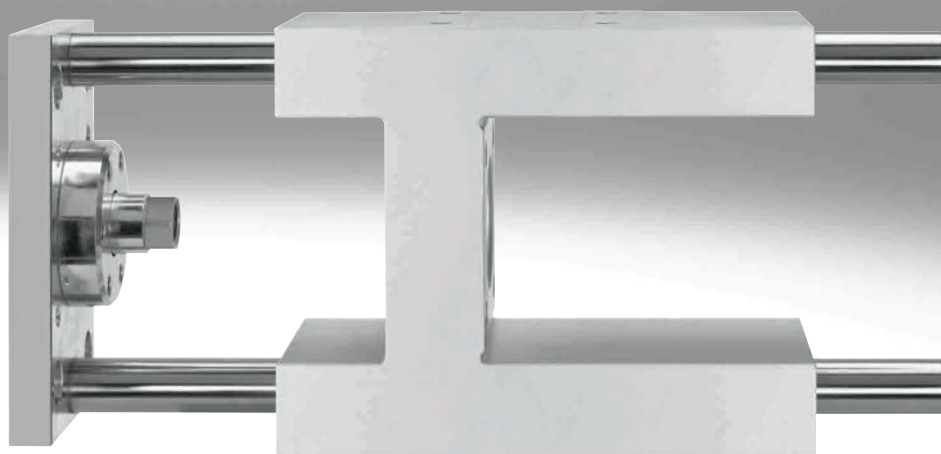


Guide units EAGF, for electric cylinders

FESTO



Festo core product range
Covers 80% of your automation tasks

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Always in stock

Superb:

Festo quality at an attractive price

Easy:

Simplified procurement and warehousing

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★ Generally ready for dispatch from the factory within 5 days

Assembled for you in 4 Service Centres worldwide

Up to 6×10^{12} variants per product family

Just look
for the
star!

Characteristics

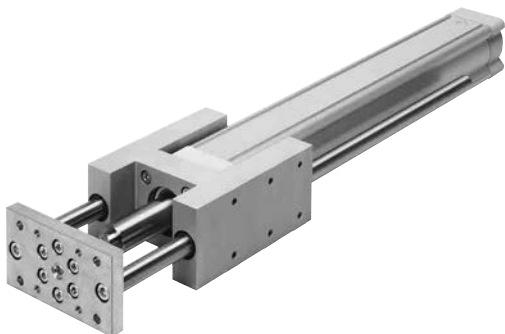
At a glance

The guide unit EAGF is used to protect electric cylinders against torsion when these are subjected to high torque loads.
It offers a high level of guide precision for workpiece handling and other applications.

The interface enables quick and easy installation on many Festo drives/axes.

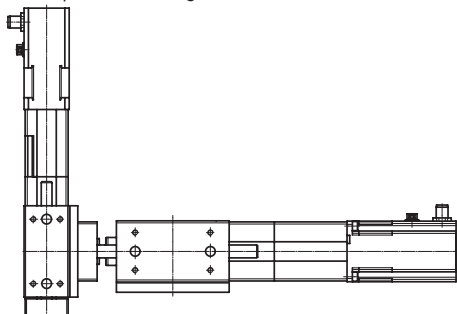
For electric cylinders ESBF → page 4

For electric cylinders EPCO → page 14

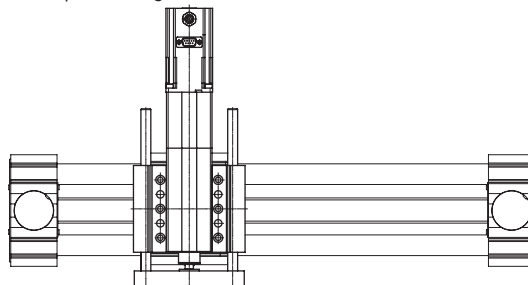


Application examples

Pick & place with two guide units



Pick & place with guide unit and linear axis



Type codes

001	Series	
EAGF	Guide unit, for electric cylinder	
002	Allocation	
P1	Version P1	
V2	Version V2	
003	Guide	
KF	Recirculating ball bearing guide	

004	Size	
16	16	
25	25	
32	32	
40	40	
50	50	
63	63	
80	80	
100	100	

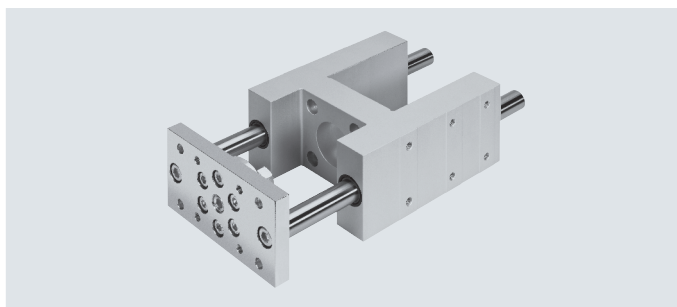
005	Stroke	
50	50	
100	100	
150	150	
200	200	
300	300	
320	320	
400	400	

Data sheet

⌀ Diameter
32 ... 100 mm

 www.festo.com

Stroke length
1 ... 550 mm



General technical data

General technical data							
Size		32	40	50	63	80	100
Stroke	[mm]	1 ... 500				1 ... 550	
Design		Guide					
Guide		Recirculating ball bearing guide					
Displacement force	[N]	15				40	
Reversing backlash	[µm]	0					
Type of mounting		Via female thread					
Mounting position		Any					
Ambient temperature	[°C]	−20 ... +80°C					

Weight [g] (for calculation example → page 6)

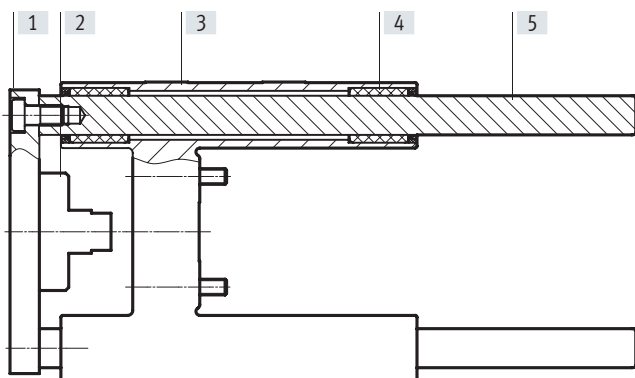
Size	32	40	50	63	80	100
Basic weight with 0 mm stroke	1685	2517	4059	5525	10517	13263
Additional weight per 10 mm stroke	18	32	49	49	76	76
Moving mass at 0 mm stroke	724	1283	2015	2560	5166	6148
Additional mass per 10 mm stroke	18	32	49	49	76	76

Centre of gravity of the moving mass [mm] (for calculation example → page 6)

Size	32	40	50	63	80	100
With 0 mm stroke	30	38	46	48	54	47
Supplement per 10 mm stroke	4.1	4.2	4.3	4.1	3.8	3.6

Materials

Sectional view

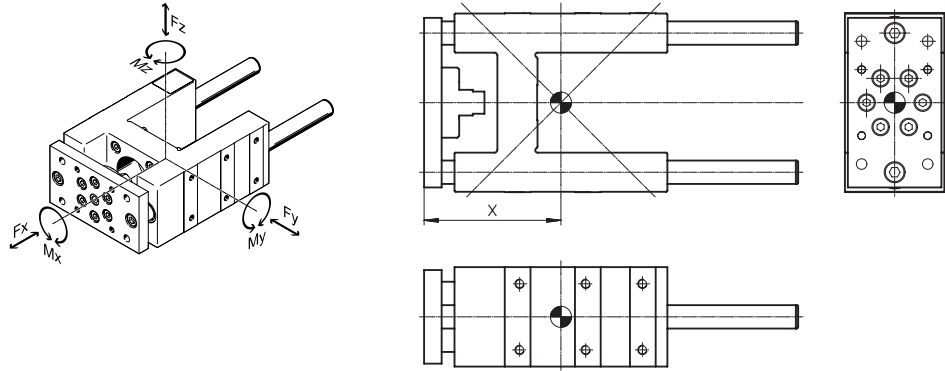


Guide unit		
[1]	Yoke plate	Steel
[2]	Compensating component	Steel
[3]	Housing	Anodised wrought aluminium alloy
[4]	Bearing	Steel
[5]	Guide rod	Steel
-	Note on materials	RoHS-compliant Free of copper and PTFE

Data sheet

Characteristic load values

The indicated forces and torques refer to the centre of the guide.



If the guide unit simultaneously subjected to several of the indicated forces and torques, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

F_1/M_1 = dynamic value

F_2/M_2 = maximum value

Distance X (for calculation example → page 6)

Size	32	40	50	63	80	100
Dimension X [mm]	83	85	99	117	142	145

Max. permissible forces and torques

Size	32	40	50	63	80	100
Static						
$F_{y_{max.}}/F_{z_{max.}}$ [N]	1020	1260	1600	1600	3120	3120
$M_{x_{max.}}$ [Nm]	38	55	83	95	231	268
$M_{y_{max.}}/M_{z_{max.}}$ [Nm]	46	65	89	115	259	267
Dynamic (for a service life of 5000 km)						
$F_{y_{max.}}/F_{z_{max.}}$ [N]	750	1000	1260	1260	2300	2300
$M_{x_{max.}}$ [Nm]	28	44	65	75	170	198
$M_{y_{max.}}/M_{z_{max.}}$ [Nm]	34	52	70	90	191	197

Data sheet

Calculating the service life

The service life of the guide depends on the load. To provide a rough indication of the service life of the guide, the graph below plots the load comparison factor f_v against the service life ratio q .

These values are only theoretical. You must consult your local contact person at Festo for load comparison factors f_v greater than 1.5.

Load comparison factor f_v as a function of service life ratio q

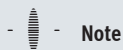
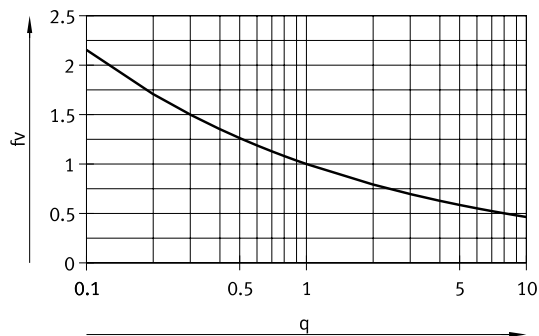
Example: The effect on the service life, deviating from the specified reference service life, can be determined using the service life ratio q :

Given: Reference service life = 5000 km

Required service life = 3000 km

$$q = \frac{3000 \text{ km}}{5000 \text{ km}} = 0,6$$

The graph gives a load comparison factor f_v of 1.2. This means that the permissible total load can be utilised up to 120%.

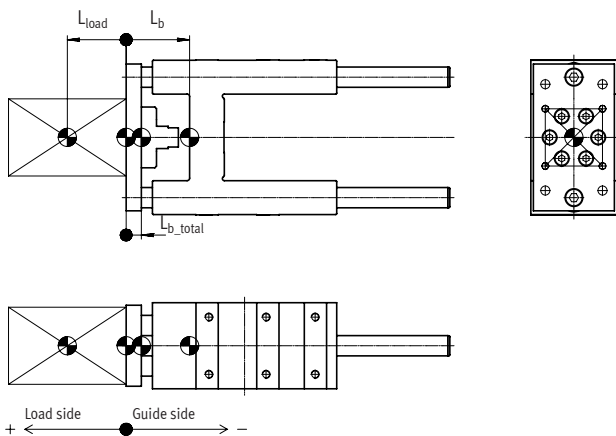


Note

Engineering software
Electric Motion Sizing
www.festo.com

$f_v > 1.5$ are only theoretical
comparison values.

Calculation example



L_b = Centre of gravity of the moving mass of the guide unit

L_{load} = Centre of gravity of payload

L_{b_total} = Centre of gravity of the total moving mass

Length measurements should be provided with plus/minus signs as shown in the figure:

$L_{b_total} > 0$ = Centre of gravity of the moving mass is on the payload side

$L_{b_total} < 0$ = Centre of gravity of the moving mass is on the guide side

Given:

- Guide unit: EAGF-V2-KF-32-200
- Stroke length: $H = 200 \text{ mm}$
- Centre of gravity of payload: $L_{load} = 15 \text{ mm}$
- Payload: $m_{load} = 5 \text{ kg}$
- Acceleration: $a_x = a_y = 2 \text{ m/s}^2$, $a_z = 0 \text{ m/s}^2$

To be calculated:

- Loads F_{y_dyn}/F_{z_dyn} and $M_{x_dyn}/M_{y_dyn}/M_{z_dyn}$
- Proof of functionality with combined load
- Expected service life

Data sheet

Calculation example

Solution:

Moving mass:

$$m_{b_total} = m_b + m_{load} \quad (m_b = m_{0b} + H \times m_{Hb})$$

From table → page 4

$$m_{0b} = 0.724 \text{ kg}$$

$$m_{Hb} = 0.018 \text{ kg/10 mm}$$

$$m_b = 0.724 \text{ kg} + 200 \text{ mm} \times 0.018 \text{ kg/10 mm} = 1.084 \text{ kg}$$

$$m_{b_total} = 1.084 \text{ kg} + 5 \text{ kg} = 6.084 \text{ kg}$$

 m_b = Moving mass of the guide unit m_{0b} = Moving mass with 0 mm stroke m_{Hb} = Additional mass per 10 mm stroke H = Stroke length

Centre of gravity of the moving mass

$$L_{b_ges} = \frac{L_1 \cdot m_1 + L_b \cdot m_b}{m_{b_ges}} \quad (L_b = L_{0b} + H \times L_{Hb})$$

From table → page 4

$$L_{0b} = 30 \text{ mm}$$

$$L_{Hb} = 4.1 \text{ mm/10 mm}$$

$$L_b = 30 \text{ mm} + 200 \text{ mm} \times 4.1 \text{ mm/10 mm} = 112 \text{ mm}$$

$$L_{b_ges} = \frac{(+15 \text{ mm}) \cdot 5 \text{ kg} + (-112 \text{ mm}) \cdot 1.084 \text{ kg}}{6.084 \text{ kg}} = -8 \text{ mm}$$

 L_b = Centre of gravity of the moving mass of the guide unit m_b = Moving mass of the guide unit L_1 = Centre of gravity of payload m_1 = Payload L_{0b} = Centre of gravity of the moving mass with 0 mm stroke L_{Hb} = Additional centre of gravity of the moving mass per 10 mm stroke

Length measurements should be provided with plus/minus signs as shown in the figure:

 $L_{b_total} > 0$ = Centre of gravity of the moving mass is on the payload side $L_{b_total} < 0$ = Centre of gravity of the moving mass is on the guide sideLoads F_{y_dyn}/F_{z_dyn} and $M_{x_dyn}/M_{y_dyn}/M_{z_dyn}$

$$F_{y_dyn} = m_{b_total} \times a_y = 6.084 \text{ kg} \times 2 \text{ m/s}^2 = 12 \text{ N}$$

$$F_{z_dyn} = m_{b_total} \times (g + a_z) = 6.084 \text{ kg} \times (9.81 \text{ m/s}^2 + 0 \text{ m/s}^2) = 60 \text{ N}$$

From table → page 5

Dimension X = 83 mm

$$M_{y_dyn} = F_{z_dyn} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 60 \text{ N} \times (83 \text{ mm} + 200 \text{ mm} + (-8 \text{ mm})) = 16 \text{ Nm}$$

$$M_{z_dyn} = F_{y_dyn} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 12 \text{ N} \times (83 \text{ mm} + 200 \text{ mm} + (-8 \text{ mm})) = 3 \text{ Nm}$$

Proof of functionality with combined load

Max. values from table → page 5

$$F_{y_max} = 750 \text{ N}$$

$$F_{z_max} = 750 \text{ N}$$

$$M_{x_max} = 28 \text{ Nm}$$

$$M_{y_max} = 34 \text{ Nm}$$

$$M_{z_max} = 34 \text{ Nm}$$

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$$f_v = \frac{12 \text{ N}}{750 \text{ N}} + \frac{60 \text{ N}}{750 \text{ N}} + \frac{0 \text{ Nm}}{28 \text{ Nm}} + \frac{16 \text{ Nm}}{34 \text{ Nm}} + \frac{3 \text{ Nm}}{34 \text{ Nm}} = 0,7 \leq 1$$

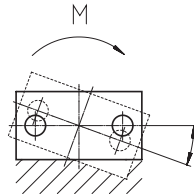
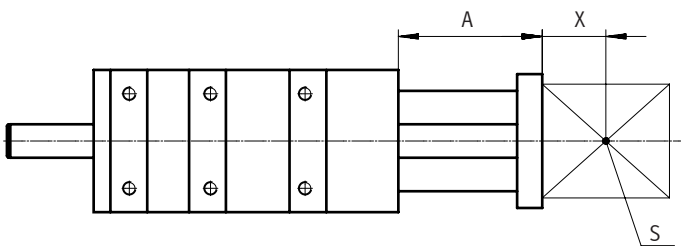
 F_1/M_1 = dynamic value F_2/M_2 = maximum value

Expected service life

$$L = \frac{L_{ref}}{f_v^3} = \frac{5000 \text{ km}}{0,7^3} = 14000 \text{ km}$$

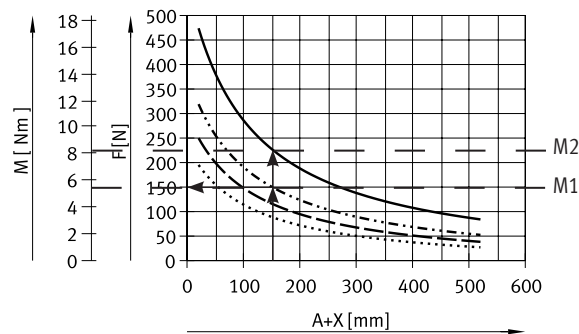
Data sheet

Max. payload F and torque M as a function of cantilever load A



- A = Cantilever load
- X = Distance to centre of gravity of the payload
- S = Centre of gravity of the payload
- M = Torque

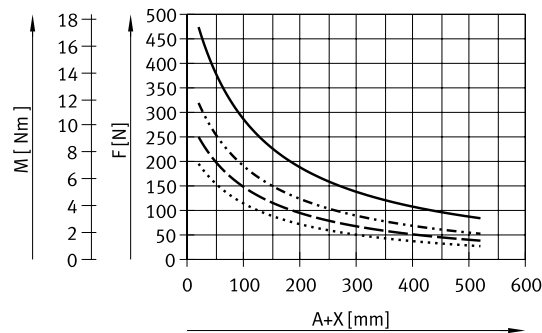
Explanation of how to read graphs in the case of a combined load



- Determine cantilever load (150 mm)
- Enter lateral force (150 N)
- Enter distance from curve
- Permitted torque is the difference between M2 and M1

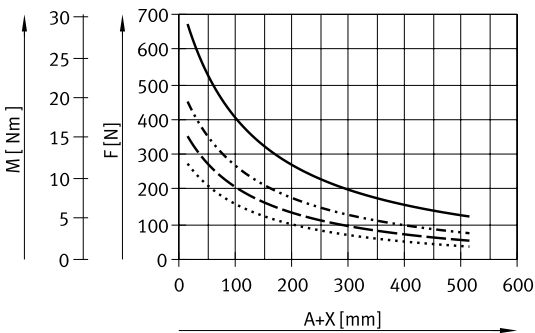
- Running performance of 500 km
- Running performance of 2500 km
- Running performance of 5000 km
- Running performance of 10000 km

Size: 32



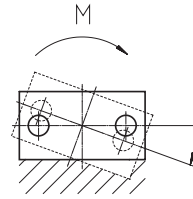
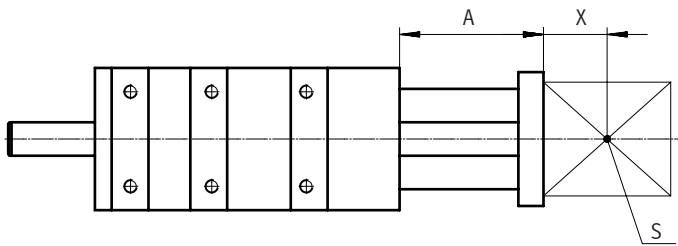
- Running performance of 500 km
- Running performance of 2500 km
- Running performance of 5000 km
- Running performance of 10000 km

Size: 40



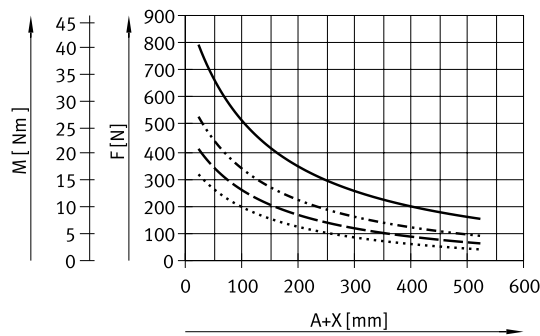
Data sheet

Max. payload F and torque M as a function of cantilever load A

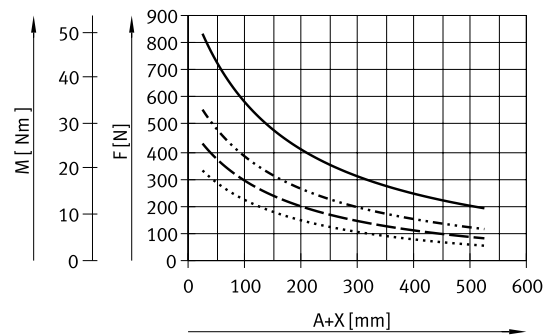


- A = Cantilever load
- X = Distance to centre of gravity of the payload
- S = Centre of gravity of the payload
- M = Torque

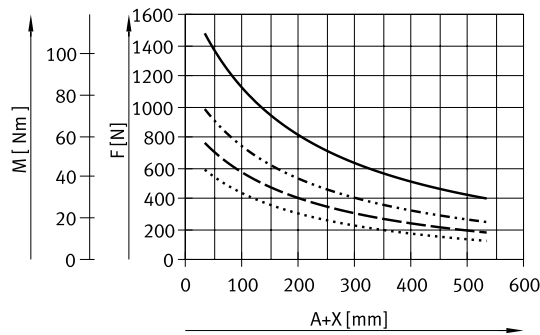
Size: 50



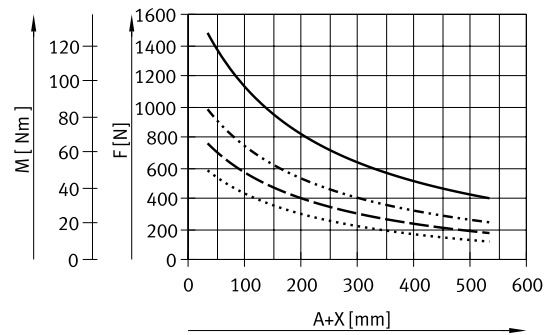
Size: 63



Size: 80



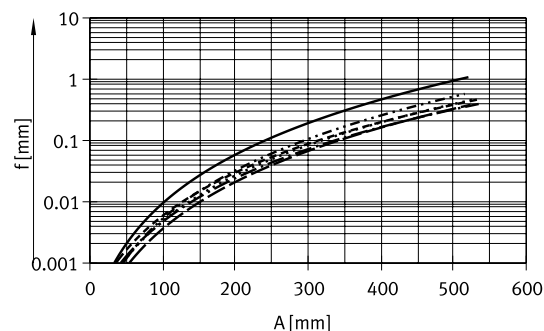
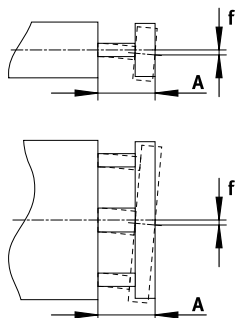
Size: 100



- Running performance of 500 km
- - - Running performance of 2500 km
- . - Running performance of 5000 km
- Running performance of 10000 km

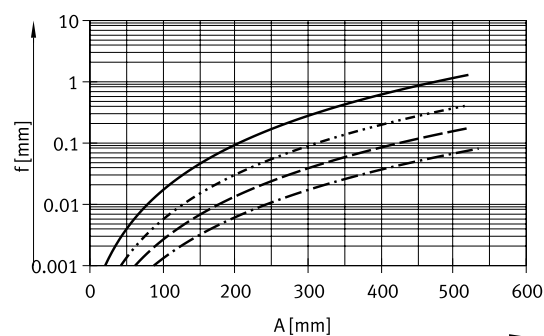
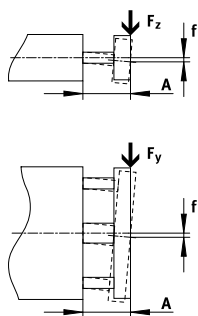
Data sheet

Deflection f_{tare} (due to tare weight) as a function of cantilever load A



— EAGF-V2-KF-32
 - - - EAGF-V2-KF-40
 - - - EAGF-V2-KF-50
 EAGF-V2-KF-63
 - · - · EAGF-V2-KF-80
 - - - EAGF-V2-KF-100

Deflection $f_{standard}$ (due to lateral force) as a function of cantilever load A



— EAGF-V2-KF-32
 - - - EAGF-V2-KF-40
 - - - EAGF-V2-KF-50/
 EAGF-V2-KF-63
 - · - · EAGF-V2-KF-80/
 EAGF-V2-KF-100

The maximum permissible lateral force must not be exceeded.

$$f_1 = \frac{F_1}{F_2} \cdot f_2$$

$$F_2 = 10 \text{ N}$$

A = Cantilever load of guide rod

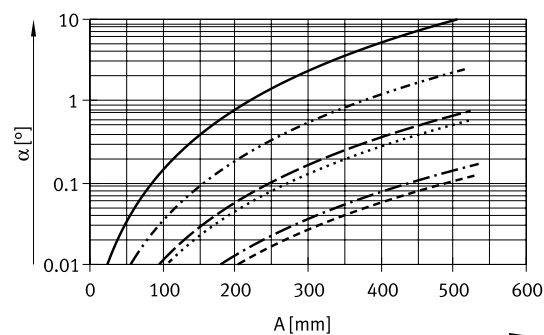
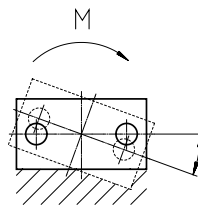
f_1 = Deflection due to lateral force

F_1 = Lateral force

F_2 = Standardised lateral force

f_2 = Deflection due to standardised lateral force (value from graph)

Incline α (due to torque) as a function of cantilever load A



— EAGF-V2-KF-32
 - - - EAGF-V2-KF-40
 - - - EAGF-V2-KF-50
 EAGF-V2-KF-63
 - · - · EAGF-V2-KF-80
 - - - EAGF-V2-KF-100

$$\alpha_1 = \frac{M_1}{M_2} \cdot \alpha_2$$

$$M_2 = 2 \text{ Nm}$$

(valid for $\alpha \leq 10^\circ$)

A = Cantilever load of guide rod

α_1 = Incline due to torque

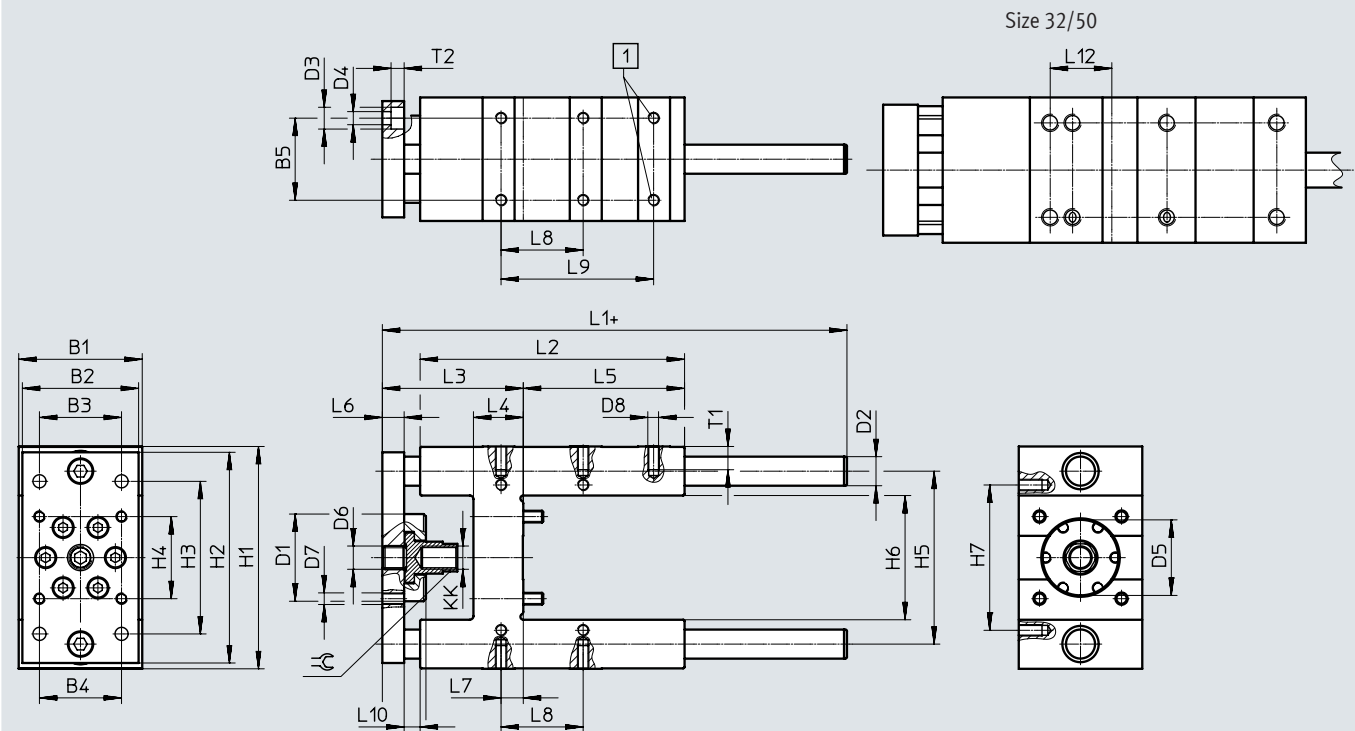
M_1 = Torque

M_2 = Standardised torque

α_2 = Deflection due to standardised torque

Data sheet

Dimensions

Download CAD data → www.festo.com

[1] These threads are omitted for sizes 80 and 100.

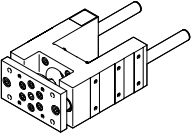
Size	B1	B2	B3	B4	B5	D1 Ø	D2 Ø	D3 Ø	D4 Ø	D5 Ø	D6	D7
	-0.3		±0.2	±0.2	±0.2		h6			H8		
32	50	45	32.5	32.5	32.5	44	12	11	6.6	34	M6	M6
40	58	54	38	38	38	48	16	11	6.6	39	M8	M6
50	70	63	46.5	46.5	46.5	60	20	15	9	45	M8	M8
63	85	80	56.5	56.5	56.5	60	20	15	9	52	M16	M8
80	105	100	72	72	72	78	25	18	11	60	M18	M10
100	130	120	89	89	89	78	25	18	11	70	M18	M10

Size	D8	H1	H2	H3	H4	H5	H6	H7	KK	L1	L2
		-0.5		±0.2	±0.2	±0.2		±0.2		±1	
32	M6	97	90	78	32.5	74	50.5±0.3	61	M10x1.25	154.8	125
40	M6	115	110	84	38	87	58.5±0.3	69	M12x1.25	172.8	140
50	M8	137	130	100	46.5	104	70.5±0.3	85	M16x1.5	187.8	150
63	M8	152	145	105	56.5	119	85.5±0.3	100	M16x1.5	219.8	182
80	M10	189	180	130	72	148	106+1/-0.6	130	M20x1.5	257.8	215
100	M10	213	200	150	89	172	131+1/-0.6	150	M20x1.5	262.8	220

Size	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	T1	T2	≈G1
						±0.2	±0.2						
32	69.5 ⁺⁵	24	76	12	4.3	32.5	78	-	24	12	14	6.5	15
40	74.5 ⁺⁵	28	81	15	11	38	84	-	27	-	14	6.5	15
50	94.5 ⁺⁵	34	79	15	18.8	46.5	100	-	30	37	16	9	19
63	96.6	34	111	15	15.3	56.5	105	11	30	-	16	9	19
80	121.6	40	128	20	21	72	-	15	39	-	20	11	27
100	126.6	40	128	20	24.5	89	-	15	39	-	20	11	27

Data sheet

★ Core product range

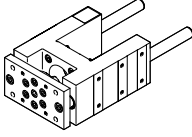
Ordering data				
Guide unit	Size	Stroke [mm]	Part no.	Type
	32	100	★ 2782679	EAGF-V2-KF-32-100
		200	★ 2782818	EAGF-V2-KF-32-200
		320	★ 2782885	EAGF-V2-KF-32-320
		400	★ 2782923	EAGF-V2-KF-32-400
	40	100	★ 2782939	EAGF-V2-KF-40-100
		200	★ 2782976	EAGF-V2-KF-40-200
		320	★ 2783047	EAGF-V2-KF-40-320
		400	★ 2783080	EAGF-V2-KF-40-400
	50	100	★ 2783639	EAGF-V2-KF-50-100
		200	★ 2784152	EAGF-V2-KF-50-200
		320	★ 2784164	EAGF-V2-KF-50-320
		400	★ 2784184	EAGF-V2-KF-50-400
	63	100	★ 1725842	EAGF-V2-KF-63-100
		200	★ 1725843	EAGF-V2-KF-63-200
		320	★ 1725844	EAGF-V2-KF-63-320
		400	★ 1725845	EAGF-V2-KF-63-400

Festo core product range



Generally ready for dispatch from the factory within 24 hours
 Generally ready for dispatch from the factory within 5 days

Data sheet

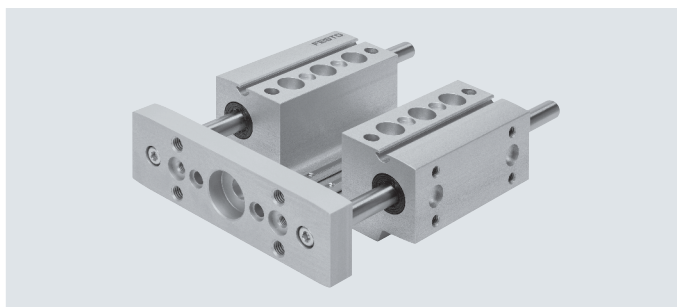
Ordering data				
Guide unit	Size	Stroke [mm]	Part no.	Type
	32	1 ... 500	3038083	EAGF-V2-KF-32-
	40	1 ... 500	3038089	EAGF-V2-KF-40-
	50	1 ... 500	3038094	EAGF-V2-KF-50-
	63	1 ... 500	2608521	EAGF-V2-KF-63-
	80	100	1725846	EAGF-V2-KF-80-100
		200	1725847	EAGF-V2-KF-80-200
		320	1725848	EAGF-V2-KF-80-320
		400	1725849	EAGF-V2-KF-80-400
		1 ... 550	2608528	EAGF-V2-KF-80-
	100	100	1725850	EAGF-V2-KF-100-100
		200	1725851	EAGF-V2-KF-100-200
		320	1725852	EAGF-V2-KF-100-320
		400	1725853	EAGF-V2-KF-100-400
		1 ... 550	2608532	EAGF-V2-KF-100-

Data sheet

⌀ Diameter
16, 25, 40 mm

 www.festo.com

| Stroke length
50 ... 400 mm



General technical data			
Size	16	25	40
Stroke [mm]	50, 75, 100, 125, 150, 175, 200	50, 75, 100, 125, 150, 175, 200, 250, 300	50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400
Design	Guide		
Guide	Recirculating ball bearing guide		
Displacement force [N]	3.2	4	6
Reversing backlash [μm]	0		
Permissible speed [m/s]	1		
Permissible acceleration [m/s ²]	25		
Type of mounting	Via female thread		
Mounting position	Any		

Operating and environmental conditions			
Size	16	25	40
Ambient temperature [°C]	0 ... +50		
Storage temperature [°C]	-20 ... +60		
Relative humidity	0 ... 95 (non-condensing)		
Degree of protection	IP40		
Corrosion resistance class CRC ¹⁾	1		

1) Corrosion resistance class CRC 1 according to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

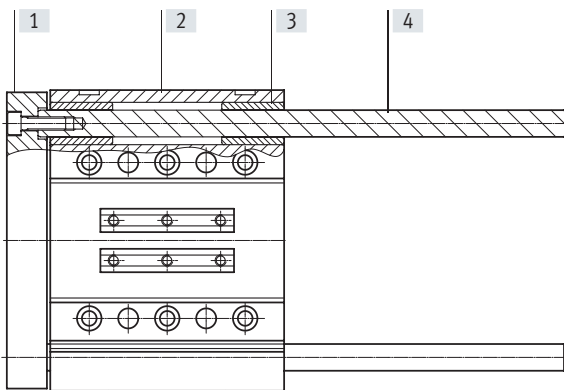
Weight [g] (for calculation → page 16)			
Size	16	25	40
Basic weight with 0 mm stroke	600	1080	1910
Additional weight per 10 mm stroke	8	12	18
Moving mass at 0 mm stroke	160	300	560
Additional mass per 10 mm stroke	8	12	18

Centre of gravity of the moving mass [mm] (for calculation → page 16)			
Size	16	25	40
With 0 mm stroke	29	30	36
Supplement per 10 mm stroke	4.5	4.5	4.5

Data sheet

Materials

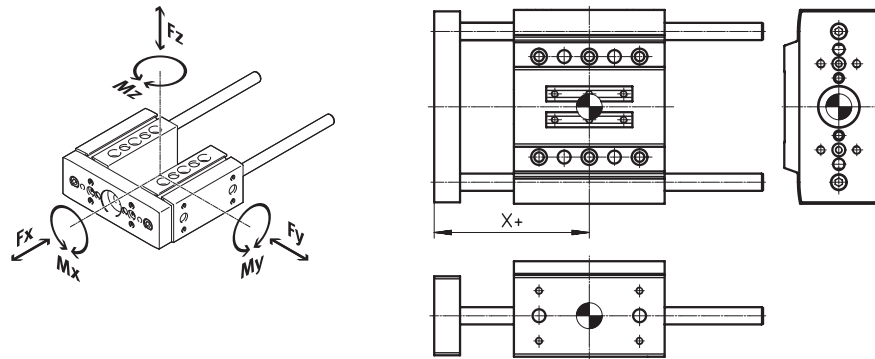
Sectional view



Guide unit		
[1]	Yoke plate	Anodised wrought aluminium alloy
[2]	Housing	Anodised wrought aluminium alloy
[3]	Bearing	Steel
[4]	Guide rod	Hard-chromium plated tempered steel
-	Note on materials	RoHS-compliant
		Free of copper and PTFE

Characteristic load values

The indicated forces and torques refer to the centre of the guide.



If the guide unit simultaneously subjected to several of the indicated forces and torques, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

F_1/M_1 = dynamic value

F_2/M_2 = maximum value

Distance X (for calculation → page 16)

Size	16	25	40
Dimension X [mm]	51	59	72

Max. permissible forces and torques

Size	16	25	40
Static			
F_{Vmax}/F_{Zmax} [N]	355	415	510
M_{Xmax} [Nm]	13	19	27
M_{Ymax}/M_{Zmax} [Nm]	9	12	20
Dynamic (for a service life of 5000 km)			
F_{Vmax}/F_{Zmax} [N]	160	320	380
M_{Xmax} [Nm]	6	15	20
M_{Ymax}/M_{Zmax} [Nm]	4	10	15

Data sheet

Calculating the service life

The service life of the guide depends on the load. To provide a rough indication of the service life of the guide, the graph below plots the load comparison factor f_v against the service life ratio q .

These values are only theoretical. You must consult your local contact person at Festo for load comparison factors f_v greater than 1.5.

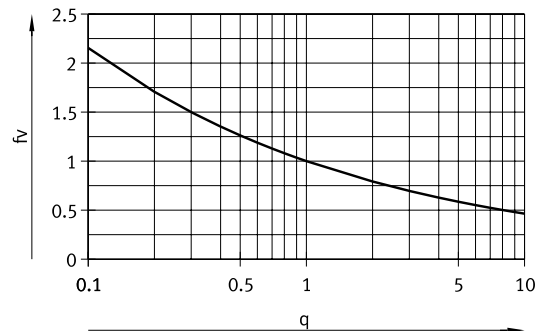
Load comparison factor f_v as a function of service life ratio q

Example: The effect on the service life, deviating from the specified reference service life, can be determined using the service life ratio q :

Given: Reference service life = 5000 km
Required service life = 3000 km

$$q = \frac{3000 \text{ km}}{5000 \text{ km}} = 0,6$$

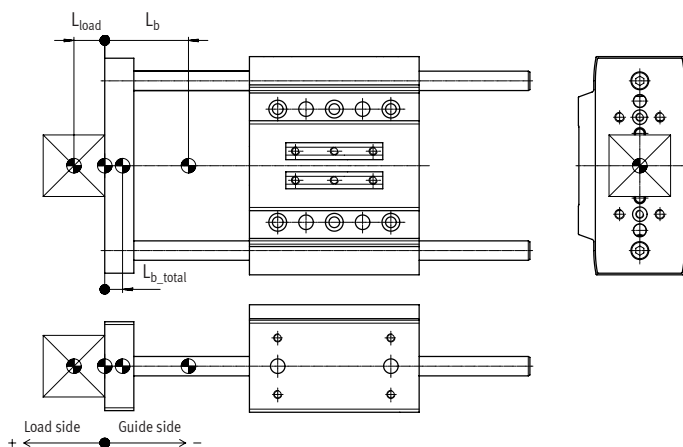
The graph gives a load comparison factor f_v of 1.2. This means that the permissible total load can be utilised up to 120%.



 **Note**
Engineering software
PositioningDrives
www.festo.com

$f_v > 1.5$ are only theoretical
comparison values.

Calculation example



L_b = Centre of gravity of the moving mass of the guide unit
 L_{load} = Centre of gravity of payload
 L_{b_total} = Centre of gravity of the total moving mass

Length measurements should be provided with plus/minus signs as shown in the figure:

$L_{b_total} > 0$ = Centre of gravity of the moving mass is on the payload side
 $L_{b_total} < 0$ = Centre of gravity of the moving mass is on the guide side

Given:

- Guide unit: EAGF-P1-KF-25-200
- Stroke length: $H = 200 \text{ mm}$
- Centre of gravity of payload: $L_{load} = 15 \text{ mm}$
- Payload: $m_{load} = 2 \text{ kg}$
- Acceleration: $a_x = a_y = 2 \text{ m/s}^2$, $a_z = 0 \text{ m/s}^2$

To be calculated:

- Loads F_{y_dyn}/F_{z_dyn} and $M_{x_dyn}/M_{y_dyn}/M_{z_dyn}$
- Proof of functionality with combined load
- Expected service life

Data sheet

Calculation example

Solution:

Moving mass:

$$m_{b_total} = m_b + m_{load} \quad (m_b = m_{0b} + H \times m_{Hb})$$

From table → page 14

$$m_{0b} = 0.3 \text{ kg}$$

$$m_{Hb} = 0.012 \text{ kg/10 mm}$$

$$m_b = 0.3 \text{ kg} + 200 \text{ mm} \times 0.012 \text{ kg/10 mm} = 0.54 \text{ kg}$$

$$m_{b_total} = 0.54 \text{ kg} + 2 \text{ kg} = 2.54 \text{ kg}$$

 m_b = Moving mass of the guide unit m_{0b} = Moving mass with 0 mm stroke m_{Hb} = Additional mass per 10 mm stroke H = Stroke length

Centre of gravity of the moving mass

$$L_{b_ges} = \frac{L_1 \cdot m_1 + L_b \cdot m_b}{m_{b_ges}} \quad (L_b = L_{0b} + H \times L_{Hb})$$

From table → page 14

$$L_{0b} = 30 \text{ mm}$$

$$L_{Hb} = 4.5 \text{ mm/10 mm}$$

$$L_b = 30 \text{ mm} + 200 \text{ mm} \times 4.5 \text{ mm/10 mm} = 120 \text{ mm}$$

$$L_{b_ges} = \frac{(+15 \text{ mm}) \cdot 2 \text{ kg} + (-120 \text{ mm}) \cdot 0.54 \text{ kg}}{2.54 \text{ kg}} = -14 \text{ mm}$$

 L_b = Centre of gravity of the moving mass of the guide unit m_b = Moving mass of the guide unit L_1 = Centre of gravity of payload m_1 = Payload L_{0b} = Centre of gravity of the moving mass with 0 mm stroke L_{Hb} = Additional centre of gravity of the moving mass per 10 mm stroke

Length measurements should be provided with plus/minus signs as shown in the figure:

 $L_{b_total} > 0$ = Centre of gravity of the moving mass is on the payload side $L_{b_total} < 0$ = Centre of gravity of the moving mass is on the guide sideLoads F_{y_dyn}/F_{z_dyn} and $M_{x_dyn}/M_{y_dyn}/M_{z_dyn}$

$$F_{y_dyn} = m_{b_total} \times a_y = 2.54 \text{ kg} \times 2 \text{ m/s}^2 = 5 \text{ N}$$

$$F_{z_dyn} = m_{b_total} \times (g + a_z) = 2.54 \text{ kg} \times (9.81 \text{ m/s}^2 + 0 \text{ m/s}^2) = 25 \text{ N}$$

From table → page 15

Dimension X = 59 mm

$$M_{y_dyn} = F_{z_dyn} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 25 \text{ N} \times (59 \text{ mm} + 200 \text{ mm} + (-14 \text{ mm})) = 6.1 \text{ Nm}$$

$$M_{z_dyn} = F_{y_dyn} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 5 \text{ N} \times (59 \text{ mm} + 200 \text{ mm} + (-14 \text{ mm})) = 1.2 \text{ Nm}$$

Proof of functionality with combined load

Max. values from table → page 15

$$F_{y_max} = 320 \text{ N}$$

$$F_{z_max} = 320 \text{ N}$$

$$M_{x_max} = 15 \text{ Nm}$$

$$M_{y_max} = 10 \text{ Nm}$$

$$M_{z_max} = 10 \text{ Nm}$$

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$$f_v = \frac{5 \text{ N}}{320 \text{ N}} + \frac{25 \text{ N}}{320 \text{ N}} + \frac{0 \text{ Nm}}{15 \text{ Nm}} + \frac{6.1 \text{ Nm}}{10 \text{ Nm}} + \frac{1.2 \text{ Nm}}{10 \text{ Nm}} = 0.8 \leq 1$$

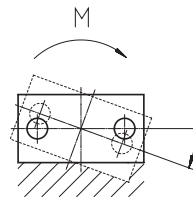
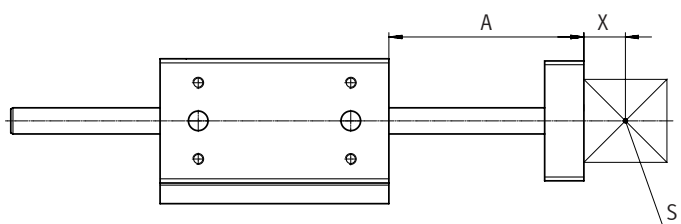
 F_1/M_1 = dynamic value F_2/M_2 = maximum value

Expected service life

$$L = \frac{L_{ref}}{f_v^3} = \frac{5000 \text{ km}}{0.8^3} = 9000 \text{ km}$$

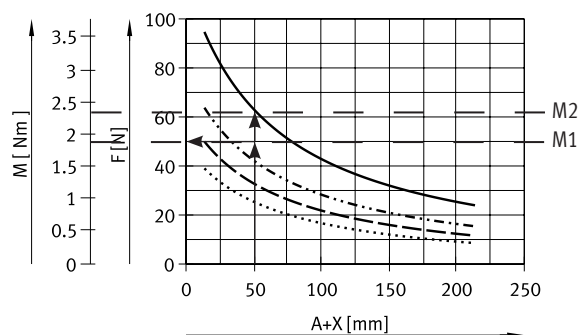
Data sheet

Max. payload F and torque M as a function of cantilever load A



- A = Cantilever load
- X = Distance to centre of gravity of the payload
- S = Centre of gravity of the payload
- M = Torque

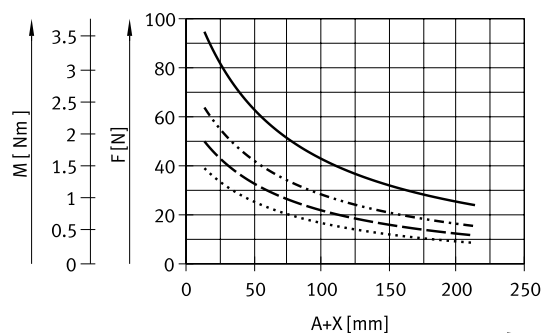
Explanation of how to read graphs in the case of a combined load



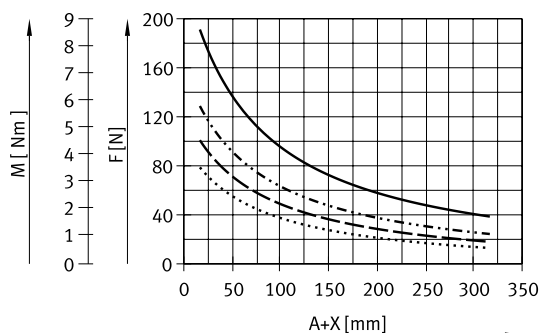
- Determine cantilever load (50 mm)
- Enter lateral force (50 N)
- Enter distance from curve
- Permitted torque is the difference between M_2 and M_1

- Running performance of 500 km
- - - Running performance of 2500 km
- - - Running performance of 5000 km
- Running performance of 10000 km

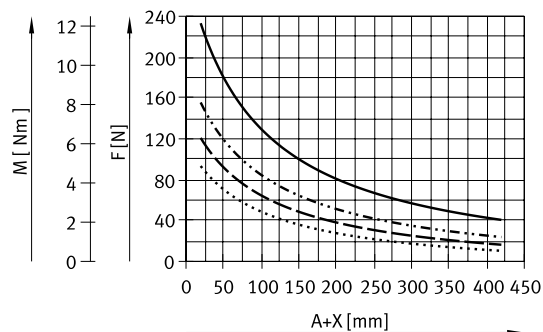
Size: 16



Size: 25

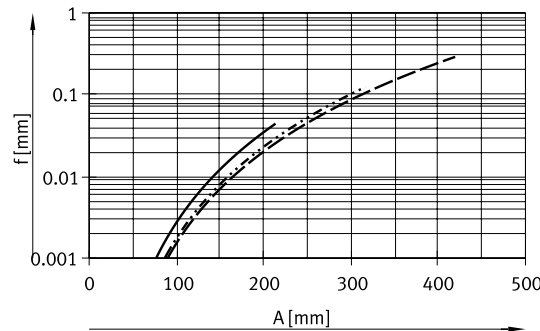
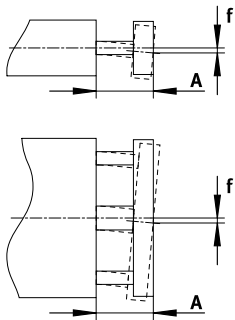


Size: 40

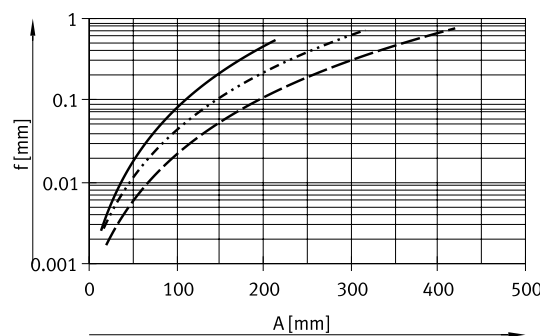
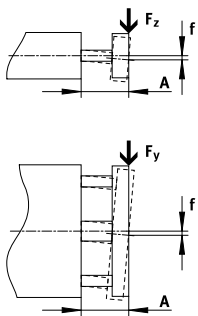


- Running performance of 500 km
- - - Running performance of 2500 km
- - - Running performance of 5000 km
- Running performance of 10000 km

Data sheet

 Deflection f_{tare} (due to tare weight) as a function of cantilever load A


— EAGF-P1-KF-16
 EAGF-P1-KF-25
 - - - EAGF-P1-KF-40

 Deflection $f_{standard}$ (due to lateral force) as a function of cantilever load A


— EAGF-P1-KF-16
 EAGF-P1-KF-25
 - - - EAGF-P1-KF-40

The maximum permissible lateral force must not be exceeded.

$$f_1 = \frac{F_1}{F_2} \cdot f_2$$

$$F_2 = 10 \text{ N}$$

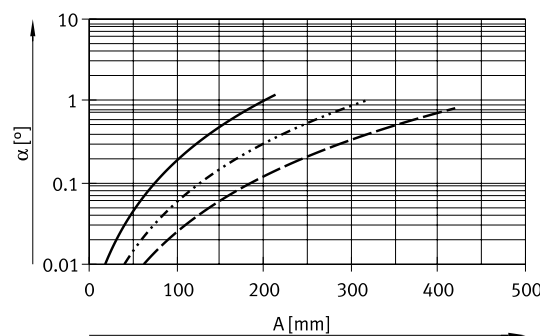
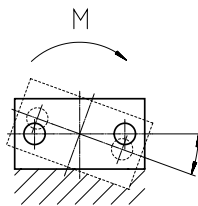
A = Cantilever load of guide rod

f_1 = Deflection due to lateral force

F_1 = Lateral force

F_2 = Standardised lateral force

f_2 = Deflection due to standardised lateral force (value from graph)

 Incline α (due to torque) as a function of cantilever load A


— EAGF-P1-KF-16
 EAGF-P1-KF-25
 - - - EAGF-P1-KF-40

$$a_1 = \frac{M_1}{M_2} \cdot a_2$$

$$M_2 = 2 \text{ Nm}$$

(valid for $\alpha \leq 10^\circ$)

A = Cantilever load of guide rod

α_1 = Incline due to torque

M_1 = Torque

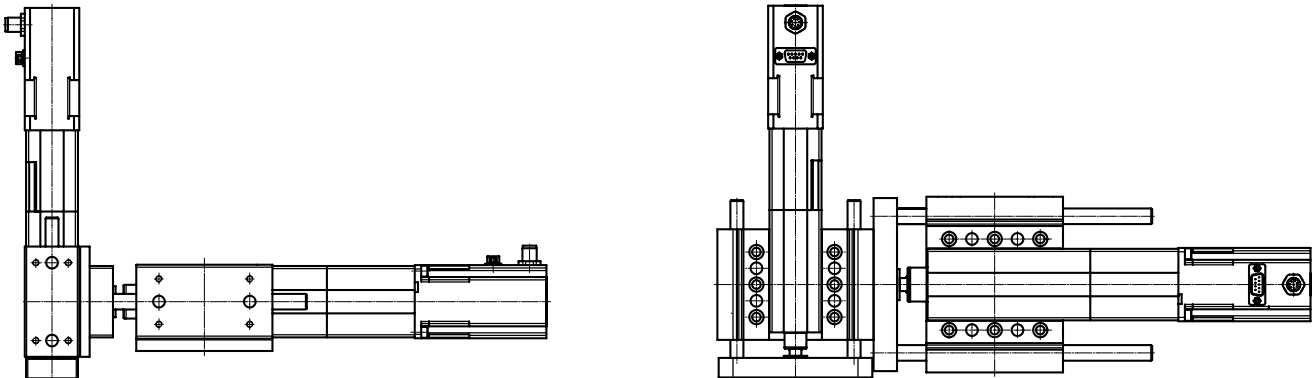
M_2 = Standardised torque

a_2 = Deflection due to standardised torque

Data sheet

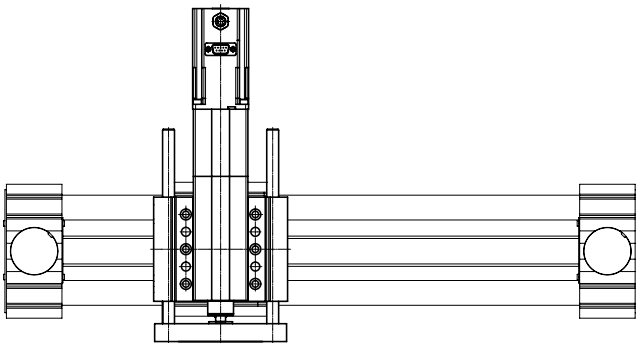
Possible combinations with other drives/axes via direct mounting

Guide unit EAGF with electric cylinder EPCO and guide unit EAGF



Size	Base axis	
	EAGF-P1-KF-25	EAGF-P1-KF-40
Assembly axis		
EAGF-P1-KF-16	■	—
EAGF-P1-KF-25	—	■

Toothed belt axis ELGR with electric cylinder EPCO and guide unit EAGF

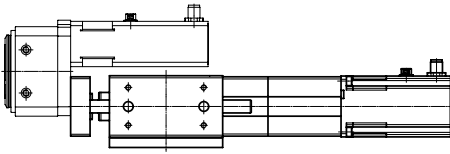


Size	Base axis		
	ELGR-TB-35	ELGR-TB-45	ELGR-TB-55
Assembly axis			
EAGF-P1-KF-16	■	—	—
EAGF-P1-KF-25	—	■	—
EAGF-P1-KF-40	—	—	■

Data sheet

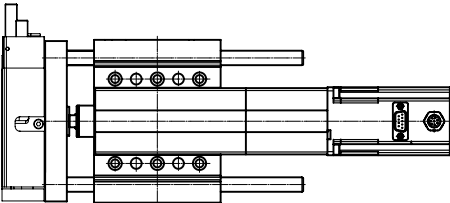
Possible combinations with other drives/axes via direct mounting

Rotary drive ERMO with electric cylinder EPCO and guide unit EAGF



Size	Base axis		
	EAGF-P1-KF-16	EAGF-P1-KF-25	EAGF-P1-KF-40
Assembly axis			
ERMO-12	■	–	–
ERMO-16	–	■	–
ERMO-25	–	–	■

Mini slide DGSL with electric cylinder EPCO and guide unit EAGF

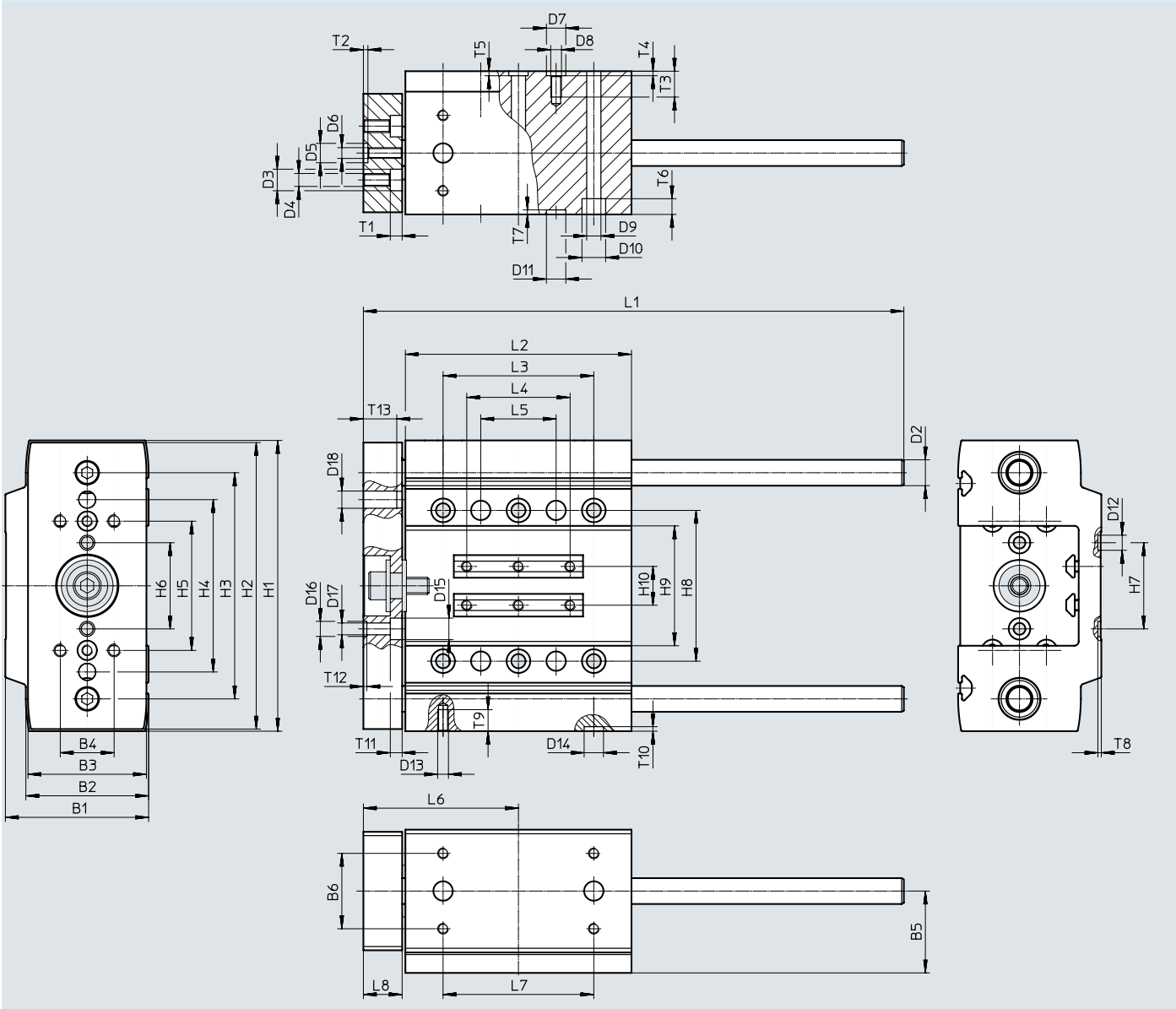


Size	Base axis		
	EAGF-P1-KF-16	EAGF-P1-KF-25	EAGF-P1-KF-40
Assembly axis			
DGSL-8-40 ¹⁾	■	–	–
DGSL-10-30 ¹⁾	–	■	–
DGSL-12-40 ¹⁾	–	–	■

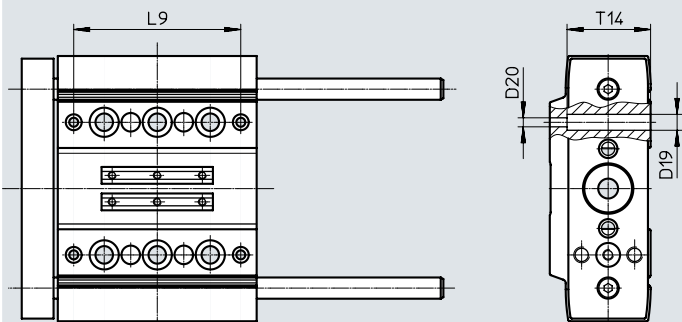
1) Minimal stroke

Data sheet

Dimensions Download CAD data → www.festo.com



Size: 16



Data sheet

Size	B1	B2	B3	B4 ±0.05	B5	B6 ±0.05	D2 Ø h7	D3 Ø	D4 Ø	D5 Ø H8	D6	D7 Ø H8
16	38	32	30	20	22	20	8	–	M6	9	M4	9
25	50	42	40	20	29	25	10	10	M6	9	M4	9
40	66.5	57	55	25	38	35	12	10	M6	9	M5	9

Size	D8	D9 Ø	D10 Ø	D11 Ø H8	D12 Ø H8	D13	D14 Ø H8	D15 Ø	D16 Ø H8	D17 Ø	D18 Ø H7	D19 Ø
16	M5	6.6	11	7	7	M5	9	8	7	5 ^{H7}	–	6
25	M5	6.6	11	9	7	M5	9	10	7	5.5	5	–
40	M5	6.6	11	9	7	M5	9	10	7	5.5	8	–

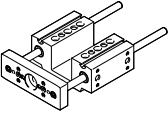
Size	D20 Ø	H1	H2	H3	H4 ±0.05	H5 ±0.05	H6 ±0.05	H7 ±0.05	H8 ±0.05	H9	H10
16	3.4	100	98	75	–	50	30	30	50	30.7	10
25	–	120	118	90	70	50	33	40	60	40.7	14
40	–	135	133	105	80	60	40	40	70	55.7	18

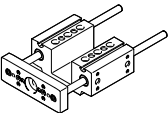
Size	L1	L2	L3 ±0.05	L4	L5 ±0.05	L6	L7 ±0.05	L8	L9 ±0.1	T1	T2 +0.1
16	109 + stroke	75	40	34	20	51	50	12	63	–	2.1
25	124 + stroke	85	50	40	25	59	60	15	–	5.5	2.1
40	151 + stroke	105	70	48	35	72	70	18	–	5.5	2.1

Size	T3	T4 +0.1	T5 +0.1	T6	T7 +0.1	T8 +0.1	T9	T10 +0.1	T11	T12 +0.1	T13 ±1	T14
16	15.5	2.1	2.1	6.5	1.6	1.6	8.5 _{–0.5}	2.1	4.4	1.6	–	31.5
25	14	2.1	2.1	6.4	2.1	1.6	Min. 10	2.1	5.7	1.6	12.5	–
40	12	2.1	2.1	7.3	2.1	1.6	Min. 10	2.1	5.5	1.6	15.5	–

Data sheet

★ Core product range

Ordering data				
Guide unit	Size	Stroke [mm]	Part no.	Type
	16	50	★ 3192932	EAGF-P1-KF-16-50
		100	★ 3192934	EAGF-P1-KF-16-100
		150	★ 3192936	EAGF-P1-KF-16-150
		200	★ 3192938	EAGF-P1-KF-16-200
	25	50	★ 3192943	EAGF-P1-KF-25-50
		100	★ 3192945	EAGF-P1-KF-25-100
		150	★ 3192947	EAGF-P1-KF-25-150
		200	★ 3192949	EAGF-P1-KF-25-200
		300	★ 3192951	EAGF-P1-KF-25-300
	40	50	★ 3192955	EAGF-P1-KF-40-50
		100	★ 3192957	EAGF-P1-KF-40-100
		150	★ 3192959	EAGF-P1-KF-40-150
		200	★ 3192961	EAGF-P1-KF-40-200
		300	★ 3192963	EAGF-P1-KF-40-300

Ordering data				
Guide unit	Size	Stroke [mm]	Part no.	Type
		75, 125, 175	3192939	EAGF-P1-KF-16-
	25	75, 125, 175, 250	3192952	EAGF-P1-KF-25-
	40	75, 125, 175, 250 350, 400	3192966	EAGF-P1-KF-40-

Accessories					
Ordering data					
	For size	Description	Part no.	Type	PU ¹⁾
Centring sleeve					
	16, 25, 40	For centring the drive or attachments	186717	ZBH-7	10
			8137184	ZBH-9-B	
Connector sleeve					
	16	For centring the drive or attachments	548805	ZBV-9-7	10

1) Packaging unit



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Subject to change