug	g pattern to	D EN 175301-803, type C			→ Internet: meb-ld
	-	For plug socket MSSD, 12 24 V DC		151717	MEB-LD-12-24DC
Y					
nnecting cable for ele	trical con	nection of individual valves, type C			
meeting cable for ele	GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2.5-LED
~//	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED
	GJ	• 24 V DC, PVC	10 m		
· Marie · Mari	القا	24 V DC, 1 VC	10 111	193457	KMEB-1-24-10-LED
>					
	<u> </u>				
necting cable for the	_	connection of sensors for switching position sensing	lo.	- / / A A A A	NEDU MACA MAIL 150
	GM	Straight socket, M8x1, 3-pin	2.5 m	541333	NEBU-M8G3-K-2.5-LE3
		Open end, 3-wire			
	GN	Straight socket, M8x1, 3-pin	5 m	541334	NEBU-M8G3-K-5-LE3
		Open end, 3-wire			
	-	Angled socket, rotatable, M8x1, 3-pin	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
		Open end, 3-wire			
	-	Angled socket, rotatable, M8x1, 3-pin	5 m	8001661	NEBU-M8R3-K-5-LE3
		Open end, 3-wire			
	GQ	Straight socket, M8x1, 3-pin	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4
	`	Straight plug M8x1, 4-pin		551157	
	-	Modular system for a choice of connecting cables		_	NEBU
		modular system for a choice of connecting capies			→ Internet: nebu
					7 Iliterilet: liebu
nnecting cable for the	electrical	connection of PROFIsafe shut-off module CPX-FVDA-P2 to the control block			
	_	For the easy connection of one control block valve (power supply via	0.5 m	177677	KMEB-2-24-M12-0.5-LED
		PROFIsafe shut-off module CPX-FVDA-P2)	-		
		Angled socket, type C, 3-pin, with LED			
		• Straight plug, M12x1, 5-pin			
		• 24 V DC, PUR			
		· · · · · · · · · · · · · · · · · · ·			
sh-in T-connector for o	Iual electri	ical connection of PROFIsafe shut-off module CPX-FVDA-P2 to the control blue.		2020047	NEDU LODA VAO MACCE MACCE
	-	For dual connection of two control block valves (power supply via PROFI	sare shut-off	2839867	NEDU-L2R1-V10-M12G5-M12G5
		module CPX-FVDA-P2)			
		Straight plug, M12x1, 5-pin (A-coded)			
		• 2x straight socket, M12x1, 5-pin (A-coded)			
		Operating voltage range 0 30 V DC			
eumatic connection a	cessories				
eumanic connection a					
selection of possible fi	ttings, bla	nking plugs, silencers and			
selection of possible fi		nking plugs, silencers and se found in the chapter Accessories → page: 250			
selection of possible fi	ries can b	e found in the chapter Accessories → page: 250			



- | | - Flow rate 150 l/min (18 mm) 450 l/min (26 mm)

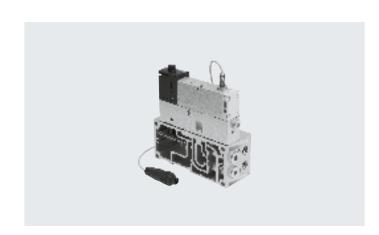
Valve width
18 mm
26 mm

Voltage

24 V DC

Operating pressure

-0.9 ... 10 bar -0.09 ... 1 MPa



Description

The pilot air switching valve is essentially a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...S. It enables the pilot air supply to be verifiably switched on and off (sensing function) from duct 1 to 14 for the entire pressure zone or valve terminal.

This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode)

More information and technical data

→ Internet: User documentation

Alternative switching position sensing with pressure switch

As an alternative to the sensing function in the solenoid valve, a pressure sensor can be mounted (in place of the blanking plug) on the intermediate plate VABF-S4-...-S. With this pressure switch, the switching on and off (sensing function) of the pilot air supply can be verified.

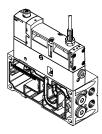
An ISO solenoid valve without a sensor can therefore be mounted on the intermediate plate to give the same function.

→ Internet: spba



The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-.... Port 14 on the right-hand end plate must then be sealed.

Vertical stacking variant for valve terminal VTSA/VTSA-F, width 18 mm, 26 mm



The valves with integrated switching position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

This module is supplied pre-assembled together with the valve terminal VTSA/VTSA-F. No other assembly steps are required before installation.

The switching position sensing is implemented using an inductive PNP proximity switch with cable and pushin connector in the size M12x1 to EN 61076-2-104.

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are possible.

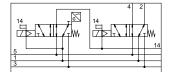


All solenoid valves VSVA to ISO 15407-1 can be used.

- → Internet: vsva
- 1) The circuit diagram represents a valve with a proximity switch with a N/O switching output signal. In line with ISO 1219-1, this symbol applies to both N/O and N/C contacts.

 The switching element function of the sensors used here is designed as an N/C contact.

Function of pneumatic/electrical links



The function for switching off the pilot air is essentially achieved by combining the intermediate plate type VABF-S4-...-S with the 5/2-way single solenoid valve type VSVA-B-M52-MZD-...-1T1L-APX-0.5.

The valve terminal is not supplied with any pilot air via the right-hand end plate type VABE-S6-1 (ident. code XS, external pilot air). Port 14 on the end plate is sealed.

The pilot air for the valve is branched from duct (1) in the intermediate plate and redirected to the pilot air duct (14) of the valve terminal when the valve is in the switching position. Ports (2) and (4) of the manifold sub-base are sealed with blanking plugs. The switching operation of the solenoid valve can be monitored by sensing using the proximity switch in the solenoid valve (or pressure sensor in the intermediate plate VABF...).

By connecting the control signal and the switching signal of the proximity switch it is possible to check if the piston spools of the solenoid valves have reached or left the normal position (expectations).

The piston spool of the solenoid valve is designed so that pneumatic short circuits between the ports (2) and (4) are prevented (positive overlap).

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are possible.



A valve from the VTSA/VTSA-F modular system can be provided or configured to the right of the valve with switching position sensing on the intermediate plate of the pilot air switching valve.

Pilot air switching valve with integrated switching position sensing

The pilot air switching valve can be ordered as a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S.

Alternative switching position sensing with pressure switch

As an alternative to the pilot air switching valve with integrated switching position sensing, a combination of ISO solenoid valve and pressure switch in the intermediate plate is possible.

A range of 5/2-way solenoid valves in combination with a pressure switch SPBA-... are available for this purpose.

Safety characteristics						
Conforms to standard	EN 13849-1/2					
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾					
Shock resistance	Shock test with severity level 2, to EN 60068-2-27					
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6					

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety characteristics							
Valve function 5/2-way, single solenoid	Test pulses						
	Max. positive test pulse with logic 0 [µs]	Max. negative test pulse with logic 1 [µs]					
VSVA-B-M52-MZA1-1T1L	1200	1100					
VSVA-B-M52-MZA2-1T1L	1500	800					
VSVA-B-M52-MZ-A1-1C1	1000	800					

General technical data			
		Intermediate plate type VABF-S4-2-S and solenoid valve type VSVA-B-M52-MZD-A2-1T1L-APX-0.5	Intermediate plate type VABF-S4-1-S and solenoid valve type VSVA-B-M52-MZD-A1-1T1L-APX-0.5
		mounted on valve terminal VTSA/VTSA-F	mounted on valve terminal VTSA/VTSA-F
Width		18 mm	26 mm
Design		Piston spool valve	
Sealing principle		Soft	
Overlap		Positive overlap	
Actuation type		Electrical	
Type of control		Piloted	
Type of mounting:			
Solenoid valve on intermediate		M3	M4
plate			
Intermediate plate on manifold		M3x12 (captive)	M4x12 (captive)
sub-base			
Mounting position		Any	
Pneumatic connections			
Supply port	1	Via the manifold sub-base of the valve terminal	
Exhaust port	3/5	Via the manifold sub-base of the valve terminal	
Working ports	2/4	Sealed with blanking plug type B-1/4	
Pilot air supply	14	Via the manifold sub-base of the valve terminal	
Pressure gauge/pressure switch		G1/8	

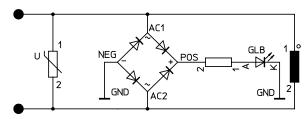
Switching times [ms]							
Width		18 mm	26 mm				
Valve type 5/2			5/2				
Identifier		MZD-A2	MZD-A1 MZ-A1				
Valve switching time	On	12	20	21			
	Off	38	54	41			
Valve sensor switching time ¹⁾	On	32	60	60			
	Off	9	11	11			

¹⁾ Valve sensor switching time off: period of time from the coil being energised to sensor being switched off when using a PNP sensor. Valve sensor switching time on: period of time from the coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Protective circuit

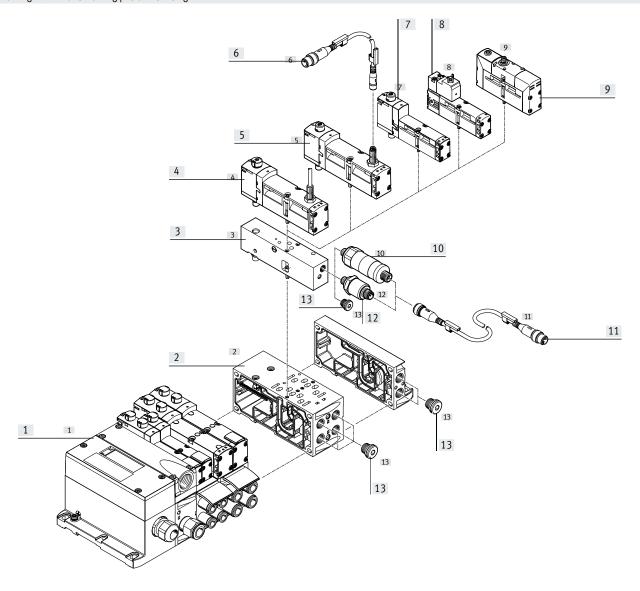
Each VSVA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

24 V DC version



Peripherals overview

Pilot air switching valve with switching position sensing



Perip	Peripherals overview – Pilot air switching valve						
		Description	→ Page/Internet				
[1]	Valve terminal VTSA/VTSA-F	Valve terminal with multi-pin plug interface	vtsa				
[2]	Manifold sub-base VABF	Width 18 mm or 26 mm	136				
[3]	Intermediate plate VABF-S4	For pilot air switching valve	174				
[4]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor and integrated cable 0.5 m	174				
[5]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor for external connecting cable	174				
[6]	Connecting cable NEBU-M8	For connection to sensor	175				
[7]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm ¹⁾	174				
[8]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with plug to EN 175301, type C ¹⁾	174				
[9]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with round plug ¹⁾	vsva				
[10]	Pressure switch SPBA	Mechanically actuated	175				
[11]	Connecting cable NEBU-M12G5	For connection to pressure switch	175				
[12]	Pressure switch SPBA	Electrically actuated	175				
[13]	Blanking plug	-	251				

The switching position is sensed by pressure switches when the solenoid valves used have no integrated sensor.
 The pressure switch is screwed into the intermediate plate in place of the blanking plug.

Electrical data for pilot air switch	Electrical data for pilot air switching valve			
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations	[%]	±10		
Surge resistance	[kV]	2.5		
Pollution degree		3		
Power consumption	[W]	1.6 (M52-MZD), 1.8 (M52-MZ)		
Max. magnetic disruption field	[mT]	60		
Switching position sensing		Normal position via sensor		
Duty cycle	[%]	100		
Degree of protection		IP65, NEMA 4 (for all types of signal transmission when mounted)		

Electrical data for sensor						
Sensor identifier		APP	ANP	APC	ANC	APX
Switching output		PNP	NPN	PNP	NPN	PNP
Sensor connection		Plug, M8x1, 3-p	in	With fixed cable	and open end	With fixed cable and plug
						M12x1,
						4-pin
Cable length	[m]	0.5 (with socket	M8x1, plug M12x1)	2.5		0.5
Switching element function		N/C				
Signal status indication		Yellow LED (on s	ensor)			
Operating voltage range	[V DC]	10 30				
Residual ripple	[%]	±10				
Rated operating voltage	[V DC]	24				
Max. no-load supply current	[mA]	10				
Max. output current	[mA]	200				
Max. voltage drop	[V]	2				
Max. switching frequency	[Hz]	5000				
Short circuit current rating		Pulsed				
Reverse polarity protection		For all electrical	connections			
Measuring principle		Inductive				
Switching position sensing		Valve normal po	sition via sensor			

Operating and environmental				
Valve		VSVA-B-M521T1L	VSVA-B-M521C1	Without sensor
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Notes on operating/		Lubricated operation possible (in which case	lubricated operation will always be required)	
pilot medium				
Operating pressure	[bar]	-0.9 10	-0.9 16	-0.9 10
	[MPa]	-0.09 1	-0.09 1	-0.09 1
Noise level LpA	[dB(A)]	85	85	-
Ambient temperature	[°C]	−5 +50	−5 +50	-5 +50
Temperature of medium	[°C]	−5 +50	−5 +50	-
Note on materials		RoHS-compliant	RoHS-compliant	RoHS-compliant
KC mark		KC EMC	KC EMC	-
Certification		C-Tick	C-Tick	-
		c UL us Recognized (OL)	-	c UL us Recognized (OL)

Materials	
Sub-base/manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, PA
Seals	FPM, NBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	TPE-U(PUR)

Product weights [g]		
Width	18 mm	26 mm
5/2-way solenoid valve type		
VSVA-B-M52-MA1-1T1L-APC	-	307
VSVA-B-M52-MA1-1T1L-APP	-	264
VSVA-B-M52-MA1-1C1-APC	-	332
VSVA-B-M52-MA1-1C1-APP	-	289
VSVA-B-M52-MA1-1T1L-ANC	-	307
VSVA-B-M52-MA1-1T1L-ANP	-	264
VSVA-B-M52-MA1-1C1-ANC	-	332
VSVA-B-M52-MA1-1C1-ANP	-	289
VSVA-B-M52-MA1-1T1L-APX-0.5	-	281
VSVA-B-M52-MA2-1T1L-APX-0.5	157	-
VSVA-B-M52-MA2-1T1L-APP	140	-
VSVA-B-M52-MA2-1T1L-ANP	140	-
VSVA-B-M52-MA1-1T1L	-	293
VSVA-B-M52-MA2-1T1L	163	-
Intermediate plate		
VABF-S4-2-S	203.5	-
VABF-S4-1-S	-	295

Ordering data – Pilot air switching valve for VTSA/VTSA-F

Ordering data						
	Code	Valve function			Part no.	Туре
/2-way solenoid valve,	24 V DC, p	lug-in design with proximity switch			-	
® > n	SS	5/2-way valve, single solenoid, mechanical spring return,	PNP	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0.5
		with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1		26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0.5
	-	5/2-way valve, single solenoid, mechanical spring return,	PNP	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
		with 2.5 m connecting cable	NPN	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
	SO	5/2-way valve, single solenoid, mechanical spring return,	PNP	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
		with 3-pin sensor push-in connector M8x1		26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
	SQ		NPN	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
				26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
	-	5/2-way valve, single solenoid, mechanical spring return,	PNP	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC
		with plug to EN 175301, type C, with 2.5 m connecting cable	NPN	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP
	-	5/2-way valve, single solenoid, mechanical spring return,	PNP	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP
		with plug to EN 175301, type C, with 3-pin sensor push-in connector M8x1	NPN	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC
/2-way solenoid valve,	24 V DC, pl	lug-in design				
9 \	-	5/2-way valve, single solenoid, mechanical spring return		26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
				18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
ntermediate plate for pi	_					
	ZO	Intermediate plate, for switching the pilot air from duct 1 to 14	+	18 mm	573200	VABF-S4-2-S
				26 mm	570851	VABF-S4-1-S



Further solenoid valves with switching position sensing can be ordered as distinct types. These are preconfigured with the desired MO cover caps.

ightarrow Solenoid valve with switching position sensing, page 156



The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a malfunction.

Ordering data - Pilot air switching valve for VTSA/VTSA-F

Ordering data								
	Code	Description		Part no.	Туре			
Pressure switch for interi		ate for pilot air switching valve						
	WL	Mechanical pressure switch for switchable pilot air supply (only in combina intermediate plate ZO), with plug M12x1, 4-pin	8000033	SPBA-P2R-G18-W-M12-0.25X				
	WH	Electrical pressure switch for switchable pilot air supply, switching output (only in combination with intermediate plate ZO), with plug M12x1, 4-pin	Electrical pressure switch for switchable pilot air supply, switching output 2xPNP only in combination with intermediate plate ZO), with plug M12x1, 4-pin					
Connecting cable for con	nection of i	pressure switches						
	GE		0.5 m	8000208	NEBU-M12G5-K-0.5-M12G4			
Connecting cable for the	electrical c	onnection of sensors for switching position sensing						
	_		0.5 m	8000209	NEBU-M8G3-K-0.5-M12G3			
	GM	Straight socket, M8x1, 3-pin Open end, 3-wire	2.5 m	541333	NEBU-M8G3-K-2.5-LE3			
	GN	Straight socket, M8x1, 3-pin Open end, 3-wire	5 m	541334	NEBU-M8G3-K-5-LE3			
	GO	Angled socket, M8x1, 3-pin Open end, 3-wire	2.5 m	541338	NEBU-M8W3-K-2.5-LE3			
	GP		5 m	541341	NEBU-M8W3-K-5-LE3			
	-	Open end, 3-wire	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3			
	-	Open end, 3-wire	5 m	8001661	NEBU-M8R3-K-5-LE3			
	GQ	Straight socket, M8x1, 3-pin Straight plug M8x1, 4-pin	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4			
	-	Modular system for a choice of connecting cables	-	-	NEBU → Internet: nebu			

Ordering data - Pilot air switching valve for VTSA/VTSA-F

Ordering data							
	Code	Description	Part no.	Туре			
Covering							
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH		
	V	Cover cap for manual override, concealed	10 pieces	541011	VAMC-S6-CS		
	А	Cover cap, heavy duty, for manual override, non-detenting heavy duty, detenting via accessory (key) (The cover cap is provided for one-off mounting only)	10 pieces	4105147	VAMC-B-S6-CTR		
Accessories for manual o	verride, he	avy duty					
	_	Coded key (accessory) for actuating the cover cap, heavy duty, for detenting position (VAMC-B-S6-CTR)	1 piece	1662543	АНВ-МЕВ-В		
Pneumatic connection accessories							
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 250 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug							



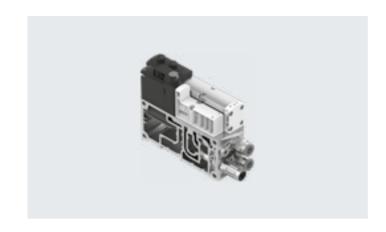
There is a wide range of preconfigured solenoid valves with cover cap for manual override and correct valve type code available to order in the sections on solenoid valves.

- N - Flow rate 150 l/min

- **[]** - Pilot air switching valve width 18 mm

- **** - Voltage

Operating pressure3 ... 10 bar0.3 ... 1 MPa



Description

Duct 14 of the valve terminal is supplied with pilot air via the pilot air switching valve. This valve can be used to realise the safety function "Protection against unexpected start-up". The pilot air switching valve is always supplied with internal pilot air from the valve terminal.

The valve terminal can be operated with internal pilot air (from duct 1 of the valve terminal) or with external pilot air (external compressed air supply via duct 2).

The pilot air switching valve is actuated via an electromagnetic pilot control. It can be switched on and off manually using the manual override. The manual override can be shut off manually or using the electrical pilot control.

The pilot air switching valve enables the pilot air supply to be verifiably switched on and off (sensing function) from duct 1 to duct 14 for the entire pressure zone or valve terminal.

This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode). More information and technical data

→ Internet: User documentation

- 🖣 - Note

The pilot air switching valve can only be operated on the valve terminal VTSA-F-CB in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-... Port 14 on the right-hand end plate must then be sealed. This information applies only for a single pressure zone.

For several pressure zones, see:

→ Internet: User documentation

Safety characteristics		
Max. positive test pulse	[ìs]	2000
with logic 0		
Max. negative test pulse	[ìs]	1200
with logic 1		
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

General technical data				
Design		Poppet valve		
Valve function		3/2-way, single solenoid, closed		
Standard nominal flow rate	[l/min]	125		
Standard nominal flow rate for exhaust	[l/min]	125		
Reset method		Mechanical spring and pneumatic spring		
Sealing principle		Soft		
Actuation type		Electrical		
Overlap		Negative overlap		
Type of control		Piloted		
Mounting position		Any Not reversible		
Direction of flow				
Manual override		None (no code, part nos.: 8066575, 8066574, 8066571, 8066570)		
		Detenting, self-resetting via electrical control signal (with code YE, part nos.: 8066573, 8066572, 8066569, 8066568)		
Pilot air supply		For pilot air switching valve: internal via valve terminal		
		For the valve terminal: internal via valve terminal (duct 1) – (part nos.: 8066569, 8066568, 8066571, 8066570)		
T 6 .:		For the valve terminal: external via compressed air supply (duct 2) – (part nos.: 8066573, 8066575, 8066574)		
Type of mounting		Via through-hole, on manifold sub-base		
Width, manifold sub-base	[mm]	38 (for additional valve 18 mm)		
	[mm]	46 (for additional valve 26 mm)		
Pneumatic connections, pilot air	switching valve	e		
Supply port	1	Via the manifold sub-base of the valve terminal		
Exhaust port	3/5	Via the manifold sub-base of the valve terminal		
Compressed air supply port (external)	2	G1/8		
Exhaust air/exhaust	4	G1/8		
Pilot air supply	14	Via the manifold sub-base of the valve terminal		
Pneumatic connections, additional valve position				
Supply port	1	Via the manifold sub-base of the valve terminal		
Exhaust port	3/5	Via the manifold sub-base of the valve terminal		
Working ports (for valve 18 mm) 2/4		G1/8		
Working ports (for valve 26 mm) 2/4		G1/4		
Pilot air supply	14	Via the manifold sub-base of the valve terminal		

Operating and environmental conditions			
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes on operating/ pilot medium		Lubricated operation not possible	
Operating pressure ²⁾	[bar]	310	
	[MPa]	0.3 1	
Pilot pressure	[bar]	310	
	[MPa]	0.3 1	
Ambient temperature ²⁾	[°C]	_5 +50	
Temperature of medium ²⁾	[°C]	_5 +50	
Corrosion resistance class CRC ¹⁾		0	

¹⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standards-based parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

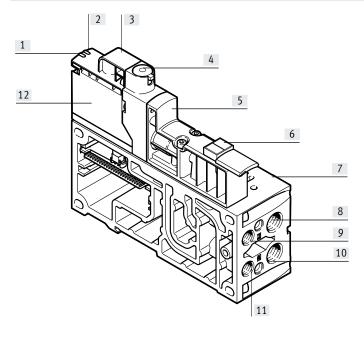
²⁾ With ambient temperature and temperature of medium of from -5°C to +5°C and +40°C to +50°C, the maximum permissible operating pressure is 8 bar.

Electrical data for pilot air switching valve			
Nominal operating voltage	[V DC]	24	
Permissible voltage fluctuations	[%]	±10	
Electrical connection		Plug-in	
Power consumption	[W]	1.6	
Switching element function		N/C	
Switching position sensing		Via pressure switch, exhausted status	
Signal status indication		Yellow LED, valve control	
		Green LED, pressure switch, exhausted status	
Duty cycle	[%]	100	
Degree of protection		IP65	

Materials		
Housing	Reinforced PA	
Seals	NBR, HNBR	
Screws	Galvanised steel	
Note on materials	RoHS-compliant	

Connection and display components

Pilot air switching valve VSVA-BT-M32CS... with manifold sub-base



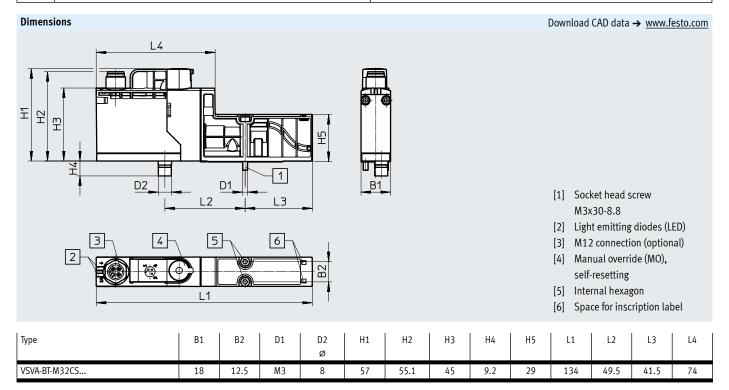
- 1] Status LED for solenoid coil
- [2] Status LED for pressure switch
- [3] M12 connection (optional)
- [4] Manual override (MO) (optional)
- [5] Solenoid valve housing
- [6] Inscription label holder with additional fields for marking (ASCF-T-S6-Z)
- [7] Additional valve position
- [8] Working port (2) of the additional valve position
- [9] External compressed air supply port
- [10] Working port (4) of the additional valve position
- [11] Exhaust port
- [12] Pilot control

- 🖣 - Note

Detailed information on the manual override can be found in the user documentation.

→ Internet: User documentation

Valve fur Termi- nal code	nction Circuit diagram	Description
СТ	(14)2 (2)1 3(4)	Pilot air supply via duct 2 (external pilot air) of manifold sub-base Without manual override (MO)
СТ	12 (14)2 P (2)1 3(4)	Pilot air supply via duct 2 (external pilot air) of manifold sub-base With manual override (MO) Pilot air supply via duct 2 (external pilot air) of manifold sub-base
CS	(14)2 1 3(4)	Pilot air supply via duct 1 (internal pilot air) for the valve terminal's pressure zone (end plate/additional supply plate) Without manual override (MO)
CS	12 (14)2 P 1 3(4)	Pilot air supply via duct 1 (internal pilot air) for the valve terminal's pressure zone (end plate/additional supply plate) With manual override (MO)

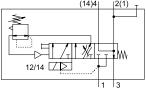


Datasheet – Pilot air switching valve for VTSA-F-CB

Ordering data											
	Code	Description			Part no.	Туре					
3/2-way solenoid valve,	3/2-way solenoid valve, 24 V DC, plug-in design										
6 66	3/2-way solenoid valve NC, external pilot air supply for the valve terminal										
	СТ	Control plug-in, pressure sensor plug-in,	18 mm	110	8066573	VSVA-BT-M32CS2-MYE-A2-1T5L-PA					
		manual override (MO) self-resetting									
	СТ	Control plug-in, pressure sensor external M12, manual override (M0) self-resetting	18 mm	110	8066572	VSVA-BT-M32CS2-MYE-A2-1T1L-PZ					
	СТ	Control plug-in, pressure sensor plug-in, manual override (MO) concealed	18 mm	110	8066575	VSVA-BT-M32CS2-MS-A2-1T5L-PA					
	СТ	Control plug-in, pressure sensor external M12, manual override (MO) concealed	18 mm	110	8066574	VSVA-BT-M32CS2-MS-A2-1T1L-PZ					
	3/2-way	solenoid valve NC, internal pilot air supply for the valve tern	ninal								
	CS	Control plug-in, pressure sensor plug-in, manual override (MO) self-resetting	18 mm	110	8066569	VSVA-BT-M32CS1-MYE-A2-1T5L-PA					
	CS	Control plug-in, pressure sensor external M12, manual override (MO) self-resetting	18 mm	110	8066568	VSVA-BT-M32CS1-MYE-A2-1T1L-PZ					
	CS	Control plug-in, pressure sensor plug-in, manual override (MO) concealed	18 mm	110	8066571	VSVA-BT-M32CS1-MS-A2-1T5L-PA					
	CS	Control plug-in, pressure sensor external M12, manual override (MO) concealed	18 mm	110	8066570	VSVA-BT-M32CS1-MS-A2-1T1L-PZ					
Manifold sub-base for p	ilot air swi	tching valve		1							
	YB	For 2 valve positions (4 addresses) 1x valve position, 1x double solenoid valve, high flow	18 mm	434	8068913	VABF-S4-2HS-G18-CB-2T5					
	YC	For 2 valve positions (4 addresses) 1x valve position with CBUS communication, 1x double solenoid valve, high flow (with CBUS loop-through)	26 mm	512	8068912	VABV-S4-12HS-G-CB-2T5					

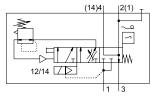
¹⁾ Weight of pilot air switching valve without manifold sub-base

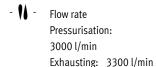
Function without sensor





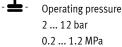
With sensor





Module width 43 mm







Description

Function

The purpose of the soft-start valve is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it.

Switch-on takes place in two stages:

• First the working pressure for duct 1 gradually increases (the speed can be adjusted using a flow control screw).

• Once the working pressure in duct 1 reaches a previously set value, the soft-start valve switches to full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory, but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position.

Duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port only in the normal position, when the valve is not switched. The exhaust air can optionally be ducted with a QS fitting or using a silencer. A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.



Note

When using "Protection against unexpected start-up":

Protection against unexpected activation of the manual override (MO) must be guaranteed in all operating modes.

Diagnostics

The piston position of the soft-start valve can be monitored by a sensor with integrated LED display. This sensor registers whether the valve has switched and thus whether the valve terminal is being supplied with compressed air.

Pressure sensing via a pressure gauge (optional) is also possible.

The soft-start valve can also be ordered with a sensor, A sensor cannot be retrofitted at a later date due to the calibration that is required.

Connecting cables with integrated LED display are provided for displaying the signal status.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the softstart valve or with internal or external pilot air via the various end plate variants.

The pilot air supply for the valve terminal (internal/external) is determined by the seal between the manifold subbase and the soft-start valve.

The scope of delivery of the soft-start valve includes both the seal for internal pilot air supply (with hole) and the seal for external pilot air supply (no hole).

The soft-start valve itself always has internal pilot air supply.

Description

Creation of pressure zones with a soft-start valve

The soft-start valve can be used for the pneumatic compressed air supply of the valve terminal or of a pressure zone. The soft-start valve can only be used as the only compressed air supply component on valve terminals with one pressure zone or within a pressure zone.

If a soft-start valve in combination with a right-hand end plate (code XP3) is chosen for a pressure zone, this pressure zone must have a supply plate with a blanking plug in duct 1 (code W).

When using a soft-start valve, a supply plate (with blanking plug in duct 1) is generally also required for this pressure zone to discharge the exhaust air (duct 3/5).

A supply plate is not required if the exhaust air (duct 3/5) in a pressure zone with soft-start valve can be discharged via the right-hand end plate.

Restrictions

Compressed air supply

There must be no other elements supplying compressed air in the pressure zone in which the soft-start valve is being operated. Exhaust air

Exhaust air cannot be expelled via the soft-start valve. If it is being used in a pressure zone with duct 3/5 separated, an exhaust plate is required.

Pilot air supply

If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal. Reverse operation

The soft-start valve is not approved for reverse operation.



Setting options as well as drawings with descriptions of the components for the soft-start valve can be found in the user documentation.

The adjusting screws are freely accessible once they are fitted.

Safety characteristics

Conforms to standard	ISO 5599-2
Note on forced checking procedure	Switching frequency min. 1/month
Max. positive test pulse [is]	2500 ¹⁾
with logic 0	
Max. negative test pulse [is]	1400¹)
with logic 1	
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

¹⁾ Values apply only to types with direct voltage 24 V DC $\,$

General	technica	l data

Design	Piston spool
Actuation type	Electrical
Sealing principle	Soft
Type of mounting	On sub-base, ISO size 1 to ISO 5599-2
Mounting position	Any
Valve function	Soft-start function
Manual override	Detenting, self-resetting via electrical control signal, normal position on top, → page 189
Reset method	Mechanical spring
Type of control	Piloted
Pilot air supply	Internal, external
Direction of flow	Not reversible
Switching position sensing	Switching position with sensor

Standard nominal flow rate [l/min]

Pressurisation	3000
Exhaust port	3300

Operating and environmental conditions			
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes on operating/		Lubricated operation possible (in which case lubricated operation will always be required)	
pilot medium			
Operating pressure	[bar]	212	
	[MPa]	0.2 1.2	
Switchover pressure presetting	[bar]	4	
	[MPa]	0.4	
Ambient temperature	[°C]	-5+50	
Note on materials		RoHS-compliant RoHS-compliant	

Valve switching times [ms]		
Valve switching time	On	17
	Off	50

Electrical data for soft-start valve	Electrical data for soft-start valve			
Electrical connection		Plug, type C to EN 175301-803, square design		
Nominal operating voltage	[V]	24 DC		
Operating voltage range	[V]	24 DC ±10%		
Characteristic coil data		24 V DC: 2.5 W		
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission when mounted)		

Electrical data for sensor				
Туре		SIEN-M12B-PS-S-L	SIEN-M12B-NS-S-L	
Electrical connection		Plug M12x1 to EN 60947-5-2, 4-pin		
Switching output		PNP	NPN	
Switching element function		N/O		
Signal status indication		Yellow LED		
Operating voltage range	[V DC]	10 30		
Residual ripple	[%]	±10		
Rated operating voltage	[V DC]	24		
Sensor no-load supply current	[mA]	10		
Max. output current	[mA]	200		
Max. voltage drop	[V]	2		
Max. switching frequency	[Hz]	3000		
Short circuit current rating		Pulsed		
Protection against incorrect polarity for sensor		For all electrical connections		
Measuring principle		Inductive		
Switching position sensing		Switching position with sensor		

Materials		
	Soft-start valve	Manifold sub-base
Housing	Wrought aluminium alloy	Die-cast aluminium
Seals	NBR, HNBR	-
Screws	Galvanised steel	-

Example 1: Pressure zone with soft-start valve and pilot air supply

Internal, external pilot air supply

Requirements

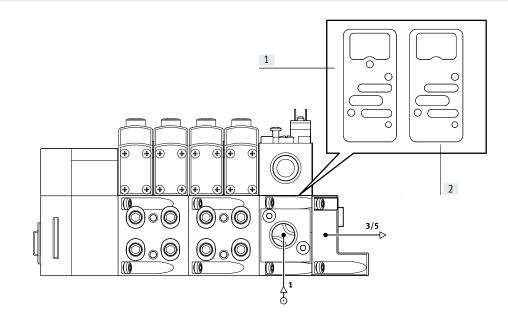
- Compressed air supply via soft-start valve
- Right-hand end plate¹⁾:
 Blanking plug in duct 1

For internal pilot air supply:

- Seal (soft-start valve manifold subbase) with pilot air supply bore "open" and
- Right-hand end plate:
 Blanking plug in duct 14

For external pilot air supply:

- Seal (soft-start valve manifold subbase) with pilot air supply bore "closed" and
- Pilot air supply via duct 14 in the right-hand end plate



- [1] Seal for internal pilot air supply
- [2] Seal for external pilot air supply
- 1) With this configuration, a right-hand end plate with pilot air selector cannot be used, as it doesn't allow the discharge of exhaust air

Example 2: Pressure zone with soft-start valve, supply plate and pilot air supply

Internal, external pilot air supply

Requirements

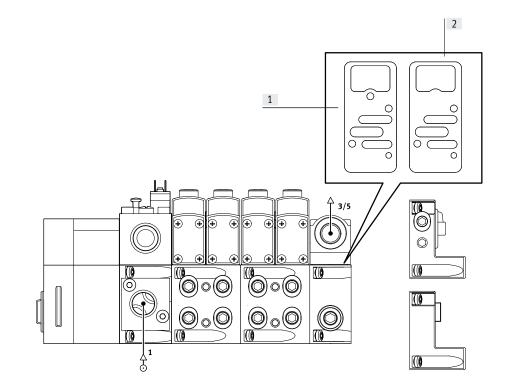
- Compressed air supply via soft-start valve
- Supply plate: Blanking plug in duct 1
- Right-hand end plate: blanking plug in duct 1, 3, 5 or
- Right-hand end plate with pilot air selector

For internal pilot air supply:

- Seal (soft-start valve manifold subbase) with pilot air supply bore "open" and
- Right-hand end plate: blanking plug in duct 14 or
- End plate with coding (position 2, internal pilot air supply)

For external pilot air supply:

- Seal (soft-start valve manifold subbase) with pilot air supply bore "closed" and
- Pilot air supply via duct 14 in the right-hand end plate or
- End plate with coding (position 1, external pilot air supply)



- [1] Seal for internal pilot air supply
- [2] Seal for external pilot air supply

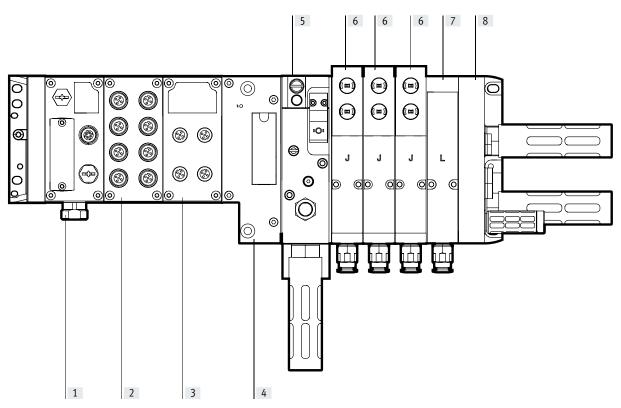
Practical example 1: Valve terminal VTSA with CPX terminal (metal design) and soft-start valve

With internal pilot air (PP and XP2):

With external pilot air (PM and XP1):

Selection no. in digital customer information system: 539217

Selection no. in digital customer information system: 539217



- [1] Bus node for EtherNet/IP or Modbus TCP
- [2] Input module (16 digital inputs)
- [3] Output module (8 digital outputs)
- [4] CPX pneumatic interface
- [5] Soft-start valve(PP internal pilot air)
- [5] Soft-start valve (PM – external pilot air)
- [6] 5/2-way valve, double solenoid (J)
- [7] Vacant position (L)
- [8] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14
- [8] Right-hand end plate (XP1) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1

Selection with internal pilot air (PP and XP2):

Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA Pneumatic part: 44PNXP2SMPPBB3JL+UGBP1

Selection with external pilot air (PM and XP1):

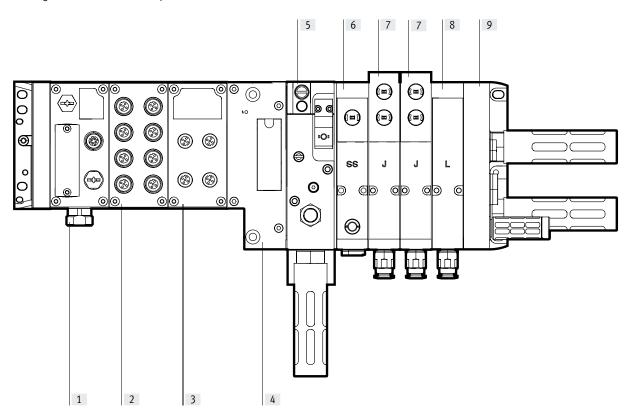
Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA Pneumatic part: 44PNXP1SMPMBB3JL+UGBP1

Practical example 2: Valve terminal VTSA with CPX terminal (metal design), soft-start valve and switching position sensing

With external pilot air (PM and XP2):

Selection no. in digital customer information system: 539217



- [1] Bus node for EtherNet/IP or Modbus TCP
- [2] Input module (16 digital inputs)
- [3] Output module (8 digital outputs)
- [4] CPX pneumatic interface
- [5] Soft-start valve (PM – external pilot air)
- [6] 5/2-way single solenoid valve, spring return, switching status indication with PNP sensor with 0.5 m connecting cable and pushin connector M12x1 (SS), and intermediate plate for switchable pilot air supply (ZO)
- [7] 5/2-way double solenoid valve (J), width 26 mm
- [8] Vacant position (L)
- [9] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14

Selection with external pilot air (PM and XP2), solenoid valve with switching position sensing (SS) and intermediate plate for switchable pilot air supply (ZO)

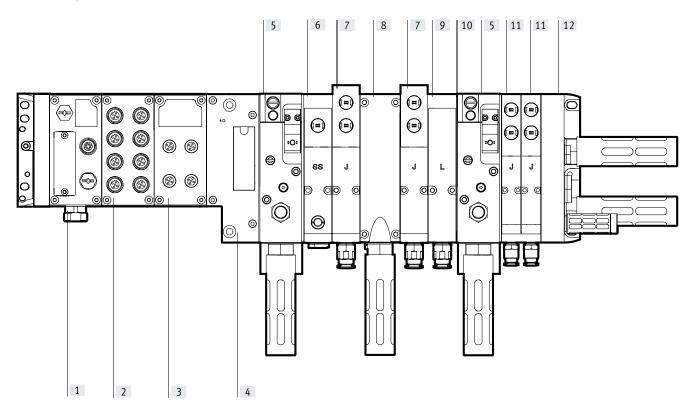
Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA
Pneumatic part: 44P-N-XP2-SMPM-BB-SSZOJJL+UGCGBP1

Practical example 3: Valve terminal VTSA with CPX terminal (metal design), switching position sensing, soft-start valve and 2 pressure zones

With external pilot air (PM and XP2)

Selection no. in digital customer information system: 539217



- [1] Bus node for EtherNet/IP or Modbus TCP
- [2] Input module (16 digital inputs)
- [3] Output module (8 digital outputs)
- [4] CPX pneumatic interface
- [5] Soft-start valve for one pressure zone (PM external pilot air)
- [6] 5/2-way single solenoid valve, spring return, switching status indication with PNP sensor with 0.5 m connecting cable and pushin connector M12x1 (SS), and intermediate plate for switchable auxiliary pilot air supply (ZO)
- [7] 5/2-way double solenoid valve (J), width 26 mm
- [8] Exhaust plate (W) for ducts 3/5
- [9] Vacant position (L)
- [10] Duct separation (S) 1, 3, 5
- [11] 5/2-way double solenoid valve (J), width 18 mm
- [12] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14

Selection with external pilot air (PM and XP2), solenoid valve with switching position sensing (SS) and intermediate plate for switchable pilot air supply and 2 pressure zones

Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA

Pneumatic part: 44P-N-XP2-LSMPM-BWBSPMA-SSZOJJLJJ+UGCGBP1

Electrical connection of pneumatic components

The solenoid valve with switching position sensing (SS), with sensor connection M12 is connected to the CPX input module using an appropriate connecting cable in order to link the sensor signal into the CPX system.

The soft-start valve (PM – with sensor PNP) is connected to the CPX input module using an appropriate connecting cable (GC) in order to integrate the sensor signal into the CPX system.

A connecting cable (GBP1) to/from the CPX output module is used to control the soft-start valve (PM). (Control sig-

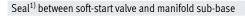
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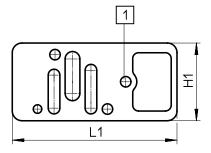
Download CAD data → www.festo.com

Datasheet - Soft-start valve for VTSA/VTSA-F

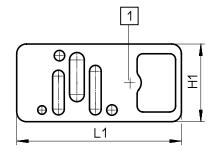
Dimensions

Soft-start valve 3 1 6 1<u>1</u> P Ξ H 19 4 5 0 0 జ 2 0 L1 L2 L4 B3 B1 B1 L6 [1] Soft-start valve, (port pattern to [2] Manifold sub-base with [3] Soft-start valve optionally with Manual override, switching po-ISO 5599-2) connecting adapter (ducts 2 and sensor or protective cap sition (actuated) 4), pneumatic connection G1/2 Manual override, normal posi-Seal for internal or external pilot [6] tion (unactuated) air supply of the valve terminal В1 B2 В3 В4 В5 D1 L1 L2 VABF-S6-1-P5A4-G12-4- ... 43 36.5 M12x1 30 67.3 29.3 41 27 20.8 28 11.2 12.6 142 Н4 Н7 Н9 Type Н1 Н2 Н3 Н5 Н6 Н8 H10 H11 VABF-S6-1-P5A4-G12-4- ... 78.9 65.5 56.4 55.9 51.5 44 41.2 3.5 68.3 39.5





[1] With hole, internal pilot air supply



[1] Without hole, external pilot air supply

Туре	H1	L1
VABD-S6	40	84.8

¹⁾ Seals are included with the soft-start valve

Valve terminals VTSA

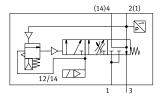
Datasheet – Soft-start valve for VTSA/VTSA-F

Ordering data						
	Terminal code	Description	Weight [g]	Part no.	Туре	
Soft-start valve, 24 V DC						
	-	Without sensor output, pneumatic connection G1/2 (with seals for internal and external pilot air)	590	558230	VABF-S6-1-P5A4-G12-4-1	
	PN	Seal for external pilot air (without bore)	_			
	PQ	Seal for internal pilot air (with bore)				
	T_	With sensor output PNP, pneumatic connection G1/2	605	557377	VABF-S6-1-P5A4-G12-4-1-P	
	_	(with seals for internal and external pilot air)	003	55/3//	VADI-30-1-F3A4-U12-4-1-F	
	PM	Seal for external pilot air (without bore)				
(B)	PP	Seal for internal pilot air (with bore)				
	-	With sensor output NPN, pneumatic connection G1/2 (with seals for internal and external pilot air)	605	558233	VABF-S6-1-P5A4-G12-4-1-N	
	PK	Seal for external pilot air (without bore)				
	PO	Seal for internal pilot air (with bore)				
Manifold sub-base						
	-	Prepared for mounting a soft-start valve (ports for ducts 2 and 4 combined), pneumatic connection G1/2	570	556989	VABV-S6-1Q-G12	

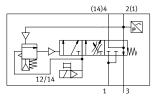
Accessories – Soft-start valve for VTSA/VTSA-F

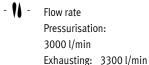
Designation	Code Description			Part no.	Туре	
over cap						
	-	M12, for sealing the sensor opening	10 pieces	165592	ISK-M12	
lectrical connection			I			
	P1	 Angled socket, type C, 2-pin, with LED Straight plug, M12x1, 2-pin 24 V DC 		188024	MSSD-EB-M12-MONO	
	GB	Straight socket, M12x1, 5-pin Open end, 4-wire	5 m	541328	NEBU-M12G5-K-5-LE4	
	-	Angled socket, M12x1, 5-pinOpen end, 4-wire	5 m	541329	NEBU-M12W5-K-5-LE4	
	GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2.5-LED	
	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED	
	GJ	• 24 V DC, PVC	10 m	193457	KMEB-1-24-10-LED	
\prod	GK	Angled socket, type C, 3-pin	2.5 m	151690	KMEB-1-230AC-2.5	
>	GL	Open end, 3-wire 230 V AC, PVC	5 m	151691	KMEB-1-230AC-5	
onnecting cable for	electrical conne	ction of the proximity switch	l .			
	-	Straight socket, M12x1, 5-pin	5 m	541328	NEBU-M12G5-K-5-LE4	
		Open end, 4-wire				
	GC	 Angled socket, M12x1, 5-pin Open end, 4-wire 	5 m	541329	NEBU-M12W5-K-5-LE4	
	-	Modular system for a choice of connecting cables		-	NEBU → Internet: nebu	
Pressure gauge						
	-	0 10 bar, pneumatic connection M5		526323	MA-27-10-M5	
Silencer						
	U	Standard design, connecting thread (1 piece)	G1/2	6844	U-1/2-B	
	A	Sintered design, connecting thread (10 pieces)	G1/2	1205863	AMTE-M-LH-G12	
neumatic connectio	n accessories		<u> </u>			
		ing plugs, silencers and				
		found in the chapter Accessories → page: 250 earch terms:				

Function Without manual override

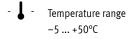


With manual override





- **[]** - Module width 41 mm



Operating pressure
2 ... 10 bar
0.2 ... 1 MPa



Description

Smart valve functions

The basic functions are the same as for the familiar soft-start valve.

There is a variant with internal pilot air supply (code PM) and a variant without internal pilot air supply (code PN). In addition, the new smart soft-start valve has:

- An integrated pressure sensor for sensing the exhausted position
- A revised design of the manual override with protection against unintended actuation, as well as an automatic reset

Like the familiar soft-start valve, its purpose is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it. Switch-on takes place in two stages:

- First the working pressure for duct 1 gradually increases (the speed can be adjusted using a flow control screw).
- Once the working pressure in duct 1 reaches half the operating pressure, the soft-start valve switches to full operating pressure at duct 1 of the valve terminal.

The switching point is permanently set at 50% of the operating pressure.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position.

Duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port only in the normal position, when the valve is not switched. The exhaust air can optionally be ducted with fittings for compressed air tubing with standardised O.D. or using a silencer. A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.

Safety characteristics		
Max. positive test pulse	[µs]	2000
with logic 0		
Max. negative test pulse	[µs]	1200
with logic 1		
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

Datasheet – Soft-start valve for VTSA-F-CB

General technical data		
Design		Piston spool valve
Grid dimension	[mm]	41
Valve size	[mm]	40
Overlap		Negative overlap
Actuation type		Electrical
Sealing principle		Soft
Type of mounting		On sub-base
Mounting position		Any
Valve function		Soft-start and exhaust function
Manual override		Detenting, self-resetting via electrical control signal (part numbers 8067407 and 8067405), normal position on top → page 197
Manual override		None (part numbers 8067411 and 8067409)
Reset method		Mechanical spring
Type of control		Piloted
Pilot air supply		For soft-start valve: always internal via valve terminal
		For valve terminal: internal via soft-start valve (part nos. 8067407, 8067411)
		For valve terminal: internal, not via soft-start valve (part nos. 8067405, 8067409)
Direction of flow	•	Not reversible
Pneumatic connection 3	•	G1/2

Standard nominal flow rate [l/min]			
Pressurisation	3000		
Exhaust port	3300		

Operating and environmental co	Operating and environmental conditions				
Туре		VABF-S6-1-P5A4S1	VABF-S6-1-P5A4S2		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]			
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]			
Notes on operating/		Lubricated operation not possible			
pilot medium					
Operating pressure	[bar]	3 10	210		
	[MPa]	0.3 1	0.2 1		
Ambient temperature [°C]		<u>-5+50</u>			
Temperature of medium [°C]		-5+50			
Corrosion resistance class CRC ¹⁾		0			

¹⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070 $\,$

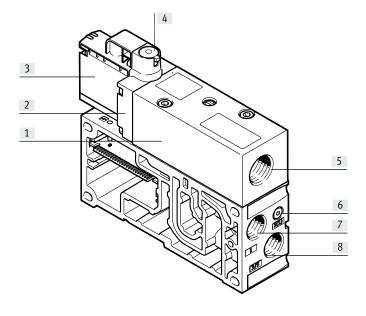
No corrosion stress. Applies to small, visually unimportant standards-based parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

Electrical data for soft-start valve	
Electrical control	Fieldbus
Electrical connection	Plug-in
Nominal operating voltage [V]	24 DC
Operating voltage range [V]	24 DC ±10%
Characteristic coil data	24 V DC: 1.6 W
Permissible voltage fluctuations [%]	±10%
Degree of protection to EN 60529	IP65 (for all types of signal transmission when mounted)
Pressure sensor	Integrated (plug-in)
Sensor evaluation	Internal
Switching element function	N/C
Switching position sensing	Via pressure switch, exhausted status
Signal status indication	Yellow LED, valve control
	Green LED, pressure switch, exhausted status
Duty cycle [%]	100

Materials		
	Soft-start valve	Manifold sub-base
Housing	Wrought aluminium alloy	Die-cast aluminium
Seals	NBR, HNBR	_
Screws	Galvanised steel	_
Note on materials	RoHS-compliant	

Connection and display components

Soft-start valve VABF-S6-1-P5A4-... with manifold sub-base



- Note

Detailed information on the manual override can be found in the user documentation.

→ Internet: User documentation

- [1] Basic valve housing
- 2] Intermediate plate
- [3] Pilot control
- [4] Manual override (MO) (optional)
- [5] Exhaust air port for duct 1
- [6] Pressure sensing for duct 1
- [7] Compressed air supply port
- [8] Exhaust air port for duct 3/5

Datasheet – Soft-start valve for VTSA-F-CB

Valve fund		
	Circuit diagram	Description
PM	(14)4 2(1) 12/14 1 3	Soft-start valve with pilot air supply Soft-start valve with manual override (MO)
PM	1 3	Soft-start valve with pilot air supply Soft-start valve without manual override (MO)
PN	2(1)	Soft-start valve without pilot air supply Soft-start valve with manual override (MO)
PN	2(1)	Soft-start valve without pilot air supply Soft-start valve without manual override (MO)

Dimensions Download CAD data → www.festo.com Soft-start valve with manifold sub-base L2 6 1 Ξ HZ 8 3 2 L3 7 5 4 ❿ **B**2 <u>8</u> ❿ 4 [5] Manual override, self-resetting [1] Soft-start valve [4] Socket head screw M5x45 for Silencer, connection size G1/2 Manifold sub-base, pneumatic manifold sub-base (captive) (code: YE) or concealed (code: S) Silencer, connection size G3/8 connection G3/8 Fitting connection size G3/8 [3] Seal Туре В1 B2 В3 Н1 H2 Н3 Н4 L2 L3

 $\mathsf{Seal}^{\mathsf{1}\mathsf{)}}$ between soft-start valve and manifold sub-base

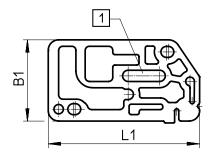
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40.4

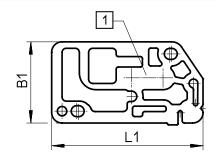
18.2

58.1

VABF-S6-1-P5A4...-G12-1T5-PA



[1] With elongated hole, internal pilot air supply



40.5

46

155.1

60.3

142

[1] Without elongated hole, external pilot air supply

Туре	B1	L1
VABF-S6-1-P5A4Z	39	72.7

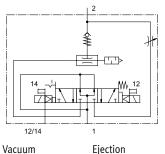
 $^{1) \}hspace{0.5cm} \hbox{Seals are included with the soft-start valve} \\$

Accessories – Soft-start valve for VTSA-F-CB

Ordering data								
	Code	Description		Weight [g]	Part no.	Туре		
Soft-start valve, without	Soft-start valve, without manifold sub-base							
	PM	Pilot pressure build-up from duct 1 (S1)	Manual override (MO), self-resetting	471	8067407	VABF-S6-1-P5A4S1YE-G12-1T5-PA		
			Manual override (MO), concealed	471	8067411	VABF-S6-1-P5A4S1S-G12-1T5-PA		
	PN	No pilot pressure build-up from duct 1 (S2)	Manual override (MO), self-resetting	471	8067405	VABF-S6-1-P5A4S2YE-G12-1T5-PA		
			Manual override (MO), concealed	471	8067409	VABF-S6-1-P5A4S2S-G12-1T5-PA		
Manifold sub-base for so	ft-start valv	/e						
	PV	With CBUS loop-through Sensor evaluation: internal Duct 3/5 combined Only in combination with prozone Pneumatic connection G3/8	eumatic interface with voltage	471	8068609	VABV-S6-1Q-G38-CB1-T5		

Datasheet - Vacuum block for VTSA/VTSA-F

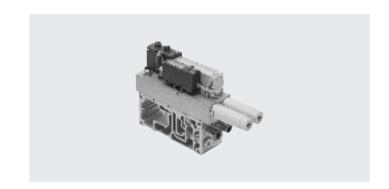
Function



- 【】 - Vacuum block width 53 mm



Operating pressure
4 ... 8 bar
0.4 ... 0.8 MPa



Description

The vacuum block can be integrated into the existing valve terminal VTSA/VTSA-F. To do this, the vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm.

The vacuum block is used in conjunction with a suction gripper to pick up, hold and place components. Picking up and holding is carried out by a suction gripper using a vacuum.

Once the component has been positioned, it is released by an ejector pulse. This ejector pulse is created by pressurising the vacuum system so that the vacuum briefly collapses. The ejector pulse can be set.

- 🖣 - Note

The vacuum block can be operated in combination with the vertical stacking for pilot air switch-off (intermediate plate VABF-S4-1-S plus 5/2-way valve) on the valve terminal VTSA/VTSA-F.

Function

The vacuum block VABF-S4-1-V2B1... is used to generate a vacuum. The generated vacuum and a suction gripper produce a force which is used to grip and transport a workpiece. The supply of compressed air for vacuum generation is controlled by a solenoid valve. The vacuum is generated by actuating solenoid coil 12.

The setpoint value set at duct B for the generated vacuum is monitored via a vacuum sensor (with switching output). Vacuum generation reverts to a self-holding phase after reaching the setpoint value. The vacuum block controls the vacuum generation process independently within the range of the set switching points (air saving function).

The integrated solenoid valve is used to generate an ejector pulse by activating coil 14. The workpiece is thus safely released from the suction cup with connector and the vacuum is rapidly reduced. The length of the ejector pulse can be influenced by the duration of the electrical pulse. The strength of the ejector pulse is influenced by the adjustable flow control.

- 🖥 - Note

When the electrical or pneumatic supply fails while the valve is in the "generate vacuum" or "air saving" state, the valve moves to the "generate vacuum" position.

Mode of operation of the air saving function (LS)

If the desired threshold value (1) (turn off suction) is reached for the vacuum, vacuum generation is automatically switched off.

Check valves prevent the reduction of the vacuum. However, leakages (e.g. due to rough workpiece surfaces) will slowly reduce the vacuum. If the vacuum drops below the set threshold value (2) (turn on suction), vacuum generation is switched on automatically. Vacuum is generated until the set threshold value (1) (turn off suction) is reached again.

Threshold value to turn off suction (air-saving function) (1):

The vacuum generator is switched off simultaneously with the setting of output Out A.

The preset value is -700 mbar.

Threshold value to turn on suction (2):

The threshold value (2) should always be above the switching point of duct B (3) "vacuum sensing".

The gap between (2) and (3) should be at least 50 mbar.

- Note

Setting options and further instructions are described in the operating instructions and/or documentation VABF-S4-1-V2B1... on the Festo Support Portal.

→ Internet

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Datasheet – Vacuum block for VTSA/VTSA-F

General technical data			
Valve function		5/3-way, pressurised	
Design		Non-modular	
Mounting position		Any	
Nominal width of Laval nozzle [mm]		2.0	
(vacuum generation)			
Ejector characteristics		High vacuum, standard	
Integrated functions		Ejector pulse valve, electric	
		Flow control valve	
		On/offvalve, electric	
		Air-saving circuit, electric	
		Check valve	
		Open silencer	
		Vacuum switch	
Silencer design		Open	
Measured variable		Relative pressure	
Measuring principle		Piezoresistive	
Switching function		Threshold value comparator	
Short circuit current rating		Yes	
Reverse polarity protection		For all electrical connections	
Inductive protective circuit		Adapted to MZ, MY, ME coils	
Switching element function		N/O	
Threshold value setting range	[bar]	-0.999 0 (recommended operating range: -0.950.05)	
	[MPa]	-0.0999 0 (recommended operating range: -0.0950.005)	
Hysteresis setting range	[bar]	-0.9 0	
	[MPa]	-0.09 0	
Power supply, vacuum block		Via own plug M12	
Pneumatic supply, vacuum block		Via valve terminal VTSA/VTSA-F	
Ejector pulse		Strength adjustable via flow control screw	
Actuation type			
Solenoid valve		Electrically activated	
Vacuum block		Vacuum generation via Venturi nozzle	
Type of actuation for solenoid		Piloted	
valve			
Direction of flow		Not reversible	
Exhaust function		Can be throttled (duct 3 and 5)	
Type of mounting		Via through-hole, screwed onto manifold sub-base, width 26 mm	
Manual override		Detenting, non-detenting, concealed	
for vacuum generation		Yes, solenoid coil 12 (holding)	
for ejector pulse		Yes, solenoid coil 14 (spring return), (only effective when power supply is switched off)	
Signal status display, valve		LED	
Pneumatic connections			
Supply port	1, 3	Via the manifold sub-base of the valve terminal, width 26 mm	
Exhaust port	3/5	Via the modular silencer for vacuum block	
Working port	2	Via the manifold sub-base of the valve terminal (QS push-in fitting – vacuum), G1/4	
(vacuum port)			
Connection	4	Via the manifold sub-base of the valve terminal (sealed with blanking plug type B-1/4)	

Datasheet – Vacuum block for VTSA/VTSA-F

Technical data for pressur	e switch of vacuum	n block (delivery status)
Duct A: air saving function		
Switching behaviour		Threshold value comparator
Switching point	[mbar]	-700
	[MPa]	-0.07
Hysteresis	[mbar]	200
	[MPa]	0.02
Switching characteristic		NO (normally open contact)
Duct B: vacuum sensing		
Switching behaviour		Threshold value comparator
Switching point	[mbar]	-400
	[MPa]	-0.04
Hysteresis	[mbar]	5
	[MPa]	0.0005
Switching characteristic		NO (normally open contact)



Setting options for duct A and duct B and further instructions can be found on the Festo Support Portal in the operating instructions and/or documentation VABF-S4-1-V2B1...

→ Internet

Electrical data		
Electrical connection		4-pin plug to ISO 15407-2 (vacuum block supplied with power separately, not via valve terminal)
Nominal operating voltage	[V DC]	24
Operating voltage range	[V DC]	21.6 26.4
Duty cycle	[%]	100
Max. output current	[mA]	50
Voltage drop	[V]	≤1.5
No-load supply current	[mA]	50 150 (dependent on the switching status of the solenoid coils)
Characteristic coil data	[V DC]	24
Power consumption	[W]	1.3
(Characteristic coil data)		
Overload protection		Available
Accuracy (full scale)	[% FS]	±3
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission when mounted)

Electrical connection ¹⁾								
2 + + + 4	Plug M12x1, 4-pin to EN 61076-2-101	Pin1	Supply voltage Switching output B (duct B) 0 V DC Switching output A (duct A)					

¹⁾ Max. permissible signal cable length: 5 m

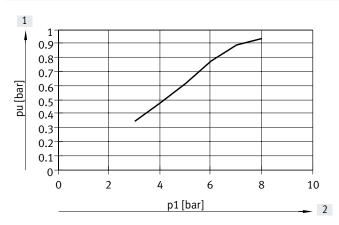
Datasheet – Vacuum block for VTSA/VTSA-F

Operating and environmental o	conditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating medi	um	Unlubricated operation
Operating pressure	[bar]	48
	[MPa]	0.4 0.8
Nominal operating pressure	[bar]	6
	[MPa]	0.6
Pressure measuring range	[bar]	-10
	[MPa]	-0.1 0
Partial vacuum [bar]		Up to approx. 0.9 (as a function of operating pressure)
	[MPa]	Up to approx. 0.09 (as a function of operating pressure)
Ambient temperature	[°C]	050
Temperature of medium	[°C]	050
Noise level LpA (at nominal	[dB(A)]	78
operating pressure)		

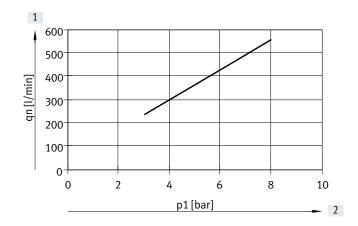
Materials	
Housing, jet nozzle	Wrought aluminium alloy
Screws	Galvanised steel
Seals	NBR
Plug housing	Nickel-plated, die-cast zinc
Plug contacts	Gold-plated brass
Inspection window on pressure	PA PA
sensor	
Pressure sensor keypad	TPE-U
Note on materials	RoHS-compliant

Pressure ratios, air consumption and volumetric flow rate

Vacuum as a function of operating pressure



Air consumption as a function of operating pressure



[1] Vacuum

- [2] Operating pressure
- [1] Air consumption
- [2] Operating pressure

Datasheet - Vacuum block for VTSA/VTSA-F

Dimensions Download CAD data → www.festo.com Ξ Ф T 団 L1 2 1 0 9 6 7 [1] Pressure sensor with LCD dis-LED signal status indication, so-[5] Manual override for ejector [6] Solenoid valve play and operating buttons lenoid valve pulse (only effective when the Flow control screw for adjusting [2] Plug for electrical connection Manual override for vacuum power supply is switched off) the intensity of the ejector pulse generation and vacuum sensing (M12, Modular silencer 4-pin) В1 Н1 H2 L2 Туре L1 VABF-S4-1-V2B1-C-VH-20 53 87.1 1.2 164.7 54.2

Datasheet – Vacuum block for VTSA/VTSA-F

	Code	Description		Part no.	Туре
acuum block	-	<u> </u>	:		7
	VB	Vacuum block for valve terminal VTSA/VTSA-F with air-saving function and adjustable ejector pulse	1120 g	571425	VABF-S4-1-V2B1-C-VH-20
Manifold sub-base					
100000	L ²⁾	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4	26 mm	_ 1)	VABV-S4
og	LK ²⁾	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4, with small QS fitting	26 mm	_ 1)	VABV-S4
Connecting cable					
	-	Straight socket, M12x1, 5-pin Open end, 4-wire	2.5 m	550326	NEBU-M12G5-K-2.5-LE4
	-	 Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	GC	Angled socket, M12x1, 5-pin Open end, 4-wire	5 m	541329	NEBU-M12W5-K-5-LE4
	-	Modular system for a choice of connecting cables		-	NEBU → Internet: nebu
Pneumatic connection A selection of possibl	le fittings, bla	nking plugs, silencers and			
other pneumatic acce or on the website via		pe found in the chapter Accessories → page: 250 al search terms:			
nternet → connect	tion technolog	gy, silencer, blanking plug			

The manifold sub-base for use with the vacuum block can only be ordered via the valve terminal configurator and therefore doesn't have a separate part number.
 Code letter within the order code for a valve terminal configuration

- 🚺 - Vacuum generator width 35 mm

- **** - Voltage 24 V DC

Operating pressure4 ... 8 bar

0.4 ... 0.8 MPa

Description

The vacuum generator VABF is designed for generating a vacuum. The vacuum generator can be integrated into the existing valve terminal VTSA-F-CB.

Compressed air as well as power are supplied via the valve terminal.

A solenoid valve (solenoid coil 12, vacuum generation) controls the compressed air supply. Vacuum is generated using the Venturi principle when the vacuum generator is pressurised with compressed air.

The vacuum generator is used in conjunction with a suction gripper to pick up, hold and place components.

Picking up and holding is carried out by a suction gripper using a vacuum. Once the component has been positioned, it is released by an ejector pulse. The ejector pulse can be set. The ejector pulse is generated using the solenoid valve (solenoid coil 14, ejector pulse). The vacuum collapses if the vacuum system is pressurised briefly.

The power ejector pulse variant (-AP) of the vacuum generator is a more energy- and air-saving option.



Extended functions with VTSA-F-CB

The VTSA-F-CB with serial communication provides the vacuum generator with extended functions:

- Opening and saving of up to four records on a local computer
- Teach-in functionality: recording homing runs, from gripping and holding the workpiece to setting it down. Configuration of switching points and monitoring.
- Preventive maintenance: measurement of all vacuum times, comparison with the homing run, warning message if a definable level of deviation is reached
- Switching air-saving function on/off
- Changing the vacuum parameters per record
- · Locking the ejector pulse:
 - When the Uval of the adjacent voltage zone is switched off (voltage zone with safe shut-off within the valve terminal)
 - When there is a fault with the valve load voltage (e.g. undervoltage)
- Extended diagnostic functions via CBUS and display of status LED (yellow) or error LED (red)

- Note

In the event of an "emergency off" of the valve terminal (shutdown U_{VAL}), the vacuum generator VABF remains in vacuum generation mode with air-saving function.

If there is a complete power failure (bus shutdown, U_{SEN}) when the vacuum generator is in "Generate vacuum" mode, the valve switches to the "Permanent suction" position.

Vacuum generation

The vacuum is generated with the Venturi principle using the vacuum generator cartridges VN.

For the large sizes 20 and 30, two vacuum generator cartridges are used and connected in parallel.

For size 14, one vacuum generator cartridge is used (the second port is sealed with a blanking plug).

Vacuum generation is activated when the output signal "vacuum generation" is applied for at least 50 ms. Since the vacuum generation is pulse-controlled, vacuum is also generated after the output signal is deactivated.

Function overview

Monitoring process parameters

- · Pressure value at vacuum port
- Limit values
- Evacuation time t_F

Static teach-in Dynamic teach-in

Switching points and cycle time can be configured using the FMT (Festo Maintenance Tool).

Pressure value (vacuum) Pressure values are measured continuously between the vacuum port and filter. If the operating voltage of the vacuum generator is switched off, the val-

The time from the start of the evacuation through ejection to the start of the

ues are reset.

Emergency stop function

Error state

If the emergency stop (switching off the load voltage supply) is triggered during vacuum generation, the vacuum generator remains in vacuum generation mode.

If communication between the control-

ler and the vacuum generator is inter-

If the air saving function was activated, it remains active. If the parameter "ejector pulse interlock" is activated (set to inactive at the factory), no ejector pulse is triggered in the event of an emergency stop.

Pressurisation time t_R

ing process sequences.

tion.

Cycle time

new evacuation.

Calculation and optimisation of exist-

Switching points and monitoring func-

tions can be configured during opera-

· Process quality

The following settings are defined in this state:

- · Air-saving ejector pulse with in-
- Flow control screw for regulating the ejector pulse
- · Integrated pressure sensor

Fault detection and diagnostic messages

- Supply voltage not reached
- Evacuation time exceeded
- · Fault on air-saving function
- · Vacuum value not reached

Air saving function

- · Is set at the factory.
- · Can be switched off for "air-permeable workpieces" (otherwise there will be an unnecessarily high number of switching processes).

Evacuation and pressurisation time The evacuation time t_F is measured from the start of the evacuation until the switching point is reached. The pressurisation time t_B is measured from the start of the pressurisation to the time at which the pressure value (vacuum) falls below -5 kPa.

If there is a complete power failure

(electronic supply voltage) during vacu-

um generation, the valve switches to

• Output bit "ejector pulse" is set to

"generate vacuum" position.

- Evacuation or pressurisation time exceeded
- Process quality below limit value
- · Teach-in error

Manual override

Both solenoid coils, for vacuum generation and ejector pulse, can be switched manually using the manual override.

Blanking plug

A vacuum generator V*20 or V*30 can be converted subsequently to V*14 using a blanking plug OASC-V1-P. This makes it possible to reduce the air consumption or reduce the suction rate (e.g. for evacuation of smaller volumes).

When the power supply is switched on again, the valve remains in the "generate vacuum" operating status until an ejection signal is received.

• Parameter set is set to 0 • Output bit "vacuum generation" is

· Air saving function is not affected

Additional characteristics

rupted, a defined status is set.

- Galvanic isolation between the vacuum generator VABF and valve terminal VTSA-F-CB
- 3 performance settings for vacuum generation (14, 20, 30)
- Integrated solenoid valve for vacuum generation (solenoid coil 12) and ejector pulse (solenoid coil 14)
- creased ejecting rate (power ejector pulse)
- Integrated air saving function
- · Integrated strainer for filtering process air in order to protect the vacuum generator [-AP]
- Switching of the solenoid valve for vacuum generation with mechanical manual override
- Open silencer for reduced noise lev-
- · A check valve prevents purging of the vacuum if vacuum generation is interrupted

Туре		Functions with type code VABFA	Functions with type code VABFAP			
Valve function	:	5/3-way, pressurised				
Design		Non-modular				
Mounting position						
Nominal width of Laval nozzle	14 [mm]	Any 1.4				
(vacuum generation)		2.0				
(vacuum generation)	20 [mm] 30 [mm]	3.0				
Ejector characteristics	נווווון טכ	5.0				
VABFV2B1VH		High vacuum, standard				
 VABFV2B1VL 		High suction rate, standard				
Integrated functions		Ejector pulse, electrical	Power ejector pulse, electrical			
		Flow control valve	Flow control valve			
		On/off valve, electric	On/off valve, electric			
		Air-saving circuit, electric	Air-saving circuit, electric			
		Check valve	Check valve			
		Open silencer	Open silencer			
		Vacuum switch	Vacuum switch			
Silencer design		Open				
Measured variable		Relative pressure				
Measuring principle		Piezoresistive				
Switching function		Window comparator				
		Threshold value comparator				
Reverse polarity protection		For all electrical connections				
Switching element function		N/O				
Pneumatic supply for vacuum gen	erator	Via valve terminal VTSA-F-CB				
Ejector pulse		Strength adjustable via flow control screw				
Solenoid valve actuation type		Electrically activated				
Type of actuation for solenoid valv	е	Piloted				
Direction of flow		Not reversible				
Type of mounting		Via through-hole, screwed onto manifold sub-base, width 35 mm				
Manual override		Non-detenting (only non-detenting: with accessories), detenting, concealed (with accessories)				
 for vacuum generation 		Yes, solenoid coil 12 (holding)				
for ejector pulse		Yes, solenoid coil 14 (spring return), (only effective when power supply is switched off)				
Pneumatic connections						
Supply port 1		Compressed air is supplied via the valve terminal				
Exhaust port	3	Via silencer (open)				
Working port	2	G3/8				
(vacuum port)						

Electrical data and sensors		
Operating voltage range (UB)	[V DC]	21.6 30
Nominal operating voltage	[V DC]	24
Duty cycle	[%]	100
No-load supply current	[mA]	30
Electrical control		Fieldbus
Electrical connection		Via CPX
Pressure measuring range	[bar]	_10
	[MPa]	0.1 0
Accuracy (full scale)	[% FS]	±3
Reproducibility,	[%]	
switching value FS		
Degree of protection to EN 60529		IP65
Protection class to DIN EN 61140		

Display and operation		
Display type		LED display, 2-digit
Threshold value setting range	[kPa]	099
Hysteresis setting range	[kPa]	090
Setting options	-	Teach-in
		Via parameter sets
Switching status indication sensor		LED
Display range start value	[kPa]	0
Display range end value	[kPa]	99
Displayable unit(s)	[kPa]	Vacuum
Signal status indication, solenoid		LED
valve		

Operating and environmental con-	ditions										
Type VABF		VH-14-A	VH-14-AP	VH-20-A	VH-20-AP	VH-30-A	VH-30-AP	VL-14-A	VL-14-AP	VL-20-A	VL-20-AP
Operating medium		Compresse	ed air to ISO 8	573-1:2010	[7:4:4]						
Note on operating/pilot medium		Lubricated	operation no	t possible							
Pilot pressure pS	[bar]	4 10									
	[MPa]	0.4 1									
Operating pressure pB	[bar]	4 8									
	[MPa]	0.4 0.8									
Nominal operating pressure	[bar]	6									
pBnom	[MPa]	0.6									
Operating pressure for max.	[bar]	4		4		6		4		5	
suction rate	[MPa]	0.4		0.4		0.6		0.4		0.5	
Operating pressure for max.	[bar]	4		4	4 6		-			-	
vacuum pumax	[MPa]	0.4		0.4	0.4 0.6			-		-	
Max. vacuum pVmax	[kPa]	92		`	,			-		-	
Max. suction rate with respect to	[l/min]	51		99	9 167		91		179		
atmosphere											
Pressurisation time at nominal operating pressure	[s]	0.2	0.3	0.2	0.3	0.2	0.25	0.2	0.25	0.2	0.25
Noise level LpA (at nominal operating pressure)	[dB(A)]	70 7		73	73 75		75 62			61	
Ambient temperature tamb	[°C]	_5 +50									
Temperature of medium tmed	[°C]	-5 +50	-5 +50								,
CE marking (see declaration of conf	ormity)	To EU EMC	To EU EMC Directive								
Certification		RCM							ŀ	,	
Corrosion resistance class CRC ¹⁾ 0					1	1		1			

¹⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standards-based parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

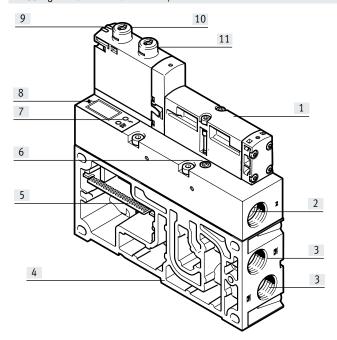
Materials	
Housing, jet nozzle, blanking plug	Wrought aluminium alloy
Adjusting screw	High-alloy stainless steel
Screws	Steel
Vacuum generator seals	NBR, HNBR
Blanking plug seals	NBR
Plate	Die-cast aluminium
Female nozzle	РОМ
Silencer	PU foam, POM
Note on materials	RoHS-compliant (vacuum generator and blanking plug)
Corrosion resistance class CRC ¹⁾	2 (blanking plug)

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Connection and display components

Vacuum generator VABF-S4-... - CB-VH/VL-...



- [1] Solenoid valve VSVA
- [2] Vacuum port G3/8
- [3] Port for silencer UOM-3/8 [VH/L-14 (1x) and VH-20 (2x)]
- [4] Manifold sub-base for valve terminal VTSA-F-CB (pneumatic and electric)
- [5] Electrical links to valve terminal VTSA-F-CB
- [6] Flow control screw for adjusting the intensity of the ejector pulse
- [7] The status LED (yellow) indicates the operating status of the vacuum generator and displays warnings in the event of a process fault
- [7] The error LED (red) indicates the status of the CBUS connection and displays errors
- [8] The 7-segment display (2-digit blue LED display) shows the pressure value (vacuum) in kPa
- [9] LED switching status indication for solenoid valve
- [10] Manual override for vacuum generation
- [11] Manual override for ejector pulse

Diagnostics and monitoring

The vacuum generator has monitoring functions that enable early detection of malfunctions or faults during operation.

The following diagnostic functions are possible:

- Monitoring tE (evacuation time), reference via teach-in
- Monitoring tB (pressurisation time), reference via teach-in
- Monitoring air consumption via vacuum drop rate VDR (process quality) when air saving function is active (tLS)

Definition of diagnostic levels Status Normal operation Warning Error Definition Device is OK Outside the specification Malfunction

Operating statuses of the vacuum generator						
Actuation						
Solenoid coil 12	Solenoid coil 14	Function/operating status	Comment			
0	0	Normal position	No actuation or status after the end of the "ejection" signal/the "pressurisation" function			
		Generate vacuum	Operating status after failure of the pilot air supply or the electrical supply of the vacuum generator (self-latching loop)			
1	0	Generate vacuum	Pulse actuation with self-latching loop			
0	1	Pressurisation (ejector pulse)	Accelerated vacuum reduction			
1	1	Air saving (air saving function)	Maintain vacuum (valve mid-position)			

Electrical and pneumatic status changes		
Status change	Operating status before status change	Operating status after status change
Failure/deactivation of the electronics supply	Generate vacuum	Generate vacuum
or the pilot air supply of the vacuum generator		(the valve spool remains in "generate vacuum" position)
	Air saving	Generate vacuum
		(the mechanical spring pushes, the valve spool goes into the "generate vacuum"
		position)
	Pressurisation	Normal position ¹⁾
	Normal position ¹⁾	Normal position ¹⁾
Emergency stop/switch-off of the load voltage	Generate vacuum	Generate vacuum
supply	Air saving	Generate vacuum
		(vacuum is maintained)
	Pressurisation	Normal position or function is interrupted ²⁾
	Normal position ¹⁾	Normal position ¹⁾

- 1) Normal position means the vacuum block is not in the "generate vacuum", "air saving" or "ejection" operating status
- 2) Parameter "ejector pulse interlock" must be active

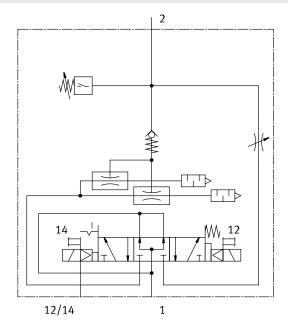
- 🖣 - Note

When there is a compressed air or power supply failure to the valve terminal, this will result in the following statuses:

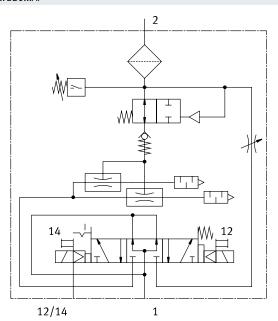
- 1. Compressed air failure:
- No vacuum can be generated, even if the valve is in the "generate vacuum" position.
- No ejector pulse can be generated, even if the valve is in the "ejection" position.
- 2. Power supply failure to the valve terminal:
- If both solenoid coils are deenergised at the same time, the valve switches to permanent suction because of the pilot air volume still present and remains in this state.

Circuit diagrams, vacuum generator

VABF...V2B1...A



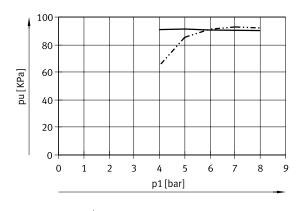
VABF...V2B1...AP



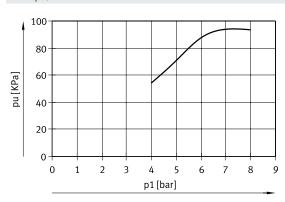
The vacuum generator is supplied internally via duct 1 of the manifold sub-base of the valve terminal. The pilot air is supplied internally via duct 12/14 of the manifold sub-base of the valve terminal.

Pressure ratios, negative pressure p u as a function of operating pressure p 1

VH-1 4/20/30



VL-1 4/20

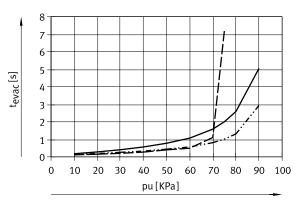


VL-14/20

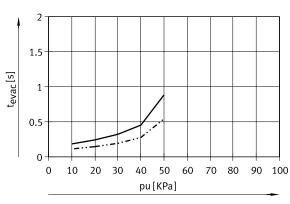
VH-14/20 ---- VH-30

Pressure ratios, evacuation time t_{evac} as a function of negative pressure p_u and operating pressure 6 bar for 1 t_{evac} l volume

VH-1 4/20/30: t_{evac(p1)}



VL-1 4/20: t_{evac(p1)}



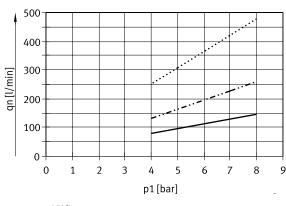
VH-14 VH-20

VH-30

VL-14 ---- VL-20

Pressure ratios, air consumption q_n as a function of operating pressure p_1

V...-14/20/30

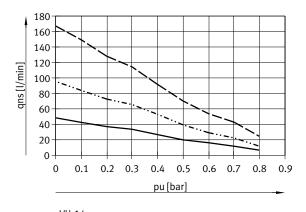


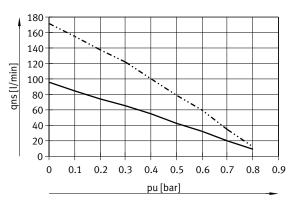
VH/L-14 **-** ⋅ ⋅ VH/L-20

-- VH-30

Pressure ratios, suction rate q $_{\rm ns}$ as a function of negative pressure p $_{\rm u}$, p $_{\rm 1}$ and operating pressure 6 bar

VH-1 4/20/30 VL-1 4/20



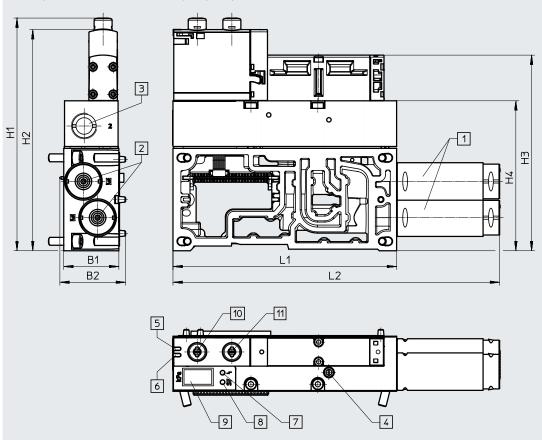


VH-14 VH-20 VH-30 VL-14 VL-20

Dimensions

Vacuum generator Laval nozzle 2.0 with high negative pressure

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- [1] Silencer UOM-3/8
- [2] Exhaust port G3/8
- [3] Vacuum port G3/8
- [4] Flow control screw for adjusting the intensity of the ejector pulse
- [5] LED switching status indication for solenoid valve ejector pulse
- [6] LED switching status indication for solenoid valve vacuum generation
- [7] Fault LED (red)
- [8] Status LED (yellow)
- [9] 2-digit 7-segment display (blue LEDs) for vacuum
- [10] Manual override for vacuum generation, non-detenting/detenting
- [11] Manual override for ejector pulse, non-detenting/detenting

Туре	B1	B2	H1	H2	H3	H4	L1	L2
VABF-S4-2-V2B1-G38-CB-VH-20-A	35	41.7	147.7	140.4	124.2	95.2	142	207.4

- 🖣 - Note

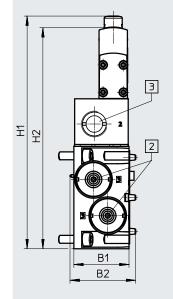
Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

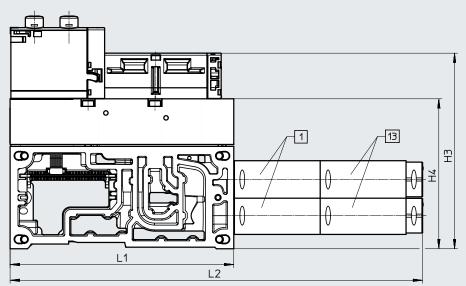
If required, the silencer extension UOMS-3/8 can be ordered separately.

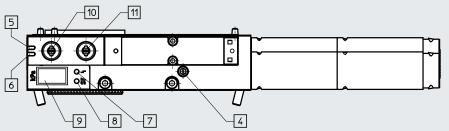
Dimensions

Download CAD data → www.festo.com

Vacuum generator Laval nozzle 3.0 and Laval nozzle 2.0 with high suction rate







- [1] Silencer UOM-3/8
- [2] Exhaust port G3/8
- [3] Vacuum port G3/8
- [4] Flow control screw for adjusting the intensity of the ejector pulse
- [5] LED switching status indication for solenoid valve ejector pulse
- [6] LED switching status indication for solenoid valve vacuum generation
- [7] Fault LED (red)
- [8] Status LED (yellow)
- [9] 2-digit 7-segment display (blue LEDs) for vacuum
- [10] Manual override for vacuum generation, non-detenting/detenting
- [11] Manual override for ejector pulse, non-detenting/detenting
- [13] Silencer extension UOMS-3/8

Туре	B1	B2	H1	H2	Н3	H4	L1	L2
VABF-S4-2-V2B1-G38-CB-VL-20-A	25	41.7	1477	140.4	124.2	05.3	1.62	2(1.0
VABF-S4-2-V2B1-G38-CB-VH-30-A)))	41.7	147.7	140.4	124.2	95.2	142	261.9



Note

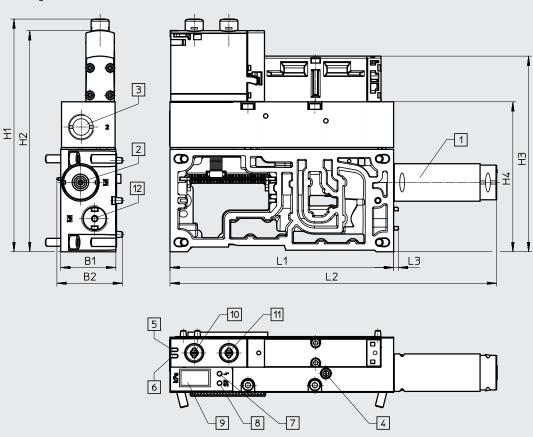
Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

If required, the silencer extension UOMS-3/8 can be ordered separately.

Dimensions

Vacuum generator Laval nozzle 1.4

Download CAD data → www.festo.com



- [1] Silencer UOM-3/8
- [2] Exhaust port G3/8
- [3] Vacuum port G3/8
- [4] Flow control screw for adjusting the intensity of the ejector pulse
- [5] LED switching status indication for solenoid valve ejector pulse
- [6] LED switching status indication for solenoid valve vacuum generation
- [7] Fault LED (red)
- [8] Status LED (yellow)
- [9] 2-digit 7-segment display (blue LEDs) for vacuum
- [10] Manual override for vacuum generation, non-detenting/detenting
- [11] Manual override for ejector pulse, non-detenting/detenting
- [12] Screw-in blanking plug (max. tightening torque 4 Nm)

Туре	B1	B2	H1	H2	Н3	H4	L1	L2	L3
VABF-S4-2-V2B1-G38-CB-VL-14-A	25	41.7	147.7	140.4	124.2	95.2	142	207.4	2
VABF-S4-2-V2B1-G38-CB-VH-14-A)))	41.7	147.7	140.4	124.2	95.2	142	207.4	5



Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

If required, the silencer extension UOMS-3/8 can be ordered separately.

Ordering data					
	I	Description	Part no.	Туре	
	code				
acuum generator for		th integrated sensor			
	<u> </u>	suction rate	1		I
	"	Laval nozzle, 1.4 mm	915 g	8088779	VABF-S4-2-V2B1-G38-CB-VL-14-A
	IIPH	Laval nozzle, 1.4 mm with power ejector pulse	930 g	8088781	VABF-S4-2-V2B1-G38-CB-VL-14-AP
	IV	Laval nozzle, 2.0 mm	955 g	8067141	VABF-S4-2-V2B1-G38-CB-VL-20-A
	IVPH	Laval nozzle, 2.0 mm with power ejector pulse	970 g	8067144	VABF-S4-2-V2B1-G38-CB-VL-20-AP
	With high				
		Laval nozzle, 1.4 mm	915 g	8088778	VABF-S4-2-V2B1-G38-CB-VH-14-A
	IPH	Laval nozzle, 1.4 mm with power ejector pulse	930 g	8088780	VABF-S4-2-V2B1-G38-CB-VH-14-AP
	III	Laval nozzle, 2.0 mm	920 g	8067140	VABF-S4-2-V2B1-G38-CB-VH-20-A
	IIIPH	Laval nozzle, 2.0 mm with power ejector pulse	940 g	8067143	VABF-S4-2-V2B1-G38-CB-VH-20-AP
	V	Laval nozzle, 3.0 mm	955 g	8067142	VABF-S4-2-V2B1-G38-CB-VH-30-A
	VPH	Laval nozzle, 3.0 mm with power ejector pulse	970 g	8067145	VABF-S4-2-V2B1-G38-CB-VH-30-AP
ilencer extension					1
	-	Can be attached to enclosed silencer UOM and secured in place.	17.5 g	538437	UOMS-3/8
lanking plug	1_	With connecting thread G3/8	23 g	8068144	OASC-V1-P
	-	(The blanking plug can be used to subsequently convert an existing	ا کر ک	6006144	ONJC-V1-F
		vacuum generator V20 to a vacuum generator V14, or a vacuum			
		generator V30 to a vacuum generator V20.)			
neumatic connectio					
	-	king plugs, silencers and			
		found in the chapter Accessories → page: 250			
r on the website via					
nternet → connect	ion technology	, silencer, blanking plug			

Valve terminals VTSA

Adaptation to width 65 mm

- **[]** - Valve width 65 mm ISO size 3

- **** - Voltage 24 V DC

Flow rate up to 4000 l/min

Temperature range -5 ... +50°C

Operating pressure
-0.9 ... 10 bar

-0.09 ... 1 MPa

Description

Function

By adapting valves, regulator plates and throttle plates for width 65 mm, ISO size 3 the scope of application of the valve terminal VTSA/VTSA-F can be further expanded:

• 5 valve sizes with pneumatic function integration on a valve terminal VTSA/VTSA-F.

• Max. flow rate up to 4000 l/min

 Max. 26 solenoid coils of width 65 mm, ISO size 3 can be adapted to the valve terminal VTSA/VTSA-F.
 The total number of solenoid coils of all widths must not exceed 32.

Restrictions

End plate with pilot air selector

If components of ISO size 3 are used, the end plate with pilot air selector is not available for selection.

Pilot air supply via adapter plate

If no pneumatic components are installed on the left side of the adapter plate (electric components only), ducts 12 and 14 of the adapter plate must be sealed with blanking plugs.

Pressure zones

Max. 2 pressure zones are possible with ISO size 3.

Key features – Adaptation to width 65 mm

Equipment options

Valve functions for width 65 mm, ISO size 3

- 5/2-way valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/3-way valve
 - Mid-position pressurised
 - Mid-position closed
 - Mid-position exhausted

Special features

Fieldbus interface/CPX terminal

- Max. 32 valve positions/max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Multi-pin plug connection

- Max. 32 valve positions/max. 32 solenoid coils
- Parallel, modular valve linking
- · Any compressed air supply
- Any number of pressure zones

AS-Interface

• 1 to 8 valve positions/max. 8 solenoid coils. Auxiliary power supply is required. Combinable

- Width 65 mm: valve flow rate up to 4000 l/min
- Width 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal. Width 65 mm is mounted at the end of the VTSA/ VTSA-F configuration using adapter VABA ...



The total number of solenoid coils of all widths must not exceed 32.

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/ VTSA-F valve terminal, making it much easier to order the right product. The valve terminals are fully assembled according to your order specification and are individually checked. This reduces assembly and installation time to a minimum.

Order a valve terminal VTSA using the order code:

Ordering system for VTSA

→ Internet: vtsa

Ordering system for CPX

→ Internet: cpx

→ Internet: www.festo.com

Order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F

→ Internet: vtsa-f

Ordering system for CPX

→ Internet: cpx

- 🖣 - Note

Please note that despite the basic configuration for

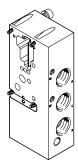
ISO size 3 valves

- the manual override is always non-detenting.
- exhaust air 3/5 of the adapter plate for ISO size 3 is always routed separately.
- there is no option for a 90° connection plate, outlet underneath.
- there is no option for sintered silencers.
- there is no option for pneumatic accessories.

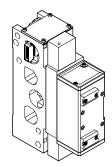
Peripherals – Pneumatic components, width 65 mm

Overview of modules for width 65 mm, ISO size 3

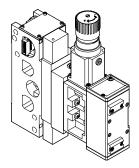
ISO 5599-2 size 3



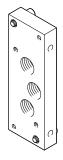




Valve with manifold sub-base



Vertical stacking



End plate

Pneumatics

Pneumatic modules

- Manifold sub-base for ISO valves
- Size 3: (G1/2) 4000 l/min

Adapter plate

- Compressed air supply port, duct 1
- Exhaust connection duct 3/5 (separated)
- External pilot air supply connection (optional) for pneumatic components on the left side

Pneumatic modules

- Manifold sub-base for an ISO valve
- Pilot control via intermediate solenoid plate
- ISO size 3

Vertical stacking

- Valves
- · Throttle plates
- Intermediate pressure regulator plates
- Pressure gauge
- Creation of pressure zones with 10 bar or vacuum (with external pilot air supply only)

Information on valve activation for ISO size 3

- All intermediate solenoid plates have a non-detenting manual override
- Valve terminals with internal pilot air supply: restricted pressure range
- Valve terminals with external pilot air supply: pressure zones up to 10 bar or vacuum operation possible. In this case, the pilot air supply must be regulated and supplied externally.

Additional modules

- Throttle plates: one-way flow control valves can be mounted between the manifold block and the valve so that the speed of travel can be set separately for single and double-acting cylinders
- Pressure regulators: intermediate pressure regulator plates for setting the contact pressure of a cylinder, either separately on duct 1, 2 or 4, or shared by 2 and 4.
- Pressure gauge on pressure regulator

Flexible compressed air supply

- Compressed air supply via the adapter plate or the right-hand end plate
- With large valve terminals, compressed air can be supplied at both sides

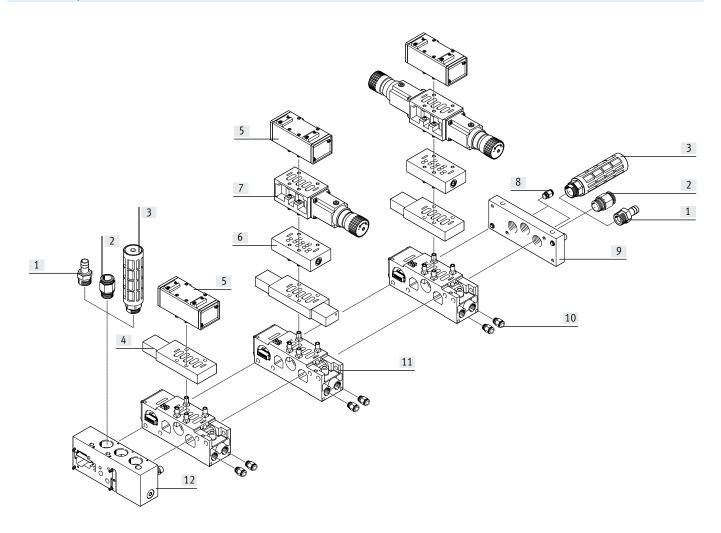
- Creation of pressure zones: maximum of 2 pressure zones, up to 10 bar as well as for vacuum, are possible for all valve sizes. Compressed air supply at both sides is essential in this case
- Regulated external pilot air supply should be used for pressures
 3 bar.

Options

- Vacant positions for subsequent extensions
- All pneumatic connections can also be supplied with an NPT thread

Peripherals – Pneumatic components, width 65 mm

Pneumatic components of width 65 mm, ISO size 3



		Description	→ Page/Internet
[1]	Barbed hose fitting 1"	-	250
[2]	Fitting	For compressed air supply	250
[3]	Silencer	For exhaust air	251
[4]	Intermediate solenoid plate	For pneumatically actuated standards-based valves	234
[5]	Valve	Pneumatically actuated standards-based valve	234
[6]	Throttle plate	For exhaust air flow control	235
[7]	Intermediate pressure regulator plate	-	235
[8]	Fitting	For pilot air	250
[9]	End plate	Right-hand end plate	235
[10]	Fitting	For supply air (QS 16, QS 12)	250
[11]	Manifold sub-base	For linking the valve terminal	235
[12]	Adapter plate VABA	For adapting ISO size 3 components to valve terminal VTSA/VTSA-F	235

Key features - Pneumatic components, width 65 mm

Key features - Pneumatic components

Adapter plate VABA ...



The adapter plate VABA-... is used for adapting valves of width 65 mm ISO size 3 to valve terminal VTSA/VTSA-F. Ports for supply/exhaust air and pilot air supply are available.

The external pilot air used here supplies the valve terminal, with valve widths 18 ... 52 mm, to the left of the adapter.

The external pilot air supply for the valves with a width of 65 mm, ISO size 3, is provided via the end plate IEPR

Cover plates



Cover plates are used to seal off vacant valve positions.

No intermediate solenoid plate is mounted underneath the cover plate.

This depends on the valve used and must be ordered with the valve if the terminal is expanded at a later date.

Valves and pilot control



The valves used are pneumatically actuated standards-based valves that are controlled via an intermediate solenoid plate.

Valves and flow lines

The pilot air supply is selected at the intermediate solenoid plate by configuring two plungers.

Air can be taken from the supply air, or from a separate air supply.

A separate pilot air supply is required in principle if the supply pressure is less than 3 bar (including vacuum).

In this case it is advisable to restrict the pilot air supply to max. 10 bar with a suitable regulator.

Key features – Pneumatic components, width 65 mm

The following circuit diagrams are shown as solenoid valves and are combinations (sets) consisting of a pneumatic valve with an appropriate solenoid intermediate plate. The symbols printed on the components can therefore vary.

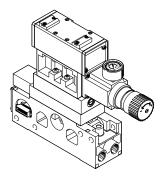
Valve fund	Valve function								
Terminal code	Circuit diagram	Width 65 mm	Description						
0	14 4 2 14 5 1 3	-	5/2-way valve, single solenoid • With intermediate solenoid plate • Mechanical spring						
-	14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•	5/2-way valve, single solenoid • With intermediate solenoid plate • Pneumatic spring						
M	14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•	5/2-way valve, single solenoid With intermediate solenoid plate Pneumatic spring, air spring supplied by external pilot air						
J	14 4 2 12 12 14 5 1 3 12	-	5/2-way valve, double solenoid • With intermediate solenoid plate						
D	14 4 2 12 12 14 5 1 3 12	•	5/2-way valve, double solenoid • With intermediate solenoid plate • with dominant signal						
G	14 W 4 2 W 12 14 5 1 3 12	•	5/3-way valve • With intermediate solenoid plate • Mid-position closed						
E	14 W 4 2 W 12 14 14 5 1 3 1 3 12	•	5/3-way valve • With intermediate solenoid plate • Mid-position exhausted						
В	14 W 12 W 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•	5/3-way valve • With intermediate solenoid plate • Mid-position pressurised						
L		•	Cover plate						



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Key features - Pneumatic components, width 65 mm

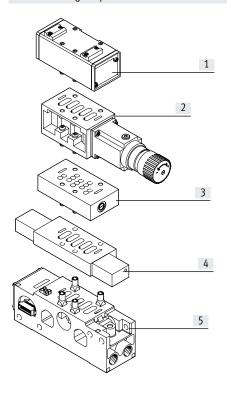
Vertical stacking, width 65 mm



Additional components can be added to each valve position, ISO size 3, between the sub-base (manifold sub-base) and the valve.

These functions are known as vertical stacking modules and enable special functions or control of an individual valve position.

Vertical stacking components



- [1] Valve ISO size 3
- [2] Intermediate pressure regulator plate
- [3] Throttle plate
- [4] Intermediate solenoid plate
- [5] Manifold sub-base with port pattern to DIN ISO 5599-2

- Note

Certain combinations are not possible due to the design of the individual vertical stacking components.

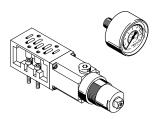
Key features – Pneumatic components, width 65 mm

Throttle plate, width 65 mm



Intermediate plate with integrated exhaust air flow controls at ports 3 and 5 for regulating cylinder speed

Intermediate pressure regulator plate and pressure gauge, for width 65 mm



Intermediate plate with integrated pressure regulator for regulating pressure at

- Ports 2 and 4 (B, A)
- Port 4 (A)
- Port 2 (B)
- Port 1 (P)

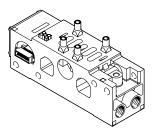
Easy pressure setting

Pressure gauges can be screwed directly into the intermediate pressure regulator plate for setting the pressure.

Function		I	1
Code	Circuit diagram	Width 65 mm	Description
X	-	•	Throttle plate (with two one-way flow control valves for exhaust air flow control)
ZA	14 2	•	Intermediate pressure regulator plate, port 1
ZB	14 5 11 3 12	•	Intermediate pressure regulator plate, port 4
ZC	14 5 1 3 12	-	Intermediate pressure regulator plate, port 2
ZD	14/5 1/3 1/2		Intermediate pressure regulator plate, ports 2 and 4
S T R		•	Isolating disc for creating pressure zones Duct separation 1, 3, 5 Duct separation 1 Duct separation 3, 5
T		-	Pressure gauge for regulator, max. 10 bar
-		_	Pressure gauge for regulator, max. 16 bar

Key features - Pneumatic components, width 65 mm

Manifold sub-base for valves, width 65 mm



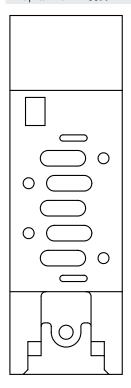
Adaptation to size 65 mm ISO size 3 is based on a modular system which consists of manifold sub-bases and valves. The manifold sub-bases contain a duct seal and an electrical links, are screwed together and thus form the support system for the valves.

Inside the manifold sub-bases are the ducts for supplying compressed air to and exhausting the valve terminal, as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using two screws.

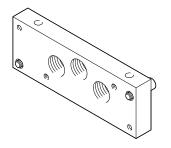
Individual valve terminal sections can be isolated and further manifold sub-bases can be inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended, even for width 65 mm, ISO size 3.

Port pattern to ISO 5599-2 of the manifold sub-base for valves with width 65 mm



Key features – Pneumatic components, width 65 mm

Compressed air supply and exhausting



With the adaptation to width 65 mm ISO size 3, compressed air is supplied via the right-hand end plate and/or the adapter plate VABA ...

Exhausting is optionally via silencers or ports for ducted exhaust air on the adapter plate VABA ... and/or on the right-hand end plate.

The external pilot air supply for the valves of width 65 mm, ISO size 3, is provided via the end plate IEPR

Pilot air supply

When using valves with a width of 65 mm, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....

The external pilot air supply for valves with a width of 65 mm is provided via the right-hand end plate IEPR

Internal pilot air supply

If the working pressure is between 3 ... 10 bar, internal pilot air supply can be selected.

The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Ports 12 and 14 on the right-hand end plate should be sealed with a blanking plug.

External pilot air supply

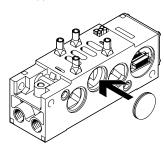
If the working pressure is not in the range from 3 ... 10 bar, you must operate the valves of width 65 mm, ISO size 3 using external pilot air supply. The pilot air supply is then supplied via ports 12 and 14 on the right-hand end plate.



Note

If a gradual pressure build-up is required in the system by using an external soft-start valve, then external pilot air should be selected so that the pilot pressure is already applied in full at the point of switch-on.

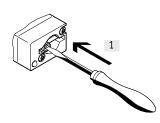
Creating pressure zones



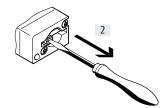
It is possible to have different supply pressures in the area containing valves with a width of 65 mm by installing isolating discs between two manifold blocks. It should be noted that the isolating disc is inserted into the manifold sub-base from the right.

The supply and exhaust is effected on the left-hand side via the adapter plate VABA ... and via the right-hand end plate. Usually, only duct 1 has to be isolated. In special cases, isolating discs can also be inserted into exhaust ducts 3 and 5.

Manual override (MO) MO with automatic return (non-detenting)



[1] Press in the plunger of the manual override using a pointed object or screwdriver. The valve is in the switching position.



[2] Remove the pointed object or screwdriver.

The spring force pushes the plunger of the manual override back

Valve returns to its initial position (not with double solenoid valve, code |, D).

Key features – Electric components, width 65 mm

Electrical connection concept

Replacing the solenoid coil fuse

Each solenoid coil is protected with a (fast-blowing) 0.315 A fuse.

These fuses are located behind the covering of the manifold sub-base on the printed circuit board.

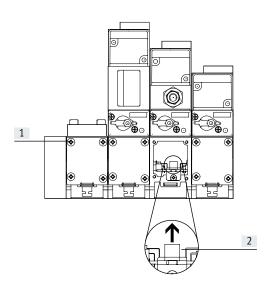
Each single solenoid manifold subbase has one fuse, while each double solenoid manifold sub-base has two fuses.



Note

Make sure that there is sufficient clearance for maintenance purposes.

Changing the solenoid coil fuse



- [1] Loosen the retaining screws in the covering
- [2] Carefully remove the fuse from its

Right-hand fuse for valve solenoid

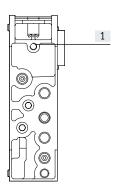
14

Left-hand fuse for valve solenoid

12

Key features – Mounting of width 65 mm

Rear side mounting

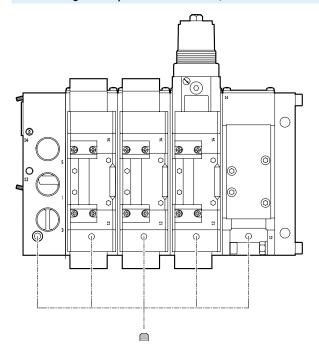


[1] Blind hole for rear side mounting

The rear side of the manifold sub-bases has holes (blind holes) for mounting the valve terminal on machines or metal racks (rear side mounting).

M8 threads need to be cut for this purnose

Wall mounting with adaptation to width 65 mm, ISO size 3



- With M8 screws on the adapter plate and the manifold sub-bases
- Holes (blind holes) on the underside of the manifold sub-bases
- Drilled hole (through-hole) in the adapter plate



Note

The mounting holes of every second manifold sub-base must be used when mounting a valve terminal VTSA-ASI in size ISO 3 on a wall.

Datasheet – General technical data, width 65 mm

General technical data for valve functions	
Design	
Valves	Piston spool valve
Intermediate pressure regulator plate	Pressure regulator with secondary exhausting
Width [mm]	65
Nominal width [mm]	14.5
Type of mounting	
Valves	With through-holes on the manifold sub-base
Throttle plate	With through-holes on the manifold sub-base
Intermediate pressure regulator plate	With through-holes on the manifold sub-base
Mounting position	Any
Manual override	Non-detenting
Pneumatic connections – Threaded connection	
Supply air 1	G1
Exhaust air 3/5	G1
Working ports 2/4	G1/2
Pilot air supply 1 2/14	G1/8

Technical data									
Valve function	Termi- nal code	Valve switching times in [ms]			Flow direction		Reset method		Standard nominal flow rate in [I/min]
		On	Off	Change- over	Reversible	Not reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid	J	-	-	8	•	-	-	-	4500
5/2-way, double solenoid with dominant signal	D	29	36	-	•	-	-	-	4500
5-2-way single solenoid, air spring supplied by external pilot air	М	29	36	-	•	-	-	-	4500
5/2-way, single solenoid	-	29	36	-	-	•	-	-	4500
5/2-way, single solenoid	0	17	61	-	•	-	-	•	4500
5/3-way, closed ¹⁾	G	17	61	-	•	-	-	•	3600
5/3-way, exhausted ¹⁾	E	18	63	-	•	-	-	•	3800
5/3-way, pressurised ¹⁾	В	16	60	-		-	-	•	3800
Intermediate plate						,	,	,	
For single solenoid valves (MUH-ZP-D-3-24G)	-	-	-	-	-	•	_	-	-
For double solenoid, 5/3-way and valves with dominant signal (MUHX2-ZP-D-3-24G)	-	-	-	-	-	•	-	-	-
For single solenoid valves, air spring supplied by external pilot air (MUH-ZP-D-3-L-24G)		-	-	-	-	•	-	•	-
Intermediate pressure regulator plate									
LR-ZP-A-D-	ZB	-	-	-	-	-	-	-	2300
LR-ZP-B-D-	ZC	-	-	-	-	-	-	-	2300
LR-ZP-P-D-	ZA	_	-	-	_	-	_	-	1800
LR-ZP-A/B-D-	ZD	-	-	-	-	_	-	-	-

If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
 If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Datasheet – General technical data, width 65 mm

Operating and environmental co	onditions	
Valve functions, adapter plate		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/		Lubricated operation possible (in which case lubricated operation will always be required)
pilot medium		
Operating pressure for valve term	inal	
With ext. pilot air supply	[bar]	-0.9 +10
	[MPa]	-0.09 +1
With int. pilot air supply	[bar]	310
	[MPa]	0.3 1
Pilot pressure for valve terminal	[bar]	310
	[MPa]	0.3 1
Operating pressure for valve terminal		
With ext. pilot air supply	[bar]	-0.9 +10 (for reversible valves, for non-reversible valves 2 10)
	[MPa]	-0.09 +1 (for reversible valves, for non-reversible valves 0.2 1)
With int. pilot air supply	[bar]	3 10 (for mechanically reset valves, for pneumatically reset valves 2 10)
	[MPa]	0.3 1 (for mechanically reset valves, for pneumatically reset valves 0.2 1)
Pilot pressure for valves	[bar]	3 10 (for mechanically reset valves, for pneumatically reset valves 2 10)
	[MPa]	0.3 1 (for mechanically reset valves, for pneumatically reset valves 0.2 1)
Pressure regulation range	[bar]	0 12 (for intermediate pressure regulator plate)
	[MPa]	0 1.2 (for intermediate pressure regulator plate)
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Mounting position		Any
Certification		c UL us – Recognized (OL) - (does not apply to valve J-5/2-D-3-C with part no. 151865)
CE marking (see		To EU EMC Directive ¹⁾ (for intermediate plate MUH)
declaration of conformity)		
Relative humidity	[%]	90

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Electrical data for solenoid coil	lectrical data for solenoid coil						
Protection against electric shock (pagainst direct and indirect contact EN 60204-1/IEC 204)		Through PELV power supply unit					
Operating voltage [V]		24 DC ±10%					
Power consumption per coil	[W]	3.1 (130 mA at 24 V DC)					
Duty cycle		100% (50% concurrence)					
Degree of protection to EN 60529		IP65 (when mounted)					
Relative humidity	[%]	90% at 40°C, non-condensing					

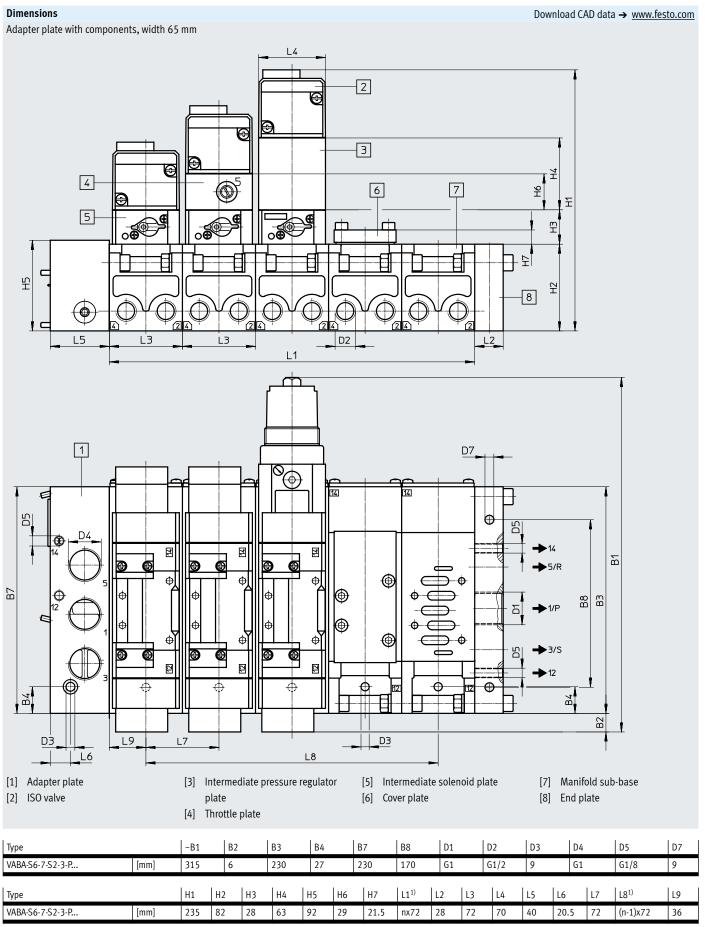
Electrical data – Adapter plate	ectrical data – Adapter plate						
Width		60 mm					
Operating voltage	[V]	24 DC ±10%					
Max. current rating per signal	[mA]	500					
Duty cycle		100%					
Degree of protection		IP65, NEMA 4 (for all types of signal transmission when mounted)					

Datasheet – General technical data, width 65 mm

Materials	
Valves	Die-cast aluminium, steel
Adapter plate	Wrought aluminium alloy
Seals	NBR
Throttle plate	Anodised aluminium, brass
Intermediate pressure regulator plate	Die-cast aluminium, steel
Piston slide, screws	Steel
Note on materials	RoHS-compliant

Product weights	
Approx. weights [g]	
Adapter plate	2600
Manifold sub-base	1120
Right-hand end plate	1120
Intermediate solenoid plate	500
Valves	
Single solenoid, double solenoid	760
Mid-position	840
Cover plate	180
Throttle plate	850
Intermediate pressure regulator plate	
• P, B, A	1120
• A/B	1770

Datasheet - Adaptation to width 65 mm



¹⁾ n = number of valves

Datasheet - Dimensions width 65 mm

Dimensions Download CAD data → www.festo.com Manifold sub-base for valves, width 65 mm 王 ВЗ 1 D7 Θ D2 Φ <u>B</u> 0 5 B2 Φ Φ \oplus [™] 4 D3 L5 2 Ľ2 3 L1 [1] Adapter plate [3] Retaining screws for [2] Right-hand end plate IEPR... IEPR-04-D-3 D7 Туре ~B1 B2 В3 В4 В8 D1 D2 D3 D4 D5 D6 VIGI/VIGM-04-D-3 [mm] 170 G1/2 G1/8 G1/8 9 max. 237 230 max. 64 27 G1 9.0 G1 Туре Н2 L11) L5¹⁾ L8 Н1 Н3 Н4 L2 L3 L4 L6 L7 L9 L10

[mm]

92

82

20

nx72

72

60

36

(n-1)x72

20.5

18

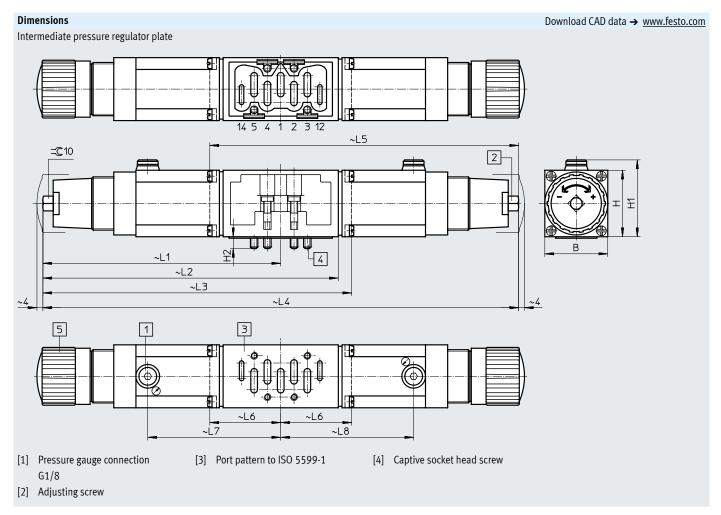
18

10

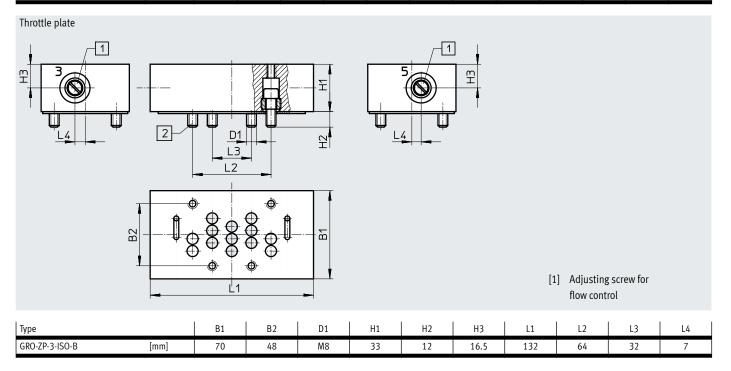
VIGI/VIGM-04-D-3

1) n = number of valves

Datasheet - Dimensions width 65 mm



Туре		В	Н	H1	H2	L1	L2	L3	L4	L5	L6	L7	L8
LR-ZP-A-D-3	[mm]	70	63	65	14	201.5	-	274	-	-	-	119	-
LR-ZP-B-D-3	[mm]	70	63	65	14	201.5	-	-	-	274	72.5	-	119
LR-ZP-A/B-D-3	[mm]	70	63	65	14	201.5	-	-	403	-	-	119	119
LR-ZP-P-D-3	[mm]	70	63	65	14	201.5	260	-	-	-	-	119	-



Valve terminals VTSA

Ordering data – Individual valve 24 V DC, width 65 mm

Designation	Code	Description	Part no.	Туре
Pneumatic valve (ca	n be ordered	individually)		
	-	5/2-way valve, monostable,	151863	VL-5/2-D-3-FR-C
		mechanical spring return		
	-	5/2-way valve, monostable,	151864	VL-5/2-D-3-C
		pneumatic spring return		
	-	5/2-way valve, bistable	151865	J-5/2-D-3-C
	-	5/2-way valve, bistable,	151866	JD-5/2-D-3-C
		with dominant signal		
	-	5/3-way valve, mid-position closed	151867	VL-5/3G-D-3-C
	-	5/3-way valve, mid-position exhausted	151868	VL-5/3E-D-3-C
	-	5/3-way valve, mid-position pressurised	151869	VL-5/3B-D-3-C
Intermediate soleno	id plate for p	oneumatic valve (can be ordered individually)		
	1-	For actuating a monostable, pneumatically actuated directional control valve	34934	MUH-ZP-D-3-24G
	-	For actuating a monostable, pneumatically actuated directional control valve, air spring	151715	MUH-ZP-D-3-L-24G
Tilogo de la companya della companya		supplied by external pilot air		
Vijagin	-	For activating bistable, pneumatically actuated directional control valves or 5/3-way valves	34935	MUHX2-ZP-D-3-24G

Accessories – Adaptation to width 65 mm

Ordering data				
Designation	Code	Description	Part no.	Туре
Adapter plate				
	-	Adapter plate for adapting ISO size 3 components to valve terminal VTSA/VTSA-F (external pilot air)	1302079	VABA-S6-7-S2-3-P-G1
	_	Adapter plate for adapting ISO size 3 components to valve terminal VTSA/VTSA-F (internal pilot	1302090	VABA-S6-7-S2-3-P-B-G1
		air)		
Cover plate				
000	L	Cover plate for vacant position	36121	IAP-04-D-3
Manifold sub-base, por	rt pattern i	to ISO 5599-2		
√ A	M ¹⁾	1 valve position, 2 addresses, for double solenoid valves (with QS 16)	18841	VIGI-04-D-3
	MK ¹⁾	1 valve position, 2 addresses, for double solenoid valves (with QS 12)		
	N ¹⁾	1 valve position, 1 address, for single solenoid valves (with QS 16)	18835	VIGM-04-D-3
	NK ¹⁾	1 valve position, 1 address, for single solenoid valves (with QS 12)		
Right-hand end plate			-	
	-	With supply air/exhaust air, internal/external pilot air supply (internal/external pilot air is regulated via MUH plate (solenoid valve))	18880	IEPR-04-D-3
Throttle plate				•
15 5 5 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	X	Throttle plate (with two one-way flow control valves for exhaust air flow control)	119674	GRO-ZP-3-ISO-B
Intermediate pressure	regulator p	olate		
(80)	ZA	Port 1, pressure regulation range: 0.012 bar	35968	LR-ZP-P-D-3
	ZB	Port 4, pressure regulation range: 0.512 bar	35971	LR-ZP-A-D-3
	ZC	Port 2, pressure regulation range: 0.512 bar	35426	LR-ZP-B-D-3
	ZD	Port 2 and 4, pressure regulation range: 0.512 bar	35429	LR-ZP-A/B-D-3
Isolating disc				
	T ¹⁾	Duct separation 1	18910	NSC-04-D-3
<i>///</i> /	R ¹⁾	Duct separation 3, 5		
	S ¹⁾	Duct separation 1, 3, 5		
Pressure gauge		1		
200	Т	For regulator, max. 10 bar	162835	MA-40-10-1/8-EN
	-	For regulator, max. 16 bar	529046	MA-40-16-1/8-EN-DPA
	I			

Code letter within the order code for a valve terminal configuration

- 🔰 - Valve width

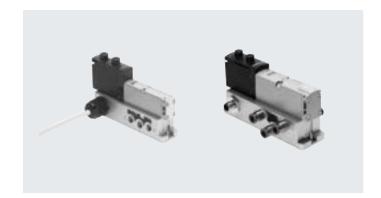
to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

- **** - Voltage 24 V DC



Flow rate
Width 18 mm:
up to 600 l/min
Width 26 mm:
up to 1200 l/min
Width 42 mm:
up to 1500 l/min
Width 52 mm:
up to 3400 l/min



General technical data

110 V AC

Design	Piston spool valve
Sealing principle	Soft
Actuation type	Electrical
Type of control	Piloted
Exhaust function, can be throttled	Via individual sub-base
Lubrication	Lifetime lubrication
Type of mounting	Screwed onto sub-base
Valve	Screwed via through-hole
 Individual sub-base 	
Mounting position	Any
Manual override	Detenting, non-detenting, concealed

Pneumatic connections – Threa	ded conne	ction			
Width		18 mm	26 mm	42 mm	52 mm
Pneumatic connection		Via sub-base			
Supply port	1	G1/8	G1/4	G3/8	G1/2
Exhaust port	3/5	G1/8	G1/4	G3/8	G1/2
Working ports	2/4	G1/8	G1/4	G3/8	G1/2
External pilot air supply port	14	M5	G1/8	G1/8	G1/8
Pilot exhaust air port	12	M5	G1/8	G1/8	G1/8

Operating and environmental conditions, individual sub-base

	Compressed air to ISO 8573-1:2010 [7:4:4]
	Lubricated operation possible (in which case lubricated operation will always be required)
[bar]	-0.9 +10
[MPa]	-0.09 +1
[°C]	_5 +50
	c UL us - Recognized (OL)
	To EU Low Voltage Directive (only for 110 V AC coils, not for variants with round plug M12)
	To EU Explosion Protection Directive (ATEX, EX1E ¹) (for variants with round plug M12 only)
5	Ex nA IIC T3 X Gc (EX1E ¹⁾)
[°C]	-5+50 (EX1E¹))
	[MPa] [°C]

¹⁾ EX1E certification for installation in a housing

Standard nominal flow rate of valve/individual sub-base [l/min]

Valve function (with valve code)	Width 18 mm		Width 26 mm	
	Valve	Valve on individual sub-base	Valve	Valve on individual sub-base
5/2-way, double solenoid (B52)	750	600	1400	1200
5/2-way, double solenoid with dominant signal (D52)	750	600	1400	1200
5/2-way, single solenoid, pneumatic spring (M52-A)	750	600	1400	1200
5/2-way, single solenoid, mechanical spring (M52-M)	750	600	1400	1200
5/3-way, closed (P53C)	700	550	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted (P53E)	700 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, pressurised (P53U)	700 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 14 detenting (P53ED) ³⁾	-	390 ¹⁾ 310 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 12 detenting (P53EP) ³⁾	-	390 ¹⁾ 320 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD) ³⁾	-	380 ¹⁾ 360 ²⁾	700 ¹⁾ 700 ²⁾	700 ¹⁾ 700 ²⁾
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD) ³⁾	-	400	-	900 ¹⁾ 840 ²⁾
2x3/2-way, single solenoid, closed (T32C)	600	500	1250	1100
2x3/2-way, single solenoid, open (T32U)	600	500	1250	1100
2x3/2-way, single solenoid, open/closed (T32H)	600	500	1250	1100
2x3/2-way, single solenoid, closed (T32N)	600	500	1250	1100
2x3/2-way, single solenoid, open (T32F)	600	500	1250	1100
2x3/2-way, single solenoid, open/closed (T32W)	600	500	1250	1100
2x2/2-way, single solenoid, closed (T22C)	700	500	1350	1100
2x2/2-way, single solenoid, closed (T22CV)	700	500	1350	1100

Switching position
 Mid-position
 The valve functions P53AD, P53BD, P53ED, P53EP are only available in the 24 V DC version. Values only apply to 24 V DC.

Standard nominal flow rate of valve/individual sub-base [l/min] Width 42 mm Width 52 mm Valve function (with valve code) Valve Valve on individual sub-base Valve Valve on individual sub-base 5/2-way, double solenoid (B52) 2000 1500 4000 3400 5/2-way, double solenoid with dominant signal (D52) 2000 1500 4000 3400 5/2-way, single solenoid, pneumatic spring (M52-A) 2000 1500 4000 3400 5/2-way, single solenoid, mechanical spring (M52-M) 2000 1500 4000 3400 5/3-way, closed (P53C) 1900¹⁾ 14001) 3600¹⁾ 3200¹⁾ 1700²⁾ 1700²⁾ 950²⁾ 800²⁾ 5/3-way, exhausted (P53E) 1900¹⁾ 3200¹⁾ 1400¹ 3600¹⁾ $950^{2)}$ 8002) 1700²⁾ 1700²⁾ 5/3-way, pressurised (P53U) 1900¹⁾ 1400¹⁾ 3600¹⁾ 3200¹⁾ 1700²⁾ 1700²⁾ 950²⁾ 800²⁾ 5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)3) 1700¹⁾ 1400¹⁾ 3000¹⁾ 2600¹⁾ 700²⁾ $700^{2)}$ 9002) 900²⁾ 1200 2x3/2-way, single solenoid, closed (T32C) 1600 3000 2600 2600 2x3/2-way, single solenoid, open (T32U) 1600 1200 3000 2x3/2-way, single solenoid, open/closed (T32H) 1600 1200 3000 2600 2x3/2-way, single solenoid, closed (T32N) 1600 1200 3000 2600 2x3/2-way, single solenoid, open (T32F) 1200 2600 1600 3000 2x3/2-way, single solenoid, open/closed (T32W) 1600 1200 3000 2600 2x2/2-way, single solenoid, closed (T22C) 1600 1400 4000 3400

1400

2x2/2-way, single solenoid, closed (T22CV)

1600

Electrical data, individual su	b-base	
Acceptable current load at 40°C	[A]	2 (1 A per coil)
Degree of protection to EN 60	529	IP65, NEMA 4 (for all types of signal transmission when mounted)
Variants with round plug M12	!	
Operating voltage range	[V DC]	24 ±10% (for variants with round plug M12 VABSR3)
Surge resistance	[kV]	0.8
Pollution degree		3
Duty cycle	ED	100%
Variants with cable connector	,	
Operating voltage range	[V DC]	24 ±10% (for variants with cable terminal VABSK1/C1,K2)
	[V AC]	110 ±10% (50 60Hz) (for variants with cable and spring-loaded terminal VABSK1/C1,K2)
Surge resistance	[kV]	4
Pollution degree		3
Duty cycle	[ED]	100%



A cable connector is needed to ensure the IP degree of protection and to protect against tensile load, twisting and bending.

¹⁾ Switching position

²⁾ Mid-position

³⁾ The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

Materials				
Width	18 mm	26 mm	42 mm	52 mm
Sub-base	Die-cast aluminium			Gravity die-cast aluminium
Valve	Die-cast aluminium, PA			
Seals	FPM, NBR			
Note on materials	RoHS-compliant			

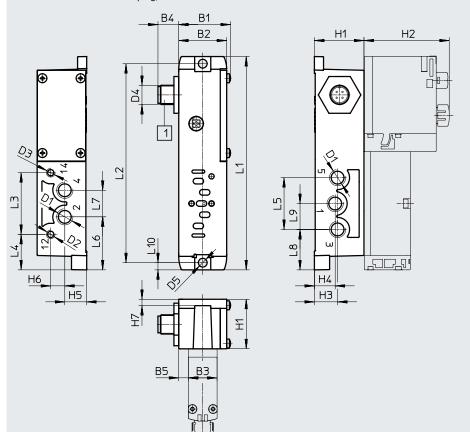
Product weights [g]				
Width	18 mm	26 mm	42 mm	52 mm
Valves				
5/2-way solenoid valve, double solenoid (B52, D52)	172	276	439	732
5/2-way valve, single solenoid (M52-A, M52-M)	163	293	426	702
5/3-way solenoid valve (P53C, P53E, P53U)	191	320	456	780
5/3-way solenoid valve (P53BD)	172	301	-	-
5/3-way solenoid valve (P53ED, P53EP)	170	291	-	-
5/3-way solenoid valve (P53AD)	172	301	-	-
5/3-way solenoid valve (P53F)	-	-	456	780
2x 3/2-way solenoid valve (T32C, T32U, T32H, T32N, T32F, T32W)	190	335	442	740
2x 2/2-way solenoid valve (T22C, T22CV)	190	335	442	740
Individual connection				
Individual sub-base	192	302	386	815

Dimensions

Datasheet - Valves on individual sub-base

satusticet valves on maividual s

Individual sub-base with M12 plug, width 18 mm



Download CAD data → www.festo.com

[1] Plug to EN 61076-2-101

Туре	B1	B2	В3	В4	B5	D1	D2	D3	D4	D5ø	H1	H2	Н3	H4	H5	Н6	H7
VABS-S4-2S-G18-R3 ¹⁾ VABS-S4-2S-G18-B-R3 ²⁾	32.4	30	18	13	6	G1/8	M5	M5 -	M12x1	5.5	31	53.4	14.5	13	13.7	8.8	4
Туре	L1		L2		L3	1	_4	L5		L6	L7	,	L8		L9	L	10
VABS-S4-2S-G18-R3 ¹⁾ VABS-S4-2S-G18-B-R3 ²⁾	133.	5	124.5		38.6	2	2.2	32.	4	33.2		.6	25.3	16.2		.2 4.5	

External pilot air supply

²⁾ Internal pilot air supply

Dimensions Download CAD data → www.festo.com Individual sub-base with cable terminals, width 18 mm В1 В2 H2 Φ Η4 H5 НЗ B5 Н7 Туре В1 B2 В3 B5 D1 D2 D3 D4 Н1 H2 Н3 Н4 Н5 Н6 D5ø VABS-S4-2S-G18-K2 1) М5

VABS-S4-2S-G18-K2 1)

Туре

VABS-S4-2S-G18-B-K2 2)

32.4

L1

133.5

30

18

L2

124.5

6

G1/8

L3

38.6

M5

L4

22.2

M20x1.5

L5

32.4

5.5

L6

33.2

31

53.4

L7

16.6

14.5

L8

25.3

13

13.7

L9

16.2

8.8

L10

4.5

4

VABS-S4-2S-G18-B-K2 ²⁾ 1) External pilot air supply

²⁾ Internal pilot air supply

[♦] Note: this product conforms to ISO 1179-1 and ISO 228-1.

D4

19

B5_

В3

В1

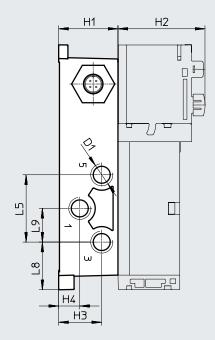
Φ

Dimensions

*Q*3 **⊕**

H6

Individual sub-base with M12 plug, width 26 mm



Download CAD data → www.festo.com

[1] Plug to EN 61076-2-101

H5

Туре	B1	В3	B4	B5	D1	D2	D3	D4	D5ø	H1	H2	Н3	H4	H5	Н6	H7
VABS-S4-1S-G14-R3 ¹⁾ VABS-S4-1S-G14-B-R3 ²⁾	- 43	26	13	8.5	G1/4	G1/8	G1/8 -	M12x1	5.5	36.5	53.5	26.5	13	13	12.5	4
Туре	L1		L2	ı	L3	L4		L5	L6	L6 L7		L8		L9	L10	

¹⁾ External pilot air supply

²⁾ Internal pilot air supply

 $[\]mbox{\ }\mbox{\ }\$

Download CAD data > www.festo.com

Туре	B1	B3	B5	D1	D2	D3	D4	D5Ø	H1	H2	Н3	H4	H5	Н6	H7
VABS-S4-1S-G14-K2 ¹⁾ VABS-S4-1S-G14-B-K2 ²⁾	43	26	8.5	G1/4	G1/8	G1/8 -	M20x1.5	5.5	36.5	53.5	26.5	13	13	12.5	4
Туре	L1		L2	L3		L4	L5	L6		L7	L8		L9	L1	0
VABS-S4-1S-G14-K2 ¹⁾ VABS-S4-1S-G14-B-K2 ²⁾	150.6		141.5	53.	,	23.2	41.4	37.9		24.2	29.3	,	20.7	4.	

¹⁾ External pilot air supply

²⁾ Internal pilot air supply

Dimensions Download CAD data → www.festo.com Individual sub-base with M12 plug, width 42 mm Н8 B1 H2 B4 В6 H1 Ф **(** 1 <u>D</u>3 ⊕ 7 Η4 Н6 H3 B5_ ВЗ [1] Plug to EN 61076-2-101 Туре В1 В3 В4 B5 В6 D1 D2 D3 D4 D5ø Н1 Н2 Н3 Н4 Н5 Н6 Н7 Н8 VABS-S2-1S-G38-R3 1) G1/8 50 M20x1.5 4 2.2 G3/8 G1/8 5.5 42.5 55.3 13.6 17.1 16.3 47.5 VABS-S2-1S-G38-B-R3²⁾

VABS-S2-1S-G38-R3 ¹⁾

Туре

L2

141.5

150.6

L3

53.6

L4

23.2

L5

44

L6

37

L7

26

L8

28

L9

22

L10

4.5

VABS-S2-1S-G38-B-R3 ²⁾

1) External pilot air supply

Internal pilot air supply

 $[\]mid$ Note: this product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Individual sub-base with spring-loaded terminal or for assembly by the user, width 42 mm Н8 В1 В6 H1 Н2 Φ Q3 F 7 5 8 H4 Н7 вз

Туре	B1	В3	B5	B6	D1	D2	D3	D4	D5 Ø	H1	H2	Н3	H4	Н5	Н6	H7	Н8
VABS-S2-1S-G38-K1 ¹⁾ VABS-S2-1S-G38-C1 ¹⁾ VABS-S2-1S-G38-B-K1 ²⁾ VABS-S2-1S-G38-B-C1 ²⁾	50	42	4	2.2	G3/8	G1/8	G1/8 -	M20x1.5	5.5	42.5	55.3	29	13.6	17.1	16.3	4	47.5
Туре	L	.1		.2	L3		L4	L5		L6	L7		L8		L9	L	10

Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-1S-G38-K1 ¹⁾										
VABS-S2-1S-G38-C1 ¹⁾	150.6	141.5	53.6	23.2	4.6	27	26	28	22	4.5
VABS-S2-1S-G38-B-K1 ²⁾	150.6	141.5	55.0	23.2	44)/	20	20	22	4.5
VABS-S2-1S-G38-B-C1 ²⁾										

¹⁾ External pilot air supply

[•] Note: this product conforms to ISO 1179-1 and ISO 228-1.



Electrical connection

- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

²⁾ Internal pilot air supply

Dimensions Download CAD data → www.festo.com Individual sub-base with M12 plug, width 52 mm Н8 В4 В1 B6 H1 H2 Ф \oplus ۳ 0 \oplus 7 <u>L</u> 6 H5 Н6 9 Ξ <u>B5</u> [1] Plug to EN 61076-2-101 В4 B5 D1 D2 D4 Н2 Н4 Туре В3 В6 D3 D5ø Н1 Н3 Н5 Н6 Н7 Н8 VABS-S2-2S-G12-R3 1) G1/8 67 52 7.5 2.2 G1/2 G1/8 M12x1 6.5 60 60 43.5 17 26.5 23.5 10 65 VABS-S2-2S-G12-B-R3 ²⁾

L4

17.5

L3

17.5

L5

55.4

L6

99.5

L7

33

L8

88.3

L9

27.7

L10

6.5

VABS-S2-2S-G12-R3 1)

Туре

L2

172

L1

185

VABS-S2-2S-G12-B-R3 ²⁾

1) External pilot air supply

²⁾ Internal pilot air supply

[♦] Note: this product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Individual sub-base with spring-loaded terminal or for assembly by the user, width 52 mm Н8 Н2 В1 H1 Φ Œ 7 8 7 \oplus 7 6 H5 H4 Н6 王 B<u>5</u> В5 В6 D1 D2 D3 D4 Н1 H2 Н4 Н5 Н6 Н8 Туре D5ø Н3 Н7 VABS-S2-2S-G12-K1 1) G1/8 VABS-S2-2S-G12-C1 1) 7.5 G1/2 G1/8 M20x1.5 6.5 60 60 43.5 17 23.5 10 65 67 52 2.2 26.5 VABS-S2-2S-G12-B-K1²⁾

V	VABS-S2-2S-G12-B-C1					
1)	External pilot air supply					

Internal pilot air supply

VABS-S2-2S-G12-K1 ¹⁾ VABS-S2-2S-G12-C1 ¹⁾

VABS-S2-2S-G12-B-K1 2)

VABS-S2-2S-G12-B-C1 2)

Type

L1

185

L2

172

L3

17.5

17.5



• VABS-...-K1: open end

• VABS-...-C1: spring-loaded terminal

L5

55.4

L6

99.5

33

L8

88.3

L9

27.7

L10

6.5

^{· | ·} Note: this product conforms to ISO 1179-1 and ISO 228-1.

Accessories – Individual connection

Ordering data					
	Description		Width	Part no.	Туре
Individual sub-base,	electrical connection with plug M12 (without CE marking)			٠	
	Threaded connection, internal pilot air supply	Connections G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
A COLOR				8033156	VABS-S4-2S-G18-B-R3-EX1E
		Connections G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
				8033158	VABS-S4-1S-G14-B-R3-EX1E
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		Connections G3/8	42 mm	546104	VABS-S2-1S-G38-B-R3
				8033160	VABS-S2-1S-G38-B-R3-EX1E
		Connections G1/2	52 mm	555645	VABS-S2-2S-G12-B-R3
				8033162	VABS-S2-2S-G12-B-R3-EX1E
	Threaded connection, external pilot air supply	Connections G1/8	18 mm	541064	VABS-S4-2S-G18-R3
				8033155	VABS-S4-2S-G18-R3-EX1E
		Connections G1/4	26 mm	541063	VABS-S4-1S-G14-R3
				8033157	VABS-S4-1S-G14-R3-EX1E
		Connections G3/8	42 mm	546101	VABS-S2-1S-G38-R3
				8033159	VABS-S2-1S-G38-R3-EX1E
		Connections G1/2	52 mm	555640	VABS-S2-2S-G12-R3
				8033161	VABS-S2-2S-G12-R3-EX1E
ndividual sub-base u	electrical connection via cable terminals				
A Sub Buse, et	Threaded connection, internal pilot air supply	Connections G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2
		Connections G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
100000000000000000000000000000000000000	Threaded connection, external pilot air supply	Connections G1/8	18 mm	539723	VABS-S4-2S-G18-K2
		Connections G1/4	26 mm	539725	VABS-S4-1S-G14-K2
ndividual cub-bace	electrical connection via spring-loaded terminal	•			
Marriadul Sub base, l	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546762	VABS-S2-1S-G38-B-C1
	, , , , , , , , , , , , , , , , , , , ,	Connections G1/2	52 mm	555643	VABS-S2-2S-G12-B-C1
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546760	VABS-S2-1S-G38-C1
		Connections G1/2	52 mm	555638	VABS-S2-2S-G12-C1
ndividual sub-base.	electrical connection via cable (open end)	I			
	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546102	VABS-S2-1S-G38-B-K1
		Connections G1/2	52 mm	555641	VABS-S2-2S-G12-B-K1
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546099	VABS-S2-1S-G38-K1
		Connections G1/2	52 mm	555636	VABS-S2-2S-G12-K1

Accessories – Individual connection

Ordering data

	Description		Part no.	Туре
Plug socket for elec	trical connection of individual valves			
	Angled socket, M12x1, 4-pin, type A, screw terminal		12956	SIE-WD-TR
Connecting cable fo	or electrical connection of individual valves, 6-way or 10-way			
	Angled socket, M12x1, 4-pin Open end, 4-wire	5 m	164258	SIM-M12-4WD-5-PU
OF THE	 Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	 Angled socket, M12x1, 5-pin Open end, 4-wire 	5 m	541329	NEBU-M12W5-K-5-LE4
OF THE REAL PROPERTY.	Modular system for a choice of connecting cables	-	-	NEBU → Internet: nebu

Pneumatic connection accessories

A selection of possible fittings, blanking plugs, silencers and

other pneumatic accessories can be found in the chapter **Accessories** → page: 250

or on the website via the individual search terms:

Internet → connection technology, silencer, blanking plug

Valve terminals VTSA

Accessories

Ordering data								
	Code	Description	n			Part no.	Туре	PU ¹⁾
Multi-pin plug distrib	outor							
	-	15-pin Sub	p-D socket/8x 3-pin M8 plugs	8 I/Os	177669	MPV-E/A08-M8	1	
	-	15-pin Sub	o-D socket/12x 3-pin M8 plugs		12 I/Os	177670	MPV-E/A12-M8	1
Push-in fitting with co	onnecting t	thread						
-	<u> </u>	G1/8 for	Tubing O.D. 6 mm	Polymer relea:	sing ring	186096	QS-G1/8-6	10
	E	7		Metal releasir	ng ring	558662	NPQM-D-G18-Q6-P10	10
	_	7	Tubing O.D. 8 mm	Polymer relea	sing ring	186098	QS-G1/8-8	10
	E			Metal releasir		558663	NPQM-D-G18-Q8-P10	10
	_		Tubing O.D. 10 mm	Polymer relea		190643	QS-G1/8-10	10
	_	G1/4 for	Tubing O.D. 8 mm	Polymer relea		186099	QS-G1/4-8	10
	E	- 01/4101		Metal releasir		558665	NPQM-D-G14-Q8-P10	10
	_	_	Tubing O.D. 10 mm	Polymer releasi		186101	QS-G1/4-10	10
	E	\dashv	lubing 0.b. 10 iiiiii	Metal releasir		558666	NPQM-D-G14-Q10-P10	10
	-		Tubing O.D. 12 mm	Polymer releasi			QS-G1/4-12	10
		_	lubing O.D. 12 illili			186350		
	E	60/05	T.1: 0.0 t.0	Metal releasir		558667	NPQM-D-G14-Q12-P10	10
	-	G3/8 for	Tubing O.D. 10 mm	Polymer relea		186102	QS-G3/8-10	10
	E			Metal releasir		558669	NPQM-D-G38-Q10-P10	10
	-	_	Tubing O.D. 12 mm	Polymer relea:		186114	QS-G3/8-12-I	10
	E			Metal releasir		558670	NPQM-D-G38-Q12-P10	10
	-	G1/2 for	Tubing O.D. 12 mm	Polymer relea		186104	QS-G1/2-12	1
	E			Metal releasir	ng ring	558672	NPQM-D-G12-Q12-P10	10
	E		Tubing O.D. 14 mm	Metal releasir		570451	NPQM-D-G12-Q14-P10	1
	-		Tubing O.D. 16 mm	Polymer relea	sing ring	186105	QS-G1/2-16	1
	1							
Barbed hose fitting/p	oush-in fitti				C2//	20/0/12	05 52/4 22	
	-	For right-ha	and end plate		G3/4	8040613	QS-G3/4-22	1
		- ·			R1	572260	N-1-P-19	1
	-	For adapte	r plate		R1	572260	N-1-P-19	1

¹⁾ Packaging unit



Metal push-in fittings type NPQM-... should be selected when the highest protection is required for electrical and electronic components (anti-static requirements).

Accessories

	Code	Description		Part no.	Туре	PU ¹⁾
ilencer	·		<u>:</u>	:		
	U	Standard design, connecting thread	G1/8	2307	U-1/8	1
			G1/4	2316	U-1/4	1
			G3/8	6843	U-3/8-B	1
•			G1/2	6844	U-1/2-B	1
			G3/4	6845	U-3/4-B	1
			G1	151990	U-1-B	1
AT	А	Sintered design, connecting thread	G1/8	1205860	AMTE-M-LH-G18	20
			G1/4	1205861	AMTE-M-LH-G14	20
			G3/8	1205862	AMTE-M-LH-G38	10
			G1/2	1205863	AMTE-M-LH-G12	10
			G3/4	1205864	AMTE-M-LH-G34	10
			G1	1205865	65 AMTE-M-LH-G1	10
Blanking plug	·					
manning prag	-	Connecting thread	M5	3843	B-M5	10
			G1/8	3568	B-1/8	10
\smile			G1/4	3569	B-1/4	10
			G1/2	3571	B-1/2	10
			G3/4	3572	B-3/4	1
			G1	5763	B-1	1
Other pneumatic	connection acc	essories		<u> </u>		
		olanking plugs and silencers can be found				
n the website via	•	0. 0				
		logy, silencer, blanking plug				

¹⁾ Packaging unit