Balancer kits YHBP

FESTO



Key features

At a glance

The balancer kit moves loads of up to 999 kg effortlessly at the touch of a finger. The controller automatically detects the weight of the load and sets the balancing force itself. It also takes into account any weight changes in the suspended state. This is helpful in keeping production processes really flexible.

The components of the balancer kit are suitable for installation in all common kinematic systems such as lifting columns or parallel kinematic systems.

Two packages can be selected:

Basic package

- · Single-channel speed monitoring
- Safety: Performance Level b achievable
- Safely limited speed (SLS)
- Safe stopping and closing (SSC)

Package with safety relay unit

- · Dual-channel speed monitoring
- Safety: Performance Level d achievable
- Safely limited speed (SLS)
- Safe stopping and closing (SSC)

The following operating modes can be selected:

- Load-controlled mode: moving the load using the control element or optionally
 directly at the workpiece. The force for moving the workpiece, without using the
 control element, depends on the friction in the mechanism. Low friction in the
 mechanism (e.g. in the guide) results in a low actuating force.
- Position-hold mode: moving the load using the control element only. The load
 is held in this position, even if it changes. In this case, the force of the workpiece is independent of the friction in the mechanism. This is compensated by
 the control element.

Wide range of applications

For applications in all industry segments where heavy loads need to be moved in defined, repeated sequences.

Areas of application:

- · Loading and unloading
- · Stacking and destacking
- Rotating, swivelling, tilting and emptying containers
- Assembly in production lines
- Loading goods







Key features

Modular application software for configuration, operation and visualisation

- The application is commissioned via a web interface, which is also used for configuring the application-specific functions
- No programming skills are required to use the pre-installed, ready-to-use software.
- The program sequence itself is controlled by variables and digital control inputs, e.g. by the higher-order controller
- All process data can be interchanged individually with the host system



The following software functions are available Commissioning Configuration

- Configuring the hardware
- Teaching end positions
- Adjusting control parameters
- Testing the shut-off valves

Configuration of user-defined inputs and outputs with:

- Prepositioning
- Speed selection
- Sensing of load and position ranges
- Display of operating mode

Operation

Creating trace data such as:

- Pressure
- Position
- Mass
- Speed

Diagnostics

- Diagnostics of system components
- Display of error messages
- · Read from error memory

Software functions	
Number of configurable inputs	5
Number of configurable outputs	3
Number of saved errors	Max. 40
Configuration export	Via FTP
Interface to host system	Modbus TCP

System components

Included in the scope of delivery of the balancer kit

System component Standards-based cylinder DSBG Description



- Standards-based cylinder, provides the force for moving the payload
- Piston Ø 50 ... 125 mm: Stroke range 100 ... 1990 mm
- Piston Ø 160 and 200 mm: Stroke range 100 ... 1000 mm
- Theoretical force at 6 bar: Advancing: 1178 ... 18850 N Retracting: 990 ... 18096 N
- Up to piston diameter 125 mm and stroke < 1000 mm: with feature DSBG-...-L1 (low friction for balancer applications)

Displacement encoder DNCI-32



- For recording position and speed
- For applications with Performance Level b: one measuring head (single-channel)
- For applications with Performance Level d: two measuring heads (dual-channel)

Valve unit VPCB



- Valve block comprising:
 Balancer valve VPCB 3/3-way proportional pressure regulator with special pressure control and shut-off valve actuation as well as two shut-off valves designed as 2/2-way valves
- Diagnostic display for fast error detection
- For applications with Performance Level d: with switching position sensing for the shut-off valves

Balancer controller CECC-D-BA



 Balancer controller for actuating and locking the balancer with preinstalled software (browser-based web visualisation for commissioning and diagnostics)

Sensor interface CASB



• Converts the signal from the displacement encoder into a readable signal for the safety relay unit

Control element VAOH



- Ergonomically designed handle for operating the balancer
- The movement of the handle in axial direction produces a positive or negative pressure in the chambers. These differences in pressure are used to control the balancer. Springs in the respective chambers reset the balancer to the centre position

Safety relay unit PNOZS30C24-240VACDC



• Device for speed monitoring. In the event of an error, the compressed air in the cylinder is shut off in two channels and the system is braked. The same happens in the event of a power failure

System components

Can be ordered as accessories

System component Service unit



Comprising:

- · Manual on/off valve
- Filter regulator
- · Wall mounting plate
- · Pressure gauge
- Lockable regulator head
- · Plastic bowl with plastic bowl guard
- · Manual condensate drain
- Flow direction from left to right

Max. output pressure: 12 bar Grade of filtration: 5 μm

Connection kit VABS



For external pressure measurement. When using this, the sub-base at the valve unit must be replaced (see operating instructions)

Foot mounting for standards-based cylinder DSBG



→ Page 20

Swivel flange for standards-based cylinder DSBG



→ Page 21

Swivel flange for standards-based cylinder DSBG



→ Page22

Rod clevis for standards-based cylinder DSBG



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Foot mounting for displacement encoder DNCI-32



→ Page 20

Swivel flange for displacement encoder DNCI-32



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Swivel flange for displacement encoder DNCI-32



→ Page 22

Self-aligning rod coupler for displacement encoder DNCI-32



→ Page 22

Rod eye for displacement encoder DNCI-32



→ Page 22

Inscription labels for sensor interface CASB



→ Page 22

System components

Assembly variants

When configuring the balancer kit, there is a choice of three different mounting solutions for the components. Depending on the selection, the individual components are mounted in a control cabinet or on a mounting plate, or supplied as individual components.

Via control cabinet

In this case, the following components are installed in the control cabinet:

- Main switch
- Power supply unit
- Balancer controller
- Terminals

Optionally with safety relay unit

Via mounting plate

In this case, the following components are mounted on a mounting plate:

- Power supply unit
- · Balancer controller
- Terminals

Optionally with safety relay unit



In this case, the individual parts are packed and supplied loose.







Scope of delivery of balancer kit	1_	1	1
Designation	Туре	Basic package	Package with safety relay unit
Standards-based cylinder	DSBG	•	
Displacement encoder	DNCI-32	_	
	(with one measuring head)	-	_
	DNCI-32		
	(with two measuring heads)	_	-
Valve unit	VPCB-6-L-8-G38-10-F-D3-T22		-
	VPCB-6-L-8-G38-10-F-D3-T22-M	-	
Control element	VAOH-P15-H13	•	•
Plug socket with cable	KME-1-24DC-5-LED	•	•
Connecting cable	NEBC-M12G5-ES-5-LE5-CO	•	•
Balancer controller	CECC-D-BA	•	•
Plug	NECC-L2G24-C1	•	
Plug	NECC-S1G9-C2-M	•	•
Proximity switch	SMT-8M-A-PS-24V-E-0.3-M8D	•	•
Sensor interface	CASB-MT-D3-R7	-	•
Connecting cables	KM12-8GD8GS-2-PU	-	•
Connecting cable	NEBU-M12G5-K-5-LE4	-	•
Plug socket with cable	NEBU-M12W8-K-5-N-LE8	-	•
Safety relay unit	PNOZS30C24-240VACDC	_	

NEW Balancer kits YHBP

Key features

Ordering via the configurator

It is very easy to configure and order a wide range of balancer kits using the configurator.

The "Configuration", "Preassembly" and "Accessories" tabs are used to select the combinations and display them with the correct configuration. CAD files and ePLAN macros are included.





Ordering data - Product options



Configurable product This product and all its product options can be ordered using the configurator.

The configurator can be found under Products on the DVD or at

→ www.festo.com/catalogue/...

Туре Part no.

8087218 YHBP

Optional: Ordering the control cabinet

The following part numbers can also be used to order the control cabinet/ mounting plate separately.

Ordering data		
Description	Part no.	Туре
Control cabinet with safety relay unit (Performance Level d)	8118454	CMCB-D1-CC-S1
Mounting plate with safety relay unit (Performance Level d)	8118455	CMCB-D1-C-S1
Control cabinet without safety relay unit (Performance Level b)	8118456	CMCB-D1-CC-S0
Mounting plate without safety relay unit (Performance Level b)	8118457	CMCB-D1-C-S0



General technical data		
Stroke range		
For piston Ø 50 125 mm	[mm]	100 1990
For piston Ø 160 and 200 mm	[mm]	100 1000
Piston Ø	[mm]	50 200
Theoretical force at 6 bar		
Advancing	[N]	1178 18850
Retracting	[N]	990 18096
Load ¹⁾ at ratio i=1:1	[kg]	25 999
Transmission ratio of kinematics		
For lifting columns		1:1
For parallel kinematic systems		1:1 1:5
Weight		
Overall weight	[g]	4800 60500
Weight of standards-based cylinder	[g]	→ www.festo.com/dsbg
Weight of displacement encoder	[g]	→ www.festo.com/dnci
Valve unit	[g]	1550
Balancer controller	[g]	200
Control element	[g]	1350
Sensor interface	[g]	300

¹⁾ Load = kinematic system + gripper tool + workpiece

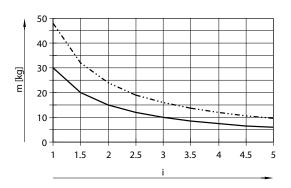
Electrical data		
Operating voltage range	[V DC]	21.6 26.4
Residual ripple	[%]	5
Nominal operating voltage	[V DC]	24
Current consumption with load-free outputs	[A]	2
Duty cycle	[%]	100
Max. electrical power consumption	[W]	48
Reverse polarity protection		For operating voltage

Operating and environmental conditions		
Ambient temperature		
With Performance Level b	[°C]	0+40
With Performance Level d	[°C]	0+50
Storage temperature	[°C]	-20 +70
Degree of protection		
For valve unit VPCB		IP65
For balancer controller CECC-D-BA		IP20
Duty cycle	[%]	100
Certification		RCM
CE marking (see declaration of conformity)		To EU EMC Directive ¹⁾
Note on materials		RoHS-compliant
		Contains paint-wetting impairment substances

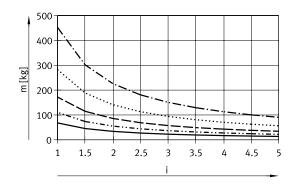
¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp \rightarrow Certificates.

Mass m as a function of transmission ratio i and cylinder diameter $\ensuremath{\varnothing}$

Minimum mass

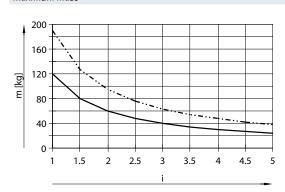


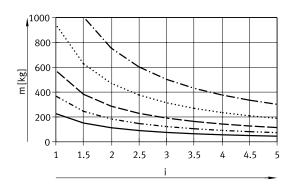






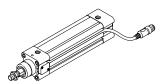
Maximum mass





If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Technical data - Displacement encoder DNCI-32



DNCI-32-...: with one measuring head DNCI-32-...-BA: with two measuring heads

Mechanical data		
Measuring principle		Encoder, contactless and relative measurement
Stroke ¹⁾	[mm]	100 1990
Resolution	[mm]	0.01
Repetition accuracy	[mm]	≤±0.5
Output signal		Analogue
Linearity error		
Strokes up to 500 mm	[mm]	≤±0.08
Strokes up to 1000 mm	[mm]	≤±0.09
Max. travel speed	[m/s]	1.5
Maximum permitted magnetic interference field ²⁾	[kA/m]	10
Cable length ³⁾	[m]	1.5
Electrical connection		Cable with 8-pin plug, round design, M12
Type of mounting		With accessories
Mounting position		Any
Materials		
Housing		Anodised aluminium
Cover		Die-cast aluminium
Seals		TPE-U
Sensor housing		Polyacetal
Note on materials		RoHS-compliant

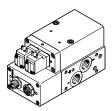
- 1) Due to its design, the displacement encoder is 10 mm longer than the selected cylinder.
- 2) At a distance of 100 mm
- 3) The cable length must not be changed.

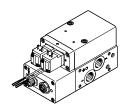
Operating and environmental conditions		
Ambient temperature	[°C]	-20 +80
Vibration resistance to DIN/IEC 68, Part 2-6		Severity level 2
Shock resistance to DIN/IEC 68, Part 2-82		Severity level 2

Technical data - Valve unit VPCB

Without switching position display

With switching position display





Mechanical data		
Pneumatic connection		
1, 2, 3		G3/8
Н		G1/8
Standard nominal flow rate	[l/min]	725
Nominal size	[mm]	6
Valve function		3-way proportional flow control valve
Design		Piston spool with integrated pressure sensors
Sealing principle		Hard
Actuation type		Electrical
Reset method		Magnetic spring
Type of control		Direct
Direction of flow		Not reversible
Short circuit current rating		Yes
Reverse polarity protection		For operating voltage
Diagnostic function		Display via LED
Typical lowering speed ¹⁾	[mm/s]	15
Fieldbus interface		
Protocol		CAN bus with Festo protocol
Connection technology		M12x1, A-coded to EN 61076-2-101
Max. CAN bus cable length	[m]	30

 $^{1) \}quad \text{When the manual exhaust is operated, with piston diameter 80 mm, transmission ratio 1:1 and load of 100 kg.} \\$

Electrical data		
Operating voltage range	[V DC]	21.6 26.4
Nominal operating voltage	[V DC]	24
Duty cycle	[%]	100
Proportional directional control valve		
Residual ripple	[%]	5
Current consumption (short term)	[A]	1.2
Current consumption (typical)	[mA]	120
Power consumption	[W]	33.5
Reverse polarity protection		For operating voltage
Shut-off valve		
Current consumption	[mA]	62
Power consumption	[W]	1.5

Operating and environmental conditions			
Operating pressure	[bar]	48	
Operating medium		Compressed air to ISO 8573-1:2010 [6:4:4]	
Note on the operating/pilot medium		Lubricated operation not possible	
		Max. particle size 5 μm	
Vibration resistance		Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6	
Shock resistance	,	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27	
Materials			
Housing		Anodised wrought aluminium alloy	
Seals		FPM, HNBR, NBR	
Note on materials		RoHS-compliant	

Technical data – Control element VAOH

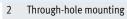


Mechanical data		
Piston Ø	[mm]	50
Stroke	[mm]	20
Pneumatic connection		G1/8
Max. transverse load	[N]	100
Position sensing		Via proximity switch
Type of mounting		Via through-hole
		With female thread
		With accessories
Mounting position		Any

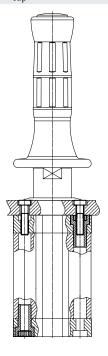
Operating and environmental conditions									
Operating pressure	[bar]	≤1							
Materials									
Cylinder barrel, end cap		Anodised aluminium							
Piston rod		Steel							
Note on materials		RoHS-compliant							
		Contains paint-wetting impairment substances							

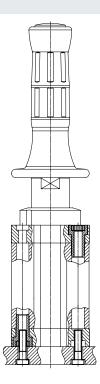
Mounting options

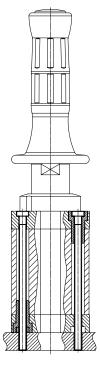
1 Direct mounting on the bearing



B Direct mounting on the end cap



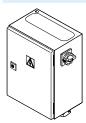




Balancer kits YHBP

Datasheet

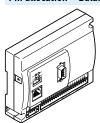
Technical data – Control cabinet/mounting plate CMCB



Mechanical data							
Design		Control cabinet	Mounting plate	Control cabinet	Mounting plate		
		Without safety relay unit		With safety relay unit			
Performance Level (PL)		Category B, Performance Level b		Category 3, Performance Level d			
Nominal operating voltage AC	[V]	230					
Mains types of system earthing		TT/TN/IT					
Mains frequency	[Hz]	50 60					
Max. current consumption	[A]	1.1					
Current consumption of secondary	[A]	5					
circuit							
Max. power supply	[A]	6					
Fuse protection (short circuit)		Internal electronic fuse					
Electrical connection		Spring-loaded terminal					
		Push-in					
Application information		The product is suitable for indus	strial purposes only. In residential a	reas, measures for radio interferer	nce suppression may have to be		
		taken.					
Product weight	[kg]	15	4.2	15.3	4.5		
Dimensions (WxLxH)	[mm]	220x350x440	135x254x375	220x350x440	135x254x375		

Operating and environmental conditi	ons	
Ambient temperature	[°C]	5 - 40
Storage temperature	[°C]	-20 - 60
Ambient conditions		Interior
Relative humidity		Max. 50% at 40℃
Nominal altitude of use	[m NN]	1000
Pollution degree		2
Degree of protection		IP54
CE marking		To EU EMC Directive
(see declaration of conformity)		To EU Low Voltage Directive
Protection against direct and indirect		PELV
contact		Earthing of all exposed conductive parts
Note on materials		RoHS-compliant
		Contains paint-wetting impairment substances

Pin allocation - Balancer controller CECC-D-BA



I/O interface for	communicating with a high	her-order PLC or the control panel
Pin	Connection	Function
X2.0	Inputs	Operation enable
X2.1	1	Handle active
X2.2		Speed monitor error input
X2.3		Reference sensor
X2.4		Reset error
X2.5		Change operating mode
X2.6		Speed monitor signal input
X2.7		Not assigned
X3.0		System enable (emergency off)
X3.1 X3.5		User-configured inputs
X4.0	Outputs	Operation enabled
X4.1		Freely configurable
X4.2		Shut-off valve 1
X4.3		Shut-off valve 2
X4.4		Error
X4.5		Freely configurable
X4.6		Freely configurable
X4.7		System active and ready

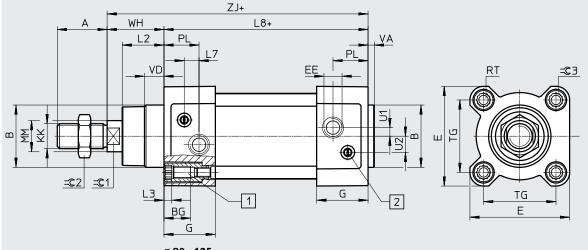
NEW Balancer kits YHBP

Datasheet

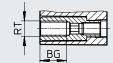
Dimensions

Download CAD data → www.festo.com

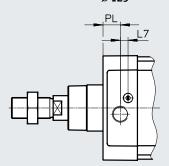
Standards-based cylinder DSBG-80 ... 125







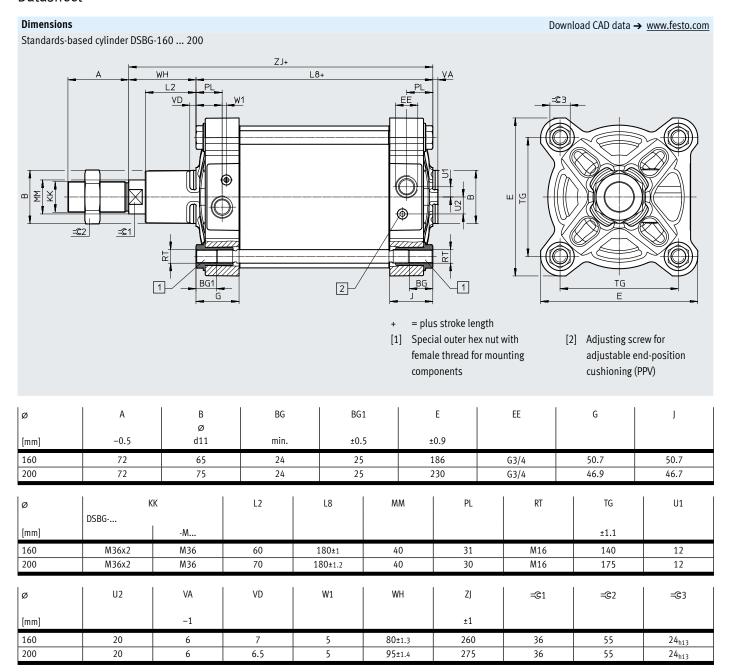
Ø 125



- + = plus stroke length
- [1] Socket head screw with female thread for mounting components
- [2] Adjusting screw for adjustable end-position cushioning (PPV)

Ø	A	B Ø	BG	E	EE	G	L2	L3	L7	L8	MM Ø	PL
[mm]	-0.5	d11	min.	+0.5		-0.2		max.		±0.4		±0.1
50	32	40	16	64	G1/4	33	26.8_0.2	5	9.5	106	20	22.5
63	32	45	16	75	G3/8	40.5	27_0.2	5	9	121	20	27.5
80	40	45	17	93	G3/8	43	34.2_0.2	-	11	128	25	30
100	40	55	17	110	G1/2	48	38_0.2	-	7.5	138	25	31.5
125	54	60	20	136	G1/2	44.7	45_0.3	-	10	160	32	22.5

Ø	RT	TG	U1	U2	VA	VD	WH	ZJ	= © 1	= ©2	= ©3
[mm]		±0.3	±0.1	±0.1		+0.5	+2.2	+1.8			
50	M8	46.5	5.5	10.4	4_0.2	11.5	35.6	141.8	17	24	8
63	M8	56.5	6.25	12.75	4_0.2	15	35.9	157.1	17	24	8
80	M10	72	8	12.5	4_0.2	15.7	45.4	173.6	22	30	6
100	M10	89	10	13.5	4_0.2	19.2	49.3	187.5	22	30	6
125	M12	110	8	13	6_0.3	20.5	64.1	225	27	41	8



NEW Balancer kits YHBP

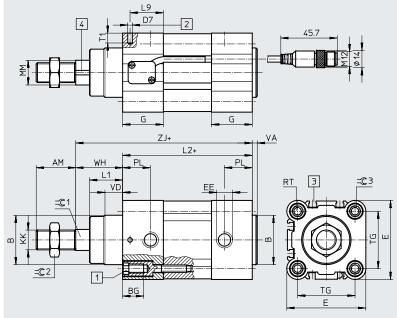
Datasheet

Dimensions

DNCI-32-...

12

Displacement encoder with one measuring head DNCI-32-...



М6

15.6

Download CAD data → www.festo.com

- [1] Special outer hex nut with female thread for mounting components
- [2] Hole for securing the earthing for self-tapping M4 screw according to DIN 7500
- [3] Sensor slot for proximity switch SME/SMT-8
- [4] Magnetic measuring tape
- + = plus stroke length
- ++ = plus 2x stroke length

Туре	AM	B Ø d11	BG	D7 Ø	E	1	EE	G	KK	L1	L2	L9
DNCI-32	22	30	16	3.7	45	G	1/8	28	M10x1.25	18	94	22.5
Туре	MM Ø f8	PL	RT	T1	TG	VA	VD	WH	ZJ	= © 1	= €2	=@3

4

32.5

8

10

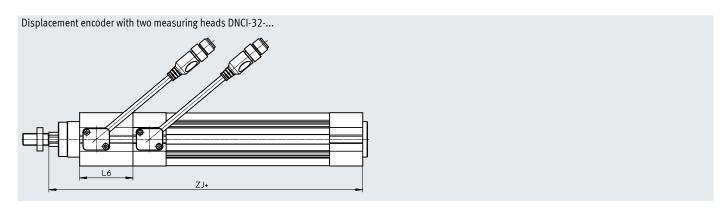
26

120

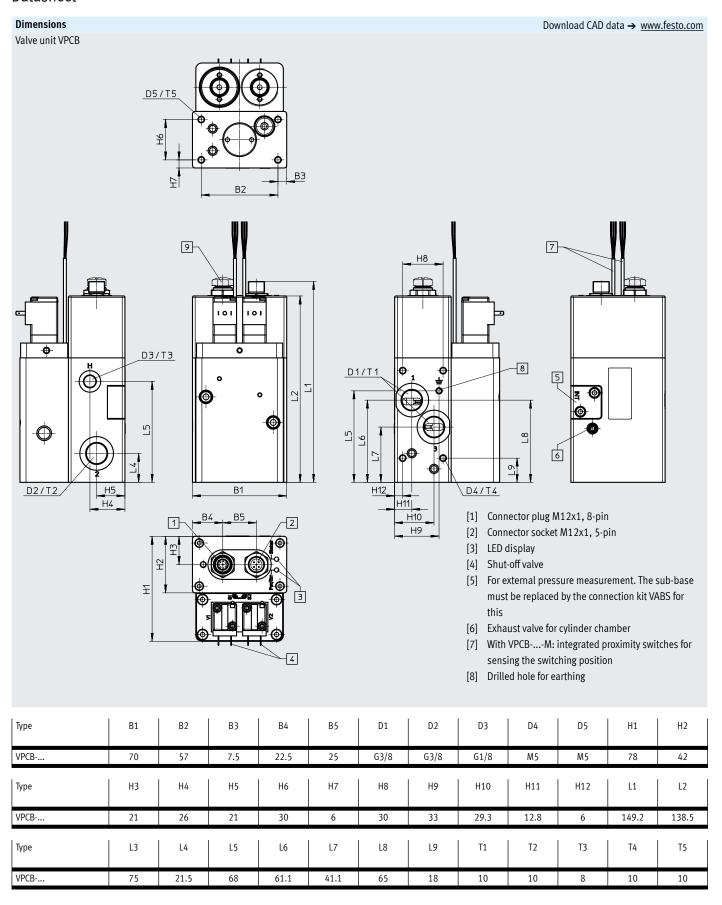
10

16

6



Туре	L6	ZJ+
DNCI-32	45	165



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Datasheet

Dimensions Download CAD data → www.festo.com Control element VAOH L1+ ZB+ VD ZA+ EE, 5 Φ BG В BG D1 Ε EE J2 Туре J1 L1 Ø Ø VAOH-.. 51 27 65 65.5 G1/8 271.5 8 10 ZB¹⁾ PL1 PL2 RT T1 VD ZA Туре TG VAOH-.. 8.2 M8 8 46.5 14.5 102 142

^{1) +/- 10} mm stroke

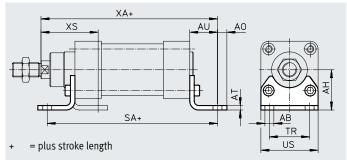
Accessories

Foot mounting HNC

Material:

HNC: Galvanised steel Free of copper and PTFE



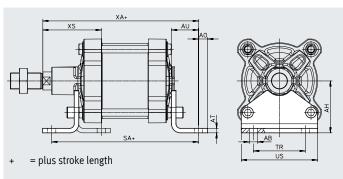


Dimensions	Dimensions and ordering data														
For Ø	AB	AH	AO	AT	AU	SA	TR	US	XA	XS	Weight	Part no.	Туре		
[mm]	Ø										[g]				
32	7	32	6.5	4	24	142	32	45	144	46	144	174369	HNC-32		
50	10	45	9.5	5	32	170	45	64	174	63	353	174371	HNC-50		
63	10	50	12.5	5	32	185	50	75	189	63	436	174372	HNC-63		
80	12	63	15	6	41	210	63	93	215	81	829	174373	HNC-80		
100	14.5	71	17.5	6	41	220	75	110	230	86	1009	174374	HNC-100		
125	16.5	90	22	8	45	250	90	131	270	102	1902	174375	HNC-125		

Foot mounting HNG

Material: Galvanised steel Free of copper and PTFE





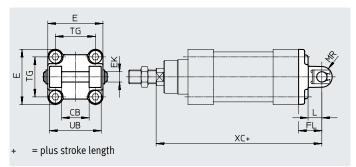
Dimensions	Dimensions and ordering data														
For Ø	AB	AH	AO	AT	AU	SA	TR	US	XA	XS	Weight	Part no.	Туре		
[mm]	Ø										[g]				
160	18.5	115	20	10	60	300	115	169	320	130	3931	34476	HNG-160		
200	24	135	30	12	70	320	135	214	345	153	6896	34477	HNG-200		

Accessories

Swivel flange SNCB

Material: Die-cast aluminium Free of copper and PTFE ROHS-compliant





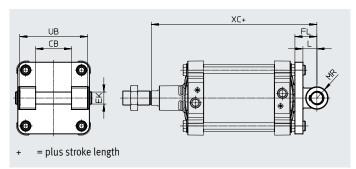
Dimensions	Dimensions and ordering data														
For Ø	CB	E	EK	FL	L	MR	TG	UB	XC	Weight	Part no.	Туре			
			Ø												
[mm]	H14	H9/e8	e8	±0.2		-0.5		h14		[g]					
50	32	64-0.6	12	27	16	12	46.5	60	169	232	174392	SNCB-50			
63	40	75 _{-0.6}	16	32	21	16	56.5	70	189	375	174393	SNCB-63			
80	50	93_0.8	16	36	22	16	72	90	210	636	174394	SNCB-80			
100	60	110+0.3/-0.8	20	41	27	20	89	110	230	1035	174395	SNCB-100			
125	70	131_0.8	25	50	30	25	110	130	275	1860	174396	SNCB-125			

Swivel flange SNGB

Material:

Ø160: Die-cast aluminium Ø200: Galvanised steel Free of copper and PTFE RoHS-compliant



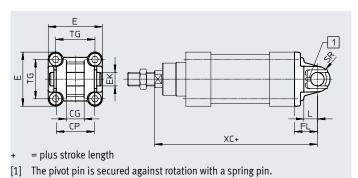


Dimensions	Dimensions and ordering data													
For Ø	СВ	EK	FL	L	MR	UB	XC	Weight	Part no.	Туре				
	Ø	Ø												
[mm]	H14	E10	±0.2			h14		[g]						
160	90	30	55	37	30	170	315	3445	34547	SNGB-160				
200	90	30	60	40	25	170	335	10020	562455	SNGB-200-B				

Swivel flange SNC

Material: Die-cast aluminium Free of copper and PTFE ROHS-compliant





Dimensions and ordering data												
For Ø	CG	СР	E	EK	FL	L	SR	TG	XC	Weight	Part no.	Туре
				Ø								
[mm]	H14	h14		Н9	±0.2					[g]		
32	14	34	45+0.2/-0.5	10	22	13	10	32.5	142	93	174383	SNC-32

Accessories

Ordering data											
	Description	Part no.	Туре								
Service unit											
(F)	Comprising:	542280	MSB6-1/2:C3J3-WP								
	Manual on/off valve										
	• Filter regulator										
	Wall mounting plate										
	Pressure gauge Lockable regulator head										
	Plastic bowl with plastic bowl guard										
	Manual condensate drain										
	Flow direction from left to right										
	Max. output pressure: 12 bar										
	Grade of filtration: 5 µm										
Connection kit VABS											
© a.	For external pressure measurement. When using this, the sub-base at the valve unit must be	8070953	VABS-P15-S-B6								
	replaced (see operating instructions)										
Swivel flange for standards											
	For piston Ø 50	174406	SNCL-50								
	For piston Ø 63	174407	SNCL-63								
	For piston Ø 80	174408	SNCL-80								
	For piston Ø 100	174409	SNCL-100								
	For piston Ø 125	174410	SNCL-125								
	For piston Ø 160	151534	SNGL-160								
	For piston Ø 200	151535	SNGL-200								
Rod clevis for standards-ba	sed cylinder DSBG										
	For piston Ø 50, 63	6145	SG-M16x1.5								
	For piston Ø 80, 100	6147	SG-M20x1.5								
186	For piston Ø 125	14987	SG-M27x2-B								
	For piston Ø 160, 200	9581	SG-M36x2								
Swivel flange for displacem											
	For piston Ø 32	174397	SNCS-32								
/9\2 !!											
9 99											
Self-aligning rod coupler fo	or displacement encoder DNCI-32										
	For piston Ø 32	2305778	CRFK-M10x1.25								
De la confere de la conferencia											
Rod eye for displacement e		9261	SGS-M10x1.25								
	For piston Ø 32	7201	303-MITOVI.72								
Inscription labels for sensor interface CASB											
Seribrion raners for selled		18576	IBS-6x10								
*											