# On-off/Soft-start Valves MS12N-EM/EE/DL/DE - Inch Series





Manually operated and solenoid actuated on-off valves for pressurizing and venting pneumatic installations. Pneumatic and solenoid actuated soft-start valves for slowly pressurizing and venting pneumatic installations.

- On-off valves
  - MS12N-EM, manually operated
  - MS12N-EE, solenoid actuated
- Soft-start valves
  - MS12N-DL, pneumatically actuated
  - MS12N-DE, solenoid actuated
- Pneumatic connection: 1 NPT, 11/4 NPT, 11/2 NPT, 2 NPT
- Operating pressure
  - EM: 0 ... 309 psi
  - EE and DE: 44 ... 235 psi
  - DL: 29 ... 309 psi
- Flow rate: 882.5 ... 1,482.6 scfm

Product	roduct Range Overview													
Туре	Flow rate	Pneumatic connections		Supply voltage Pressure indicator								Options	,	
	[scfm]													
	Body thread		24 V DC (connection pattern to EN 175301)	24 V DC (connection pattern M12 to DESINA)	110 V AC (connection pattern to EN 175301)	230 V AC (connection pattern to EN 175301)	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter for pressure gauge 1/8 NPT	Adapter for pressure gauge 1/4 NPT	Pressure sensor with display	Silencer	Flow direction from right to left	
MS12N			AG	V24	V24P	V110	V230	VS	AG	A8	A4	AD	S	Z
EM	882.5 1,129.6	-	1 NPT, 11/4 NPT, 11/2 NPT, 2 NPT	-	-	-	-			-		-		
EE	882.5 1,129.6	-	1 NPT, 11/4 NPT, 11/2 NPT, 2 NPT							-		-		
DL	882.5 1,482.6	-	1 NPT, 11/4 NPT, 11/2 NPT, 2 NPT	-	-	-	-			-		-	_	
DE	882.5 1,482.6	-	- 1 NPT, 11/4 NPT, 11/2 NPT, 2 NPT							-		-	-	

Contents							
MS12N-EM		MS12N-EE		MS12N-DL		MS12N-DE	
Technical Data	<b>→</b> 1214	Technical Data	<b>→</b> 1218	Technical Data	<b>→</b> 1222	Technical Data	<b>→</b> 1226
Dimensional Drawings	<b>→</b> 1215	Dimensional Drawings	<b>→</b> 1219	Dimensional Drawings	<b>→</b> 1224	Dimensional Drawings	<b>→</b> 1228
Ordering Data	<b>→</b> 1216	Ordering Data	<b>→</b> 1220	Ordering Data	<b>→</b> 1224	Ordering Data	<b>→</b> 1228
Accessories	<b>→</b> 1230						
www.fosto.com/catalog	/mc12n_om	www.fosto.com/catalog	r/mc12n-00	www.fosto.com/catalog	r/mc12n_dl	www.fosto.com/catalog	r/mc12n_do

→ www.festo.com/catalog/ms12n-em

→ www.festo.com/catalog/ms12n-e

→ www.festo.com/catalog/ms12n-d

www.festo.com/catalog/ms12n-de

**FESTO** 

Technical Data

ISO Symbol



- Manually operated on-off valve for pressurizing and venting pneumatic installations
- Ducted exhaust possible via a threaded connection with silencer
- The switching position is immediately recognizable
- Actuator secured by locking the rotary knob
- Commercially available padlock can be used for security



General Technical Data											
Pneumatic connection 1, 2 <sup>1)</sup>	1 NPT	11/4 NPT	1½ NPT	2 NPT							
Pneumatic connection 3	1 NPT										
Operating pressure [psi]	0 309										

1) Dependent on port plate selected, must be ordered separately as an accessory  $\Rightarrow$  1232

Standard Nominal Flow Rate qnN <sup>2)</sup> [scfm]							
In main flow direction 1 2	882.5 1,129.6						
In relief direction 2 3	458.9						

2) Measured at p1 = 88 psi and  $\Delta p$  = 15 psi

Operating and Environmental	Operating and Environmental Conditions							
Operating medium		Compressed air						
Exhaust function		Without flow control						
Switching position display		ob actuator direction = flow direction						
Ambient temperature	[°F]	14 140						
Temperature of medium	[°F]	14 140						
Assembly position		Any						
Corrosion resistance	CRC <sup>3)</sup>	2						

3) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

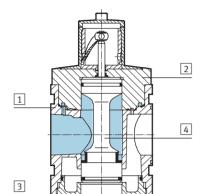
Weights [lb]							
Standard	7.80						
With silencer	8.00						

• For spare parts go to: www.festo.com/en/spare\_parts\_service

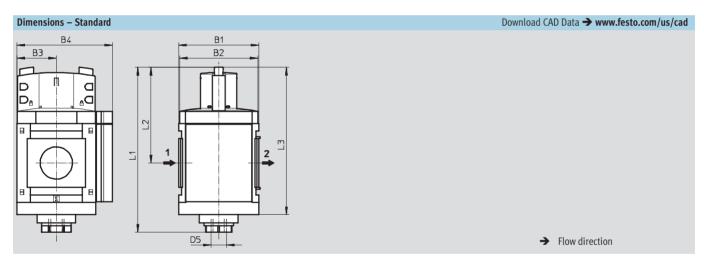


Technical Data, Dimensional Drawings

# Materials Sectional view



On-c	On-off valve								
1	Body	Die-cast aluminum							
2	Cap, top	Aluminum							
3	Cap, bottom	Aluminum							
4	Valve spool	Stainless steel, polyacetate, nitrile rubber							
-	Springs	Steel							
-	Covers/cover plates	Polyamide							
-	Seals	Nitrile rubber							
	Note on materials	Free of copper and PTFE							
		(not with variant AG)							



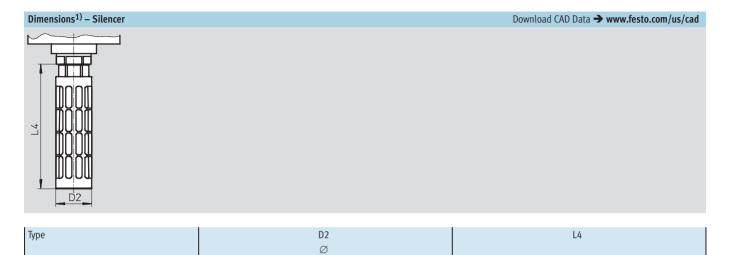
B1	B2	В3	B4	L1	L2	L3	D5
4.88	4.80	2.40	5.83	10.04	5.83	8.98	G1

2007/10 – Subject to change – MS Series

**FESTO** 

6.52

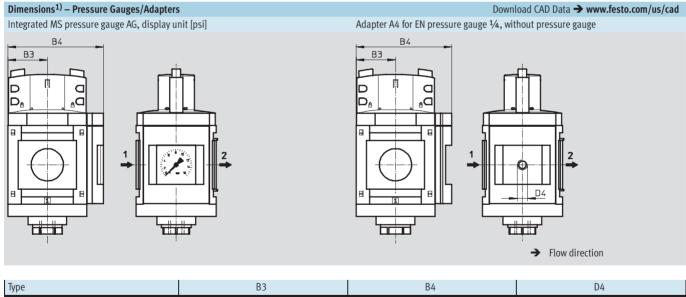
Dimensional Drawings, Ordering Data – Pre-configured Products



1.88

1) Dimensions are in inches, unless otherwise noted.

MS12-EM-...-S



lype	В3	В4	D4
MS12-EMAG	2.40	5.83	-
MS12-EMA4	2.40	5.83	G1/4

1) Dimensions are in inches, unless otherwise noted.

Ordering Data			
Connection	Part No.	Туре	LT
1 NPT 2 NPT <sup>2)</sup>	541495	MS12-EM-G <sup>3)</sup>	Q

LT = Lead time 1D typically ships same day/next day 1W typically ships within 1 week Q request a quote for lead time

- 2) Port plate must be ordered separately as an accessory → 1232
- 3) Free of copper and PTFE



Ordering Data – Configurable Products

M Mandatory D	ata					O Options					
Part No.	Series	Size	Thread	Function	Connection size	Silencer	Pressure gauge/adapt er	Alternative pressure gauge scale	Type of mounting	Reverse flow direction	
535036	MS	12	N	EM	AQT AQU AQV AQW	S	AG A4	BAR MPA	WP	Z	
Order example 535036	MS	12	N -	- EM -	G <b>G</b>	- S -	- AG -	BAR -	-	Z	

Ordering Ta	able				
Grid dimen	nsion [mm]	124	Conditions	Code	Enter code
M Part No	0.	535036			
Series		Standard		MS	MS
Size		12		12	12
Thread	l	NPT thread		N	N
Functio	on	On-off valve, manual		-EM	-EM
Connec	ction size	Port plate 1 NPT (dimensions → 1232)		-AQT	
		Port plate 1¼ NPT (dimensions → 1232)		-AQU	
		Port plate 1½ NPT (dimensions → 1232)		-AQV	
		Port plate 2 NPT (dimensions → 1232)		-AQW	
		Module without connecting thread, without connecting plate		-G	
Silence	er	Silencer		-S	
Pressur	re gauge/adapter	MS pressure gauge, psi		-AG	
		Adapter plate for EN pressure gauge 1/4, without pressure gauge		-A4	
Alterna	ative pressure gauge scale	bar	1	-BAR	
		MPa	1	-MPA	
Type of	fmounting	Mounting bracket (dimensions → 1233)	2	-WP	
Reverse	e flow direction	Flow direction from right to left		-Z	

1 BAR, MPA	Only with pressure gauge AG	2	WP	Only with port plate AQT, AQU, AQV or AQ
_ ,	,	_	_	. , . , . ,

Transfer order co	de												
535036		MS	12	N	] -	EM	-	] -	] -	-	-	-	

**FESTO** 

Technical Data

ISO Symbol



- Solenoid actuated on-off valve for pressurizing and venting pneumatic installations
- Solenoid coil without plug socket, three voltage ranges available.
- Ducted exhaust possible via a threaded connection with silencer
- Non-detenting manual override (except variant V24P)



General Technical Data				
Pneumatic connection 1, 2 <sup>1)</sup>	1 NPT	11/4 NPT	1½ NPT	2 NPT
Pneumatic connection 3	1 NPT			
Operating pressure [psi]	44 235			

1) Dependent on port plate selected, must be ordered separately as an accessory **>** 1232

Standard Nominal Flow Rate qnN <sup>2)</sup> [scfm]	
In main flow direction 1 2	882.5 1,129.6
In relief direction 2 3	314.2

2) Measured at p1 = 88 psi and  $\Delta p$  = 15 psi

Operating and Environment	perating and Environmental Conditions									
Operating medium		Compressed air								
Coil characteristics	V24	24 V DC								
	V110	110 V AC								
	V230	230 V AC								
Ambient temperature	[°F]	14 122								
Temperature of medium	[°F]	14 122								
Assembly position		Any								
Corrosion resistance CRC <sup>3)</sup>		2								

3) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weights [lb]	
Standard	7.60
With silencer	7.80

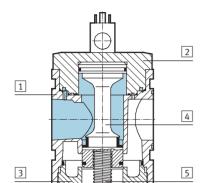
• For spare parts go to: www.festo.com/en/spare\_parts\_service



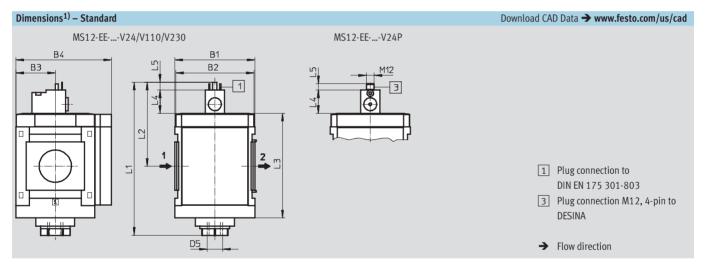
1219

Technical Data, Dimensional Drawings

# Materials Sectional view



On-c	On-off valve								
1	Body	Die-cast aluminum							
2	Cap, top	Aluminum							
3	Cap, bottom	Aluminum							
4	Valve spool	Stainless steel, polyacetate, nitrile rubber							
5	Springs	Steel							
-	Covers/cover plates	Polyamide							
-	Seals	Nitrile rubber							
	Note on materials	Free of copper and PTFE							
		(not with variant AG)							



Туре	B1	B2	В3	B4	L1	L2	L3	L4	L5	D5
MS12-EEV24/V110/V230	4.88	4.80	2.40	5.83	9.33	5 1 2	6.38	1.41	0.48	G1
MS12-EEV24P	4.00	4.00	2.40	7.07	9.55	5.12	0.56	1.42	0.39	GI

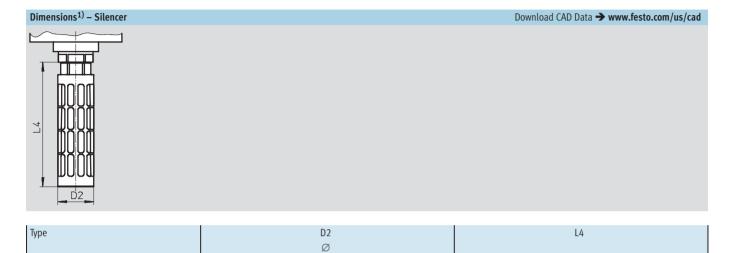
<sup>1)</sup> Dimensions are in inches, unless otherwise noted.

2007/10 – Subject to change – MS Series

**FESTO** 

6.52

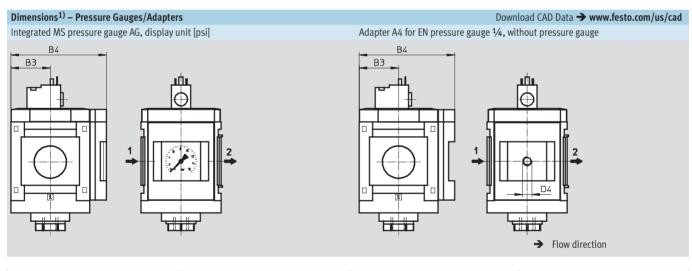
Dimensional Drawings, Ordering Data – Pre-configured Products



1.88

1) Dimensions are in inches, unless otherwise noted.

MS12-EE-...-S



Туре	В3	B4	D4
MS12-EEAG	2.40	5.83	-
MS12-EEA4	2.40	5.83	G1⁄4

1) Dimensions are in inches, unless otherwise noted.

Ordering Data		
Connection	Supply voltage 24 V DC	
	Part No. Type	LT
1 NPT 2 NPT <sup>2)</sup>	541496 MS12-EE-G-V24 <sup>3)</sup>	Q

LT = Lead time 1D typically ships same day/next day 1W typically ships within 1 week Q request a quote for lead time

<sup>2)</sup> Port plate must be ordered separately as an accessory → 1232

<sup>3)</sup> Free of copper and PTFE



Ordering Data – Configurable Products

M Mandatory Data										O Options								
Part No.	Series	Size	Thread		Function		Connection size		Supply voltage		Silencer	Pressur e gauge/a dapter		Alternative pressure gauge scale		ype of nountin	Reve flow direc	
535037	MS	12	N		EE		AQT AQU AQV AQW G		V24 V24P V110 V230		S	AG A4		BAR MPA	٧	VP	Z	
Order example 535037	MS	12	N	_	EE	_	AQW	_	V110 -	-	s -	AG ·	-	MPA -	- V	VP .	-	

0r	dering Table				
Gr	id dimension [mm]	124	Conditions	Code	Enter code
M	Part No.	535037			
	Series	Standard		MS	MS
	Size	12		12	12
	Function	On-off valve, electrical		-EE	-EE
	Thread	NPT thread		N	N
	Connection size	Port plate 1 NPT (dimensions → 1232)		-AQT	
		Port plate 1¼ NPT (dimensions → 1232)		-AQU	
		Port plate 1½ NPT (dimensions → 1232)		-AQV	
		Port plate 2 NPT (dimensions → 1232)		-AQW	
		Module without connecting thread, without port plate		G	
	Supply voltage	24 V DC (connection pattern to EN 175301), 265 psi		-V24	
		24 V DC plug (connection pattern M12 to DESINA), 235 psi		-V24P	
		110 V AC (connection pattern to EN 175301), 265 psi		-V110	
		230 V AC (connection pattern to EN 175301), 265 psi		-V230	
0	Silencer	Silencer		-S	
	Pressure gauge/adapter	MS pressure gauge, bar		-AG	
		Adapter plate for EN pressure gauge 1/4, without pressure gauge		-A4	
	Alternative pressure gauge scale	bar	1	-BAR	
		MPa	1	-MPA	
	Type of mounting	Mounting bracket (dimensions → 1233)	2	-WP	
	Reverse flow direction	Flow direction from right to left		-Z	

1 BAR, MPA Only with pressure gauge AG 2 WP Only with port plate AQT, AQU, AQV or AQW

Transfer order co	ode													
535037	1	MS	12	N	_	EE	_	_	_	_	_	_	-	

## Soft-start Valves MS12N-DL - Inch Series

**FESTO** 

Technical Data

ISO Symbol



- The duration of the pressure build-up is adjusted using the restrictor attached to the valve cap.
- The output pressure p2 rises slowly in accordance with the restrictor setting. The main seat opens when the switch-through pressure is reached.
- When the valve is exhausted, the main seat remains open until the switch-through pressure is reached.
   The rest of the exhaust procedure is performed using the restrictor.
- Pneumatically actuated soft-start valve for slowly pressurizing and venting pneumatic installations (for use with on-off valves EM and EE)
- Adjustable switching time delay



- The cylinders advance slowly and reliably into the initial position, sudden and erratic movements are avoided.
- Pressure switching approx. 50% of supply pressure

General Technical Data					
Pneumatic connection 1, 2 <sup>1)</sup>		1 NPT	11/4 NPT	1½ NPT	2 NPT
Operating pressure [psi]		29 309			

1) Dependent on port plate selected, must be ordered separately as an accessory → 1232

Standard Nominal Flow Rate qnN <sup>2)</sup> [scfm]						
In main flow direction 1 2	882.5 1,482.6					
In relief direction 2	882.5 1,482.6					

2) Measured at p1 = 88 psi and p2 = 74 psi,  $\Delta$ p = 15 psi

Operating and Environmental Conditions							
Operating medium		Compressed air					
Exhaust function		Flow control					
Direction of flow		Non-reversible					
Ambient temperature	[°F]	14 140					
Temperature of medium	[°F]	14 140					
Assembly position		Any					
Corrosion resistance	CRC <sup>3)</sup>	2					

3) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weights [lb]	
Soft-start valve	7.20

• For spare parts go to: www.festo.com/en/spare\_parts\_service

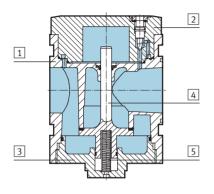
# Soft-start Valves MS12N-DL - Inch Series



Technical Data

### Materials

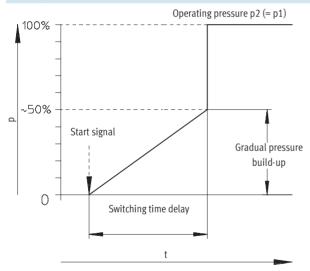
Sectional view



Soft-	Soft-start valve						
1	Body	Die-cast aluminum					
2	Cap, top	Aluminum					
3	Cap, bottom	Aluminum					
4	Valve stem	Aluminum, nitrile rubber					
5	Springs	Steel					
-	Covers/cover plates	Polyamide					
-	Seals	Nitrile rubber					
	Note on materials	Free of copper and PTFE					
		(not with variant AG)					

### **Switching Point**

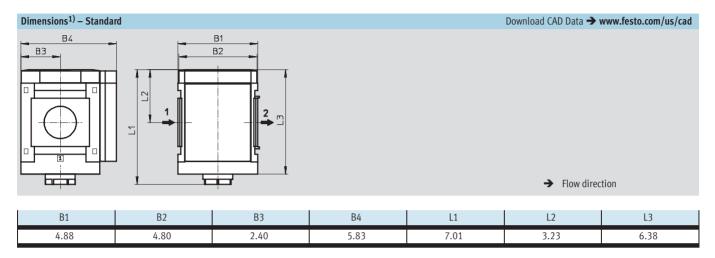
Pressure p as a function of time t



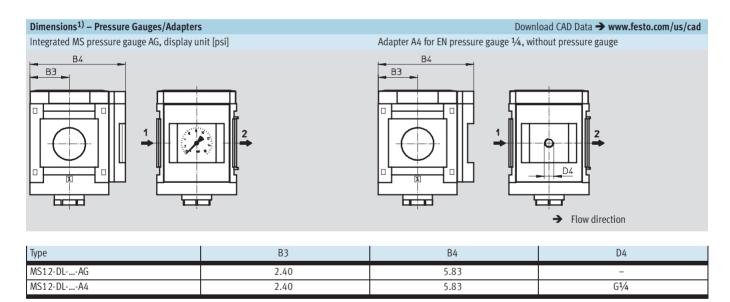
# Soft-start Valves MS12N-DL - Inch Series



Dimensional Drawings, Ordering Data – Pre-configured Products



1) Dimensions are in inches, unless otherwise noted.



1) Dimensions are in inches, unless otherwise noted.

Ordering Data			
Connection	Part No.	Туре	LT
1 NPT 2 NPT <sup>2)</sup>	541497	MS12-DL-G <sup>3)</sup>	Q

LT = Lead time 1D typically ships same day/next day 1W typically ships within 1 week Q request a quote for lead time

- 2) Port plate must be ordered separately as an accessory → 1232
- 3) Free of copper and PTFE

# **Soft-start Valves MS12N-DL – Inch Series**



Ordering Data – Configurable Products

M Mandatory [	Data						① Options							
Part No.	Series	Size	Thread	Function	•	Connection size		Pressure gauge/adapter		Alternative pressure gauge scale		Type of mounting		Reverse flow direction
535038	MS	12	N	DL		AQT AQU AQV AQW G	- 1	AG A4		BAR MPA		WP		Z
Order example	MS	12	N	- DL	-	1000	- [	AG	_	MPA	_	WP	_	Z

10	dering Table				
Gr	id dimension [mm]	124	Conditions	Code	Enter code
M	Part No.	535038			
	Series	Standard		MS	MS
	Size	12		12	12
	Thread	NPT thread		N	N
	Function	Soft-start valve, pneumatic		-DL	-DL
	Connection size	Port plate 1 NPT (dimensions → 1232)		-AQT	
		Port plate 1¼ NPT (dimensions → 1232)		-AQU	
		Port plate 1½ NPT (dimensions → 1232)		-AQV	
		Port plate 2 NPT (dimensions → 1232)		-AQW	
		Module without connecting thread, without port plate		-G	
0	Pressure gauge/adapter	MS pressure gauge, psi		-AG	
		Adapter plate for EN pressure gauge 1/4, without pressure gauge		-A4	
	Alternative pressure gauge scale	bar	1	-BAR	
		MPa	1	-MPA	
	Type of mounting	Mounting bracket (dimensions → 1233)	2	-WP	
	Reverse flow direction	Flow direction from right to left		-Z	

1 BAR, MPA	Only with pressure gauge AG	[	2 V	NP	Only with port pla	te AOT.	AOU. A	OV or AO

 Transfer order code

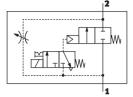
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### Soft-start Valves MS12N-DE - Inch Series

Technical Data

### **FESTO**

### ISO Symbol



- Solenoid actuated soft-start valve for slowly pressurizing and venting pneumatic installations
- The duration of the pressure build-up is adjusted using the restrictor attached to the valve cap.
- The output pressure p2 rises slowly in accordance with the restrictor setting.
   Only the air flow via the restrictor is available when the solenoid valve is not actuated. The main seat is only opened by energizing the solenoid valve.
- When the solenoid valve is switched off, the main seat is closed and only the air flow via the flow control valve is available.
- The solenoid valve should remain switched on in order to vent a system as this increases the flow rate from 2 to 1 and reduces the exhaust time.



- The cylinders advance slowly and reliably into the initial position, sudden and erratic movements are avoided.
- Switch-through pressure can be exactly controlled using a solenoid valve
- Adjustable switching time delay
- Non-detenting manual override (except variant V24P)
- Solenoid coil without plug socket, three voltage ranges available.

General Technical Data					
Pneumatic connection 1, 2 <sup>1)</sup>		1 NPT	11/4 NPT	1½ NPT	2 NPT
Operating pressure	[psi]	44 235			

1) Dependent on port plate selected, must be ordered separately as an accessory → 1232

Standard Nominal Flow Rate qnN <sup>2)</sup> [scfm]							
In main flow direction 1} 2	882.5 1,482.6						
In relief direction 2	882.5 1,482.6						

- 2) Measured at p1 = 88 psi and p2 = 74 psi Δp = 15 psi
- 3) For energized solenoid valve

Operating and Environmental Conditions								
Operating medium		Compressed air						
Coil characteristics	V24	24 V DC						
	V110	110 V AC						
	V230	230 V AC						
Exhaust function		Flow control						
Direction of flow		Non-reversible						
Ambient temperature	[°F]	14 122						
Temperature of medium	[°F]	14 122						
Assembly position		Any						
Corrosion resistance	CRC <sup>4)</sup>	2						

4) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Soft-start Valves MS12N-DE - Inch Series



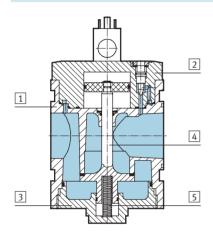
Technical Data

Weights [lb]	
Soft-start valve	7.60

• For spare parts go to: www.festo.com/en/spare\_parts\_service

# Materials

Sectional view

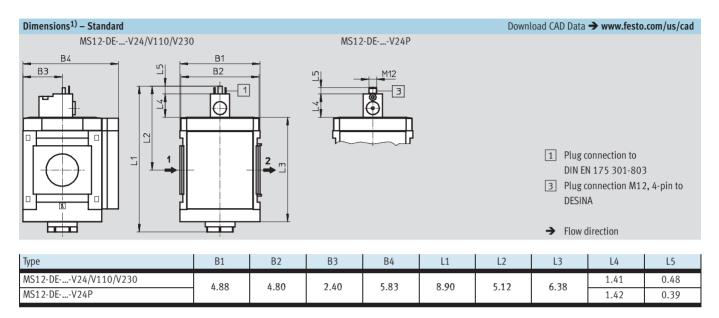


Soft-	Soft-start valve								
1	Body	Die-cast aluminum							
2	Cap, top	Aluminum							
3	Cap, bottom	Aluminum							
4	Valve stem	Aluminum, nitrile rubber							
5	Springs	Steel							
-	Covers/cover plates	Polyamide							
-	Seals	Nitrile rubber							
	Note on materials	Free of copper and PTFE							
		(not with variant AG)							

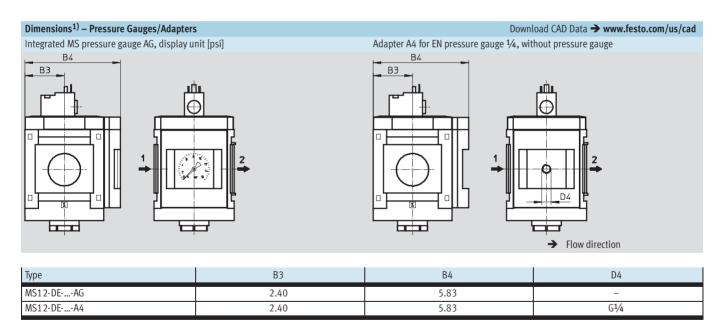
## Soft-start Valves MS12N-DE - Inch Series



Dimensional Drawings, Ordering Data – Pre-configured Products



1) Dimensions are in inches, unless otherwise noted.



1) Dimensions are in inches, unless otherwise noted.

Ordering Data		
Connection	Supply voltage 24 V DC	
	Part No. Type	LT
1 NPT 2 NPT <sup>2)</sup>	541498 MS12-DE-G-V24 <sup>3)</sup>	Q

LT = Lead time	1D typically ships same day/next day	<b>1W</b> typically ships within 1 week	<b>Q</b> request a quote for lead time
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<sup>2)</sup> Port plate must be ordered separately as an accessory → 1232

<sup>3)</sup> Free of copper and PTFE

# **Soft-start Valves MS12N-DE – Inch Series**



Ordering Data – Configurable Products

M Mandatory D	M Mandatory Data								O Options				
Part No.	Series	Size	Thread	Function	Connection size	Supply voltage	Pressure gauge/ada ter	Alternative p pressure gauge scale	Type of mountin	Reverse flow direction			
535039	MS	12	N	DE	AQT AQU AQV AQW G	V24 V24P V110 V230	AG A4	BAR MPA	WP	Z			
Order example 535039	MS	12	N .	- DE	– AQV	- V230	- A4	<b>-</b>	- WP -	. Z			

Ordering Table					
Grid dimension	[mm]	124	Conditions	Code	Enter code
M Part No.		535039			
Series		Standard		MS	MS
Size		12		12	12
Thread		NPT thread		N	N
Function		Soft-start valve, electrical		-DE	-DE
Connection size		Port plate 1 NPT (dimensions → 1232)		-AQT	
		Port plate 1¼ NPT (dimensions → 1232)		-AQU	
		Port plate 1½ NPT (dimensions → 1232)		-AQV	
		Port plate 2 NPT (dimensions → 1232)		-AQW	
		Module without connecting thread, without port plate		-G	
Supply voltage		24 V DC (connection pattern to EN 175301), 265 psi		-V24	
		24 V DC plug (connection pattern M12 to DESINA), 235 psi		-V24P	
		110 V AC (connection pattern to EN 175301), 265 psi		-V110	
		230 V AC (connection pattern to EN 175301), 265 psi		-V230	
O Pressure gauge/ad	apter	MS pressure gauge, psi		-AG	
		Adapter plate for EN pressure gauge 1/4, without pressure gauge		-A4	
Alternative pressur	re gauge scale	bar	1	-BAR	
		MPa	1	-MPA	
Type of mounting		Mounting bracket (dimensions → 1233)	2	-WP	
Reverse flow direct	ion	Flow direction from right to left		-Z	

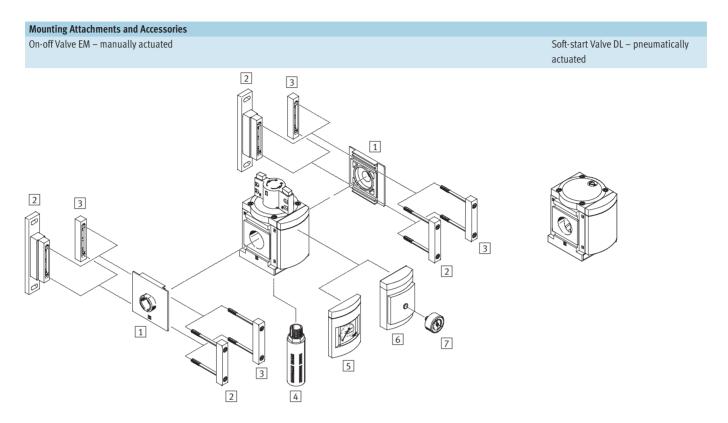
1 BAR, MPA Only with pressure gauge AG 2 WP Only with port plate AQT, AQU, AQV or AQW

 Transfer order code

 535039
 MS
 12
 N
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# On-off/Soft-start Valves MS12N-EM/DL – Inch Series Accessories Overview





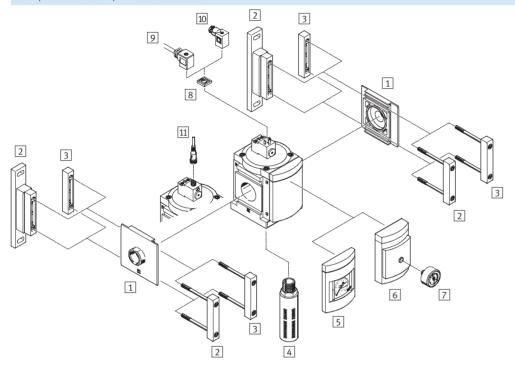
Mountin	g Attachments and Accessories	
		→ Page
1	Port plate	1232
	MS12-AQ	
2	Mounting bracket	1233
	MS12-WP	
3	Body connector	1232
	MS12-MV	
4	Silencer (with EM)	1234
	U	
5	MS pressure gauge	EM 1217
	AG	DL 1225
6	Adapter for EN pressure gauge 1/4	EM 1217
	A4	DL 1225
7	Pressure gauge	1234
	MA	

# On-off/Soft-start Valves MS12N-EE/DE – Inch Series Accessories Overview



### **Mounting Attachments and Accessories**

On-off/Soft-start Valve EE/DE – solenoid actuated



<b>Mounting Attac</b>	hments and Accessories	
		→ Page
1	Port plate	1232
	MS12-AQ	
2	Mounting bracket	1233
	MS12-WP	
3	Body connector	1232
	MS12-MV	
4	Silencer (with EE)	1234
	U	
5	MS pressure gauge	EE 1221
	AG	DE 1229
6	Adapter for EN pressure gauge 1/4	EE 1221
	A4	DE 1229
7	Pressure gauge	1234
	MA	
8	Illuminating seal	1234
	MC-LD	
9	Plug socket with cable	1234
	KMC	
10	Plug socket	1234
	MSSD-C	
11	Plug socket with cable	1234
	SIM-M12-4	

2007/10 – Subject to change – MS Series

# On-off/Soft-start Valves MS12N-EM/EE/DL/DE - Inch Series

**FESTO** 

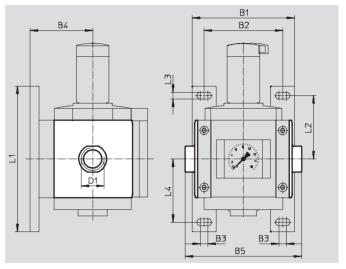
Accessories

### 1 Port plate MS12-AQ...

Adapter for pneumatic connection

Material: Die-cast aluminum Free of copper and PTFE





Dimension	s and Orde	ring Data											
B1	B2	В3	B4	B5	D1	L1	L2	L3	L4	Weight [lb]	Part No.	Туре	
										[tb]			
				7.24	1 NPT						537139	MS12-AQT	
6.38	4.88	0.47	3.90	7.24	11/4 NPT	9.06	3.94	0.43	3.94	2.60	537140	MS12-AQU	
0.56	4.00	0.47	3.90	7.24	1½ NPT	9.00	3.54	0.43	3.94	3.94	2.00	537141	MS12-AQV
				7.72	2 NPT						537142	MS12-AQW	

### 3 Body connector MS12-MV

• For connecting modules

Material: Die-cast aluminum, Free of copper and PTFE



Ordering Data			
Size	Weight	Part No.	Туре
	[lb]		
MS12	1.00	537134	MS12-MV

# On-off/Soft-start Valves MS12N-EM/EE/DL/DE - Inch Series



Accessories

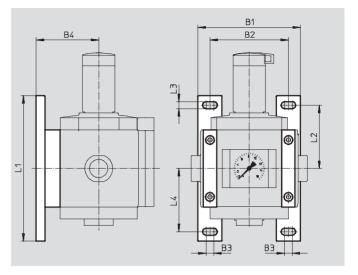
### 2 Mounting bracket MS12-WP

- To connect the modules for wall mounting
- In combination with a port plate for mounting an individual unit on a wall

### Material:

Die-cast aluminum
Free of copper and PTFE





Dimensions and Ordering Data											
Size	B1	B2	В3	B4	L1	L2	L3		Weight [lb]	Part No.	Туре
MS12	6.38	4.88	0.47	3.90	9.06	3.94	0.43	3.94	1.40	537133	MS12-WP

# On-off/Soft-start Valves MS12N-EM/EE/DL/DE - Inch Series Accessories



10 Ordering Data	10 Ordering Data − Plug Socket MSSD Technical data → www.festo.com/catalog/mssd							
	Description	Operating voltage range	Electrical connection	Type of mounting cable connection	Part No.	Туре		
	for MS12-EE/DE	≤ 250 V AC/DC	3-pin	Clamping screws	34583	MSSD-C		
			4-pin	Insulation	192748	MSSD-C-S-M16		
				displacement				
				technology				

9 Ordering Data − Plug Socket with Cable KMC Technical data → www.festo.com/ca						
	Description	Operating voltage range	Switching status	Cable length	Part No.	Туре
			display	[ft]		
	for MS12-EE/DE	24 V DC	LED	8.2	30931	KMC-1-24DC-2,5-LED
		24 V DC	LED	16.4	30933	KMC-1-24DC-5-LED
		24 V DC	LED	32.8	193459	KMC-1-24-10-LED
		230 V AC	-	8.2	30932	KMC-1-230AC-2,5
		230 V AC	-	16.4	30934	KMC-1-230AC-5

8 Ordering Data	- Illuminating Seal MC-LD	Technical data → www.festo.com/catalog/mc-ld		
	Description	Operating voltage range	Part No.	Туре
		12 24 V DC	19145	MC-LD-12-24DC
	MSSD-C	230 V DC/AC ±10%	19146	MC-LD-230AC

1 Ordering Data	- Plug Socket with Cable SIM-M12	Technical d	ata → www.festo.com/catalog/sim-m12	
	Electrical connection	Cable length [ft]	Part No.	Type
	M12x1, 4-pin	16.4	164259	SIM-M12-4GD-5-PU
	M12x1, 4-pin	16.4	164258	SIM-M12-4WD-5-PU

7 Ordering Data − Pressure Gauge MA						
	Nominal size	Pneumatic connection	Indicating range		Part No.	Туре
			[bar]	[psi]		
6 P	Pressure gauge MA, DIN EN 837-1					
	1.57	R1/4	0 16	0 232	187080	MA-40-16-R <sup>1</sup> / <sub>4</sub> -EN
	Pressure gauge MA, DIN EN 837-1, with red-green range					
	1.97	R1/4	-	0 232	526790	MA-50-232-R <sup>1</sup> / <sub>4</sub> -PSI-E-RG

4 Ordering Data	4 Ordering Data – Silencer U Technical data → www.festo.com/catalog/					
	Description	Pneumatic connection	Part No.	Туре		
	for MS12-EM/EE	G1	151990	U-1-B		

# **Product Range and Company Overview**

### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**Complete custom engineered solutions



**Custom Control Cabinets**Comprehensive engineering support and on-site services



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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



**Electromechanical**Electromechanical actuators, motors, controllers & drives



**Pneumatics**Pneumatic linear and rotary actuators, valves, and air supply



PLC's and I/O Devices
PLC's, operator interfaces, sensors
and I/O devices

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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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