



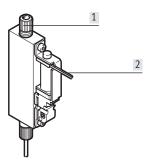
Key features

Description

The dispense head VTOE is available in two different variants:

- With transparent manifold duct plate made from polycarbonate (PC)
- With media-resistant manifold duct plate made from polyether ether ketone (PEEK)

VTOE-...-S design



Both variants offer three different dosing syringes with three different internal diameters as standard.

Advantages:

precision.

- Ready-to-install dosing solution saves time and costs
- Compact 9 mm grid dimension
- Maximum dosing precision down to the microlitre range
- Ideally suited to non-contact dispensing and jetting of liquid media

Single-channel dispense head:

Enables dosing with the utmost

• Dosing valve isolated from the media, for sensitive and aggressive liquid media

 Small internal volume makes it easy to rinse

VTOE-8-...-M design

[1] Mounting strip

[1] Fluid connection

Individual electrical connection

[2]

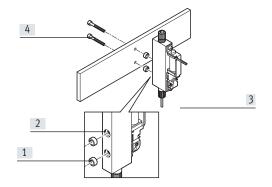
- [2] Fluid connections
- [3] Electrical multi-pin plug connection

8-channel dispense head: The system is optimally designed for microwell plates and enables a very high throughput as well as dosing of various fill quantities and liquid media. Individual control of the valves permits the ducts to be coordinated for maximum precision.

Range of application

The dispense head VTOE is intended for installation in laboratory devices. It is designed to dispense liquids within the scope of its technical data. The chemical resistance of the dispense head materials coming into contact with the media must be checked for each application. It is necessary to verify the extent to which the dispense head VTOE is suitable for the intended application. The dispense head is not suitable for aspiration of liquids. It is not approved for direct contact with foodstuffs or their ingredients. If you are unsure about the product's suitability for the planned application, please contact Festo for advice.

Mounting



[1] Centring rings

[2] Drilled holes

[3] Dispense head

[4] Screws

Position the centring rings in the drilled holes and mount the dispense head on the strip using the screws. Up to eight dispense heads can be mounted on one rail, with a grid dimension of 9 mm.

Product range overview

Function	Description		Nominal width Dosing needle	Operating pressure	Operating voltage
			[mm]	[MPa]	
Single-channel		2/2-way valve, normally closed, single solenoid			
dispense head		Electrical connection, cable, open end	0.32	0 0.05	24 V DC
		0.6	0 0.05	24 V DC	
			1.0	0 0.05	24 V DC
8-channel		8x 2/2-way valves, normally closed, single solenoid			
dispense head	Electrical connection, Sub-D, 9-pin	0.32	0 0.05	24 V DC	
		0.6	0 0.05	24 V DC	
			1.0	0 0.05	24 V DC

Type codes

001	Series	006	Nominal width
VTOE	Dispense head	08	0.8 mm
002	Valve positions	007	Diaphragm and sealing material
	1 valve position	F	FFPM
8	8 valve positions	V	FPM
003	Output connection	008	Housing material
D9	Nozzle, length 30 mm, nominal size 1.0 mm	Р	PEEK
D7	Nozzle, length 30 mm, nominal size 0.32 mm	S	PPS
D8	Nozzle, length 30 mm, nominal size 0.6 mm	009	Manifold block material
004	Input connection	Р	PEEK
T3	For tubing 3 mm	РС	Polycarbonate
005	Valve function	010	Valve control
M22C	2/2-way valve, normally closed	M	Multi-pin electric
L		S	Individual connection, electric, with flying leads, 0.2 m

2021/06 – Subject to change

→ Internet: wy	vw.festo.com/ca	atalogue/

Data sheet

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- **S** - Voltage 24 V DC

Operating pressure 0 ... 0.05 MPa

Туре			VTOE-DS	VTOE-8-DM		
Valve function			2/2-way valve, closed, single solenoid			
Reset method			Mechanical spring			
Application information			See application note (available on the Support Portal at	festo.com)		
Nominal width		[mm]	0.8			
Nominal width of dosing	VTOED7	[mm]	0.32			
needle	VTOED8	[mm]	0.6	0.6		
	VTOED9	[mm]	1	1		
Length of dosing needle		[mm]	30			
Internal volume		[µl]	113			
			Valve with fluid connections			
Water flow rate at maximum	VTOED7	[µl/s]	370	370		
operating pressure	VTOED8	[µl/s]	1300	1300		
	VTOED9	[µl/s]	2000	2000		
Minimum dispensing volume	VTOED7	[µl]	1	1		
	VTOED8	[µl]	3	3		
	VTOED9	[µl]	5 5			
Note on dosing volume			Depends on configuration, environment and application			
Typical dosing precision	For volumes	[%]	(2.5 CV			
	1 5 µl					
	For volumes over	[%]	<1 CV			
	5 µl					
Note on dosing precision			Depends on configuration, environment and application			
Max. switching frequency		[Hz]	4			
Note on switching frequency			Dependent on the ambient temperature and installation state			
Switching time	On	[ms]	7			
	Off	[ms]	2			
Note on switching time			Depends on configuration, environment and application			
Mounting position			Any			
Grid dimension		[mm]	9			
Actuation type			Electrical			
Type of control			Direct			
Sealing principle		Soft				
Fluid connection			UNF1/4-28 8x UNF1/4-28			
Note on fluid connection			Fitting for tubing with 3 mm outside diameter enclosed			
Type of mounting			Via female thread M2 and centring sleeve	Via female thread and centring sleeve		
			-	Via through-hole for M3 screw		
Product weight		[g]	18	220		



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Electrical connection					
Туре		VTOE-DS	VTOE-8-DM		
Connection technology	-	Cable, open end, 2-wire	Sub-D plug, 9-pin		
Cable length	[m]	0.15	-		
Wire ends		Stripped	-		
Nominal conductor cross section		AWG28	-		

Electrical data

Туре		VTOE-DS	VTOE-8-DM		
Nominal operating voltage	[V DC]	24			
Permissible voltage fluctuations	[%]	±10	±10		
Electrical power consumption	[W]	1.8	1.8		
Note on power consumption		-	Specification per valve		
Duty cycle	[%]	100 with individual mounting	50 (max. switch-on time 1 s)		
		50 in case of block mounting (max. switch-on time 1 s)			
Degree of protection		IP30			
Note on degree of protection		In assembled state			
Pollution degree		2			

Operating and environmental conditions

1 0			
Operating pressure	[MPa]	00.05	
	[bar]	00.5	
	[psi]	07.25	
Medium		Liquid media	
Note on the medium		Observe resistance of materials in contact with the medium	
Ambient temperature	[°C]	540	
Temperature of medium	[°C]	5 50	
Storage temperature	[°C]	-20 70	
Relative humidity	[%]	095	
Relative humidity		Non-condensing	
Nominal altitude of use		≤ 2000 m above sea level	
Vibration resistance		Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6	
Shock resistance		Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27	
Corrosion resistance class CRC		01)	
CE marking ²⁾		To EU RoHS Directive	

1) Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standards-based parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

2) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

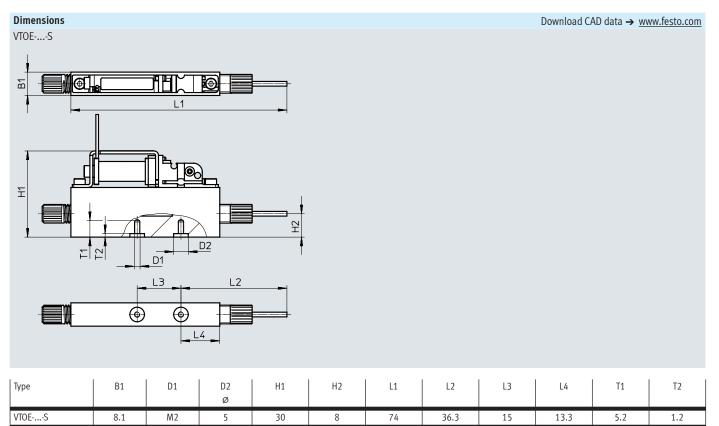
Materials

Dosing needle		High-alloy stainless steel
Material number for dosing needle		1.4301
Note on materials		RoHS-compliant
		Contains paint-wetting impairment substances
Materials in contact with the media VTOEV-S-PC		ETFE, PEEK, PC, PPS, FPM, high-alloy stainless steel
VTOEF-P-P		ETFE, PEEK, FFPM, high-alloy stainless steel

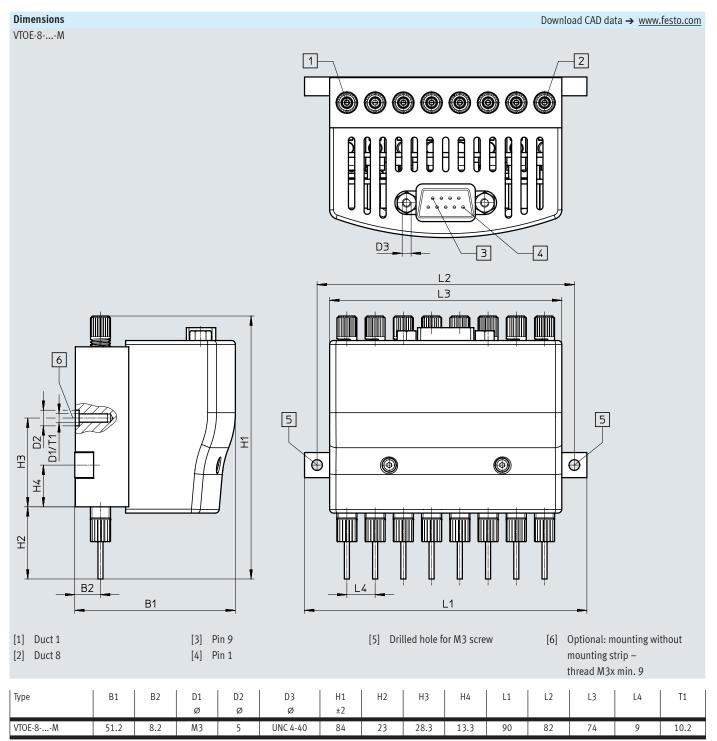
Pin allocation

Pin allocation		
	Pin	Function
	1	Valve 1
1(++++)	2	Valve 2
	3	Valve 3
6\++++/9	4	Valve 4
	5	Valve 5
	6	Valve 6
	7	Valve 7
	8	Valve 8
	9	GND

Data sheet



Data sheet



Accessories

Ordering data				
	Description	Nominal width of dosing	Part no.	Туре
		needle		
		[mm]		
Dispense head, individual connection	2/2-way valve, normally closed	0.32	8063372	VTOE-D7-T3-M22C-08-F-P-P-S
		0.92	8063369	VTOE-D7-T3-M22C-08-V-S-PC-S
		0.6	8063373	VTOE-D8-T3-M22C-08-F-P-P-S
			8063370	VTOE-D8-T3-M22C-08-V-S-PC-S
		1	8063374	VTOE-D9-T3-M22C-08-F-P-P-S
T			8063371	VTOE-D9-T3-M22C-08-V-S-PC-S
New york of the second				
Dispense head, 8-channel	8x 2/2-way valve, normally closed	0.32	8063637	VTOE-8-D7-T3-M22C-08-F-P-P-M
	ox 272 way valve, normally closed	0.52	8063634	VTOE-8-D7-T3-M22C-08-V-S-PC-M
		0.6	8063638	VTOE-8-D8-T3-M22C-08-F-P-P-M
			8063635	VTOE-8-D8-T3-M22C-08-V-S-PC-M
R O		1	8063639	VTOE-8-D9-T3-M22C-08-F-P-P-M
			8063636	VTOE-8-D9-T3-M22C-08-V-S-PC-M
Ordering data				1-
		Pressure regulation range	Part no.	Туре
		[bar]		
alve control module			0000773	
	For up to 8 solenoid valves		8088772	VAEM-V-S8EPRS2
TAL S				
Proportional pressure regulator				
	Current type, 4 20 mA	0.005 1	8046304	VEAB-L-26-D7-Q4-A4-1R1
		0.001 0.2	8046302	VEAB-L-26-D12-Q4-A4-1R1
	Voltage type, 0 10 V	0.005 1	8046303	VEAB-L-26-D7-Q4-V1-1R1
		0.001 0.2	8046301	VEAB-L-26-D12-Q4-V1-1R1
Precision pressure regulator	For regulating the operating pressure	0.05 0.7	159500	LRP-1/4-0.7
P	for regulating the operating pressure	0.09 0.7	155500	
		I		
ressure sensor				
	For monitoring compressed air and non-co	rrosive gases	8035542	SPAN-B2R-Q4-PNLK-PNVBA-L1
So I BU				
lastic tubing				
	Tubing O.D. 3 mm		197375	PUN-H-3X0.5-NT
	Packaging unit 50 m		271515	
V	l			
onnecting cable				
/>	Sub-D socket, 9-pin	5 m	531185	КМР6-09Р-8-5
	27 F	10 m	531186	KMP6-09P-8-10
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