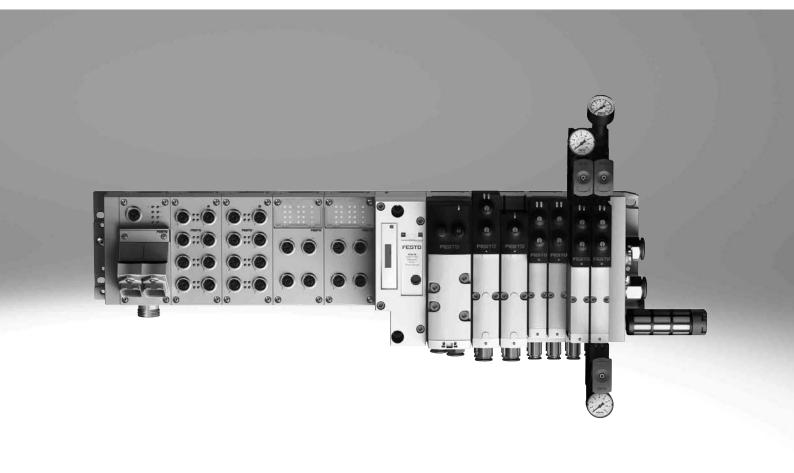
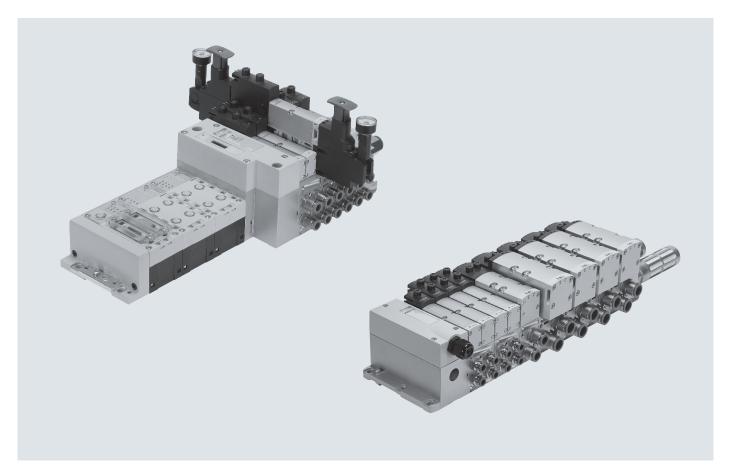
Valve terminals VTSA

FESTO





Innovative

- High-performance valves in a sturdy metal housing
- Five valve sizes on one valve terminal (width 65 mm with adapter)
- Standardised from the multi-pin plug connection to the fieldbus interface and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
 - Forward-looking internal communication system for controlling the valves and CPX modules
 - Four valve sizes on one valve terminal without adapters
 - Integration of smart valve functions with VTSA-F-CB
- Valve functions for integration in control architectures of higher categories to EN ISO 13849-1

Versatile

- Modular system offering a range of configuration options
- Up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Integration of innovative function modules possible
- Flexible air supply and variable pressure zones
- Reverse operation
- · High pressure range
- -0.9 ... 10 bar, flow rate range 550 ... 4000 l/min
- Wide range of valve functions
- Valve supply 24 V DC or 110 V AC

Valve terminal VTSA-F-CB

- Serial communication in the pneumatic part
- Max. 4 voltage zones, including 3 with safe shut-off (1 without safe shut-off)
- Up to 96 valve positions (24 per voltage zone)

Reliable

- Sturdy and durable metal components
 - Valves
 - Manifold sub-bases
 - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldhus
- Reliable servicing thanks to valves that can be replaced quickly and easily
- Manual override, either non-detenting, non-detenting/detenting or concealed
- Durable thanks to the use of triedand-tested piston spool valves
- Large and durable labelling system
- 100% duty cycle

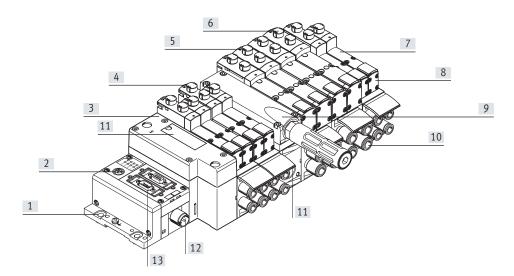
Easy to install

- Ready-to-install and tested unit
- Reduced outlay on selection, ordering, assembly and commissioning
- Secure mounting on wall or H-rail
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal support



The characteristics, valves and functions of width 65~mm are described separately in the chapter "Adaptation to width 65~mm", ISO size 3 (technology type 04)

→ Page 212.



- [1] Quick to mount: directly using screws or H-rail
- [2] CPX diagnostic interface for handheld devices (channel-oriented diagnostics down to the individual valve)
- [3] Pneumatic interface to CPX
- [4] Widths of 18 mm, 26 mm, 42 mm and 52 mm can be combined on one valve terminal without an adapter
- [5] Reduced downtimes: LED diagnostics locally
- [6] Safe operation: manual override non-detenting, non-detenting/ detenting or concealed
- [7] Versatile: 32 valve positions/32 solenoid coilsOne valve series for a wide range of flow rates
- [8] Comprehensive range of valve functions
- [9] Modular: air supply plates facilitate the creation of multiple pressure zones as well as numerous additional exhaust and supply ports
- [10] Practical: large connections, flow-optimised ducts, sturdy metal threads or pre-assembled push-in connections for compressed air tubing with standardised O.D.
- [11] Convenient: large inscription labels

- [12] Reliable: valves, outputs and logic voltage can be switched off separately
- [13] Simple electrical connections
- Fieldbus interface via CPX
- Multi-pin plug connection with pre-assembled cable or terminal strip (Cage Clamp)
- Control block via CPX
- AS-Interface
- Individual connection

Equipment options

Valve functions

- 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
 - Normally closed, reversible
- 2x 3/2-way valve, single solenoid
 - 1x normally open, 1x normally closed
 - 1x normally open, 1x normally closed, reversible

- 5/2-way solenoid valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/2-way valves for special functions, single solenoid
 - Mechanical spring
 - Switching position sensing via inductive sensors with PNP or NPN output
 - Protection against unexpected start-up to EN 1037
 - Reversing
- 5/3-way solenoid valve
 - Mid-position pressurised
 - Mid-position closed
 - Mid-position exhausted

- 5/3-way solenoid valve for special functions
 - Switching position 14 with retained (switching position 14 is retained in the event of an emergency off application/power failure), there is no spring return on switching position 12.
 - Only for valve terminal (plug-in)

 - Switching position 14 with retained
 - Pneumatic spring return

- 5/3-way solenoid valve for special functions
 - Switching position 12 with retained (switching position 12 is retained in the event of an emergency off application/power failure), there is no spring return on switching position 14.
 - Only for valve terminal (plug-in)
- Switching position 12 with retained
- Pneumatic spring return
- Soft start valve for slow and safe pressure build-up
 - High degree of safety
 - Sensing function provides feedback on switching operation



The characteristics, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ Page 212.

Connection options

Individual valve on individual sub-base, plug-in

- Electrical connection via standardised 4-pin M12 plug or via 4-pin spring-loaded terminal for configuration by the user
- Available with internal/external pilot air supply

Individual valve on individual sub-base, square plug or plug-in

- With integrated switching position sensing
- Electrical connection to EN 175301-803 type C (square plug) or
- For configuration by the user via 4-pin spring-loaded terminal or
- Cable with open end

Fieldbus interface CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Fieldbus interface CPX terminal with VTSA-F-CB

- Serial communication in the pneumatic part
- Up to 4 voltage zones for load voltage of the valves in the pneumatic part
- Flexible shutdown of up to 3 voltage zones in the CPX interfaces, either internally with PROFIsafe or externally by 3x M12
- Pilot air switching valve with integrated pressure sensor and connection via internal bus
- Soft start valve with integrated pressure sensor and connection via internal bus
- Vacuum generator with 3 performance settings, air saving circuit, optional increased ejection rate (power ejector pulse) and connection via internal bus, parameters can be configured via the CPX system

Valve terminal with individual connection

- Max. 20 valve positions/ max. 20 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Valve terminal with multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linkage
- Any compressed air supply
- Any number of pressure zones

AS-Interface

- 1 to 8 valve positions/ max. 8 solenoid coils
- Soft start valve for slow and safe pressure build-up

Combinable

- Valve width 18 mm: flow rate of VTSA up to 550 l/min, VTSA-F up to 700 l/min
- Valve width 26 mm: flow rate of VTSA up to 1100 l/min, VTSA-F up to 1350 l/min
- Valve width 42 mm: flow rate of VTSA up to 1300 l/min, VTSA-F up to 1860 l/min
- Width 52 mm: valve flow rate up to 2900 l/min
- Widths 18 mm, 26 mm, 42 mm, 52 mm and 65 mm can be combined on a single valve terminal (using an adapter – not for VTSA-F-CB)

Valve terminal VTSA complies with:

- ISO 15407-2 in widths 18 and 26 mm
- ISO 5599-2 in widths 42 and 52 mm

Valve terminal configurator General information	VTSA	VTSA-F	→ Internet: www.festo.com VTSA-F-CB
A valve terminal configurator is available to help you select a suitable VTSA valve terminal. This makes it much easier to order the right product. The valve terminals are fully assembled according to your order specification and are individually absolved. This	 Valve terminal to ISO 15407-2 and ISO 5599-2 (flow rate: standard). Parallel communication between CPX module and switching valves VTSA 	 Valve terminal, flow rate-optimised (interlinking blocks) (flow rate: increased). Parallel communication between CPX module and switching valves VTSA 	 Valve terminal: optimised in terms of flow rate and communication (flow rate: increased). Serial communication between CPX module and selected VTSA modules
tion and are individually checked. This reduces assembly and installation time to a minimum.	Order a valve terminal VTSA using the order code:	Order a valve terminal VTSA-F using the order code:	Order a valve terminal VTSA-F-CB using the order code:
	Ordering system for VTSA → Internet: vtsa	Ordering system for VTSA-F → Internet: vtsa-f	Ordering system for VTSA-F-CB → Internet: vtsa-f-cb
	Ordering system for CPX → Internet: cpx	Ordering system for CPX → Internet: cpx	Ordering system for CPX → Internet: cpx
Ordering data – Product options			
	Configurable product This product and all its product options can be ordered using the configurator.	The configurator can be found under Products on the DVD or at → www.festo.com/catalogue/	Part no. Type 539215 VTSA-MP 547963 VTSA-F-MP 539217 VTSA-FB 547965 VTSA-F-FB 555564 VTSA-F-ASI 8073100 VTSA-F-CB

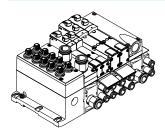
Individual pneumatic connection



Valves on individual sub-bases up to width 52 mm can be used with actuators further away from the valve terminal.

The electrical connection is established either via a standardised 4-pin M12 plug 24 V DC (EN 61076-2-101), 4-pin spring-loaded terminal or a cable with open end 24 V DC or 110 V AC, which are configured by the user.

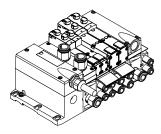
Valve terminal with individual electrical connection



Control signals from the controller to the valve terminal are transmitted via an individual connecting cable. The valve terminal can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug, 24 V DC.

Valve terminal with multi-pin plug connection

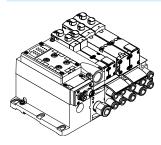


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a multi-pin plug connection assembled by the user (spring-loaded terminal), which substantially reduces installation time. The valve terminal can be equipped with max. 32 valves and max. 32 solenoid coils.

Versions

- Multi-pin plug connection with terminal strip (spring-loaded terminal), 24 V DC or 110 V AC
- Pre-assembled connecting cable, 24 V DC
- Sub-D plug for assembly by the user, 37-pin, 24 V DC
- Round plug M23, 19-pin, 24 V DC

AS-Interface connection



A special feature of the AS-Interface is the simultaneous transmission of data and supply power via a 2-wire cable. The encoded cable profile prevents connection with incorrect polarity. The valve terminal with AS-Interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils). This corresponds to 1 to 8 VSVA valves.
- With all available valve functions

The connection technology used for the inputs can be selected as with CPX: M8, M12, quick connector, Sub-D, spring-loaded terminal (terminals to IP20).

Additional information

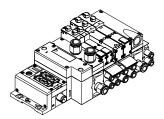
→ Internet: as-interface

- 🖣 - Not

The valve terminal VTSA/VTSA-F with AS-Interface connection is based on the same electrical linkage as the valve terminal with multi-pin plug connection. This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-Interface module (→ page 143). The technical specifications of the AS-Interface system must be observed in this case.

- → Page 68
- → Internet: as-interface

Valve terminal with fieldbus interface from the CPX system



An integrated bus node manages the communication connection with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces from the CPX system can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

There is an extended range of functions in combination with the CPX system and the smart valve terminal VTSA-F-CB:

- Serial communication in the pneumatic part
- Several voltage zones for load voltage of the valves in the pneumatic part
- Flexible shutdown of up to 3 voltage zones in the CPX interface, either internally with PROFIsafe or externally by 3x M12
- Flexible zoning for electrical and pneumatic sections, for decentralised control of various system/ machine areas

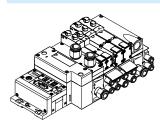
Versions VTSA/VTSA-F

- PROFIBUS
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- EtherNet/IP
- EtherCAT
- · Modbus TCP
- PROFINET
- POWERLINK
- Sercos III

Versions VTSA-F-CB

- PROFIBUS
- EtherNet/IP
- EtherCAT
- PROFINET
- → Internet: cpx

Valve terminal with control block connection from the CPX system



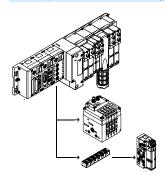
A controller integrated in the Festo valve terminal enables the construction of stand-alone control units with degree of protection to IP65 without a control cabinet thanks to two different operating modes.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designs using decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

→ Internet: cpx

CP string extension from the CPX system



The optional CP string extension enables additional valve terminals and I/O modules to be connected to the bus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as MPA-S and CPV valve terminals can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on-site. All the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

One CP string offers:

- 32 input signals
- 32 output signals for output stages 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module
- → Internet: ctec

Characteristics - Valves

Solenoid valve with switching position sensing for VTSA/VTSA-F, width 18 mm, 26 mm



The 5/2-way single solenoid valve with spring return features switching position sensing.

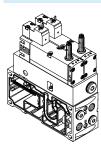
The normal position of the piston slide is monitored.

Designed as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. This valve is not a safety device to the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 147

Control block with safety function for VTSA/VTSA-F, width 26 mm



5/2-way solenoid valve These valves are used for special applications, for example for:

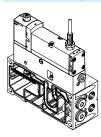
- Protecting against unexpected start-up
- Safe reversing
- Drives in manually loaded machining jigs

This control block is suitable for use as a press safety valve to EN 962.

This valve is a safety device to the Machinery Directive 2006/42/EC.

→ Page 158

Pilot air switching valve for VTSA/VTSA-F, width 18 mm, 26 mm



The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...S. It enables verifiable switching on and off (sensing function) of the pilot air supply from duct 1 to 14 for the entire pressure zone or valve terminal.

The switching position sensing is implemented using an inductive PNP proximity switch with cable and pushin connector in the size M12x1 to EN 61076-2-104.

This valve is not a safety device to the Machinery Directive 2006/42/EC. It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

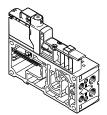
→ Page 165



The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ- Port 14 on the right-hand end plate must then be sealed.

Characteristics – Valves

Pilot air switching valve for VTSA-F-CB with serial communication



The pilot air switching valve is used for pressurising and exhausting duct 14 for one pressure zone, or the entire valve terminal VTSA-F-CB.

The pilot air switching valve enables additional functions in combination with the CPX system:

- · Comprehensive diagnostics
- Transmission of analogue signals
- The elimination of cable connections between the pneumatic and electrical sections

In combination with the CPX system, an integrated pressure sensor and integrated feedback enable the wireless detection of the state of the pilot air switching valve.

The pilot air switching valve can be used to realise the safety function "Protection against unexpected start-up".

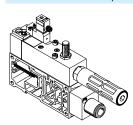
The pilot air switching valve can be supplied with compressed air internally via the valve terminal or externally via duct 2.

The hybrid manifold sub-base can be equipped both with an 18 mm and a 26 mm solenoid valve.

This valve is not a safety device to the Machinery Directive 2006/42/EC. It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 175

Soft start valve for VTSA/VTSA-F, module width 43 mm



The soft start valve is separately electrically actuated, independently of the multi-pin plug connection, AS-Interface or fieldbus interface, via a square plug of type C to EN 175301-803 or optionally via an M12 adapter.

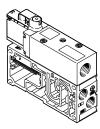
The valve can optionally be ordered with a sensor that monitors switching of the soft start valve. The soft start valve can supply the valve terminal or one or more pressure zones with working air.

The pressure build-up for each pressure zone is optimised for the application directly at the valve terminal by setting the switch-over pressure and the filling time.

A maximum of 5 soft start valves can be integrated on one valve terminal in this way.

→ Page 179

Soft start valve for VTSA-F-CB with serial communication



The soft start valve serves to pressurise/exhaust duct 1 (working air) of the valve terminal, or one or more pressure zones.

The soft start valve enables additional functions in combination with the CPX system:

- Comprehensive diagnostics
- Transmission of analogue signals
- The elimination of cable connections between the pneumatic and electrical sections of the CPX/ VTSA-F-CB

In combination with the CPX system, an integrated pressure sensor and integrated feedback enable the wireless detection of the state of the soft start valve.

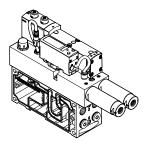
The filling time can be adjusted; the switch-over pressure is set to half the operating pressure. The pressure build-up for each pressure zone can thus be optimised for the application directly at the valve terminal.

This valve is not a safety device to the Machinery Directive 2006/42/EC. It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 189

Characteristics - Valves

Vacuum block for VTSA/VTSA-F, module width 53 mm



5/3-way solenoid valve, with switching position 12 retained.

The vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm, and thus integrated into the valve terminal VTSA/VTSA-F.

The vacuum block is supplied with power and the vacuum is sensed via a standardised 4-pin M12 plug.

The vacuum block is used in conjunction with a suction gripper to pick up, hold and place components. An adjustable ejector pulse is used for setting the components down.

The vacuum block is equipped with an air saving function.

In the absence of an electric or pneumatic supply, the valve reverts to switching position 12 "generate vacuum".

→ Page 196

5/3-way solenoid valve for special functions

For holding, blocking a movement (mechanically)

5/3-way solenoid valve for special functions; port 2 is pressurised, port 4 exhausted. Switching position 14 is retained (code SA) or switching position 12 is retained (code SE).

Possible applications:

- · Using lifting cylinders
- · Using rotary cylinders

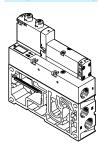
For pressureless switching, self-latching loop, pneumatic operation

5/3-way solenoid valve for special functions (3 phases). Mid-position is exhausted. Switching position 14 is retained (code SA) or switching position 12 is retained (code SE).

Possible applications:

 Pneumatic manual clamps for machining jigs (inserting stations)

Integrated vacuum generator for VTSA-F-CB with serial communication



The vacuum generator in combination with the CPX/VTSA-F-CB and FMT (Festo Maintenance Tool) offers additional smart functions:

- Opening and saving of up to four records on a local computer
- Teach-in functionality: recording homing runs, from gripping and holding the workpiece to setting it down
- Preventive maintenance: measurement of all vacuum times, comparison with the homing run, warning message if a definable level of deviation is reached
- Locking of the ejector pulse: either when a safety function (voltage zone with safe shut-off within the valve terminal) is requested or when there is a fault with the valve load voltage (e.g. undervoltage)
- Switching air saving function on/off
- Changing the vacuum limits per data record

The vacuum generator is used in conjunction with a suction gripper to pick up, hold and place components. An adjustable ejector pulse is used for setting the components down.

→ Page 201

Peripherals

Modular pneumatic peripherals

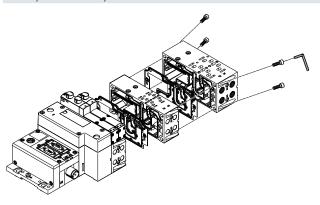
The modular design of the valve terminal VTSA/VTSA-F/VTSA-F-CB enables maximum flexibility right from the planning stage and offers maximum ease of service in operation.

The system consists of manifold sub-bases and valves.

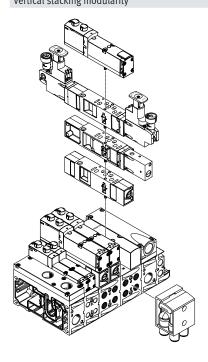
The manifold sub-bases are screwed together and thus form the support system for the valves.

Inside the manifold sub-bases are the ducts for supplying and exhausting compressed air to and from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve. Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further blocks easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

Basic system modularity



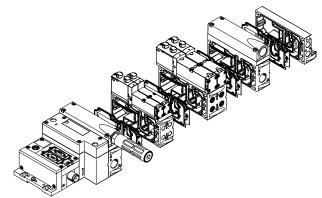
Vertical stacking modularity





See also "Adaptation to width 65 mm", ISO size 3 (technology type 04) \rightarrow page 212

Valve modularity



Peripherals

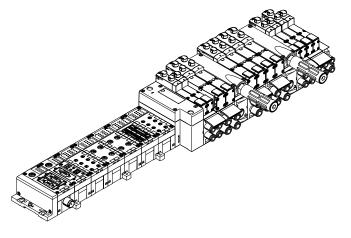
Modular electrical peripherals

How the valves are actuated depends on whether a multi-pin terminal or fieldbus terminal is used. The VTSA/VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

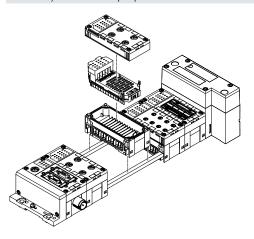
Parallel linkage enables the following:

- Transmission of switching information
- Compact design
- Position-based diagnostics
- Separate power supply for valves
- Flexible conversion without address shifting
- Option of CP interface
- CPX-CEC as stand-alone controller with access via Ethernet and web server
- Transmission of status, parameter and diagnostic data
- → Internet: cpx

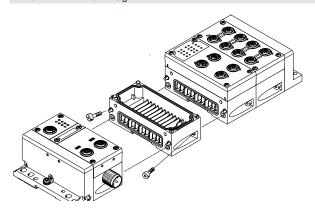
VTSA/VTSA-F with electrical peripherals CPX



Modularity with electrical peripherals CPX



CPX terminal in metal design



The mechanical connection between the CPX modules in metal design is created using an angled fitting. The CPX terminal can thus be expanded at any time.

- 🖣 - Note

The CPX manifold blocks are also available in a metal design. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA/VTSA-F/VTSA-F-CB in welding environments.

Valve terminal widths

Regardless of the type of control (e.g. multi-pin plug, fieldbus, etc.), VTSA/VTSA-F valve terminals of widths:

- 18 mm
- 26 mm
- 42 mm
- 52 mm

can be combined without adapters.
The four widths mentioned can likewise be used without adapter for the valve terminal VTSA-F-CB controlled via CPX.

This enables a flow rate range for the VTSA of:
400 l/min to 2900 l/min
For the VTSA-F:
700 l/min to 2900 l/min
For the VTSA-F-CB:
700 l/min to 2900 l/min
to be covered on one valve terminal.

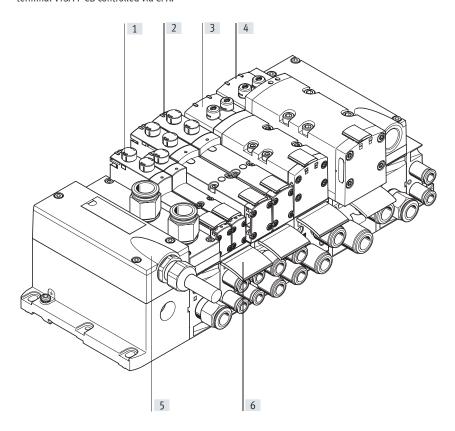
A wide range of valve functions and vertical stacking components are available for all widths.

Valves with a width of 65 mm can be mixed with other widths. However, these are only configured after the adapter plate VABA and are thus always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04) → page 220

trolled via CPX pneumatic interface with serial communication. The valve terminal VTSA-F-CB cannot be installed in combination with a valve

terminal VTSA/VTSA-F.

The valve terminal VTSA-F-CB is con-



		Description	→ Page/Internet
[1]	Valve	Width 18 mm	101
[2]	Valve	Width 26 mm	110
[3]	Valve	Width 42 mm	119
[4]	Valve	Width 52 mm	127
[5]	Multi-pin plug connection	With 24 V DC multi-pin cable (VTSA/VTSA-F only)	142
[6]	Inscription labels	For manifold sub-base, sub-base, 90°-connection plate	146

Individual sub-base, width 18 mm, ISO 15407-2

Order code:
• Using individual part number

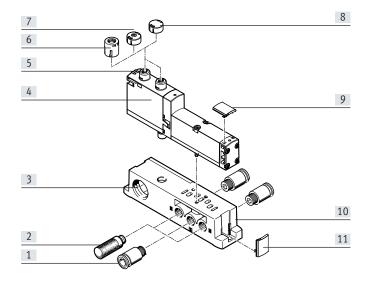
Individual sub-bases can be equipped

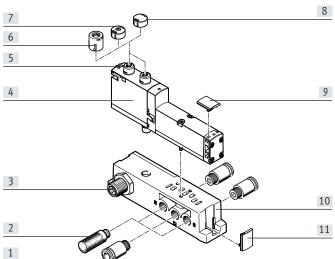
with any valve.

The electrical connection is established via a standardised 4-pin M12 plug (EN 61076-2-101) or it can be configured by the user via a 4-pin clamped terminal connection/open cable end.

Width 18 mm with M12 plug

Width 18 mm with spring-loaded terminal or cable (open end)





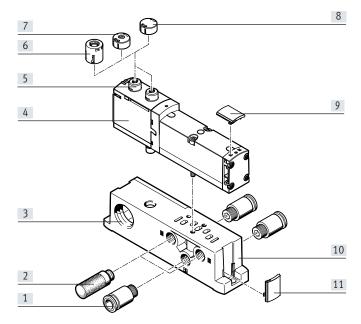
		Description	→ Page/Internet
[1]	Fitting	G1/8 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)	246
[2]	Silencer	U-1/8-B for exhaust ports (3, 5)	247
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12¹¹, 4-pin	-
[4]	VSVA valve	Width 18 mm	101
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	145
[7]	Cover cap, coded	For non-detenting manual override (limited function)	145
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	145
[9]	Inscription label holder	For valves	146
[10]	Individual sub-base	For valve VSVA	244
[11]	Inscription label holder	For manifold block	146

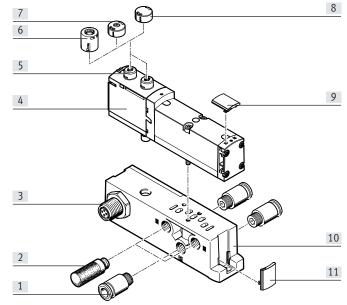
¹⁾ Only for 24 V DC

Individual sub-base, width 26 mm, ISO 15407-2

With spring-loaded terminal or cable (open end)







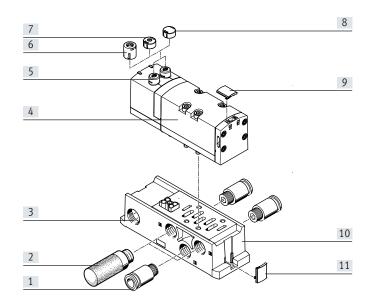
		Description	→ Page/Internet
[1]	Fitting	G1/4 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)	246
[2]	Silencer	U-1/4-B for exhaust ports (3, 5)	247
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M121, 4-pin	-
[4]	VSVA valve	Width 26 mm	110
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	145
[7]	Cover cap, coded	For non-detenting manual override (limited function)	145
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	145
[9]	Inscription label holder	For valves	146
[10]	Individual sub-base	For valve VSVA	244
[11]	Inscription label holder	For manifold block	146

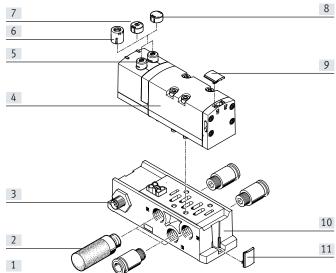
¹⁾ Only for 24 V DC

Individual sub-base, width 42 mm, ISO 5599-2

With spring-loaded terminal or cable (open end)

With M12 plug





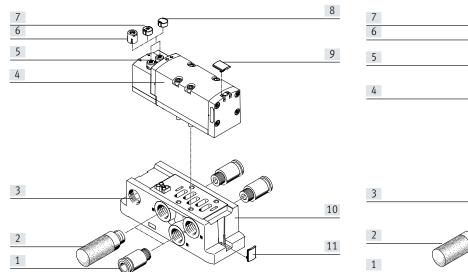
		Description	→ Page/Internet
[1]	Fitting	G3/8 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)	246
[2]	Silencer	U-3/8-B for exhaust ports (3, 5)	247
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M121, 4-pin	-
[4]	VSVA valve	Width 42 mm	119
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	145
[7]	Cover cap, coded	For non-detenting manual override (limited function)	145
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	145
[9]	Inscription label holder	For valves	146
[10]	Individual sub-base	For valve VSVA	244
[11]	Inscription label holder	For manifold block	146

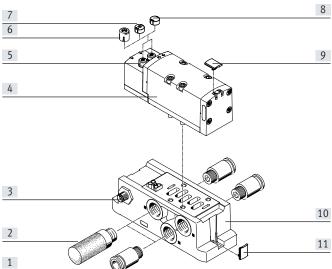
¹⁾ Only for 24 V DC

Individual sub-base, width 52 mm, ISO 5599-2

With spring-loaded terminal or cable (open end)







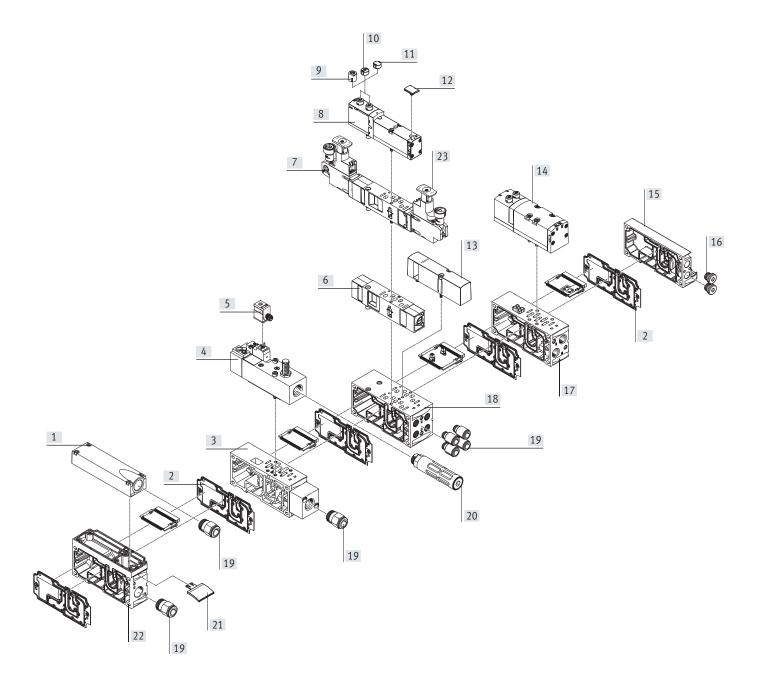
		Description	→ Page/Internet
[1]	Fitting	G1/2 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)	246
[2]	Silencer	U-1/2-B for exhaust ports (3, 5)	247
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M121, 4-pin	-
[4]	VSVA valve	Width 52 mm	127
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	145
[7]	Cover cap, coded	For non-detenting manual override (limited function)	145
[8]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	145
[9]	Inscription label holder	For valves	146
[10]	Individual sub-base	For valve VSVA	244
[11]	Inscription label holder	For manifold block	146

¹⁾ Only for 24 V DC

Pneumatic components of valve terminal VTSA/VTSA-F

The conventional manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

- 2 single solenoid valves or
- 2 double solenoid valves
- The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for:
- 1 single solenoid valve or
- 1 double solenoid valve
- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.



Pneu	Pneumatic components of valve terminal VTSA/VTSA-F				
	Description → Page/Internet				
[1]	Exhaust air cover	For ducted exhaust air (ports 3 and 5 combined)	136		
[2]	Duct separation/seal	-	144		
[3]	Manifold sub-base	For soft start valve	187		
[4]	Soft start valve	For slow and safe pressure build-up	179		
[5]	Plug socket	-	188		
[6]	Throttle plate	-	141		
[7]	Pressure regulator plate	-	137		
[8]	Valve	Width 18 mm or 26 mm	101, 110		
[9]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	145		
[10]	Cover cap, coded	For non-detenting manual override (limited function)	145		
[11]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	145		
[12]	Inscription label holder	For valve	146		
[13]	Cover plate	For unused valve position (vacant position)	141		
[14]	Valve	Width 42 mm or 52 mm	119, 127		
[15]	End plate with pilot air selector	-	144		
[16]	Blanking plug	-	247		
[17]	Manifold sub-base VTSA	For valves with a width of 42 mm or 52 mm	135		
[17]	Manifold sub-base VTSA-F	For valves with a width of 42 mm or 52 mm	135		
[18]	Manifold sub-base VTSA	For valves with a width of 18 mm or 26 mm	135		
[18]	Manifold sub-base VTSA-F	For valves with a width of 18 mm or 26 mm	135		
[19]	Fittings	-	246		
[20]	Silencer	-	247		
[21]	Inscription label holder	For manifold sub-base, sub-base, 90°-connection plate	146		
[22]	Supply plate	-	136		
[23]	Control element	Regulator knobs in different versions	37		



Note

Special applications for the valve terminal, such as:

- Solenoid valve with switching position sensing
- Control block with safety function
- Pilot air switching valve
- Soft start valve

Vacuum block

are listed after → Accessories – General

Pneumatic components of valve terminal VTSA-F-CB

The conventional manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

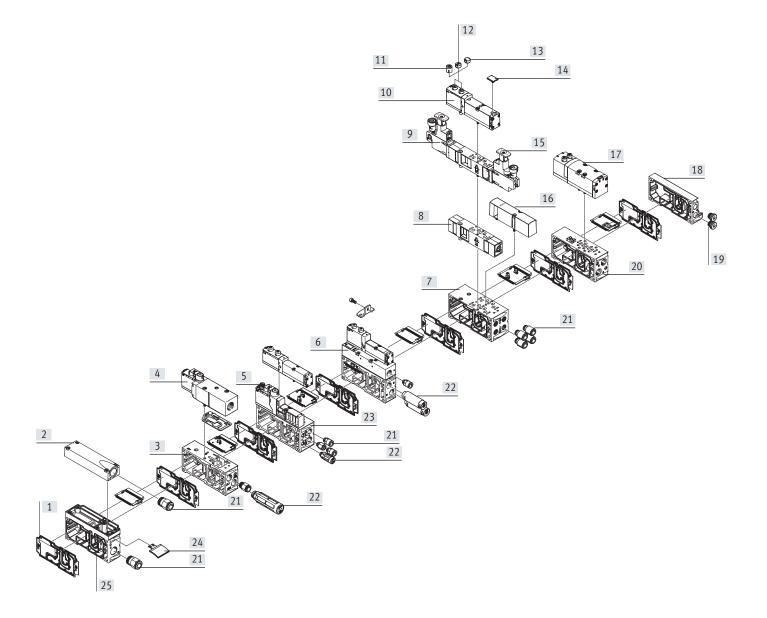
- 2 single solenoid valves or
- 2 double solenoid valves

The hybrid manifold sub-base (with CBUS loop-through) makes it possible to use

- 1 double solenoid valve (18 mm) and
- 1 double solenoid valve (26 mm) together on the same manifold sub-base.

The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for:

- 1 single solenoid valve or
- 1 double solenoid valve
- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.



Pneu	Pneumatic components of valve terminal VTSA-F-CB			
		Description	→ Page/Internet	
[1]	Duct separation/seal	-	144	
[2]	Exhaust air cover	For ducted exhaust air (ports 3 and 5 combined)	136	
[3]	Manifold sub-base	For soft start valve	194	
[4]	Soft start valve for VTSA-F-CB	For slow and safe pressure build-up	189	
[5]	Pilot air switching valve for VTSA-F-CB	-	175	
[6]	Vacuum generator for VTSA-F-CB	For vacuum generation	201	
[7]	Manifold sub-base VTSA-F-CB	For valves with a width of 18 mm or 26 mm with CBUS loop-through	135	
[8]	Throttle plate	-	141	
[9]	Pressure regulator plate	-	137	
[10]	Valve	Width 18 mm or 26 mm	101, 110	
[11]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	145	
[12]	Cover cap, coded	For non-detenting manual override (limited function)	145	
[13]	Cover cap, concealed	MO concealed by cover cap – operation of MO prevented	145	
[14]	Inscription label holder	For valve	146	
[15]	Control element	Regulator knobs in different versions	37	
[16]	Cover plate	For unused valve position (vacant position)	141	
[17]	Valve	Width 42 mm or 52 mm	119, 127	
[18]	End plate with pilot air selector	-	144	
[19]	Blanking plug	-	247	
[20]	Manifold sub-base VTSA-F-CB	For valves with a width of 18 mm or 26 mm with CBUS loop-through	135	
[21]	Fittings	-	246	
[22]	Silencer	-	247	
[23]	Manifold sub-base VTSA-F-CB	For pilot air switching valve (hybrid sub-base)	135	
[24]	Inscription label holder	For manifold sub-base, sub-base, 90°-connection plate	146	
[25]	Supply plate/air supply plate	-	136	



Special applications for the valve terminal, such as:

- Solenoid valve with switching position sensing
- Control block with safety function
- Pilot air switching valve
- Soft start valve
- Vacuum generator

are listed after → Accessories – General

Peripherals - Electrical components

Valve terminal with individual electrical connection

Order code for VTSA:

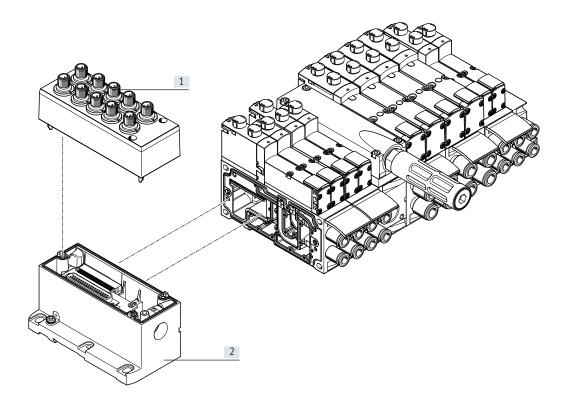
- 44E-... for the electrical components
- 44P-... for the pneumatic components Order code for VTSA-F:
- 45E-... for the electrical components
- $\bullet~$ 45P-... for the pneumatic components

VTSA/VTSA-F valve terminals with individual electrical connection can be expanded with up to 20 valves with max. 20 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for:

- · 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.
- The electrical connection is established via a 5-pin M12 plug (24 V DC).
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)
- → Page 212



		Description	→ Page/Internet
[1]	Cover	For individual connection	142
[2]	Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	142

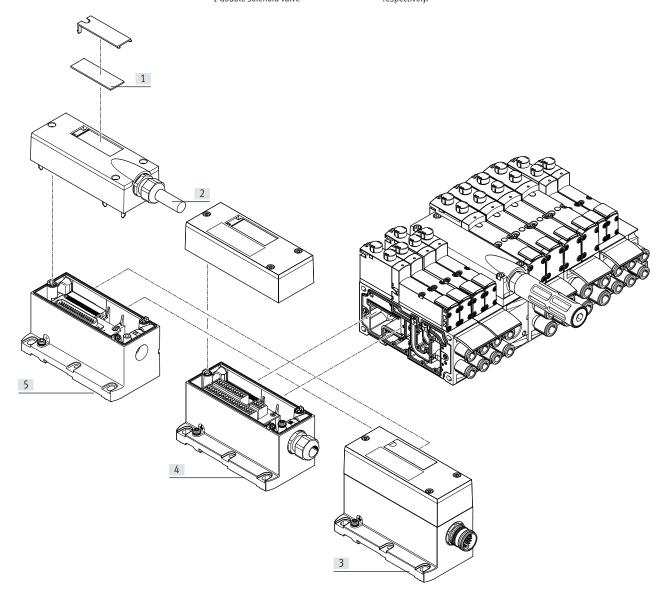
Peripherals – Electrical components

Valve terminal with electrical multi-pin plug connection

Order code for VTSA:

- 44E-... for the electrical components
- 44P-... for the pneumatic components Order code for VTSA-F:
- 45E-... for the electrical components
- 45P-... for the pneumatic components
- VTSA/VTSA-F valve terminals with electrical multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for:
- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.
- The following multi-pin plug connections to IP65 are available:
- 37-pin Sub-D connection (24 V DC): the connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils respectively.
- Terminal strip (24 V DC or 110 V AC) 19-pin round plug (24 V DC)
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)
- → Page 212



		Description	→ Page/Internet
[1]	Inscription labels	Large, for multi-pin plug connection	-
[2]	Multi-pin cable	Connecting cable	143
[3]	Multi-pin plug connection	Via M23 round plug connection, 24 V DC	142
[4]	Multi-pin plug connection	Via terminal strip (Cage Clamp), 24 V DC or 110 V AC	142
[5]	Multi-pin plug connection	Via multi-pin cable, 24 V DC	142

Peripherals - Electrical components

Valve terminal with AS-Interface connection

Order code for VTSA:

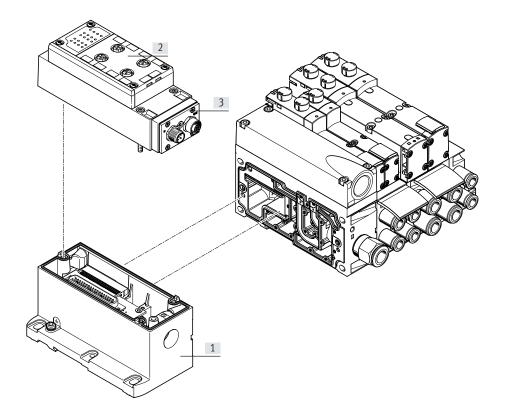
- 52E-... for the electrical components
- 44P-... for the pneumatic components Order code for VTSA-F:
- 52E-... for the electrical components
- $\bullet~$ 45P-... for the pneumatic components

VTSA/VTSA-F valve terminals with AS-Interface connection can be expanded with up to 8 valves with max. 8 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)
- → Page 212



		Description	→ Page/Internet
[1]	Multi-pin plug connection	Can be ordered together with the AS-Interface module as an electrical connection for AS-Interface	143
[2]	Manifold block for AS-Interface	-	143
[3]	AS-Interface module	-	143

Peripherals – Electrical components

Valve terminal with fieldbus interface, control block (electrical peripherals CPX)

Order code:

- 50E-... for the electrical peripherals, polymer manifold module
- 51E-... for the electrical peripherals, metal manifold module
- 53E-... for the electrical peripherals, for control cabinet installation

For VTSA:

- 44P-... for the pneumatic components For VTSA-F:
- 45P-... for the pneumatic components For VTSA-F-CB:
- 46P-... for the pneumatic components

VTSA/VTSA-F valve terminals with parallel communication and fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
- 1 double solenoid valve
- Double solenoid valve positions can be equipped with any valve or a cover plate.

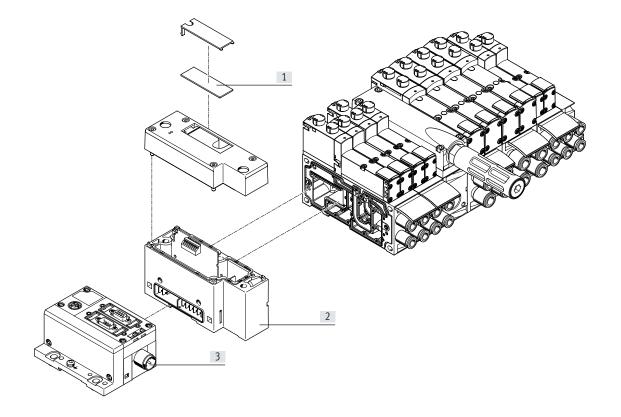
 Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.

The VTSA-F-CB valve terminal with serial communication can be expanded with up to 96 valves with max. 96 solenoid coils. 4 zones can be equipped with max. 24 valves/solenoid coils.

Each valve position can be equipped with any valve or a cover plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Max. 10 electrical modules
- · Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated convenient diagnostics
- Preventive maintenance concepts
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)
- → Page 212



		Description	→ Page/Internet
[1]	Inscription labels	Large, for pneumatic interface CPX	-
[2]	Pneumatic interface	-	142
[3]	Fieldbus interface	-	срх

Peripherals – Electrical components

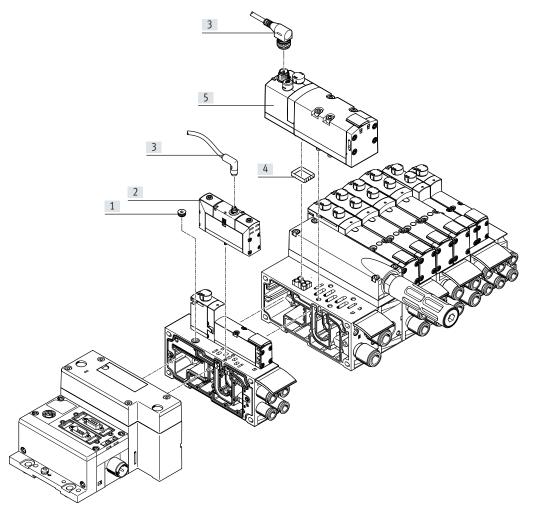
Valve terminal with fieldbus/multi-pin plug connection and individually electrically actuated valve

In applications with specific emergency off conditions, it may be necessary to switch one or more valves separately from the valve terminal controller. Standard valves (VSVA-) with individual electrical connection (round or square plug) are therefore mounted on the valve terminal.

In order for degree of protection IP65 to be achieved, the then functionless opening in the sub-base for the electrical connection must be sealed.

A sealing cap is available for width 18 mm and 26 mm. With manifold or individual sub-bases, valves with width 42 mm and 52 mm must be used with a seal to comply with the IP degree of protection (see → page 141).

For central control of the valve terminal via a multi-pin plug connection or fieldbus interface, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the bus node or the corresponding connection in the multi-pin plug connection is occupied.



		Description	→ Page/Internet
[1]	Sealing cap	For sealing the electrical connection on the sub-base	141
[2]	Valve	Width 18 mm or width 26 mm	valves vsva
[3]	Connecting cable	-	valves vsva
[4]	Seal	For ensuring the IP degree of protection (with width 42 mm and 52 mm)	141
[5]	Valve	Width 42 mm or width 52 mm	valves vsva

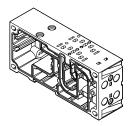
- **≜** -

Note

VSVA standard valves can be used for valve terminal allocation. A vacant position must be provided for this in the valve terminal configurator. The corresponding VSVA standard valve can be ordered on the Internet at:

→ vsva

Manifold sub-base



VTSA/VTSA-F with parallel communication is based on a modular system which consists of manifold sub-bases and valves.

The VTSA-F manifold sub-bases are designed to optimise the flow rate.

Manifold sub-bases are available for valve widths 18 mm and 26 mm in a double grid, i.e. two valves per manifold sub-base.

For VTSA-F-CB with serial communication, there are manifold sub-bases available for valve widths 18 mm and 26 mm in a double grid, as well as hybrid manifold sub-bases. Valves of width 18 mm and 26 mm can be used together on a hybrid manifold sub-base.

For valves with a width of 42 mm or 52 mm, there are manifold sub-bases with one valve per sub-base. The manifold sub-base contains a duct seal and an electrical linkage. They can be freely mixed within a valve terminal. The manifold sub-bases are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the ducts for supplying and exhausting compressed air to and from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further manifold sub-bases easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

See also "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ Page 212

Port patterns to ISO 15407-2

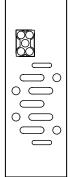
Width 18 mm (size 02)



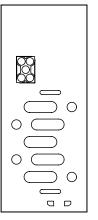
Width 26 mm (size 01)



Port patterns to ISO 5599-2 Width 42 mm (size 1)



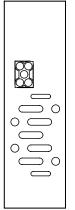
Width 52 mm (size 2)



Port patterns - High-flow sub-bases with optimised flow rate (no standard)

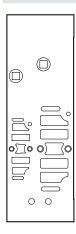
Width 18 mm Width 26 mm





Hybrid sub-base for VTSA-F-CB

Width 18 mm + 26 mm





The illustrations shown represent the pneumatic port patterns.

The port patterns on the valve terminal VTSA-F/VTSA-F-CB and the hybrid sub-base do not correspond to the ISO standard.

Code		Туре	Width				No. of valve positions (solenoid coils) ¹⁾	Working ports (2, 4)		
			18 mm	26 mm	42 mm	52 mm		Code M	Code N	
								large	small	
lanifol	d sub-base for double solenoid valv	/es								
		VABV-S4-2S-G18-2T2					2 (4)	QS-G1/8-8	-	
K	10000		•	_	_	_		-	QS-G1/8-6	
		VABV-S4-1S-G14-2T2		_	_	_	2 (4)	QS-G1/4-10	-	
SK .				•	_	_		-	QS-G1/4-8	
•		VABV-S2-1S-G38-T2					1 (2)	QS-G3/8-12	-	
CK			_	_	•	_		_	QS-G3/8-10	
)		VABV-S2-2S-G12-T2					1 (2)	QS-G1/2-16	_	
OK			-	_	_	•		_	QS-G1/2-12	
Manifol	l sub-base for single solenoid valv	es								
		VABV-S4-2S-G18-2T1	_				2 (2)	QS-G1/8-8	-	
K	100,000		•	_	_	_		-	QS-G1/8-6	
		VABV-S4-1S-G14-2T1					2 (2)	QS-G1/4-10	-	
K	030		_	•	_	-		-	QS-G1/4-8	
i		VABV-S2-1S-G38-T1					1 (1)	QS-G3/8-12	-	
K			-	_	•	_		_	QS-G3/8-10	
		VABV-S2-2S-G12-T1					1 (1)	QS-G1/2-16	-	
K			-	-	-			_	QS-G1/2-12	

¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

ode		Туре	Width				No. of valve positions (solenoid coils) ¹⁾	Working ports (2	2, 4)
			18 mm	26 mm	42 mm	52 mm		Code M large	Code N small
anifold	sub-base for double solenoid val								
		VABV-S4-2HS-G18-2T2					2 (4)	QS-G1/8-8	-
K	100000000		•	-	-	-		-	QS-G1/8-6
		VABV-S4-1HS-G14-2T2					2 (4)	QS-G1/4-10	-
K	000		_	•	-	-		-	QS-G1/4-8
		VABV-S2-1HS-G38-T2			_		1 (2)	QS-G3/8-12	-
<			_	-	•	_		-	QS-G3/8-10
		VABV-S2-2S-G12-T2					1 (2)	QS-G1/2-16	-
K				_	_	•		-	QS-G1/2-12
lanifold	sub-base for single solenoid valv								
		VABV-S4-2HS-G18-2T1		_	_	_	2 (2)	QS-G1/8-8	-
<	100000							-	QS-G1/8-6
	030	VABV-S4-1HS-G14-2T1	_			_	2 (2)	QS-G1/4-10	-
(080			•	_	_		_	QS-G1/4-8
		VABV-S2-1HS-G38-T1	_	_		_	1 (1)	QS-G3/8-12	-
<								-	QS-G3/8-10
		VABV-S2-2S-G12-T1					1 (1)	QS-G1/2-16	-
K			_	_	_	•		_	QS-G1/2-12

¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

Code		Туре	Width	Width					
			18 mm	26 mm	42 mm	52 mm	(solenoid coils) ¹⁾		
lanifol	d sub-base for double solenoid valv								
A		VABV-S4-2HS-G18-CB-2T2		-	-	-	2 (4)		
В	1000000	VABV-S4-1HS-G14-CB-2T2					2 (4)		
	000		-	-	_	_			
Ĉ	*	VABV-S2-1HS-G38-CB-T2			-		1 (2)		
)		VABV-S2-2S-G12-CB-T2				•	1 (2)		
Manifol YA	d sub-base for double solenoid valv	es, hybrid sub-base VABV-S4-12HS-G-CB-2T2 (external sensor evaluation) 1x double solenoid, width 18 mm 1x double solenoid, width 26 mm		•			2 (4)		
Manifol	d sub-base for single solenoid valve	S VABV-S4-2HS-G18-CB-2T1 VABV-S4-1HS-G14-CB-2T1		_	_	_	2 (2)		
	040		-	•	-	-			
G		VABV-S2-1HS-G38-CB-T1	-	_	-	-	1 (1)		
ł		VABV-S2-2S-G12-CB-T1	-	_	_	•	1 (1)		

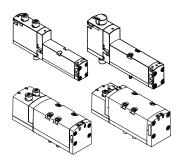
¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

Code		Type	Width			No. of valve positions	
			18 mm	26 mm	40 mm	52 mm	(solenoid coils) ¹⁾
Manifol	d sub-base for soft start valve						
PV		VABV-S6-1Q-G38-CB1-T5 with CBUS loop-through and new voltage zone, for soft start valve and pressure sensor plug-in	_	_	-	-	1
PS		VABV-S6-1Q-G38-CB-T5 with CBUS loop-through in the same voltage zone, for soft start valve and pressure sensor plug-in	-	-	•	-	1
Manifol	d sub-base for pilot air switching v	alve					
YB	000	VABV-S4-2HS-G18-CB-2T5 (internal sensor evaluation for pilot air switching valve) 1x CBUS loop-through 1x double solenoid, with CBUS loop-through	-	-	-	-	2 (4)
YC		VABV-S4-12HS-G-CB-2T5 (internal sensor evaluation for pilot air switching valve) • 1x CBUS loop-through • 1x double solenoid, with CBUS loop-through	•	•	-	_	2 (4)

¹⁾ Value in brackets is max. number of solenoid coils that can be actuated

90°-cc	90°-connection plate for working ports 2 and 4											
Code		Туре	Width				Ports	Working ports (2, 4) on the				
			18 mm	26 mm	42 mm	52 mm		90°-connection plate				
Р		VABF-S4A2G2-G	•	_	-	-	2 and 4	G1/8				
				-		G1/4						
			-	-	•	-		G3/8				
			-	-	-	•		G1/2				

Sub-base valve



All valves have a piston slide and patented sealing system, which ensures efficient sealing, a broad operating pressure range and long service life. Sub-base valves can be quickly replaced since the tubing connections remain on the manifold sub-base.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke.

Please note that these valves must then be operated via a separate pressure zone. The reversible 3/2-way solenoid valves are also suitable for vacuum operation.

Reverse operation is only possible in pressure zones with external pilot air supply.



- If a pressure zone is in reverse operation, supply pressure is connected to port 3/5 and exhausting takes place at port 1 at all valve positions in this pressure zone.
- Reversible pressure regulators cannot be selected when a pressure zone is in reverse operation.
- With reversible pressure regulators, only the valve at this position is in reverse operation.
- When using 5/3-way valves in reverse operation, the mid-position function switches from exhausted to pressurised and vice versa.

Cover plate

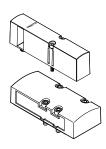


Plate without valve function for reserving valve positions on a valve terminal.

Valve and cover plates are attached to the manifold sub-base using screws.

Design

Valve replacement

The valves are attached to the metal manifold sub-base using two or four screws, which means that they can be easily replaced.

The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

Extension

Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

For more information and technical data on extension, refer to the user documentation:

→ Internet: P.BE-VTSA-44

Valve func	tion						
Terminal code	Circuit symbol	Valve code	Width 18 mm	26 mm	42 mm	52 mm	Description
VC	14 2 12 12 12 12 12 14 1 (14)	T22C	•	•	=	3 2 IIIII	2x 2/2-way valve, single solenoid Normally closed Pneumatic spring return
W	112/114 11 1 11 (14) (5) (3)	T22CV	•	•	•	-	2x 2/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return Vacuum operation possible at 3 and 5
N	12/14 1 5 3	T32U	-	•	•	•	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return Operating pressure > 3 bar
K	12/14 1 5 3 (14)	T32C	•	•	•	•	2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return Operating pressure > 3 bar
Н	12/14 1 5 3	T32H	•	•	-	•	2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 3 bar
P	30/50 5 1 3 12 30/50 (14) (1) (5/3) (1)	T32F	•	•	•	•	2x 3/2-way valve, single solenoid Reverse operation only Normally open Pneumatic spring return
Q	32/54 5 1 3 12 (14) (1) (5/3) (1)	T32N	•	-	-	-	2x 3/2-way valve, single solenoid Reverse operation only Normally closed Pneumatic spring return
R	30/54 5 1 3 12 30/54 (14) (1) (5/3) (1)	T32W	•	•	•		2x 3/2-way valve, single solenoid Reverse operation only Normal position 1x closed 1x open Pneumatic spring return

- 🏺 - Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Valve func	tion							
Terminal	Circuit symbol	Valve	Width	1			Description	
code		code	18 mm	26 mm	42 mm	52 mm		
M	14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	M52-A	•	•	•	•	5/2-way valve, single solenoid Reverse operation Pneumatic spring return	
0	14 4 2 14 5 1 3	M52-M	•	•	•	•	5/2-way valve, single solenoid Reverse operation Mechanical spring return	
J	14 4 2 12 (14) 5 1 3	B52	•	•	•	•	5/2-way valve, double solenoid	
D	14 4 2 12 (14) 5 1 3	D52	•	•	•	•	5/2-way valve, double solenoid Dominant signal at port 14 on the control side	
SO SQ SS	14 2 G	M52-M	•	-	-	-	5/2-way valve ²⁾ , single solenoid, as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the separate chapter "Solenoid valve with switching position sensing" → Page 161	
SO SQ SS	4 2 G	M52-M	-	•	-	-	5/2-way valve ²⁾ , single solenoid, as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the separate chapter "Solenoid valve with switching position sensing" → Page 161	
SP SN	14 T T T T T T T T T T T T T T T T T T T	T52-M	-		-	-	2x 5/2-way valve, single solenoid, with switching position sensing, pneumatically linked via two ducts as special valve function "control block with safety function" → Page 167	
В	14 W 4 2 W 12 (14) 5 1 3	P53U	•	-	•	•	5/3-way solenoid valve • Mid-position pressurised ¹⁾ • Mechanical spring return	
G	14 W 4 2 W 12 (14) 5 1 3	P53C	•	•	-	•	5/3-way solenoid valve • Mid-position closed ¹⁾ • Mechanical spring return	
E	14 W 4 2 W 12 (14) 5 1 3	P53E	•	•	•	•	5/3-way solenoid valve • Mid-position exhausted ¹⁾ • Mechanical spring return	

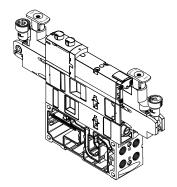
¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

²⁾ The symbol represents a valve with a proximity switch with a switching output signal, in the illustration an N/O contact. As per ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of all sensors used here is an N/C contact.

Valve fund	ction						
!	Circuit symbol	Valve	Width				Description
code		code	18 mm	26 mm	42 mm	52 mm	
SA	14 W 4 2 12 12 12 12 12 14 15 11 3	P53ED	•	•	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 14 with retained • Mechanical spring return
SB	14 \ 14 \ 13 \ 14 \ 13 \ 14 \ 13 \ 14 \ 13 \ 14 \ 13 \ 14 \ 15 \ 1 \ 3	P53AD	•	•	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained Holding, blocking a movement (mechanically) Mid-position: port 2 pressurised, port 4 exhausted, switching position 14 with retained Mechanical spring return
SD	12 W 4 2 12 12 (14) 5 1 3	P53BD		•	-	_	5/3-way solenoid valve, for special functions as switching position 14 is retained Holding, blocking a movement (mechanically) Mid-position: port 4 pressurised, port 2 exhausted, switching position 14 with retained Mechanical spring return
SE	14 -	P53EP	-		-	-	5/3-way solenoid valve, for special functions as switching position 12 is latched • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 12 with retained • Mechanical spring return
VG	14 W 12 14 12 5 1 3	P53F	-	-	•	•	5/3-way solenoid valve • Positioning • Mid-position: port 2 pressurised, port 4 closed¹) • Mechanical spring return
VB	-	-	_	•	-	-	Vacuum generator with ejector pulse and adjustable air saving function (plate for 2 valve positions, sensor SDE3 with display and M12 connection)
L	-	-	•	•	•	•	For valve terminal only: Cover plate for vacant valve position

¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

Vertical stacking



Additional functional units can be added to each valve position between the base plate (manifold sub-base) and the valve.

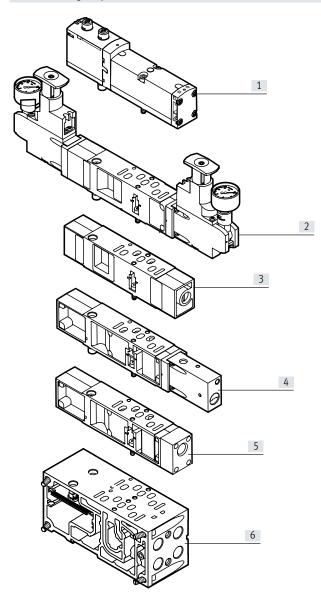
These functions are known as vertical stacking modules and enable special functions or control of an individual valve position. It is possible to link several valve sizes on one valve terminal.



Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

Vertical stacking components

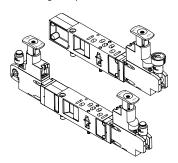


The following component sequence is recommended for valve positions with vertical stacking:

- [1] VSVA valve
- [2] Pressure regulator plate
- [3] Throttle plate
- [4] Vertical pressure shut-off plate
- [5] Vertical supply plate
- [6] Manifold sub-base

Vertical stacking

Pressure regulator plate



An adjustable pressure regulator can be installed between the base plate (manifold sub-base) and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Also suitable for valves with symmetrical coil layout.

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2
- For pressure regulation up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, freely positionable)

- 🖣 - Note

With the A, B and AB pressure regulators VABF-S...-1-..., the regulated pressure should not be less than 2 bar.

Use the reversible A, B or AB pressure regulators for regulated pressure of less than 2 bar.

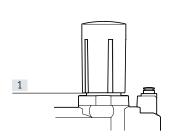
· 🖁 - Note

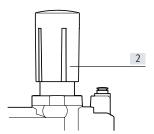
Please note for repeat orders of pressure regulators in sizes 42 mm and 52 mm: The part number on the regulator plate refers only to the standard version. When reordering pressure regulators with additional features, such as an extended design, only use the VABF configurator.

• → Internet: vabf-s2

Rotary knob for pressure regulator for width 42 mm and 52 mm

Setting the pressure

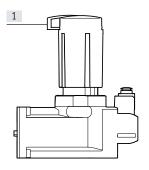




- [1] Pull the rotary knob upward out of the locking level (1) into the setting level (2)
- [2] Set the desired pressure at the setting level (2) using the rotary knob
- [3] After setting the pressure, push the rotary knob back down to the locking level (1)

Rotary knob for pressure regulator for width 42 mm and 52 mm

Locking the rotary knob



After setting the pressure, the rotary knob can be locked against unauthorised actuation.

To do this, the blue locking element is pushed out and secured with a padlock.

The rotary knob is now fixed in place and cannot be moved.

- Note

The position of the rotary knob and the locking element is determined by the pressure setting.

If a number of pressure regulators are installed next to one another, there may not always be enough space to push out the locking elements.

To ensure that the rotary knob can still be locked, it can be pulled off completely, rotated $60^{\circ}\,\text{or}\,120^{\circ}$ and pushed back on.

Further information:

• → Internet: User documentation

[1] Locking element, pushed out

Vertical stacking

Energy efficiency through dual-pressure operation or through operation with reversible pressure regulators

Energy conservation starts with compressed air generation. It is possible to achieve energy savings of up to 10% per 1 bar drop in pressure. Therefore, wherever possible reduce the pressure to the minimum required.

To save additional energy, you can operate valves in dual-pressure mode in a separate pressure zone.

To do this, the valves used must be operated in reverse mode, i.e. with reversed flow direction (see also information on → page 107). In dual-pressure operation, the valves are then supplied with pressure separately via ducts 3 and 5.

The air is exhausted via duct 1.

Requirements for dual-pressure operation:

- Exhaust ducts 3 and 5 in the pressure zone are completely separate.
- The valves used that can be operated in reverse mode.

Advantages of dual-pressure operation:

It is possible to save energy if different pressures can be applied to one valve. The advantages are:

- Saves energy because the return stroke can be carried out using reduced force, e.g. 3 bar instead of 6 bar.
- Just one valve is required, as in the case of vacuum application with ejector pulse for example (e.g. duct 3 for vacuum switching, duct 5 for the ejector pulse).
- A reduction in compressed air consumption of up to 50% is possible if two different pressures can be applied to the valve (return stroke uses reduced pressure).

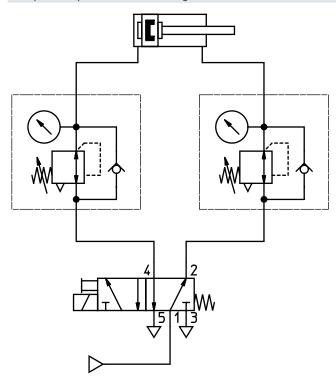
Advantages of reversible operation:

If compressed air is applied to the pressure regulator upstream of the valve (circuit diagram 2), exhausting is directly via the solenoid valve.

This has the following advantages:

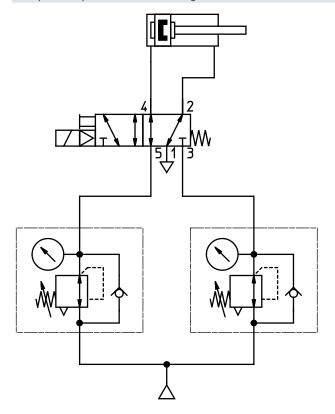
- Increased exhaust capacity, exhausting is up to 50% quicker
- Lower wear on the pressure regulator
- Very precisely adjustable, perfect for very low operating pressures
- No quick exhaust valves are required.
- Fast cycle times
- The pressure regulator can be adjusted independently of the valve position because operating pressure is permanently present at the pressure regulator.

Dual-pressure operation with standard regulator



Circuit diagram 1:
Pressure is regulated downstream of the valve

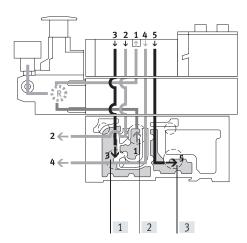
Dual-pressure operation with reversible regulator



Circuit diagram 2: Pressure is regulated upstream of the valve

Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

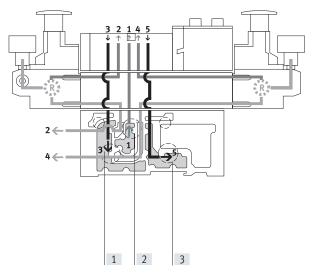
During exhausting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

- Advantages
- The pressure regulator is not affected by exhausting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.
- [1] Duct 3 (exhaust)
- [2] Duct 1 (working air)
- [3] Duct 5 (exhaust)

Application examples

- An equal working pressure is required at working ports 2 and 4.
- A working pressure (e.g. 3 bar) lower than the operating pressure present at the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve.

During exhausting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator. Example with the following switching position:

The working air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, exhausting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

Restrictions

The pressure regulator cannot be adjusted in the exhaust position. For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

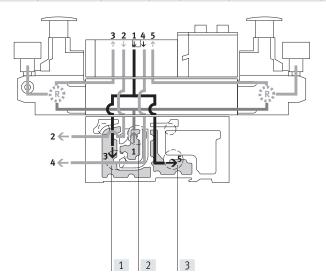
- [1] Duct 3 (exhaust)
- [2] Duct 1 (working air)
- [3] Duct 5 (exhaust)

Application examples

 Two different working pressures are required at ports 2 and 4 instead of the valve terminal operating pressure.

Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the working air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated working air is present in ducts 3 and 5 on the valve. The valve is thus operated in reverse mode.

This means the following:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The working air in duct 1 is split between ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the working air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then discharged via the manifold sub-base.

- [1] Duct 3 (exhaust)
- [2] Duct 1 (working air)

Note

[3] Duct 5 (exhaust)

Application examples

- Two different pressures are required in ducts 2 and 4 instead of the valve terminal's operating pressure.
- Quick exhausting is required.
- The pressure regulator must always be adjustable.

· 🖣 -

- Reversible pressure regulator plates should only be combined with valves that can be operated in reverse mode.
- Valves in valve positions with vertical pressure shut-off plates are operated
 with internal pilot air supply, even when the valve terminal is operated with
 external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
- Reversible pressure regulator plates
- Throttle plates
- Vertical pressure shut-off plates
- Vertical supply plates

Advantages

- · Fast cycle times
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way solenoid valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a throttle plate possible.

Code		Туре	Width				up to	regulation	Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure	regulator plate for port 1 (P regulator)								
ZA	○ 42	VABF-SR1C2-C-10	•	-	•	-	-		Regulates the operating pres-
ZAY ²⁾		VABF-SR1C2-C-10E		-	•	-	-		sure in duct 1 upstream of the
ZF	1	VABF-SR1C2-C-6	•	-	•	-	•	-	solenoid directional control
ZFY ²⁾	14 5 11 3 12	VABF-SR1C2-C-6E	•	•	•	•	•	-	valve
Pressure	regulator plate for port 2 (B regulator)								
<u>7</u> C	· · · · · · · · · · · · · · · · · · ·	VABF-SR2C2-C-10	•	-	•	•		•	Regulates the operating pres-
ZCY ²⁾		VABF-SR2C2-C-10E	•	-	•	•	-	•	sure in duct 2 downstream of
ZH	7	VABF-SR2C2-C-6	•	-	•	-	-	-	the solenoid directional contr
ZHY ²⁾	14 5 1 3 12	VABF-SR2C2-C-6E	•	•	•	•	•	-	valve
Pressure ZB ²⁾	regulator plate for port 4 (A regulator)	VABF-SR3C2-C-10		1 -			1		Regulates the operating pres-
ZG ²⁾		VABF-SR3C2-C-10	-	-	•	-	 -	•	sure in duct 4 downstream of
.0 /	14.5 1 3 12	VADT-3R3CZ-C-0	-	•	•	•	-	-	the solenoid directional contro valve
	regulator plate for ports 2 and 4 (AB reg			,	,		,		
ZD	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	VABF-SR4C2-C-10	•	•	•	•	-	•	Regulates the working pressur
ZDY ²⁾		VABF-SR4C2-C-10E	-	•	•	•	-	•	in ducts 2 and 4 downstream the solenoid directional contr valve
ZI		VABF-SR4C2-C-6	•	•	•	-	•	_	- 🖣 - Note
ZIY ²⁾	14 5 1	VABF-SR4C2-C-6E	•	-	•	•		-	These pressure regulator plate cannot be combined with reversible 2x 3/2-way solenoid valves (code P, Q, R).

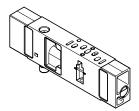
¹⁾ Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2 Also suitable for valves with symmetrical coil layout

Code	stacking – Pressure regulator plate, rever 	Туре	Width	Tax	T	La	up to	regulation	Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
	regulator plate for port 2, reversible (B re			1	1	1		1	Tp. 11.
ZL ZL	4 2	VABF-SR6C2-C-10	-	•	-	•	-	•	Reversible pressure regulator for port 2
ZLY ²⁾		VABF-SR6C2-C-10E	-	•	•	•	-	•	101 port 2
ZN	- <u> </u>	VABF-SR6C2-C-6	•	•	•	•	•	-	
ZNY ²⁾	14 5 1 3 12	VABF-SR6C2-C-6E		-	-	•		-	
	regulator plate for port 4, reversible (A re								
ZK ²⁾	O	VABF-SR7C2-C-10	-	-	-	•	_	•	Reversible pressure regulator
ZM ²⁾	14 5 1 1 3 12	VABF-SR7C2-C-6	•	•	•	•	•	-	for port 4
Pressure ZE	regulator plate for ports 2 and 4, reversi	ble (AB regulator) VABF-SR5C2-C-10				_	T -		Pewersible pressure regulations
ZEY ²⁾	14 5 11 3 12	VABF-SR5C2-C-10E		•		•	-		Reversible pressure regulator for ports 2 and 4 Pressure regulation upstreat of the solenoid directional control valve Routes the operating pressure from duct 1 to ducts 3 and 5 Routes the exhaust air from duct 1 to ducts 3 and 5
ZJ		VABF-SR5C2-C-6	•	•	•	•	•	-	- 🖺 - Note
ZJY ²⁾		VABF-SR5C2-C-6E		•		•	•	-	These pressure regulator plate cannot be combined with stan ard 2x 3/2-way solenoid valve (code N, K, H). Reversible 2x 3/2-way solenoi valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.

¹⁾ Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2
2) Also suitable for valves with symmetrical coil layout

Vertical stacking

Throttle plate



The throttle plate has two flow control valves on which the exhaust flow rate at exhaust ports 3 or 5 can be adjusted.

This enables the movement of the drive to be initiated and the desired speed to be set on the valve terminal using the manual override.

Ducts 3 and 5 can be adjusted independently of each other.

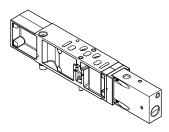


Note

On reversible valve terminals, the flow of working air is controlled in ducts 3 and 5 upstream of the valve.

Code		Туре	Width	Width			Description
			18 mm	26 mm	42 mm	52 mm	
Х	14 5 1 3 12	VABF-S4F1B1-C	•	•	•	•	Controls the flow of exhaust air down- stream of the valve to ducts 3 and 5

Vertical pressure shut-off plate



The vertical pressure shut-off plate is equipped with a switch via which the compressed air supply can be shut off. This enables a solenoid directional control valve or subsequent vertical stacking plate to be replaced without switching off the overall air supply.

If the control chain has a redundant connection, the cycle can continue even in the case of a cyclical control system.

Following activation of the shut-off, the exhaust air/return air from the actuated valve is discharged. This takes place via an M5 threaded connection or via duct 3 in the case of width 18 and 26 mm, and via duct 3 in the case of width 42 and 52 mm.



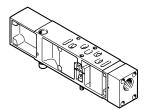
The operating pressure of the valve terminal must lie within the range of the required pilot pressure (i.e. min. 3 bar). When using the end plate with pilot air selector, only the switching position with the code W and U can be used.

Code		Type	Width				Description
			18 mm	26 mm	42 mm	52 mm	
ZT	33 1 5 14	VABF-S4L1D1-C	•	•	-	-	3/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with
	14 5 1 3 12	VABF-S2L1D1-C	-	-			 internal pilot air Pressure separation at the valve assembly
ZS	33 12 3 11 15 14	VABF-SL1D2-C	•	•	-	-	3/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with internal pilot air Key-operated pressure separation at the valve assembly



The vertical pressure shut-off plates VABF... are provided only in combination with VSVA...T1L solenoid valves from Festo. In the vertical pressure shut-off plate only ducts 1 and 14, and not duct 12, are blocked.

Vertical supply plate



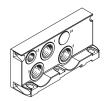
This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal.

As additional compressed air supply for a valve. To supply an additional pressure zone.

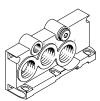
Code		Type Width Description		Description			
			26 mm	18 mm	42 mm	52 mm	
ZU	14 5 1 3 12	VABF-SP1A3	•	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position, duct 1
ZV	11 11 11 11	VABF-SP1A14	•	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position, ducts 1 and 14

Compressed air supply and exhausting

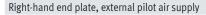
Right-hand end plate, internal pilot air supply



- Code V
- (no port 14)

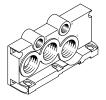


- Code V1, V3
- (port 14 is sealed with a blanking plug)





Code X



Code X1, X3

Right-hand end plate, size ISO 3, internal pilot air supply



• Code V2, for width 65 mm

Right-hand end plate, size ISO 3, external pilot air supply



• Code X2, for width 65 mm

Right-hand end plate with pilot air selector



The valve terminal VTSA/VTSA-F/VTSA-F-CB can be supplied with pressure at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale extensions.

- Code Z, Y, W, U
- Code Z: selector position 1, external pilot air supply
- Code Y: selector position 2, internal pilot air supply

 Code W: selector position 3, external pilot air supply (ducted) Code U: selector position 4, internal pilot air supply (ducted)

The valve terminal is generally supplied via supply plates (max. 16 per valve terminal) and/or via the right-hand end plate. When using valves with a width of 65 mm, the compressed air can also be supplied and exhausted using the adapter plate VABA-....

Exhausting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate.



Note

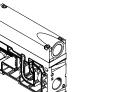
Compressed air supply and exhausting for size ISO 3 is described in a separate chapter on adaptation to width 65 mm (internal/external pilot air is regulated via MUH plate (solenoid valve)).

Supply plates for VTSA/VTSA-F, exhaust port 3/5 separated



Code K

Supply plates for VTSA/VTSA-F, exhaust port 3/5 common



• Code L

Supply plates/extension module, pneumatic and electric air supply plate for VTSA-F-CB, exhaust port 3/5 separated



- Code U
- Code UW
- Code UWS

Supply plates/extension module, pneumatic and electric air supply plate for VTSA-F-CB, exhaust port 3/5 common



- Code U
- Code UW
- Code UWS

Additional compressed air supply/duct separation VTSA/VTSA-F

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust air (3/5) common or separate

Depending on your order, the exhaust air ducts are either ducted or exhausted via silencers.

Operation with ducted exhaust air: With ducted exhaust air, exhausting can be via a supply plate or a righthand end plate (code V or X).

If duct separation is required, there are a number of different options:

- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left side: code SU, TU, RU
- Supply plate with duct separation on the right side: code US, UT, UR
- 2 supply plates with intermediate duct separation: code USU, UTU, URU.

	olates for VTSA/VTSA-F		
Code		Туре	Description
U		Exhaust port 3/5 common (not illustrated) VABF-S6-10-P1A7-G12 Exhaust port 3/5 separate VABF-S6-10-P1A6-G12	Supply plate without duct separation (no R, S or T selected)
SU TU RU			Supply plate with duct separation on left, if R, S or T selected
US UT UR			Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			2 supply plates with duct separation in centre, if R, S or T selected

Additional compressed air supply/duct separation VTSA-F-CB

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust air (3/5) common or separate

Depending on your order, the exhaust air ducts are either ducted or exhausted via silencers.

Operation with ducted exhaust air:

With ducted exhaust air, exhausting can be via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are a number of different options:

- Duct separation 1, 14: code TL
- Duct separation 1, 3, 5, 14: code K
- Duct separation 14: code L
- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

Code		Туре	Description
I		Exhaust port 3/5 common	Additional pneumatic supply
	To the second se	• VABF-S6-1-P1A7-G12-CB	Connecting thread G1/2
N		Exhaust port 3/5 common	Additional pneumatic and electric supply
		• VABF-S6-1-P8A7-G12-CB	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electric supply is provided internally from Uval)
WS		Exhaust port 3/5 common	Additional pneumatic and electric supply
		 VABF-S6-1-P8A7-G12-CB1 	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electric supply is provided from new (safe) voltage zone
			(internally from S2))
	A	Exhaust port 3/5 separate	Additional pneumatic supply
		 VABF-S6-1-P1A6-G12-CB 	Connecting thread G1/2
W		Exhaust port 3/5 separate	Additional pneumatic and electric supply
		• VABF-S6-1-P8A6-G12-CB	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electric supply is provided internally from Uval)
WS		Exhaust port 3/5 separate	Additional pneumatic and electric supply
		• VABF-S6-1-P8A6-G12-CB1	Connecting thread G1/2
			Generation of 24 additional valve addresses
			(electric supply is provided from new (safe) voltage zone
			(internally from S2))

Right-hand end plate

Right-hand end plates with different port sizes are available depending on the air rate required.

With the following right-hand end plates, the outlet direction of the ports is aligned axially with the horizontal stacking direction.

Right-hand end plates with pilot air supply/pilot exhaust air

- Internal pilot air supply: code V, V1, V2 and V3 (ducts 1 and 14 are connected)
- External pilot air supply: code X, X1, X2 and X3, as well as XP1, XP2, XP3 and XS

For end plates with pilot air selector, the outlet direction of the ports is to the front of the valve terminal. This means that all the ports on the valve terminal can be combined in one outlet direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- External pilot air supply: selector position 1 (code Z)
- Internal pilot air supply: selector position 2 (code Y)
- External pilot air supply, ducted pilot exhaust air: selector position 3 (code W)
- Internal pilot air supply, ducted pilot exhaust air: selector position 4 (code U)

· 📗

Note

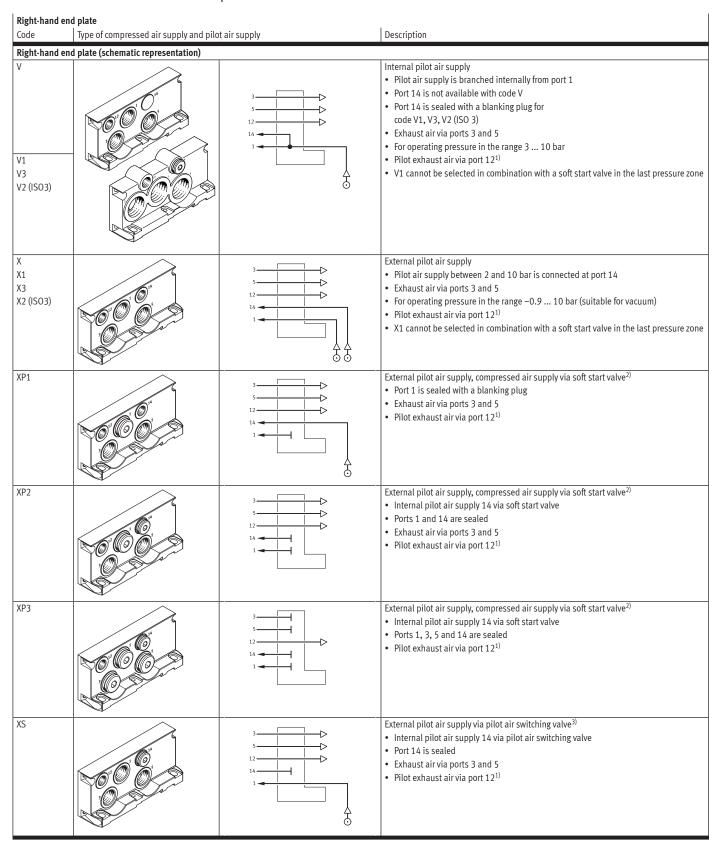
- The end plate with pilot air selector must be used in combination with a supply plate.
- The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.
- Ducted pilot exhaust air via port 12 is only possible with rotated seals on the valve.

Right-hand	l end plate, variants Blanking plug in duct	Pilot air supply	Ducted pilot exhaust air ¹⁾	Connecting thread		
			Position of seal on solenoid valve (" ISO " is visible)	1, 3, 5	12, 14	
٧	-	Internal	-	G1/2	G1/4	
V1	14		-	G3/4	G1/4	
V2	14		-	G1	G1/8	
V3	14		•	G3/4	G1/4	
Х	-	External	-	G1/2	G1/4	
X1	-		-	G3/4	G1/4	
X2	-		-	G1	G1/8	
Х3	-		•	G3/4	G1/4	
XP1 ²⁾	1	External, via soft start valve	-	G1/2	G1/4	
XP2 ³⁾	1, 14	("gradual pressure build-up")	-	G1/2	G1/4	
XP3 ³⁾	1, 3, 5, 14		-	G1/2	G1/4	
XS ⁴⁾	14	External, via pilot air switching valve ("switchable pilot air")	-	G1/2	G1/4	

- 1) Pilot exhaust air is ducted on the end plate via port 12 and vented (done by turning the seal on the solenoid valve to position "ISO")
- 2) Not possible in combination with soft start valve code PQ, PP, PO (with internal pilot air supply)
- 3) Not possible in combination with soft start valve code PN, PM, PK (with external pilot air supply)
- $4) \qquad \text{Only possible in combination with pilot air switching valve code SS with intermediate plate code ZO} \\$

Right-hand	Right-hand end plate with pilot air selector							
Code	Pilot air supply	Selector position	Ducted pilot exhaust air ¹⁾ Position of seal on solenoid valve (" ISO " is visible)	Connecting thread 12, 14				
Z	External	1	-	G1/4				
Z	External Internal	2	-	G1/4 G1/4				
Y W		2 3	-	<u>'</u>				

¹⁾ Pilot exhaust air is ducted on the end plate via port 12 and vented (done by turning the seal on the solenoid valve to position "ISO")

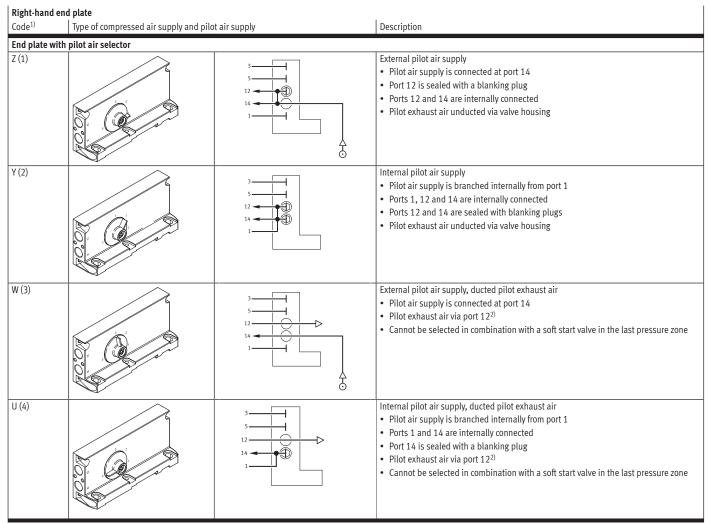


- 1) Ducted pilot exhaust air is only possible with rotated seals on the valve
- Application with XP1, XP2, XP3 and soft start valve in combination with valves of width 52 mm:
- Please note the maximum flow rate performance of the soft start valve in this pressure zone
- 3) Application with XS and pilot air switching valve in combination with intermediate plate



The characteristics, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 220.



- 1) Selector position in brackets
- 2) Ducted pilot exhaust air is only possible with rotated seals on the valve (pilot exhaust air 82/84 including venting air for valves)

- 🖣 - Note

The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.

Code	ation of all pneumatic threaded connect	ions	Connection (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
Right-hai	nd end plate	3 5 12 14	1 3 and 5	Push-in fitting Silencer or push-in fitting Silencer or push-in fitting	QS-G1/2-16 U-1/2-B or QS-G1/2-16 U-1/4 or QS-G1/4-10	QS-G1/2-12 U-1/2-B or QS-G1/2-12 U-1/4 or QS-G1/4-8
Х	600	3 5 12 14 1	1 3 and 5	Push-in fitting Silencer or push-in fitting Silencer or push-in fitting Push-in fitting	QS-G1/2-16 U-1/2-B or QS-G1/2-16 U-1/4 or QS-G1/4-10 QS-G1/4-10	QS-G1/2-12 U-1/2-B or QS-G1/2-12 U-1/4 or QS-G1/4-8 QS-G1/4-8
V1 V3		3 5 12 14 1	1 3 and 5	Barbed hose fitting Silencer or barbed hose fitting Silencer or push-in fitting	N-3/4-P-19 ¹⁾ U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4 or QS-G1/4-12 B-1/4	U-1/4 or QS-G1/4-10 B-1/4
X1 X3		3 5 12 14 1	1 3 and 5	Barbed hose fitting Silencer or barbed hose fitting Silencer or push-in fitting Push-in fitting	N-3/4-P-19 ¹⁾ U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4 or QS-G1/4-12	U-1/4 or QS-G1/4-10 QS-G1/4-10

¹⁾ For tubing with I.D. 19 mm. Use tubing clips to DIN 3017



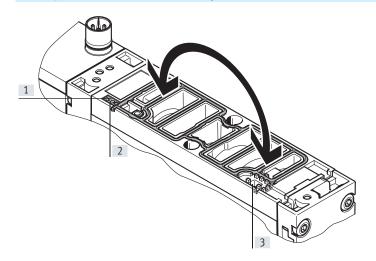
The characteristics, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 220.

Configura Code ¹⁾	ation of all pneumatic threaded connect	ions	Connection (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
End plate	with pilot air selector		T	T		T
Z (1)		3 5 12	12	Blanking plug	B-1/4	B-1/4
		17	14	Push-in fitting	QS-G1/4-10	QS-G1/4-8
Y (2)		3 5 12 14	12	Blanking plug	B-1/4	B-1/4
		;	14	Blanking plug	B-1/4	B-1/4
W (3)		3 12 14	12	Silencer or push-in fitting	U-1/4 or QS-G1/4-10	U-1/4 or QS-G1/4-8
			14	Push-in fitting	QS-G1/4-10	QS-G1/4-8
U (4)		3 5 12 14	12	Silencer or Push-in fitting	U-1/4 or QS-G1/4-10	U-1/4 or QS-G1/4-8
		1——————————————————————————————————————	14	Blanking plug	B-1/4	B-1/4

Selector position in brackets

Handling of the seals with ducted/unducted pilot exhaust air



Unducted pilot exhaust air:

- The seal is visible in the display window on control side 14.
- The "ISO" mark is visible on the designation label on the seal surface.

Ducted pilot exhaust air:

- The seal is visible in the display window on control side 12.
- The "ISO" mark is visible on the designation label on the seal surface.

- [1] Designation label
- [2] Display window on control side 14 ("ISO" is visible)
- [3] Display window on control side 12 ("ISO" is visible)

Designation	ISO	ISO
Pilot exhaust air	Ducted	Unducted (standard)
Display window on	Control side 12	Control side 14
Pilot exhaust port	12	-

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

In this case the pilot air supply is branched from the compressed air supply 1 using an internal connection. Port 14 is not available with code V and is sealed with a blanking plug for code V1, V2, V3.



Note

If a gradual pressure build-up is required in the system by using a soft start valve, then external pilot air should be selected whereby the pilot pressure is already applied in full at the point of switch-on.

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your VTSA/ VTSA-F/VTSA-F-CB valve terminal using external pilot air supply. The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.



Note

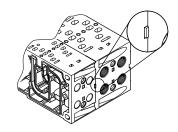
When using valves with a width of 65 mm, ISO size 3, the internal/external pilot air supply for the valves with a width of $18 \dots 52$ mm is provided via the adapter plate VABA-....

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR \dots

Creating pressure zones and separating exhaust air

The valve terminal VTSA/VTSA-F/ VTSA-F-CB offers a number of options for creating pressure zones if different working pressures are required. Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by appropriate duct separation. Compressed air is supplied and exhausted via a supply plate.
The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F/VTSA-F-CB.

Duct separations are integrated ex-works as per your order.
Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



Creating Code	pressure zones Separating seal			Width				Description
Code	Illustrated examples	Coding	Basic representation	18 mm	26 mm	42 mm	52 mm	Description
Т			7 3 5 12 14 1	•	•	•	-	Duct 1 separated
S	5 3		S 3 -	-				Ducts 1, 3 and 5 separated
R			8 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•		-	•	Ducts 3 and 5 separated
TL		Colour-coded in white	7L 3 5 12 14 1 1	-	•	-	•	Duct 1 and 14 separated
K	5 1 3	Colour-coded in red	5 12 14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	•	-	•	Ducts 1, 3, 5 and 14 separated
L		Colour-coded in green	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•	•	•		Duct 14 separated

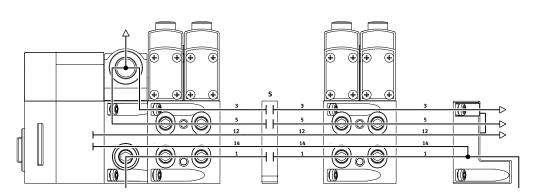
Example: Compressed air supply and pilot air supply, right-hand end plate

Internal pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code V and V1

The diagram on the right shows an example of the configuration and connection of the compressed air supply with internal pilot air supply:

- Port 14 is not present with code V and is sealed with a blanking plug for code V1.
- The air is exhausted via the silencer at exhaust port 3/5.
- Duct separations can optionally be used to create pressure zones.



Optional duct separation

Example: Compressed air supply and pilot air supply, right-hand end plate

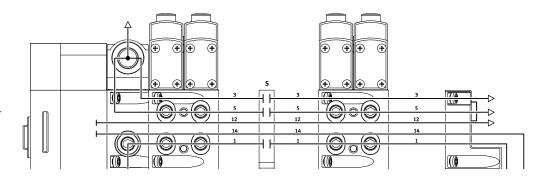
External pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code X and X1

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply:

- Port 14 on the right-hand end plate is equipped with a fitting for this.
- The air is exhausted via the silencer at exhaust port 3/5.
- Duct separations can optionally be used to create pressure zones.

Optional duct separation



Characteristics – Pneumatic components – Compressed air supply and pressure zones, examples

Example: Compressed air supply and pilot air supply via end plate with pilot air selector

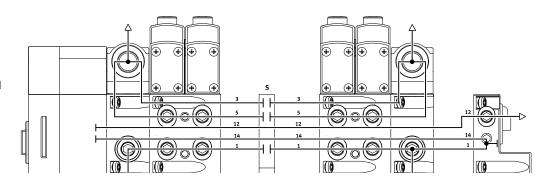
Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code U

Optional duct separation

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with internal pilot air supply:

- Port 14 on the right-hand end plate is tightly sealed.
- At exhaust port 3/5 the air is ducted or discharged via the silencer.
- The selector switch on the pilot air selector is in position 4.
- Duct separations can optionally be used to create pressure zones.



Example: Compressed air supply and pilot air supply via end plate with pilot air selector

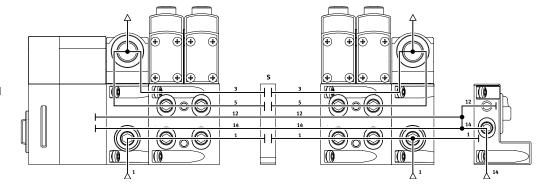
External pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code Z

Optional duct separation

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply:

- Port 14 on the right-hand end plate is equipped with a fitting for this.
- Port 12 is sealed with a blanking plug since it is internally connected with port 14.
- At exhaust port 3/5 the air is ducted or discharged via the silencer.
- The selector switch on the pilot air selector is in position 1.
- Duct separations can optionally be used to create pressure zones.

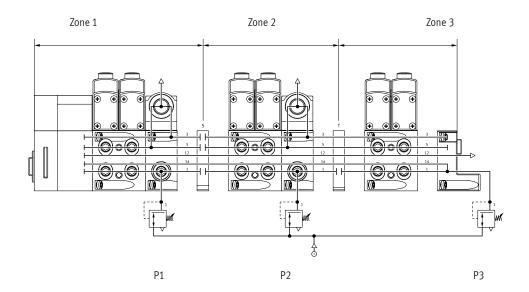


Characteristics – Pneumatic components – Compressed air supply and pressure zones, examples

Example: Creating pressure zones

VTSA/VTSA-F/VTSA-F-CB with CPX terminal

VTSA/VTSA-F/VTSA-F-CB allows the creation of up to 16 pressure zones (up to 32 pressure zones if only size 1, ISO 5599-2, is fitted). The diagram shows an example of the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.





Examples with pressure zones and soft start valve are described separately in the chapter "Soft start valve"

→ Page 182.

Characteristics - Mounting

Valve terminal mounting

Sturdy valve terminal mounting thanks to:

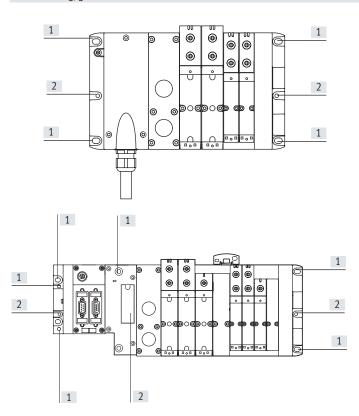
- Through-holes for wall mounting
- · Additional mounting brackets
- H-rail mounting for VTSA/VTSA-F (horizontal mounting position permitted)



Further information on mounting the valve terminal, arranged by valve terminal configuration, can be found on the catalogue DVD or online.

- → Internet: 2D/3D CAD
- → www.festo.com/sp

Wall mounting, general



- 1] Drilled hole for M6 screw
- [2] Drilled hole for H-rail mounting

The valve terminal VTSA/VTSA-F/ VTSA-F-CB is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces):
- 2 each on the multi-pin manifold block and the right-hand end plate
- Fieldbus, CPX (6 pieces):
- 2 each on the left-hand (CPX) and right-hand end plate (VTSA/VTSA-F) and the pneumatic interface

Mounting brackets can be mounted on pneumatic supply plates and manifold sub-bases.

If using CPX components, see:

→ Internet: cpx

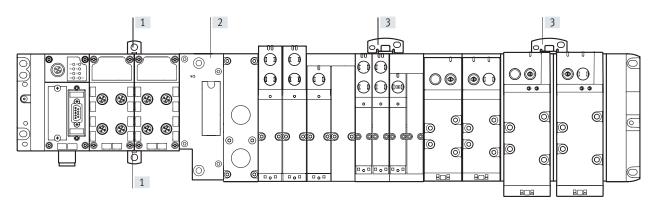
- 🖥 - Note

Wall mounting of the VTSA/VTSAF/ VTSA-F-CB with more than 5 pneumatic modules

Note the following information to avoid damage to the valve terminal:

- Additionally use mounting brackets of the type VAMES6WM46
- Mount these on each fourth plate (manifold sub-base, supply plate or exhaust plate), counting from left to right, starting after the pneumatic interface.
- No mounting bracket is required next to the right-hand end plate.
- Use the pre-assembled mounting brackets when mounting factory pre-assembled valve terminals on a wall.

Wall mounting with polymer CPX interface



- [1] Additional wall mounting for polymer CPX terminal
- [2] Pneumatic interface

In the case of CPX terminals in polymer design with 4 and more interlinking blocks, additional wall mountings of the type CPX-BG-RW must be used every 100 ... 150 mm. These mountings are clipped in at the top and bottom between the CPX modules.

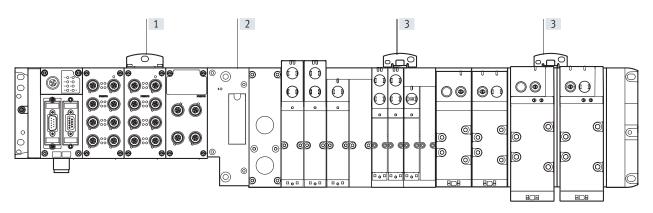
[3] Additional wall mounting for VTSA/VTSA-F/VTSA-F-CB (with drilled hole for M5 and M6 screw)

In the case of the VTSA/VTSA-F/VTSA-F-CB, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Characteristics - Mounting

Wall mounting with metal CPX interface



- [1] Additional wall mounting for metal CPX terminal
- [2] Pneumatic interface

In the case of CPX terminals in metal design with 4 and more interlinking blocks, additional wall mountings of the type CPX-M-BG-RW must be used every 100 ...150 mm. These wall mountings are screwed in at the top on the corresponding CPX module.

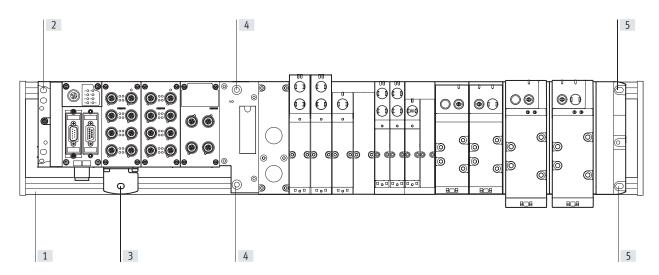
[3] Additional wall mounting for VTSA/VTSA-F/VTSA-F-CB

(with drilled hole for M5 and M6 screw)

In the case of the VTSA/VTSA-F/VTSA-F-CB, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Mounting on support system with metal CPX interface



- [1] Support system (DIN mounting rail)
- [2] Upper mounting for metal CPX terminal, left-hand end plate on DIN mounting rail
- [3] Lower mounting for metal CPX terminal on DIN mounting rail with mounting bracket CPX-M-BG-VT-2X
- [4] Mounting for pneumatic interface on DIN mounting rail
- [5] Mounting for right-hand end plate on DIN mounting rail

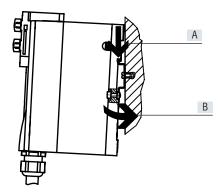
- If a CPX terminal (metal version) with VTSA pneumatics is mounted on DIN mounting rails, it may be necessary to have one or more mounting brackets on the CPX side to compensate for the length. It is possible to compensate for the length by using special mounting brackets CPX-M-BG-VT-2X. The mounting bracket connects the CPX terminal (metal version) to the DIN mounting rail.
- · 🖣 Note
- Only CPX modules (metal version) with VTSA/VTSA-F/VTSA-F-CB modules of width 18 ... 52 mm may be used.
- The number of mounting brackets required depends on the number of CPX modules installed and on any available system supply.

Further information about mounting the valve terminal can be found in the assembly instructions on the Festo Support Portal

- → Internet: 2D/3D CAD
- → www.festo.com/sp

Characteristics - Mounting

H-rail mounting (not permitted for all VTSA-F-CB combinations)



The valve terminal VTSA/VTSA-F/VTSA-F-CB is attached to the H-rail (see arrow A).
The valve terminal VTSA/VTSA-F/VTSA-F-CB is then swivelled onto the H-rail and secured in place with the clamping element (see arrow B).

For H-rail mounting of the valve terminal VTSA/VTSA-F/VTSA-F-CB F you will need the mounting kit CPX-CPA-BG-NRH:

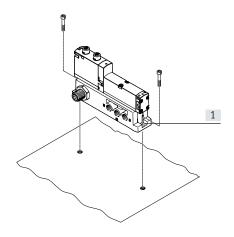
This enables the valve terminal to be mounted on an H-rail to EN 60715.



Note

- Wall mounting is recommended if more than one vertical stacking element or a long valve terminal design is required.
- Vibration/shock loads are not permissible with H-rail mounting.
- Only horizontal mounting position is permissible for H-rail mounting.
- Valve terminals VTSA-F-CB with pneumatic interface with voltage zones are not permitted for H-rail mounting.

Individual valve mounting



[1] Vertical mounting holes

The individual sub-base for wall mounting is designed for integration into a system or machine. It is mounted vertically.

Characteristics - Display and operation

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

Manual override (MO):

The manual override enables the valve to be switched when not electrically actuated or when de-energised. The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override.

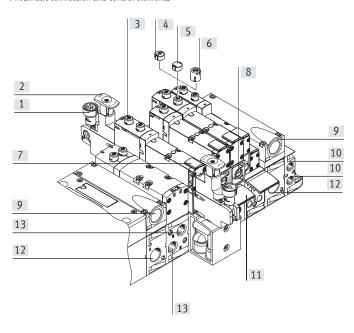
Alternatives:

- The cover cap (code N) limits the function of the MO, preventing it from being locked. The valve can then only be actuated with non-detenting operation.
- The cover cap (code V) can be used to secure the MO against accidental actuation.
- The heavy duty cover cap protects the MO located on the valve. The valve can be actuated as non-detenting or as detenting via accessory.



Special valve variants with pre-assembled cover caps for the manual override are available for valve terminal VTSA/VTSA-F/VTSA-F-CB.

Pneumatic connection and control elements



[1] Pressure gauge (optional)

Note

- [2] Adjusting knob for optional pressure regulator plate
- [3] Manual override (MO) (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- [4] Cover cap for MO, non-detenting
- [5] Cover cap for MO, concealed
- [6] Cover cap for MO, non-detenting heavy duty, detenting via accessory
- [7] Inscription label holder for valve
- [8] Adjusting screw of optional throttle plate
- [9] Exhaust ports "Valves" (3/5)

- [10] Pilot ports 12 and 14 for supplying the external pilot air
- [11] Inscription label holder for sub-base
- [12] Supply port 1 for operating pressure
- [13] Working ports 2 and 4, per valve position

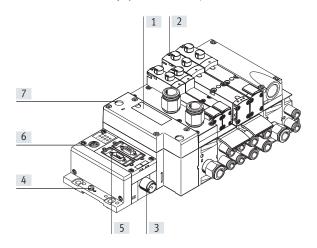


A manually operated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Characteristics - Display and operation

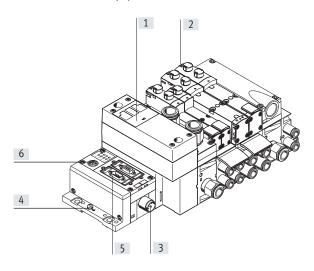
Display and operation

Electrical connection and display elements for VTSA/VTSA-F



- [1] Inscription area and covering for H-rail mounting
- [2] Yellow LEDs: signal status display of the pilot solenoid coils
- [3] Power supply connection
- [4] Earthing connection
- [5] Fieldbus interface (bus-specific)
- [6] Service interface for handheld unit, etc.
- [7] Red LED: common error display of the valves

Electrical connection and display elements for VTSA-F-CB

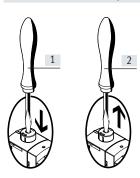


- [1] LED indicators for operating statuses/diagnostics of the pneumatic interface
- [2] Yellow LEDs: signal status display of the pilot solenoid coils
- [3] Power supply connection
- [4] Earthing connection
- [5] Fieldbus interface (bus-specific)
- 6] Service interface for handheld unit, etc.

Characteristics - Display and operation

Manual override (MO) - Function

MO with automatic return (non-detenting)



[1] Press in the plunger of the manual override using a pointed object or screwdriver.

The valve is in switching position.

[2] Remove the pointed object or screwdriver.

The spring force pushes the plunger of the manual override back.

The valve returns to its normal position (not with double solenoid valve code J or D).

MO with lock (detenting)



- [1] Press in the plunger of the manual override using a pointed object or screwdriver until the valve switches and then turn the plunger clockwise by 90° until the stop is reached.
 - The valve remains in the switching position.
- [2] Turn the plunger anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. The spring force pushes the plunger of the manual override back. The valve returns to its normal position (not with double solenoid valve code J or D).

Cover caps for manual override

Cover cap for MO, heavy duty, with automatic return (non-detenting/detenting via accessory)



[1] Non-detenting:

is in switching position.

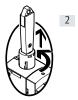
Detenting: Turn the coded key in switching position clockwise by 90° until the stop is reached. The valve remains in switching position. In this position the key is latched and cannot be removed.

Push in the key for MO. The valve

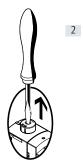
Cover cap for MO, with automatic return (non-detenting)



[1] Limited function, non-detenting: push in the plunger of the MO cap using a pointed object or screwdriver. The valve is in switching position.



[2] Turn the key anti-clockwise by 90° until the stop is reached. The key is now unlatched. The key is pushed out by the spring force of the manual override. The valve returns to its normal position (not with double solenoid valve code J or D).



[2] Remove the pointed object or screwdriver.

The spring force pushes the plunger of the manual override back.

The valve returns to its normal position (not with double solenoid valve code J or D).

Cover cap for MO, concealed



When concealed by the cover cap, the MO can be secured against accidental actuation.



Note

Cover caps for the manual override can be ordered separately as accessories. There are also VSVA valve variants with pre-assembled cover caps.

Characteristics – Display and operation

Illustrations	Terminal	Description of valve terminal order code	Manual override	Valve code identification on the
	code		(MO)	rating plate sticker ¹⁾
SVA solenoid valve without				
	R	Without cover cap on MO	Non-detenting, detenting	VSVA-BMZD
/SVA solenoid valve with pre	e-assembled cov	er cap on MO		
	В	MO non-detenting/heavy duty with cover cap, can be used as detenting via accessory (key), as valve variant	Non-detenting, detenting via accessory (key)	VSVA-BMZTR
	С	MO can be used as non-detenting only with coded cover cap, as valve variant	Non-detenting	VSVA-BMZH
	D	MO concealed by cover cap — operation of MO prevented, as valve variant	Concealed	VSVA-BMZ
Cover caps for MO				
	N	MO can be used as non-detenting only with coded cover cap	Non-detenting	VSVA-BMZD
	V	MO concealed by cover cap — operation of MO prevented	Concealed	VSVA-BMZD
	A	MO non-detenting/heavy duty with cover cap, detenting via accessory (key)	Non-detenting, detenting via accessory	VSVA-BMZD
ccessory for manual overrid	le, heavy duty			
	-	Coded key (accessory) for actuating MO, non-detenting/heavy duty, for detenting position	For manual override, detenting	-

¹⁾ As an example, the part code for a 5/2-way single solenoid valve, mechanical spring return is used here (e.g.: VSVA-B-M52-MZTR-A2-1T1L)



Cover caps for non-detenting/heavy duty manual override, detenting via accessory, are provided for one-off use only.

If they are used more than once, reliable detenting of the cover cap cannot be guaranteed.

Characteristics – Display and operation, VTSA-F-CB

Illustrations	Terminal code	Description of valve terminal order code	Manual override (MO)	Valve code identification on the rating plate sticker ¹⁾
ABF solenoid valve, vacuum	generator			
	ZQN	MO can be used as non-detenting only with coded cover cap, as valve variant	Non-detenting	VABF-S4-2-V2B1-G38
	ZQR	Non-detenting MO, can be used as detenting, as valve variant	Non-detenting, detenting without accessories	VABF-S4-2-V2B1-G38
	ZQV	MO concealed by cover cap – operation of MO prevented, as valve variant	Concealed	VABF-S4-2-V2B1-G38
	ZQA	MO non-detenting/heavy duty with cover cap, can be used as detenting via accessory (key), as valve variant	Non-detenting, detenting via accessory (key)	VABF-S4-2-V2B1-G38
ABF solenoid valve, soft star	t valve			
	ZQZ	The manual override can be reset in two ways: manually or electrically via control signal	Detenting, electrically self-resetting	VABF-S6-1-P5A4 YE
	ZQX	Manual override, concealed	Without	VABF-S6-1-P5A4 S
SVA solenoid valve, pilot air	switching valve			
	-	The manual override can be reset in two ways: manually or electrically via control signal	Detenting, electrically self-resetting (default)	VSVA-BT-M32CS YE
	ZZ	Manual override, concealed	Without	VSVA-BT-M32CS S
ccessory for manual override	heavy duty			
	-	Coded key (accessory) for actuating MO, non-detenting/heavy duty, for detenting position	For manual override, detenting	-

¹⁾ As an example, the part code for a 5/2-way single solenoid valve, mechanical spring return is used here (e.g.: VSVA-B-M52-MZTR-A2-1T1L)

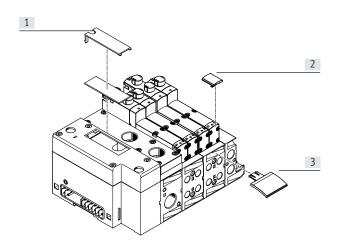


Note

Cover caps for non-detenting/heavy duty manual override, detenting via accessory, are provided for one-off use only.

If they are used more than once, reliable detenting of the cover cap cannot be guaranteed.

Inscription system



- [1] Inscription area (approx. 20 x 45 mm)
- 2] Inscription label holder for valve ASCF-T-S6 (17 x 12.5 mm), ASCF-T-S6-Z
- [3] Inscription label holder for manifold sub-base ASCF-M-S6, ASCF-M-S2-2

Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.

Scope of delivery: inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: part no. 540888
- Inscription label holder with additional fields for marking for valve type ASCF-T-S6-Z: Part no. 8106532

- Inscription label holder for manifold sub-base type ASCF-M-S6: Part no. 540889
- Inscription label holder for manifold sub-base (for valve width 52 mm)
 Type ASCF-M-S2-2 Part no. 562577
 Large inscription labels can be at-

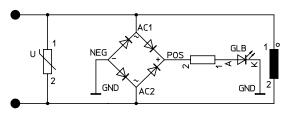
Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

Protective circuit

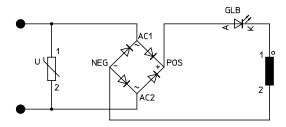
Each VSVA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

The 24 V DC version of width 52 mm additionally features integrated holding current reduction.

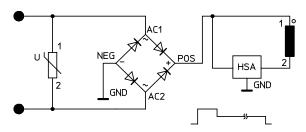
24 V DC version (width 18 to 42 mm)



110 V AC version (width 18 to 52 mm)



24 V DC version (width 52 mm)



- Note

- All control signals of the solenoid coils of a valve terminal share a common load (independent of whether multi-pin, ASI or CPX).
- With the valve terminal VTSA-F-CB, the common load always refers to a common voltage zone.
- A configuration combining VTSA/VTSA-F and VTSA-F-CB is not permitted.

Individual valve

Valves can also be used on individual sub-bases if actuators are further away from the valve terminal.

- Electrical connection M12, 4-pin 24 V DC
- 4-pin clamped terminal connection for configuration by the user 24 V DC or 110 V AC
- Cable (open end) for configuration by the user
 24 V DC or 110 V AC

Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed.

Individual electrical connection:

- M12
- 6-way or 10-way
- 5-pin
- 24 V DC

Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA/VTSA-F:

- Sub-D multi-pin plug connection
 (37-pin for 24 V DC): This valve terminal can be equipped with
 1 ... 16 valve positions (with double solenoid valves), or with
 1 ... 32 valve positions (with single solenoid valves). A maximum of
 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC or 110 V AC): This valve terminal can be equipped with 1 ... 16 valve positions (with double solenoid valves), or with
 - 1 ... 32 valve positions (with single solenoid valves).

A maximum of 32 solenoid coils can be actuated.

Multi-pin node (round plug): electrical multi-pin plug connection with round plug, 19-pin to CNOMO
 E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminal can be fitted with max. 16 solenoid coils.

The valves are switched by positive or negative logic (PNP or NPN). Mixed operation is not permissible because all control signals of the solenoid coils of a valve terminal share a common load.

Each pin on the multi-pin plug (Sub-D) or terminal box (terminal strip) can actuate exactly one solenoid coil. When using the maximum configurable number of 32 valve positions, 32 valves can be addressed, each with a single solenoid coil.

With 16 or fewer valve positions, 2 solenoid coils per valve can be addressed.

- Note

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA/VTSA-F with Sub-D multi-pin plug connection:

- NEBV-...-LE10 for max. 8 solenoid coils
- NEBV-...-LE26 for max. 22 solenoid coils
- NEBV-...-LE27 for max. 23 solenoid coils
- NEBV-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 plug for assembly by the user

AS-Interface connection

VTSA/VTSA-F valve terminals with AS-Interface connection can be expanded with up to 8 valves with max. 8 solenoid coils. The valve terminal with AS-Interface connection is based on the same electrical linkage as the valve terminal with multi-pin plug connection.

This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-Interface module. The technical specifications of the AS-Interface system must be observed in this case.

- 🏺

Note

AS-I module VAEM-S6-S-FAS-4-4E. Always operate the AS-I module with additional power supply if max. 4 solenoid coils (width 52 mm) are simultaneously supplied with current.

More information can be found at:

→ Internet: as-interface

Fieldbus interface/control block

All functions and features of the electrical peripherals CPX apply in connection with the CPX interface. This means the following:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and switched off independently via a separate valve connection on the CPX



Note

More information can be found at:

→ Internet: cpx

Rules for addressing

Address allocation

Address allocation doesn't depend on whether single or double solenoid valves are fitted.

Addresses are allocated in ascending order without gaps, from left to right.

Single solenoid valve

One valve position for actuating one solenoid coil (VABV...T1) occupies one address.

Double solenoid valve

One valve position for actuating two solenoid coils (VABV...T2) occupies two addresses. The following allocation applies in this case:

- Coil 14: lower-value address
- Coil 12: higher-value address

Connecting cable

The wire colours refer to the following pre-assembled connecting cables from Festo:

- NEBV-...-LE10 for valve terminal with max. 8 solenoid coils
- NEBV-...-LE26 for valve terminal with max. 22 solenoid coils
- NEBV-...-LE27 for valve terminal with max. 23 solenoid coils
- NEBV-...-LE37 for valve terminal with max. 32 solenoid coils

Pin allocation – Multi-pin plug, Sub-D socket, 24 V DC, electrical control code MP1									
			Pin ²⁾	Address/coil	Wire colour ¹⁾		Pin ²⁾	Address/coil	Wire colour ¹⁾
	_		1	0	WH		17	16	WH PK
(2	1	BN		18	17	PK BN
PIN 1 +		- PIN 20	3	2	GN		19	18	WH BU
			4	3	YE		20	19	BN BU
	000		5	4	GY		21	20	WH RD
	0 0		6	5	PK		22	21	BN RD
	1001		7	6	BU		23	22	GY GN
	0 0		8	7	RD		24	23	YE GY
			9	8	GY PK		25	24	PK GN
	0 0		10	9	RD BU		26	25	YE PK
	0 0		11	10	WH GN		27	26	GN BU
			12	11	BN GN		28	27	YE BU
	0 0		13	12	WH YE		29	28	GN RD
	000		14	13	YE BN		30	29	YE RD
			15	14	WH GY		31	30	GN BK
PIN 19 +		PIN 37	16	15	GY BN		32	31	GY BU
<u> </u>			Conduct	or					
- 🏺 - Note			33	0 V ³⁾	YE BK		35	0 V ³⁾	BN BK
	The drawing shows a plan view of the Sub-D			0 V ³⁾	WH BK		36	0 V ³⁾	BK
plug socket at the			Earthing	3	•			•	
pius socket at til	c connecting	cubic NLDV	37	FE	VT		-	-	-

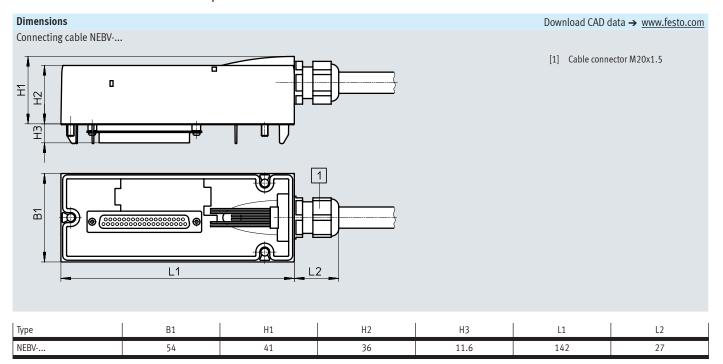
¹⁾ As per IEC 757

²⁾ Pin 9 ... 35: not assigned in the case of connecting cable NEBV-...-LE10

Pin 23 ... 33: not assigned in the case of connecting cable NEBV-...-LE26

Pin 24 ... 33: not assigned in the case of connecting cable NEBV-...-LE27

³⁾ Connect 0 V with positive-switching control signals, 24 V with negative-switching control signals. Mixed operation is not permissible because all control signals of the solenoid coils of a valve terminal share a common load!



ū	Cable sheath	, 24 V DC, electrical control code MP1 Connecting cable	Length	Part no.	Туре
			[m]		,
√	TPE-U(PUR)	For max. 8 solenoid coils, 10-wire	2.5	539240	NEBV-S1W37-E-2.5-LE10
			5	539241	NEBV-S1W37-E-5-LE10
			10	539242	NEBV-S1W37-E-10-LE10
		For max. 22 solenoid coils, 26-wire	2.5	539243	NEBV-S1W37-E-2.5-LE26
\downarrow	\circ		5	539244	NEBV-S1W37-E-5-LE26
			10	539245	NEBV-S1W37-E-10-LE26
		For max. 32 solenoid coils, 37-wire	2.5	539246	NEBV-S1W37-K-2.5-LE37
			5	539247	NEBV-S1W37-K-5-LE37
			10	539248	NEBV-S1W37-K-10-LE37
	PVC	For max. 8 solenoid coils, 10-wire	2.5	543271	NEBV-S1W37-KM-2.5-LE10
			5	543272	NEBV-S1W37-KM-5-LE10
			10	543273	NEBV-S1W37-KM-10-LE10
		For max. 23 solenoid coils, 27-wire	2.5	543274	NEBV-S1W37-KM-2.5-LE27
			5	543275	NEBV-S1W37-KM-5-LE27
			10	543276	NEBV-S1W37-KM-10-LE27
		For max. 32 solenoid coils, 37-wire	2.5	543277	NEBV-S1W37-KM-2.5-LE37
			5	543278	NEBV-S1W37-KM-5-LE37
			10	543279	NEBV-S1W37-KM-10-LE37

	Terminal	Coil/address	Terminal	Coil/address
nch solenoid coil is assigned to a specific terminal on the terminal strip order for the valves to be actuated.				
	1	0	17	16
	2	1	18	17
0 19	3	2	19	18
	4	3	20	19
	5	4	21	20
╠╎ ╗╱╗╱╗╱╗╱╗╱╗╱╗╱ ┰┰┰┰┰┰┰┰┰┰	6	5	22	21
	7	6	23	22
	8	7	24	23
	9	8	25	24
<u>┠╎┸┈┸╎┨</u> ┃ <u>┠╎┸┈╙┈╢┈╢┈╢┈╢┈╢┈╢┼</u> ┨	10	9	26	25
	11	10	27	26
	12	11	28	27
0V ¹⁾ 20 31	13	12	29	28
	14	13	30	29
	15	14	31	30
	16	15	32	31
- Note	Conductor			
e drawing shows a plan view of the multi-pin terminal strip	33	0 V	35	0 V
age Clamp).	34	0 V	36	0 V

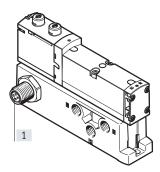
Pin allocation – Multi-pin, round plug, 24 V DC; electrical control code MP4							
	Address	Pin ¹⁾		Address	Pin ¹⁾		
	0	15		8	17		
6	1	7		9	9		
5+++7	2	5		10	2		
// ⁴ + + ⁴ + ⁵ +6+ ⁸ \	3	4		11	13		
$\left(\left(\begin{array}{cc} 3 + \begin{array}{c} + & 4^{3} + & 4^{7} + & 9 \\ & 4 & 4^{3} + & 4^{4} & 4^{7} \end{array} \right) \right)$	4	16		12	11		
	5	8		13	10		
1 ^r + T ₁	6	3		14	1		
	7	14		15	18		

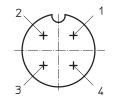
Pin allocation — Multi-pin, round plug, 24 V DC; electrical control — CNOMO allocation								
	Pin	Valve position/ solenoid coil	Pin	Valve position/ solenoid coil				
	1	8/14	10	7/12				
	2	6/14	11	7/14				
	3	4/14	12	FE				
110 120 10	4	2/12	13	6/12				
/ //10 170 19 13 20 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5	2/14	14	4/12				
(((8 16 0 14 0))))	6	0 V ¹⁾	15	1/14				
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	7	1/12	16	3/14				
O7 O6 O5	8	3/12	17	5/14				
	9	5/12	18	8/12				
			19	Not assigned				

¹⁾ Pin 6: 0 V for positive-switching control signals; connect 24 V for negative-switching control signals; mixed operation is not permitted! Pin 12: earth

Pin 19: not assigned

Electrical connection, individual valve with connector plug 24 V DC up to width 52 mm





[1] Connector plug M12x1, 4-pin to EN 61076-2-101

Pin allocation M12 on individual valve to ISO 20401

With positive logic:

Pin1 – Not assigned

Pin2 – U_R for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 - U_B for coil 14

With negative logic:

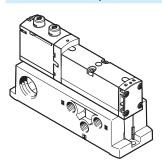
Pin1 - Not assigned

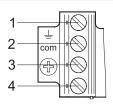
Pin2 - 0 V for coil 12

Pin3 - U_R for coil 12 and 14

Pin4 - 0 V for coil 14

Electrical connection, individual valve 24 V DC or 110 V AC up to width 52 mm





Pin allocation for assembly by the user With positive logic:

Pin1 - Not assigned (with 110 V AC connection for earthing)

Pin2 – U_B for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 – U_B for coil 14

With negative logic:

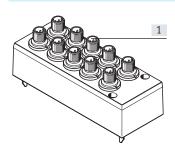
Pin1 - Not assigned

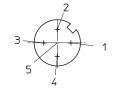
Pin2 - 0 V for coil 12

Pin $3 - U_B$ for coil 12 and 14

Pin4 - 0 V for coil 14

Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal up to width 52 mm





[1] Connector plug M12x1, 5-pin

Pin allocation M12 With positive logic:

Pin1 - Not assigned

Pin2 – U_B for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 - U_B for coil 14

Pin5 - Functional earth

Pin allocation M12

With negative logic: Pin1 - Not assigned

Pin2 - 0 V for coil 12

Pin3 - U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Pin5 - Functional earth



- Mixed operation of positive-switching (PNP) and negative-switching (NPN) control signals is not permissible because all control signals of the solenoid coils of a valve terminal share a common load.
- All M12 connections (MP2/MP3) within a valve terminal share a common

Instructions for use

Operating medium

Operate your system with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as intended, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate the entire system with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator requiring them.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at $40 \, ^{\circ}\text{C}$).

Bio-oils

When using bio-oils (oils which are based on synthetic or native esters, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 2).

Mineral oils

period of time.

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 4).

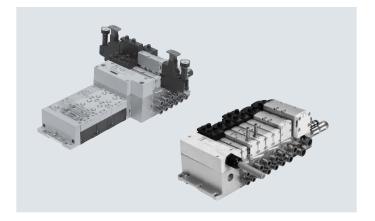
A higher residual oil content is not permitted, regardless of the compressor oil, because the permanent lubrication would otherwise be flushed out over a

- [] - Width of valves to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

Voltage 24 V DC 110 V AC

Flow rate¹⁾ Width 18 mm: up to 550 (700) l/min Width 26 mm: up to 1100 (1350) l/min Width 42 mm: up to 1300 (1860) l/min Width 52 mm: up to 2900 l/min



1) Flow rates in brackets apply to VTSA-F

General technical data for VTS	A/VTSA-F								
Terminal type VTSA/VTSA-F		VTSA is the standard type, VTSA-F is the type with optimised flow rate							
Valve sizes		Widths 18 mm, 26 mm, 42 mm, 52 mm, extendable with adapter to 65 mm							
Actuation type		Electrical							
Electrical control		With multi-pin: multi-pin							
		With fieldbus: integrated controller, fieldbus, Industrial Ethernet							
Pilot air supply		Internal/external							
Exhaust function, can be throttl	ed	Via throttle plate							
Type of mounting		Wall mounting							
		H-rail to EN 60715							
Mounting position		Any							
Signal status display		LED							
Manual override		Non-detenting, detenting, concealed							
Suitable for vacuum		/es							
Valve terminal composition		Modular, valve sizes can be mixed							
Max. no. of valve positions		32 ¹⁾							
Pneumatic connections – Thre	aded connect	tion							
Pneumatic connection		Via manifold sub-base							
Supply port	1	Dependent on the end plate or supply plate used (and adapter plate when using ISO size 3 valves)							
Exhaust port	3/5	Dependent on the end plate or supply plate used (and adapter plate when using ISO size 3 valves)							
Working ports	2/4	Dependent on the connection type selected							
External pilot air supply port	14	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)							
Pilot exhaust air port	12	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)							

¹⁾ Dependent on the electrical interface and the manifold sub-bases used

 $^{| \ | \}$ Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valve terminal VTSA-F-CB

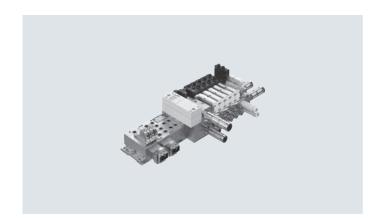
- **[]** - Width of valves

- 18 mm (ISO 02)
- 26 mm (ISO 01)
- 42 mm (ISO 1) to ISO 5599-2
- 52 mm (ISO 2)

Voltage 24 V DC



Flow rate¹⁾ Width 18 mm: up to 700 l/min Width 26 mm: up to 1350 l/min Width 42 mm: up to 1860 l/min Width 52 mm: up to 2900 l/min



1) Flow rates apply to 5/2-way solenoid valve

Terminal type CPX/VTSA-F-C	:B	Smart valve terminal with serial communication CPX/VTSA-F-CB									
Design		Piston spool valve									
Valve functions		5/2-way solenoid v	alve								
		• 5/3-way solenoid v									
		• 2x 3/2-way solenoi	d valve								
		• 2x 2/2-way solenoi	d valve								
		Integration of vacuum generation, soft start/quick exhaust valve, switchable pilot air									
Valve sizes, width	[mm]	18	26	42	52						
Grid dimension	[mm]	38	54	43	59						
Number of valves/plates		2	2	1	1						
To standard		-	-	-	Standardised						
Actuation type		Electrical		·							
Electrical control		Fieldbus: CPX									
Pilot air supply		Internal/external									
Exhaust function, can be th	rottled	Via throttle plate									
Type of mounting		Wall mounting									
		On H-rail to EN 60715 (not possible in combination with CPX-FVDA-P2 (safety module))									
Mounting position		Any									
Signal status display		LED									
Manual override		Non-detenting/detenting; non-detenting/concealed; non-detenting heavy duty/detenting via accessory; self-resetting via electrical control									
		signal									
Suitable for vacuum		Yes	Yes								
Valve terminal composition		Modular, valve sizes can be mixed									
Note on forced checking pro	oce-	Switching frequency min. 1/month									
dure											
Max. no. of valve positions		Max. 24 per voltage zone: max. 4 x 24 = 96									
No. of voltage zones		Max. 4, including 3 w	Max. 4, including 3 with and 1 without safe shut-off								
Pneumatic connection	,	Via manifold sub-base									
Supply port	1	Via right-hand end pla	ate (G1/2 and G3/4) or supply pl	ite or soft start valve							
Exhaust port	3/5	Via right-hand end pla	ate (G1/2 and G3/4) or supply pl	ite or soft start valve							
Working ports	2/4	G1/8	G1/4	G3/8	G1/2						
Tubing size: small	[mm]	6	8	10	12						
Tubing size: large	[mm]	8	10	12	16						
Fittings		OS fittings, tubing din	nensions metric or imperial (hyb	id)							

¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by s spring force. If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Valve terminals VTSA

Data sheet – Valve terminal

Valve function (with valve code)	Terminal	Width 18	mm			Width 26 mm				
	code	Valve	Valve on valve terminal			Valve	Valve on va	lve terminal		
			VTSA	VTSA-F	VTSA-F-CB		VTSA	VTSA-F	VTSA-F-CB	
5/2-way, double solenoid (B52)	J	750	550	700	700	1400	1100	1350	1350	
5/2-way, double solenoid with dominant signal (D52)	D	750	550	700	700	1400	1100	1350	1350	
5/2-way, single solenoid, pneumatic spring (M52A)	M	750	550	700	700	1400	1100	1350	1350	
5/2-way, single solenoid, mechanical spring (M52M)	0	750	550	700	700	1400	1100	1350	1350	
5/3-way, closed (P53C)	G	700	450	650	650	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	
5/3-way, exhausted (P53E)	E	700 ¹⁾	450 ¹⁾	4801)	480 ¹⁾	1400 ¹⁾	10001)	1350 ¹⁾	1350 ¹⁾	
. ,,		330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, pressurised (P53U)	В	700 ¹⁾	450 ¹⁾	4801)	480 ¹⁾	14001)	10001)	1350 ¹⁾	1350 ¹⁾	
		330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, exhausted, switching position 14 detenting	SA	-	380 ¹⁾	430 ¹⁾	430 ¹⁾	14001)	10001)	1350 ¹⁾	1350 ¹⁾	
(P53ED) ³⁾			310 ²⁾	360 ²⁾	360 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, exhausted, switching position 12 detenting	SE	-	380 ¹⁾	460 ¹⁾	460 ¹⁾	1400 ¹⁾	10001)	1350 ¹⁾	1350 ¹⁾	
(P53EP) ³⁾			300 ²⁾	350 ²⁾	350 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, port 2 pressurised, 4 exhausted, switching	SB	-	380 ¹⁾	440 ¹⁾	440 ¹⁾	700 ¹⁾	700 ¹⁾	700 ¹⁾	700 ¹⁾	
position 14 detenting (P53AD) ³⁾			350 ²⁾	4002)	4002)	700 ²⁾	700 ²⁾	700 ²⁾	700 ²⁾	
5/3-way, port 4 pressurised, 2 exhausted, switching	SD	-	370 ¹⁾	430 ¹⁾	430 ¹⁾	-	850 ¹⁾	950 ¹⁾	950 ¹⁾	
position 14 detenting (P53BD) ³⁾			340 ²⁾	360 ²⁾	360 ²⁾		820 ²⁾	860 ²⁾	860 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open (T32U)	N	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open/closed (T32H)	Н	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, closed (T32N)	Q	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open (T32F)	Р	600	400	550	550	1250	900	1150	1150	
2x3/2-way, single solenoid, open/closed (T32W)	R	600	400	550	550	1250	900	1150	1150	
2x2/2-way, single solenoid, closed (T22C)	VC	700	500	650	650	1350	1000	1300	1300	
2x2/2-way, single solenoid, closed (T22CV)	VV	700	500	650	650	1350	1000	1300	1300	

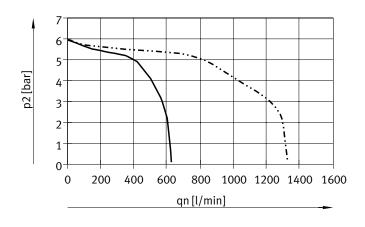
Switching position
 Mid-position
 The valve functions P53ED, P53EP, P53AD and P53BD are only available in the 24 V DC version. Values only apply to 24 V DC.

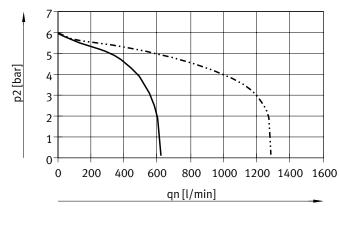
Valve function (with valve code)	Terminal	Width 42	mm			Width 52 mm				
,	code	Valve	Valve on valv	Valve on valve terminal			Valve on valv	/e terminal		
			VTSA	VTSA-F	VTSA-F-CB		VTSA	VTSA-F	VTSA-F-CB	
5/2-way, double solenoid (B52)	J	2000	1300	1860	1860	4000	2900	2900	2900	
5/2-way, double solenoid with dominant signal (D52)	D	2000	1300	1860	1860	4000	2900	2900	2900	
5/2-way, single solenoid, pneumatic spring (M52A)	M	2000	1300	1860	1860	4000	2900	2900	2900	
5/2-way, single solenoid, mechanical spring (M52M)	0	2000	1300	1860	1860	4000	2900	2900	2900	
5/3-way, closed (P53C)	G	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, exhausted (P53E)	E	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, pressurised (P53U)	В	1900 ¹⁾	12001)	1690 ¹⁾	1690 ¹⁾	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F) ³⁾	VG	1700 ¹⁾	14001)	1700 ¹⁾	1700 ¹⁾	3000 ¹⁾	2300 ¹⁾	2300 ¹⁾	2300 ¹⁾	
		700 ²⁾	800 ²⁾	700 ²⁾	700 ²⁾	900 ²⁾	900 ²⁾	900 ²⁾	900 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open (T32U)	N	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open/closed (T32H)	Н	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open (T32F)	Р	1600	1200	1300	1300	3000	2400	2400	2400	
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1200	1300	1300	3000	2400	2400	2400	
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1400	1500	1500	4000	2800	2800	2800	
2x2/2-way, single solenoid, closed (T22CV)	W	1600	1400	1500	1500	-	-	_	-	

Switching position
 Mid-position
 The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

Flow rate qn as a function of output pressure p2 with pressure regulator plates (P regulator plate) for port 1

6 bar 10 bar

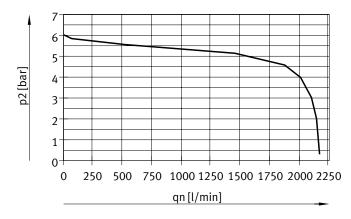


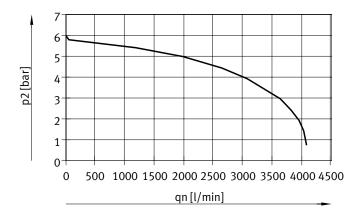


----- Width 18 mm

----- Width 18 mm
----- Width 26 mm

Input pressure 10 bar, set regulated pressure 6 bar



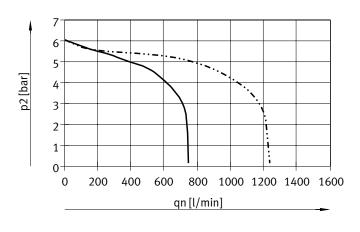


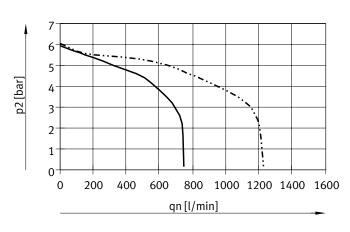
Width 42 mm (ISO 1)

Width 52 mm (ISO 2)

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2

5 bar 10 bar

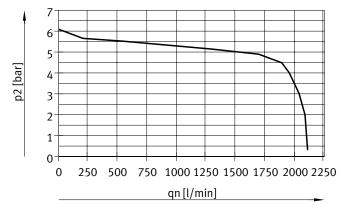


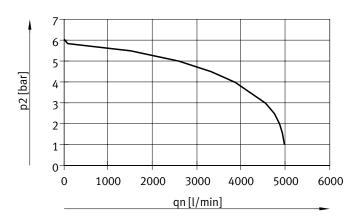


Width 18 mm
Width 26 mm

----- Width 18 mm

Input pressure 10 bar, set regulated pressure 6 bar



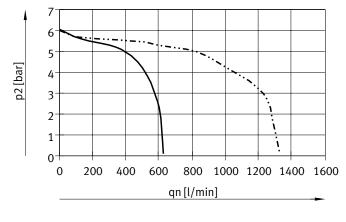


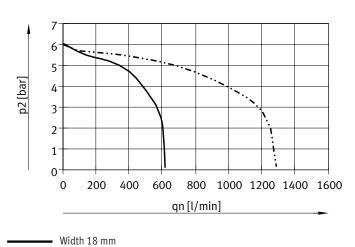
Width 42 mm (ISO 1)

Width 52 mm (ISO 2)

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible

6 bar 10 bar

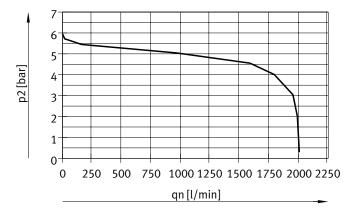


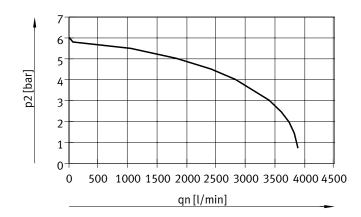


----- Width 18 mm
----- Width 26 mm

----- Width 26 mm

Input pressure 10 bar, set regulated pressure 6 bar

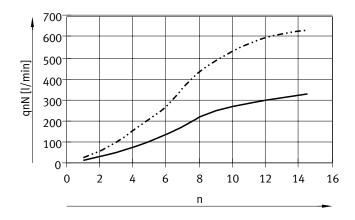




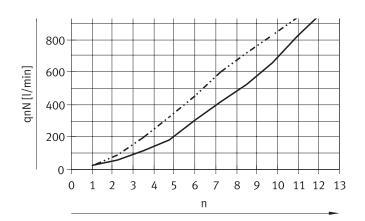
Width 42 mm (ISO 1)

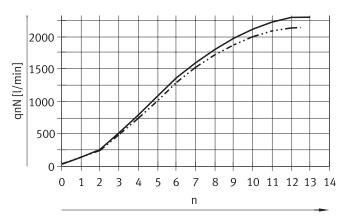
Width 52 mm (ISO 2)

Flow rate qn as a function of flow control



Width 18 mm
Width 26 mm





Width 42 mm (ISO 1)

Flow control screw from $2 \rightarrow 3$

Flow control screw from $4 \rightarrow 5$

n = revolutions of the adjusting screw

Width 52 mm (ISO 2)

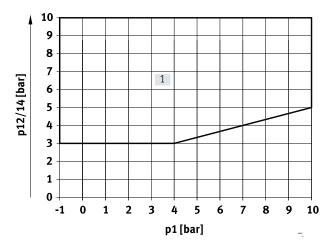
Flow control screw from $2 \rightarrow 3$

Flow control screw from $4 \rightarrow 5$

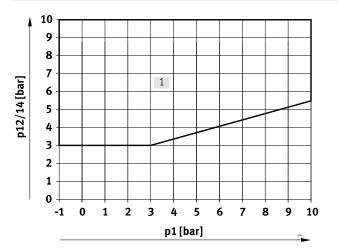
n = revolutions of the adjusting screw

Pilot pressure p12/14 as a function of operating pressure p1

For 3/2-way solenoid valves (T32, T22)



For 5/2-way solenoid valves (M52, B52, D52, P53)



[1] Operating range for valves with external pilot air supply

[1] Operating range for valves with external pilot air supply

Standard nominal flow rate of verti	cal stacking [l/min]			
Widths	18 mm	26 mm	42 mm	52 mm
Throttle plate				
VABF-S4-2-F1B1-C	See characteristic curve	-	-	-
VABF-S4-1-F1B1-C	-	See characteristic curve	-	-
VABF-S2-1-F1B1-C	-	-	1100	-
VABF-S2-2-F1B1-C	-	-	-	See characteristic curve
Vertical supply plate				
VABF-S4-2-P1AG18	430	-	-	-
VABF-S4-1-P1AG14	-	900	-	-
VABF-S2-1-P1AG38	-	-	1300	-
VABF-S2-2-P1AG12	-	-	-	2800
Vertical pressure shut-off plate				
VABF-S4-2-L1D1-C	400	-	-	-
VABF-S4-2-L1D2-C ¹⁾	320	-	-	-
VABF-S4-1-L1D1-C	-	800	-	-
VABF-S4-1-L1D2-C ¹⁾	-	620	-	-
VABF-S2-1-L1D1-C	-	-	1200	-
VABF-S2-2-L1D1-C	_	_	_	1950

¹⁾ Lockable with key

Operating and environmental cond	itions		
Туре		VTSA/VTSA-F	VTSA-F-CB
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/		Lubricated operation possible (in which case lubricated operation	Lubricated operation not possible
pilot medium		will always be required)	
Operating pressure for valve	[bar]		
terminal, pilot air supply ²⁾			
External		-0.9 +10	-0.9 +10
Internal		310	310
Pilot pressure	[bar]	310	310
Sound pressure level LpA	[dB(A)]	85	-
Ambient temperature	[°C]	-5 +50	-5 +50
Temperature of medium	[°C]	-5 +50	-
Storage temperature	[°C]	-20 +60	-20 +60
Relative humidity	[%]	0 90	0 90
Certification		BIA	-
		C-Tick	-
		c UL us – Recognized (OL)	-
CE marking (see		To EU Low Voltage Directive	-
declaration of conformity)		(only VTSA/VTSA-F-MP, only 110 V AC)	
		To EU EMC Directive ¹⁾	To EU EMC Directive ¹⁾
		To EU Explosion Protection Directive (ATEX, EX1E ³⁾)	-
KC mark		KC EMC	KC EMC
ATEX category for gas		II 3G (EX1E ³⁾)	-
Type of ignition protection for gas		Ex nA IIC T3 X Gc (EX1E ³⁾)	-
Explosion-proof ambient	[°C]	−5 +50 (EX1E ³⁾)	-
temperature			
Corrosion resistance CRC ⁴⁾		0	0

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp \rightarrow Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

²⁾ Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; the operating pressure here is $3 \dots 10$ bar

Certification is valid for VTSA/VTSA-F-MP, VTSA/VTSA-F-FB

⁴⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070

Electrical data – Individual electrical connection								
Load voltage supply for valves (U _{val})								
Operating voltage	[V DC]	24 ±10%						
Max. residual current at 24 V DC	[A]	10						
Duty cycle		100%						
Degree of protection		IP65, NEMA 4 (for all types of signal transmission in mounted state)						

Electrical data – Multi-pin plug connection							
Load voltage supply for valves (l	J _{val})						
Operating voltage	[V DC]	24 ±10%					
	[V AC]	110 ±10% (50 60 Hz)					
Max. residual current	[A]	6					
Current rating at 40 °C	[A]	1					
Surge resistance	[kV]	1.5					
Pollution degree		3					
Duty cycle		100%					
Degree of protection		IP65, NEMA 4 (for all types of signal transmission in mounted state)					

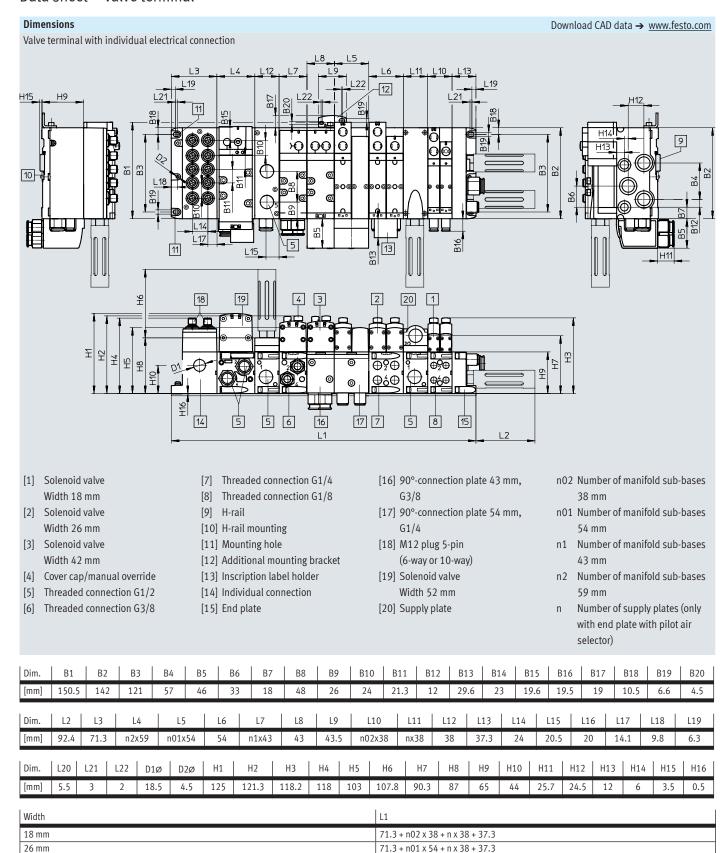
Electrical data — With CPX terminal								
Power supply to electronics (U _{EL/SEN})								
Operating voltage	[V DC]	24 ±10%						
Max. intrinsic current consumption at	[mA]	20						
24 V DC								
Duty cycle		100%						
Load voltage supply for valves (U _{val})								
Operating voltage	[V DC]	24 ±10%						
Diagnostic message on undervoltage U _{OFF}	[V]	21.6 21.5						
load voltage outside function range								
Degree of protection		IP65, NEMA 4 (for all types of signal transmission in mounted state)						

Materials	
Manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Supply plate, supply plate cover	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Pneumatic interface for CPX	Die-cast aluminium
Throttle plate	Die-cast aluminium
Pressure regulator plate	Die-cast aluminium, PA
Multi-pin manifold block	Die-cast aluminium
Cover for the pneumatic interface and multi-pin plug	PA
connection	
Note on materials	RoHS-compliant RoHS-compliant

Product weights				
	Width			
Approx. weights [g]	18 mm	26 mm	42 mm	52 mm
Multi-pin node with SUB-D or terminal strip for VTSA/VTSA-F ¹⁾	550			
Multi-pin node with M12 individual connection for VTSA/VTSA-F	760			
Pneumatic interface for CPX for VTSA/VTSA-F				
With diagnostics for undervoltage of valves	590			
(VABA-S6-1-X1/X2/X2-D)				
Pneumatic interface for CPX for VTSA-F-CB				
With 3x load supplies (VABA-S6-1-X1/X2-3V-CB)	580			
 For PROFIsafe, with diagnostics for undervoltage, short circuit of valves, wire break per solenoid coil (VABA-S6-1-X2-F1/F2-CB) 	734			
With diagnostics for undervoltage, short circuit of valves, wire break per solenoid coil (VABA-S6-1-X1/X2-CB)	560			
Electrical connection for AS-Interface for VTSA/VTSA-F	300			
AS-Interface module for VTSA/VTSA-F	850			
Supply plate for VTSA/VTSA-F ²⁾				
Exhaust plate with 3 and 5 common	617			
Exhaust air cover with 3 and 5 separated	597			
Supply plate/extension module for VTSA-F-CB ²⁾				
Exhaust plate with 3 and 5 common	611			
Exhaust air cover with 3 and 5 separated	600			
Right-hand end plate ³⁾				
With threaded connections	339			336
Selector	281			-
Manifold sub-base for VTSA/VTSA-F ⁴⁾	447	634	340, 330 ⁵⁾	610
Manifold sub-base for VTSA-F-CB ⁴⁾	434	579	330	610
90°-connection plate ³⁾	170	230	176	359
Pressure regulator plate				
• For port 1 (P)	350	402	640	1190
For port 4 or 2 (A or B)	367	448	640	1230
• For ports 4 and 2 (A/B)	611	692	920	1990
Throttle plate	228	320	220	565
Vertical supply plate ³⁾	140	191	340	605
Vertical pressure shut-off plate	209	273	600	1030
Vertical pressure shut-off plate (lockable with key)	231	290	-	-
Valves → Solenoid valves, widths				
Cover plate	34	73	68	146

With sheet metal seal, printed circuit board
 With sheet metal seal and electrical linkage

With screws
 With sheet metal seal, electrical linkage, inscription label holder, 4 screws
 Manifold sub-base optimised for flow rate, HS



71.3 + n1 x 43 + n x 38 + 37.3 71.3 + n2 x 59 + n x 38 + 37.3

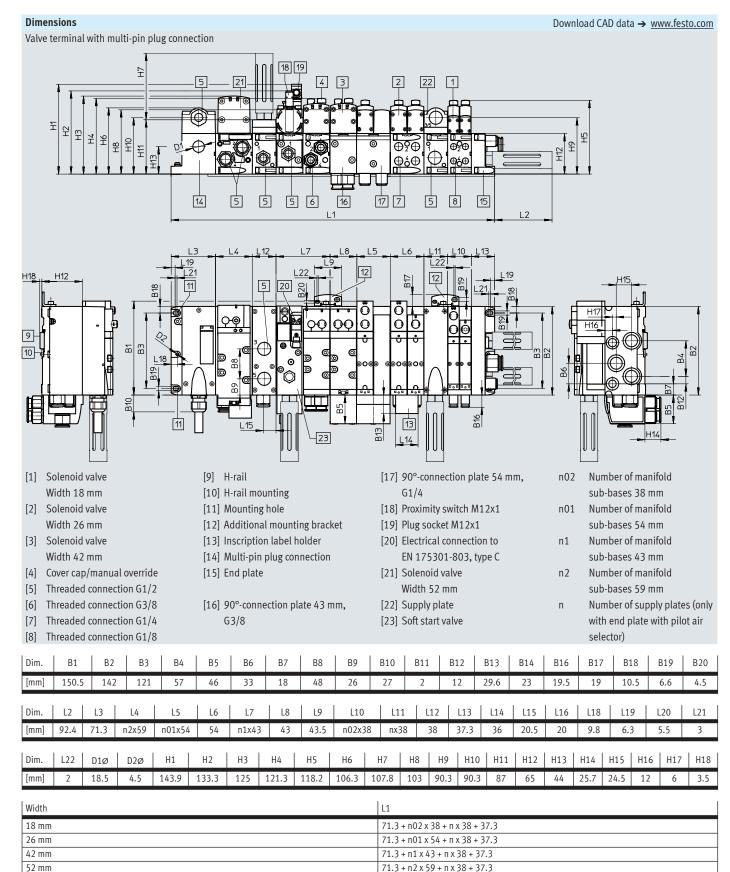
71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

42 mm

52 mm

Mixture of 18 mm, 26 mm, 42 mm and 52 mm

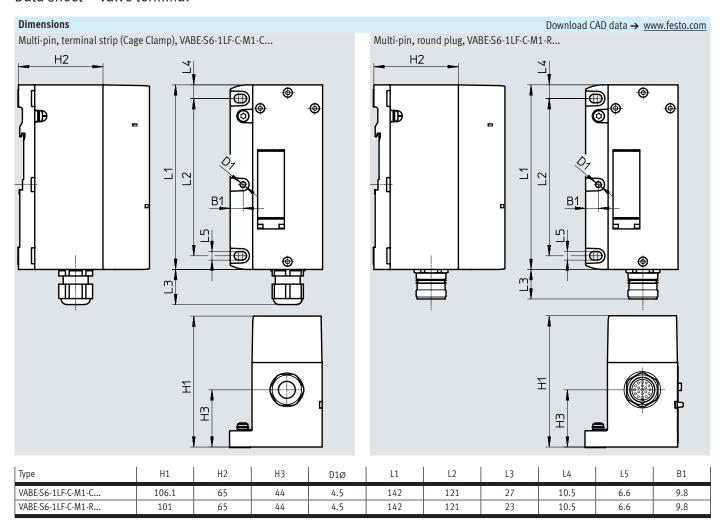
Note: This product conforms to ISO 1179-1 and ISO 228-1.

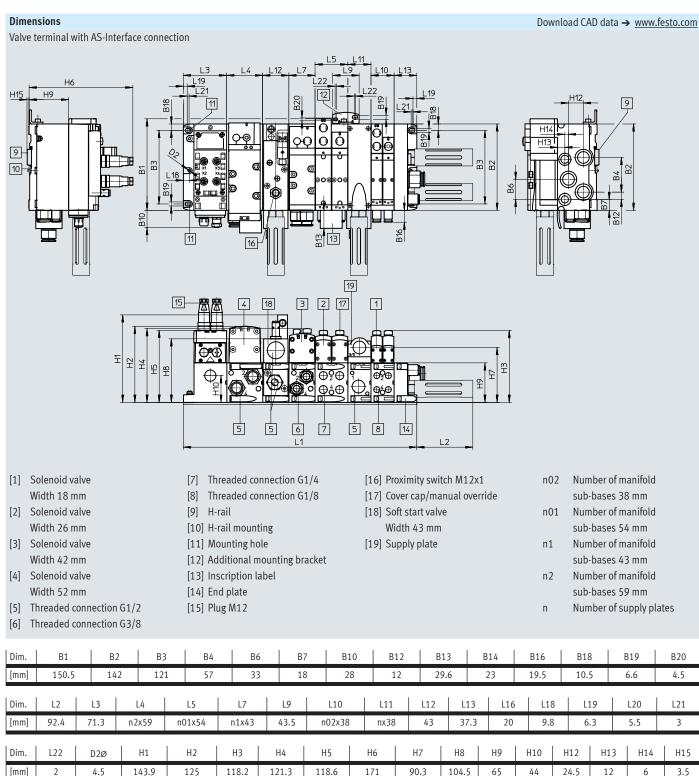


Mixture of 18 mm, 26 mm, 42 mm and 52 mm

Note: This product conforms to ISO 1179-1 and ISO 228-1.

71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 +n x 38+ 37.3





Dim.	B1	B2	B3	B B4	Be	6 B	7 B	10	B12	B13		B14	B16	B1	8	B19	B20
[mm]	150.5	143	2 12	1 57	33	3 1	8 2	!8	12	29.6		23	19.5	10.	5	6.6	4.5
Dim.	L2	L3	L4	L5	L7	L9	L10	L1	1 l	12	L13	L16	L18	3 L	19	L20	L21
[mm]	92.4	71.3	n2x59	n01x54	n1x43	43.5	n02x38	nx:	38	43	37.3	20	9.8	6	.3	5.5	3
Dim.	L22	D2ø	H1	H2	H3	H4	H5	H6	H7		Н8	Н9	H10	H12	H13	H14	H15
[mm]	2	4.5	143.9	125	118.2	121.3	118.6	171	90.3	3 10	04.5	65	44	24.5	12	6	3.5

Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 + n x 38 + 37.3

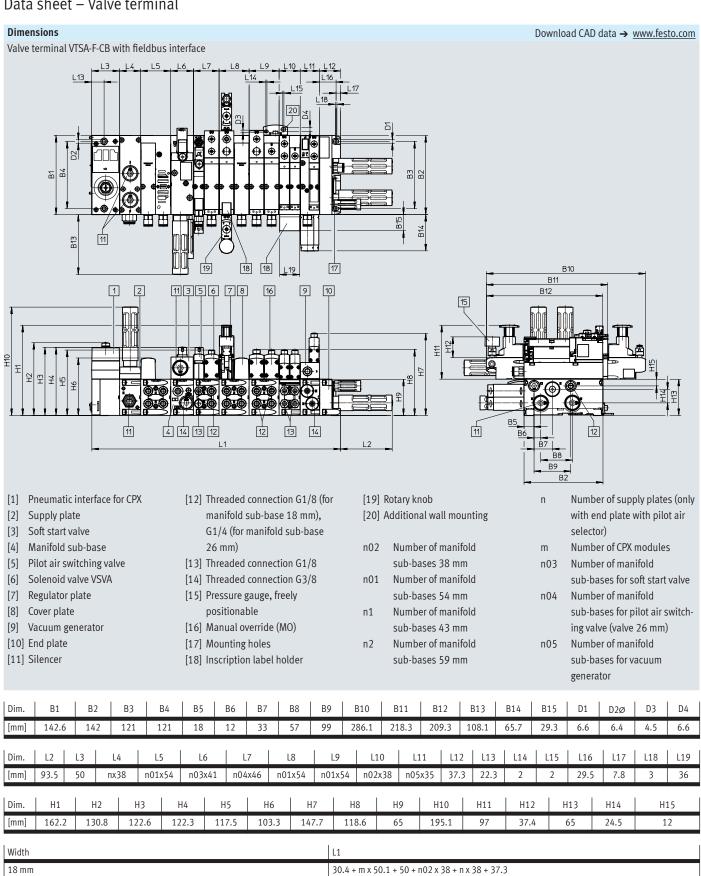
Dimensions Download CAD data → www.festo.com Valve terminal with fieldbus interface 5 16 14 5 5 17 18 力 5 8 15 [1] Solenoid valve [9] H-rail [19] Proximity switch M12x1 Number of manifold n02 Width 18 mm [10] H-rail mounting [20] Plug socket M12x1 sub-bases 38 mm Solenoid valve [11] Mounting hole [21] Electrical connection to n01 Number of manifold [2] Width 26 mm [12] Additional mounting bracket EN 175301-803, type C sub-bases 54 mm [22] Drilled hole for additional [3] Solenoid valve [13] Inscription label holder n1 Number of manifold Width 42 mm [14] Pneumatic interface for CPX mounting, diameter 6.4 mm, 2x sub-bases 43 mm Cover cap/manual override [15] End plate [23] Solenoid valve Number of manifold [4] n2 Threaded connection G1/2 [16] CPX module/bus node Width 52 mm sub-bases 59 mm [5] [6] Threaded connection G3/8 [17] 90°-connection plate 43 mm, [24] Supply plate Number of supply plates (only with end plate with pilot air [7] Threaded connection G1/4 G3/8 [25] Soft start valve [18] 90°-connection plate selector) [8] Threaded connection G1/8 54 mm, G1/4 Number of CPX modules B12 Dim. В1 B2 В3 B4 B5 B6 B7 В8 B9 B10 B11 B13 B14 B16 B18 B19 B20 B21 B22 B23 B24 [mm] 107.3 142 121 57 46 33 18 48 26 78 66 12 29.6 23 19.5 19 10.5 6.6 4.5 65 18.9 7.5 4.4 L2 L9 L13 L19 L22 Dim. L3 L4 L5 L6 L7 L8 L10 L11 L12 L14 L15 L17 L18 L21 92.4 50 n2x59 n01x54 54 n1x43 43 mx50.1 n02x38 nx38 37.3 20.5 [mm] 38 22 22 6.3 L24 Н6 Н9 H10 H12 [mm] 30.4 23.7 143.9 133.3 125 121.3 118.2 103 106.8 87 90.3 92.9 55.1 65 25.8 25.7 24.5 Width 30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3 18 mm 30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3 26 mm 42 mm 30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3 30.4 + m x 50.1 + 50 + n2 x 59 + n x 38 + 37.3

Mixture of 18 mm, 26 mm, 42 mm and 52 mm

52 mm

30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

Note: This product conforms to ISO 1179-1 and ISO 228-1.



Mixture of 18 mm, 26 mm, 42 mm and 52 mm

26 mm

42 mm 52 mm 30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3 30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3

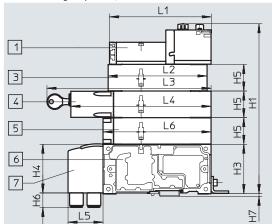
30.4 + m x 50.1 + 50 + n2 x 59 + n x 38 + 37.3

30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

Dimensions

Vertical stacking components, width 18 mm

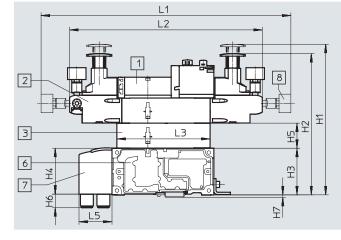
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- [1] Solenoid valve with two solenoid coils, width 18 mm
- [3] Throttle plate
- [4] Vertical pressure shut-off plate lockable (code ZT), optionally lockable with key (code ZS)
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L3	L4	L5	L6	H1	Н3	H4	H5	H6	H7
			(Code ZT)	(Code ZT)	(Code ZS)	(Code ZS)								
[mm]	133.8	130	-	184.1	222.3	198.3	46	142	224	65	64	35	19	3.5

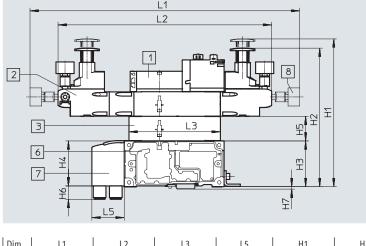
Vertical stacking components, width 18 mm



- [1] Solenoid valve with two solenoid coils, width 18 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	Н3	H4	H5	H6	H7
[mm]	348.2	268.6	130	46	210	197	65	64	35	19	3.5

Vertical stacking components, width 18 mm, with the pressure regulator plate also suitable for valves with symmetrical coil layout



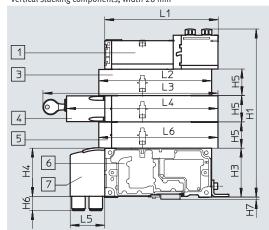
- [1] Solenoid valve with two solenoid coils, width 18 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	Н3	H4	H5	H6	H7
[mm]	383.2	303.6	130	46	210	197	65	64	35	19	3.5

Dimensions

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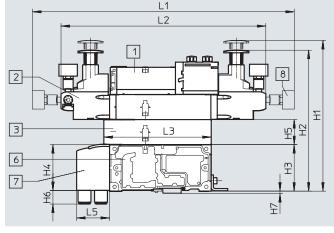
Vertical stacking components, width 26 mm



- [1] Solenoid valve with two solenoid coils, width 26 mm
- [3] Throttle plate
- [4] Vertical pressure shut-off plate lockable (code ZT), optionally lockable with key (code ZS)
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3 (Code ZT)	L4 (Code ZT)	L3 (Code ZS)	L4 (Code ZS)	L5	L6	H1	Н3	H4	H5	Н6	H7
[mm]	150.8	150	-	201.4	239.5	215.5	46	158.5	224	65	64	35	19	3.5

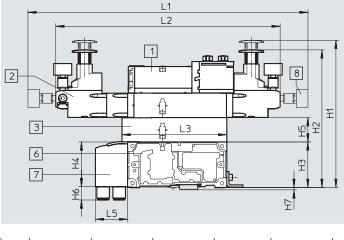
Vertical stacking components, width 26 mm



- [1] Solenoid valve with two solenoid coils, width 26 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L5	H1	H2	Н3	H4	H5	Н6	H7
[mm]	365.7	286.1	150	46	210	197	65	64	35	19	3.5

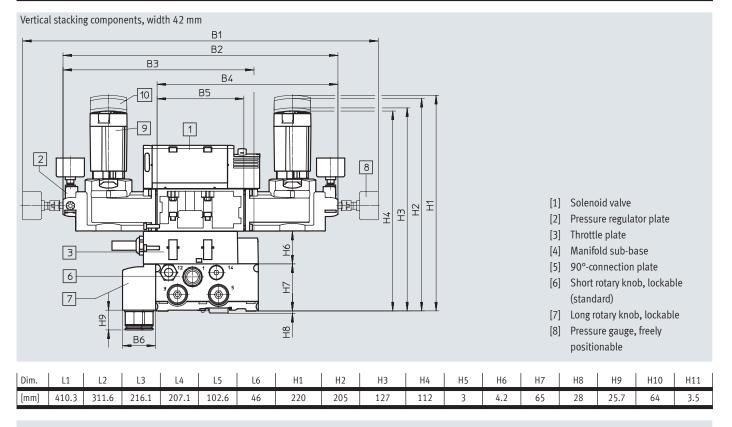
Vertical stacking components, width 26 mm, with the pressure regulator plate also suitable for valves with symmetrical coil layout



- [1] Solenoid valve with two solenoid coils, width 26 mm
- [2] Pressure regulator plate
- [3] Throttle plate
- [6] Manifold sub-base
- [7] 90°-connection plate
- [8] Pressure gauge, freely positionable

[mm] 400.7 321.1 150							,
[11111] 400./ 521.1 150	46 210	197	65	64	35	19	3.5

Dimensions Download CAD data → www.festo.com Vertical stacking components, width 42 mm L1 1 3 蛭 L3 5 [1] Solenoid valve 6 Throttle plate [3] 贸 ¥ 4 [4] Vertical pressure shut-off plate Vertical supply plate [5] 7 Manifold sub-base [6] L5 L2 90°-connection plate Dim. Н5 Н8 L3 L5 L6 Н1 Н6 Н7 137.8 236 142 173.8 46 117.6 65 64 45.3 25.7 28 [mm] 105.3 3.5

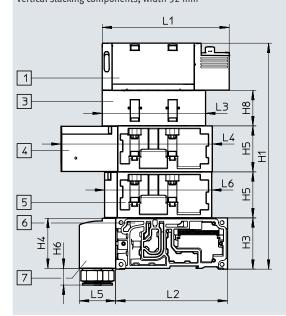




- Pressure regulator plates for valves with symmetrical coil layout with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2.
- The following can be selected using the pressure regulator configurator VABF-S2:
- Rotary knob, short version with locking element (standard)
- Rotary knob, long version with locking element
- Rotary knob with integrated lock

→ Internet: vabf-s2

Dimensions Vertical stacking components, width 52 mm

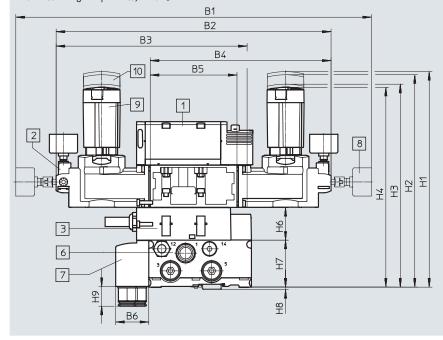


Download CAD data → www.festo.com

- [1] Solenoid valve
- Throttle plate
- Vertical pressure shut-off plate [4]
- [5] Vertical supply plate
- Manifold sub-base [6]
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L5	L6	H1	Н3	H4	H5	H6	Н8
[mm]	160.7	142	131	191.2	46	136	287.4	65	63.5	58.7	21.2	45

Vertical stacking components, width 52 mm



- [1] Solenoid valve
- Pressure regulator plate
- Throttle plate [3]
- Manifold sub-base [4]
- 90°-connection plate
- Short rotary knob, lockable (standard)
- Long rotary knob, lockable
- Pressure gauge, freely positionable

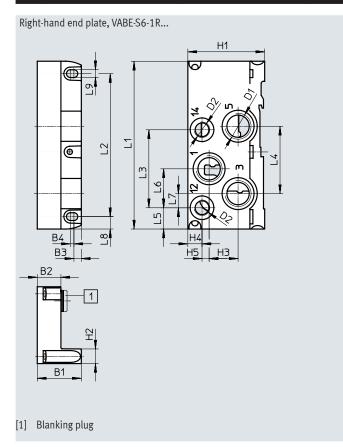
Dim.	L1	L2	L3	L4	L5	L6	H1	H2	Н3	H4	H5	H6	H7	H8	H9	H10	H11
[mm]	492	380.4	264.2	250.2	120	45.8	291	276	181	166	5.5	4.5	65	45	27.4	63.5	3.5

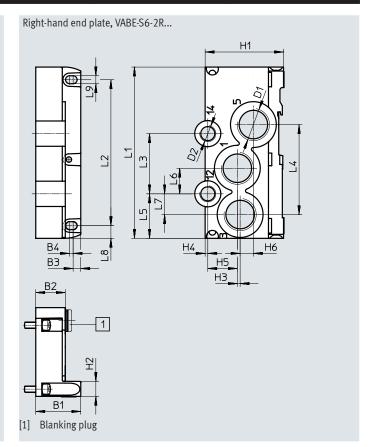


- Pressure regulator plates for valves with symmetrical coil layout with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2.
- The following can be selected using the pressure regulator configurator VABF-S2:
- Rotary knob, short version with locking element (standard)
- Rotary knob, long version with locking element
- Rotary knob with integrated lock

→ Internet: vabf-s2

Dimensions Download CAD data → www.festo.com Supply plate with silencer 1 2 [1] Supply plate [2] Exhaust air cover [3] Silencer U-1/2-B Threaded connection G1/2 Dim. 11 L2 Н1 H2 В1 75 [mm] 142 107.5 31.5 38





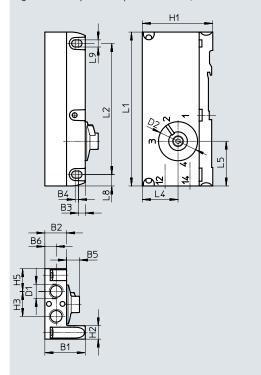
Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	D1	D2	H1	H2	Н3	H4	H5	Н6	B1	B2	В3	В4	With ¹⁾
VABE-S6-1R-G12	142	121	66	5.7	10	33	12	10 г		G1/2	G1/4	65	12.5	24.5	12	(37 3	าา	()	2	[1]
VABE-S6-1RZ-G12	142	121	00))/	10))	1,2	10.5	6.6	01/2	G1/4	05	12.5	24.5	12	0	-	3/.3	22	6.3)	-
VABE-S6-2R-G34	142	121	49.9	74.6	36.9	21.2	172	10.5	6.6	G3/4	G1/4	65	12.5	2.3	2.2	24.5	11	37.3	24.5	63	2	[1]
VABE-S6-2RZ-G34	142	121	47.7	74.0	70.9	21.2	17.2	10.5	6.6	4/(0	01/4	05	12.5	2.5	2.2	24.5	11	5/.5	24.5	0.5	,	-

With blanking plug = internal pilot air supply, - without blanking plug = external pilot air supply Special feature: For VABE-S6-1R-G12 (code V), there is no port 14.

 $[\]mbox{\ensuremath{\$}}$ - Note: This product conforms to ISO 1179-1 and ISO 228-1.

Download CAD data → www.festo.com

Right-hand end plate with pilot air selector, VABE-S6-1RZ-G-B1



Туре	L1	L2	L5	L8	L9	D1	D2	H1	H2	Н3	H4	H5	B1	B2	В3	B4	B5	В6
VABE-S6-1RZ-G-B1	142	121	41.3	10.5	6.6	G1/4	37	65.4	12.5	23	33	21	37.3	20	6.3	3	12	10.5

[♦] Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet - Solenoid valves VSVA

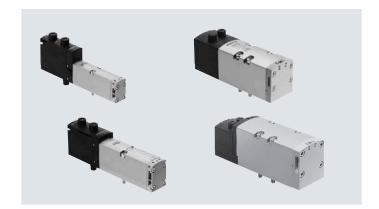
- **[]** - Width of valves to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

Voltage 24 V DC 110 V AC

Flow rate¹⁾
Width 18 mm: up to 550 (700) l/min
Width 26 mm: up to 1100 (1350) l/min
Width 42 mm: up to 1300 (1860) l/min
Width 52 mm:

up to 2900 l/min



1) Flow rates in brackets apply to VTSA-F and VTSA-F-CB

General technical data for solen	oid valves	
Design		Piston spool valve
Sealing principle		Soft
Over/underlap		Overlap (excluding types P53AD, P53BD)
		Underlap (types P53AD, P53BD)
Reset method		Mechanical or pneumatic, depending on type used
Actuation type		Electrical
Electrical connection		Plug to ISO 15407-2, 2-pin (single solenoid types) or 4-pin (double solenoid and 5/3-way types)
Type of control		Piloted
Degree of protection to EN 60529)	IP65, NEMA 4 (for all types of signal transmission in mounted state)
Exhaust function, can be throttle	d	Via individual sub-base, via throttle plate (not with valve type T22)
Type of mounting		On manifold sub-base, on individual sub-base
Mounting position		Any
Manual override		Non-detenting, detenting, concealed
Signal status display		LED (except types with sensor signal status display, and part nos.: 560727 and 560728)
Sensor signal status display		LED yellow
Duty cycle	[%]	100
Pollution degree		3
Surge resistance	[kV]	2.5
Nominal operating voltage	[V DC]	24 (dependent on valve type)
	[V AC]	110 (dependent on valve type)
Permissible voltage fluctuations	[%]	±10
Pneumatic connections		
Supply	1	Via the manifold sub-base of the valve terminal or via individual sub-base
Exhaust	3/5	1
Working ports	2/4	1
Pilot air supply	12/14	1
Pilot exhaust air	82/84	Either ducted or unducted

Data sheet - Solenoid valves

Pneumatic characte	ristic data											
Terminal code	VC	W	N	K	Н	P	Q	R	M	0		
Valve code	T22C	T22CV	T32U	T32C	T32H	T32F	T32N	T32W	M52-A	M52-M		
Flow direction	low direction											
Any	-		_	_	_	-	-	_	•	•		
Only reversible	-	-	-	_	-	•	•	•	-	-		
Not reversible	-	-	•		•	-	-	-	-	-		
Reset method												
Pneumatic spring	•	•	•	•	•	-	-	-	•	_		
Mechanical								_				
spring	_	_	_	_	_	_	_	_	_	_		

Pneumatic characte	eristic data									
Terminal code	J	D	В	G	E	SA	SB	SD	SE	VG
Valve code	B52	D52	P53U	P53C	P53E	P53ED	P53AD	P53BD	P53EP	P53F
Flow direction										
Any	-	-	-	-	-	-	-	-	_	-
Only reversible	_	-	-	_	_	-	_	-	-	_
Not reversible	-	-	-	-	-	•	-	•	•	-
Reset method										
Pneumatic spring	-	-	_	_	_	_	_	_	_	_
Mechanical										_
spring	_	_	•		•	•	_	•	•	_

Flow direction of solenoid valves

Solenoid valves with only reversible flow direction

- These valves must only be operated on pressure zones with reversible supply (3 and 5 with supply pressure 1 as exhaust air) or on a reversible pressure regulator. If necessary, create pressure separation zones with duct separation.
- Reversible 3/2-way solenoid valves do not permit the special function "ducted pilot exhaust air"
- Ports 12 and 14 on the end plate variants must be supplied with the same pressure.
- Right-hand end plate with pilot air selector: can be realised via position 1 or 2
- Right-hand end plate with threaded connections: 12 and 14 must be supplied with the same pressure level

Solenoid valves with any flow direction

- Valves with any flow direction such as the 5/2-way solenoid valve, code M, are suitable for vacuum operation (standard valves such as the 2x 2/2-way solenoid valve with code VC may not be used for vacuum operation).
- An exception is the 2x 2/2-way solenoid valve with code VV (T22CV), which only allows vacuum operation at ports 3 and 5. The solenoid valve with code VV (T22CV) cannot be combined with other valve functions; a separate pressure zone is required.

Data sheet - Solenoid valves

Operating and environmental con	ditions		
Operating medium	•		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium			Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating/pilot me	edium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure, pilot air suppl	y ²⁾	[bar]	-0.9 +10 (valves with any flow direction and reversible valves)
			3 10 (non-reversible valves)
Pilot pressure		[bar]	310
Pilot air supply			External
			Internal via valve terminal
Ambient temperature		[°C]	-5 +50
Relative humidity		[%]	090
Certification			BIA (for characteristic SP and/or SN only)
	Direct voltage 24 V DC		C-Tick (only size 52 mm and solenoid valves with sensor (position sensing))
			c UL us – Recognized (OL)
			CSA (OL)
			c CSA us (OL) (valve size 52 mm only)
CE marking (see Alternating voltage			To EU Low Voltage Directive (only VTSA/VTSA-F-MP)
declaration of conformity) 110 V AC			
	Direct voltage 24 V DC		To EU EMC Directive ¹⁾

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

2) Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; the operating pressure here is 3 ... 10 bar

Data sheet - Solenoid valve, width 18 mm

Width of valves to ISO 15407-2 18 mm

Voltage 24 V DC 110 V AC - N - Flow rate
Width 18 mm:
VTSA up to 550 l/min
VTSA-F up to 700 l/min
VTSA-F-CB up to 700 l/min



Safety data for valve		
Conforms to standard		EN 13849-1/2
CE marking (see	Alternating voltage	To EU Low Voltage Directive
declaration of conformity)	110 V AC	
	Direct voltage	To EU EMC Directive ¹⁾ (only solenoid valves with sensor)
	24 V DC	
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Valve function (with valve code)	Termi-	Test pulses	
	nal	Max. positive test pulse with logic 0 [µs]	Max. negative test pulse with logic 1 [μs]
	code		
5/2-way, double solenoid (B52)	J	1500	800
5/2-way, double solenoid with dominant signal (D52)	D	1700	1200
5/2-way, single solenoid (M52A)	M	1500	800
5/2-way, single solenoid (M52M)	0	1500	800
5/3-way, closed (P53C)	G	1500	800
5/3-way, exhausted (P53E)	E	1500	800
5/3-way, pressurised (P53U)	В	1500	800
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1500	800
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1500	800
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1500	800
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1500	800
2x3/2-way, single solenoid, closed (T32C)	K	1700	1200
2x3/2-way, single solenoid, open (T32U)	N	1700	1200
2x3/2-way, single solenoid, open/closed (T32H)	Н	1700	1200
2x3/2-way, single solenoid, closed (T32N)	Q	1700	1200
2x3/2-way, single solenoid, open (T32F)	Р	1700	1200
2x3/2-way, single solenoid, open/closed (T32W)	R	1700	1200
2x2/2-way, single solenoid, closed (T22C)	VC	1700	1200
2x2/2-way, single solenoid, closed (T22CV)	VV	1700	1200

Data sheet – Solenoid valve, width 18 mm

Valve function (with valve code)	Termi-	Flow direction		Reset method	Weight		
	nal code	Any	Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	[g]
5/2-way, double solenoid (B52)	J		-	-	-	-	172
5/2-way, double solenoid with dominant signal (D52)	D	-	-	-	_	-	172
5/2-way, single solenoid (M52A)	М	-	-	-	•	-	163
5/2-way, single solenoid (M52M)	0	-	-	-	-	•	163
5/3-way, closed ¹⁾ (P53C)	G	•	-	-	-	•	191
5/3-way, exhausted ¹⁾ (P53E)	E	-	-	-	-	•	191
5/3-way, pressurised ¹⁾ (P53U)	В	-	-	-	_	•	191
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	_	-	•	-	-	170
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	_	-	-	-	-	170
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	-	-	-	-	-	172
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	_	-	•	-	•	172
2x3/2-way, single solenoid, closed (T32C)	K	-	-	•	•	-	190
2x3/2-way, single solenoid, open (T32U)	N	-	-	•	•	-	190
2x3/2-way, single solenoid, open/closed (T32H)	Н	-	-	•	•	-	190
2x3/2-way, single solenoid, closed (T32N)	Q	-	•	-	•	-	190
2x3/2-way, single solenoid, open (T32F)	Р	-	•	-	•	-	190
2x3/2-way, single solenoid, open/closed (T32W)	R	-	•	-	•	-	190
2x2/2-way, single solenoid, closed (T22C)	VC	-	-	•	•	-	190
2x2/2-way, single solenoid, closed (T22CV)	W	•	_	-	•	_	190

If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
 If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Data sheet - Solenoid valve, width 18 mm

Valve function (with valve code)	Termi-	Flow rate					
	nal code	Valve	Valve on valve t		Valve on individual sub-base		
			VTSA	VTSA-F	VTSA-F-CB		
5/2-way, double solenoid (B52)	J	750	550	700	700	600	
5/2-way, double solenoid with dominant signal (D52)	D	750	550	700	700	600	
5/2-way, single solenoid (M52A)	M	750	550	700	700	600	
5/2-way, single solenoid (M52M)	0	750	550	700	700	600	
5/3-way, closed (P53C)	G	700	450	650	650	550	
5/3-way, exhausted (P53E)	E	700 ¹⁾	450 ¹⁾	4801)	4801)	500 ¹⁾	
		330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	
5/3-way, pressurised (P53U)	В	700 ¹⁾	450 ¹⁾	4801)	480 ¹⁾	500 ¹⁾	
		330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	330 ²⁾	
5/3-way, exhausted, switching position 14 detenting	SA	-	380 ¹⁾	430 ¹⁾	430 ¹⁾	390 ¹⁾	
(P53ED)			310 ²⁾	360 ²⁾	360 ²⁾	310 ²⁾	
5/3-way, exhausted, switching position 12 detenting	SE	-	380 ¹⁾	4601)	460 ¹⁾	390 ¹⁾	
(P53EP)			300 ²⁾	350 ²⁾	350 ²⁾	320 ²⁾	
5/3-way, port 2 pressurised, 4 exhausted, switching	SB	-	3801)	4401)	4401)	380 ¹⁾	
position 14 detenting (P53AD)			350 ²⁾	400 ²⁾	400 ²⁾	360 ²⁾	
5/3-way, port 4 pressurised, 2 exhausted, switching	SD	_	370 ¹⁾	430 ¹⁾	430 ¹⁾	4001)	
position 14 detenting (P53BD)			340 ²⁾	360 ²⁾	360 ²⁾	350 ²⁾	
			360 ³⁾	450 ³⁾	450 ³⁾	390 ³⁾	
			360 ⁴⁾	450 ⁴⁾	450 ⁴⁾	380 ⁴⁾	
2x3/2-way, single solenoid, closed (T32C)	K	600	400	550	550	500	
2x3/2-way, single solenoid, open (T32U)	N	600	400	550	550	500	
2x3/2-way, single solenoid, open/closed (T32H)	Н	600	400	550	550	500	
2x3/2-way, single solenoid, closed (T32N)	Q	600	400	550	550	500	
2x3/2-way, single solenoid, open (T32F)	Р	600	400	550	550	500	
2x3/2-way, single solenoid, open/closed (T32W)	R	600	400	550	550	500	
2x2/2-way, single solenoid, closed (T22C)	VC	700	500	650	650	500	
2x2/2-way, single solenoid, closed (T22CV)	VV	700	500	650	650	500	

¹⁾ Switching position

- Note

When using the solenoid valves VSVA-B-P53AD-...- or VSVA-B-P53BD-...- (terminal code SB or SD) for unobstructed venting $(1 \rightarrow 2 \text{ or } 1 \rightarrow 4)$ in the detenting or mid-position, the flow rate can reduce or drop to 0 l/min if the operating pressure is greater than 6 bar. This doesn't happen if the length of the tubing used at port 2/4 is at least 15 cm.

²⁾ Mid-position

Switching position 4 → 5

⁴⁾ Mid-position 2 → 3

Data sheet – Solenoid valve, width 18 mm

Valve switching times in [ms]				
Valve function (with valve code)	Termi- nal code	On	Off	Changeover
5/2-way, double solenoid (B52)	J	-	-	11
5/2-way, double solenoid with dominant signal (D52)	D	-	-	13
5/2-way, single solenoid (M52A)	M	22	28	-
5/2-way, single solenoid (M52M)	0	12	38	_
5/3-way, closed (P53C)	G	15	44	_
5/3-way, exhausted (P53E)	E	15	44	_
5/3-way, pressurised (P53U)	В	15	44	_
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	13 for control side 12 10 for control side 14	37 for control side 12	(24)
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	10 for control side 12 13 for control side 14	30 for control side 12	(23)
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	12 for control side 12 9 for control side 14	28 for control side 12	-
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	12 for control side 12 9 for control side 14	28 for control side 12	-
2x3/2-way, single solenoid, closed (T32C)	K	12	30	-
2x3/2-way, single solenoid, open (T32U)	N	12	30	-
2x3/2-way, single solenoid, open/closed (T32H)	Н	12	30	-
2x3/2-way, single solenoid, closed (T32N)	Q	25	12	_
2x3/2-way, single solenoid, open (T32F)	Р	25	12	-
2x3/2-way, single solenoid, open/closed (T32W)	R	25	12	-
2x2/2-way, single solenoid, closed (T22C)	VC	12	30	-
2x2/2-way, single solenoid, closed (T22CV)	W	12	30	_

Characteristic coil data			
Valve function (with valve code)	Termi- nal code	Characteristic coil data at 24 V DC in [W]	Characteristic coil data at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	J	1.6	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3	1.0
5/2-way, single solenoid (M52A)	M	1.6	1.6
5/2-way, single solenoid (M52M)	0	1.6	1.6
5/3-way, closed (P53C)	G	1.6	1.6
5/3-way, exhausted (P53E)	E	1.6	1.6
5/3-way, pressurised (P53U)	В	1.6	1.6
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1.6	-
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1.6	-
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1.6	-
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1.6	-
2x3/2-way, single solenoid, closed (T32C)	K	1.3	1.0
2x3/2-way, single solenoid, open (T32U)	N	1.3	1.0
2x3/2-way, single solenoid, open/closed (T32H)	Н	1.3	1.0
2x3/2-way, single solenoid, closed (T32N)	Q	1.3	1.0
2x3/2-way, single solenoid, open (T32F)	P	1.3	1.0
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3	1.0
2x2/2-way, single solenoid, closed (T22C)	VC	1.3	1.0
2x2/2-way, single solenoid, closed (T22CV)	W	1.3	1.0

Materials							
Housing	Die-cast aluminium, PA						
Seals	FPM, NBR, HNBR						
Screws	Galvanised steel						
Note on materials	RoHS-compliant						

Ordering data – VSVA so	olenoid va	alve, MO non-detenting/detenting (D)				
	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
Solenoid valves, 24 V D						
	VC	2x 2/2-way valve, single solenoid,	T22C	18 mm	561155	VSVA-B-T22C-AZD-A2-1T1L
100		normally closed,				
	W	pneumatic spring return	Taacy	10	5/1150	VCVA D TOOCV AZD AO 4T41
July So	l vv	2x 2/2-way valve, single solenoid, normally closed,	T22CV	18 mm	561159	VSVA-B-T22CV-AZD-A2-1T1L
		pneumatic spring return,				
	•	vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	18 mm	539178	VSVA-B-T32U-AZD-A2-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	18 mm	539176	VSVA-B-T32C-AZD-A2-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	18 mm	539180	VSVA-B-T32H-AZD-A2-1T1L
		1x normally open, 1x normally closed	T			
	P	2x 3/2-way valve, single solenoid, reverse operation,	T32F	18 mm	539179	VSVA-B-T32F-AZD-A2-1T1L
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	18 mm	539177	VSVA-B-T32N-AZD-A2-1T1L
		reverse operation,	1,32.1	10	333277	
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	18 mm	539181	VSVA-B-T32W-AZD-A2-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	18 mm	539184	VSVA-B-M52-AZD-A2-1T1L
	0	pneumatic spring return	MEDIM	10	F2040F	VCVA D MED MZD AD 4T41
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
	-	5/2-way valve, double solenoid	B52	18 mm	539182	VSVA-B-B52-ZD-A2-1T1L
	ľ	3/2,	332	10	333101	100000000000000000000000000000000000000
	D	5/2-way valve, double solenoid,	D52	18 mm	539183	VSVA-B-D52-ZD-A2-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	18 mm	539186	VSVA-B-P53U-ZD-A2-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve, mid-position closed	P53C	18 mm	539188	VSVA-B-P53C-ZD-A2-1T1L
	E	5/3-way solenoid valve,	P53E	18 mm	539187	VSVA-B-P53E-ZD-A2-1T1L
	-	mid-position exhausted	FOOL	10 111111	339167	V3VA-B-F33E-ZU-AZ-111L
	SA	5/3-way solenoid valve,	P53ED	18 mm	8031814	VSVA-B-P53ED-ZD-A2-1T1L
		mid-position exhausted, switching position 14 detenting,				
		mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	18 mm	8031818	VSVA-B-P53EP-ZD-A2-1T1L
		mid-position exhausted, switching position 12 detenting,				
	CD	mechanical spring return	DEGAD	10	2001015	LIGHT D DECAR TO ACCUE
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,	P53AD	18 mm	8031815	VSVA-B-P53AD-ZD-A2-1T1L
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 4				
		and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	18 mm	8031817	VSVA-B-P53BD-ZD-A2-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5,				
		mechanical spring return				

Ordering data – VSVA sc	olenoid valve	e with cover cap for MO non-detenting/heavy duty, detenting via acc	essory (TR)			
	Terminal	Valve function	Valve	Width	Part no.	Туре
	code		code			
Solenoid valves, 24 V D	C					
	VC	2x 2/2-way valve, single solenoid,	T22C	18 mm	8033457	VSVA-B-T22C-AZTR-A2-1T1L
		normally closed,				
		pneumatic spring return				
	W	2x 2/2-way valve, single solenoid,	T22CV	18 mm	8033458	VSVA-B-T22CV-AZTR-A2-1T1L
		normally closed,				
		pneumatic spring return,				
	N	vacuum operation possible at 3 and 5	Table	10	0022446	VCVA D TOOL AZTD AO 4T41
	N	2x 3/2-way valve, single solenoid, normally open	T32U	18 mm	8033446	VSVA-B-T32U-AZTR-A2-1T1L
	K	2x 3/2-way valve, single solenoid,	T32C	18 mm	8033444	VSVA-B-T32C-AZTR-A2-1T1L
	K	normally closed	1320	10 111111	6055444	V3VA-B-132C-AZTR-AZ-111L
	Н	2x 3/2-way valve, single solenoid,	T32H	18 mm	8033448	VSVA-B-T32H-AZTR-A2-1T1L
	''	1x normally open, 1x normally closed	1,7211	10 111111	0033440	VSVA D 19211 AZIKAZ 111E
	P	2x 3/2-way valve, single solenoid,	T32F	18 mm	8033447	VSVA-B-T32F-AZTR-A2-1T1L
		reverse operation,	1.52.			
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	18 mm	8033445	VSVA-B-T32N-AZTR-A2-1T1L
		reverse operation,				
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	18 mm	8033449	VSVA-B-T32W-AZTR-A2-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	18 mm	8033452	VSVA-B-M52-AZTR-A2-1T1L
	_	pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	18 mm	8033453	VSVA-B-M52-MZTR-A2-1T1L
		mechanical spring return 5/2-way valve, double solenoid	DEO	10	0022450	VCVA D DES 7TD AS 4T41
]	5/2-way valve, double Solelloid	B52	18 mm	8033450	VSVA-B-B52-ZTR-A2-1T1L
	D	5/2-way valve, double solenoid,	D52	18 mm	8033451	VSVA-B-D52-ZTR-A2-1T1L
		with dominant signal	1032	10 111111	5555151	VOWED BY ETHER THE
	В	5/3-way solenoid valve,	P53U	18 mm	8033454	VSVA-B-P53U-ZTR-A2-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	18 mm	8033456	VSVA-B-P53C-ZTR-A2-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	18 mm	8033455	VSVA-B-P53E-ZTR-A2-1T1L
		mid-position exhausted				
	SA	5/3-way solenoid valve,	P53ED	18 mm	8039181	VSVA-B-P53ED-ZTR-A2-1T1L
		mid-position exhausted, switching position 14 detenting,				
	65	mechanical spring return	D5455	1.0		LIGHT D DECEMBER 1
	SE	5/3-way solenoid valve,	P53EP	18 mm	8039190	VSVA-B-P53EP-ZTR-A2-1T1L
		mid-position exhausted, switching position 12 detenting, mechanical spring return				
	SB	5/3-way solenoid valve,	P53AD	18 mm	8039184	VSVA-B-P53AD-ZTR-A2-1T1L
	30	mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,	FJJAU	10 111111	8039184	V3VA-D-F 33AD-ZIR-AZ-111L
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 4				
		and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	18 mm	8040110	VSVA-B-P53BD-ZTR-A2-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 2				
		and exhausted from 4 to 5,				
I .	1	mechanical spring return	1	1		

Terminal code	
Solenoid valves, 24 V DC	
Solenoid valves, 24 V DC VC 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return W 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, normally closed P 2x 3/2-way valve, single solenoid, normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, normally open, 1x normally open, 1x normally open Q 2x 3/2-way valve, single solenoid, normally open	
VC 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return W 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, normally open 1x normally closed P 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open	
pneumatic spring return W 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 1 T32C 18 mm 8033462 VSVA-B-T32U-AZH-A2-1T1L normally closed H 2x 3/2-way valve, single solenoid, 1 T32H 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
pneumatic spring return W 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 1 T32C 18 mm 8033462 VSVA-B-T32U-AZH-A2-1T1L normally closed H 2x 3/2-way valve, single solenoid, 1 T32H 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
W 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 132H 18 mm 8033462 VSVA-B-T32C-AZH-A2-1T1L 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, 132F 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 1x normally open, 1x normally open, 1x normally open 1x no	
normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation,	
pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 1 x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally open T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 132C 18 mm 8033462 VSVA-B-T32C-AZH-A2-1T1L normally closed H 2x 3/2-way valve, single solenoid, 132H 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, 132F 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L reverse operation, normally open Q 2x 3/2-way valve, single solenoid, 132N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L reverse operation,	
N 2x 3/2-way valve, single solenoid, normally open T32U 18 mm 8033464 VSVA-B-T32U-AZH-A2-1T1L K 2x 3/2-way valve, single solenoid, normally closed T32C 18 mm 8033462 VSVA-B-T32C-AZH-A2-1T1L H 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed T32H 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L P 2x 3/2-way valve, single solenoid, reverse operation, normally open T32F 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L Q 2x 3/2-way valve, single solenoid, reverse operation, T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed T32H 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 18 mm R033463 VSVA-B-T32N-AZH-A2-1T1L 18 mm R0	
normally closed H	
H 2x 3/2-way valve, single solenoid, T32H 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32N-AZH-A2-1T1L 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033466 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32H-AZH-A2-1T1L 18 mm 8033465 VSVA-B-T32H-AZH-AZH-AZH-AZH-AZH-AZH-AZH-AZH-AZH-AZ	
1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, T32F 18 mm 8033465 VSVA-B-T32F-AZH-A2-1T1L 732N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L 732N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L 732N 732N 732N 732N 732N 732N 732N 732N	
P 2x 3/2-way valve, single solenoid, reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, reverse operation, T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
reverse operation, normally open Q 2x 3/2-way valve, single solenoid, reverse operation, T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
normally open Q 2x 3/2-way valve, single solenoid, reverse operation, T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
Q 2x 3/2-way valve, single solenoid, reverse operation, T32N 18 mm 8033463 VSVA-B-T32N-AZH-A2-1T1L	
reverse operation,	
normally closed	
R 2x 3/2-way valve, single solenoid, T32W 18 mm 8033467 VSVA-B-T32W-AZH-A2-1T1L	
reverse operation,	
1x normally open, 1x normally closed	
M 5/2-way valve, single solenoid, M52-A 18 mm 8033470 VSVA-B-M52-AZH-A2-1T1L	
pneumatic spring return	
0 5/2-way valve, single solenoid, M52-M 18 mm 8033471 VSVA-B-M52-MZH-A2-1T1L mechanical spring return	
J 5/2-way valve, double solenoid B52 18 mm 8033468 VSVA-B-B52-ZH-A2-1T1L	
7 3/2 may mandy additional and a second a second and a second a second and a second a second and a second and a second and a second and	
D 5/2-way valve, double solenoid, D52 18 mm 8033469 VSVA-B-D52-ZH-A2-1T1L	
with dominant signal	
B 5/3-way solenoid valve, P53U 18 mm 8033472 VSVA-B-P53U-ZH-A2-1T1L	
mid-position pressurised	
G 5/3-way solenoid valve, P53C 18 mm 8033474 VSVA-B-P53C-ZH-A2-1T1L	
mid-position closed	
E 5/3-way solenoid valve, P53E 18 mm 8033473 VSVA-B-P53E-ZH-A2-1T1L mid-position exhausted	
SA 5/3-way solenoid valve, P53ED 18 mm 8039182 VSVA-B-P53ED-ZH-A2-1T1L	
mid-position exhausted, switching position 14 detenting,	
mechanical spring return	
SE 5/3-way solenoid valve, P53EP 18 mm 8039191 VSVA-B-P53EP-ZH-A2-1T1L	
mid-position exhausted, switching position 12 detenting,	
mechanical spring return	
SB 5/3-way solenoid valve, P53AD 18 mm 8039185 VSVA-B-P53AD-ZH-A2-1T1L	
mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting,	
same function in both switching positions: pressurised from 1 to 4	
and exhausted from 2 to 3,	
mechanical spring return	
SD 5/3-way solenoid valve, P53BD 18 mm 8040111 VSVA-B-P53BD-ZH-A2-1T1L	
mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,	
switching position 14 detenting,	
same function in both switching positions: pressurised from 1 to 2	
and exhausted from 4 to 5,	
mechanical spring return	

Ordering data – VSVA s	olenoid va	alve with cover cap for MO concealed						
	Termi-	Valve function	Valve	Width	Part no.	Туре		
	nal		code					
	code							
Solenoid valves, 24 V DC								
	VC	2x 2/2-way valve, single solenoid,	T22C	18 mm	8033493	VSVA-B-T22C-AZ-A2-1T1L		
		normally closed,						
	10/	pneumatic spring return	T2251	10	2000/0/	VICUA D TOOCU AT AO 4T41		
	W	2x 2/2-way valve, single solenoid, normally closed,	T22CV	18 mm	8033494	VSVA-B-T22CV-AZ-A2-1T1L		
		pneumatic spring return,						
	•	vacuum operation possible at 3 and 5						
	N	2x 3/2-way valve, single solenoid,	T32U	18 mm	8033482	VSVA-B-T32U-AZ-A2-1T1L		
		normally open						
	K	2x 3/2-way valve, single solenoid,	T32C	18 mm	8033480	VSVA-B-T32C-AZ-A2-1T1L		
		normally closed						
	Н	2x 3/2-way valve, single solenoid,	T32H	18 mm	8033484	VSVA-B-T32H-AZ-A2-1T1L		
		1x normally open, 1x normally closed						
	P	2x 3/2-way valve, single solenoid,	T32F	18 mm	8033483	VSVA-B-T32F-AZ-A2-1T1L		
		reverse operation, normally open						
	Q	2x 3/2-way valve, single solenoid,	T32N	18 mm	8033481	VSVA-B-T32N-AZ-A2-1T1L		
	~	reverse operation,	13211	10 111111	0033401	VSW B 192N NE NE 1112		
		normally closed						
	R	2x 3/2-way valve, single solenoid,	T32W	18 mm	8033485	VSVA-B-T32W-AZ-A2-1T1L		
		reverse operation,						
		1x normally open, 1x normally closed						
	M	5/2-way valve, single solenoid,	M52-A	18 mm	8033488	VSVA-B-M52-AZ-A2-1T1L		
		pneumatic spring return	MESM	4.0	0022/00	VCVA D MED ME AD ATAL		
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	18 mm	8033489	VSVA-B-M52-MZ-A2-1T1L		
		5/2-way valve, double solenoid	B52	18 mm	8033486	VSVA-B-B52-Z-A2-1T1L		
	'	3/2 way valve, aduble solellold	572	10 111111	0033400	V3VA & B)2 E A2 111E		
	D	5/2-way valve, double solenoid,	D52	18 mm	8033487	VSVA-B-D52-Z-A2-1T1L		
		with dominant signal						
	В	5/3-way solenoid valve,	P53U	18 mm	8033490	VSVA-B-P53U-Z-A2-1T1L		
		mid-position pressurised						
	G	5/3-way solenoid valve,	P53C	18 mm	8033492	VSVA-B-P53C-Z-A2-1T1L		
	-	mid-position closed	DESE	10	0000/01	VICUA D DEGE 7 AG 4741		
	E	5/3-way solenoid valve, mid-position exhausted	P53E	18 mm	8033491	VSVA-B-P53E-Z-A2-1T1L		
	SA	5/3-way solenoid valve,	P53ED	18 mm	8039183	VSVA-B-P53ED-Z-A2-1T1L		
	3/1	mid-position exhausted, switching position 14 detenting,	1 3320	10 111111	0037103	VOVA D 1 75EB Z AZ 111E		
		mechanical spring return						
	SE	5/3-way solenoid valve,	P53EP	18 mm	8039192	VSVA-B-P53EP-Z-A2-1T1L		
		mid-position exhausted, switching position 12 detenting,						
		mechanical spring return						
	SB	5/3-way solenoid valve,	P53AD	18 mm	8039186	VSVA-B-P53AD-Z-A2-1T1L		
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting,						
		same function in both switching positions: pressurised from 1 to 4						
		and exhausted from 2 to 3,						
		mechanical spring return						
	SD	5/3-way solenoid valve,	P53BD	18 mm	8040112	VSVA-B-P53BD-Z-A2-1T1L		
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,						
	1	switching position 14 detenting,						
	1	same function in both switching positions: pressurised from 1 to 2						
		and exhausted from 4 to 5,						
		mechanical spring return						

Ordering data – Solenoid valve 110/120 V AC

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
olenoid valves, 1				_		
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	18 mm	561156	VSVA-B-T22C-AZD-A2-2AT1L
a de la constantina della cons	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	18 mm	561160	VSVA-B-T22CV-AZD-A2-2AT1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	18 mm	539165	VSVA-B-T32U-AZD-A2-2AT1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	18 mm	539163	VSVA-B-T32C-AZD-A2-2AT1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	18 mm	539167	VSVA-B-T32H-AZD-A2-2AT1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	18 mm	539166	VSVA-B-T32F-AZD-A2-2AT1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	18 mm	539164	VSVA-B-T32N-AZD-A2-2AT1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	18 mm	539168	VSVA-B-T32W-AZD-A2-2AT1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	18 mm	539171	VSVA-B-M52-AZD-A2-2AT1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	18 mm	539172	VSVA-B-M52-MZD-A2-2AT1L
	J	5/2-way valve, double solenoid	B52	18 mm	539169	VSVA-B-B52-ZD-A2-2AT1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	18 mm	539170	VSVA-B-D52-ZD-A2-2AT1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	18 mm	539173	VSVA-B-P53U-ZD-A2-2AT1L
	G	5/3-way solenoid valve, mid-position closed	P53C	18 mm	539175	VSVA-B-P53C-ZD-A2-2AT1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	18 mm	539174	VSVA-B-P53E-ZD-A2-2AT1L

Data sheet - Solenoid valve, width 26 mm

- **[]** - Width of valves to ISO 15407-2 26 mm

Voltage 24 V DC

110 V AC

Flow rate
Width 26 mm:
VTSA up to 1100 l/min
VTSA-F up to 1350 l/min
VTSA-F-CB up to 1350 l/min



Safety data for valve		
Conforms to standard		EN 13849-1/2
CE marking (see	Alternating voltage	To EU Low Voltage Directive
declaration of conformity)	110 V AC	
	Direct voltage	To EU EMC Directive ¹⁾ (only solenoid valves with sensor)
	24 V DC	
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp
Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Valve function (with valve code)	Termi-	Test pulses	
	nal code	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
5/2-way, double solenoid (B52)	J	1200	1100
5/2-way, double solenoid with dominant signal (D52)	D	1200	1100
5/2-way, single solenoid (M52A)	M	1200	1100
5/2-way, single solenoid (M52M)	0	1200	1100
5/3-way, closed (P53C)	G	1200	1100
5/3-way, exhausted (P53E)	E	1200	1100
5/3-way, pressurised (P53U)	В	1200	1100
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1200	1100
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1200	1100
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD) $$	SB	1200	1100
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1200	1100
2x3/2-way, single solenoid, closed (T32C)	K	1500	1200
2x3/2-way, single solenoid, open (T32U)	N	1500	1200
2x3/2-way, single solenoid, open/closed (T32H)	Н	1500	1200
2x3/2-way, single solenoid, closed (T32N)	Q	1500	1200
2x3/2-way, single solenoid, open (T32F)	Р	1500	1200
2x3/2-way, single solenoid, open/closed (T32W)	R	1500	1200
2x2/2-way, single solenoid, closed (T22C)	VC	1500	1200
2x2/2-way, single solenoid, closed (T22CV)	W	1500	1200

Data sheet – Solenoid valve, width 26 mm

Technical data for valve							
Valve function (with valve code)	Termi-	Flow direction			Reset method		Weight
	nal code	Any	Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	[g]
5/2-way, double solenoid (B52)	J	•			-	-	276
5/2-way, double solenoid with dominant signal (D52)	D	•	-	-	-	-	276
5/2-way, single solenoid (M52A)	М		-	-	•	-	293
5/2-way, single solenoid (M52M)	0	•	-	-	-	•	293
5/3-way, closed ¹⁾ (P53C)	G	•	-	-	-	•	320
5/3-way, exhausted ¹⁾ (P53E)	E	•	-	-	-	•	320
5/3-way, pressurised ¹⁾ (P53U)	В	•	-	-	-	•	320
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	_	-	•	-	•	291
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	-	-	•	-	•	291
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	•	-	-	-	•	301
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	-	-	•	-	•	301
2x3/2-way, single solenoid, closed (T32C)	K	_	-	•	•	-	335
2x3/2-way, single solenoid, open (T32U)	N	-	-	•	•	-	335
2x3/2-way, single solenoid, open/closed (T32H)	Н	-	-	•	•	-	335
2x3/2-way, single solenoid, closed (T32N)	Q	-	•	-	•	-	335
2x3/2-way, single solenoid, open (T32F)	Р	-	•	-	-	-	335
2x3/2-way, single solenoid, open/closed (T32W)	R	-	•	-	•	-	335
2x2/2-way, single solenoid, closed (T22C)	VC	-	-	•	•	-	335
2x2/2-way, single solenoid, closed (T22CV)	VV	•	-	-	•	-	335

If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
 If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Data sheet - Solenoid valve, width 26 mm

Valve function (with valve code)	Termi-	Flow rate				
	nal code	Valve	Valve on valve	terminal		Valve on individual sub-base
			VTSA	VTSA-F	VTSA-F-CB	342 2430
5/2-way, double solenoid (B52)	J	1400	1100	1350	1350	1200
5/2-way, double solenoid with dominant signal (D52)	D	1400	1100	1350	1350	1200
5/2-way, single solenoid (M52A)	М	1400	1100	1350	1350	1200
5/2-way, single solenoid (M52M)	0	1400	1100	1350	1350	1200
5/3-way, closed (P53C)	G	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted (P53E)	E	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, pressurised (P53U)	В	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	700 ¹⁾ 700 ²⁾				
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	-	850 ¹⁾ 820 ²⁾	950 ¹⁾ 860 ²⁾	950 ¹⁾ 860 ²⁾	900 ¹⁾ 840 ²⁾
2x3/2-way, single solenoid, closed (T32C)	K	1250	900	1150	1150	1100
2x3/2-way, single solenoid, open (T32U)	N	1250	900	1150	1150	1100
2x3/2-way, single solenoid, open/closed (T32H)	Н	1250	900	1150	1150	1100
2x3/2-way, single solenoid, closed (T32N)	Q	1250	900	1150	1150	1100
2x3/2-way, single solenoid, open (T32F)	Р	1250	900	1150	1150	1100
2x3/2-way, single solenoid, open/closed (T32W)	R	1250	900	1150	1150	1100
2x2/2-way, single solenoid, closed (T22C)	VC	1350	1000	1300	1300	1100
2x2/2-way, single solenoid, closed (T22CV)	VV	1350	1000	1300	1300	1100

Switching position
 Mid-position

Note

The solenoid valves VSVA-B-P53BD-...-A1-1T1L (terminal code SD) can be operated without restrictions at an operating pressure of less than 6 bar. At an operating pressure of more than 6 bar, the actual flow rate must not exceed $% \left(1\right) =\left(1\right) \left(1\right$ 1900 l/min (e.g. 10-->2 bar) or these solenoid valves may switch unintentionally (to the mid-position or switching position 14).

At high pressures, this can be achieved, for example, using a flow control/ orifice. (e.g. a reducing nipple on port 2 or 4 to reduce it from G1/4 to G1/8).

Data sheet – Solenoid valve, width 26 mm

Valve switching times in [ms]				
Valve function (with valve code)	Termi-	On	Off	Changeover
	nal			
	code			
5/2-way, double solenoid (B52)	J	-	-	18
5/2-way, double solenoid with dominant signal (D52)	D	_	_	21
5/2-way, single solenoid (M52A)	M	25	45	-
5/2-way, single solenoid (M52M)	0	20	65	-
5/3-way, closed (P53C)	G	22	65	-
5/3-way, exhausted (P53E)	E	22	65	-
5/3-way, pressurised (P53U)	В	22	65	-
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	22 for control side 12	49 for control side 12	33
		9 for control side 14		
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	10 for control side 12	50 for control side 14	40
		22 for control side 14		
5/3-way, port 2 pressurised, 4 exhausted, switching position 14	SB	19 for control side 12	36 for control side 12	32
detenting (P53AD)		9 for control side 14		
5/3-way, port 4 pressurised, 2 exhausted, switching position 14	SD	16 for control side 12	26 for control side 12	-
detenting (P53BD)		9 for control side 14	36 for control side 14	
2x3/2-way, single solenoid, closed (T32C)	K	20	38	_
2x3/2-way, single solenoid, open (T32U)	N	20	38	_
2x3/2-way, single solenoid, open/closed (T32H)	Н	20	38	-
2x3/2-way, single solenoid, closed (T32N)	Q	32	30	-
2x3/2-way, single solenoid, open (T32F)	Р	32	30	-
2x3/2-way, single solenoid, open/closed (T32W)	R	32	30	-
2x2/2-way, single solenoid, closed (T22C)	VC	20	38	-
2x2/2-way, single solenoid, closed (T22CV)	W	20	38	-

Characteristic coil data			
Valve function (with valve code)	Termi- nal code	Characteristic coil data at 24 V DC in [W]	Characteristic coil data at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	J	1.6	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3	1.0
5/2-way, single solenoid (M52A)	M	1.6	1.6
5/2-way, single solenoid (M52M)	0	1.6	1.6
5/3-way, closed (P53C)	G	1.6	1.6
5/3-way, exhausted (P53E)	E	1.6	1.6
5/3-way, pressurised (P53U)	В	1.6	1.6
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1.6	1.6
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1.6	-
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1.6	1.6
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1.6	-
2x3/2-way, single solenoid, closed (T32C)	K	1.3	1.0
2x3/2-way, single solenoid, open (T32U)	N	1.3	1.0
2x3/2-way, single solenoid, open/closed (T32H)	Н	1.3	1.0
2x3/2-way, single solenoid, closed (T32N)	Q	1.3	1.0
2x3/2-way, single solenoid, open (T32F)	Р	1.3	1.0
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3	1.0
2x2/2-way, single solenoid, closed (T22C)	VC	1.3	1.0
2x2/2-way, single solenoid, closed (T22CV)	W	1.3	1.0

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

Ordering data – VSVA so	olenoid va	lve, MO non-detenting/detenting (D)				
	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
Solenoid valves, 24 V D						
	VC	2x 2/2-way valve, single solenoid,	T22C	26 mm	561149	VSVA-B-T22C-AZD-A1-1T1L
		normally closed,				
	W	pneumatic spring return	Taacy	26	574453	VCVA D TOOCY AZD A4 4T41
8 3	1 **	2x 2/2-way valve, single solenoid, normally closed,	T22CV	26 mm	561153	VSVA-B-T22CV-AZD-A1-1T1L
		pneumatic spring return,				
		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	26 mm	539152	VSVA-B-T32U-AZD-A1-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	26 mm	539150	VSVA-B-T32C-AZD-A1-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	26 mm	539154	VSVA-B-T32H-AZD-A1-1T1L
		1x normally open, 1x normally closed				
	P	2x 3/2-way valve, single solenoid,	T32F	26 mm	539153	VSVA-B-T32F-AZD-A1-1T1L
		reverse operation, normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	26 mm	539151	VSVA-B-T32N-AZD-A1-1T1L
		reverse operation,	13211	20 111111	333131	VOVA D 192N A2D A1 1112
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	26 mm	539155	VSVA-B-T32W-AZD-A1-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	26 mm	539158	VSVA-B-M52-AZD-A1-1T1L
		pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
	-	mechanical spring return 5/2-way valve, double solenoid	B52	26 mm	539156	VSVA-B-B52-ZD-A1-1T1L
	'	3/2-way valve, double solellold	D32	20 111111	559150	V3VA-B-B32-2U-A1-111L
	D	5/2-way valve, double solenoid,	D52	26 mm	539157	VSVA-B-D52-ZD-A1-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	26 mm	539160	VSVA-B-P53U-ZD-A1-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	26 mm	539162	VSVA-B-P53C-ZD-A1-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	26 mm	539161	VSVA-B-P53E-ZD-A1-1T1L
	SA	mid-position exhausted 5/3-way solenoid valve,	P53ED	26	E40727	VSVA-B-P53ED-ZD-A1-1T1L
	JA	mid-position exhausted, switching position 14 detenting,	רסטנט	26 mm	560727	A2A-D-L23EN-YN-WI-IIIF
		mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	26 mm	8026638	VSVA-B-P53EP-ZD-A1-1T1L
		mid-position exhausted, switching position 12 detenting,				
		mechanical spring return				
	SB	5/3-way solenoid valve,	P53AD	26 mm	560728	VSVA-B-P53AD-ZD-A1-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	26 mm	8031816	VSVA-B-P53BD-ZD-A1-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 2				
		and exhausted from 4 to 5,				
		mechanical spring return				

•	Termi-	Note with cover cap for MO non-detenting/heavy duty, detenting via activation	Valve) Width	Part no.	Туре
	nal	valve fullction	code	Widti	raitiio.	Туре
	code		Code			
olenoid valves, 24 \	/ DC					
enoid valves, 24	VC	2x 2/2-way valve, single solenoid,	T22C	26 mm	8033032	VSVA-B-T22C-AZTR-A1-1T1L
	1	normally closed,	1220	20 111111	0033032	VOVA D 1220 AETA AT 1112
		pneumatic spring return				
	W	2x 2/2-way valve, single solenoid,	T22CV	26 mm	8033033	VSVA-B-T22CV-AZTR-A1-1T1L
B a		normally closed,				
•		pneumatic spring return,				
14		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	26 mm	8033015	VSVA-B-T32U-AZTR-A1-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	26 mm	8033013	VSVA-B-T32C-AZTR-A1-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	26 mm	8033017	VSVA-B-T32H-AZTR-A1-1T1L
		1x normally open, 1x normally closed				
	P	2x 3/2-way valve, single solenoid,	T32F	26 mm	8033016	VSVA-B-T32F-AZTR-A1-1T1L
		reverse operation,				
		normally open	TOOM	26	0022047	VCVA D TOOM AZED A4 4T41
	Q	2x 3/2-way valve, single solenoid, reverse operation,	T32N	26 mm	8033014	VSVA-B-T32N-AZTR-A1-1T1L
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	26 mm	8033018	VSVA-B-T32W-AZTR-A1-1T1L
	l K	reverse operation,	13200	20 111111	8055018	V3VA-D-132W-AZ1R-A1-111E
		1x normally open, 1x normally closed				
	М	5/2-way valve, single solenoid,	M52-A	26 mm	8033021	VSVA-B-M52-AZTR-A1-1T1L
		pneumatic spring return	,			
	0	5/2-way valve, single solenoid,	M52-M	26 mm	8033022	VSVA-B-M52-MZTR-A1-1T1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	26 mm	8033019	VSVA-B-B52-ZTR-A1-1T1L
	D	5/2-way valve, double solenoid,	D52	26 mm	8033020	VSVA-B-D52-ZTR-A1-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	26 mm	8033023	VSVA-B-P53U-ZTR-A1-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	26 mm	8033025	VSVA-B-P53C-ZTR-A1-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	26 mm	8033024	VSVA-B-P53E-ZTR-A1-1T1L
	CA	mid-position exhausted	DESER	26	0022020	VCVA D DESER ZED A4 4 Z4
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting,	P53ED	26 mm	8033028	VSVA-B-P53ED-ZTR-A1-1T1L
		mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	26 mm	8033035	VSVA-B-P53EP-ZTR-A1-1T1L
	35	mid-position exhausted, switching position 12 detenting,	1, 335.	20 111111	0033033	TOTAL DISPLICATION
		mechanical spring return				
	SB	5/3-way solenoid valve,	P53AD	26 mm	8033029	VSVA-B-P53AD-ZTR-A1-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 4				
		and exhausted from 2 to 3,				
		mechanical spring return		1		
	SD	5/3-way solenoid valve,	P53BD	26 mm	8039187	VSVA-B-P53BD-ZTR-A1-1T1L
		mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 2				
		and exhausted from 4 to 5,				
		mechanical spring return		1		

Ordering data – VSVA s	olenoid va	lve with cover cap for MO non-detenting (H)				
	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
Solenoid valves, 24 V D						
	VC	2x 2/2-way valve, single solenoid,	T22C	26 mm	8033055	VSVA-B-T22C-AZH-A1-1T1L
		normally closed, pneumatic spring return				
- Second	W	2x 2/2-way valve, single solenoid,	T22CV	26 mm	8033056	VSVA-B-T22CV-AZH-A1-1T1L
S S	**	normally closed,	1220	20 111111	8033030	V3VA-D-122CV-AZII-A1-111L
	4	pneumatic spring return,				
		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	26 mm	8033038	VSVA-B-T32U-AZH-A1-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	26 mm	8033036	VSVA-B-T32C-AZH-A1-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	26 mm	8033040	VSVA-B-T32H-AZH-A1-1T1L
		1x normally open, 1x normally closed	TOOF	2.6		NOVA P. TOOS AZU AA AZAI
	P	2x 3/2-way valve, single solenoid, reverse operation,	T32F	26 mm	8033039	VSVA-B-T32F-AZH-A1-1T1L
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	26 mm	8033037	VSVA-B-T32N-AZH-A1-1T1L
		reverse operation,	1.52.1	20	223237	101112117121171211712
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	26 mm	8033041	VSVA-B-T32W-AZH-A1-1T1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	26 mm	8033044	VSVA-B-M52-AZH-A1-1T1L
		pneumatic spring return	1450.14	2.6	2000015	NOVA D MED METHAL CELL
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	26 mm	8033045	VSVA-B-M52-MZH-A1-1T1L
		5/2-way valve, double solenoid	B52	26 mm	8033042	VSVA-B-B52-ZH-A1-1T1L
	'	3/2 way valve, double solellold	572	20 111111	0033042	VOVA B BOZ ZII AT TITE
	D	5/2-way valve, double solenoid,	D52	26 mm	8033043	VSVA-B-D52-ZH-A1-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	26 mm	8033046	VSVA-B-P53U-ZH-A1-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	26 mm	8033048	VSVA-B-P53C-ZH-A1-1T1L
		mid-position closed				
	E	5/3-way solenoid valve, mid-position exhausted	P53E	26 mm	8033047	VSVA-B-P53E-ZH-A1-1T1L
	SA	5/3-way solenoid valve,	P53ED	26 mm	8033051	VSVA-B-P53ED-ZH-A1-1T1
	JA.	mid-position exhausted, switching position 14 detenting,	FJJLD	20 111111	8033031	V3VA-0-F 33E0-211-A1-111
		mechanical spring return				
	SE	5/3-way solenoid valve,	P53EP	26 mm	8033058	VSVA-B-P53EP-ZH-A1-1T1L
		mid-position exhausted, switching position 12 detenting,				
		mechanical spring return				
	SB	5/3-way solenoid valve,	P53AD	26 mm	8033052	VSVA-B-P53AD-ZH-A1-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,				
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3,				
		mechanical spring return				
	SD	5/3-way solenoid valve,	P53BD	26 mm	8039188	VSVA-B-P53BD-ZH-A1-1T1L
	1-5	mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,			2000	
		switching position 14 detenting,				
		same function in both switching positions: pressurised from 1 to 2				
		and exhausted from 4 to 5,				
		mechanical spring return				

Valve function Valve function Valve Code Vividth Part no. Type
VC 2x 2/2-wayvalve, single solenoid, normally closed, pneumatic spring return VZ VZ VZ VZ VZ VZ VZ V
VC 2x 2/2-way-valve, single solenoid, normally closed, pneumatic spring return V22CV 26 mm 8033078 V5VA-B-T22C-AZ-A1-1T1L V2x 2/2-way-valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 V5VA-B-T22CV-AZ-A1-1T1L V2x 3/2-way-valve, single solenoid, normally closed V5VA-B-T32C-AZ-A1-1T1L V5VA-B-T32C-A
VC 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return W 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return W 2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 W 2x 3/2-way valve, single solenoid, normally closed T32U 26 mm 8033061 VSVA-B-T32U-AZ-A1-1T1L W 2x 3/2-way valve, single solenoid, W W W W W W W W W
VSVA-B-T22CV-AZ-A1-1T1L
normally closed, pneumatic spring return, vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, normally closed P 2x 3/2-way valve, single solenoid, 132H 26 mm 8033063 VSVA-B-T32C-AZ-A1-1T1L 1x normally open, 1x normally closed P 2x 3/2-way valve, single solenoid, 132F 26 mm 8033062 VSVA-B-T32F-AZ-A1-1T1L reverse operation, normally open, 1x normally open 1x normally
Denomatic spring return, Vacuum operation possible at 3 and 5
Vacuum operation possible at 3 and 5 N 2x 3/2-way valve, single solenoid, normally open T32U 26 mm 8033061 VSVA-B-T32U-AZ-A1-1T1L
Normally open
K 2x 3/2-way valve, single solenoid, normally closed H 2x 3/2-way valve, single solenoid, 1x normally closed T32H 26 mm 8033063 VSVA-B-T32C-AZ-A1-1T1L
normally closed
H 2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed T32H 26 mm 8033063 VSVA-B-T32H-AZ-A1-1T1L
1x normally open, 1x normally closed
P 2x 3/2-way valve, single solenoid, reverse operation, normally open T32F 26 mm 8033062 VSVA-B-T32F-AZ-A1-1T1L
reverse operation,
normally open Q 2x 3/2-way valve, single solenoid, reverse operation, normally closed R 2x 3/2-way valve, single solenoid, reverse operation, normally open, 1x normally closed T32W 26 mm 8033064 VSVA-B-T32W-AZ-A1-1T1L
Q 2x 3/2-way valve, single solenoid, reverse operation, normally closed T32N 26 mm 8033060 VSVA-B-T32N-AZ-A1-1T1L R 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed T32W 26 mm 8033064 VSVA-B-T32W-AZ-A1-1T1L M 5/2-way valve, single solenoid, pneumatic spring return M52-A 26 mm 8033067 VSVA-B-M52-AZ-A1-1T1L O 5/2-way valve, single solenoid, mechanical spring return M52-M 26 mm 8033068 VSVA-B-M52-AZ-A1-1T1L J 5/2-way valve, double solenoid B52 26 mm 8033065 VSVA-B-B52-Z-A1-1T1L D 5/2-way valve, double solenoid, with dominant signal D52 26 mm 8033066 VSVA-B-D52-Z-A1-1T1L B 5/3-way solenoid valve, mid-position pressurised P53U 26 mm 8033069 VSVA-B-P53U-Z-A1-1T1L G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
reverse operation, normally closed R
R 2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed M 5/2-way valve, single solenoid, pneumatic spring return O 5/2-way valve, single solenoid, mechanical spring return J 5/2-way valve, double solenoid D 5/2-way valve, double solenoid, mechanical spring return D 5/2-way valve, double solenoid B52 26 mm 8033065 VSVA-B-B52-Z-A1-1T1L D 5/2-way valve, double solenoid, pitch dominant signal B 5/3-way solenoid valve, mid-position pressurised G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
reverse operation, 1x normally open, 1x normally closed M 5/2-way valve, single solenoid, pneumatic spring return O 5/2-way valve, single solenoid, mechanical spring return J 5/2-way valve, double solenoid D 5/2-way valve, double solenoid B52 26 mm 8033065 VSVA-B-M52-A1-1T1L D 5/2-way valve, double solenoid, with dominant signal B 5/3-way solenoid valve, mid-position pressurised G 5/3-way solenoid valve, P53C 26 mm 8033061 VSVA-B-P53C-Z-A1-1T1L
1x normally open, 1x normally closed M 5/2-way valve, single solenoid, pneumatic spring return O 5/2-way valve, single solenoid, mechanical spring return J 5/2-way valve, double solenoid D 5/2-way valve, double solenoid B52 26 mm 8033065 VSVA-B-B52-Z-A1-1T1L D 5/2-way valve, double solenoid, with dominant signal B 5/3-way solenoid valve, mid-position pressurised G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
M 5/2-way valve, single solenoid, pneumatic spring return M52-A 26 mm 8033067 VSVA-B-M52-AZ-A1-1T1L 0 5/2-way valve, single solenoid, mechanical spring return M52-M 26 mm 8033068 VSVA-B-M52-MZ-A1-1T1L J 5/2-way valve, double solenoid B52 26 mm 8033065 VSVA-B-B52-Z-A1-1T1L D 5/2-way valve, double solenoid, with dominant signal D52 26 mm 8033066 VSVA-B-D52-Z-A1-1T1L B 5/3-way solenoid valve, mid-position pressurised P53U 26 mm 8033069 VSVA-B-P53U-Z-A1-1T1L G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
pneumatic spring return
0 5/2-way valve, single solenoid, mechanical spring return M52-M 26 mm 8033068 VSVA-B-M52-MZ-A1-1T1L J 5/2-way valve, double solenoid B52 26 mm 8033065 VSVA-B-B52-Z-A1-1T1L D 5/2-way valve, double solenoid, with dominant signal D52 26 mm 8033066 VSVA-B-D52-Z-A1-1T1L B 5/3-way solenoid valve, mid-position pressurised P53U 26 mm 8033069 VSVA-B-P53U-Z-A1-1T1L G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
mechanical spring return
5/2-way valve, double solenoid B52 26 mm 8033065 VSVA-B-B52-Z-A1-1T1L
D 5/2-way valve, double solenoid, with dominant signal B 5/3-way solenoid valve, mid-position pressurised G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
with dominant signal B 5/3-way solenoid valve, P53U 26 mm 8033069 VSVA-B-P53U-Z-A1-1T1L mid-position pressurised G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
B 5/3-way solenoid valve, mid-position pressurised P53U 26 mm 8033069 VSVA-B-P53U-Z-A1-1T1L G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
mid-position pressurised P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
G 5/3-way solenoid valve, P53C 26 mm 8033071 VSVA-B-P53C-Z-A1-1T1L
mid-position closed
E 5/3-way solenoid valve, P53E 26 mm 8033070 VSVA-B-P53E-Z-A1-1T1L mid-position exhausted
SA 5/3-way solenoid valve, P53ED 26 mm 8033074 VSVA-B-P53ED-Z-A1-1T1L
mid-position exhausted, switching position 14 detenting,
mechanical spring return
SE 5/3-way solenoid valve, P53EP 26 mm 8033081 VSVA-B-P53EP-Z-A1-1T1L
mid-position exhausted, switching position 12 detenting,
mechanical spring return
SB 5/3-way solenoid valve, P53AD 26 mm 8033075 VSVA-B-P53AD-Z-A1-1T1L
mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting,
same function in both switching positions: pressurised from 1 to 4
and exhausted from 2 to 3,
mechanical spring return
SD 5/3-way solenoid valve, P53BD 26 mm 8039189 VSVA-B-P53BD-Z-A1-1T1L
mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4,
switching position 14 detenting,
same function in both switching positions: pressurised from 1 to 2
and exhausted from 4 to 5,
mechanical spring return

Ordering data - Solenoid valve 110/120 V AC

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
noid valves, 11	10/120 V AC		'			'
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	26 mm	561150	VSVA-B-T22C-AZD-A1-2AT1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	26 mm	561154	VSVA-B-T22CV-AZD-A1-2AT1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	26 mm	539139	VSVA-B-T32U-AZD-A1-2AT1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	26 mm	539137	VSVA-B-T32C-AZD-A1-2AT1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	26 mm	539141	VSVA-B-T32H-AZD-A1-2AT1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	26 mm	539140	VSVA-B-T32F-AZD-A1-2AT1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	26 mm	539138	VSVA-B-T32N-AZD-A1-2AT1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	26 mm	539142	VSVA-B-T32W-AZD-A1-2AT1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	26 mm	539145	VSVA-B-M52-AZD-A1-2AT1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	26 mm	539146	VSVA-B-M52-MZD-A1-2AT1L
	J	5/2-way valve, double solenoid	B52	26 mm	539143	VSVA-B-B52-ZD-A1-2AT1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	26 mm	539144	VSVA-B-D52-ZD-A1-2AT1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	26 mm	539147	VSVA-B-P53U-ZD-A1-2AT1L
	G	5/3-way solenoid valve, mid-position closed	P53C	26 mm	539149	VSVA-B-P53C-ZD-A1-2AT1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	26 mm	539148	VSVA-B-P53E-ZD-A1-2AT1L

Data sheet - Solenoid valve, width 42 mm

Width of valves to ISO 5599-2
42 mm (ISO 1)

110 V AC

Voltage 24 V DC Flow rate
Width 42 mm:
VTSA up to 1300 l/min
VTSA-F up to 1860 l/min
VTSA-F-CB up to 1860 l/min



Safety data for valve		
Conforms to standard		EN 13849-1/2
CE marking (see	Alternating voltage	To EU Low Voltage Directive
declaration of conformity)	110 V AC	
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

Valve function (with valve code)	Termi-	Test pulses	
	nal code	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
5/2-way, double solenoid (B52)	J	1400	900
5/2-way, double solenoid with dominant signal (D52)	D	1600	1100
5/2-way, single solenoid (M52A)	M	1400	900
5/2-way, single solenoid (M52M)	0	1400	900
5/3-way, closed (P53C)	G	1400	900
5/3-way, exhausted (P53E)	E	1400	900
5/3-way, pressurised (P53U)	В	1400	900
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	-	-
2x3/2-way, single solenoid, closed (T32C)	K	1600	1100
2x3/2-way, single solenoid, open (T32U)	N	1600	1100
2x3/2-way, single solenoid, open/closed (T32H)	Н	1600	1100
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1100
2x3/2-way, single solenoid, open (T32F)	Р	1600	1100
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1100
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1100
2x2/2-way, single solenoid, closed (T22CV)	VV	1600	1100

Data sheet – Solenoid valve, width 42 mm

Technical data for valve Valve function (with valve code)	Termi-	Flow direction			Reset method		Weight [g]
	nal code	Any	Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	J	-	-	-	_	-	439
5/2-way, double solenoid with dominant signal (D52)	D	-	-	-	-	-	439
5/2-way, single solenoid (M52A)	M	•	-	-	•	-	426
5/2-way, single solenoid (M52M)	0	•	-	-	-	•	426
5/3-way, closed ¹⁾ (P53C)	G	•	-	-	-	•	456
5/3-way, exhausted ¹⁾ (P53E)	E	•	-	-	_	•	456
5/3-way, pressurised ¹⁾ (P53U)	В	-	-	-	-	•	456
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	•	-	-	-	-	456
2x3/2-way, single solenoid, closed (T32C)	K	-	-	•	•	-	442
2x3/2-way, single solenoid, open (T32U)	N	-	-	•	•	-	442
2x3/2-way, single solenoid, open/closed (T32H)	Н	-	-	•	•	-	442
2x3/2-way, single solenoid, closed (T32N)	Q	-	•	-	•	-	442
2x3/2-way, single solenoid, open (T32F)	Р	-	-	-	•	-	442
2x3/2-way, single solenoid, open/closed (T32W)	R	-	-		•	-	442
2x2/2-way, single solenoid, closed (T22C)	VC	-	-	•	•	-	442
2x2/2-way, single solenoid, closed (T22CV)	VV	•	-	-	•	-	442

If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.

If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Valve function (with valve code)	Termi-	Flow rate					
	nal	Valve	Valve on valve	Valve on valve terminal			
	code		VTSA	VTSA-F	VTSA-F-CB	sub-base	
5/2-way, double solenoid (B52)	J	2000	1300	1860	1860	1500	
5/2-way, double solenoid with dominant signal (D52)	D	2000	1300	1860	1860	1500	
5/2-way, single solenoid (M52A)	M	2000	1300	1860	1860	1500	
5/2-way, single solenoid (M52M)	0	2000	1300	1860	1860	1500	
5/3-way, closed (P53C)	G	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	1400 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	800 ²⁾	
5/3-way, exhausted (P53E)	E	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	1400 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	800 ²⁾	
5/3-way, pressurised (P53U)	В	1900 ¹⁾	1200 ¹⁾	1690 ¹⁾	1690 ¹⁾	1400 ¹⁾	
		950 ²⁾	800 ²⁾	830 ²⁾	830 ²⁾	800 ²⁾	
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	1700 ¹⁾	1400 ¹⁾	1700 ¹⁾	1700 ¹⁾	1400 ¹⁾	
		700 ²⁾	8002)	700 ²⁾	7002)	700 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open (T32U)	N	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open/closed (T32H)	Н	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open (T32F)	Р	1600	1200	1300	1300	1200	
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1200	1300	1300	1200	
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1400	1500	1500	1400	
2x2/2-way, single solenoid, closed (T22CV)	VV	1600	1400	1500	1500	1400	

Switching position
 Mid-position

Data sheet – Solenoid valve, width 42 mm

Valve switching times in [ms]							
Valve function (with valve code)	Termi-		24 V DC			110 V AC	
	nal code	On	Off	Changeover	On	Off	Changeover
5/2-way, double solenoid (B52)	J	-	-	16	-	-	16
5/2-way, double solenoid with dominant signal (D52)	D	-	-	19	-	-	19
5/2-way, single solenoid (M52A)	M	27	45	-	20	55	-
5/2-way, single solenoid (M52M)	0	22	60	-	20	55	_
5/3-way, closed (P53C)	G	22	65	38	22	68	41
5/3-way, exhausted (P53E)	E	22	65	38	22	68	41
5/3-way, pressurised (P53U)	В	22	65	38	22	68	41
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	22	65	38	-	_	-
2x3/2-way, single solenoid, closed (T32C)	K	20	38	-	22	46	-
2x3/2-way, single solenoid, open (T32U)	N	20	38	-	22	46	-
2x3/2-way, single solenoid, open/closed (T32H)	Н	20	38		22	46	_
2x3/2-way, single solenoid, closed (T32N)	Q	34	28		34	38	_
2x3/2-way, single solenoid, open (T32F)	Р	34	28	-	34	38	-
2x3/2-way, single solenoid, open/closed (T32W)	R	34	28	-	34	38	-
2x2/2-way, single solenoid, closed (T22C)	VC	20	38	-	22	46	-
2x2/2-way, single solenoid, closed (T22CV)	W	20	38	_	22	46	-

Characteristic coil data			
Valve function (with valve code)	Termi- nal code	Characteristic coil data at 24 V DC in [W]	Characteristic coil data at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	J	1.6	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3	1.0
5/2-way, single solenoid (M52A)	M	1.6	1.6
5/2-way, single solenoid (M52M)	0	1.6	1.6
5/3-way, closed (P53C)	G	1.6	1.6
5/3-way, exhausted (P53E)	E	1.6	1.6
5/3-way, pressurised (P53U)	В	1.6	1.6
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	1.6	-
2x3/2-way, single solenoid, closed (T32C)	K	1.3	1.0
2x3/2-way, single solenoid, open (T32U)	N	1.3	1.0
2x3/2-way, single solenoid, open/closed (T32H)	Н	1.3	1.0
2x3/2-way, single solenoid, closed (T32N)	Q	1.3	1.0
2x3/2-way, single solenoid, open (T32F)	P	1.3	1.0
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3	1.0
2x2/2-way, single solenoid, closed (T22C)	VC	1.3	1.0
2x2/2-way, single solenoid, closed (T22CV)	VV	1.3	1.0

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
enoid valves,	24 V DC					
	VC	2x 2/2-way valve, single solenoid,	T22C	42 mm	561340	VSVA-B-T22C-AZD-D1-1T1L
		normally closed,				
	a	pneumatic spring return				
	W	2x 2/2-way valve, single solenoid,	T22CV	42 mm	561344	VSVA-B-T22CV-AZD-D1-1T1L
		normally closed,				
8/		pneumatic spring return,				
		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	42 mm	543692	VSVA-B-T32U-AZD-D1-1T1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	42 mm	543690	VSVA-B-T32C-AZD-D1-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	42 mm	543694	VSVA-B-T32H-AZD-D1-1T1L
		1x normally open, 1x normally closed				
	P	2x 3/2-way valve, single solenoid,	T32F	42 mm	543693	VSVA-B-T32F-AZD-D1-1T1L
		reverse operation,				
		normally open	TOOL	1,0		MOMA D TOOM ATD DA 4T41
	Q	2x 3/2-way valve, single solenoid,	T32N	42 mm	543691	VSVA-B-T32N-AZD-D1-1T1L
		reverse operation,				
	-	normally closed	T22W	/2	F/2/0F	VCVA D TOOM AZD DA ATAL
	R	2x 3/2-way valve, single solenoid, reverse operation,	T32W	42 mm	543695	VSVA-B-T32W-AZD-D1-1T1L
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	42 mm	543698	VSVA-B-M52-AZD-D1-1T1L
	I IVI	pneumatic spring return	W32-A	42 111111	545096	V3VA-D-W32-AZD-D1-111L
	0	5/2-way valve, single solenoid,	M52-M	42 mm	543699	VSVA-B-M52-MZD-D1-1T1L
		mechanical Spring return	141.52-141	42 111111	343077	V3VA-D-INI 72-INIZD-D1-111L
		5/2-way valve, double solenoid	B52	42 mm	543696	VSVA-B-B52-ZD-D1-1T1L
	ľ	3/2 way valve, aduble solellold	332	72	343070	131/13 532 25 51 1112
	D	5/2-way valve, double solenoid,	D52	42 mm	543697	VSVA-B-D52-ZD-D1-1T1L
	-	with dominant signal			2,232,	
	В	5/3-way solenoid valve,	P53U	42 mm	543700	VSVA-B-P53U-ZD-D1-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	42 mm	543702	VSVA-B-P53C-ZD-D1-1T1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	42 mm	543701	VSVA-B-P53E-ZD-D1-1T1L
		mid-position exhausted				
	VG	5/3-way solenoid valve,	P53F	42 mm	8000464	VSVA-B-P53F-ZD-D1-1T1L
		mid-position pressurised 1 to 2, 4 to 5 closed		1		

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
enoid valves, 24 V	/ DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034781	VSVA-B-T22C-AZTR-D1-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034782	VSVA-B-T22CV-AZTR-D1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034770	VSVA-B-T32U-AZTR-D1-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034768	VSVA-B-T32C-AZTR-D1-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	42 mm	8034772	VSVA-B-T32H-AZTR-D1-1T1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034771	VSVA-B-T32F-AZTR-D1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034769	VSVA-B-T32N-AZTR-D1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034773	VSVA-B-T32W-AZTR-D1-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034776	VSVA-B-M52-AZTR-D1-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034777	VSVA-B-M52-MZTR-D1-1T1L
	J	5/2-way valve, double solenoid	B52	42 mm	8034774	VSVA-B-B52-ZTR-D1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034775	VSVA-B-D52-ZTR-D1-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034778	VSVA-B-P53U-ZTR-D1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034780	VSVA-B-P53C-ZTR-D1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034779	VSVA-B-P53E-ZTR-D1-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034783	VSVA-B-P53F-ZTR-D1-1T1L

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
noid valves, 2	24 V DC		·		'	
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034812	VSVA-B-T22C-AZH-D1-1T1L
Q	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034813	VSVA-B-T22CV-AZH-D1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034801	VSVA-B-T32U-AZH-D1-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034799	VSVA-B-T32C-AZH-D1-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	42 mm	8034803	VSVA-B-T32H-AZH-D1-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034802	VSVA-B-T32F-AZH-D1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034800	VSVA-B-T32N-AZH-D1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034804	VSVA-B-T32W-AZH-D1-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034807	VSVA-B-M52-AZH-D1-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034808	VSVA-B-M52-MZH-D1-1T1L
	J	5/2-way valve, double solenoid	B52	42 mm	8034805	VSVA-B-B52-ZH-D1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034806	VSVA-B-D52-ZH-D1-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034809	VSVA-B-P53U-ZH-D1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034811	VSVA-B-P53C-ZH-D1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034810	VSVA-B-P53E-ZH-D1-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034814	VSVA-B-P53F-ZH-D1-1T1L

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
olenoid valves, 24						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034843	VSVA-B-T22C-AZ-D1-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034844	VSVA-B-T22CV-AZ-D1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034832	VSVA-B-T32U-AZ-D1-1T1L
	К	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034830	VSVA-B-T32C-AZ-D1-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	42 mm	8034834	VSVA-B-T32H-AZ-D1-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034833	VSVA-B-T32F-AZ-D1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034831	VSVA-B-T32N-AZ-D1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034835	VSVA-B-T32W-AZ-D1-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034838	VSVA-B-M52-AZ-D1-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034839	VSVA-B-M52-MZ-D1-1T1L
	J	5/2-way valve, double solenoid	B52	42 mm	8034836	VSVA-B-B52-Z-D1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034837	VSVA-B-D52-Z-D1-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034840	VSVA-B-P53U-Z-D1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034842	VSVA-B-P53C-Z-D1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034841	VSVA-B-P53E-Z-D1-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034845	VSVA-B-P53F-Z-D1-1T1L

Ordering data – Solenoid valve 110/120 V AC

-	Termi-	alve, MO non-detenting/detenting (D) Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
lenoid valves, 11	0/120 V AC		'		<u>'</u>	
	VC	2x 2/2-way valve, single solenoid,	T22C	42 mm	561341	VSVA-B-T22C-AZD-D1-2AT1L
		normally closed,				
	_	pneumatic spring return				
A 46 V	W	2x 2/2-way valve, single solenoid,	T22CV	42 mm	561345	VSVA-B-T22CV-AZD-D1-2AT1L
	· * •	normally closed,				
		pneumatic spring return,				
~		vacuum operation possible at 3 and 5				
	N	2x 3/2-way valve, single solenoid,	T32U	42 mm	543679	VSVA-B-T32U-AZD-D1-2AT1L
		normally open				
	K	2x 3/2-way valve, single solenoid,	T32C	42 mm	543677	VSVA-B-T32C-AZD-D1-2AT1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	42 mm	543681	VSVA-B-T32H-AZD-D1-2AT1L
		1x normally open, 1x normally closed				
	Р	2x 3/2-way valve, single solenoid,	T32F	42 mm	543680	VSVA-B-T32F-AZD-D1-2AT1L
		reverse operation,				
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	42 mm	543678	VSVA-B-T32N-AZD-D1-2AT1L
		reverse operation,				
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	42 mm	543682	VSVA-B-T32W-AZD-D1-2AT1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	42 mm	543685	VSVA-B-M52-AZD-D1-2AT1L
		pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	42 mm	543686	VSVA-B-M52-MZD-D1-2AT1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	42 mm	543683	VSVA-B-B52-ZD-D1-2AT1L
	D	5/2-way valve, double solenoid,	D52	42 mm	543684	VSVA-B-D52-ZD-D1-2AT1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	42 mm	543687	VSVA-B-P53U-ZD-D1-2AT1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	42 mm	543689	VSVA-B-P53C-ZD-D1-2AT1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	42 mm	543688	VSVA-B-P53E-ZD-D1-2AT1L
	آ آ	mid-position exhausted	1.332			

Data sheet - Solenoid valve, width 52 mm

Width of valves to ISO 5599-2 52 mm (ISO 2)

Width 52 mm:
VTSA up to 2900 l/min
VTSA-F up to 2900 l/min
VTSA-F-CB up to 2900 l/min

- N - Flow rate

Voltage 24 V DC 110 V AC



Safety data for valve		
Conforms to standard		EN 13849-1/2
CE marking (see	Alternating voltage	To EU Low Voltage Directive
declaration of conformity)	110 V AC	
	Direct voltage	To EU EMC Directive ¹⁾
	24 V DC	
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data for valve, 24 V DC Valve function (with valve code)	Termi-	Test pulses	
	nal code	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
5/2-way, double solenoid (B52)	J	1000	3500
5/2-way, double solenoid with dominant signal (D52)	D	1000	3500
5/2-way, single solenoid (M52A)	M	1000	3500
5/2-way, single solenoid (M52M)	0	1000	3500
5/3-way, closed (P53C)	G	1000	3500
5/3-way, exhausted (P53E)	E	1000	3500
5/3-way, pressurised (P53U)	В	1000	3500
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	-	-
2x3/2-way, single solenoid, closed (T32C)	K	1000	3500
2x3/2-way, single solenoid, open (T32U)	N	1000	3500
2x3/2-way, single solenoid, open/closed (T32H)	Н	1000	3500
2x3/2-way, single solenoid, closed (T32N)	Q	1000	3500
2x3/2-way, single solenoid, open (T32F)	P	1000	3500
2x3/2-way, single solenoid, open/closed (T32W)	R	1000	3500
2x2/2-way, single solenoid, closed (T22C)	VC	1000	3500

Data sheet – Solenoid valve, width 52 mm

Valve function (with valve code)	Termi-	Flow direction	Flow direction			Reset method	
	nal code	Any	Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	[g]
5/2-way, double solenoid (B52)	J		-	-	-	-	732
5/2-way, double solenoid with dominant signal (D52)	D	•	-	-	-	-	732
5/2-way, single solenoid (M52A)	M	-	-	-	-	-	702
5/2-way, single solenoid (M52M)	0	-	-	-	-	•	702
5/3-way, closed ¹⁾ (P53C)	G	-	-	-	-	•	780
5/3-way, exhausted ¹⁾ (P53E)	E	-	-	-	-	•	780
5/3-way, pressurised ¹⁾ (P53U)	В	-	-	-	-	•	780
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	-	-	-	-	-	780
2x3/2-way, single solenoid, closed (T32C)	K	-	-	•	•	-	740
2x3/2-way, single solenoid, open (T32U)	N	-	-	•	•	-	740
2x3/2-way, single solenoid, open/closed (T32H)	Н	-	-	•	-	-	740
2x3/2-way, single solenoid, closed (T32N)	Q	-	•	-	•	-	740
2x3/2-way, single solenoid, open (T32F)	Р	-	•	-	•	-	740
2x3/2-way, single solenoid, open/closed (T32W)	R	-	•	-	•	-	740
2x2/2-way, single solenoid, closed (T22C)	VC	_	_			_	740

¹⁾ If neither solenoid coil is energised, the valve is moved to its mid-position by spring force. If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Valve function (with valve code)	Termi- nal	Flow rate Valve	Flow rate Valve Valve on valve terminal				
	code	valve	VTSA	VTSA-F	VTSA-F-CB	Valve on individual sub-base	
5/2-way, double solenoid (B52)	J	4000	2900	2900	2900	3400	
5/2-way, double solenoid with dominant signal (D52)	D	4000	2900	2900	2900	3400	
5/2-way, single solenoid (M52A)	M	4000	2900	2900	2900	3400	
5/2-way, single solenoid (M52M)	0	4000	2900	2900	2900	3400	
5/3-way, closed (P53C)	G	3600 ¹⁾	28001)	2800 ¹⁾	28001)	3200 ¹⁾	
		1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, exhausted (P53E)	E	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	3200 ¹⁾	
		1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, pressurised (P53U)	В	3600 ¹⁾	2800 ¹⁾	2800 ¹⁾	2800 ¹⁾	3200 ¹⁾	
		1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	1700 ²⁾	
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	30001)	23001)	23001)	23001)	2600 ¹⁾	
		9002)	900 ²⁾	900 ²⁾	9002)	900 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open (T32U)	N	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open/closed (T32H)	Н	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, closed (T32N)	Q	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open (T32F)	Р	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open/closed (T32W)	R	3000	2400	2400	2400	2600	
2x2/2-way, single solenoid, closed (T22C)	VC	4000	2800	2800	2800	3400	

Switching position
 Mid-position

Data sheet – Solenoid valve, width 52 mm

Valve switching times in [ms]							
Valve function (with valve code)	Termi-		24 V DC			110 V AC	
	nal	On	Off	Changeover	On	Off	Changeover
	code						
5/2-way, double solenoid (B52)	J	-	_	18	-	-	35
5/2-way, double solenoid with dominant signal (D52)	D	-	-	18	-	-	42
5/2-way, single solenoid (M52A)	M	40	45	-	70	90	-
5/2-way, single solenoid (M52M)	0	20	60	-	25	110	-
5/3-way, closed (P53C)	G	23	60	38	30	100	60
5/3-way, exhausted (P53E)	E	23	60	38	30	100	60
5/3-way, pressurised (P53U)	В	23	60	38	30	100	60
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	23	60	38	-	-	-
2x3/2-way, single solenoid, closed (T32C)	K	20	35	-	35	70	-
2x3/2-way, single solenoid, open (T32U)	N	20	35	-	35	70	-
2x3/2-way, single solenoid, open/closed (T32H)	Н	20	35	-	35	70	-
2x3/2-way, single solenoid, closed (T32N)	Q	20	35	-	50	65	-
2x3/2-way, single solenoid, open (T32F)	Р	20	35	-	50	65	-
2x3/2-way, single solenoid, open/closed (T32W)	R	20	35	-	50	65	-
2x2/2-way, single solenoid, closed (T22C)	VC	14	35	-	35	70	-

Characteristic coil data			
Valve function (with valve code)	Termi- nal code	Characteristic coil data at 24 V DC in [W]	Characteristic coil data at 110/120 V AC in [VA]
5/2-way, double solenoid (B52)	J	4.6	1.6
5/2-way, double solenoid with dominant signal (D52)	D	4.6	1.0
5/2-way, single solenoid (M52A)	M	4.6	1.6
5/2-way, single solenoid (M52M)	0	4.6	1.6
5/3-way, closed (P53C)	G	4.6	1.6
5/3-way, exhausted (P53E)	E	4.6	1.6
5/3-way, pressurised (P53U)	В	4.6	1.6
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	4.6	-
2x3/2-way, single solenoid, closed (T32C)	K	4.6	1.0
2x3/2-way, single solenoid, open (T32U)	N	4.6	1.0
2x3/2-way, single solenoid, open/closed (T32H)	Н	4.6	1.0
2x3/2-way, single solenoid, closed (T32N)	Q	4.6	1.0
2x3/2-way, single solenoid, open (T32F)	P	4.6	1.0
2x3/2-way, single solenoid, open/closed (T32W)	R	4.6	1.0
2x2/2-way, single solenoid, closed (T22C)	VC	4.6	1.0

Max. current consumption per solenoid coil							
At nominal voltage 24 V DC (valves with holding current reduction)							
Nominal pick-up current	[mA]	165					
Nominal current following current reduction	[mA]	35					
Time until current reduction	[ms]	30					

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
olenoid valves,						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	560831	VSVA-B-T22C-AZD-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	560827	VSVA-B-T32U-AZD-D2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	560825	VSVA-B-T32C-AZD-D2-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	52 mm	560829	VSVA-B-T32H-AZD-D2-1T1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	560828	VSVA-B-T32F-AZD-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	560826	VSVA-B-T32N-AZD-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	560830	VSVA-B-T32W-AZD-D2-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	560820	VSVA-B-M52-AZD-D2-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	560821	VSVA-B-M52-MZD-D2-1T1L
	J	5/2-way valve, double solenoid	B52	52 mm	560818	VSVA-B-B52-ZD-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	560819	VSVA-B-D52-ZD-D2-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	560822	VSVA-B-P53U-ZD-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	560824	VSVA-B-P53C-ZD-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	560823	VSVA-B-P53E-ZD-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8000465	VSVA-B-P53F-ZD-D2-1T1L

Ordering data – VSVA	Solenoid va Termi-	New with cover cap for MO non-detenting/heavy duty, deter Valve function	iting via accessory (TR Valve	R) Width	Part no.	Туре
	nal	valve function	code	Width	Tartino.	Туре
	code					
olenoid valves, 24 V	/ DC		: 	·		
	VC	2x 2/2-way valve, single solenoid,	T22C	52 mm	8034967	VSVA-B-T22C-AZTR-D2-1T1L
**************************************		normally closed,				
	>	pneumatic spring return				
	N	2x 3/2-way valve, single solenoid,	T32U	52 mm	8034963	VSVA-B-T32U-AZTR-D2-1T1L
		normally open				
4	_ K	2x 3/2-way valve, single solenoid,	T32C	52 mm	8034961	VSVA-B-T32C-AZTR-D2-1T1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	52 mm	8034965	VSVA-B-T32H-AZTR-D2-1T1L
		1x normally open, 1x normally closed				
	P	2x 3/2-way valve, single solenoid,	T32F	52 mm	8034964	VSVA-B-T32F-AZTR-D2-1T1L
		reverse operation,				
	Q	normally open	T32N	52 mm	8034962	VSVA-B-T32N-AZTR-D2-1T1L
	Į Ų	2x 3/2-way valve, single solenoid, reverse operation,	132N	52 mm	8034962	VSVA-B-132N-AZTR-DZ-111L
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	52 mm	8034966	VSVA-B-T32W-AZTR-D2-1T1L
	K	reverse operation,	13200)2 111111	8034900	V3VA-B-132W-AZIR-DZ-111L
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	52 mm	8034956	VSVA-B-M52-AZTR-D2-1T1L
	"	pneumatic spring return	IM 32 /	J2 IIIIII	0034730	VOVA B MISZ AZIN BZ 111E
	0	5/2-way valve, single solenoid,	M52-M	52 mm	8034957	VSVA-B-M52-MZTR-D2-1T1L
		mechanical spring return	111.52 III) J IIIII	0034337	VOVA D MISE MIETA DE TITE
		5/2-way valve, double solenoid	B52	52 mm	8034954	VSVA-B-B52-ZTR-D2-1T1L
	ľ					
	D	5/2-way valve, double solenoid,	D52	52 mm	8034955	VSVA-B-D52-ZTR-D2-1T1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	52 mm	8034958	VSVA-B-P53U-ZTR-D2-1T1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	52 mm	8034960	VSVA-B-P53C-ZTR-D2-1T1L
		mid-position closed				
	Е	5/3-way solenoid valve,	P53E	52 mm	8034959	VSVA-B-P53E-ZTR-D2-1T1L
		mid-position exhausted				
	VG	5/3-way solenoid valve,	P53F	52 mm	8034968	VSVA-B-P53F-ZTR-D2-1T1L
		mid-position pressurised 1 to 2, 4 to 5 closed				

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	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
lenoid valves, 2						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	8034982	VSVA-B-T22C-AZH-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	8034978	VSVA-B-T32U-AZH-D2-1T1L
~	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	8034976	VSVA-B-T32C-AZH-D2-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	52 mm	8034980	VSVA-B-T32H-AZH-D2-1T1LL
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	8034979	VSVA-B-T32F-AZH-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	8034977	VSVA-B-T32N-AZH-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	8034981	VSVA-B-T32W-AZH-D2-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	8034971	VSVA-B-M52-AZH-D2-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	8034972	VSVA-B-M52-MZH-D2-1T1L
	J	5/2-way valve, double solenoid	B52	52 mm	8034969	VSVA-B-B52-ZH-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	8034970	VSVA-B-D52-ZH-D2-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	8034973	VSVA-B-P53U-ZH-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	8034975	VSVA-B-P53C-ZH-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	8034974	VSVA-B-P53E-ZH-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8034983	VSVA-B-P53F-ZH-D2-1T1L

	Termi- nal code	Valve function	Valve code	Width	Part no.	Туре
olenoid valves, :	24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	8034997	VSVA-B-T22C-AZ-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	8034993	VSVA-B-T32U-AZ-D2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	8034991	VSVA-B-T32C-AZ-D2-1T1L
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	Т32Н	52 mm	8034995	VSVA-B-T32H-AZ-D2-1T1L
	Р	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	8034994	VSVA-B-T32F-AZ-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	8034992	VSVA-B-T32N-AZ-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	8034996	VSVA-B-T32W-AZ-D2-1T1L
	М	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	8034986	VSVA-B-M52-AZ-D2-1T1L
	0	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	8034987	VSVA-B-M52-MZ-D2-1T1L
	J	5/2-way valve, double solenoid	B52	52 mm	8034984	VSVA-B-B52-Z-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	8034985	VSVA-B-D52-Z-D2-1T1L
	В	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	8034988	VSVA-B-P53U-Z-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	8034990	VSVA-B-P53C-Z-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	8034989	VSVA-B-P53E-Z-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8034998	VSVA-B-P53F-Z-D2-1T1L

Ordering data - Solenoid valve 110/120 V AC

	Termi-	Valve function	Valve	Width	Part no.	Туре
	nal		code			
	code					
noid valves, 110	/120 V AC					
2 55 6	VC	2x 2/2-way valve, single solenoid,	T22C	52 mm	560812	VSVA-B-T22C-AZD-D2-2AT1L
		normally closed,				
		pneumatic spring return				
	N	2x 3/2-way valve, single solenoid,	T32U	52 mm	560808	VSVA-B-T32U-AZD-D2-2AT1L
	ا [normally open				
4	K	2x 3/2-way valve, single solenoid,	T32C	52 mm	560806	VSVA-B-T32C-AZD-D2-2AT1L
		normally closed				
	Н	2x 3/2-way valve, single solenoid,	T32H	52 mm	560810	VSVA-B-T32H-AZD-D2-2AT1L
		1x normally open, 1x normally closed				
	Р	2x 3/2-way valve, single solenoid,	T32F	52 mm	560809	VSVA-B-T32F-AZD-D2-2AT1L
		reverse operation,				
		normally open				
	Q	2x 3/2-way valve, single solenoid,	T32N	52 mm	560807	VSVA-B-T32N-AZD-D2-2AT1L
		reverse operation,				
		normally closed				
	R	2x 3/2-way valve, single solenoid,	T32W	52 mm	560811	VSVA-B-T32W-AZD-D2-2AT1L
		reverse operation,				
		1x normally open, 1x normally closed				
	M	5/2-way valve, single solenoid,	M52-A	52 mm	560801	VSVA-B-M52-AZD-D2-2AT1L
		pneumatic spring return				
	0	5/2-way valve, single solenoid,	M52-M	52 mm	560802	VSVA-B-M52-MZD-D2-2AT1L
		mechanical spring return				
	J	5/2-way valve, double solenoid	B52	52 mm	560799	VSVA-B-B52-ZD-D2-2AT1L
	D	5/2-way valve, double solenoid,	D52	52 mm	560800	VSVA-B-D52-ZD-D2-2AT1L
		with dominant signal				
	В	5/3-way solenoid valve,	P53U	52 mm	560803	VSVA-B-P53U-ZD-D2-2AT1L
		mid-position pressurised				
	G	5/3-way solenoid valve,	P53C	52 mm	560805	VSVA-B-P53C-ZD-D2-2AT1L
		mid-position closed				
	E	5/3-way solenoid valve,	P53E	52 mm	560804	VSVA-B-P53E-ZD-D2-2AT1L
		mid-position exhausted				

Ordering data – Manif		t control of the cont	1	ı	1
	Code	Description	Width	Part no.	Туре
VTSA, port pattern to I	SO 15407-				
	Α	2 valve positions, 4 addresses, for double solenoid valves	18 mm	539224	VABV-S4-2S-G18-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	539220	VABV-S4-1S-G14-2T2
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	542458	VABV-S2-1S-G38-T2
	D	1 valve position, 2 addresses, for double solenoid valves	52 mm	560841	VABV-S2-2S-G12-T2
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	539226	VABV-S4-2S-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	539222	VABV-S4-1S-G14-2T1
	G	1 valve position, 1 address, for single solenoid valves	42 mm	542459	VABV-S2-1S-G38-T1
	Н	1 valve position, 1 address, for single solenoid valves	52 mm	560842	VABV-S2-2S-G12-T1
VTSA-F, optimised for	flow rate				
$\overline{}$	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	546215	VABV-S4-2HS-G18-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	546211	VABV-S4-1HS-G14-2T2
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	546219	VABV-S2-1HS-G38-T2
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	546214	VABV-S4-2HS-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	546210	VABV-S4-1HS-G14-2T1
<u> </u>	G	1 valve position, 1 address, for single solenoid valves	42 mm	546218	VABV-S2-1HS-G38-T1
VTSA-F-CB, with CBUS	loon-throu	agh			
, sar i cu, with cuus	A	2 valve positions, 4 addresses, for double solenoid valves ¹⁾	18 mm	8067932	VABV-S4-2HS-G18-CB-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves 2 valve positions, 4 addresses, for double solenoid valves 1	26 mm	8067940	VABV-S4-2HS-G14-CB-2T2
		•			
	С	1 valve position, 2 addresses, for double solenoid valves ¹⁾	42 mm	8068154	VABV-S2-1HS-G38-CB-T2
	D	1 valve position, 2 addresses, for double solenoid valves ¹⁾	52 mm	8068146	VABV-S2-2S-G12-CB-T2
	E	2 valve positions, 2 addresses, for single solenoid valves ¹⁾	18 mm	8067934	VABV-S4-2HS-G18-CB-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves ¹⁾	26 mm	8067942	VABV-S4-1HS-G14-CB-2T1
	G	1 valve position, 1 address, for single solenoid valves ¹⁾	42 mm	8068156	VABV-S2-1HS-G38-CB-T1
	Н	1 valve position, 1 address, for single solenoid valves ¹⁾	52 mm	8068148	VABV-S2-2S-G12-CB-T1
VTSA-F-CB, with CBUS	loop-throu	gh for pilot air switching valve			
\wedge	YB	2 valve positions, 4 addresses, for pilot air switching valve	18 mm	8068913	VABV-S4-2HS-G18-CB-2T5
		1 valve position, width 18 mm, with CBUS communication			
		1 valve position, width 18 mm, double solenoid			
		Sensor evaluation: internal			
	YA	2 valve positions, 4 addresses, for double solenoid valves ¹⁾	18/26 mm	8068911	VABV-S4-12HS-G-CB-2T2
	'^	1 valve position, width 18 mm	10/20 111111	8008911	VADV-34-12113-G-CD-212
		1 valve position, width 26 mm			
		Sensor evaluation: external			
	YC	2 valve positions, 4 addresses, for pilot air switching valve	18/26 mm	8068912	VABV-S4-12HS-G-CB-2T5
		1 valve position, width 18 mm, with CBUS communication			
		• 1 valve position, width 26 mm, double solenoid			
		Sensor evaluation: internal			
VTSA-F-CB, with CBUS		<u> </u>			
(· ·	PV	With CBUS loop-through and new voltage zone	41 mm	8068609	VABV-S6-1Q-G38-CB1-T5
		Pressure sensor plug-in			
		Sensor evaluation: internal (Ports for dust 3 and 4 are combined)			
		(Ports for duct 2 and 4 are combined),			
	PS	pneumatic connection G3/8, M5 With CBUS loop-through in the same voltage zone	41 mm	8068610	VABV-S6-1Q-G38-CB-T5
	۲3	With CBUS loop-through in the same voltage zone Pressure sensor plug-in	41 111111	0000010	VADV-30-1Q-U30-CD-13
		Sensor evaluation: internal			
		(Ports for duct 2 and 4 are combined),			
		pneumatic connection G3/8, M5			
		F.:: 2:::: 20 00:::: 00/0/::: 00/			

¹⁾ When using single solenoid valves on double solenoid sub-bases, one address will be lost!

	Code	Description	Width	Part no.	Туре
SA/VTSA-F, supply	plate				
	L	With exhaust plate, 3/5 common, G1/2	38 mm	539231	VABF-S6-1-P1A7-G12
	K	With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2	38 mm	539230	VABF-S6-1-P1A6-G12
SA-F-CB, extension		eumatic and electric air supply plate			
	U	Additional air supply With exhaust plate, 3/5 common, G1/2	38 mm	8092506	VABF-S6-1-P1A7-G12-CB
	UW	Additional pneumatic and electric supply With exhaust plate, 3/5 common, G1/2 Generation of 24 additional valve addresses (electric supply is provided internally from Uval)	38 mm	8104042	VABF-S6-1-P8A7-G12-CB
	USW	Additional pneumatic and electric supply With exhaust plate, 3/5 common, G1/2 Generation of 24 additional valve addresses (electric supply is provided from new (safe) voltage zone (internally from S2))	38 mm	8104044	VABF-S6-1-P8A7-G12-CB1
	U	Additional air supply With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2	38 mm	8092502	VABF-S6-1-P1A6-G12-CB
	UW	Additional pneumatic and electric supply With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2 Generation of 24 additional valve addresses (electric supply is provided internally from Uval)	38 mm	8104041	VABF-S6-1-P8A6-G12-CB
	USW	Additional pneumatic and electric supply With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2 Generation of 24 additional valve addresses (electric supply is provided from new (safe) voltage zone (internally from S2))	38 mm	8104043	VABF-S6-1-P8A6-G12-CB1

Ordering data – Vertica		1		1	ı	1
	Code	Description		Width	Part no.	Туре
90°-connection plate						
88	P	Outlet at bottom	Connecting thread G1/8	18 mm	539719	VABF-S4-2-A2G2-G18
80			Connecting thread G1/4	26 mm	539721	VABF-S4-1-A2G2-G14
			Connecting thread G3/8	42 mm	546097	VABF-S2-1-A1G2-G38
			Connecting thread G1/2	52 mm	555702	VABF-S2-2-A1G2-G12
Vertical supply plate						
	ZU	Individual compressed air supply,	Connecting thread G1/8	18 mm	540173	VABF-S4-2-P1A3-G18
	20	duct 1	Connecting thread G1/4	26 mm	540171	VABF-S4-1-P1A3-G14
			Connecting thread G3/8	42 mm	546093	VABF-S2-1-P1A3-G38
			Connecting thread G1/2	52 mm	555786	VABF-S2-2-P1A3-G12
	ZV	Individual compressed air supply,	Connecting thread G1/8	18 mm	8000693	VABF-S4-2-P1A14-G18
		ducts 1 and 14	Connecting thread G1/4	26 mm	8000689	VABF-S4-1-P1A14-G14
•		datis I and 14	Connecting thread G3/8	42 mm	8000536	VABF-S2-1-P1A14-G38
			Connecting thread G1/2	52 mm	8000549	VABF-S2-2-P1A14-G12
			connecting timeda 01/2	32 111111	0000349	VADI 32 2 1 1A14 012
		•	•	'		
Ordering data – Vertica		1	1	1	1	I
	Code	Pressure regulation for port	Regulation range	Width	Part no.	Туре
			[bar]			
Regulator plate, width 1	8 mm					
	ZA	1	0.510	18 mm	540153	VABF-S4-2-R1C2-C-10
	ZF	1	0.56	18 mm	540151	VABF-S4-2-R1C2-C-6
	ZC	2	210	18 mm	540161	VABF-S4-2-R2C2-C-10
	ZH	2	26	18 mm	540159	VABF-S4-2-R2C2-C-6
	ZB	4	210	18 mm	540157	VABF-S4-2-R3C2-C-10
	ZG	4	26	18 mm	540155	VABF-S4-2-R3C2-C-6
	ZD	2 and 4	210	18 mm	540165	VABF-S4-2-R4C2-C-10
	ZI	2 and 4	26	18 mm	540163	VABF-S4-2-R4C2-C-6
	ZE	2 and 4, reversible	0.510	18 mm	540169	VABF-S4-2-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	18 mm	540167	VABF-S4-2-R5C2-C-6
	ZL	2, reversible	0.510	18 mm	546252	VABF-S4-2-R6C2-C-10
	ZN	2, reversible	0.56	18 mm	546248	VABF-S4-2-R6C2-C-6
	ZK	4, reversible	0.510	18 mm	546254	VABF-S4-2-R7C2-C-10
	ZM	4, reversible	0.56	18 mm	546250	VABF-S4-2-R7C2-C-6
Regulator plate, width 2	_	1.	105.40	To.		Lunga, a page 5 is
	ZA	1	0.510	26 mm	540154	VABF-S4-1-R1C2-C-10
	ZF	1	0.56	26 mm	540152	VABF-S4-1-R1C2-C-6
	ZC	2	210	26 mm	540162	VABF-S4-1-R2C2-C-10
THE STATE OF THE PARTY OF THE P	ZH	2	26	26 mm	540160	VABF-S4-1-R2C2-C-6
in the second	ZB	4	210	26 mm	540158	VABF-S4-1-R3C2-C-10
	ZG	4	26	26 mm	540156	VABF-S4-1-R3C2-C-6
	ZD	2 and 4	210	26 mm	540166	VABF-S4-1-R4C2-C-10
	ZI	2 and 4	26	26 mm	540164	VABF-S4-1-R4C2-C-6
	ZE	2 and 4, reversible	0.510	26 mm	540170	VABF-S4-1-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	26 mm	540168	VABF-S4-1-R5C2-C-6
	ZL	2, reversible	0.510	26 mm	546251	VABF-S4-1-R6C2-C-10
	ZN	2, reversible	0.56	26 mm	546247	VABF-S4-1-R6C2-C-6
	ZK	4, reversible	0.510	26 mm	546253	VABF-S4-1-R7C2-C-10
	ZM	4, reversible	0.56	26 mm	546249	VABF-S4-1-R7C2-C-6

	Code	Pressure regulation for port	Regulation range [bar]	Width	Part no.	Туре
gulator plate, width	42 mm					
<u></u>	ZA	1	0.510	42 mm	546084	VABF-S2-1-R1C2-C-10
	ZF	1	0.56	42 mm	546083	VABF-S2-1-R1C2-C-6
	ZC	2	1.010	42 mm	546088	VABF-S2-1-R2C2-C-10
	ZH	2	1.06	42 mm	546087	VABF-S2-1-R2C2-C-6
	ZB	4	1.010	42 mm	546086	VABF-S2-1-R3C2-C-10
Ų;	ZG	4	0.56	42 mm	546085	VABF-S2-1-R3C2-C-6
	ZD	2 and 4	1.010	42 mm	546090	VABF-S2-1-R4C2-C-10
	ZI	2 and 4	1.06	42 mm	546089	VABF-S2-1-R4C2-C-6
	ZE	2 and 4, reversible	0.510	42 mm	546092	VABF-S2-1-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	42 mm	546091	VABF-S2-1-R5C2-C-6
	ZL	2, reversible	0.510	42 mm	546832	VABF-S2-1-R6C2-C-10
	ZN	2, reversible	0.56	42 mm	546831	VABF-S2-1-R6C2-C-6
	ZK	4, reversible	0.510	42 mm	546834	VABF-S2-1-R7C2-C-10
	ZM	4, reversible	0.56	42 mm	546833	VABF-S2-1-R7C2-C-6
gulator plate, width	52 mm					
0	ZA	1	0.510	52 mm	555772	VABF-S2-2-R1C2-C-10
Ĭ	ZF	1	0.56	52 mm	555771	VABF-S2-2-R1C2-C-6
	ZC	2	1.010	52 mm	555774	VABF-S2-2-R2C2-C-10
	ZH	2	1.06	52 mm	555773	VABF-S2-2-R2C2-C-6
	ZB	4	1.010	52 mm	555776	VABF-S2-2-R3C2-C-10
	ZG	4	1.06	52 mm	555775	VABF-S2-2-R3C2-C-6
	ZD	2 and 4	1.010	52 mm	555778	VABF-S2-2-R4C2-C-10
	ZI	2 and 4	1.06	52 mm	555777	VABF-S2-2-R4C2-C-6
	ZE	2 and 4, reversible	0.510	52 mm	555780	VABF-S2-2-R5C2-C-10
	ZJ	2 and 4, reversible	0.56	52 mm	555779	VABF-S2-2-R5C2-C-6
	ZL	2, reversible	0.510	52 mm	555782	VABF-S2-2-R6C2-C-10
	ZN	2, reversible	0.56	52 mm	555781	VABF-S2-2-R6C2-C-6
	ZK	4, reversible	0.510	52 mm	555784	VABF-S2-2-R7C2-C-10
	ZM	4, reversible	0.56	52 mm	555783	VABF-S2-2-R7C2-C-6

-	Code	Pressure regulation for port	Regulation range [bar]	Width	Part no.	Туре
egulator plate for valv	es with sym	metrical coil layout, width 18 mm	[241]			
• .	ZAY	1	0.510	18 mm	560756	VABF-S4-2-R1C2-C-10E
	ZFY	1	0.56	18 mm	560758	VABF-S4-2-R1C2-C-6E
	ZCY	2	210	18 mm	560763	VABF-S4-2-R2C2-C-10E
	ZHY	2	26	18 mm	560765	VABF-S4-2-R2C2-C-6E
	₽ ZDY	2 and 4	210	18 mm	560767	VABF-S4-2-R4C2-C-10E
	ZIY	2 and 4	26	18 mm	560769	VABF-S4-2-R4C2-C-6E
	ZEY	2 and 4, reversible	0.510	18 mm	560771	VABF-S4-2-R5C2-C-10E
	ZJY	2 and 4, reversible	0.56	18 mm	560773	VABF-S4-2-R5C2-C-6E
	ZLY	2, reversible	0.510	18 mm	560775	VABF-S4-2-R6C2-C-10E
	ZNY	2, reversible	0.56	18 mm	560777	VABF-S4-2-R6C2-C-6E
egulator plate for valv	es with svm	metrical coil layout, width 26 mm				
• '	ZAY	1	0.510	26 mm	560757	VABF-S4-1-R1C2-C-10E
	ZFY	1	0.56	26 mm	549876	VABF-S4-1-R1C2-C-6E
	ZCY	2	210	26 mm	560764	VABF-S4-1-R2C2-C-10E
	ZHY	2	26	26 mm	560766	VABF-S4-1-R2C2-C-6E
	ZDY	2 and 4	210	26 mm	560768	VABF-S4-1-R4C2-C-10E
	ZIY	2 and 4	26	26 mm	560770	VABF-S4-1-R4C2-C-6E
	ZEY	2 and 4, reversible	0.510	26 mm	560772	VABF-S4-1-R5C2-C-10E
	ZJY	2 and 4, reversible	0.56	26 mm	560774	VABF-S4-1-R5C2-C-6E
	ZLY	2, reversible	0.510	26 mm	560776	VABF-S4-1-R6C2-C-10E
	ZNY	2, reversible	0.56	26 mm	560778	VABF-S4-1-R6C2-C-6E
gulator plato for valv	oc with cum	metrical coil layout, width 42 mm ¹⁾				
guiator piate for valv	ZAY	1	0.510	42 mm	_	VABF-S2-1-R1C2-C-10E
	ZFY	1	0.56	42 mm		VABF-S2-1-R1C2-C-10L
	ZCY	2	0.510	42 mm	_	VABF-S2-1-R2C2-C-10E
	ZHY	2	0.56	42 mm	_	VABF-S2-1-R2C2-C-6E
	ZBY	4	0.510	42 mm	_	VABF-S2-1-R3C2-C-10E
	ZGY	4	0.56	42 mm	_	VABF-S2-1-R3C2-C-10E
*	ZDY	2 and 4	0.510	42 mm	_	VABF-S2-1-R4C2-C-10E
	ZIY	2 and 4	0.56	42 mm	_	VABF-S2-1-R4C2-C-10L
	ZEY	2 and 4, reversible	0.510	42 mm	_	VABF-S2-1-R5C2-C-10E
	ZJY	2 and 4, reversible	0.56	42 mm	_	VABF-S2-1-R5C2-C-10L
	ZLY	2. reversible	0.510	42 mm		VABF-S2-1-R5C2-C-0E
	ZNY	2, reversible	0.56	42 mm	_	VABF-S2-1-R6C2-C-16E
	ZKY	4, reversible	0.510	42 mm	_	VABF-S2-1-R0C2-C-0E
	ZIVI	יי, וכייכוסוטוכ	0.510	42 111111		VADI 32-1-K/ C2-C-10L

¹⁾ These functions are only available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2)

Ordering data – Vertical	stacking							
	Code	Pressure regulation for port	Regulation range [bar]	Width	Part no.	Туре		
Regulator plate for valves with symmetrical coil layout, width 52 mm ¹⁾								
	ZAY	1	0.510	52 mm	-	VABF-S2-2-R1C2-C-10E		
	ZFY	1	0.56	52 mm	_	VABF-S2-2-R1C2-C-6E		
	ZCY	2	0.510	52 mm	-	VABF-S2-2-R2C2-C-10E		
	ZHY	2	0.56	52 mm	_	VABF-S2-2-R2C2-C-6E		
	ZBY	4	0.510	52 mm	_	VABF-S2-2-R3C2-C-10E		
	ZGY	4	0.56	52 mm	-	VABF-S2-2-R3C2-C-6E		
	ZDY	2 and 4	0.510	52 mm	-	VABF-S2-2-R4C2-C-10E		
	ZIY	2 and 4	0.56	52 mm	-	VABF-S2-2-R4C2-C-6E		
	ZEY	2 and 4, reversible	0.510	52 mm	-	VABF-S2-2-R5C2-C-10E		
	ZJY	2 and 4, reversible	0.56	52 mm	-	VABF-S2-2-R5C2-C-6E		
	ZLY	2, reversible	0.510	52 mm	_	VABF-S2-2-R6C2-C-10E		
	ZNY	2, reversible	0.56	52 mm	_	VABF-S2-2-R6C2-C-6E		
	ZKY	4, reversible	0.510	52 mm	-	VABF-S2-2-R7C2-C-10E		
	ZMY	4, reversible	0.56	52 mm	-	VABF-S2-2-R7C2-C-6E		

¹⁾ These functions are only available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2)

	Code	Description		Width	Part no.	Туре
ssure gauge						
	T	With cartridge connection for	Scale in bar/psi,	18 mm	543487	PAGN-26-16-P10
(<i>(</i> 23))		regulator, 10 bar	display range 016 bar/0240 psi,	26 mm		
			for regulator plate code ZA, ZB, ZC, ZD, ZE,	42 mm	548010	PAGN-40-16-P10
			ZK, ZL	52 mm		
	U	With cartridge connection for	Scale in bar/psi,	18 mm	543488	PAGN-26-10-P10
		regulator, 6 bar	display range 010 bar/0145 psi,	26 mm		
			for regulator plate code ZF, ZG, ZH, ZI, ZJ,	42 mm	548009	PAGN-40-10-P10
			ZM, ZN	52 mm		
	WT	With cartridge connection for	Scale in MPa,	18 mm	563735	PAGN-26-1.6M-P10 PAGN-40-1.6M-P10
		regulator, 10 bar	display range 016 bar/01.6 MPa,	26 mm		
			for regulator plate code ZA, ZB, ZC, ZD, ZE,	42 mm	563737	
			ZK, ZL	52 mm		
	WU	With cartridge connection for	Scale in MPa,	18 mm	563736	PAGN-26-1M-P10
		regulator, 6 bar	display range 016 bar/01 MPa	26 mm		
			for regulator plate code ZF, ZG, ZH, ZI, ZJ,	42 mm	563738	PAGN-40-1M-P10
			ZM, ZN 52 n	52 mm		
	VT	With cartridge connection for	Scale in psi/bar,	18 mm	563731	PAGN-26-232P-P10
		regulator, 10 bar	display range 016 bar/0232 psi	i 26 mm		
			for regulator plate code ZA, ZB, ZC, ZD, ZE,	42 mm	563733	PAGN-40-232P-P10
			ZK, ZL	52 mm		
	VU	With cartridge connection for	Scale in psi/bar,	18 mm	563732	PAGN-26-145P-P10
		regulator, 6 bar	display range 010 bar/0145 psi	26 mm		
			for regulator plate code ZF, ZG, ZH, ZI, ZJ,	42 mm	563734	PAGN-40-145P-P10
			ZM, ZN	52 mm		
	SGR	Red-green scale, with cartridge	Scale in bar,	18 mm	8090378	PAGN-26-10-P10-RG
		connection for regulator, 6 bar	display range 010 bar			
				26 mm		

Ordering data – Vertical	stacking				
	Code	Description		Part no.	Туре
Cartridge for regulator pla	te		_		
	-	For tubing O.D. 4 mm	1 piece	172972	QSP10-4
	_	Adapter for pressure gauge (allows products with threaded connection G1/8 to be attached to the cartridge connection)	6 pieces	565811	QSP10-G1/8
Throttle plate					
	Χ	Controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm	540176	VABF-S4-2-F1B1-C
9			26 mm	540175	VABF-S4-1-F1B1-C
			42 mm	546095	VABF-S2-1-F1B1-C
			52 mm	555789	VABF-S2-2-F1B1-C
Vertical pressure shut-off	plate ZT	3/2-way valve for shutting off the operating pressure at the valve position	18 mm	542884	VABF-S4-2-L1D1-C
		Pressure separation can be shut off on the valve assembly	26 mm	542885	VABF-S4-1-L1D1-C
			42 mm	546096	VABF-S2-1-L1D1-C
			52 mm	555791	VABF-S2-2-L1D1-C
\Diamond	ZS	3/2-way valve for shutting off the operating pressure at the valve position	18 mm	8001178	VABF-S4-2-L1D2-C
		Pressure separation can be shut off on the valve assembly using a key	26 mm	8001179	VABF-S4-1-L1D2-C
Covering					
	L	Cover plate for vacant position	18 mm	539213	VABB-S4-2-WT
			26 mm	539212	VABB-S4-1-WT
			42 mm	543186	VABB-S2-1-WT
			52 mm	560845	VABB-S2-2-WT
	_	Sealing cap for electrical linkage (with individual connection), size 18 mm and 26 mm	10 pieces	547713	VABD-S4-E-C
	-	Seal (with individual connection), size 42 mm and 52 mm	2 pieces	571343	VABD-S2-1-S-C

Accessories – Electrical components

Ordering data	Code	Description	Width	Part no.	Туре
Multi-pin node for VTSA,	VTSA-F		;		
	T	Terminal strip, 36-pin	-	543412	VABE-S6-1LF-C-M1-C36M
	MP1	Sub-D plug, 37-pin	-	543414	VABE-S6-1LT-C-M1-S37
	MP4	Round plug, 19-pin	_	543415	VABE-S6-1LF-C-M1-R19
Individual electrical con	nection for	VTSA/VTSA-F			
△	MP2	Multi-pin node with individual connection M12, 6-way	_	549046	VABE-S6-LT-C-S6-R5
0	MP3	Multi-pin node with individual connection M12, 10-way	-	549047	VABE-S6-LT-C-S10-R5
	-	Cover for individual connection M12, 6-way	_	549048	VAEM-S6-C-S6-R5
	-	Cover for individual connection M12, 10-way	-	549049	VAEM-S6-C-S10-R5
Pneumatic interface for '	VTSA/VTSA-	F			
6	_	For electrical terminal CPX in polymer design	50 mm	543416	VABA-S6-1-X1
	-	For electrical terminal CPX in metal design	50 mm	550663	VABA-S6-1-X2
	_	For electrical terminal CPX in metal design, with changed diagnostic function	50 mm	573613	VABA-S6-1-X2-D
Pneumatic interface for	VTSA-F-CB				
6.8	RA	For electrical terminal CPX in polymer design Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082877	VABA-S6-1-X1-CB
		For electrical terminal CPX in metal design Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082876	VABA-S6-1-X2-CB
	RD	For electrical terminal CPX (interface for PROFIsafe only) in metal design with 2 safe voltage zones and 1 safe output (connection: M12) Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8068241	VABA-S6-1-X2-F2-CB
	RC	For electrical terminal CPX (interface for PROFIsafe only) in metal design with • 3 safe voltage zones • Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8068240	VABA-S6-1-X2-F1-CB
	RB	For electrical terminal CPX (interface for fieldbus only) in polymer design With 3 voltage zones With external power supply 3xM12 Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082879	VABA-S6-1-X1-3V-CB
***	RB	For electrical terminal CPX (interface for fieldbus only) in metal design With 3 voltage zones With external power supply 3xM12 Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082878	VABA-S6-1-X2-3V-CB

Accessories – Electrical components

Ordering data					
	Code	Description		Part no.	Туре
Electrical connection for	AS-Interfa	ace for VTSA/VTSA-F			
	-	4 inputs/4 outputs		549042	VABE-S6-1LF-C-A4-E
	-	8 inputs/8 outputs		549043	VABE-S6-1LF-C-A8-E
AS-Interface module for	\/TSA/\/TS <i>I</i>	A-F			
715 Interface inoduce for	-	4 inputs/4 outputs		549044	VAEM-S6-S-FAS-4-4E
	- 8 inputs/8 outputs			549045	VAEM-S6-S-FAS-8-8E
		NECA I TO A F			
Manifold block for AS-In	X X	4x M12, 5-pin, double, socket		195704	CPX-AB-4-M12x2-5POL
	GW	4x M12, 5-pin, double, socket 4x M12, 5-pin, socket, metal thread			CPX-AB-4-M12x2-5POL-R
	R	8x M8, 3-pin, socket		541254	
	K	8x spring-loaded terminal, Cage Clamp, 4-pin		195706	CPX-AB-8-M8-3POL CPX-AB-8-KL-4POL
	Н	4x Harax®, 4-pin, socket		195708 525636	CPX-AB-4-HAR-4POL
Ť	В	Sub-D, 25-pin, bushing		525676	CPX-AB-1-SUB-BU-25POL
	l p	Jub-b, 25-piii, busiiiiig		323070	CFA-AB-1-30B-B0-23F0L
Connecting cable, Sub-D	(TPE-U(PL				
	GA	Connecting cable for max. 8 solenoid coils, 10-wire	2.5 m	539240	NEBV-S1W37-E-2.5-LE10
	GB		5 m	539241	NEBV-S1W37-E-5-LE10
	GC		10 m	539242	NEBV-S1W37-E-10-LE10
	GD	Connecting cable for max. 22 solenoid coils, 26-wire	2.5 m	539243	NEBV-S1W37-E-2.5-LE26
	GE		5 m	539244	NEBV-S1W37-E-5-LE26
	GF		10 m	539245	NEBV-S1W37-E-10-LE26
	GG	Connecting cable for max. 32 solenoid coils, 37-wire	2.5 m	539246	NEBV-S1W37-K-2.5-LE37
	GH		5 m	539247	NEBV-S1W37-K-5-LE37
	GI		10 m	539248	NEBV-S1W37-K-10-LE37
Connecting cable, Sub-D	(PVC. IP6	5)			
	GK	Connecting cable for max. 8 solenoid coils, 10-wire	2.5 m	543271	NEBV-S1W37-KM-2.5-LE10
	GL		5 m	543272	NEBV-S1W37-KM-5-LE10
	GM		10 m	543273	NEBV-S1W37-KM-10-LE10
	GN	Connecting cable for max. 23 solenoid coils, 27-wire	2.5 m	543274	NEBV-S1W37-KM-2.5-LE27
→ • • • • • • • • • • • • • • • • • • •	GO		5 m	543275	NEBV-S1W37-KM-5-LE27
	GP	7	10 m	543276	NEBV-S1W37-KM-10-LE27
	GQ	Connecting cable for max. 32 solenoid coils, 37-wire	2.5 m	543277	NEBV-S1W37-KM-2.5-LE37
	GR		5 m	543278	NEBV-S1W37-KM-5-LE37
	GS		10 m	543279	NEBV-S1W37-KM-10-LE37
Cover for multi-pin plug	for \/TC \/\/	TISA E	<u> </u>		
Cover for matti-pin plug	IUI VISA/V	For configuration by the user		545974	NECV-S1W37
		Tor comiguration by the user		543514	NECV-31WJ/

Accessories – General

Ordering data – End p	lates			
	Code	Description	Part no.	Туре
Right-hand, with threa	ded conne			
600	V	With working air/exhaust air, internal pilot air supply, G1/2 (no port 14)	539234	VABE-S6-1R-G12
	V1	With working air/exhaust air, internal pilot air supply, G3/4 (port 14 is sealed with a blanking plug)	560837	VABE-S6-2R-G34
600	X	With working air/exhaust air, external pilot air supply, G1/2	539236	VABE-S6-1RZ-G12
	X1	With working air/exhaust air, external pilot air supply, G3/4	560839	VABE-S6-2RZ-G34
Vith pilot air selector				
\sim	Y ¹⁾	Internal pilot air supply	539238	VABE-S6-1RZ-G-B1
	U ¹⁾	Internal pilot air supply, ducted pilot exhaust air		
	Z ¹⁾	External pilot air supply		
	W ¹⁾	External pilot air supply, ducted pilot exhaust air		

¹⁾ Code letter within the order code for a valve terminal configuration

Code	Description	Weight	Part no.	Туре
S	Duct separation 1, 3, 5	57 g	539228	VABD-S6-1-P3-C
T	Duct separation 1	43 g	539227	VABD-S6-1-P1-C
R	Duct separation 3, 5	54 g	539229	VABD-S6-1-P2-C
TL	Seal between sub-bases, duct 1, 3, 5 open, port 14 blocked (colour coding: white)	40 g	573191	VABD-S6-1-P7-C
K	Seal between sub-bases, duct 1 blocked, port 14 blocked (colour coding: red) Note: additional pilot air supply required	43 g	8060483	VABD-S6-1-P8-C
L	Seal between sub-bases, duct 1, 3, 5 blocked, port 14 blocked (colour coding: green)	57 g	8034612	VABD-S6-1-P6-C

Accessories – Pneumatic components

Ordering data								
	Code	Description	Part no.	Туре				
Cover caps								
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH			
	V	Cover cap for manual override, concealed	10 pieces	541011	VAMC-S6-CS			
	А	Cover cap, heavy duty, for manual override, non-detenting heavy duty, detenting via accessory (key) (The cover cap is provided for one-off mounting only)	10 pieces	4105147	VAMC-B-S6-CTR			
Accessory for manual ove	rride, heav	y duty						
	-	Coded key (accessory) for actuating cover cap, heavy duty, for detenting position (VAMC-B-S6-CTR)	1 piece	1662543	AHB-MEB-B			



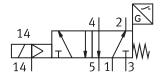
There is a wide range of preconfigured solenoid valves with cover cap for manual override and correct valve type code available to order in the sections on solenoid valves.

Accessories – General

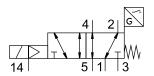
	Code	Description		Part no.	Туре
scription label holders	/inscripti	on labels			
	В	Clip-on inscription label holder for valve cap	5 pieces	540888	ASCF-T-S6
	BZ	Clip-on inscription label holder for valve cap with additional marking fields (electrical and pneumatic zone separation)	4 pieces	8106532	ASCF-T-S6-Z
**	T	Inscription label holder for manifold blocks	5 pieces	540889	ASCF-M-S6
	TD	Inscription label holder for manifold blocks, size 52 mm	5 pieces	562577	ASCF-M-S2-2
	-	Inscription label for ISO 15407 valves with individual electrical connection (20 labels in frame)	20 pieces	18182	IBS-9x20
	-	Inscription label for pressure zone separation 4 inscription labels, duct 1/3/5 blocked 4 inscription labels, duct 1 blocked 4 inscription labels, duct 3/5 blocked	3x4 pieces	8003303	ASLR-L-S6-2016
H-rail mounting					
	-	VTSA and VTSA-F	3 pieces	526032	CPX-CPA-BG-NRH
Wall mounting					
	-	Mounting bracket with a mounting hole for M5 screw	5 pieces	539214	VAME-S6-10-W
	U	Mounting bracket with a mounting hole for M4 screw and a mounting hole for M6 screw	1 piece	567038	VAME-S6-W-M46
	AW	Mounting bracket for length compensation on the CPX side when mounting using support system Set comprising 1 bracket and 2 screws	1 piece	2721419	CPX-M-BG-VT-2X
User documentation	1				
	D	User documentation for valve terminal VTSA/VTSA-F	German	538922	P.BE-VTSA-44-DE
	E		English	538923	P.BE-VTSA-44-EN
	S		Spanish	538924	P.BE-VTSA-44-ES
		 			
	F		French Italian	538925 538926	P.BE-VTSA-44-FR P.BE-VTSA-44-IT

Internet → connection technology, silencer, blanking plug

Function¹⁾ Valves with code SO, SO, SS. width 18 mm



Valves with code SO, SQ, SS, width 26 mm

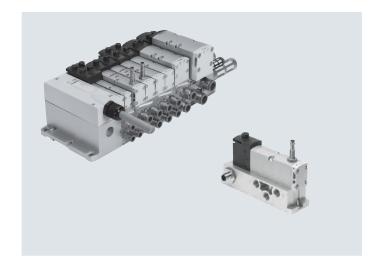


Flow rate up to 1100 l/min

Width of valves 18 mm 26 mm

Voltage 24 V DC

Operating pressure 3 ... 10 bar



ISO valves with switching position sensing for safety-related pneumatic components Function

The single solenoid 5/2-way valve with spring return in width 18 mm and 26 mm features valve diagnostics. Designed as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C.

is monitored by the inductive sensor. This valve is not a safety device to the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

Valve on individual sub-base (square

plug or plug-in) with integrated switch-

ing position sensing.

The normal position of the piston slide

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-2.

This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

Decentralised individual connection variant



Variant for valve terminal VTSA/VTSA-F



The valves with integrated switching position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical control (individual, multi-pin plug or fieldbus/control block connection). lished either via a standardised 4-pin M12 plug 24 V DC (ISO 15407-2), a 4-pin spring-loaded terminal or a cable (open end) 24 V DC/110 V AC, which can be configured by the user.

The electrical connection is estab-

Pilot air supply:

The valve terminal can be supplied with internal or external pilot air via the various end plate variants.

The individual sub-base can be supplied with internal or external pilot air depending on the version.



Note

Valves in plug-in design are always supplied with pilot air via duct 14 in the manifold sub-base.

The circuit symbol represents a valve with a proximity switch a N/O switching output signal. As per ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.



Note

Pilot exhaust air port 12 is vented directly at the valve, without a connection. If the customer requests a "turned seal", the air is exhausted at the end plates of the valve terminal, which doesn't conform to the ISO standard.

Safety data				
Conforms to standard	EN 13849-1/2			
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾			
Shock resistance	Shock test with severity level 2, to EN 60068-2-27			
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6			

For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.
 If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data				
Valve function 5/2-way, single solenoid	Test pulses			
	Max. positive test pulse with logic 0 [µs]	Max. negative test pulse with logic 1 [µs]		
VSVA-B-M52-MZA1-1T1L	1200	1100		
VSVA-B-M52-MZA2-1T1L	1500	800		
VSVA-B-M52-MZ-A1-1C1	1000	800		

General technical data						
Valve	VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1			
Width	18 mm	26 mm	26 mm			
Conforms to standard	ISO 15407-2		ISO 15407-1			
Design	Piston spool valve		•			
Sealing principle	Soft					
Actuation type	Electrical	Electrical				
Type of control	Piloted	Piloted				
Exhaust function, can be throttled	Via individual sub-base, via throttle plate					
Lubrication	Life-time lubrication	Life-time lubrication				
Type of mounting	Via through-hole, on manifold sub-ba	Via through-hole, on manifold sub-base				
Mounting position	Any					
Manual override	Concealed					
Individual sub-base			→ Page 232			
Valve terminal			→ Page 74			

Standard nominal flow rate [l/min]				
Valve function	Flow rate			
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base
VSVA-B-M52-MA1-1C1-ANC	1400	1100	-	1100
VSVA-B-M52-MA1-1C1-ANP	1400	1100	-	1100
VSVA-B-M52-MA1-1C1-APC	1400	1100	-	1100
VSVA-B-M52-MA1-1C1-APP	1400	1100	-	1100
VSVA-B-M52-MA1-1T1L-ANC	1400	1100	1350	1200
VSVA-B-M52-MA1-1T1L-ANP	1400	1100	1350	1200
VSVA-B-M52-MA1-1T1L-APC	1400	1100	1350	1200
VSVA-B-M52-MA1-1T1L-APP	1400	1100	1350	1200
VSVA-B-M52-MA1-1T1L-APX-0.5	1400	1100	1350	1200
VSVA-B-M52-MA2-1T1L-ANP	750	550	700	600
VSVA-B-M52-MA2-1T1L-APP	750	550	700	600
VSVA-B-M52-MA2-1T1L-APX-0.5	750	550	700	600

Valve switching times [ms]				
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1
Width		18 mm	26 mm	26 mm
Valve switching times	On	12	20	21
	Off	38	54	41
Sensor switching times	On	32	60	60
	Off	9	11	11

Electrical data for valve					
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1	
Width		18 mm	26 mm	26 mm	
Electrical connection		4-pin plug to ISO 15407-2		Plug to EN 175301-803, type C, without PE conductor	
Nominal operating voltage	[V DC]	24		·	
Permissible voltage fluctuations	[%]	±10		-15/+10	
Surge resistance	[kV]	2.5		·	
Pollution degree		3			
Power consumption	[W]	1.6		1.8	
Switching position sensing		Normal position via sensor			
Duty cycle	[%]	100			
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission in mounted state)			
Signal status display		LED Via accessories			

Electrical data for sensor		
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status indication		LED yellow
Operating voltage range	[V DC]	1030
Residual ripple	[%]	±10
Sensor no-load supply current	[mA]	≤10
Max. output current	[mA]	200
Voltage drop	[V]	≤2
Max. switching frequency	[Hz]	5000
Short circuit current rating		Pulsed
Sensor reverse polarity protection		For all electrical connections
Measuring principle		Inductive
Switching position sensing		Valve normal position via sensor

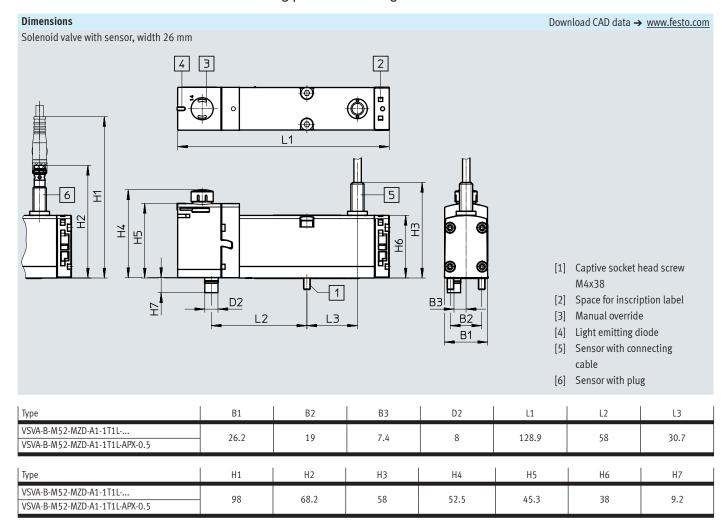
Operating and environmental conditions				
Valve		VSVA-B-M521T1L	VSVA-B-M521C1	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Notes on the operating/		Lubricated operation possible (in which case lubricated operation wi	ill always be required)	
pilot medium				
Operating pressure	[bar]	-0.9 10		
Operating pressure for valve	[bar]	310		
terminal with internal pilot air				
supply				
Pilot pressure	[bar]	310		
Ambient temperature	[°C]	-5 +50		
Temperature of medium	[°C]	-5 +50		
Note on materials		RoHS-compliant		
Sound pressure level LpA	[dB(A)]	85		
CE marking (see declaration of cor	nformity)	To EU EMC Directive ¹⁾		
Certification		C-Tick	C-Tick	
		CSA (OL)	-	
		c UL us – Recognized (OL)	-	

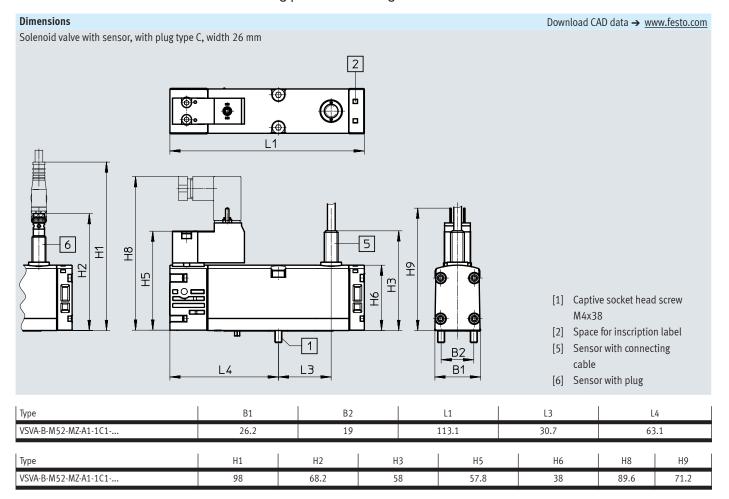
¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Materials	
Sub-base/manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, PA
Seals	FPM, NBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	TPE-U(PUR)

Product weights [g]				
Width	18 mm	26 mm		
5/2-way solenoid valve type				
VSVA-B-M52-MA2-1T1L-APX-0.5	157	-		
VSVA-B-M52-MA2-1T1L-APP	140	-		
VSVA-B-M52-MA2-1T1L-ANP	140	-		
VSVA-B-M52-MA1-1T1L-APC	-	307		
VSVA-B-M52-MA1-1T1L-APP	-	264		
VSVA-B-M52-MA1-1C1-APC	-	332		
VSVA-B-M52-MA1-1C1-APP	-	289		
VSVA-B-M52-MA1-1T1L-ANC	-	307		
VSVA-B-M52-MA1-1T1L-ANP	-	264		
VSVA-B-M52-MA1-1C1-ANC	-	332		
VSVA-B-M52-MA1-1C1-ANP	-	289		
VSVA-B-M52-MA1-1T1L-APX-0.5	-	281		
Individual connection				
Individual sub-base	192	302		





Ordering data – Solenoid valve with switching position sensing

	Code	Valve function	Width	Part no.	Туре
ay solenoid valv	e, 24 V DC, p	olug-in design for valve terminal VTSA/VTSA-F with proximity switch			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0.5
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0.5
	SO SO	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
ing data – VSVA	solenoid va	live with cover cap for MO non-detenting/heavy duty, detenting via acce Valve function	ssory (TR) Width	Part no.	Туре
ay solenoid valv	e, 24 V DC, p	olug-in design for valve terminal VTSA/VTSA-F with proximity switch			
•	-	5/2-way valve, single solenoid, mechanical spring return, inductive	26 mm	8033026	VSVA-B-M52-MZTR-A1-1T1L-APC
⇒ n		sensor with PNP output and cable, 3-wire, 2.5 m			

Ordering data – VSVA solenoid valve with cover cap for MO non-detenting/heavy duty, detenting via accessory (TR)						
	Code	Valve function	Width	Part no.	Туре	
5/2-way solenoid valve, 2	24 V DC, pl	ug-in design for valve terminal VTSA/VTSA-F with proximity switch				
	_	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033026	VSVA-B-M52-MZTR-A1-1T1L-APC	
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033030	VSVA-B-M52-MZTR-A1-1T1L-ANC	
P	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033459	VSVA-B-M52-MZTR-A2-1T1L-APX-0.5	
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	8033034	VSVA-B-M52-MZTR-A1-1T1L-APX-0.5	
	S0	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033460	VSVA-B-M52-MZTR-A2-1T1L-APP	
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	8033027	VSVA-B-M52-MZTR-A1-1T1L-APP	
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033461	VSVA-B-M52-MZTR-A2-1T1L-ANP	
~		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033031	VSVA-B-M52-MZTR-A1-1T1L-ANP	

Ordering data - Solenoid valve with switching position sensing

Ordering data – VSVA so	lenoid val	ve with cover cap for MO non-detenting (H)			!			
	Code	Valve function	Width	Part no.	Туре			
5/2-way solenoid valve, 2	5/2-way solenoid valve, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F with proximity switch							
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033049	VSVA-B-M52-MZH-A1-1T1L-APC			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033053	VSVA-B-M52-MZH-A1-1T1L-ANC			
P	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033477	VSVA-B-M52-MZH-A2-1T1L-APX-0.5			
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	8033057	VSVA-B-M52-MZH-A1-1T1L-APX-0.5			
	S0	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033478	VSVA-B-M52-MZH-A2-1T1L-APP			
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	8033050	VSVA-B-M52-MZH-A1-1T1L-APP			
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033479	VSVA-B-M52-MZH-A2-1T1L-ANP			
		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033054	VSVA-B-M52-MZH-A1-1T1L-ANP			

	Code	Valve function	Width	Part no.	Туре
2-way solenoid valve	e, 24 V DC, p	lug-in design for valve terminal VTSA/VTSA-F with proximity switch			
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033072	VSVA-B-M52-MZ-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033076	VSVA-B-M52-MZ-A1-1T1L-ANC
P	SS	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033495	VSVA-B-M52-MZ-A2-1T1L-APX-0.5
		sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	26 mm	8033080	VSVA-B-M52-MZ-A1-1T1L-APX-0.5
	S0	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033496	VSVA-B-M52-MZ-A2-1T1L-APP
		sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	8033073	VSVA-B-M52-MZ-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive	18 mm	8033497	VSVA-B-M52-MZ-A2-1T1L-ANP
		sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033077	VSVA-B-M52-MZ-A1-1T1L-ANP

Ordering data - Solenoid valve with switching position sensing

Ordering data							
	Code	Valve function	Width	Part no.	Туре		
Solenoid valves, 24 V DC, with port pattern to ISO 15218 for individual sub-base							
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m, electrical connection to EN 175301-803, type C	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC		
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m, electrical connection to EN 175301-803, type C	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC		
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and 3-pin sensor push-in connector M8x1, electrical connection to EN 175301-803, type C	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP		
	_	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1, electrical connection to EN 175301-803, type C	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP		



Note

- The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Return the module to Festo for repair in the event of a fault.
- Valves with switching position sensing from the series VSVA-B-M52-... can
 only be ordered individually. If these are used on a valve terminal, appropriate vacant positions must be provided for them. Exceptions are the valves
 with ident. code SS, SO and SQ.

Valve terminals VTSA

Accessories – Solenoid valve with switching position sensing

_	Code	Description			Part no.	Туре
ndividual sub-base, p	ort pattern	to ISO 15407-2, electrical connection via plug M12	:			
	-	Threaded connection, internal pilot air supply,	G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
200		ports on the side	G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
15000	-	Threaded connection, external pilot air supply,	G1/8	18 mm	541064	VABS-S4-2S-G18-R3
		ports on the side	G1/4	26 mm	541063	VABS-S4-1S-G14-R3
ndividual sub-base, p	ort pattern	to ISO 15407-2, electrical connection via cable terminals	· · · · · · · · · · · · · · · · · · ·			
	-	Threaded connection, internal pilot air supply,	G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2
10000		ports on the side	G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
	-	Threaded connection, external pilot air supply,	G1/8	18 mm	539723	VABS-S4-2S-G18-K2
)	ports on the side	G1/4	26 mm	539725	VABS-S4-1S-G14-K2
Plug socket for the ele	ctrical conn	ection of individual valves, type C				
	_	Angled socket, type C, 3-pin			151687	MSSD-EB
		Straight plug, PG7				
		• 230 V AC				
		Angled socket, type C, 3-pin				MSSD-EB-M12
		Straight plug, M12x1				
lluminating seal for co	onnection pa	attern to EN 175301-803, type C			Data sheet	s → Internet: meb-ld
	1-	For plug socket MSSD, 12 24 V DC			151717	MEB-LD-12-24DC
		, ,			-52,2,	
Y						

Accessories – Solenoid valve with switching position sensing

Ordering data					1
	Code	Description		Part no.	Туре
Connecting cable for	electrical con	nection of individual valves, type C			
	GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2.5-LED
/ I	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED
	GJ	• 24 V DC, PVC	10 m	193457	KMEB-1-24-10-LED
~					
Connecting cable for	the electrical	connection of sensors for switching position sensing	·		
Lonnecting capie for	GM	Straight socket, M8x1, 3-pin	2.5 m	541333	NEBU-M8G3-K-2.5-LE3
	GW	Open end, 3-wire	2.7 111	341333	NEDO-MIGGS-R-2.5-LES
	GN	Straight socket, M8x1, 3-pin	5 m	541334	NEBU-M8G3-K-5-LE3
	OIV	Open end, 3-wire		341334	NEDO-MIGGS-R-3-LES
	GO	Angled socket, M8x1, 3-pin	2.5 m	541338	NEBU-M8W3-K-2.5-LE3
	00	Open end, 3-wire	2.5 111	541550	NEBO MONO R 2.5 EES
	GP	Angled socket, M8x1, 3-pin	5 m	541341	NEBU-M8W3-K-5-LE3
	01	Open end, 3-wire		541541	NESO MONS R S LES
	_	Angled socket, rotatable, M8x1, 3-pin	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
		Open end, 3-wire			
	-	Angled socket, rotatable, M8x1, 3-pin	5 m	8001661	NEBU-M8R3-K-5-LE3
		Open end, 3-wire			
	GQ	Straight socket, M8x1, 3-pin	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4
38)		Straight plug, M8x1, 4-pin			
	-	Modular system for a choice of connecting cables	_	_	NEBU
					→ Internet: nebu

Pneumatic connection accessories

 $\ensuremath{\mathsf{A}}$ selection of possible fittings, blanking plugs, silencers and

other pneumatic accessories can be found in the chapter **Accessories** → page 246

or on the website via the individual search terms:

Internet \rightarrow connection technology, silencer, blanking plug

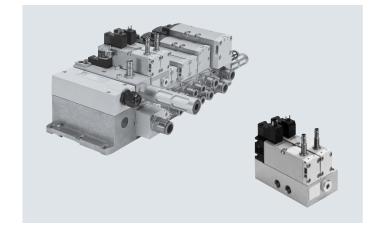
Data sheet - Control block with safety function for VTSA/VTSA-F

Flow rate on valve terminal: 830 l/min

Width of solenoid valves 26 mm

- **** - Voltage 24 V DC

Operating pressure
3 ... 10 bar

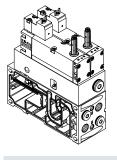


Description

The control block is designed for two-channel control of pneumatic drive components such as double-acting linear cylinders and can be used to realise the following protective measures:

- Protection against unexpected start-up (EN 1037)
- Reversing hazardous movements, provided the reversing motion will not result in further hazards

Version for valve terminal VTSA/VTSA-F



The control attributes of the control block enable Performance Level e to be achieved for the protective measures. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-1 and EN ISO 13849-2.

The valves with integrated switching position sensing on a manifold subbase for valve terminal VTSA/VTSA-F need to be supplied with power regardless of the type of electrical control of the valve terminal (individual, multi-pin plug or fieldbus/control block connection).

The requirements of EN ISO 13849-1 and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration to implement and operate the component and for use in higher categories (2 to 4)

When using this product in machines or systems subject to specific C standards, the requirements specified in these standards must be observed.

The electrical connection for the solenoid valves is established separately via a standardised square plug to EN 175301-803, type C.

The switching position sensing of the inductive PNP or NPN proximity switch is realised using a push-in connector in the size M8x1 to EN 61076-2-104.

The control block with safety function is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode)!

The control block with safety function is suitable for use as a press safety valve to EN 962.

More information and technical data

→ Internet: User documentation



Note

The appropriate manifold sub-base VABV-S4-..., which is required for integration into the valve terminal, is not part of the control block. It is automatically allocated by the configurator when the control block is selected.

- 🖣 - Note

The control block with safety function (VOFA) is also available as a decentralised individual connection variant with electrical and pneumatic individual connection.

For information see:

→ Internet: vofa

Data sheet - Control block with safety function for VTSA/VTSA-F

Pneumatic/electrical linkage

Function

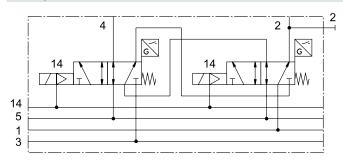
The safety function is achieved by linking two pneumatic ducts of two 5/2-way single solenoid valves within the control block: port (4) is only pressurised if both solenoid valves are switched to switching position (14). Port (2) is always supplied with compressed air if at least one of the two solenoid valves is in normal position.

The valves are reset via a mechanical spring.

The switching operation of the solenoid valves can be monitored by sensing using the proximity switch at the solenoid valves (switching position sensing). By connecting the control signal and the switching signal of the proximity switch it is possible to check if the piston slide of the solenoid valve has reached or left the normal position (expectations). The piston slides of the solenoid valves are designed so that pneumatic short circuits between the ports (2) and (4) are prevented (overlap).

The two solenoid valves must be controlled via two separate ducts to achieve the desired category 4 (Performance Level e, to EN ISO 13849-1).

Circuit symbol¹⁾



For the control block with safety function VOFA-B26-T52-... for the valve terminal, two 5/2-way solenoid valves are linked via two pneumatic ducts. They both have width 26 mm and are vertically stacked using an intermediate plate (output 2 is switched in parallel, output 4 is switched in series).

1) The circuit symbol represents a valve with a proximity switch with a N/O switching output signal. As per ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Safety data			
Conforms to standard	EN 13849-1		
Safety function	Protection against manipulation, prevention of unexpected start-up		
	Reversing a movement		
Performance Level (PL)	Protection against manipulation, prevention of unexpected start-up/up to category 4, Performance Level e		
	Reversing a movement/up to category 4, Performance Level e		
Note on forced checking procedure	Switching frequency min. 1/week		
Certificate issuing authority	IFA 1001179		
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾		
	To EU Machinery Directive		
Max. positive test pulse [is]	1000		
with logic 0			
Max. negative test pulse [is]	800		
with logic 1			
Shock resistance	Shock test with severity level 2, to EN 60068-2-27		
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6		

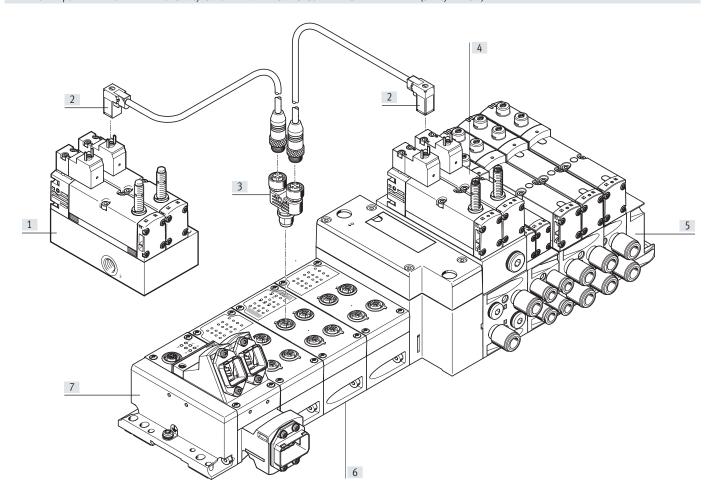
¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Data sheet – Control block with safety function for VTSA/VTSA-F

Peripherals overview

Connection option for control block with safety function via PROFIsafe shut-off module CPX-FVDA-P2 (safety module)



Perip	Peripherals overview						
		Description	→ Page/Internet				
[1]	Control block with safety function	Away from the valve terminal as a decentralised individual connection variant	vofa				
[2]	Connecting cable KMEB	For electrical circuitry of the control block with safety function via PROFIsafe shut-off module CPX-FVDA-P2 (safety module)	kmeb				
[3]	Push-in T-connector NEDU	For simultaneous circuitry of two valves, e.g. control block with safety function	nedu				
[4]	Control block with safety function	Integrated in the pneumatic section of the valve terminal VTSA/VTSA-F	-				
[5]	Pneumatic section of the valve terminal VTSA/ VTSA-F	Pneumatic components of the valve terminal VTSA/VTSA-F	_				
[6]	CPX-FVDA-P2 (safety module)	PROFIsafe shut-off module integrated in the CPX terminal of the valve terminal VTSA/VTSA-F	срх				
[7]	CPX terminal of the valve terminal VTSA/VTSA-F	Electrical components of the valve terminal VTSA/VTSA-F	_				

Data sheet – Control block with safety function for VTSA/VTSA-F

General technical data	General technical data				
Design		Piston spool valve			
Standard nominal flow rate	[l/min]	830			
Reset method		Mechanical spring			
Sealing principle		Soft			
Exhaust function		Can be throttled			
Actuation type		Electrical			
Over/underlap		Overlap			
Type of control		Piloted			
Flow direction		Non-reversible			
Exhaust function		Can be throttled			
Suitability for vacuum		-			
Nominal width	[mm]	9			
Pilot air supply		Via valve terminal			
Type of mounting		Via through-hole, on manifold sub-base			
Mounting position		Any			
Manual override		-			
Signal status display, valve		With accessories			
Pneumatic connections					
Supply	1	Via the manifold sub-base of the valve terminal			
Exhaust	3/5				
Working ports	2/4				
Pilot air supply	14				
Pressure gauge		G1/4			

Operating and environmental co	onditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on the operating/		Lubricated operation possible (in which case lubricated operation will always be required)
pilot medium		
Operating pressure	[bar]	010
Operating pressure for valve	[bar]	310
terminal with internal pilot air		
supply		
Pilot pressure	[bar]	310
Sound pressure level LpA	[dB(A)]	85
Ambient temperature	[°C]	_5 +50
Temperature of medium	[°C]	_5 +50
CE marking (see declaration of co	nformity)	To EU EMC Directive ¹⁾
		To EU Machinery Directive

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Data sheet – Control block with safety function for VTSA/VTSA-F

Electrical data for cont	rol block		
Electrical connection			Plug to EN 175301-803, type C, without PE conductor
Nominal operating volt	age	[V DC]	24
Permissible voltage flu	ctuations	[%]	-15/+10
Surge resistance		[kV]	2.5
Pollution degree			3
Power consumption		[W]	1.8
Max. magnetic interference field [mT]		[mT]	60
Switching position sen	sing		Normal position via sensor
Duty cycle		[%]	100
Degree of protection to	EN 60529		IP65, NEMA 4 (for all types of signal transmission in mounted state)
Protection against dire	ct and indi	rect contact	PELV
			Protection class to EN 60950/IEC 950
Valve switching time	On	[ms]	22
	Off	[ms]	59
Valve sensor	On	[ms]	60
switching time ¹⁾	Off	[ms]	11

Valve sensor switching time off: period of time from the coil being energised to the sensor being switched off when using a PNP sensor.
 Valve sensor switching time on: period of time from the coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

- 🖣 - Note

With a duty cycle of 100%, the control block must be switched off once per week.

Electrical data of sensor (to EN-6	0947-5-2)	
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Signal status display		LED yellow
Operating voltage range	[V DC]	1030
Residual ripple	[%]	±10
Sensor no-load supply current	[mA]	Max. 10
Max. output current	[mA]	200
Voltage drop	[V]	Max. 2
Max. switching frequency	[Hz]	5000
Short circuit current rating		Pulsed
Sensor reverse polarity protection	1	For all electrical connections
Measuring principle		Inductive

Materials	
Sub-base/manifold sub-base	Wrought aluminium alloy
Valve	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	PUR
Note on materials	RoHS-compliant

Data sheet - Control block with safety function for VTSA/VTSA-F

Dimensions Download CAD data → www.festo.com L1 L3 2 王 Э Φ 4 L2 [1] Proximity switch PNP or NPN, [2] Electrical connection to [3] Pneumatic connection G1/4 [4] 2x screw with internal hexagon size M8x1, plug connection to EN 175301-803, type C sealed with blanking plug (width across flats 2.5), M4x12 EN 61076-2-104 (included in the scope of delivery) L2 В1 В2 В3 Н1 H2 Н3 L1 L3 L4 VOFA-B26-T52-M-1C1-APP 53 46 37 105.8 34.6 17 133.7 128.5 109.2 78.5 VOFA-B26-T52-M-1C1-ANP

Ordering data							
	Valve function	Code	Switching output	Width	Weight	Part no.	Туре
				[mm]	[g]		
Control block, version for	or valve terminal VTSA/VTSA-F						
	2x 5/2-way valve, single solenoid, mechanical	SP ²⁾	PNP	53	1112	_ 1)	VOFA-B26-T52-M-1C1-APP
	spring return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on an intermediate plate for pneumatic linkage	SN ²⁾	NPN	53	1112	_ 1)	VOFA-B26-T52-M-1C1-ANP

¹⁾ The control block with safety function can only be ordered via the valve terminal configurator and therefore does not have a separate part number. The appropriate and necessary manifold sub-base for the valve terminal VTSA/VTSA-F is automatically allocated to the control block by the configurator

²⁾ Code letter within the order code for a valve terminal configuration

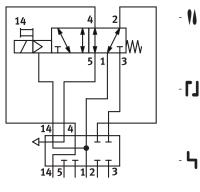


The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve.

Please contact Festo in the event of a fault.

Accessories – Control block with safety function for VTSA/VTSA-F

Ordering data	Code	Description		Part no.	Туре
Dlug cocket for the ele		ection of individual valves, type C		Tare no.	1,500
Pidg socket for the ele	-	Angled socket, type C, 3-pin Straight plug, PG7 230 V AC	151687	MSSD-EB	
	-	Angled socket, type C, 3-pin Straight plug, M12x1		539712	MSSD-EB-M12
Illuminating seal for co	onnection pa	ttern to EN 175301-803, type C		Data sheets	s → Internet: meb-ld
	-	For plug socket MSSD, 12 24 V DC		151717	MEB-LD-12-24DC
Connecting cable for e	electrical con	nection of individual valves, type C			
	GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2.5-LED
	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED
	GJ	• 24 V DC, PVC	10 m	193457	KMEB-1-24-10-LED
<u> </u>					
Connecting cable for t	he electrical	connection of sensors for switching position sensing			
	GM	Straight socket, M8x1, 3-pin Open end, 3-wire	2.5 m	541333	NEBU-M8G3-K-2.5-LE3
	GN	Straight socket, M8x1, 3-pinOpen end, 3-wire	5 m	541334	NEBU-M8G3-K-5-LE3
	-	Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
	-	Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire	5 m	8001661	NEBU-M8R3-K-5-LE3
OF THE PERSON NAMED IN COLUMN TO PERSON NAME	GQ	Straight socket, M8x1, 3-pin Straight plug, M8x1, 4-pin	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4
	-	Modular system for a choice of connecting cables	-	-	NEBU → Internet: nebu
Connecting cable for t	ho electrical	connection of PROFIsafe shut-off module CPX-FVDA-P2 to the control block			
Connecting Cable for C	 -	For easy connection of a control block valve (power supply via PROFIsafe shut-off module CPX-FVDA-P2) • Angled socket, type C, 3-pin, with LED • Straight plug, M12x1, 5-pin • 24 V DC, PUR	0.5 m	177677	KMEB-2-24-M12-0.5-LED
Push-in T-connector fo	r dual aloctri	ical connection of PROFIsafe shut-off module CPX-FVDA-P2 to the control bloc	k		
Tusiriii reoillectol to		For double connection of two control block valves (power supply via PROF module CPX-FVDA-P2) Straight plug, M12x1, 5-pin (A-coded) 2x straight socket, M12x1, 5-pin (A-coded) Operating voltage range 0 30 V DC		2839867	NEDU-L2R1-V10-M12G5-M12G5
other pneumatic acces or on the website via t	e fittings, bla ssories can b he individua	nking plugs, silencers and e found in the chapter Accessories → page: 246			

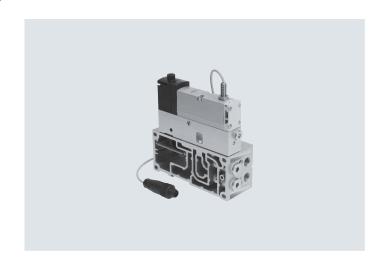


Flow rate
150 l/min (18 mm)
450 l/min (26 mm)

Width of valves 18 mm 26 mm

Voltage 24 V DC

Operating pressure -0.9 ... 10 bar



Description

The pilot air switching valve is essentially a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables the pilot air supply to be verifiably switched on and off (sensing function) from duct 1 to 14 for the entire pressure zone or valve terminal.

This valve is not a safety device to the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

More information and technical data

→ Internet: User documentation

Alternative switching position sensing with pressure switch

As an alternative to the sensing function in the solenoid valve, a pressure switch can be mounted (instead of the blanking plug) on the intermediate plate VABF-S4-...-S. With this pressure switch, the switching on and off (sensing function) of the pilot air supply can be verified.

An ISO solenoid valve without a sensor can therefore be mounted on the intermediate plate for the same function.

→ Internet: spba



The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-.... Port 14 on the right-hand end plate must then be sealed.

Vertical stacking variant for valve terminal VTSA/VTSA-F, width 18 mm, 26 mm



The valves with integrated switching position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical control (individual, multi-pin plug or fieldbus/control block connection).

This module is supplied pre-assembled together with the valve terminal VTSA/VTSA-F. No other assembly steps are required before installation.

Switching position sensing is carried out using an inductive PNP proximity switch with cable and M12x1 push-in connector to EN 61076-2-104.

Alternatively, combinations with a pressure switch in the intermediate plate and ISO solenoid valves are also possible.

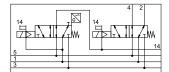
- 🛔 - Note

All VSVA solenoid valves to ISO 15407-1 can be used.

→ Internet: vsva

1) The circuit symbol represents a valve with a proximity switch with a N/O switching output signal. As per ISO 1219-1, this symbol applies to both N/O contacts and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Function of pneumatic/electrical linkage



The function for switching off the pilot air is essentially achieved by combining the intermediate plate type VABF-S4-...-S with the 5/2-way single solenoid valve type VSVA-B-M52-MZD-...-1T1L-APX-0.5. The valve terminal is not supplied with any pilot air via the right-hand end plate type VABE-S6-1 (ident. code XS, external pilot air). Port 14 on the end plate is sealed.

The pilot air for the valve is branched from duct (1) in the intermediate plate and redirected to the pilot air duct (14) of the valve terminal when the valve is in the switching position. Ports (2) and (4) of the manifold sub-base are sealed with blanking plugs. The switching operation of the solenoid valve can be monitored by sensing using the proximity switch in the solenoid valve (or pressure switch in the intermediate plate VABF...).

By connecting the control signal and the switching signal of the proximity switch it is possible to check if the piston slide of the solenoid valve has reached or left the normal position (expectations).

The piston slide of the solenoid valve is designed so that pneumatic short circuits between the ports (2) and (4) are prevented (overlap).

Alternatively, combinations with a pressure switch in the intermediate plate and ISO solenoid valves are also possible.



Note

A valve from the VTSA/VTSA-F modular system can be provided or configured to the right of the valve with switching position sensing on the intermediate plate of the pilot air switching valve.

Pilot air switching valve with integrated switching position sensing

The pilot air switching valve can be ordered as a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S.

Alternative switching position sensing with pressure switch

As an alternative to the pilot air switching valve with integrated switching position sensing, it is possible to combine an ISO solenoid valve and a pressure switch in the intermediate plate.

To do this, various 5/2-way solenoid valves in combination with a pressure switch SPBA-... are available.

Safety data	
Conforms to standard	EN 13849-1/2
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

Safety data		
Valve function 5/2-way, single solenoid	Test pulses	
	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
VSVA-B-M52-MZA1-1T1L	1200	1100
VSVA-B-M52-MZA2-1T1L	1500	800
VSVA-B-M52-MZ-A1-1C1	1000	800

General technical data					
		Intermediate plate type VABF-S4-2-S and	Intermediate plate type VABF-S4-1-S and		
		solenoid valve type VSVA-B-M52-MZD-A2-1T1L-APX-0.5	solenoid valve type VSVA-B-M52-MZD-A1-1T1L-APX-0.5		
		mounted on valve terminal VTSA/VTSA-F	mounted on valve terminal VTSA/VTSA-F		
Width		18 mm	26 mm		
Design		Piston spool valve			
Sealing principle		Soft			
Over/underlap		Overlap			
Actuation type		Electrical			
Type of control		Piloted			
Type of mounting:					
Solenoid valve on intermediate		M3	M4		
plate					
Intermediate plate on manifold		M3x12 (captive)	M4x12 (captive)		
sub-base					
Mounting position		Any			
Pneumatic connections					
Supply	1	Via the manifold sub-base of the valve terminal			
Exhaust	3/5	Via the manifold sub-base of the valve terminal			
Working ports	2/4	Sealed with blanking plug type B-1/4			
Pilot air supply	14	Via the manifold sub-base of the valve terminal			
Pressure gauge/pressure switch		G1/8			

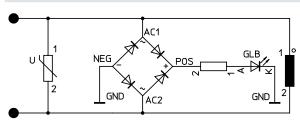
Switching times [ms]					
Width		18 mm	26 mm		
Valve type		5/2	5/2		
Identifier		MZD-A2	MZD-A1 MZ-A1		
Valve switching time	On	12	20	21	
	Off	38	54	41	
Valve sensor switching time ¹⁾	On	32	60	60	
	Off	9	11	11	

¹⁾ Valve sensor switching time off: period of time from the coil being energised to the sensor being switched off when using a PNP sensor. Valve sensor switching time on: period of time from the coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Protective circuit

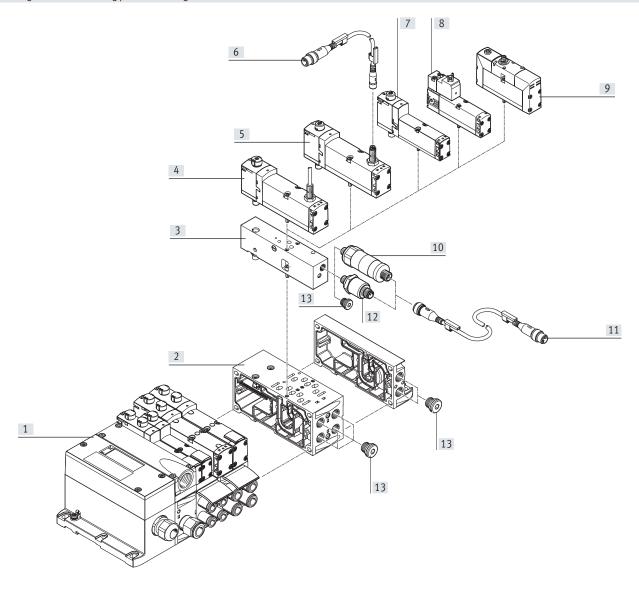
Each VSVA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

24 V DC version



Peripherals overview

Pilot air switching valve with switching position sensing



Perip	Peripherals overview for pilot air switching valve						
		Description	→ Page/Internet				
[1]	Valve terminal VTSA/VTSA-F	Valve terminal with multi-pin plug interface	vtsa				
[2]	Manifold sub-base VABF	Width 18 mm or 26 mm	135				
[3]	Intermediate plate VABF-S4	For pilot air switching valve	171				
[4]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor and integrated cable 0.5 m	171				
[5]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor for external connecting cable	171				
[6]	Connecting cable NEBU-M8	For connection to sensor	172				
[7]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm ¹⁾	171				
[8]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with plug to EN 175301, type C ¹⁾	171				
[9]	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with round plug ¹⁾	vsva				
[10]	Pressure switch SPBA	Mechanically actuated	172				
[11]	Connecting cable NEBU-M12G5	For connection to pressure switch	172				
[12]	Pressure switch SPBA	Electrically actuated	172				
[13]	Blanking plug	-	247				

The switching position is sensed by pressure switches when the solenoid valves used have no integrated sensor.
 The pressure switch is screwed into the intermediate plate instead of the blanking plug.

Electrical data for pilot air switch	Electrical data for pilot air switching valve					
Nominal operating voltage	[V DC]	24				
Permissible voltage fluctuations	[%]	±10				
Surge resistance	[kV]	2.5				
Pollution degree		3				
Power consumption	[W]	1.6 (M52-MZD), 1.8 (M52-MZ)				
Max. magnetic interference field	[mT]	60				
Switching position sensing		Normal position via sensor				
Duty cycle	[%]	100				
Degree of protection		IP65, NEMA 4 (for all types of signal transmission in mounted state)				

Electrical data for sensor						
Sensor identifier		APP	ANP	APC	ANC	APX
Switching output		PNP	NPN	PNP	NPN	PNP
Sensor connection		Plug, M8x1, 3-pi	n	With fixed cable	and open end	With fixed cable and plug
						M12x1,
						4-pin
Cable length	[m]	0.5 (with bushin	g M8x1, plug M12x1)	2.5		0.5
Switching element function		N/C contact				
Signal status display		LED yellow (on sensor)				
Operating voltage range	[V DC]	10 30	1030			
Residual ripple	[%]	±10				
Rated operating voltage	[V DC]	24				
Max. no-load supply current	[mA]	10				
Max. output current	[mA]	200				
Max. voltage drop	[V]	2				
Max. switching frequency	[Hz]	5000				
Short circuit current rating		Pulsed				
Reverse polarity protection		For all electrical	connections			
Measuring principle		Inductive				
Switching position sensing		Valve normal pos	sition via sensor			

Operating and environmental conditions						
Valve		VSVA-B-M521T1L	VSVA-B-M521C1	Without sensor		
Operating medium		Compressed air to ISO 8573-1:201	0 [7:4:4]			
Notes on the operating/		Lubricated operation possible (in w	hich case lubricated operation will always b	e required)		
pilot medium						
Operating pressure	[bar]	-0.9 10	-0.9 16	-0.9 10		
Sound pressure level LpA	[dB(A)]	85	85	-		
Ambient temperature	[°C]	-5 +50	-5 +50	-5 +50		
Temperature of medium	[°C]	-5 +50	-5 +50	-		
Note on materials		RoHS-compliant	RoHS-compliant	RoHS-compliant		
Certification		C-Tick	C-Tick	-		
		CSA (OL)	-	CSA (OL)		
		c UL us Recognized (OL)	-	c UL us Recognized (OL)		

Materials	
Sub-base/manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, PA
Seals	FPM, NBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	TPE-U(PUR)

Product weights [g]				
Width	18 mm	26 mm		
5/2-way solenoid valve type				
VSVA-B-M52-MA1-1T1L-APC	-	307		
VSVA-B-M52-MA1-1T1L-APP	-	264		
VSVA-B-M52-MA1-1C1-APC	-	332		
VSVA-B-M52-MA1-1C1-APP	-	289		
VSVA-B-M52-MA1-1T1L-ANC	-	307		
VSVA-B-M52-MA1-1T1L-ANP	-	264		
VSVA-B-M52-MA1-1C1-ANC	-	332		
VSVA-B-M52-MA1-1C1-ANP	-	289		
VSVA-B-M52-MA1-1T1L-APX-0.5	-	281		
VSVA-B-M52-MA2-1T1L-APX-0.5	157	-		
VSVA-B-M52-MA2-1T1L-APP	140	-		
VSVA-B-M52-MA2-1T1L-ANP	140	-		
VSVA-B-M52-MA1-1T1L	-	293		
VSVA-B-M52-MA2-1T1L	163	-		
Intermediate plate				
VABF-S4-2-S	203.5	-		
VABF-S4-1-S	-	295		

Ordering data – Pilot air switching valve for VTSA/VTSA-F

Ordering data						
	Code	Valve function			Part no.	Туре
5/2-way solenoid valve, 2	24 V DC, plu	ug-in design with proximity switch				
∕®> n	SS	5/2-way valve, single solenoid, mechanical spring return,	PNP	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0.5
		with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1		26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0.5
	-	5/2-way valve, single solenoid, mechanical spring return,	PNP	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
		with 2.5 m connecting cable	NPN	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
AP	S0	5/2-way valve, single solenoid, mechanical spring return,	PNP	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
		with 3-pin sensor push-in connector M8x1		26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
	SQ		NPN	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
				26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
(-d)n.	-	5/2-way valve, single solenoid, mechanical spring return,	PNP	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC
		with plug to EN 175301, type C, with 2.5 m connecting cable	NPN	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP
	-	5/2-way valve, single solenoid, mechanical spring return, with plug to EN 175301, type C, with 3-pin sensor push-in connector M8x1	PNP NPN	26 mm 26 mm	560726 560744	VSVA-B-M52-MZ-A1-1C1-APP VSVA-B-M52-MZ-A1-1C1-ANC
5/2-way solenoid valve, 2	24 V DC, plu	ıg-in design				
<u> </u>	-	5/2-way valve, single solenoid, mechanical spring return		26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
				18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
Intermediate plate for pil	ot air switcl	hing valve				
	ZO	Intermediate plate, for switching the pilot air from duct 1 to 14	,	18 mm	573200	VABF-S4-2-S
00000				26 mm	570851	VABF-S4-1-S



Further solenoid valves with switching position sensing can be ordered as distinct types. These are preconfigured with the required MO cover caps.

ightarrow Solenoid valve with switching position sensing on page 153



The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a fault.

Ordering data – Pilot air switching valve for VTSA/VTSA-F

Ordering data	Code	Description	1	Part no.	Туре
Pressure switch for inter	mediate pla	ate for pilot air switching valve			
	WL	Mechanical pressure switch for switchable pilot air supply (only in combination intermediate plate ZO), with plug M12x1, 4-pin	ion with	8000033	SPBA-P2R-G18-W-M12-0.25X
	WH	Electrical pressure switch for switchable pilot air supply, switching output 2x (only in combination with intermediate plate ZO), with plug M12x1, 4-pin	PNP	8000210	SPBA-P2R-G18-2P-M12-0.25X
Connecting cable for cor	nection of	nressure switches			
	GE		5 m	8000208	NEBU-M12G5-K-0.5-M12G4
Connecting cable for the	electrical c	connection of sensors for switching position sensing			
	-		5 m	8000209	NEBU-M8G3-K-0.5-M12G3
	GM	• Straight socket, M8x1, 3-pin • Open end, 3-wire	5 m	541333	NEBU-M8G3-K-2.5-LE3
	GN	Straight socket, M8x1, 3-pin Open end, 3-wire 5 r	m	541334	NEBU-M8G3-K-5-LE3
	GO	Angled socket, M8x1, 3-pin Open end, 3-wire	5 m	541338	NEBU-M8W3-K-2.5-LE3
	GP	Angled socket, M8x1, 3-pin Open end, 3-wire	m	541341	NEBU-M8W3-K-5-LE3
	-	Open end, 3-wire	5 m	8001660	NEBU-M8R3-K-2.5-LE3
	-	Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire		8001661	NEBU-M8R3-K-5-LE3
	GQ	Straight socket, M8x1, 3-pin Straight plug, M8x1, 4-pin	5 m	554037	NEBU-M8G3-K-2.5-M8G4
	-	Modular system for a choice of connecting cables –		-	NEBU → Internet: nebu

Ordering data - Pilot air switching valve for VTSA/VTSA-F

Ordering data						
	Code	Code Description		Part no.	Туре	
Covering	Covering					
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH	
	V	Cover cap for manual override, concealed	10 pieces	541011	VAMC-S6-CS	
	A	Cover cap, heavy duty, for manual override, non-detenting heavy duty, detenting via accessory (key) (The cover cap is provided for one-off mounting only)	10 pieces	4105147	VAMC-B-S6-CTR	
Accessory for manual ove	rride, heav	ry duty				
Coded key (accessory) for actuating cover cap, heavy duty, for detenting position (VAMC-B-S6-CTR) 1 piece 1662543 AHB-MEB-B						
Pneumatic connection accessories A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 246 or on the website via the individual search terms:						



There is a wide range of preconfigured solenoid valves with cover cap for manual override and correct valve type code available to order in the sections on solenoid valves.

Internet → connection technology, silencer, blanking plug

- N - Flow rate 150 l/min

- **[]** - Width of pilot air switching valve 18 mm

- **** - Voltage 24 V DC

Operating pressure3 ... 10 bar

Description

Duct 14 of the valve terminal is supplied with pilot air via the pilot air switching valve. This can be used to realise the safety function "Protection against unexpected start-up".

The pilot air switching valve is always supplied with internal pilot air from the valve terminal.

The valve terminal can be operated with internal pilot air (from duct 1 of the valve terminal) or with external pilot air (external compressed air supply via duct 2).

The pilot air switching valve is actuated via an electromagnetic pilot control. It can be switched on and off manually using the manual override. The manual override can be shut off manually or using the electrical pilot control.

The pilot air switching valve enables the pilot air supply to be verifiably switched on and off (sensing function) from duct 1 to duct 14 for the entire pressure zone or valve terminal.

This valve is not a safety device to the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system. This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode). More information and technical data

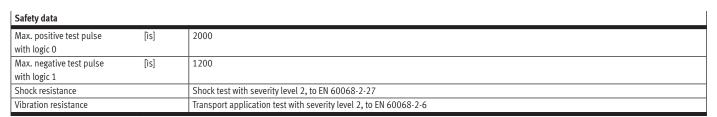
→ Internet: User documentation



The pilot air switching valve can only be operated on the valve terminal VTSA-F-CB in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ- Port 14 on the right-hand end plate must then be sealed. This information applies only for a single pressure zone.

For several pressure zones, see:

→ Internet: User documentation





General technical data		
Design		Disc seat valve
Valve function		3/2-way closed, single solenoid
Standard nominal flow rate	[l/min]	125
Standard nominal flow rate for	[l/min]	125
exhaust		
Reset method		Mechanical spring and pneumatic spring
Sealing principle		Soft
Actuation type		Electrical
Lap		Underlap
Type of control		Piloted
Mounting position		Any
Flow direction		Non-reversible
Manual override		None (no code, part nos.: 8066575, 8066574, 8066571, 8066570)
		Detenting, self-resetting via electrical control signal (with code YE, part nos.: 8066573, 8066572, 8066569, 8066568)
Pilot air supply		For pilot air switching valve: internal via valve terminal
		For the valve terminal: internal via valve terminal (duct 1) – (part nos.: 8066569, 8066568, 8066571, 8066570)
		For the valve terminal: external via compressed air supply (duct 2) – (part nos.: 8066573, 8066572, 8066575, 8066574)
Type of mounting		Via through-hole, on manifold sub-base
Signal status display,		With LED
valve		
Width, manifold sub-base	[mm]	38 (for additional valve 18 mm)
	[mm]	46 (for additional valve 26 mm)
Pneumatic connections, pilot air	switching valv	ve
Supply	1	Via the manifold sub-base of the valve terminal
Exhaust	3/5	Via the manifold sub-base of the valve terminal
Compressed air supply port	2	G1/8
(external)		
Exhaust air/exhaust	4	G1/8
Pilot air supply	14	Via the manifold sub-base of the valve terminal
Pneumatic connections, addition	al valve posit	ion
Supply	1	Via the manifold sub-base of the valve terminal
Exhaust	3/5	Via the manifold sub-base of the valve terminal
Working ports (for valve 18 mm)	2/4	G1/8
Working ports (for valve 26 mm)	2/4	G1/4
Pilot air supply	14	Via the manifold sub-base of the valve terminal

Operating and environmental conditions			
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes on the operating/		Operation with lubricated medium not possible	
pilot medium			
Operating pressure ²⁾	[bar]	310	
Pilot pressure	[bar]	310	
Ambient temperature ²⁾	[°C]	-5 +50	
Temperature of medium ²⁾	[°C]	-5 +50	
Corrosion resistance CRC ¹⁾		0	

¹⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

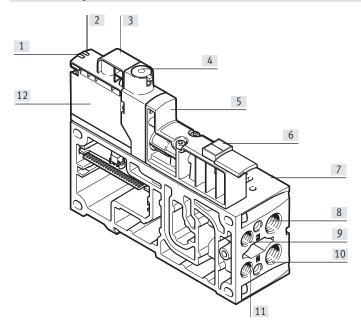
²⁾ At ambient and medium temperatures from –5 °C to +5 °C and from +40 °C to +50 °C, the maximum permissible operating pressure is 8 bar

Electrical data for pilot air switch	Electrical data for pilot air switching valve			
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations	[%]	±10		
Electrical connection		Plug-in		
Power consumption	[W]	1.6		
Switching element function		N/C contact		
Switching position sensing		Switching position via sensor		
Duty cycle	[%]	100		
Degree of protection		IP65		

Materials		
Housing	Reinforced PA	
Seals	NBR, HNBR	
Screws	Galvanised steel	
Note on materials	RoHS-compliant	

Connection and display elements

Pilot air switching valve VSVA-BT-M32CS... with manifold sub-base



· 🖣 - Note

Detailed information on the manual override can be found in the user documentation.

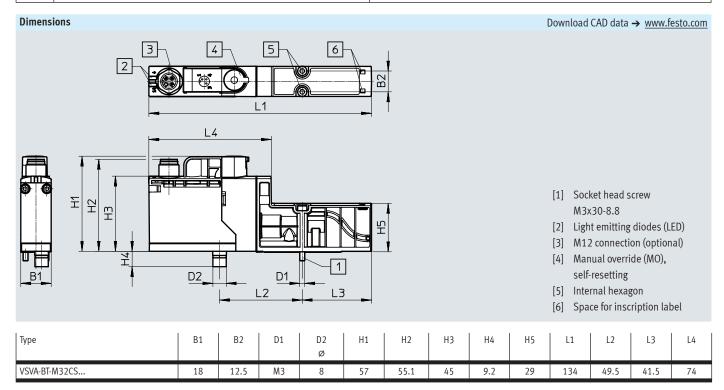
→ Internet: User documentation

- [1] Status LED for solenoid coil
- [2] Status LED for pressure switch
- [3] M12 connection (optional)
- [4] Manual override (MO) (optional)
- [5] Solenoid valve housing
- [6] Inscription label holder with additional fields for marking (ASCF-T-S6-Z)
- [7] Additional valve position
- [8] Working port (2) of the additional valve position
- [9] External compressed air supply port
- [10] Working port (4) of the additional valve position
- [11] Exhaust port
- [12] Pilot control

NEW Valve terminals VTSA

Data sheet – Pilot air switching valve for VTSA-F-CB

Valve fur Termi- nal code	nction Circuit symbol	Description
СТ	(14)2 (2)1 3(4)	Pilot air supply via duct 2 (external pilot air) of manifold sub-base Without manual override (MO)
СТ	12 (14)2 P (2)1 3(4)	Pilot air supply via duct 2 (external pilot air) of manifold sub-base With manual override (MO)
CS	(14)2 1 3(4)	Pilot air supply via duct 1 (internal pilot air) for the valve terminal pressure zone (end plate/additional supply plate) Without manual override (MO)
CS	12 (14)2 P 1 3(4)	Pilot air supply via duct 1 (internal pilot air) for the valve terminal pressure zone (end plate/additional supply plate) With manual override (MO)

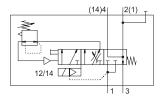


Ordering data	Code	Description		Weight ¹⁾	Part no.	Tuno		
	Code	Description		[g]	Pail IIO.	Туре		
3/2-way solenoid valve								
	3/2-way solenoid valve NC, external pilot air supply for the valve terminal							
	CT	Control plug-in, pressure sensor plug-in, manual override (MO) self-resetting	18 mm	110	8066573	VSVA-BT-M32CS2-MYE-A2-1T5L-PA		
	СТ	Control plug-in, pressure sensor external M12, manual override (MO) self-resetting	18 mm	110	8066572	VSVA-BT-M32CS2-MYE-A2-1T1L-PZ		
	СТ	Control plug-in, pressure sensor plug-in, manual override (MO) concealed	18 mm	110	8066575	VSVA-BT-M32CS2-MS-A2-1T5L-PA		
	СТ	Control plug-in, pressure sensor external M12, manual override (MO) concealed	18 mm	110	8066574	VSVA-BT-M32CS2-MS-A2-1T1L-PZ		
	3/2-way	solenoid valve NC, internal pilot air supply for the valve ter	minal					
	CS	Control plug-in, pressure sensor plug-in, manual override (MO) self-resetting	18 mm	110	8066569	VSVA-BT-M32CS1-MYE-A2-1T5L-PA		
	CS	Control plug-in, pressure sensor external M12, manual override (MO) self-resetting	18 mm	110	8066568	VSVA-BT-M32CS1-MYE-A2-1T1L-PZ		
	CS	Control plug-in, pressure sensor plug-in, manual override (MO) concealed	18 mm	110	8066571	VSVA-BT-M32CS1-MS-A2-1T5L-PA		
	CS	Control plug-in, pressure sensor external M12, manual override (MO) concealed	18 mm	110	8066570	VSVA-BT-M32CS1-MS-A2-1T1L-PZ		
lanifold sub-base for	nilot air sw	vitching valve	<u>'</u>					
	YB	For 2 valve positions (4 addresses) 1x valve position, 1x double solenoid valve, high flow	18 mm	434	8068913	VABF-S4-2HS-G18-CB-2T5		
	YC	For 2 valve positions (4 addresses) 1x valve position with CBUS communication, 1x double solenoid valve, high flow (with CBUS loop-through)	26 mm	512	8068912	VABV-S4-12HS-G-CB-2T5		

¹⁾ Weight of pilot air switching valve without manifold sub-base

Data sheet - Soft start valve for VTSA/VTSA-F

Function without sensor



Flow rate
Pressurisation:
3000 l/min

Exhausting: 3300 l/min



Width of module 43 mm



Temperature range −5 ... +50 °C



Operating pressure 2 ... 12 bar



Description

12/14

with sensor

Function

The purpose of the soft start valve is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it.

Switch-on takes place in two stages:

- First, the working pressure for duct 1 gradually increases (the speed can be adjusted using a flow control screw).
- Once the working pressure in duct 1 reaches a previously set value, the soft start valve switches to full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory, but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position; no undefined status is possible.

Duct 1 of the valve terminal is exhausted via the soft start valve's exhaust port only in the normal position, when the valve is not switched. The exhaust air can optionally be ducted with a QS fitting or using a silencer.

A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.



When using "Protection against unexpected start-up":

Protection against unexpected actuation of the manual override (MO) must be guaranteed in all operating modes.

Diagnostics

The piston position of the soft start valve can be monitored by a sensor with integrated LED display. This sensor registers whether the valve has switched and thus whether the valve terminal is being supplied with working air.

Pressure sensing via a pressure gauge (optional) is also possible.

The soft start valve can alternatively be ordered with a sensor. There is no provision for subsequently retrofitting a sensor because of the calibration that this requires.

Connecting cables with integrated LED display are provided for displaying the signal status.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft start valve or with internal or external pilot air via the various end plate variants.

The pilot air supply for the valve terminal (internal/external) is determined by the seal between the manifold sub-base and the soft start valve.

The scope of delivery of the soft start valve includes both the seal for internal pilot air supply (with drilled hole) and the seal for external pilot air supply (no drilled hole).

The soft start valve itself always has internal pilot air supply.

Data sheet - Soft start valve for VTSA/VTSA-F

Description

Creation of pressure zones with a soft start valve

The soft start valve can be used to supply the compressed air for the valve terminal or for a pressure zone. The soft start valve may only be used as the single compressed air supply component on valve terminals with one pressure zone or within a pressure zone.

If a soft start valve in combination with a right-hand end plate (code XP3) is chosen for a pressure zone, a supply plate with a blanking plug in duct 1 (code W) is required in this pressure zone.

When using a soft start valve, a supply plate (with blanking plug in duct 1) is generally also required for this pressure zone to discharge the exhaust air (duct 3/5).

A supply plate is not required if the exhaust air (duct 3/5) in a pressure zone with soft start valve can be removed via the right-hand end plate.

Restrictions

Compressed air supply

There must be no other compressed air supply elements in the pressure zone in which the soft start valve is being used.

Exhaust air

Exhaust air cannot be expelled via the soft start valve. If the valve is being used in a pressure zone with duct 3/5 separated, an exhaust plate is required.

Pilot air supply

If the soft start valve is used for internal pilot air supply (duct 14), there must be no other pilot air supply within the valve terminal.

Reverse operation

The soft start valve is not approved for reverse operation.

- 🏻 - Not

Setting options as well as drawings with descriptions of the components for the soft start valve can be found in the user documentation.

The adjusting screws are freely accessible in the built-in state.

Safety data

-	
Conforms to standard	ISO 5599-2
Note on forced checking procedure	Switching frequency min. 1/month
CE marking (see declaration of conformity	To EU Low Voltage Directive (only types with alternating voltage 110 V AC)
Max. positive test pulse [is]	2500 ¹⁾
with logic 0	
Max. negative test pulse [is]	1400 ¹⁾
with logic 1	
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

¹⁾ Values apply only to types with direct voltage 24 V DC

General technical data

Design	Piston slide
Actuation type	Electrical
Sealing principle	Soft
Type of mounting	On sub-base, ISO size 1 to ISO 5599-2
Mounting position	Any
Valve function	Soft start function
Manual override	Detenting, self-resetting via electrical control signal, normal position on top → page 186
Reset method	Mechanical spring
Type of control	Piloted
Pilot air supply	Internal, external
Flow direction	Non-reversible
Switching position sensing	Switching position via sensor

Standard nominal flow rate [l/min]

Pressurisation	3000
Exhausting	3300

Operating and environmental conditions				
Туре		VABF-S6-1-P5A41	VABF-S6-1-P5A42A	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Notes on operating/	Lubricated operation possible (in which case lubricated operation will always be required)			
pilot medium				
Operating pressure	[MPa]	0.2 1.2	0.2 1.0	
	[bar]	212	2 10	
Switchover pressure presetting	[MPa]	0.4		
Ambient temperature	[°C]	-5+50		
Note on materials RoHS-compliant				

Valve switching times [ms]		
Valve switching time	On	17
	Off	50

Electrical data for soft start valve				
Туре	VABF-S6-1-P5A41	VABF-S6-1-P5A42A		
Electrical connection	Plug, type C to EN 175301-803, square design			
Nominal operating voltage [V]	24 DC	110 AC		
Operating voltage range [V]	24 DC ±10%	110 AC ±10%		
Characteristic coil data	24 V DC: 2.5 W	110/120 V AC: 50/60 Hz, 3.0 VA pick-up power		
		110/120 V AC: 50/60 Hz, 2.4 VA holding power		
Degree of protection to EN 60529	IP65, NEMA 4 (for all types of signal transmission in mounted state	e)		

Electrical data for sensor				
Туре		SIEN-M12B-PS-S-L	SIEN-M12B-NS-S-L	
Electrical connection		Plug M12x1 to EN 60947-5-2, 4-pin		
Switching output		PNP	NPN	
Switching element function		N/O contact		
Signal status display		LED yellow		
Operating voltage range	[V DC]	10 30		
Residual ripple	[%]	±10		
Rated operating voltage	[V DC]	24		
Max. sensor no-load supply	[mA]	10		
current				
Max. output current	[mA]	200		
Max. voltage drop	[V]	2		
Max. switching frequency	[Hz]	3000		
Short circuit current rating		Pulsed		
Sensor reverse polarity protection	on	For all electrical connections		
Measuring principle		Inductive		
Switching position sensing		Switching position via sensor		

Materials		
	Soft start valve	Manifold sub-base
Housing	Wrought aluminium alloy	Die-cast aluminium
Seals	NBR, HNBR	-
Screws	Galvanised steel	-

Example 1: Pressure zone with soft start valve and pilot air supply

Internal, external pilot air supply

Requirements

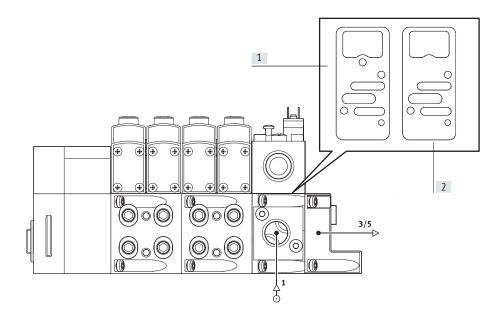
- Compressed air supply via soft start valve
- Right-hand end plate¹⁾:
 Blanking plug in duct 1

For internal pilot air supply:

- Seal (soft start valve manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: Blanking plug in duct 14

For external pilot air supply:

- Seal (soft start valve manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate



- [1] Seal for internal pilot air supply
- [2] Seal for external pilot air supply
- 1) With this configuration, a right-hand end plate with pilot air selector is not possible, as it doesn't allow the discharge of exhaust air

Example 2: Pressure zone with soft start valve, supply plate and pilot air supply

Internal, external pilot air supply

Requirements

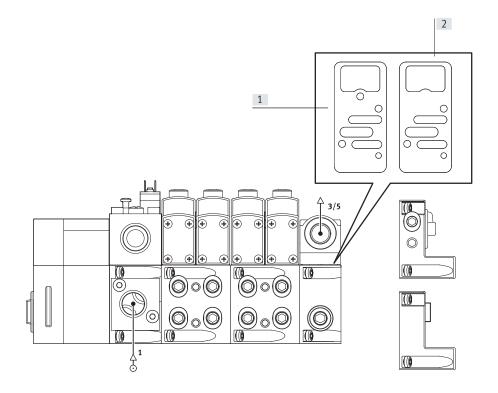
- Compressed air supply via soft start valve
- Supply plate:Blanking plug in duct 1
- Right-hand end plate: blanking plug in duct 1, 3, 5 or
- Right-hand end plate with pilot air selector

For internal pilot air supply:

- Seal (soft start valve manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: blanking plug in duct 14 or
- End plate with coding (position 2, internal pilot air supply)

For external pilot air supply:

- Seal (soft start valve manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate or
- End plate with coding (position 1, external pilot air supply)



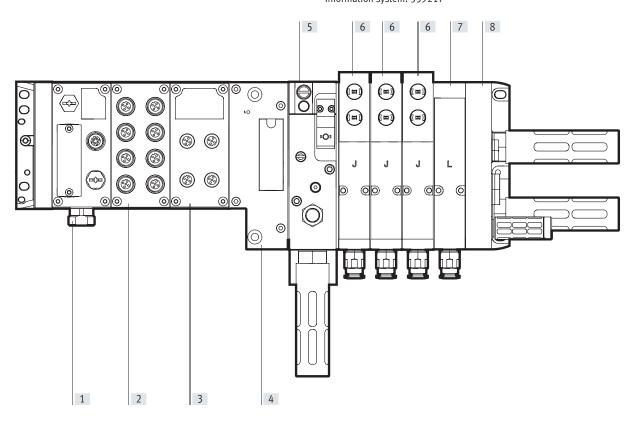
- [1] Seal for internal pilot air supply
- [2] Seal for external pilot air supply

Practical example 1: Valve terminal VTSA with CPX terminal (metal design) and soft start valve

With internal pilot air (PP and XP2):

Selection no. in the online catalogue: 539217

With external pilot air (PM and XP1): Selection no. in the digital customer information system: 539217



- [1] Bus node for EtherNet/IP or Modbus TCP
- [2] Input module (16 digital inputs)
- [3] Output module (8 digital outputs)
- [4] CPX pneumatic interface
- [5] Soft start valve (PP internal pilot air)
- [5] Soft start valve (PM – external pilot air)
- 6] 5/2-way double solenoid valve (J)
- [7] Vacant position (L)
- 8] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in
- [8] Right-hand end plate (XP1) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1

duct 1 and 14

Selection with internal pilot air (PP and XP2):

Selection no. in the online catalogue: 539217
Electrical section: 51EF36GCQPNMKBLXS+GSBA
Pneumatic section: 44PNXP2SMPPBB3JL+UGBP1

Selection with external pilot air (PM and XP1):

Selection no. in the online catalogue: 539217

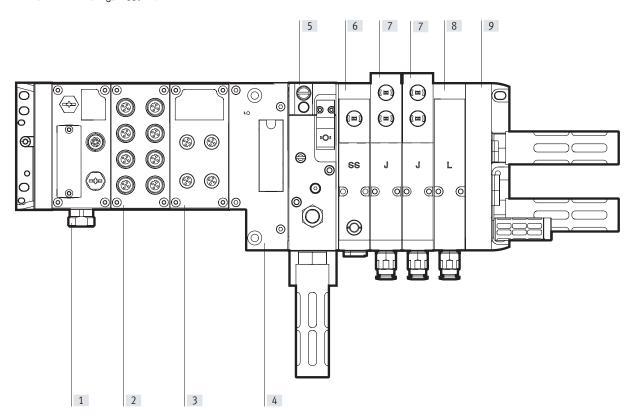
Electrical section: 51EF36GCQPNMKBLXS+GSBA

Pneumatic section: 44PNXP1SMPMBB3JL+UGBP1

Practical example 2: Valve terminal VTSA with CPX terminal (metal design), soft start valve and switching position sensing

With external pilot air (PM and XP2):

Selection no. in the online catalogue: 539217



- [1] Bus node for EtherNet/IP or Modbus TCP
- [2] Input module (16 digital inputs)
- [3] Output module (8 digital outputs)
- [4] CPX pneumatic interface
- [5] Soft start valve (PM – external pilot air)
- [6] 5/2-way single solenoid valve, spring return, switching status indication with PNP sensor with 0.5 m connecting cable and pushin connector M12x1 (SS), and intermediate plate for switchable pilot air supply (ZO)
- [7] 5/2-way double solenoid valve (J), width 26 mm
- [8] Vacant position (L)
- [9] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14

Selection with external pilot air (PM and XP2), solenoid valve with switching position sensing (SS) and intermediate plate for switchable pilot air supply (ZO)

Selection no. in the online catalogue: 539217

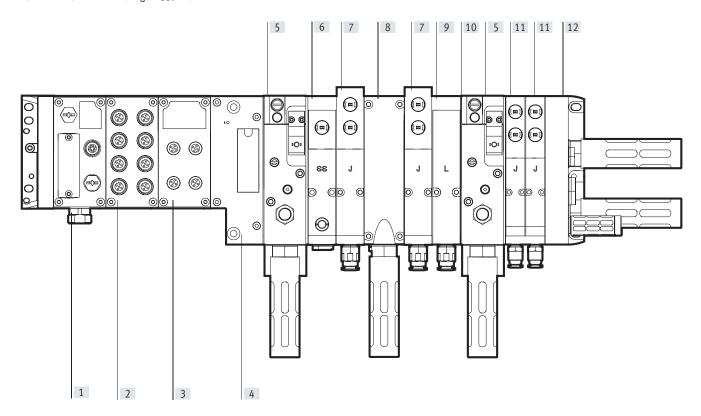
Electrical section: 51EF36GCQPNMKBLXS+GSBA

Pneumatic section: 44PNXP2SMPMBBSSZOJJL+UGCGBP1

Practical example 3: Valve terminal VTSA with CPX terminal (metal design), switching position sensing, soft start valve and 2 pressure zones

With external pilot air (PM and XP2)

Selection no. in the online catalogue: 539217



- [1] Bus node for EtherNet/IP or Modbus TCP
- [2] Input module (16 digital inputs)
- [3] Output module (8 digital outputs)
- [4] CPX pneumatic interface
- [5] Soft start valve for one pressure zone (PM external pilot air)
- [6] 5/2-way single solenoid valve, spring return, switching status indication with PNP sensor with 0.5 m connecting cable and pushin connector M12x1 (SS), and intermediate plate for switchable pilot air supply (ZO)
- [7] 5/2-way double solenoid valve (J), width 26 mm
- [8] Exhaust plate (W) for ducts 3/5
- [9] Vacant position (L)
- [10] Duct separation (S) 1, 3, 5
- [11] 5/2-way double solenoid valve (J), width 18 mm
- [12] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14

Selection with external pilot air (PM and XP2), solenoid valve with switching position sensing (SS) and intermediate plate for switchable pilot air supply and 2 pressure zones

Selection no. in the online catalogue: 539217
Electrical section: 51EF36GCQPNMKBLXS+GSBA

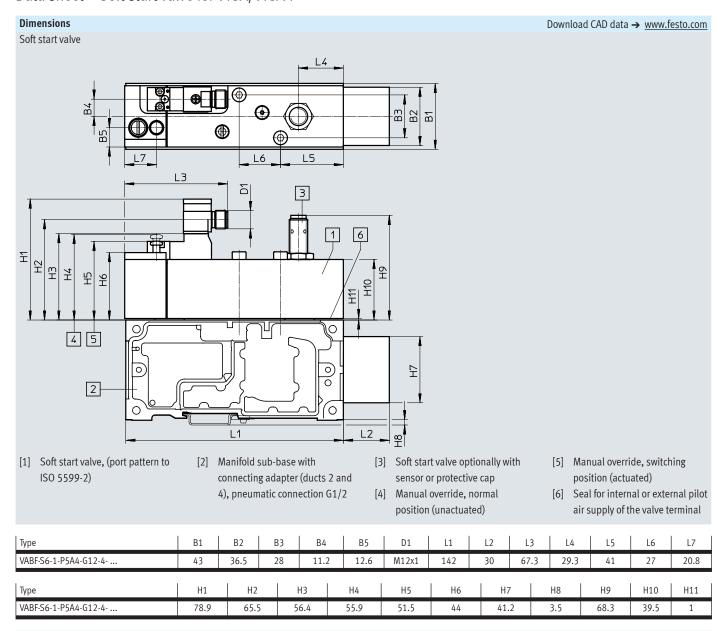
Pneumatic section: 44PNXP2LSMPMBWBSPMASSZOJJLJJ+UGCGBP1

Electrical connection of pneumatic components

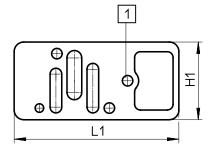
The solenoid valve with switching position sensing (SS), with sensor connection M12 is connected to the CPX input module using an appropriate connecting cable in order to link the sensor signal into the CPX system.

The soft start valve (PM – with sensor PNP) is connected to the CPX input module using an appropriate connecting cable (GC) in order to link the sensor signal into the CPX system.

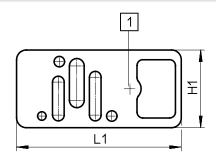
A connecting cable (GBP1) to/from the CPX output module is used to control the soft start valve (PM). (Control signal)



Seal¹⁾ between soft start valve and manifold sub-base



[1] With hole, internal pilot air supply



[1] Without hole, external pilot air supply

Туре	H1	L1
VABD-S6	40	84.8

¹⁾ Seals are included with the soft start valve

Ordering data					
		Description	Weight	Part no.	Туре
	code		[-1		
Soft start valve, 24 V DC			[g]		
3011 Start valve, 24 v DC		Without sensor output, pneumatic connection G1/2	590	558230	VABF-S6-1-P5A4-G12-4-1
		(with seals for internal and external pilot air)		335250	
	PN	Seal for external pilot air (without drilled hole)			
	PQ	Seal for internal pilot air (with drilled hole)			
	_	With sensor output PNP, pneumatic connection G1/2 (with seals for internal and external pilot air)	605	557377	VABF-S6-1-P5A4-G12-4-1-P
	PM	Seal for external pilot air (without drilled hole)	-		
	PP	Seal for internal pilot air (with drilled hole)			
	_	With sensor output NPN, pneumatic connection G1/2 (with seals for internal and external pilot air)	605	558233	VABF-S6-1-P5A4-G12-4-1-N
	PK	Seal for external pilot air (without drilled hole)	-		
	PO	Seal for internal pilot air (with drilled hole)			
Soft start valve, 110 V A	ı.C				
	-	Without sensor output, pneumatic connection G1/2 (with seals for internal and external pilot air)	590	558228	VABF-S6-1-P5A4-G12-4-2A
	PN	Seal for external pilot air (without drilled hole)			
	PQ	Seal for internal pilot air (with drilled hole)			
Manifold sub-base					
	-	Suitable for a soft start valve (ports for ducts 2 and 4 combined), pneumatic connection G1/2	570	556989	VABV-S6-1Q-G12

Accessories – Soft start valve for VTSA/VTSA-F

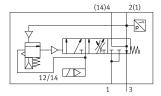
Designation	Code Description			Part no.	Туре	
over cap						
	-	M12, for sealing the sensor opening	10 pieces	165592	ISK-M12	
lectrical connection f	or soft start val	ve	1			
	P1	 Angled socket, type C, 2-pin, with LED Straight plug, M12x1, 2-pin 24 V DC 		188024	MSSD-EB-M12-MONO	
	GB	Straight socket, M12x1, 5-pin Open end, 4-wire	5 m	541328	NEBU-M12G5-K-5-LE4	
	-	Angled socket, M12x1, 5-pin Open end, 4-wire	5 m	541329	NEBU-M12W5-K-5-LE4	
	GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2.5-LED	
	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED	
	GJ	• 24 V DC, PVC	10 m	193457	KMEB-1-24-10-LED	
\downarrow	GK	Angled socket, type C, 3-pin	2.5 m	151690	KMEB-1-230AC-2.5	
>	GL	Open end, 3-wire 230 V AC, PVC	5 m	151691	KMEB-1-230AC-5	
Connecting cable for e	lectrical conne	ction of the proximity switch	'			
	-	Straight socket, M12x1, 5-pin Open end, 4-wire	5 m	541328	NEBU-M12G5-K-5-LE4	
	GC	 Angled socket, M12x1, 5-pin Open end, 4-wire 	5 m	541329	NEBU-M12W5-K-5-LE4	
	-	Modular system for a choice of connecting cables		-	NEBU → Internet: nebu	
Pressure gauge						
	-	0 10 bar, pneumatic connection M5		526323	MA-27-10-M5	
Silencer						
	U	Standard design, connecting thread (1 piece)	G1/2	6844	U-1/2-B	
	A	Sintered design, connecting thread (10 pieces)	G1/2	1205863	AMTE-M-LH-G12	

NEW Valve terminals VTSA

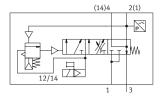
Data sheet - Soft start valve for VTSA-F-CB

Function

Without manual override



With manual override





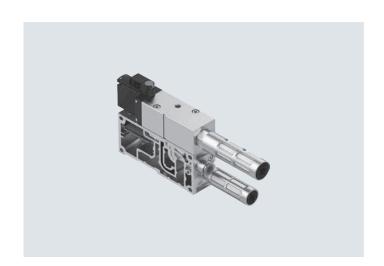
Flow rate
Pressurisation:
3000 l/min
Exhausting: 3300 l/min







Operating pressure 2 ... 10 bar



Description

Smart valve functions

The basic functions are the same as for the familiar soft start valve.

There is a variant with internal pilot air supply (code PM) and a variant without internal pilot air supply (code PN). In addition, the new smart soft start valve has:

- An integrated pressure sensor for sensing the exhausted state
- A revised design of the manual override with protection against unintended actuation, as well as automatic reset

Like the familiar soft start valve, its purpose is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it. Switch-on takes place in two stages:

 First, the working pressure for duct 1 gradually increases (the speed can be adjusted using a flow control screw). Once the working pressure in duct 1 reaches half the operating pressure, the soft start valve switches to full operating pressure at duct 1 of the valve terminal.

The switching point is permanently set at 50% of the operating pressure.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position; no undefined status is possible.

Duct 1 of the valve terminal is exhausted via the soft start valve's exhaust port only in the normal position, when the valve is not switched. The exhaust air can optionally be ducted with fittings for compressed air tubing with standardised O.D. or using a silencer. A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.

Safety data		
Max. positive test pulse with logic 0	[µs]	2000
Max. negative test pulse with logic 1	[µs]	1200
Shock resistance		Shock test with severity level 2, to EN 60068-2-27
Vibration resistance		Transport application test with severity level 2, to EN 60068-2-6

Data sheet – Soft start valve for VTSA-F-CB

General technical data		
Design		Piston spool valve
Grid dimension	[mm]	41
Valve size	[mm]	40
Lap		Underlap
Actuation type		Electrical
Sealing principle		Soft
Type of mounting		On sub-base
Mounting position		Any
Valve function		Soft start and exhaust function
Manual override		Detenting, self-resetting via electrical control signal (part numbers 8067407 and 8067405), normal position on top → page 202
Manual override		None (part numbers 8067411 and 8067409)
Reset method		Mechanical spring
Type of control		Piloted
Pilot air supply		For soft start valve: always internal via valve terminal
		For valve terminal: internal via soft start valve (part nos. 8067407, 8067411)
		For valve terminal: internal, not via soft start valve (part nos. 8067405, 8067409)
Flow direction		Non-reversible
Pneumatic connection 3		G1/2

Standard nominal flow rate [l/min]			
Pressurisation	3000		
Exhausting	3300		

Operating and environmental conditions				
Туре		VABF-S6-1-P5A4S1	VABF-S6-1-P5A4S2	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Notes on operating/		Operation with lubricated medium not possible		
pilot medium				
Operating pressure	[bar]	310	2 10	
Ambient temperature	[°C]	-5 +50		
Temperature of medium	[°C]	-5 +50		
Corrosion resistance CRC ¹⁾		0		

¹⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

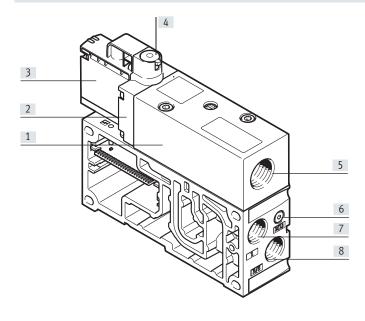
Data sheet – Soft start valve for VTSA-F-CB

Electrical data for soft start valve		
Electrical control		Fieldbus
Electrical connection		Plug-in
Nominal operating voltage	[V]	24 DC
Operating voltage range	[V]	24 DC ±10%
Characteristic coil data		24 V DC: 1.6 W
Permissible voltage fluctuations	[%]	±10%
Degree of protection to EN 60529		IP65, (for all types of signal transmission in mounted state)
Pressure sensor		Integrated (plug-in)
Sensor evaluation		Internal
Switching element function		N/C contact
Duty cycle	[%]	100

Materials		
	Soft start valve	Manifold sub-base
Housing	Wrought aluminium alloy	Die-cast aluminium
Seals	NBR, HNBR	-
Screws	Galvanised steel	-
Note on materials	RoHS-compliant	

Connection and display elements

Soft start valve VABF-S6-1-P5A4-... with manifold sub-base



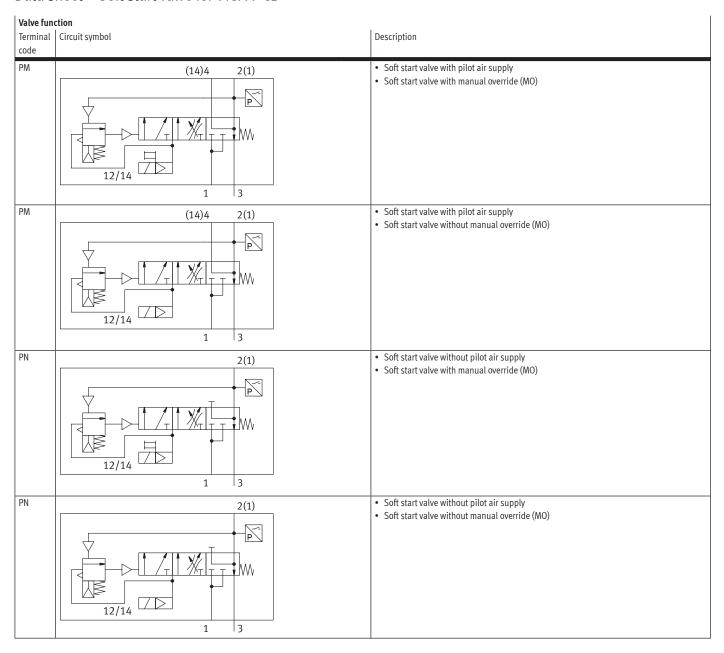
- [1] Basic valve housing
- 2] Intermediate plate
- 3] Pilot control
- [4] Manual override (MO) (optional)
- [5] Exhaust air port for duct 1
- [6] Pressure sensing for duct 1[7] Compressed air supply port
- [8] Exhaust air port for duct 3/5



Detailed information on the manual override can be found in the user documentation.

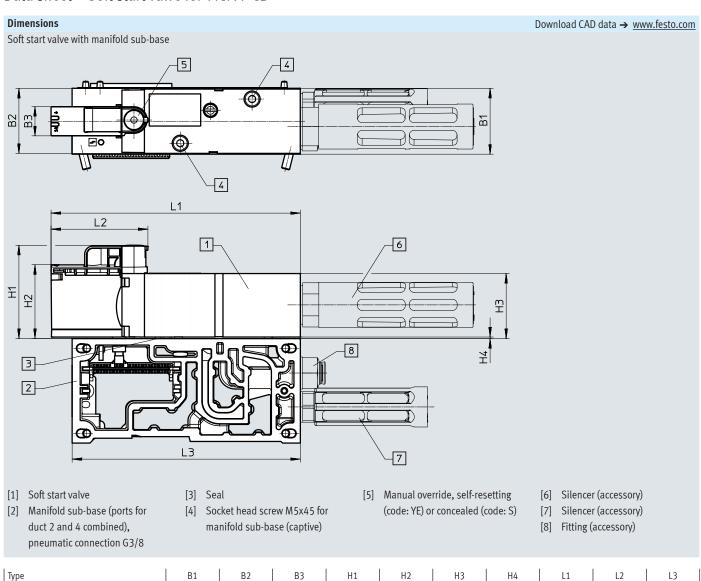
→ Internet: User documentation

Data sheet – Soft start valve for VTSA-F-CB



NEW Valve terminals VTSA

Data sheet - Soft start valve for VTSA-F-CB



Seal¹⁾ between soft start valve and manifold sub-base

40.4

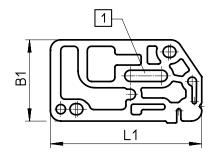
41

18.2

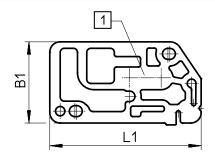
58.1

46

VABF-S6-1-P5A4...-G12-1T5-PA



[1] With elongated hole, internal pilot air supply



40.5

155.1

1

60.3

142

[1] Without elongated hole, external pilot air supply

Туре	B1	L1
VABF-S6-1-P5A4Z	39	72.7

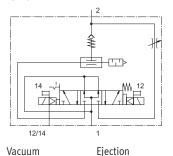
¹⁾ Seals are included with the soft start valve

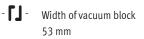
NEW

Accessories – Soft start valve for VTSA-F-CB

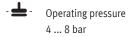
Ordering data						
	Code	Description		Weight	Part no.	Туре
				[g]		
Soft start valve, without	manifold sı	ub-base		-		
S SSS	PM	Pilot pressure build-up from	Manual override (MO),	471	8067407	VABF-S6-1-P5A4S1YE-G12-1T5-PA
		duct 1 (S1)	self-resetting			
			Manual override (MO), concealed	471	8067411	VABF-S6-1-P5A4S1S-G12-1T5-PA
	PN	No pilot pressure build-up from duct 1 (S2)	Manual override (MO), self-resetting	471	8067405	VABF-S6-1-P5A4S2YE-G12-1T5-PA
			Manual override (MO), concealed	471	8067409	VABF-S6-1-P5A4S2S-G12-1T5-PA
Manifold sub-base for so	Manifold sub-base for soft start valve					
	PV	With CBUS loop-through		471	8068609	VABVS61QG38CB1T5
		Sensor evaluation: internal				
		Duct 3/5 combined				
		Only in combination with pne	eumatic interface with voltage			
		zone				
		Pneumatic connection G3/8				

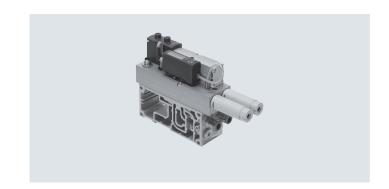
Function











Description

The vacuum block can be integrated into the existing valve terminal VTSA/VTSA-F. To do this, the vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm.

The vacuum block is used in conjunction with a suction gripper to pick up, hold and place components. A suction gripper uses vacuum to pick up and hold workpieces/components.

Once the component has been positioned, it is released by an ejector pulse. This ejector pulse is created by pressurising the vacuum system so that the vacuum briefly collapses. The ejector pulse can be set.



Note

The vacuum block can be operated in combination with the vertical stacking for pilot air switch-off (intermediate plate VABF-S4-1-S plus 5/2-way valve) on the valve terminal VTSA/VTSA-F.

Function

The intended use of the vacuum block VABF-S4-1-V2B1... is to generate a vacuum. The generated vacuum and a suction gripper produce a force which is used to grip and transport a workpiece. The supply of compressed air for vacuum generation is controlled by a solenoid valve. The vacuum is generated by actuating solenoid coil 12.

The setpoint value set at duct B for the generated vacuum is monitored via a vacuum sensor (with switching output). Vacuum generation reverts to a self-holding phase after reaching the setpoint value. The vacuum block controls the vacuum generation process independently within the range of the set switching points (air saving function).

The integrated solenoid valve is used to generate an ejector pulse by activating coil 14. The workpiece is thus safely released from the suction cup with connector and the vacuum is rapidly reduced. The length of the ejector pulse can be influenced by the duration of the electrical pulse. The strength of the ejector pulse is influenced by the adjustable flow control.



Note

In the absence of an electric or pneumatic supply when the valve is in the "generate vacuum" or "air saving" state, the valve reverts to the "generate vacuum" position.

Mode of operation of the air saving function (LS)

If the desired threshold value (1) (turn off suction) is reached for the vacuum, vacuum generation is automatically switched off.

Check valves prevent the reduction of the vacuum. However, leakages (e.g. due to rough workpiece surfaces) will slowly reduce the vacuum. If the vacuum drops below the set threshold value (2) (turn on suction), vacuum generation is switched on automatically. Vacuum is generated until the set threshold value (1) (turn off suction) is reached again.

Threshold value to turn off suction (air saving function) (1):

The vacuum generator is switched off simultaneously with the setting of output Out A.

The preset value is -700 mbar.

Threshold value to turn on suction (2):

The threshold value (2) should always be above the switching point of duct B (3) "vacuum sensing".

The gap between (2) and (3) should be at least 50 mbar.



- Note

Setting options and further instructions can be found on the Festo Support Portal in the operating instructions and/or documentation VABF-S4-1-V2B1....

→ Internet

General technical data			
Valve function		5/3-way, pressurised	
Design		Non-modular	
Mounting position		Any	
Nominal width of Laval nozzle	[mm]	2.0	
(vacuum generation)			
Ejector characteristics		High vacuum, standard	
Integrated functions		Electric ejector pulse valve	
		• Flow control	
		On/off valve, electric	
		Electrical air saving circuit	
		Check valve	
		Open silencer	
		Vacuum switch	
Silencer design		Open	
Measured variable		Relative pressure	
Measuring principle		Piezoresistive	
Switching function		Threshold value comparator	
Short circuit current rating		Yes	
Reverse polarity protection		For all electrical connections	
Inductive protective circuit		Adapted to MZ, MY, ME coils	
Switching element function		N/O contact	
Threshold value setting range	[bar]	-0.999 0 (recommended operating range: -0.950.05)	
Hysteresis setting range	[bar]	0.9 0	
Power supply, vacuum block		Via own plug M12	
Pneumatic supply, vacuum block		Via valve terminal VTSA/VTSA-F	
Ejector pulse		Intensity adjustable via flow control screw	
Actuation type			
Solenoid valve		Electrically activated	
Vacuum block		Vacuum generation via Venturi nozzle	
Solenoid valve control type		Piloted	
Flow direction		Non-reversible	
Exhaust function		Can be throttled (duct 3 and 5)	
Type of mounting		Via through-hole, screwed onto manifold sub-base, width 26 mm	
Manual override		Non-detenting, detenting, concealed	
for vacuum generation		Yes, solenoid coil 12 (holding)	
for ejector pulse		Yes, solenoid coil 14 (spring return), (only effective when power supply is switched off)	
Signal status display, valve		LED	
Pneumatic connections			
Supply	1, 3	Via the manifold sub-base of the valve terminal, width 26 mm	
Exhaust	3/5	Via the modular silencer for vacuum block	
Working port	2	Via the manifold sub-base of the valve terminal (QS push-in fitting – vacuum), G1/4	
(vacuum port)			
Port	4	Via the manifold sub-base of the valve terminal (sealed with blanking plug type B-1/4)	

Technical data for pressure switch of vacuum block (delivery status)			
Duct A: air saving function			
Switching behaviour		Threshold value comparator	
Switching point	[mbar]	-700	
Hysteresis	[mbar]	200	
Switching characteristic		N/O (normally open contact)	
Duct B: vacuum sensing			
Switching behaviour		Threshold value comparator	
Switching point	[mbar]	-400	
Hysteresis	[mbar]	5	
Switching characteristic		N/O (normally open contact)	

- No

Setting options for duct A and duct B and further instructions can be found on the Festo Support Portal in the operating instructions and/or documentation VABF-S4-1-V2B1... .

→ Internet

Electrical data		
Electrical connection		4-pin plug to ISO 15407-2 (vacuum block supplied with power separately, not via valve terminal)
Nominal operating voltage	[V DC]	24
Operating voltage range	[V DC]	21.6 26.4
Duty cycle	[%]	100
Max. output current	[mA]	50
Voltage drop	[V]	≤1.5
No-load supply current	[mA]	50 150 (dependent on the switching status of the solenoid coils)
Characteristic coil data	[V DC]	24
Power consumption	[W]	1.3
(characteristic coil data)		
Overload protection		Present
Accuracy (full scale)	[% FS]	±3
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission in mounted state)

Electrical connection ¹⁾				
2 + + + 4	Connector plug M12x1, 4-pin to EN 61076-2-101	Pin 1 Pin 2 Pin 3 Pin 4	– + 24 V DC (brown (BN)) – Out B (white (WH)) – 0 V DC (blue (BU)) – Out A (black (BK))	Supply voltage Switching output B (duct B) 0 V DC Switching output A (duct A)

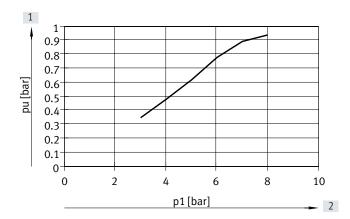
1) Max. permissible signal cable length: 5 m

Operating and environmental of	conditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating medi	um	Unlubricated operation
Operating pressure	[bar]	4 8
Nominal operating pressure	[bar]	6
Pressure measuring range	[bar]	<u>-10</u>
Negative pressure	[bar]	Up to approx. 0.9 (as a function of operating pressure)
Ambient temperature	[°C]	050
Temperature of medium	[°C]	050
Sound pressure level LpA (at	[dB(A)]	78
nominal operating pressure)		

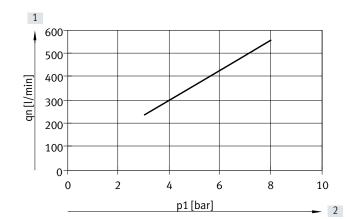
Materials	
Housing, jet nozzle	Wrought aluminium alloy
Screws	Galvanised steel
Seals	NBR
Plug housing	Nickel-plated, die-cast zinc
Plug contacts	Gold-plated brass
Inspection window on pressure sensor	PA PA
Pressure sensor keypad	TPE-U
Note on materials	RoHS-compliant

Pressure ratios, air consumption and volumetric flow rate

Vacuum as a function of operating pressure

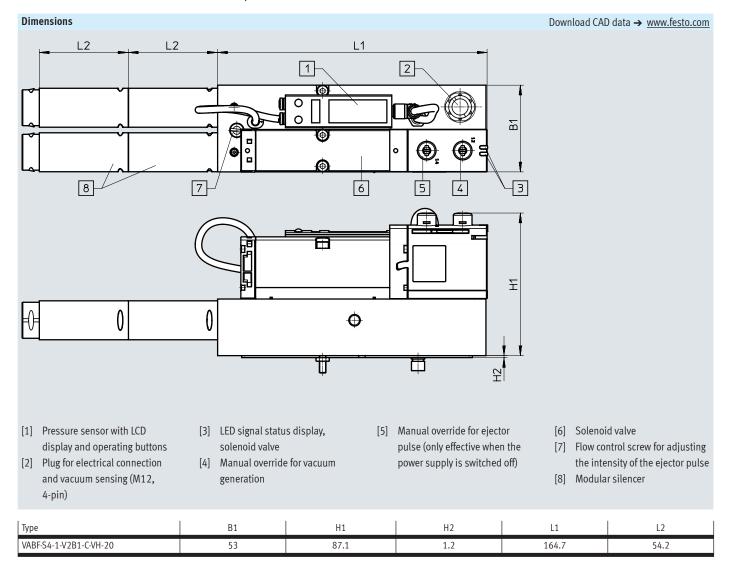


Air consumption as a function of operating pressure



[1] Vacuum

- [2] Operating pressure
- [1] Air consumption
- [2] Operating pressure



	Code	Description		Part no.	Туре
/acuum block		·			<i>"</i>
	VB	Vacuum block for valve terminal VTSA/VTSA-F with air saving function and adjustable ejector pulse	1120 g	571425	VABF-S4-1-V2B1-C-VH-20
Manifold sub-base					
	L ²⁾	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4	26 mm	_ 1)	VABV-S4
e e	LK ²⁾	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4, with small QS fitting	26 mm	_ 1)	VABV-S4
Connecting cable					
	-	Straight socket, M12x1, 5-pin Open end, 4-wire	2.5 m	550326	NEBU-M12G5-K-2.5-LE4
	_	 Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	GC	Angled socket, M12x1, 5-pin Open end, 4-wire	5 m	541329	NEBU-M12W5-K-5-LE4
	-	Modular system for a choice of connecting cables		-	NEBU → Internet: nebu

The manifold sub-base for use with the vacuum block can only be ordered via the valve terminal configurator and therefore doesn't have a separate part number.
 Code letter within the order code for a valve terminal configuration

NEW Valve terminals VTSA

Data sheet – Vacuum generator for VTSA-F-CB

Width of vacuum generator

- **** - Voltage 24 V DC

Operating pressure
4 ... 8 bar



The vacuum generator VABF is designed for generating a vacuum.

The vacuum generator can be integrated into the existing valve terminal VTSA-F-CB.

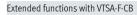
Compressed air as well as power are supplied via the valve terminal.

A solenoid valve (solenoid coil 12, vacuum generation) controls the compressed air supply. Vacuum is generated using the Venturi principle when the vacuum generator is pressurised with compressed air.

The vacuum generator is used in conjunction with a suction gripper to pick up, hold and place components.

A suction gripper uses vacuum to pick up and hold workpieces/components. Once the component has been positioned, it is released by an ejector pulse. The ejector pulse can be set. The ejector pulse is generated using the solenoid valve (solenoid coil 14, ejector pulse). The vacuum collapses if the vacuum system is pressurised briefly.

The power ejector pulse variant (-AP) of the vacuum generator is a more energy- and air-saving option.



The VTSA-F-CB with serial communication provides the vacuum generator with extended functions:

- Opening and saving of up to four records on a local computer
- Teach-in functionality: recording homing runs, from gripping and holding the workpiece to setting it down. Configuration of switching points and monitoring.
- Preventive maintenance: measurement of all vacuum times, comparison with the homing run, warning message if a definable level of deviation is reached
- Switching air saving function on/off
- Changing the vacuum parameters per record
- Interlocking the ejector pulse:
 - When the Uval of the neighbouring voltage zone is switched off (voltage zone with safe shut-off within the valve terminal)
- When there is a fault with the valve load voltage (e.g. undervoltage)
- Extended diagnostic functions via CBUS and display of status LED (yellow) or error LED (red)



Note

In the event of an "emergency off" of the valve terminal (shutdown of U_{VAL}), the vacuum generator VABF remains in vacuum generation mode with air saving function. If there is a complete failure of the electrical energy (bus shutdown, U_{SEN}) when the vacuum generator is in "generate vacuum" mode, the valve switches to the "permanent suction" switching position.

Vacuum generation

The vacuum is generated using the Venturi principle using the vacuum generator cartridges VN.

For the large sizes 20 and 30, two vacuum generator cartridges are used and connected in parallel.

For size 14, one vacuum generator cartridge is used (the second port is sealed with a blanking plug).

Vacuum generation is activated when the output signal "vacuum generation" is present for at least 50 ms. Since the vacuum generation is pulse-controlled, vacuum is also generated after the output signal is deactivated.

Data sheet - Vacuum generator for VTSA-F-CB

Function overview

Monitoring process parameters

- · Pressure value at vacuum port
- Limit values
- Evacuation time t_F

Static teach-in

Switching points and cycle time can be configured using the FMT (Festo Maintenance Tool).

Pressure value (vacuum)

Pressure values are measured continuously between the vacuum port and filter. If the operating voltage of the vacuum generator is switched off, the values are reset.

operation. Cycle time

The time from the start of the evacuation through ejection to the start of the new evacuation.

Switching points and monitoring func-

tions can be configured during ongoing

Pressurisation time t_R

Process quality

Dynamic teach-in

Calculation and optimisation of

existing process sequences.

If the air saving function was activated,

emergency stop.

The following settings are defined in

- · Integrated strainer for filtering
- Switching of the solenoid valve for

Manual override

• Evacuation or pressurisation time

• Process quality below limit value

• Teach-in error

exceeded

Both solenoid coils, for vacuum generation and ejector pulse, can be switched manually using the manual override.

Blanking plug

A vacuum generator V*20 or V*30 can be converted subsequently to V*14 using a blanking plug OASC-V1-P. This makes it possible to reduce the air consumption or reduce the suction rate (e.g. for evacuation of smaller volumes).

Emergency stop function

If the emergency stop (switching off the load voltage supply) is triggered during vacuum generation, the vacuum generator remains in vacuum generation mode.

it remains active. If the parameter "ejector pulse interlock" is activated (set to inactive at the factory), no ejector pulse is triggered in the event of an If there is a complete failure of the electrical energy (electronic supply voltage) during vacuum generation, the valve switches to the switching position "generate vacuum".

Fault detection and diagnostic messages

Supply voltage not reached

Evacuation time exceeded

Fault in air saving function

· Can be switched off for "air-permea-

ble workpieces" (otherwise there

number of switching processes).

Evacuation and pressurisation time

The evacuation time t_F is measured

the switching point is reached.

(vacuum) falls below -5 kPa.

from the start of the evacuation until

The pressurisation time t_B is measured

from the start of the pressurisation to

the time at which the pressure value

will be an unnecessarily high

· Vacuum value not reached

Air saving function

· Is set at the factory.

When the power supply is switched on again, the valve remains in the "generate vacuum" operating status until an ejection signal is received.

Error state

If communication between the controller and the vacuum generator is interrupted, a defined status is set.

this error state:

- Output bit "vacuum generation" is
- Output bit "ejector pulse" is set to 0.
- Parameter set is set to 0.
- · Air saving function is not affected.

Additional characteristics

- · Galvanic isolation between the vacuum generator VABF and valve terminal VTSA-F-CB
- 3 performance settings for vacuum generation (14, 20, 30)
- Integrated solenoid valve for vacuum generation (solenoid coil 12) and ejector pulse (solenoid coil 14)
- · Air saving ejector pulse with increased ejecting rate (power ejector pulse)
- · Flow control screw for regulating the eiector pulse
- · Integrated pressure sensor
- Integrated air saving function
- process air in order to protect the vacuum generator [AP]
- vacuum generation with mechanical manual override
- Open silencer for reduced noise
- · A check valve prevents purging of the vacuum if vacuum generation is interrupted

203



Data sheet – Vacuum generator for VTSA-F-CB

General technical data Type		Functions with type code VABFA	Functions with type code VABFAP		
Valve function		5/3-way, pressurised			
Design		Non-modular			
Mounting position		Any			
Nominal width of Laval nozzle	14 [mm]	1.4			
(vacuum generation)	20 [mm]	2.0			
	30 [mm]	3.0			
Ejector characteristics					
• VABFV2B1VH		High vacuum, standard			
• VABFV2B1VL		High suction rate, standard			
Integrated functions		Ejector pulse, electrical	Power ejector pulse, electrical		
		Flow control	Flow control		
		On/off valve, electric	On/off valve, electric		
		Electrical air saving circuit	Electrical air saving circuit		
		Check valve	Check valve		
		Open silencer	Open silencer		
		Vacuum switch	Vacuum switch		
Silencer design		Open			
Measured variable		Relative pressure			
Measuring principle		Piezoresistive			
Switching function		Window comparator			
		Threshold value comparator			
Reverse polarity protection		For all electrical connections			
Switching element function		N/O contact			
Pneumatic supply for vacuum generator		Via valve terminal VTSA-F-CB			
Ejector pulse		Intensity adjustable via flow control screw			
Solenoid valve actuation type		Electrically activated			
Solenoid valve control type		Piloted			
Flow direction		Non-reversible			
Type of mounting		Via through-hole, screwed onto manifold sub-base, width 35 r			
Manual override		Non-detenting (only non-detenting: with accessories), detenting	ng, concealed (with accessories)		
 for vacuum generation 		Yes, solenoid coil 12 (holding)			
 for ejector pulse 		Yes, solenoid coil 14 (spring return), (only effective when power supply is switched off)			
Ducumetic convertions					
Pneumatic connections	1	Compressed air is supplied via the valve terminal			
Supply Exhaust	3	Via silencer (open)			
	2	111111111111111111111111111111111111111			
Working port (vacuum port)	2	G3/8			
(vacuuiii poit)					
Electrical data and sensors					
Operating voltage range (UB)	[V DC]	21.6 30			
Nominal operating voltage	[V DC]	24			
Duty cycle	[%]	100			
No-load supply current	[mA]	30			
Electrical control	r 4	Fieldbus			
Electrical connection		Via CPX			
Pressure measuring range	[bar]	-1 0			
	IDUII				

Electrical data and Sensors		
Operating voltage range (UB)	[V DC]	21.6 30
Nominal operating voltage	[V DC]	24
Duty cycle	[%]	100
No-load supply current	[mA]	30
Electrical control		Fieldbus
Electrical connection		Via CPX
Pressure measuring range	[bar]	-10
Accuracy (full scale)	[% FS]	±3
Reproducibility,	[%]	
switching value FS		
Degree of protection to EN 60529		IP65
Protection class to DIN EN 61140		

Data sheet – Vacuum generator for VTSA-F-CB

Display and operation						
Display type		LED display, 2-digit				
Threshold value setting range	[kPa]	099				
Hysteresis setting range	[kPa]	0 90				
Setting options		Teach-in				
		Via parameter sets				
Sensor switching status indication		LED				
Display range start value	[kPa]	0				
Display range end value	[kPa]	99				
Displayable unit(s)	[kPa]	Vacuum				
Signal status display, solenoid valve		LED				

Operating and environmental con	ditions				1				1			
Type VABF		VH-14-A	VH-14-AP	VH-20-A	VH-20-AP	VH-30-A	VH-30-AP	VL-14-A	VL-14-AP	VL-20-A	VL-20-AP	
Operating medium		Compress	Compressed air to ISO 8573-1:2010 [7:4:4]									
Note on operating/pilot medium		Lubricated	d operation no	t possible								
Pilot pressure pS	[bar]	4 10										
Operating pressure pB	[bar]	4 8										
Nominal operating pressure	[bar]	6										
pBnom												
Operating pressure for max.	[bar]	4		4		6		4		5		
suction rate												
Operating pressure for max.	[bar]	4		4		6		-		-		
vacuum pumax												
Max. vacuum pVmax	[kPa]	92						-		_		
Max. suction rate with respect to	[l/min]	51		99		167		91		179		
atmosphere												
Pressurisation time at nominal	[s]	0.2	0.3	0.2	0.3	0.2	0.25	0.2	0.25	0.2	0.25	
operating pressure												
Sound pressure level LpA (at	[dB(A)]	70		73		75		62		61		
nominal operating pressure)												
Ambient temperature tamb [°C] -5 +50				·	·							
Temperature of medium tmed [°C]			_5 +50									
CE marking (see declaration of conformity)			To EU EMC Directive									
Certification		RCM comp	liance mark									
Corrosion resistance CRC ¹⁾		0										

¹⁾ Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

Materials	
Housing, jet nozzle, blanking plug	Wrought aluminium alloy
Adjusting screw	High-alloy stainless steel
Screws	Steel
Vacuum generator seals	NBR, HNBR
Blanking plug seals	NBR
Plate	Die-cast aluminium
Female nozzle	РОМ
Silencer	PU foam, POM
Note on materials	RoHS-compliant (vacuum generator and blanking plug)
Corrosion resistance CRC1)	2 (blanking plug)

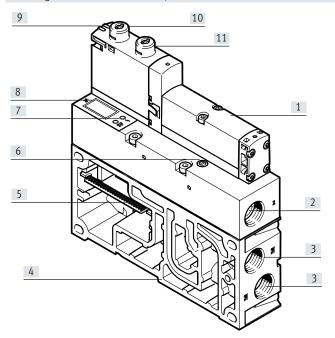
¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet - Vacuum generator for VTSA-F-CB

Connection and display elements

Vacuum generator VABF-S4-... - CB-VH/VL-...



- [1] VSVA solenoid valve
- [2] Vacuum port G3/8
- [3] Port for silencer UOM-3/8 [VH/L-14 (1x) and VH-20 (2x)]
- [4] Manifold sub-base for valve terminal VTSA-F-CB (pneumatic and electric)
- [5] Electrical linkage to valve terminal VTSA-F-CB
- [6] Flow control screw for adjusting the intensity of the ejector pulse
- [7] The status LED (yellow) indicates the operating status of the vacuum generator and displays warnings in the event of a process fault
- [7] The error LED (red) indicates the status of the CBUS connection and displays errors
- [8] The 7-segment display (2-digit blue LED display) shows the pressure value (vacuum) in kPa
- [9] LED switching status indication for solenoid valve
- [10] Manual override for vacuum generation
- [11] Manual override for ejector pulse

Diagnostics and monitoring

The vacuum generator has monitoring functions that enable early detection of malfunctions or faults during operation.

The following diagnostic functions are possible:

- Monitoring of tE (evacuation time), reference via teach-in
- Monitoring of tB (pressurisation time), reference via teach-in
- Monitoring of air consumption via vacuum drop rate VDR (process quality) when air saving function is active (tLS)

Definition of diagnostic levels Status Normal operation Warning Fault Definition Device is OK Outside the specification Malfunction

Operating statuses of the vacuum generator								
Actuation								
Solenoid coil 12	Solenoid coil 14	Function/operating status	Comment					
0	0	Normal position	No actuation or status after the end of the "ejection" signal/the "pressurisation" function					
		Generate vacuum	Operating status after failure of the pilot air supply or the electric supply of the vacuum					
			generator (self-latching loop)					
1	0	Generate vacuum	Pulse actuation with self-latching loop					
0	1	Pressurisation	Accelerated vacuum reduction					
		(ejector pulse)						
1	1	Air saving	Maintain vacuum (valve mid-position)					
		(air saving function)						

Data sheet - Vacuum generator for VTSA-F-CB

Electrical and pneumatic status changes		
Status change	Operating status before status change	Operating status after status change
Failure/deactivation of the electronics supply	Generate vacuum	Generate vacuum
or the pilot air supply of the vacuum generator		(the valve slide remains in "generate vacuum" position)
	Air saving	Generate vacuum
		(through the mechanical spring, the valve slide goes into the "generate vacuum"
		position)
	Pressurisation	Normal position ¹⁾
	Normal position ¹⁾	Normal position ¹⁾
Emergency stop/switch-off of the load voltage	Generate vacuum	Generate vacuum
supply	Air saving	Generate vacuum
		(vacuum is maintained)
	Pressurisation	Normal position or function is interrupted ²⁾
	Normal position ¹⁾	Normal position ¹⁾

- 1) Normal position means the vacuum block is not in the "generate vacuum", "air saving" or "ejection" operating status
- 2) Parameter "ejector pulse interlock" must be active

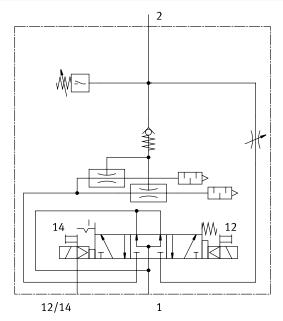
- 🖥 - Note

A failure of the working air or electrical supply of the valve terminal will result in the following statuses:

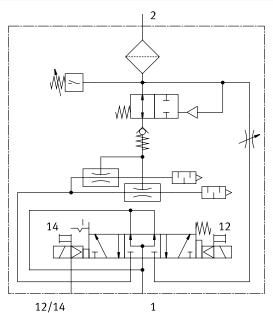
- 1. Working air failure:
- No vacuum can be generated, even if the valve is in the "generate vacuum" position.
- No ejector pulse can be generated, even if the valve is in the "ejection" position.
- 2. Failure of the electrical supply to the valve terminal:
- If both solenoid coils drop at the same time, the valve switches to permanent suction because of the pilot air volume still present and remains in this state.

Circuit symbols, vacuum generator

VABF...V2B1...A



VABF...V2B1...AP



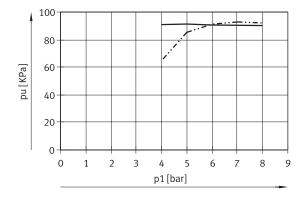
The vacuum generator is supplied internally via duct 1 of the manifold sub-base of the valve terminal. The pilot air is supplied internally via duct 12/14 of the manifold sub-base of the valve terminal.

NEW Valve terminals VTSA

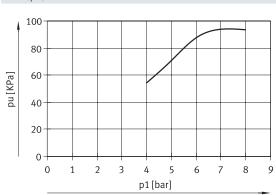
Data sheet - Vacuum generator for VTSA-F-CB

Pressure ratios, negative pressure $\boldsymbol{p}_{\boldsymbol{u}}$ as a function of operating pressure \boldsymbol{p}_{1}

VH-1 4/20/30



VL-1 4/20

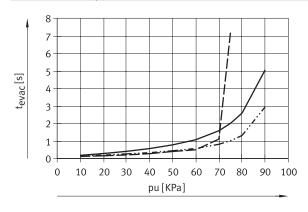


VH-14/20 VH-30

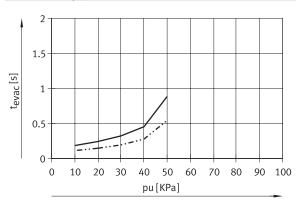
----- VL-14/20

Pressure ratios, evacuation time t_{evac} as a function of negative pressure p $_{\text{u}}$ and operating pressure 6 bar for 1 l volume

VH-1 4/20/30: t_{evac(p1)}



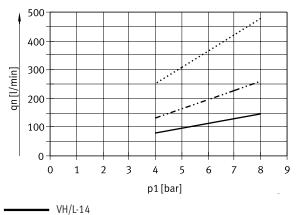
VL-1 4/20: t_{evac(p1)}



 VL-14 VL-20

Pressure ratios, air consumption $\boldsymbol{q}_{\,n}$ as a function of operating pressure $\boldsymbol{p}_{\,1}$

V...-14/20/30

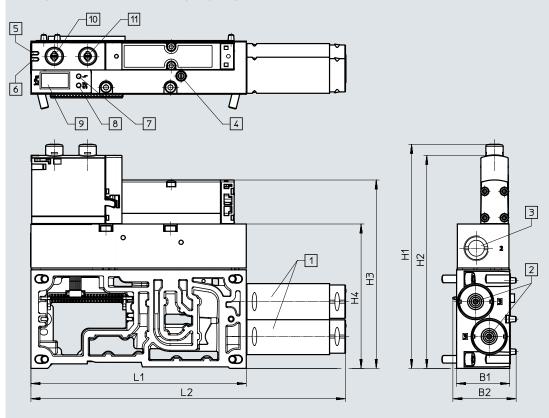


Data sheet - Vacuum generator for VTSA-F-CB

Dimensions

Vacuum generator Laval nozzle 2.0 with high negative pressure

Download CAD data → www.festo.com



- [1] Silencer UOM-3/8
- [2] Exhaust, port G3/8
- [3] Vacuum port G3/8
- [4] Flow control screw for adjusting the intensity of the ejector pulse
- [5] LED switching status indication for ejector pulse solenoid valve
- [6] LED switching status indication for vacuum generation solenoid valve
- [7] Error LED (red)
- [8] Status LED (yellow)
- [9] 2-digit 7-segment display (blue LEDs) for vacuum
- [10] Manual override for vacuum generation, non-detenting/detenting
- [11] Manual override for ejector pulse, non-detenting/detenting

Туре	B1	B2	H1	H2	Н3	H4	L1	L2
VABF-S4-2-V2B1-G38-CB-VH-20-A	35	41.7	147.7	140.4	124.2	95.2	142	207.4



Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

If required, the silencer extension UOMS-3/8 can be ordered separately.

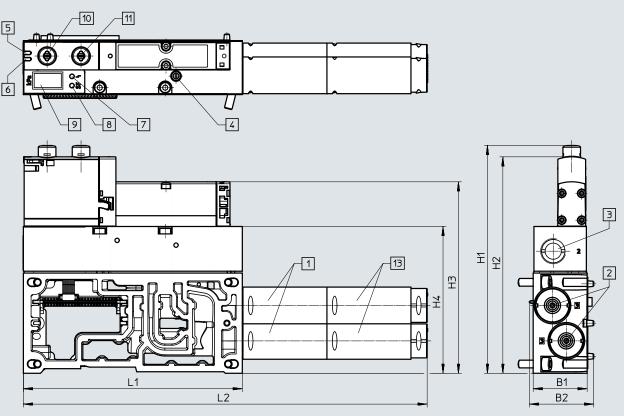
NEW Valve terminals VTSA

Data sheet – Vacuum generator for VTSA-F-CB

Dimensions

Download CAD data → www.festo.com

Vacuum generator Laval nozzle 3.0 and Laval nozzle 2.0 with high suction rate



- [1] Silencer UOM-3/8
- [2] Exhaust, port G3/8
- [3] Vacuum port G3/8
- [4] Flow control screw for adjusting the intensity of the ejector pulse
- [5] LED switching status indication for ejector pulse solenoid valve
- [6] LED switching status indication for vacuum generation solenoid valve
- [7] Error LED (red)
- [8] Status LED (yellow)
- [9] 2-digit 7-segment display (blue LEDs) for vacuum
- [10] Manual override for vacuum generation, non-detenting/detenting
- [11] Manual override for ejector pulse, non-detenting/detenting
- [13] Silencer extension UOMS-3/8

Туре	B1	B2	H1	H2	Н3	H4	L1	L2
VABF-S4-2-V2B1-G38-CB-VL-20-A	25	41.7	1/77	140.4	124.2	05.2	1/2	2/1.0
VABF-S4-2-V2B1-G38-CB-VH-30-A)))	41.7	147.7	140.4	124.2	95.2	142	261.9



Note

Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

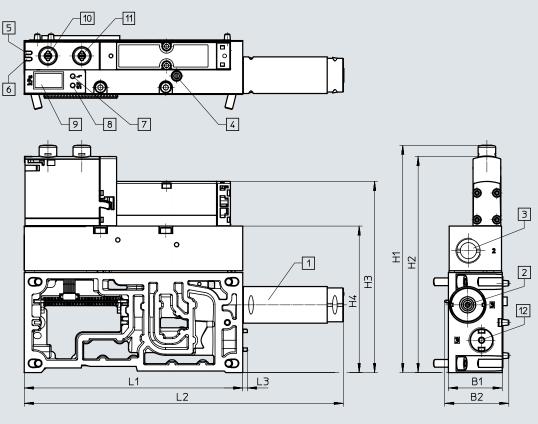
If required, the silencer extension UOMS-3/8 can be ordered separately.

Data sheet - Vacuum generator for VTSA-F-CB

Dimensions

Vacuum generator Laval nozzle 1.4

Download CAD data → www.festo.com



- [1] Silencer UOM-3/8
- [2] Exhaust, port G3/8
- [3] Vacuum port G3/8
- [4] Flow control screw for adjusting the intensity of the ejector pulse
- [5] LED switching status indication for ejector pulse solenoid valve
- [6] LED switching status indication for vacuum generation solenoid valve
- [7] Error LED (red)
- [8] Status LED (yellow)
- [9] 2-digit 7-segment display (blue LEDs) for vacuum
- [10] Manual override for vacuum generation, non-detenting/detenting
- [11] Manual override for ejector pulse, non-detenting/detenting
- [12] Screw-in blanking plug (max. tightening torque 4 Nm)

Туре	B1	B2	H1	H2	Н3	H4	L1	L2	L3
VABF-S4-2-V2B1-G38-CB-VL-14-A	25	/ ₁ 1 7	147.7	140.4	124.2	95.2	142	207.4	2
VABF-S4-2-V2B1-G38-CB-VH-14-A)))	41./	147.7	140.4	124.2	95.2	142	207.4	



Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

If required, the silencer extension UOMS-3/8 can be ordered separately.

Valve terminals VTSA



Data sheet – Vacuum generator for VTSA-F-CB

	code	Description		Part no.	Туре
um generator for	VTSA-F-CB, wi	th integrated sensor			'
9 _{/2}	With high	suction rate			
	II	Laval nozzle, 1.4 mm	886 g	8088779	VABF-S4-2-V2B1-G38-CB-VL-14-A
	IIPH	Laval nozzle, 1.4 mm with power ejector pulse	902 g	8088781	VABF-S4-2-V2B1-G38-CB-VL-14-AP
	IV	Laval nozzle, 2.0 mm	927 g	8067141	VABF-S4-2-V2B1-G38-CB-VL-20-A
	IVPH	Laval nozzle, 2.0 mm with power ejector pulse	943 g	8067144	VABF-S4-2-V2B1-G38-CB-VL-20-AP
	With high	 vacuum			
	I	Laval nozzle, 1.4 mm	886 g	8088778	VABF-S4-2-V2B1-G38-CB-VH-14-A
	IPH	Laval nozzle, 1.4 mm with power ejector pulse	902 g	8088780	VABF-S4-2-V2B1-G38-CB-VH-14-AP
	III	Laval nozzle, 2.0 mm	893 g	8067140	VABF-S4-2-V2B1-G38-CB-VH-20-A
	IIIPH	Laval nozzle, 2.0 mm with power ejector pulse	909 g	8067143	VABF-S4-2-V2B1-G38-CB-VH-20-AP
	V	Laval nozzle, 3.0 mm	927 g	8067142	VABF-S4-2-V2B1-G38-CB-VH-30-A
	VPH	Laval nozzle, 3.0 mm with power ejector pulse	943 g	8067145	VABF-S4-2-V2B1-G38-CB-VH-30-AP
encer extension			1		
	-	Can be attached to enclosed silencer UOM and secured.	17.5 g	538437	UOMS-3/8
nking plug		Turni de la companya	1		Lananus -
	-	With connecting thread G3/8	23 g	8068144	OASC-V1-P
		(The blanking plug can be used to subsequently convert an existing			
<i></i>		vacuum generator V20 to a vacuum generator V14, or a vacuum generator V30 to a vacuum generator V20.)			
eumatic connection	accessories				
		king plugs, silencers and			
	•	0. 0.			
r pneumatic acces I the website via t		found in the chapter Accessories → page: 246			

2020/05 – Subject to change

Adaptation to width 65 mm

Width of valves 65 mm ISO size 3

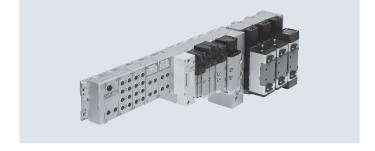
Voltage 24 V DC

- N - Flow rate up to 4000 l/min

Temperature range -5 ... +50 °C

_ <u></u>___

Operating pressure -0.9 ... 10 bar



Description

Function

The adaptation of valves, regulator plates and throttle plates for width 65 mm, ISO size 3 in type 04 technology further expands the scope of application of the valve terminal VTSA/VTSA-F:

5 valve sizes with pneumatic function integration on a VTSA/VTSA-F valve terminal.

• Max. flow rate up to 4000 l/min

 Max. 26 solenoid coils of width 65 mm, ISO size 3 can be adapted to the valve terminal VTSA/VTSA-F. The total number of solenoid coils of all widths must not exceed 32!

Restrictions

End plate with pilot air selector

If components of ISO size 3 are used, the end plate with pilot air selector is not available for selection.

Pilot air supply via adapter plate

If no pneumatic components are installed on the left side of the adapter plate (electrical components only), ducts 12 and 14 of the adapter plate must be sealed with blanking plugs.

Pressure zones

Max. 2 pressure zones are possible with ISO size 3.

Characteristics – Adaptation to width 65 mm

Equipment options

Valve functions for width 65 mm, ISO size 3

- 5/2-way valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/3-way valve
 - Mid-position pressurised
 - Mid-position closed
 - Mid-position exhausted

Special characteristics

Fieldbus interface/CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel, modular valve linkage
- · Any compressed air supply
- Any number of pressure zones

AS-Interface

 1 to 8 valve positions/ max. 8 solenoid coils. Auxiliary power supply is required!

Combinable

- Width 65 mm: valve flow rate up to 4000 l/min
- Width 18 mm, 26 mm, 42 mm and 52 mm can be combined alternately on a single valve terminal. Width 65 mm is mounted at the end of the VTSA/VTSA-F configuration using adapter VABA

- 🖣 - Note

The total number of solenoid coils of all widths must not exceed 32.

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/ VTSA-F valve terminal. This makes it much easier to order the right product. The valve terminals are fully assembled according to your order specification and are individually checked. This reduces assembly and installation time to a minimum.

Order a valve terminal VTSA using the order code:

Ordering system for VTSA

→ Internet: vtsa

Ordering system for CPX

→ Internet: cpx

→ Internet: www.festo.com

Order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F

→ Internet: vtsa-f

Ordering system for CPX

→ Internet: cpx



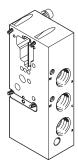
Please note that despite the basic configuration for ISO size 3 valves

- The manual override is always only non-detenting.
- Exhaust air 3/5 of the adapter plate for ISO size 3 is always routed separately.
- There is no option for a 90°-connection plate, outlet at bottom.
- There is no option for sintered silencers.
- There is no option for pneumatic accessories.

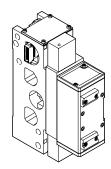
Peripherals – Pneumatic components, width 65 mm

Overview of modules for width 65 mm, ISO size 3

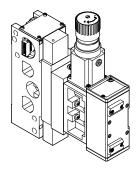
ISO 5599-2 size 3



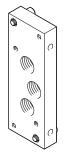
Adapter plate



Valve with manifold sub-base



Vertical stacking



End plate

Pneumatic components

Pneumatic modules

- Manifold sub-base for ISO valves
- Size 3: (G1/2) 4000 l/min

Adapter plate

- Compressed air supply port, duct 1
- Exhaust air port, duct 3/5 (separated)
- External pilot air supply port (optional) for pneumatic components on the left side

Pneumatic modules

- · Manifold sub-base for an ISO valve
- Pilot control via intermediate solenoid plate
- ISO size 3

Vertical stacking

- Valves
- · Throttle plates
- Intermediate pressure regulator plates
- · Pressure gauge
- Creation of pressure zones with 10 bar or vacuum (with external pilot air supply only)

Information on valve actuation for ISO size 3

- All intermediate solenoid plates have a non-detenting manual override
- Valve terminals with internal pilot air supply: restricted pressure range
- Valve terminals with external pilot air supply: pressure zones up to 10 bar or vacuum operation possible. In this case, the pilot air supply must be regulated externally and supplied additionally.

Additional modules

- Throttle plates: one-way flow control valves can be mounted between the manifold block and the valve so that the speed of travel can be set separately for single and double-acting cylinders
- Pressure regulators: intermediate pressure regulator plates for setting the contact pressure of a cylinder, either separately on duct 1, 2 or 4, or shared by 2 and 4
- Pressure gauge on pressure regulator

Flexible compressed air supply

- Compressed air supply via the adapter plate or the right-hand end plate
- With large valve terminals, compressed air can be supplied at both sides

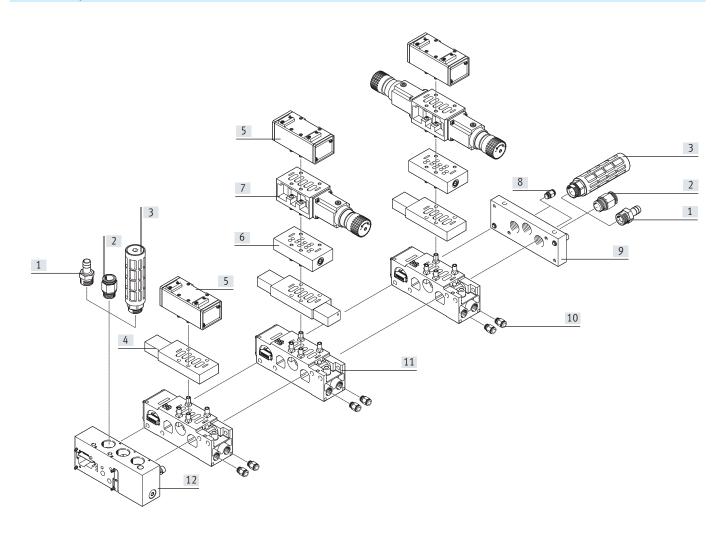
- Creation of pressure zones: maximum 2 pressure zones, up to 10 bar as well as for vacuum, are possible for all valve sizes. Compressed air supply at both sides is essential in this case.
- Regulated external pilot air supply should be used for pressures
 3 bar.

Options

- Vacant positions for subsequent extensions
- All pneumatic connections can also be supplied with an NPT thread

Peripherals – Pneumatic components, width 65 mm

Pneumatic components of width 65 mm, ISO size 3



		Description	→ Page/Internet
[1]	Barbed hose fitting 1"	-	246
[2]	Fitting	For compressed air supply port	246
[3]	Silencer	For exhaust air	247
[4]	Intermediate solenoid plate	For pneumatically actuated standards-based valves	230
[5]	Valve	Pneumatically actuated standards-based valve	230
[6]	Throttle plate	For exhaust air flow control	231
[7]	Intermediate pressure regulator plate	-	231
[8]	Fitting	For pilot air	246
[9]	End plate	Right-hand end plate	231
[10]	Fitting	For working air (QS 16, QS 12)	246
[11]	Manifold sub-base	For linking the valve terminal	231
[12]	Adapter plate VABA	For adapting ISO size 3 components to valve terminal VTSA/VTSA-F	231

Characteristics – Pneumatic components, width 65 mm

Characteristics of pneumatic components

Adapter plate VABA ...



The adapter plate VABA ... is used for adapting valves of width 65 mm, ISO size 3, to valve terminal VTSA/VTSA-F. Ports for supply/exhaust air and pilot air supply are available.

The external pilot air used here supplies the valve terminal with valves of width 18 ... 52 mm on the left side of the adapter.

The external pilot air supply for valves with a width of 65 mm, ISO size 3, is provided via the end plate IEPR

Cover plates



Cover plates are used to seal off vacant valve positions.

No intermediate solenoid plate is mounted underneath the cover plate.

This depends on the valve used and must be ordered with the valve if the terminal is to be expanded at a later date.

Valves and pilot control



The valves used are pneumatically actuated standards-based valves that are controlled via an intermediate solenoid plate.

Valves and flow lines

The pilot air supply is selected at the intermediate solenoid plate by configuring two plungers.

Air can be taken from the working air, or from a separate air supply.

A separate pilot air supply is required in principle if the supply pressure is less than 3 bar (including vacuum).

In this case the pilot air supply is to be restricted to 10 bar with a suitable regulator.

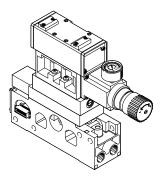
The following circuit symbols are shown as solenoid valves and are the combination (set) consisting of pneumatic valve with corresponding intermediate solenoid plate. The symbols printed on the components can therefore vary.

Valve fund	ction		
Terminal code	Circuit symbol	Width 65 mm	Description
0	14 4 2 T T T T T T T T T T T T T T T T T	-	5/2-way valve, single solenoid • With intermediate solenoid plate • Mechanical spring
-	14 4 2 14 5 1 3 12	•	5/2-way valve, single solenoid With intermediate solenoid plate Pneumatic spring
М	14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		5/2-way valve, single solenoid With intermediate solenoid plate Pneumatic spring, pneumatic spring supplied by external pilot air
J	14 4 2 12 14 5 1 3 12		5/2-way valve, double solenoid • With intermediate solenoid plate
D	14 4 2 12 12 14 5 1 3 12	•	5/2-way valve, double solenoid With intermediate solenoid plate Dominant signal
G	14 W 4 2 W 12 14 5 1 3 12	•	5/3-way valve • With intermediate solenoid plate • Mid-position closed
E	14 W 4 2 W 12 14 14 5 1 1 3 1 12	•	5/3-way valve • With intermediate solenoid plate • Mid-position exhausted
В	14 W 4 2 W 12 14 5 1 3 1 12	•	5/3-way valve With intermediate solenoid plate Mid-position pressurised
L			Cover plate



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

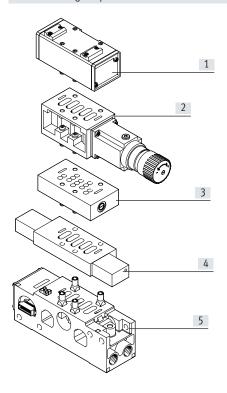
Vertical stacking, width 65 mm



Additional components can be added to each valve position, ISO size 3, between the base plate (manifold sub-base) and the valve.

These functions are known as vertical stacking modules and enable special functions or control of an individual valve position.

Vertical stacking components



- [1] Valve ISO size 3
- [2] Intermediate pressure regulator plate
- [3] Throttle plate
- [4] Intermediate solenoid plate
- [5] Manifold sub-base with port pattern to DIN ISO 5599-2

- Note

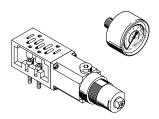
Certain combinations are not possible due to the design of the individual vertical stacking components.

Throttle plate, width 65 mm



Intermediate plate with integrated exhaust air flow controls at ports 3 and 5 for regulating cylinder speed

Intermediate pressure regulator plate and pressure gauge, for width 65 mm



Intermediate plate with integrated pressure regulator for regulating pressure at

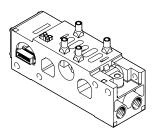
- Ports 2 and 4 (B, A)
- Port 4 (A)
- Port 2 (B)
- Port 1 (P)

Easy pressure setting

Pressure gauges can be screwed directly into the intermediate pressure regulator plate for setting the pressure.

Function		ı	
Code	Circuit symbol	Width 65 mm	Description
X	-		Throttle plate (with two one-way flow control valves for exhaust air flow control)
ZA	14 2		Intermediate pressure regulator plate, port 1
ZB	14 5 1 3 12	•	Intermediate pressure regulator plate, port 4
ZC	14 5 1 3 12		Intermediate pressure regulator plate, port 2
ZD	14 5 1 3 12		Intermediate pressure regulator plate, ports 2 and 4
S T R		•	Isolating disc for creating pressure zones Duct separation 1, 3, 5 Duct separation 1 Duct separation 3, 5
T		-	Pressure gauge for regulator, max. 10 bar
_		-	Pressure gauge for regulator, max. 16 bar

Manifold sub-base for valves, width 65 mm



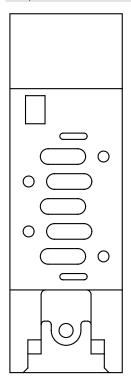
Adaptation to width 65 mm ISO size 3 is based on a modular system which consists of manifold sub-bases and valves. The manifold sub-bases contain a duct seal and an electrical linkage, are screwed together and thus form the support system for the valves.

Inside the manifold sub-bases are the ducts for supplying and exhausting compressed air to and from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.

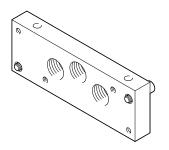
Each manifold sub-base is connected to the next using two screws.

Individual valve terminal sections can be isolated and further manifold sub-bases easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended, even for width 65 mm, ISO size 3.

Port pattern to ISO 5599-2 of the manifold sub-base for valves with width 65 mm



Compressed air supply and exhausting



With the adaptation to width 65 mm ISO size 3, compressed air is supplied via the right-hand end plate and/or the adapter plate VABA

Exhausting is via silencers or ports for ducted exhaust air on the adapter plate VABA... and/or on the right-hand end plate.

The external pilot air supply for valves with a width of 65 mm, ISO size 3, is provided via the end plate IEPR

Pilot air supply

When using valves with a width of 65 mm, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR

Internal pilot air supply

If the working pressure is between 3 ... 10 bar, internal pilot air supply can be selected.

The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Ports 12 and 14 on the right-hand end plate should be sealed with a blanking plug.

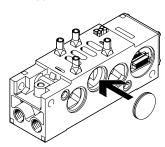
External pilot air supply

If the working pressure is not in the range from 3 ... 10 bar, you must operate the valves with a width of 65 mm, ISO size 3 using external pilot air supply. The pilot air supply is then supplied via ports 12 and 14 on the righthand end plate.



If a gradual pressure build-up is required in the system by using an external soft start valve, then external pilot air should be selected whereby the pilot pressure is already applied in full at the point of switch-on.

Creating pressure zones

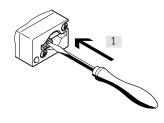


It is possible to have different supply pressures in the area containing valves with a width of 65 mm by installing isolating discs between two manifold blocks. It should be noted that the isolating disc is inserted into the manifold sub-base from the right.

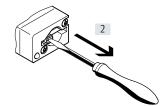
The air is supplied and exhausted on the left-hand side via the adapter plate VABA ... and via the right-hand end plate.

Usually, only duct 1 has to be isolated. In special cases, isolating discs may also be inserted into exhaust ducts 3 and 5.

Manual override (MO) MO with automatic return (non-detenting)



[1] Press in the plunger of the manual override using a pointed object or screwdriver. The valve is in switching position.



[2] Remove the pointed object or screwdriver.

The spring force pushes the plunger of the manual override back.

The valve returns to its initial position (not with double solenoid valve code J, D).

Characteristics – Electrical components, width 65 mm

Electrical connection concept

Replacing the solenoid coil fuse

Each solenoid coil is protected with a (fast-acting) 0.315 A fuse.

These fuses are located behind the covering of the manifold sub-base on the printed circuit board.

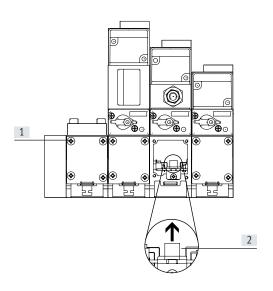
Each single solenoid manifold subbase has one fuse, while each double solenoid manifold sub-base has two fuses.



Note

Make sure that there is sufficient clearance for maintenance purposes.

Changing the solenoid coil fuse



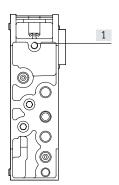
- [1] Loosen the retaining screws in the covering
- [2] Carefully remove the fuse from its

Right-hand fuse for valve solenoid

Left-hand fuse for valve solenoid 12

Characteristics – Mounting of width 65 mm

Rear side mounting

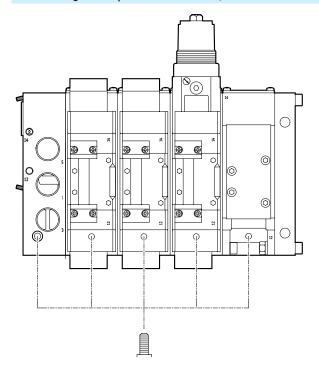


[1] Blind hole for rear side mounting

The rear side of the manifold sub-bases has drilled holes (blind holes) for mounting the valve terminal on machines or metal racks (rear side mounting).

M8 threads need to be cut for this purpose.

Wall mounting with adaptation to width 65 mm, ISO size 3



- With M8 screws on the adapter plate and the manifold sub-bases
- Drilled holes (blind holes) on the underside of the manifold sub-bases
- Drilled hole (through-hole) in the adapter plate



Note

The mounting holes of every second manifold sub-base must be used for the wall mounting of the valve terminal VTSA-ASI in size ISO 3.

Data sheet – General technical data, width 65 mm

General technical data for valve functions					
Design					
Valves	Piston spool valve				
Intermediate pressure regulator plate	Pressure regulator with secondary exhausting				
Width [mm]	65				
Nominal width [mm]	14.5				
Type of mounting					
Valves	With through-holes on the manifold sub-base				
Throttle plate	With through-holes on the manifold sub-base				
Intermediate pressure regulator plate	With through-holes on the manifold sub-base				
Mounting position	Any				
Manual override	Non-detenting				
Pneumatic connections – Threaded connection					
Working air 1	G1				
Exhaust air 3/5	G1				
Working ports 2/4	G1/2				
Pilot air supply 12/14	G1/8				

Technical data	_								
Valve function	Termi- nal	Valve switching times in [ms]			Flow direction		Reset method		Standard nominal flow rate in [l/min]
	code	On	Off	Change- over	Reversible	Non- reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid	J	-	-	8	•	-	-	-	4500
5/2-way, double solenoid with dominant signal	D	29	36	-	•	-	-	-	4500
5/2-way, single solenoid, air spring supplied by external pilot air	М	29	36	_	•	-	-	-	4500
5/2-way, single solenoid	-	29	36	-	-	•	•	-	4500
5/2-way, single solenoid	0	17	61	-	•	-	-	•	4500
5/3-way, closed ¹⁾	G	17	61	-	•	-	-	•	3600
5/3-way, exhausted ¹⁾	Е	18	63	-	•	-	-	-	3800
5/3-way, pressurised ¹⁾	В	16	60	-	•			•	3800
Intermediate plate									
For single solenoid valves (MUH-ZP-D-3-24G)	-	-	_	-	-	•	-	-	-
For double solenoid, 5/3-way and dominant- signal valves (MUHX2-ZP-D-3-24G)	-	-	-	-	-	•	-	•	-
For single solenoid valves, air spring supplied by external pilot air (MUH-ZP-D-3-L-24G)		-	-	-	-	•	-	•	-
Intermediate pressure regulator plate								,	
LR-ZP-A-D-	ZB	-	-	_	_	-	_	_	2300
LR-ZP-B-D-	ZC	-	-	-	-	-	-	-	2300
LR-ZP-P-D-	ZA	_	-	-	-	-	-	-	1800
LR-ZP-A/B-D-	ZD	-	-	-	_	_	-	_	-

If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
 If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Data sheet – General technical data, width 65 mm

Operating and environmental co	nditions					
Valve functions, adapter plate	niuitions.					
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]				
Notes on the operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)				
Operating pressure for valve terminal	[bar]					
With ext. pilot air supply With int. pilot air supply		-0.9 +10 3 10				
Pilot pressure for valve terminal	[bar]	310				
Operating pressure for valves	[bar]					
With ext. pilot air supply		-0.9 +10 (for reversible valves, for non-reversible valves 2 10)				
With int. pilot air supply		3 10 (for mechanically reset valves, for pneumatically reset valves 2 10)				
Pilot pressure for valves	[bar]	3 10 (for mechanically reset valves, for pneumatically reset valves 2 10)				
Pressure regulation range	[bar]	0 12 (for intermediate pressure regulator plate)				
Ambient temperature	[°C]	-5 +50				
Temperature of medium	[°C]	-5 +50				
Mounting position		Any				
Certification		c UL us – Recognized (OL)				
CE marking (see declaration of co	nformity)	To EU EMC Directive ¹⁾ (for intermediate plate MUH)				
Relative humidity	[%]	90				

¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Electrical data for solenoid coil	Electrical data for solenoid coil						
Protection against electric shock (p against direct and indirect contact EN 60204-1/IEC 204)		By PELV fixed power supply					
Operating voltage	[V]	24 DC ±10%					
Power consumption per coil	[W]	3.1 (130 mA at 24 V DC)					
Duty cycle		100% (50% concurrence)					
Degree of protection to EN 60529		IP65 (in mounted state)					
Relative humidity	[%]	90 at 40 °C, non-condensing					

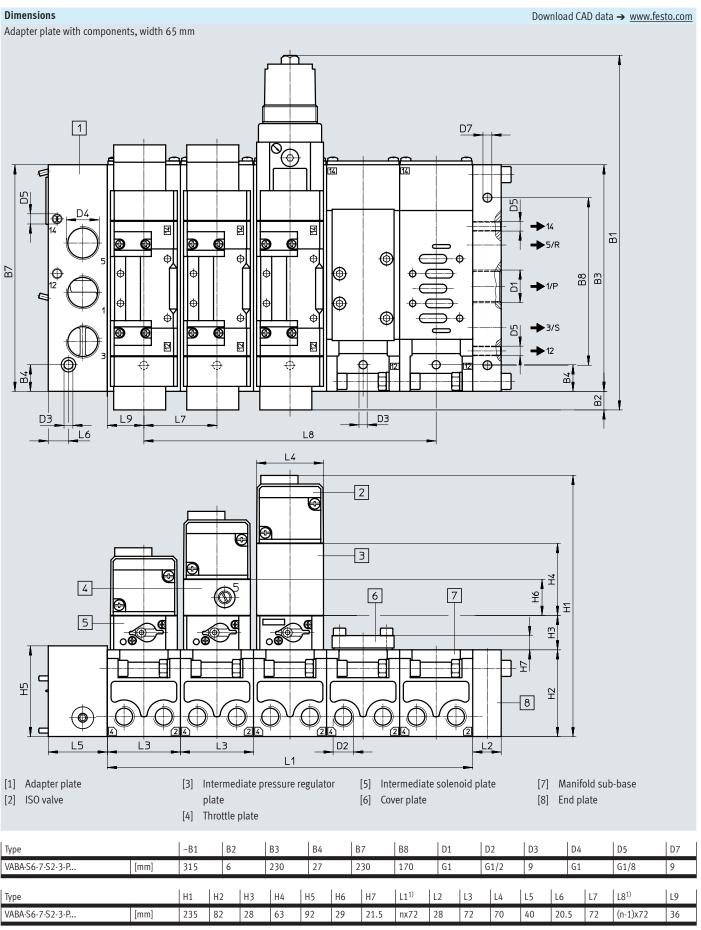
Electrical data for adapter plate	lectrical data for adapter plate						
Width		60 mm					
Operating voltage	[V]	24 DC ±10%					
Max. current rating per signal	[mA]	500					
Duty cycle		100%					
Degree of protection		IP65, NEMA 4 (for all types of signal transmission in mounted state)					

Data sheet – General technical data, width 65 mm

Materials	
Valves	Die-cast aluminium, steel
Adapter plate	Wrought aluminium alloy
Seals	NBR
Throttle plate	Anodised aluminium, brass
Intermediate pressure regulator plate	Die-cast aluminium, steel
Piston slide, screws	Steel
Note on materials	RoHS-compliant

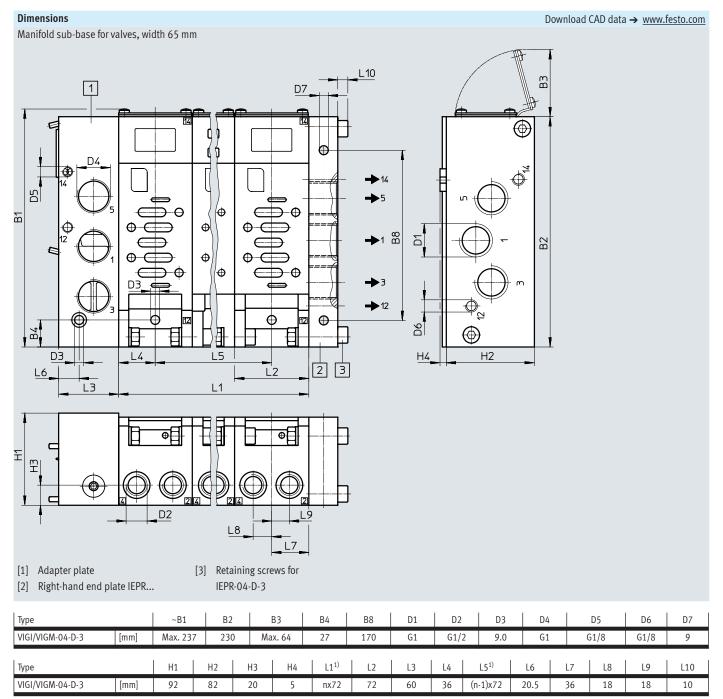
Product weights			
Approx. weights	[g]		
Adapter plate		2600	
Manifold sub-base		1120	
Right-hand end plate		1120	
Intermediate solenoid plate		500	
Valves			
Single solenoid, double solenoid		760	
Mid-position		840	
Cover plate		180	
Throttle plate		850	
Intermediate pressure regulator plate			
• P, B, A		1120	
• A/B		1770	

Data sheet - Adaptation to width 65 mm



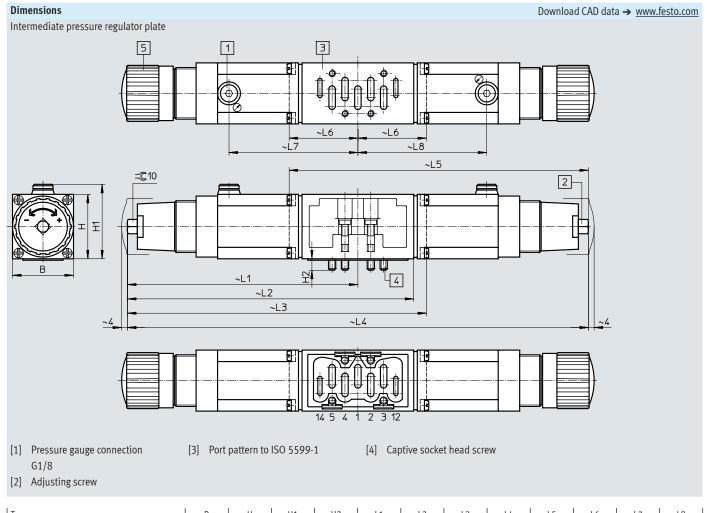
¹⁾ n = number of valves

Data sheet - Dimensions, width 65 m



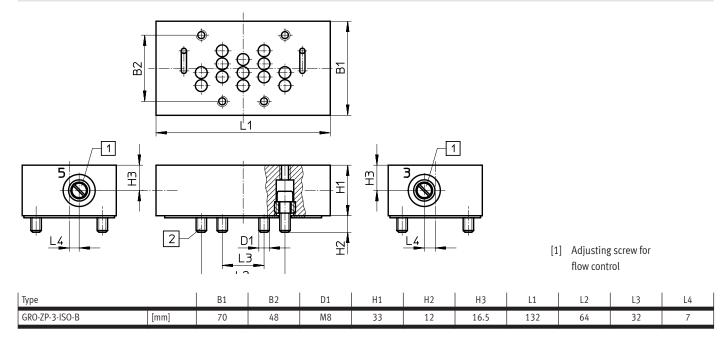
¹⁾ n = number of valves

Data sheet - Dimensions, width 65 m



Туре		В	Н	H1	H2	L1	L2	L3	L4	L5	L6	L7	L8
LR-ZP-A-D-3	[mm]	70	63	65	14	201.5	-	274	-	-	-	119	-
LR-ZP-B-D-3	[mm]	70	63	65	14	201.5	-	-	-	274	72.5	-	119
LR-ZP-A/B-D-3	[mm]	70	63	65	14	201.5	-	-	403	-	-	119	119
LR-ZP-P-D-3	[mm]	70	63	65	14	201.5	260	-	-	-	-	119	-

Throttle plate



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Valve terminals VTSA

Ordering data – Individual valve 24 V DC, width 65 mm

Ordering data Designation	Code	Description	Part no.	Туре
Pneumatic valve (ca	n be ordered	I individually)		
	-	5/2-way valve, single solenoid, mechanical spring return	151863	VL-5/2-D-3-FR-C
	-	5/2-way valve, single solenoid, pneumatic return	151864	VL-5/2-D-3-C
	-	5/2-way valve, double solenoid	151865	J-5/2-D-3-C
	-	5/2-way valve, double solenoid, dominant signal	151866	JD-5/2-D-3-C
	-	5/3-way valve, mid-position closed	151867	VL-5/3G-D-3-C
	-	5/3-way valve, mid-position exhausted	151868	VL-5/3E-D-3-C
	-	5/3-way valve, mid-position pressurised	151869	VL-5/3B-D-3-C
Intermediate soleno	oid plate for p	oneumatic valve (can be ordered individually)		
	<u> </u>	For activating a single solenoid, pneumatically actuated directional control valve	34934	MUH-ZP-D-3-24G
\$0000°	-	For activating a single solenoid, pneumatically actuated directional control valve, air spring supplied by external pilot air	151715	MUH-ZP-D-3-L-24G
(idan	-	For activating double solenoid, pneumatically actuated directional control valves or 5/3-way valves	34935	MUHX2-ZP-D-3-24G

Accessories – Adaptation to width 65 mm

Designation	Code				
	couc	Description	Part no.	Туре	
Adapter plate					
	-	Adapter plate for adapting ISO size 3 components to valve terminal VTSA/VTSA-F (external pilot	1302079	VABA-S6-7-S2-3-P-G1	
		air)			
	-	Adapter plate for adapting ISO size 3 components to valve terminal VTSA/VTSA-F (internal pilot	1302090	VABA-S6-7-S2-3-P-B-G1	
		air)			
Cover plate					
	L	Cover plate for vacant position	36121	IAP-04-D-3	
< >					
Y					
Manifold sub-base, por	rt nattern	to ISO 5599-2			
	M ¹⁾	1 valve position, 2 addresses, for double solenoid valves (with QS 16)	18841	VIGI-04-D-3	
S S S	MK ¹⁾	1 valve position, 2 addresses, for double solenoid valves (with QS 12)			
	N ¹⁾	1 valve position, 1 address, for single solenoid valves (with QS 16)	18835	VIGM-04-D-3	
	NK ¹⁾	1 valve position, 1 address, for single solenoid valves (with QS 12)	19933		
Diababaa da a da da da da					
Right-hand end plate	1	With working air/exhaust air, internal/external pilot air supply	18880	IEPR-04-D-3	
000	-	(internal/external pilot air is regulated via MUH plate (solenoid valve))	10000	IEPR-04-D-3	
		(internal, external prior air is regulated via morr plate (soleriold valve))			
0					
Throttle plate					
	Х	Throttle plate (with two one-way flow control valves for exhaust air flow control)	119674	GRO-ZP-3-ISO-B	
0.00					
9					
Intermediate pressure	regulator	plate	-		
183	ZA	Port 1, pressure regulation range: 0.012 bar	35968	LR-ZP-P-D-3	
	ZB	Port 4, pressure regulation range: 0.512 bar	35971	LR-ZP-A-D-3	
	ZC	Port 2, pressure regulation range: 0.512 bar	35426	LR-ZP-B-D-3	
	ZD	Port 2 and 4, pressure regulation range: 0.512 bar	35429	LR-ZP-A/B-D-3	
		1			
Isolating disc	T1)	Dust supporting 4	40010	NCC O/ D 2	
	T1)	Duct separation 1	18910	NSC-04-D-3	
[//]	R ¹⁾	Duct separation 3, 5			
	2.,	Duct separation 1, 3, 5			
Pressure gauge		1			
11033410 544450	Т	For regulator, max. 10 bar	162835	MA-40-10-1/8-EN	
	<u>-</u>	For regulator, max. 16 bar	529046	MA-40-16-1/8-EN-DPA	
((((((((((((((((((((. o ogum.co.; IIIa/ii 10 bal	327040	To I o I/o EN DIA	

¹⁾ Code letter within the order code for a valve terminal configuration

- [] - Width of valves to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

- Voltage 24 V DC 110 V AC



Flow rate Width 18 mm: up to 600 l/min Width 26 mm: up to 1200 l/min Width 42 mm: up to 1500 l/min Width 52 mm: up to 3400 l/min



General technical data

Design	Piston spool valve
Sealing principle	Soft
Actuation type	Electrical
Type of control	Piloted
Exhaust function, can be throttled	Via individual sub-base
Lubrication	Life-time lubrication
Type of mounting	Screwed onto sub-base
Valve	Screwed via through-hole
 Individual sub-base 	
Mounting position	Any
Manual override	Detenting, non-detenting, concealed

Pneumatic connections – Threaded connection

Thedinatic connections Three	The under connections The case connection					
Width		18 mm	26 mm	42 mm	52 mm	
Pneumatic connection		Via sub-base				
Supply port	1	G1/8	G1/4	G3/8	G1/2	
Exhaust port	3/5	G1/8	G1/4	G3/8	G1/2	
Working ports	2/4	G1/8	G1/4	G3/8	G1/2	
External pilot air supply port	14	M5	G1/8	G1/8	G1/8	
Pilot exhaust air port	12	M5	G1/8	G1/8	G1/8	

Operating and environmental conditions, individual sub-base

1 0	
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on the operating/	Lubricated operation possible (in which case lubricated operation will always be required)
pilot medium	
Operating pressure [bar]	-0.9 +10
Ambient temperature [°C]	_5 +50
Certification	c UL us – Recognized (OL)
CE marking (see declaration of conformity)	To EU Low Voltage Directive (only for 110 V AC coils, not for variants with round plug M12)
	To EU Explosion Protection Directive (ATEX, EX1E ¹) (for variants with round plug M12 only)
ATEX category for gas	
Type of ignition protection for gas	Ex nA IIC T3 X Gc (EX1E ¹⁾)
Explosion-proof ambient temper- [°C]	-5+50 (EX1E¹)
ature	

¹⁾ EX1E certification for installation in a housing

Standard nominal flow rate of valve/individual sub-base [l/min]

Valve function (with valve code)	Width 18 mm		Width 26 mm		
	Valve	Valve on individual sub-base	Valve	Valve on individual sub-base	
5/2-way, double solenoid (B52)	750	600	1400	1200	
5/2-way, double solenoid with dominant signal (D52)	750	600	1400	1200	
5/2-way, single solenoid, pneumatic spring (M52A)	750	600	1400	1200	
5/2-way, single solenoid, mechanical spring (M52M)	750	600	1400	1200	
5/3-way, closed (P53C)	700	550	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾	
5/3-way, exhausted (P53E)	700 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾	
5/3-way, pressurised (P53U)	700 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾	
5/3-way, exhausted, switching position 14 detenting (P53ED) ³⁾	-	390 ¹⁾ 310 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾	
5/3-way, exhausted, switching position 12 detenting (P53EP) ³⁾	-	390 ¹⁾ 320 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾	
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD) ³⁾	-	380 ¹⁾ 360 ²⁾	700 ¹⁾ 700 ²⁾	700 ¹⁾ 700 ²⁾	
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD) ³⁾	-	400	-	900 ¹⁾ 840 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	600	500	1250	1100	
2x3/2-way, single solenoid, open (T32U)	600	500	1250	1100	
2x3/2-way, single solenoid, open/closed (T32H)	600	500	1250	1100	
2x3/2-way, single solenoid, closed (T32N)	600	500	1250	1100	
2x3/2-way, single solenoid, open (T32F)	600	500	1250	1100	
2x3/2-way, single solenoid, open/closed (T32W)	600	500	1250	1100	
2x2/2-way, single solenoid, closed (T22C)	700	500	1350	1100	
2x2/2-way, single solenoid, closed (T22CV)	700	500	1350	1100	

¹⁾ Switching position

Mid-position
 The valve functions P53AD, P53BD, P53ED, P53EP are only available in the 24 V DC version. Values only apply to 24 V DC.

Standard nominal flow rate of valve/individual sub-base [l/min]

Valve function (with valve code)	Width 42 mm		Width 52 mm	
	Valve	Valve on individual sub-base	Valve	Valve on individual sub-base
5/2-way, double solenoid (B52)	2000	1500	4000	3400
5/2-way, double solenoid with dominant signal (D52)	2000	1500	4000	3400
5/2-way, single solenoid, pneumatic spring (M52A)	2000	1500	4000	3400
5/2-way, single solenoid, mechanical spring (M52M)	2000	1500	4000	3400
5/3-way, closed (P53C)	1900 ¹⁾	1400 ¹⁾	3600 ¹⁾	3200 ¹⁾
	950 ²⁾	800 ²⁾	1700 ²⁾	1700 ²⁾
5/3-way, exhausted (P53E)	1900 ¹⁾	1400 ¹⁾	3600 ¹⁾	3200 ¹⁾
	950 ²⁾	800 ²⁾	1700 ²⁾	1700 ²⁾
5/3-way, pressurised (P53U)	1900 ¹⁾	1400 ¹⁾	3600 ¹⁾	3200 ¹⁾
	950 ²⁾	800 ²⁾	1700 ²⁾	1700 ²⁾
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F) ³⁾	1700 ¹⁾	1400 ¹⁾	3000 ¹⁾	2600 ¹⁾
	700 ²⁾	700 ²⁾	9002)	9002)
2x3/2-way, single solenoid, closed (T32C)	1600	1200	3000	2600
2x3/2-way, single solenoid, open (T32U)	1600	1200	3000	2600
2x3/2-way, single solenoid, open/closed (T32H)	1600	1200	3000	2600
2x3/2-way, single solenoid, closed (T32N)	1600	1200	3000	2600
2x3/2-way, single solenoid, open (T32F)	1600	1200	3000	2600
2x3/2-way, single solenoid, open/closed (T32W)	1600	1200	3000	2600
2x2/2-way, single solenoid, closed (T22C)	1600	1400	4000	3400
2x2/2-way, single solenoid, closed (T22CV)	1600	1400	-	-

Switching position
 Mid-position
 The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

Electrical data, individual su	b-base	
Current rating at 40 °C	[A]	2 (1 A per coil)
Degree of protection to EN 60	529	IP65, NEMA 4 (for all types of signal transmission in mounted state)
Variants with round plug M12	!	
Operating voltage range	[V DC]	24 ±10% (with variants with round plug M12 VABSR3)
Surge resistance	[kV]	0.8
Pollution degree		3
Duty cycle		100%
Variants with cable connector		
Operating voltage range	[V DC]	24 ±10% (for variants with cable terminal VABSK1/C1,K2)
	[V AC]	110 ±10% (50 60 Hz) (for variants with cable and spring-loaded terminal VABSK1/C1,K2)
Surge resistance	[kV]	4
Pollution degree		3
Duty cycle		100%



A cable connector is needed to ensure the IP degree of protection and to protect against tensile load, twisting and bending.

Materials				
Width	18 mm	26 mm	42 mm	52 mm
Sub-base	Die-cast aluminium			Gravity die-cast aluminium
Valve	Die-cast aluminium, PA			
Seals	FPM, NBR			
Note on materials	RoHS-compliant			

Product weights [g]				
Width	18 mm	26 mm	42 mm	52 mm
Valves				
5/2-way valve, double solenoid (B52, D52)	172	276	439	732
5/2-way valve, single solenoid (M52A, M52M)	163	293	426	702
5/3-way solenoid valve (P53C, P53E, P53U)	191	320	456	780
5/3-way solenoid valve (P53BD)	172	301	-	-
5/3-way solenoid valve (P53ED, P53EP)	170	291	-	-
5/3-way solenoid valve (P53AD)	172	301	-	-
5/3-way solenoid valve (P53F)	-	-	456	780
2x 3/2-way solenoid valve (T32C, T32U, T32H, T32N, T32F, T32W)	190	335	442	740
2x 2/2-way solenoid valve (T22C, T22CV)	190	335	442	740
Individual connection				
Individual sub-base	192	302	386	815

235

Dimensions Download CAD data → www.festo.com Individual sub-base with M12 plug, width 18 mm В1 H2 H1 В2 $|\Phi|$ 7 7 -0 [1] Plug to EN 61076-2-101 В1 B5 D4 Н7 Туре В2 В3 В4 D1 D2 D3 D5Ø Н1 H2 Н3 Н4 Н5 Н6 VABS-S4-2S-G18-R3¹⁾ M5 G1/8 M5 M12x1 4 32.4 30 18 13 6 5.5 31 53.4 14.5 13 13.7 8.8 VABS-S4-2S-G18-B-R3²⁾ L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 Туре VABS-S4-2S-G18-R3¹⁾ 133.5 124.5 38.6 22.2 32.4 33.2 16.6 25.3 16.2 4.5 VABS-S4-2S-G18-B-R3²⁾

¹⁾ External pilot air supply

²⁾ Internal pilot air supply

[♦] Note: This product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Individual sub-base with cable terminals, width 18 mm В5 В1 H2 В2 Ф 7 9 H5 Туре В1 B2 В3 В5 D1 D2 D3 D4 Н1 H2 Н3 Н4 Н5 Н6 Н7 D5ø VABS-S4-2S-G18-K21) М5 32.4 30 18 6 G1/8 M5 M20x1.5 5.5 31 53.4 14.5 13 13.7 8.8 4 VABS-S4-2S-G18-B-K22) Туре L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 VABS-S4-2S-G18-K2¹⁾ 133.5 124.5 38.6 22.2 32.4 33.2 16.6 25.3 16.2 4.5 VABS-S4-2S-G18-B-K2²⁾

External pilot air supply
 Internal pilot air supply

Dimensions Download CAD data → www.festo.com Individual sub-base with M12 plug, width 26 mm H1 Н2 Φ 働 03 17 19 HЗ H6 [1] Plug to EN 61076-2-101 Туре В1 В3 В4 В5 D1 D2 D3 D4 Н1 Н2 Н3 Н4 Н5 Н6 Н7 D5ø VABS-S4-1S-G14-R3¹⁾ G1/8 G1/8 M12x1 4 43 26 13 8.5 G1/4 5.5 36.5 53.5 26.5 13 13 12.5 VABS-S4-1S-G14-B-R3²⁾

V	ABS-S4-1S-G14-B-R3 ²⁾
1)	External pilot air supply

VABS-S4-1S-G14-R31)

L7

24.2

L8

29.3

L9

20.7

L10

4.5

L2

141.5

L3

53.6

L4

23.2

L5

41.4

L6

37.9

L1

150.6

Internal pilot air supply

 $[\]mid$ Note: This product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Individual sub-base with cable terminals, width 26 mm <u>B5</u> H1 Н2 $|\Phi|$ *D*3 7 \mathbb{C} 9 _______ ΗЗ H6 Туре D3 D5ø Н5 VABS-S4-1S-G14-K2¹⁾ G1/8 8.5 43 G1/4 G1/8 M20x1.5 13 12.5 4 26 5.5 36.5 53.5 26.5 13 VABS-S4-1S-G14-B-K2²⁾ L2 L10 Туре L1 L3 L4 L5 L6 L7 L8 L9 VABS-S4-1S-G14-K21) 150.6 141.5 53.6 23.2 41.4 37.9 24.2 29.3 20.7 4.5 VABS-S4-1S-G14-B-K2²⁾

¹⁾ External pilot air supply

²⁾ Internal pilot air supply

 $[\]mid$ Note: This product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Individual sub-base with M12 plug, width 42 mm B5_ ВЗ H1 H2 Н8 B6 Φ $\lceil 1 \rceil$ D3 **⊕** 7 \mathbb{C} 6 H4 6 НЗ Н6 [1] Plug to EN 61076-2-101 Туре В1 В3 В4 B5 В6 D1 D2 D3 D4 D5Ø Н1 H2 Н3 Н4 Н5 Н6 Н7 Н8 VABS-S2-1S-G38-R31) G1/8 50 42 4 2.2 G1/8 M20x1.5 13 G3/8 5.5 42.5 55.3 13.6 17.1 16.3 47.5 VABS-S2-1S-G38-B-R3²⁾ Type L2 L3 L4 L5 L6 L7 L8 L9 L10 VABS-S2-1S-G38-R3¹⁾ 150.6 141.5 53.6 23.2 44 37 26 28 22 4.5

VABS-S2-1S-G38-B-R3²⁾

1) External pilot air supply

Internal pilot air supply

[♦] Note: This product conforms to ISO 1179-1 and ISO 228-1.

Download CAD data → www.festo.com

Data sheet - Valves on individual sub-base

Dimensions

Individual sub-base with spring-loaded terminal or for assembly by the user, width 42 mm H B5 ВЗ H2 H1 В6 Н8 Φ D3 Γ 6 8 Η4 L 19 H5_ НЗ Н6 В1 D3 H2 Н3 Н4 Н5 Н7 Н8 В3 B5 В6 D1 D2 D4 Н1 Н6 Туре D5Ø VABS-S2-1S-G38-K1¹⁾ G1/8 VABS-S2-1S-G38-C1¹⁾ 50 42 2.2 G3/8 G1/8 M20x1.5 5.5 42.5 55.3 29 13.6 17.1 16.3 47.5 VABS-S2-1S-G38-B-K12) VABS-S2-1S-G38-B-C1²⁾ Туре L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 VABS-S2-1S-G38-K1¹⁾ VABS-S2-1S-G38-C11) 150.6 141.5 53.6 23.2 44 37 26 28 22 4.5

VABS-S2-1S-G38-B-C1²⁾ 1) External pilot air supply

VABS-S2-1S-G38-B-K12)

- 2) Internal pilot air supply
- · ♦ · Note: This product conforms to ISO 1179-1 and ISO 228-1.



- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

Dimensions Download CAD data → www.festo.com Individual sub-base with M12 plug, width 52 mm Ξ ш <u>B5</u> ВЗ H1 Н8 H2 В4 В1 <u>B6</u> Ф Ð <u>8</u> 1 \oplus 6 \oplus 19 Н6 H5 [1] Plug to EN 61076-2-101 Туре В1 В3 В4 B5 В6 D1 D2 D3 D4 D5ø Н1 H2 Н3 Н4 Н5 Н6 Н7 Н8 VABS-S2-2S-G12-R31) G1/8 G1/8 67 52 13 7.5 2.2 G1/2 M12x1 6.5 60 60 43.5 17 26.5 23.5 10 65 VABS-S2-2S-G12-B-R32) L2 L9 Туре L1 L3 L4 L5 L6 L7 L8 L10 VABS-S2-2S-G12-R3¹⁾ 185 172 17.5 17.5 55.4 99.5 33 88.3 27.7 6.5 VABS-S2-2S-G12-B-R3²⁾

¹⁾ External pilot air supply

²⁾ Internal pilot air supply

[♦] Note: This product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Individual sub-base with spring-loaded terminal or for assembly by the user, width 52 mm H1 Н8 H2 В1 Ф Φ |4 7 \oplus L9 Φ H4_ H5 Н6 В5 В6 D3 D4 Н1 Н4 Н5 Н6 Н8 Туре В3 D1 D2 D5ø H2 Н3 Н7 VABS-S2-2S-G12-K1¹⁾ G1/8 VABS-S2-2S-G12-C11) 7.5 G1/2 G1/8 M20x1.5 60 60 43.5 17 10 65 67 52 2.2 6.5 26.5 23.5 VABS-S2-2S-G12-B-K1²⁾ VABS-S2-2S-G12-B-C1²⁾ L2 Туре L1 L3 L4 L5 L6 L8 L9 L10 VABS-S2-2S-G12-K11) VABS-S2-2S-G12-C11) 185 172 17.5 17.5 99.5 33 88.3 27.7 6.5 55.4 VABS-S2-2S-G12-B-K1²⁾ VABS-S2-2S-G12-B-C1²⁾

[♦] Note: This product conforms to ISO 1179-1 and ISO 228-1.



¹⁾ External pilot air supply

²⁾ Internal pilot air supply

Accessories – Individual connection

Ordering data					
	Description		Width	Part no.	Туре
Individual sub-base, e	lectrical connection with plug M12 (without CE marking)				
	Threaded connection, internal pilot air supply	Connections G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
				8033156	VABS-S4-2S-G18-B-R3-EX1E
		Connections G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
				8033158	VABS-S4-1S-G14-B-R3-EX1E
		Connections G3/8	42 mm	546104	VABS-S2-1S-G38-B-R3
				8033160	VABS-S2-1S-G38-B-R3-EX1E
		Connections G1/2	52 mm	555645	VABS-S2-2S-G12-B-R3
				8033162	VABS-S2-2S-G12-B-R3-EX1E
	Threaded connection, external pilot air supply	Connections G1/8	18 mm	541064	VABS-S4-2S-G18-R3
				8033155	VABS-S4-2S-G18-R3-EX1E
		Connections G1/4	26 mm	541063	VABS-S4-1S-G14-R3
				8033157	VABS-S4-1S-G14-R3-EX1E
		Connections G3/8	42 mm	546101	VABS-S2-1S-G38-R3
				8033159	VABS-S2-1S-G38-R3-EX1E
		Connections G1/2	52 mm	555640	VABS-S2-2S-G12-R3
				8033161	VABS-S2-2S-G12-R3-EX1E
Individual sub-base, e	lectrical connection via cable terminals				
	Threaded connection, internal pilot air supply	Connections G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2
		Connections G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
	Threaded connection, external pilot air supply	Connections G1/8	18 mm	539723	VABS-S4-2S-G18-K2
		Connections G1/4	26 mm	539725	VABS-S4-1S-G14-K2
Individual cub baco, o	lectrical connection via spring-loaded terminal				
A Sub-pase, e	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546762	VABS-S2-1S-G38-B-C1
		Connections G1/2	52 mm	555643	VABS-S2-2S-G12-B-C1
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546760	VABS-S2-1S-G38-C1
		Connections G1/2	52 mm	555638	VABS-S2-2S-G12-C1
ndividual aub beer -					
murviuuai SUD-Dase, e	lectrical connection via cable (open end) Threaded connection, internal pilot air supply	Connections G3/8	(2 mm	546102	VABS-S2-1S-G38-B-K1
	inneaded connection, internal prior an Supply	Connections G3/8	42 mm	555641	VABS-S2-1S-G38-B-K1
	Threaded connection external pilot air curre	Connections G1/2	42 mm		1
	Threaded connection, external pilot air supply	· · · · · · · · · · · · · · · · · · ·		546099	VABS-S2-1S-G38-K1
		Connections G1/2	52 mm	555636	VABS-S2-2S-G12-K1

Accessories – Individual connection

Ordering data

	Description		Part no.	Туре
Plug socket for electric	al connection of individual valves			
	Angled socket, M12x1, 4-pin, type A, screw terminal		12956	SIE-WD-TR
Connecting cable for e	ectrical connection of individual valves at the individual electrical connection, 6-way or	r 10-way		
	Angled socket, M12x1, 4-pin Open end, 4-wire	5 m	164258	SIM-M12-4WD-5-PU
	 Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	Angled socket, M12x1, 5-pin Open end, 4-wire	5 m	541329	NEBU-M12W5-K-5-LE4
OF THE 3D	Modular system for a choice of connecting cables	-	-	NEBU → Internet: nebu

Pneumatic connection accessories

A selection of possible fittings, blanking plugs, silencers and

other pneumatic accessories can be found in the chapter **Accessories** → page: 246

or on the website via the individual search terms:

Internet → connection technology, silencer, blanking plug

Accessories

Ordering data								
	Code	Description	n			Part no.	Туре	PU ¹
Multi-pin plug distrib	utor							
	-	15-pin Sub	o-D socket/8x 3-pin M8 plugs	8 I/Os	177669	MPV-E/A08-M8	1	
	-	15-pin Sub	o-D socket/12x 3-pin M8 plugs		12 I/Os	177670	MPV-E/A12-M8	1
Push-in fitting with co	onnecting 1	hread						
	-	G1/8 for	Tubing O.D. 6 mm	Plastic releasi	ing ring	186096	QS-G1/8-6	10
	E			Metal releasir	ng ring	558662	NPQM-D-G18-Q6-P10	10
	_		Tubing O.D. 8 mm	Plastic releas		186098	QS-G1/8-8	10
	E	\dashv		Metal releasir		558663	NPQM-D-G18-Q8-P10	10
	-		Tubing O.D. 10 mm	Plastic releas		190643	QS-G1/8-10	10
	_	G1/4 for	Tubing O.D. 8 mm	Plastic releas		186099	QS-G1/4-8	10
	E	- 01/4101	lability o.b. o illiii	Metal releasir		558665	NPQM-D-G14-Q8-P10	10
	_	-	Tubing O.D. 10 mm	Plastic releasi		186101	QS-G1/4-10	10
	E	\dashv	lubilig O.D. 10 iiiiii	Metal releasir		558666	NPQM-D-G14-Q10-P10	10
	_		Tubing O.D. 12 mm				QS-G1/4-12	10
		_	Tubing O.D. 12 iiiiii	Plastic releasi		186350	· · ·	
	E	50/05	T.1: 0.0 40	Metal releasir		558667	NPQM-D-G14-Q12-P10	10
	-	G3/8 for	Tubing O.D. 10 mm	Plastic releasi		186102	QS-G3/8-10	10
	E	_		Metal releasir	_	558669	NPQM-D-G38-Q10-P10	10
	-		Tubing O.D. 12 mm	Plastic releasi		186114	QS-G3/8-12-I	10
	E	- 1- 1		Metal releasir		558670	NPQM-D-G38-Q12-P10	10
	-	G1/2 for	Tubing O.D. 12 mm	Plastic releasi		186104	QS-G1/2-12	1
	Е			Metal releasir	ng ring	558672	NPQM-D-G12-Q12-P10	10
	E		Tubing O.D. 14 mm	Metal releasir	ng ring	570451	NPQM-D-G12-Q14-P10	1
	-		Tubing O.D. 16 mm	Plastic releasi	ing ring	186105	QS-G1/2-16	1
Daubadha - Cur /								
Barbed hose fitting/p	usn-in πtti		and and plate		C21/	00/0/13	05 62/4 22	1
	-	ror right-ha	and end plate		G3/4	8040613	QS-G3/4-22	1
		ļ			R1	572260	N-1-P-19	1
	-	For adapte	r plate		R1	572260	N-1-P-19	1

¹⁾ Packaging unit



- Note

Where the highest protection is required for electrical and electronic components (antistatic requirements), push-in fittings in a metal design, type NPQM-... should be selected.

Accessories

	Code	Description		Part no.	Туре	PU ¹⁾
Silencer	:		:			
0	U	Standard design, connecting thread	G1/8	2307	U-1/8	1
			G1/4	2316	U-1/4	1
			G1/2	6844	U-1/2-B	1
			G3/4	6845	U-3/4-B	1
			G1	151990	U-1-B	1
	А	Sintered design, connecting thread	G1/8	1205860	AMTE-M-LH-G18	20
			G1/4	1205861	AMTE-M-LH-G14	20
			G1/2	1205863	AMTE-M-LH-G12	10
			G3/4	1205864	AMTE-M-LH-G34	10
			G1	1205865	AMTE-M-LH-G1	10
Blanking plug						
	-	Connecting thread	M5	3843	B-M5	10
			G1/8	3568	B-1/8	10
			G1/4	3569	B-1/4	10
			G1/2	3571	B-1/2	10
			G3/4	3572	B-3/4	1
			G1	5763	B-1	1
Other pneumatic	connection acc	cessories				
A selection of oth	er possible fitt	ings, blanking plugs and silencers can be found				
on the website via						
Internet → conne	ection technolo	ogy, silencer, blanking plug				

¹⁾ Packaging unit

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